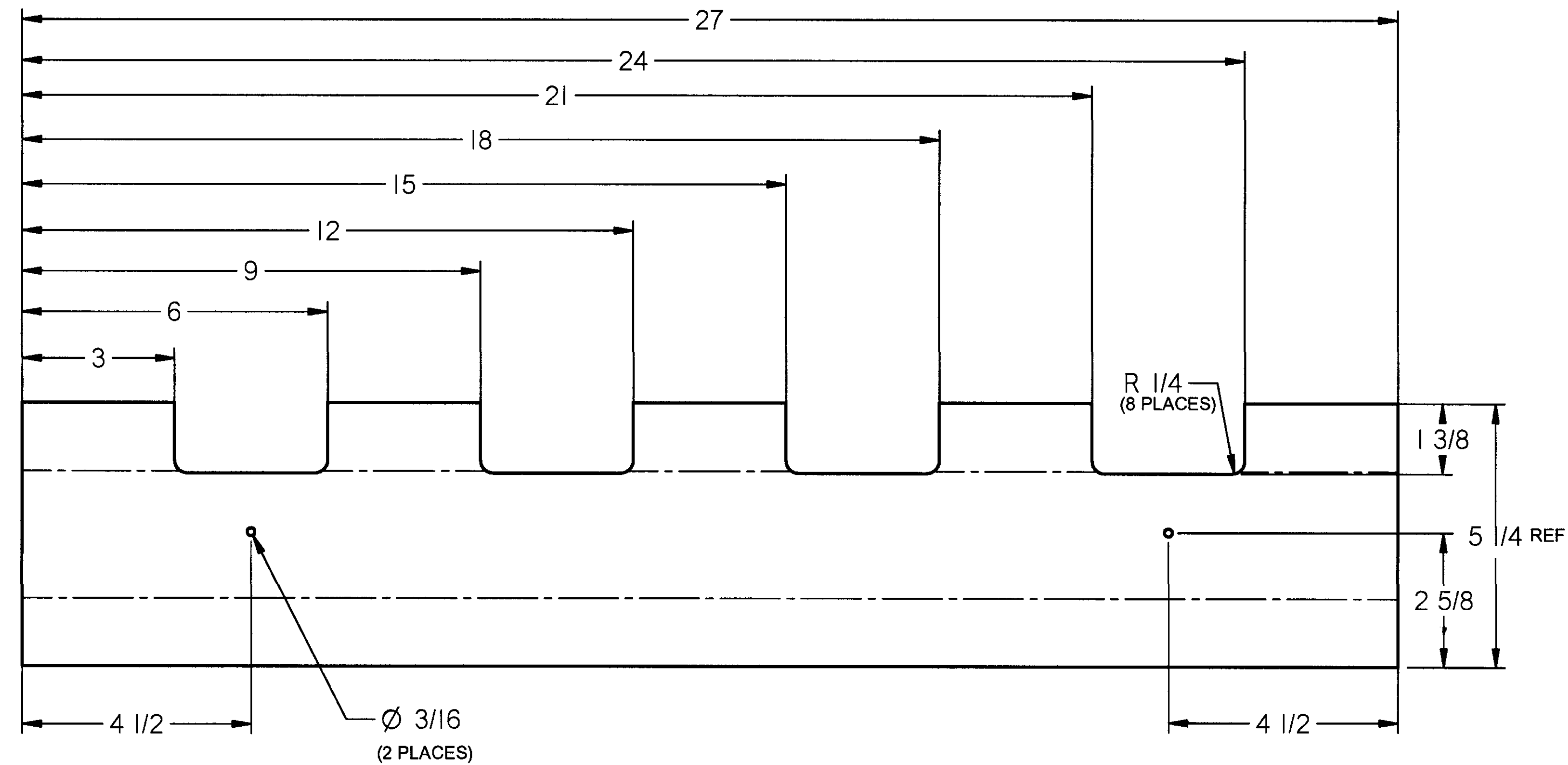


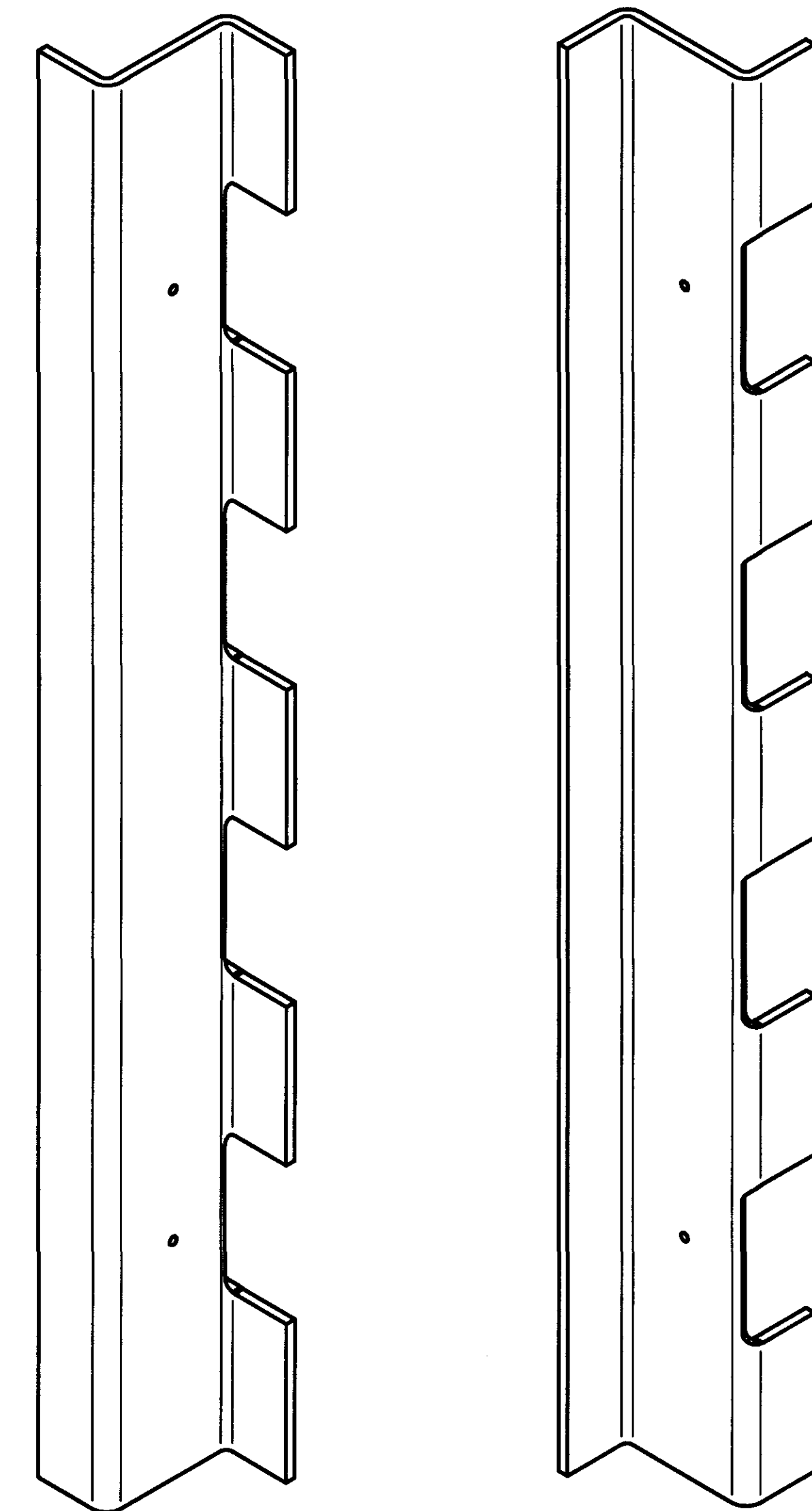
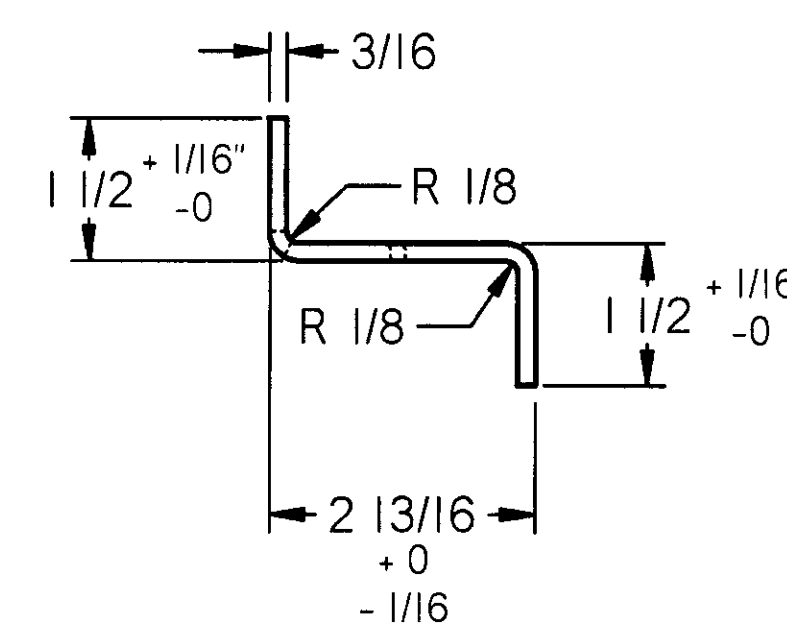
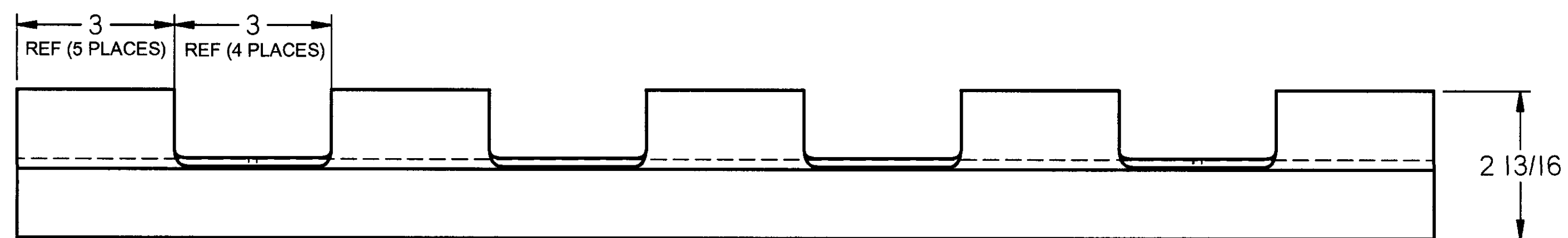
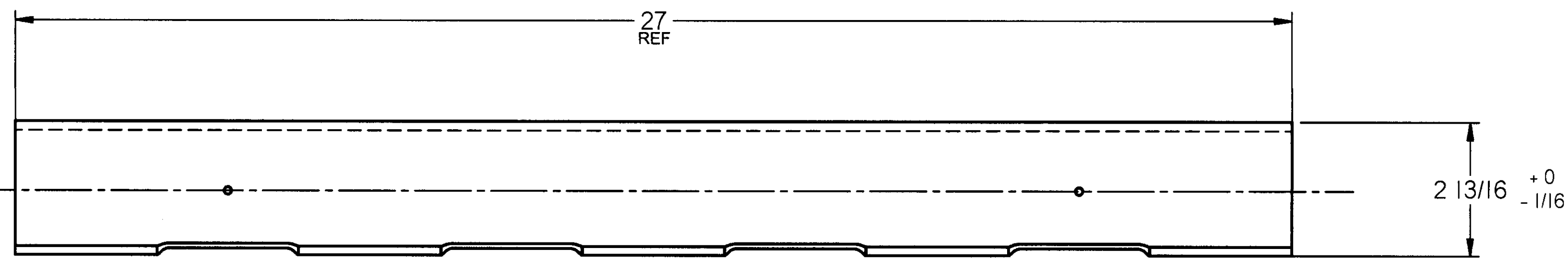
NOTES:

1. ASME Y14.5M AND MIL-2550 APPLY.
2. ALL TOLERANCES ARE  $\pm 1/16"$  UNLESS OTHERWISE STATED.
3. FINISH 5.1.1 PLUS 20.24 OF MIL-STD-171E.

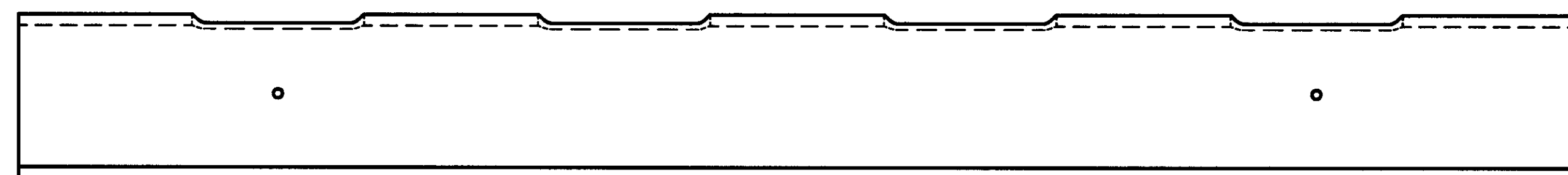
REVISION		APPROVED	
LTR	DESCRIPTION	PROJ. ENGR.	DATE
-	PRODUCT BASELINE ERR K04O3001	<i>ALL</i>	04-09-07



VIEW ABOVE DEPICTS 3/16" PLATE STOCK PRIOR TO BENDING.



ISOMETRIC VIEWS



DISTRIBUTION STATEMENT A.  
APPROVED FOR PUBLIC RELEASE;  
DISTRIBUTION IS UNLIMITED.

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES		DATE: 04-09-07		DESIGN ACTIVITY: U.S. ARMY JOINT MUNITIONS COMMAND DEFENSE AMMUNITION CENTER (DAC) MCALESTER, OKLAHOMA 74501-9053	
TOLERANCES:		DISTRIBUTION: DCO MSB OWENS		SUBMITTED BY: <i>Gregory L. Willie</i> ASSOCIATE DIRECTOR FOR ENGINEERING DIRECTORATE U.S. ARMY MATERIAL COMMAND	
XX ±.01	XXX ±.005	FRACTIONS ±1/100	✓ ±1/16	APPROVED BY: <i>Gregory L. Willie</i> U.S. ARMY MATERIAL COMMAND	
REMOVE ALL BURRS AND SHARP EDGES .010 R OR CHAMFER MAX.		SUBMITTED BY: <i>Gregory L. Willie</i> ASSOCIATE DIRECTOR FOR ENGINEERING DIRECTORATE U.S. ARMY MATERIAL COMMAND		APPROVED BY: <i>J. P. White</i> DEFENSE AMMUNITION CENTER	
MATERIAL: STEEL, STRUCTURAL, 3/16" THICK; ASTM A36, 36,000 PSI MINIMUM YIELD OR BETTER	DA 116	20' ISO CONTRS	NEXT ASSEMBLY	USED ON	APPLICATION
SIZE: D		SCALE: 1/2	CAGE: 28620	UNIT WT: 6 1/2 LBS	DRAWING NO.: ACV00682
SHEET: 1 OF 1		REV: -		DATE: 04-09-07	