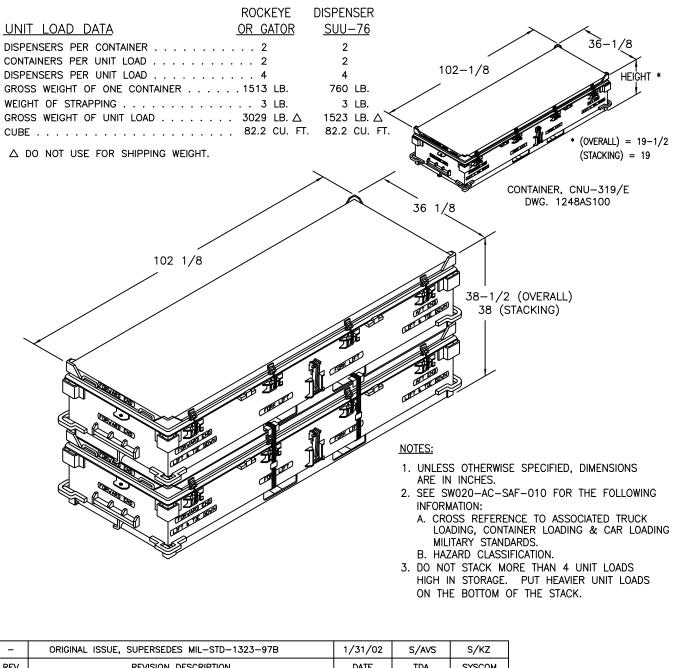
## UNIT LOAD FOR UNDERWAY REPLENISHMENT DISPENSER AND BOMB, AIRCRAFT MK 20 SERIES, CBU-99 SERIES, CBU-100 SERIES (ROCKEYE), CBU-78 SERIES (GATOR) AND DISPENSER, SUU-76 SERIES IN CONTAINER, CNU-319/E



_	ORIGINAL ISSUE, SUPERSEDES MIL-STD-1323-97B				1/31/02	S/AVS	s/kz			
REV.	REVISION DESCRIPTION				DATE	TDA	SYSCOM			
TECH DATA MANAGEMENT SUPERVISOR EP / S/AVS			1/31/02	DISTRIBUTION STATEMENT A APPROVED FOR PUBLIC RELEASE: DISTRIBUTION IS UNLIMITED						
SYSTEMS ENG. SUPERVISOR S/GB		1/31/02	REQUIREMENTS FOR CONSTRUCTION OF THIS LOAD SHALL CONSIST OF							
			THIS DOCUMENT & THE LATEST ISSUE OF MIL—STD—1323 ( NAVY ).							
S/K. H. ZIMMS 1/31/02			THIS LOAD IS AUTHORIZED & RELEASED FOR SHIPPING & STORAGE, TRANSFER—AT—SEA & FOR SHIPMENT BY COMMON CARRIER.							
NAVSEASYSCOM ( BY DIRECTION )										
DEPARTMENT OF THE NAVY  NAVAL SEA SYSTEMS COMMAND  CAGE CODE 53711				DWG	NO.	6214	274	REV	_	
ARLINGTON, VA 22242-5160		SIZE A					PAGE 1	OF 2		

## UNITIZING PROCEDURE

- (A) STACK TWO CONTAINERS, SO THAT THE TOP CONTAINER IS ENGAGED WITHIN THE STACKING ANGLES.
- (B) PLACE EDGE PROTECTOR, ITEM 3, ON FORK POCKETS OF TOP CONTAINER AS SHOWN.
- (C) THREAD STRAPPING, ITEM 1, THROUGH FORK POCKETS OF TOP AND BOTTOM CONTAINERS AND OVER THE EDGE PROTECTORS. TENSION AND DOUBLE NOTCH THE SEALS, ITEM 2.

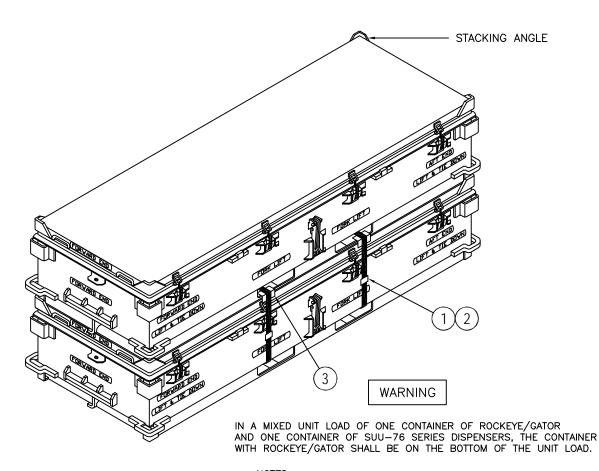
## MARKING:

**DEUNITIZING PROCEDURE** 

(A) CUT AND REMOVE STRAPPING.

(B) REMOVE EDGE PROTECTORS.(C) REMOVE TOP CONTAINER.

IN ADDITION TO ANY SPECIAL MARKING REQUIRED BY CONTRACT OR ORDER, THE UNIT LOAD SHALL BE MARKED IN ACCORDANCE WITH 53711-6214251.



## NOTES:

- UNLESS OTHERWISE SPECIFIED, ALL MATERIAL SHALL BE IAW THE GENERAL DOCUMENT MIL-STD-1323 (NAVY).
- 2. RIBBED EDGE PROTECTORS WITH MINIMUM .042 INCH THICKNESS AND MINIMUM 2 INCH LENGTH OF LEGS, DESIGNED FOR USE WITH 1-1/4 INCH WIDTH STRAPPING MAY BE SUBSTITUTED.

4	3	EDGE PROTECTOR	NSN 8135- 00-291-0962	SEE NOTE 2			
2	2	SEAL	STEEL	FOR 1-1/4 STRAPPING			
2	1	STRAPPING	STEEL	1-1/4 X .035 X 9 FT 6			
REQ'D	ITEM	DESCRIPTION	MAT'L/DWG	DIMENSIONS			

LIST OF MATERIALS

NAVSEA DWG NO. 6214274	REV. —	SIZE A	CAGE CODE 53711	PAGE	2	OF	2	
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