

APPROVED BY  
BUREAU OF EXPLOSIVES

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# LOADING AND BRACING\* IN MILVAN CONTAINERS<sup>⊗</sup> OF SIDEWINDER (AIM-9X) MISSILES PACKED IN CNU-609 SHIPPING AND STORAGE CONTAINERS

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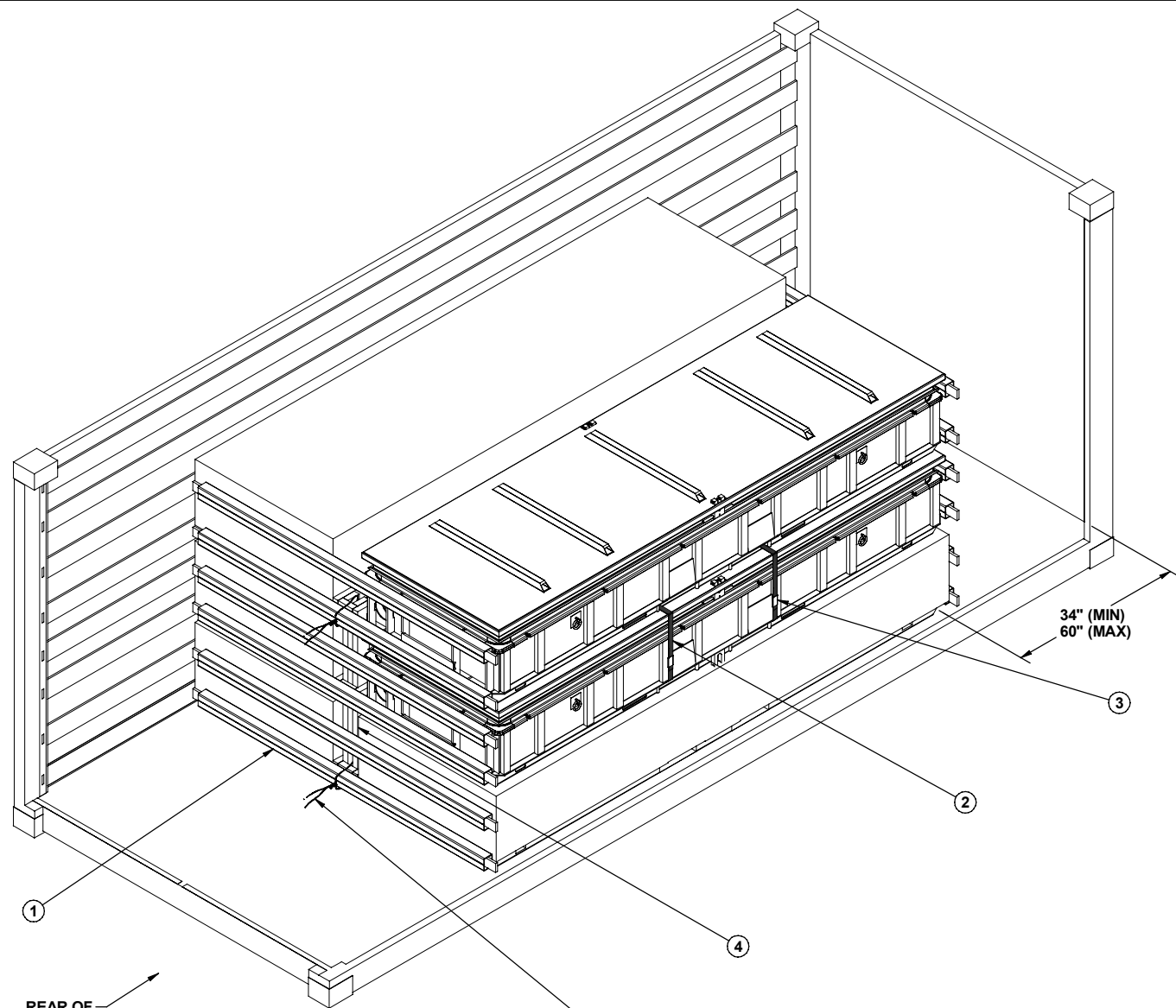
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\*THE PROCEDURES SHOWN HEREIN ARE APPLICABLE TO LOADS THAT ARE TO BE SHIPPED BY CONTAINER-ON-FLATCAR (COFC) RAIL, MOTOR, OR WATER CARRIERS.

⊗ ONLY MILVAN CONTAINERS WHICH HAVE BEEN MODIFIED TO INCLUDE A MECHANICAL LOAD-BRACING SYSTEM THAT SATISFIES THE REQUIREMENTS OF THE BUREAU OF EXPLOSIVES PAMPHLET 6C WILL BE USED FOR THE MOVEMENT OF AMMUNITION BY T/COFC SERVICE. CAUTION: OTHER REQUIREMENTS OF PAMPHLET 6C ALSO APPLY.

## U.S. ARMY MATERIEL COMMAND DRAWING

APPROVED, U.S. ARMY JOINT MUNITIONS COMMAND		CAUTION: VERIFY PRIOR TO USE AT WWW.DAC.ARMY.MIL THAT THIS IS THE MOST CURRENT VERSION OF THIS DOCUMENT. THIS IS PAGE 1 OF 6.							
<i>David Aslett</i>		DO NOT SCALE			MAY 2007				
		ENGINEER OR TECHNICIAN	BASIC REV.	MELVIN SIX					
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND		TRANSPORTATION ENGINEERING DIVISION	<i>Diana G. Jeff</i>						
<i>Charles P. Stoo</i>		VALIDATION ENGINEERING DIVISION	<i>Philip W. Lee</i>		TESTED	CLASS	DIVISION	DRAWING	FILE
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U.S. ARMY DEFENSE AMMUNITION CENTER									



REAR OF CONTAINER

**ISOMETRIC VIEW**

**KEY NUMBERS**

- ① CROSS MEMBER (12 REQD). POSITION AS SHOWN IN THE DETAIL ABOVE AT THE 5", 16", 28", 34", 48", AND 60" HEIGHTS. SEE THE "FILL DETAIL" ON PAGE 5.
- ② UNITIZING STRAP, 1-1/4" X .035" OR .031" X 10'-10" (4 REQD). INSTALL TO UNITIZED CONTAINER ON THE TOP OF THE STACK TO THE LOWER CONTAINERS. NOTE: THE LOAD SHOWN ABOVE DEPICTS THE CONTAINERS IN THE FIRST AND SECOND LAYERS AS BEING UNITIZED USING THE CONTAINER INTERLOCKS AND THE THIRD LAYER AS BEING UNITIZED USING STEEL STRAPPING. IF DESIRED, ALL THREE LAYERS CAN BE UNITIZED USING STRAPPING. SEE THE DETAILS ON PAGE 4.
- ③ SEAL FOR 1-1/4" STEEL STRAPPING (4 REQD, 1 PER STRAP). DOUBLE NOTCH EACH SEAL. SEE THE "END-OVER-END LAP JOINT DETAILS" ON PAGE 5.
- ④ CRIB FILL ASSEMBLY (1 REQD). SEE THE DETAIL ON PAGE 5.
- ⑤ TIE WIRE, 0.800" DIAMETER BY 24" LONG (2 REQD). AT THE DOOR END OF THE LOAD AS SHOWN, TIE WIRE CRIB FILL ASSEMBLY TO CROSS MEMBER.

**LOAD AS SHOWN**

ITEM	QUANTITY	WEIGHT (APPROX)
CONTAINER	6	8,838 LBS
DUNNAGE		126 LBS
CONTAINER		5,700 LBS
<b>TOTAL WEIGHT</b>		<b>14,664 LBS (APPROX)</b>

BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	89	60
NAILS	NO. REQD	POUNDS
10d (3")	72	1-1/4
STEEL STRAPPING, 1-1/4" -	44' REQD	7 LBS
SEAL FOR 1-1/4" STRAPPING -	4 REQD	1/4 LB
WIRE, 0.080" DIA	4' REQD	NIL

**GENERAL NOTES**

(GENERAL NOTES CONTINUED)

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE OUTLOADING PROCEDURES SPECIFIED IN THIS DRAWING ARE APPLICABLE TO SIDEWINDER (AIM-9X) MISSILES PACKED IN CNU-609 SHIPPING AND STORAGE CONTAINER. SEE PAGE 3 AND RAYTHEON DRAWING 2215440 FOR DETAILS OF THE CONTAINER. **CAUTION:** REGARDLESS OF THE QUANTITY OF CONTAINERS TO BE SHIPPED, THE "MAXIMUM GROSS WEIGHT" OF THE MILVAN CONTAINER MUST NOT BE EXCEEDED.
- C. THE LOADS AS SHOWN ARE BASED ON A 20' LONG BY 8' WIDE BY 8' HIGH MILVAN CONTAINER WITH INSIDE DIMENSIONS OF 19'-4" LONG BY 92" WIDE BY 87" HIGH. THE LOADS ARE DESIGNED FOR TRAILER/CONTAINER-ON-FLATCAR (T/COFC) SHIPMENT.
- D. WHEN LOADING MISSILE CONTAINERS, THEY ARE TO BE POSITIONED SO AS TO ACHIEVE A TIGHT LOAD (TIGHT AGAINST THE DUNNAGE ASSEMBLIES). THE UNBLOCKED SPACE ACROSS THE WIDTH OF A LOAD BAY IS NOT TO EXCEED 1-1/2". THE LENGTH OF THE STRUTS IN THE CRIB FILL ASSEMBLY OR FILL ASSEMBLY MAY BE ADJUSTED AS REQUIRED TO FACILITATE VARIANCE IN THE SIZE OF THE CONTAINER.
- E. THE SPECIFIED OUTLOADING PROCEDURES ARE FOR CONTAINERS EQUIPPED WITH SELF-CONTAINED MECHANICAL BRACING DEVICES AS DESCRIBED IN MIL-C-52661. CROSS MEMBER ATTACHMENT FACILITIES WITHIN THESE CONTAINERS MUST PROVIDE FOR THE INSTALLATION OF LOAD BLOCKING CROSS MEMBERS AT THE HEIGHTS SPECIFIED. VOIDS LENGTHWISE WITHIN THE LOAD MUST BE HELD TO A MINIMUM. EACH CROSS MEMBER WILL BE INSTALLED WITH THE ENDS ATTACHED AS NEARLY AS POSSIBLE IN "MATED" POSITIONS (AT EQUAL HEIGHTS, AND AT EQUAL DISTANCES FROM THE END OF THE CONTAINER). CROSS MEMBERS IN EMPTY CONTAINERS AND THOSE NOT USED IN LOADED CONTAINERS MUST BE FASTENED INTO BELT RAILS FOR SHIPMENT. COMPONENTS ASSIGNED TO EACH CONTAINER MUST REMAIN THEREWITH EVEN THOUGH UNUSED DURING SOME SHIPMENTS. THE LOAD BLOCKING COMPONENT DESIGNATED AS "CROSS MEMBER" HEREIN IS IDENTIFIED AS "BEAM ASSEMBLY" WITHIN TM 55-8115-200-23&P, DATED DECEMBER 1979. THE BEAM ASSEMBLY IS FURTHER IDENTIFIED AS NSN 8115-00-165-6623.
- F. DUNNAGE LUMBER SPECIFIED IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 4" MATERIAL IS ACTUALLY 3/4" THICK BY 3-1/2" WIDE AND 2" X 6" MATERIAL IS ACTUALLY 1-1/2" THICK BY 5-1/2" WIDE.
- G. A STAGGERED NAILING PATTERN WILL BE USED WHENEVER POSSIBLE WHEN NAILS ARE DRIVEN INTO JOINTS OF DUNNAGE ASSEMBLIES OR WHEN LAMINATING DUNNAGE. ADDITIONALLY, THE NAILING PATTERN FOR AN UPPER PIECE OF LAMINATED DUNNAGE WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL FOR THAT PIECE WILL NOT BE DRIVEN THROUGH ONTO OR RIGHT BESIDE A NAIL IN A LOWER PIECE.
- H. **CAUTION:** DO NOT NAIL DUNNAGE MATERIAL TO THE MILVAN WALLS OR FLOOR. ALL NAILING WILL BE WITHIN THE DUNNAGE.
- J. PORTIONS OF THE MILVAN DEPICTED WITHIN THIS DRAWING, SUCH AS ONE OF THE SIDEWALLS, HAVE NOT BEEN SHOWN IN THE LOAD VIEWS FOR CLARITY PURPOSES.

**K. MAXIMUM LOAD WEIGHT CRITERIA:**

THE MAXIMUM LOAD WEIGHTS ARE CONTROLLED BY EQUIPMENT CAPABILITY FACTORS. ALTHOUGH THE HEAVIEST MAXIMUM LOADS ARE DELINEATED IN THE LOAD VIEWS, PROVISIONS ARE INCLUDED WITHIN THIS DRAWING SO THAT THE BASIC LOADS CAN BE ADJUSTED TO SATISFY A LESSER QUANTITY OF LADING UNITS. DEPENDING ON TRANSPORTATION ROUTING, IT MAY BE NECESSARY TO REDUCE THE LOAD WEIGHT TO SATISFY "WEIGHT LAWS" OF CERTAIN STATES. ALSO, IT MAY BE NECESSARY TO REDUCE THE LOAD WEIGHT TO SATISFY OTHER WEIGHT RESTRICTIONS IMPOSED ON THE INTERMODAL CONTAINER SYSTEM.

**L. REQUIREMENTS CITED WITHIN THE ASSOCIATION OF AMERICAN RAILROADS (AAR) INTERMODAL LOADING GUIDE APPLY WHEN THE SHIPMENT MOVES BY TRAILER/CONTAINER-ON-FLATCAR (T/COFC). SPECIAL T/COFC NOTES FOLLOW:**

- 1. A LOADED CONTAINER MUST BE ON A CHASSIS EQUIPPED WITH TWO BOGIE ASSEMBLIES WHEN BEING MOVED IN TOFC SERVICE.
- 2. LOAD LIMITS OF T/COFC RAIL CARS MUST NOT BE EXCEEDED, NOR WILL A CAR BE LOADED SO THAT THE TRUCK UNDER ONE END OF THE CAR CARRIES MORE THAN ONE-HALF OF THE LOAD LIMIT FOR THAT CAR.
- 3. CHASSIS/CONTAINERS COUPLED INTO A 40-FOOT TRAILER CONFIGURATION MUST BE PLACED AT THE B-END OF A TOFC RAILCAR. THE REAR END OF THE 40-FOOT UNIT WILL OVERHANG THE END OF THE CAR IF IT IS PLACED AT THE A-END. TWENTY-FOOT AND 40-FOOT UNITS CAN BE LOADED ON THE SAME CAR.

**M. WHETHER A CONTAINER IS FULL OR IS LOADED WITH A REDUCED QUANTITY OF LADING UNITS, THE LENGTHWISE CENTER OF GRAVITY OF THE LOAD MUST BE WITHIN 12", IN EITHER DIRECTION, OF THE MID-POINT OF THE CONTAINER.**

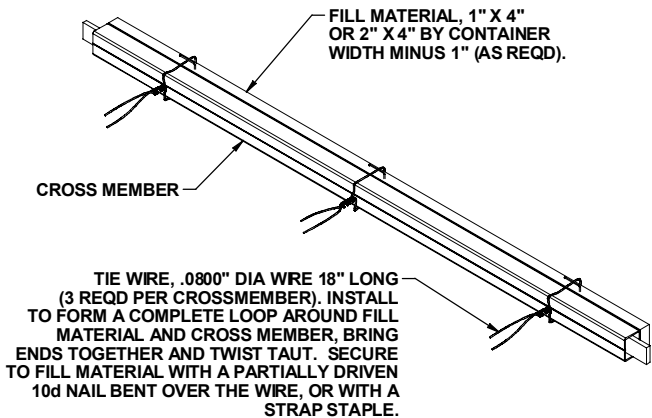
**N. WHEN STEEL STRAPPING IS SEALED AT AN END-OVER-END LAP JOINT, A MINIMUM OF ONE SEAL WITH TWO PAIR OF NOTCHES WILL BE USED TO SEAL THE JOINT WHEN A NOTCH-TYPE SEALER IS BEING USED. A MINIMUM OF TWO SEALS, BUTTED TOGETHER WITH TWO PAIR OF CRIMPS PER SEAL WILL BE USED TO SEAL THE JOINT WHEN A CRIMP-TYPE SEALER IS BEING USED. REFER TO THE "STRAP JOINT A" AND "STRAP JOINT B" DETAILS ON PAGE 5 FOR GUIDANCE.**

**O. THE QUANTITY OF CONTAINERS SHOWN IN THE LOAD ON PAGES 2 AND 6 MAY BE REDUCED FOR SHIPMENT, IF DESIRED.**

**P. ANTI-CHAFING MATERIAL MAY BE INSTALLED AT POINTS OF CONTACT BETWEEN CONTAINERS AND THE MILVAN.**

**Q. TO MAKE LOADING EASIER, TO HELP ACHIEVE A TIGHT LOAD ACROSS A CONTAINER, AND TO PREVENT UNACCEPTABLE DAMAGE TO LADING UNITS WHEN TAILORING A MILVAN, A SLIP-SHEET CAN BE USED EFFECTIVELY AS A "SHOE-HORN" TYPE DEVICE. THE SLIP-SHEET WILL PROVIDE A SMOOTH SURFACE THAT WILL PREVENT CONTAINERS FROM INTERLOCKING OR CATCHING ON OTHER PROJECTIONS WHEN LATERALLY ADJACENT LADING UNITS ARE BEING LOADED. A SLIP-SHEET WILL BE USED AFTER ONE-HALF OF A STACK IS LOADED WITH ONE OF ITS SIDES IN TIGHT CONTACT AT ONE SIDE OF THE MILVAN. THE SLIP-SHEET IS TO BE PLACED AGAINST THE OTHER SIDE OF THE HALF-STACK BEFORE THE LAST HALF OF THE STACK IS LOADED. AFTER A STACK IS COMPLETED, THE SLIP-SHEET IS TO BE REMOVED FOR SUBSEQUENT USE WITH THE NEXT STACK. A SLIP-SHEET OF SUITABLE SIZE CAN BE MADE FROM A SHEET OF 1/8" TEMPERED HARDBOARD (MASONITE) OR FROM A SHEET OF ANY OTHER MATERIAL THAT WILL SATISFY THE REQUIREMENTS.**

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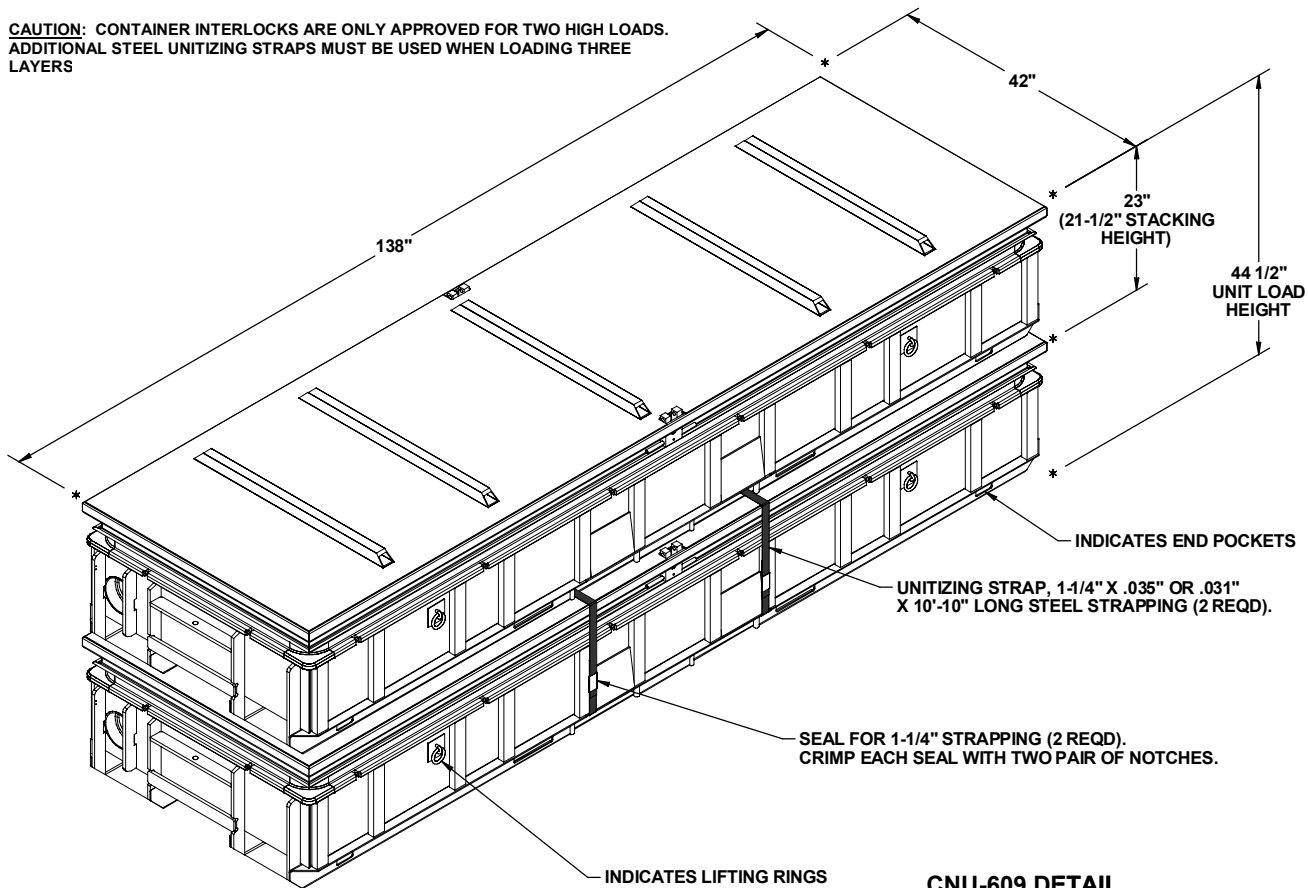
**FILL DETAIL**

THIS DETAIL DEPICTS THE METHOD OF POSITIONING FILL MATERIAL BETWEEN CROSS MEMBER AND LADING, WHEN THE VOID BETWEEN THE TWO IS GREATER THAN 1".

**MATERIAL SPECIFICATIONS**

- LUMBER** - - - - - : SEE TM 743-200-1 (DUNNAGE LUMBER) AND VOLUNTARY PRODUCT STANDARD PS 20.
- NAILS** - - - - - : ASTM F1667; COMMON STEEL NAIL (NLCMS OR NLCMS).
- STRAPPING, STEEL** - - - : ASTM D3953; FLAT STRAPPING, TYPE 1, HEAVY DUTY, FINISH A, B, (GRADE 2), OR C.
- SEAL, STRAP** - - - - - : ASTM D3953; CLASS H, FINISH A, B, (GRADE 2), OR C, DOUBLE NOTCH TYPE, STYLE I, II, OR IV.
- ANTI-CHAFING MATERIAL** - - - - - : MIL-PRF-121 (OR EQUAL); NEUTRAL BARRIER MATERIAL.
- WIRE, CARBON STEEL** - - - : ASTM A853; ANNEALED AT FINISH, BLACK OXIDE FINISH, 0.0800" DIA, GRADE 1006 OR BETTER.

CAUTION: CONTAINER INTERLOCKS ARE ONLY APPROVED FOR TWO HIGH LOADS. ADDITIONAL STEEL UNITIZING STRAPS MUST BE USED WHEN LOADING THREE LAYERS



**TYPICAL UNIT LOAD DETAIL**

(NOTE: UNITIZATION USING THE CONTAINER INTERLOCKS IS THE PREFERRED METHOD. THE ALTERNATE STEEL STRAPPING METHOD IS DEPICTED ABOVE.)

**CNU-609 DETAIL**

GROSS WEIGHT - - - - - 1,473 LBS (APPROX)  
 CUBE - - - - - 77.2 CU FT (APPROX)

**UNIT LOAD DETAIL (WITH STEEL STRAPPING)**

GROSS WEIGHT - - - - - 2,949 LBS (APPROX)  
 CUBE - - - - - 149.3 CU FT (APPROX)

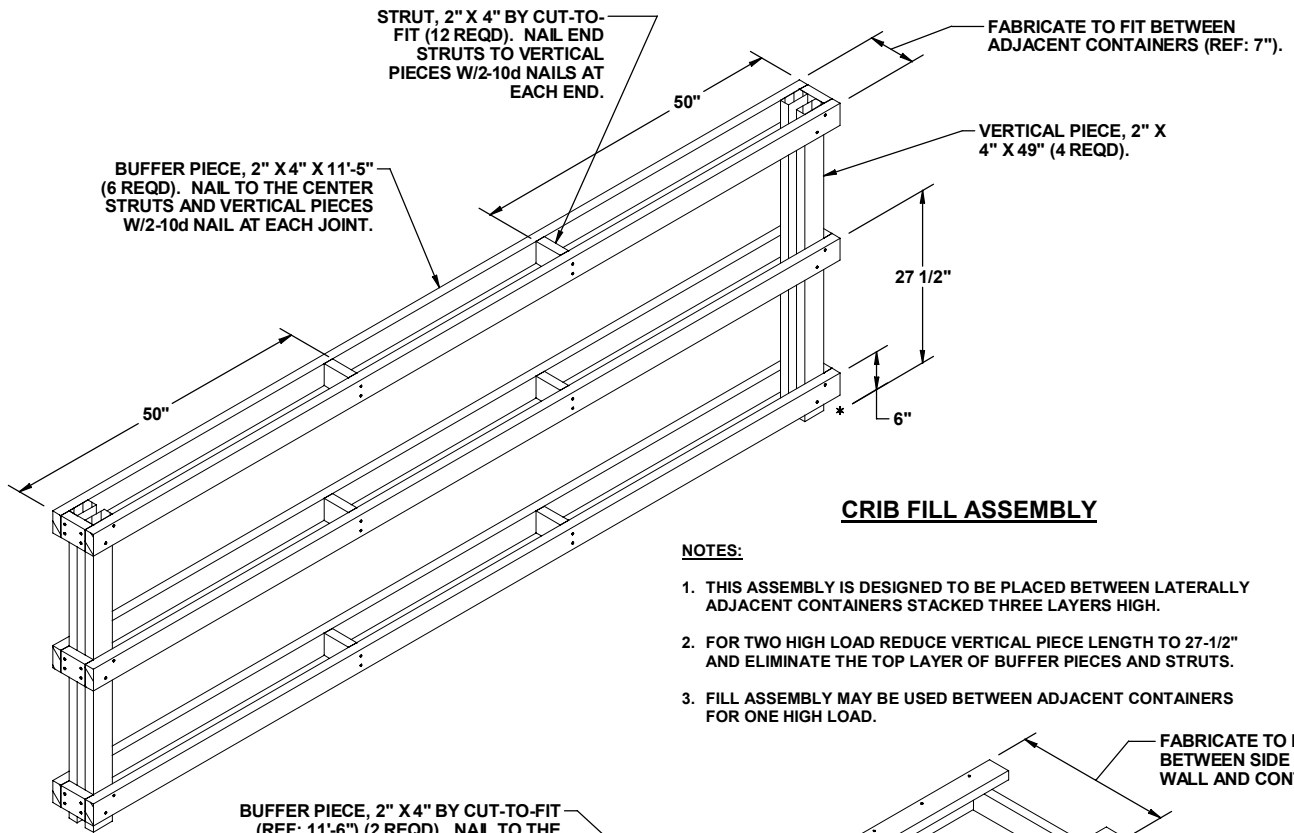
**UNITIZATION AND HANDLING GUIDANCE**

1. STACKING CONTAINERS FOR UNITIZING:
  - A. AN UPPER CONTAINER SHOULD BE PLACED AS CLOSE AS POSSIBLE IN VERTICAL ALIGNMENT WITH THE NEXT LOWER CONTAINER.
  - B. POSITION THE AFT END OF AN UPPER CONTAINER ABOVE THE AFT END OF THE NEXT LOWER CONTAINER.
  - C. THE CONTAINER SKIDS OF AN UPPER CONTAINER SHOULD BE FULLY SEATED AGAINST THE SKID LOCATOR PIECES ON THE COVER OF THE NEXT LOWER CONTAINER.
2. UNITIZING PROCEDURE USING PREFERRED INTERLOCKING FEATURE.
  - A. DETACH QUICK RELEASE PIN (BOTH SIDES) ON CONTAINER TO BE PLACED ON TOP.
  - B. STACK TWO CONTAINERS AS SHOWN. BE SURE TO ALIGN THE STACKING FEATURES.
  - C. SECURE TOP CONTAINER TO BOTTOM CONTAINER USING INTERLOCKING FEATURE.
  - D. INSTALL QUICK RELEASE PIN (BOTH SIDES).
3. UNITIZING PROCEDURE USING OPTIONAL 1-1/4" BANDING STRAPS.
  - A. STACK TWO CONTAINERS AS SHOWN. BE SURE TO ALIGN THE STACKING FEATURES.
  - B. FEED UNITIZING STRAP THROUGH FORK POCKETS OF BOTH CONTAINERS. (2 PLACES)
  - C. TENSION AND SECURE EACH STRAP WITH ONE DOUBLE-NOTCHED SEAL.

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(UNITIZATION AND HANDLING GUIDANCE CONTINUED)

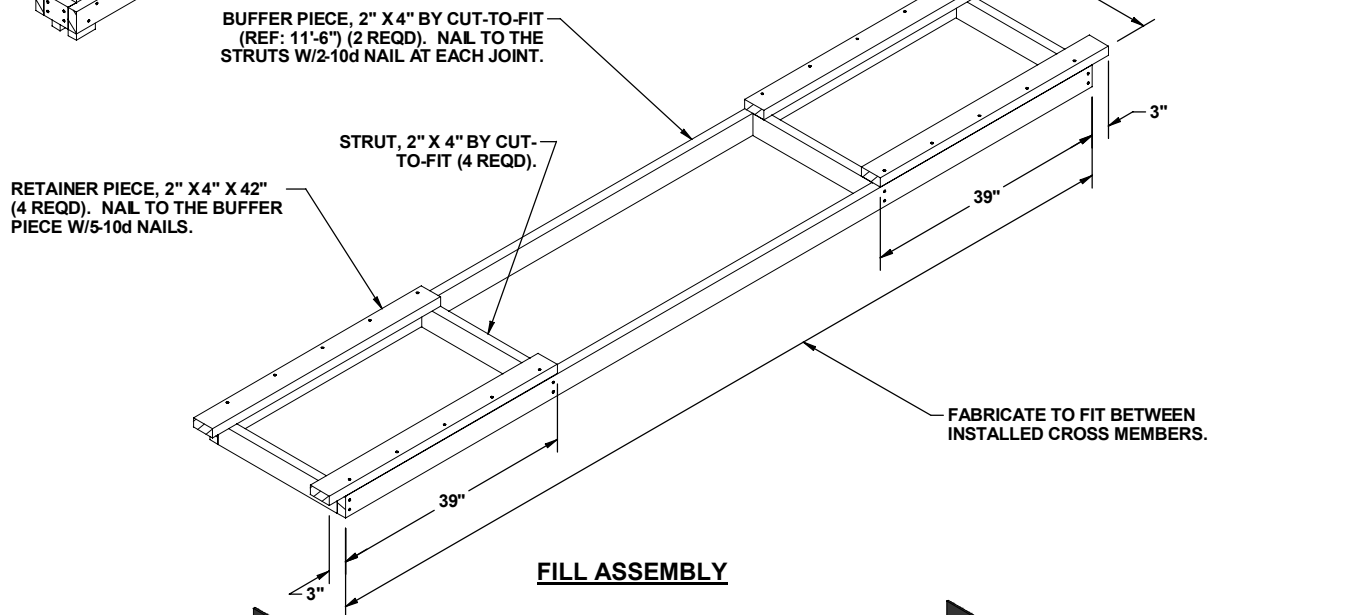
4. CONTAINER OR CONTAINER STACK HANDLING:
  - A. ONLY APPROVED AND APPROPRIATELY SIZED MATERIALS HANDLING EQUIPMENT WILL BE USED FOR HANDLING THE DEPICTED CONTAINERS. APPROVED MATERIAL HANDLING EQUIPMENT (FORKLIFT TRUCKS, CRANES, HAND TRUCKS, DOLLIES, ROLLER ASSEMBLIES, SLINGS, SPREADER BARS, ETC.) IS SPECIFIED ELSEWHERE.
  - B. PRECAUTIONARY HANDLING TECHNIQUES NORMALLY EMPLOYED OR AS SPECIFIED FOR THE TYPE OF COMMODITY INVOLVED WILL BE OBSERVED.
  - C. IF HANDLING IS ACCOMPLISHED WITH A FORKLIFT TRUCK, THE CONTAINERS SHOULD BE HANDLED FROM A SIDE POSITION AS MUCH AS POSSIBLE. CARE MUST BE EXERCISED WHEN INSERTING FORKS UNDER A CONTAINER, TO PREVENT DAMAGE TO THE CONTAINER BY THE FORK TINES OR THE FORKLIFT PACKAGE GUARD.
  - D. WHEN UNLOADING A CONTAINER OR CONTAINER STACK FROM THE MILVAN CONTAINER, THE FORKLIFT TINES WILL BE INSERTED UNDER THE LOWER CONTAINER, THE FORKLIFT WILL THEN ELEVATE THE END SLIGHTLY ABOVE THE FLOOR, AND BEGIN DRAGGING THE CONTAINER OR STACK FROM THE TRAILER AFTER ATTACHING A CHAIN OR WEB STRAP FROM A LOWER CONTAINER LIFT POINT AROUND THE FORKLIFT MAST TO A LIFT POINT OF THE OPPOSITE SIDE OF THE CONTAINER.



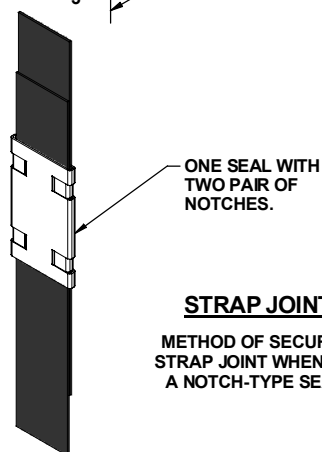
**CRIB FILL ASSEMBLY**

**NOTES:**

1. THIS ASSEMBLY IS DESIGNED TO BE PLACED BETWEEN LATERALLY ADJACENT CONTAINERS STACKED THREE LAYERS HIGH.
2. FOR TWO HIGH LOAD REDUCE VERTICAL PIECE LENGTH TO 27-1/2" AND ELIMINATE THE TOP LAYER OF BUFFER PIECES AND STRUTS.
3. FILL ASSEMBLY MAY BE USED BETWEEN ADJACENT CONTAINERS FOR ONE HIGH LOAD.

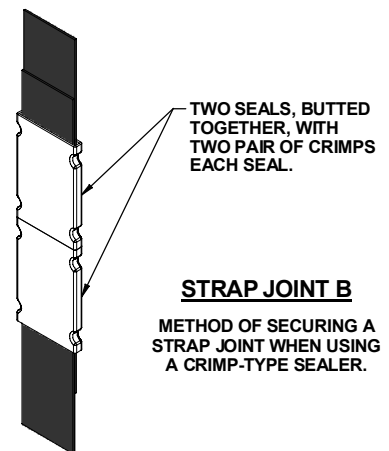


**FILL ASSEMBLY**



**STRAP JOINT A**

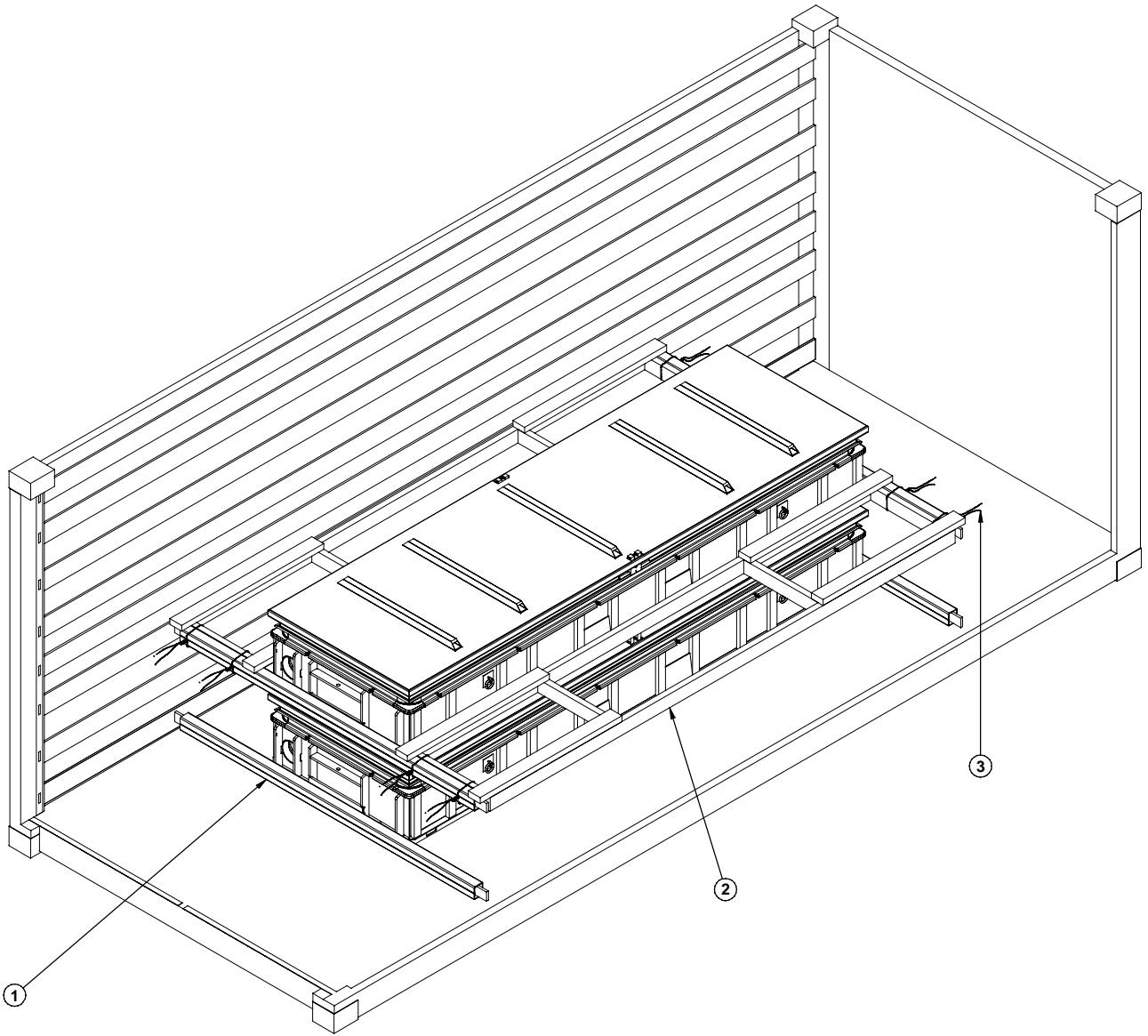
METHOD OF SECURING A STRAP JOINT WHEN USING A NOTCH-TYPE SEALER.



**STRAP JOINT B**

METHOD OF SECURING A STRAP JOINT WHEN USING A CRIMP-TYPE SEALER.

**END-OVER-END LAP JOINT DETAILS**



REAR OF CONTAINER

**ISOMETRIC VIEW**

**KEY NUMBERS**

- ① CROSS MEMBER (4 REQD). POSITION AS SHOWN IN THE DETAIL ABOVE AT THE 5" AND 28" HEIGHTS.
- ② FILL ASSEMBLY (2 REQD). POSITION ON THE HIGHEST LEVEL OF CROSS MEMBERS. SEE DETAIL ON PAGE 5.
- ③ TIE WIRE, 0.800" DIAMETER BY 24" LONG (8 REQD). TIE WIRE FILL ASSEMBLY TO CROSS MEMBER WITH TWO TIE WIRES AT EACH END OF THE FILL ASSEMBLY.

BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	89	60
NAI LS	NO. REQD	POUNDS
10d (3")	72	1-1/4
WI RE, 0.080" DIA	16' REQD	1/2 LB

**LOAD AS SHOWN**

ITEM	QUANTITY	WEIGHT (APPROX)
CNU-609	2	2,946 LBS
DUNNAGE		120 LBS
CONTAINER		5,700 LBS
<b>TOTAL WEIGHT</b>		<b>8,766 LBS (APPROX)</b>