

APPROVED BY
BUREAU OF EXPLOSIVES

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DATE 7/23/04

LOADING AND BRACING* IN END OPENING ISO CONTAINERS OF JASSM (AGM-158) MISSILES PACKED IN CNU-614/E CONTAINERS

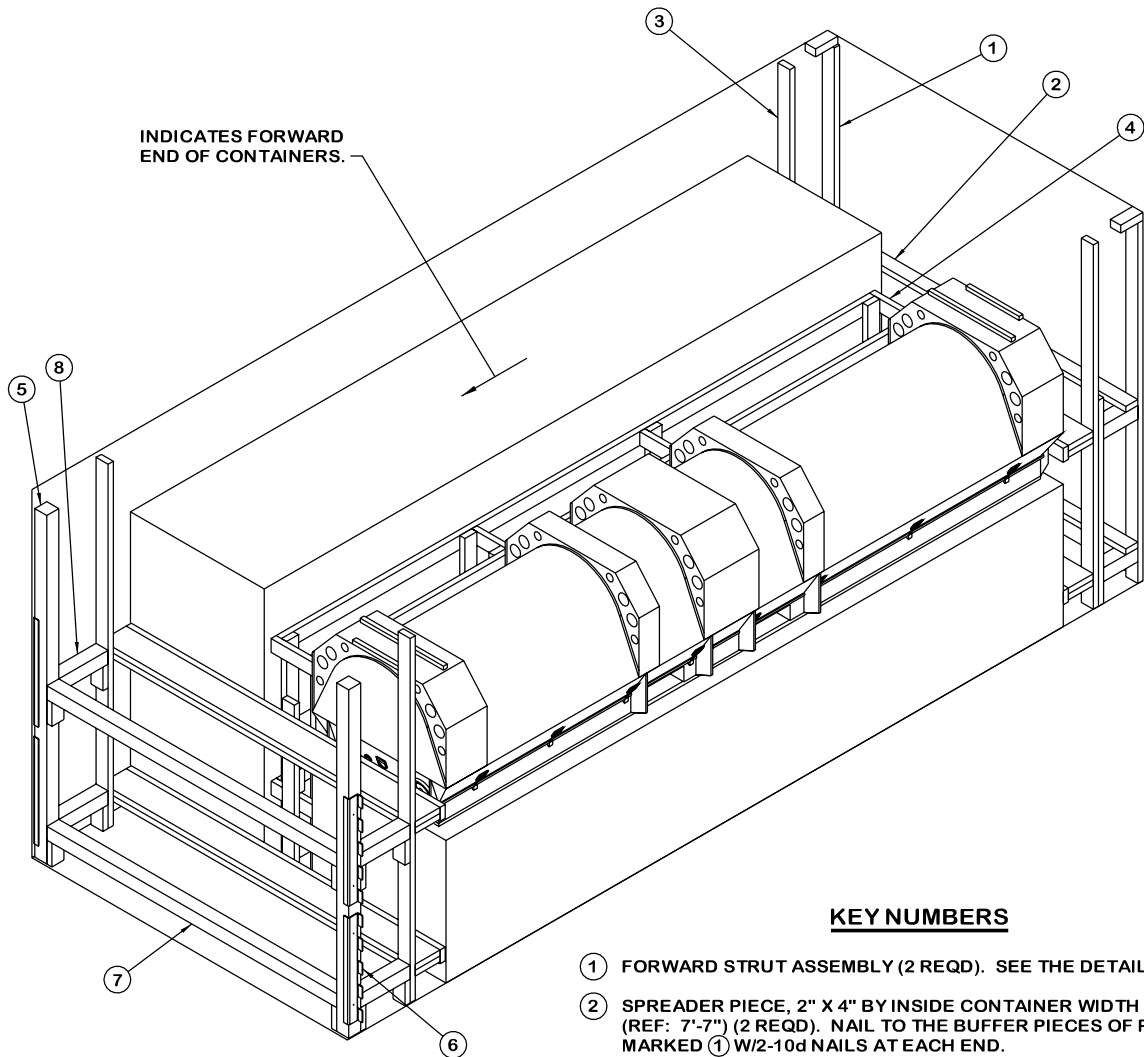
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- LOADING AND BRACING SPECIFICATIONS SET FORTH WITHIN THIS DRAWING ARE APPLICABLE TO LOADS THAT ARE TO BE SHIPPED BY TRAILER/CONTAINER-ON-FLATCAR (T/COFC) RAIL CARRIER SERVICE. THESE SPECIFICATIONS MAY ALSO BE USED FOR LOADS THAT ARE TO BE MOVED BY MOTOR OR WATER CARRIERS.

U.S. ARMY MATERIEL COMMAND DRAWING

APPROVED, U.S. ARMY FIELD SUPPORT COMMAND		CAUTION: VERIFY PRIOR TO USE AT WWW.DAC.ARMY.MIL/DET THAT THIS IS THE MOST CURRENT VERSION OF THIS DOCUMENT. THIS IS PAGE 1 OF 8.			
<i>[Signature]</i>		DO NOT SCALE		MAY 2004	
		ENGINEER OR TECHNICIAN	BASIC REV.	LAURA FIEFFER	
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND		TRANSPORTATION ENGINEERING DIVISION	<i>G. L. Willis</i>		
<i>[Signature]</i>		VALIDATION ENGINEERING DIVISION	TESTED	CLASS	DIVISION
		ENGINEERING DIRECTORATE		19	48
U.S. ARMY DEFENSE AMMUNITION CENTER				DRAWING	FILE
				8778	SP15J144



INDICATES FORWARD
END OF CONTAINERS.

ISOMETRIC VIEW

KEY NUMBERS

- ① FORWARD STRUT ASSEMBLY (2 REQD). SEE THE DETAIL ON PAGE 5.
- ② SPREADER PIECE, 2" X 4" BY INSIDE CONTAINER WIDTH MINUS 1" (REF: 7'-7") (2 REQD). NAIL TO THE BUFFER PIECES OF PIECES MARKED ① W/2-10d NAILS AT EACH END.
- ③ FORWARD/REAR BLOCKING ASSEMBLY (2 REQD). SEE THE DETAIL ON PAGE 5. NAIL THROUGH THE BUFFER PIECES INTO THE VERTICAL PIECE OF PIECES MARKED ① W/4-10d NAILS.
- ④ CENTER FILL ASSEMBLY (1 REQD). INSTALL SUCH THAT THE LOWER LATERAL PIECES ARE UNDER THE STOP PIECES OF THE FORWARD OR REAR BLOCKING ASSEMBLY. SEE THE DETAIL ON PAGE 6.
- ⑤ DOOR POST VERTICAL (2 REQD). SEE THE DETAIL ON PAGE 5, DETAIL "A" ON PAGE 7, AND GENERAL NOTE "N" ON PAGE 3.
- ⑥ UNIVERSAL LOAD RETAINER (4 REQD, 2 PER SIDE). NAIL THROUGH THE HOLES INTO THE DOOR POST VERTICAL W/2-10d NAILS. SEE DEPARTMENT OF ARMY DRAWING DA-116, "DETAIL A" ON PAGE 7, AND GENERAL NOTE "N" ON PAGE 3.
- ⑦ DOOR SPANNER, 4" X 4" MATERIAL CUT TO A LENGTH THAT WILL PROVIDE A DRIVE FIT (REF: 7'-1-1/4") (2 REQD). TOENAIL TO THE DOOR POST VERTICAL W/2-12d NAILS AT EACH END. SEE THE "BEVEL-CUT" DETAIL ON PAGE 7.
- ⑧ STRUT, 4" X 4" BY CUT-TO-FIT (REF: 14-3/8") (4 REQD). TOENAIL TO THE BUFFER PIECES OF THE REAR BLOCKING ASSEMBLY AND TO THE DOOR POST VERTICAL W/2-12d NAILS AT EACH END. SEE THE "BEVEL-CUT" DETAIL ON PAGE 7.

LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
CNU-614/E	4	13,480 LBS
DUNNAGE		585 LBS
ISO CONTAINER		4,700 LBS
TOTAL WEIGHT		18,765 LBS (APPROX)

BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	221	147
2" X 8"	61	81
4" X 4"	37	50
NAILS	NO. REQD	POUNDS
10d (3")	222	3-1/2
12d (3-1/4")	40	3/4
UNIVERSAL LOAD RETAINER	4 REQD	26 LBS

J. PORTIONS OF THE CONTAINER DEPICTED WITHIN THIS DRAWING, SUCH AS THE SIDEWALL, HAVE NOT BEEN SHOWN IN THE LOAD VIEWS FOR CLARITY PURPOSES.

K. MAXIMUM LOAD WEIGHT CRITERIA:

THE MAXIMUM LOAD WEIGHTS ARE CONTROLLED BY EQUIPMENT CAPABILITY FACTORS. ALTHOUGH THE HEAVIEST MAXIMUM LOADS ARE DELINEATED IN THE LOAD VIEWS, PROVISIONS ARE INCLUDED WITHIN THIS DRAWING SO THAT THE BASIC LOADS CAN BE ADJUSTED TO SATISFY A LESSER QUANTITY OF LADING UNITS. DEPENDING ON TRANSPORTATION ROUTING, IT MAY BE NECESSARY TO REDUCE THE LOAD WEIGHT TO SATISFY "WEIGHT LAWS" OF CERTAIN STATES. ALSO, IT MAY BE NECESSARY TO REDUCE THE LOAD WEIGHT TO SATISFY OTHER WEIGHT RESTRICTIONS IMPOSED ON THE INTERMODAL CONTAINER SYSTEM.

L. REQUIREMENTS CITED WITHIN THE ASSOCIATION OF AMERICAN RAILROADS (AAR) INTERMODAL LOADING GUIDE APPLY WHEN THE SHIPMENT MOVES BY TRAILER/CONTAINER-ON-FLATCAR (T/COFC). SPECIAL T/COFC NOTES FOLLOW:

- 1. A LOADED CONTAINER MUST BE ON A CHASSIS EQUIPPED WITH TWO BOGIE ASSEMBLIES WHEN BEING MOVED IN TOFC SERVICE.
- 2. THE LOAD LIMIT OF A T/COFC RAILCAR MUST NOT BE EXCEEDED, NOR WILL A CAR BE LOADED SO THAT THE TRUCK UNDER ONE END OF THE CAR CARRIES MORE THAN ONE-HALF OF THE LOAD LIMIT FOR THAT CAR.

M. DURING INTRASTATE AND/OR INTERSTATE MOVES BY MOTOR CARRIER, A PROPER CHASSIS OR MODIFIED FLATBED TRAILER MUST BE USED TO PRECLUDE VIOLATION OF ONE OR MORE "WEIGHT LAWS" APPLICABLE TO THE STATE OR STATES INVOLVED.

N. FOUR UNIVERSAL LOAD RETAINERS ARE DEPICTED IN THE LOADS ON PAGES 2 AND 8. FOUR UNIVERSAL LOAD RETAINERS ARE REQUIRED WHEN LOADING FOUR OR THREE CNU-614/E CONTAINERS, AND TWO UNIVERSAL LOAD RETAINERS ARE REQUIRED WHEN LOADING TWO OR ONE CONTAINER(S). THIS IS AN EXCEPTION TO THE ESTABLISHED PROCEDURES; HOWEVER, THE EXCEPTION IS PERMITTED FOR THE AMMUNITION PACK COVERED BY THIS DRAWING. REFER TO DEPARTMENT OF THE ARMY DRAWING DA-116 FOR DETAILS OF THE UNIVERSAL LOAD RETAINER CONSTRUCTION, INSTALLATION TO THE DOOR POST VERTICAL, PLACEMENT INTO THE CONTAINER, AND FOR OTHER METHODS OF REAR-OF-LOAD RESTRAINT.

O. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM AND ONE POUND EQUALS 0.454 KG.

P. WHETHER A CONTAINER IS FULL OR IS LOADED WITH A REDUCED QUANTITY OF LADING UNITS, THE LENGTHWISE CENTER OF GRAVITY OF THE LOAD MUST BE WITHIN 12", IN EITHER DIRECTION, OF THE MID-POINT OF THE CONTAINER.

Q. THE QUANTITY OF CONTAINERS SHOWN IN THE LOAD ON PAGE 2 MAY BE REDUCED FOR SHIPMENT, IF DESIRED. SEE THE "LESS-THAN-FULL-LOAD" DETAIL ON PAGE 8.

R. RECOMMENDED SEQUENTIAL LOADING PROCEDURES:

- 1. PREFABRICATE TWO FORWARD STRUT ASSEMBLIES, TWO FORWARD/REAR BLOCKING ASSEMBLIES, ONE CENTER FILL ASSEMBLY, TWO DOOR POST VERTICALS, AND NAIL TWO UNIVERSAL LOAD RETAINERS TO EACH DOOR POST VERTICAL, ONE RIGHT HAND AND ONE LEFT HAND.
- 2. INSTALL THE FORWARD STRUT ASSEMBLIES, THE FORWARD BLOCKING ASSEMBLY, AND THE SPREADER PIECES.
- 3. LOAD FOUR CNU-614/E CONTAINERS.
- 4. INSTALL ONE CENTER FILL ASSEMBLY.
- 5. INSTALL THE REAR BLOCKING ASSEMBLY.
- 6. INSTALL THE DOOR POST VERTICAL ASSEMBLIES (ONE RIGHT HAND AND ONE LEFT HAND).
- 7. INSTALL THE TWO DOOR SPANNER PIECES.
- 8. INSTALL THE FOUR STRUTS.

A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).

B. THE OUTLOADING PROCEDURES SPECIFIED IN THIS DRAWING ARE APPLICABLE TO LOADS OF JASSM MISSILES PACKED IN CNU-614/E CONTAINERS. SUBSEQUENT REFERENCE TO CONTAINER HEREIN MEANS THE CONTAINER WITH MISSILE ITEMS. SEE PAGE 4 AND LOCKHEED MARTIN INTEGRATED SYSTEMS DRAWING 79601200 FOR DETAILS OF THE CONTAINER. CAUTION: REGARDLESS OF THE QUANTITY OF UNITS TO BE SHIPPED, THE "MAXIMUM GROSS WEIGHT" OF THE END OPENING ISO CONTAINER MUST NOT BE EXCEEDED.

C. THE LOAD AS SHOWN IS BASED ON A 4,700 POUND 20' LONG BY 8' WIDE BY 8'-6" HIGH END OPENING ISO CONTAINER WITH INSIDE DIMENSIONS OF 19'-4" LONG BY 92" WIDE BY 93" HIGH, WITH A MAXIMUM GROSS WEIGHT OF 52,910 POUNDS. OLDER/OTHER CONTAINERS MAY HAVE A TOTAL INSIDE HEIGHT OF 95", BUT A CLEAR HEIGHT UNDER THE ROOF BOWS OF 93", VERIFY INSIDE CONTAINER HEIGHT PRIOR TO FABRICATING DUNNAGE. THE LOAD IS DESIGNED FOR TRAILER/CONTAINER-ON-FLATCAR (T/COFC) SHIPMENT, HOWEVER, THE LOAD AS DESIGNED CAN ALSO BE MOVED BY OTHER SURFACE MODES OF TRANSPORT. NOTICE: OTHER CONTAINERS OF THE SAME DESIGN CONFIGURATION CAN BE USED.

D. WHEN LOADING THE CONTAINERS, THEY ARE TO BE POSITIONED SO AS TO ACHIEVE A TIGHT LOAD (TIGHT AGAINST THE DUNNAGE ASSEMBLIES). THE UNBLOCKED SPACE ACROSS THE WIDTH OF A LOAD BAY IS NOT TO EXCEED 1-1/2". EXCESSIVE SLACK CAN BE ELIMINATED FROM A LOAD BY LAMINATING ADDITIONAL PIECES OF APPROPRIATE THICKNESS TO THE CENTER FILL ASSEMBLY. NAIL EACH ADDITIONAL PIECE TO THE LONGITUDINAL PIECE W/1 APPROPRIATELY SIZED NAIL EVERY 12". ADDITIONALLY, THE LENGTH OF THE LATERAL PIECES AND STRUTS IN THE CENTER FILL ASSEMBLY MAY BE ADJUSTED AS REQUIRED TO FACILITATE VARIANCE IN THE SIZE OF THE CONTAINER.

E. DUNNAGE LUMBER SPECIFIED IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 4" MATERIAL IS ACTUALLY 3/4" THICK BY 3-1/2" WIDE AND 2" X 6" MATERIAL IS ACTUALLY 1-1/2" THICK BY 5-1/2" WIDE.

F. A STAGGERED NAILING PATTERN WILL BE USED WHENEVER POSSIBLE WHEN NAILS ARE DRIVEN INTO JOINTS OF DUNNAGE ASSEMBLIES OR WHEN LAMINATING DUNNAGE. ADDITIONALLY, THE NAILING PATTERN FOR AN UPPER PIECE OF LAMINATED DUNNAGE WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL FOR THAT PIECE WILL NOT BE DRIVEN THROUGH ONTO OR RIGHT BESIDE A NAIL IN A LOWER PIECE.

G. IN SOME CONTAINERS THERE IS A SLOT AT THE CORNERS OF THE FORWARD WALL. PIECES OF DUNNAGE MATERIAL MUST BE LAMINATED TO THE BUFFER PIECES ON THE FORWARD STRUT ASSEMBLIES TO PROVIDE A FLAT SURFACE FOR THE BUFFER PIECES. A PIECE OF 2" X 4", 2" X 3" OR A SPECIAL WIDTH PIECE CUT-TO-FIT CAN BE USED. THIS FILL PIECE WILL BE NAILED WITH ONE APPROPRIATELY SIZED NAIL EVERY 12". NOTE THAT SOME CONTAINERS ARE EQUIPPED WITH "TIE-BARS" IN THE CORNER SLOT, WHICH PRECLUDE THE USE OF A FULL HEIGHT FILL PIECE. WHEN "TIE-BARS" ARE PRESENT, THE FILL PIECE MUST BE INSTALLED IN SEGMENTS DESIGNED TO FIT BETWEEN THE "TIE-BARS" VERTICALLY. THE FILL PIECE(S) IS NOT REQUIRED WHEN THE CORNER PORTIONS OF THE CONTAINER FORWARD WALL ARE SMOOTH AND FLAT. DO NOT ALLOW ANY DUNNAGE ASSEMBLY TO CONTACT THE CONTAINER FORWARD WALL, ONLY THE CORNER POSTS OF THE CONTAINER SHOULD BE USED FOR FORWARD LONGITUDINAL BLOCKING.

H. CAUTION: DO NOT NAIL DUNNAGE MATERIAL TO THE CONTAINER WALLS OR FLOOR. ALL NAILING WILL BE WITHIN THE DUNNAGE.

(CONTINUED AT LEFT)

MATERIAL SPECIFICATIONS

LUMBER - - - - - : SEE TM 743-200-1 (DUNNAGE LUMBER) AND VOLUNTARY PRODUCT STANDARD PS 20.

NAILS - - - - - : ASTM F1667; COMMON STEEL NAIL (NLCMS OR NLCMMS).

WIRE, CARBON STEEL - : ASTM A853; ANNEALED AT FINISH, BLACK OXIDE FINISH, 0.0800" DIA, GRADE 1006 OR BETTER.

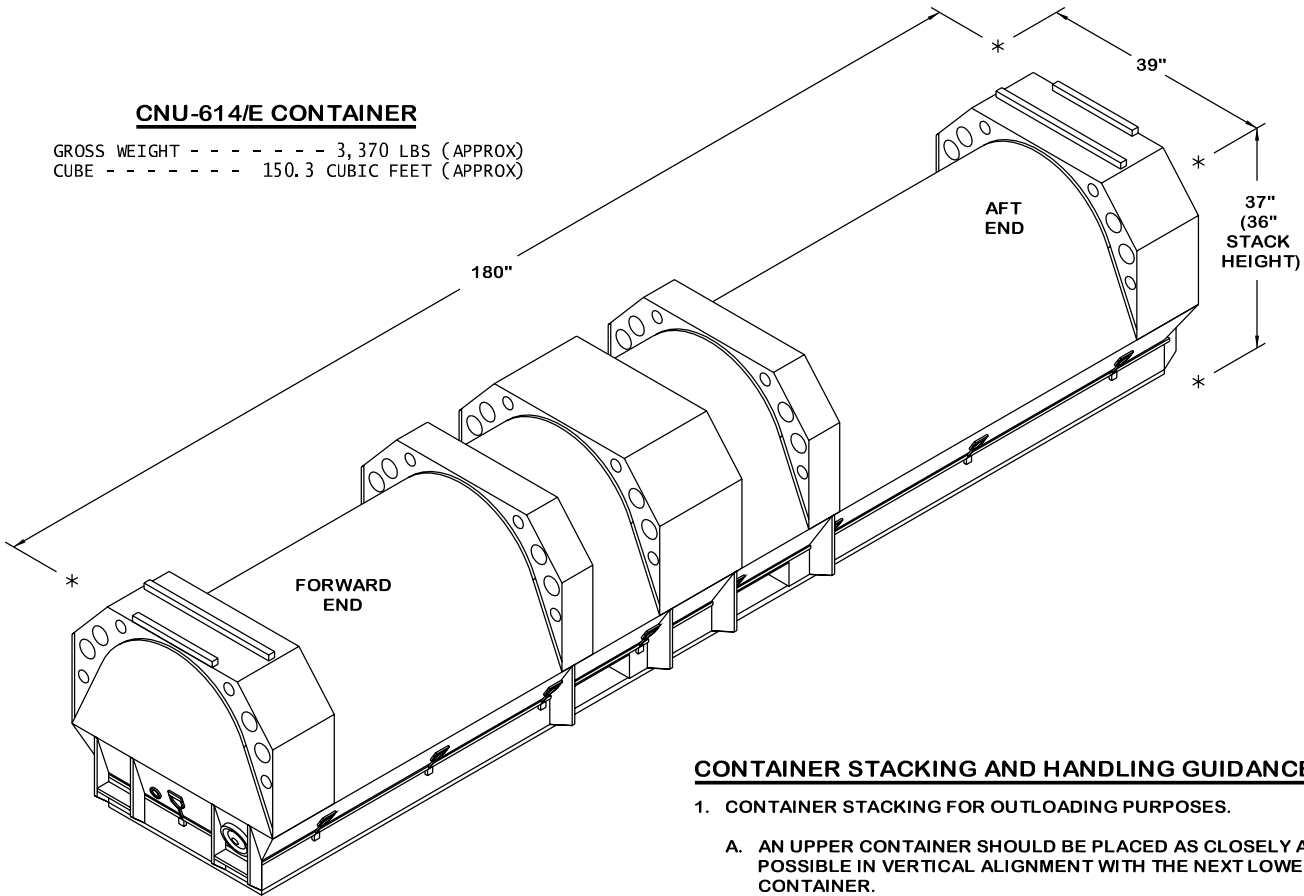
STEEL, STRUCTURAL - - - - - : ASTM A36; 36,000 PSI MINIMUM YIELD OR BETTER.

ANTI-CHAFING MATERIAL - - - - - : MIL-PRF-121 (OR EQUAL); NEUTRAL BARRIER MATERIAL.

CNU-614/E CONTAINER

GROSS WEIGHT - - - - - 3,370 LBS (APPROX)

CUBE - - - - - 150.3 CUBIC FEET (APPROX)



CONTAINER STACKING AND HANDLING GUIDANCE

1. CONTAINER STACKING FOR OUTLOADING PURPOSES.

- A. AN UPPER CONTAINER SHOULD BE PLACED AS CLOSELY AS POSSIBLE IN VERTICAL ALIGNMENT WITH THE NEXT LOWER CONTAINER.
- B. POSITION THE AFT END OF AN UPPER CONTAINER ABOVE THE AFT END OF THE NEXT LOWER CONTAINER.
- C. THE UPPER CONTAINER NESTING FEATURES AND BEARING SURFACES SHOULD BE PROPERLY ALIGNED WITH THE NEXT LOWER CONTAINER.

2. CONTAINER OR CONTAINER STACK HANDLING.

NOTES: (1) MATERIALS HANDLING EQUIPMENT (MHE) IS INTENDED TO MEAN EQUIPMENT, SUCH AS FORKLIFT TRUCKS, CRANES, HAND TRUCKS, DOLLIES, ROLLER ASSEMBLIES, SLINGS, AND SPREADER BARS, THAT CAN BE USED TO HANDLE THE DEPICTED ASSEMBLIES.

(2) PRECAUTIONARY HANDLING TECHNIQUES NORMALLY EMPLOYED OR AS SPECIFIED FOR THE TYPE OF COMMODITY INVOLVED WILL BE OBSERVED.

- A. ONLY APPROVED AND APPROPRIATELY SIZED MATERIALS HANDLING EQUIPMENT WILL BE USED FOR HANDLING THE DEPICTED CONTAINERS. APPROVED MATERIAL HANDLING EQUIPMENT (FORKLIFT TRUCKS, CRANES, HAND TRUCKS, DOLLIES, ROLLER ASSEMBLIES, SLINGS, SPREADER BARS, ETC.) IS SPECIFIED ELSEWHERE.
- B. PRECAUTIONARY HANDLING TECHNIQUES NORMALLY EMPLOYED OR AS SPECIFIED FOR THE TYPE OF COMMODITY INVOLVED WILL BE OBSERVED.
- C. IF HANDLING IS ACCOMPLISHED WITH A FORKLIFT TRUCK, THE CONTAINERS SHOULD BE HANDLED FROM A SIDE POSITION AS MUCH AS POSSIBLE. CARE MUST BE EXERCISED WHEN INSERTING FORKS UNDER A CONTAINER, TO PREVENT DAMAGE TO THE CONTAINER BY THE FORK TINES OR THE FORKLIFT PACKAGE GUARD.
- D. WHEN UNLOADING CONTAINERS, REMOVE THE REAR AND LATERAL DUNNAGE, AND SHIFT THE NEAR END OF A CONTAINER TOWARDS THE CENTER OF THE END OPENING CONTAINER. THREAD A CHAIN THROUGH THE FORKLIFT POCKETS OF THE CONTAINER AND AROUND THE FORKLIFT MAST, FORMING A COMPLETE LOOP. SLIGHTLY ELEVATE AND INSERT THE FORK TINES UNDER THE END OF THE CONTAINER AND SLOWLY DRAG THE CONTAINER REARWARD UNTIL IT CAN BE HANDLED FROM THE SIDE, TAKING CARE NOT TO DAMAGE THE CONTAINER.

BUFFER PIECE, 2" X 4" BY INSIDE CONTAINER HEIGHT MINUS 1" (REF: 7'-8") (2 REQD). NAIL TO THE BEAM ASSEMBLIES W/3-10d NAILS AT EACH JOINT.

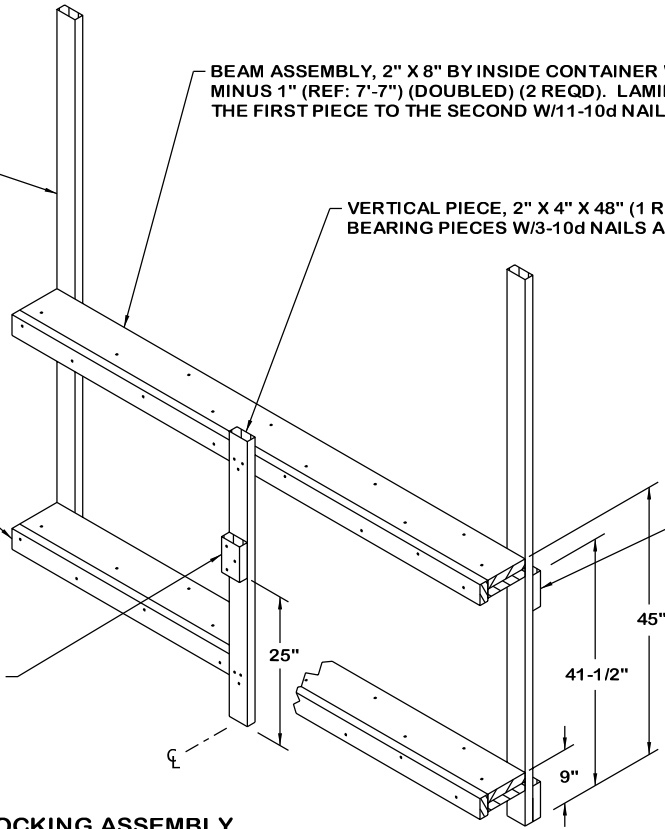
BEAM ASSEMBLY, 2" X 8" BY INSIDE CONTAINER WIDTH MINUS 1" (REF: 7'-7") (DOUBLED) (2 REQD). LAMINATE THE FIRST PIECE TO THE SECOND W/11-10d NAILS.

VERTICAL PIECE, 2" X 4" X 48" (1 REQD). NAIL TO THE BEARING PIECES W/3-10d NAILS AT EACH JOINT.

BEARING PIECE, 2" X 4" BY INSIDE CONTAINER WIDTH MINUS 1" (REF: 7'-7") (2 REQD). NAIL TO THE BEAM ASSEMBLIES W/8-10d NAILS.

STRUT LEDGER, 2" X 4" X 6" (4 REQD). NAIL TO THE VERTICAL PIECE W/2-10d NAILS.

STOP PIECE, 2" X 4" X 6" (1 REQD). NAIL TO THE VERTICAL PIECE W/3-10d NAILS.



FORWARD/REAR BLOCKING ASSEMBLY

NOTE: STRUT LEDGERS ARE NOT REQUIRED ON THE FORWARD BLOCKING ASSEMBLY, ONLY ON THE REAR BLOCKING ASSEMBLY. FOR A ONE HIGH LOAD, ELIMINATE THE TOP BEAM ASSEMBLY, THE TOP BEARING PIECE, AND THE TOP STRUT LEDGERS (WHERE REQUIRED). SHORTEN THE VERTICAL PIECE TO 31".

VERTICAL PIECE, 4" X 4" BY INSIDE CONTAINER HEIGHT MINUS 1" (REF: 7'-4") (1 REQD).

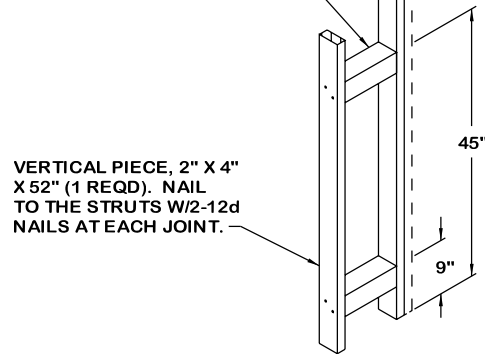
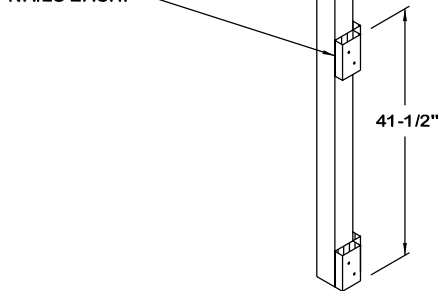
BUFFER PIECE, 2" X 4" BY INSIDE CONTAINER HEIGHT MINUS 1" (REF: 7'-7") (1 REQD). NAIL TO THE STRUTS W/2-12d NAILS AT EACH JOINT.

SEE GENERAL NOTE "G" ON PAGE 3.

LEDGER, 2" X 4" X 6" (4 REQD). NAIL TO THE VERTICAL PIECE W/2-10d NAILS EACH.

STRUT, 4" X 4" X 10" (2 REQD).

VERTICAL PIECE, 2" X 4" X 52" (1 REQD). NAIL TO THE STRUTS W/2-12d NAILS AT EACH JOINT.

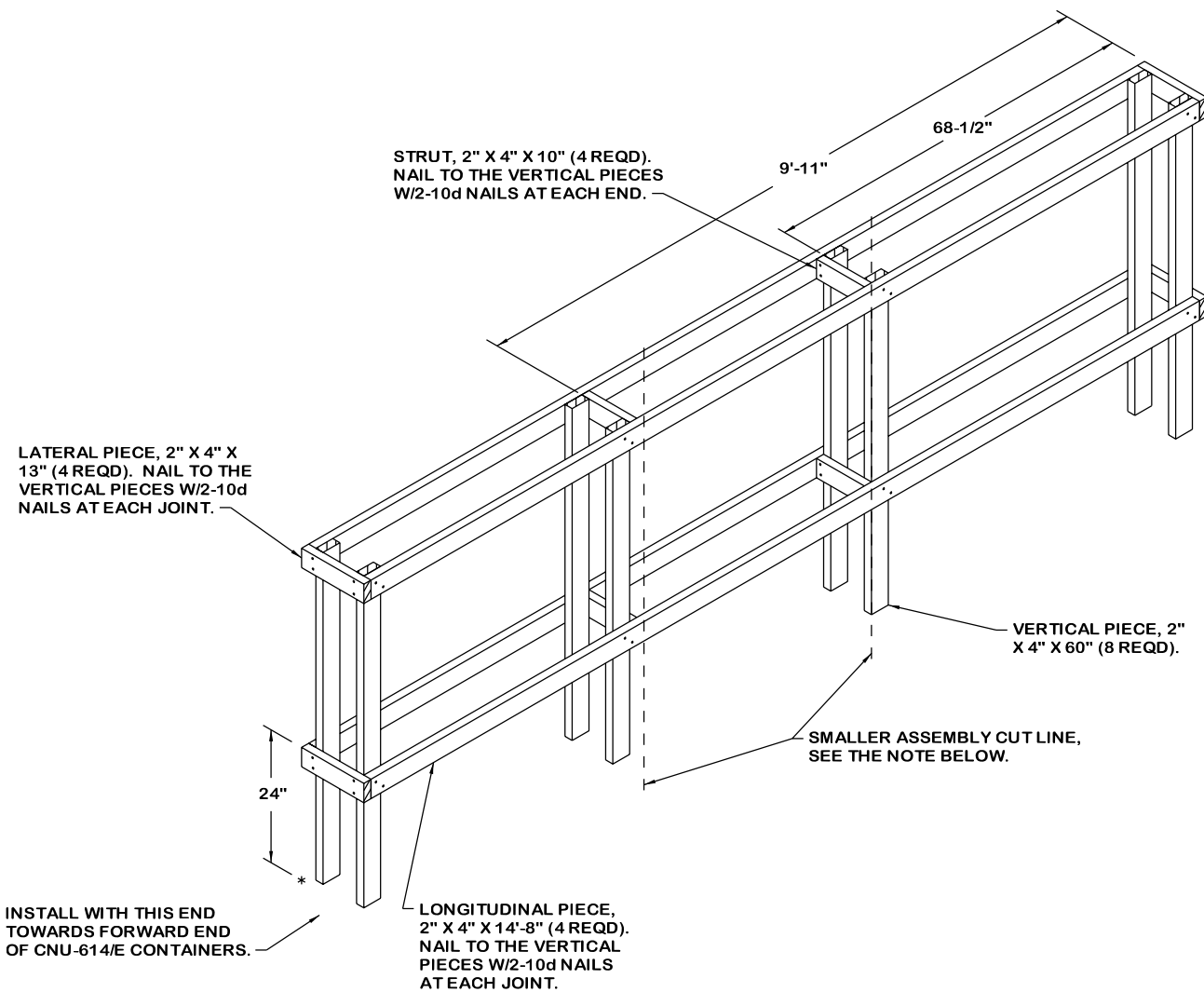


DOOR POST VERTICAL

NOTE: FOR A ONE HIGH LOAD, ELIMINATE THE TOP STRUT LEDGER ONLY, NOT THE TOP DOOR SPANNER LEDGER.

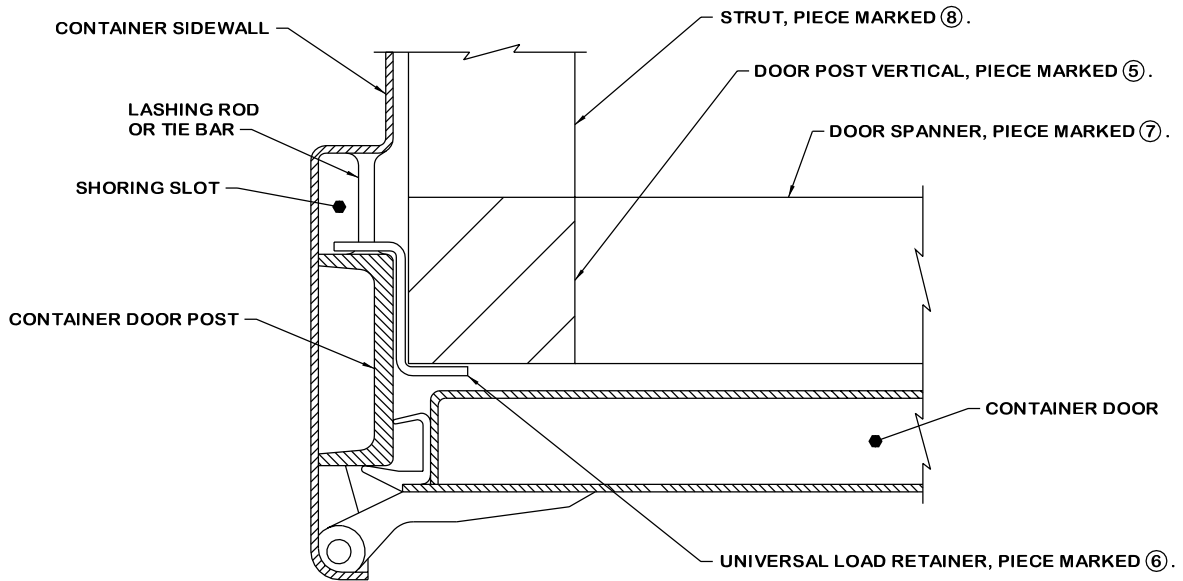
FORWARD STRUT ASSEMBLY

NOTE: FOR A ONE HIGH LOAD, ELIMINATE THE TOP STRUT AND SHORTEN THE VERTICAL PIECE APPROPRIATELY.

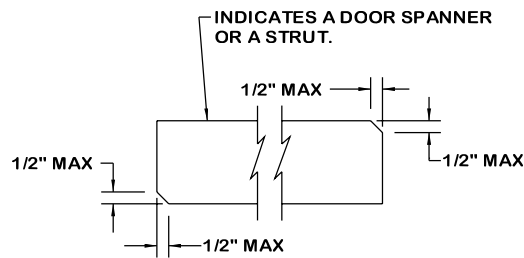


CENTER FILL ASSEMBLY

NOTE: FOR A ONE-HIGH LOAD, ELIMINATE THE TOP TWO LONGITUDINAL PIECES, THE TOP TWO LATERAL PIECES, AND THE TOP FOUR STRUTS. SHORTEN THE VERTICAL PIECES TO 24". THE LENGTH OF THE LATERAL PIECES IS DEPENDENT ON THE VOID AT THE CENTER OF THE LOAD. IF DESIRED, THE ASSEMBLY DEPICTED ABOVE MAY BE REPLACED WITH TWO SMALLER ASSEMBLIES, WITH LENGTHS OF 59" (FORWARD END OF CONTAINER) AND 70" (AFT END OF CONTAINER). THESE ASSEMBLIES WILL BE CONSTRUCTED BY ELIMINATING THE MATERIAL DEPICTED BETWEEN THE DOTTED LINES ABOVE. THESE SMALLER ASSEMBLIES MUST BE WIRE TIED TO THE CNU-614/E CONTAINER AT TWO LOCATIONS EACH.

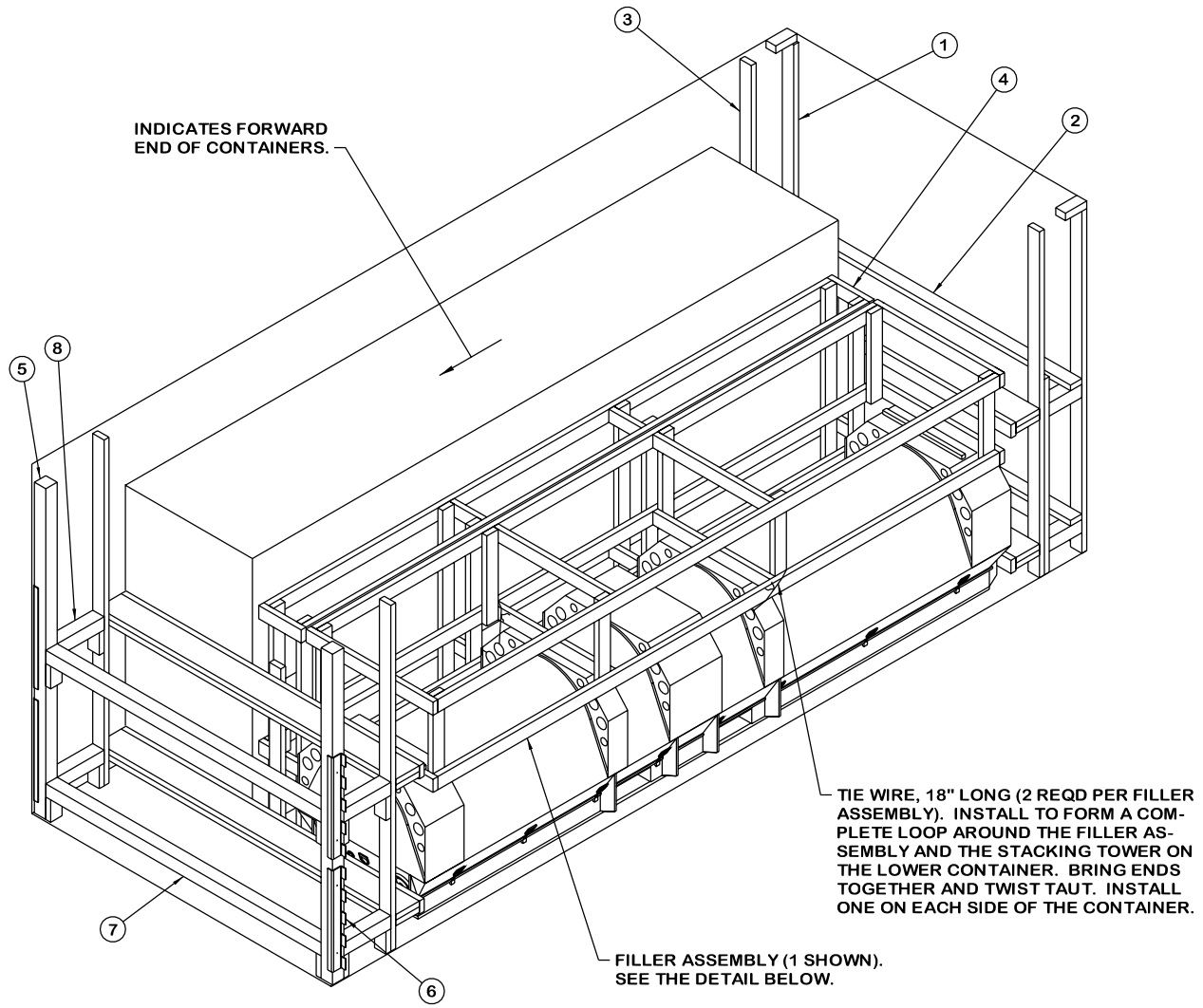


DETAIL A



BEVEL-CUT

IF DESIRED, EACH END OF A DOOR SPANNER PIECE OR STRUT MAY BE BEVEL-CUT AS SHOWN ABOVE TO FACILITATE THE ACHIEVEMENT OF A TIGHT DOOR-POST-TO-DOOR-POST FIT.



LESS-THAN-FULL-LOAD PROCEDURE

KEY NUMBERS REFER TO KEY NUMBERS ON PAGE 2. SEE GENERAL NOTE "P" ON PAGE 3. INSTALL FILLER ASSEMBLY TO FIT WITHIN LOWER CONTAINER STACKING LUGS.

