

APPROVED BY
BUREAU OF EXPLOSIVES

John Heep

DATE 2/22/02

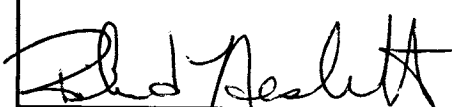

LOADING AND BRACING IN END OPENING ISO CONTAINERS OF HARPOON GUIDED MISSILE, TARTAR-LAUNCHED OR CAP/CAN, PACKED 1 PER MK632 MOD 0 SHIP- PING AND STORAGE CONTAINER

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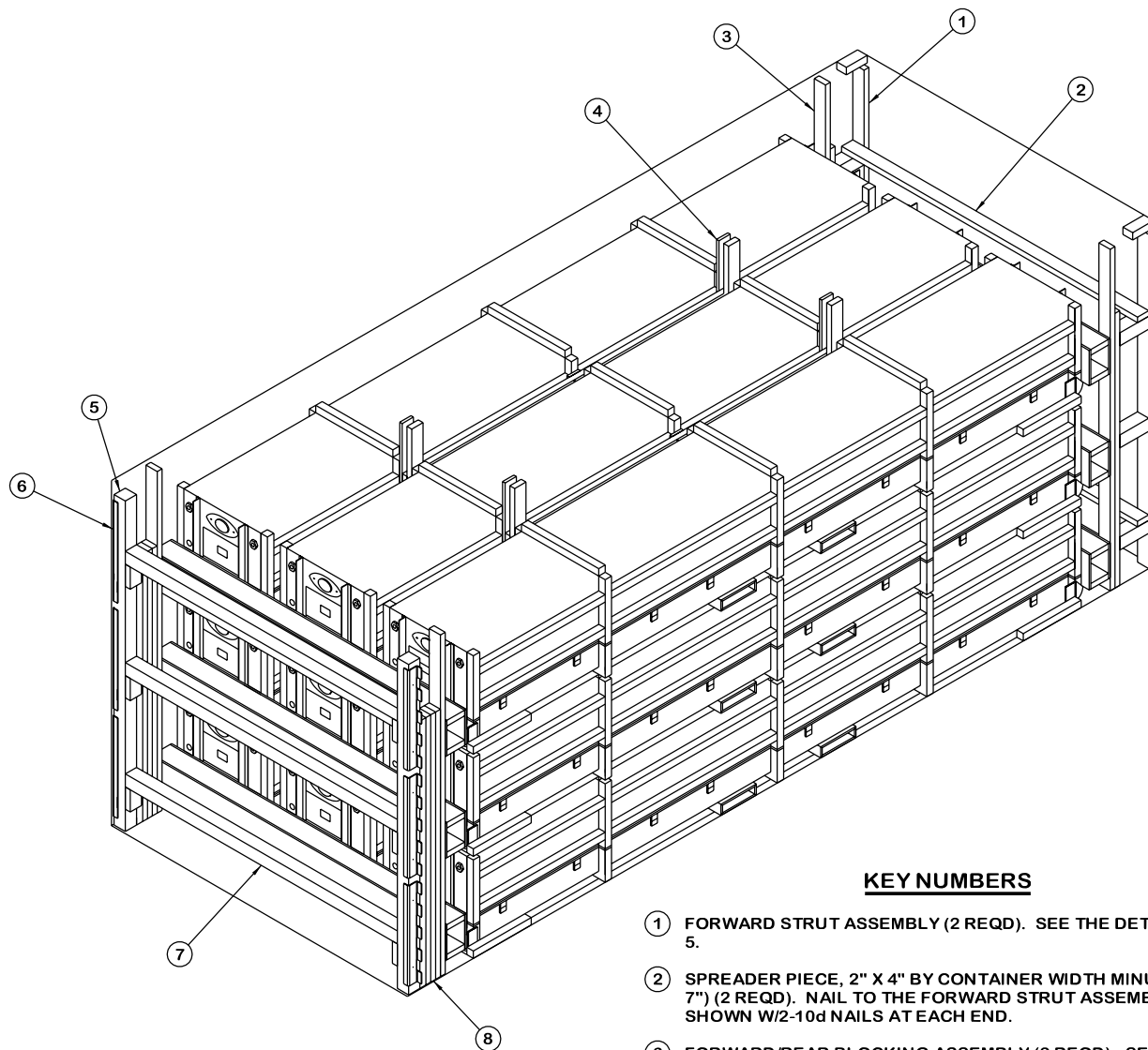
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● **LOADING AND BRACING SPECIFICATIONS SET FORTH WITHIN THIS DRAWING ARE APPLICABLE TO LOADS THAT ARE TO BE SHIPPED BY TRAILER/CONTAINER-ON-FLATCAR (T/COFC) RAIL CARRIER SERVICE. THESE SPECIFICATIONS MAY ALSO BE USED FOR LOADS THAT ARE TO BE MOVED BY MOTOR OR WATER CARRIERS.**

U.S. ARMY MATERIEL COMMAND DRAWING

APPROVED, U.S. ARMY OPERATIONS SUPPORT COMMAND 	ENGINEER	BASIC	MICHAEL SARDONE	DO NOT SCALE				
		REV.		WEBSITE: HTTP://WWW.DAC.ARMY.MIL				
	TECHNICIAN	BASIC						
	REV.		MARCH 2002					
	DRAFTSMAN	BASIC						
		REV.						
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND 	TRANSPORTATION ENGINEERING DIVISION		<i>G.L. Willis</i>					
	VALIDATION ENGINEERING DIVISION		<i>Raymond</i>	TESTED	CLASS	DIVISION	DRAWING	FILE
	LOGISTICS ENGINEERING OFFICE		<i>William R. Jerehl</i>		19	48	8661	SP15J95
U.S. ARMY DEFENSE AMMUNITION CENTER								

PROJECT SP 359-99



ISOMETRIC VIEW

KEY NUMBERS

- ① FORWARD STRUT ASSEMBLY (2 REQD). SEE THE DETAIL ON PAGE 5.
- ② SPREADER PIECE, 2" X 4" BY CONTAINER WIDTH MINUS 1" (REF: 7'-7") (2 REQD). NAIL TO THE FORWARD STRUT ASSEMBLIES AS SHOWN W/2-10d NAILS AT EACH END.
- ③ FORWARD/REAR BLOCKING ASSEMBLY (2 REQD). SEE THE DETAIL ON PAGE 4. NAIL THROUGH THE BUFFER PIECES INTO THE VERTICAL PIECE OF PIECES MARKED ① W/4-10d NAILS.
- ④ SPACER ASSEMBLY (2 REQD). SEE THE DETAIL ON PAGE 5.
- ⑤ DOOR POST VERTICAL (2 REQD). SEE THE DETAIL ON PAGE 5, "DETAIL A" ON PAGE 6, AND GENERAL NOTE "L" ON PAGE 3.
- ⑥ UNIVERSAL LOAD RETAINER (6 REQD, 3 PER SIDE). NAIL THROUGH THE HOLES INTO THE DOOR POST VERTICAL W/2-10d NAILS. SEE DEPARTMENT OF ARMY DRAWING DA-116, "DETAIL A" ON PAGE 6, AND GENERAL NOTE "L" ON PAGE 3.
- ⑦ DOOR SPANNER, 4" X 4" MATERIAL CUT TO A LENGTH THAT WILL PROVIDE A DRIVE FIT (REF: 7'-1-1/4") (3 REQD). TOENAIL TO THE DOOR POST VERTICAL W/2-12d NAILS AT EACH END. SEE THE "BEVEL-CUT" DETAIL ON PAGE 4.
- ⑧ FILL MATERIAL, 4" WIDE BY 72" LONG MATERIAL (AS REQD). NAIL THE FIRST PIECE TO THE REAR BLOCKING ASSEMBLY W/6 NAILS OF A SUITABLE SIZE (10d FOR 2" THICK MATERIAL). NAIL EACH ADDITIONAL PIECE TO THE PREVIOUS PIECE IN A SIMILAR MANNER. NOTE: MULTIPLE PIECES MAY BE LAMINATED TOGETHER FIRST AND THEN TOENAILED TO THE REAR BLOCKING ASSEMBLY.

BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	44	15
2" X 4"	219	146
2" X 6"	91	91
4" X 4"	41	55
NAILS	NO. REQD	POUNDS
6d (2")	168	1
10d (3")	184	3
12d (3-1/4")	12	1/4
PLYWOOD, 1/2" - - - 72.04 SQ FT REQD - - - 99.06 LBS		
UNIVERSAL LOAD RETAINER - - - 6 REQD - - - 39 LBS		

LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
MK632 CONTAINER	9	19,890 LBS
DUNNAGE		753 LBS
CONTAINER		4,700 LBS
TOTAL WEIGHT		25,343 LBS (APPROX)

(GENERAL NOTES CONTINUED)

GENERAL NOTES

M. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM AND ONE POUND EQUALS 0.454 KG.

N. MAXIMUM LOAD WEIGHT CRITERIA:

THE MAXIMUM LOAD WEIGHTS ARE CONTROLLED BY EQUIPMENT CAPABILITY FACTORS. ALTHOUGH THE HEAVIEST MAXIMUM LOADS ARE DELINEATED IN THE LOAD VIEWS, PROVISIONS ARE INCLUDED WITHIN THIS DRAWING SO THAT THE BASIC LOADS CAN BE ADJUSTED TO SATISFY A LESSER QUANTITY OF LADING UNITS. DEPENDING ON TRANSPORTATION ROUTING, IT MAY BE NECESSARY TO REDUCE THE LOAD WEIGHT TO SATISFY "WEIGHT LAWS" OF CERTAIN STATES. ALSO, IT MAY BE NECESSARY TO REDUCE THE LOAD WEIGHT TO SATISFY OTHER WEIGHT RESTRICTIONS IMPOSED ON THE INTERMODAL CONTAINER SYSTEM.

O. REQUIREMENTS CITED WITHIN THE ASSOCIATION OF AMERICAN RAILROADS (AAR) INTERMODAL LOADING GUIDE APPLY WHEN THE SHIPMENT MOVES BY TRAILER/CONTAINER-ON-FLATCAR (T/COFC). SPECIAL T/COFC NOTES FOLLOW:

- 1. A LOADED CONTAINER MUST BE ON A CHASSIS EQUIPPED WITH TWO BOGIE ASSEMBLIES WHEN BEING MOVED IN TOFC SERVICE.
2. THE LOAD LIMIT OF A T/COFC RAILCAR MUST NOT BE EXCEEDED, NOR WILL A CAR BE LOADED SO THAT THE TRUCK UNDER ONE END OF THE CAR CARRIES MORE THAN ONE-HALF OF THE LOAD LIMIT FOR THAT CAR.

P. THE QUANTITY OF CONTAINERS SHOWN IN THE LOAD ON PAGE 2 MAY BE REDUCED FOR SHIPMENT, IF DESIRED. SEE THE DETAIL ON PAGE 6. WHEN A CONTAINER IS TO BE LOADED WITH A REDUCED QUANTITY OF LADING UNITS, THE LENGTH-WISE CENTER OF GRAVITY OF THE LOAD MUST BE WITHIN 12", IN EITHER DIRECTION, OF THE MID-POINT OF THE CONTAINER.

Q. RECOMMENDED SEQUENTIAL LOADING PROCEDURES:

- 1. PREFABRICATE TWO FORWARD STRUT ASSEMBLIES, TWO FORWARD/REAR BLOCKING ASSEMBLIES, TWO SPACER ASSEMBLIES, AND NAIL THREE UNIVERSAL LOAD RETAINERS TO EACH DOOR POST VERTICAL.
2. INSTALL THE TWO FORWARD STRUT ASSEMBLIES AND THE TWO SPREADER PIECES.
3. INSTALL THE FORWARD BLOCKING ASSEMBLY.
4. LOAD THREE CONTAINERS.
5. INSTALL A SPACER ASSEMBLY.
6. REPEAT STEPS 4 AND 5, THEN STEP 4 AGAIN.
7. INSTALL THE REAR BLOCKING ASSEMBLY.
8. INSTALL THE TWO DOOR POST VERTICAL ASSEMBLIES (ONE RIGHT-HAND AND ONE LEFT-HAND).
9. INSTALL THE THREE DOOR SPANNER PIECES.
10. INSTALL THE FILL MATERIAL.

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
B. THE SPECIFIED OUTLOADING PROCEDURES ARE APPLICABLE TO LOADS OF HARPOON MISSILE PACKED IN MK632 MOD 0 CONTAINER. SUBSEQUENT REFERENCE TO CONTAINER HEREIN MEANS CONTAINER WITH AMMUNITION ITEMS. SEE NAVAL SEA SYSTEMS COMMAND DRAWING OR-68/120 AND PAGE 4 FOR DETAILS OF THE CONTAINER. CAUTION: REGARDLESS OF THE QUANTITY OF CONTAINERS TO BE SHIPPED, THE "MAXIMUM GROSS WEIGHT" OF THE END OPENING ISO CONTAINER MUST NOT BE EXCEEDED.
C. THE LOAD AS SHOWN IS BASED ON A 4,700 POUND 20' LONG BY 8' WIDE BY 8'-6" HIGH END OPENING ISO CONTAINER WITH INSIDE DIMENSIONS OF 19'-4" LONG BY 92" WIDE BY 93" HIGH, WITH A MAXIMUM GROSS WEIGHT OF 52,910 POUNDS. OLDER/OTHER CONTAINERS MAY HAVE A TOTAL INSIDE HEIGHT OF 95", BUT A CLEAR HEIGHT UNDER THE ROOF BOWS OF 93". VERIFY INSIDE CONTAINER HEIGHT PRIOR TO FABRICATING DUNNAGE. THE LOAD IS DESIGNED FOR TRAILER/CONTAINER-ON-FLATCAR (T/COFC) SHIPMENT, HOWEVER, THE LOAD AS DESIGNED CAN ALSO BE MOVED BY OTHER SURFACE MODES OF TRANSPORT. NOTICE: OTHER CONTAINERS OF THE SAME DESIGN CONFIGURATION CAN BE USED.
D. WHEN LOADING CONTAINERS, THEY ARE TO BE POSITIONED SO AS TO ACHIEVE A TIGHT LOAD (TIGHT AGAINST THE DUNNAGE ASSEMBLIES). THE UNBLOCKED SPACE ACROSS THE WIDTH OF A LOAD BAY IS NOT TO EXCEED 1-1/2". EXCESSIVE SLACK CAN BE ELIMINATED FROM A LOAD BY LAMINATING ADDITIONAL PIECES OF APPROPRIATE THICKNESS TO THE VERTICAL PIECES ON THE SPACER ASSEMBLY. NAIL EACH ADDITIONAL PIECE W/1 APPROPRIATELY SIZED NAIL EVERY 12". ADDITIONALLY, THE THICKNESS OF THE DUNNAGE PIECES IN THE SPACER ASSEMBLY MAY BE ADJUSTED AS REQUIRED TO FACILITATE VARIANCE IN THE SIZE OF THE CONTAINER.
E. DUNNAGE LUMBER SPECIFIED IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 4" MATERIAL IS ACTUALLY 3/4" THICK BY 3-1/2" WIDE AND 2" X 6" MATERIAL IS ACTUALLY 1-1/2" THICK BY 5-1/2" WIDE.
F. A STAGGERED NAILING PATTERN WILL BE USED WHENEVER POSSIBLE WHEN NAILS ARE DRIVEN INTO JOINTS OF DUNNAGE ASSEMBLIES OR WHEN LAMINATING DUNNAGE. ADDITIONALLY, THE NAILING PATTERN FOR AN UPPER PIECE OF LAMINATED DUNNAGE WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL FOR THAT PIECE WILL NOT BE DRIVEN THROUGH ONTO OR RIGHT BESIDE A NAIL IN A LOWER PIECE.
G. IN SOME CONTAINERS THERE IS A SLOT AT THE CORNERS OF THE FORWARD WALL. PIECES OF DUNNAGE MATERIAL MUST BE LAMINATED TO THE VERTICAL PIECES ON THE FORWARD STRUT ASSEMBLIES TO PROVIDE A FLAT SURFACE FOR THE BUFFER PIECES. A PIECE OF 2" X 4", 2" X 3" OR A SPECIAL WIDTH PIECE CUT-TO-FIT CAN BE USED. THIS FILL PIECE WILL BE NAILED WITH ONE APPROPRIATELY SIZED NAIL EVERY 12". NOTE THAT SOME CONTAINERS ARE EQUIPPED WITH "TIE-BARS" IN THE CORNER SLOT, WHICH PRECLUDE THE USE OF A FULL HEIGHT FILL PIECE. WHEN "TIE-BARS" ARE PRESENT, THE FILL PIECE MUST BE INSTALLED IN SEGMENTS DESIGNED TO FIT BETWEEN THE "TIE-BARS" VERTICALLY. THE FILL PIECE(S) IS NOT REQUIRED WHEN THE CORNER PORTIONS OF THE CONTAINER FORWARD WALL ARE SMOOTH AND FLAT. DO NOT ALLOW ANY DUNNAGE ASSEMBLY TO CONTACT THE CONTAINER FORWARD WALL, ONLY THE CORNER POSTS OF THE CONTAINER SHOULD BE USED FOR FORWARD LONGITUDINAL BLOCKING.
H. CAUTION: DO NOT NAIL DUNNAGE MATERIAL TO THE CONTAINER WALLS OR FLOOR. ALL NAILING WILL BE WITHIN THE DUNNAGE.
J. PORTIONS OF THE CONTAINER DEPICTED WITHIN THIS DRAWING, SUCH AS THE SIDEWALL, HAVE NOT BEEN SHOWN IN THE LOAD VIEWS FOR CLARITY PURPOSES.
K. DURING INTRASTATE AND/OR INTERSTATE MOVES BY MOTOR CARRIER, A PROPER CHASSIS OR MODIFIED FLATBED TRAILER MUST BE USED TO PRECLUDE VIOLATION OF ONE OR MORE "WEIGHT LAWS" APPLICABLE TO THE STATE OR STATES INVOLVED.
L. SIX UNIVERSAL LOAD RETAINERS ARE DEPICTED IN THE LOAD ON PAGE 2. SIX UNIVERSAL LOAD RETAINERS ARE REQUIRED WHEN LOADING NINE, EIGHT OR SEVEN MK632 MOD 0 CONTAINERS, FOUR UNIVERSAL LOAD RETAINERS ARE REQUIRED WHEN LOADING SIX, FIVE OR FOUR CONTAINERS, AND TWO UNIVERSAL LOAD RETAINERS ARE REQUIRED WHEN LOADING THREE, TWO OR ONE CONTAINER(S). THIS IS AN EXCEPTION TO THE ESTABLISHED PROCEDURES, HOWEVER, THE EXCEPTION IS PERMITTED FOR THE AMMUNITION PACK COVERED BY THIS DRAWING. REFER TO DEPARTMENT OF THE ARMY DRAWING DA-116 FOR DETAILS OF THE UNIVERSAL LOAD RETAINER CONSTRUCTION, INSTALLATION TO THE DOOR POST VERTICAL, PLACEMENT INTO THE CONTAINER, AND FOR OTHER METHODS OF REAR-OF-LOAD RESTRAINT.

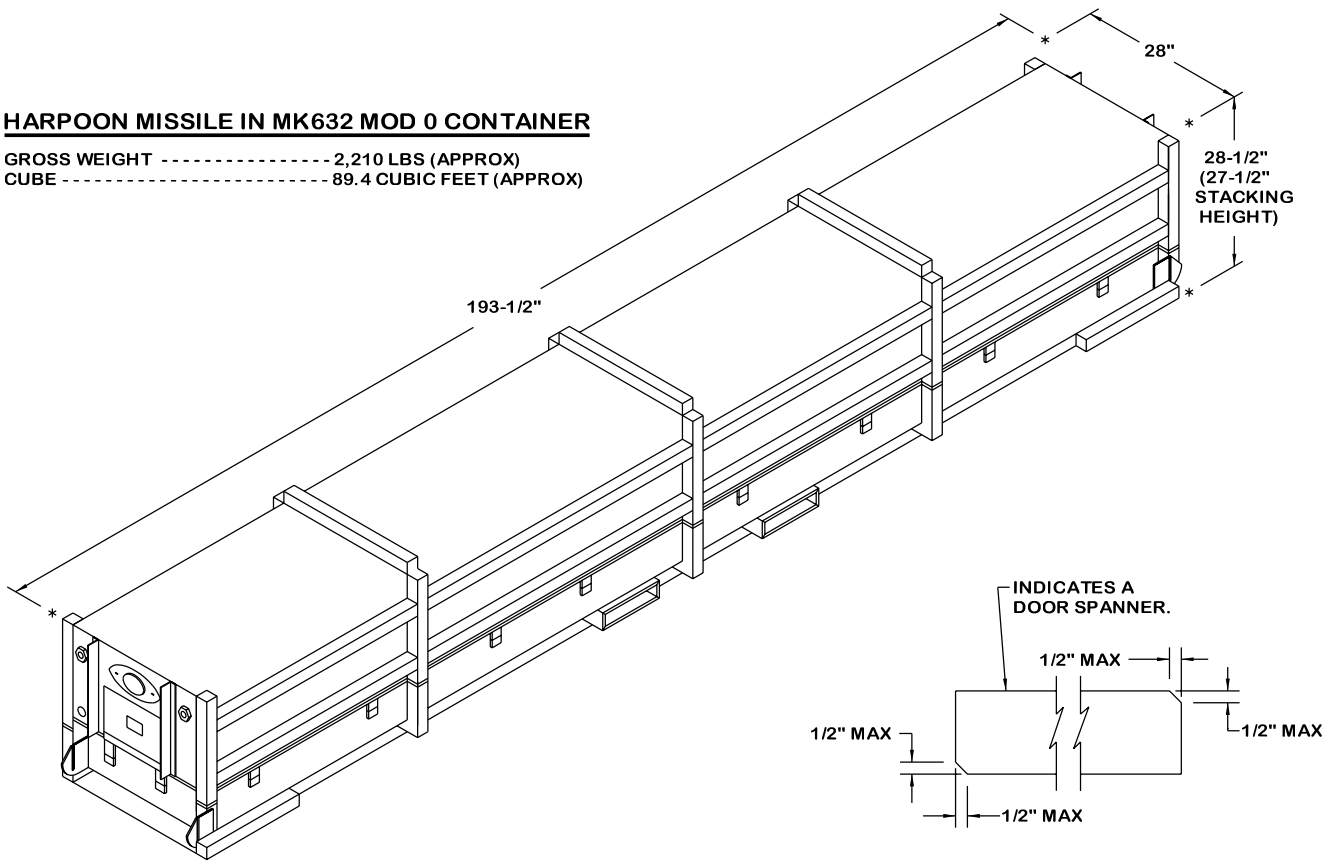
MATERIAL SPECIFICATIONS

Table with 2 columns: Material Name and Specification. Includes LUMBER, NAILS, PLYWOOD, STRAPPING, STEEL, SEAL, STRAP, and STEEL STRUCTURAL.

(CONTINUED AT LEFT)

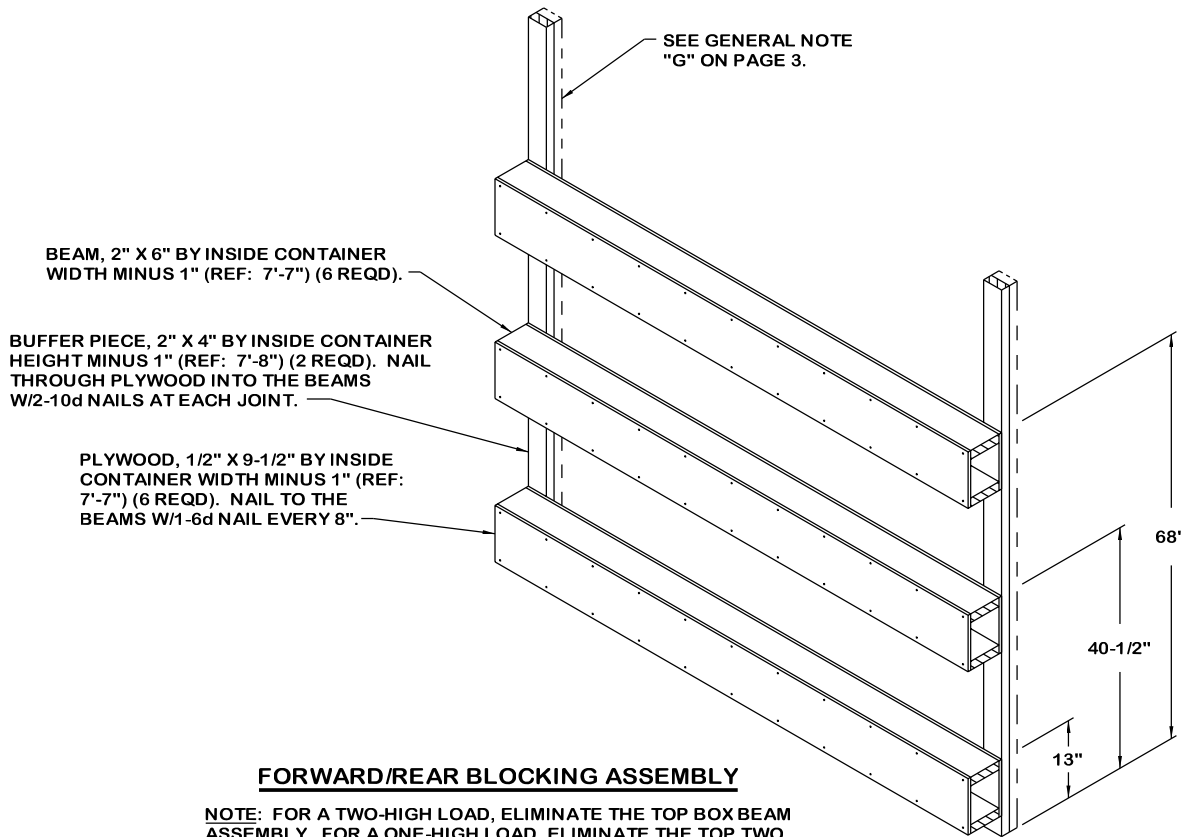
HARPOON MISSILE IN MK632 MOD 0 CONTAINER

GROSS WEIGHT ----- 2,210 LBS (APPROX)
 CUBE ----- 89.4 CUBIC FEET (APPROX)



BEVEL-CUT

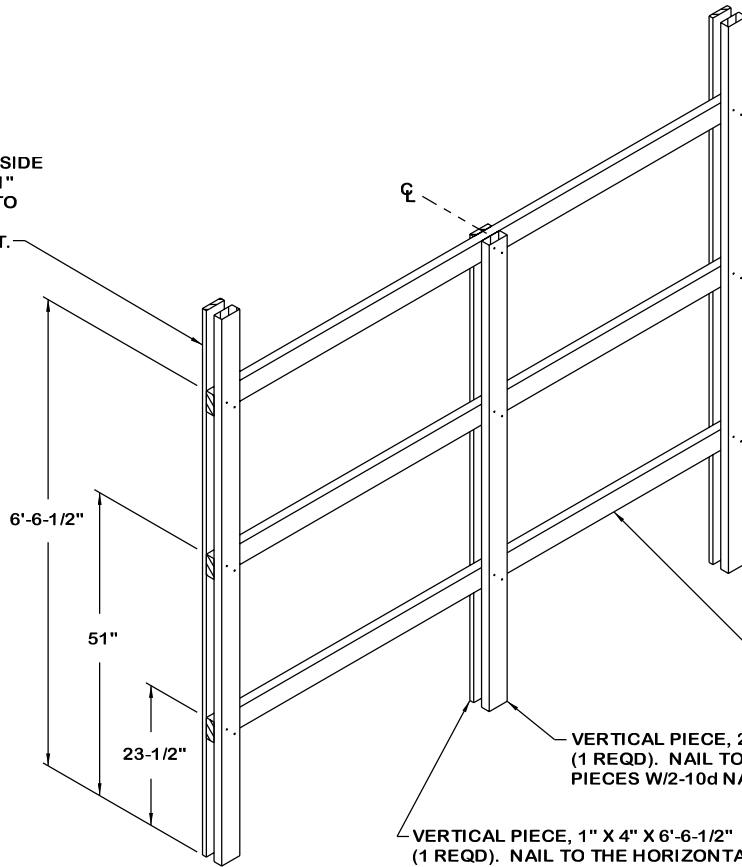
IF DESIRED, EACH END OF A DOOR SPANNER PIECE MAY BE BEVEL-CUT AS SHOWN ABOVE TO FACILITATE THE ACHIEVEMENT OF A TIGHT DOOR-POST-TO-DOOR-POST FIT.



FORWARD/REAR BLOCKING ASSEMBLY

NOTE: FOR A TWO-HIGH LOAD, ELIMINATE THE TOP BOX BEAM ASSEMBLY. FOR A ONE-HIGH LOAD, ELIMINATE THE TOP TWO BOX BEAM ASSEMBLIES.

VERTICAL PIECE, 1" X 4" X INSIDE CONTAINER HEIGHT MINUS 1" (REF: 7'-8") (2 REQD). NAIL TO THE HORIZONTAL PIECES W/2-6d NAILS AT EACH JOINT.



VERTICAL PIECE, 2" X 4" BY INSIDE CONTAINER HEIGHT MINUS 1" (REF: 7'-8") (2 REQD). NAIL TO THE HORIZONTAL PIECES W/2-10d NAILS AT EACH JOINT.

HORIZONTAL PIECE, 2" X 4" X 8'-6" (3 REQD).

VERTICAL PIECE, 2" X 4" X 6'-6-1/2" (1 REQD). NAIL TO THE HORIZONTAL PIECES W/2-10d NAILS AT EACH JOINT.

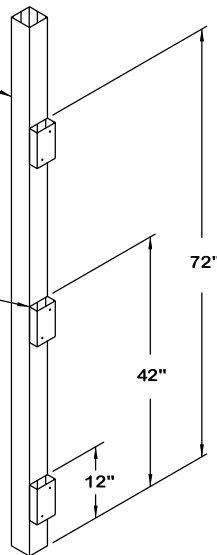
VERTICAL PIECE, 1" X 4" X 6'-6-1/2" (1 REQD). NAIL TO THE HORIZONTAL PIECES W/2-6d NAILS AT EACH JOINT.

SPACER ASSEMBLY

NOTE: FOR A TWO-HIGH LOAD, ELIMINATE THE TOP HORIZONTAL PIECE, AND FOR A ONE-HIGH LOAD, ELIMINATE THE TOP TWO HORIZONTAL PIECES. SHORTEN THE CENTER VERTICAL PIECES APPROPRIATELY.

VERTICAL PIECE, 4" X 4" X 7'-5" (1 REQD).

STRUT LEDGER, 2" X 4" X 6" (3 REQD). NAIL TO THE VERTICAL PIECE W/2-10d NAILS.



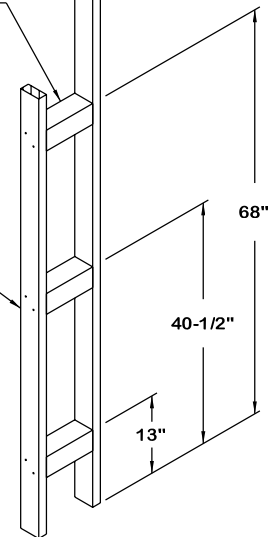
DOOR POST VERTICAL

NOTE: FOR A TWO- OR ONE-HIGH LOAD, ELIMINATE THE TOP SPANNER LEDGER.

STRUT, 4" X 4" X 9" (3 REQD).

VERTICAL PIECE, 2" X 4" X 69" (1 REQD). NAIL TO THE STRUTS W/2-10d NAILS AT EACH JOINT.

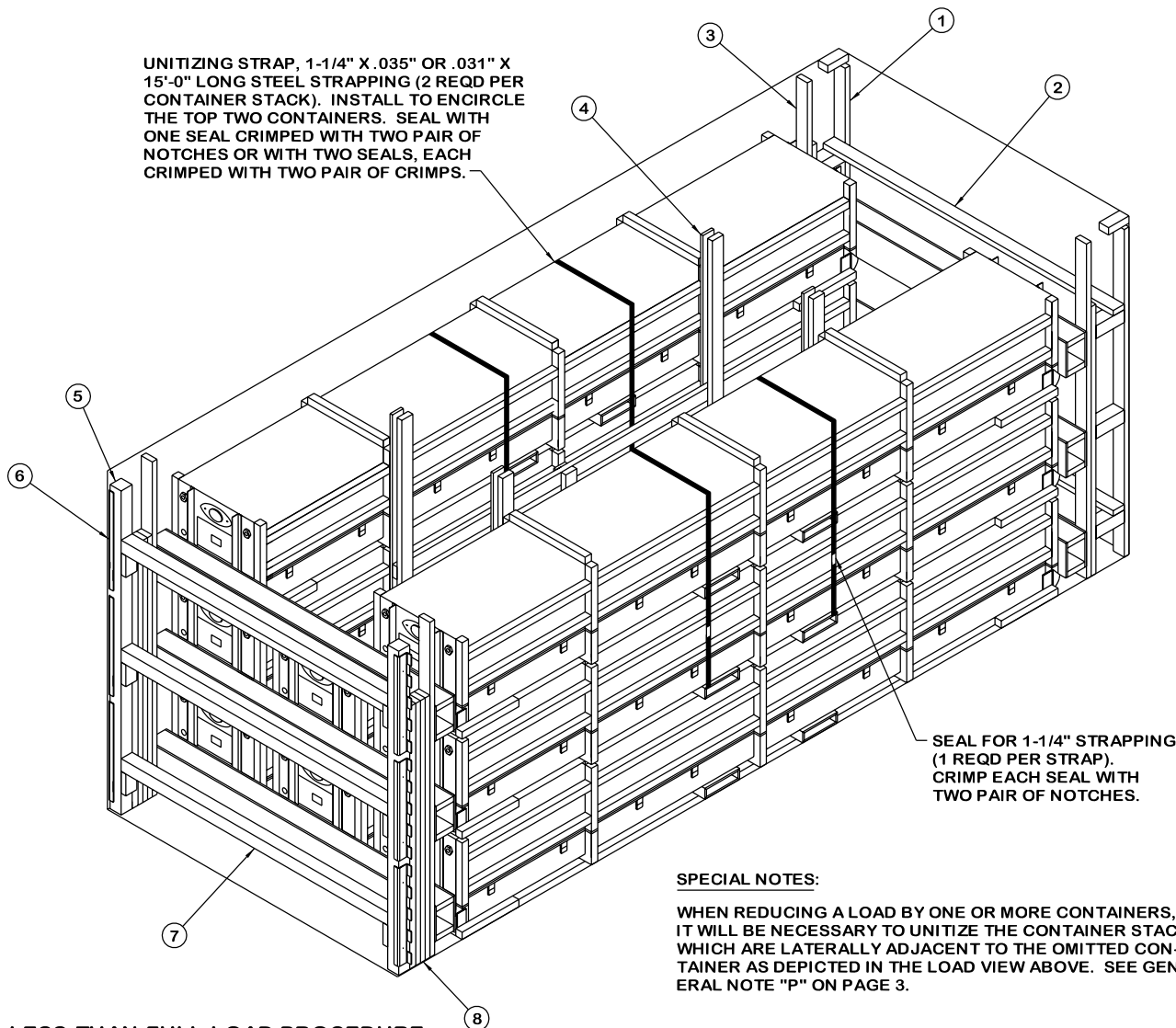
VERTICAL PIECE, 2" X 4" BY INSIDE CONTAINER HEIGHT MINUS 1" (REF: 7'-6") (1 REQD). NAIL TO THE STRUTS W/2-10d NAILS AT EACH JOINT.



FORWARD STRUT ASSEMBLY

NOTE: FOR A TWO-HIGH LOAD, ELIMINATE THE TOP STRUT, AND FOR A ONE-HIGH LOAD, ELIMINATE THE TOP TWO STRUTS. SHORTEN THE 69" VERTICAL PIECE APPROPRIATELY.

UNITIZING STRAP, 1-1/4" X .035" OR .031" X 15'-0" LONG STEEL STRAPPING (2 REQD PER CONTAINER STACK). INSTALL TO ENCIRCLE THE TOP TWO CONTAINERS. SEAL WITH ONE SEAL CRIMPED WITH TWO PAIR OF NOTCHES OR WITH TWO SEALS, EACH CRIMPED WITH TWO PAIR OF CRIMPS.



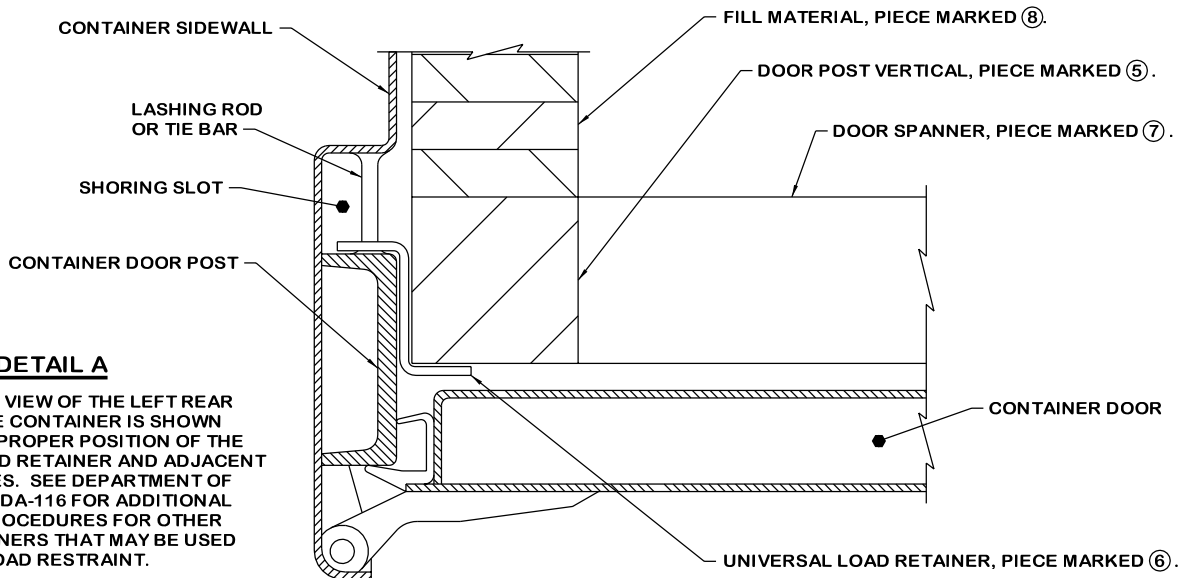
SEAL FOR 1-1/4" STRAPPING (1 REQD PER STRAP). CRIMP EACH SEAL WITH TWO PAIR OF NOTCHES.

SPECIAL NOTES:

WHEN REDUCING A LOAD BY ONE OR MORE CONTAINERS, IT WILL BE NECESSARY TO UNITIZE THE CONTAINER STACKS WHICH ARE LATERALLY ADJACENT TO THE OMITTED CONTAINER AS DEPICTED IN THE LOAD VIEW ABOVE. SEE GENERAL NOTE "P" ON PAGE 3.

LESS-THAN-FULL-LOAD PROCEDURE

KEY NUMBERS REFER TO KEY NUMBERS ON PAGE 2. NOTE THAT THE SPACER ASSEMBLIES HAVE BEEN MODIFIED AS DESCRIBED ON PAGE 5.



DETAIL A

A PARTIAL PLAN VIEW OF THE LEFT REAR PORTION OF THE CONTAINER IS SHOWN DEPICTING THE PROPER POSITION OF THE UNIVERSAL LOAD RETAINER AND ADJACENT DUNNAGE PIECES. SEE DEPARTMENT OF ARMY DRAWING DA-116 FOR ADDITIONAL DETAILS AND PROCEDURES FOR OTHER TYPES OF RETAINERS THAT MAY BE USED FOR REAR-OF-LOAD RESTRAINT.