

STORAGE IN APPROVED MAGAZINES OF BLU-109/B BOMBS IN CNU-417/E CONTAINER

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U. S. ARMY MATERIEL COMMAND DRAWING			
APPROVED, U. S. ARMY ARMAMENT, MUNITIONS AND CHEMICAL COMMAND <i>David A. Piskovich</i> AMSTA-AR-ESK	DRAFTSMAN	D. WHITMORE	
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FEBRUARY 1995			
	CLASS	DIVISION	DRAWING
	19	48	8603
			FILE
			SP1-3-4- 14-22PB2

DO NOT SCALE

GENERAL NOTES

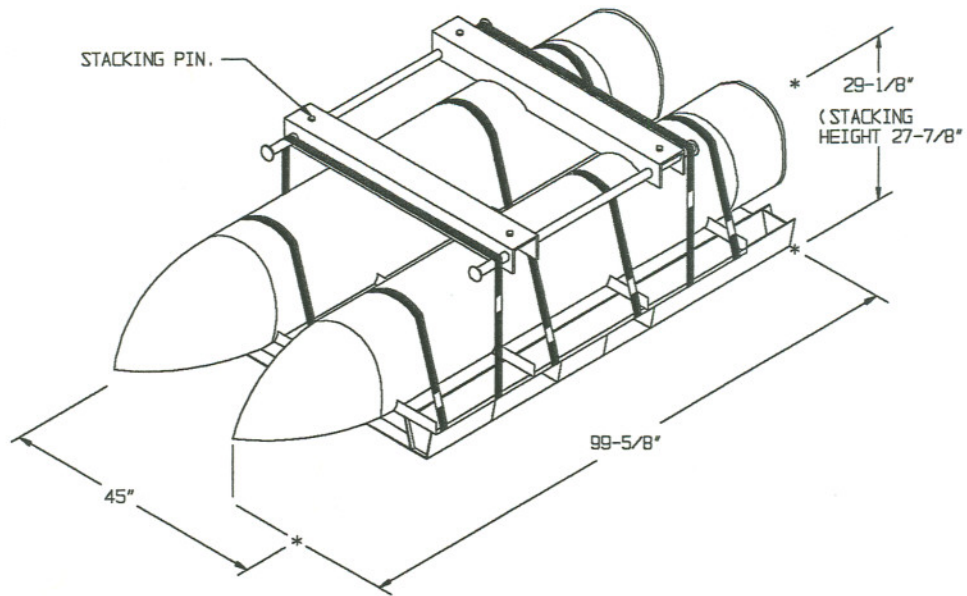
(GENERAL NOTES CONTINUED)

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES SPECIFIED IN THIS DRAWING ARE APPLICABLE TO BLU-109/B BOMBS IN THE CNU-417/E CONTAINER. SUBSEQUENT REFERENCE TO CONTAINER MEANS CONTAINER WITH CONTENTS.
- C. FOR DETAIL OF THE CNU-417/E CONTAINER SEE U.S. AIR FORCE DRAWING NO. 8463212 AND "CONTAINER" DETAIL ON PAGE 3.
- D. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE CONTAINERS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- E. CAUTION: THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED. THIS LIMITATION MAY REQUIRE A QUANTITY REDUCTION FROM THE STORAGE AS SHOWN.
- F. AISLE DIMENSIONS AS SHOWN HEREIN MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS, AND/OR AVAILABLE MATERIALS HANDLING EQUIPMENT (MHE).
- G. IF AVAILABLE MHE PERMITS, ADDITIONAL CONTAINERS MAY BE STORED WITHIN THE FRONTAL AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- H. STORED CONTAINERS MUST NOT CONTACT THE WALLS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, CONTAINERS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- J. OTHER COMPATIBLE ITEMS MAY BE STORED IN A MAGAZINE WHICH IS PARTIALLY FILLED WITH THE DESIGNATED ITEM.
- K. IN IGLOO, ARCH TYPE AND STRADLEY MAGAZINES WHICH HAVE FLOORS THAT SLOPE TOWARD THE SIDEWALLS, WEDGES, WHERE SHOWN, ARE REQUIRED TO PERMIT LEVEL STACKING OF CONTAINERS. THE USE OF 2" X 4" FLOOR DUNNAGE UNDER CONTAINER STACKS, AS DEPICTED THROUGHOUT THESE PROCEDURES, IS OPTIONAL. THE PURPOSE OF USING FLOOR DUNNAGE IS TO KEEP THE SKIDS OF A CONTAINER DRY THUS AIDING IN PREVENTING DETERIORATION DUE TO CORROSION. THEREFORE, FLOOR DUNNAGE SHOULD BE USED WHEN STORING IN A MAGAZINE THAT IS KNOWN TO HAVE A "DAMP" FLOOR. IN STEEL ARCH MAGAZINES WHICH HAVE FLOORS SLOPING FROM THE REAR TO THE FRONT AND ELSEWHERE AS REQUIRED, TO ACHIEVE SOUND AND ACCEPTABLE STABLE STACKS, STACK STABILIZING DUNNAGE IN THE FORM OF SHIMS WILL BE USED UNDER CONTAINER STACKS. SHIM MATERIAL OF VARYING THICKNESSES WILL BE USED UNDER THE SKIDS AT THE ENDS OF FIRST LAYER CONTAINERS AS REQUIRED TO GAIN LEVEL STACKS AND SOLID BEARING WITHIN A STACK FROM THE FLOOR OF A MAGAZINE TO THE TOP OF THE STACK.
- L. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER CONTAINERS IN THE STACKS SHOWN IN THE "SECTION" VIEWS HEREIN. UNLESS TWO UPPER CONTAINERS ARE HANDLED AS ONE LIFT OR THE PACKAGE GUARD IS REMOVED (TINE CARRIAGE WILL IN MOST INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION), ONLY A FORKLIFT TRUCK OF ADEQUATE CAPACITY WILL BE USED WHEN LIFTING TWO CONTAINERS AS ONE LIFT.
- M. DUNNAGE LUMBER SPECIFIED THROUGH THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 2" X 4" MATERIAL IS ACTUALLY 1-1/2" THICK BY 3-1/2" WIDE.
- N. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS, HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- O. IF THE QUANTITY OF CONTAINERS FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN HEREIN - DUE TO THE PERMITTED "EXPLOSIVES LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED, THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.
- P. CONTAINERS PRESENTLY STORED IN ACCORDANCE WITH A PRIOR APPROVED DRAWING NEED NOT BE RE-STORED SOLELY TO CONFORM TO THE PROCEDURES SPECIFIED IN THIS DOCUMENT.

(CONTINUED AT RIGHT)

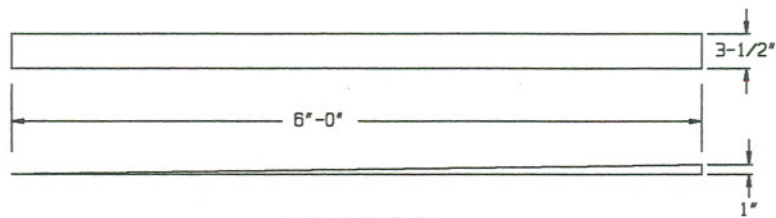
MATERIAL SPECIFICATIONS

LUMBER - - -: FED SPEC MM-L-751; DUNNAGE LUMBER, SEE TM 743-200-1.



CNU-417/E CONTAINER DETAIL

GROSS WEIGHT ----- 4,470 LBS (APPROX)
 CUBE ----- 74.7 CU. FT. (APPROX)

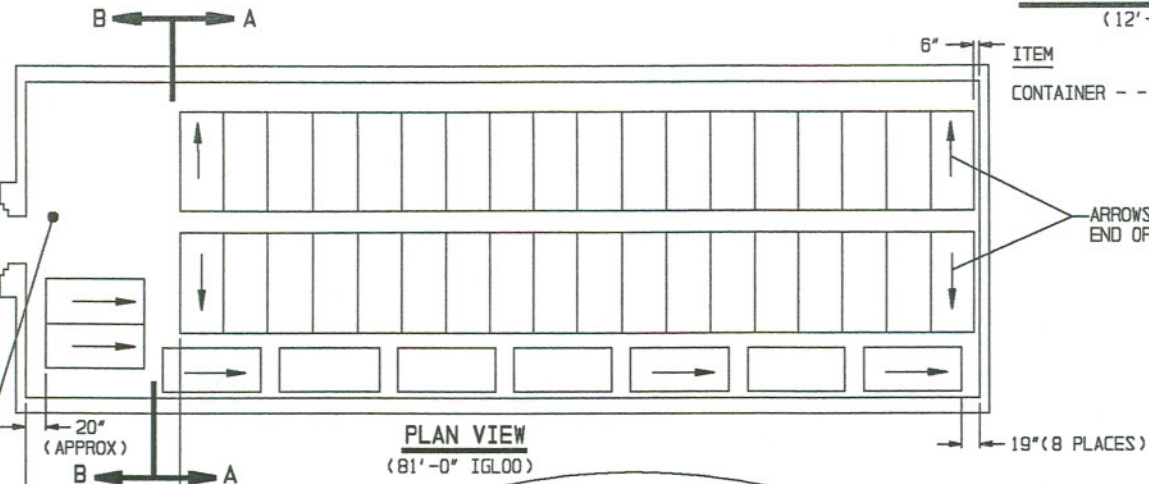


WEDGE DETAIL
 2" X 4" MATERIAL

STORAGE IN 81'-0" IGLOO
(12'-9" HIGH)

ITEM	QUANTITY
CONTAINER - - - - -	139

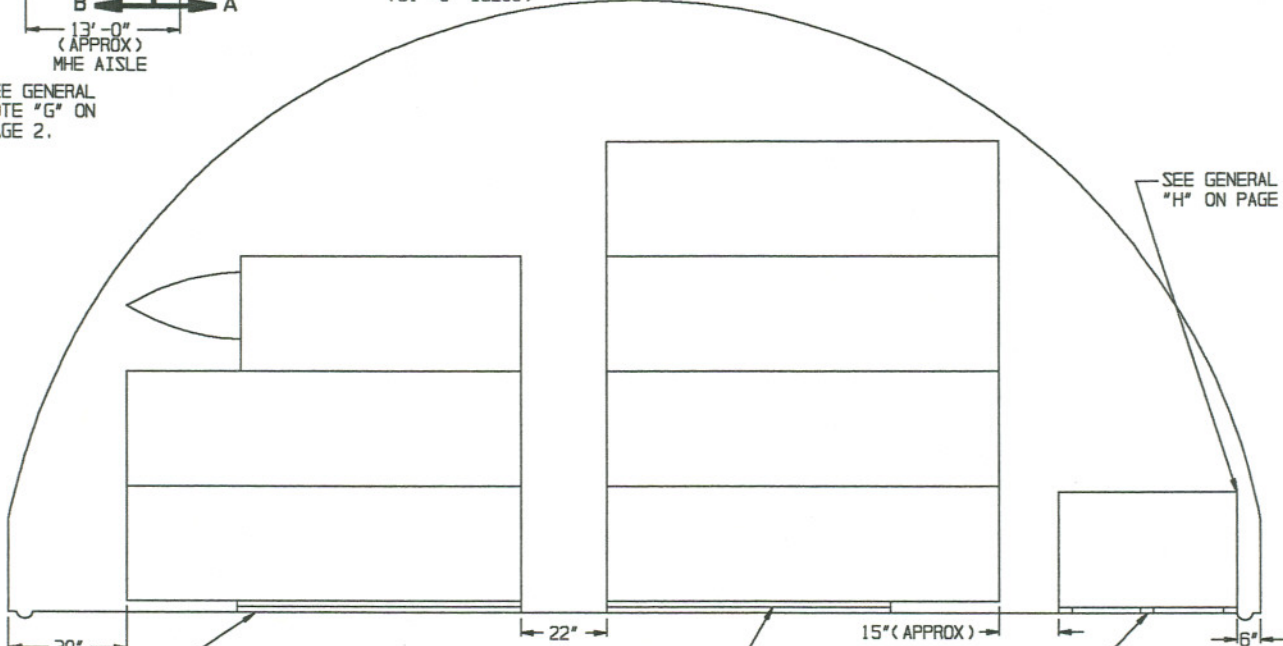
ARROWS INDICATE NOSE END OF BOMBS.



PLAN VIEW
(81'-0" IGLOO)

SEE GENERAL NOTE "G" ON PAGE 2.

SEE GENERAL NOTE "H" ON PAGE 2.



SECTION A-A

WEDGE, 2" X 4" X 6'-0" (3 REQD PER STACK). POSITION UNDER SKIDS. SEE DETAIL ON PAGE 3.

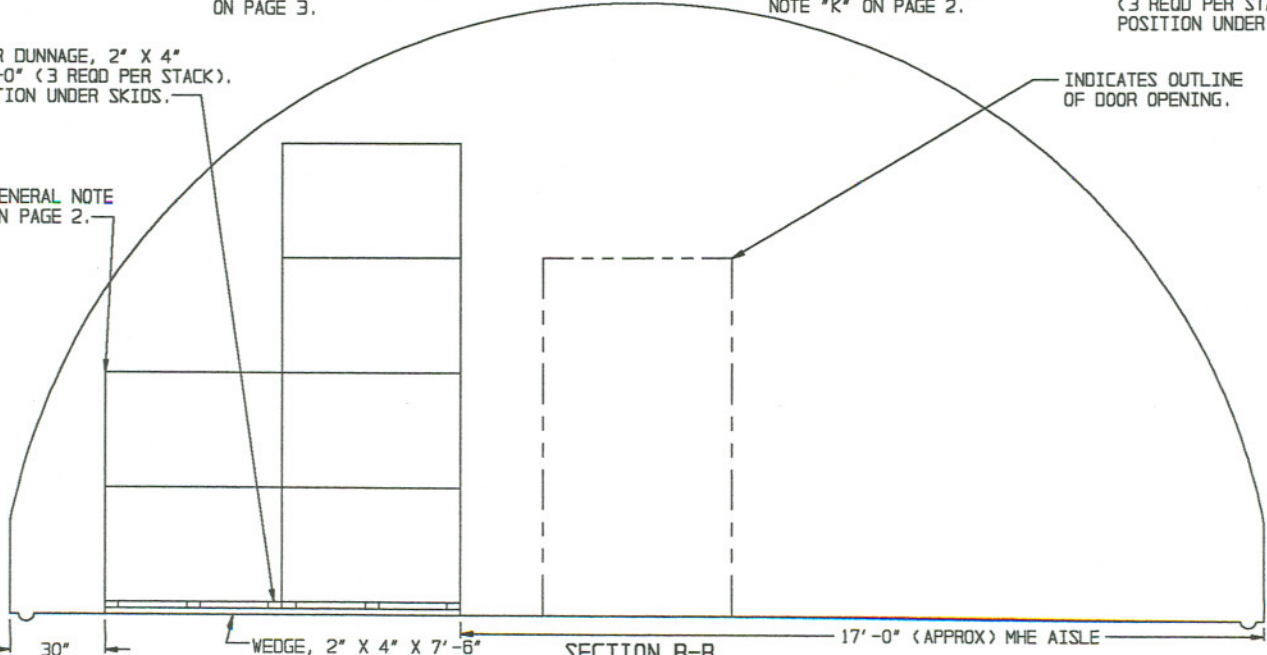
FLOOR DUNNAGE, 2" X 4" X 6'-0" (3 REQD PER STACK) POSITION UNDER SKIDS. SEE GENERAL NOTE "K" ON PAGE 2.

FLOOR DUNNAGE 2" X 4" X 6'-0" (3 REQD PER STACK) POSITION UNDER SKIDS.

FLOOR DUNNAGE, 2" X 4" X 6'-0" (3 REQD PER STACK). POSITION UNDER SKIDS.

INDICATES OUTLINE OF DOOR OPENING.

SEE GENERAL NOTE "H" ON PAGE 2.



SECTION B-B

WEDGE, 2" X 4" X 7'-6" (3 REQD PER DOUBLE STACK)

STORAGE IN 60'-8" IGLOO
(12'-9" HIGH)

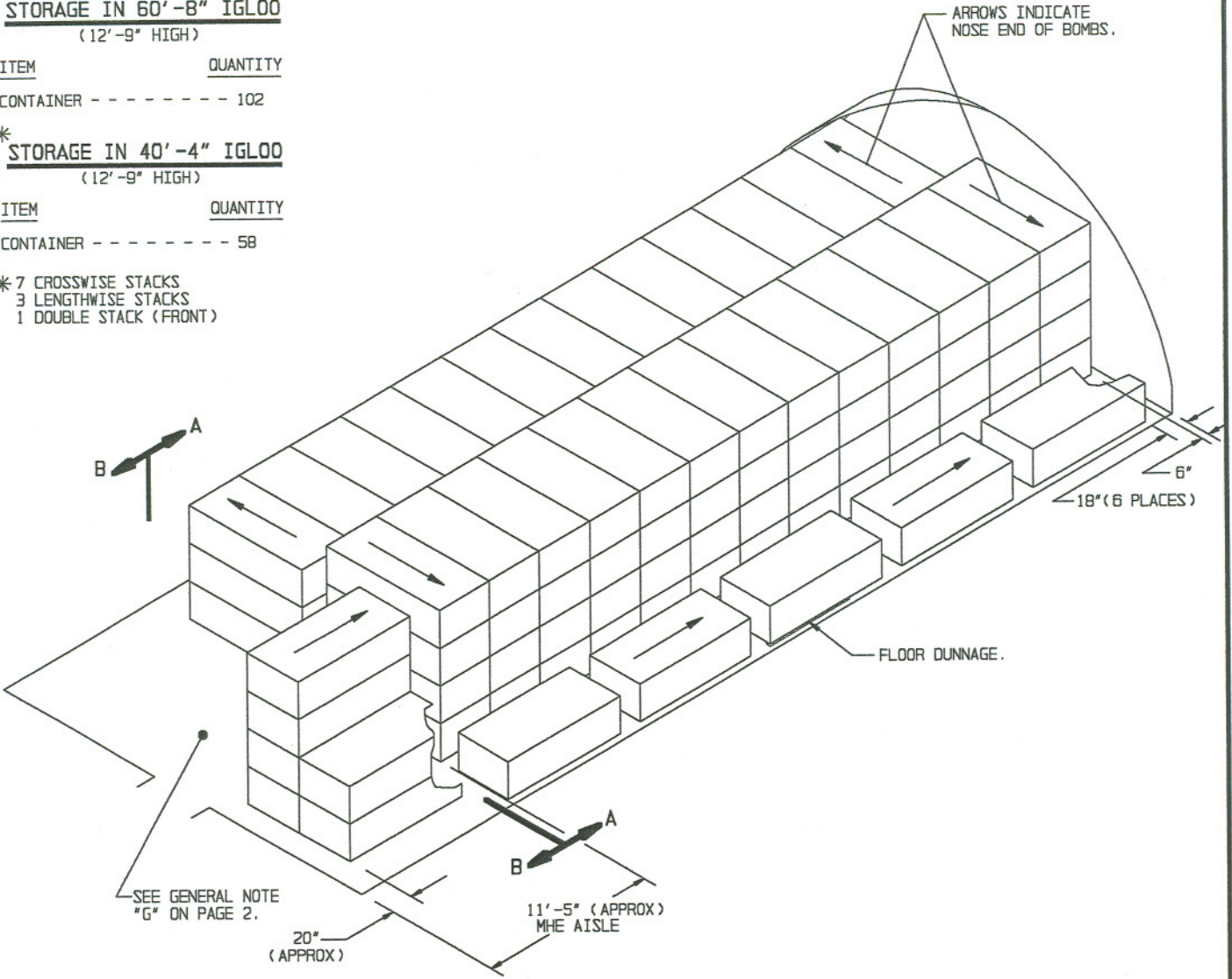
ITEM	QUANTITY
CONTAINER - - - - -	102

* **STORAGE IN 40'-4" IGLOO**
(12'-9" HIGH)

ITEM	QUANTITY
CONTAINER - - - - -	58

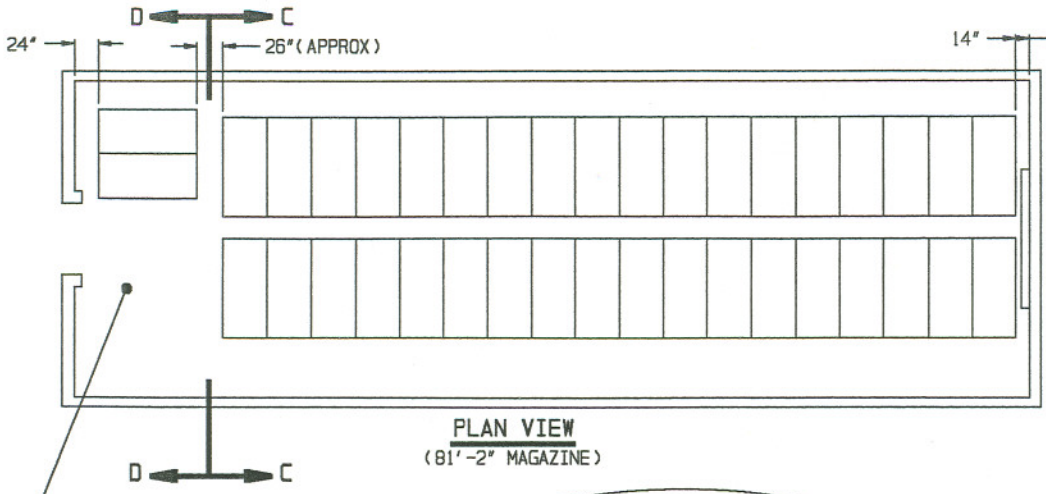
- * 7 CROSSWISE STACKS
- 3 LENGTHWISE STACKS
- 1 DOUBLE STACK (FRONT)

ARROWS INDICATE
NOSE END OF BOMBS.

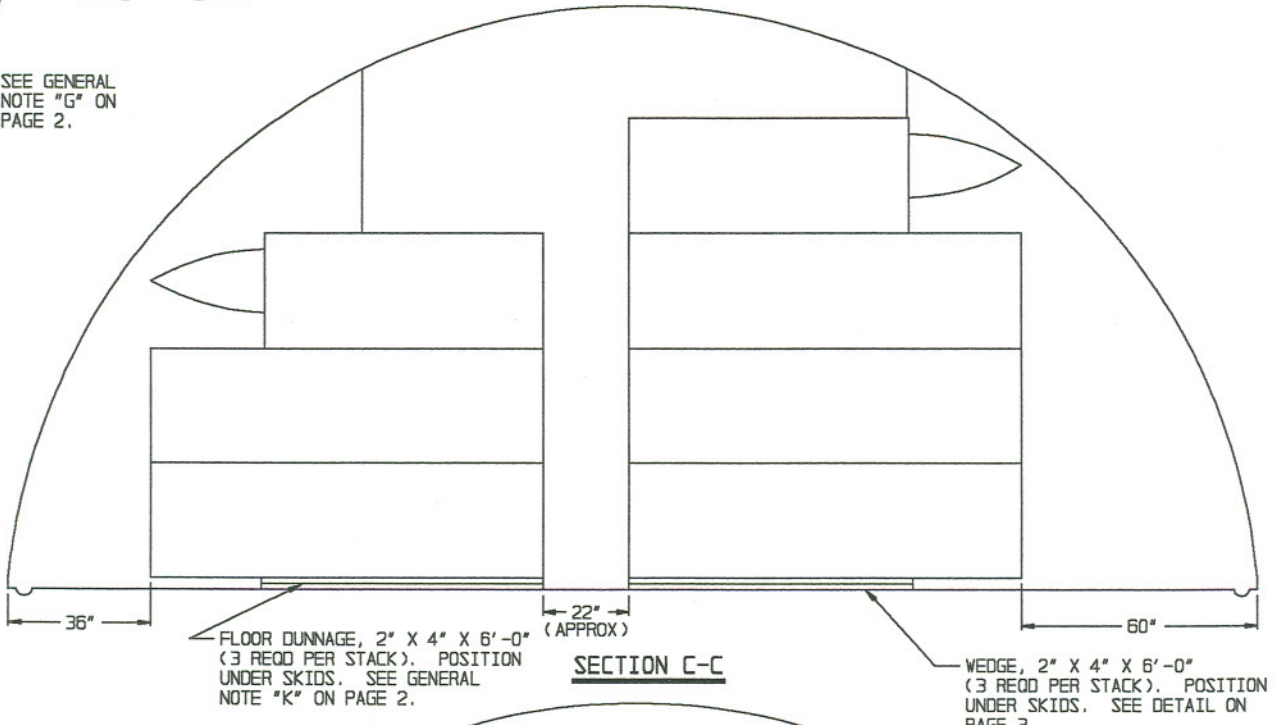


ISOMETRIC VIEW
(60'-8" IGLOO)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS",
SEE PAGE 2.

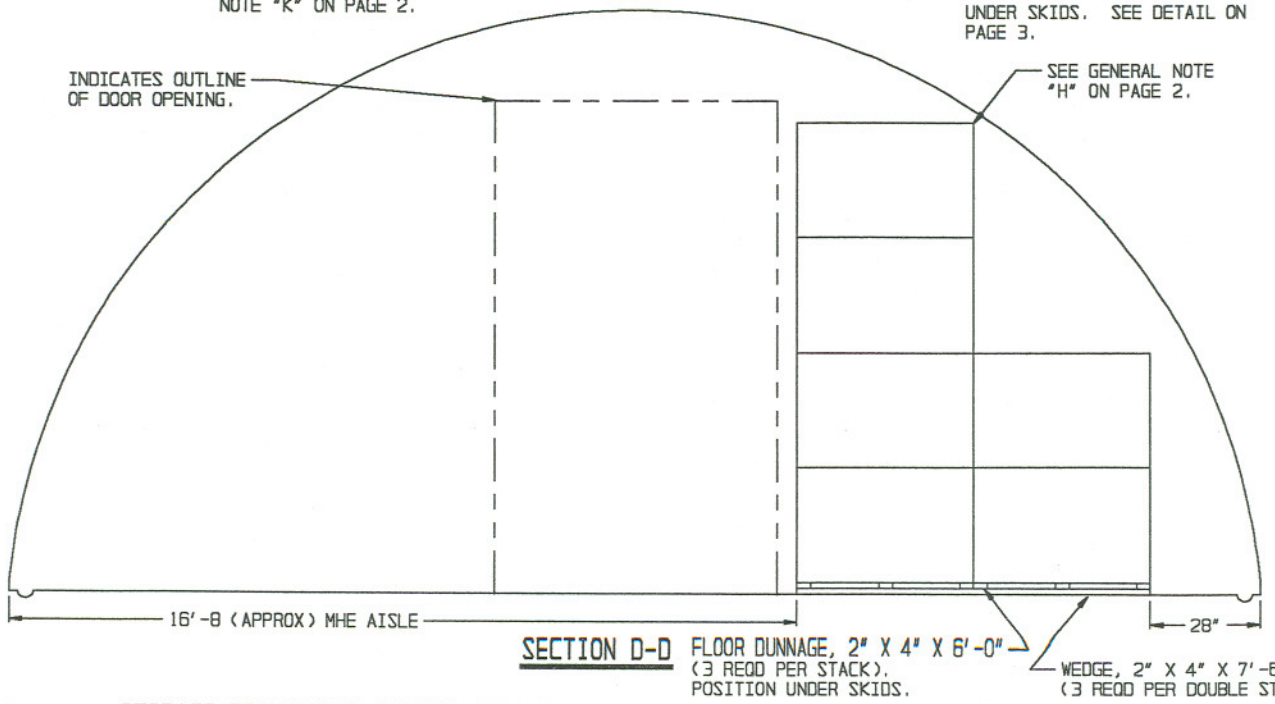


SEE GENERAL NOTE "G" ON PAGE 2.



INDICATES OUTLINE OF DOOR OPENING.

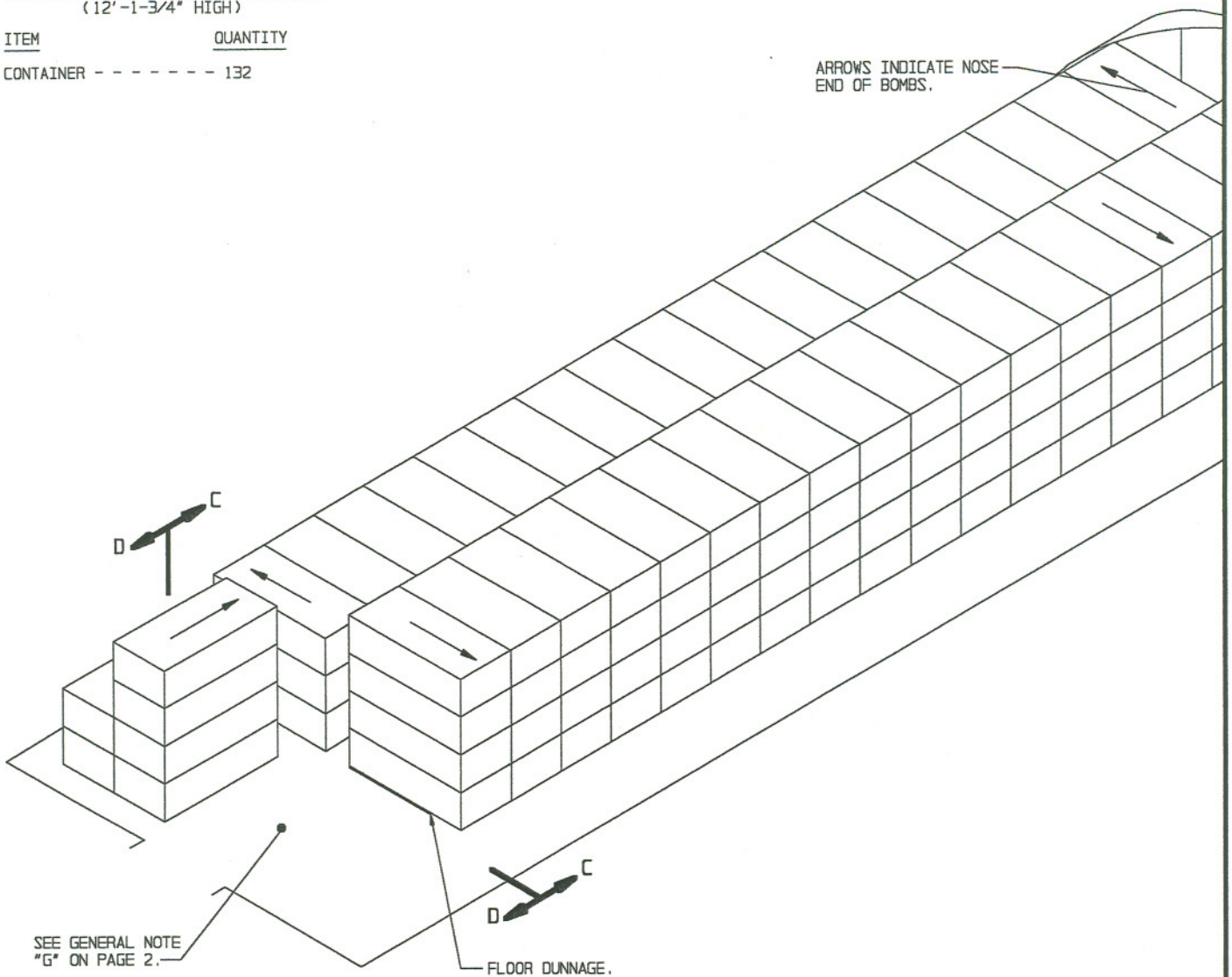
SEE GENERAL NOTE "H" ON PAGE 2.



STORAGE IN 81'-2" MAGAZINE
(12'-1-3/4" HIGH)

<u>ITEM</u>	<u>QUANTITY</u>
CONTAINER - - - - -	132

ARROWS INDICATE NOSE
END OF BOMBS.



SEE GENERAL NOTE
"G" ON PAGE 2.

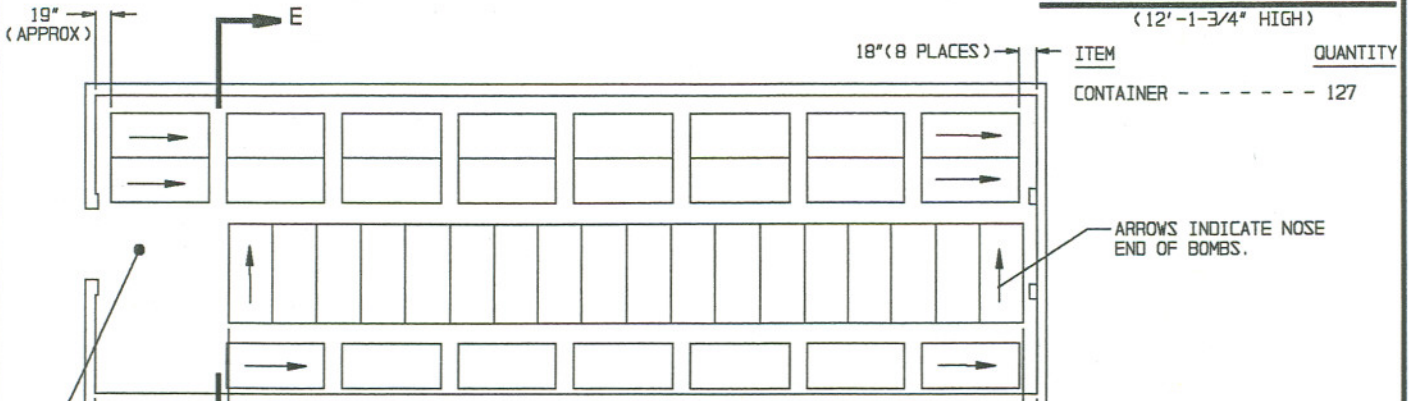
FLOOR DUNNAGE.

ISOMETRIC VIEW
(81'-2" MAGAZINE)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS",
SEE PAGE 2.

STORAGE IN 80'-0" MAGAZINE

(12'-1-3/4" HIGH)



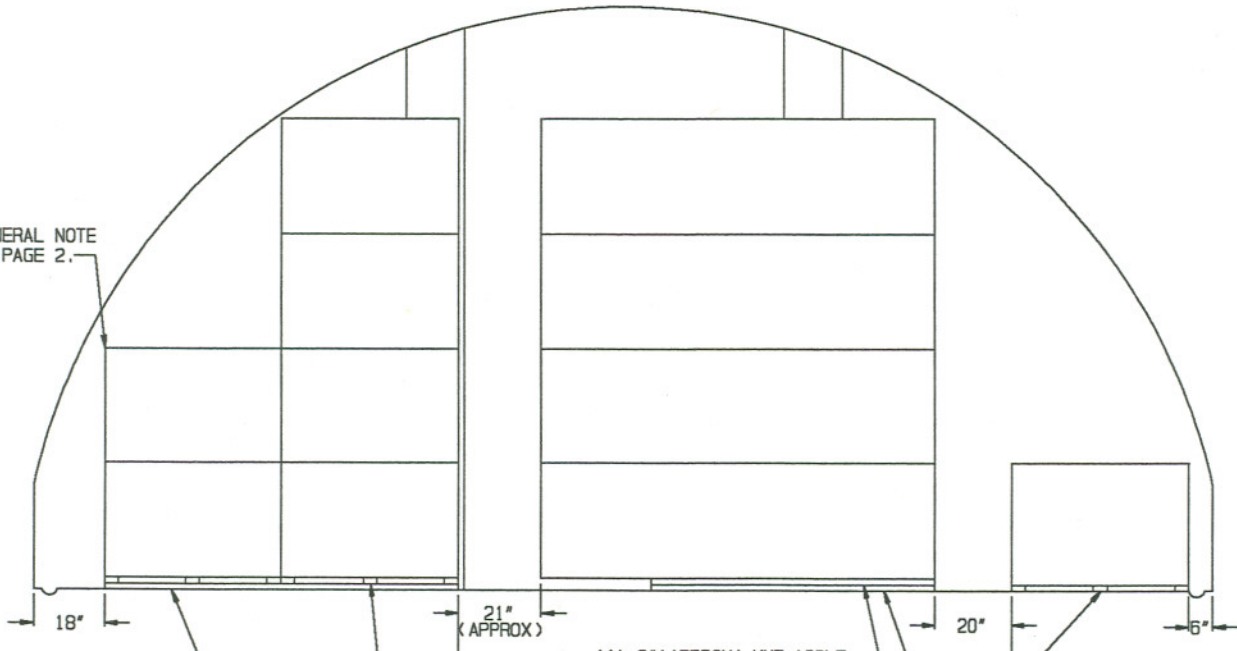
PLAN VIEW
(80'-0" MAGAZINE)

ARROWS INDICATE NOSE END OF BOMBS.

ITEM	QUANTITY
CONTAINER - - - - -	127

SEE GENERAL NOTE "G" ON PAGE 2.

SEE GENERAL NOTE "H" ON PAGE 2.



SECTION E-E

WEDGE, 2" X 4" X 7'-6"
(3 REQD PER DOUBLE STACK).

FLOOR DUNNAGE, 2" X 6" X 6'-0"
(3 REQD PER STACK).
POSITION UNDER SKIDS.

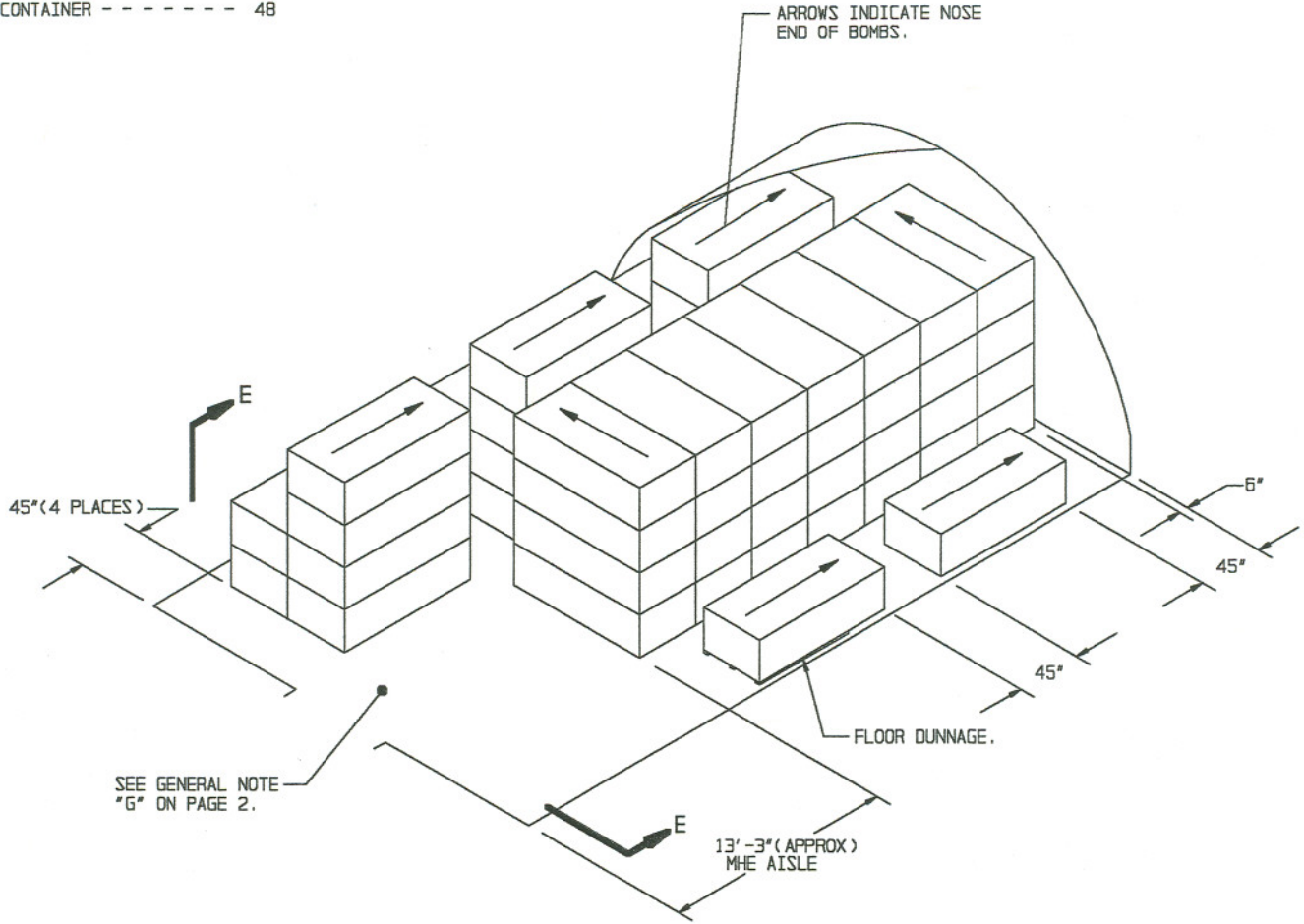
FLOOR DUNNAGE, 2" X 4" X 6'-0"
(3 REQD PER STACK).
SEE GENERAL NOTE "K" ON PAGE 2.

FLOOR DUNNAGE, 2" X 4" X 6'-0"
(3 REQD PER STACK).
POSITION UNDER SKIDS.

WEDGE, 2" X 4" X 6'-0"
(3 REQD PER STACK).
POSITION UNDER SKIDS.
SEE DETAIL ON PAGE 3.

STORAGE IN 40'-0" MAGAZINE
 (12'-1-3/4" HIGH)

ITEM	QUANTITY
CONTAINER - - - - -	48



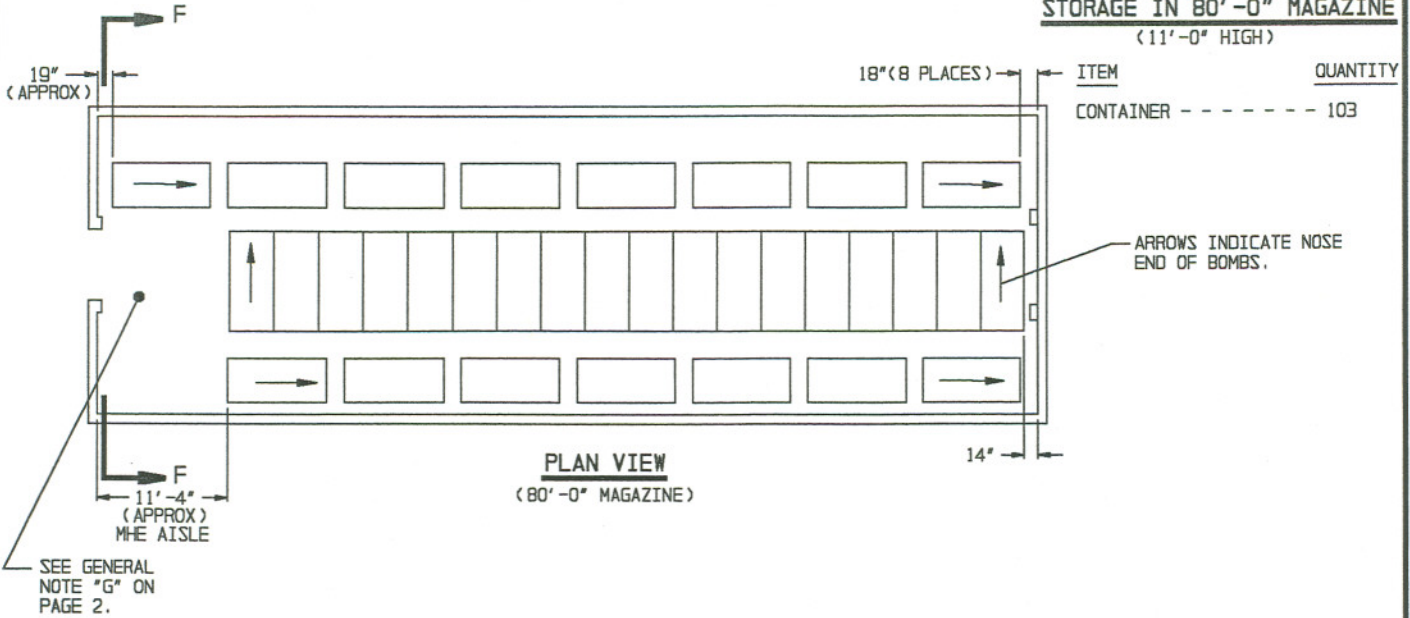
SEE GENERAL NOTE
 "G" ON PAGE 2.

ISOMETRIC VIEW
 (40'-0" MAGAZINE)

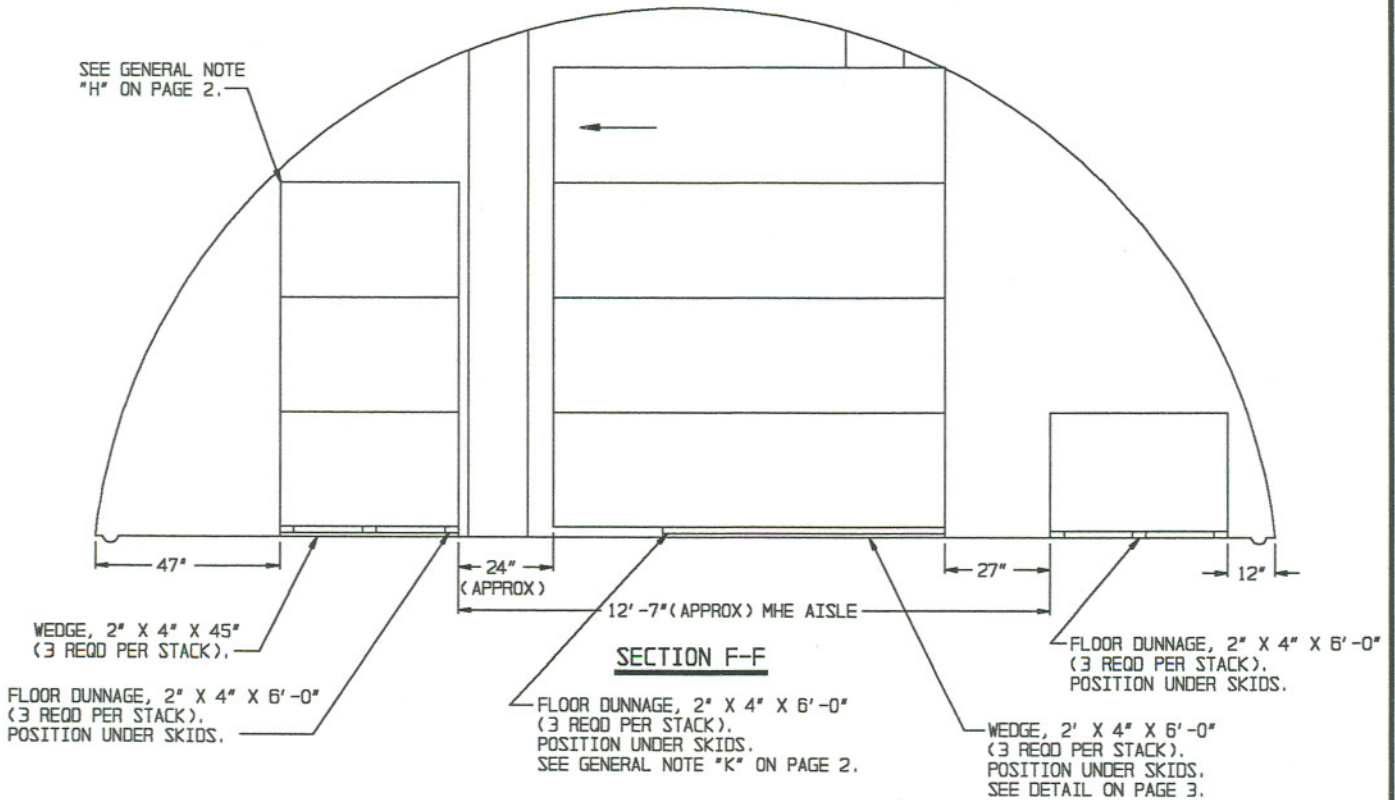
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS",
 SEE PAGE 2.

STORAGE IN 80'-0" MAGAZINE

(11'-0" HIGH)



SEE GENERAL NOTE "H" ON PAGE 2.

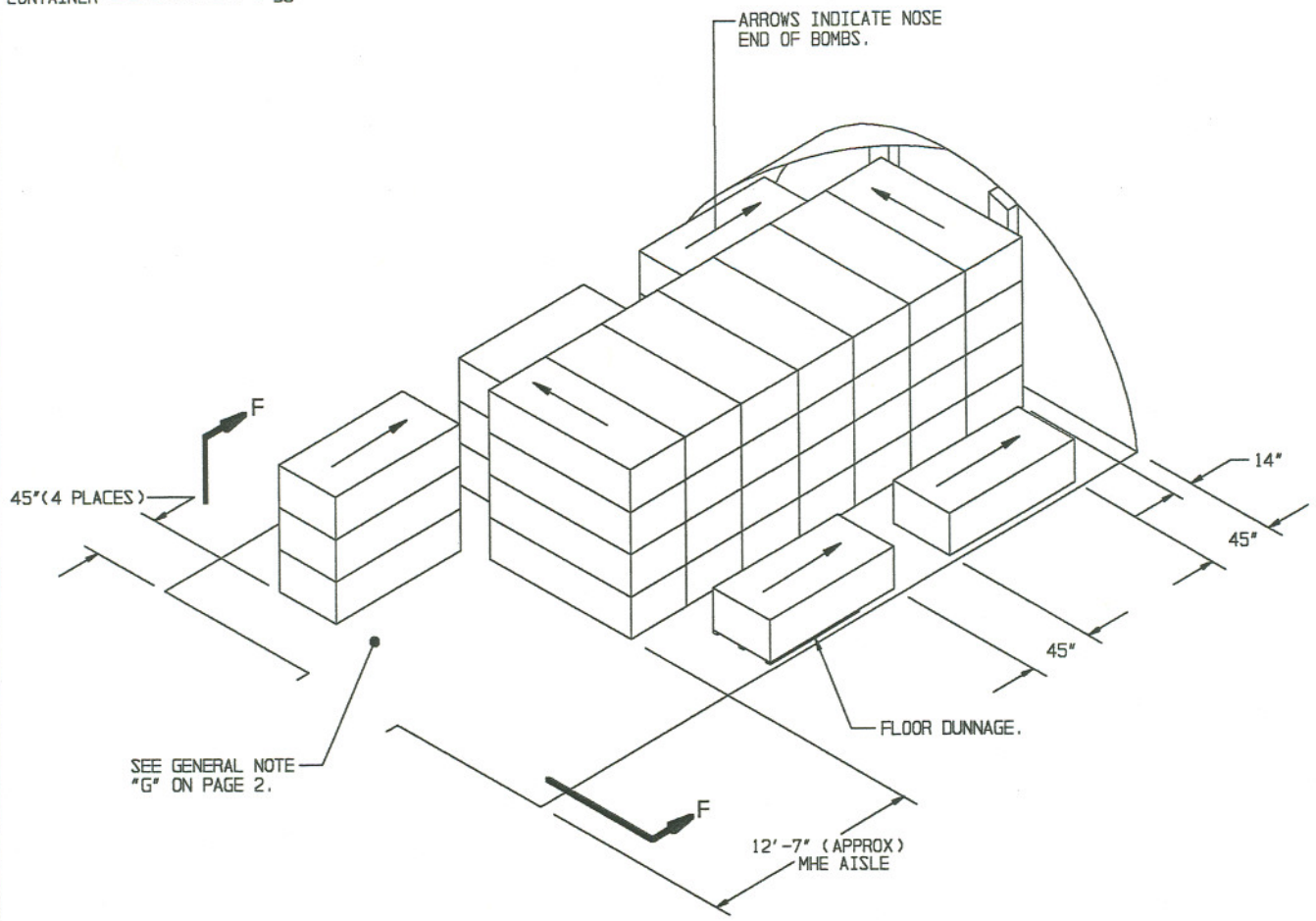


STORAGE IN 40'-0" MAGAZINE

(11'-0" HIGH)

ITEM QUANTITY

CONTAINER - - - - - 39



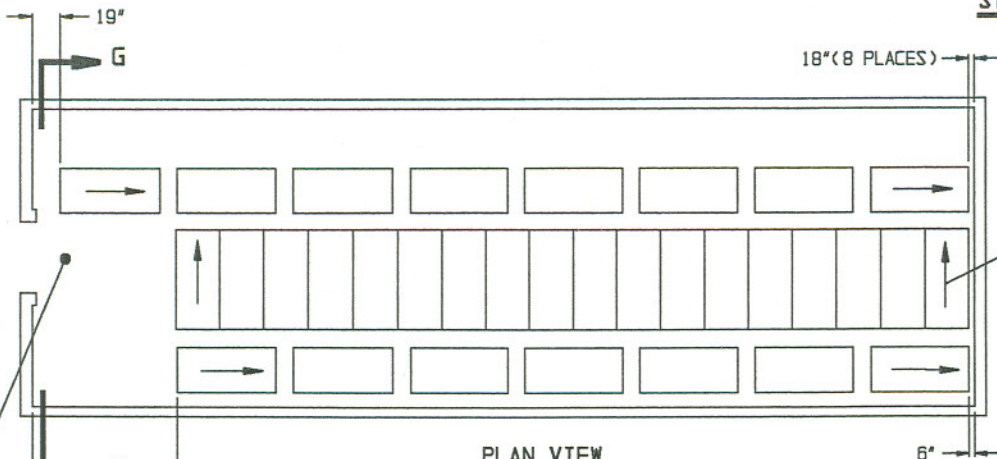
ISOMETRIC VIEW
(40'-0" MAGAZINE)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS",
SEE PAGE 2.

STORAGE IN 80'-0" MAGAZINE

(10'-0" HIGH)

ITEM	QUANTITY
CONTAINER - - - - -	85

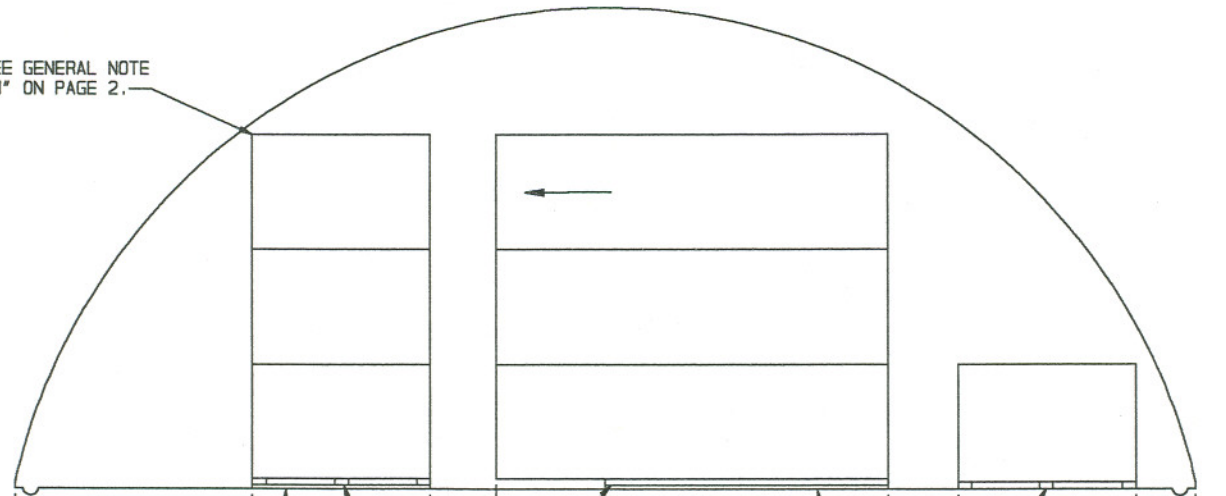


PLAN VIEW
(80'-0" MAGAZINE)

ARROWS INDICATE NOSE END OF BOMBS.

SEE GENERAL NOTE "G" ON PAGE 2.

SEE GENERAL NOTE "H" ON PAGE 2.



SECTION G-G

WEDGE, 2" X 4" X 45"
(3 REQD PER STACK).

FLOOR DUNNAGE, 2" X 4" X 6'-0"
(3 REQD PER STACK). POSITION UNDER SKIDS.

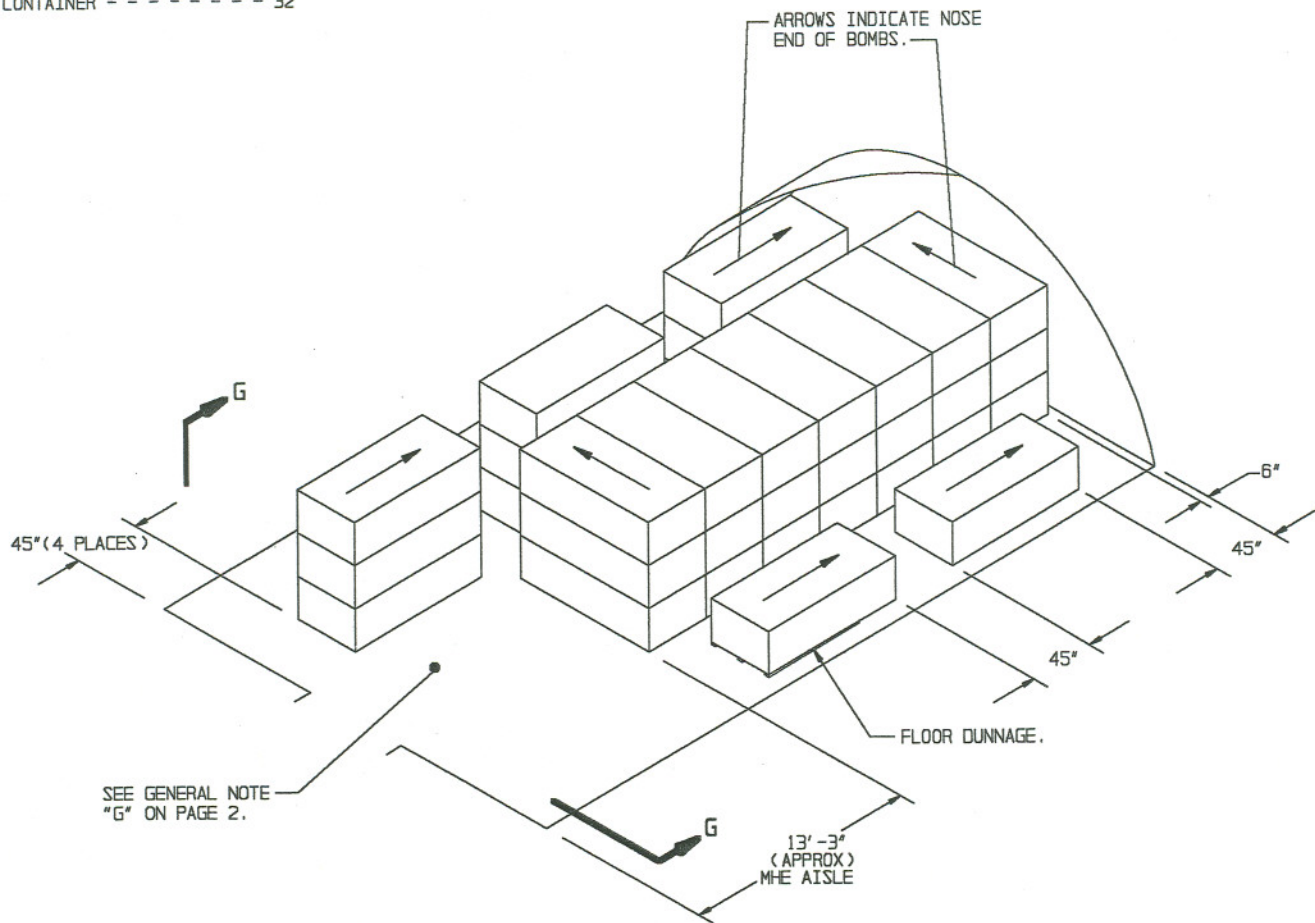
WEDGE, 2" X 4" X 6'-0"
(3 REQD PER STACK). POSITION UNDER SKIDS. SEE DETAIL ON PAGE 3.

FLOOR DUNNAGE, 2" X 4" X 6'-0"
(3 REQD PER STACK). POSITION UNDER SKIDS. SEE GENERAL NOTE "K" ON PAGE 2.

FLOOR DUNNAGE, 2" X 4" X 6'-0"
(3 REQD PER STACK). POSITION UNDER SKIDS.

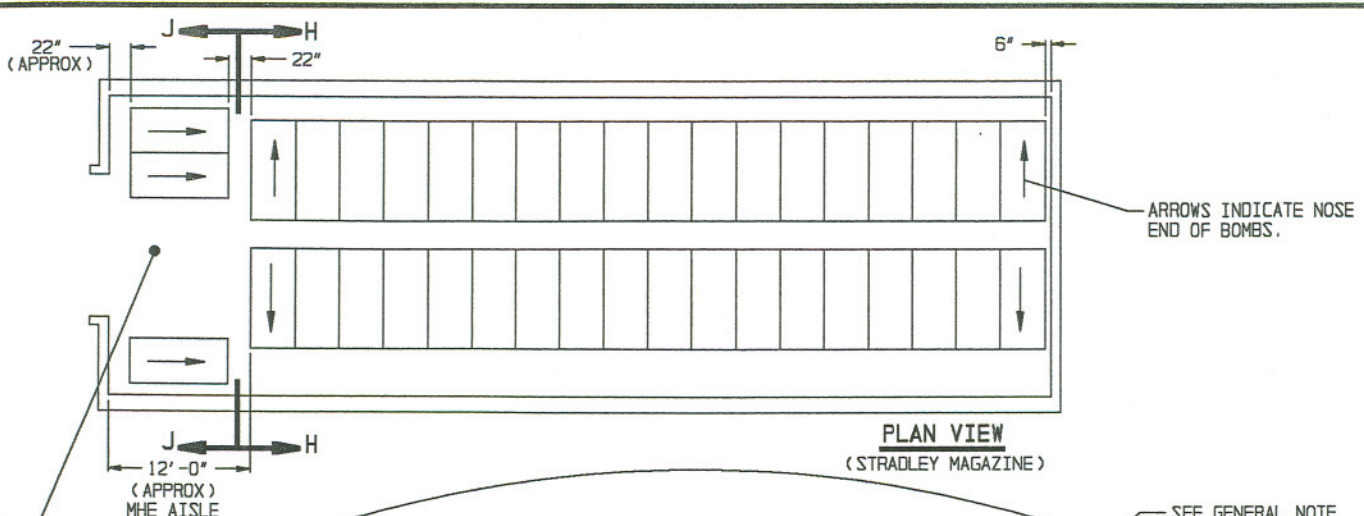
STORAGE IN 40'-0" MAGAZINE
 (10'-0" HIGH)

ITEM	QUANTITY
CONTAINER - - - - -	32



ISOMETRIC VIEW
 (40'-0" MAGAZINE)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS",
 SEE PAGE 2.



SEE GENERAL NOTE "G" ON PAGE 2.

SEE GENERAL NOTE "H" ON PAGE 2.

WEDGE, 2" X 4" X 6'-0"

WEDGE, 2" X 4" X 6'-0" (3 REOD PER STACK). POSITION UNDER SKIDS. SEE DETAIL ON PAGE 3.

FLOOR DUNNAGE, 2" X 4" X 6'-0".

SECTION H-H

FLOOR DUNNAGE, 2" X 4" X 6'-0" (3 REOD PER STACK). POSITION UNDER SKIDS. SEE GENERAL NOTE "K" ON PAGE 2.

INDICATES OUTLINE OF DOOR OPENING.

SEE GENERAL NOTE "H" ON PAGE 2.

WEDGE, 2" X 4" X 45" (3 REOD PER STACK).

FLOOR DUNNAGE, 2" X 4" X 6'-0" (3 REOD PER STACK). POSITION UNDER SKIDS.

SECTION J-J

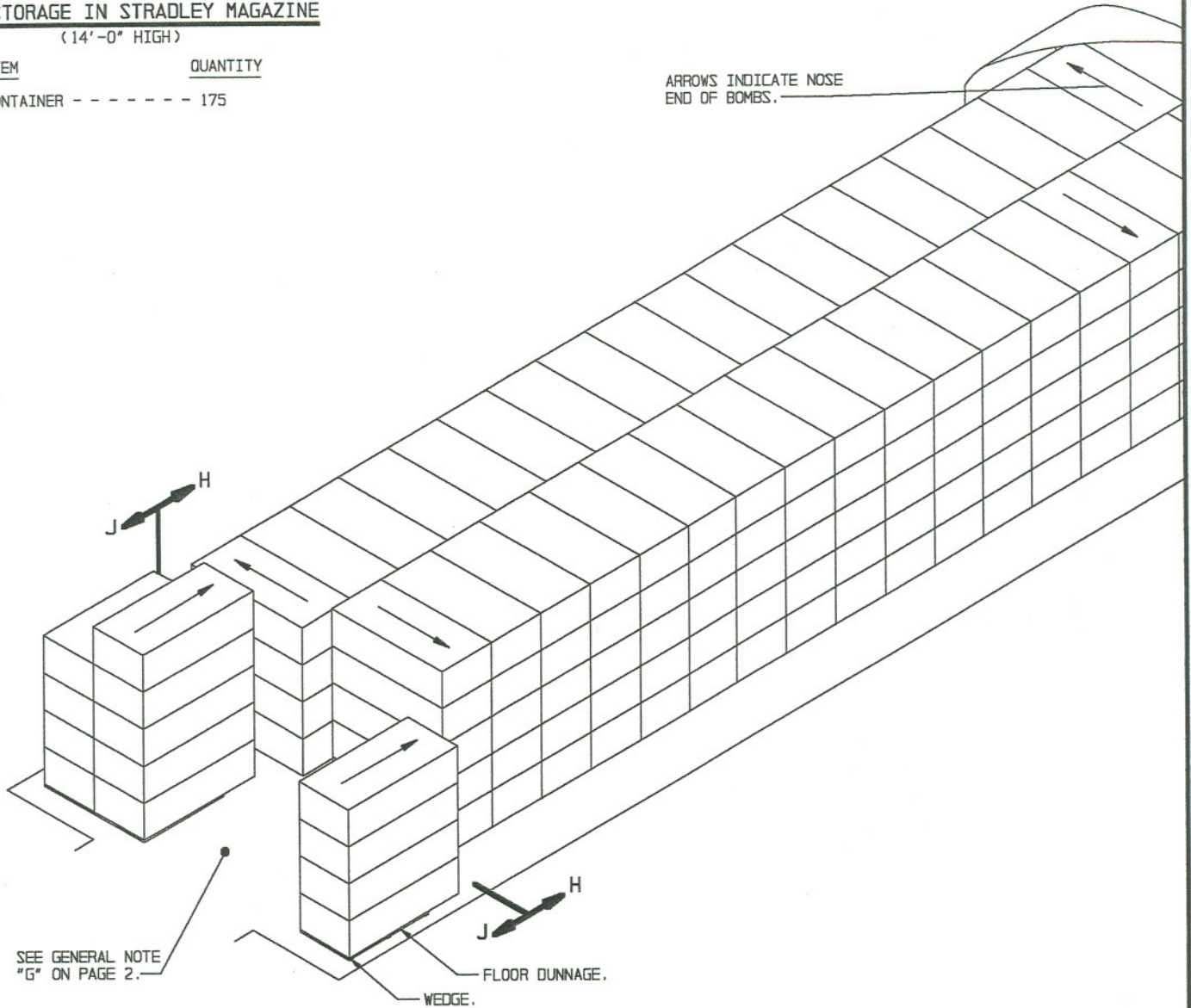
WEDGE, 2" X 4" X 7'-6" (3 REOD PER DOUBLE STACK).

FLOOR DUNNAGE, 2" X 4" X 6'-0" (3 REOD PER STACK). POSITION UNDER SKIDS. SEE GENERAL NOTE "K" ON PAGE 2.

STORAGE IN STRADLEY MAGAZINE
(14'-0" HIGH)

ITEM	QUANTITY
CONTAINER - - - - -	175

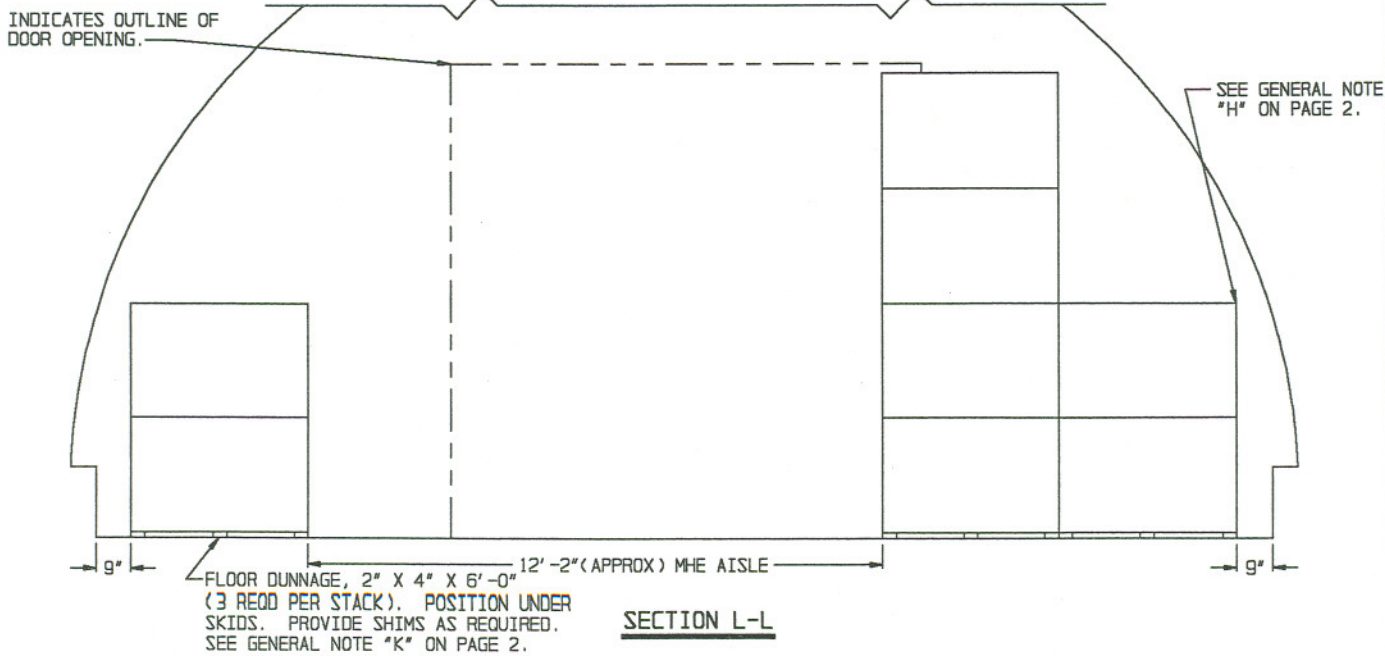
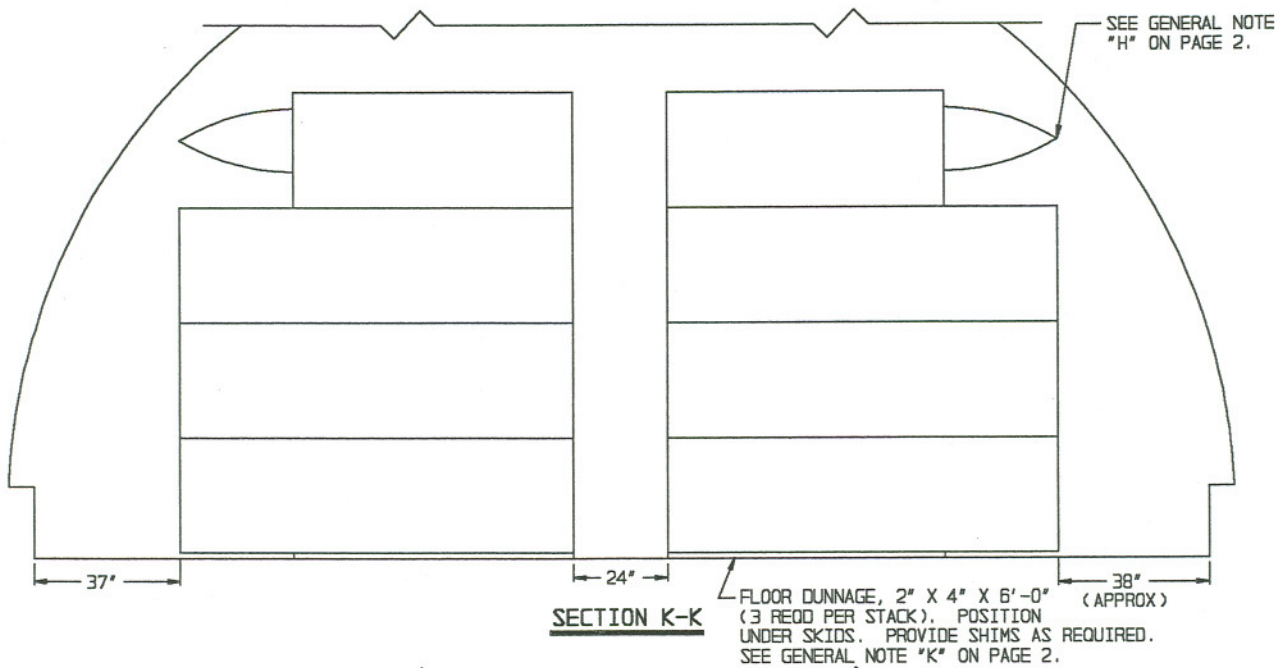
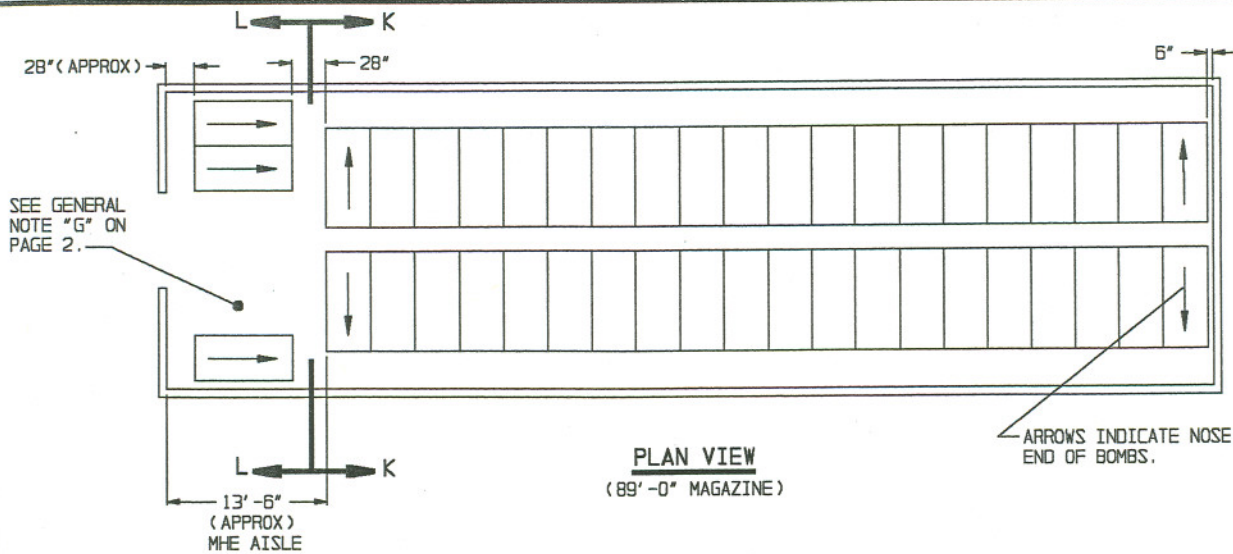
ARROWS INDICATE NOSE
END OF BOMBS.



SEE GENERAL NOTE
"G" ON PAGE 2.

ISOMETRIC VIEW
(STRADLEY MAGAZINE)

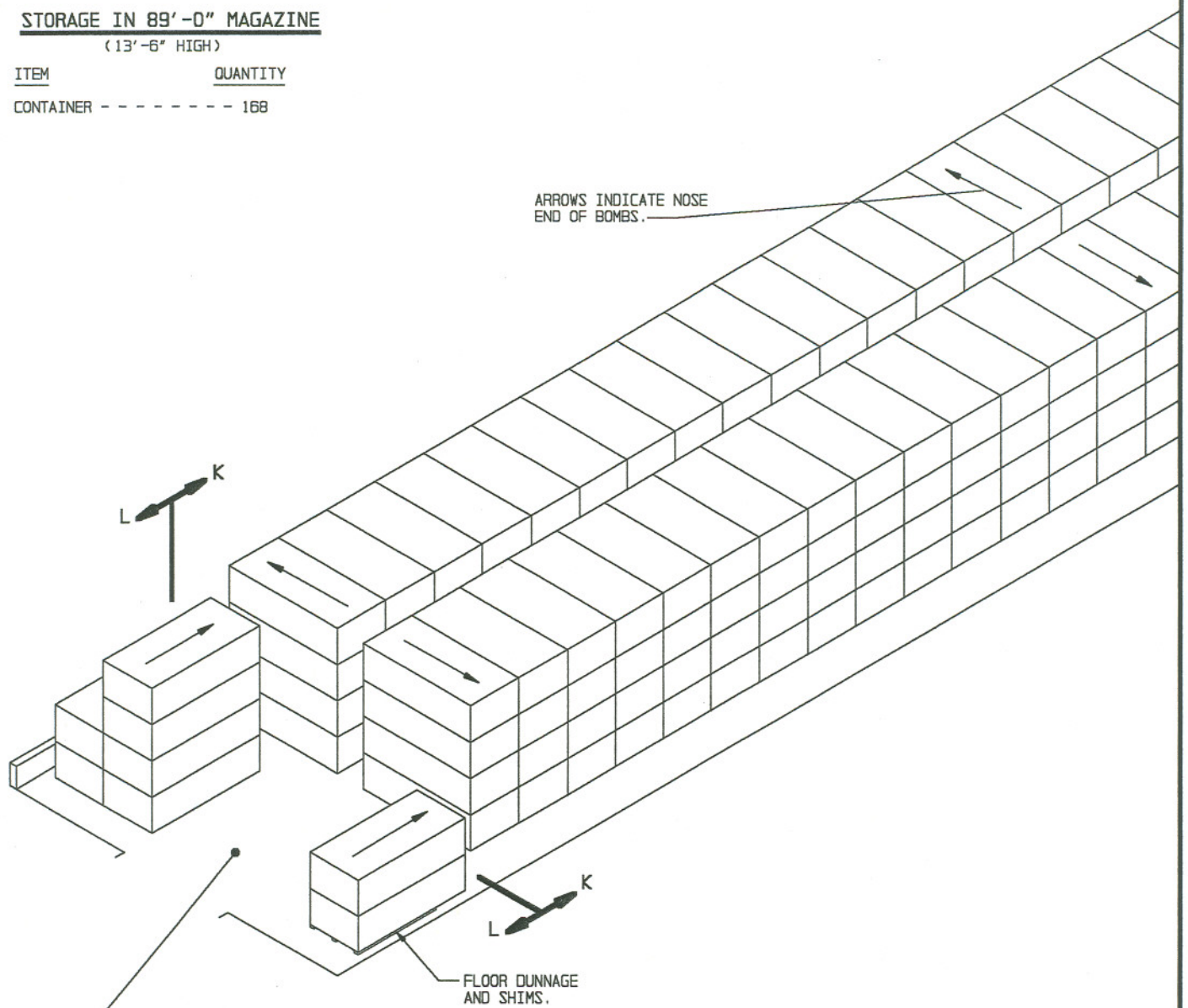
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS",
SEE PAGE 2.



STORAGE IN 89'-0" MAGAZINE

(13'-6" HIGH)

<u>ITEM</u>	<u>QUANTITY</u>
CONTAINER - - - - -	168



ARROWS INDICATE NOSE
END OF BOMBS.

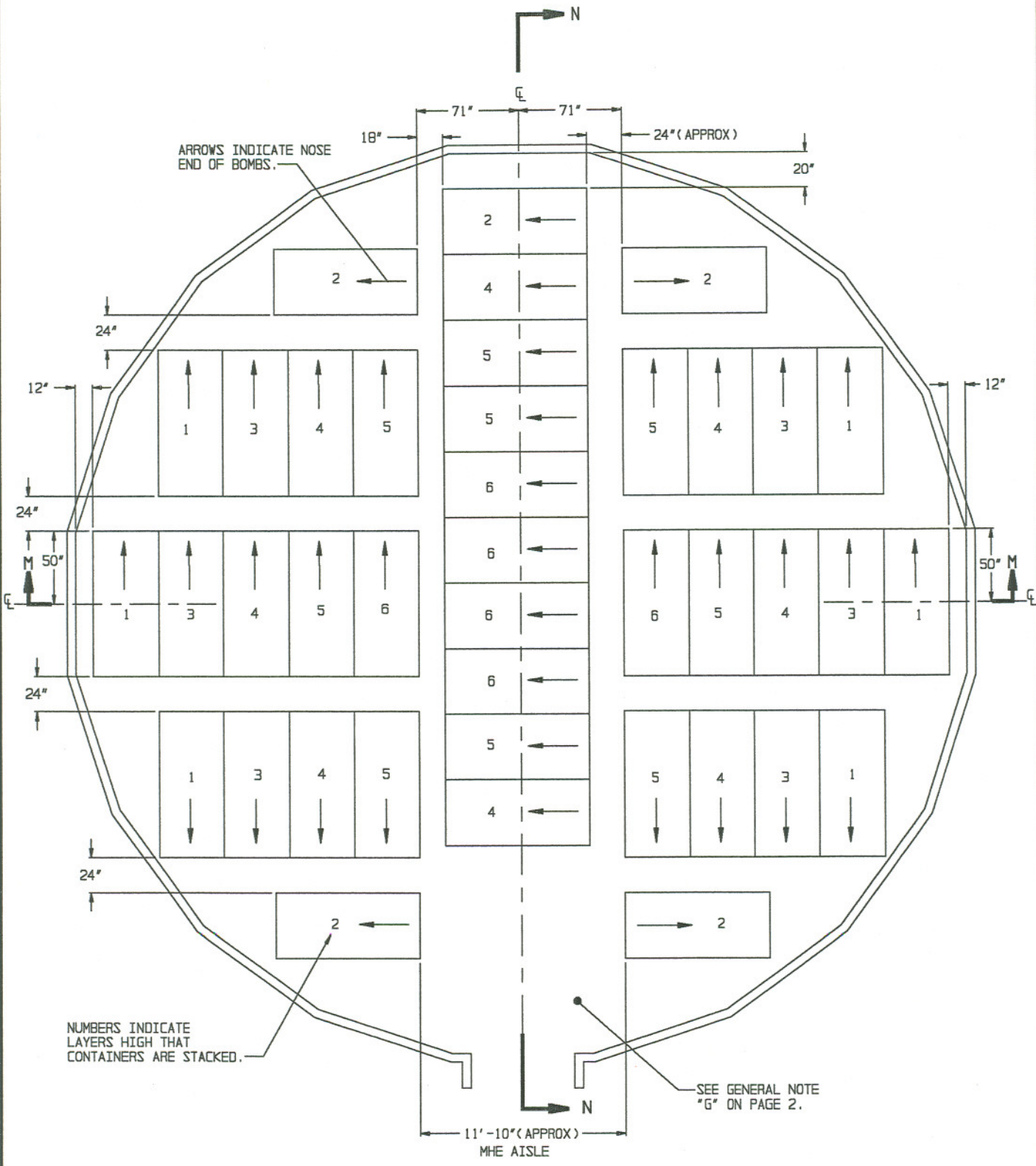


FLOOR DUNNAGE
AND SHIMS.

SEE GENERAL NOTE
"G" ON PAGE 2.

ISOMETRIC VIEW
(89'-0" MAGAZINE)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS",
SEE PAGE 2.

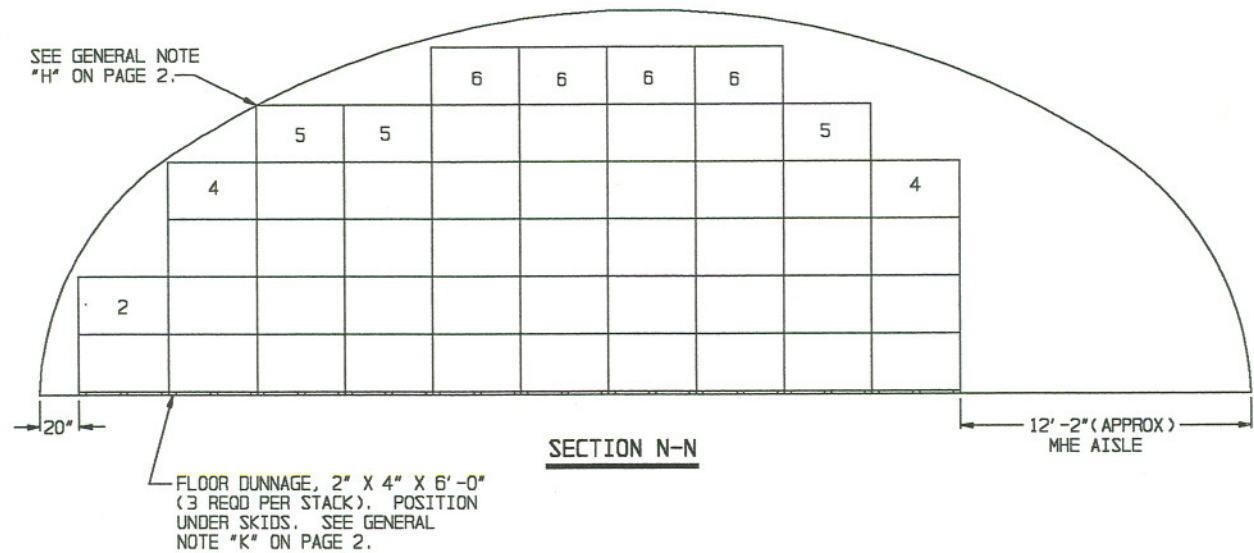
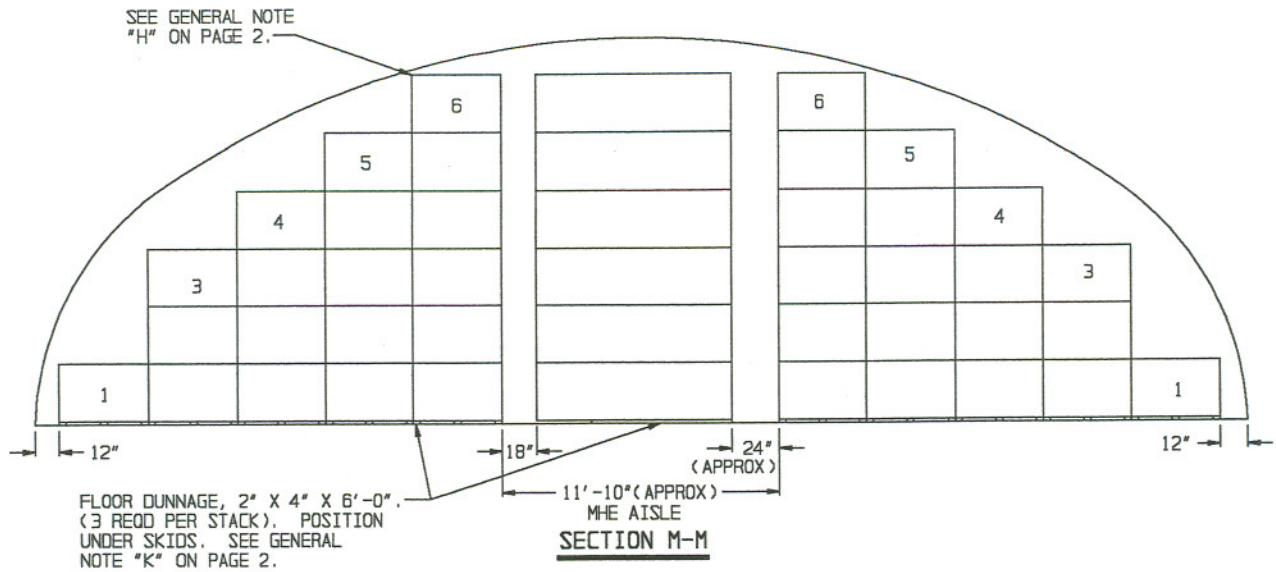


PLAN VIEW
(52'-0" DIA MAGAZINE)

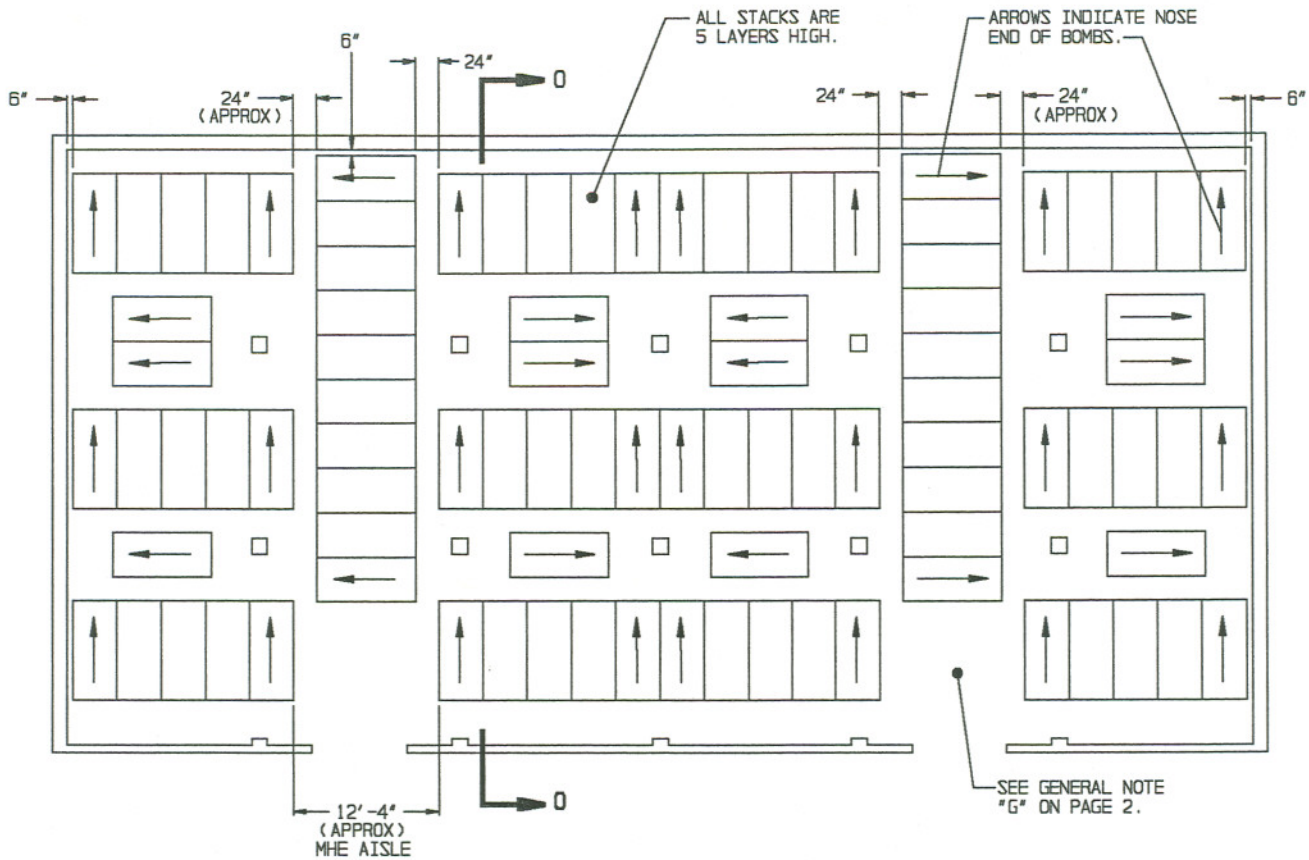
STORAGE PROCEDURES IN 52'-0" DIA CORBETTA MAGAZINE

STORAGE IN 52'-0" DIA MAGAZINE

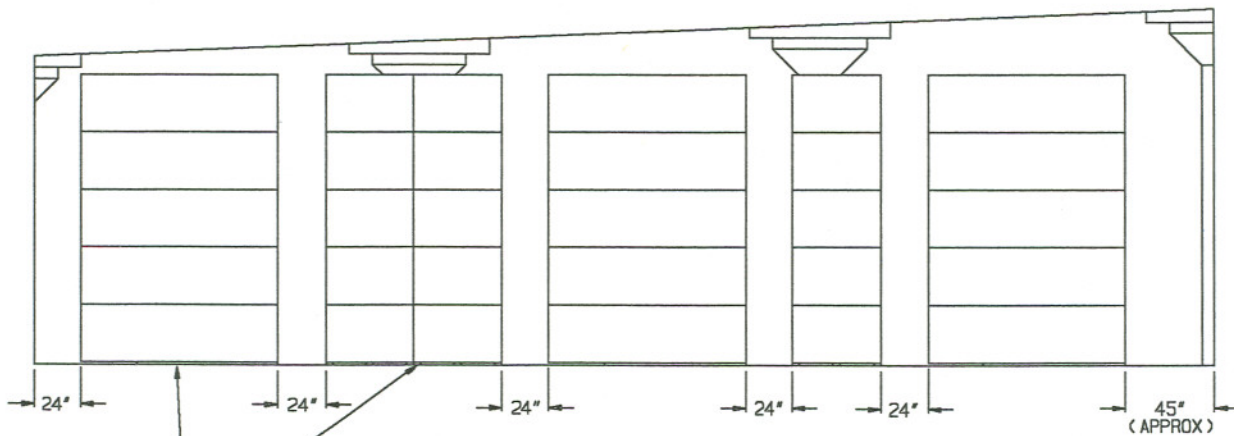
<u>ITEM</u>	<u>QUANTITY</u>
CONTAINER - - - - -	147



FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.



PLAN VIEW
 (100'-8" X 50'-0" MAGAZINE)



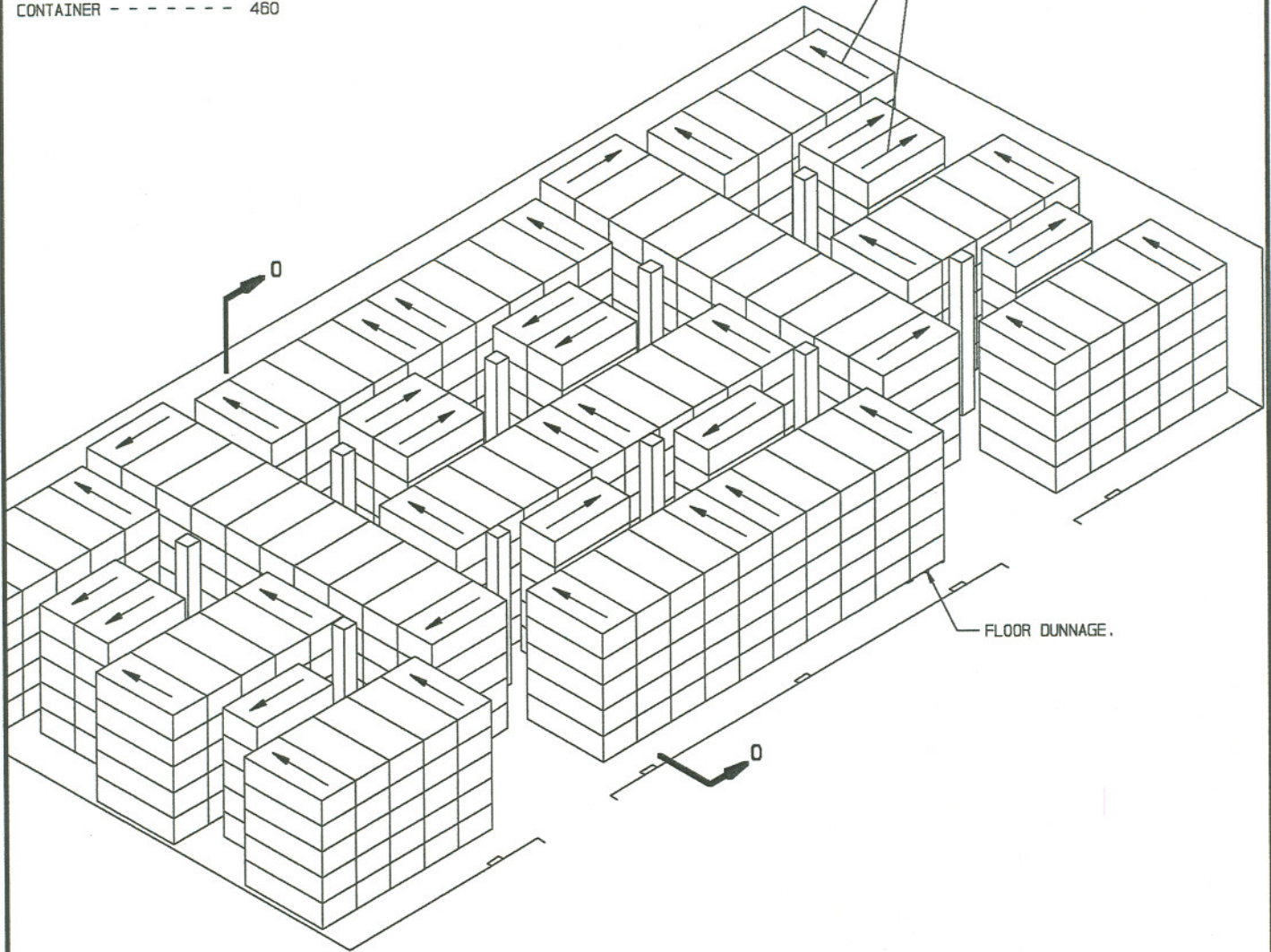
SECTION 0-0

FLOOR DUNNAGE, 2" X 4" X 6'-0".
 (3 REQD PER STACK). POSITION
 UNDER SKIDS. SEE GENERAL
 NOTE "K" ON PAGE 2.

STORAGE IN 100'-8" X 50'-0" MAGAZINE

<u>ITEM</u>	<u>QUANTITY</u>
CONTAINER - - - - -	460

ARROWS INDICATE NOSE
END OF BOMBS.



ISOMETRIC VIEW
(100'-8" X 50'-0" MAGAZINE)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS",
SEE PAGE 2.

