

APPROVED BY
BUREAU OF EXPLOSIVES

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LOADING AND BRACING[●] IN MILVAN CONTAINERS[⊕] OF CBU ITEMS PACKED IN CNU-80/E CONTAINERS AND/OR MAU ITEMS PACKED IN CNU-203/E CONTAINERS

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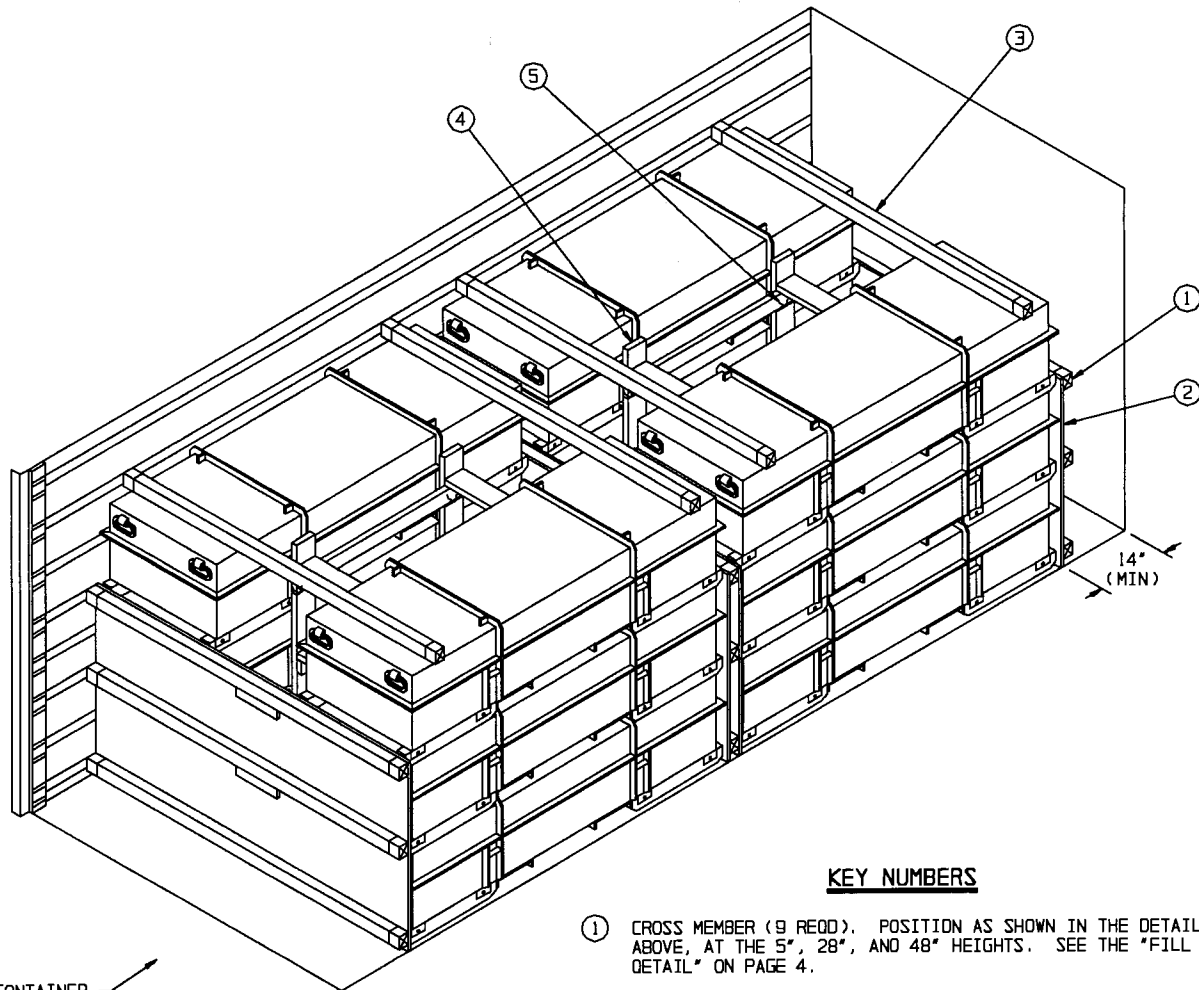
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● LOADING AND BRACING SPECIFICATIONS SET FORTH WITHIN THIS DRAWING ARE APPLICABLE TO LOADS THAT ARE TO BE SHIPPED BY TRAILER/CONTAINER-ON-FLATCAR (T/COFC) RAIL CARRIER SERVICE. THESE SPECIFICATIONS MAY ALSO BE USED FOR LOADS THAT ARE TO BE MOVED BY MOTOR OR WATER CARRIERS.

⊕ ONLY MILVAN CONTAINERS WHICH HAVE BEEN MODIFIED TO INCLUDE A MECHANICAL LOAD-BRACING SYSTEM THAT SATISFIES THE REQUIREMENTS OF THE BUREAU OF EXPLOSIVES PAMPHLET 6C WILL BE USED FOR THE MOVEMENT OF AMMUNITION BY T/COFC SERVICE. CAUTION: OTHER REQUIREMENTS OF PAMPHLET 6C ALSO APPLY.

U.S. ARMY MATERIEL COMMAND DRAWING			
APPROVED, U.S. ARMY ARMAMENT, MUNITIONS AND CHEMICAL COMMAND <i>Joseph E. Hackmick</i>	DRAFTSMAN	TECHNICIAN	ENGINEER L. FIEFFER
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U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL	CLASS	DIVISION	DRAWING
	19	48	8577
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DO NOT SCALE



REAR OF CONTAINER. →

ISOMETRIC VIEW

KEY NUMBERS

- ① CROSS MEMBER (9 REQD). POSITION AS SHOWN IN THE DETAIL ABOVE, AT THE 5", 28", AND 48" HEIGHTS. SEE THE "FILL DETAIL" ON PAGE 4.
- ② LOAD BEARING GATE (4 REQD). SEE THE DETAIL ON PAGE 5.
- ③ TOMMING CROSS MEMBER (4 REQD). POSITION AS SHOWN IN THE DETAIL ABOVE, TOWARDS THE ENDS OF THE CONTAINERS, LOCATED AT THE 72" HEIGHT.
- ④ CENTER FILL ASSEMBLY (2 REQD). SEE THE DETAIL ON PAGE 5.
- ⑤ TIE WIRE, NO. 14 GAGE WIRE 18" LONG (8 REQD, 1 PER EACH VERTICAL PIECE OF PIECE MARKED ④). INSTALL TO FORM A COMPLETE LOOP AROUND A CENTER FILL ASSEMBLY AND THE LIFTING BAR ON THE CONTAINER. BRING ENDS TOGETHER AND TWIST TAUT. NOTE: IF THE REAR VERTICAL PIECES OF PIECE MARKED ④ CANNOT BE EASILY REACHED, WIRES MAY BE APPLIED AT AN UPPER AND LOWER LOCATION ON EACH OF THE TWO FRONT VERTICAL PIECES OF PIECE MARKED ④.

LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
CNU-80/E	12	14,088 LBS
DUNNAGE		448 LBS
CONTAINER		5,700 LBS
TOTAL WEIGHT		20,236 LBS (APPROX)

LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
CNU-203/E	12	10,200 LBS
DUNNAGE		448 LBS
CONTAINER		5,700 LBS
TOTAL WEIGHT		16,348 LBS (APPROX)

BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	8	3
2" X 4"	50	34
2" X 6"	62	62
NAILS	NO. REQD	POUNDS
6d (2")	32	1/4
10d (3")	120	2
PLYWOOD, 3/4"	120.00 SQ FT REQD	247.50 LBS
WIRE, NO. 14 GAGE	12' REQD	1/4 LBS
CROSS MEMBER		13 REQD

- H. PORTIONS OF THE MILVAN DEPICTED WITHIN THIS DRAWING, SUCH AS ONE OF THE SIDEWALLS, HAVE NOT BEEN SHOWN IN THE LOAD VIEWS FOR CLARITY PURPOSES.
- J. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4 MM AND ONE POUND EQUALS 0.454 KG.
- K. WHEN LOADING CONTAINERS, THEY ARE TO BE POSITIONED SO AS TO ACHIEVE A TIGHT LOAD (TIGHT AGAINST THE DUNNAGE ASSEMBLIES). THE UNBLOCKED SPACE ACROSS THE WIDTH OF A LOAD BAY IS NOT TO EXCEED 1-1/2". EXCESSIVE SLACK CAN BE ELIMINATED FROM A LOAD BY LAMINATING ADDITIONAL PIECES OF APPROPRIATE THICKNESS TO THE CENTER FILL ASSEMBLIES. NAIL EACH ADDITIONAL PIECE TO THE VERTICAL PIECE W/1 APPROPRIATELY SIZED NAIL EVERY 12". ADDITIONALLY, THE LENGTH OF THE STRUTS IN THE CENTER FILL ASSEMBLIES MAY BE ADJUSTED AS REQUIRED TO FACILITATE VARIANCE IN THE SIZE OF THE CONTAINER.
- L. MAXIMUM LOAD WEIGHT CRITERIA:

THE ITEMIZED LOAD WEIGHTS ARE CONTROLLED BY EQUIPMENT CAPABILITY FACTORS. ALSO, THESE LISTED LOAD WEIGHTS IDENTIFY THE COMBINED WEIGHT OF AMMUNITION LADING UNITS AND DUNNAGE THAT CAN BE PLACED INTO ONE MILVAN CONTAINER WITHOUT VIOLATING ONE OR MORE OF THE "CAPABILITY FACTORS". SEE NOTES 1 AND 2.

- 39,100 LBS IN 20-FT CONTAINER (W/O CHASSIS) ABOARD CONTAINERSHIP.
- 39,100 LBS IN CONTAINER ON 20-FT CHASSIS WITH DOUBLE BOGIE. SEE NOTE 3.
- 25,300 LBS IN CONTAINER ON 20-FT CHASSIS WITH SINGLE BOGIE. SEE NOTE 4.
- 21,300 LBS IN EACH CONTAINER ON 40-FT CHASSIS (COUPLED WITH DOUBLE BOGIE). SEE NOTE 3.

NOTE 1: DUNNAGE INCLUDES MATERIALS, OTHER THAN COMPONENTS OF THE MECHANICAL LOAD BRACING SYSTEM, USED TO BLOCK AND BRACE A LOAD.

NOTE 2: ALTHOUGH THE HEAVIEST MAXIMUM LOADS ARE DELINEATED IN THE LOAD VIEWS, PROVISIONS ARE INCLUDED WITHIN THIS DRAWING SO THAT THE BASIC LOADS CAN BE ADJUSTED TO SATISFY A LESSER QUANTITY OF LADING UNITS.

NOTE 3: DEPENDING ON TRANSPORTATION ROUTING, IT MAY BE NECESSARY TO REDUCE THE LOAD WEIGHT TO SATISFY "WEIGHT LAWS" OF CERTAIN STATES. ALSO, IT MAY BE NECESSARY TO REDUCE THE LOAD WEIGHT TO SATISFY OTHER WEIGHT RESTRICTIONS IMPOSED ON THE MILVAN SYSTEM.

NOTE 4: BY SPECIAL AUTHORITY, IT MAY BE POSSIBLE TO MOVE HEAVIER LOADS ON SINGLE BOGIE CHASSIS WITHIN AN INSTALLATION.

M. SPECIAL T/COFC NOTES:

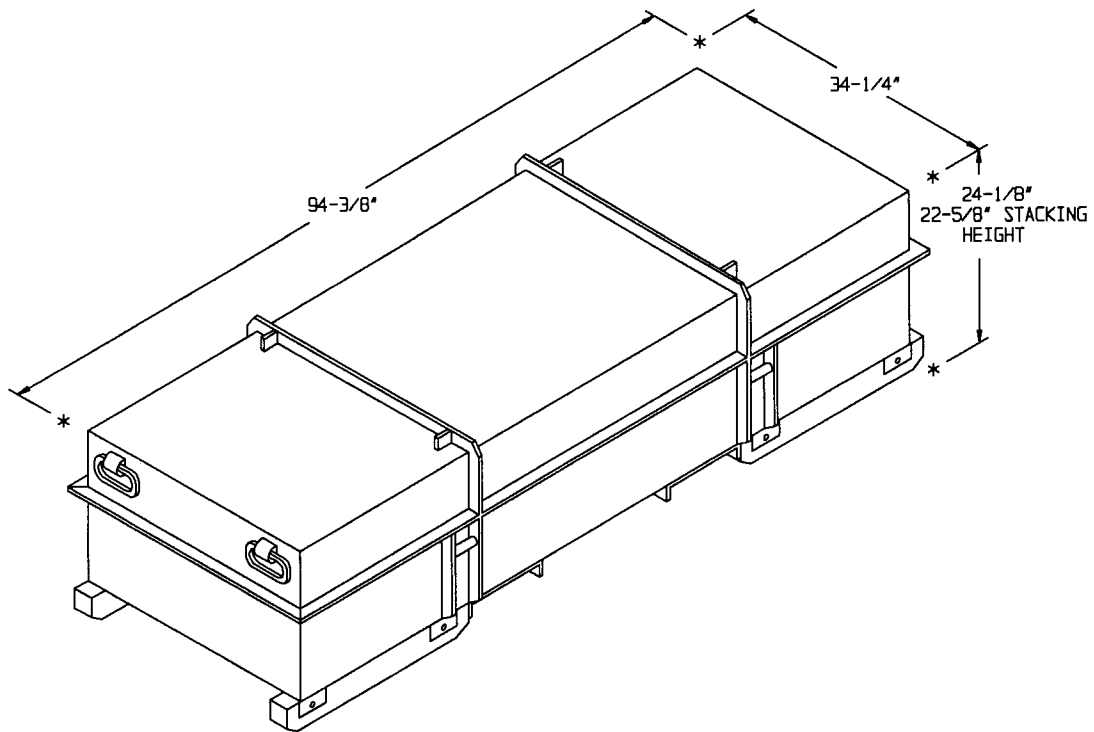
- 1. CAUTION: LOADED CONTAINERS MUST BE ON CHASSIS EQUIPPED WITH TWO BOGIE ASSEMBLIES WHEN BEING MOVED IN TOFC SERVICE, REGARDLESS OF THE LOAD WEIGHT WITHIN THE CONTAINER.
- 2. LOAD LIMITS OF T/COFC RAIL CARS MUST NOT BE EXCEEDED, NOR WILL A CAR BE LOADED SO THAT THE TRUCK UNDER ONE END OF THE CAR CARRIES MORE THAN ONE-HALF OF THE LOAD LIMIT FOR THAT CAR.
- 3. CHASSIS/CONTAINERS COUPLED INTO A 40-FOOT TRAILER CONFIGURATION MUST BE PLACED AT THE B-END OF A TOFC RAIL CAR. THE REAR END OF THE 40-FOOT UNIT WILL OVERHANG THE END OF THE CAR IF IT IS PLACED AT THE A-END. TWENTY-FOOT AND 40-FOOT UNITS CAN BE LOADED ON THE SAME CAR.
- N. THE QUANTITY OF CONTAINERS SHOWN IN THE LOAD ON PAGE 2 MAY BE REDUCED FOR SHIPMENT, IF DESIRED. SEE THE "LESS-THAN-FULL-LOAD" DETAIL ON PAGE 6. WHEN A CONTAINER IS TO BE LOADED WITH A REDUCED QUANTITY OF LADING UNITS, THE LENGTHWISE CENTER OF GRAVITY OF THE LOAD MUST BE WITHIN 12", IN EITHER DIRECTION, OF THE MID-POINT OF THE CONTAINER.
- D. ANTI-CHAFING MATERIAL MAY BE INSTALLED AT POINTS OF CONTACT BETWEEN CONTAINERS AND THE MILVAN, AND BETWEEN CONTAINERS AND STEEL STRAPPING, IF DESIRED, TO PREVENT CHAFING DAMAGE TO CONTAINER PAINT AND MARKINGS.

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE OUTLOADING PROCEDURES SPECIFIED IN THIS DRAWING ARE APPLICABLE TO LOADS OF CBU ITEMS PACKED IN CNU-80/E CONTAINERS AND MAU ITEMS INCLUDING MAU-157/B, MAU-157A/B, AND MAU-169/B PACKED IN CNU-203/E CONTAINERS. SUBSEQUENT REFERENCE TO CONTAINER HEREIN MEANS THE CONTAINER WITH CBU OR MAU ITEMS. SEE PAGE 4 FOR DETAILS OF THE CONTAINERS. CAUTION: REGARDLESS OF THE QUANTITY OF UNITS TO BE SHIPPED, THE "MAXIMUM GROSS WEIGHT" OF THE MILVAN MUST NOT BE EXCEEDED.
- C. THE LOADS AS SHOWN ARE BASED ON A 20' LONG BY 8' WIDE BY 8' HIGH MILVAN CONTAINER WITH INSIDE DIMENSIONS OF 19'-4" LONG BY 92" WIDE BY 87" HIGH. THE LOADS ARE DESIGNED FOR TRAILER/CONTAINER-ON-FLATCAR (T/COFC) SHIPMENT.
- D. THE SPECIFIED OUTLOADING PROCEDURES ARE FOR CONTAINERS EQUIPPED WITH SELF-CONTAINED MECHANICAL BRACING DEVICES AS DESCRIBED WITHIN BUREAU OF EXPLOSIVES PAMPHLET 6C. CROSS MEMBER ATTACHMENT FACILITIES WITHIN THESE CONTAINERS MUST PROVIDE FOR THE INSTALLATION OF LOAD BLOCKING CROSS MEMBERS AT THE HEIGHTS SPECIFIED. THE WEIGHT DIMENSIONS SPECIFIED WITHIN THIS DRAWING FOR THE INSTALLATION OF CROSS MEMBERS CONFORM WITH THE BUREAU OF EXPLOSIVES PAMPHLET 6C, WITH THE EXCEPTION THAT TWO ADDITIONAL BELT RAILS HAVE BEEN HAD BEEN SHOWN: ONE AT 72" AND ONE AT 83" HIGH FROM THE CONTAINER FLOOR. VOIDS LENGTHWISE WITHIN THE LOAD MUST BE HELD TO A MINIMUM. CROSS MEMBERS MUST BE PLACED AGAINST THE LADING AS TIGHTLY AS THE HOLE SPACING IN THE CROSS MEMBER ATTACHMENT FACILITY PERMITS. EACH CROSS MEMBER WILL BE INSTALLED WITH THE ENDS ATTACHED AS NEARLY AS POSSIBLE IN "MATED" POSITIONS (AT EQUAL HEIGHT AND AT EQUAL DISTANCES FROM THE END OF THE CONTAINER). CROSS MEMBERS IN EMPTY CONTAINERS AND THOSE NOT USED IN LOADED CONTAINERS MUST BE FASTENED INTO BELT RAILS FOR SHIPMENT. COMPONENTS ASSIGNED TO EACH CONTAINER MUST REMAIN THEREWITH EVEN THOUGH UNUSED DURING SOME SHIPMENTS. SEE THE "FILL DETAIL" ON PAGE 4 FOR THE DUNNAGING METHOD REQUIRED TO ELIMINATE AN EXCESSIVE LENGTHWISE VOID WITHIN A LOAD. THE LOAD BLOCKING COMPONENT DESIGNATED AS "CROSS MEMBER" HEREIN, IS IDENTIFIED AS "BEAM ASSEMBLY" WITHIN TM 55-8115-200-23 & P, DATED DECEMBER 1979. THE BEAM ASSEMBLY IS FURTHER IDENTIFIED AS NSN 8115-00-165-6623.
- E. DUNNAGE LUMBER SPECIFIED IS OF A NOMINAL SIZE. FOR EXAMPLE, 1" X 4" MATERIAL IS ACTUALLY 3/4" THICK BY 3-1/2" WIDE AND 2" X 6" MATERIAL IS ACTUALLY 1-1/2" THICK BY 5-1/2" WIDE.
- F. CAUTION: DO NOT NAIL DUNNAGE MATERIAL TO THE MILVAN WALLS OR FLOOR. ALL NAILING WILL BE WITHIN THE DUNNAGE.
- G. A STAGGERED NAILING PATTERN WILL BE USED WHENEVER POSSIBLE WHEN NAILS ARE DRIVEN INTO JOINTS OF DUNNAGE ASSEMBLIES OR WHEN LAMINATING DUNNAGE. ADDITIONALLY, THE NAILING PATTERN FOR AN UPPER PIECE OF LAMINATED DUNNAGE WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL FOR THAT PIECE WILL NOT BE DRIVEN THROUGH ONTO OR RIGHT BESIDE A NAIL IN A LOWER PIECE.

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MATERIAL SPECIFICATIONS

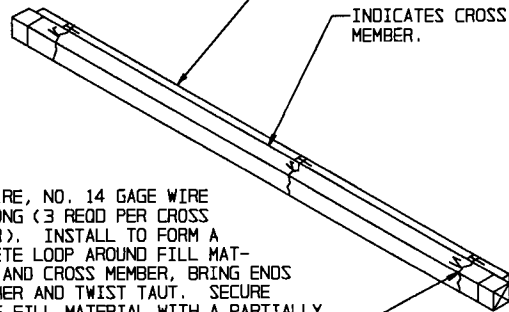
- LUMBER - - - - - : SEE TM 743-200-1 (DUNNAGE LUMBER) AND FED SPEC MM-L-751.
- NAILS - - - - - : FED SPEC FF-N-105; COMMON.
- PLYWOOD - - - - - : COMMERCIAL ITEM DESCRIPTION A-A-55057, TYPE A, CONSTRUCTION AND INDUSTRIAL PLYWOOD, INTERIOR WITH EXTERIOR GLUE, GRADE C-0. IF SPECIFIED GRADE IS NOT AVAILABLE, A BETTER INTERIOR OR AN EXTERIOR GRADE MAY BE SUBSTITUTED.
- WIRE, CARBON STEEL - - : ASTM A853; ANNEALED AT FINISH, BLACK OXIDE FINISH, .0800" DIA, GRADE 1006 OR BETTER.
- STRAPPING, STEEL - - : ASTM D3953; FLAT STRAPPING, TYPE 1, HEAVY DUTY, FINISH A, B (GRADE 2), OR C.
- SEAL, STRAP - - - - : ASTM D3953; CLASS H, FINISH A, B (GRADE 2), OR C, DOUBLE NOTCH TYPE, STYLE I, II, OR IV.
- ANTI-CHAFING MATERIAL - - - - - : MIL-8-121 (OR EQUAL); NEUTRAL BARRIER MATERIAL.



CNU-80/E OR CNU-203/E CONTAINER

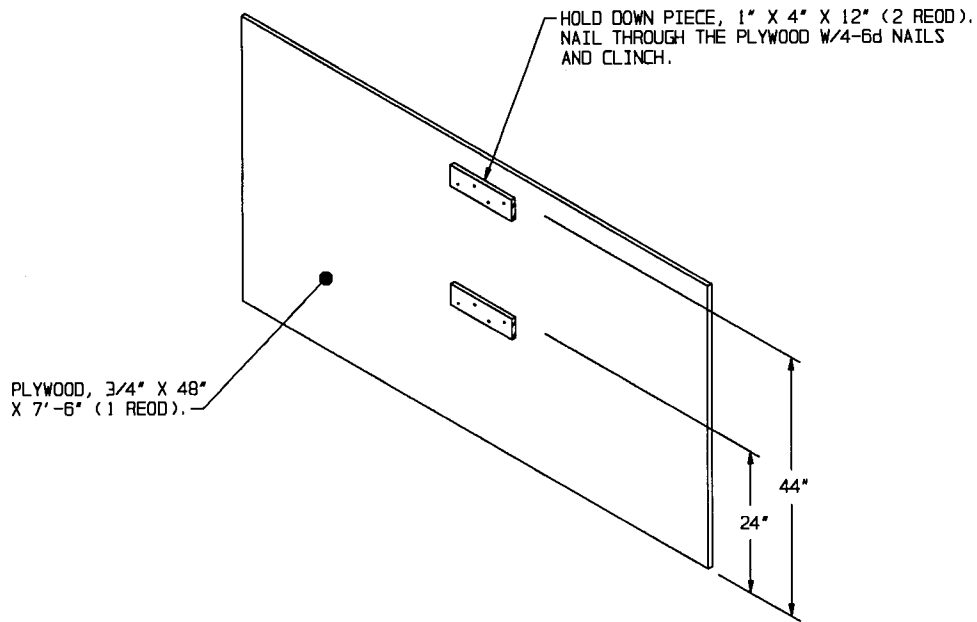
CNU-80/E WEIGHT ----- 934 TO 1,174 LBS (APPROX)
 CNU-203/E WEIGHT ----- 850 LBS (APPROX)
 CUBE ----- 45.2 CUBIC FEET (APPROX)

FILL MATERIAL, 1" X 4" OR
 2" X 4" MATERIAL BY CONTAINER
 WIDTH MINUS 1" (AS REQD).

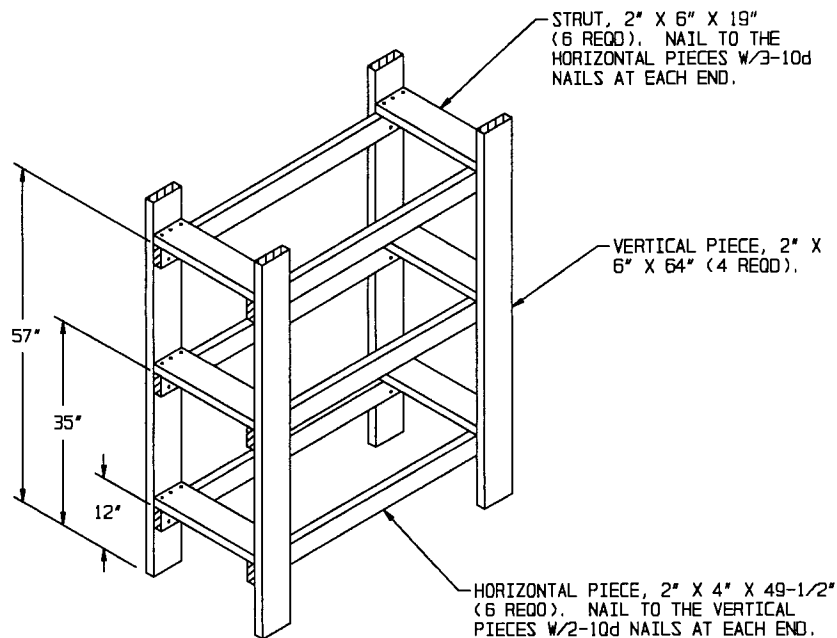


TIE WIRE, NO. 14 GAGE WIRE
 18" LONG (3 REQD PER CROSS
 MEMBER). INSTALL TO FORM A
 COMPLETE LOOP AROUND FILL MAT-
 ERIAL AND CROSS MEMBER, BRING ENDS
 TOGETHER AND TWIST TAUT. SECURE
 TO THE FILL MATERIAL WITH A PARTIALLY
 DRIVEN 10d NAIL BENT OVER THE WIRE,
 OR WITH A STRAP STAPLE.

FILL DETAIL



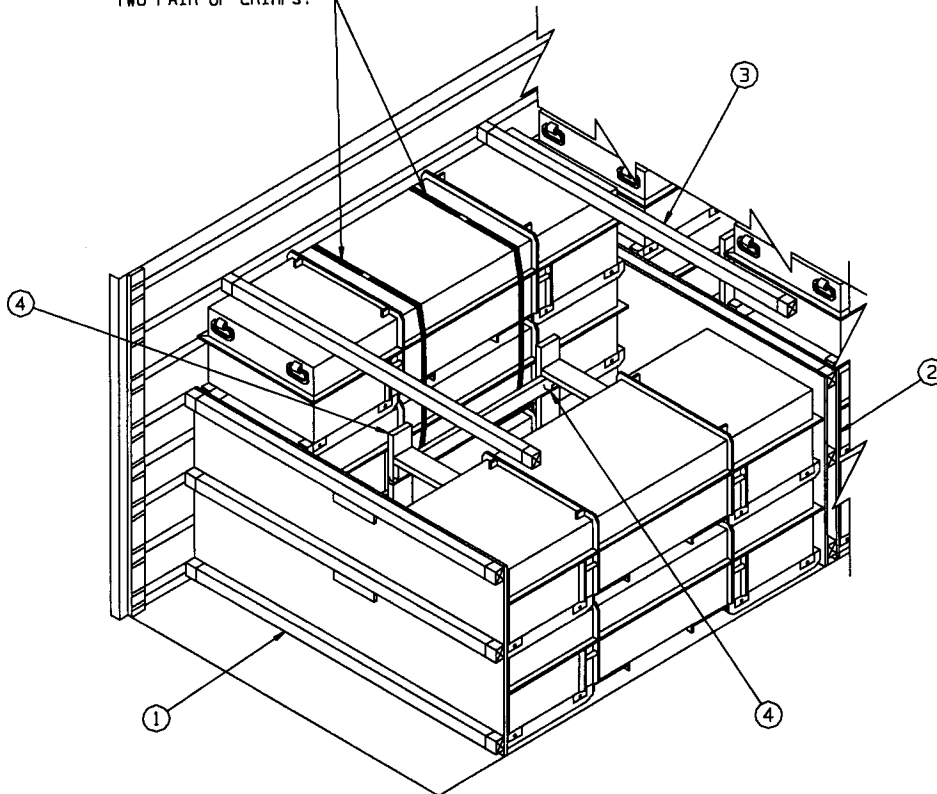
LOAD BEARING GATE



CENTER FILL ASSEMBLY

NOTE: FOR A TWO HIGH LOAD, ELIMINATE THE TOP TWO HORIZONTAL PIECES AND THE TOP TWO STRUTS, AND FOR A ONE HIGH LOAD, ELIMINATE THE TOP FOUR HORIZONTAL PIECES AND THE TOP FOUR STRUTS. SHORTEN THE VERTICAL PIECES APPROPRIATELY.

UNITIZING STRAP, 1-1/4" X .035" OR .031" X
14'-3" LONG STEEL STRAPPING (2 REED PER CONTAINER
STACK). INSTALL TO ENCIRCLE THE TOP TWO CONTAINERS.
SEAL WITH ONE SEAL CRIMPED WITH TWO PAIR OF
NOTCHES OR WITH TWO SEALS, EACH CRIMPED WITH
TWO PAIR OF CRIMPS.



ISOMETRIC VIEW

SPECIAL NOTE:

WHEN REDUCING A LOAD BY ONE OR MORE CONTAINERS, IT WILL
BE NECESSARY TO UNITIZE THE CONTAINER STACK WHICH IS
LATERALLY ADJACENT TO THE OMITTED CONTAINER AS DEPICTED
IN THE LOAD VIEW ABOVE. SEE GENERAL NOTES "N" AND "O"
ON PAGE 3.

LESS-THAN-FULL-LOAD PROCEDURE

KEY NUMBERS REFER TO KEY NUMBERS ON PAGE 2. NOTE THAT CENTER
FILL ASSEMBLIES HAVE BEEN MODIFIED AS DESCRIBED ON PAGE 5.