

APPROVED BY
BUREAU OF EXPLOSIVES

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LOADING AND BRACING (CL & LCL) IN BOXCARS OF AGM-45 ALL-UP- ROUND MISSILES (SHRIKE) PACKED IN CNU-449/E SHIPPING AND STORAGE CONTAINERS

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THIS OUTLOADING DRAWING INCLUDES PROCEDURES FOR CONVENTIONAL TYPE BOXCARS AND CUSHIONED BOXCARS EQUIPPED WITH LOAD DIVIDER BULKHEADS.

U.S. ARMY MATERIEL COMMAND DRAWING			
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DO NOT SCALE

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GENERAL NOTES

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE OUTLOADING PROCEDURES SPECIFIED IN THIS DRAWING ARE APPLICABLE TO AGM-45 MISSILES PACKED IN CNU-449/E METAL CONTAINERS. SEE PAGE 4 FOR DETAIL OF THE CONTAINER.
- CONTAINER DIMENSIONS -- 12'-1-1/4" LONG BY 42-1/8"
WIDE BY 18-3/8" HIGH.
CONTAINER WEIGHT -- 2,200 LBS (APPROX).
CONTAINER CUBE -- 65.2 CUBIC FEET (APPROX).
- C. THE OUTLOADING PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR SHIPMENTS IN CONVENTIONAL TYPE BOX-CARS AND FOR SHIPMENTS IN CUSHIONED BOXCARS EQUIPPED WITH LOAD DIVIDER BULKHEADS.
- D. THE SELECTION OF RAILCARS FOR THE TRANSPORT OF CONTAINERS OF AGM-45 MISSILES IS THE RESPONSIBILITY OF THE ORIGINATING CARRIER AND THE SHIPPER. ONLY CARS WHICH HAVE "SOUND" FLOORS AND ARE IN OTHERWISE PROPER CONDITION, IN ACCORDANCE WITH THE REQUIREMENTS OF THE APPLICABLE REGULATORY DOCUMENTS, WILL BE SELECTED.
- E. WHEN SELECTING RAILCARS, EVERY EFFORT SHOULD BE MADE TO OBTAIN BOXCARS THAT DO NOT HAVE BOWED ENDWALLS. CARS HAVING BOWED ENDS CAN BE USED, HOWEVER, IF AN ENDWALL IS BOWED OUTWARD MORE THAN 2" EITHER FROM SIDE TO SIDE OR FROM FLOOR TO ROOF, AN END-OF-CAR BULKHEAD MUST BE INSTALLED TO PROVIDE A "SQUARED OFF" SURFACE FOR THE LOAD AT THE END OF THE CAR. REFER TO PAGE 15 FOR GUIDANCE.
- F. CONVENTIONAL BOXCARS EQUIPPED WITH SLIDING DOORS HAVE BEEN SHOWN, HOWEVER, THE DEPICTED OUTLOADING PROCEDURES ARE ALSO APPLICABLE FOR CONVENTIONAL CARS EQUIPPED WITH PLUG DOORS. CAUTION: DUNNAGE MATERIAL MUST NOT BE NAILED TO ANY PLUG DOOR, WHETHER AUXILIARY OR MAIN. ALSO, AFTER THE PLUG DOORS ON A CAR ARE CLOSED AND READY FOR THE INSTALLATION OF CAR SEALS, A PIECE OF WIRE OF SUITABLE SIZE WILL BE USED IN ADDITION TO AND IN CONJUNCTION WITH EACH CAR SEAL USED TO SEAL THE CAR. THE WIRE WILL BE THREADED THRU THE HOLES IN THE DOOR LATCH ASSEMBLY ONE OR MORE TIMES, AND THE WIRE ENDS WILL BE TWISTED TOGETHER.
- G. OTHER TYPES OF LADING ITEMS MAY BE LOADED IN CARS WHICH ARE PARTIALLY LOADED WITH CONTAINERS OF AGM-45 MISSILES, PROVIDING THE TOTAL LOAD IS COMPATIBLE, EXISTING DIRECTIVES ARE NOT VIOLATED, AND THE OTHER LADING ITEMS ARE BLOCKED AND BRACED TO EQUAL THE BLOCKING AND BRACING CRITERIA SPECIFIED HEREIN.

(CONTINUED AT RIGHT)

MATERIAL SPECIFICATIONS

- LUMBER - - - - - : SEE TM 743-200-1 (DUNNAGE LUMBER) AND FED SPEC MM-L-751.
- NAILS - - - - - : FED SPEC FF-N-105; COMMON.
- SEAL, STRAP - - - - : ASTM D3953; CLASS H, FINISH A, B, (GRADE 2), OR C, DOUBLE NOTCH TYPE, STYLE I, II, OR IV.
- STRAPPING, STEEL - - : ASTM D3953; FLAT STRAPPING, TYPE 1 OR 2, HEAVY DUTY, FINISH A, B, (GRADE 2), OR C.
- STAPLE, STRAP - - - : COMMERCIAL GRADE.

GENERAL NOTES CONTINUED

- H. DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 2" X 4" MATERIAL IS ACTUALLY 1-1/2" THICK BY 3-1/2" WIDE AND 2" X 6" MATERIAL IS ACTUALLY 1-1/2" THICK BY 5-1/2" WIDE. IF THOSE MEMBERS SPECIFICALLY IDENTIFIED AS "STRUTS" WITHIN THE KEY NUMBERS OF A DEPICTED LOAD ARE SPECIFIED TO BE 4" X 4" MATERIAL, IT IS PERMISSIBLE TO USE TWO LAMINATED PIECES OF 2" X 6" MATERIAL IN LIEU OF EACH 4" X 4" STRUT. DOUBLED 2" X 6" STRUTS WILL BE LAMINATED W/1-10d NAIL EVERY 6".
- J. NOTICE: A STAGGERED NAILING PATTERN WILL BE USED WHEREVER POSSIBLE WHEN NAILS ARE DRIVEN INTO JOINTS OF DUNNAGE ASSEMBLIES. ALSO, A STAGGERED NAILING PATTERN WILL BE USED WHEN DUNNAGE IS NAILED TO THE FLOOR OR SIDEWALL OF THE TRANSPORTING VEHICLE, OR WHEN LAMINATING DUNNAGE. THE NAILING PATTERN WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL DOES NOT PENETRATE INTO OR NEAR A CRACK BETWEEN FLOOR BOARDS OR SIDEWALL BOARDS. ADDITIONALLY, THE NAILING PATTERN FOR AN UPPER PIECE OF LAMINATED DUNNAGE WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL FOR THAT PIECE WILL NOT BE DRIVEN THROUGH ONTO, OR RIGHT BESIDE A NAIL IN A LOWER PIECE.
- K. POWER DRIVEN STAPLES MAY BE USED AS ALTERNATIVE FASTENERS FOR NAILS WHEN CONSTRUCTING DUNNAGE ASSEMBLIES WHICH ARE TO BE USED IN THE DELINEATED BOXCAR LOADS SHOWN THROUGHOUT THIS DRAWING. THE STAPLES TO BE USED MUST BE EQUAL IN LENGTH TO THE SPECIFIED NAIL SIZE AND MUST BE SUBSTITUTED ON A ONE STAPLE FOR ONE NAIL BASIS. STAPLES WHICH ARE 2-1/2" OR LESS IN LENGTH SHOULD BE IN ACCORDANCE WITH FEDERAL SPECIFICATION FF-N-105 AS NEARLY AS PRACTICABLE. STAPLES WHICH ARE LONGER THAN 2-1/2" WILL BE A COMMERCIAL GRADE, OF A QUALITY EQUIVALENT TO THOSE MANUFACTURED BY SENCO PRODUCTS INCORPORATED. NOTE: STAPLES WILL NOT BE SUBSTITUTED FOR NAILS IN ANY LOAD RESTRAINING FLOOR DUNNAGE APPLICATION.
- L. WHEN STEEL STRAPPING IS SEALED AT AN END-OVER-END LAP JOINT, A MINIMUM OF ONE SEAL WITH TWO PAIR OF NOTCHES WILL BE USED TO SEAL THE JOINT WHEN A NOTCH-TYPE SEALER IS BEING USED. A MINIMUM OF TWO SEALS, BUTTED TOGETHER, WITH TWO PAIR OF CRIMPS PER SEAL WILL BE USED TO SEAL THE JOINT WHEN A CRIMP-TYPE SEALER IS BEING USED. REFER TO THE "STRAP JOINT A" AND "STRAP JOINT B" DETAILS ON PAGE 5 FOR GUIDANCE.
- M. THROUGHOUT THIS PROCEDURAL DRAWING, PORTIONS OF THE BLOCKING COMPONENTS AND OF THE DEPICTED CARS, SUCH AS A CAR SIDEWALL, HAVE BEEN OMITTED FROM THE LOAD VIEW FOR CLARITY PURPOSES.
- N. THE NUMBER OF LADING UNITS MAY BE ADJUSTED TO FIT THE SIZE OF THE BOXCAR BEING LOADED OR THE QUANTITY TO BE SHIPPED, HOWEVER, THE APPROVED METHODS SPECIFIED HEREIN MUST BE FOLLOWED AS CLOSELY AS POSSIBLE FOR BLOCKING, BRACING, AND STAYING OF THE UNITS. NOTICE: A SHIPMENT WILL BE POSITIONED IN THE RAILCAR IN COMPLIANCE WITH THE WEIGHT DISTRIBUTION REQUIREMENTS OF THE AAR.
- O. CAUTION: WHEN POWER OR PNEUMATIC NAILERS ARE BEING USED IN THE APPLICATION OF NAILED FLOORLINE BLOCKING OR BRACING, PALLET UNITS BEING LOADED INTO THE CONVEYANCE MUST BE POSITIONED TO ALLOW A CLEAR PATH OF EXIT FOR THE OPERATOR AT ALL TIMES, SHOULD AN EMERGENCY EXIT BECOME NECESSARY.
- P. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4 MM AND ONE POUND EQUALS 0.454 KG.
- Q. FOR ADDITIONAL GUIDANCE, ATTENTION IS DIRECTED TO THE "SPECIAL NOTES" SECTIONS WHICH ARE IMMEDIATELY ADJACENT TO THE DEPICTED OUTLOADING METHODS.

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GENERAL NOTES

(FOR CONVENTIONAL TYPE BOXCARS)

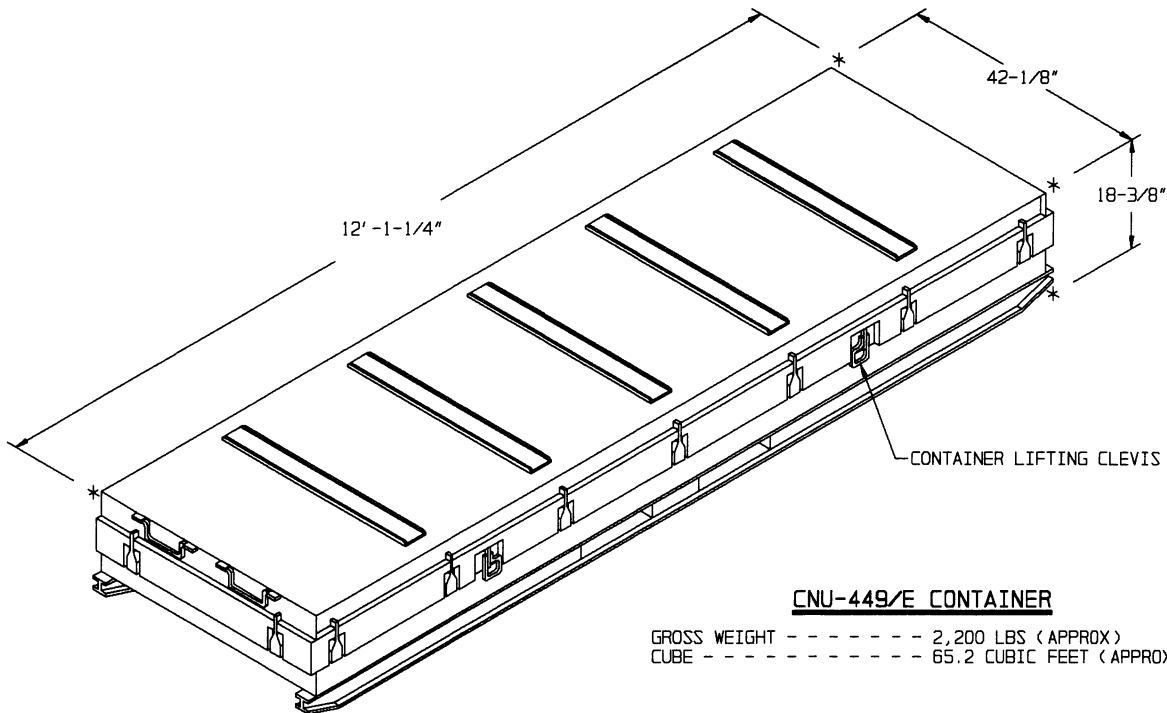
- R. IF THE CAR BEING USED FOR A SHIPMENT IS EQUIPPED WITH A NAILABLE METAL FLOOR AND A NAIL SIZE FOR FLOOR NAILING IS MARKED ON THE SIDEWALL OF THE CAR, THAT GUIDANCE SHOULD BE APPLIED TO THE NAILING OF THE "DOORWAY BLOCKING" PIECES IN THE FULL LOADS AND TO THE NAILING TO THE CAR FLOOR OF THE LCL BRACES AND KNEE BRACE ASSEMBLIES IN THE LESS-THAN-FULL LOADS. IF A NAIL SIZE IS NOT SPECIFIED IN THE CAR, 30d NAILS SHOULD BE USED IN LIEU OF THOSE SPECIFIED IN THE APPLICABLE KEY NUMBERS. SEE GENERAL NOTE "J" ON PAGE 2.
- S. NOTICE: WHEN POSITIONING CONTAINERS IN A CAR, THEY SHOULD BE PLACED TIGHTLY AGAINST A CAR SIDEWALL AND ARE TO BE PRESSED TIGHTLY TOGETHER LENGTHWISE SO AS TO ACHIEVE A TIGHT LOAD. TO AID IN ACHIEVING TIGHTNESS LENGTHWISE IN A FULL LOAD, A LOAD-COMPRESSING JACK MAY BE EMPLOYED IN THE AREA OF THE CENTER GATES TO MOVE THE PALLET UNITS INTO THEIR FINAL SHIPPING POSITION. A HYDRAULIC JACK IS RECOMMENDED FOR THIS OPERATION. CAUTION: WHEN USING A JACK TO COMPACT A LOAD, THE JACK MUST BE USED AGAINST STRONG POINTS OF THE CONTAINERS, SUCH AS THE JOINTS BETWEEN THE LAYERS OF CONTAINERS ON THE UNIT. PADDING, OF 2" THICK LUMBER OR ANY OTHER MATERIAL OF SIMILAR CONSISTENCY, SHOULD BE PLACED BETWEEN THE JACK AND THE LADING.
- T. LOAD-BLOCKING STRUTS WHICH ARE 48" OR LONGER MUST BE STIFFENED BY THE APPLICATION OF HORIZONTAL AND VERTICAL STRUT BRACING AS SHOWN BY KEY NUMBERS ⑨ AND ⑩ ON PAGE 8. BRACING IS NOT REQUIRED IF THE STRUTS FOR THE LOAD BEING SHIPPED ARE SHORTER THAN 48". THE LENGTH OF THE LOAD-BLOCKING STRUTS SHOULD BE KEPT AS SHORT AS POSSIBLE (APPROX 18" MINIMUM), BUT IN THE EVENT IT IS NECESSARY TO USE STRUTS WHICH ARE 8'-0" OR MORE IN LENGTH, IT WILL BE NECESSARY TO APPLY AN ADDITIONAL SET OF HORIZONTAL AND VERTICAL STRUT BRACING PIECES. STRUT BRACING SHOULD BE APPLIED SO AS TO PROVIDE NEARLY EQUAL SPACES BETWEEN THE BRACING PIECES AND THE CENTER GATES AND/OR BETWEEN ADJACENT STRUT BRACING PIECES. NOTE THAT HORIZONTAL STRUT BRACING PIECES FOR THE UPPER LEVEL OF STRUTS FOR ALL BUT THE UPPERMOST TIER OF A LOAD MAY BE DIFFICULT TO APPLY TO THE TOP SURFACES OF THE STRUT AS DEPICTED. STRUT BRACING WILL BE EQUALLY EFFECTIVE IF APPLIED TO THE UNDER SIDE OF THOSE STRUTS.
- U. TO ACHIEVE A TIGHTLY BLOCKED LOAD, A STRUT WILL BE CUT APPROXIMATELY 1/4" TO 3/8" LONGER THAN THE MEASURED DISTANCE BETWEEN THE STRUT BEARING AREAS ON THE TWO CENTER GATES. MEASUREMENTS FOR STRUT LENGTHS NEED TO BE ACCOMPLISHED AT SEVERAL PLACES DURING THE BLOCKING AND BRACING PROCESS. CARE MUST BE EXERCISED WHEN MEASURING FOR AND INSTALLING STRUTS. THE SPECIFIED APPROXIMATE DIMENSION FOR A STRUT LENGTH MAY BE ADJUSTED, AS NECESSARY, TO PROVIDE FOR A TIGHTLY BLOCKED LOAD WITHOUT DISTORTING, DENTING OR OTHERWISE DAMAGING THE CONTAINERS. ONE END OF THE STRUT WILL BE POSITIONED AT ITS BEARING AREA JUST ABOVE THE STRUT LEDGER ON ONE GATE. THE OTHER END, WHICH CAN BE BEVELED ON THE LOWER CORNER IF DESIRED, WILL THEN BE DRIVEN DOWNWARD UNTIL IT CONTACTS THE STRUT LEDGER ON THE OTHER GATE. EACH END OF THE STRUT WILL BE TOENAILED TO THE ADJACENT CENTER GATE, AS SPECIFIED WITHIN THE KEY NUMBERS FOR A LOAD, IN SUCH A MANNER SO THAT AS NEARLY AS PRACTICAL EQUAL LENGTHS OF A NAIL ARE EMBEDDED IN THE STRUT AND IN THE VERTICAL PIECE OF THE CENTER GATE. SEE THE "BEVEL CUT" DETAIL ON PAGE 5 FOR BEVELING INSTRUCTIONS AND THE "STRUT INSTALLATION" DETAIL ON THAT PAGE FOR A PICTORIAL VIEW SHOWING THE PROPER POSITIONING OF A BEVELED STRUT FOR INSTALLATION. NOTE THAT THE UPPER CORNER NEEDS TO BE BEVELED ONLY IF THE STRUTS ARE VERY SHORT. IF ONLY ONE END IS BEVEL CUT, THE BEVELED EDGE WILL BE PLACED IN THE DOWNWARD POSITION SO THAT IT WILL ALLOW THE STRUT END TO SLIDE MORE FREELY DOWN THE FACE OF THE VERTICAL PIECE ON THE ADJACENT CENTER GATE AS THE STRUT IS DRIVEN DOWN INTO ITS FINAL BLOCKING POSITION.
- V. WHERE 2" X 2" PIECES ARE SPECIFIED FOR STRUT LEDGERS, 2" X 4" MATERIAL MAY BE SUBSTITUTED, IF DESIRED.

(CONTINUED AT RIGHT)

GENERAL NOTES

(FOR CARS EQUIPPED WITH LOAD DIVIDER BULKHEADS)

- W. CAUTION: FOR CUSHIONED BOXCARS EQUIPPED WITH LOAD DIVIDER BULKHEADS, ONLY CARS EQUIPPED WITH LOAD DIVIDERS MANUFACTURED BY EVANS, EQUIPCO, OR PRECO MAY BE USED. LOAD DIVIDERS MANUFACTURED BY TRANSCO ARE NOT ACCEPTABLE WHETHER OF ALUMINUM OR STEEL CONSTRUCTION. THE DEPICTED PROCEDURES ARE APPLICABLE FOR CARS OF VARIOUS LENGTHS AND WIDTHS. THE AAR MECHANICAL DESIGNATION CLASS FOR THESE CARS, AS IDENTIFIED IN "THE OFFICIAL RAILWAY EQUIPMENT REGISTER", WILL BE RBL, XL, OR XLI.
- X. THE USE OF LOAD DIVIDER EQUIPPED CARS WILL ELIMINATE THE NEED FOR CENTER GATES AND STRUTS, WHICH ARE REQUIRED IN CONVENTIONAL BOXCAR LOADS. THIS WILL ACCOUNT FOR A CONSIDERABLE SAVING IN MATERIAL AND LABOR COSTS. THEREFORE, EVERY EFFORT SHOULD BE MADE TO ACQUIRE CUSHIONED CARS EQUIPPED WITH LOAD DIVIDERS FOR SHIPMENT OF COMPLETE ROUNDS. NOTICE: ONLY CUSHIONED CARS THAT HAVE SLIDING CENTER SILL TYPE CUSHIONED DEVICES OR END-OF-CAR TYPE DEVICES WHICH HAVE AT LEAST 15" OF TRAVEL ARE ACCEPTABLE.
- Y. IF NAILING TO A CAR SIDEWALL IS NOT REQUIRED, BOXCARS EQUIPPED WITH ADJUSTABLE SIDE FILLERS THAT HAVE 3/8" OR THICKER PANELS MAY BE USED, HOWEVER, THESE SIDE FILLERS MUST NOT BE USED FOR LATERAL BLOCKING; THEY MUST BE RETRACTED AND LOCKED AGAINST THE CAR SIDEWALL. A "FILL PIECE" MUST BE INSTALLED IN THE VOID BETWEEN THE CAR SIDEWALL AND THE SIDE FILLER PANEL. SEE THE "TYPICAL TYPE A" VIEW ON PAGE 22 FOR GUIDANCE. IF THE BACK OF THE SIDE FILLER PANELS ARE REINFORCED WITH VERTICAL AND HORIZONTAL STEEL MEMBERS AS SHOWN IN THE "TYPICAL TYPE B" VIEW ON PAGE 22, THE "FILL PIECE" MATERIAL IS NOT REQUIRED.
- Z. NOTICE: AFTER THE LOAD DIVIDER BULKHEADS ARE POSITIONED AGAINST THE LADING, AND THE LOCKING PINS ARE ENGAGED IN THE HOLES OF THE RAILS, THE LOWER LOCKING PINS MUST BE INSPECTED TO ENSURE THAT THE PINS ARE FULLY ENGAGED IN THE LOCKING HOLES. IF THE PINS ARE NOT FULLY SEATED IN THE LOCKING HOLES, THE LINKAGE MECHANISM WILL BE ADJUSTED AS REQUIRED SO THAT THE PINS WILL BE FULLY SEATED INTO THE LOCKING HOLES OF THE LOWER RAILS. IF PRESENT, DEBRIS MUST BE REMOVED FROM BENEATH THE LOCKING HOLES WHICH HAVE BEEN SELECTED FOR SECURING A LOAD DIVIDER BULKHEAD.
- AA. THE NORMAL LOADING PATTERN IN CARS EQUIPPED WITH LOAD DIVIDER BULKHEADS IS TO POSITION THE LADING BETWEEN A CAR ENDWALL AND A LOAD DIVIDER BULKHEAD IN FULL LAYERS. OBVIOUSLY, A LOAD QUANTITY MUST THEN BE A MULTIPLE OF THE NUMBER OF PALLET UNITS WHICH ARE IN ONE LOAD UNIT. A LOAD UNIT IS DEFINED AS A STACK OF CONTAINERS WHICH IS FULL CAR WIDTH BY FULL LOAD HEIGHT BY ONE UNIT IN LENGTH. IF THE QUANTITY TO BE SHIPPED CANNOT BE ATTAINED BY ADJUSTING THE NUMBER OF TIERS IN ONE OR BOTH ENDS OF A CAR, OR BY ADJUSTING THE NUMBER OF LOAD UNITS IN EITHER END OF THE CAR, ONE OF THE FOLLOWING PROCEDURES MUST BE USED IN ORDER TO OBTAIN THE DESIRED QUANTITY.
1. THE OMITTED CONTAINER METHOD MAY BE USED TO ADJUST A LOAD QUANTITY DOWNWARD BY OTHER THAN A MULTIPLE OF A LOAD UNIT. SEE THE PROCEDURES ON PAGE 16 FOR GUIDANCE.
 2. AT LOCATION(S) WHERE K-BRACES MIGHT NORMALLY BE USED IN A LOAD IN A CONVENTIONAL CAR, LOAD DIVIDER BULKHEADS CAN BE POSITIONED. LOADING CAN THEN CONTINUE TOWARD THE CENTER OF THE CAR FROM EACH INSTALLED LOAD DIVIDER BULKHEAD IN A ONE-HIGH, TWO-HIGH, THREE-HIGH, OR FOUR-HIGH LOADING PATTERN. INSTALL CENTER GATES AND STRUTS AS SHOWN ON PAGE 6 OR 8 OF THE CONVENTIONAL BOXCAR DRAWING HEREIN TO PROVIDE FOR A TIGHT LOAD BETWEEN THE BULKHEADS.
 3. ONE OR MORE UNITS CAN BE POSITIONED IN CONTACT WITH A LOAD DIVIDER BULKHEAD ON THE CENTER-OF-CAR SIDE. BLOCK AND BRACE WITH FLOORLINE BLOCKING AS SHOWN ON PAGE 21 OR WITH KNEE BRACE ASSEMBLIES, AS SHOWN ON PAGES 19 AND 20.
- BB. FOR ADDITIONAL GUIDANCE, ATTENTION IS DIRECTED TO THE "SPECIAL NOTES" SECTION WHICH IS IMMEDIATELY ADJACENT TO THE DEPICTED OUTLOADING METHOD.



CNU-449/E CONTAINER

GROSS WEIGHT ----- 2,200 LBS (APPROX)
 CUBE ----- 65.2 CUBIC FEET (APPROX)

UNITIZING AND HANDLING GUIDANCE

(UNITIZING AND HANDLING CONTINUED)

1. STACKING CONTAINERS FOR UNITIZING.

- A. AN UPPER CONTAINER SHOULD BE PLACED AS CLOSE AS POSSIBLE IN VERTICAL ALIGNMENT WITH THE NEXT LOWER CONTAINER.
- B. POSITION THE AFT END OF AN UPPER CONTAINER ABOVE THE AFT END OF THE NEXT LOWER CONTAINER.
- C. THE CONTAINER SKIDS OF AN UPPER CONTAINER SHOULD BE FULLY SEATED AGAINST THE SKID LOCATOR PIECES ON THE COVER OF THE NEXT LOWER CONTAINER.

3. CONTAINER OR CONTAINER STACK HANDLING.

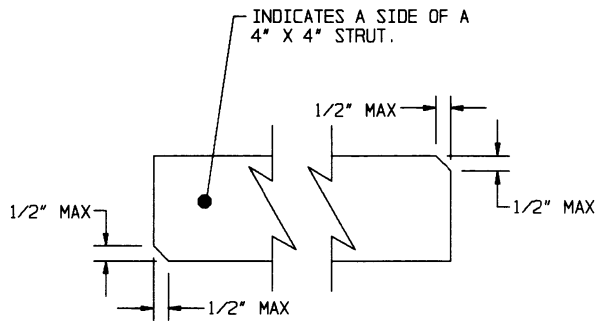
- NOTES: (1) APPROVED MATERIAL HANDLING EQUIPMENT (FORKLIFT TRUCKS, CRANES, HAND TRUCKS, DOLLIES, ROLLER ASSEMBLIES, SLINGS, SPREADER BARS, ETC.) IS SPECIFIED ELSEWHERE.
- (2) PRECAUTIONARY HANDLING TECHNIQUES NORMALLY EMPLOYED OR AS SPECIFIED FOR THE TYPE OF COMMODITY INVOLVED WILL BE OBSERVED.

2. INSTALLATION OF 1-1/4" X .035" OR .031" UNITIZING STRAPPING.

- A. EACH OF THE TWO SETS OF UNITIZING STRAPS SHOULD BE POSITIONED AROUND CONTAINERS AS SHOWN IN THE LOAD DETAILS. PLACE STRAPPING THROUGH FORK RECEPTACLES OF A LOWER CONTAINER, AND SO THAT STRAPPING LAYS FLAT AND STRAIGHT WITH THE BODY SURFACES OF THE CONTAINERS; I.E., VERTICAL ALONG SIDES AND STRAIGHT ACROSS TOP AND BOTTOM OF STACK.
- B. STRAPPING WILL BE FIRMLY TENSIONED, AND EACH END-OVER-END LAP JOINT WILL BE SEALED WITH ONE SEAL WITH TWO PAIR OF NOTCHES OR TWO DOUBLE CRIMPED STRAP SEALS AS SHOWN IN THE "END-OVER-END LAP JOINT DETAILS" ON PAGE 5. THE LAP JOINTS WILL BE MADE ALONG THE SIDE OF THE STACK. DURING STRAP TENSIONING, CARE SHOULD BE EXERCISED TO ENSURE THAT THE CONTAINERS ARE NOT DAMAGED. EXCESS STRAPPING (STRAP ENDS) SHOULD BE CUT OFF OR BROKEN OFF NEAR THE JOINT SEALS.

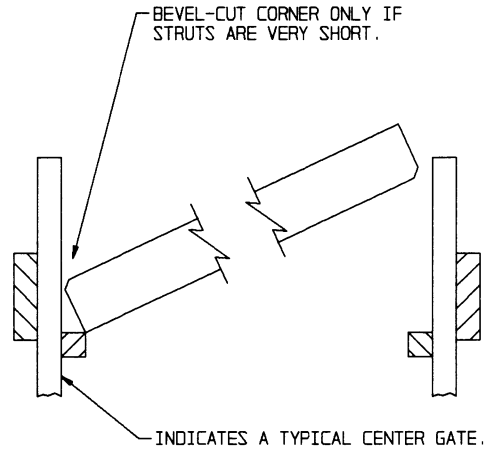
- A. ONLY APPROVED AND APPROPRIATELY SIZED MATERIALS HANDLING EQUIPMENT WILL BE USED FOR HANDLING THE DEPICTED CONTAINERS.
- B. IF HANDLING IS ACCOMPLISHED WITH A FORKLIFT TRUCK, THE CONTAINERS SHOULD BE HANDLED FROM A SIDE POSITION AS MUCH AS POSSIBLE. CARE MUST BE EXERCISED WHEN INSERTING FORKS UNDER A CONTAINER, TO PREVENT DAMAGE TO THE CONTAINER BY THE FORK TINES OR THE FORKLIFT PACKAGE GUARD. FOR VERY SHORT "INCHING" SPEED MOVEMENTS, SUCH AS WILL BE EXPERIENCED DURING BOXCAR LOADING, A UNITIZED CONTAINER STACK MAY BE HANDLED BY INSERTING THE FORKS OF A FORKLIFT TRUCK INTO THE FORK RECEPTACLES OF AN UPPER CONTAINER.
- C. IF ONE CONTAINER IS HANDLED BY SLINGING, THE SLING MAY BE ATTACHED TO THE LIFTING POINTS ON THE CONTAINER. HOWEVER, IF A TWO, THREE, FOUR, OR FIVE-HIGH STACK IS HANDLED BY SLINGING, DO NOT ATTACH THE SLING TO THE LIFTING POINTS ON A CONTAINER. THE SLING MUST BE OF SUCH A DESIGN THAT THE LIFTING IS DONE ON THE BOTTOM OF THE LOWEST CONTAINER.
- D. WHEN UNLOADING CONTAINERS, REMOVE THE LATERAL DUNNAGE, AND SHIFT THE NEAR END OF THE CONTAINER STACK TOWARDS THE CENTER OF THE BOXCAR. ATTACH A CHAIN FROM THE CONTAINER LIFTING CLEVIS ON ONE SIDE OF THE CONTAINER, AROUND THE FORKLIFT MAST, TO THE CONTAINER LIFTING CLEVIS ON THE OPPOSITE SIDE OF THE CONTAINER. SLIGHTLY ELEVATE AND INSERT THE FORK TINES UNDER THE END OF THE CONTAINER STACK AND SLOWLY DRAG THE CONTAINER STACK REARWARD UNTIL IT CAN BE HANDLED FROM THE SIDE, TAKING CARE NOT TO DAMAGE THE CONTAINERS.

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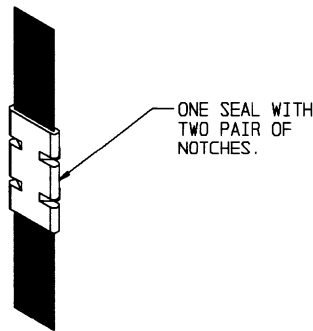
BEVEL-CUT

BEVEL CUTTING THE STRUTS AS SPECIFIED WILL FACILITATE INSTALLING THE STRUTS WITH A "DRIVE FIT". CAUTION: DO NOT BEVEL A CORNER MORE THAN ONE-HALF INCH (1/2").



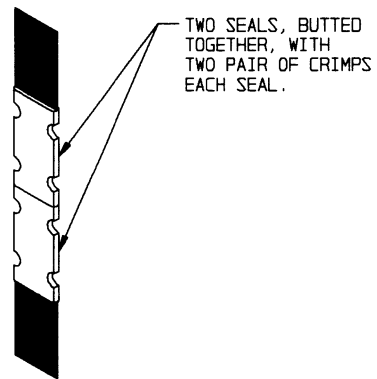
STRUT INSTALLATION

SEE GENERAL NOTE "U" ON PAGE 3 FOR ADDITIONAL STRUT INSTALLATION GUIDANCE.



STRAP JOINT A

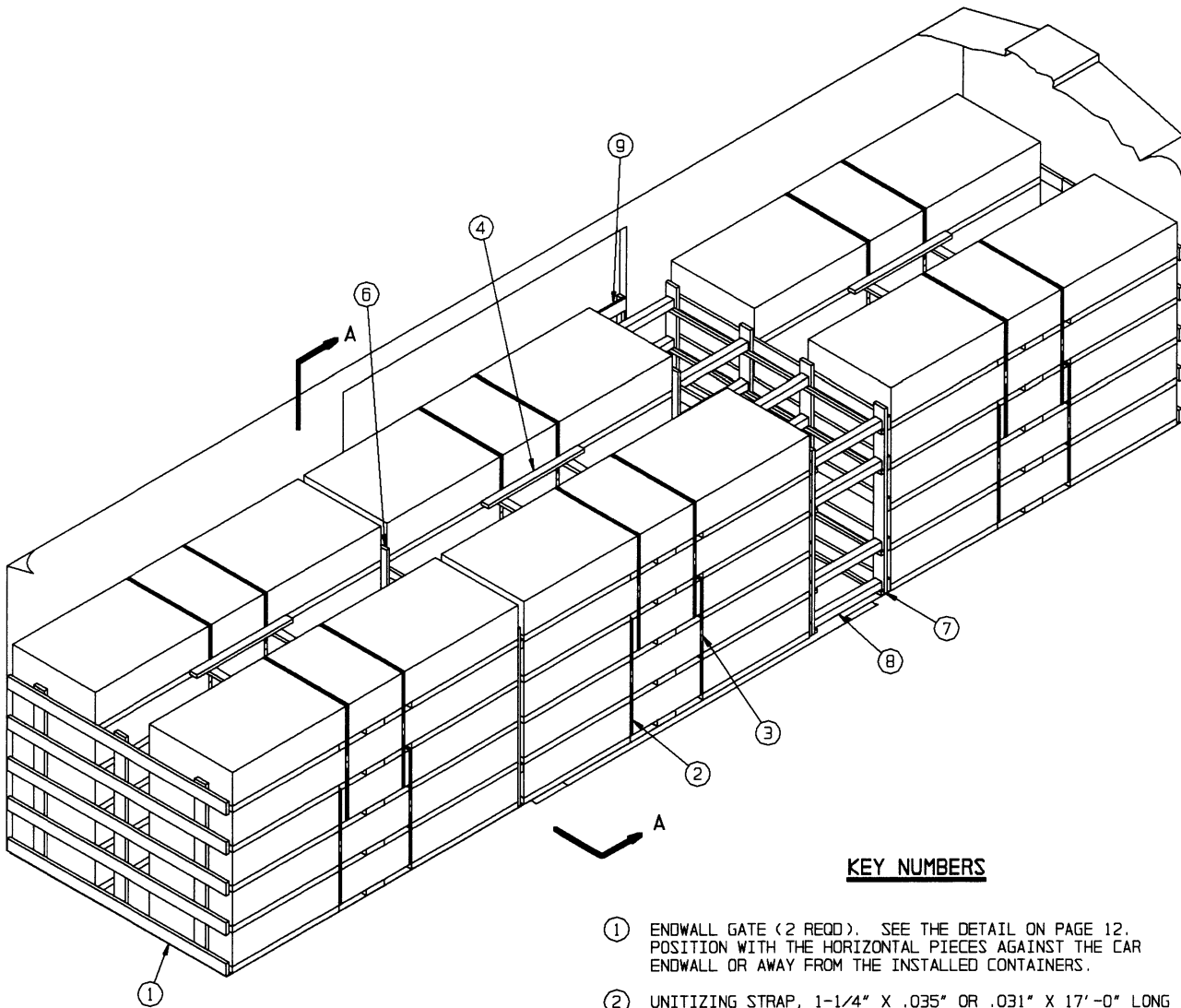
METHOD OF SECURING A STRAP JOINT WHEN USING A NOTCH-TYPE SEALER.



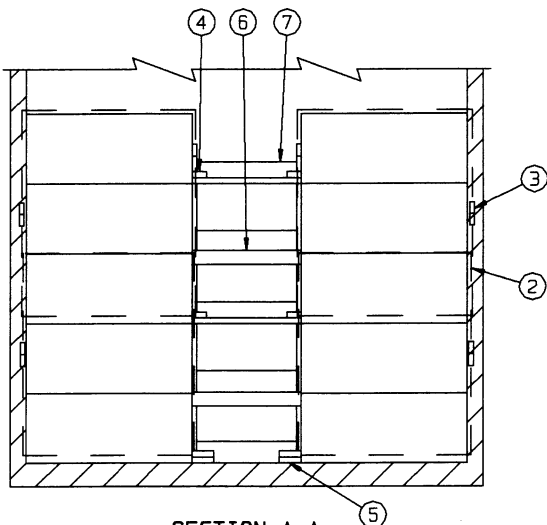
STRAP JOINT B

METHOD OF SECURING A STRAP JOINT WHEN USING A CRIMP-TYPE SEALER.

END-OVER-END LAP JOINT DETAILS



ISOMETRIC VIEW



SECTION A-A

KEY NUMBERS

- ① ENDWALL GATE (2 REOD). SEE THE DETAIL ON PAGE 12. POSITION WITH THE HORIZONTAL PIECES AGAINST THE CAR ENDWALL OR AWAY FROM THE INSTALLED CONTAINERS.
- ② UNITIZING STRAP, 1-1/4" X .035" OR .031" X 17'-0" LONG STEEL STRAPPING (24 REOD, 4 PER STACK). INSTALL TWO STRAPS THRU THE POCKETS OF THE BOTTOM CONTAINER TO ENCIRCLE THE BOTTOM THREE CONTAINERS. INSTALL TWO STRAPS THRU THE FORK POCKETS OF THE THIRD CONTAINER TO ENCIRCLE THE TOP THREE CONTAINERS. SEE THE "UNITIZING AND HANDLING GUIDANCE" ON PAGE 4.
- ③ SEAL FOR 1-1/4" STRAPPING (48 REOD, 2 PER STRAP). DOUBLE CRIMP EACH SEAL. SEE THE "END-OVER-END LAP JOINT DETAIL ON PAGE 5.
- ④ ANTI-SWAY BRACE (6 REOD). SEE THE DETAIL ON PAGE 14. INSTALL BETWEEN TOP AND THIRD LAYERS OF LATERALLY ADJACENT ROWS OF CONTAINERS.
- ⑤ SIDE BLOCKING, 2" X 6" X 30" (DOUBLED) (12 REOD). POSITION TO EXTEND FROM A FORK POCKET TOWARD THE ADJACENT END OF A CONTAINER. NAIL THE FIRST PIECE TO THE CAR FLOOR W/7-16d NAILS. NAIL THE SECOND PIECE TO THE FIRST IN A LIKE MANNER.
- ⑥ SEPARATOR GATE (1 REOD). SEE THE DETAIL ON PAGE 13. POSITION BETWEEN LOAD UNITS, WITH THE VERTICAL PIECES AGAINST THE SKIDS OF THE ALREADY LOADED CONTAINERS.
- ⑦ CENTER GATE A (2 REOD). SEE THE DETAIL ON PAGE 12. SEE SPECIAL NOTES 4 AND 5 ON PAGE 7.
- ⑧ STRUT, 4" X 4" BY CUT-TO-FIT (REF: 35-1/4") (16 REOD). TOENAIL TO PIECES MARKED ⑦ W/2-16d NAILS AT EACH END. SEE GENERAL NOTES "T" AND "U" ON PAGE 3.
- ⑨ DOORWAY PROTECTION (2 REOD). SEE THE DETAIL ON PAGE 16. NAIL TO THE DOOR POSTS W/12d NAILS. SEE SPECIAL NOTE 9 ON PAGE 7.

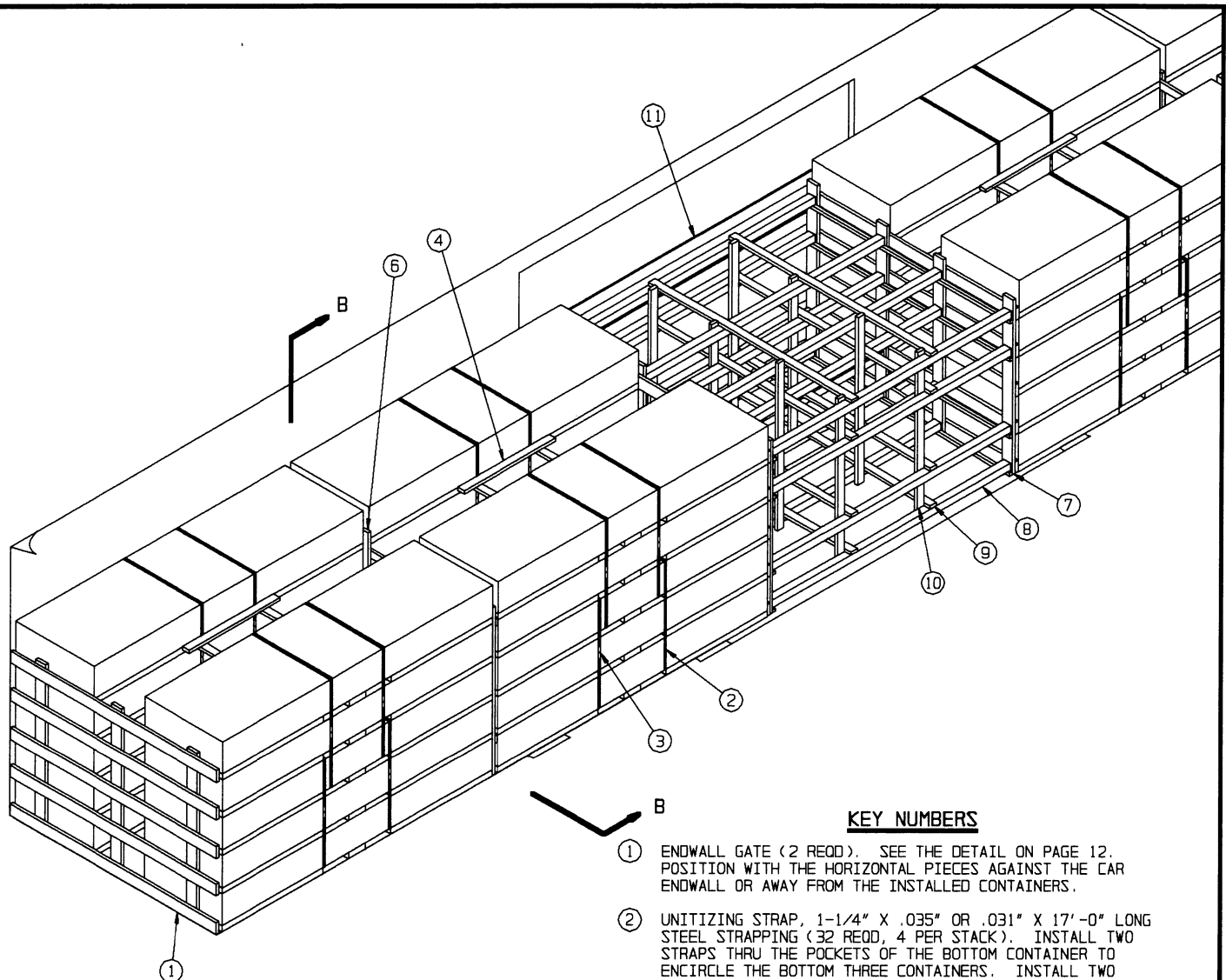
SPECIAL NOTES:

1. A 40'-6" LONG BY 9'-4" WIDE WOOD-LINED CONVENTIONAL TYPE BOXCAR EQUIPPED WITH 12'-0" WIDE DOOR OPENINGS IS SHOWN. CARS OF OTHER DIMENSIONS AND CARS HAVING NARROWER OR WIDER DOOR OPENINGS CAN BE USED, ALTHOUGH NARROWER DOOR OPENINGS WILL BE DIFFICULT TO UTILIZE. SEE GENERAL NOTE "D" ON PAGE 2.
2. IF THE CAR TO BE LOADED HAS NAILABLE ENDWALLS, BATTENS MAY BE NAILED TO THE ENDWALL IN LIEU OF USING THE ENDWALL GATE, PIECE MARKED ①. POSITION AT THE HEIGHTS SPECIFIED FOR THE ENDWALL GATE HORIZONTAL PIECES AND NAIL TO THE CAR ENDWALL W/1-10d NAIL EVERY 12".
3. CONTAINERS MUST BE STACKED IN THE DOORWAY AREA OF THE CAR FOR UNITIZING. AFTER THE STACK IS COMPLETED AND THE UNITIZING STRAPS HAVE BEEN INSTALLED, THE CONTAINER STACK CAN, AS APPLICABLE, BE PARTIALLY LIFTED FROM THE END AND PUSHED INTO PLACE. USE CARE SO AS NOT TO DAMAGE THE CONTAINER.
4. CENTER GATE "A" MAY BE PARTIALLY FORMED FROM 1/2" OR THICKER PLYWOOD, IF DESIRED. PLYWOOD MAY BE USED IN LIEU OF THE 2" X 6" HORIZONTAL PIECES. SEE THE "PLYWOOD CENTER GATE ALTERNATIVE" ON PAGE 15 FOR GUIDANCE.
5. FOR EASE OF HANDLING, SPLIT CENTER GATES, WHICH ARE NOT DEPENDENT ON THE WIDTH OF THE CAR, MAY BE USED AS AN ALTERNATIVE TO THE CAR-WIDTH GATES. IN LIEU OF EACH "CENTER GATE A", SHOWN AS PIECE MARKED ⑦ ON PAGE 6, INSTALL TWO "CENTER GATES B" AS SHOWN ON PAGE 13. AFTER THE SPLIT GATES AND STRUTS HAVE BEEN INSTALLED, THE SPLIT GATES MUST BE TIED TOGETHER AS DEPICTED BY THE "TIE PIECE APPLICATION" DETAIL ON PAGE 14.
6. IF DESIRED, ANTI-SWAY BRACES MAY BE INSTALLED BETWEEN THE LATERALLY ADJACENT CONTAINERS IN THE BOTTOM LAYER OF THE LOAD IN LIEU OF NAILED SIDE BLOCKING, PIECES MARKED ⑤.
7. DOORWAY PROTECTION IS REQUIRED FOR ALL CONTAINER STACKS WHICH ARE COMPLETELY WITHIN THE DOORWAY AREA OR WHICH EXTEND INTO THE DOORWAY AREA BY ONE-HALF OR MORE OF THE STACK WIDTH. THE WOODEN GATE TYPE OF DOORWAY PROTECTION, SHOWN AS PIECE MARKED ⑨ IN THE LOAD ON PAGE 6, IS APPLICABLE FOR CONVENTIONAL SLIDING DOORS AND NAILABLE DOOR POSTS. REFER TO PAGES 17 AND 18 FOR ALTERNATIVE DOORWAY PROTECTION FOR CARS EQUIPPED WITH CONVENTIONAL SLIDING AND PLUG DOORS. IF THE CAR BEING LOADED IS EQUIPPED WITH PLUG TYPE DOORS BUT DOES NOT HAVE NAILABLE SIDEWALLS, NAILED FLOORLINE BLOCKING, SPACER ASSEMBLIES AND LOAD BUNDLING STRAPS MUST BE USED. SEE THE LOAD ON PAGE 10 FOR GUIDANCE.
8. THE DEPICTED LOAD CAN BE REDUCED TO SUIT THE QUANTITY TO BE SHIPPED. THE LOAD CAN BE REDUCED BY ONE CONTAINER BY EMPLOYING THE "OMITTED CONTAINER PROCEDURES" ON PAGE 16. THE LOAD CAN BE REDUCED BY A MULTIPLE OF SIX UNITS BY OMITTING AN ENTIRE TOP LAYER. FOR OTHER METHODS OF REDUCING A LOAD, AND FOR TYPICAL LCL PROCEDURES, REFER TO PAGES 19 THRU 21 FOR GUIDANCE.

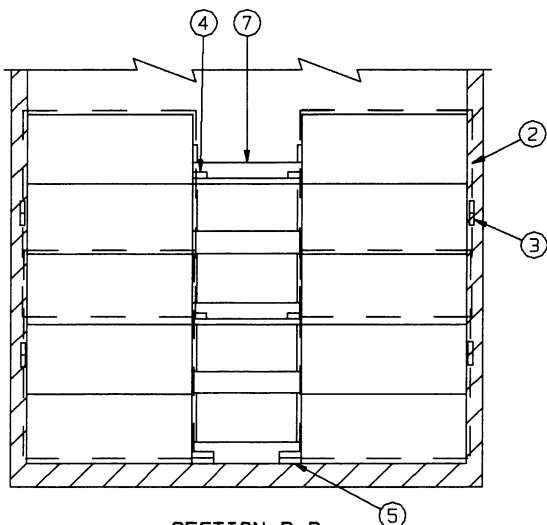
BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	96	48
2" X 2"	75	25
2" X 3"	36	18
2" X 4"	107	72
2" X 6"	365	365
4" X 4"	47	63
NAILS	NO. RECD	POUNDS
6d (2")	96	3/4
10d (3")	410	6-1/2
12d (3-1/4")	56	1
16d (3-1/2")	232	5-1/4
STEEL STRAPPING, 1-1/4" -- 408' RECD ----- 59 LBS		
SEAL FOR 1-1/4" STRAPPING -- 48 RECD ----- 3 LBS		

LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
CONTAINER	30	66,000 LBS
DUNNAGE		1,258 LBS
<hr/>		TOTAL WEIGHT ----- 67,258 LBS (APPROX)



ISOMETRIC VIEW



SECTION B-B

KEY NUMBERS

- ① ENDWALL GATE (2 REQD). SEE THE DETAIL ON PAGE 12. POSITION WITH THE HORIZONTAL PIECES AGAINST THE CAR ENDWALL OR AWAY FROM THE INSTALLED CONTAINERS.
- ② UNITIZING STRAP, 1-1/4" X .035" OR .031" X 17'-0" LONG STEEL STRAPPING (32 REQD, 4 PER STACK). INSTALL TWO STRAPS THRU THE POCKETS OF THE BOTTOM CONTAINER TO ENCIRCLE THE BOTTOM THREE CONTAINERS. INSTALL TWO STRAPS THRU THE FORK POCKETS OF THE THIRD CONTAINER TO ENCIRCLE THE TOP THREE CONTAINERS. SEE THE "UNITIZING AND HANDLING GUIDANCE" ON PAGE 4.
- ③ SEAL FOR 1-1/4" STRAPPING (64 REQD, 2 PER STRAP). DOUBLE CRIMP EACH SEAL. SEE THE "END-OVER-END LAP JOINT" DETAIL ON PAGE 5.
- ④ ANTI-SWAY BRACE (8 REQD). SEE THE DETAIL ON PAGE 14. INSTALL BETWEEN TOP AND THIRD LAYERS OF LATERALLY ADJACENT ROWS OF CONTAINERS.
- ⑤ SIDE BLOCKING, 2" X 6" X 30" (DOUBLED) (16 REQD). POSITION TO EXTEND FROM A FORK POCKET TOWARD THE ADJACENT END OF A CONTAINER. NAIL THE FIRST PIECE TO THE CAR FLOOR W/7-16d NAILS. NAIL THE SECOND PIECE TO THE FIRST IN A LIKE MANNER.
- ⑥ SEPARATOR GATE (2 REQD). SEE THE DETAIL ON PAGE 13. POSITION BETWEEN LOAD UNITS, WITH THE VERTICAL PIECES AGAINST THE SKIDS OF THE ALREADY LOADED CONTAINERS.
- ⑦ CENTER GATE A (2 REQD). SEE THE DETAIL ON PAGE 12. SEE SPECIAL NOTES 4 AND 5 ON PAGE 9.
- ⑧ STRUT, 4" X 4" BY CUT-TO-FIT (REF: 10'-9") (16 REQD). TOENAIL TO PIECES MARKED ⑦ W/2-16d NAILS AT EACH END. SEE GENERAL NOTES "T" AND "U" ON PAGE 3.
- ⑨ HORIZONTAL STRUT BRACING, 2" X 4" BY CAR WIDTH MINUS 1/2" IN LENGTH (8 REQD). NAIL TO THE STRUTS W/3-10d NAILS AT EACH JOINT.
- ⑩ VERTICAL STRUT BRACING, 2" X 4" X 6'-6" (8 REQD). NAIL TO THE STRUTS W/3-10d NAILS AT EACH JOINT.
- ⑪ DOORWAY PROTECTION (2 REQD). SEE THE DETAIL ON PAGE 16. NAIL TO THE DOOR POSTS W/12d NAILS.

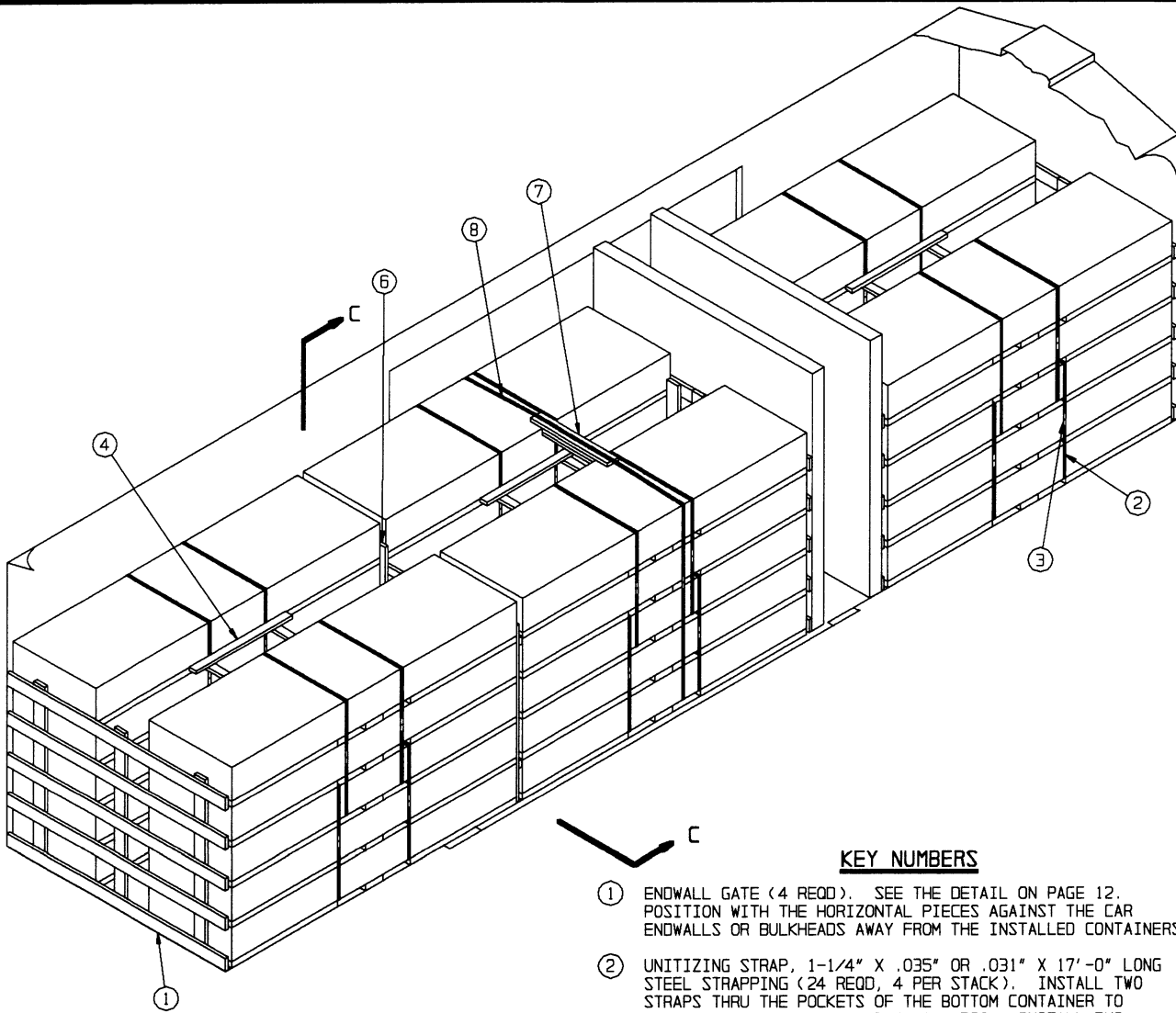
SPECIAL NOTES:

1. A 60'-8" LONG BY 9'-4" WIDE WOOD-LINED CONVENTIONAL TYPE BOXCAR EQUIPPED WITH 15'-0" WIDE DOOR OPENINGS IS SHOWN. CARS OF OTHER DIMENSIONS AND CARS HAVING NARROWER OR WIDER DOOR OPENINGS CAN BE USED.
2. IF THE CAR TO BE LOADED HAS NAILABLE ENDWALLS, BATTENS MAY BE NAILED TO THE ENDWALL IN LIEU OF USING THE ENDWALL GATE, PIECE MARKED ①. POSITION AT THE HEIGHTS SPECIFIED FOR THE ENDWALL GATE HORIZONTAL PIECES AND NAIL TO THE CAR ENDWALL W/1-10d NAIL EVERY 12".
3. CONTAINERS MUST BE STACKED IN THE DOORWAY AREA OF THE CAR FOR UNITIZING. AFTER THE STACK IS COMPLETED AND THE UNITIZING STRAPS HAVE BEEN INSTALLED, THE CONTAINER STACK CAN, AS APPLICABLE, BE PARTIALLY LIFTED FROM THE END AND PUSHED INTO PLACE. USE CARE SO AS NOT TO DAMAGE THE CONTAINER.
4. CENTER GATE "A" MAY BE PARTIALLY FORMED FROM 1/2" OR THICKER PLYWOOD, IF DESIRED. PLYWOOD MAY BE USED IN LIEU OF THE 2" X 6" HORIZONTAL PIECES. SEE THE "PLYWOOD CENTER GATE ALTERNATIVE" ON PAGE 15 FOR GUIDANCE.
5. FOR EASE OF HANDLING, SPLIT CENTER GATES, WHICH ARE NOT DEPENDENT ON THE WIDTH OF THE CAR, MAY BE USED AS AN ALTERNATIVE TO THE CAR-WIDTH GATES. IN LIEU OF EACH "CENTER GATE A", SHOWN AS PIECE MARKED ⑦ ON PAGE 8, INSTALL TWO "CENTER GATES B" AS SHOWN ON PAGE 13. AFTER THE SPLIT GATES AND STRUTS HAVE BEEN INSTALLED, THE SPLIT GATES MUST BE TIED TOGETHER AS DEPICTED BY THE "TIE PIECE APPLICATION" DETAIL ON PAGE 14.
6. IF DESIRED, ANTI-SWAY BRACES MAY BE INSTALLED BETWEEN THE LATERALLY ADJACENT CONTAINERS IN THE BOTTOM LAYER OF THE LOAD IN LIEU OF NAILED SIDE BLOCKING, PIECES MARKED ⑤.
7. IN LIEU OF USING 4" X 4" STRUTS, PIECES MARKED ⑧, DOUBLED 2" X 6" STRUTS MAY BE USED, IF DESIRED. LAMINATE THE DOUBLED 2" X 6" STRUTS W/1-10d NAIL EVERY 6".
8. DOORWAY PROTECTION IS REQUIRED FOR ALL CONTAINER STACKS WHICH ARE COMPLETELY WITHIN THE DOORWAY AREA OR WHICH EXTEND INTO THE DOORWAY AREA BY ONE-HALF OR MORE OF THE STACK WIDTH. THE WOODEN GATE TYPE OF DOORWAY PROTECTION, SHOWN AS PIECE MARKED ④ IN THE LOAD ON PAGE 8, IS APPLICABLE FOR CONVENTIONAL SLIDING DOORS AND NAILABLE DOOR POSTS. REFER TO PAGES 17 AND 18 FOR ALTERNATIVE DOORWAY PROTECTION FOR CARS EQUIPPED WITH CONVENTIONAL SLIDING AND PLUG DOORS. IF THE CAR BEING LOADED IS EQUIPPED WITH PLUG TYPE DOORS BUT DOES NOT HAVE NAILABLE SIDEWALLS, NAILED FLOORLINE BLOCKING, SPACER ASSEMBLIES AND LOAD BUNDLING STRAPS MUST BE USED. SEE THE LOAD ON PAGE 10 FOR GUIDANCE.
9. THE DEPICTED LOAD CAN BE REDUCED TO SUIT THE QUANTITY TO BE SHIPPED. THE LOAD CAN BE REDUCED BY ONE CONTAINER BY EMPLOYING THE "OMITTED CONTAINER PROCEDURES" ON PAGE 16. THE LOAD CAN BE REDUCED BY A MULTIPLE OF EIGHT UNITS BY OMITTING AN ENTIRE TOP LAYER. FOR OTHER METHODS OF REDUCING A LOAD, AND FOR TYPICAL LCL PROCEDURES, REFER TO PAGES 19 THRU 21 FOR GUIDANCE.

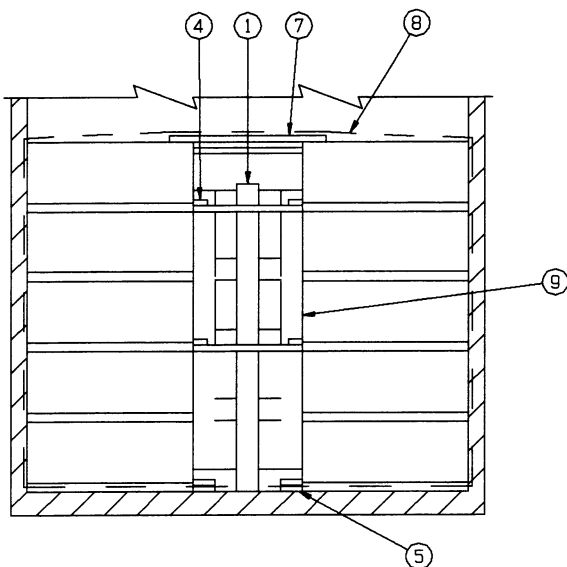
BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	120	60
2" X 2"	75	25
2" X 3"	36	18
2" X 4"	282	189
2" X 6"	411	411
4" X 4"	172	230
NAILS	NO. REQD	POUNDS
6d (2")	96	3/4
10d (3")	638	10
12d (3-1/4")	56	1
16d (3-1/2")	288	6-1/2
STEEL STRAPPING, 1-1/4" -- 544' REQD ----- 78 LBS		
SEAL FOR 1-1/4" STRAPPING -- 64 REQD ----- 3 LBS		

LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
CONTAINER	40	88,000 LBS
DUNNAGE		1,966 LBS
TOTAL WEIGHT		89,966 LBS (APPROX)



ISOMETRIC VIEW



SECTION C-C

PIECES ② AND ③ OMITTED FOR CLARITY

KEY NUMBERS

- ① ENDWALL GATE (4 REQD). SEE THE DETAIL ON PAGE 12. POSITION WITH THE HORIZONTAL PIECES AGAINST THE CAR ENDWALLS OR BULKHEADS AWAY FROM THE INSTALLED CONTAINERS.
- ② UNITIZING STRAP, 1-1/4" X .035" OR .031" X 17'-0" LONG STEEL STRAPPING (24 REQD, 4 PER STACK). INSTALL TWO STRAPS THRU THE POCKETS OF THE BOTTOM CONTAINER TO ENCIRCLE THE BOTTOM THREE CONTAINERS. INSTALL TWO STRAPS THRU THE FORK POCKETS OF THE THIRD CONTAINER TO ENCIRCLE THE TOP THREE CONTAINERS. SEE THE "UNITIZING AND HANDLING GUIDANCE" ON PAGE 4.
- ③ SEAL FOR 1-1/4" STRAPPING (50 REQD, 2 PER STRAP). DOUBLE CRIMP EACH SEAL. SEE THE "END-OVER-END LAP JOINT DETAIL ON PAGE 5.
- ④ ANTI-SWAY BRACE (6 REQD). SEE THE DETAIL ON PAGE 14. INSTALL BETWEEN TOP AND THIRD LAYERS OF LATERALLY ADJACENT ROWS OF CONTAINERS.
- ⑤ SIDE BLOCKING, 2" X 6" X 30" (DOUBLED) (12 REQD). POSITION TO EXTEND FROM A FORK POCKET TOWARD THE ADJACENT END OF A CONTAINER. NAIL THE FIRST PIECE TO THE CAR FLOOR W/7-16d NAILS. NAIL THE SECOND PIECE TO THE FIRST IN A LIKE MANNER.
- ⑥ SEPARATOR GATE (1 REQD). SEE THE DETAIL ON PAGE 13. POSITION BETWEEN LOAD UNITS, WITH THE VERTICAL PIECES AGAINST THE SKIDS OF THE ALREADY LOADED CONTAINERS.
- ⑦ SPACER ASSEMBLY, (1 REQD). SEE THE DETAIL ON PAGE 14. POSITION UNDER THE DOORWAY PROTECTION STRAP, PIECE MARKED ⑧, AND BETWEEN THE TOPS OF THE CONTAINER STACKS WHICH EXTEND INTO THE DOORWAY.
- ⑧ DOORWAY PROTECTION STRAP, 1-1/4" X .035" OR .031" X 35'-0" LONG STEEL STRAPPING (1 REQD). INSTALL TO ENCIRCLE THE TWO STACKS OF FIVE CONTAINERS AND THE SPACER ASSEMBLY. STAPLE TO THE SPACER ASSEMBLY, PIECE MARKED ⑦, W/2 STAPLES. SEE SPECIAL NOTE 5 ON PAGE 11.
- ⑨ ENDWALL GATE STOP PIECE, 2" X 6" X 41" (2 REQD). POSITION AGAINST CONTAINER SKIDS AND TO SPAN THE TOP TWO HORIZONTAL PIECES OF THE ENDWALL GATE LOCATED ADJACENT TO THE LOAD DIVIDER BULKHEAD IN THE DOORWAY AREA. NAIL TO THE HORIZONTAL PIECES W/3-10d NAILS AT EACH END.

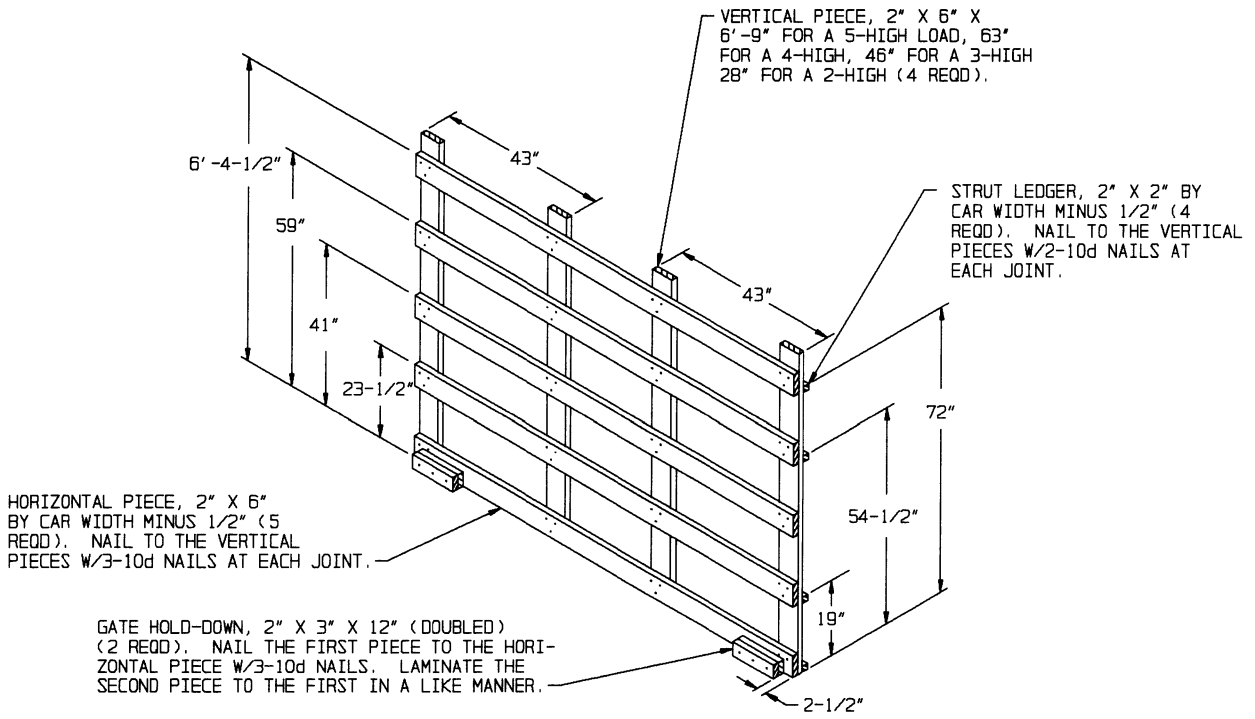
SPECIAL NOTES:

1. A 40'-6" LONG BY 9'-4" WIDE WOOD-LINED CUSHIONED BOXCAR EQUIPPED WITH LOAD DIVIDER BULKHEADS AND STAGGERED DOOR OPENINGS OF 15'-0" IS SHOWN. CARS OF OTHER DIMENSIONS AND CARS HAVING NARROWER OR WIDER DOORS CAN BE USED, ALTHOUGH DOOR OPENINGS NARROWER THAN 12'-0" WILL BE DIFFICULT TO UTILIZE. SEE GENERAL NOTE "D" ON PAGE 2.
2. IF THE CAR TO BE LOADED HAS NAILABLE ENDWALLS, BATTENS MAY BE NAILED TO THE ENDWALL IN LIEU OF USING THE ENDWALL GATE, PIECE MARKED (1). POSITION AT THE HEIGHTS SPECIFIED FOR THE ENDWALL GATE HORIZONTAL PIECES AND NAIL TO THE CAR ENDWALL W/1-10d NAIL EVERY 12".
3. CONTAINERS SHOULD BE STACKED IN THE DOORWAY AREA OF THE CAR FOR UNITIZING. AFTER THE STACK IS COMPLETED AND THE UNITIZING STRAPS HAVE BEEN INSTALLED, THE CONTAINER STACK CAN, AS APPLICABLE, BE PARTIALLY LIFTED FROM THE END AND PUSHED INTO PLACE.
4. IF DESIRED, ANTI-SWAY BRACES MAY BE INSTALLED BETWEEN LATERALLY ADJACENT CONTAINERS IN THE BOTTOM LAYER IN LIEU OF USING THE NAILED SIDE BLOCKING, PIECES MARKED (5).
5. DOORWAY PROTECTION IS REQUIRED FOR ALL CONTAINER STACKS WHICH ARE COMPLETELY WITHIN THE DOORWAY AREA OR WHICH EXTEND INTO THE DOORWAY AREA BY ONE-HALF OR MORE OF THE STACK WIDTH. THE DEPICTED DOORWAY PROTECTION IS APPLICABLE FOR BOXCARS EQUIPPED WITH EITHER SLIDING TYPE OR PLUG TYPE DOORS, OR A COMBINATION THEREOF. ONE DOORWAY PROTECTION STRAP IS REQUIRED FOR CONTAINER STACKS WHICH EXTEND INTO THE DOORWAY AREA BY MORE THAN HALF THE CONTAINER LENGTH, BUT ARE RETAINED BY 6" OR MORE OF CAR SIDEWALL. TWO STRAPS ARE REQUIRED FOR CONTAINER STACKS THAT ARE RETAINED BY LESS THAN 6" OF CAR SIDEWALL. IF THE CAR BEING LOADED IS EQUIPPED WITH SLIDING TYPE DOORS, WOODEN DOOR GATES, SHOWN AS PIECE (9) ON PAGE 6, OR ANY OF THE ALTERNATIVES ON PAGES 17 AND 18, MAY BE USED. IF THE CAR BEING LOADED IS EQUIPPED WITH PLUG TYPE DOORS BUT DOES NOT HAVE NAILABLE SIDEWALLS, NAILED FLOORLINE BLOCKING, SPACER ASSEMBLIES AND LOAD BUNDLING STRAPS MUST BE USED.
6. A MAXIMUM OF 30 CONTAINERS, FOR A LADING WEIGHT OF APPROXIMATELY 66,000 POUNDS, CAN BE LOADED IN A 50'-6" LONG CAR USING THE DEPICTED PROCEDURES. A MAXIMUM OF 40 PALLET UNITS, FOR A LADING WEIGHT OF APPROXIMATELY 88,000 POUNDS, CAN BE LOADED IN A 60'-8" LONG CAR BY USING THE DEPICTED PROCEDURES.

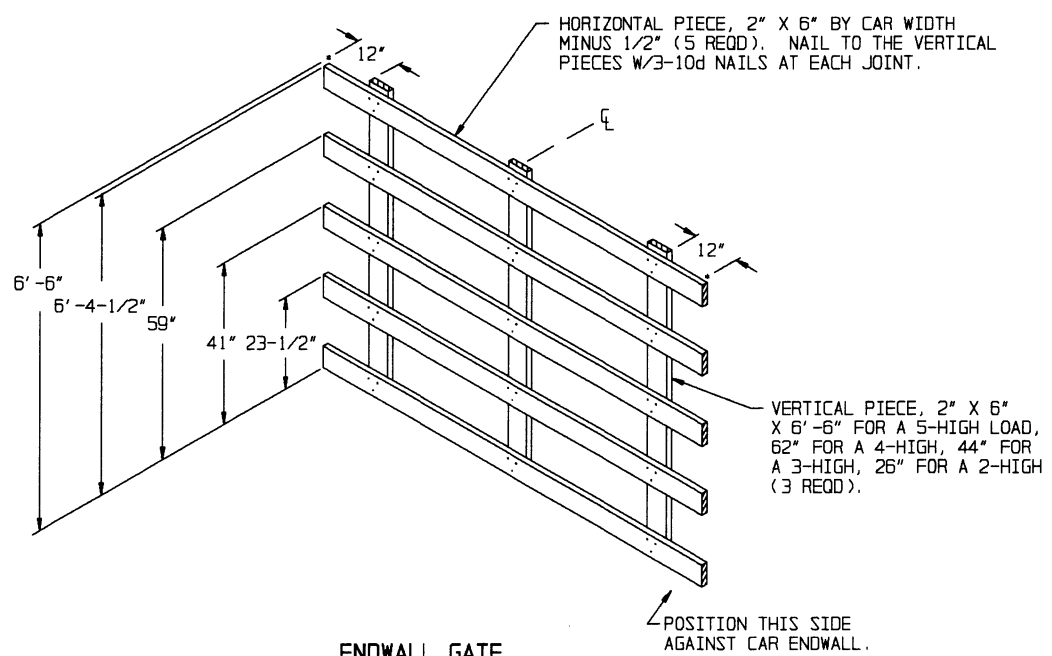
BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	107	72
2" X 6"	365	365
NAILS	NO. REQD	POUNDS
10d (3")	286	4-1/2
16d (3-1/2")	168	3-3/4
STEEL STRAPPING, 1-1/4" -- 443' REQD ---- 64 LBS		
SEAL FOR 1-1/4" STRAPPING -- 50 REQD ---- 3 LBS		

LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
CONTAINER	30	66,000 LBS
DUNNAGE		950 LBS
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TOTAL WEIGHT		66,950 LBS (APPROX)



CENTER GATE A

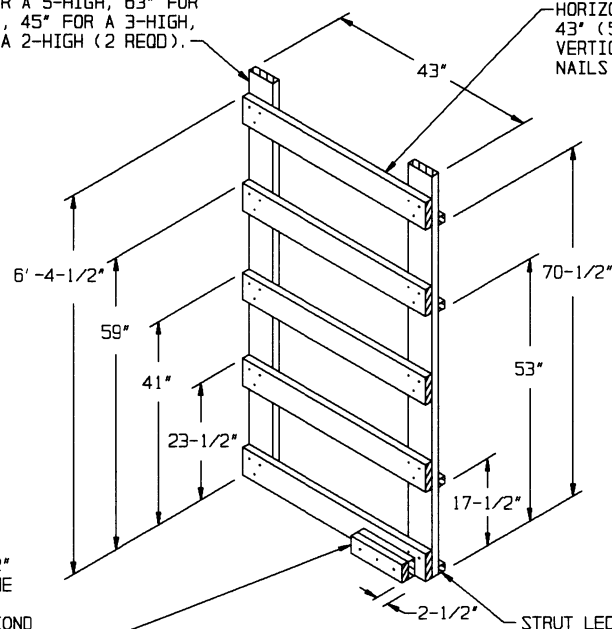


ENDWALL GATE

DETAILS

VERTICAL PIECE, 2" X 6" X 6'-9" FOR A 5-HIGH, 63" FOR A 4-HIGH, 45" FOR A 3-HIGH, 28" FOR A 2-HIGH (2 REQD).

HORIZONTAL PIECE, 2" X 6" X 43" (5 REQD). NAIL TO THE VERTICAL PIECES W/3-10d NAILS AT EACH END.



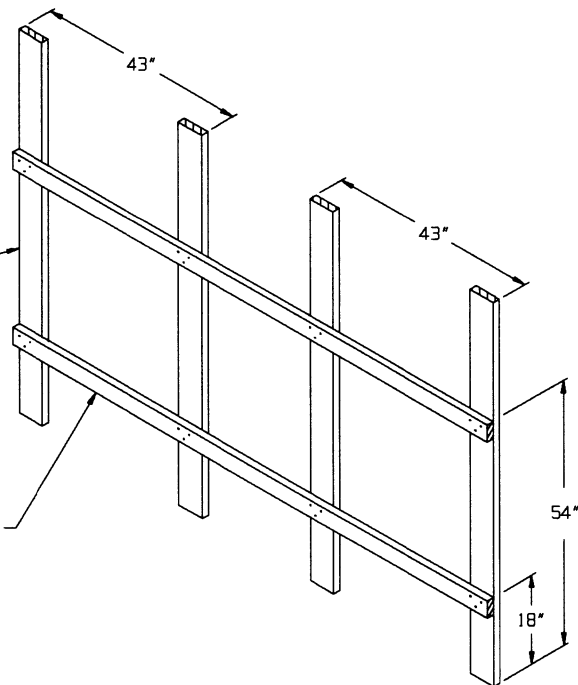
GATE HOLD-DOWN, 2" X 3" X 12" (DOUBLED) (1 REQD). NAIL THE FIRST PIECE TO A FILL PIECE W/3-10d NAILS. NAIL THE SECOND PIECE TO THE FIRST IN A LIKE MANNER.

STRUT LEDGER, 2" X 2" OR 2" X 4" X 43" (4 REQD). NAIL TO THE VERTICAL PIECES W/2-10d NAILS AT EACH END.

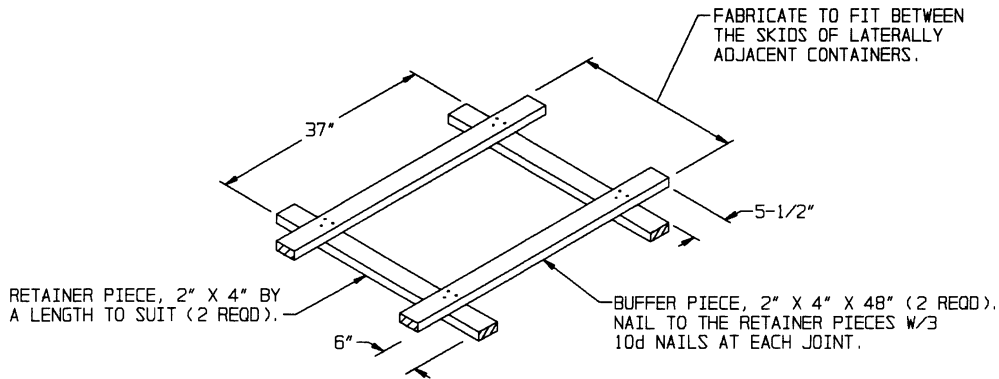
CENTER GATE B

VERTICAL PIECE, 2" X 6" X 6'-6" FOR A 5-HIGH LOAD, 60" FOR A 4-HIGH, 42" FOR A 3-HIGH, 28" FOR A 2-HIGH (4 REQD).

TIE PIECE, 2" X 4" BY CAR WIDTH MINUS 1/2" (2 REQD). NAIL TO THE VERTICAL PIECES W/3-10d NAILS AT EACH JOINT.

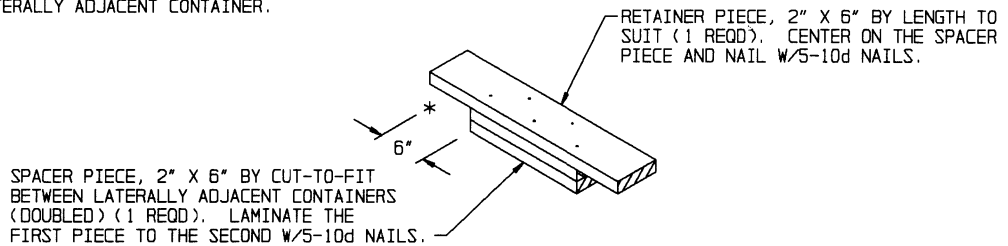


SEPARATOR GATE



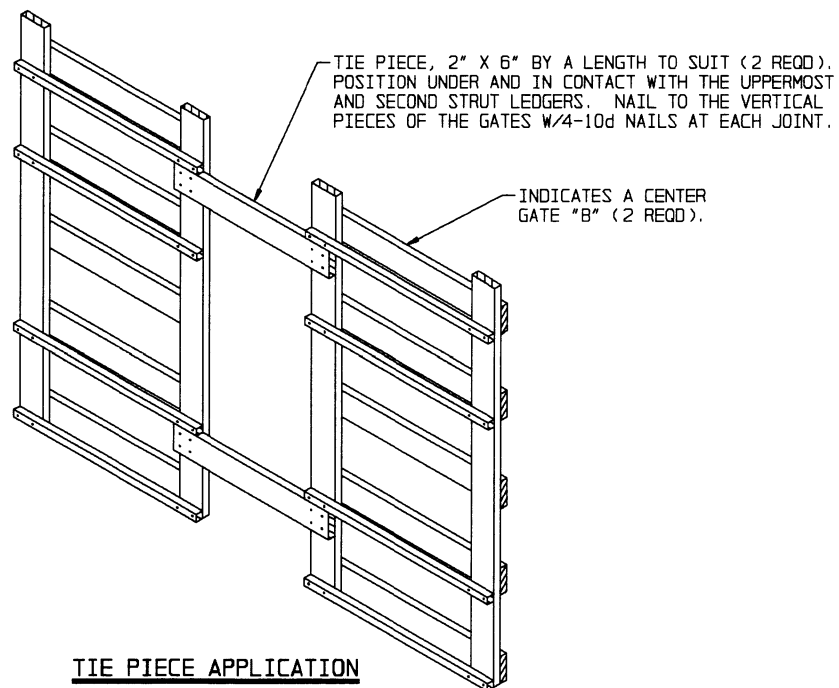
ANTI-SWAY BRACE

IF DESIRED, THE ANTI-SWAY BRACE CAN BE PARTIALLY PRE-ASSEMBLED; ONE BUFFER PIECE CAN BE NAILED TO BOTH RETAINER PIECES. THE LONG ENDS OF THE ASSEMBLY CAN THEN BE INSTALLED INTO THE FORKLIFT OPENINGS OF A LOADED CONTAINER PRIOR TO POSITIONING THE LATERALLY ADJACENT CONTAINER.



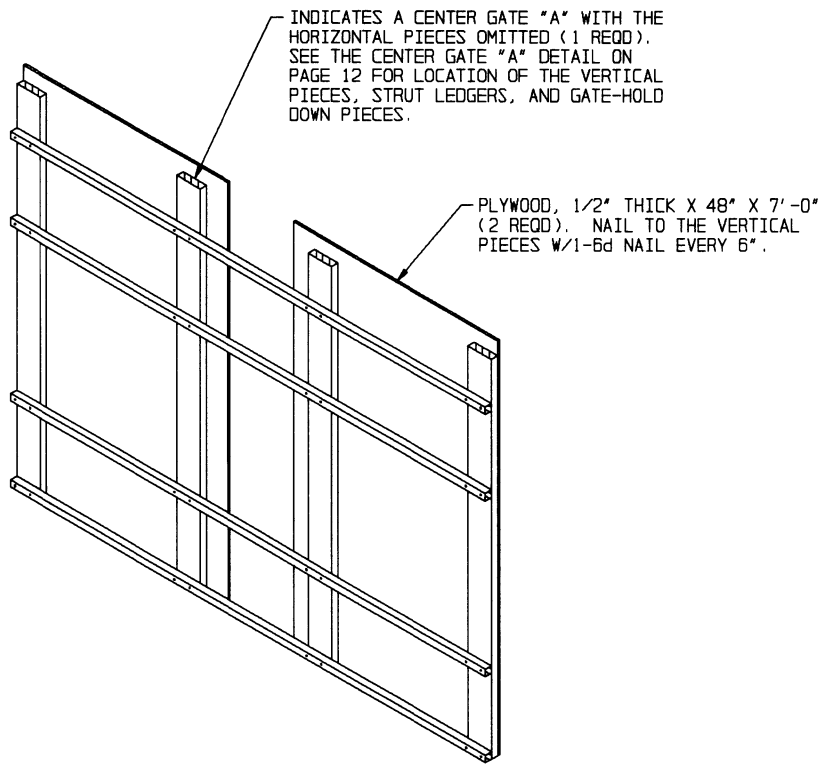
SPACER ASSEMBLY

THIS ASSEMBLY IS FOR USE UNDER A DOORWAY PROTECTION STRAP WHICH IS INSTALLED AROUND CONTAINERS IN THE DOORWAY AREA OF THE LOAD.



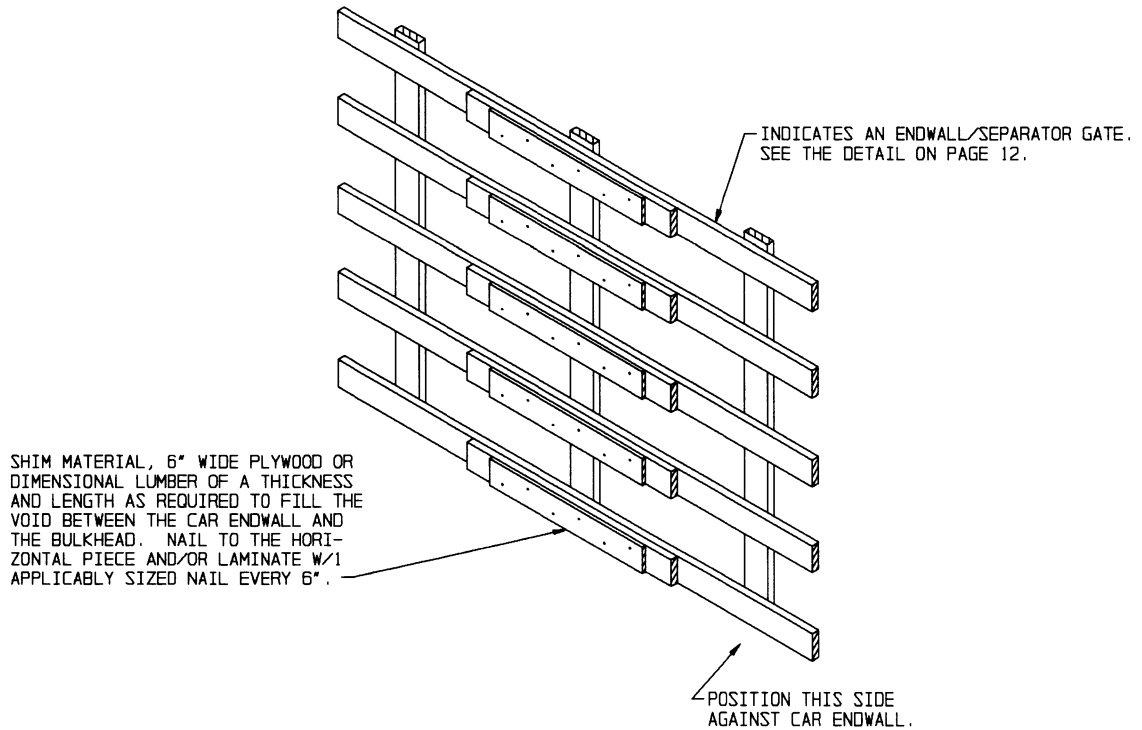
TIE PIECE APPLICATION

THIS PROCEDURE IS APPLICABLE FOR USE WITH TWO CENTER GATES "B" FOR SINGLE ROWS OF CONTAINERS. NOTE THAT THE TIE PIECES SHOULD BE APPLIED AFTER THE GATES AND STRUTS HAVE BEEN INSTALLED.

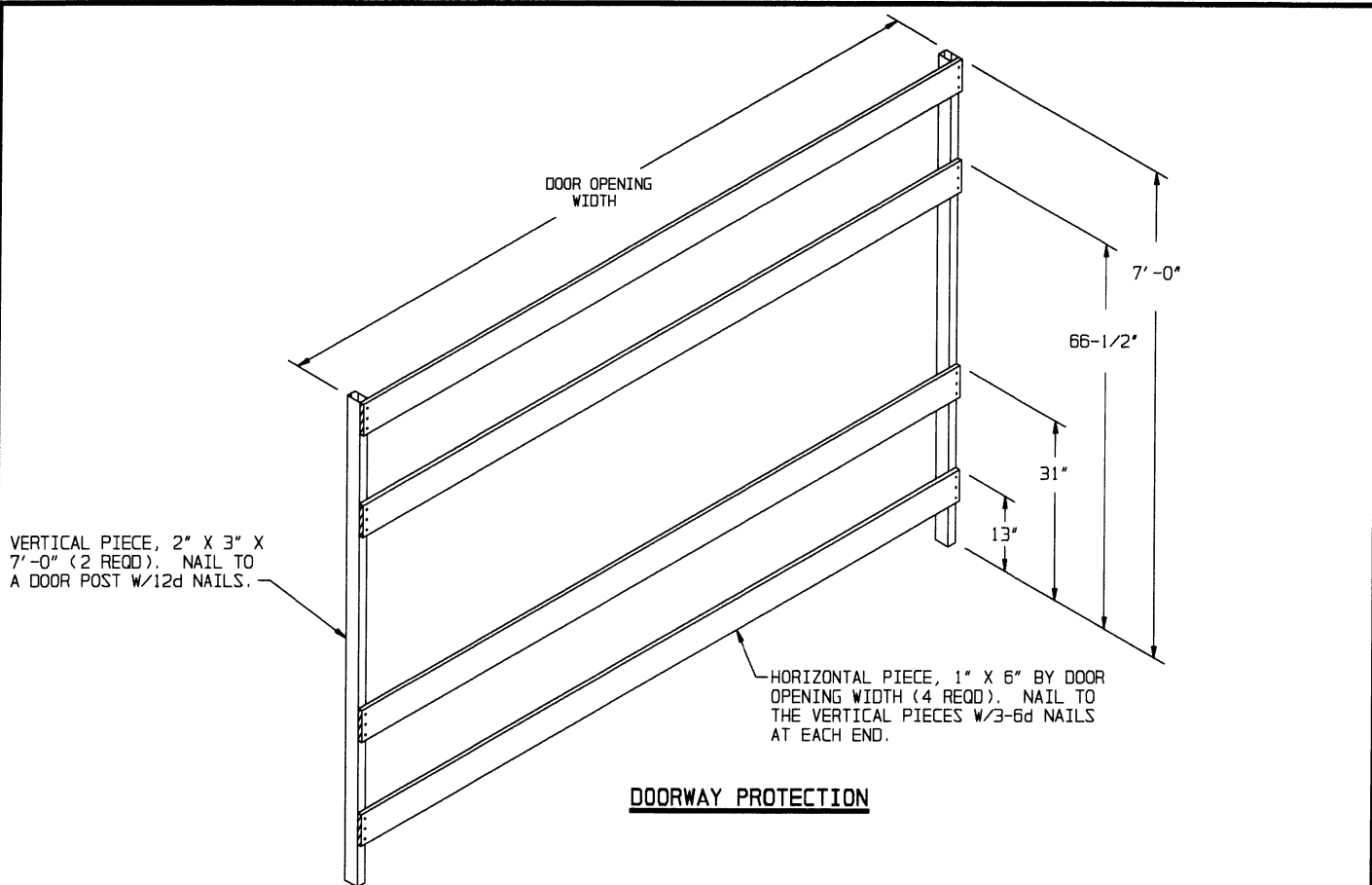


PLYWOOD CENTER GATE ALTERNATIVE

PLYWOOD MAY BE USED IN LIEU OF THE HORIZONTAL PIECES ON THE CENTER GATE DEPICTED HEREIN, INCLUDING THOSE WHICH ARE FOR THE BRACING OF A SINGLE ROW.

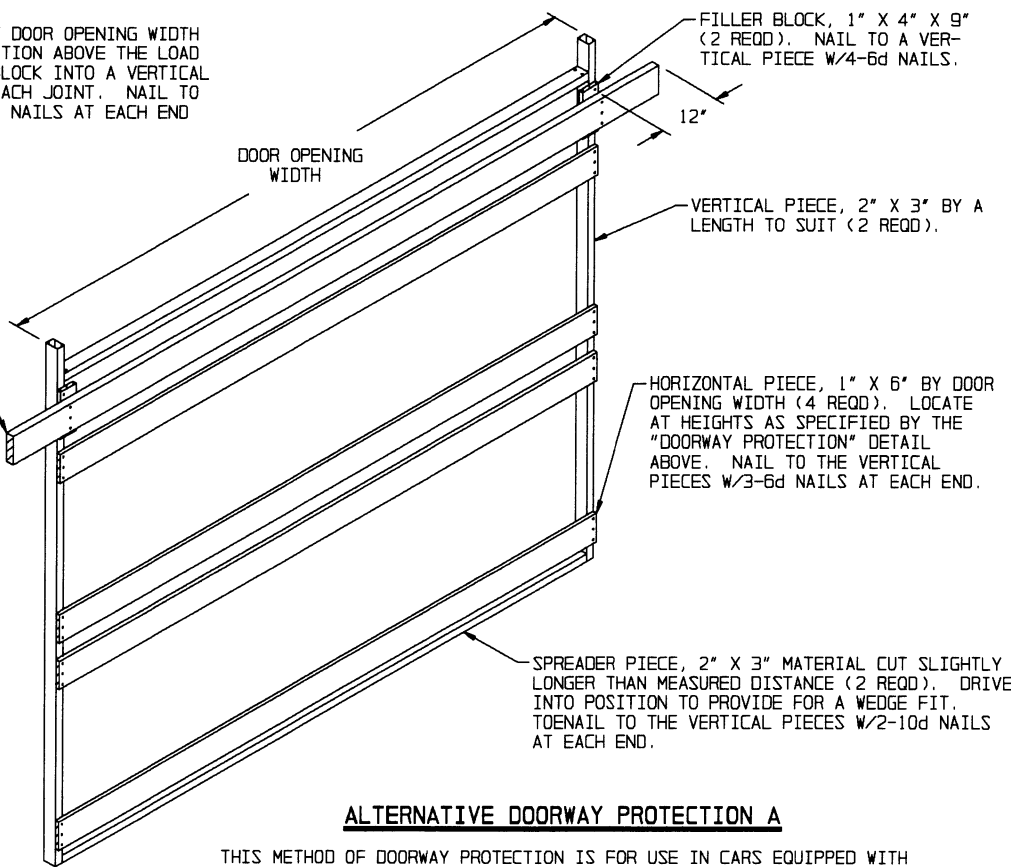


END-OF-CAR BULKHEAD



DOORWAY PROTECTION

DOOR SPANNER, 2" X 6" BY DOOR OPENING WIDTH PLUS 24" (1 REQD). POSITION ABOVE THE LOAD AND NAIL THRU A FILLER BLOCK INTO A VERTICAL PIECE W/3-12d NAILS AT EACH JOINT. NAIL TO THE CAR SIDEWALL W/2-12d NAILS AT EACH END (OPTIONAL).



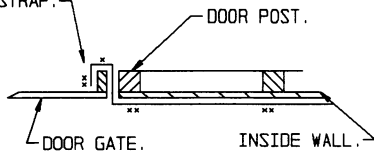
ALTERNATIVE DOORWAY PROTECTION A

THIS METHOD OF DOORWAY PROTECTION IS FOR USE IN CARS EQUIPPED WITH CONVENTIONAL SLIDING DOORS, WHEN THE DOOR POSTS ARE NOT NAILABLE. IF THE CAR HAS NAILABLE SIDEWALLS, NAIL-ON TYPE STRAPPING MAY BE USED TO SECURE THE GATE IN LIEU OF USING THE SPREADER PIECES. SEE THE "ALTERNATIVE DOORWAY PROTECTION B" DETAIL ON PAGE 18 FOR GUIDANCE.

HORIZONTAL PIECE, 1" X 6" BY DOOR OPENING WIDTH (4 REQD). NAIL TO THE VERTICAL PIECES W/3-6d NAILS AT EACH END. SEE THE "DOORWAY PROTECTION" DETAIL ON PAGE 49 FOR HEIGHT LOCATIONS.

DOORWAY PROTECTION-GATE STRAP, 1-1/4" X .035" X 3'-0" (REF) NAIL-ON TYPE STEEL STRAPPING (8 REQD PER 5-LAYER LOAD). NAIL TO GATE AND CAR SIDEWALL AS SHOWN BY THE "VIEW B" SKETCH BELOW. NOTE THAT TYPE 1 STRAPPING MAY BE PUNCHED FOR NAILING IF TYPE 2 STRAPPING IS NOT AVAILABLE.

INDICATES LOCATION OF 7 (MIN) 4d NAILS PER STRAP.



VIEW B

THIS VIEW DEPICTS THE LOCATION OF THE NAILS FOR SECURING THE DOORWAY PROTECTION GATE STRAP. NOTE THAT THE STRAPS MUST BE APPLIED TO THE CAR SIDEWALL PRIOR TO POSITIONING THE ADJACENT UNITS.

INDICATES DOOR OPENING.

VERTICAL PIECE, 2" X 3" BY A LENGTH TO SUIT (2 REQD).

INDICATES CAR SIDEWALL.

INDICATES FLOOR.

VIEW B

ALTERNATIVE DOORWAY PROTECTION B

THIS METHOD OF DOORWAY PROTECTION IS FOR USE IN CARS EQUIPPED WITH CONVENTIONAL SLIDING DOORS WHEN THE DOOR POSTS ARE STEEL WITHOUT NAILING HOLES AND THE CAR SIDEWALLS ARE NAILABLE. THE VIEW SHOWN ABOVE IS FOR A FIVE-LAYER LOAD.

SEAL FOR 1-1/4" STRAP (2 REQD PER STRAP). CRIMP EACH SEAL WITH TWO PAIR OF CRIMPS.

INDICATES DOOR OPENING.

INDICATES CAR SIDEWALL.

6'-5"

48"

38"

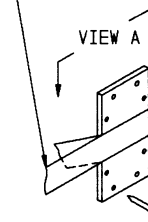
10"

A TOLERANCE OF PLUS OF MINUS 2" IS PERMISSIBLE.

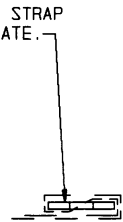
INDICATES FLOOR.

DOORWAY PROTECTION STRAP, 1-1/4" X .035" OR .031" STEEL STRAPPING BY DOOR OPENING WIDTH PLUS 8'-0" IN LENGTH (4 REQD). INSTALL FROM TWO PIECES. THREAD ONE END THRU A STRAP ANCHOR PLATE AS SHOWN BY THE "APPLICATION OF STRAPPING TO STRAP ANCHOR PLATE" DETAILS BELOW. NAIL STRAP ANCHOR PLATE TO CAR SIDEWALL W/4 SIGNODE MICROLOCK NAILS.

DOOR SPANNER END OF STRAP.



ISOMETRIC VIEW



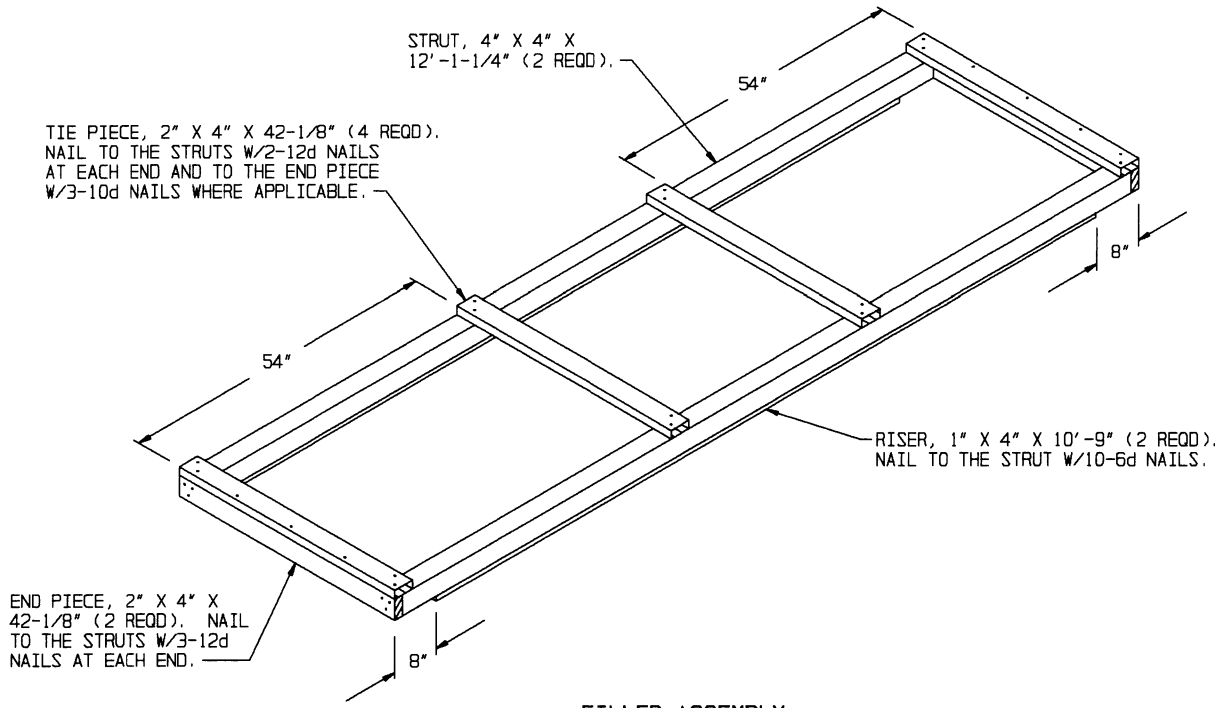
VIEW A

APPLICATION OF STRAPPING TO STRAP ANCHOR PLATE

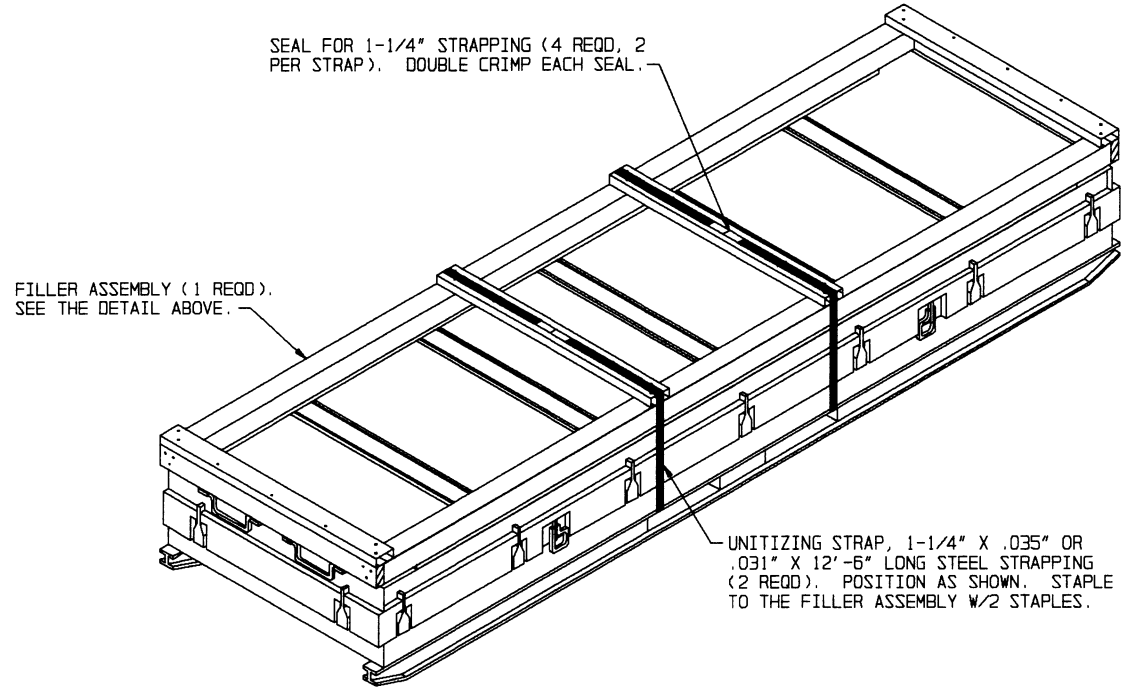
THESE VIEWS DEPICT THE PROPER THREADING OF A DOORWAY PROTECTION STRAP THRU AN ANCHOR PLATE.

ALTERNATIVE DOORWAY PROTECTION C

THE METHOD MAY BE USED IN CARS EQUIPPED WITH EITHER PLUG TYPE DOORS OR CONVENTIONAL SLIDING DOORS, BUT ONLY IF THE CAR IS EQUIPPED WITH NAILABLE SIDEWALLS. IF THE CAR IS EQUIPPED WITH SPECIAL ANCHOR RODS IN THE CAR DOOR POSTS, THE DOORWAY PROTECTION STRAPS MAY BE SECURED TO THESE RODS IN LIEU OF ATTACHING TO THE CAR SIDEWALL WITH STRAP ANCHOR PLATES.

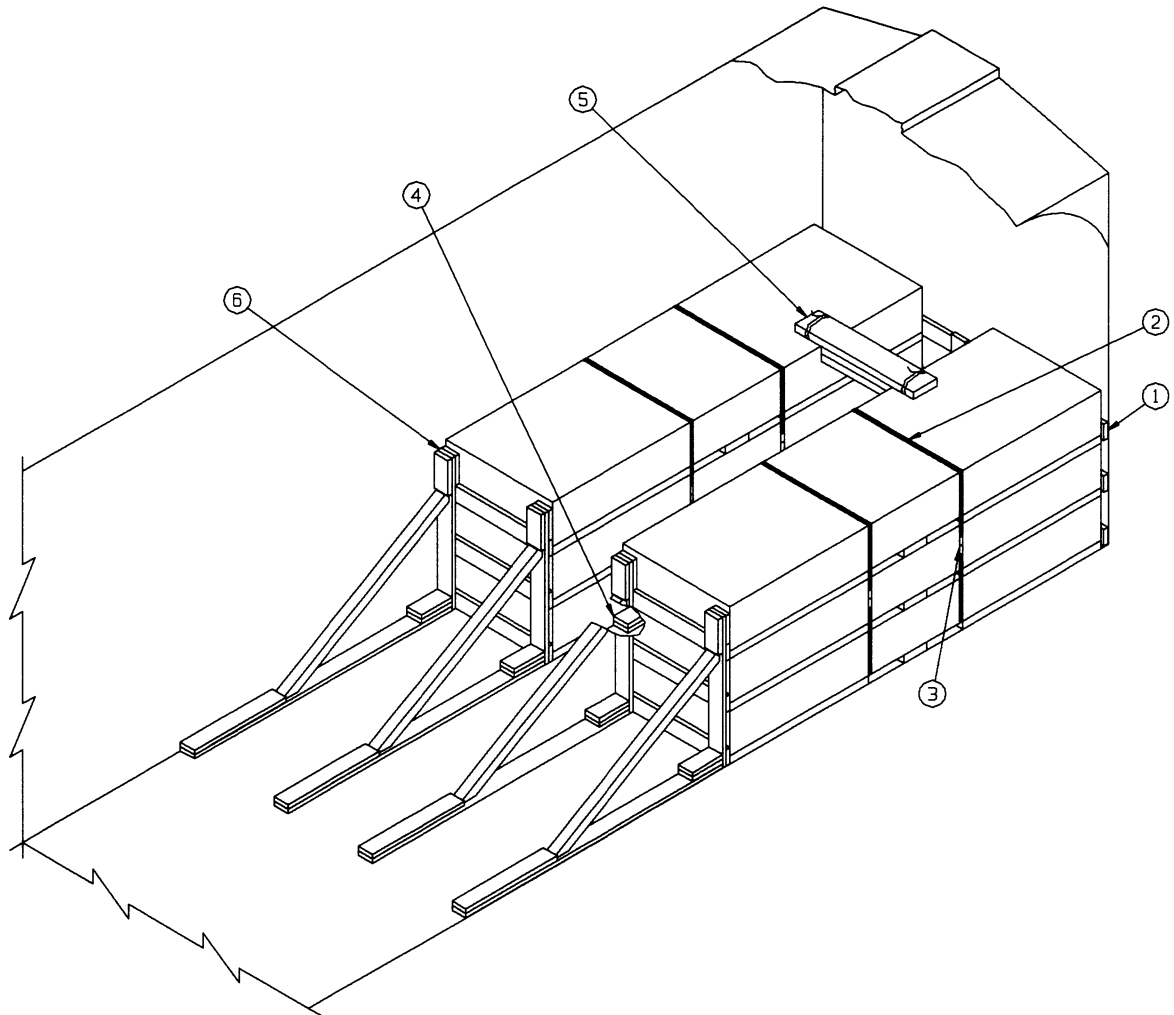


FILLER ASSEMBLY



APPLICATION OF FILLER ASSEMBLY

THE FILLER ASSEMBLY IS ONLY TO BE USED IN THE TOP LAYER OF A LOAD, PREFERABLY NEXT TO A CENTER GATE IF USED IN A CONVENTIONAL BOXCAR.



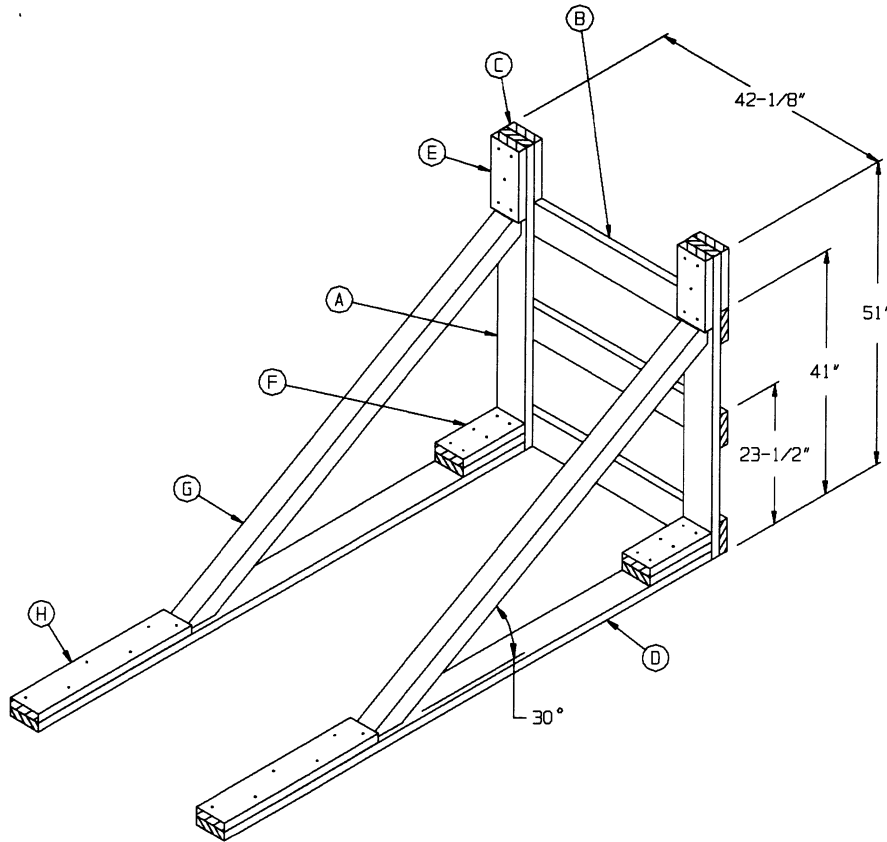
ISOMETRIC VIEW

SPECIAL NOTES:

1. A 6-UNIT LOAD IN A 9'-4" WIDE CONVENTIONAL BOXCAR IS SHOWN USING THE KNEE BRACE METHOD OF LOAD RESTRAINT. CARS OF OTHER WIDTHS MAY BE USED.
2. CONTAINERS SHOULD BE STACKED IN THE DOORWAY AREA OF THE CAR FOR UNITIZING. AFTER THE STACK IS COMPLETED AND THE UNITIZING STRAPS, PIECES MARKED ②, HAVE BEEN INSTALLED, THE CONTAINER STACK CAN BE PARTIALLY LIFTED FROM THE END AND PUSHED INTO PLACE.
3. IF DESIRED, ANTI-SWAY BRACES MAY BE INSTALLED BETWEEN THE LATERALLY ADJACENT CONTAINERS IN THE BOTTOM LAYER IN LIEU OF USING THE NAILED SIDE BLOCKING, PIECES MARKED ④. SEE THE DETAIL ON PAGE 14.
4. ONE KNEE BRACE ASSEMBLY IS ADEQUATE FOR RETAINING A MAXIMUM LCL LOAD OF NOT MORE THAN 8,500 POUNDS. THIS WILL BE NOT MORE THAN THREE CONTAINERS.
5. CONTAINERS WILL NOT BE STACKED MORE THAN THREE LAYERS HIGH FOR BRACING WITH KNEE BRACE ASSEMBLIES.

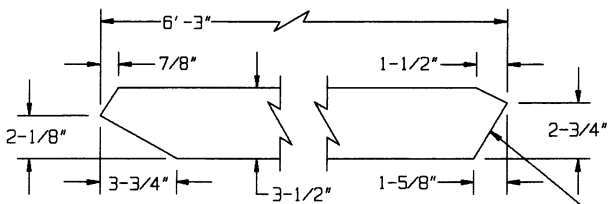
KEY NUMBERS

- ① ENDWALL/SEPARATOR GATE (1 REQD). SEE THE DETAIL ON PAGE
- ② UNITIZING STRAP, 1-1/4" X .035" OR .031" X 17'-0" LONG STEEL STRAPPING (4 REQD). INSTALL THRU THE FORK POCKET OF THE BOTTOM CONTAINER AND TO ENCIRCLE A STACK OF THREE CONTAINERS. SEE SPECIAL NOTE 2 AT LEFT.
- ③ SEAL FOR 1-1/4" STEEL STRAPPING (8 REQD, 2 PER STRAP). DOUBLE CRIMP EACH SEAL. SEE GENERAL NOTE "L" ON PAGE 2.
- ④ SIDE BLOCKING, 2" X 6" X 30" (DOUBLED) (4 REQD). POSITION AT THE END OF A FORK POCKET TO EXTEND TOWARD THE END OF A CONTAINER. NAIL THE FIRST PIECE TO THE CAR FLOOR W/7-16d NAILS. NAIL THE SECOND PIECE TO THE FIRST IN A LIKE MANNER.
- ⑤ SPACER ASSEMBLY (1 REQD). SEE THE DETAIL ON PAGE 14. ALIGN WITH THE COVER LIFT. LOOP WITH TWO WRAPS OF NO. 14 GAGE WIRE. SECURE THE WIRE TO THE SPACER ASSEMBLY W/1-10d NAIL BENT OVER THE WIRE.
- ⑥ KNEE BRACE ASSEMBLY (2 REQD). SEE THE DETAIL ON PAGE 20 FOR CONSTRUCTION SPECIFICATIONS AND NAILING REQUIREMENTS.



KEY LETTERS

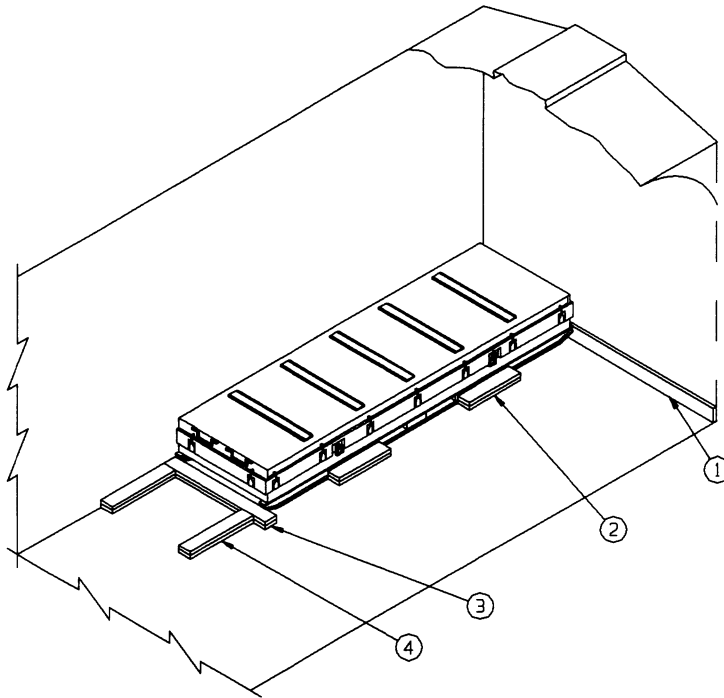
- (A) VERTICAL PIECE, 2" X 6" X 51" (2 REQD). NAIL TO THE FLOOR CLEAT, PIECE MARKED (D), W/2-16d NAILS. SEE GENERAL NOTES "J" AND "K" ON PAGE 2.
- (B) LOAD BEARING PIECE, 2" X 6" X 42-1/8" (3 REQD). NAIL TO THE VERTICAL PIECES, PIECES MARKED (A), W/3-10d NAILS AT EACH END.
- (C) SUPPORT BLOCK, 2" X 6" X 10" (2 REQD). POSITION IN CONTACT WITH PIECE MARKED (B) AND NAIL TO A VERTICAL PIECE, PIECE MARKED (A), W/5-10d NAILS.
- (D) FLOOR CLEAT, 2" X 6" X 7'-11" (2 REQD). NAIL TO THE CAR FLOOR W/1-16d NAIL EVERY 8". SEE GENERAL NOTE "Q" ON PAGE 3.
- (E) HOLD-DOWN CLEAT, 2" X 6" X 12" (2 REQD). NAIL TO A VERTICAL PIECE, PIECE MARKED (A), W/5-10d NAILS.
- (F) POCKET CLEAT, 2" X 6" X 12" (DOUBLED) (2 REQD). NAIL THE FIRST PIECE TO A FLOOR CLEAT, PIECE MARKED (D), W/5-16d NAILS. NAIL THE SECOND PIECE TO THE FIRST IN A LIKE MANNER, TOENAIL THE TOP PIECE TO A VERTICAL PIECE, PIECE MARKED (A), W/2-16d NAILS.
- (G) BRACE, 4" X 4" X 6'-3" (2 REQD). SEE THE DETAIL AT LEFT FOR BEVEL CUTS REQUIRED. TOENAIL TO THE VERTICAL PIECE AND TO THE FLOOR CLEAT, PIECES MARKED (A) AND (D), W/2-16d NAILS AT EACH END.
- (H) BACK-UP CLEAT, 2" X 6" X 30" (2 REQD). NAIL TO THE FLOOR CLEAT, PIECE MARKED (D), W/6-40d NAILS.



BRACE

(4" X 4" MATERIAL)

THE BRACE MUST BE INSTALLED SO THAT THIS BEARING SURFACE WILL BE IN CONTACT WITH THE VERTICAL PIECE MARKED (A).



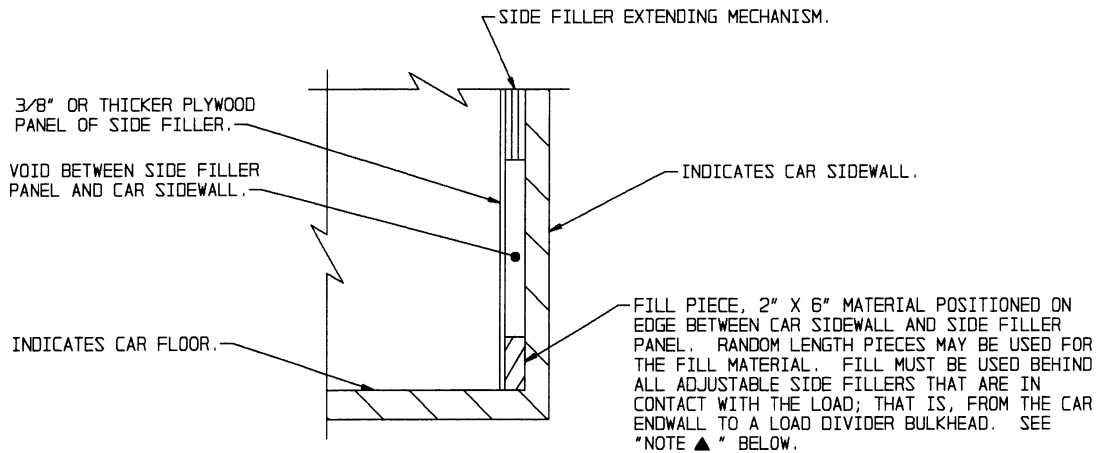
ISOMETRIC VIEW

SPECIAL NOTES:

1. A 9'-4" WIDE CONVENTIONAL BOXCAR IS SHOWN. CARS OF OTHER DIMENSIONS CAN BE USED.
2. IF THE CAR TO BE USED HAS NAILABLE ENDWALLS, THE ENDWALL BEARING PIECE MAY BE SHORTENED TO 48" AND NAILED TO THE ENDWALL W/5-10d NAILS.
3. TWO 30" LONG BACK-UP CLEATS, PIECES MARKED ④, ARE ADEQUATE FOR RETAINING NOT MORE THAN 9,000 POUNDS. THIS WILL NOT BE MORE THAN FOUR CONTAINERS.

KEY NUMBERS

- ① ENDWALL BEARING PIECE, 2" X 6" BY CAR WIDTH MINUS 1/2" (1 REQD). POSITION AS SHOWN BETWEEN THE CONTAINER SKIDS AND THE CAR ENDWALL. SEE SPECIAL NOTE 2 AT LEFT.
- ② SIDE BLOCKING, 2" X 6" X 18" (DOUBLED) (2 REQD). POSITION AT THE END OF A FORK POCKET AND EXTEND TOWARD THE END OF A CONTAINER. NAIL THE FIRST PIECE TO THE CAR FLOOR W/4-16d NAILS. NAIL THE SECOND PIECE TO THE FIRST IN A LIKE MANNER.
- ③ HEADER, 2" X 6" X 48" (DOUBLED) (1 REQD). NAIL THE FIRST PIECE TO THE CAR FLOOR W/6-16d NAILS. NAIL THE SECOND PIECE TO THE FIRST W/6-40d NAILS.
- ④ BACK-UP CLEAT, 2" X 6" X 30" (DOUBLED) (2 REQD). ALIGN WITH A CONTAINER SKID. NAIL THE FIRST PIECE TO THE CAR FLOOR W/6-16d NAILS. NAIL THE SECOND PIECE TO THE FIRST W/6-40d NAILS. SEE SPECIAL NOTE 3 AT LEFT.

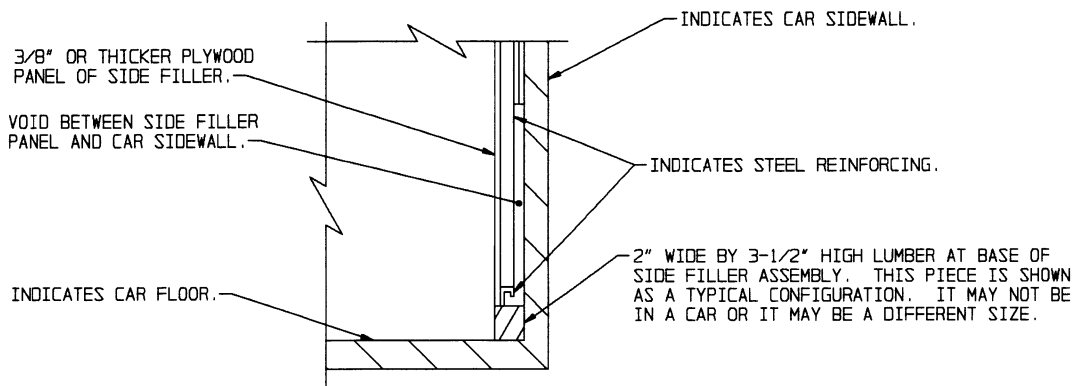


TYPICAL TYPE A

THIS VIEW SHOWS THE INSTALLATION OF A "FILL PIECE" IN A CAR EQUIPPED WITH A STANDARD ADJUSTABLE SIDE FILLER.

NOTE ▲:

NAILING OF "FILL PIECES" IS NOT REQUIRED EXCEPT THAT EACH "FILL PIECE" LOCATED NEAREST THE DOOR OPENINGS OF THE CAR WILL BE SECURED AGAINST LONGITUDINAL MOVEMENT W/1-6d NAIL DRIVEN THROUGH THE SIDE FILLER PANEL AND INTO THE "FILL PIECE".



TYPICAL TYPE B

THIS VIEW SHOWS A TYPICAL SECTION OF A CAR EQUIPPED WITH HEAVY DUTY, STEEL REINFORCED, ADJUSTABLE SIDE FILLERS. A "FILL PIECE", AS SHOWN IN THE "TYPICAL TYPE A" DETAIL ABOVE, IS NOT REQUIRED IN CARS SO EQUIPPED.