

PATRIOT

LOADING AND BRACING (TL & LTL) ON FLATBED TRAILER* OF PATRIOT ADVANCED CAPABILITY-3 (PAC-3) MISSILE SEGMENT ENHANCEMENT (MSE) COMPLETE ROUND, PACKED IN MISSILE CANISTER (SHIPPING, STORAGE AND LAUNCH CANISTER)

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***CAUTION:** THE OUTLOADING PROCEDURES SHOWN HEREIN ARE ONLY APPLICABLE TO HIGHWAY MOVEMENTS, NOT TRAILER-ON-FLATCAR (TOFC) MOVEMENTS.

U.S. ARMY MATERIEL COMMAND DRAWING

<p style="text-align: center;">APPROVED, U.S. ARMY AVIATION AND MISSILE COMMAND</p> <p>OCONNOR.DOUGL AS.LEO.114058225 1</p> <p style="font-size: small;">Digitally signed by OCONNOR.DOUGLAS.LEO.1140582251 DN: cn=US, o=U.S. Government, ou=DoD, ou=PKI, ou=USA, c=US Date: 2017.10.30 09:08:42 -05'00'</p>	<p>CAUTION: VERIFY PRIOR TO USE AT HTTPS://MHP.REDSTONE.ARMY.MIL THAT THIS IS THE MOST CURRENT VERSION OF THIS DOCUMENT. THIS IS PAGE 1 OF 12.</p>		<p style="font-size: 2em; font-weight: bold;">OCTOBER 2017</p>			
<p style="text-align: center;">APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND</p> <p>SHIMP.UPTON .R.1231257183</p> <p style="font-size: small;">Digitally signed by SHIMP.UPTON.R.1231257183 DN: cn=US, o=U.S. Government, ou=DoD, ou=PKI, ou=USA, c=US Date: 2017.11.01 06:48:42 -05'00'</p> <p style="text-align: center;">U.S. ARMY DEFENSE AMMUNITION CENTER</p>	<p>DO NOT SCALE</p>	<p>RICHARD GARSIDE</p>				
	<p>DESIGN ENGINEER</p>	<p>BASIC</p>				
			<p>REV.</p>			
<p style="text-align: center;">ENGINEERING DIVISION</p>		<p>FIEFFER.LAUR A.A.1230375727</p> <p style="font-size: x-small;">Digitally signed by FIEFFER.LAURA.A.1230375727 DN: cn=US, o=U.S. Government, ou=DoD, ou=PKI, ou=USA, c=US Date: 2017.10.19 07:27:36 -05'00'</p>	<p>CLASS</p>	<p>DIVISION</p>	<p>DRAWING</p>	<p>FILE</p>
<p style="text-align: center;">TEST REPORT</p>		<p>NA</p>	<p>19</p>	<p>48</p>	<p>8240</p>	<p>GM11PA5</p>
<p style="text-align: center;">EXPLOSIVE SAFETY DIRECTORATE</p>		<p>THOMAS.CARL.AN THONY.1104621372</p> <p style="font-size: x-small;">Digitally signed by THOMAS.CARL.ANTHONY.1104621372 DN: cn=US, o=U.S. Government, ou=DoD, ou=PKI, ou=USA, c=US Date: 2017.10.25 12:25:43 -05'00'</p>				

GENERAL NOTES

(GENERAL NOTES CONTINUED)

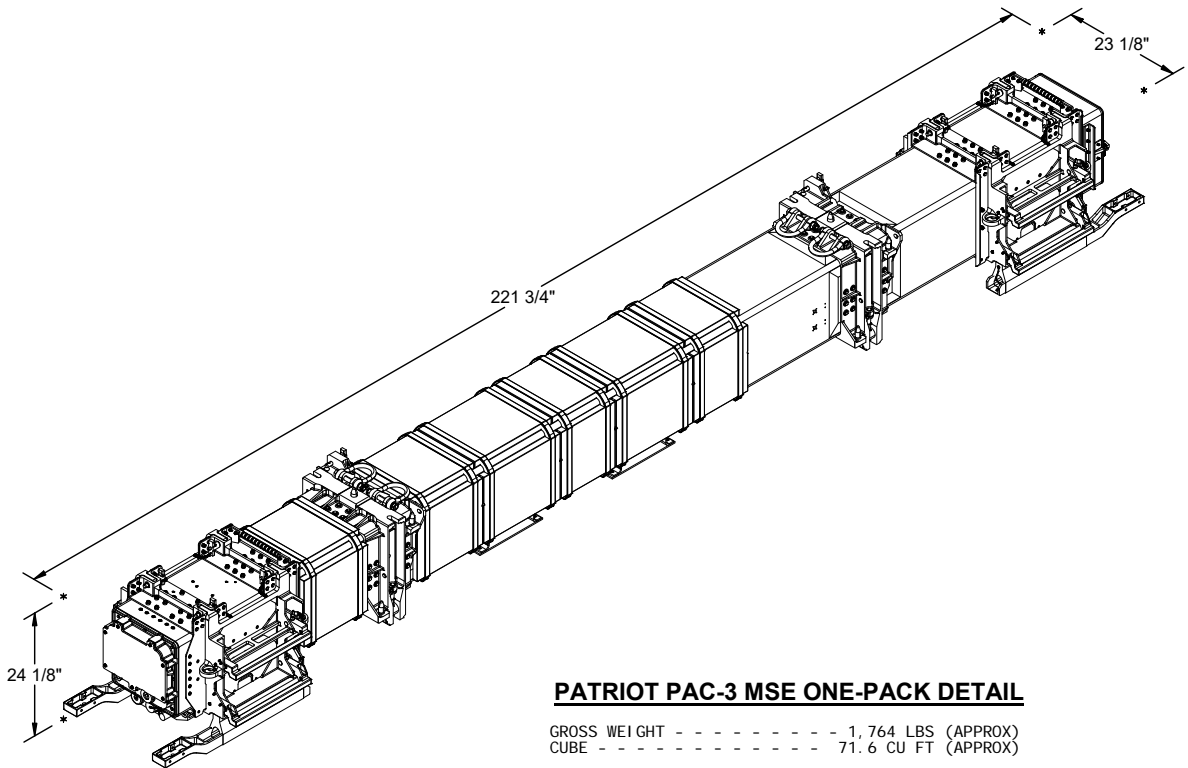
- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE OUTLOADING PROCEDURES SPECIFIED IN THIS DRAWING ARE APPLICABLE TO LOADS OF PATRIOT PAC-3 MSE COMPLETE ROUND, PACKED IN THE MISSILE CANISTER. SUBSEQUENT REFERENCE TO CANISTER MEANS THE CANISTER WITH MISSILE ITEMS. SEE PAGE 3 AND LOCKHEED MARTIN DRAWINGS 14101275, 14101300, AND 14101310 FOR DETAILS OF THE CANISTER. SEE TM 9-1440-2600-10 FOR CANISTER COUPLING DETAILS.
- C. BOTH TWO-PACK AND ONE-PACK CONFIGURATIONS ARE DEPICTED WITHIN THIS DRAWING, SOMETIMES WITHIN THE SAME LOAD. CARE MUST BE TAKEN TO ENSURE THE LOAD SELECTED MATCHES THE PAC-3 MSE CONFIGURATION USED. DO NOT USE TWO ONE-PACK CANISTERS IN PLACE OF TWO-PACK CANISTER SHOWN IN A LOAD. ADDITIONAL QUANTITY CONFIGURATIONS CAN BE LOADED BY COMBINING DETAILS FROM TWO LOADS, OR BY REPLICATING A LOAD BAY DETAILED. FOR EXAMPLE, THE LOAD ON PAGE 8 SHOWING NINE CANISTERS COULD BE MODIFIED TO TWO LOAD BAYS OF THREE ONE-PACK CANISTERS, FOR A TOTAL OF SIX CANISTERS. ALSO, LOADS MAY BE REDUCED FROM THREE CANISTERS HIGH TO TWO OR ONE CANISTER HIGH, TO ACCOMMODATE THE QUANTITY TO BE SHIPPED.
- D. THE LOADS AS SHOWN HEREIN ARE BASED ON 53'-0", 48'-0", AND 45'-0" LONG BY 8'-0" WIDE FLATBED TRAILERS. TRAILERS OF OTHER LENGTHS AND WIDTHS MAY BE USED. TRAILERS MUST HAVE WOOD OR WOOD AND METAL FLOORS. TRAILERS HAVING ALL-METAL FLOORS CANNOT BE USED. **CAUTION:** IF THE TRAILER FLOOR IS EQUIPPED WITH EXPOSED METAL DECKING ABOVE THE BOGIE ASSEMBLY, OR ELSEWHERE, FIELD MEASUREMENTS SHOULD BE MADE TO ENSURE THAT THE METAL DECKING DOES NOT INTERFERE WITH THE PROPER POSITIONING AND NAILING OF THE DUNNAGE AS SPECIFIED BY THE PROCEDURES SHOWN HEREIN.
- E. SELECTION OF A VEHICLE FOR THE TRANSPORT OF THE DESIGNATED ITEM IS THE RESPONSIBILITY OF THE ORIGINATING CARRIER AND THE SHIPPER. ONLY VEHICLES IN ACCORDANCE WITH THE REQUIREMENTS OF THE APPLICABLE REGULATORY DOCUMENTS WILL BE SELECTED FOR USE.
- F. GROSS WEIGHT AND AXLE DISTRIBUTION OF WEIGHT FOR A LOAD WILL BE THE RESPONSIBILITY OF THE CARRIER. THE CARRIER WILL ADVISE THE SHIPPER OF APPLICABLE LOADING REQUIREMENTS, AND THE SHIPPER WILL LOAD ACCORDINGLY.
- G. THE APPROVED METHODS SHOWN HEREIN MUST BE FOLLOWED AS CLOSELY AS POSSIBLE FOR BLOCKING, BRACING AND STAYING OF THE DESIGNATED ITEM. **NOTICE:** A SHIPMENT WILL BE POSITIONED ON A TRAILER CONSISTENT WITH STATE WEIGHT LAWS.
- H. SELECTION OF A VEHICLE USED TO TRANSPORT THE DESIGNATED ITEM MUST COMPLY WITH AR 55-355, CHAPTER 29, FOR EXPLOSIVES AND OTHER DANGEROUS ARTICLES, IN FULL.

- J. THESE PROCEDURES CAN ALSO BE UTILIZED FOR THE SHIPMENT OF THE CANISTERS WHEN THEY ARE LOADED WITH AN ITEM WHICH IS IDENTIFIED DIFFERENTLY BY NOMENCLATURE THAN THE ITEM IDENTIFIED IN THE DRAWING TITLE, OR WHEN THEY ARE EMPTY.
- K. **CAUTION:** REGARDLESS OF THE TYPE OF TRAILER INVOLVED, ONLY THOSE TRAILERS HAVING TIEDOWN ANCHORING FACILITIES WHICH PROVIDE HOLDING STRENGTH EQUAL TO OR GREATER THAN THE STRENGTH OF THE HOLD-DOWN STRAPS OR CHAINS, AND WHICH ALIGN NEAR THE INDICATED LOCATIONS SHOULD BE USED.
- L. A STAGGERED NAILING PATTERN WILL BE USED WHEREVER POSSIBLE WHEN NAILS ARE DRIVEN INTO JOINTS OF DUNNAGE ASSEMBLIES. ALSO, A STAGGERED NAILING PATTERN WILL BE USED WHEN DUNNAGE IS NAILED TO THE FLOOR OF THE TRANSPORTING VEHICLE, OR WHEN LAMINATING DUNNAGE. THE NAILING PATTERN WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL DOES NOT PENETRATE INTO OR NEAR A CRACK BETWEEN FLOOR BOARDS. ADDITIONALLY, THE NAILING PATTERN FOR AN UPPER PIECE OF LAMINATED DUNNAGE WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL FOR THAT PIECE WILL NOT BE DRIVEN THROUGH THE PIECE ON TO OR RIGHT BESIDE A NAIL IN A LOWER PIECE.
- M. THE TRANSPORTING VEHICLE OPERATOR SHOULD BE INSTRUCTED TO PERIODICALLY INSPECT THE CHAINS AND LOAD BINDERS DURING TRANSIT AND TIGHTEN IF NECESSARY.
- N. DUNNAGE LUMBER SPECIFIED IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 4" MATERIAL IS ACTUALLY 3/4" THICK BY 3-1/2" WIDE AND 2" X 6" MATERIAL IS ACTUALLY 1-1/2" THICK BY 5-1/2" WIDE.
- O. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM, AND ONE POUND EQUALS 0.454 KG.

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MATERIAL SPECIFICATIONS

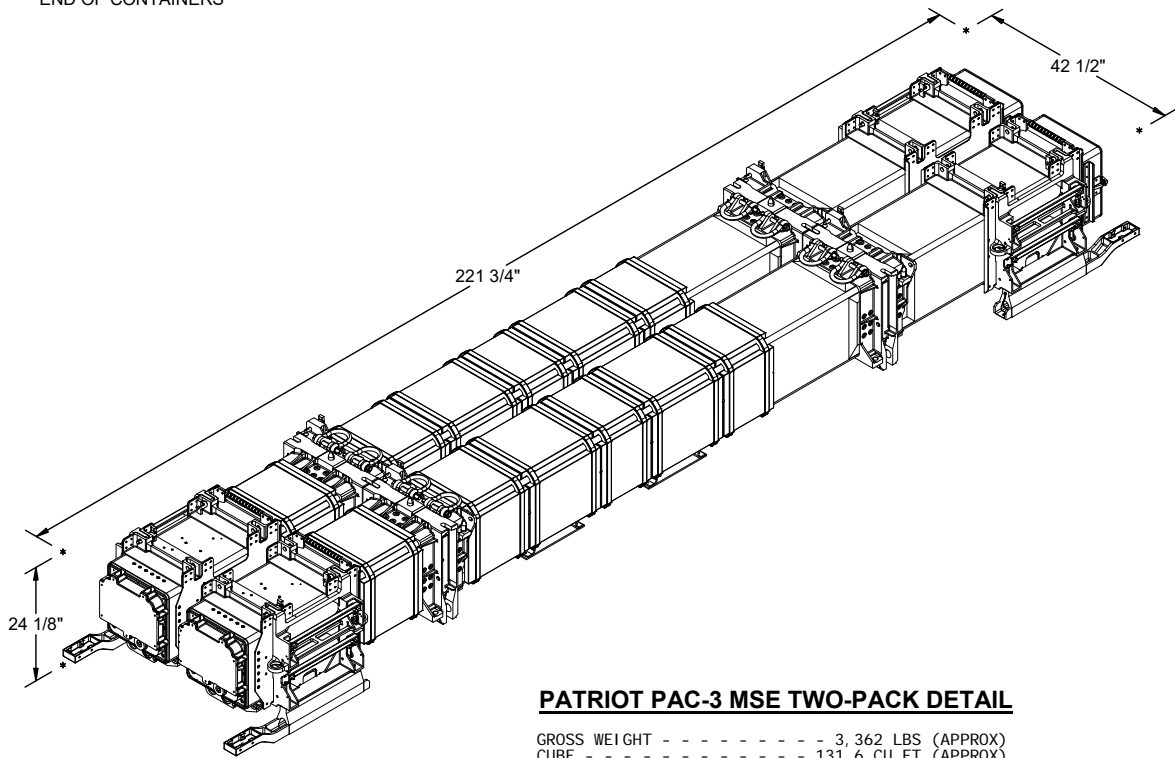
- LUMBER** - - - - - : SEE TM 743-200-1 (DUNNAGE LUMBER) AND VOLUNTARY PRODUCT STANDARD PS 20.
- NAILS** - - - - - : ASTM F1667; COMMON STEEL NAIL (NLCMS OR NLCMMS).
- STRAP, WEB, COMMERCIAL** - - - - - : WEB SLING AND TIEDOWN ASSOCIATION RECOMMENDED STANDARD SPECIFICATION FOR SYNTHETIC WEB TIEDOWNS, WSTDA-T-1, REVISED 2005.
- ANTI-CHAFING MATERIAL** - - - - - : MIL-PRF-121 (OR EQUAL); NEUTRAL BARRIER MATERIAL.
- CHAIN** - - - - - : NATIONAL ASSOCIATION OF CHAIN MANUFACTURERS' S WELDED CHAIN SPECIFICATIONS ADOPTED NOVEMBER 1999.
- LOAD BINDER** - - - - - : FED SPEC GG-BG325.



PATRIOT PAC-3 MSE ONE-PACK DETAIL

GROSS WEIGHT - - - - - 1,764 LBS (APPROX)
 CUBE - - - - - 71.6 CU FT (APPROX)

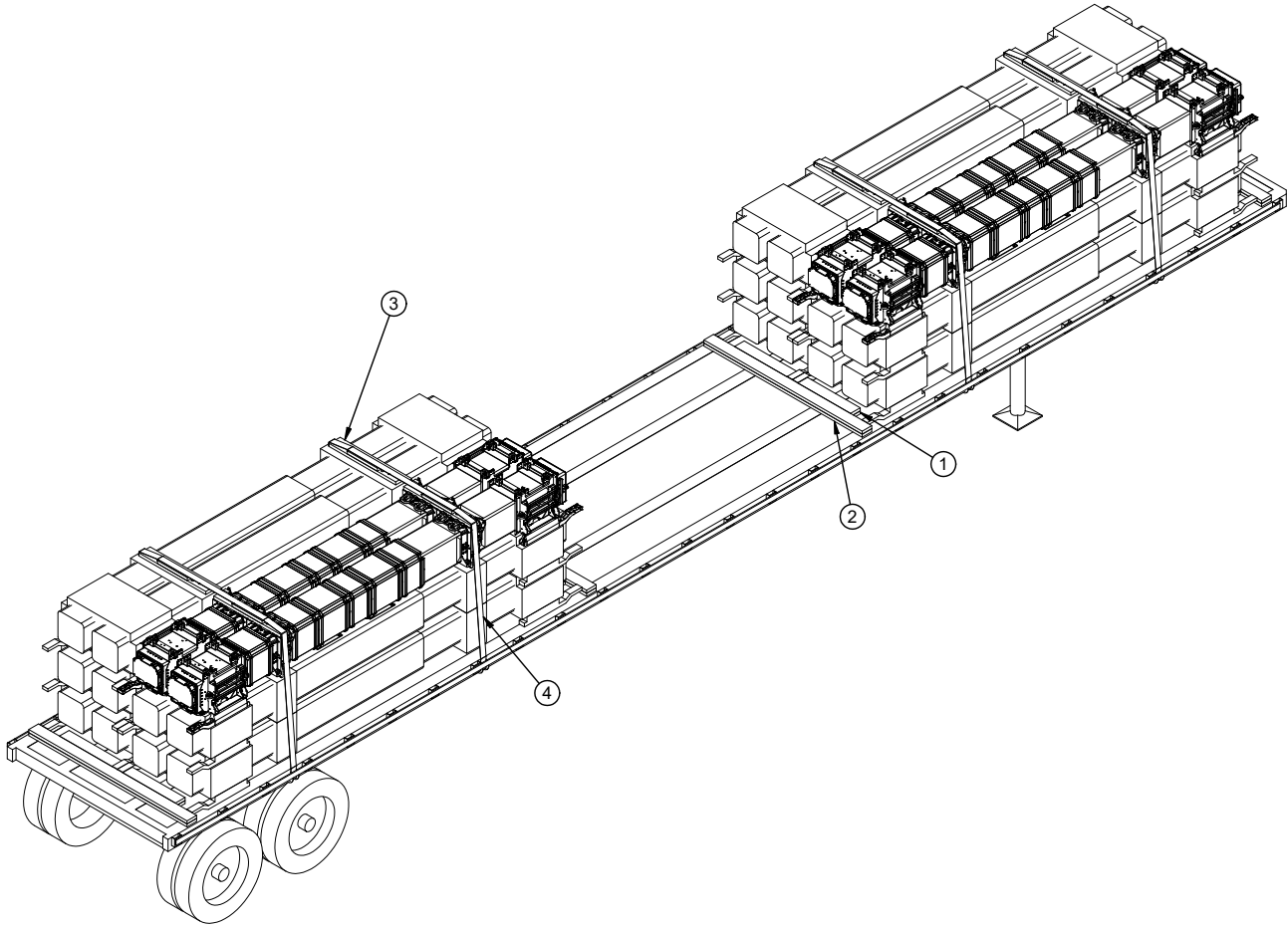
INDICATES AFT
 END OF CONTAINERS



PATRIOT PAC-3 MSE TWO-PACK DETAIL

GROSS WEIGHT - - - - - 3,362 LBS (APPROX)
 CUBE - - - - - 131.6 CU FT (APPROX)

INDICATES AFT
 END OF CONTAINERS



ISOMETRIC VIEW

KEY NUMBERS

- ① SIDE BLOCKING, 2" X 6" X 30" (DOUBLED) (8 REQD). POSITION AGAINST THE HEADER AND THE INNER CANISTER SKID AND NAIL THE FIRST PIECE TO THE TRAILER FLOOR W/4-10d NAILS. NAIL THE SECOND PIECE TO THE FIRST W/4-10d NAILS.
- ② HEADER, 2" X 6" X 7'-6" (DOUBLED) (4 REQD). POSITION AS SHOWN AND NAIL THE FIRST PIECE TO THE TRAILER FLOOR W/9-10d NAILS. NAIL THE SECOND PIECE TO THE FIRST W/9-20d NAILS EACH.
- ③ STRAPPING BOARD ASSEMBLY (8 REQD). POSITION UNDER WEB STRAP ASSEMBLY. SEE THE DETAIL ON PAGE 9.
- ④ WEB STRAP ASSEMBLY (4 REQD). POSITION TO EXTEND FROM A WINCH ON ONE SIDE OF THE TRAILER, OVER THE CONTAINERS, TO AN ATTACHMENT POINT ON THE OPPOSITE SIDE. SEE THE "SPECIAL PROVISIONS FOR WEB STRAP TIEDOWN" ON PAGE 5.

BILL OF MATERIAL

LUMBER	LINEAR FEET	BOARD FEET
2" x 4"	37	24
2" x 6"	100	100
NAI LS	NO. REQD	POUNDS
10d (3")	124	2
20d (4")	36	1-1/4
WEB STRAP ASSEMBLY	----- 4 REQD	

LOAD AS SHOWN

ITEM	QUANTI TY	WEI GHT (APPROX)
CANI STER	----- 24 -----	40, 344 LBS
DUNNAGE	-----	294 LBS
TOTAL WEI GHT		----- 40, 638 LBS (APPROX)

SPECIAL NOTES:

1. A 24 UNIT LOAD IS SHOWN ON A 53'-0" LONG BY 8'-0" WIDE FLATBED TRAILER. SHORTER OR WIDER TRAILERS MAY BE USED.
2. CHAINS AND LOAD BINDERS MAY BE USED FOR LOAD SECUREMENT IN LIEU OF THE WEB STRAPPING. IF CHAINS AND LOAD BINDERS ARE TO BE USED FOR LOAD SECUREMENT, REFER TO THE PROCEDURES ON PAGES 10 AND 11 FOR GUIDANCE.
3. THE DEPICTED LOAD CAN BE REDUCED TO SUIT THE QUANTITY TO BE SHIPPED. SEE THE LOAD ON PAGE 6 FOR 12 CANISTER CONFIGURATION AND THE LOAD ON PAGE 8 FOR NINE CANISTER CONFIGURATION.

SPECIAL PROVISIONS FOR WEB STRAP TIEDOWN

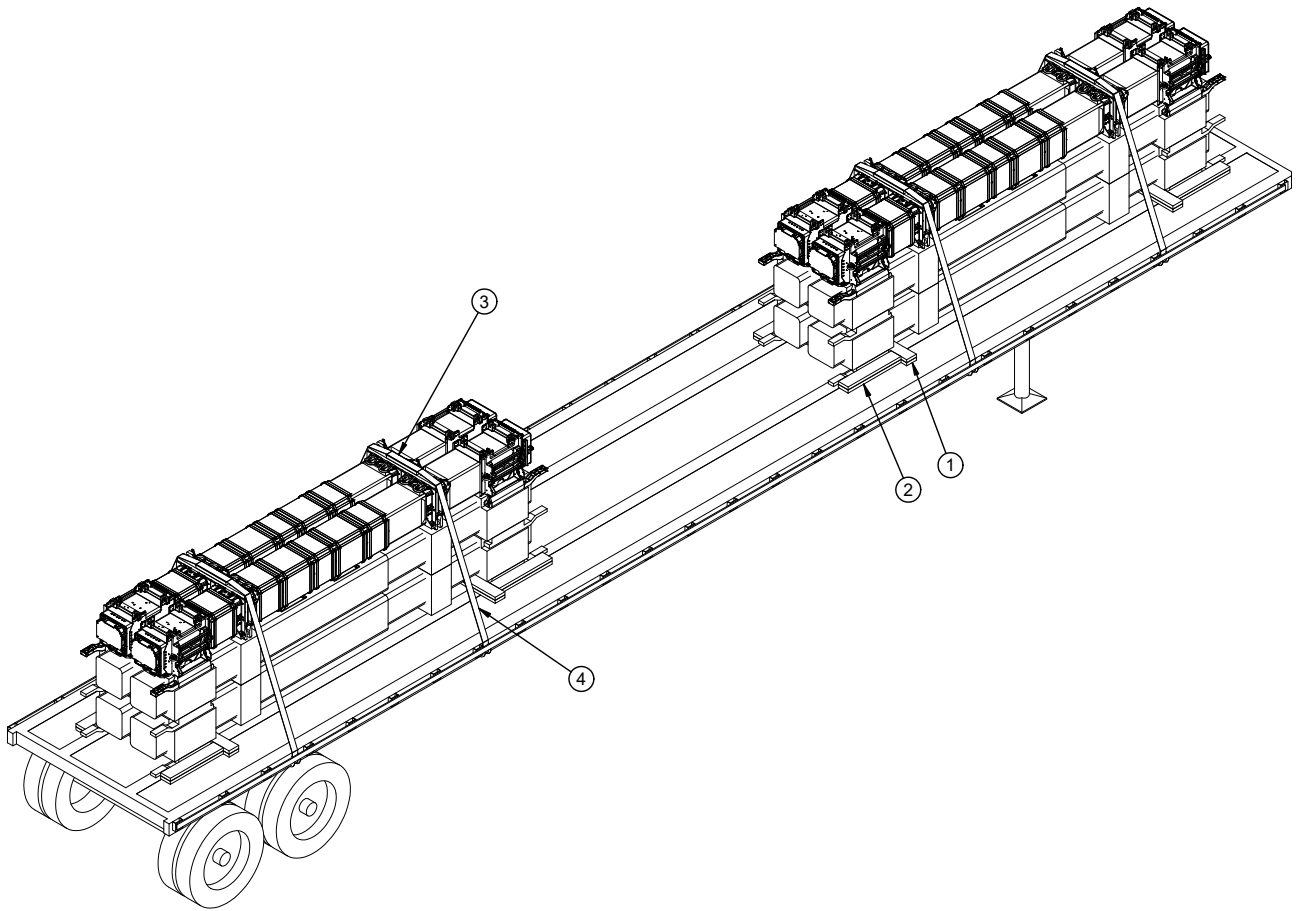
LADING MAY BE SECURED TO A FLATBED TRAILER BY WEB STRAP ASSEMBLIES IN LIEU OF CHAINS AND LOAD BINDERS, PROVIDED THE FOLLOWING CONDITIONS ARE MET.

1. ONLY WEB STRAPS OF GOOD QUALITY WILL BE USED. ALL WEB STRAPS AND ASSOCIATED HARDWARE SHALL CONFORM TO THE WEB SLING & TIEDOWN ASSOCIATION RECOMMENDED STANDARD SPECIFICATION FOR SYNTHETIC WEB TIEDOWNS, REVISED IN 1998.
2. ALL WEB STRAP TIEDOWN ASSEMBLIES SHALL BE PERMANENTLY LABELED WITHIN 18" OF ONE END TO SHOW:
 - A. NAME OR TRADEMARK OF MANUFACTURER
 - B. WORKING LOAD LIMIT (WLL)
3. WEB STRAP ASSEMBLY MINIMUM BREAKING STRENGTH WILL BE AT LEAST THREE TIMES THE WLL MARKED ON THE STRAP.
4. THE TOTAL MINIMUM BREAKING STRENGTH (MBS) OF THE STRAPS USED TO RESTRAIN AMMUNITION ITEMS WILL BE AT LEAST 1-1/2 TIMES THE TOTAL WEIGHT OF THE ITEMS, WITH A MINIMUM OF TWO STRAPS POSITIONED OVER EACH LOAD UNIT ON A TRAILER. THE CARRIER SHALL PROVIDE WRITTEN PROOF OF THE MBS OF THE STRAPS TO THE SHIPPING ACTIVITY IF REQUESTED.
5. CARRIERS MUST COMPLY WITH ALL FEDERAL, STATE, AND LOCAL REGULATIONS APPLICABLE TO CARGO RESTRAINT USING WEB STRAPS.
6. WHEN USING STRAPS AND WINCHES FOR CARGO RESTRAINT, THE STRAPS WILL BE TENSIONED UNTIL TIGHT WITHOUT CAUSING DAMAGE TO THE CARGO. ONLY WINCH BARS WILL BE USED FOR OPERATING THE STRAP WINCHES.
7. BEFORE AND DURING INSTALLATION, THE WEB STRAP ASSEMBLIES SHALL BE INSPECTED FOR DEFECTS. STRAPS HAVING ANY OF THE FOLLOWING DEFECTS WILL NOT BE USED FOR THE RESTRAINT OF ANY AMMUNITION LOAD, WITH THE EXCEPTION OF ONE WITH FRAYED ENDS. A STRAP HAVING FRAYED ENDS CAN BE USED IF THE FRAYED END IS TRIMMED AND MELTED WITH HEAT OR FLAME UNTIL ALL STRANDS ARE SEIZED.

(CONTINUED AT RIGHT)

(SPECIAL PROVISIONS FOR WEB STRAP TIEDOWN CONTINUED)

- A. STRAP ASSEMBLY HARDWARE: SHALL BE INSPECTED FOR BENT HOOKS, GOUGES, CORROSION, SIGNS OF REPAIR, BENT RATCHETS OR WINCHES, WEAR, OR ANY OTHER NOTICEABLE DEFECTS.
 - B. STRAP WEBBING: SHALL BE INSPECTED FOR KNOTS, EXCESSIVE ABRASIVE WEAR, TEARS, PUNCTURES, CUTS, ACID OR CAUSTIC BURNS, BROKEN STITCHES, FRAYED ENDS, OIL OR GREASE SPOTS EXCEEDING 6 SQUARE INCHES, BLEACHING OF COLOR, INCREASED STIFFNESS, SPLICES, VISIBLE WEAR INDICATOR THREADS, OR ANY OTHER NOTICEABLE DEFECTS.
8. RATCHET HANDLES MUST BE IN THE LOCKED POSITION AND/OR WINCH LOCKING DEVICES MUST BE FULLY SEATED IN THE TEETH OF THE WINCH.
 9. IF THE WINCHES BEING USED ARE THE REMOVABLE TYPE HAVING BOLTS FOR ATTACHMENT TO THE TRAILER, CARE MUST BE EXERCISED WHEN ATTACHING THE WINCHES TO THE TRAILER. IF EXCESSIVE FORCE IS EXERTED ON THE BOLT DURING TENSIONING, DEFORMATION OF THE WINCH BRACKET MAY OCCUR, AND SUBSEQUENTLY CAUSE FAILURE OF THE WINCH BRACKET DURING TRANSPORT. WINCHES MUST BE FASTENED TO THE TRAILER WITH A MINIMUM OF TWO BOLTS.
 10. DRIVERS MUST BE INSTRUCTED TO PERIODICALLY CHECK THE TIGHTNESS OF THE WEB STRAP ASSEMBLIES AND RE-TIGHTEN, IF NECESSARY.
 11. IF PROVIDED ON OR WITH THE WEB STRAP ASSEMBLIES, SCUFF SLEEVES/WEB PROTECTORS WILL BE USED WHEREVER THE STRAP PASSES OVER A SHARP CORNER OR IRREGULAR SURFACE. IF NOT PROVIDED, ANTI-CHAFING MATERIAL OF A SUITABLE THICKNESS WILL BE USED TO ENSURE THAT THE STRAP WEBBING IS NOT DAMAGED DURING TRANSPORT OF THE LOAD.
 12. THE HARDWARE FITTING OF THE TIEDOWN ASSEMBLIES MUST BE ATTACHED TO THE TRAILER IN SUCH A MANNER THAT THEY WILL REMAIN IN PLACE IF SLACK DEVELOPS IN THE STRAP DURING TRANSPORT.



ISOMETRIC VIEW

KEY NUMBERS

- ① HEADER, 2" X 6" X 60" (DOUBLED) (4 REQD). PREPOSITION AS SHOWN ON PAGE 7 AND NAIL THE FIRST PIECE TO THE TRAILER FLOOR W/6-10d NAILS. NAIL THE SECOND PIECE TO THE FIRST W/6-20d NAILS EACH.
- ② SIDE BLOCKING, 2" X 6" X 30" (DOUBLED) (8 REQD). POSITION AGAINST THE HEADER AND CANISTER SKID AND NAIL THE FIRST PIECE TO THE TRAILER FLOOR W/4-10d NAILS. NAIL THE SECOND PIECE TO THE FIRST W/4-10d NAILS.
- ③ STRAPPING BOARD ASSEMBLY (4 REQD). POSITION UNDER WEB STRAP ASSEMBLY. SEE THE DETAIL ON PAGE 9.
- ④ WEB STRAP ASSEMBLY (4 REQD). POSITION TO EXTEND FROM A WINCH ON ONE SIDE OF THE TRAILER, OVER THE CONTAINER, TO AN ATTACHMENT POINT ON THE OPPOSITE SIDE. SEE THE "SPECIAL PROVISIONS FOR WEB STRAP TIEDOWN" ON PAGE 5.

BILL OF MATERIAL

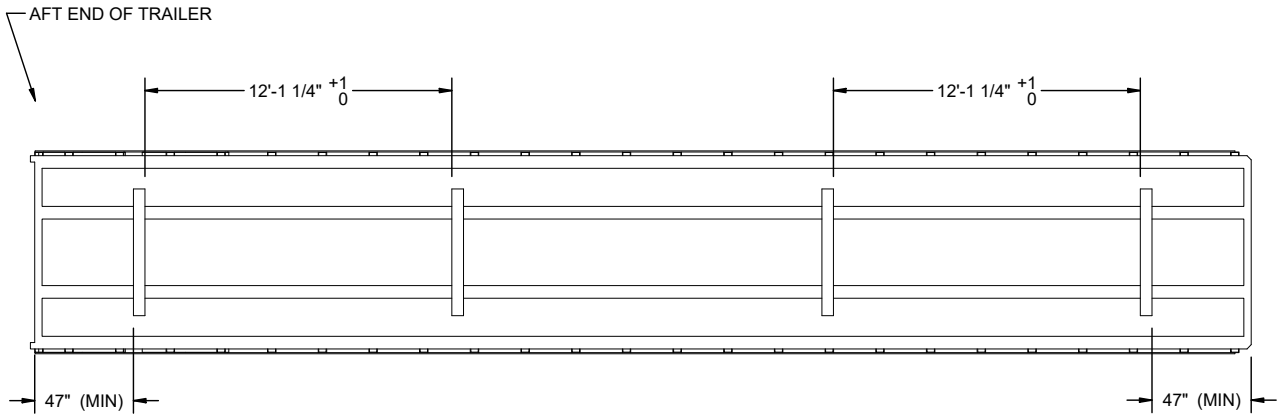
LUMBER	LINEAR FEET	BOARD FEET
2" x 4"	18	12
2" x 6"	80	80
NAILS	NO. REQD	POUNDS
10d (3")	100	1-1/2
20d (4")	24	1
WEB STRAP ASSEMBLY	----- 4 REQD	

LOAD AS SHOWN

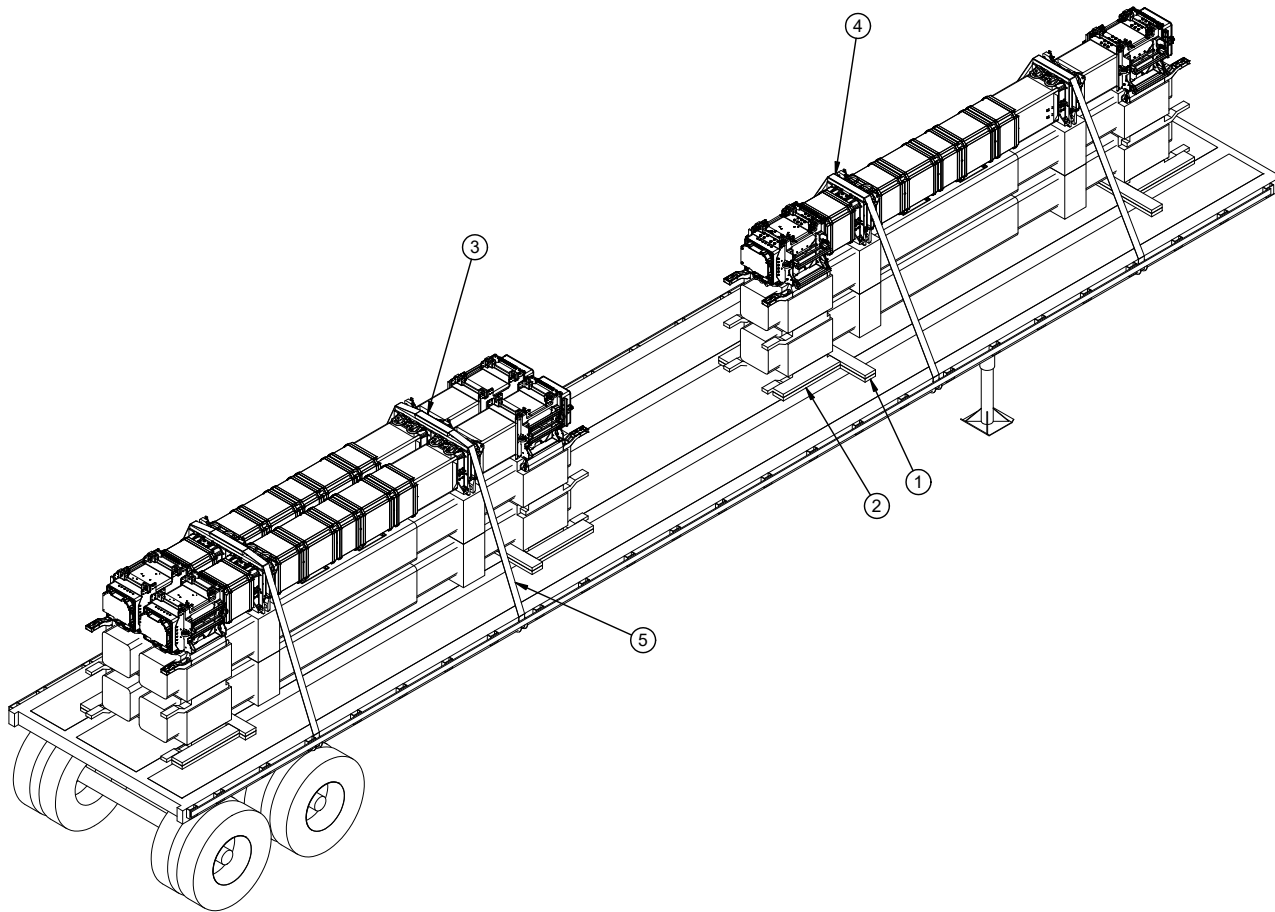
ITEM	QUANTITY	WEIGHT (APPROX)
CANISTER	----- 12	20,172 LBS
DUNNAGE	-----	228 LBS
TOTAL WEIGHT		----- 20,400 LBS (APPROX)

SPECIAL NOTES:

1. A 12 UNIT LOAD IS SHOWN ON A 53'-0" LONG BY 8'-0" WIDE FLATBED TRAILER. SHORTER OR WIDER TRAILERS MAY BE USED.
2. CHAINS AND LOAD BINDERS MAY BE USED FOR LOAD SECUREMENT IN LIEU OF THE WEB STRAPPING. IF CHAINS AND LOAD BINDERS ARE TO BE USED FOR LOAD SECUREMENT, REFER TO THE PROCEDURES ON PAGES 10 AND 11 FOR GUIDANCE.
3. THE DEPICTED LOAD CAN BE REDUCED OR INCREASED TO SUIT THE QUANTITY TO BE SHIPPED. SEE THE LOAD ON PAGE 4 FOR 24 CANISTER CONFIGURATION AND THE LOAD ON PAGE 8 FOR NINE CANISTER CONFIGURATION.



PREPOSITIONED HEADERS ON A 48'-0" OR 53'-0" LONG BY 8'-0" WIDE FLATBED TRAILER



ISOMETRIC VIEW

KEY NUMBERS

- ① HEADER, 2" X 6" X 60" (DOUBLED) (4 REQD). PREPOSITION AS SHOWN ON PAGE 7 AND NAIL THE FIRST PIECE TO THE TRAILER FLOOR W/6-10d NAILS. NAIL THE SECOND PIECE TO THE FIRST W/6-20d NAILS EACH.
- ② SIDE BLOCKING, 2" X 6" X 30" (DOUBLED) (8 REQD). POSITION AGAINST THE HEADER AND CANISTER SKID AND NAIL THE FIRST PIECE TO THE TRAILER FLOOR W/4-10d NAILS. NAIL THE SECOND PIECE TO THE FIRST W/4-10d NAILS.
- ③ STRAPPING BOARD ASSEMBLY (2 REQD). POSITION UNDER WEB STRAP ASSEMBLY. SEE THE DETAIL ON PAGE 9.
- ④ STRAPPING BOARD (2 REQD). POSITION UNDER WEB STRAP ASSEMBLY. SEE THE DETAIL ON PAGE 9.
- ⑤ WEB STRAP ASSEMBLY (4 REQD). POSITION TO EXTEND FROM A WINCH ON ONE SIDE OF THE TRAILER, OVER THE CONTAINER, TO AN ATTACHMENT POINT ON THE OPPOSITE SIDE. SEE THE "SPECIAL PROVISIONS FOR WEB STRAP TIEDOWN" ON PAGE 5.

BILL OF MATERIAL

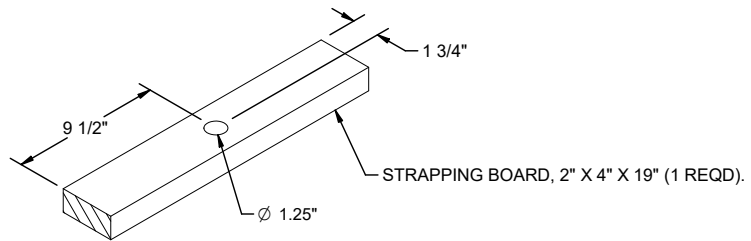
LUMBER	LINEAR FEET	BOARD FEET
2" x 4"	12	8
2" x 6"	80	80
NAI L S	NO. REQD	POUNDS
10d (3")	94	1-1/2
20d (4")	24	1
WEB STRAP ASSEMBLY	----- 4 REQD	

LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
CAN I S T E R	----- 9 -----	15, 378 LBS
DUN N A G E	-----	220 LBS
TOTAL WEIGHT		----- 15, 598 LBS (APPROX)

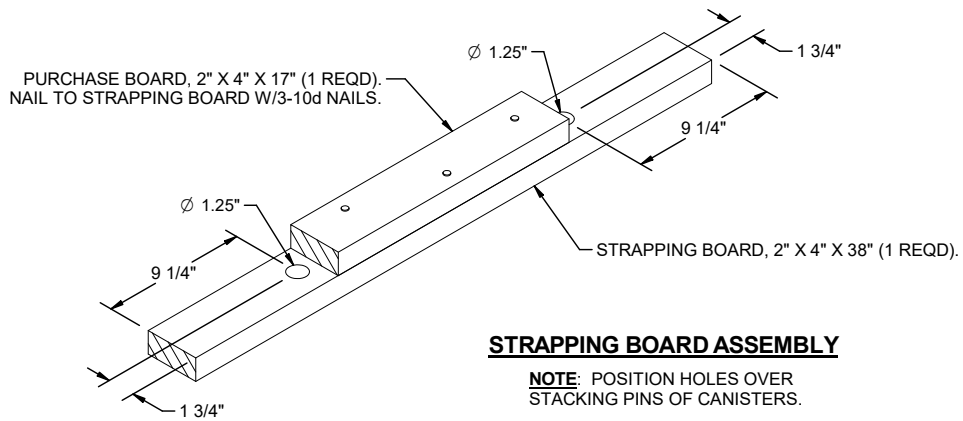
SPECIAL NOTES:

1. A NINE UNIT LOAD IS SHOWN ON A 48'-0" LONG BY 8'-0" WIDE FLATBED TRAILER. LONGER, SHORTER OR WIDER TRAILERS MAY BE USED.
2. CHAINS AND LOAD BINDERS MAY BE USED FOR LOAD SECUREMENT IN LIEU OF THE WEB STRAPPING. IF CHAINS AND LOAD BINDERS ARE TO BE USED FOR LOAD SECUREMENT, REFER TO THE PROCEDURES ON PAGES 10 AND 11 FOR GUIDANCE.
3. THE DEPICTED LOAD CAN BE REDUCED OR INCREASED TO SUIT THE QUANTITY TO BE SHIPPED. SEE THE LOAD ON PAGE 4 FOR 24 CANISTER CONFIGURATION AND THE LOAD ON PAGE 6 FOR 12 CANISTER CONFIGURATION.



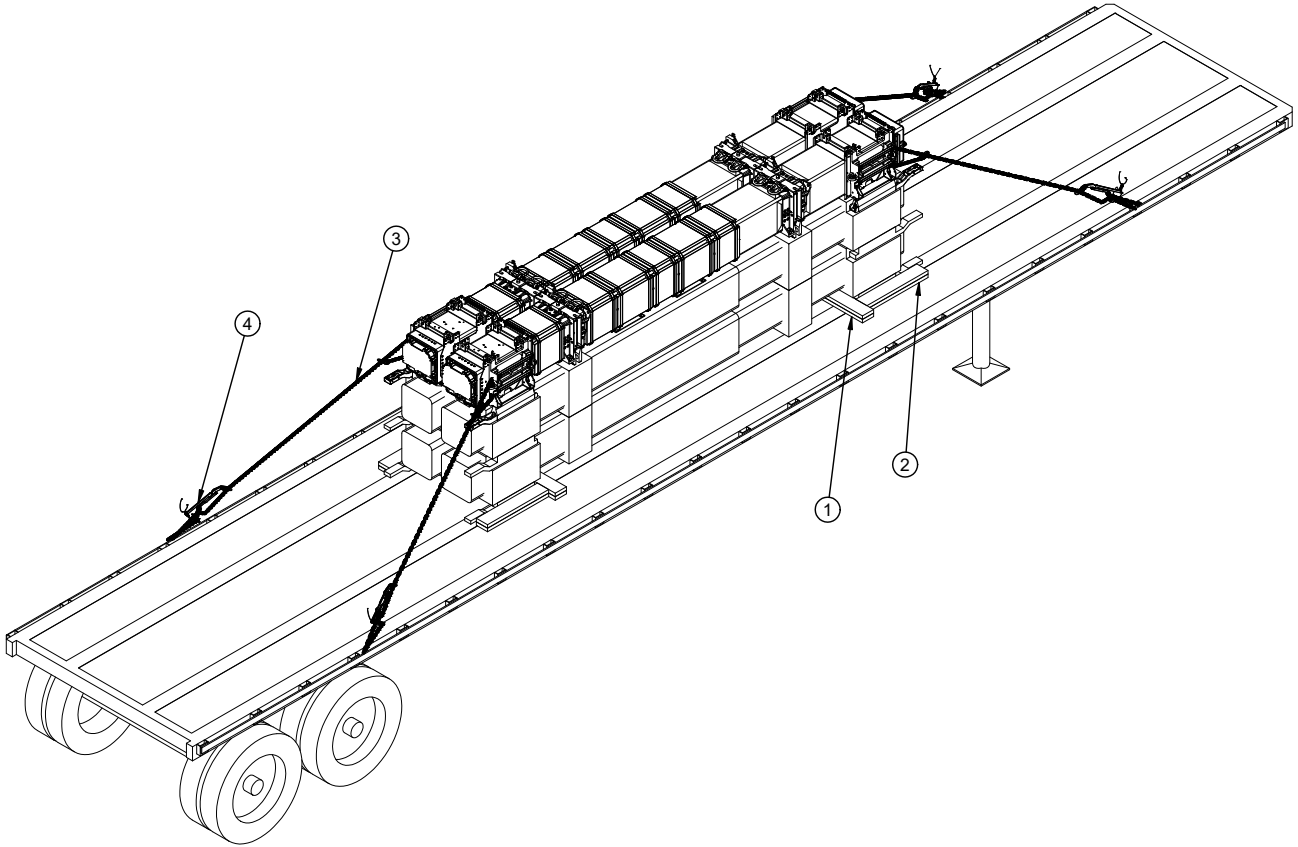
STRAPPING BOARD

NOTE: POSITION HOLE OVER STACKING PIN OF CANISTER.



STRAPPING BOARD ASSEMBLY

NOTE: POSITION HOLES OVER STACKING PINS OF CANISTERS.



ISOMETRIC VIEW

KEY NUMBERS

- ① HEADER, 2" X 6" X 60" (DOUBLED) (2 REQD). PREPOSITION AS SHOWN ON PAGE 11 AND NAIL THE FIRST PIECE TO THE TRAILER FLOOR W/6-10d NAILS. NAIL THE SECOND PIECE TO THE FIRST W/6-20d NAILS EACH.
- ② SIDE BLOCKING, 2" X 6" X 30" (DOUBLED) (4 REQD). POSITION AGAINST THE HEADER AND CANISTER SKID AND NAIL THE FIRST PIECE TO THE TRAILER FLOOR W/4-10d NAILS. NAIL THE SECOND PIECE TO THE FIRST W/4-10d NAILS.
- ③ CHAIN, BINDING, 3/8" GRADE 80 BY A LENGTH TO SUIT (4 REQD). POSITION AS SHOWN ABOVE, FASTENING THE CHAIN TO THE TRAILER STAKE POCKETS. SEE THE "SPECIAL PROVISIONS FOR CHAIN TIEDOWN" ON PAGE 11.
- ④ LOAD BINDER, 3/8" OVER-CENTER TYPE (4 REQD, 1 PER CHAIN). WIRE TIE HANDLE TO PREVENT OPENING DURING TRANSPORT. SEE THE "SPECIAL PROVISIONS FOR CHAIN TIEDOWN" ON PAGE 11.

BI LL OF MATERI AL

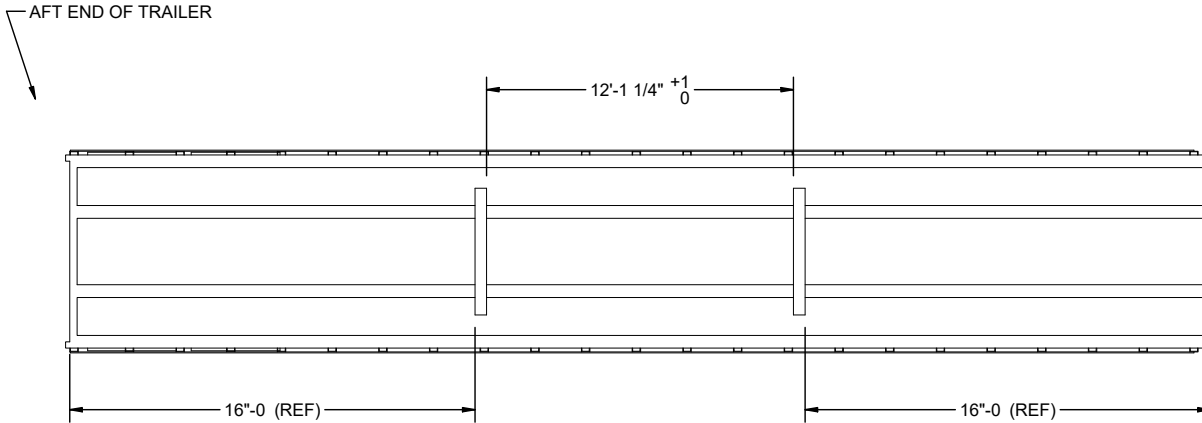
LUMBER	LI NEAR FEET	BOARD FEET
2" X 6"	40	40
NAI LS	NO. REQD	POUNDS
10d (3")	44	3/4
20d (4")	12	1/2
CHAI N, BI NDI NG, 3/8"- - - - 44' REQD - -	77 LBS	
BI NDER, LOAD - - - - - 4 REQD - -	24 LBS	

LOAD AS SHOWN

<u>I TEM</u>	<u>QUANTI TY</u>	<u>WEI GHT (APPROX)</u>
CANI STER - - - - - 6 - - - - -		10,086 LBS
DUNNAGE - - - - - - - - - - - - - -		183 LBS
TOTAL WEI GHT - - - - -		10,269 LBS (APPROX)

SPECIAL NOTES:

1. A SIX UNIT LOAD IS SHOWN ON A 45'-0" LONG BY 8'-0" WIDE FLATBED TRAILER. LONGER OR WIDER TRAILERS MAY BE USED.
2. WEB STRAPS MAY BE USED FOR LOAD SECUREMENT IN LIEU OF THE CHAINS AND LOAD BINDERS. IF WEB STRAPS ARE TO BE USED FOR LOAD SECUREMENT, REFER TO THE PROCEDURES ON PAGES 4 THRU 9 FOR GUIDANCE.
3. THE DEPICTED LOAD CAN BE INCREASED TO SUIT THE QUANTITY TO BE SHIPPED. LONGER TRAILERS ARE RECOMMENDED TO ACCOMMODATE A LOAD OF MORE THAN SIX UNITS.



PREPOSITIONED HEADERS ON A 45'-0" LONG BY 8'-0" WIDE FLATBED TRAILER

SPECIAL PROVISIONS FOR CHAIN TIEDOWN

LADING MAY BE SECURED TO THE FLATBED TRAILER BY CARRIER-OWNED CHAINS AND LOAD BINDERS IN LIEU OF WEB STRAPPING, PROVIDED THE FOLLOWING CONDITIONS ARE MET AND THE PROCEDURES CONTAINED ON PAGES 8 AND 9 ARE FOLLOWED.

1. ONLY CHAINS AND LOAD BINDERS OF GOOD QUALITY WILL BE USED. ALL CHAINS AND LOAD BINDERS SHALL CONFORM TO THE NATIONAL ASSOCIATION OF CHAIN MANUFACTURER'S WELDED CHAIN SPECIFICATION ADOPTED NOVEMBER 1999.
2. ALL CHAINS SHALL BE MARKED AS PRESCRIBED BY THE NATIONAL ASSOCIATION OF CHAIN MANUFACTURER'S WELDED CHAIN SPECIFICATION ADOPTED NOVEMBER 1999. AT LEAST ONE LINK IN EVERY 36 LINKS SHALL CARRY THE MANUFACTURER'S PERMANENT AND DISTINCTIVE MARK IDENTIFYING THE GRADE OF CHAIN. CHAINS NOT MARKED IN THIS MANNER SHALL NOT BE USED. IN ADDITION TO THE GRADE MARKING, THE CHAIN MAY ALSO CARRY LETTER MARKINGS OR SYMBOLS IDENTIFYING THE CHAIN MANUFACTURER. THE PRESENCE OF THE MANUFACTURER'S IDENTIFICATION MARKING IS NOT MANDATORY.
3. BEFORE AND DURING INSTALLATION, THE CHAINS AND LOAD BINDERS SHALL BE INSPECTED FOR BENT HOOKS, STRETCH, GOUGES, BENT LINKS, WEAR, OR ANY OTHER NOTICEABLE DEFECTS. ANY DEFICIENCY SHALL BE CAUSE FOR REJECTION OF A CHAIN OR LOAD BINDER. CHAINS MUST NOT BE TWISTED DURING INSTALLATION. **CAUTION:** EXTREME CARE MUST BE EXERCISED WHEN TENSIONING CHAINS TO PREVENT DAMAGE OR PERMANENT DEFORMATION TO THE LADING.
4. CHAIN SIZES AND GRADES APPROVED FOR USE WITH FLATBED TRAILER LOADS ARE AS FOLLOWS:
 - A. 3/8", GRADE 43 HIGH TEST CHAIN
 - B. 5/16", GRADE 70 TRANSPORT CHAIN
 - C. 3/8", GRADE 70 TRANSPORT CHAIN
 - D. 5/16", GRADE 80 ALLOY STEEL CHAIN
 - E. 3/8", GRADE 80 ALLOY STEEL CHAIN

(CONTINUED AT RIGHT)

(SPECIAL PROVISIONS FOR CHAIN TIEDOWN CONTINUED)

5. THE GRABHOOKS ON THE ENDS OF THE CHAIN MAY BE OF THE FOLLOWING TYPES WITH GRADE MARKINGS AS INDICATED.
 - A. CLEVIS GRABHOOKS, 3/8" SIZE, DO NOT REQUIRE GRADE MARKING. ALLOY GRABHOOKS, 5/16" SIZE, SHALL CARRY THE MANUFACTURER'S GRADE MARK OF 7, 70, OR 700. THE HOOKS SHALL BE USED ON THE APPROPRIATE SIZE CHAIN.
 - B. CLOSED EYE GRABHOOKS, 3/8" AND 5/16" SIZE, MAY BE USED ON THE APPROPRIATE SIZE CHAIN IF THEY ARE A PART OF A CHAIN ASSEMBLY WHICH WAS PROVIDED BY A CHAIN MANUFACTURER, AND THE CHAIN ASSEMBLY CARRIES THE CORRECT GRADE IDENTIFICATION MARKING AS PREVIOUSLY STATED. CLOSED EYE GRABHOOKS THAT FORM A PART OF THE CHAIN ASSEMBLY ARE EXEMPT FROM GRADE MARKINGS.
6. CONNECTING LINKS USED FOR CHAIN REPAIR MUST BE CORRECTLY MARKED AND BE EQUAL TO OR GREATER IN STRENGTH THAN THE CHAIN THEY ARE REPAIRING. CHAINS WITH UNMARKED CONNECTING LINKS SHALL NOT BE USED.
7. CHAIN AND FITTING OF A HIGHER GRADE MAY BE SUBSTITUTED FOR THE GRADES SPECIFIED IN NOTE 4 ABOVE.
8. LOAD BINDERS SHALL BE 5/16" TO 3/8" SIZE AND HAVE A MINIMUM BREAKING STRENGTH OF 16,200 POUNDS (WORKING LOAD LIMIT OF 5,400 POUNDS). OVERCENTER TYPE LOAD BINDERS SHALL BE SAFETY WIRED TO PREVENT ACCIDENTAL OPENING DURING TRANSPORT. LOAD BINDER SIZE SHALL BE COMPATIBLE WITH THE SIZE OF THE CHAIN BEING USED.

