THAAD

LOADING AND BRACING (TL & LTL) ON SINGLE MISSILE ROUND TRANSPORT CONTAINER (SMRTC) TRANSPORT TRAILER* OF TERMINAL HIGH ALTITUDE AREA DEFENSE (THAAD) MISSILES PACKED SMRTC

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* CAUTION: THE PROCEDURES SHOWN HEREIN ARE ONLY APPLICABLE TO HIGHWAY OR AIR MOVEMENTS, NOT TRAILER-ON-FLATCAR (TOFC) MOVEMENTS.

U.S. ARMY MATERIEL COMMAND DRAWING

APPROVED U.S. ARMY CAUTION: VERIFY PRIOR TO USE AT WWW.DAC.ARMY.MIL THAT THIS IS AVIATION ANDMISSILE COMMAND THE MOST CURRENT VERSION OF THIS DOCUMENT. THIS IS PAGE 1 OF 6. DO NOT SCALE **MARCH 2012 ENGINEER** BASIC RICHARD GARSIDE TECHNICIAN RF\/ TRANSPORTATION FIEFFER.LAUR | Digitally signed by FIEFFER.LAURA.A.1230375727 DN: c=US, o=U.S. Government APPROVED BY ORDER OF COMMANDING **ENGINEERING** GENERAL, U.S ARMY MATERIEL COMMAND A.A.1230375727 ou=DoD, ou=PKI, ou=USA, on=FIEFFER.LAURA.A.123037572 DIVISON DIVISION DRAWING FII F BARICKMAN TESTED CLASS VALIDATION CARNEY.GARY.BU Digitally signed by CARNEY-GARY BUTTON 1038708038 (Nr. culls, cull S. Government, cup-Dob, uncardia, culls, culls PHILIP.W.123 **ENGINEERING** DIVISON 0202202 8234 19 48 GM11TH2 BEAVER.JERRY. BEAVER.JERRY DN: C=U.S. O=U.S. **ENGINEERING** DIRECTORATE W.1230949952 U.S. ARMY DEFENSE AMMUNITION CENTER

GENERAL NOTES

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE OUTLOADING PROCEDURES SPECIFIED IN THIS DRAWING ARE APPLICABLE TO LOADS OF THAAD MISSILE PACKED IN SMRTC. SUBSEQUENT REFERENCE TO CONTAINER HEREIN MEANS SMRTC WITH THAAD MISSILE. SEE PAGE 3 AND LOCKHEED MARTIN DRAWING 13552055 FOR DETAILS OF THE SMRTC.
- C. THE LOAD AS SHOWN HEREIN IS BASED ON 48'-0" LONG BY 8'-6" WIDE SMRTC TRANSPORT TRAILER EQUIPPED WITH ISO LOCKS, IDENTIFIED BY NSN 2330-01-598-1548. FURTHER TRAILER DETAILS CAN BE FOUND IN THE TECHNICAL MANUAL: "SMRTC TRAILER OPERATOR/MAINTAINER MANUAL".
- D. SELECTION OF A VEHICLE FOR THE TRANSPORT OF THE DESIGNATED ITEM IS THE RESPONSIBILITY OF THE ORIGINATING CARRIER AND THE SHIPPER. ONLY VEHICLES IN ACCORDANCE WITH THE REQUIREMENTS OF THE APPLICABLE REGULATORY DOCUMENTS WILL BE SELECTED FOR USE.
- E. GROSS WEIGHT AND AXLE DISTRIBUTION OF WEIGHT FOR A LOAD WILL BE THE RESPONSIBILITY OF THE CARRIER. THE CARRIER WILL ADVISE THE SHIPPER OF APPLICABLE LOADING REQUIREMENTS, AND THE SHIPPER WILL LOAD ACCORDINGLY.
- F. THE APPROVED METHODS SHOWN HEREIN MUST BE FOLLOWED AS CLOSELY AS POSSIBLE FOR BLOCKING, BRACING AND STAYING OF THE DESIGNATED ITEM. MOTICE: A SHIPMENT WILL BE POSITIONED ON A TRAILER CONSISTENT WITH STATE WEIGHT LAWS.
- G. SELECTION OF A VEHICLE USED TO TRANSPORT THE DESIGNATED ITEM MUST COMPLY WITH AR 55-355, CHAPTER 29, FOR EXPLOSIVES AND OTHER DAN-GEROUS ARTICLES, IN FULL.
- H. THESE PROCEDURES CAN ALSO BE UTILIZED FOR THE SHIPMENT OF THE CONTAINERS WHEN THEY ARE LOADED WITH AN ITEM WHICH IS IDENTIFIED DIFFERENTLY BY NOMENCLATURE THAN THE ITEM IDENTIFIED IN THE DRAWING TITLE, OR WHEN THEY ARE EMPTY.

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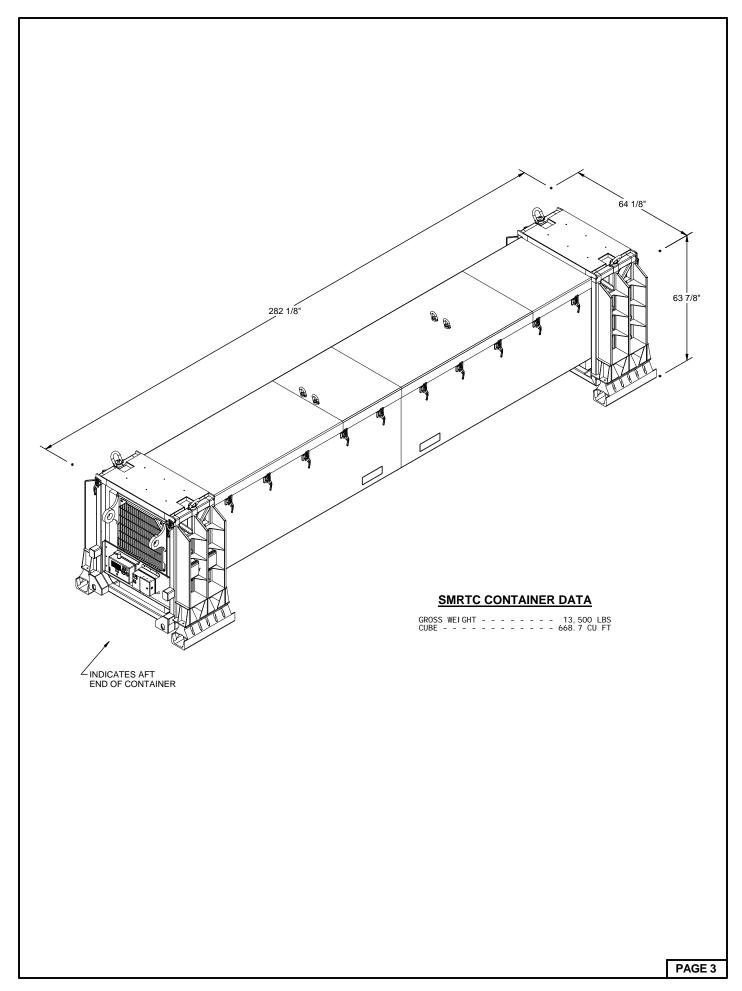
(GENERAL NOTES CONTINUED)

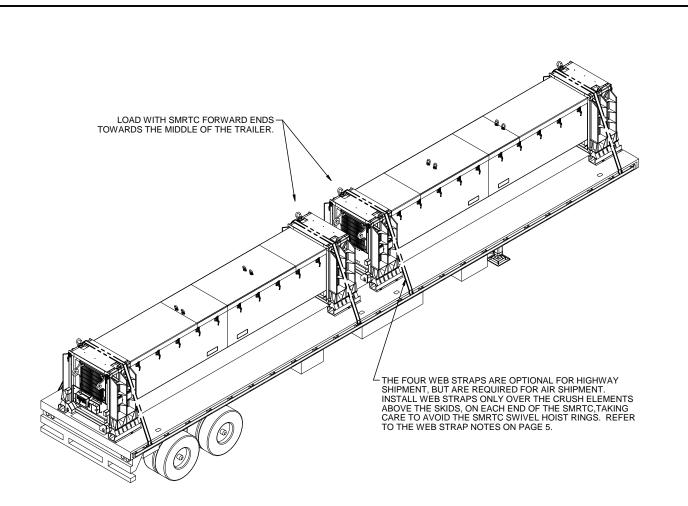
- J. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCU-MENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUT-ED ON THE BASIS OF ONE INCH EQUALS 25.4MM, AND ONE POUND EQUALS 0.454 KG
- K. CAUTION: REGARDLESS OF THE TYPE OF TRAILER INVOLVED, ONLY THOSE TRAILERS HAVING TIEDOWN ANCHORING FACILITIES WHICH PROVIDE HOLDING STRENGTH EQUAL TO OR GREATER THAN THE STRENGH OF THE HOLDDOWN STRAPS OR CHAINS AND WHICH ALIGN NEAR THE INDICATED LOCATIONS FOR THE HOLD-DOWN STRAPS OR CHAINS SHOULD BE USED. IF THE
 TRAILER ANCHOR DEVICES ARE NOT PROPERLY POSITIONED TO RECEIVE
 STRAPPING OR CHAINS, AS SHOWN, OR IF THE ANCHOR DEVICES ARE NOT
 EQUAL TO OR GREATER THAN THE STRENGTH OF THE TIEDOWN STRAPS OR
 CHAINS, STEEL STRAPS MAY BE APPLIED TO FORM A COMPLETE LOOP
 WHICH ENCOMPASSES BOTH THE LADING AND THE TRAILER FRAME AND/OR
 BED. CAUTION: AVOID TRAILER WHEELS, FIFTH WHEEL PLATE CONTROLS
 AND OTHER APPURTENANCES. USE EDGE PROTECTORS OR PADS ON ALL
 SHARP EDGES. NEITHER CHAINS NOR WEB STRAPS WILL BE APPIED TO
 FORM A COMPLETE LOOP THAT ENCOMPASSES THE LADING AND THE
 TRAILER FRAME AND/OR BED.
- L. THE TRANSPORTING VEHICLE OPERATOR SHOULD BE INSTRUCTED TO PERIODICALLY INSPECT THE WEB STRAP ASSEMBLIES, WHEN USED, DURING TRANSIT AND TIGHTEN IF NECESSARY.
- M. THE NUMBER OF LADING UNITS MAY BE ADJUSTED TO FIT THE SIZE OF THE TRAILER TO BE LOADED OR THE QUANTITY TO BE SHIPPED. THE APPROVED METHODS SHOWN HEREIN MUST BE FOLLOWED AS CLOSELY AS POSSIBLE FOR BLOCKING. BRACING AND STAYING OF THE DESIGNATED ITEM.

MATERIAL SPECIFICATIONS

STRAP, WEB, COMMERCIAL

F, WLD, <u>ERCIAL</u> - - - -: WEB SLING AND TIEDOWN ASSOCIATION RECOM-MENDED STANDARD SPECIFICATION FOR SYNTHETIC WEB TIEDOWNS, WSTDA-T-1, REVISED 2005.



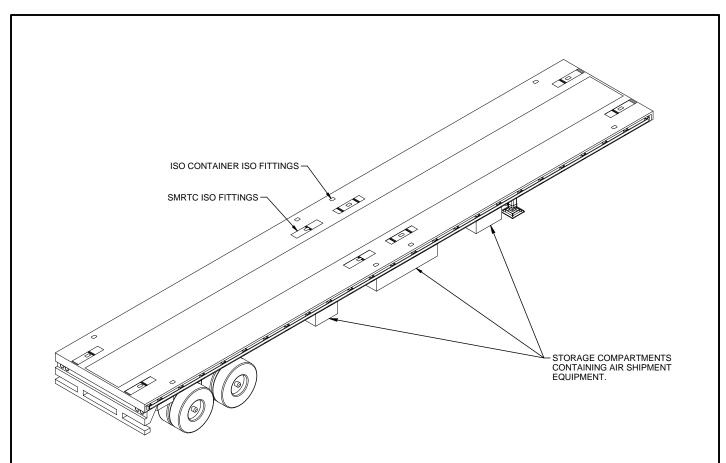


ISOMETRIC VIEW

NOTE: THE SMRTC VENT KIT, P/N 1A68852-501, IS REQUIRED TO BE REMOVED FROM THE UNDER DECK STORAGE COMPARTMENT AND LOADED ON THE FLATBED TOP DECK WHEN A LOADED TRAILER IS TO BE SHIPPED BY AIR.

BILL OF MATERIAL
WEB STRAP ASSEMBLY AS REQD - 41-1/2 LBS
ANTI-CHAFING MATERIAL AS REQD NIL

	LOAD AS SHOWN	
<u>I TEM</u>	<u>QUANTI TY</u>	WEIGHT (APPROX)
CONTAINER -	2	27, 000 LBS
	TOTAL WEIGHT	27, 000 LBS



SPECIAL PROVISIONS FOR WEB STRAP TIEDOWN

LADING MAY BE SECURED TO A FLATBED TRAILER BY WEB STRAP ASSEMBLIES IN LIEU OF STEEL STRAPPING OR CHAINS AND LOAD BINDERS, PROVIDED THE FOLLOWING CONDITIONS ARE MET.

- ONLY WEB STRAPS OF GOOD QUALITY WILL BE USED. ALL WEB STRAPS AND ASSOCIATED HARDWARE SHALL CONFORM TO THE WEB SLING & TIEDOWN ASSOCIATION RECOMMENDED STANDARD SPECIFICATION FOR SYNTHETIC WEB TIEDOWNS. WSTDA-T-1. REVISED 2005.
- 2. ALL WEB STRAP TIEDOWN ASSEMBLIES SHALL BE PERMANENTLY LABELED WITHIN 18" OF ONE END TO SHOW:
 - A. NAME OR TRADEMARK OF MANUFACTURER B. WORKING LOAD LIMIT (WLL)
- 3. WEB STRAP ASSEMBLY MINIMUM BREAKING STRENGTH WILL BE AT LEAST THREE TIMES THE WLL MARKED ON THE STRAP.
- 4. THE TOTAL MINIMUM BREAKING STRENGTH (MBS) OF THE STRAPS USED TO RESTRAIN AMMUNITION ITEMS WILL BE AT LEAST 1-1/2 TIMES THE TOTAL WEIGHT OF THE ITEMS, WITH A MINIMUM OF TWO STRAPS POSITIONED OVER EACH LOAD UNIT ON A TRAILER. THE CARRIER SHALL PROVIDE WRITTEN PROOF OF THE MBS OF THE STRAPS TO THE SHIPPING ACTIVITY IF REQUESTED.
- CARRIERS MUST COMPLY WITH ALL FEDERAL, STATE, AND LOCAL REGU-LATIONS APPLICABLE TO CARGO RESTRAINT USING WEB STRAPS.
- WHEN USING STRAPS AND WINCHES FOR CARGO RESTRAINT, THE STRAPS WILL BE TENSIONED UNTIL TIGHT WITHOUT CAUSING DAMAGE TO THE CARGO. ONLY WINCH BARS WILL BE USED FOR OPERATING THE STRAP WINCHES.
- 7. BEFORE AND DURING INSTALLATION, THE WEB STRAP ASSEMBLIES SHALL BE INSPECTED FOR DEFECTS. STRAPS HAVING ANY OF THE FOLLOWING DEFECTS WILL NOT BE USED FOR THE RESTRAINT OF ANY AMMUNITION LOAD, WITH THE EXCEPTION OF ONE WITH FRAYED ENDS. A STRAP HAVING FRAYED ENDS CAN BE USED IF THE FRAYED END IS TRIMMED AND MELTED WITH HEAT OR FLAME UNTIL ALL STRANDS ARE SEIZED.

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(SPECIAL PROVISIONS FOR WEB STRAP TIEDOWN CONTINUED)

- A. STRAP ASSEMBLY HARDWARE: SHALL BE INSPECTED FOR BENT HOOKS, GOUGES, CORROSION, SIGNS OF REPAIR, BENT RATCHETS OR WINCHES, WEAR, OR ANY OTHER NOTICEABLE DEFECTS.
- B. STRAP WEBBING: SHALL BE INSPECTED FOR KNOTS, EXCESSIVE ABRASIVE WEAR, TEARS, PUNCTURES, CUTS, ACID OR CAUSTIC BURNS, BROKEN STITCHES, FRAYED ENDS, OIL OR GREASE SPOTS EXCEEDING 6 SQUARE INCHES, BLEACHING OF COLOR, INCREASED STIFFNESS, SPLICES, VISIBLE WEAR INDICATOR THREADS, OR ANY OTHER NOTICE-ARI F DEFECTS.
- 8. RATCHET HANDLES MUST BE IN THE LOCKED POSITION AND/OR WINCH LOCKING DEVICES MUST BE FULLY SEATED IN THE TEETH OF THE WINCH.
- 9. IF THE WINCHES BEING USED ARE THE REMOVABLE TYPE HAVING BOLTS FOR ATTACHMENT TO THE TRAILER, CARE MUST BE EXERCISED WHEN ATTACHING THE WINCHES TO THE TRAILER. IF EXCESSIVE FORCE IS EX-ERTED ON THE BOLT DURING TENSIONING, DEFORMATION OF THE WINCH BRACKET MAY OCCUR, AND SUBSEQUENTLY CAUSE FAILURE OF THE WINCH BRACKET DURING TRANSPORT. WINCHES MUST BE FASTENED TO THE TRAILER WITH A MINIMUM OF TWO BOLTS.
- 10. DRIVERS MUST BE INSTRUCTED TO PERIODICALLY CHECK THE TIGHT-NESS OF THE WEB STRAP ASSEMBLIES AND RE-TIGHTEN, IF NECESSARY.
- 11. IF PROVIDED ON OR WITH THE WEB STRAP ASSEMBLIES, SCUFF SLEEVES/WEB PROTECTORS WILL BE USED WHEREVER THE STRAP PASSES OVER A SHARP CORNER OR IRREGULAR SURFACE. IF NOT PROVIDED, ANTI-CHAFING MATERIAL OF A SUITABLE THICKNESS WILL BE USED TO ENSURE THAT THE STRAP WEBBING IS NOT DAMAGED DURING TRANSPORT OF THE LOAD.
- 12. THE HARDWARE FITTING OF THE TIEDOWN ASSEMBLIES MUST BE ATTACHED TO THE TRAILER IN SUCH A MANNER THAT THEY WILL REMAIN IN PLACE IF SLACK DEVELOPS IN THE STRAP DURING TRANSPORT.

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