

APPROVED BY  
 MECH DIV AAR, THEIR LETTER  
 DATED 5 Jul 79 FILE LR-11.6.59  
 SIGNED A. W. Houbloch  
 DATE 10 Jul 79  
 TEA, MTMC, FT EUSTIS, VA.

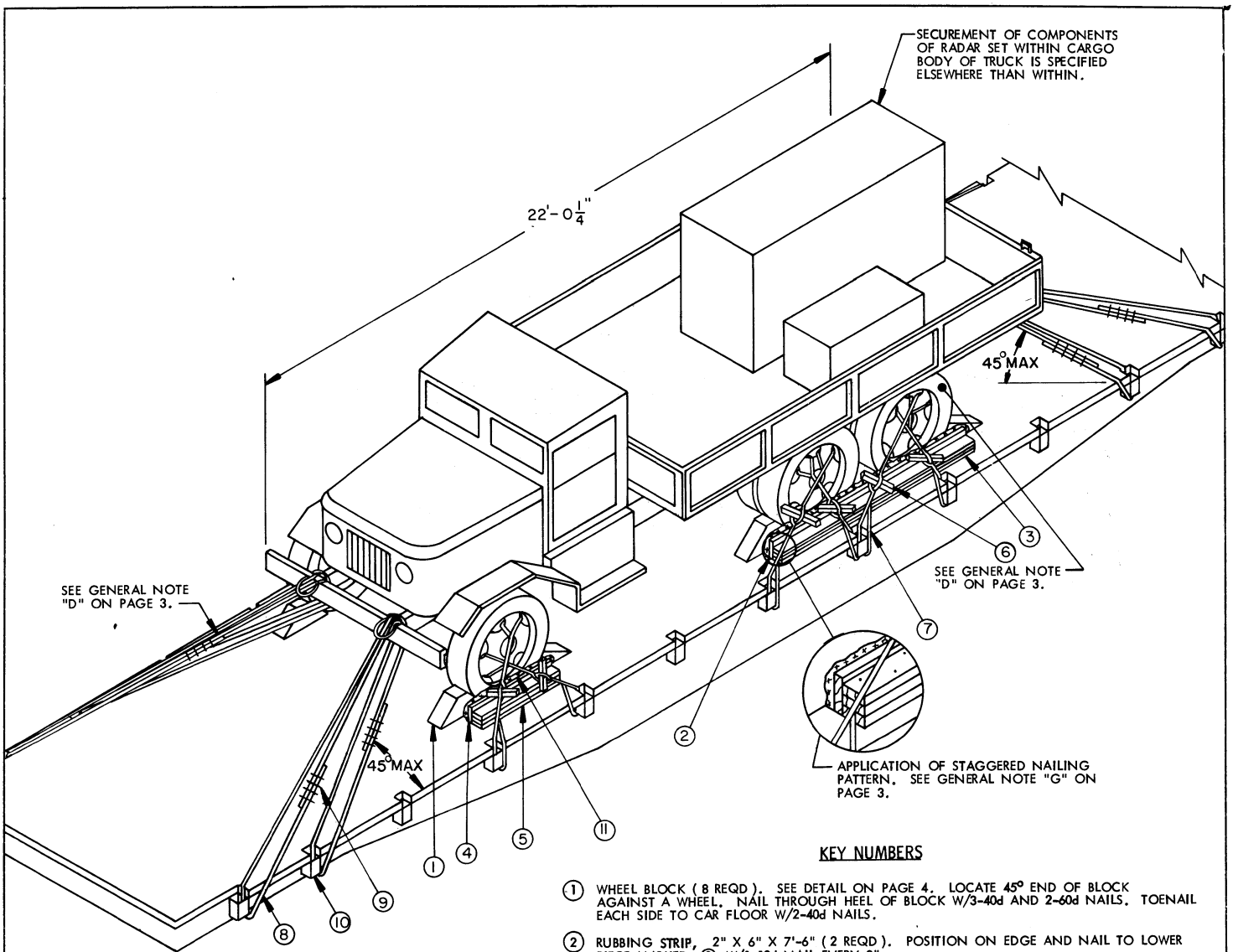
# FAAR

## LOADING AND BRACING ON FLAT CAR OF COMPONENT OF RADAR SET AN/MPQ -54, MOUNTED ON CARGO TRUCK, M35A2

THIS OUTLOADING PROCEDURAL DRAWING INCLUDES PROCEDURES FOR GENERAL SERVICE FLAT CARS (FM) AND FOR CUSHIONED FLAT CARS (FMS) EQUIPPED WITH SPECIAL CHAIN TIE-DOWN DEVICES OF VARIOUS DESIGN AND MANUFACTURE.

REVISIONS				DRAFTSMAN <i>AMBS/DAK</i>	PROJ ENG <i>RHA</i>	<i>M<sup>r</sup> Kgm</i>
				CHECKER <i>GGS/RSH</i>	LOG ENGR OFFICE <i>J. Macpherson</i>	
APPROVED, U. S. ARMY MISSILE MATERIEL READINESS COMMAND						
<i>William J. Yogueen</i>						
APPROVED BY ORDER OF COMMANDING GENERAL U. S. ARMY MATERIEL DEVELOPMENT AND READINESS COMMAND (DARCOM)						
<i>John L. Boyd Jr.</i>						
U. S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL						
U. S. ARMY DARCOM DRAWING						
AUGUST 1979						
CLASS	DIVISION	DRAWING	FILE			
19	48	7823	GSE 5FA6			

**DO NOT SCALE**



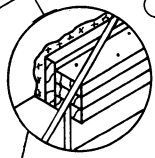
SECUREMENT OF COMPONENTS OF RADAR SET WITHIN CARGO BODY OF TRUCK IS SPECIFIED ELSEWHERE THAN WITHIN.

22'-0 1/4"

45° MAX

SEE GENERAL NOTE "D" ON PAGE 3.

SEE GENERAL NOTE "D" ON PAGE 3.

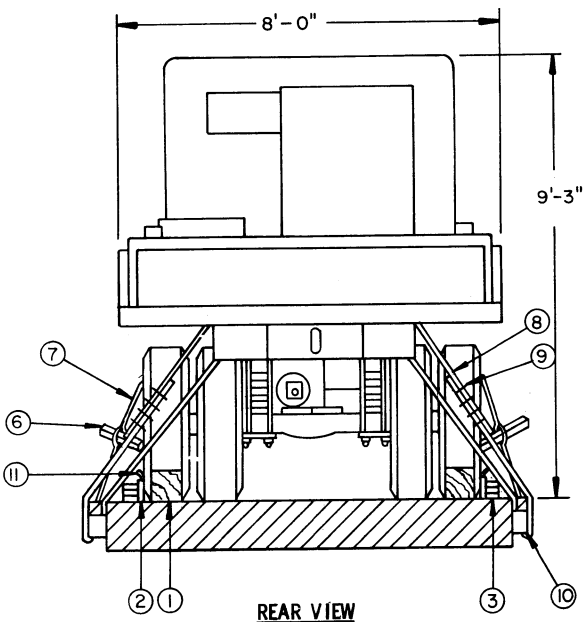


APPLICATION OF STAGGERED NAILING PATTERN. SEE GENERAL NOTE "G" ON PAGE 3.

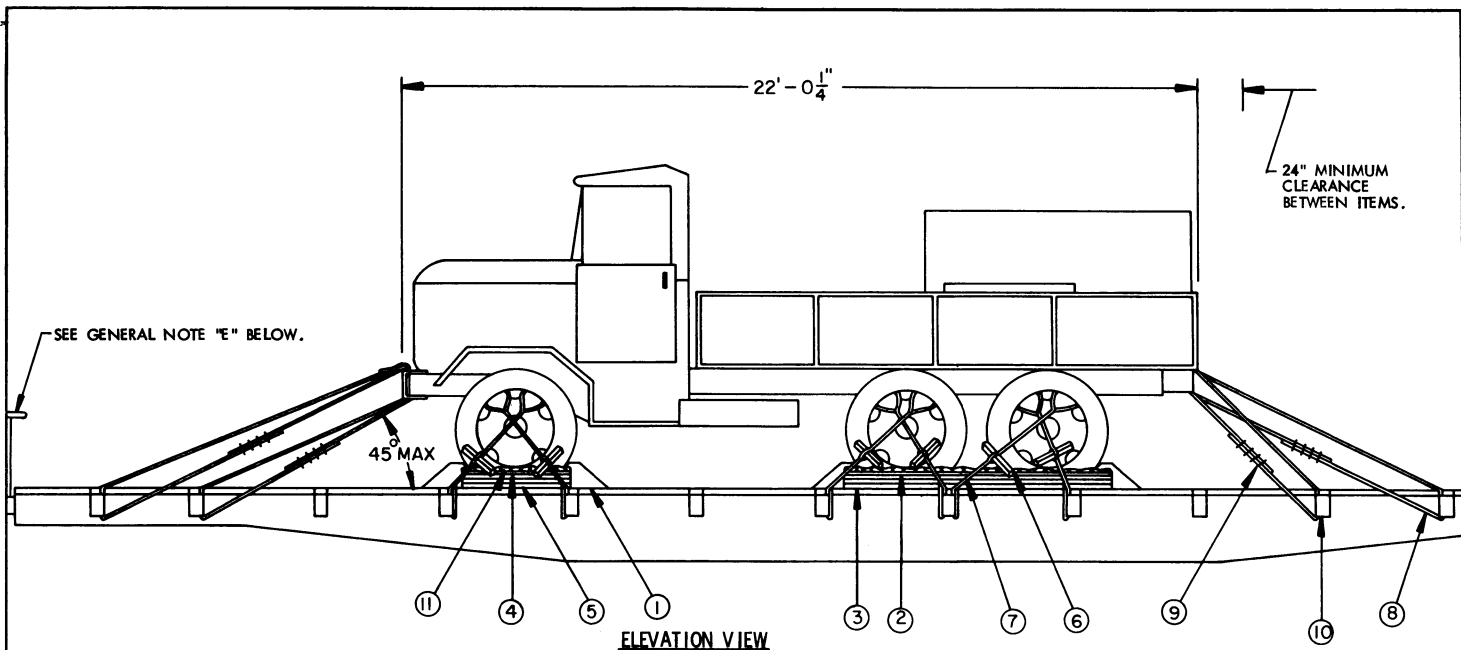
**KEY NUMBERS**

- ① WHEEL BLOCK ( 8 REQD ). SEE DETAIL ON PAGE 4. LOCATE 45° END OF BLOCK AGAINST A WHEEL. NAIL THROUGH HEEL OF BLOCK W/3-40d AND 2-60d NAILS. TOENAIL EACH SIDE TO CAR FLOOR W/2-40d NAILS.
- ② RUBBING STRIP, 2" X 6" X 7'-6" ( 2 REQD ). POSITION ON EDGE AND NAIL TO LOWER PIECE MARKED ③ W/1-12d NAIL EVERY 8".
- ③ SIDE BLOCKING, 2" X 4" X 7'-6" ( TRIPLED ) ( 2 REQD ). NAIL FIRST PIECE TO CAR FLOOR W/1-30d NAIL EVERY 8". NAIL EACH ADDITIONAL PIECE IN A LIKE MANNER. SEE GENERAL NOTE "G" ON PAGE 3.
- ④ RUBBING STRIP, 2" X 6" X 36" ( 2 REQD ). POSITION ON EDGE AND NAIL TO LOWER PIECE MARKED ⑤ W/5-12d NAILS.
- ⑤ SIDE BLOCKING, 2" X 4" X 36" ( TRIPLED ) ( 2 REQD ). NAIL FIRST PIECE TO CAR FLOOR W/5-30d NAILS. NAIL EACH ADDITIONAL PIECE IN A LIKE MANNER.
- ⑥ WIRE TWISTER, 2" X 2" BY A LENGTH TO SUIT ( 12 REQD ). SEE GENERAL NOTE "D" ON PAGE 3.
- ⑦ EIGHT ( 8 ) STRANDS NO. 8 GAGE BLACK ANNEALED WIRE ( 12 REQD ). PASS THROUGH HOLES IN WHEELS AND STAKE POCKET TO FORM A COMPLETE LOOP. TWIST TAUT WITH PIECE MARKED ⑥. SEE THE "WHEEL SECUREMENT" DETAIL ON PAGE 4 AND GENERAL NOTE "D" ON PAGE 3.
- ⑧ STEEL WIRE ROPE, 1/2" DIA., 11.5 TONS ( 8 REQD ). INSTALL CABLE ANGULARLY AS SHOWN AND TO FORM A COMPLETE LOOP FROM STAKE POCKET ON CAR TO POINT OF ATTACHMENT ON LADING AND BACK TO STAKE POCKET; AT REAR OF LADING, EXTEND AROUND MAIN FRAME MEMBER; AT FRONT OF LADING, EACH SIDE, EXTEND ONE CABLE THRU LADING LIFTING DEVICE, AROUND MAIN FRAME MEMBER, AND BACK THRU LIFTING DEVICE; OTHER CABLE TO EXTEND UNDER BUMPER AND AROUND TRUCK MAIN FRAME MEMBER. CAUTION: DO NOT TIE TO LADING LIFTING DEVICES OR BUMPERETTES. NOTE: CABLE OF A LARGER SIZE MAY BE USED IF AVAILABLE, WHEN SPECIFIED CABLE IS NOT AVAILABLE. SEE GENERAL NOTES "D", "F", "J", AND "K" ON PAGE 3. SEE THE "SPECIAL PROVISIONS" ON PAGE 4.
- ⑨ CLIP, WIRE ROPE, SIZE 1/2" ( 40 REQD ). USE FOUR ( 4 ) PER CABLE JOINT OF PIECE MARKED ⑧ AND ONE ( 1 ) PER THIMBLE. NOTE: A STANDARD THIMBLE AS SPECIFIED CAN BE SECURED TO A CABLE WITH A 1/2" CLIP. HOWEVER, IF DESIRED, OR IF THE 1/2" THIMBLE BEING USED IS OF A TYPE WHICH CANNOT BE SECURED TO A CABLE WITH A 1/2" CLIP, A 5/8" CLIP MAY BE USED.
- ⑩ THIMBLE, STANDARD, SIZE 1/2" ( 8 REQD ). USE ONE ( 1 ) PER STAKE POCKET. SECURE TO CABLES, PIECES MARKED ⑧, W/1-CLIP PER THIMBLE. NOTE THAT AN "OPEN PATTERN" THIMBLE IS RECOMMENDED.
- ⑪ WATERPROOF PAPER OR BURLAP OF A SUFFICIENT SIZE TO POSITION UNDER AND EXTEND 2" ABOVE PIECES MARKED ② AND ④.

**ISOMETRIC VIEW**



**REAR VIEW**



(GENERAL NOTES CONTINUED)

**GENERAL NOTES**

- H. DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE UNLESS OTHERWISE DIMENSIONED. FOR EXAMPLE, 2" X 4" MATERIAL IS ACTUALLY 1-1/2" THICK BY 3-1/2" WIDE.
- J. THE CABLES MUST BE INSTALLED AT THE ANGLE SHOWN IN THE LOAD VIEWS.
- K. IF CABLE OF A LARGER SIZE IS USED, FOUR (4) CABLES, ONE AT EACH POINT OF ATTACHMENT, WILL BE ADEQUATE FOR RETAINING THE LADING. USE OF 5/8" CABLE WILL REQUIRE A JOINT USING FIVE (5) WIRE ROPE CLIPS. THE NUTS ON EACH CLIP WILL BE TIGHTENED TO A TORQUE OF 135 TO 150 FOOT POUNDS.

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1.
- B. THE LOAD AS SHOWN IS BASED ON A FLAT CAR 9'-2" WIDE (PLATFORM). WIDER CARS CAN BE USED. ONLY ONE UNIT OF LADING IS SHOWN; HOWEVER, MULTIPLES OF UNITS, AS SHOWN OR DISSIMILAR IN NATURE, MAY BE LOADED ON A CAR IF SPACE PERMITS. THE NUMBER OF UNITS TO BE LOADED ON A CAR WILL BE DEPENDENT ON THE SIZE OF THE CAR USED OR THE QUANTITIES OF UNITS TO BE SHIPPED, WITH THE VIEW OF FULL UTILIZATION OF CARRIER EQUIPMENT.

**NOTICE TO TRANSPORTATION OFFICER:**

IN LIEU OF REQUISITIONING A GENERAL SERVICE FM \* FLAT CAR AS DEPICTED HEREIN, EVERY EFFORT SHOULD BE MADE TO ACQUIRE AN FMS \* TYPE CAR. THIS IS A CUSHIONED CAR EQUIPPED WITH SPECIAL TIEDOWN CHANNELS AND MOVABLE ANCHOR AND CHAIN ASSEMBLY TIEDOWN DEVICES \* \*, SUCH AS IS USED FOR TRANSPORTING AGRICULTURAL MACHINERY AND HEAVY, EARTH MOVING EQUIPMENT. SEE THE "SPECIAL PROVISIONS" ON PAGE 4 FOR GUIDANCE.

\* ASSOCIATION OF AMERICAN RAILROADS (AAR) MECHANICAL DESIGNATION FOR CAR TYPE. REFERENCE IS MADE TO THE "OFFICIAL RAILWAY EQUIPMENT REGISTER".

\*\* A TYPICAL CAR OF THIS TYPE IS SHOWN BY FIGURE 88-B OF SECTION 6 IN PUBLICATION OF AAR TITLED "GENERAL RULES GOVERNING THE LOADING OF COMMODITIES ON OPEN TOP CARS AND TRAILERS".

**C. LADING DATA:**

ITEM DIMENSIONS ----- 22'-0-1/4" LONG X 8'-0" WIDE X 9'-3" HIGH.  
ITEM GROSS WEIGHT ----- 15,660 POUNDS (APPROX).

- D. REFER TO ORD DWG 19-48-C-ORDJU-588, "WIRE ROPE AND ANNEALED WIRE APPLICATION METHODS FOR SECURING LADING ON RAIL & MOTOR CARRIER EQUIP", FOR PROPER TIEDOWN APPLICATION, EXCEPT THAT THE NUTS ON 1/2" CLIPS WILL BE TIGHTENED TO A TORQUE OF 75 TO 90 FOOT POUNDS. CAUTION: DURING WIRE ROPE INSTALLATION AVOID CONTACT WITH ALL ELECTRICAL WIRING, VEHICLE CONTROLS AND OTHER APPURTENANCES. METAL FILLERS OR COMPARABLE CUSHIONING MATERIAL MUST BE USED BETWEEN TIEDOWN WIRES AND/OR CABLES AND ALL SHARP EDGES, AND ANTI-CHAFING MATERIAL MUST BE USED BETWEEN CONTACTING TIEDOWN WIRES AND LADING TIRES.
- E. REFER TO ASSOCIATION OF AMERICAN RAILROADS MANUAL, "GENERAL RULES GOVERNING THE LOADING OF COMMODITIES ON OPEN TOP CARS AND TRAILERS", FOR APPLICABLE LOADING RULES; PREFACE, 1A, 2, 3, 4, 5, 9, 14, 15, 19A AND 19B. ADDITIONALLY, LADING TIRES WILL BE INFLATED TO 10 PSI ABOVE HIGHWAY OPERATING PRESSURE, AND ALL HAND BRAKES MUST BE "SET" WITH THE HAND LEVERS WIRE TIED OR BLOCKED.
- F. WIRE ROPE CABLE MUST BE TENSIONED SUFFICIENTLY TO CAUSE SLIGHT VEHICLE BODY DEPRESSION. TENSIONING CAN BE ACCOMPLISHED BY EMPLOYING TWO (2) CABLE "GRIPPERS" AND AN APPLICABLY SIZED "COME-A-LONG" TYPE MECHANICAL HOIST.
- G. NOTICE: A STAGGERED NAILING PATTERN WILL BE USED WHEN DUNNAGE IS NAILED TO THE FLOOR OF THE TRANSPORTING VEHICLE, OR WHEN LAMINATING DUNNAGE. ADDITIONALLY, THE NAILING PATTERN FOR AN UPPER PIECE OF LAMINATED DUNNAGE WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL FOR THAT PIECE WILL NOT BE DRIVEN THROUGH ONTO OR RIGHT BESIDE A NAIL IN A LOWER PIECE.

(CONTINUED AT LEFT)

**BILL OF MATERIAL**

LUMBER	LINEAR FEET	BOARD FEET
2" X 2"	18	6
2" X 4"	63	42
2" X 6"	21	21
6" X 8"	10	40
NAILS	NO. REQD	POUNDS
12d (3-1/4")	44	3/4
20d (4")	12	1/2
30d (4-1/2")	96	5
40d (5")	56	3-1/2
60d (6")	16	1-3/4
ROPE, STEEL WIRE, 1/2" DIA	172' REQD	76 LBS
CLIPS, 1/2"	48 REQD	21 LBS
CLIPS, 5/8" (ALT FOR 1/2" 8 REQD)		5 LBS
THIMBLES, STANDARD, 1/2"	8 REQD	2 LBS
WIRE, NO. 8 GAGE	484' REQD	44 LBS
WATERPROOF PAPER OR BURLAP	AS REQD	NIL

**MATERIAL SPECIFICATIONS**

- LUMBER** ---- : DOUGLAS FIR OR COMPARABLE LUMBER WITH STRAIGHT GRAIN AND FREE OF MATERIAL DEFECTS. REF: FED SPEC MM-L-751.
- NAILS** ---- : COMMON. REF: FED SPEC FF-N-105.
- ROPE** ---- : STEEL WIRE, PLAIN, PREFORMED, REGULAR LAY, 11.5 TONS, 6 X 19, FLEXIBLE IWRC, MACWHYTE WIRE ROPE CO (OR EQUAL). REF: FED SPEC RR-W-410.
- WIRE** ---- : ANNEALED, BLACK. REF: FED SPEC QQ-W-461.
- CLIPS** ---- : "U" BOLT, CROSBY, HEAVY DUTY (OR EQUAL). REF: FED SPEC FF-C-450, TYPE 1, CLASS 1.

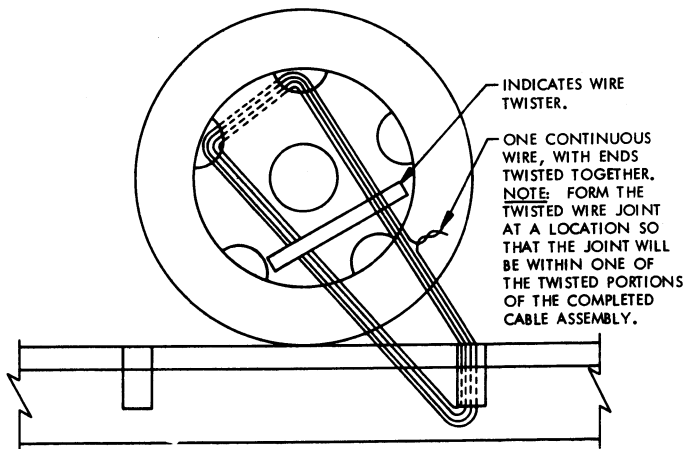
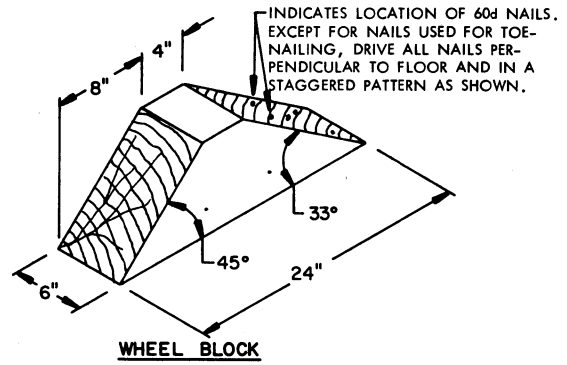
**LOAD AS SHOWN**

ITEM	QUANTITY	WEIGHT (APPROX)
COMPONENT OF RADAR SET	1	15,660 LBS
DUNNAGE		372 LBS
<b>TOTAL WEIGHT</b>		<b>16,032 LBS</b>

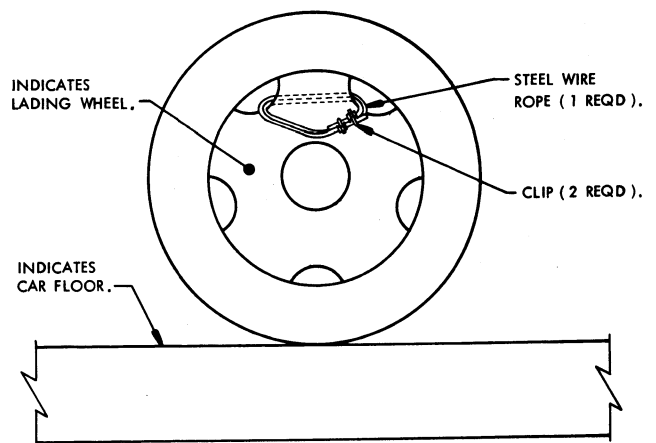
**SPECIAL PROVISIONS:**

LADING MAY BE SECURED ON A CUSHIONED FMS TYPE FLAT CAR WITH CHAIN TIEDOWN ASSEMBLIES IN LIEU OF USING THE DEPICTED GENERAL SERVICE FM TYPE CAR AND THE SPECIFIED TIEDOWN MATERIALS, PROVIDING THE FOLLOWING CONDITIONS ARE MET:

1. ONE (1) MOVABLE ANCHOR WITH CHAIN ASSEMBLY TIEDOWN DEVICE MUST BE SUBSTITUTED FOR EACH WIRE ROPE CABLE TIEDOWN MARKED (8). CHAINS WILL BE ATTACHED TO THE LADING AT THE SAME LOCATIONS SHOWN FOR THE WIRE ROPE. THE ANCHOR DEVICES OF A MATCHING PAIR OF CHAIN TIEDOWNS AT THE SAME END OF THE TRUCK SHOULD BE ATTACHED TO A MATED PAIR OF INBOARD OR OUTBOARD TIEDOWN CHANNELS OF THE CAR FLOOR. ANCHOR DEVICES SHOULD BE LOCATED SO THAT THE MATCHING PAIR OF CHAIN TIEDOWNS ARE AS PARALLEL TO EACH OTHER AS POSSIBLE AND SO THAT THE VERTICAL ANGLE BETWEEN THE CAR FLOOR AND A CHAIN DOES NOT EXCEED 45°.
2. FOR SECURING THE WHEELS, IN LIEU OF STRANDED-WIRE TIEDOWNS, CHOCK BLOCKS, AND SIDE BLOCKING PIECES, TWO (2) CHAIN ASSEMBLIES WILL BE ATTACHED TO THE LIGHTENING HOLES IN EACH WHEEL. HOWEVER, IF THE LIGHTENING HOLES ARE NOT LARGE ENOUGH TO RECEIVE THE CHAINS, A STEEL WIRE ROPE (CABLE) LOOP MUST BE PROVIDED FOR ATTACHMENT OF THE CHAINS. SEE THE "ALTERNATIVE WHEEL SECUREMENT" DETAIL BELOW FOR METHOD OF APPLYING CABLE.
3. BEFORE AND DURING INSTALLATION, THE ANCHOR DEVICES SHALL BE INSPECTED FOR BENT HOOKS, STRETCH, GOUGES, BENT LINKS, AND EXCESSIVE WEAR IN THE CHAIN AND FOR DAMAGED LOAD BINDERS OR WINCHES, OR ANY OTHER NOTICEABLE DEFECTS. ANY DEFICIENCY SHALL BE CAUSE FOR NOT USING AN ANCHOR AND CHAIN ASSEMBLY.
4. CHAINS MUST NOT BE TWISTED DURING INSTALLATION. CHAINS ARE TO BE STRUCK WITH A HAMMER OR BAR AFTER TIGHTENING TO ELIMINATE ANY POSSIBLE MISALIGNMENT OF LINKS. FURTHER TIGHTENING MAY BE REQUIRED TO TAKE UP ANY SLACK THAT DEVELOPS DUE TO LINK ALIGNMENT.
5. TURNBUCKLES OR OTHER TENSIONING DEVICES NOT EQUIPPED WITH SELF-LOCKING DEVICES MUST BE WIRED OR PINNED TO PREVENT THEM FROM TURNING OR LOOSENING DURING TRANSIT.
6. OPEN HOOKS MUST BE SECURED WITH A WIRE AS REQUIRED TO PREVENT THE HOOK FROM BECOMING DISENGAGED FROM THE CHAIN LINK TO WHICH IT IS ATTACHED.
7. ANTI-CHAFING MATERIAL MUST BE PLACED AND SECURED BETWEEN THE CHAINS AND THE LADING AT ALL POINTS OF CONTACT, EXCEPT AT DEFINITIVE TIEDOWN POINTS.



AN EIGHT (8) STRAND INSTALLATION OF NO. 8 GAGE BLACK ANNEALED WIRE IS SHOWN, PASSED THRU HOLES IN WHEEL AND CAR STAKE POCKET TO FORM A COMPLETE LOOP, AND READY TO BE TWISTED TAUT WITH WIRE TWISTER.



AN INSTALLATION OF 1/2" DIAMETER STEEL WIRE ROPE IS SHOWN, PASSED THRU THE UPPER HOLES IN THE WHEEL TO FORM A COMPLETE DOUBLE LOOP WITH AN END-OVER-END LAP JOINT SECURED WITH TWO (2), SIZE 1/2", U-BOLT CLIPS. THE SIZE OF THE LOOP SHALL BE THE MINIMUM NECESSARY TO PERMIT ATTACHMENT OF TWO (2) CHAIN TIE DOWN ASSEMBLIES.

(FOR USE WITH CHAIN TIE DOWNS)