

1385-01A4

MULTIPLE SYSTEMS

LOADING AND BRACING ON FLAT BED OR "LOW-BOY" TRAILER OF 45 KW GENERATOR, TRAILER MOUNTED

THIS DRAWING SUPERSEDES
USAMC DRAWINGS 19-48-7437-
GSE II HA 35 AND 19-48-7448-
GSE II PR 6, AND ALL REVISIONS
THERETO.

DO NOT SCALE

REVISIONS				DRAFTSMAN	PROJ. ENG.
				JDS	C.F. / <i>[Signature]</i>
				CHECKED BY	LOG. ENGRG. OFFICE / <i>[Signature]</i>
				APPROVED	APPROVED BY
				<div style="font-size: x-small;"> <i>Wesley E. Gilleland</i> U.S. ARMY MISSILE COMMAND </div>	
				<div style="font-size: x-small;"> <i>[Signature]</i> APPROVED BY ORDER OF COMMANDING GENERAL U.S. ARMY MATERIEL COMMAND </div>	
				<div style="font-size: x-small;"> <i>[Signature]</i> USAMC AMMO CENTER </div>	
				U.S. ARMY MATERIEL COMMAND	
				MARCH 1973	
				CLASS	DIVISION
				DRAWING	FILE
				19	48
				7580	GSE II MSI

GENERAL NOTES

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AMCR 740-13.
- B. THE LOAD AS SHOWN IS BASED ON AN 8'-0" WIDE FLAT BED OR "LOW-BOY" TRAILER WITH A WOOD OR A WOOD AND METAL FLOOR. ONLY ONE UNIT OF LADING IS SHOWN; HOWEVER, MULTIPLES OF UNITS AS SHOWN OR UNITS DISSIMILAR IN NATURE MAY BE LOADED ON A TRAILER. THE NUMBER OF UNITS TO BE LOADED ON A TRAILER WILL BE DEPENDENT ON THE SIZE OF THE TRAILER TO BE USED OR THE QUANTITIES OF UNITS TO BE SHIPPED, WITH THE VIEW OF FULL UTILIZATION OF THE CARRIER EQUIPMENT.
- C. ONLY TRAILERS CAPABLE OF SAFELY TRANSPORTING THE LADING TO DESTINATION WITHOUT DAMAGE WILL BE SELECTED. TRAILERS SELECTED MUST HAVE "SOUND" FLOORS WHICH PROVIDE NAIL RETENTION PROPERTIES EQUAL TO OR BETTER THAN THE SPECIFIED DUNNAGE LUMBER, AND A SUFFICIENT NUMBER OF TIE DOWN FACILITIES OF A STRENGTH EQUAL TO OR BETTER THAN SPECIFIED LADING TIE DOWN ASSEMBLIES.
- D. SHIPMENT GROSS WEIGHT, AXLE DISTRIBUTION OF THE LADING WEIGHT AND OVERALL DIMENSIONS MUST MEET STATE LAW REQUIREMENTS.
- E. LADING DATA:
- ITEM DIMENSIONS ----- 13'-10-1/2" LONG X 7'-9" WIDE X 7'-2" HIGH.
ITEM GROSS WEIGHT -- 6,960 POUNDS (APPROX) WITH CABLE REEL.
6,600 POUNDS (APPROX) WITHOUT CABLE REEL.
- F. REFER TO ORD DWG 19-48-C-ORDJU-588, "WIRE ROPE AND ANNEALED WIRE APPLICATION METHODS FOR SECURING LADING ON RAIL & MOTOR CARRIER EQUIP", FOR PROPER TIE DOWN APPLICATION, EXCEPT NUTS ON 3/8" CABLE CLIPS WILL BE TIGHTENED TO A TORQUE OF 35 TO 40 FOOT POUNDS. CAUTION: DURING DUNNAGE INSTALLATION AVOID CONTACT WITH ALL ELECTRICAL WIRING, VEHICLE CONTROLS AND OTHER EQUIPMENT. METAL FILLERS OR COMPARABLE CUSHIONING MATERIALS MUST BE USED BETWEEN TIE DOWN WIRES AND ALL SHARP EDGES, AND ANTI-CHAFING MATERIAL MUST BE USED BETWEEN CONTACTING TIE DOWN WIRES AND LADING TIRES. ADDITIONALLY, LADING TIRES WILL BE INFLATED TO HIGHWAY OPERATING PRESSURE AND ALL HAND BRAKES MUST BE "SET" WITH THE HAND LEVERS WIRE TIED OR BLOCKED.
- G. SEE "SPECIAL PROVISIONS" ON THIS PAGE FOR SPECIFICATIONS WHICH MUST BE APPLIED IF CHAINS AND LOAD BINDERS ARE USED.
- H. WIRE ROPE CABLE MUST BE TENSIONED SUFFICIENTLY TO CAUSE SLIGHT VEHICLE BODY DEPRESSION. TENSIONING CAN BE ACCOMPLISHED BY EMPLOYING TWO (2) CABLE GRIPPERS AND AN APPLICABLY SIZED "COME-A-LONG" TYPE MECHANICAL HOIST.
- J. DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 2" X 4" MATERIAL IS ACTUALLY 1-5/8" THICK BY 3-5/8" WIDE OR 1-1/2" THICK BY 3-1/2" WIDE, AND 2" X 6" MATERIAL IS ACTUALLY 1-5/8" THICK BY 5-5/8" WIDE OR 1-1/2" THICK BY 5-1/2" WIDE.
- K. CAUTION: IT IS RECOMMENDED THAT CABLE TIE DOWNS BE INSTALLED TO APPROXIMATE THE ANGLE SHOWN; HOWEVER, IF PLACEMENT OF TRANSPORTER TIE DOWN FACILITIES PREVENTS THIS, CARE MUST BE EXERCISED TO ENSURE THAT CABLE TIE DOWNS ON THE SAME SIDE OF LADING ARE INSTALLED SO THEIR RETENTION FORCES ACT IN OPPOSITE LONGITUDINAL DIRECTIONS.
- L. NOTICE: A STAGGERED NAILING PATTERN WILL BE USED WHEN DUNNAGE IS NAILED TO THE FLOOR OF THE TRANSPORTING VEHICLE, OR WHEN LAMINATING DUNNAGE. ADDITIONALLY, THE NAILING PATTERN FOR AN UPPER PIECE OF LAMINATED DUNNAGE WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL FOR THAT PIECE WILL NOT BE DRIVEN THROUGH ONTO OR RIGHT BESIDE A NAIL IN A LOWER PIECE.

MATERIAL SPECIFICATIONS

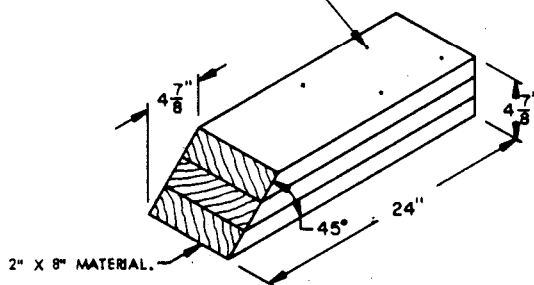
- LUMBER ----- : DOUGLAS FIR OR COMPARABLE LUMBER WITH STRAIGHT GRAIN AND FREE OF MATERIAL DEFECTS. REF: FED SPEC MM-L-751.
- NAILS ----- : COMMON, CEMENT COATED OR CHEMICALLY ETCHED.
REF: FED SPEC FF-N-105.
ALT: ANNULAR-RING TYPE NAIL OF SAME SIZE
- WIRE ----- : ANNEALED, BLACK. REF: FED SPEC QQ-W-461.
- ROPE ----- : STEEL WIRE, PLAIN, PREFORMED, REGULAR LAY, 6.56 TONS,
6 X 19, FLEXIBLE IWRC, MACWHYTE WIRE ROPE CO (OR EQUAL).
REF: FED SPEC RR-W-410.
- CLIP ----- : "U" BOLT, CROSBY, HEAVY DUTY (OR EQUAL). REF: FED SPEC FF-C-450, TYPE 1, CLASS 1.

SPECIAL PROVISIONS:

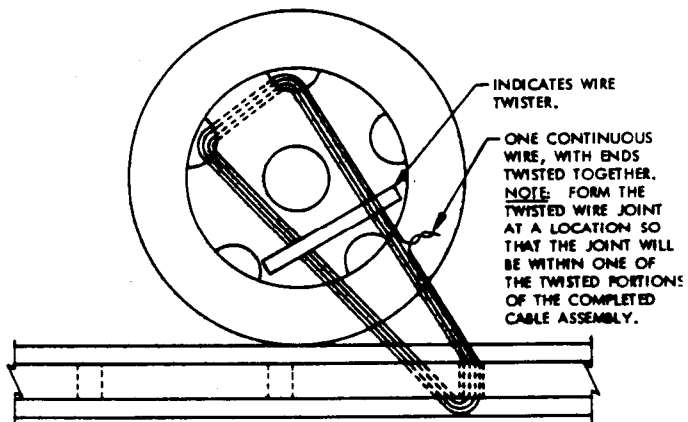
LADING MAY BE SECURED BY CARRIER-OWNED CHAINS AND LOAD BINDERS IN LIEU OF SPECIFIED WIRE ROPE CABLE AND/OR STRANDED ANNEALED WIRE TIE DOWN DUNNAGE MATERIALS, PROVIDING THE FOLLOWING CONDITIONS ARE MET:

1. ONLY CHAINS AND LOAD BINDERS OF GOOD QUALITY SHOULD BE USED. CAUTION: EXTREME CARE MUST BE USED IN TENSIONING CHAINS TO PREVENT DAMAGE TO THE LADING.
2. ONE (1) LINE OF 3/8" CHAIN, OR TWO (2) LINES OF 1/4" CHAIN, MAY BE SUBSTITUTED FOR EACH WIRE ROPE CABLE TIE DOWN MARKED (8). CHAINS SHALL BE INSTALLED AT THE SAME LOCATIONS SHOWN FOR WIRE ROPE CABLES AND IN THE SAME MANNER AS DIRECTED IN GENERAL NOTE "K" ON THIS PAGE.
3. FOR SECURING THE LADING LUNETTE, IN LIEU OF THE STRANDED WIRE TIE DOWNS PIECE MARKED (7), TWO LINES OF 1/4" CHAIN MAY BE SUBSTITUTED.
4. FOR WHEEL SECUREMENT, IN LIEU OF TWO (2) STRANDED WIRE TIE DOWNS MARKED (6), ONE (1) LINE OF 1/4" CHAIN MAY BE USED, TO PREVENT DAMAGE TO THE LIGHTENING HOLES AND WHEELS OF THE LADING, AND TO FACILITATE THE APPLICATION OF CHAINS AND LOAD BINDERS, THE CHAIN SHALL BE INSTALLED TO EXTEND FROM A FORWARD TIE DOWN FACILITY AT THE SIDE OF THE TRANSPORTER, THRU AN UPPER LIGHTENING HOLE OF THE WHEEL, BACK THRU AN ADJACENT LIGHTENING HOLE AND THEN DOWN TO A REARWARD TIE DOWN FACILITY ON THE SAME SIDE OF THE TRANSPORTER.
5. IF DESIRED, CHAINS OF A LARGER SIZE THAN SPECIFIED ABOVE MAY BE USED
6. BEFORE AND DURING INSTALLATION, THE CHAINS AND LOAD BINDERS SHALL BE INSPECTED FOR BENT HOOKS, STRETCH, GOUGES, BENT LINKS, WEAR AND ANY OTHER NOTICEABLE DEFECTS. ANY DEFICIENCY SHALL BE CAUSE FOR REJECTION OF A CHAIN OR LOAD BINDER. CHAINS MUST NOT BE TWISTED DURING INSTALLATION.
7. THE TENSIONING DEVICE OF EACH LOAD BINDER MUST BE SAFETY-WIRE TIED TO PREVENT ACCIDENTAL OPENING OR LOOSENING IN TRANSIT.
8. ANTI-CHAFING MATERIAL MUST BE PLACED AND SECURED BETWEEN CHAINS AND LADING AT ALL POINTS OF CONTACT, EXCEPT AT DEFINITIVE TIE DOWN POINTS.

DRIVE ALL NAILS PERPENDICULAR TO FLOOR AND IN A STAGGERED PATTERN AS SHOWN.



CHOCK BLOCK

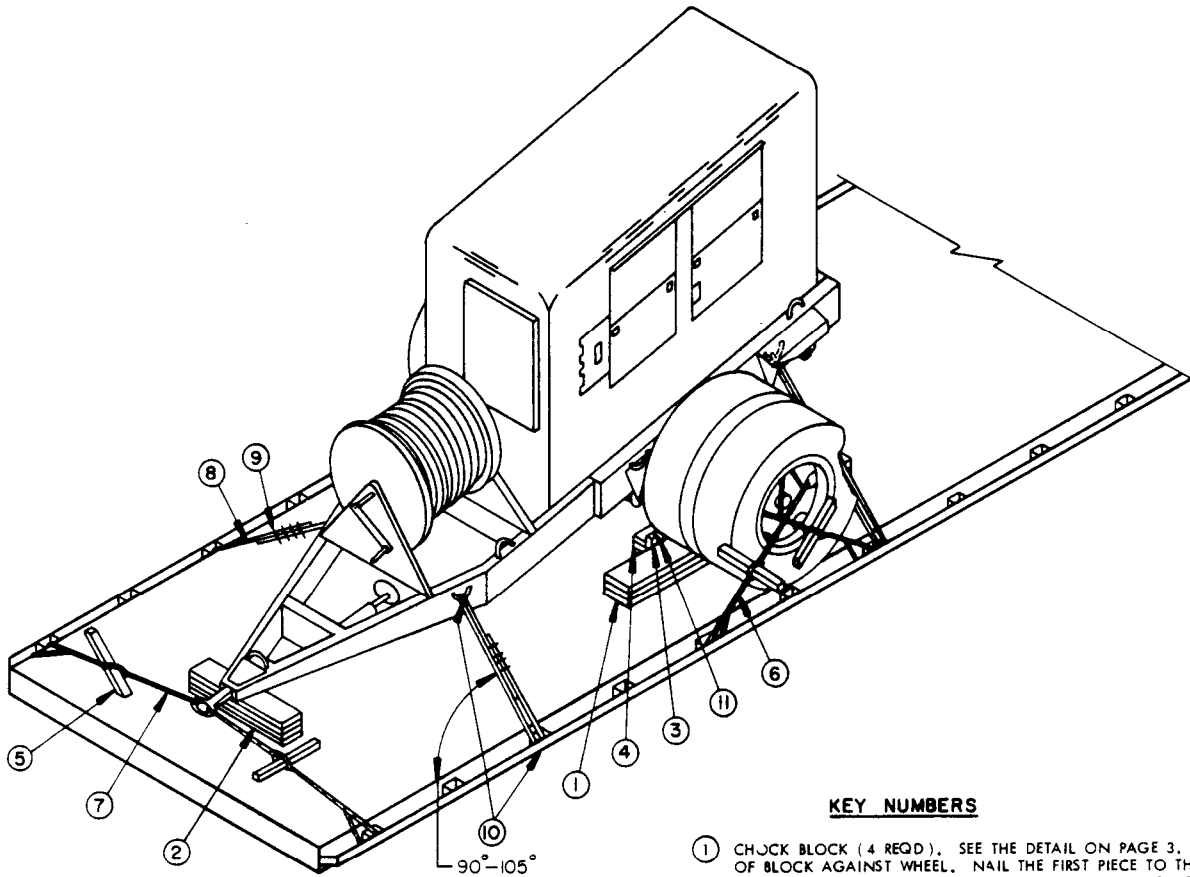


INDICATES WIRE TWISTER.

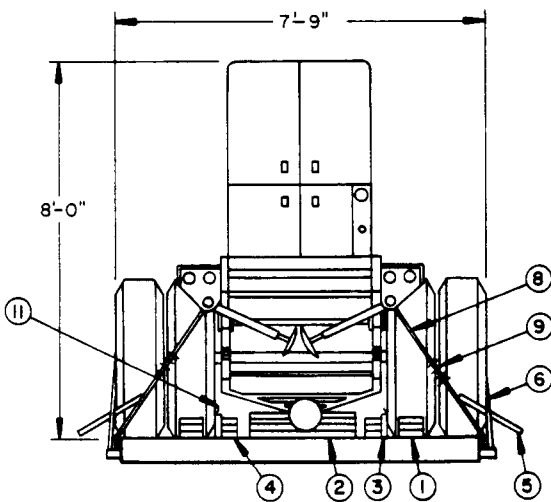
ONE CONTINUOUS WIRE, WITH ENDS TWISTED TOGETHER. NOTE: FORM THE TWISTED WIRE JOINT AT A LOCATION SO THAT THE JOINT WILL BE WITHIN ONE OF THE TWISTED PORTIONS OF THE COMPLETED CABLE ASSEMBLY.

WHEEL SECUREMENT

AN EIGHT (8) STRAND INSTALLATION OF NO. 8 GAGE BLACK ANNEALED WIRE IS SHOWN, PASSED THRU HOLES IN WHEEL AND TRAILER TIE DOWN FACILITY TO FORM A COMPLETE LOOP, AND READY TO BE TWISTED TAUT WITH WIRE TWISTER.



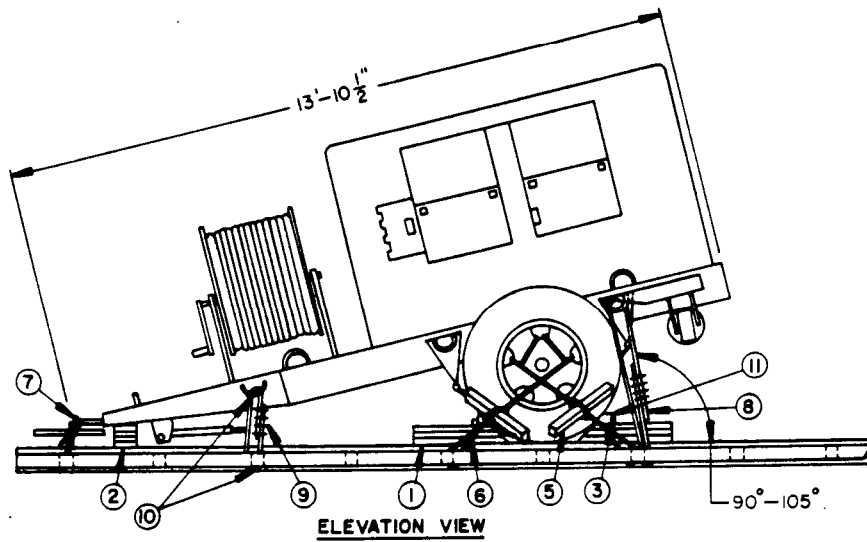
ISOMETRIC VIEW



REAR VIEW

KEY NUMBERS

- ① CHOCK BLOCK (4 REQD). SEE THE DETAIL ON PAGE 3. LOCATE BEVELED END OF BLOCK AGAINST WHEEL. NAIL THE FIRST PIECE TO THE TRAILER FLOOR W/5-12d NAILS. NAIL EACH ADDITIONAL PIECE W/4-20d NAILS. SEE GENERAL NOTE "L" ON PAGE 2.
- ② SUPPORT ASSEMBLY, 2" X 6" X 28" (QUADRUPLED) (1 REQD). NAIL THE FIRST PIECE TO THE TRAILER FLOOR W/6-12d NAILS. NAIL EACH ADDITIONAL PIECE IN A LIKE MANNER. SEE GENERAL NOTE "L" ON PAGE 2.
- ③ RUBBING STRIP, 2" X 6" X 36" (2 REQD). POSITION ON EDGE AND NAIL TO LOWER PIECE MARKED ④ W/5-12d NAILS.
- ④ SIDE BLOCKING, 2" X 4" X 36" (TRIPLED) (2 REQD). PRE-POSITION AND NAIL THE FIRST PIECE TO THE TRAILER FLOOR W/5-12d NAILS. NAIL EACH ADDITIONAL PIECE IN A LIKE MANNER.
- ⑤ WIRE TWISTER, 2" X 2" BY A LENGTH TO SUIT (6 REQD). SEE GENERAL NOTE F ON PAGE 2.
- ⑥ EIGHT (8) STRANDS OF NO. 8 GAGE BLACK ANNEALED WIRE (4 REQD). PASS THRU HOLES IN A WHEEL AND A TRANSPORTER TIE DOWN FACILITY TO FORM A COMPLETE LOOP. TWIST TAUT WITH PIECE MARKED ⑤. SEE THE "WHEEL SECUREMENT" DETAIL ON PAGE 3 AND GENERAL NOTE "F" ON PAGE 2.
- ⑦ EIGHT (8) STRANDS NO. 8 GAGE BLACK ANNEALED WIRE (2 REQD). PASS THRU LADING LUNETTE AND A TRANSPORTER TIE DOWN FACILITY TO FORM A COMPLETE LOOP. TWIST TAUT WITH PIECE MARKED ⑤. SEE GENERAL NOTE "F" ON PAGE 2.
- ⑧ STEEL WIRE ROPE, 3/8" DIAMETER, 6.56 TONS (4 REQD). INSTALL CABLE TO APPROXIMATE THE ANGLE SHOWN AND TO FORM A COMPLETE LOOP FROM TIE-DOWN FACILITY ON TRAILER THROUGH LADING TIE-DOWN DEVICE AND BACK TO TRAILER TIE-DOWN FACILITY. SEE GENERAL NOTES "F", "G", AND "H" ON PAGE 2. NOTE: CABLE OF A LARGER SIZE MAY BE USED IF AVAILABLE WHEN SPECIFIED CABLE IS NOT AVAILABLE.
- ⑨ CLIP, SIZE 3/8" (24 REQD). FOUR (4) PER CABLE AND ONE (1) PER THIMBLE. A STANDARD THIMBLE AS SPECIFIED CAN BE SECURED TO A CABLE WITH A 3/8" CLIP. HOWEVER, IF DESIRED OR IF THE 3/8" THIMBLE BEING USED IS OF A TYPE WHICH CANNOT BE SECURED TO A CABLE WITH A 3/8" CLIP, A 1/2" CLIP MAY BE USED.
- ⑩ THIMBLE, STANDARD, SIZE 3/8" (8 REQD). ONE (1) PER TRAILER TIE-DOWN FACILITY AND ONE (1) PER LADING TIE DOWN DEVICE. SECURE TO WIRE ROPE MARKED ⑧ W/1-CLIP PER THIMBLE. SEE GENERAL NOTE "F" ON PAGE 2.
- ⑪ WATERPROOF PAPER OR BURLAP OF A SUFFICIENT SIZE TO POSITION UNDER AND EXTEND 2" ABOVE PIECE MARKED ③.



BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
2" X 2"	9	3
2" X 4"	18	12
2" X 6"	16	16
2" X 8"	22	30
NAILS	NO. REQD	POUNDS
12d (3-1/4")	90	1-1/2
20d (4")	32	1-1/4
ROPE, STEEL WIRE, 3/8" DIA ----- 48' REQD ----- 12 LBS CLIP, 3/8" ----- 24 REQD ----- 8 LBS THIMBLE, STANDARD, 3/8" ----- 8 REQD ----- 2 LBS WIRE, NO. 8 GAGE ----- 224 REQD ----- 21 LBS WATERPROOF PAPER OR BURLAP ----- AS REQD ----- NIL CLIP, 1/2" (ALT FOR 3/8") ----- 8 REQD ----- 4 LBS		

LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
45 KW GENERATOR -----	1 -----	6,960 LBS *
DUNNAGE -----	-----	202 LBS
TOTAL WEIGHT -----		7,162 LBS

* SEE GENERAL NOTE "E" ON PAGE 2.