APPROVED BY
MECH DIV AAR, THEIR LETTER
DATED SAUG. TO FILE LAP-11.0

SIGNED Jeans L. Paux
DATE 14 August 1910
TEA, MTMTS, FT EUSTIS, VA.

NIKE-HERCULES

LOADING AND BRACING ON FLAT CAR OF THE COMPONENT PARTS FOR THE FIXED HIPAR RADAR

INDEX

<u>ITEM</u> PA	AGE (S)
GENERAL NOTES, AND MATERIAL SPECIFICATIONS	2
DETAILS	3
HIPAR RADAR SET ON A 41'-6" LONG BY 9'-4" WIDE CAR-	4,5
HIPAR RADAR SET ON A 50'-0" LONG BY 9'-2" WIDE CAR-	6.7

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GENERAL NOTES

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AMCR 740-13.
- B. LOADS AS SHOWN HEREIN ARE BASED ON FLAT CARS OF VARIOUS LENGTHS AND WIDTHS WITH STAKE POCKETS SPACED 42" ON CENTER. SEE THE "SPECIAL NOTES" SECTION ADJACENT TO AN OUTLOADING METHOD FOR OUTLOADING GUIDANCE. SEE GENERAL NOTE "L".
- C. LADING DATA (CRATED):

	ITEM	WT LBS (APP	ROX) <u>DIMENSIONS</u>
1.	AMPLIFIER, RADIO FREQUENCY	ر 4,790	7'-0" LONG X 5'-5" WIDE X 7'-5" HIGH.
2.	AMPLIFIER, RADIO FREQUENCY	7 8,560	7'-0" LONG X 5'-5" WIDE X 7'-5" HIGH.
3.	CONTROL INDICATOR	3,240	6'-2-1/2" LONG X 4'-6" WIDE X 7'-1" HIGH.
4.	COOLER, ELECTRONIC	4,045	7'-7" LONG X 4'-2" WIDE X 6'-2" HIGH.
5.	GENERATOR, PULSE	3,330	4'-10" LONG X 5'-1" WIDE X 7'-3" HIGH.
6.	POWER SUPPLY	4,810	6'-0" LONG X 4'-9" WIDE X 7'-2" HIGH.
7.	RECEIVER GROUP	2,540	6'-3" LONG X 3'-5" WIDE X 7'-2" HIGH.
8.	REGULATOR, VOLTAGE	3,610	4'-5" LONG X 3'-6" WIDE X 5'-5" HIGH.

- D. REFER TO ASSOCIATION OF AMERICAN RAILROADS MANUAL, "GENERAL RULES GOVERNING THE LOADING OF COMMODITIES ON OPEN TOP CARS", FOR APPLICABLE LOADING RULES: PREFACE, 1(a), 2, 3, 4, 5, 9, 14, AND 15.
- E. ONLY CARS WITH "SOUND" FLOORS WILL BE USED. CARS WITH STEEL FLOOR ENDS AND/OR EXPOSED STEEL BOLSTERS WHICH INTERFERE WITH PROPER POSITIONING OR NAILING OF THE DUNNAGE WILL NOT BE USED. FOR SPECIAL PROVISIONS SEE "END BLOCKING FOR CARS WITH EXPOSED STEEL BOLSTERS" DETAIL ON PAGE 3.
- F. WHEN ANY STRAP IS SEALED AT AN END-OVER-END LAP JOINT, OR AS SHOWN IN "DETAIL A" AND "DETAIL B" ON PAGE 3, A MINIMUM OF TWO (2) SEALS, BUTTED TOGETHER, WITH TWO (2) PAIR OF CRIMPS PER SEAL MUST BE USED.
- G. CAUTION: STAKE POCKETS WILL BE USED FOR ALL TIE DOWN STRAPPING WHEREVER POSSIBLE. DO NOT USE SWIVEL RING TYPE ANCHOR DEVICES. IF OTHER TYPES ARE USED, THEY MUST BE OF SUFFICIENT WIDTH TO RECEIVE 2" STRAP.
- H. DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 2" X 6" MATERIAL IS ACTUALLY 1-5/8" THICK BY 5-5/8" WIDE.
- J. NOTICE: A STAGGERED NAILING PATTERN WILL BE USED WHEN DUNNAGE IS NAILED TO THE FLOOR OF THE TRANSPORTING VEHICLE, OR WHEN LAMINATING DUNNAGE. ADDITIONALLY, THE NAILING PATTERN FOR AN UPPER PIECE OF LAMINATED DUNNAGE WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL FOR THAT PIECE WILL NOT BE DRIVEN THROUGH ONTO OR RIGHT BESIDE A NAIL IN A LOWER PIECE.
- K. IF EDGE PROTECTORS FOR 2" STEEL STRAPPING ARE NOT COMMERCIALLY AVAILABLE, THEY MAY BE FORMED FROM 18 (MINIMUM) GAGE SHEET STEEL PIECES WHICH ARE 9" LONG BY 6" WIDE.
- L. BASED ON FLAT CARS WITH STAKE POCKETS SPACED 42" ON CENTER, THE CRATED ITEMS MUST BE POSITIONED ON THE CAR AS SHOWN TO PROVIDE FOR PROPER APPLICATION OF THE 2" HOLD-DOWN STRAPS; HOWEVER, IF CARS ARE AVAILABLE WITH STAKE POCKETS SPACED OTHER THAN 42" APART OR IF ADEQUATE TIE DOWN DEVICES ARE PROVIDED BETWEEN STAKE POCKETS, THE CRATED ITEMS SHOULD BE POSITIONED ON THE CAR TO MOST EFFICIENTLY UTILIZE TIE DOWN ATTACHMENT POINTS.

 CAUTION: EACH CRATED ITEM MUST BE SECURED WITH NOT LESS THAN TWO (2) HOLD-DOWN STRAPS. ADDITIONALLY, A HOLD-DOWN STRAP MUST NOT BE INSTALLED SO NEAR THE END OF AN ITEM THAT IT IS IN DANGER OF BEING DISLODGED DURING TRANSPORT.

MATERIAL SPECIFICATIONS

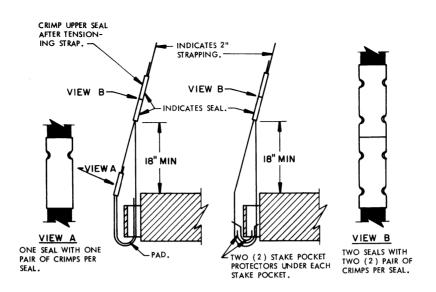
LUMBER ----
DOUGLAS FIR OR COMPARABLE LUMBER WITH STRAIGHT GRAIN AND FREE OF MATERIAL DEFECTS. REF: FED SPEC MM-L-751.

NAILS -----:

COMMON, CEMENT COATED OR CHEMICALLY ETCHED. REF: FED SPEC FF-N-105.
ALT: ANNULAR-RING TYPE NAIL OF SAME SIZE.

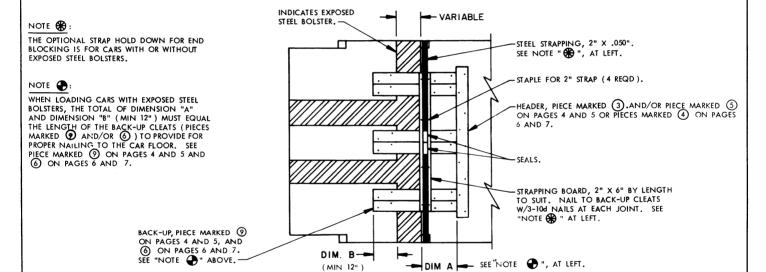
STRAPPING, STEEL -: TYPE I OR IV, CLASS A OR C. REF: FED SPEC QQ-S-781.

STRAP SEAL; STRAP
STAPLE; STAKE
POCKET PROTECTOR;
EDGE PROTECTOR: COMMERCIAL GRADE.



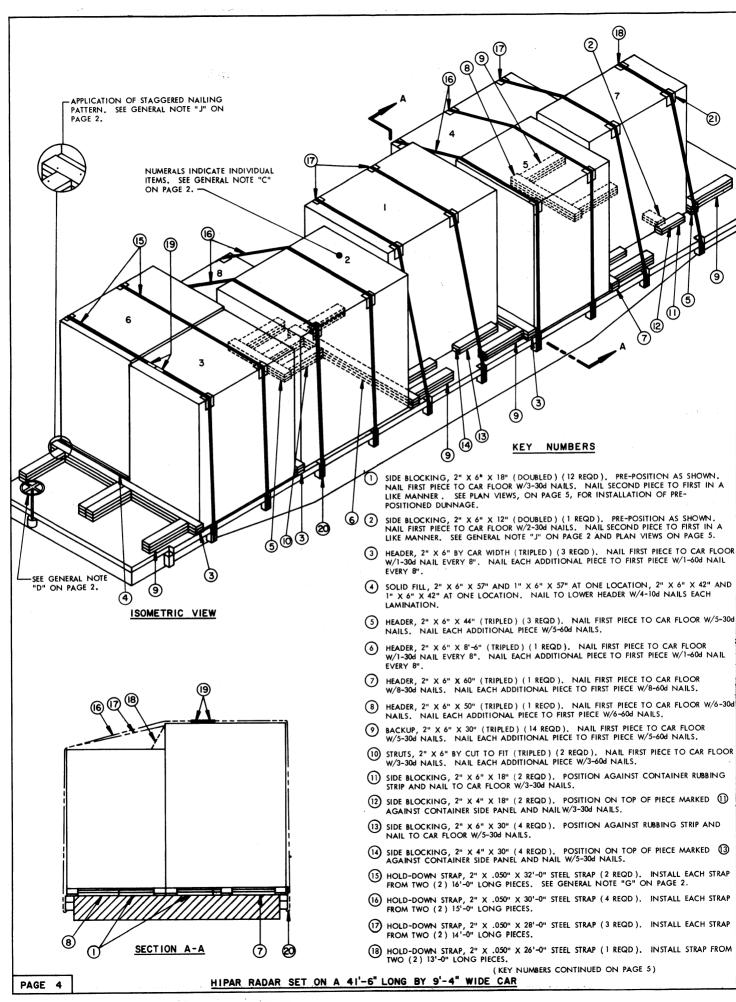
DETAIL A

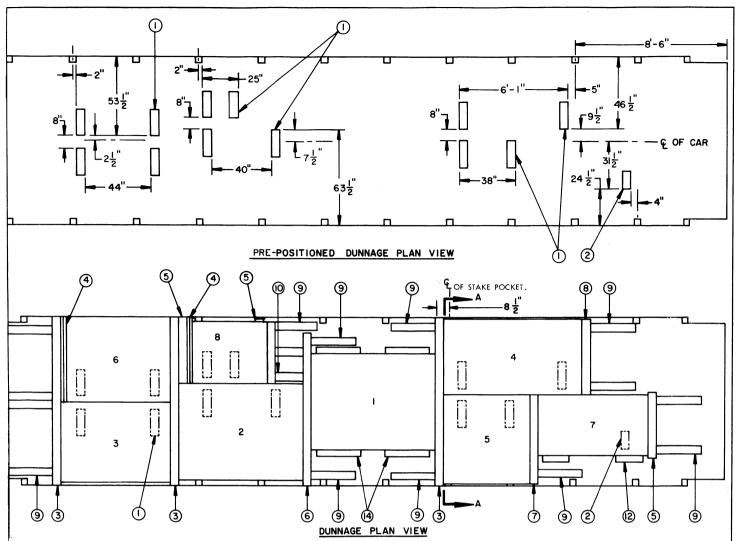
METHOD OF INSTALLING 2" STRAPPING AND PAD AT STAKE POCKET. DETAIL B
METHOD OF INSTALLING
2" STRAPPING AND STAKE
POCKET PROTECTORS (ALT



END BLOCKING FOR CARS WITH EXPOSED STEEL BOLSTERS

SEE GENERAL NOTE "E" ON PAGE 2.





SPECIAL NOTES:

THE 2" HOLD-DOWN STRAPS HAVE BEEN OMITTED FROM THIS VIEW FOR CLARITY.

- A 41"-6" LONG BY 9"-4" WIDE (PLATFORM) CAR WITH STAKE POCKETS SPACED 42" ON CENTER IS SHOWN. A LONGER OR WIDER FLAT CAR MAY BE USED; HOWEVER, A LONGER CAR SHOULD NOT BE ORDERED FOR THIS SHIPMENT.
- 2. IF A 10'-6" WIDE (PLATFORM) FLAT CAR IS USED FOR THIS LOAD CONFIGURATION, ALL PRE-POSITIONED DUNNAGE MAY BE OMITTED, AND PARALLEL SIDE BLOCKING METHOD SHOWN AS PIECES MARKED [1], [2], (3] AND [4], MAY BE IN-STALLED. USE 2" X 6" X 24" FOR FIRST PIECE AND NAIL TO CAR FLOOR W/4-30d NAILS. USE 2" X 4" X 24" FOR SECOND PIECE AND NAIL TO FIRST W/4-30d NAILS. LATERAL SIDE BLOCKING, 2" X 6" X 18" (DUBLED) MAY BE USED IN LIEU OF PARALLEL BLOCKING IF SURFACE AREA IS AVAILABLE.
- FOR INSTALLATION OF PRE-POSITIONED SIDE BLOCKING TO BE USED IN THIS SHIP-MENT, SEE DUNNAGE PLAN VIEW ABOVE.
- 4. IF THE FLAT CAR BEING LOADED HAS STEEL BOLSTERS, SEE "END BLOCKING FOR CARS WITH EXPOSED STEEL BOLSTERS" DETAIL ON PAGE 3, FOR SPECIAL GUIDANCE WHICH MAY BE APPLIED.
- 5. STARTING POINT FOR THIS SHIPMENT SHOULD BE FROM THE HEADER, PIECE MARKED 3, WHICH IS ADJACENT TO THE SECTION A-A CUTTING PLANE. SEE THE LOCATION DIMENSION BY THE "DUNNAGE PLAN VIEW".

(KEY NUMBERS CONTINUED FROM PAGE 4)

- (19) SEAL FOR 2" STRAPPING (80 REOD, 8 PER STRAP). EXCEPT FOR THE SEALS USED TO SECURE THE PADS, DOUBLE CRIMP EACH SEAL. SEE "DETAIL A" ON PAGE 3 AND GENERAL NOTE "F" ON PAGE 2.
- (20) PAD, 2" X .050" STEEL STRAPPING 24" LONG (20 REQD). POSITION UNDER AND SEAL TO A HOLD-DOWN STRAP. SEE "DETAIL A" ON PAGE 3. ALT: STAKE POCKET PROTECTOR, SIGNODE NO. 1 (OR EQUAL (40 REQD). TWO (2) USED UNDER EACH STAKE POCKET WITH A HOLD-DOWN STRAP. SEE "DETAIL B" ON PAGE 3.
- 21) EDGE PROTECTOR FOR 2" STRAPPING (20 REQD), POSITION UNDER A HOLD-DOWN STRAP AT TOP EDGE OF LOAD, SEE GENERAL NOTE "K" ON PAGE 2.

BILL OF MATERIAL				
LUMBER	LINEAR FEET	BOARD FEET		
1" X 6"	9	5		
2" X 4"	13	9		
2" × 6"	347	347		
NAILS	NO. REQD	POUNDS		
10d (3")	4	NIL		
30d (4-1/2")	288	14-1/2		
60d (6")	320	32		
STEEL STRAPPING, 2" X .050" 334' REQD 111 LBS SEAL FOR 2" STRAPPING 80 REQD 16 LBS				

EDGE PROTECTORS ----- 5 LBS

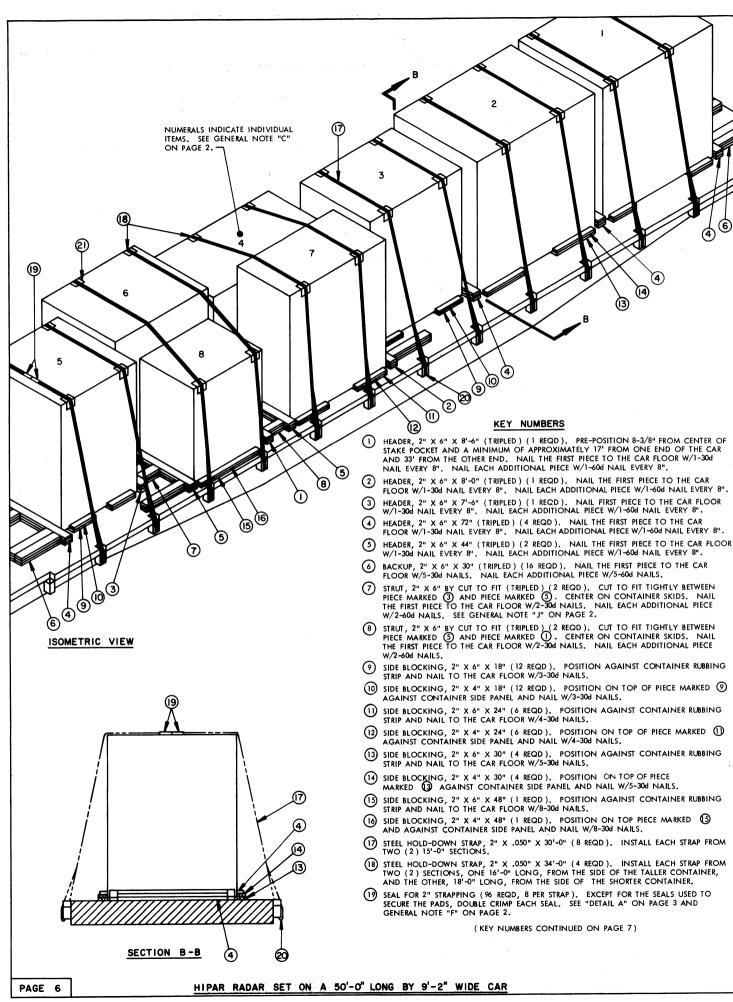
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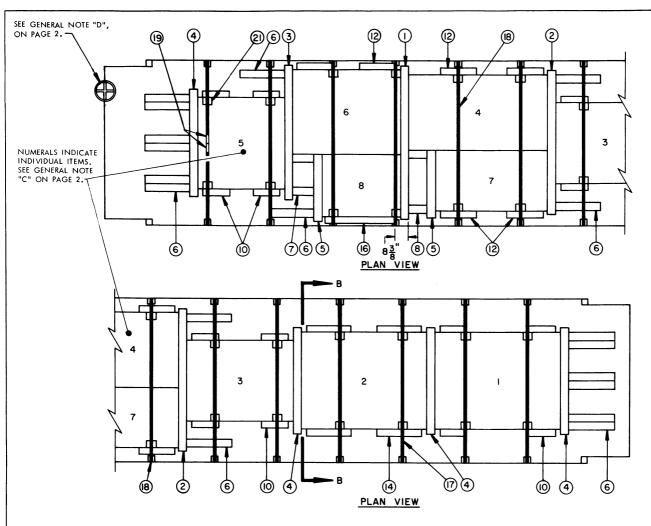
| ITEM | QUANTITY | WEIGHT (APPROX.)
| FIXED HIPAR RADAR
| SET (CRATED.) ------ 34,925 LBS
| DUNNAGE ------- 1,086 LBS

TOTAL WEIGHT ---- 36,011 LBS

HIPAR RADAR SET ON A 41'-6" LONG BY 9'-4" WIDE CAR

PAGE 5





SPECIAL NOTES:

- 1. A 50'-0" LONG BY 9'-2" WIDE (PLATFORM) CAR WITH STAKE POCKETS SPACED 42" ON CENTER IS SHOWN. A LONGER OR A WIDER FLAT CAR MAY BE USED; HOWEVER, A CAR LONGER THAN 50'-6" SHOULD NOT BE ORDERED FOR THIS SHIPMENT.
- 2. STARTING POINT FOR THIS SHIPMENT SHOULD BE FROM THE TRIPLED HEADER PIECE MARKED (). POSITION FRONT EDGE OF HEADER 8-3/8" FROM CENTER OF FIFTH STAKE POCKET, AND LOADING MAY BE IN BOTH DIRECTIONS. SEE THE LOCATION DIMENSION BY THE "PLAN VIEW".

(KEY NUMBERS CONTINUED FROM PAGE 6)

- PAD, 2" X .050" STEEL STRAPPING 24" LONG (24 REOD). POSITION UNDER AND SEAL TO A HOLD-DOWN STRAP. SEE "DETAIL A" ON PAGE 3. ALT: STAKE POCKET PROTECTOR, SIGNODE NO. 1 (OR EQUAL) (48 REOD). TWO (2) USED UNDER EACH STAKE POCKET WITH A HOLD-DOW: STRAP. SEE "DETAIL B" ON PAGE 3.
- EDGE PROTECTOR FOR 2" STRAPPING (24 REQD). POSITION UNDER A HOLD-DOWN STRAP AT TOP EDGE OF LOAD. SEE GENERAL NOTE "K" ON PAGE 2.

BILL OF MATERIAL				
LUMBER	LINEAR FEET	BOARD FEET		
2" X 4"	44	30		
2" X 6"	349	349		
NAILS	NO. REQD	POUNDS		
30d (4-1/2")	348	17-1/2		
60d (6")	344	34-1/2		
STEEL STRAPPING, 2" X .050" 424' REQD 142 LBS SEALS FOR 2" STRAPPING % REQD 19 LBS EDGE PROTECTORS 24 REQD 6 LBS				

LOAD AS SHOWN QUANTITY

WEIGHT (APPROX) ITEM FIXED HIPAR RADAR
SET (CRATED)* ------ 1 ----- 34,925 LBS
DUNNAGE ------ 1,167 LBS TOTAL WEIGHT ----- 36,092 LBS

* FOR INDIVIDUAL ITEMS, SEE GENERAL NOTE "C".

HIPAR RADAR SET ON A 50'-0" LONG BY 9'-2" WIDE CAR

PAGE

PAGE 8