# STORAGE IN APPROVED MAGAZINES OF CBU-55/B PACKED IN THE CNU-120/E CONTAINER

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	U.S. ARMY MATERIEL COMMAND DRAWING					
	David a. Piskouk		DRAFTSMA	AN	I. DEPPE	
			ENGINEER	3	M. DAEUMEI	R
	AMSTA-AR-ESK  APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND			NGINEERING VISION	, J,	Sprague
			LOGISTICS ENGINEERING Thom I Withh			
			NOVEMBER 1991 /			
	U.S. ARMY DEFENSE AMMUNI		CLASS	NOISIVID	DRAWING	FILE
	REVISION NO. 1	NOVEMBER 1995	19	48	7137	SP1-3-4-14-
	SEE REVISION LISTI	NG ON PAGE 2.	13	70	'13'	22J29

DO NOT SCALE

#### **GENERAL NOTES**

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES SPECIFIED HEREIN ARE APPLICABLE TO THE CBU-55/B PACKED ONE PER CNJ-120/E CONTAINER. SUBSEQUENT REFERÊNCE TO CONTAINER MEANS THE CNJ-120/E CONTAINER WITH CONTENTS. FOR DETAIL OF THE CONTAINER SEE PAGE 3.

CONTAINER DIMENSIONS - - - - - 102-17/32" L X 23-5/32" W X 25-31/32" H GROSS WEIGHT - - - - - - - - 942 LBS (APPROX) CUBE - - - - - - - - - - 35.7 CUBIC FEET (APPROX)

CAUTION: CONTAINERS MUST NOT BE STACKED MORE THAN SIX (6) CONTAINERS HIGH. ALSO SEE NOTE "G" FOR ADDITIONAL REQUIREMENTS.

- C. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT MAY ALSO BE UTILIZED TO STORE CONTAINERS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE
- D. CAUTION: THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED. THIS LIMITATION MAY REQUIRE A QUANTITY REDUCTION FROM THE STORAGE AS SHOWN.
- E. STORED CONTAINERS MUST NOT CONTACT THE WALLS OR COLUMNS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, CONTAINERS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- F. AISLE DIMENSIONS SHOWN FOR STORAGE PROCEDURES IN MAGAZINES MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS, AND∕OR AVAILABLE MATERIALS HANDLING EQUIPMENT (MHE). HOWEVER AN 18" MINIMUM INSPECTION AISLE MUST BE MAINTAINED AT BOTH ENDS OF ALL CONTAINERS. SEE NOTE "R" AT RIGHT.
- G. STACK STABILIZING STRAPS, 3/4" X .035" OR .031" STEEL STRAPPING BY LENGTH REQUIRED WILL BE INSTALLED AROUND THE THIRD LAYER CONTAINERS OF TWO ADJACENT CONTAINER STACKS IF ETHER STACK IS FOUR OR MORE CONTAINERS HIGH; TWO (2) STRAPS ARE REQUIRED FOR EACH DOUBLE STACK AS SHOWN. CAUTION: A SINGLE STACK MUST NOT BE STACKED MORE THAN THREE (3) CONTAINERS HIGH WITHOUT BEING STRAPPED TO AN ADJACENT STACK. POSITION ANTI-CHAFING MATERIAL UNDER STEEL STRAPPING AT ALL POINTS OF STRAP/CONTAINER CONTACT. SEAL THE LAP JOINT OF THE STRAPPING WITH ONE (1) STRAP SEAL LOCATED SO AS NOT TO BE IN CONTACT WITH THE CONTAINER. SEE NOTE "R" AT RIGHT.
- H. THE MAXIMUM FLOOR LOAD FOR A MAGAZINE AS PRESCRIBED BY LOCAL STANDARDS WILL NOT BE EXCEEDED.
- J. IF AVAILABLE MHE PERMITS, ADDITIONAL CONTAINERS MAY BE STORED WITHIN THE MHE AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- K. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS
  MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER
  CONTAINERS IN THE STACKS SHOWN IN THE STORAGE VIEWS
  HEREIN, UNLESS TWO UPPER CONTAINERS ARE HANDLED AS ONE
  LIFT OR THE PACKAGE GUARD IS REMOVED (TIME CARRIAGE WILL
  IN MOST INSTANCES PROVIDE ADEQUATE PACKAGE GUARD
  PROTECTION). ONLY A FORKLIFT TRUCK OF ADEQUATE CAPACITY
  WILL BE USED WHEN LIFTING TWO CONTAINERS AS ONE LIFT.

(CONTINUED AT RIGHT)

#### MATERIAL SPECIFICATIONS

LUMBER - - - - - - : SEE TM 743-200-1 (DUNNAGE LUMBER) AND FED SPEC MM-L-751.

STRAPPING, STEEL - -: ASTM D 3953; FLAT STRAPPING, TYPE 1 HEAVY DUTY, FINISH B, (GRADE 2)

SEAL, STRAP ---: ASTM D 3953; CLASS H, FINISH B (GRADE 2), DOUBLE NOTCH TYPE, STYLE I, II, OR IV.

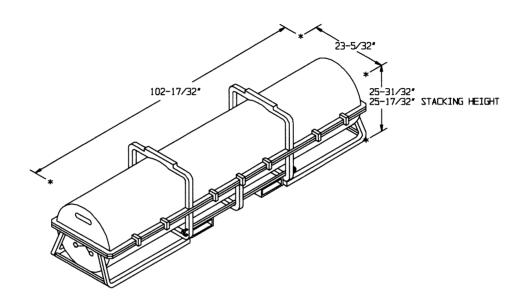
#### (GENERAL NOTES CONTINUED)

- L. IF THE QUANTITY OF CONTAINERS FOR MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN HEREIN DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED, THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.
- M. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- N. CONTAINERS PRESENTLY STORED IN ACCORDANCE WITH A PRIOR APPROVED DRAWING NEED NOT BE RE-STORED SOLELY TO CONFORM TO THE PROCEDURES SPECIFIED IN THIS DOCUMENT.
- O. OTHER COMPATIBLE ITEMS MAY BE STORED IN A MAGAZINE WHICH IS PARTIALLY FILLED WITH THE DESIGNATED ITEM.
- P. THE USE OF "FLOOR DUNNAGE" UNDER EACH FIRST-LAYER CONTAINER IS OPTIONAL, ALTHOUGH THE USE OF THIS TYPE OF DUNNAGE IS DELINEATED WITHIN THIS STORAGE PROCEDURE DRAWING. THE PURPOSE OF FLOOR DUNNAGE IS TO HELP KEEP THE RUNNERS OF A CONTAINER DRY, THUS AIDING IN PREVENTING DETERIORATION DUE TO CORROSION. THEREFORE, FLOOR DUNNAGE SHOULD BE USED WHEN STORING IN A MAGAZINE THAT IS KNOWN TO HAVE A "DAMP" FLOOR.
- Q. DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 2" X 6" MATERIAL IS ACTUALLY 1-1/2" THICK BY 5-1/2" WIDE.
- R. CONTAINERS MAY BE OFFERED FOR STORAGE IN UNITIZED FLEET ISSUE UNITS OF 4 CONTAINERS (2 WIDE BY 2 HIGH). IF THE CAPACITY OF THE MHE PERMITS AND IF THESE UNITS CAN BE SAFELY HANDLED THRU THE MAGAZINE DOOR OPENING, THE COMPLETE UNITS CAN BE STACKED IN STORAGE, PROVIDING THE UNIT STRAPS ARE GALVANIZED. LOOSE OR UNSERVICEABLE STRAPS SHOULD BE REPLACED AS NECESSARY. HOWEVER, IF STRAPS ARE NOT GALVANIZED OR ARE LOOSE OR UNSERVICEABLE, IF DESIRED, THEY MAY BE REMOVED AND CONTAINERS HANDLED INDIVIDUALLY. SEE GENERAL NOTE "K". INSPECTION AISLES MUST BE MAINTAINED AT BOTH ENDS OF THE FLEET ISSUE UNITS TO COMPLY WITH REQUIREMENTS OF GENERAL NOTE "F". TO PROVIDE FOR MAXIMUM STORAGE WITHIN A MAGAZINE, SINGLE CONTAINERS MAY BE STACKED IN CONJUNCTION WITH THE FLEET ISSUE UNITS. HOWEVER, STACK STABILIZING STRAPS AS SPECIFIED IN GENERAL NOTE "G" WILL BE USED WHERE APPLICABLE FOR THIRD LAYER CONTAINERS.

#### **REVISION**

REVISION NO. 1, DATED NOVEMBER 1995, CONSISTS OF:

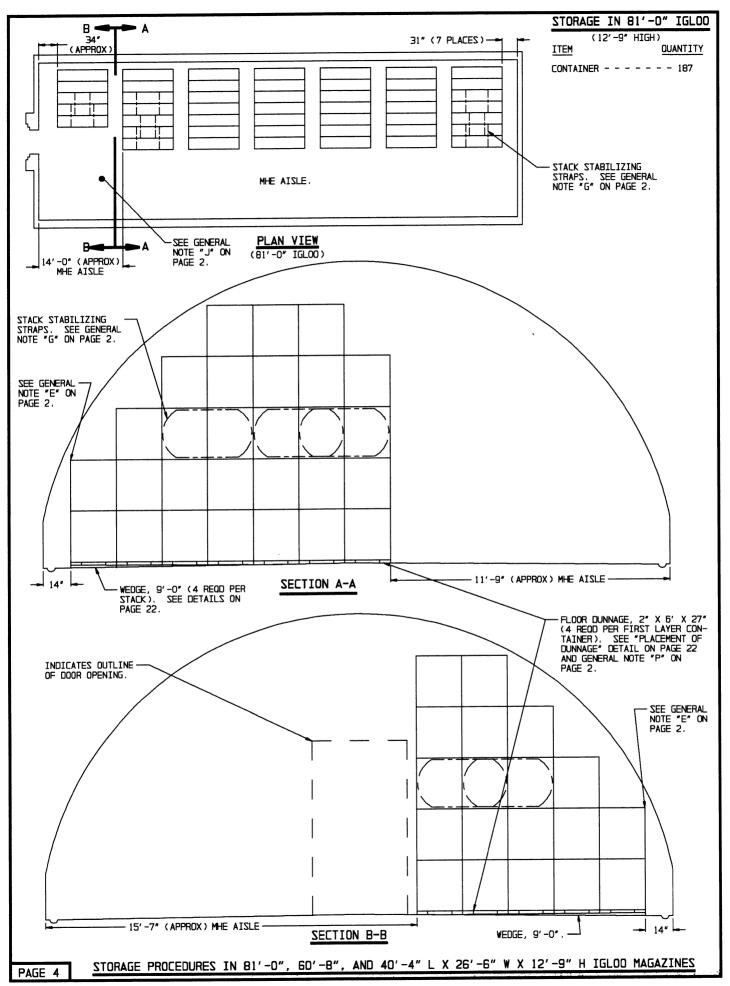
- UPDATING DRAWING FORMAT, GENERAL NOTES AND MATERIAL SPECIFICATIONS TO CURRENT STANDARDS.
- ADDING STORAGE PROCEDURES TO INCLUDE THE VARIOUS EARTH COVERED MAGAZINES IN CONUS.
- CHANGING DRAWING FILE NUMBER TO INCLUDE ADDITIONAL MAGAZINES.

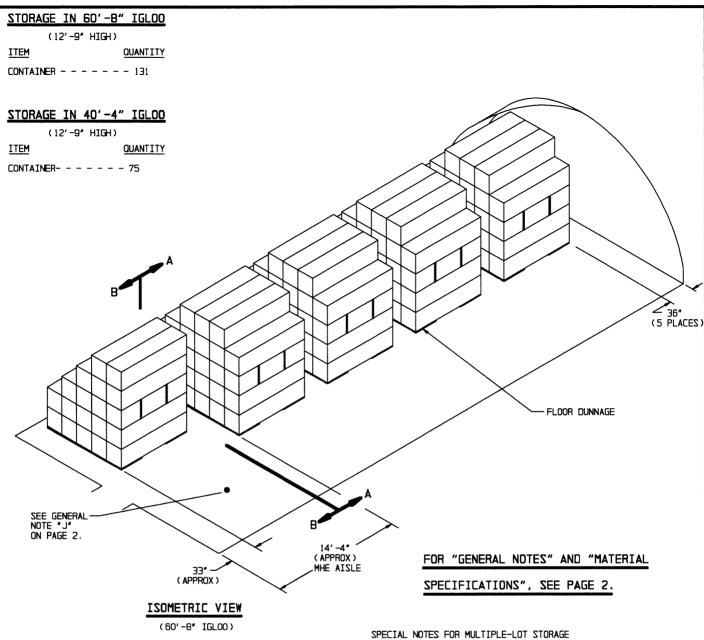


#### CNU-120/E CONTAINER

FOR FLEET ISSUE UNIT LOAD DETAILS SEE NAVAL WEAPONS HANDLING LABORATORY WR-54/181C. ALSO SEE GENERAL NOTES "B" AND "R" ON PAGE 2.

CONTAINER DETAIL



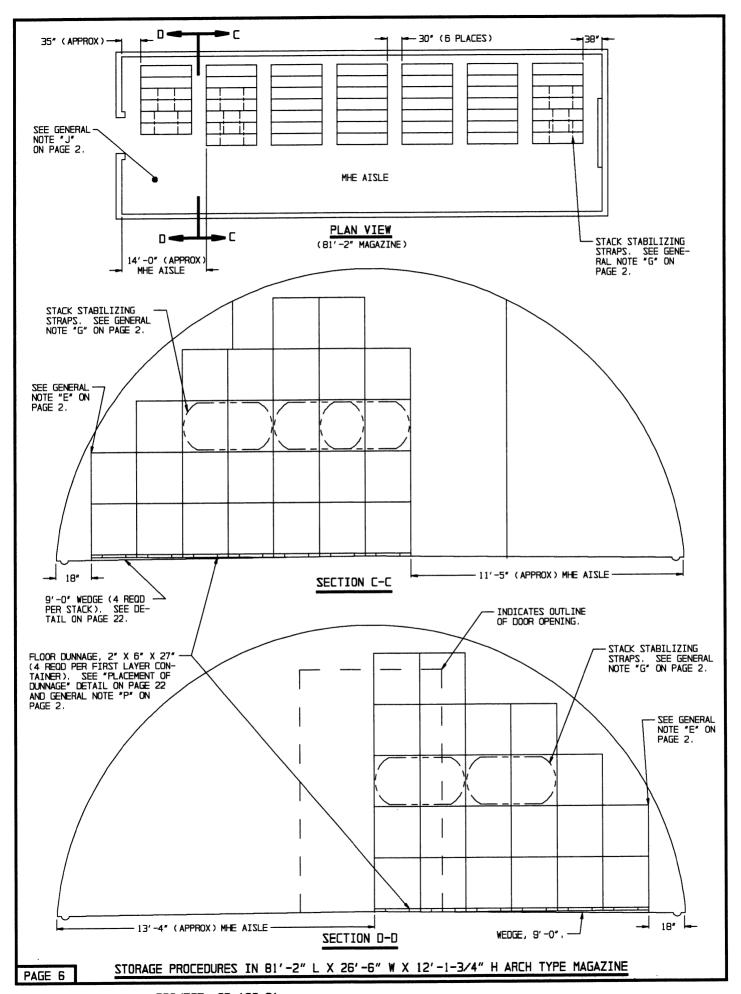


- THE STORAGE PROCEDURES AS SPECIFIED CAN BE ADAPTED FOR USE IN MULTIPLE-LOT STORAGE. EACH STACK CAN CONSIST OF ONE OR MORE LOTS, EXCEPT THAT CONTAINERS OF ONE LOT WILL NOT BE STACKED ON TOP OF CONTAINERS OF ANOTHER LOT. GENERALLY, THE LARGEST LOT SHOULD BE STORED TOWARD THE REAR OF THE MAGAZINE.
- 2. EACH LOT WITHIN THE MAGAZINE MUST BE "ACCESSIBLE" FOR MOVEMENT BY MHE. A SINGLE-LOT OF CONTAINERS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. THE TERM "LIFT" MEANS HANDLING AND MOVING NOT MORE THAN TWO (2) SINGLE CONTAINERS OR ONE (1) FLEET ISSUE UNIT AT ONE TIME.
- INSPECTION/INVENTORY AISLES AND OTHER CRITERIA SPECIFIED IN THE GENERAL NOTES ON PAGE 2 MUST BE COMPLIED WITH FOR MULTIPLE-LOT STORAGE.
- LOT IDENTITY AND ACCOUNTABILITY MUST BE MAINTAINED FOR ALL LOTS STORED WITHIN THE MAGAZINE.

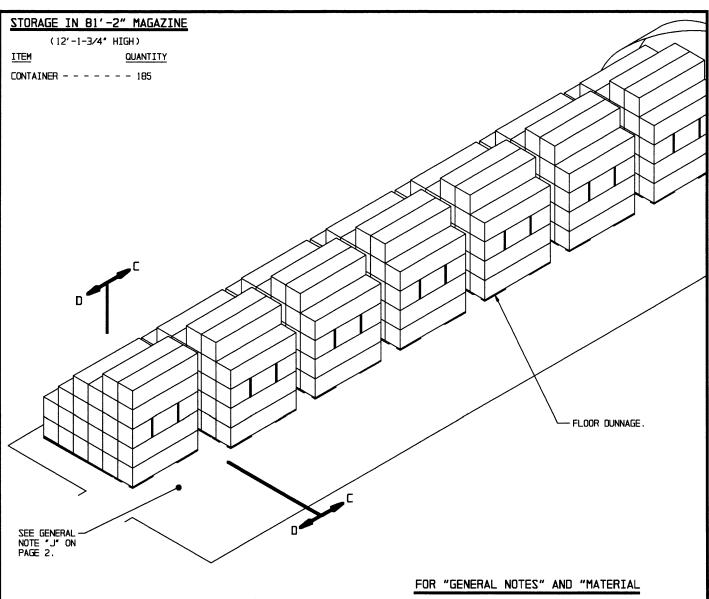
BILL OF MATERIAL					
9'-0" WEDGES 2" X 6" X 27" FLOOR DUNNAGE * (PER STACK) (PER FIRST LAYER CONTAINER)					
4 REQD	4 REQD	9 LINEAR FEET	9 BOARD FEET		

\* SEE GENERAL NOTE "P" ON PAGE 2.

STORAGE PROCEDURES IN 81'-0", 60'-8" AND 40'-4" L X 26'-6" W X 12'-9" H IGLOO MAGAZINES



PROJECT SP 188-91



ISOMETRIC VIEW
(81'-2" MAGAZINE)

SPECIFICATIONS", SEE PAGE 2.

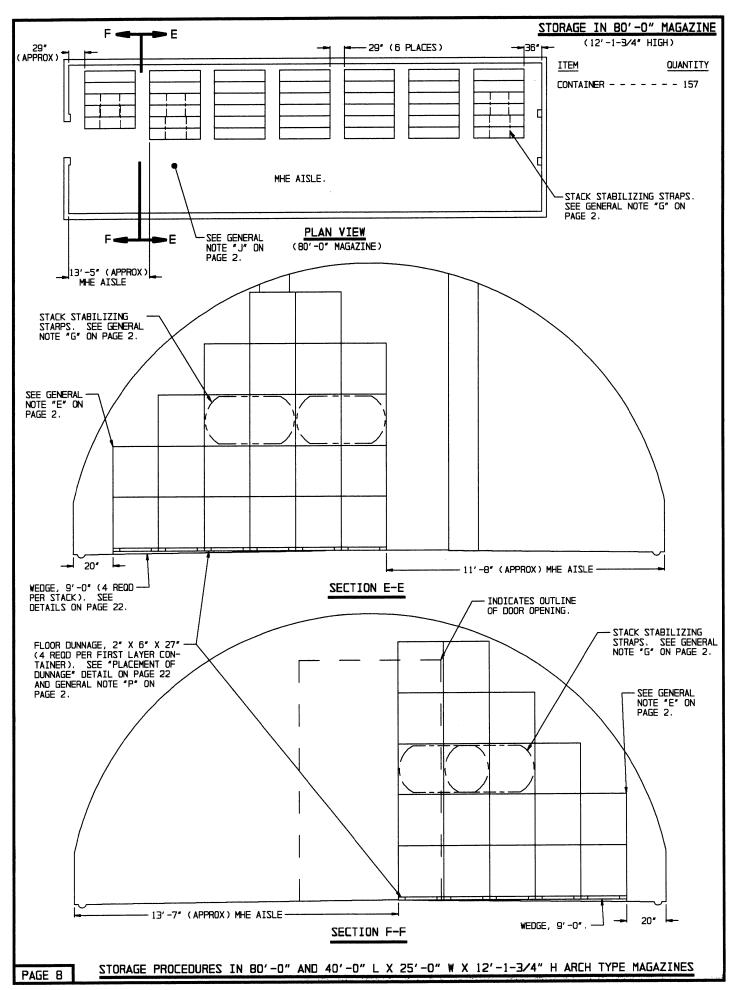
BILL OF MATERIAL					
9'-0" WEDGES (PER STACK)	2" X 6" X 27" FLOOR DUNNAGE * (PER FIRST LAYER CONTAINER)				
4 REQD	4 REQD	9 LINEAR FEET	9 BOARD FEET		

\* SEE GENERAL NOTE "P" ON PAGE 2.

#### SPECIAL NOTES FOR MULTIPLE-LOT STORAGE

- 1. THE STORAGE PROCEDURES AS SPECIFIED CAN BE ADAPTED FOR USE IN MULTIPLE-LOT STORAGE. EACH STACK CAN CONSIST OF ONE OR MORE LOTS, EXCEPT THAT CONTAINERS OF ONE LOT WILL NOT BE STACKED ON TOP OF CONTAINERS OF ANOTHER LOT. GENERALLY, THE LARGEST LOT SHOULD BE STORED TOWARD THE REAR OF THE MAGAZINE.
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- 4. LOT IDENTITY AND ACCOUNTABILITY MUST BE MAINTAINED FOR ALL LOTS STORED WITHIN THE MAGAZINE.

STORAGE PROCEDURES IN B1'-2" L X 26'-6" W X 12'-1-3/4" H ARCH TYPE MAGAZINE



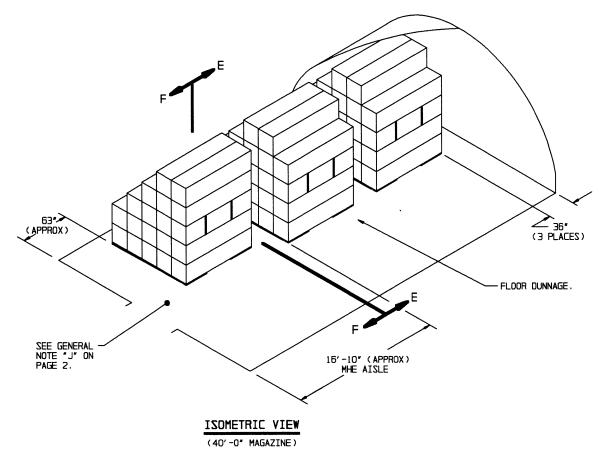
STORAGE IN 40'-0" MAGAZINE

(12'-1-3/4" HIGH)

ITEM

QUANTITY

CONTAINER - - - - - - 65



FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

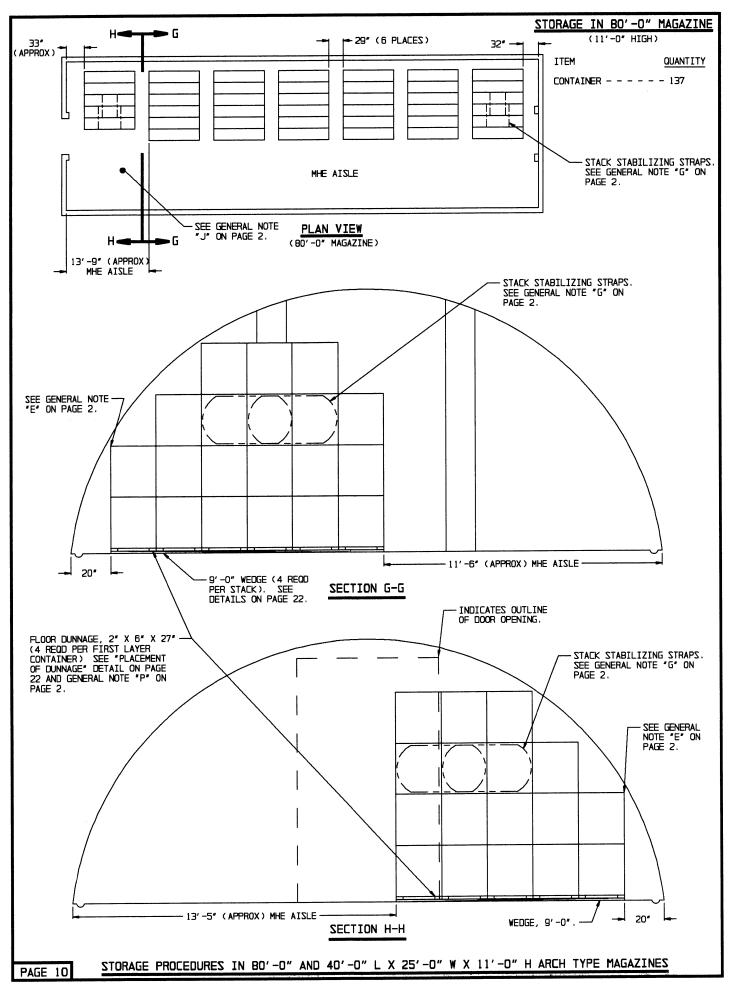
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BILL OF MATERIAL						
9'-0" WEDGES (PER STACK)						
4 REQD	4 REQD	9 LINEAR FEET	9 BOARD FEET			

\* SEE GENERAL NOTE "P" ON PAGE 2.

STORAGE PROCEDURES IN 80'-0" AND 40'-0" L X 25'-0" W X 12'-1-3/4" H ARCH TYPE MAGAZINES



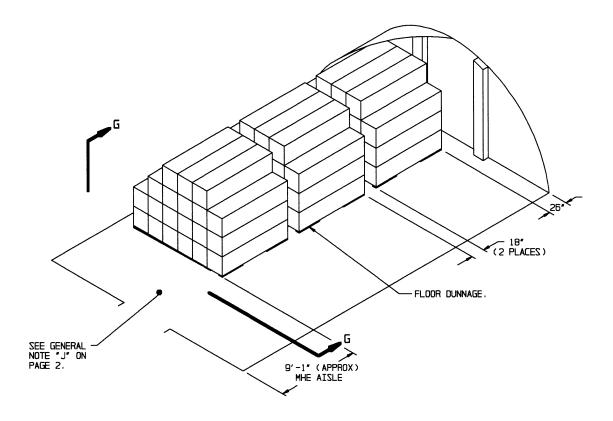
#### STORAGE IN 40'-0" MAGAZINE

(11'-0" HIGH)

<u>ITE</u>M

QUANTITY

CONTAINER - - - - - - 60



ISOMETRIC VIEW

(40'-0" MAGAZINE)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

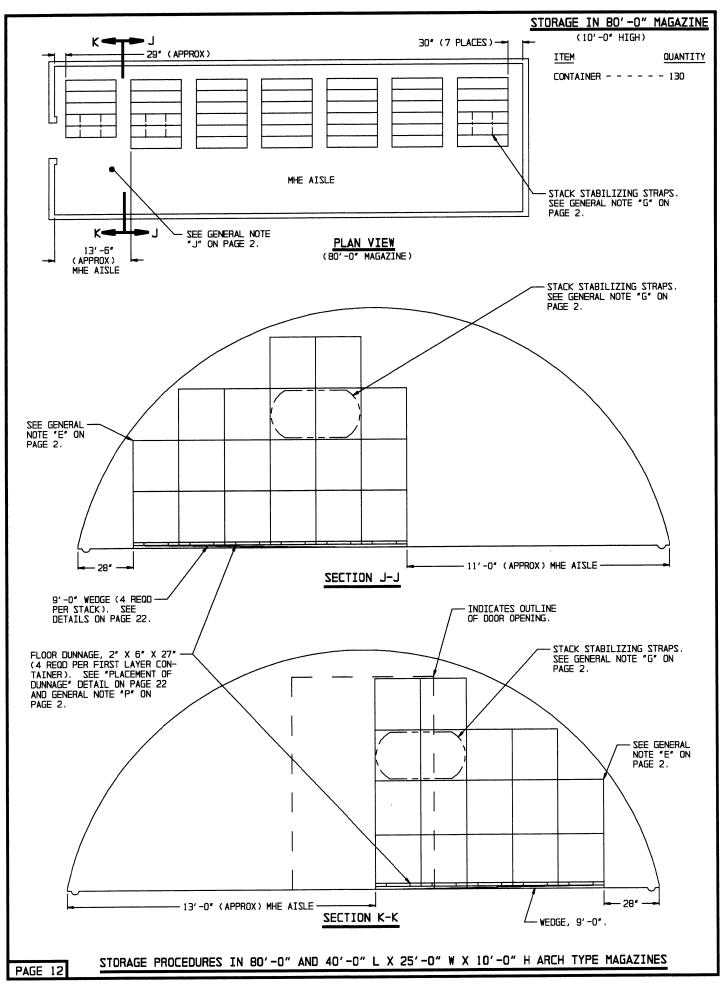
## BILL OF MATERIAL 9'-0" WEDGES 2" X 6" X 27" FLOOR DUNNAGE \* (PER STACK) (PER FIRST LAYER CONTAINER) \* 4 REQD 4 REQD 9 LINEAR FEET 9 BOARD FEET

\* SEE GENERAL NOTE "P" ON PAGE 2.

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STORAGE PROCEDURES IN 80'-0" AND 40'-0" L X 25'-0" W X 11'-0" H ARCH TYPE MAGAZINES



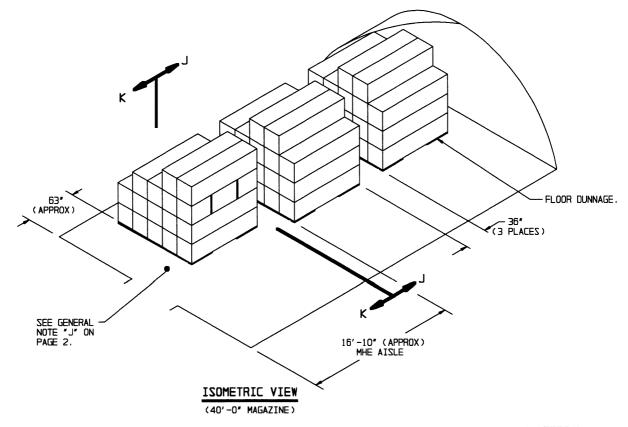
#### STORAGE IN 40'-0" MAGAZINE

(10'-0" HIGH)

ITEM

QUANTITY

CONTAINER - - - - - - 54



FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

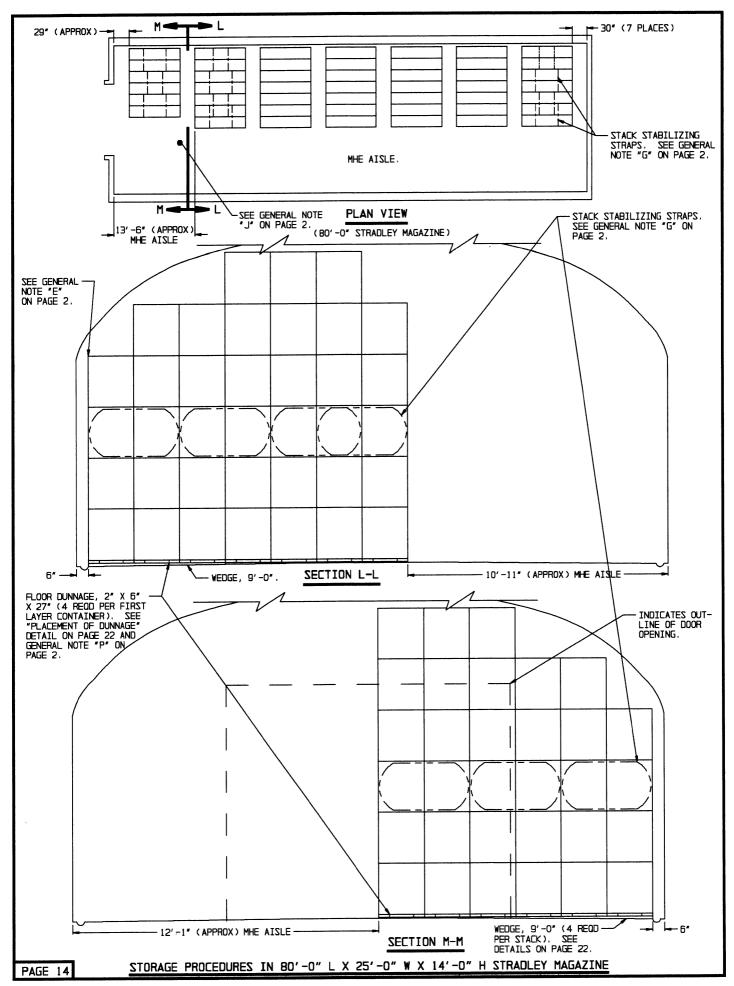
#### SPECIAL NOTES FOR MULTIPLE-LOT STORAGE

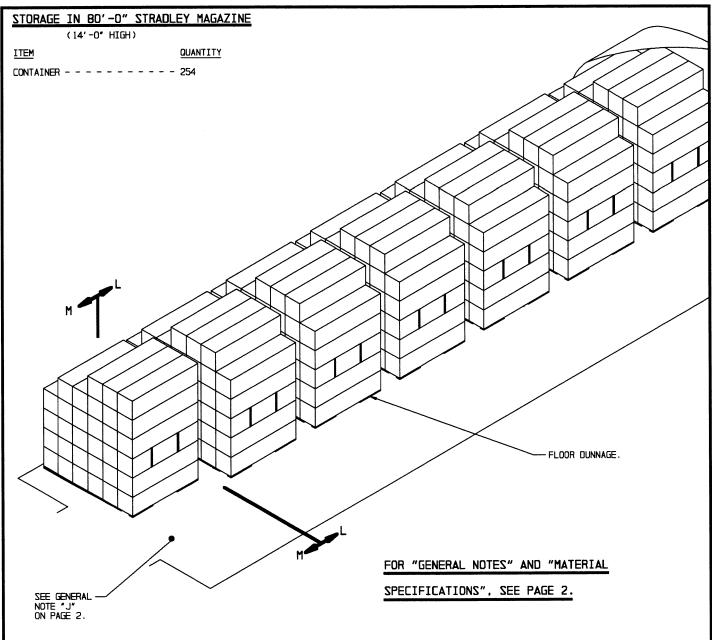
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BILL OF MATERIAL						
9'-0" WEDGES (PER STACK)	2" X 6" X 27" FLOOR DUNNAGE * (PER FIRST LAYER CONTAINER)					
4 REQD	4 REQD	9 LINEAR FEET	9 BOARD FEET			

\* SEE GENERAL NOTE "P" ON PAGE 2.

STORAGE PROCEDURES IN 80'-0" AND 40'-0" L X 25'-0" W X 10'-0" H ARCH TYPE MAGAZINES





### (80'-0" STRADLEY MAGAZINE)

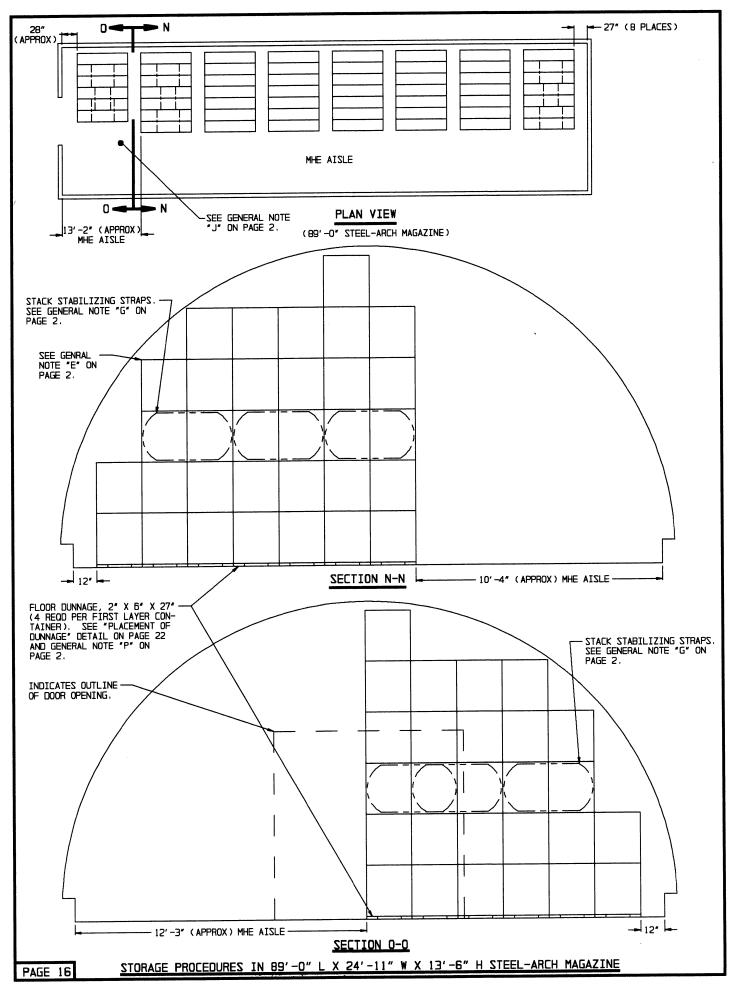
BILL OF MATERIAL					
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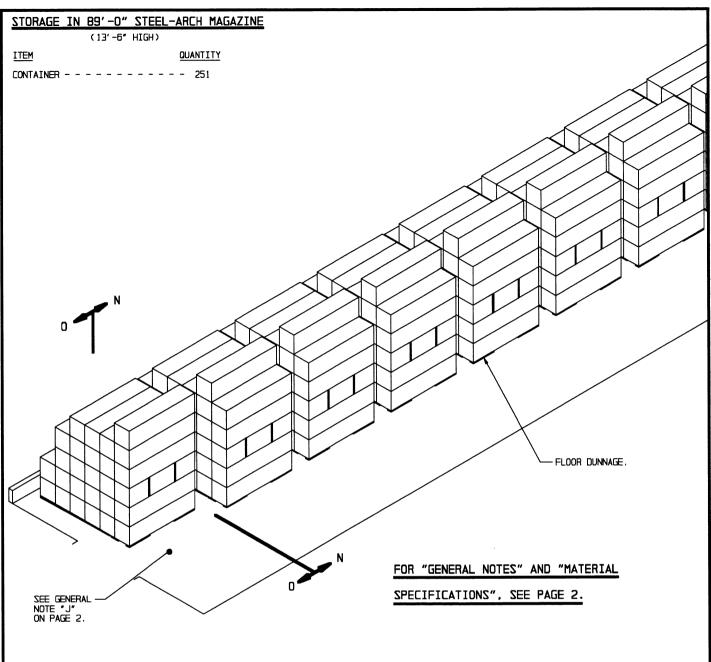
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STORAGE PROCEDURES IN 80'-0" L X 25'-0" W X 14'-0" H STRADLEY MAGAZINE





#### ISOMETRIC VIEW

(89'-0" STEEL-ARCH MAGAZINE)

#### BILL OF MATERIAL

2" X 6" X 27" FLOOR DUNNAGE (PER FIRST LAYER CONTAINER)

4 REOD

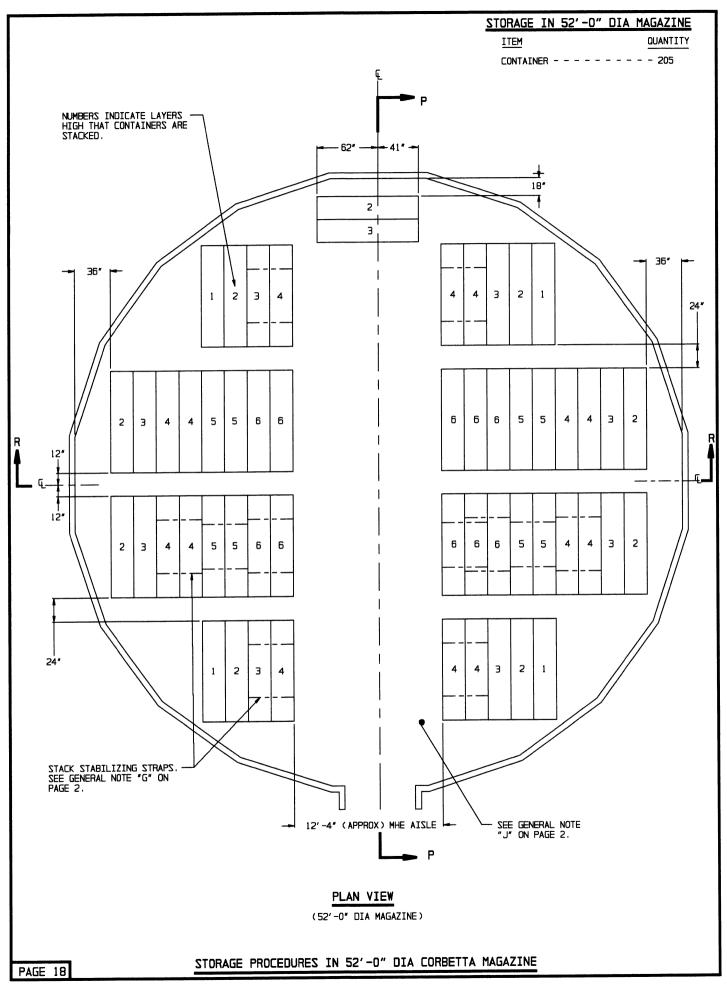
9 LINEAR FEET | 9 BOARD FEET

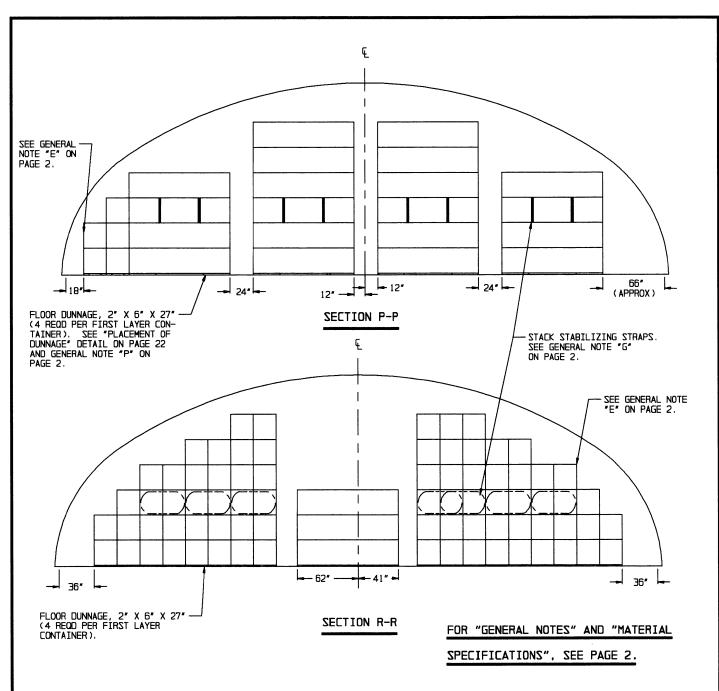
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STORAGE PROCEDURES IN 89'-0" L X 24'-11" W X 13'-6" H STEEL-ARCH MAGAZINE





#### BILL OF MATERIAL

2" X 6" X 27" FLOOR DUNNAGE (PER FIRST LAYER CONTAINER)

4 REQD 9

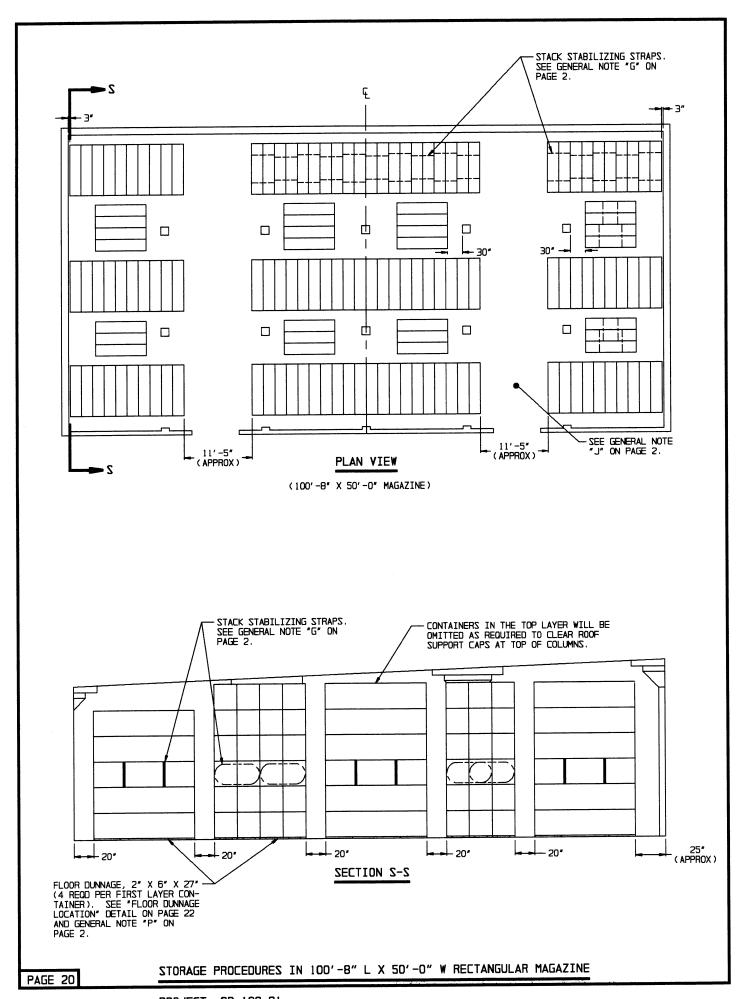
9 LINEAR FEET | 9 BOARD FEET

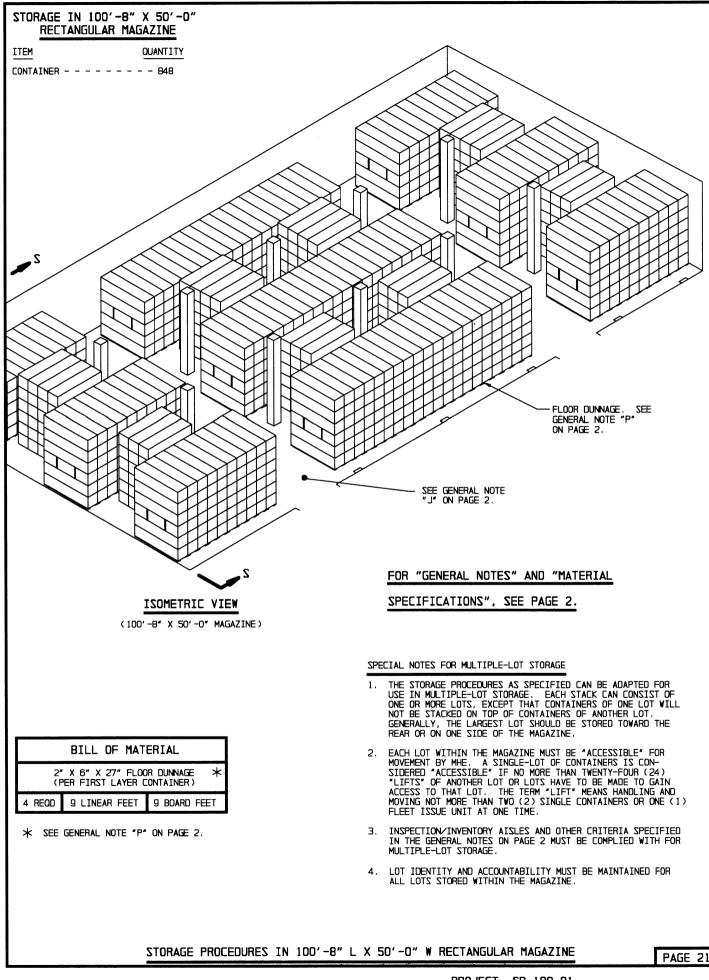
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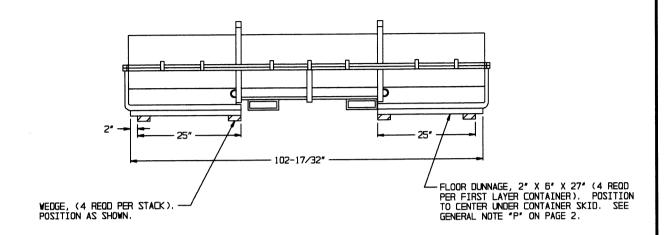
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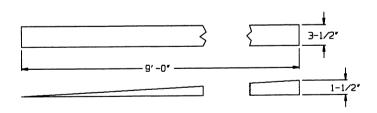
STORAGE PROCEDURES IN 52'-0" DIA CORBETTA MAGAZINE







#### PLACEMENT OF DUNNAGE



#### WEDGE DETAIL

NOMINAL SIZED 2" X 4" X 9'-0" MATERIAL CUT AS DETAILED. NOTE: IF DESIRED 9'-0" WEDGES WHICH MAY BE ON HAND MAY BE USED. THE QUANTITY REQUIRED IS AS SPECIFIED WITHIN THE SECTION VIEW.

**DETAILS**