# STORAGE IN APPROVED MAGAZINES OF MXU-650/B, MXU-651/B AND MXU-667/B AIRFOIL GROUPS PACKAGED IN METAL DRUMS UNPALLETIZED (BUNDLED ON PALLETS) AND PALLETIZED

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U.S. ARMY MATERIEL COMMAND DRAWING										
APPROVED, U.S. ARMY INDUSTRIAL OPERATIONS COMMAND	DRAFTSMA	AN	D. WHITMORE							
Havida Gikonk	ENGINEER	₹								
AMSTA-AR-ESK	SUPPLY E	- Michila								
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND		S ENGINEER OFFICE	RING WILL	thin Feart						
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SEE REVISION LISTING ON PAGE 2	19	70	/ 030	22PF1						

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### GENERAL NOTES

- THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- THE STORAGE PROCEDURES SPECIFIED IN THIS DRAWING ARE В. APPLICABLE TO THE MXU-650/B AIRFOIL GROUPS PACKAGED IN APPLICABLE TO THE MACUSUM ARRIVED GROUPS FACEAGED IN SS-GALLON METAL DRUMS AND THE MXU-651/B OR MXU-667/B ATRFOIL GROUPS PACKAGED IN 80-GALLON METAL DRUMS UNPALLETIZED (BUNDLED) AND PALLETIZED, SUBSEQUENT REFERENCE TO CONTAINER MEANS DRUM WITH CONTENTS.
- C. FOR DETAILS OF UNPALLETIZED (BUNDLED) UNITS, SEE PAGE 3.

CONTAINER DIMENSIONS:

MXU-650/B - - - - 25-1/2" DIA X 32-1/2" H. GROSS WEIGHT - - 154 LBS (APPROX) UNIVAS WEIGHT - 134 LBS (APPHUX)

MXU-651/B - - - 33-1/8" DIA X 41-1/2" H.

GROSS WEIGHT - 288 LBS (APPROX)

MXU-667/B - - - 33-1/8" DIA X 41-1/2" H.

GROSS WEIGHT - 196 LBS (APPROX)

D. FOR DETAILS OF PALLETIZED UNITS, SEE PAGE 27.

PALLET UNIT DIMENSIONS:

MXU-B50/B - - - 52-1/2" L X 27" W X 37-7/8" H. GROSS WEIGHT - 390 LBS (APPROX) MXU-651/B - - - 67-3/4" L X 34-5/8" W X 46-7/8" H. GROSS WEIGHT - - 674 LBS (APPROX)
MXU-667/B - - - 67-3/4" L X 34-5/8" W X 46-7/8" H.
GROSS WEIGHT - 490 LBS (APPROX)

- THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF THE STORAGE PROCEDURES DEPICTED FOR THE MAGAZINES. THE STORAGE FROCEDORES DEFICITED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE CONTAINERS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- AISLE DIMENSIONS AS SHOWN HEREIN MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS AND/OR AVAILABLE MATERIAL HANDLING EQUIPMENT (MHE), HOWEVER, AN 18" MINIMUM INSPECTION AISLE MUST BE MAINTAINED AT THE SIDE OF THE CONTAINER WHERE THE HUMIDITY INDICATOR IS LOCATED.
- IF AVAILABLE MHE PERMITS, ADDITIONAL CONTAINERS MAY BE STORED WITHIN THE FRONTAL AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- STORED UNITS MUST NOT CONTACT THE WALLS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- OTHER COMPATIBLE ITEMS BE STORED IN A MAGAZINE WHICH IS PARTIALLY FILLED WITH THE DESIGNATED ITEM.

(CONTINUED AT RIGHT)

### MATERIAL SPECIFICATIONS

STRAPPING, STEEL - -: ASTM D3953; FLAT STRAPPING TYPE 1, HEAVY DUTY, FINISH B (GRADE 2), SIZE 3/4" X .035" OR .031".

SEAL, STRAP- - - - -: ASTM D3953; CLASS H, FINISH B (GRADE 2), DOUBLE NOTCH TYPE, STYLE I, II, OR IV.

ANTI-CHAFING

MATERIAL - - - - -: MIL-B-121 (OR EQUAL); NEUTRAL BARRIER

MATERIAL.

PALLET - - - - - - : MIL SPEC MIL-P-15011; 4-WAY ENTRY, STYLE 1, 40" X 48" TYPE I, CLASS 1, PRESERVATIVE TREATED. SEE NOTE BELOW.

PALLET - - - - - - : MIL SPEC MIL-P-15011; 4-WAY ENTRY, STYLE 1A, 35" X 45-1/2" TYPE I, CLASS 1, PRESERVATIVE TREATED. SEE NOTE BELOW.

### NOTE:

OTHER GRADES AND STYLES OF PALLETS MAY BE USED FOR BUNDLED UNITS IN LIEU OF THE TWO LISTED UNDER THE MATERIAL SPECIFICATIONS.

THE PALLET SIZE MUST BE EQUAL TO OR GREATER THAN THE PALLETS SHOWN WITHIN THIS DRAWING. IF LARGER PALLETS ARE USED, OUANTITIES OF ITEMS WITHIN A MAGAZINE MAY BE LESS THAN SHOWN.

### (GENERAL NOTES CONTINUED)

- K. STORAGE OF MULTIPLE LOTS OF UNITS WILL REQUIRE CAREFUL PREPLANNING SO AS TO INSURE MHE ACCESSIBILITY TO ANY LOT IN ACCORDANCE WITH REQUIREMENTS SET FORTH IN THE "SPECIAL NOTES" SECTIONS OF THE TYPICAL MULTIPLE-LOT STORAGE PROCEDURES AS SHOWN ON PAGES 24 THRU 26 AND 48
- L. ALTHOUGH SPECIFIC PROCEDURES ARE INCLUDED IN THIS

  DRAWING FOR STORING MULTIPLE LOTS WITHIN ONE STRUCTURE,
  THE BASIC STORAGE PATTERNS AS SHOWN ON PAGES 4 THRU 23

  AND 28 THRU 47 CAN ALSO BE ADAPTED FOR THE STORING OF
  MORE THAN ONE LOT. MULTIPLE LOTS OF UNITS WHEN STORED
  IN ACCORDANCE WITH THE BASIC STORAGE PATTERN MAY BE
  STORED WITH ONE OR MORE STACKS USED FOR EACH LOT. LOTS
  WILL NOT BE MIXED, BUT ONLY TO THE EXTENT THAT UNITS OF
  ONE LOT WILL NOT BE STACKED ON TOP OF UNITS FROM ANOTHER
  LOT. MULTIPLE LOTS OF UNITS MAY BE STORED WITH ONE OR
  MORE ROWS USED FOR EACH LOT. A ROW OF UNITS RUNS FROM
  THE REAR OF THE MAGAZINE TO THE FRONT. EACH LOT WITHIN
  THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A
  SINGLE-LOT IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN
  TWELVE (12) "LIFTS" (A LIFT MAY CONSIST OF ONE (1) OR
  MORE UNITS) OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO
  GAIN ACCESS TO THAT LOT.
- M. GENERALLY, WHEN STORING MULTIPLE LOTS, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. EACH LO EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE GENERAL NOTES AND IN THE SPECIAL NOTES THROUGHOUT THE DRAWING.
- N. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS, HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- IF THE QUANTITY OF CONTAINERS FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN HEREIN, DUE TO A LIMITED QUANTITY TO BE STORED OR FOR ANY OTHER REASON, THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.
- $\underline{\text{CAUTION}}\colon$  THE "BUNDLED UNITS" SHOWN ON PAGE 3 ARE FOR STORAGE ONLY AND ARE NOT SUITABLE FOR SHIPPING.
- NOTE: WHEN STORING THE MXU-650/B AIRFOIL GROUPS, STORAGE MAGAZINES MUST HAVE A MINIMUM DOORWAY WIDTH OF 52" IF THE FOUR (4) DRUM BUNDLED UNIT, SHOWN ON PAGE 3, IS TO BE MOVED INTO AND OUT OF THE MGAZINE. IF THE STORAGE MAGAZINE HAS DOORWAYS WHICH ARE LESS THAN 52" WIDE THE THREE (3) DRUM ALTERNATIVE BUNDLED UNIT, SHOWN ON PAGE 3, MAY BE USED.
- R. FOR ADDITIONAL GUIDANCE, ATTENTION IS DIRECTED TO THE "SPECIAL NOTES" SECTIONS WHICH ARE IMMEDIATELY ADJACENT TO THE DEPICTED STORAGE METHODS.
- S. UNPALLETIZED (BUNDLED) UNITS PRESENTLY STORED IN ACCORDANCE WITH A PRIOR APPROVED DRAWING NEED NOT BE RE-STORED SOLELY TO CONFORM TO THE PROCEDURES SPECIFIED IN THIS REVISED DOCUMENT.

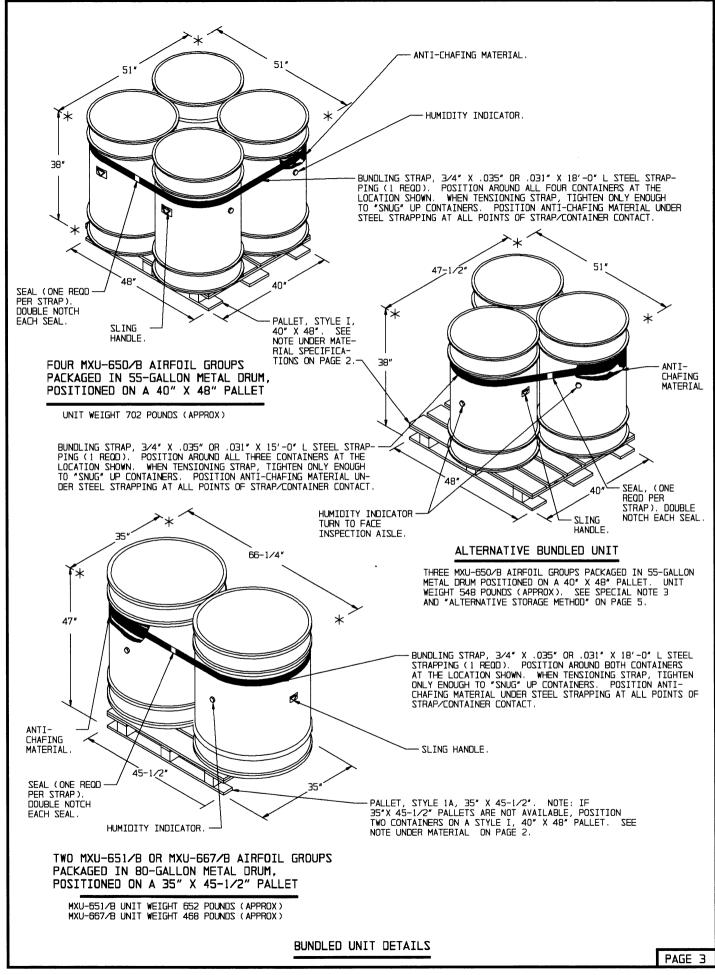
### REVISIONS

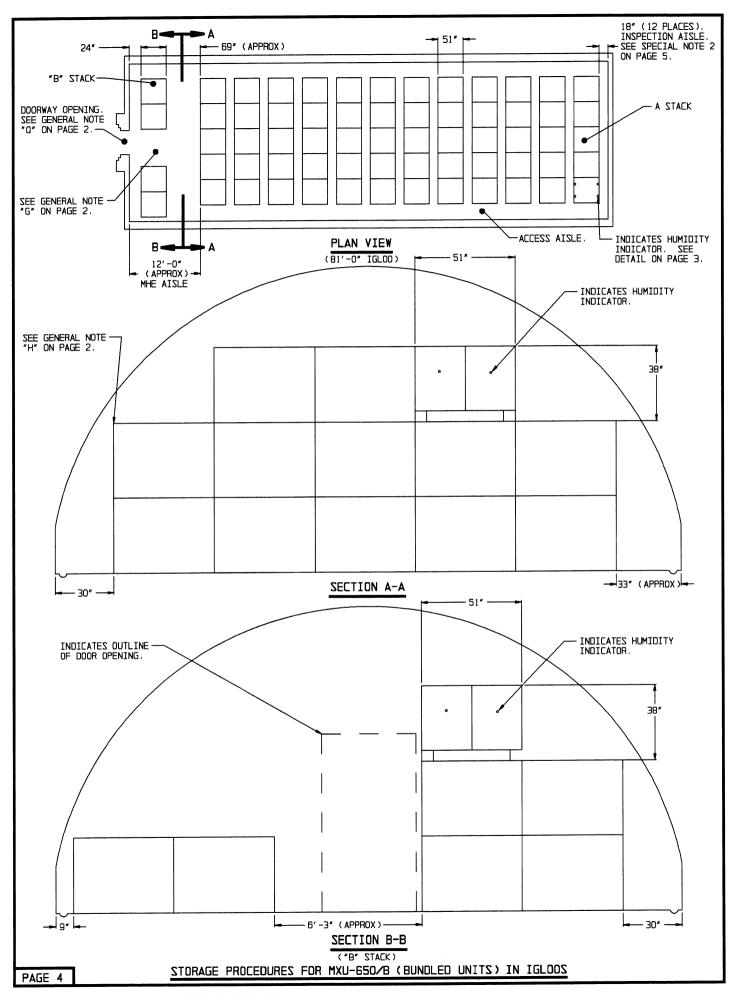
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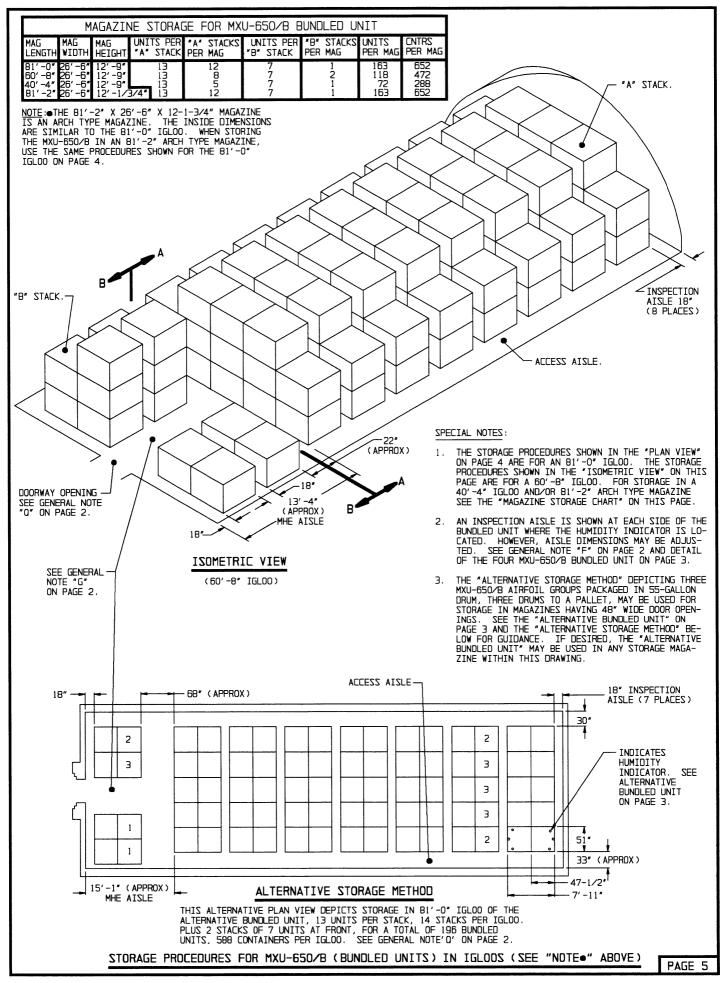
ADDING AN "ALTERNATIVE BUNDLED UNIT" FOR MXU-650/B ON PAGE 3 AND AN "ALTERNATIVE STORAGE METHOD" ON PAGE 5.

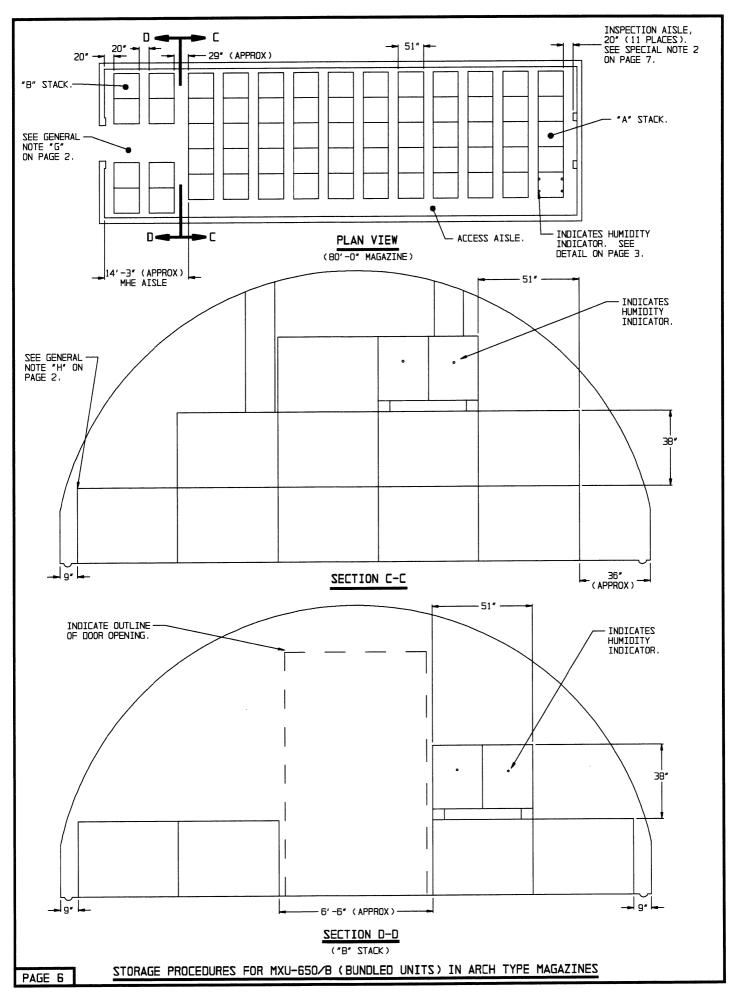
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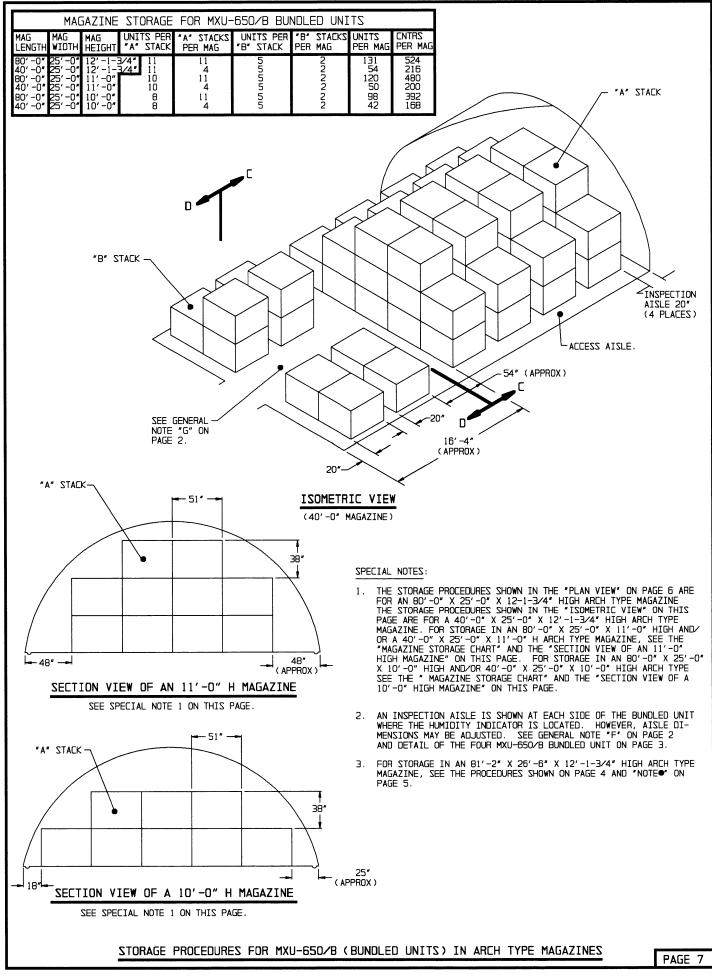
- UPDATING DRAWING FORMAT, GENERAL NOTES, MATERIAL SPECIFICATIONS AND COVER PAGE.
- 2. ADDING MXU-667/B AIRFOIL GROUPS IN METAL DRUMS.
- ADDING PROCEDURES FOR PALLETIZED UNITS OF MXU-650/B, MXU-651/B, AND MXU-667/B AIRFOIL GROUPS.
- 4. CONVERTING DRAWING TO CAD.

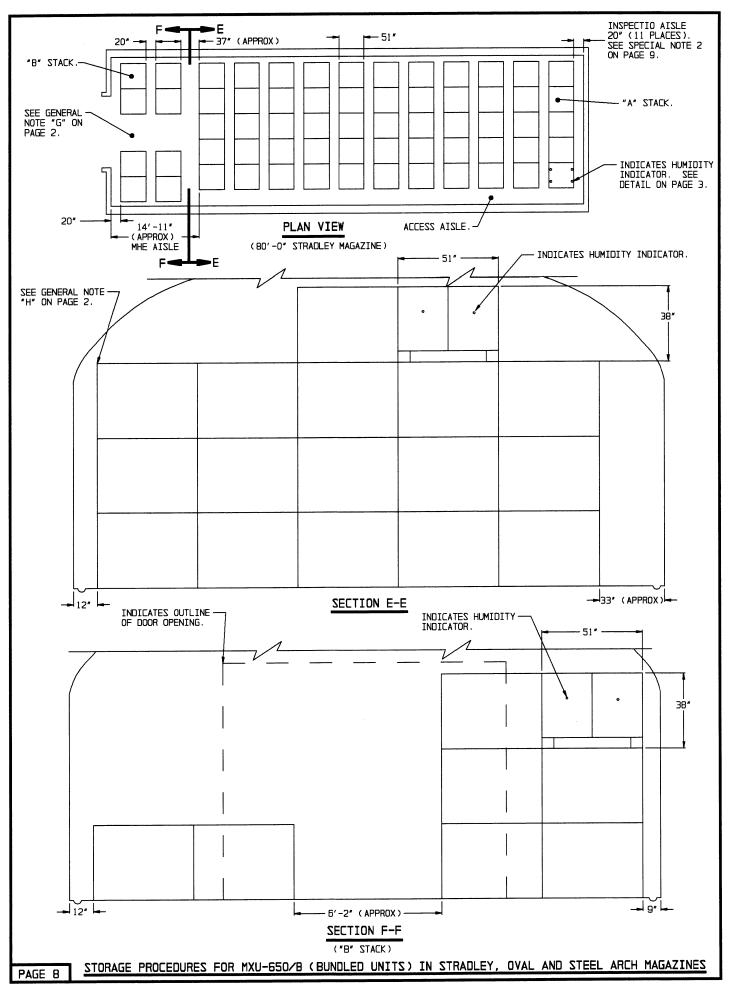


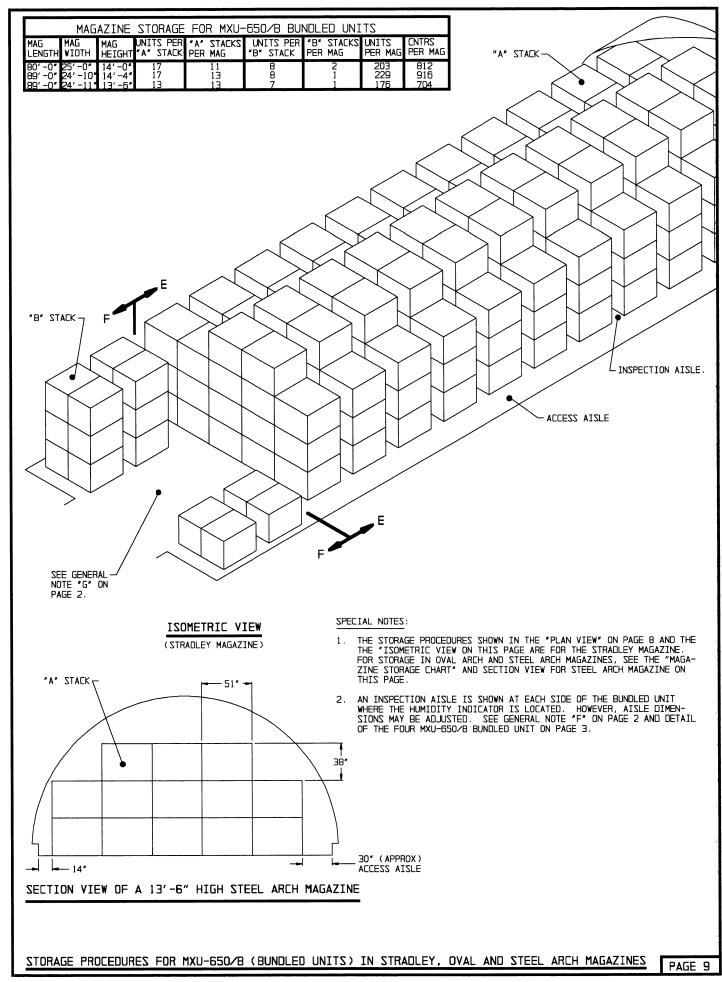


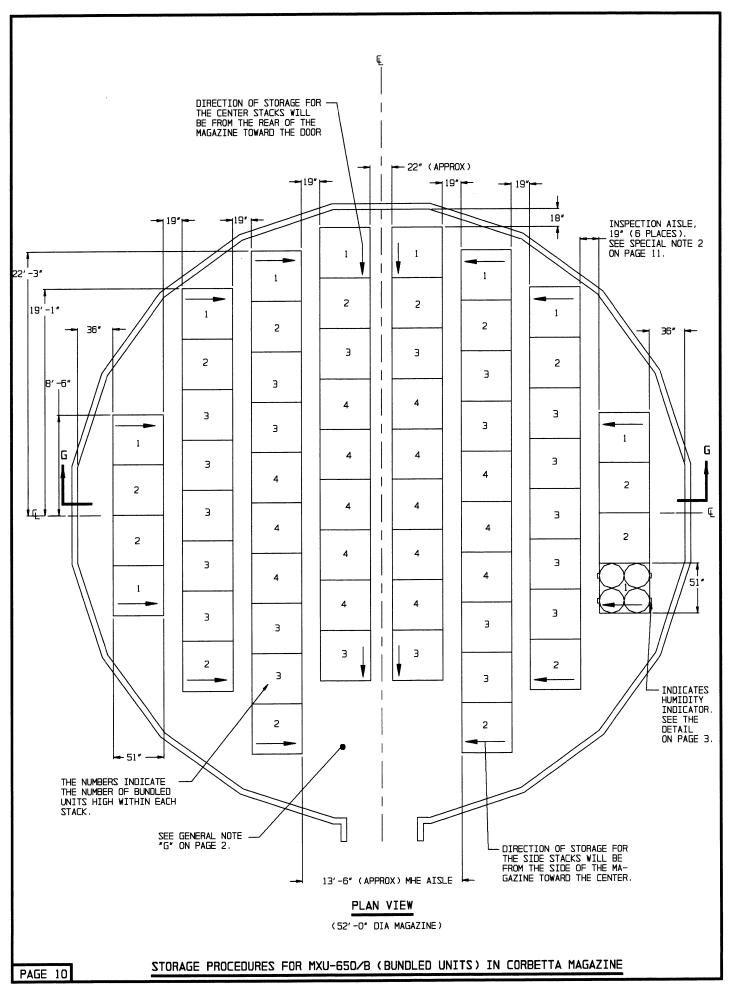






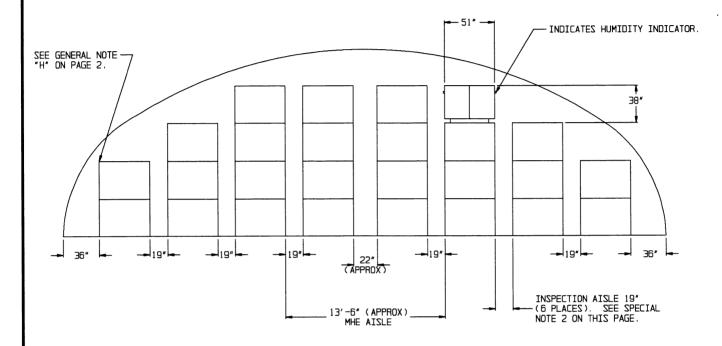






### MAGAZINE STORAGE FOR MXU-650/B BUNDLED UNIT IN A 52'-0" DIA CORBETTA MAGAZINE

ITEM											QUANTITY		
BUNDLED UNITS -													

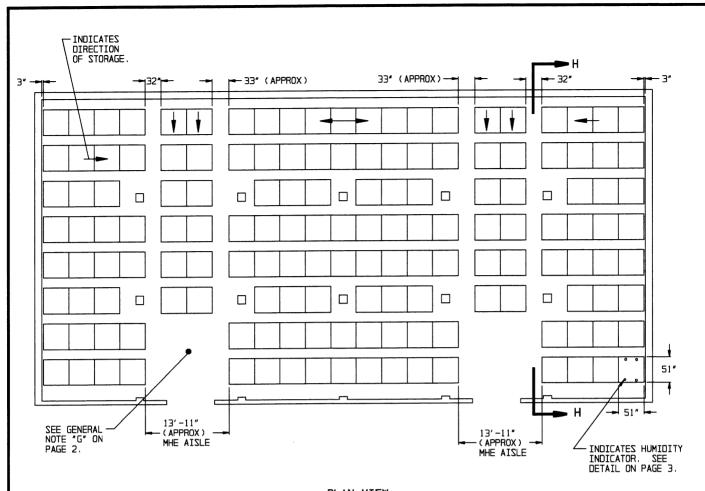


### SECTION G-G

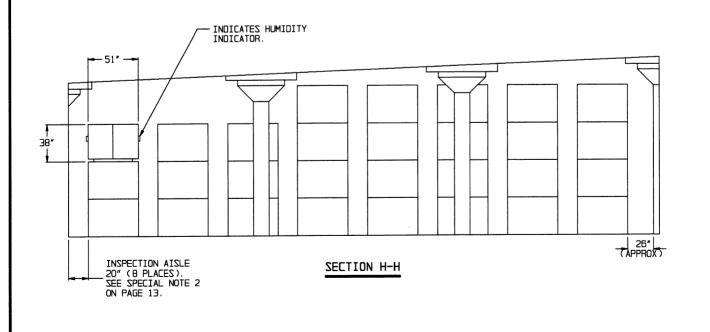
### SPECIAL NOTES:

- THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 10 AND THE "SECTION G-G" ON THIS PAGE ARE FOR A 52'-0" DIAMETER CORBETTA MAGAZINE.
- 2. AN INSPECTION AISLE IS SHOWN AT EACH SIDE OF THE BUNDLED UNIT WHERE THE HUMIDITY INDICATOR IS LOCATED. HOWEVER, AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2 AND DETAIL OF THE FOUR MXU-650/B BUNDLED UNIT ON PAGE 3.

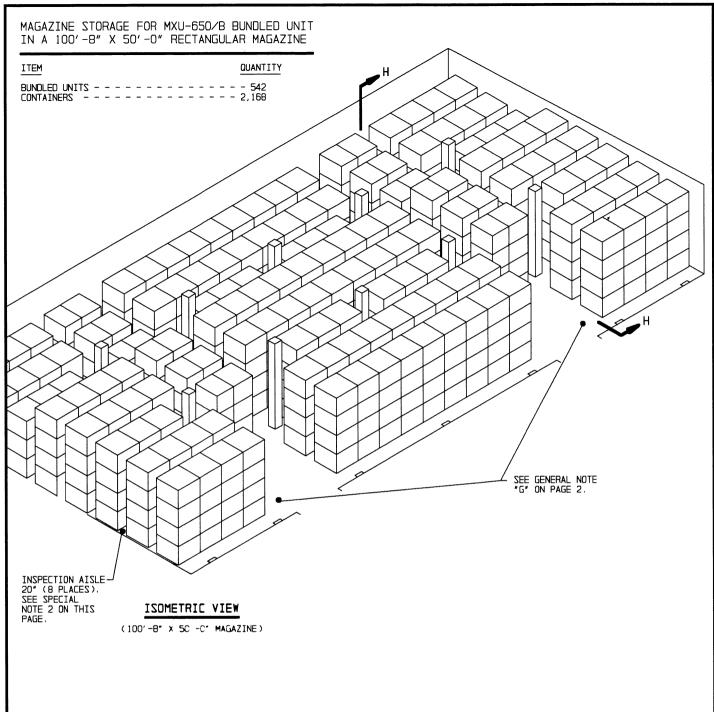
STORAGE PROCEDURES FOR MXU-650/B (BUNDLED UNITS) IN CORBETTA MAGAZINE



PLAN VIEW
(100'-8" X 50'-0" MAGAZINE)



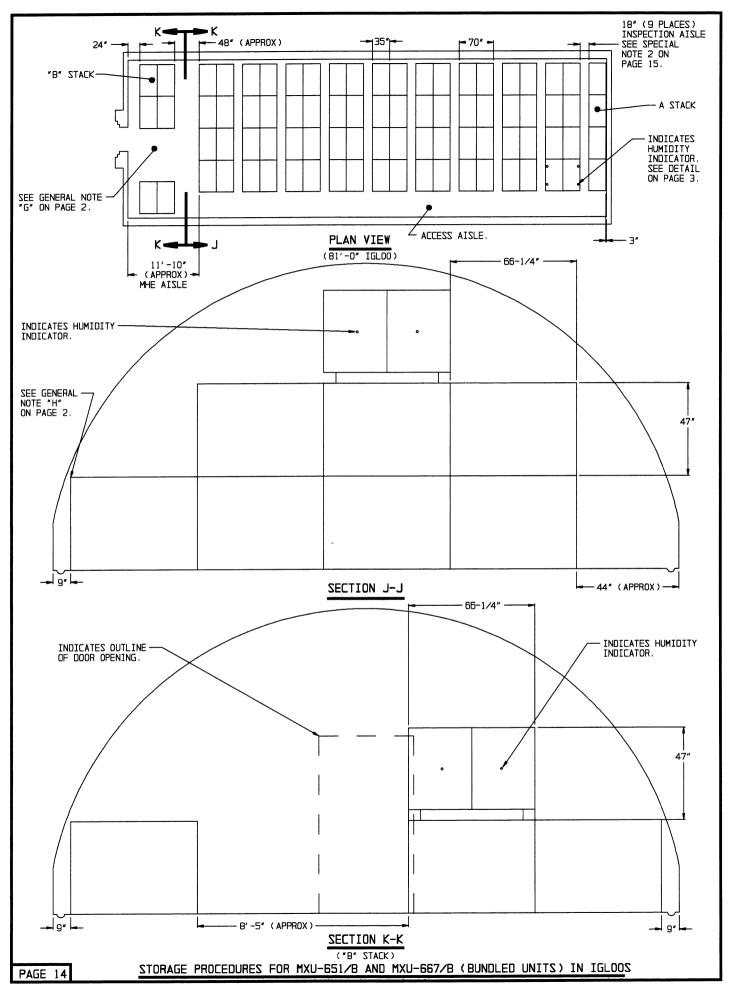
STORAGE PROCEDURES FOR MXU-650/B (BUNDLED UNITS) IN RECTANGULAR MAGAZINE



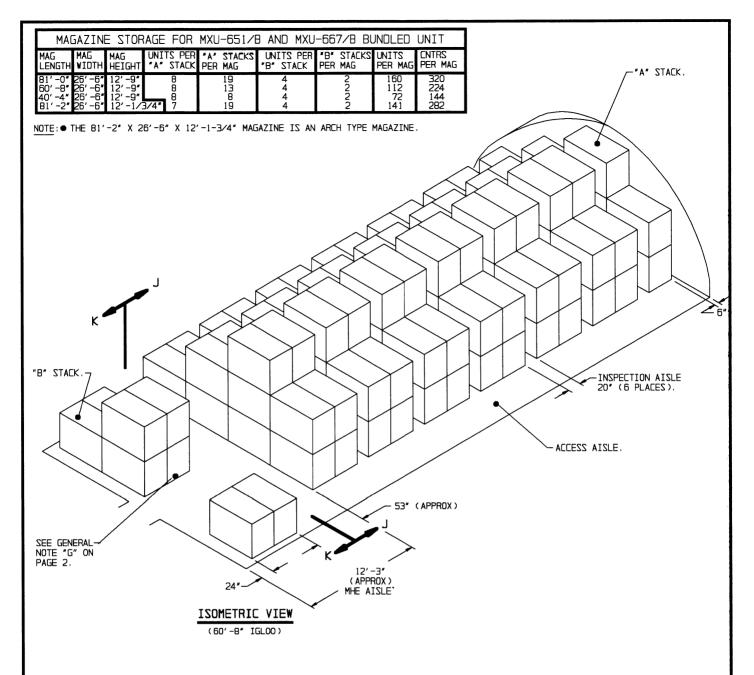
### SPECIAL NOTES:

- 1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 12 AND THE "ISOMETRIC VIEW" ON THIS PAGE ARE FOR A 100'-8" L BY 50'-0" W RESTANGULAR MAGAZINE.
- 2. AN INSPECTION AISLE IS SHOWN AT EACH SIDE OF THE BUNDLED UNIT WHERE THE HUMIDITY INDICATOR IS LOCATED. HOWEVER, AISLE DIMENSIONS MAY BE ADJUSTED SEE GENERAL NOTE "F" ON PAGE 2 AND DETAIL OF THE FOUR MXU-650/B BUNDLED UNIT ON PAGE 3.

STORAGE PROCEDURES FOR MXU-650/B (BUNDLED UNITS) IN RECTANGULAR MAGAZINE



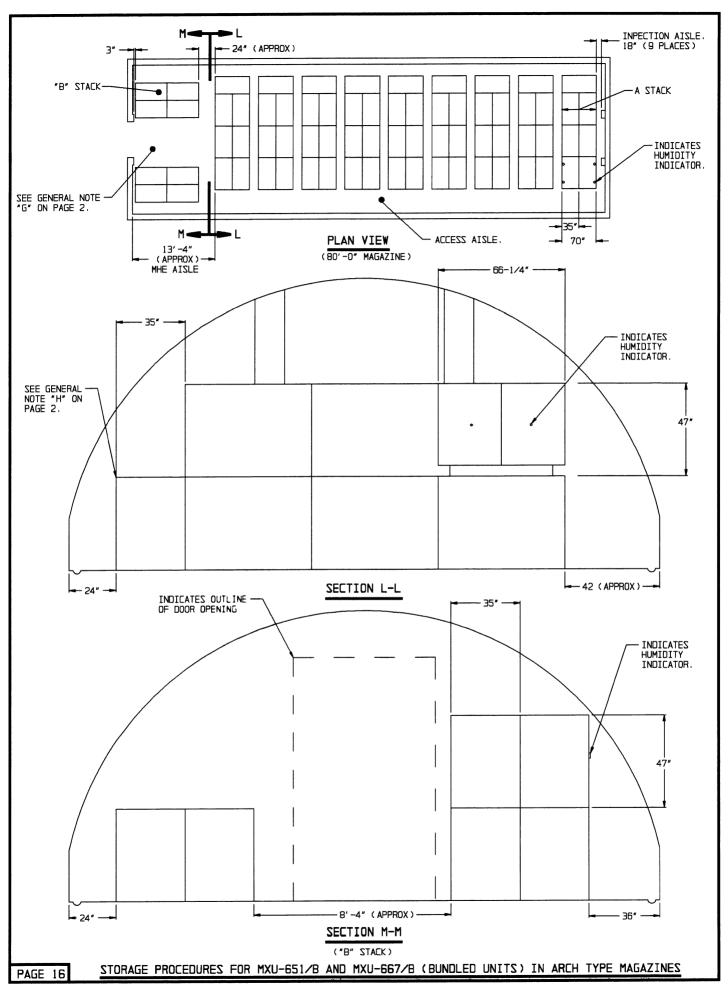
PROJECT SP 102-78



### SPECIAL NOTES:

- 1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 14 ARE FOR AN 81'-0" IGLOO. THE STORAGE PROCEDURES SHOWN IN THE "ISOMETRIC VIEW" ON THIS PAGE ARE FOR A 60'-8" IGLOO. FOR STORAGE IN A 40'-4" IGLOO AND/OR AN 81'-2" ARCH TYPE MAGAZINE SEE THE "MAGAZINE STORAGE CHART" ON THIS PAGE.
- 2. AN INSPECTION AISLE IS SHOWN AT EACH SIDE OF THE BUNDLED UNIT WHERE THE HUMIDITY INDICATOR IS LOCATED. HOWEVER, AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2 AND DETAIL OF THE TWO MXU-651/B OR MXU 667/B BUNDLED UNIT ON PAGE 3.

STORAGE PROCEDURES FOR MXU-651/B AND MXU-667/B (BUNDLED UNITS) IN IGLOOS (SEE "NOTE• "ABOVE).

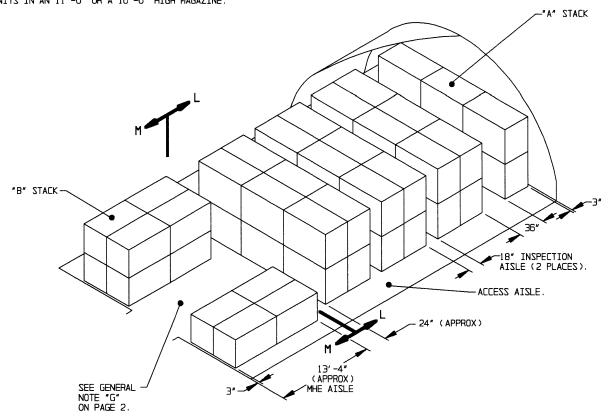


PROJECT SP 102-78

MAG	MAGAZINE STORAGE FOR MXU-650/B AND MXU-667/B BUNDLED UNITS											
MAG LENGTH	MAG WIDTH	MAG HEIGHT	UNITS PER "A" STACK			"B" STACKS PER MAG	UNITS PER MAG	CNTRS PER MAG				
80' -0" 40' -0" 80' -0" 40' -0" 80' -0"	25' -0" 25' -0" 25' -0" 25' -0" 25' -0" 25' -0"	11'-0" 11'-0" 10'-0"	13 13 11 11 11 11	0*0*0*	999999	NNNNNN	129 58 111 51 111 51	258 116 222 102 222 102				

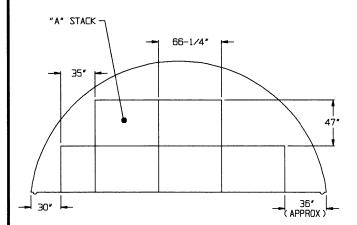
\*THREE "A" STACKS OF THIRTEEN (13) UNITS AND ONE PARTIAL STACK OF SEVEN (7) UNITS IN A 12'-1-3/4" HIGH MAGAZINE.

THREE "A" STACKS OF ELEVEN (11) UNITS AND ONE PARTIAL STACK OF SIX (6) UNITS IN AN 11'-O" OR A 10'-O" HIGH MAGAZINE.



## ISOMETRIC VIEW

(40'-0" MAGAZINE)



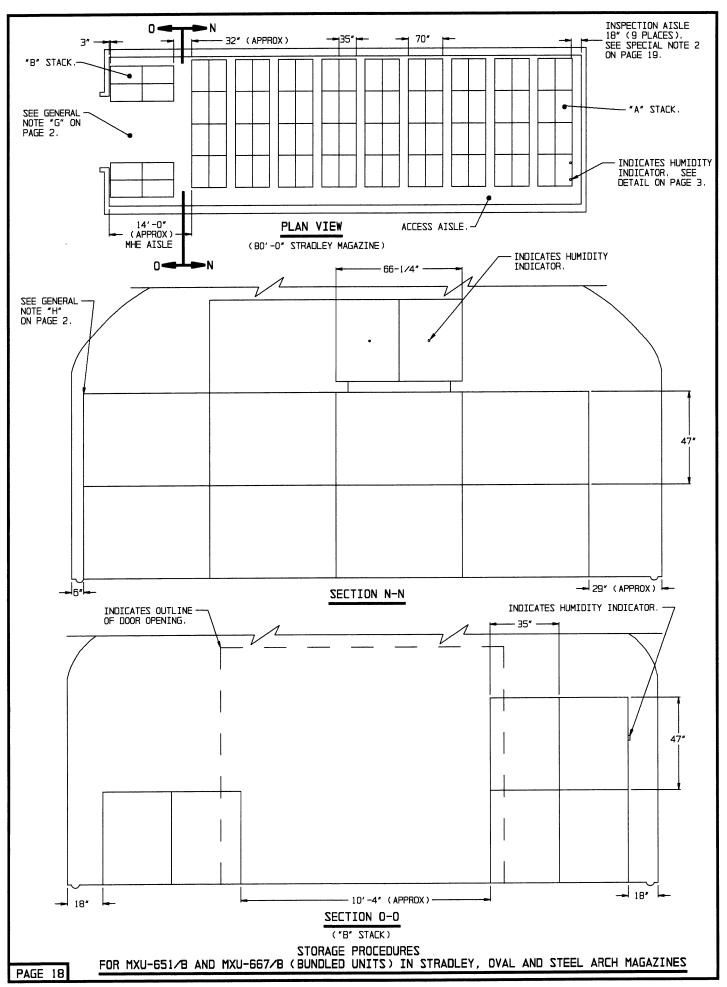
SECTION VIEW OF AN 11'-0" OR 10'-0" HIGH MAGAZINE

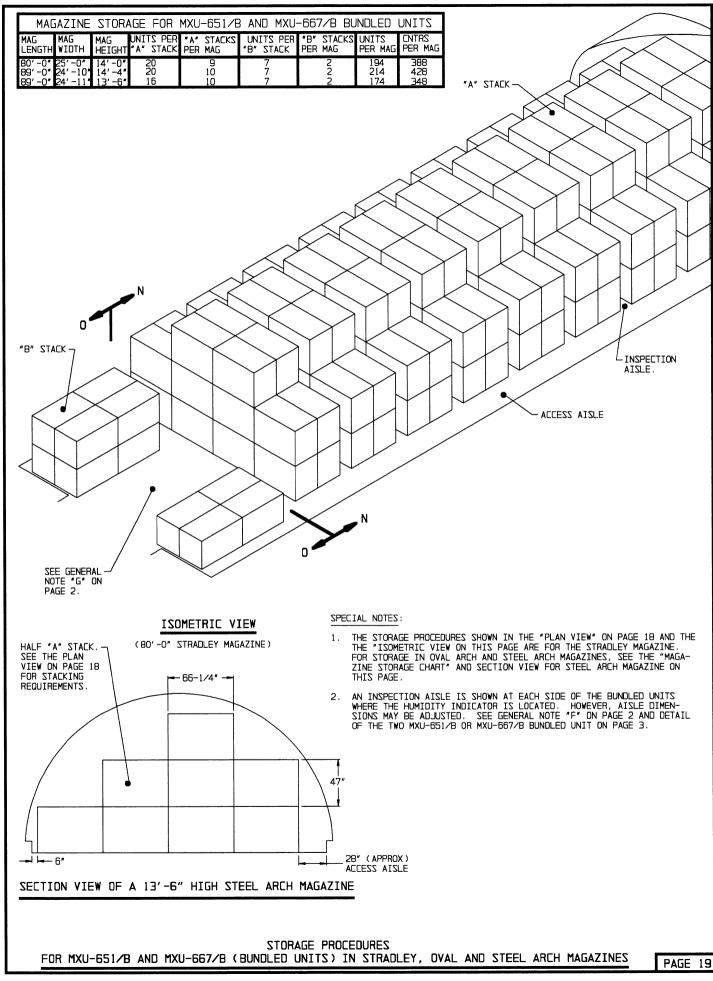
SEE SPECIAL NOTE 1 ON THIS PAGE.

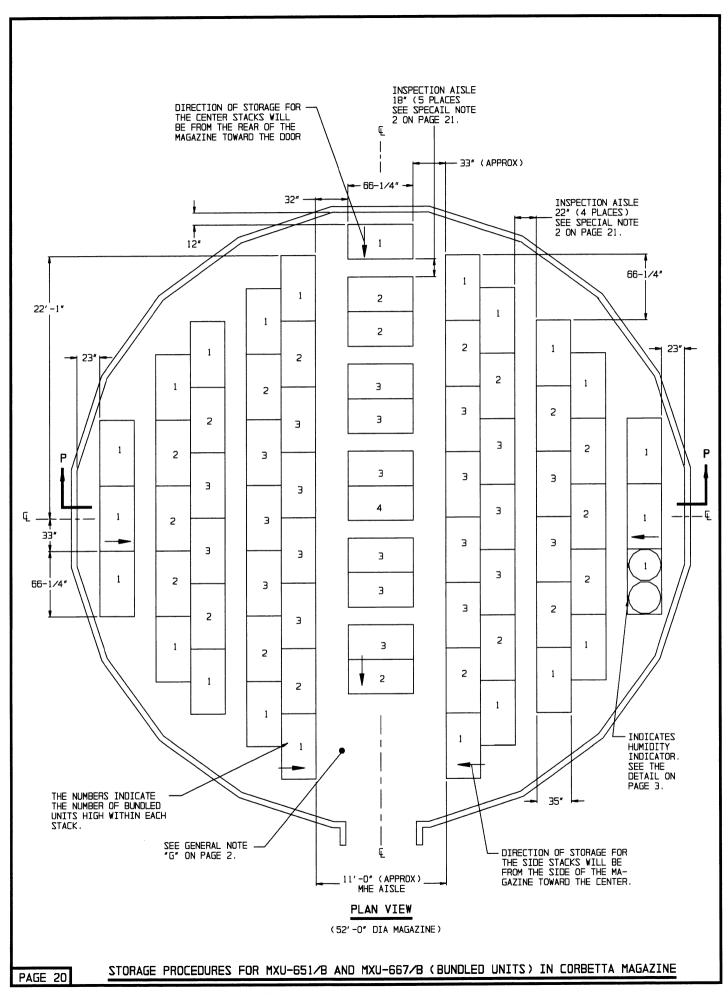
### SPECIAL NOTES:

- 1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 16 ARE FOR AN 80'-0" X 25'-0" X 12-1-3/4" HIGH ARCH TYPE MAGAZINE. THE STORAGE PROCEDURES SHOWN IN THE "ISOMETRIC VIEW" ON THIS PAGE ARE FOR A 40'-0" X 25'-0" X 12'-1-3/4" HIGH ARCH TYPE MAGAZINE. FOR STORAGE IN AN 80'-0" X 25'-0" X 11'-0" HIGH ARCH TYPE MAGAZINE. SEE THE "MAGAZINE STORAGE CHART" AND THE "SECTION VIEW OF AN 11'-0" OR 10'-0" HIGH ARCH TYPE MAGAZINE" ON THIS PAGE. FOR STORAGE IN AN 80'-0" X 25'-0" X 10'-0" HIGH AND/OR 40'-0" X 25'-0" X 10'-0" HIGH ARCH TYPE MAGAZINE. SEE THE "MAGAZINE. STORAGE CHART" AND THE SECTION VIEW OF AN 11'-0" OR 10'-0" HIGH MAGAZINE" ON THIS PAGE.
- 2. AN INSPECTION AISLE IS SHOWN AT EACH SIDE OF THE BUNDLED UNITS WHERE THE HUMIDITY INDICATOR IS LO-CATED. HOWEVER, AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2 AND THE DETAIL OF THE TWO MXU-651/B OR MXU-667/B BUNDLED UNIT ON PAGE 3.

STORAGE PROCEDURES FOR MXU-651/B AND MXU-667/B (BUNDLED UNITS) IN ARCH TYPE MAGAZINES

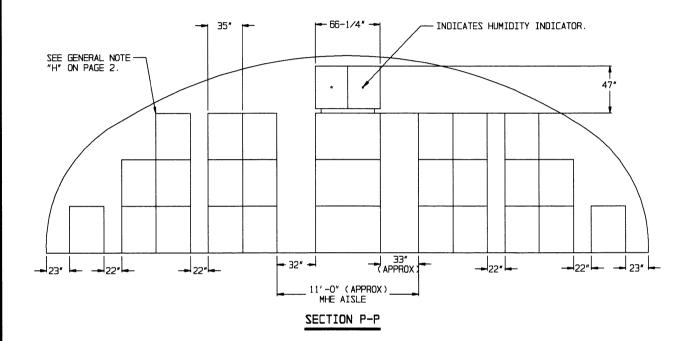






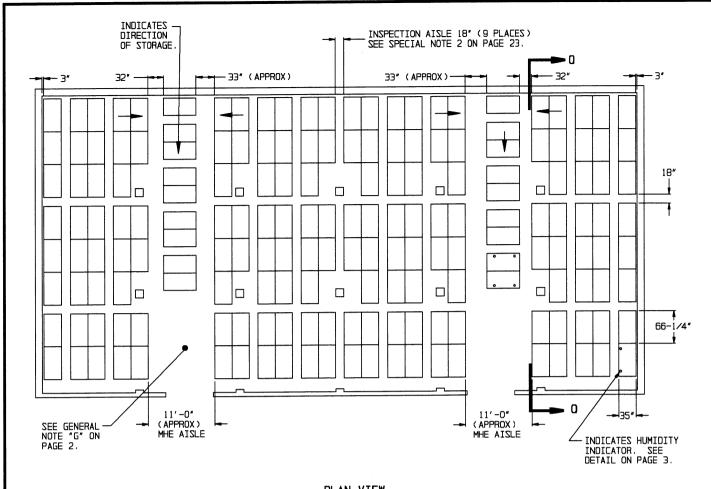
# MAGAZINE STORAGE FOR MXU-651/B AND MXU-667/B BUNDLED UNITS IN A 52'-0" DIA CORBETTA MAGAZINE

ITEM	QUANTITY
BUNDLED UNITS	141
CONTAINERS	282



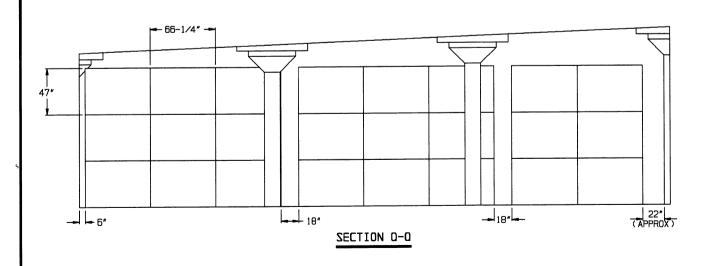
### SPECIAL NOTES:

- 1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 20 AND THE "SECTION P-P" ON THIS PAGE ARE FOR A 52'-0" DIAMETER CORBETTA MAGAZTNE.
- 2. AN INSPECTION AISLE IS SHOWN AT EACH SIDE OF THE BUNDLED UNITS WHERE THE HUMIDITY INDICATOR IS LOCATED. HOWEVER, AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2 AND DETAIL OF THE TWO MXU-651/B OR MXU-667/B BUNDLED UNIT ON PAGE 3.

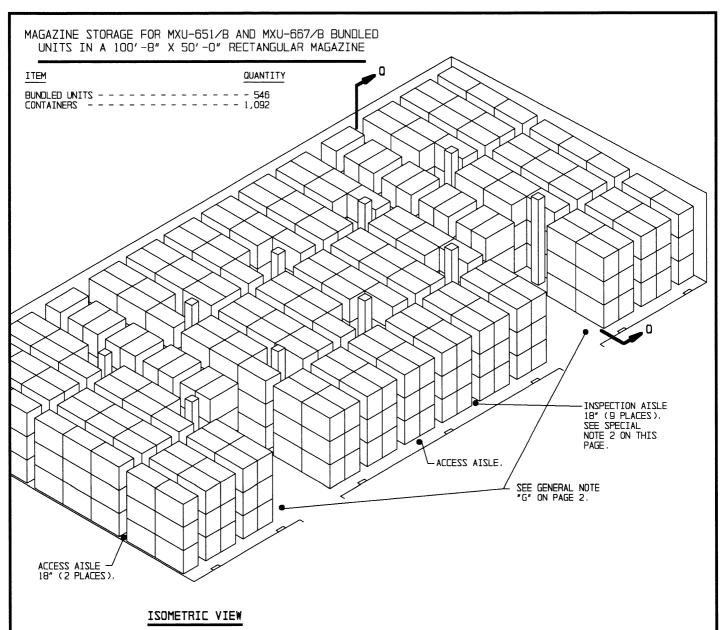


# PLAN VIEW

(100'-8" X 50'-0" MAGAZINE)



STORAGE PROCEDURES FOR MXU-651/B AND MXU-667/B (BUNDLED UNITS) IN RECTANGULAR MAGAZINE

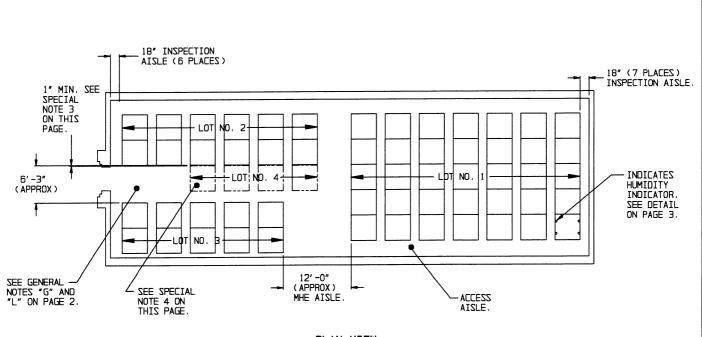


(100'-8" X 50'-0" MAGAZINE)

### SPECIAL NOTES:

- 1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 22 AND THE "ISOMETRIC VIEW" ON THIS PAGE ARE FOR A 100'-8" L BY 50'-0" W RECTANGULAR MAGAZINE.
- 2. AN INSPECTION AISLE IS SHOWN AT EACH SIDE OF THE BUNDLED UNIT WHERE THE HUMIDITY INDICATOR IS LOCATED. HOWEVER, AISLE DIMENSIONS MAY BE ADJUSTED SEE GENERAL NOTE "F" ON PAGE 2 AND DETAIL OF THE TWO MXU-651/B OR MXU-667/B BUNDLED UNIT ON PAGE 3.

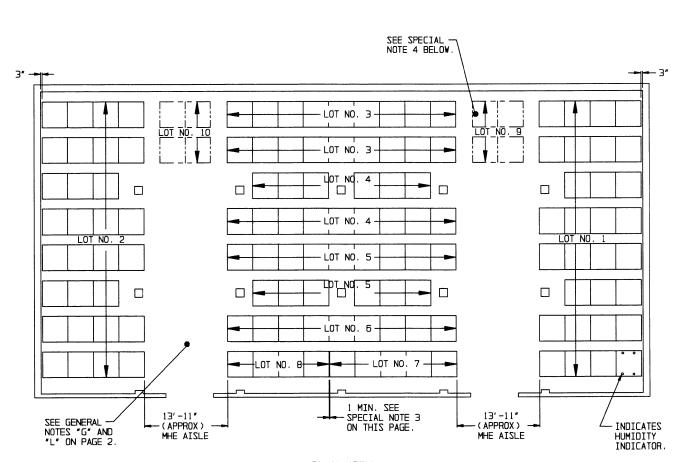
STORAGE PROCEDURES FOR MXU-651/B AND MXU-667/B (BUNDLED UNITS) IN RECTANGULAR MAGAZINE



# PLAN VIEW

### SPECIAL NOTES:

- 1. THE MULTIPLE-LOT STORAGE SHOWN ABOVE IS TYPICAL ONLY AND APPLIES TO STORAGE OF NUMEROUS LOTS. ADAPTATIONS MAY BE MADE DEPENDING ON THE NUMBER AND SIZE OF LOTS TO BE STORED. A "PLAN VIEW" OF AN 81'-0" X 26'-6" X 12'-9" HIGH IGLOO MAGAZINE DEPICTING TYPICAL MULTIPLE-LOT STORAGE FOR MXU-650/B BUNDLED UNITS IS SHOWN. SEE THE "STORAGE PROCEDURES FOR THE MXU-650/B IN IGLOO MAGAZINE" ON PAGES 4 AND 5 FOR QUANTITIES OF BUNDLED UNITS WITHIN A "STACK" OR "MAGAZINE". THESE PROCEDURES MAY ALSO BE USED FOR DEVELOPING MULTIPLE-LOT STORAGE FOR MXU-651/B AND MXU-667/B BUNDLED UNITS. SEE THE "STORAGE PROCEDURES FOR MXU-651/B AND MXU-667/B BUNDLED UNITS IN IGLOO MAGAZINE" ON PAGES 14 AND 15 FOR GUIDANCE.
- 2. THESE PROCEDURES WILL BE USED FOR DEVELOPING MULTIPLE-LOT STORAGE IN IGLOO, ARCH TYPE, STRADLEY, OVAL ARCH AND STEEL ARCH MAGAZINES. WHEN DEVELOPING A MULTIPLE-LOT STORAGE PLAN FOR THE MXU-650/B BUNDLED UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN ON PAGES 4 THROUGH 9, DEPENDING ON WHICH TYPE OF MAGAZINE IS BEING USED. WHEN DEVELOPING A MULTIPLE-LOT STORAGE PLAN FOR THE MXU-651/B OR MXU-667/B BUNDLED UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN ON THIS PAGE AND ON PAGES 14 THROUGH 19, DEPENDING ON WHICH TYPE OF MAGAZINE IS BEING USED.
- 3. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, AS SHOWN BY LOT NO. 2 AND LOT NO. 4 IN THE "PLAN VIEW" ABOVE, THEY MUST BE SEPARATED BY AT LEAST ONE-INCH (1") TO PROVIDE CLEARANCE FOR THE REMOVAL OF FITHER LOT.
- 4. UNITS SHOWN BY PHANTOM LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "L" ON PAGE 2, RELATIVE TO "12 LIFTS" WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF BUNDLED UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. A "CENTER AISLE" IS TO BE AT LEAST 54" INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 54" INCHES MAY BE REQUIRED AND WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER THIS AISLE SHOULD NOT BE MADE WIDER THAN NECESSARY IF A LOSS IN STORAGE RESULTS.
- 5. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "K", "L" AND "M" ON PAGE 2.
- 6. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2.



# PLAN VIEW (100'-8" X 50'-0" MAGAZINE)

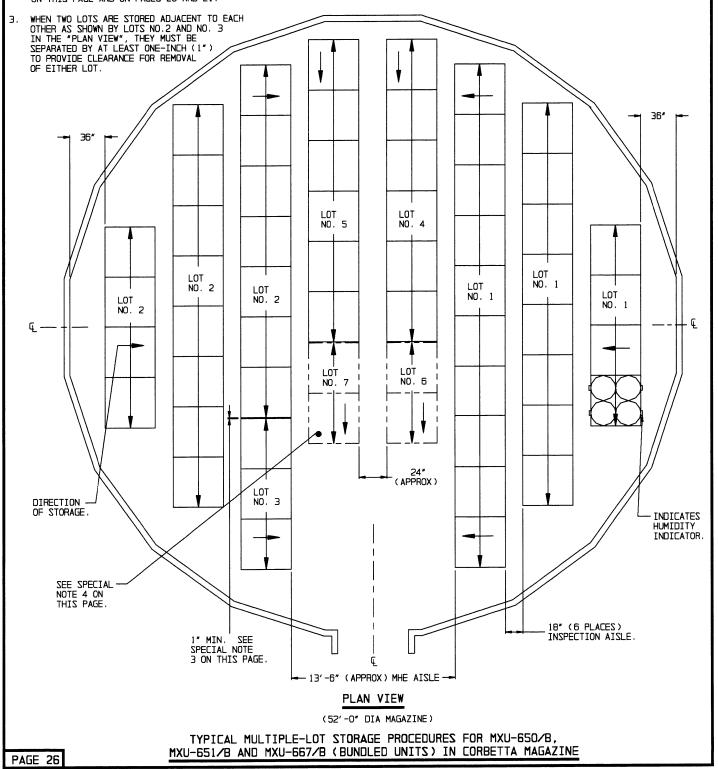
### SPECIAL NOTES:

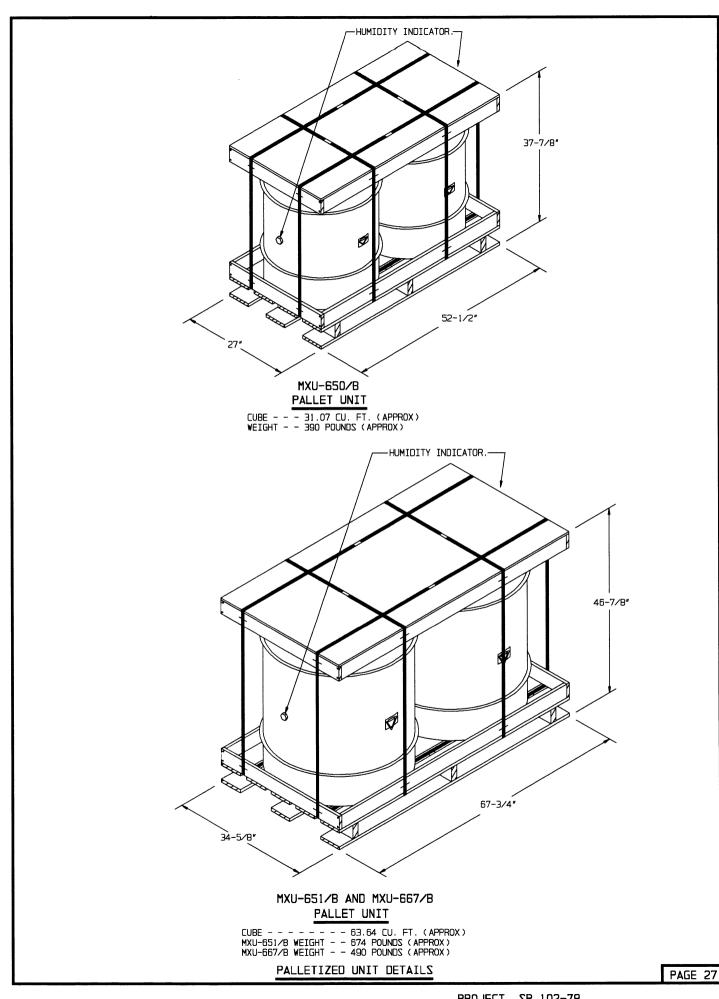
- 1. THE MULTIPLE-LOT STORAGE SHOWN ABOVE IS TYPICAL ONLY AND APPLIES TO STORAGE OF NUMEROUS LOTS. ADAPTATIONS MAY BE MADE DEPENDING ON THE NUMBER AND SIZE OF LOTS TO BE STORED. A "PLAN VIEW" OF A 100'-8" X 50'-0" RECTANGULAR MAGAZINE DEPICTING TYPICAL MULTIPLE-LOT STORAGE FOR MXU-650/B BUNDLED UNITS IS SHOWN. SEE THE "STORAGE PROCEDURES FOR THE MXU-650/B BUNDLED UNITS IN RECTANGULAR MAGAZINES" ON PAGES 12 AND 13 FOR QUANTITIES OF BUNDLED UNITS WITHIN A "STACK" OR "MAGAZINE" THESE PROCEDURES MAY ALSO BE USED FOR DEVELOPING MULTIPLE-LOT STORAGE FOR MXU-651/B AND MXU-667/B BUNDLED UNITS. SEE THE "STORAGE PROCEDURES IN RECTANGULAR MAGAZINES" ON PAGES 22 AND 23.
- 2. WHEN DEVELOPING A MULTIPLE-LOT STORAGE PLAN FOR THE MXU-650/B BUNDLED UNITS USE A COMBINATION OF THE PROCEDURES SHOWN ON THIS PAGE AND THE PROCEDURES SHOWN ON PAGES 12 AND 13 WHEN DEVELOPING A MULTIPLE-LOT STORAGE PLAN FOR THE MXU-651/B OR MXU-657/E BUNDLED UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN ON THIS PAGE AND THE PROCEDURES SHOWN ON PAGES 22 AND 23.
- 3. WHEN TWO LOTS ARE STORED ACJACENT TO EACH OTHER WITHIN THE SAME STACK, AS SHOWN BY LOTS NO. 7 AND NO. 8 IN THE "PLAN VIEW" ABOVE, THEY MUST BE SEPARATED BY AT LEAST ONE-INCH (1") TO PROVIDE CLEARANCE FOR THE REMOVAL OF EITHER LOT.
- 4. UNITS SHOWN BY PHANTOM LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "L" ON PAGE 2, RELATIVE TO "24 LIFTS" WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF BUNDLED UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. THE MHE OPERATING AREA CAN BE BULARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER THAN NECESSARY IF A LOSS RESULTS.
- 5. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "K", "L" AND "M" ON PAGE 2.
- 6. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2.

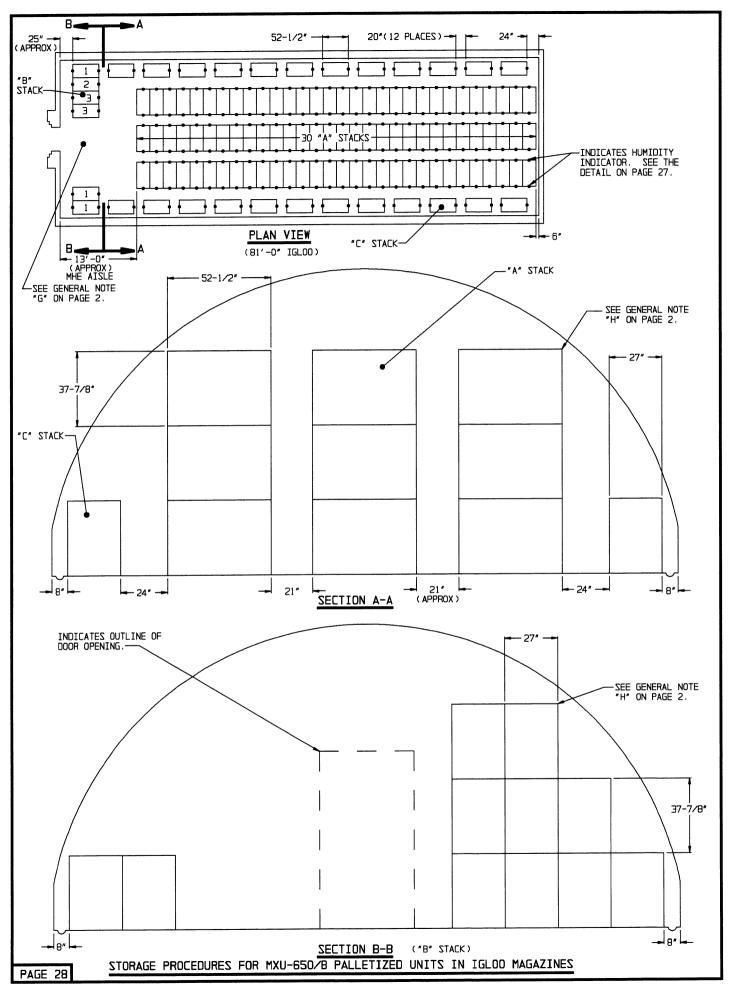
STORAGE PROCEDURES FOR MXU-650/B, MXU-651/B OR MXU-667/B (BUNDLED UNITS) IN RECTANGULAR MAGAZINE

### Special notes: (Special notes continued)

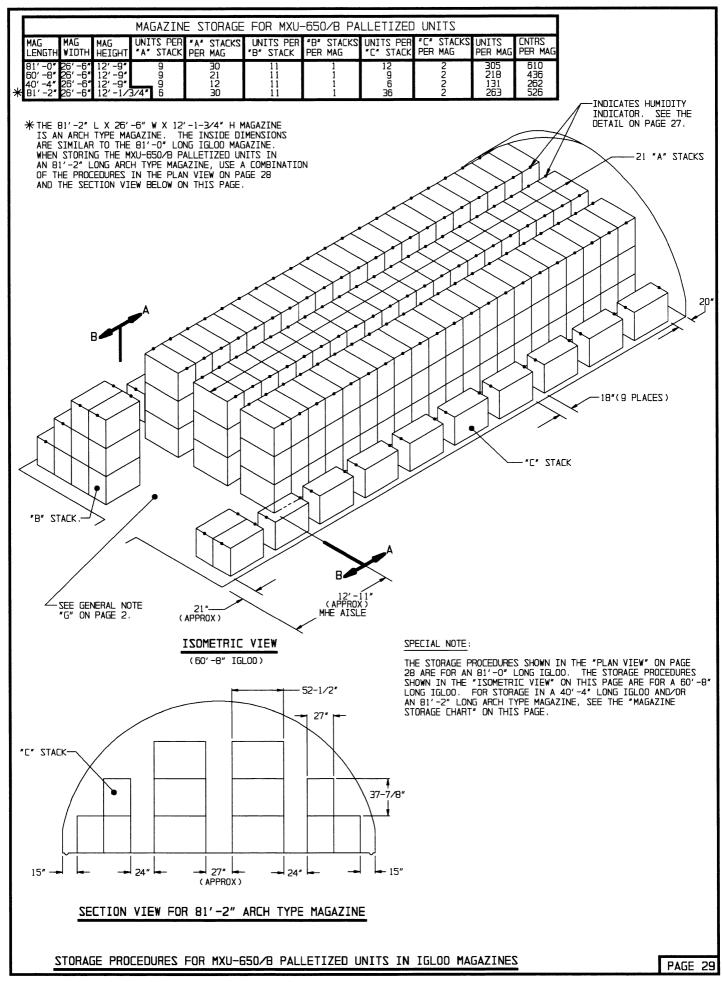
- 1. THE MULTIPLE-LOT STORAGE SHOWN IS TYPICAL ONLY AND APPLIES TO STORAGE OF NUMEROUS LOTS. ADAPTATIONS MAY BE MADE DEPENDING ON THE NUMBER AND SIZE OF LOTS TO BE STORED. A "PLAN VIEW" OF A CORBETTA MAGAZINE DEPICTING TYPICAL MULTIPLE-LOT STORAGE FOR MXU-650/B BUNDLED UNITS IS SHOWN. SEE THE "STORAGE PROCEDURES IN CORBETTA MAGAZINES" ON PAGES 10 AND 11 FOR QUANTITIES OF BUNDLED UNITS WITHIN A "STACK" OR "MAGAZINE". THESE PROCEDURES MAY ALSO BE USED FOR DEVELOPING MULTIPLE-LOT STORAGE FOR MXU-651/B AND MXU-667/B BUNDLED UNITS. SEE THE "STORAGE PROCEDURES IN CORBETTA MAGAZINE" ON PAGES 20 AND 21 FOR GUIDANCE.
- 2. WHEN DEVELOPING A MULTIPLE-LOT STORAGE PLAN FOR MXU-650/B
  BUNDLED UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN
  ON THIS PAGE AND ON PAGES 10 AND 11. WHEN DEVELOPING A
  MULTIPLE-LOT STORAGE PLAN FOR THE MXU-651/B AND MXU-667/B
  BUNDLED UNITS USE COMBINATION OF THE PROCEDURES SHOWN ON
  ON THIS PAGE AND ON PAGES 20 AND 21.
- 4. THE UNITS SHOWN BY PHANTOM LINES WITHIN THE MHE AISLE INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "L" ON PAGE 2 RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF BUNDLED UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.
- FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "K", "L", AND "M" ON PAGE 2.
- AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2.

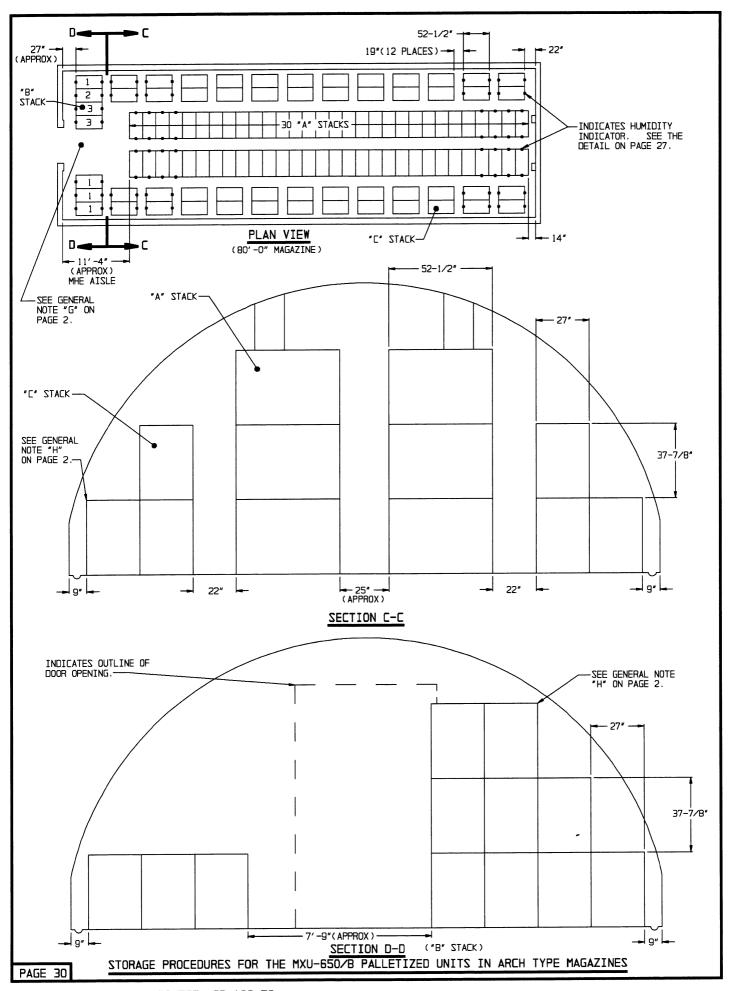




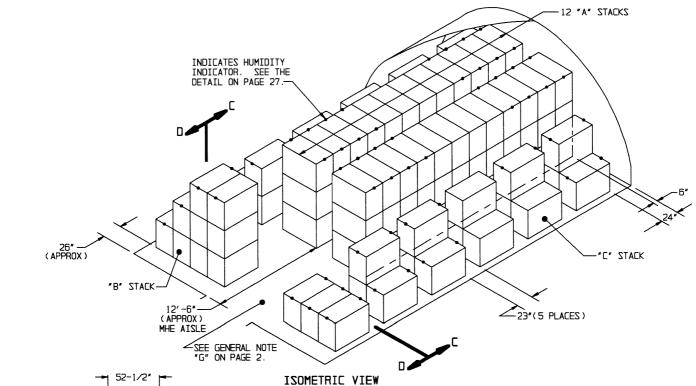


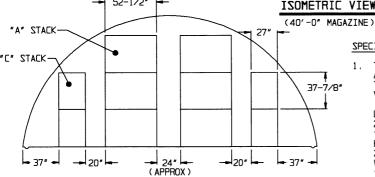
PROJECT SP 102-78





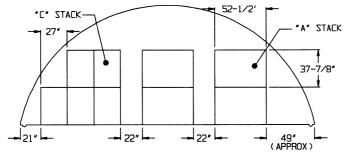
	MAGAZINE STORAGE FOR MXU-650/B PALLETIZED UNITS											
MAG LENGTH		MAG HEIGHT	UNITS PER "A" STACK		UNITS PER "B" STACK		UNITS PER		UNITS PER MAG	CNTRS PER MAG		
40' -0" 80' -0" 40' -0" 80' -0"	25' -0" 25' -0" 25' -0" 25' -0"		6 6 6 4	30 12 30 12 30 12	12 12 11 11 8 8	1 1 1 1 1	36 15 24 10 60 25	2221	264 114 239 103 188 81	528 228 478 206 376 162		





### SECTION VIEW OF AN 11'-O" HIGH MAGAZINE

SEE SPECIAL NOTE 1 ON THIS PAGE.



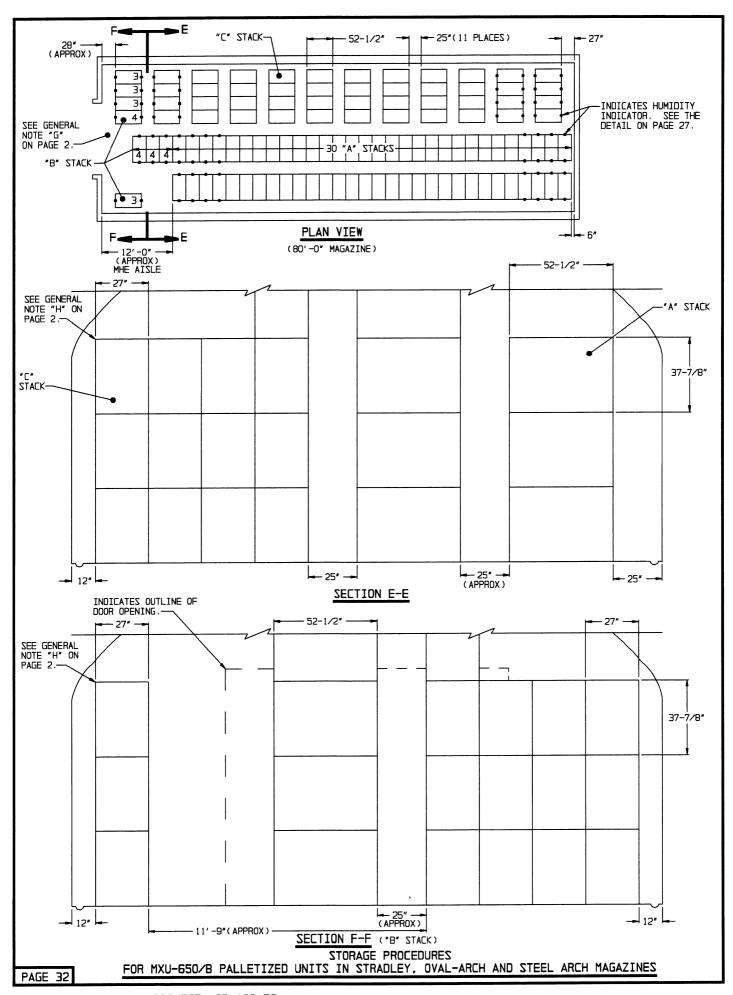
### SECTION VIEW OF A 10'-0" HIGH MAGAZINE

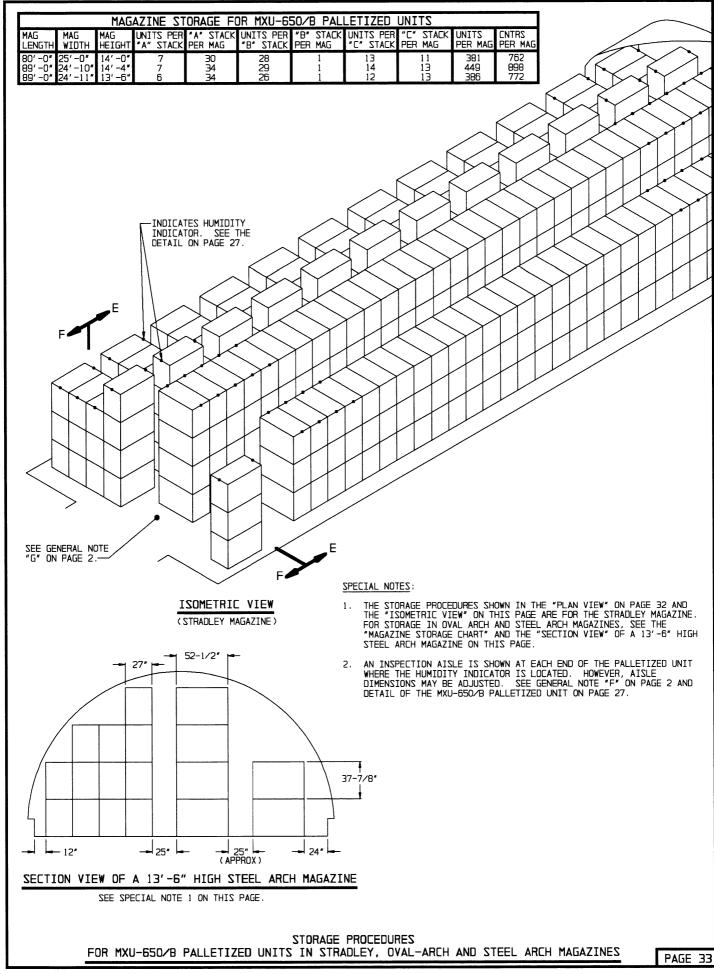
SEE SPECIAL NOTE 1 ON THIS PAGE.

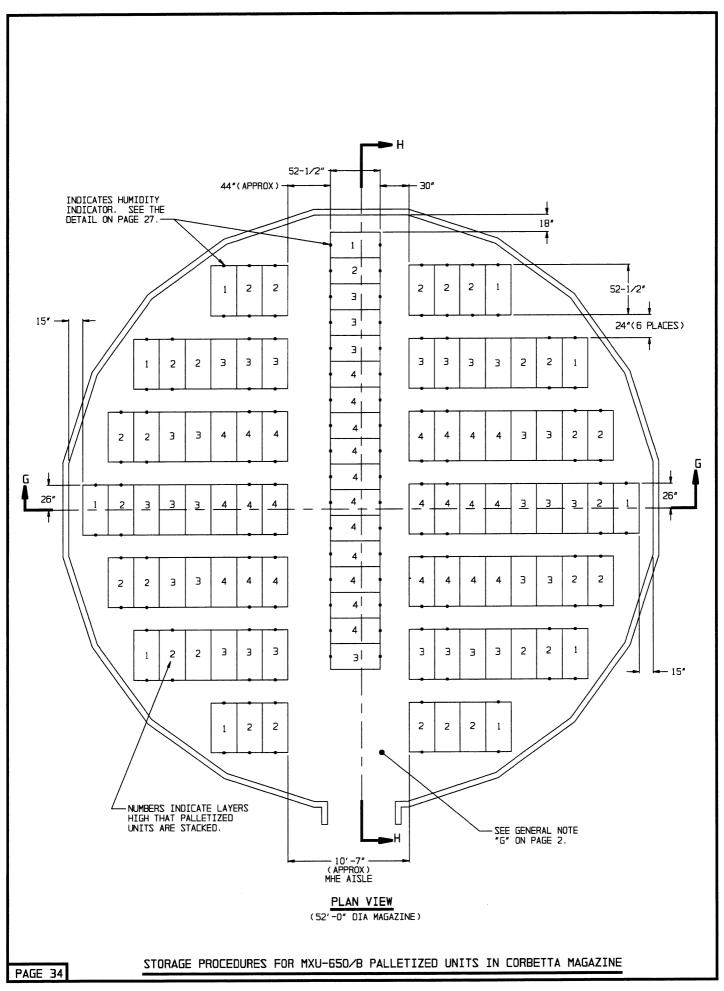
### SPECIAL NOTES:

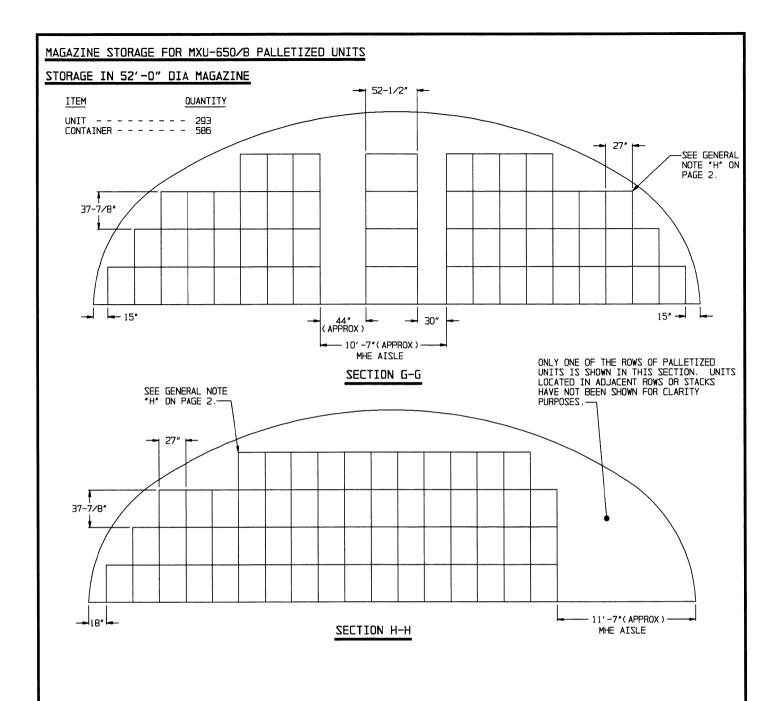
- THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 30 ARE FOR AN 80'-0" LONG BY 25'-0" WIDE BY 12'-1-3/4" HIGH ARCH TYPE MAGAZINE. THE STORAGE PROCEDURES SHOWN IN THE "ISOMETRIC VIEW" ON THIS PAGE ARE FOR A 40'-0" LONG BY 25'-0" WIDE BY 12-1-3/4" HIGH ARCH TYPE MAGAZINE. FOR STORAGE IN 80'-0" LONG BY 25'-0" WIDE BY 11'-0" HIGH AND/OR A 40'-0" LONG BY 25'-0" WIDE BY 11'-0" HIGH ARCH TYPE MAGAZINE, SEE THE "MAGAZINE STORAGE CHART" AND THE "SECTION VIEW OF AN 11'-0" HIGH MAGAZINE ON THIS PAGE. FOR STORAGE IN AN 80'-0" LONG BY 25'-0" WIDE BY 10'-0" HIGH AND /OR A 40'-0" LONG BY 25'-0" WIDE BY 10'-0" HIGH ARCH TYPE MAGAZINE, SEE THE "MAGAZINE STORAGE CHART" AND THE "SECTION VIEW OF A 10'-0" HIGH MAGAZINE STORAGE CHART" AND THE "SECTION VIEW OF A 10'-0" HIGH MAGAZINE" ON THIS PAGE.
- 2. AN INSPECTION AISLE IS SHOWN AT EACH END OF THE PALLETIZED UNIT WHERE THE HUMIDITY INDICATOR IS LOCATED. HOWEVER, AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2 AND DETAIL OF THE MXU-650/B PALLETIZED UNIT ON PAGE 27.
- 3. FOR STORAGE IN AN 81'-2" LONG BY 26'-6" WIDE BY 12'-1-3/4" HIGH ARCH TYPE MAGAZINE, SEE THE PROCEDURES SHOWN ON PAGES 28 AND 29.

STORAGE PROCEDURES FOR MXU-650/B PALLETIZED UNITS IN ARCH TYPE MAGAZINES





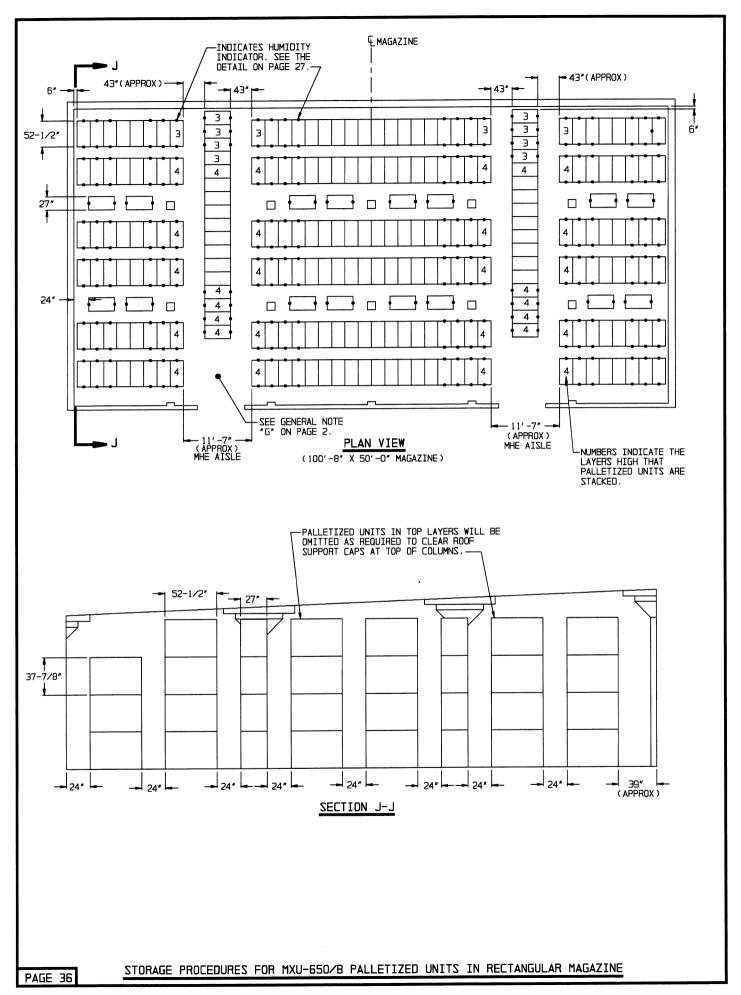


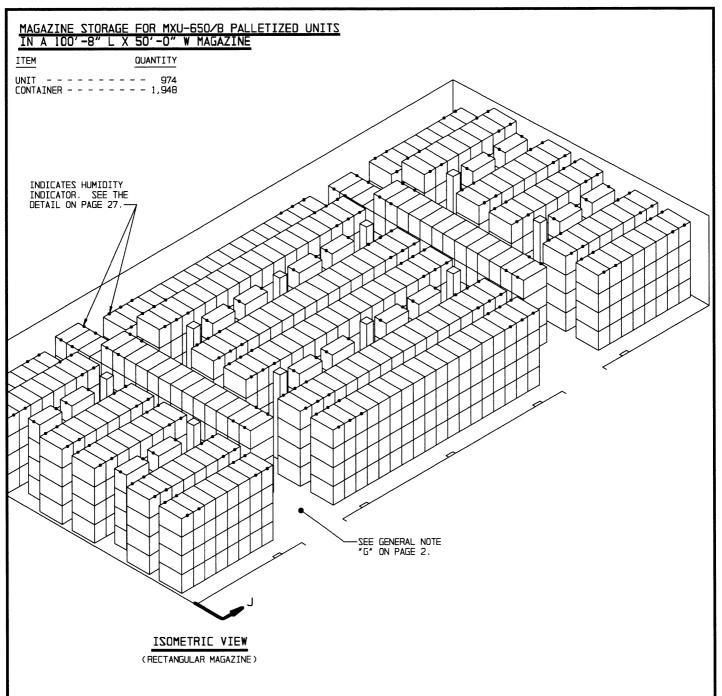


### SPECIAL NOTES:

- THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 34 AND THE SECTIONS ON THIS PAGE ARE FOR A 52'-O" DIAMETER CORBETTA MAGAZINE.
- 2. AN INSPECTION AISLE IS SHOWN AT EACH END OF THE PALLETIZED UNITS WHERE THE HUMIDITY INDICATOR IS LOCATED. HOWEVER, AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2 AND DETAIL OF THE MXU-650/B PALLETIZED UNIT ON PAGE 27.

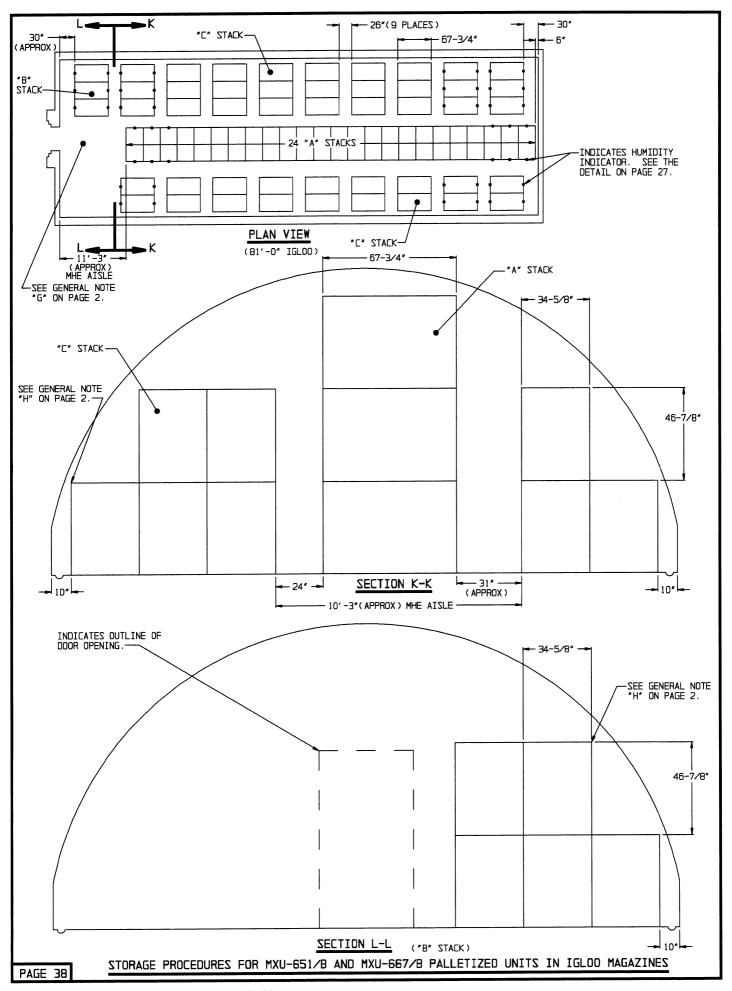
STORAGE PROCEDURES FOR MXU-650/B PALLETIZED UNITS IN CORBETTA MAGAZINE

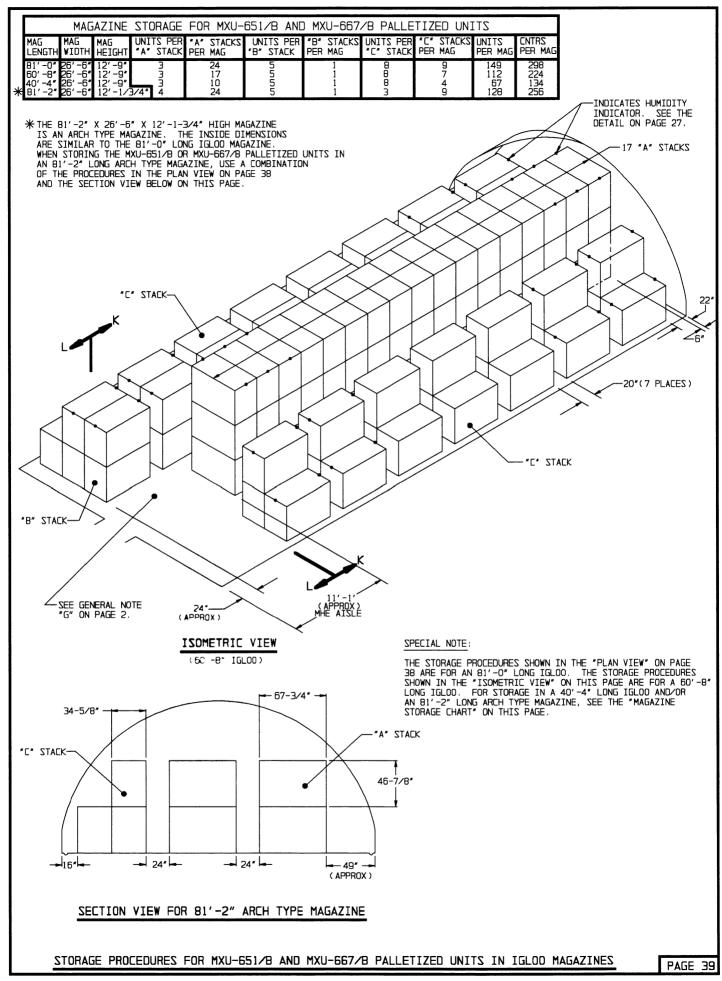


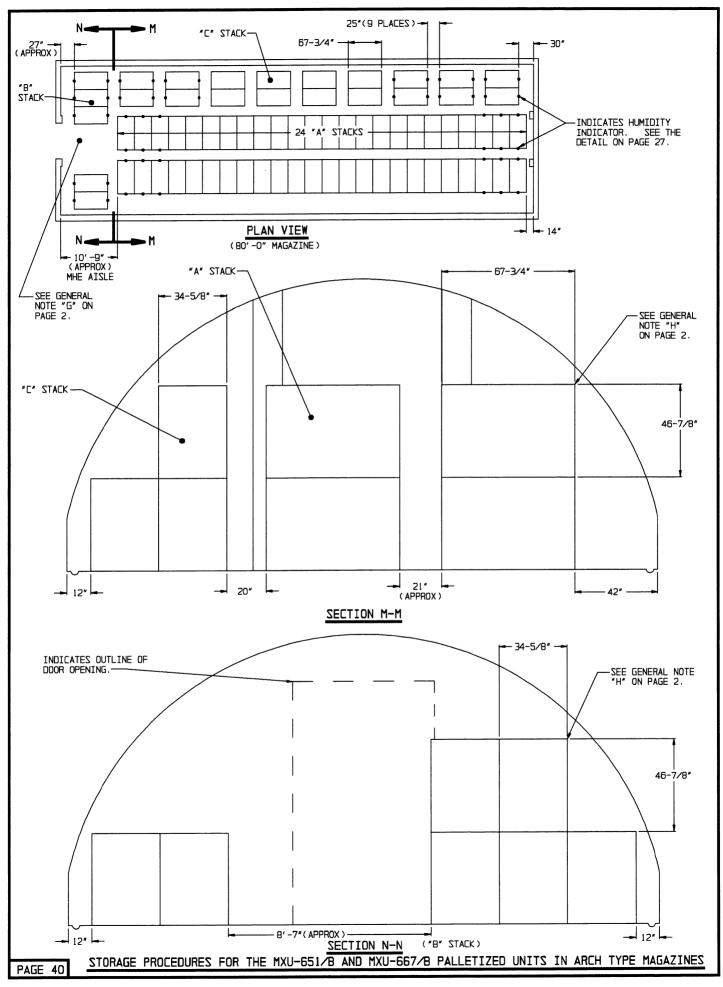


- THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 36 AND THE "ISOMETRIC VIEW" ON THIS PAGE ARE FOR A 100'-B" LONG BY 50'-0" WIDE RECTANGULAR MAGAZINE.
- 2. AN INSPECTION AISLE IS SHOWN AT EACH END OF THE PALLETIZED UNIT WHERE THE HUMIDITY INDICATOR IS LOCATED. HOWEVER, AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2 AND DETAIL OF THE UNIT ON PAGE 27.

STORAGE PROCEDURES FOR MXU-650/B PALLETIZED UNITS IN RECTANGULAR MAGAZINE

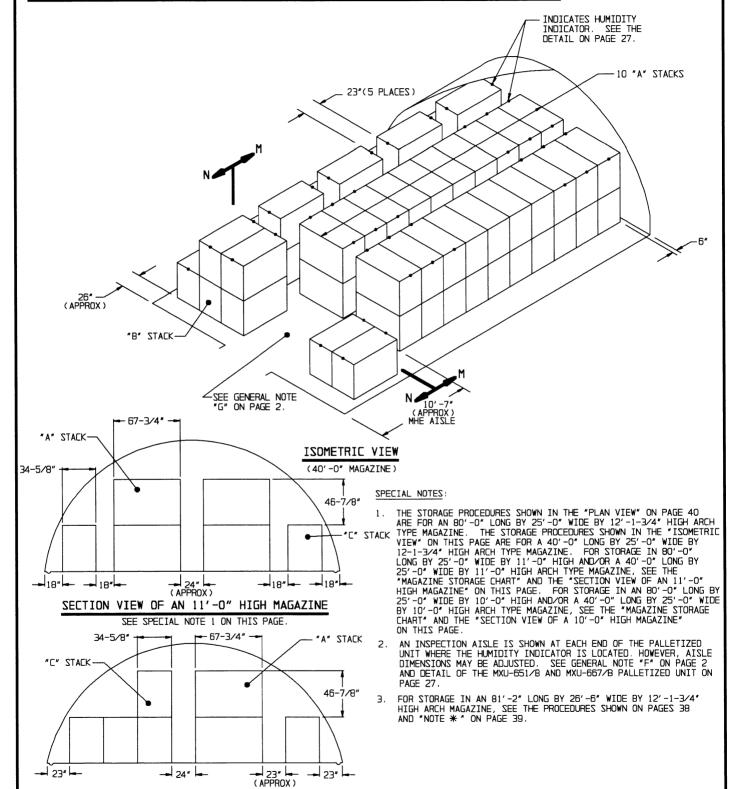






PROJECT SP 102-78

MAGAZINE STORAGE FOR MXU-651/B AND MXU-667/B PALLETIZED UNITS										
MAG LENGTH	MAG WIDTH	MAG HEIGHT		"A" STACK PER MAG	UNITS PER "B" STACK		UNITS PER "C" STACK		UNITS PER MAG	CNTRS PER MAG
40' -0" 80' -0" 40' -0" 80' -0"	25′ -0 <b>″</b> 25′ -0 <b>″</b> 25′ -0 <b>″</b>	11'-0 <b>"</b> 10'-0 <b>"</b>	/4" 4 4	24 10 24 10 24 10	775555	1 1 1 1 1	៳៳៷៷៲៸៸៸៸	049494	130 59 119 53 98 45	260 118 238 106 196 90



STORAGE PROCEDURES FOR MXU-651/B AND MXU-667/B PALLETIZED UNITS IN ARCH TYPE MAGAZINES

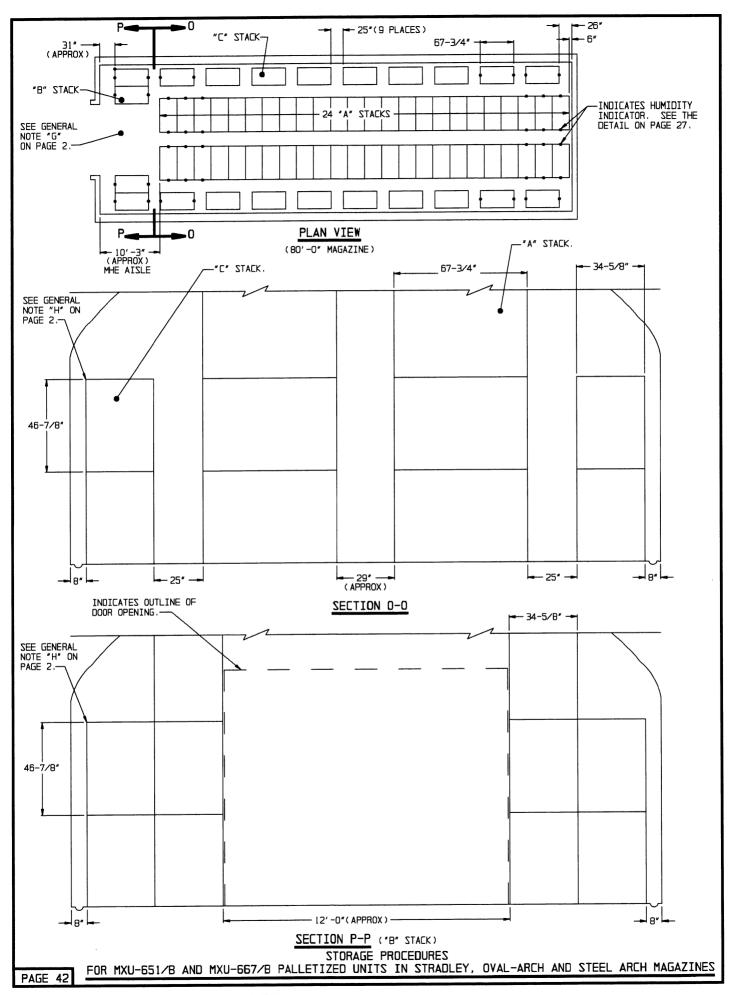
SECTION VIEW OF A 10'-0" HIGH MAGAZINE

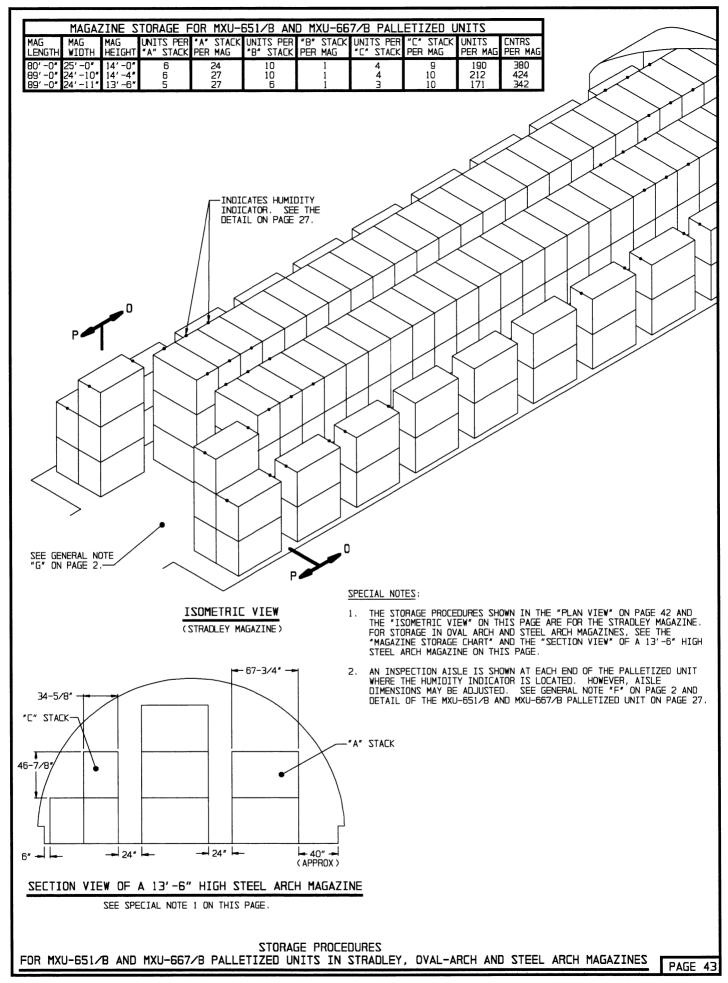
SEE SPECIAL NOTE 1 ON THIS PAGE.

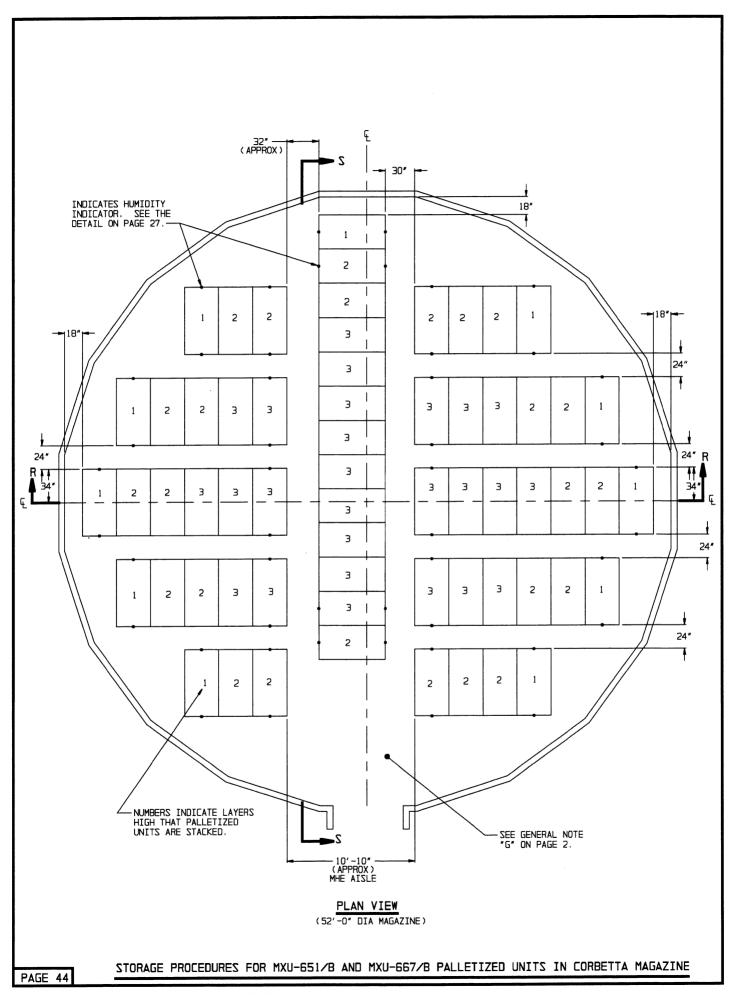
SP 102-78

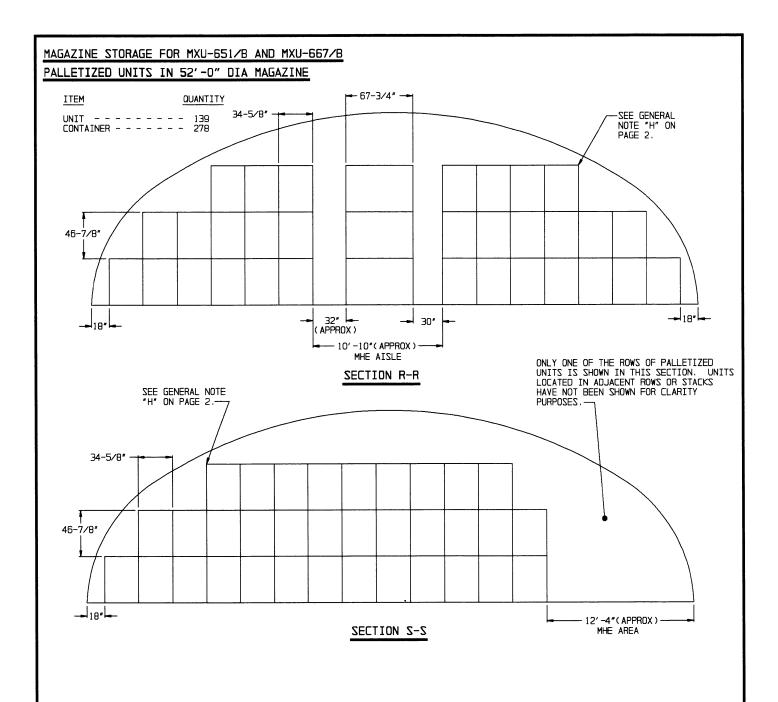
PROJECT

PAGE 41

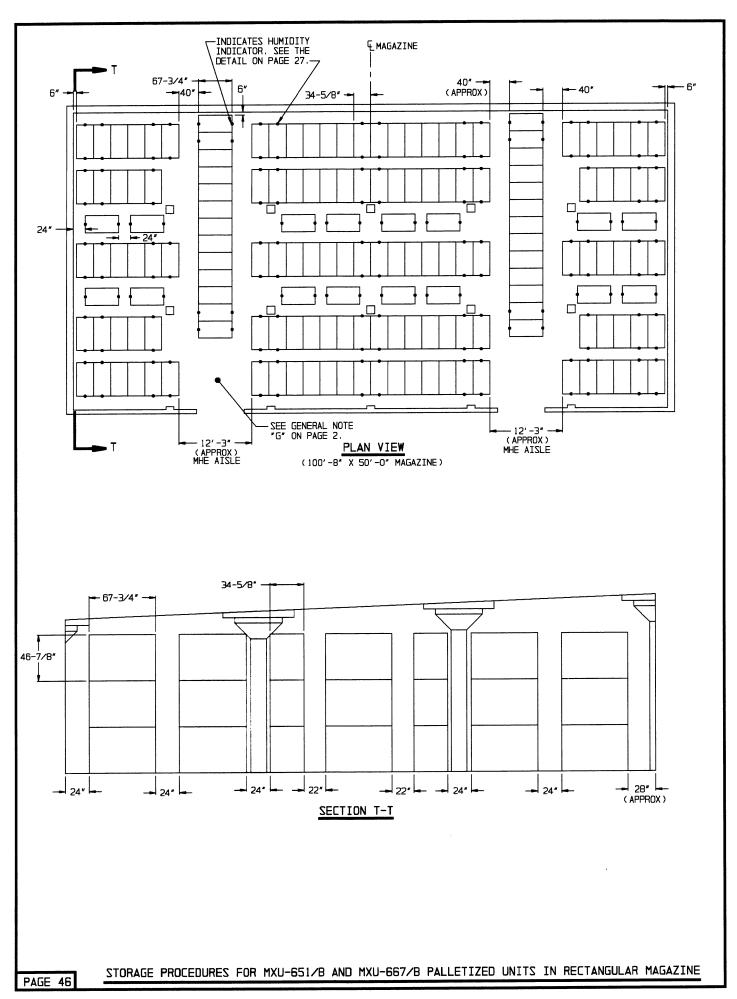


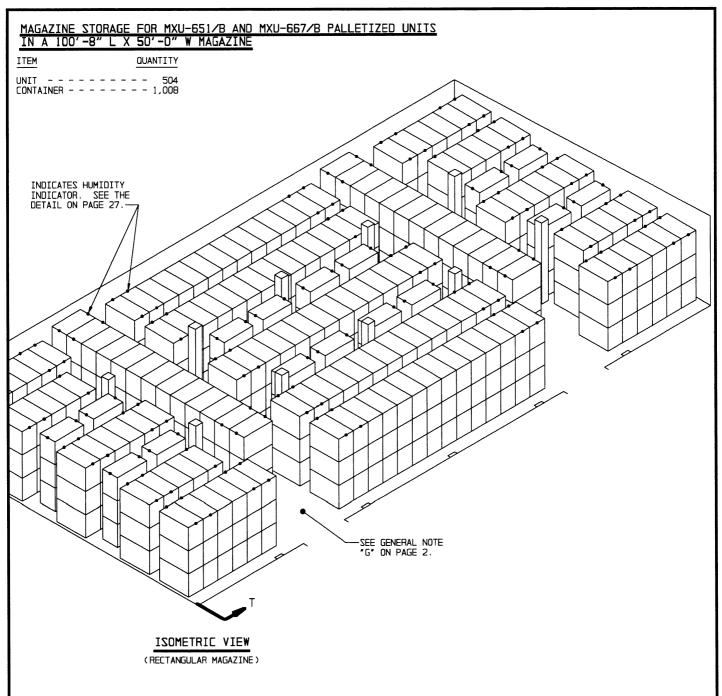






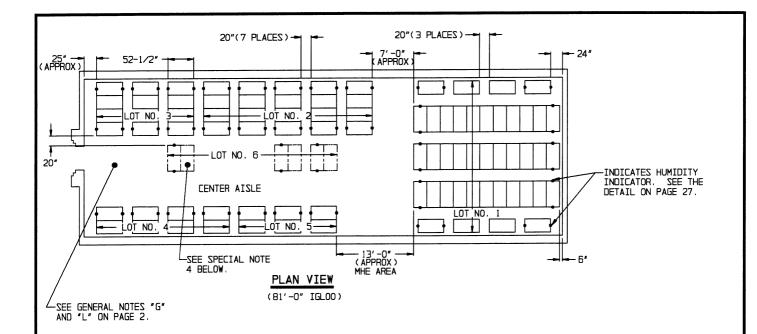
- THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 44 AND THE SECTIONS ON THIS PAGE ARE FOR A 52'-0" DIAMETER CORBETTA MAGAZINE.
- 2. AN INSPECTION AISLE IS SHOWN AT EACH END OF THE PALLETIZED UNITS WHERE THE HUMIDITY INDICATOR IS LOCATED. HOWEVER, AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2 AND DETAIL OF THE MXU-651/B AND MXU-667/B PALLETIZED UNITS ON PAGE 27.





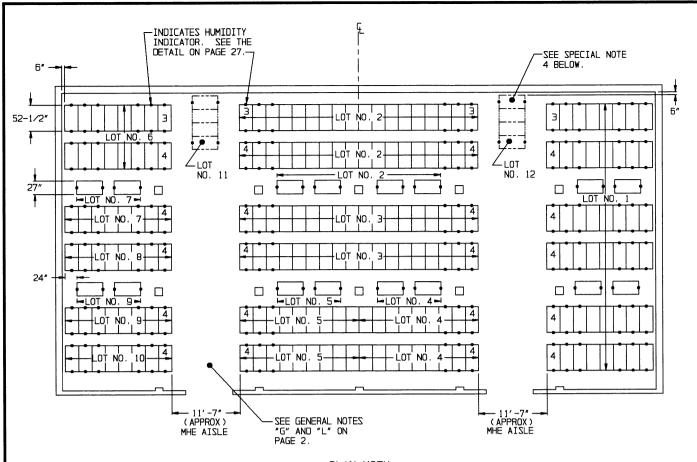
- 1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 46 AND THE "ISOMETRIC VIEW" ON THIS PAGE ARE FOR A 100'-B" LONG BY 50'-0" WIDE RECTANGULAR MAGAZINE.
- 2. AN INSPECTION AISLE IS SHOWN AT EACH END OF THE PALLETIZED UNIT WHERE THE HUMIDITY INDICATOR IS LOCATED. HOWEVER, AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2 AND DETAIL OF THE MXU-651/B AND MXU-667/B PALLETIZED UNITS ON PAGE 27.

STORAGE PROCEDURES FOR MXU-651/B AND MXU-667/B PALLETIZED UNITS IN RECTANGULAR MAGAZINE



- 1. THE MULTIPLE LOT STORAGE SHOWN ABOVE IS TYPICAL ONLY AND APPLIES TO STORAGE
  OF NUMEROUS LOTS. ADAPTATIONS MAY BE MADE DEPENDING ON THE NUMBER AND SIZE
  OF LOTS TO BE STORED. A "PLAN VIEW" OF AN 81'-O" X 26'-6" X 12'-9" HIGH
  IGLOO MAGAZINE DEPICTING TYPICAL MULTIPLE LOT STORAGE FOR MXU-650/B
  PALLETIZED UNITS IS SHOWN. SEE THE "STORAGE PROCEDURES FOR THE MXU-650/B
  PALLETIZED UNIT IN IGLOO MAGAZINES" ON PAGES 28 AND 29 FOR QUANTITIES OF PALLETIZED
  UNITS WITHIN A "STACK" OR "MAGAZINE". THESE PROCEDURES MAY ALSO BE USED FOR
  DEVELOPING MULTIPLE-LOT STORAGE FOR MXU-651/B AND MXU-667/B PALLETIZED UNITS SEE
  THE "STORAGE PROCEDURES FOR THE MXU-651/B AND MXU-667/B PALLETIZED UNITS IN
  IGLOO MAGAZINES" ON PAGES 38 AND 39 FOR GUIDANCE.
- 2. THESE PROCEDURES WILL BE USED FOR DEVELOPING MULTIPLE-LOT STORAGE IN IGLOO, ARCH TYPE, STRADLEY, OVAL ARCH AND STEEL ARCH MAGAZINES. WHEN DEVELOPING A MULTIPLE-LOT STORAGE PLAN FOR MXU-650/B PALLETIZED UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN ON PAGES 28 THROUGH 33, DEPENDING ON WHICH TYPE OF MAGAZINE IS BEING USED. WHEN DEVELOPING A MULTIPLE-LOT STORAGE PLAN FOR THE MXU-651/B OR MXU657/B PALLETIZED UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN ON THIS PAGE AND THE PROCEDURES SHOWN ON PAGES 3B THROUGH 43, DEPENDING ON WHICH TYPE OF MAGAZINE IS BEING USED.
- 3. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, THEY MUST BE SEPARATED BY AT LEAST ONE-INCH (1") TO PROVIDE CLEARANCE FOR THE REMOVAL OF EITHER LOT.
- 4. UNITS SHOWN BY PHANTOM LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE MULTIPLE—LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "L" ON PAGE 2, RELATIVE TO "12 LIFTS" WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF PALLETIZED UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. A "CENTER AISLE" IS TO BE AT LEAST 56 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 56 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.
- 5. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "K", "L", AND "M" ON PAGE 2.
- 6. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2.

TYPICAL MULTIPLE-LOT STORAGE PROCEDURES FOR MXU-650/B, MXU-651/B OR MXU-667/B PALLETIZED UNITS IN IGLOO, ARCH TYPE, STRADLEY, OVAL ARCH AND STEEL ARCH MAGAZINES



PLAN VIEW
(100'-8" X 50'-0" MAGAZINE)

## SPECIAL NOTES:

- 1. THE MULTIPLE LOT STORAGE SHOWN ABOVE IS TYPICAL ONLY AND APPLIES TO STORAGE OF NUMEROUS LOTS. ADAPTATIONS MAY BE MADE DEPENDING ON THE NUMBER AND SIZE OF LOTS TO BE STORED. A "PLAN VIEW" OF A 100'-8" X 50'-0" RECTANGULAR MAGAZINE DEPICTING TYPICAL MULTIPLE LOT STORAGE FOR MXU-650/B PALLETIZED UNITS IS SHOWN ABOVE. SEE THE "STORAGE PROCEDURES FOR THE MXU-650/B PALLETIZED UNITS IN RECTANGULAR MAGAZINES" ON PAGES 36 AND 37 FOR QUANTITIES OF PALLETIZED UNITS WITHIN A "STACK" OR "MAGAZINE". THESE PROCEDURES MAY ALSO BE USED FOR DEVELOPING MULTIPLE-LOT STORAGE FOR MXU-651/B AND MXU-667/B PALLETIZED UNITS. SEE THE "STORAGE PROCEDURES FOR THE MXU-651/B AND MXU-667/B PALLETIZED UNITS IN RECTANGULAR MAGAZINES" ON PAGES 46 AND 47 FOR GUIDANCE.
- 2. WHEN DEVELOPING A MULTIPLE-LOT STORAGE PLAN FOR MXU-650/B PALLETIZED UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN ON THIS PAGE AND THE PROCEDURES SHOWN ON PAGES 36 AND 37. WHEN DEVELOPING A MULITPLE-LOT STORAGE PLAN FOR THE MXU-651/B AND MXU-667/B PALLETIZED UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN ON THIS PAGE AND THE PROCEDURES SHOWN ON PAGES 45 AND 47.
- 3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, THEY MUST BE SEPARATED BY AT LEAST ONE-INCH (1") TO PROVIDE CLEARANCE FOR THE REMOVAL OF EITHER LOT.
- 4. UNITS SHOWN BY PHANTOM LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "L" ON PAGE 2, RELATIVE TO "24 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF PALLETIZED UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. HOWEVER, THIS AISLE SHOULD BE MADE WIDER IF A LOSS IN STORAGE RESULTS.
- 5. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "K", "L", AND "M" ON PAGE 2.
- 6. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "F" ON PAGE 2.

TYPICAL MULTIPLE-LOT STORAGE PROCEDURES FOR MXU-650/B, MXU-651/B OR MXU-667/B PALLETIZED UNITS IN RECTANGULAR MAGAZINE

PAGE 49

