MLRS

STORAGE IN APPROVED MAGAZINES OF ROCKET POD/CONTAINERS (RP/C) FOR THE MULTIPLE LAUNCH ROCKET SYSTEM

INDEX

<u>ITEM</u>	AUL(37
GENERAL NOTES AND MATERIAL SPECIFICATIONS	2 3
STORAGE PROCEDURES (EARTH COVERED MAGAZINES): 81'-0", 60'-8" AND 40'-4" L X 26'-6" W X 12'-9" H IGLOO MAGAZINES 80'-0" AND 40'-0" L X 25'-0" W X 10'-0" H ARCH TYPE MAGAZINES (IGLOO)	4-7 8,9
BO'-O" AND 40'-O" L X 25'-O" W X 11'-O" H ARCH TYPE MAGAZINES (IGLOO) BO'-O" AND 40'-O" L X 25'-O" W X 12'-1-3/4" H ARCH TYPE MAGAZINES (IGLOO)	10,11 12,13 14,15
81'-2" L X 26'-6" W X 12'-1-3/4" H ARCH TYPE MAGAZINE (IGLOO) 80'-0" L X 25'-0" W X 14'-0" H STRADLEY AND 89'-0" L X 24'-10" W X	16,17
52'-0" DIAMETER CORBETTA MAGAZINE	18,19 20,21
60'-0" L X 40'-0" W X 15'-0" H TYPE II BUNKER MAGAZINE	22,23 24,27 28,29
40'-0" L X 20'-0" W X 11'-0" H TYPR IV BUNKER MAGAZINE GUIDANCE FOR STORAGE OF ROCKET PODS WITH RISER AND SPACER ASSEMBLIES ATTACHED	30,31

U.S. ARMY MATERI	EL C	OMMA	ND DF	RAWING
APPROVED, U.S. ARMY MISSILE COMMAND	DRAFTSMA	AN	D. WHITN	10RE
De Jail a Honen	ENGINEER M. DAEUMER			1ER
AMSMI-LC-MM-DP		NGINEERING /ISION	The.	- / Whiteh
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND		S ENGINEER OFFICE	ING WILL	in FErnst
John L. Synd	SEPTEMBER 1989			
U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL	CLASS	NOISIVIO	DRAWING	FILE
REVISION NO. 4 OCTOBER 1992	19	48	5245	GM 1-3-4-
SEE THE REVISION LISTING ON PAGE 3			52.10	14-22RS1

DO NOT SCALE

GENERAL NOTES

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES SPECIFIED IN THIS DRAWING ARE APPLICABLE TO THE MULTIPLE LAUNCH ROCKET SYSTEM (MLRS) COMPLETE ROUND WHEN PACKED IN THE ROCKET POD/CONTAINER (RP/C). SUBSEQUENT REFERENCE TO CONTAINER HEREIN MEANS THE RP/C WITH ROCKET COMPONENTS. SEE GENERAL NOTES "U", "V", AND "W" FOR STORAGE HANDLING AIDS. ALSO SEE GENERAL NOTE "X".
- C. FOR DETAILS OF THE ROCKET POD/CONTAINER, SEE US ARMY MISSILE COMMAND DRAWING NO. 13027900 AND THE "CONTAINER DETAIL" ON PAGE 3.

CONTAINER DIMENSIONS - - 166" LONG BY 41-1/2" WIDE BY 33" HIGH. (31" STACKING HEIGHT). GROSS WEIGHT - - - - - 5,095 POUNDS (APPROX).

- D. THIS IS A OD CLASS 1.1 ITEM AND IS IN COMPATIBILITY GROUP E. CAUTION: THIS ITEM IS IN A "PROPULSIVE STATE" AND MUST BE STORED WITH THE FORWARD END FACING TOWARD THE SAME MAGAZINE SIDEWALL OR THE REAR WALL AS INDICATED BY THE DIRECTIONAL ARROWS ON THE STORAGE VIEWS.
- E. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT, INCLUDING ALTERNATIVE PROCEDURES ON PAGES 6, 7, 26, AND 27 ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE CONTAINERS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- F. STORED CONTAINERS MUST NOT CONTACT THE WALLS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, CONTAINERS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN OR AISLE DIMENSIONS MAY BE ADJUSTED AS NECESSARY.
- G. AISLE DIMENSIONS AS SHOWN HEREIN MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS AND/OR AVAILABLE MATERIAL HANDLING EQUIPMENT (MHE). AN 18" MINIMUM INSPECTION AISLE MUST BE MAINTAINED AT THE AFT END OF THE ROCKET PODY-CONTAINERS FOR INVENTORY PURPOSES AND FOR INSPECTION OF THE WIRING HARNESS AND GROUND CABLE, AND TO ENSURE THAT "SHORTING PLUGS" ARE IN PLACE ON ALL CONTAINERS FOR PROTECTION FROM STATIC ELECTRICITY AND STRAY VOLATAGE. CONTAINERS PRESENTLY STORED IN ACCORDANCE WITH A PRIOR APPROVED DRAWING NEED NOT BE RE-STORED SOLELY TO CONFORM TO THE PROCEDURES SPECIFIED IN THIS REVISED DOCUMENT.
- H. IF AVAILABLE MHE PERMITS, ADDITIONAL CONTAINERS MAY BE STORED WITHIN THE FRONTAL AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- J. CAUTION: CONTAINERS MUST NOT BE STACKED MORE THAN FOUR (4)
 CONTAINERS HIGH: SEE GENERAL NOTE "X":
- K. ANY ROCKET POD/CONTAINER THAT DOES NOT CONTAIN SIX (6) ROUNDS WILL NOT BE BURIED IN STORAGE. IT SHOULD BE POSITIONED ON TOP OF THE LAST STACK ADJACENT TO OR NEAREST THE MAGAZINE DOOR.
- THE SHOCK ISOLATOR (RUBBER) SKIDS OF A ROCKET POD/CONTAINER WILL NOT ADEQUATELY SUPPORT A STACK OF TWO CONTAINERS. THEREFORE, "POD SUPPORT" DUNNAGE MUST BE INSTALLED AS NEAR AS POSSIBLE BEHIND THE SKIDS OF THE LOWER CONTAINER (S) IF STACKS ARE TWO OR MORE HIGH. "POD SUPPORT" DUNNAGE NEED NOT BE IN CONTACT WITH CONTAINER SKIDS. A "POD SUPPORT" IS NOT REQUIRED FOR A ONE-HIGH CONTAINER STACK, OR BETWEEN THE TOP TWO CONTAINERS OF STACKS MORE THAN ONE HIGH. A "POD SUPPORT" CONSISTS OF 4" X 4" X 41-1/2" AND 1" X 4" X 41-1/2" PIECES LAMINATED W/4-6d NAILS. SEE THE DETAIL ON PAGE 3. NOTE THAT FOR STABILITY PURPOSES IT IS DESIRED THAT THE SKIDS OF A LOWER CONTAINER SUPPORT A PORTION OF THE WEIGHT OF THE CONTAINERS ABOVE. THE THICKNESS OF THE "POD SUPPORT" SHOULD BE ADJUSTED AS NECESSARY TO PROVIDE THE PROPER SUPPORT. THE THICKNESS MAY BE REDUCED BY SUBSTITUTING 5/8" OR THINNER BY 3-1/2" WIDE BY 41-1/2" LONG PLYWOOD FOR THE 1" X 4" PIECE THE THICKNESS MAY BE INCREASED BY ADDING A 1/4" OR THICKER PLYWOOD PIECE. SEE GENERAL NOTES "M" AND "T"

(CONTINUED AT RIGHT)

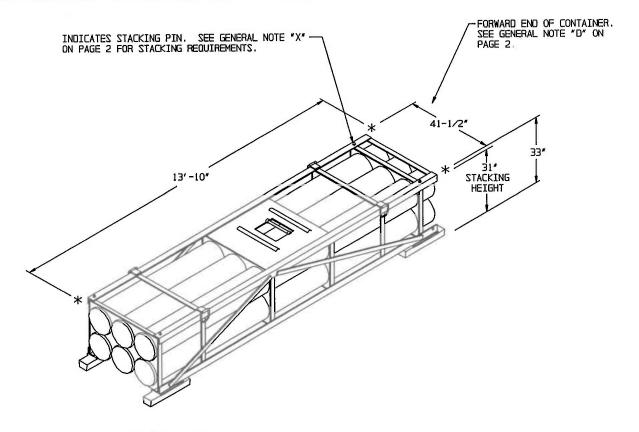
MATERIAL SPECIFICATIONS

LUMBER - - - - - - SEE TM 743-200-1 (DUNNAGE LUMBER) AND FED SPEC MM-L-751.

NAILS - - - - - : FED SPEC FF-N-105; COMMON.

(GENERAL NOTES CONTINUED)

- M. "POD SUPPORT" DUNNAGE IS NOT REQUIRED IF THE ROCKET POD/CONTAINERS BEING STORED ARE EQUIPPED WITH HARDWOOD SKIDS.
- N. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS
 MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER CONTAINERS IN
 THE STACKS SHOWN IN THE "SECTION" VIEWS HEREIN, UNLESS
 TWO UPPER CONTAINERS ARE HANDLED AS ONE LIFT OR THE
 PACKAGE GUARD IS REMOVED (TINE CARRIAGE WILL IN MOST
 INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION)
 ONLY A FORKLIFT TRUCK OF ADEQUATE CAPACITY WILL BE USED
 WHEN LIFTING TWO ROCKET/POD CONTAINERS AS ONE LIFT.
- O. IF THE QUANTITY OF CONTAINERS FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN HEREIN, DUE TO A LIMITED QUANTITY TO BE STORED OR FOR ANY OTHER REASON, THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.
- P. OTHER COMPATIBLE ITEMS MAY BE STORED IN A MAGAZINE WHICH IS PARTIALLY FILLED WITH THE DESIGNATED ITEM.
- O. DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 4" MATERIAL IS ACTUALLY 3/4" THICK BY 3-1/2" WIDE AND 4" X 4" MATERIAL IS ACTUALLY 3-1/2" THICK BY 3-1/2" WIDE.
- R. <u>CAUTION</u>: THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED.
- PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- T. WHEN ROCKET POD/CONTAINERS ARE RECEIVED BY RAIL BOX CAR SHIPMENT, THE CONTAINERS WILL HAVE SPACER ASSEMBLIES AND RISER ASSEMBLIES ATTACHED, OR WILL HAVE SPACER ASSEMBLIES AND STRAPPING BOARDS ATTACHED. A ROCKET POD/CONTAINER HAVING A RISER ASSEMBLY AND A SPACER ASSEMBLY ATTACHED MUST HAVE BOTH OF THOSE ASSEMBLIES REMOVED BEFORE STORING UNLESS THE ROCKET POD/CONTAINER CAN BE PLACED IN THE TOP LAYER OF A STACK. A ROCKET POD/CONTAINER HAVING A SPACER ASSEMBLY AND STRAPPING BOARDS ATTACHED MAY BE STORED IN ANY LOCATION IN A STACK WITHOUT REMOVING THE DUNNAGE. REFER TO PAGES 30 AND 31 FOR FURTHER GUIDANCE.
- U. THE ROCKET POD/CONTAINER IS NOT EQUIPPED WITH FORK TINE OPENINGS AND CHANNELS FOR HANDLING WITH A FORKLIFT TRUCK. THE CONTAINER MAY SHIFT TO ONE SIDE ON THE FORK TINES FROM ITS CENTER OF BALANCE, POSSIBLY CREATING A HAZARD OR RESULTING IN DAMAGE TO THE CONTAINER. TO PREVENT SUCH AN OCCURRENCE, IT IS RECOMMENDED THAT AN "MLRS POD STABILIZING FRAME" BE USED FOR HANDLING EACH CONTAINER FOR UNLOADING FROM TRANSPORT VEHICLE TO PLACING IN ITS STORAGE LOCATION. SUCH A STABILIZING FRAME HAS BEEN DESIGNED, FABRICATED AND IS BEING SUCCESSFULLY USED. SEE GENERAL NOTE "W" FOR APPLICABLE FABRICATION DRAWINGS.
- V. TO FACILITATE MOVEMENT OF THE LONG RP/Cs THRU THE NARROW DOOR OPENINGS OF MOST TYPES OF STORAGE MAGAZINES, A "STORAGE HANDLING AID" HAS BEEN DESIGNED, FABRICATED AND USED. THE STORAGE AID CONSISTS OF A METAL RAMP AND WHEELED DOLLY. THIS AID PROVIDES FOR AN EFFICIENT OPERATION WITH A FORKLIFT TRUCK UNLOADING A CONTAINER FROM A TRANSPORT VEHICLE PLACING THE CONTAINER ON THE WHEELED DOLLY ON THE RAMP AND ROLLING THE CONTAINER THROUGH THE NARROW DOOR OPENING INTO THE MAGAZINE WITH AN ELECTRIC PALLET JACK, TO PERMIT A FORKLIFT TRUCK WITHIN THE MAGAZINE TO REMOVE THE CONTAINER FROM THE DOLLY AND PLACE IT IN THE DESIGNATED STORAGE LOCATION DRAWINGS.
- W. FABRICATION DRAWINGS FOR THE STORAGE AIDS DESCRIBED IN NOTES "U" AND "V" ARE AVAILABLE FROM THE DIRECTOR, US ARMY DEFENSE AMMUNITION CENTER AND SCHOOL (USADACS), ATTN: SMCAC-DES, SAVANNA IL. 61074, DSN 585-8080/8096. THE DRAWING NUMBERS AND TITLES ARE AS FOLLOWS: AC200000809; MLRS POD STABILIZING FRAME USED W/6K FORKLIFT. ACV00140; MLRS STORAGE HANDLING AID FOR NARROW DOOR MAGAZINES.
- X. CAUTION: WHEN STACKING ROCKET POD/CONTAINERS (RP/Cs)
 THE ALIGNMENT HOLES IN THE SHOCK ISOLATOR SKIDS OF AN
 UPPER CONTAINER MUST BE PROPERLY ALIGNED WITH THE
 STACKING PINS OF A LOWER CONTAINER TO PRECLUDE UNDUE
 STRESS ON THE SHOCK ABSORBERS AND FRAME AND TO PROVIDE
 FOR STABILITY OF THE STACK.



CONTAINER DETAIL

REVISIONS

REVISION NO. 1, DATED AUGUST 1986, CONSISTS OF:

- RECONFIGURATION OF THE FRONTAL AREA OF THE STRADLEY AND OVAL ARCH MAGAZINES TO INCREASE THE NUMBER OF STORED CONTAINERS.
- 2. ADDING NOTES AND VIEWS TO ALLOW STORAGE OF LAUNCH POD/CONTAINERS WITH SPACER AND RISER ASSEMBLIES ATTACHED.

REVISION NO. 2 DATED APRIL 1989, CONSISTS OF:

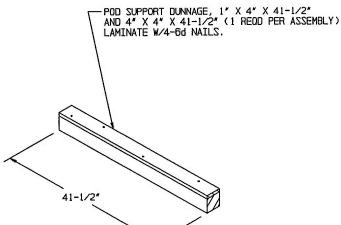
- 1. REMOVING THE REQUIREMENT FOR FLOOR DUNNAGE.
- 2. CHANGING THE ITEM NOMENCLATURE TO ROCKET POD/CONTAINER
- 3. QUALIFYING THE ALLOWANCE FOR STORAGE OF ROCKET POD/CONTAINERS WITH ATTACHED RISER ASSEMBLIES.
- 4. ADDING AN ALTERNATIVE METHOD OF STORAGE IN TYPE III 60'-0" LONG X 40'-0" WIDE BUNKER MAGAZINE.

REVISION NO. 3, DATED MAY 1991, CONSISTS OF:

- 1. ADDING ALTERNATIVE STORAGE PROCEDURES ON PAGES 6 AND 7 FOR 81'-0", 60'-8" AND 40'-4" L X 26'-6" W X 12'-9" H IGLOO MAGAZINES AND CHANGING PAGE NUMBERS ACCORDINGLY.
- REVISING GENERAL NOTES AS APPLICABLE, PARTICULARLY NOTE "G" AS PERTAINS TO INSPECTION AISLES.
- 3. CORRECTING CONTAINER STACKING HEIGHT AND ADDING FOURTH LAYER TO SOME STACKS IN TYPE III AND TYPE IV BUNKER MAGAZINES, PAGES 24 THRU 29.
- 4. ADDING GENERAL NOTES "U", "V", AND "W" REGARDING STORAGE HANDLING AIDS AND APPLICABLE DRAWINGS FOR FABRICATION.
- 5. ADDING GENERAL NOTE "X" REGARDING STACKING REQUIREMENTS.

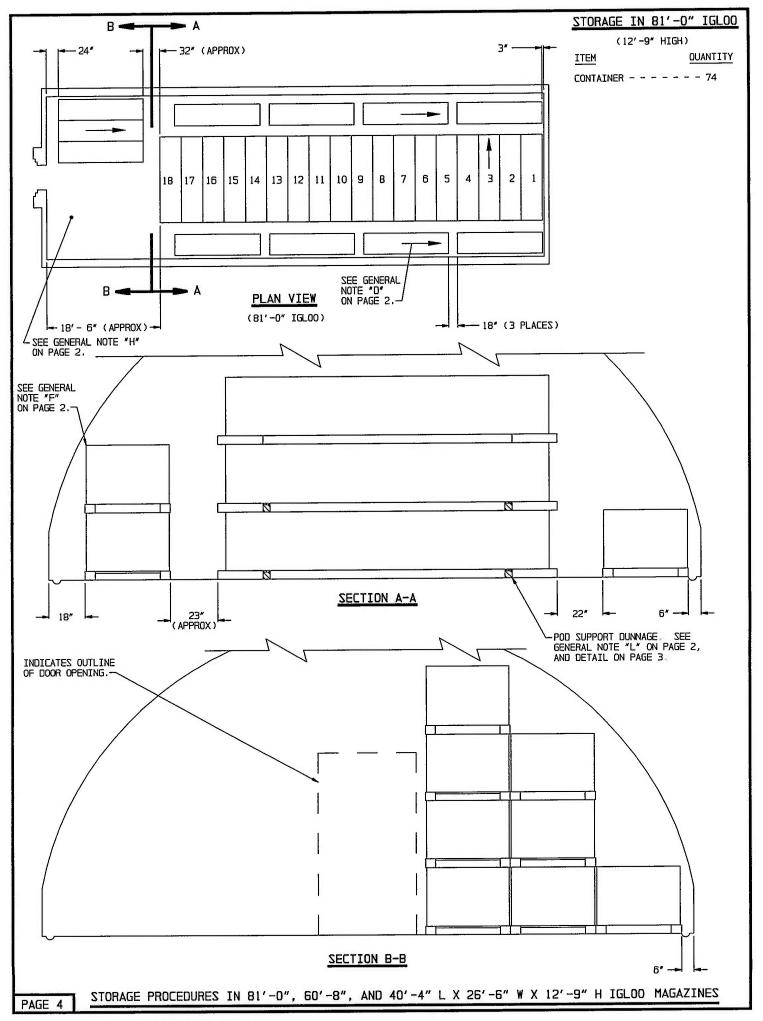
REVISION NO. 4, DATED OCTOBER 1992, CONSISTS OF:

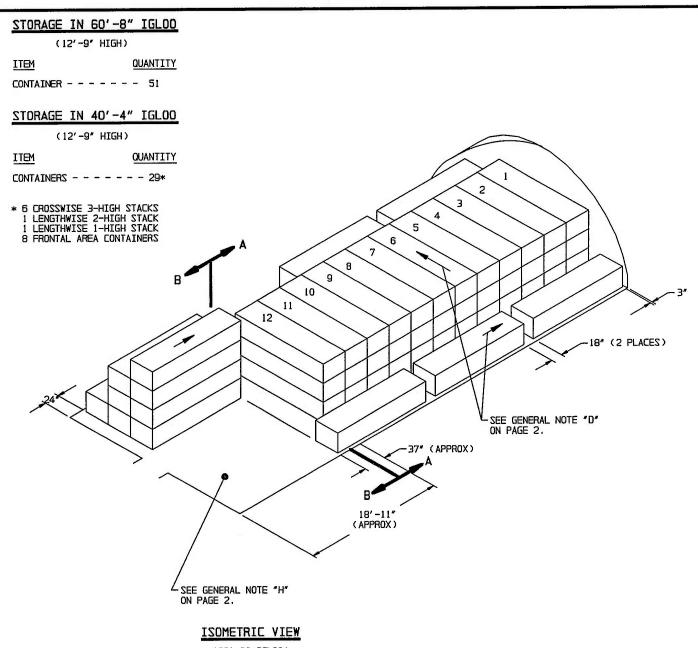
- REVISING GENERAL NOTE "G" REGARDING "SHORTING PLUGS" ON CONTAINERS.
- REVISING GENERAL NOTE "L" DELETING THE REQUIREMENT FOR CONTAINER SHOCK ISOLATOR (RUBBER) SKIDS CONTACTING THE MAGAZINE FLOOR.



POD SUPPORT ASSEMBLY
SEE GENERAL NOTE "L" ON PAGE 2.

DETAILS



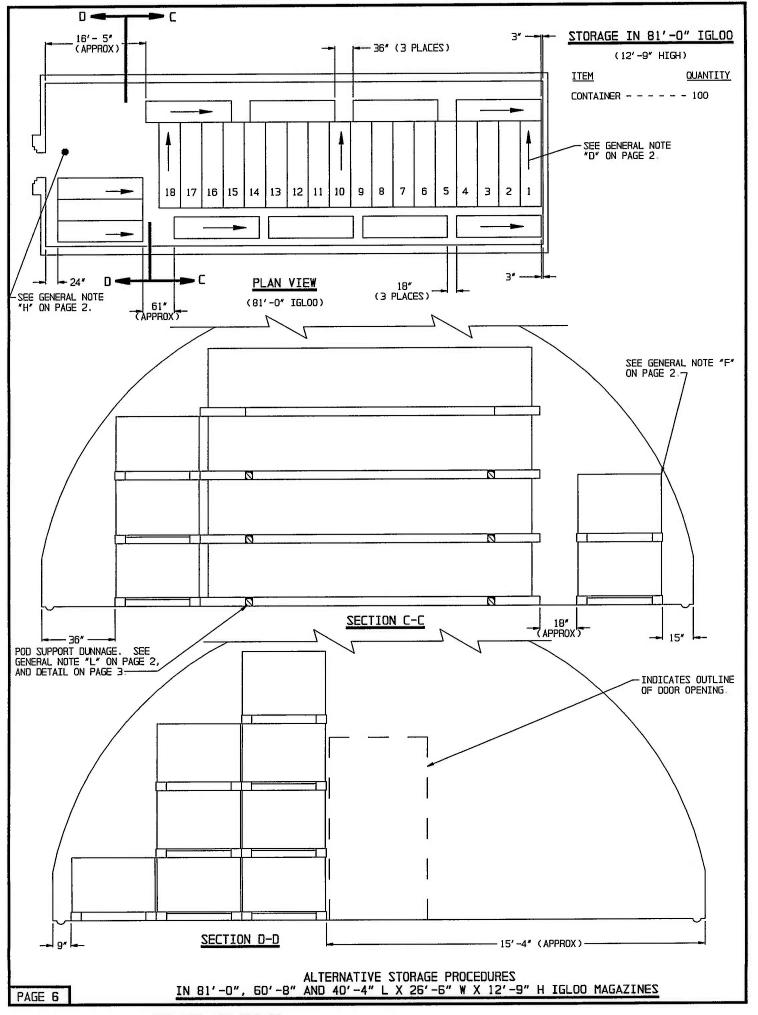


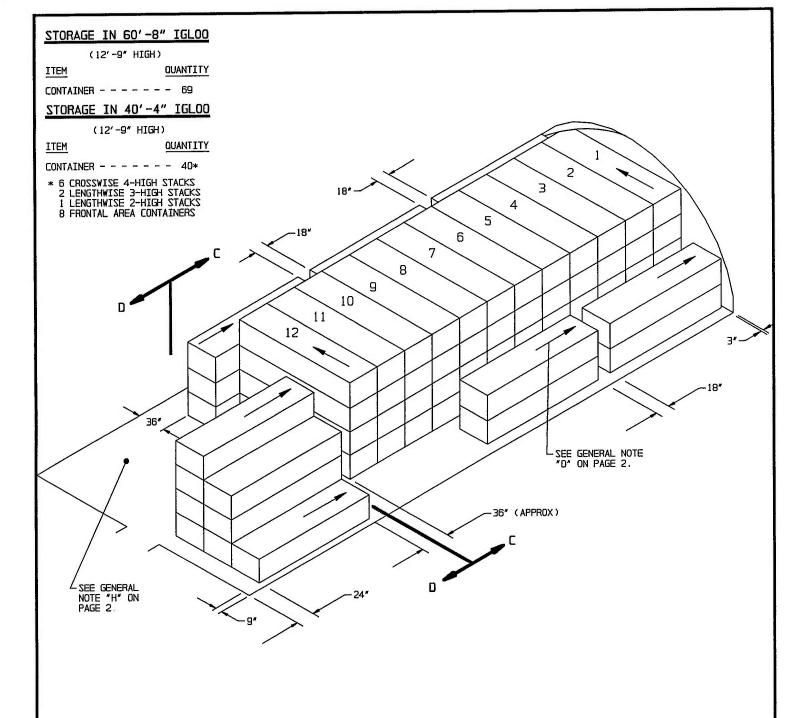
(60'-8" IGL00)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL PER CONTAINER STACK							
NO. OF	1" X 4" LUMBER		4" X 4"	NAILS			
CNTRS HIGH	LINEAR FEET	BOARD FEET	LINEAR FEET	BOARD FEET	6d (2")		
ONE							
TWO	6.92	2.30	6.92	9.22	8		
THREE	13.83	4.61	13.83	18.44	16		
FOUR	20.75	6.92	20.75	27.66	24		

STORAGE PROCEDURES IN 81'-0", 60'-8" AND 40'-4" L X 26'-6" W X 12'-9" H IGLOO MAGAZINES





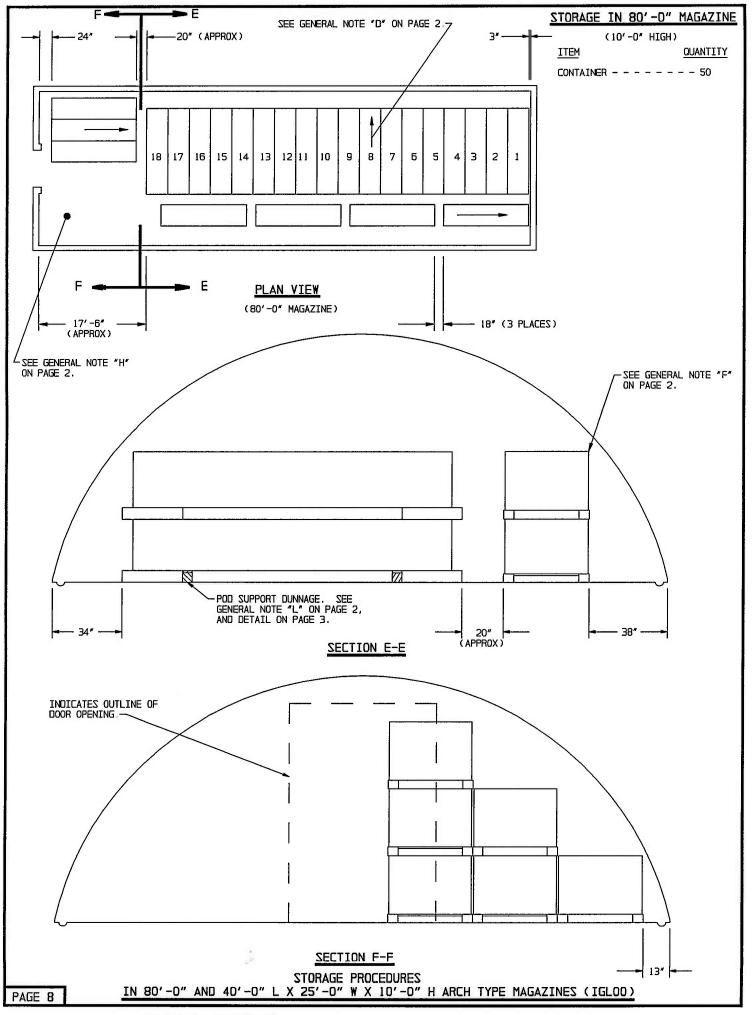
ISOMETRIC VIEW
(60'-8" IGL00)

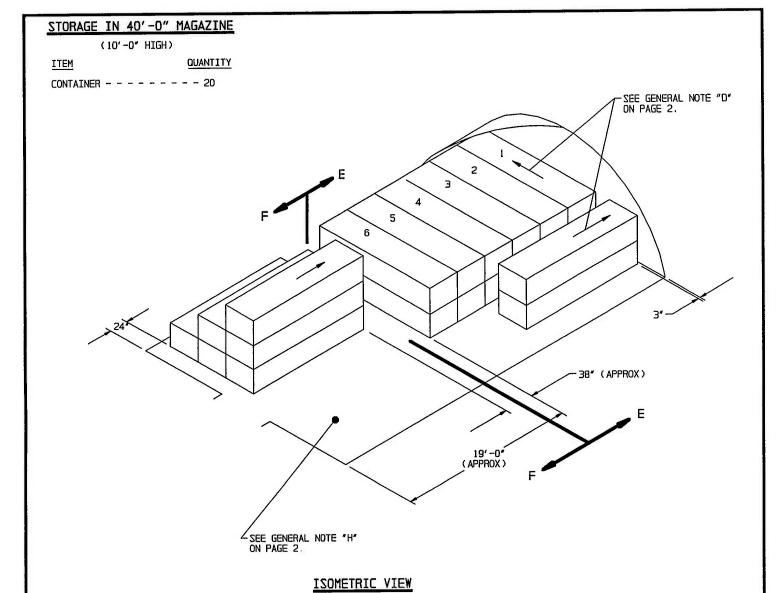
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL PER CONTAINER STACK							
NO. OF	1" X 4"	LUMBER	4" X 4" LUMBER		NAILS		
CNTRS HIGH	LINEAR FEET	BOARD FEET	LINEAR FEET	BOARD FEET	6d (2")		
ONE				-	-		
TWO	6.92	2.30	6.92	9.22	8		
THREE	13.83	4.61	13.83	18.44	16		
FOUR	20.75	6.92	20.75	27.66	24		

ALTERNATIVE STORAGE PROCEDURES

IN 81"-0", 60'-8" AND 40'-4" L X 26'-6" W X 12'-9 H IGLOO MAGAZINES





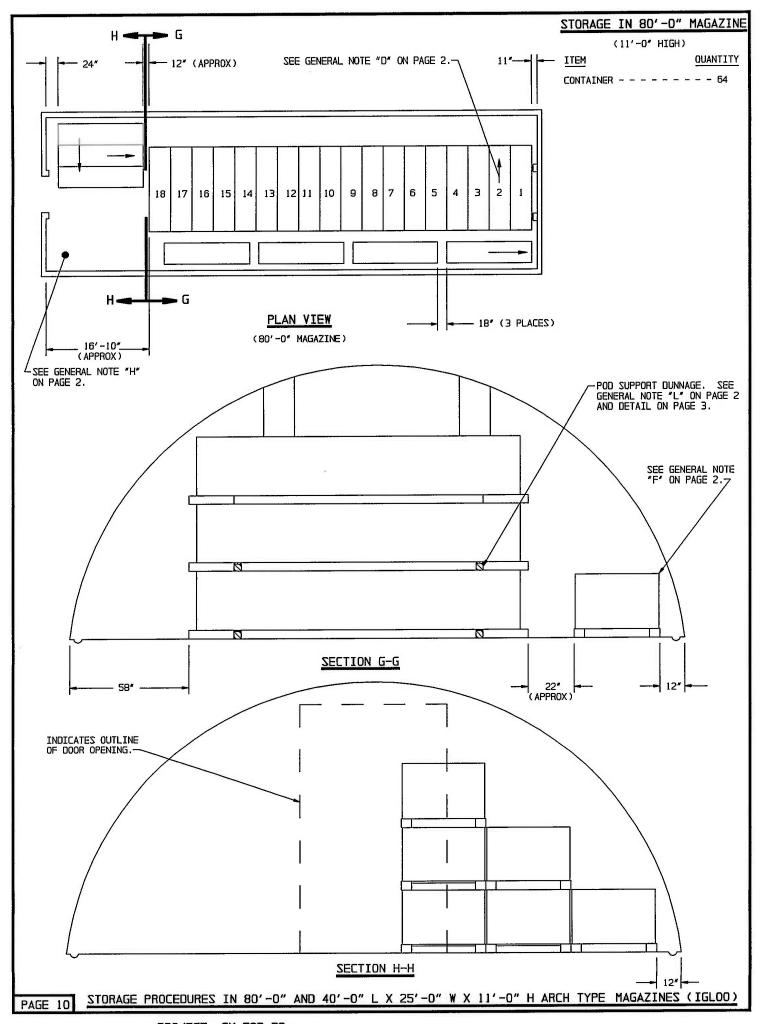
(40'-0" MAGAZINE)

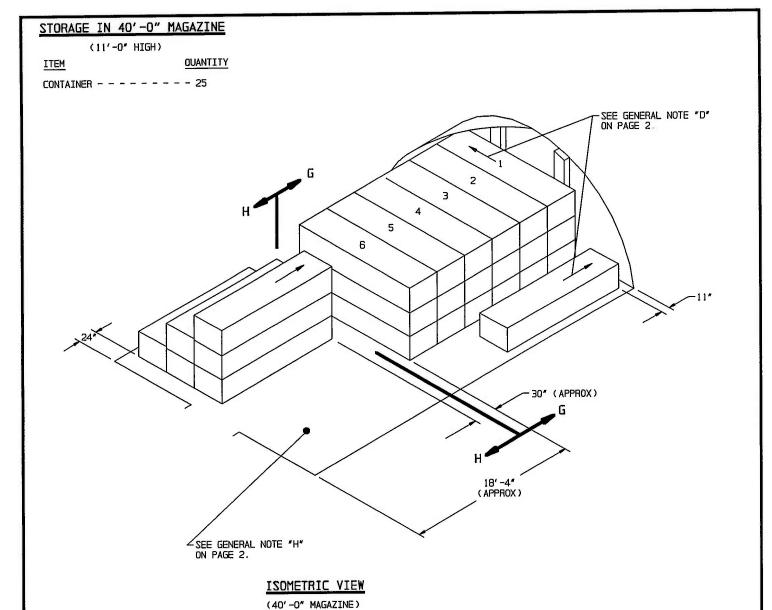
BILL OF MATERIAL PER CONTAINER STACK							
NO OF	1" X 4"	LUMBER	4" X 4"	4" X 4" LUMBER			
CNTRS HIGH	LINEAR FEET	BOARD FEET	LINEAR FEET	BOARD FEET	6d (2*)		
ONE			-				
TWO	6.92	2.30	6.92	9.22	8		
THREE	13.83	4.61	13.83	18.44	16		

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS". SEE PAGE 2.

STORAGE PROCEDURES

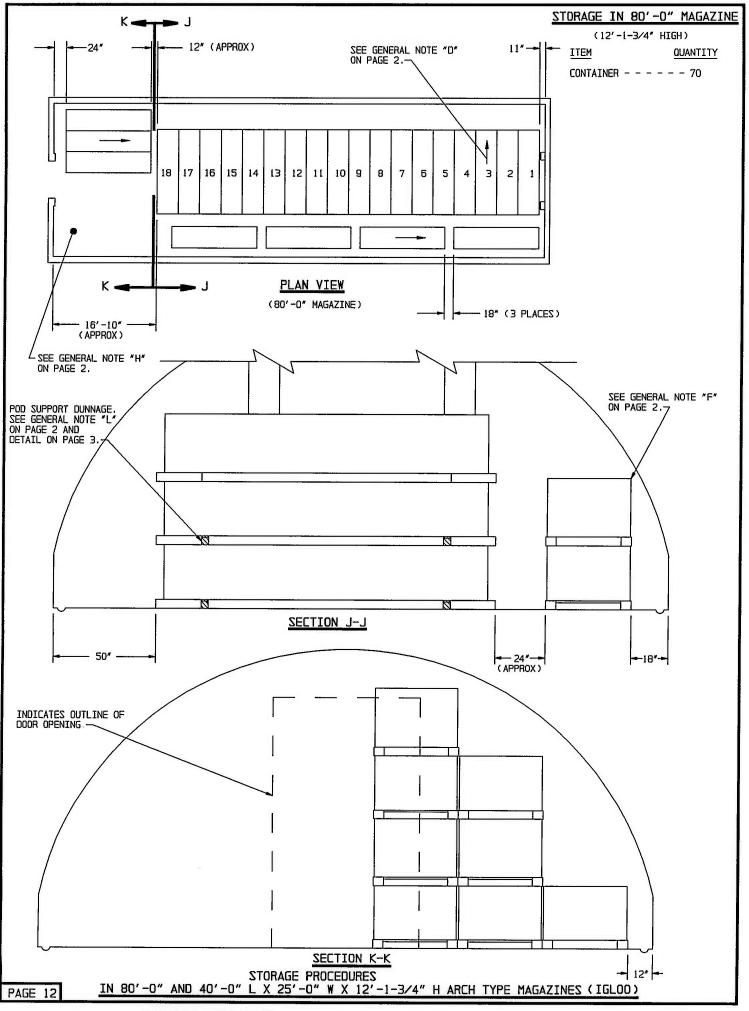
IN 80'-0" AND 40'-0" L X 25'-0" W X 10'-0" H ARCH TYPE MAGAZINES (IGLOO)

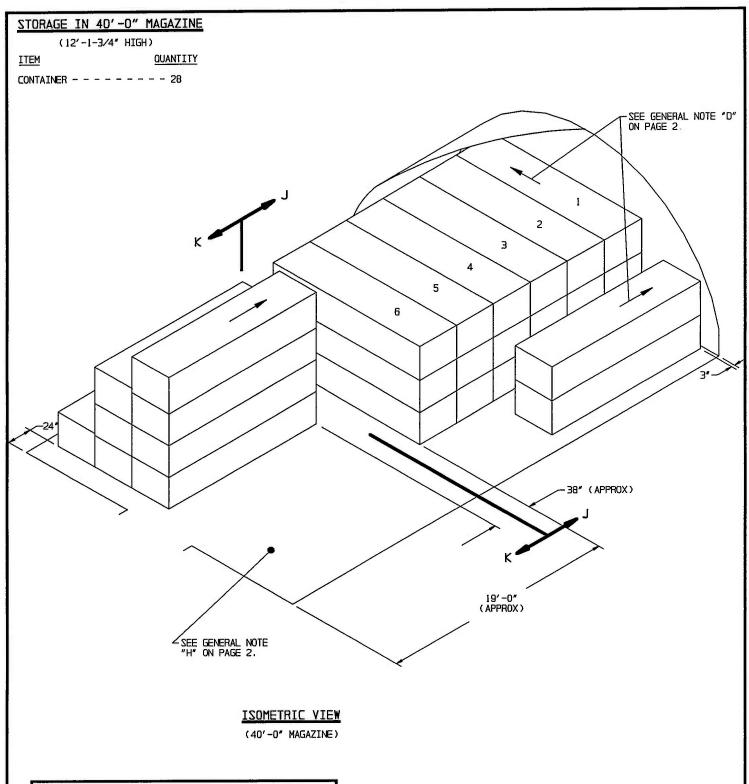




BILL OF MATERIAL PER CONTAINER STACK							
NO. 1" X 4" LU		LUMBER	4" X 4" LUMBER		NAILS		
CNTRS HIGH	LINEAR FEET	BOARD FEET	LINEAR FEET	BOARD FEET	6d (2")		
ONE							
TWO	6.92	2.30	6.92	9.22	8		
THREE	13.83	4,61	13.83	18.44	16		

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.



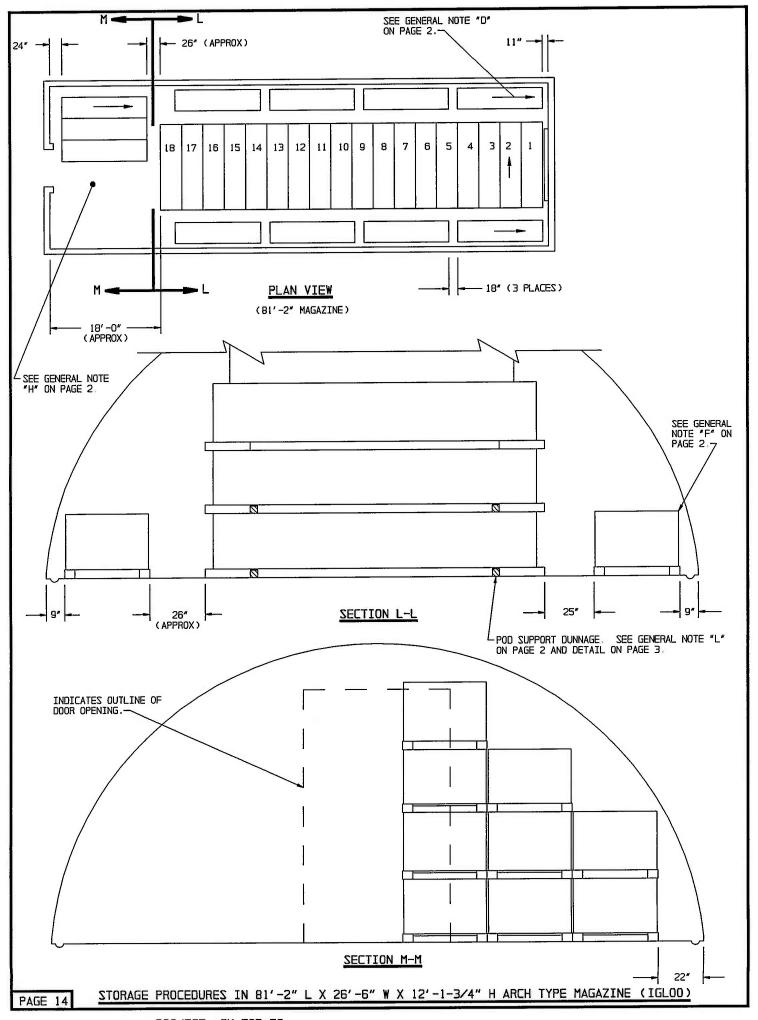


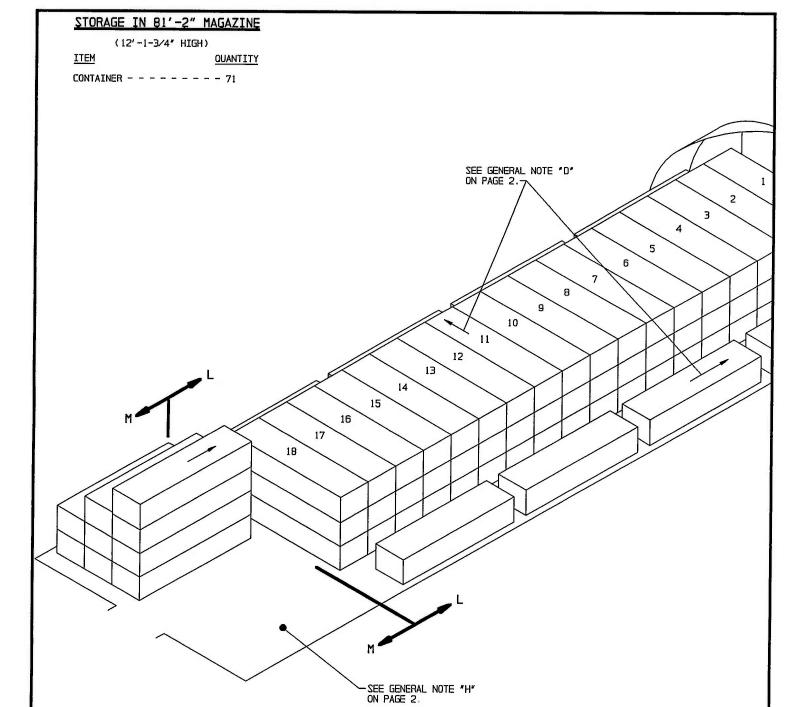
BIL	BILL OF MATERIAL PER CONTAINER STACK							
NO. OF	1" X 4"	LUMBER	4" X 4" LUMBER		NAILS			
CNTRS HIGH	LINEAR FEET	BOARD FEET	LINEAR FEET	BOARD FEET	6d (2*)			
ONE				-				
TWO	6.92	2.30	6.92	9.22	8			
THREE	13.83	4.61	13.83	18.44	16			
FOUR	20.75	6.92	20.75	27.66	24			

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS". SEE PAGE 2.

STORAGE PROCEDURES

IN 80'-0" AND 40'-0" L X 25'-0" W X 12'-1-3/4" H ARCH TYPE MAGAZINES (IGLOO)





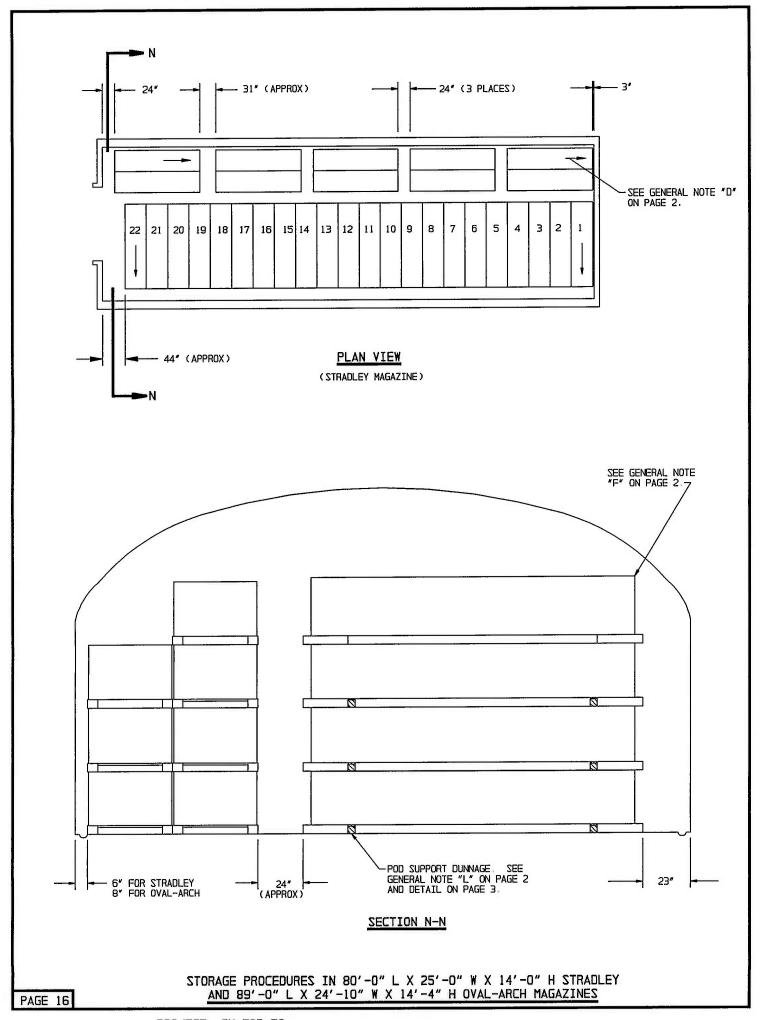
ISOMETRIC VIEW

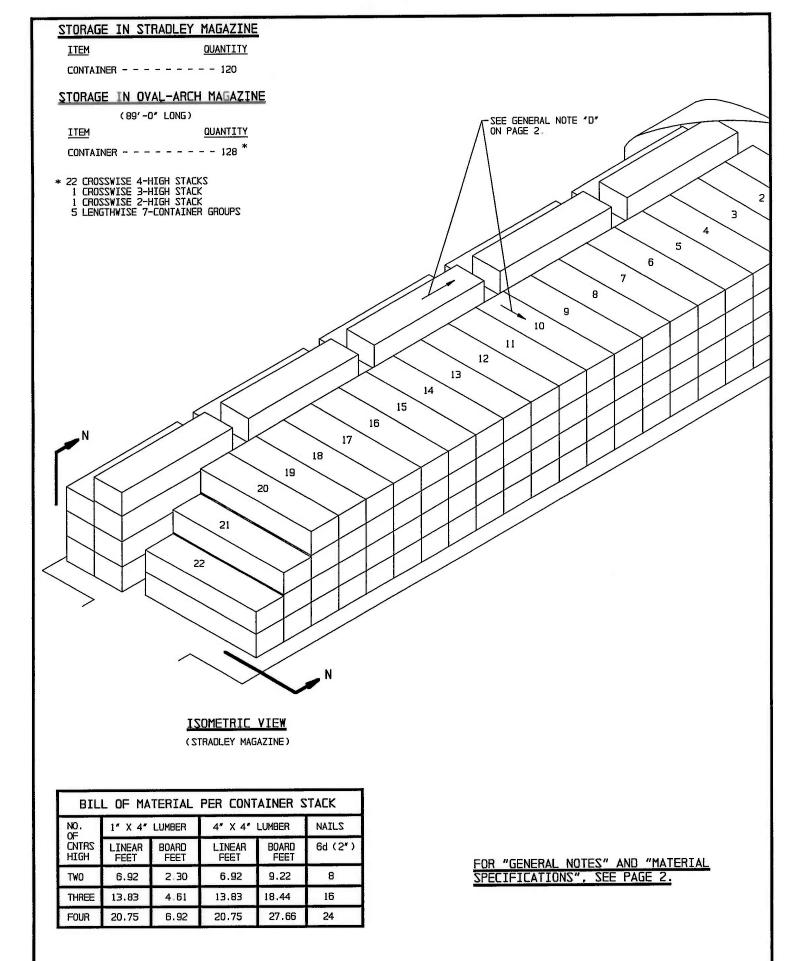
(81'-2" MAGAZINE)

BIL	BILL OF MATERIAL PER CONTAINER STACK							
NO. OF	1" X 4" LUMBER		4" X 4"	NAILS				
CNTRS HIGH	LINEAR FEET	BOARD FEET	LINEAR FEET	BOARD FEET	6d (2")			
ONE			-					
TWO	6.92	2.30	6.92	9.22	8			
THREE	13.83	4.61	13.83	18.44	16			
FOUR	20.75	6.92	20.75	27.66	24			

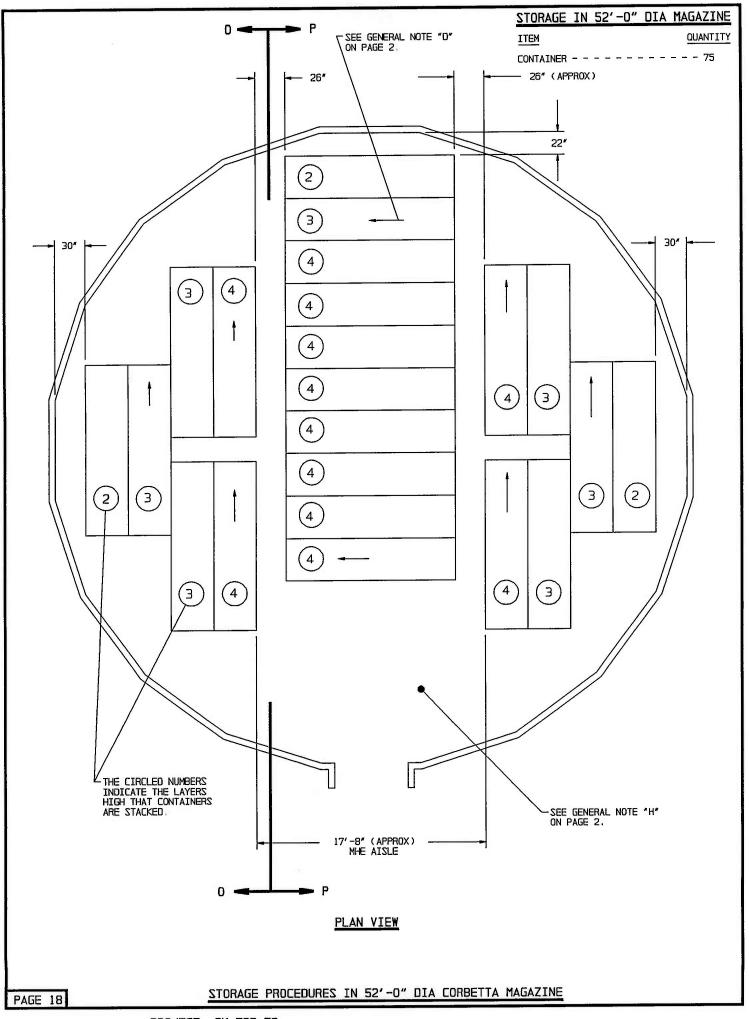
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS". SEE PAGE 2.

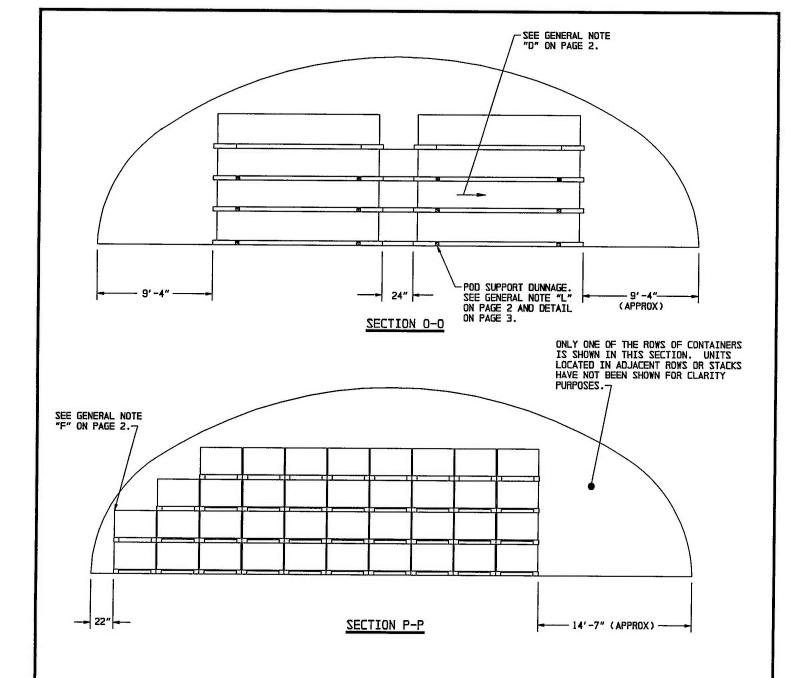
STORAGE PROCEDURES IN 81'-2" L X 26'-6" W X 12'-1-3/4" H ARCH TYPE MAGAZINE (IGLOO)





STORAGE PROCEDURES IN 80'-0" L X 25'-0" W X 14'-0" H STRADLEY AND 89'-0" L X 24'-10" W X 14'-4" H OVAL-ARCH MAGAZINES

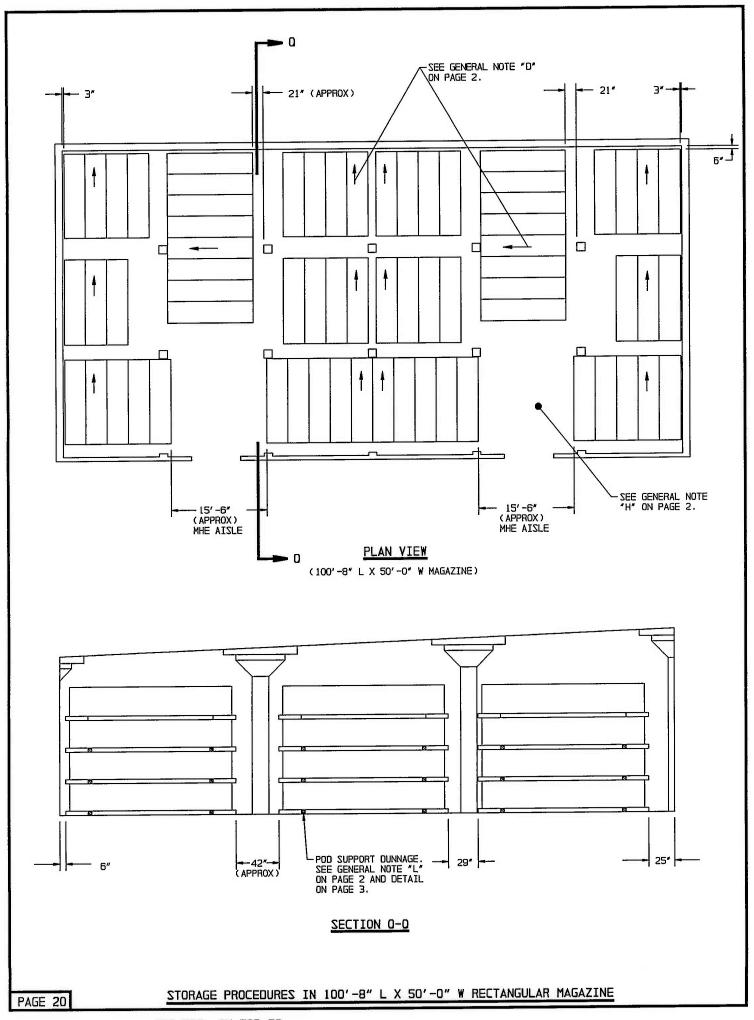


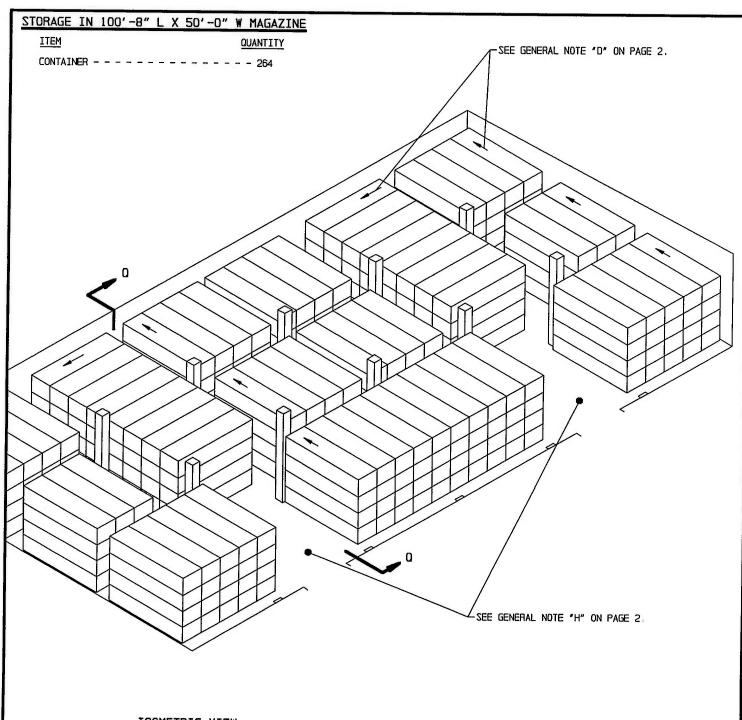


BILL OF MATERIAL PER CONTAINER STACK							
NO. OF	1" X 4"	1" X 4" LUMBER		4" X 4" LUMBER			
CNTRS HIGH	LINEAR FEET	BOARD FEET	LINEAR FEET	BOARD FEET	6d (2")		
TWO	6.92	2.30	6.92	9.22	8		
THREE	13.83	4.61	13.83	18.44	16		
FOUR	20.75	6.92	20.75	27.66	24		

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

STORAGE PROCEDURES IN 52'-0" DIA CORBETTA MAGAZINE





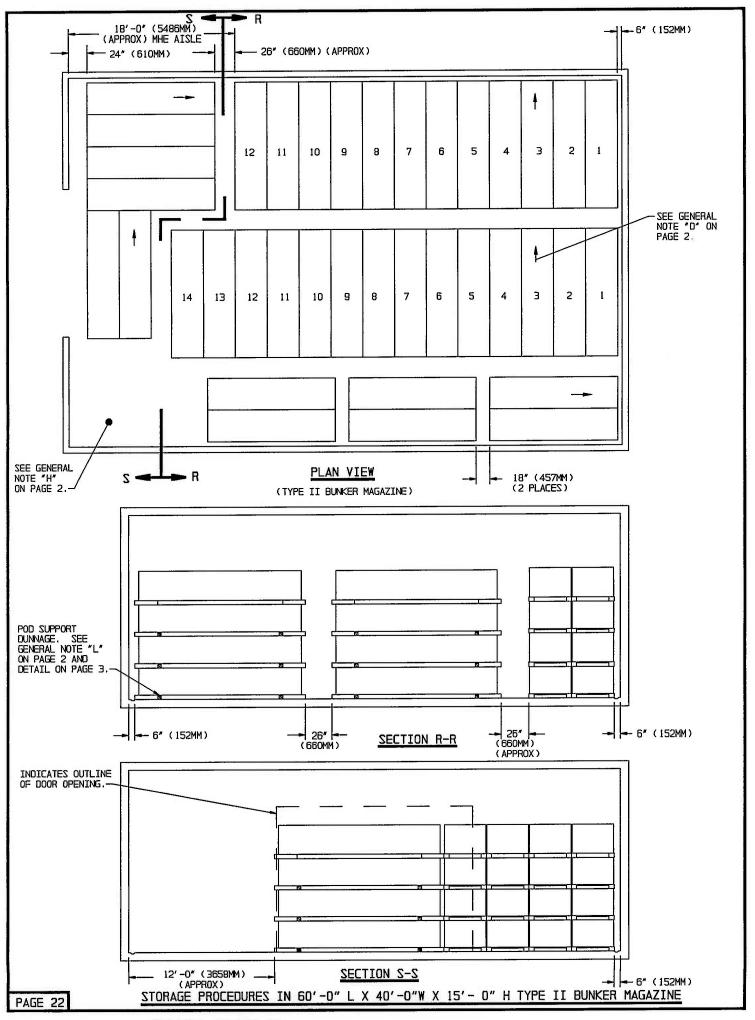
ISOMETRIC VIEW

(100'-8" L X 50'-0" W MAGAZINE)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS". SEE PAGE 2.

BILL OF MATERIAL PER CONTAINER STACK						
NO. OF	1" X 4"	LUMBER	4" X 4"	NAILS		
CNTRS HIGH	LINEAR FEET	BOARD FEET	LINEAR FEET	BOARD FEET	6d (2")	
FOUR	20.75	6.92	20.75	27.66	24	

STORAGE PROCEDURES IN 100'-8" L X 50'-0" W RECTANGULAR MAGAZINE

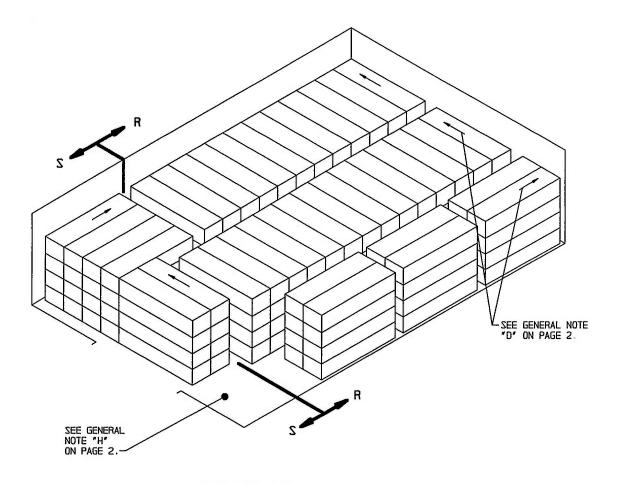


STORAGE IN TYPE II BUNKER MAGAZINE

ITEM

QUANTITY

CONTAINER - - - - - - - - - - 152



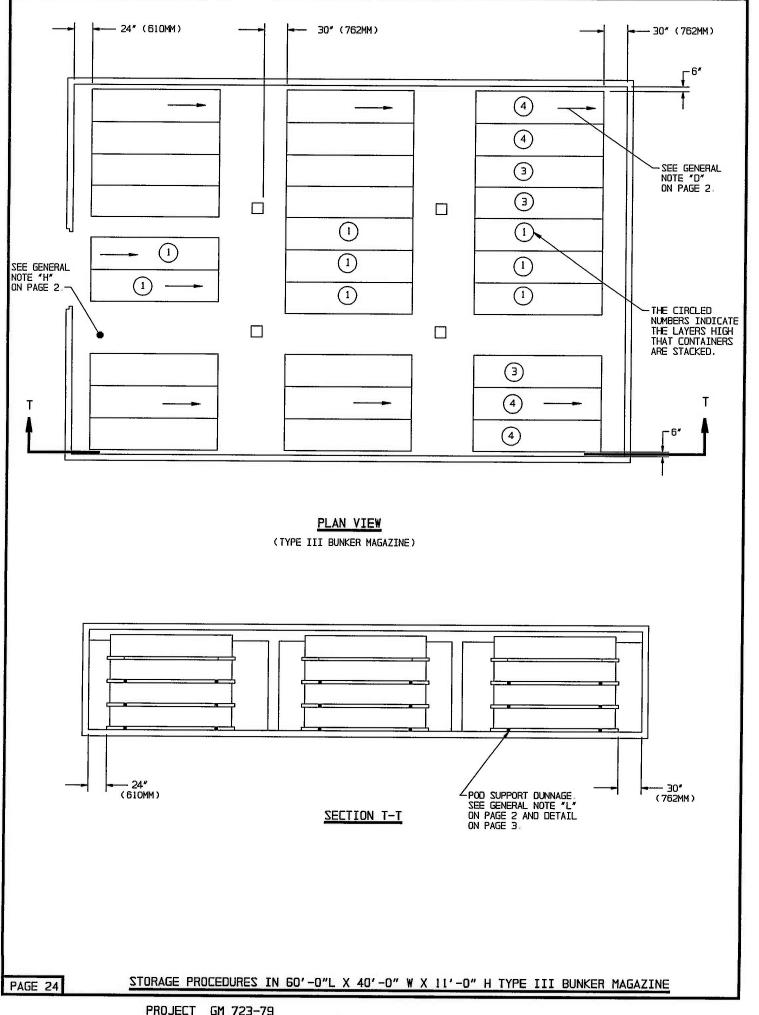
ISOMETRIC VIEW

(TYPE II BUNKER MAGAZINE)

BILL OF MATERIAL PER CONTAINER STACK						
NO. OF	1" X 4"	LUMBER	4" X 4" LUMBER		NAILS	
CNTRS HIGH	LINEAR FEET	BOARD FEET	LINEAR FEET	BOARD FEET	6d (2*)	
FOUR	20.75	6.92	20.75	27.66	24	

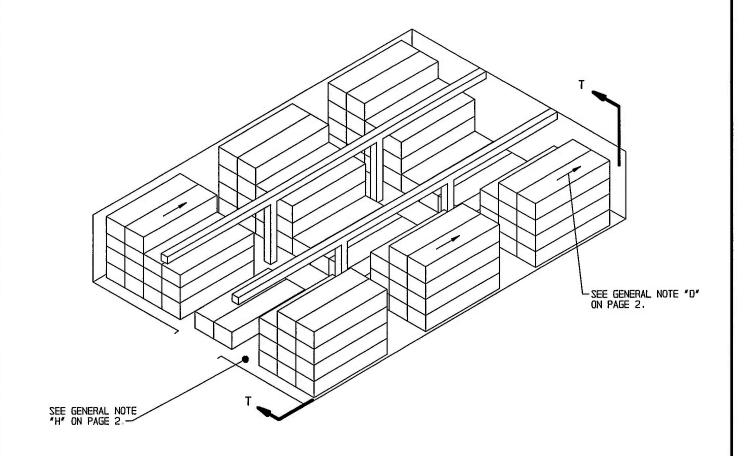
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS". SEE PAGE 2.

STORAGE PROCEDURES IN 60'-0" L X 40'-0" W X 15'-0" H TYPE II BUNKER MAGAZINE





CONTAINER - - - - - - - - - 83



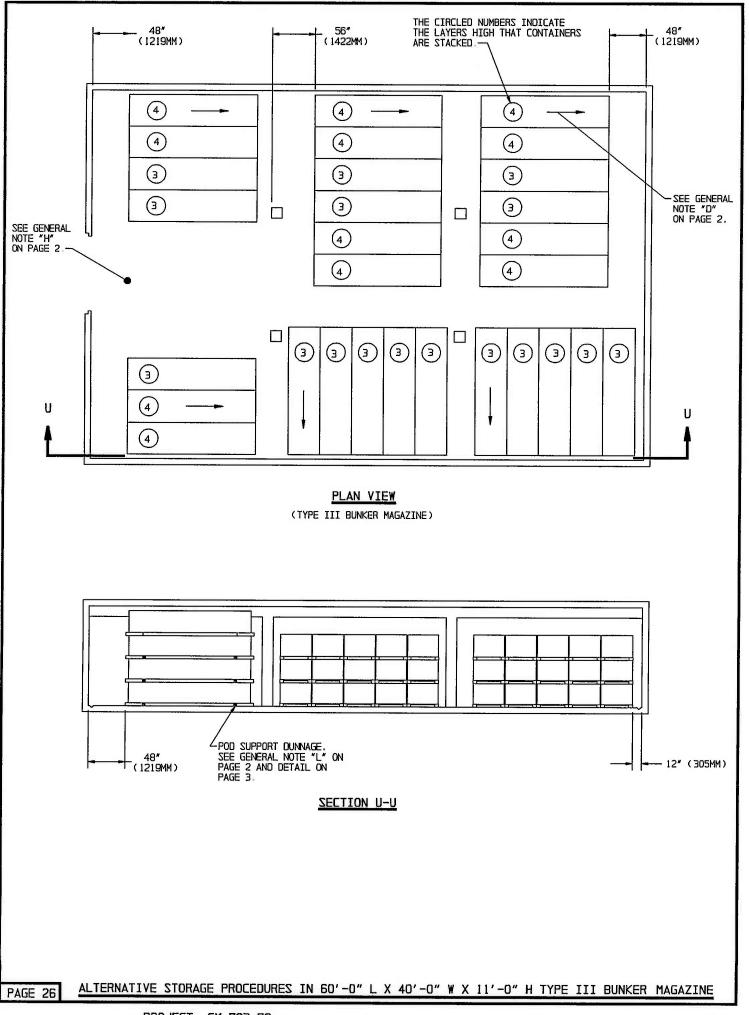
ISOMETRIC VIEW

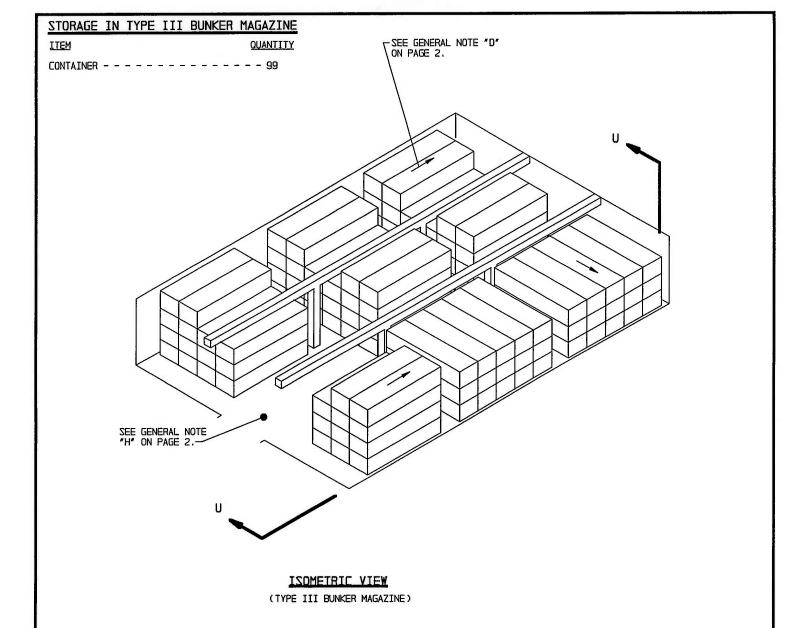
(TYPE III BUNKER MAGAZINE)

BIL	BILL OF MATERIAL PER CONTAINER STACK							
NO. OF	1" X 4"	LUMBER	4" X 4" LUMBER		NAILS			
CNTRS HIGH	LINEAR FEET	BOARD FEET	LINEAR FEET	BOARD FEET	6d (2")			
ONE								
THREE	13.83	4.61	13.83	18.44	16			
FOUR	20.75	6.92	20.75	27.86	24			

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

STORAGE PROCEDURES IN 60'-0" L X 40'-0" W X 11'-0" H TYPE III BUNKER MAGAZINE

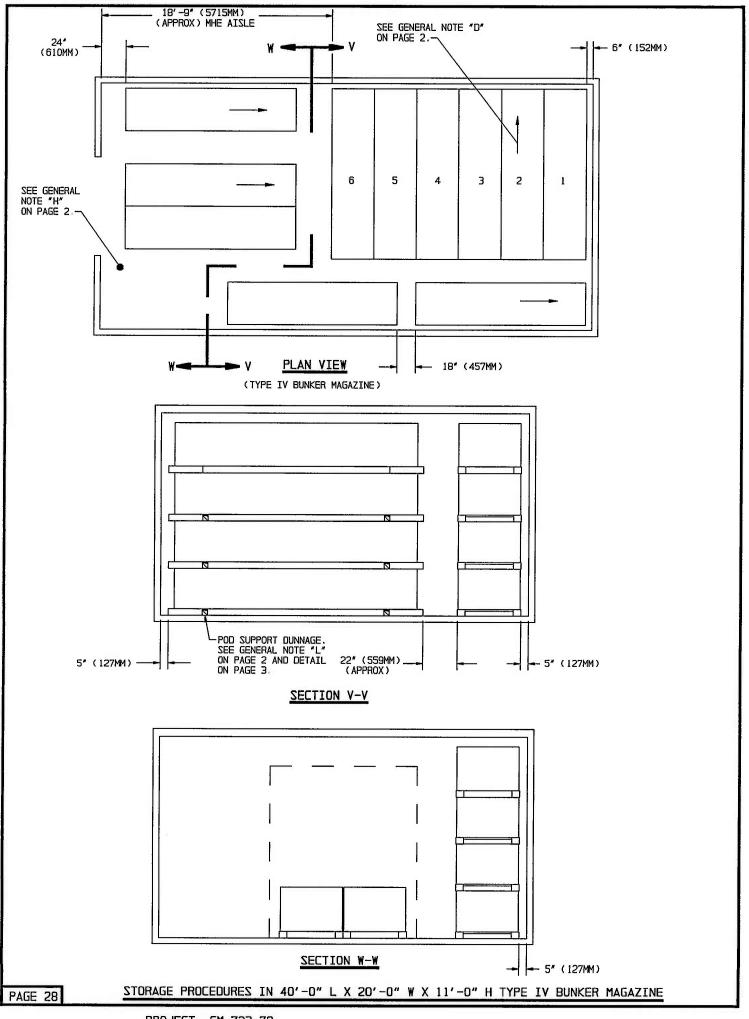


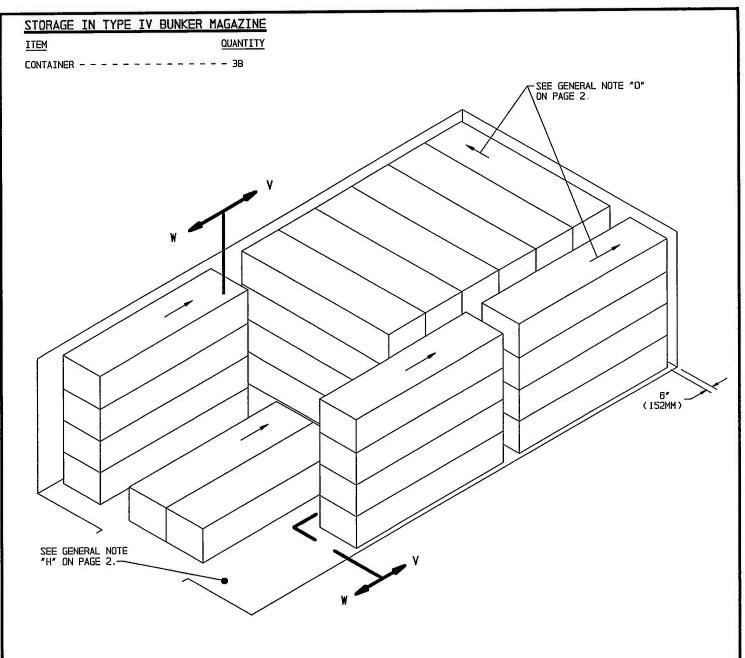


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL PER CONTAINER STACK								
NO. OF CNTRS HIGH	1" X 4" LUMBER		4" X 4" LUMBER		NAILS			
	LINEAR FEET	BOARD FEET	LINEAR FEET	BOARD FEET	6d (2")			
THREE	13.83	4 61	13.83	18.44	16			
FOUR	20.75	6.92	20.75	27.86	24			

ALTERNATIVE STORAGE PROCEDURES IN 60'-0" L X 40'-0" W X 11'-0" H TYPE III BUNKER MAGAZINE





ISOMETRIC VIEW

(TYPE IV BUNKER MAGAZINE)

BILL OF MATERIAL PER CONTAINER STACK								
NO OF CNTRS HIGH	1" X 4" LUMBER		4" X 4" LUMBER		NAILS			
	LINEAR FEET	BOARD FEET	LINEAR FEET	BOARD FEET	6d (2")			
ONE					-			
THREE	13.83	4.61	13.83	18.44	16			
FOUR	20.75	6.92	20.72	27.86	24			

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

STORAGE PROCEDURES IN 40'-0" L X 20'-0" W X 11'-0" H TYPE IV BUNKER MAGAZINE

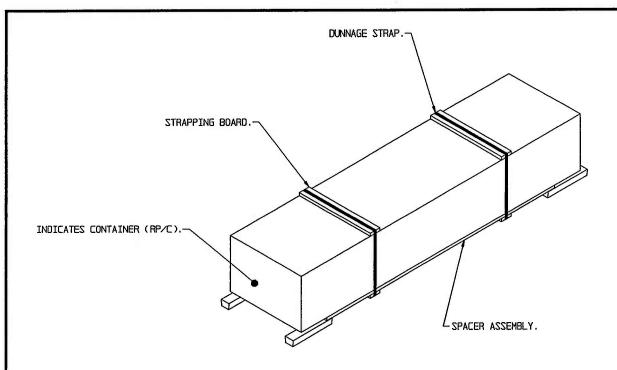


FIGURE 1

THIS VIEW DEPICTS AN UPPER LAYER CONTAINER WITH DUNNAGE/DUNNAGE ASSEMBLIES ATTACHED, AS REMOVED FROM A BOX CAR LOAD. STRAPPING BOARDS AND SPACER ASSEMBLY MAY REMAIN WITH CONTAINER DURING STORAGE. SEE SPECIAL NOTES 1 AND 2 ON PAGE 31.

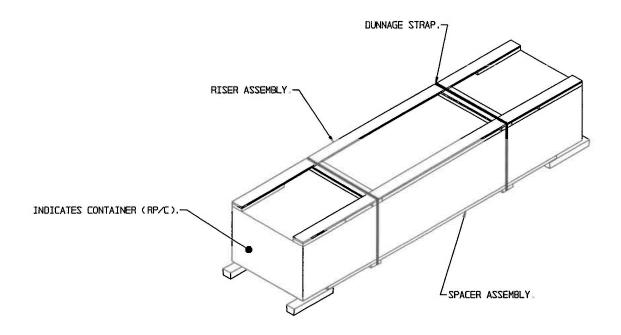
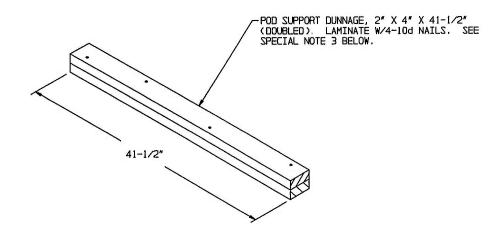


FIGURE 2

THIS VIEW DEPICTS A LOWER LAYER CONTAINER WITH DUNNAGE ASSEMBLIES ATTACHED, AS REMOVED FROM A BOX CAR LOAD. REMOVE BOTH DUNNAGE ASSEMBLIES BEFORE STORING CONTAINER UNLESS THE CONTAINER IS TO BE STORED IN THE TOP LAYER OF A STACK.

ROCKET PODS WITH RISER AND SPACER ASSEMBLIES ATTACHED



ALTERNATIVE POD SUPPORT ASSEMBLY

SPECIAL NOTES:

- 1. TWO (2) POD SUPPORT ASSEMBLIES ARE REQUIRED UNDER THE FRAME OF EACH FIRST-LAYER CONTAINER WHICH HAS ONE OR MORE CONTAINERS ON TOP. WHEN THE FIRST-LAYER CONTAINER HAS A SPACER ASSEMBLY ATTACHED, AS SHOWN IN THE FIGURE I VIEW ON PAGE 30, THE POD SUPPORT DUNNAGE WILL CONSIST OF LAMINATED 2" X 4" X 41-1/2" LONG PIECES IN LIEU OF THE LAMINATED 1" X 4" AND 4" X 4" X 41-1/2" LONG POD SUPPORT DUNNAGE SHOWN WITHIN THIS DOCUMENT. SEE THE "ALTERNATIVE POD SUPPORT ASSEMBLY" DETAIL ABOVE.
- 2. EACH UPPER LAYER ROCKET POD/CONTAINER WHICH HAS A SPACER ASSEMBLY ATTACHED, EXCEPT FOR THE VERY TOP CONTAINER IN A STACK, WILL HAVE THE LAMINATED 2" X 4" POD SUPPORT ASSEMBLIES POSITIONED UNDER IT AT EACH INWARD END OF THE CONTAINER SKIDS. EACH UPPER LAYER ROCKET POD/CONTAINER NOT HAVING A SPACER ASSEMBLY ATTACHED, EXCEPT FOR THE VERY TOP ONE IN A STACK, WILL HAVE THE LAMINATED 1" X 4" AND 4" X 4" POD SUPPORT DUNNAGE POSITIONED UNDER IT AS SHOWN WITHIN THE STORAGE VIEWS HEREIN.
- FOR STABILITY PURPOSES, IT IS DESIRED THAT THE SKIDS OF A LOWER CONTAINER SUPPORT A PORTION OF THE WEIGHT OF THE CONTAINERS ABOVE. THE THICKNESS OF THE ALTERNATIVE SUPPORT ASSEMBLY SHOULD BE ADJUSTED AS NECESSARY TO PROVIDE THE PROPER SUPPORT BUT STILL MAINTAIN CONTACT BETWEEN THE METAL BOTTOM OF THE UPPER CONTAINER SKIDS AND THE TOP FRAME OF THE LOWER CONTAINER OR THE MAGAZINE FLOOR, AS APPLICABLE, TO PROVIDE PROPER ELECTRICAL CONDUCTIVITY. THE THICKNESS OF THE ALTERNATIVE SUPPORT ASSEMBLY MAY BE REDUCED BY SUBSTITUTING A COMBINATION OF 1" X 4" X 41-1/2" LONG LUMBER AND VARIOUS THICKNESSES OF 3-1/2" WIDE BY 41-1/2" LONG PLYWOOD FOR ONE THICKNESS OF THE 2" X 4" MATERIAL. THE THICKNESS MAY BE INCREASED BY ADDING A 1/4" OR THICKER PLYWOOD PIECE.

