
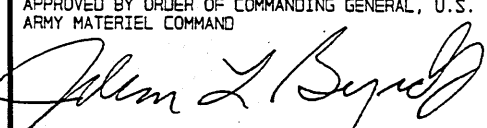




# DRAGON

STORAGE IN APPROVED MAGAZINES OF  
GUIDED MISSILE AND LAUNCHER,  
SURFACE ATTACK, M222, OR PRACTICE,  
M223, PACKED ONE PER SHIPPING AND  
STORAGE CONTAINER, UNPALLETIZED  
AND PALLETIZED, AND PACKED 15 PER  
MULTIPACK UNIT

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U.S. ARMY MATERIEL COMMAND DRAWING			
APPROVED, U.S. ARMY MISSILE COMMAND  		DRAFTSMAN	D. WHITMORE
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND  		ENGINEER	M. DAEUMER
		SUPPLY ENGINEERING DIVISION	
U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL		LOGISTICS ENGINEERING OFFICE	
		JULY 1973	
REVISION NO. 4	JULY 1994	CLASS	DIVISION
SEE THE REVISION LISTING ON PAGE 3		DRAWING	FILE
		19	48
		5237	GM1-3-4- 14-22 DR1

DO NOT SCALE

## GENERAL NOTES

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE UNLOADING PROCEDURES SPECIFIED WITHIN THIS DOCUMENT ARE APPLICABLE TO THE DRAGON GUIDED MISSILE AND LAUNCHER, SURFACE ATTACK, M222 OR PRACTICE M223, PACKED EITHER ONE (1) EACH PER SHIPPING AND STORAGE CONTAINER, TWENTY (20) EACH PER PALLET UNIT OR FIFTEEN (15) EACH PER MULTIPACK UNIT. SUBSEQUENT REFERENCE TO CONTAINER HEREIN MEANS THE CONTAINER WITH MISSILE COMPONENTS, SUBSEQUENT REFERENCE TO PALLET UNIT HEREIN MEANS THE PALLET UNIT WITH TWENTY (20) MISSILE COMPONENTS, AND SUBSEQUENT REFERENCE TO MULTIPACK UNIT HEREIN MEANS MULTIPACK UNIT WITH FIFTEEN (15) MISSILE COMPONENTS.
- C. FOR DETAIL OF THE CONTAINER, SEE PACKAGING DATA SHEET NUMBER 10695149 OR 10695150 (US ARMY MISSILE COMMAND) AND THE "CONTAINER" DETAIL ON PAGE 5.
- CONTAINER DIMENSIONS - 47-1/2" LONG X 16" WIDE X 16" HIGH.  
GROSS WEIGHT - - - - - 67 POUNDS (APPROX).  
CUBE - - - - - 7.0 CUBIC FEET.
- D. FOR DETAIL OF THE PALLET UNIT, SEE US ARMY DARCOM DRAWING NUMBER 19-48-5218-GM 200R1 (REV 3) AND THE "PALLET UNIT" DETAIL ON PAGE 5.
- PALLET UNIT DIMENSIONS - 47-1/2" LONG X 6'-8" WIDE X 69" HIGH.  
GROSS WEIGHT - - - - - 1,451 POUNDS (APPROX).  
CUBE - - - - - 151.7 CUBIC FEET.
- E. FOR DETAIL OF THE MULTIPACK UNIT, SEE US ARMY MISSILE COMMAND DRAWING NO. 13013762 AND THE "MULTIPACK UNIT" DETAIL ON PAGE 5.
- MULTIPACK UNIT DIMENSIONS - 37-1/4" LONG X 49" WIDE X 66" HIGH.  
GROSS WEIGHT - - - - - 658 POUNDS (APPROX).  
CUBE - - - - - 69.7 CUBIC FEET.
- F. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE CONTAINERS, PALLET UNITS OR MULTIPACK UNITS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES. HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- G. THE M222 (TACTICAL ROUND) IS IN OD CLASS (04) 1.2 AND COMPATIBILITY GROUP E. THE M223 (PRACTICE ROUND) IS IN OD CLASS 1.3 AND COMPATIBILITY GROUP C. CAUTION: THESE ITEMS ARE IN A "PROPULSIVE STATE" AND MUST BE STORED WITH THE FORWARD ENDS OF ALL MISSILES FACING TOWARD A MAGAZINE SIDEWALL OR REAR WALL AS INDICATED BY THE DIRECTIONAL ARROWS IN THE STORAGE VIEWS.
- H. AISLE DIMENSIONS AS SHOWN HEREIN MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS AND/OR AVAILABLE MATERIAL HANDLING EQUIPMENT (MHE), HOWEVER, AN 18" MINIMUM INSPECTION AISLE MUST BE MAINTAINED AT THE FORWARD END OF ALL CONTAINERS, WHETHER UNPALLETIZED, IN PALLET UNITS OR IN MULTIPACK UNITS AS INDICATED IN THE PLAN VIEWS FOR THE VARIOUS STRUCTURES.
- J. IF AVAILABLE MHE PERMITS, ADDITIONAL PALLET UNITS OR MULTIPACK UNITS MAY BE STORED WITHIN THE FRONTAL AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- K. STORED CONTAINERS, PALLET UNITS, OR MULTIPACK UNITS MUST NOT CONTACT THE WALLS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, CONTAINERS AND UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- L. CAUTION: UNPALLETIZED CONTAINERS MUST NOT BE STACKED MORE THAN NINE (9) CONTAINERS HIGH.
- M. OTHER COMPATIBLE ITEMS MAY BE STORED IN A MAGAZINE WHICH IS PARTIALLY FILLED WITH THE DESIGNATED ITEM.

(CONTINUED AT RIGHT)

## MATERIAL SPECIFICATIONS

LUMBER - - - - -: SEE TM 743-200-1 (DUNNAGE LUMBER) AND FED SPEC MM-L-751.

## (GENERAL NOTES CONTINUED)

- N. FLOOR DUNNAGE AND WEDGES ARE REQUIRED TO PERMIT LEVEL STACKING OF UNPALLETIZED CONTAINERS IN IGLOO, ARCH TYPE, AND STRADLEY MAGAZINES WHICH HAVE FLOORS THAT SLOPE TOWARD THE SIDEWALL OF THE MAGAZINE. IN OVAL-ARCH, CORBETTA, AND RECTANGULAR MAGAZINES, STACK-STABILIZING DUNNAGE IN THE FORM OF "SHIMS" PROBABLY WILL BE REQUIRED TO ACHIEVE SOUND AND ACCEPTABLE STABLE STACKS. SHIM MATERIAL OF VARYING THICKNESSES WILL BE USED AS REQUIRED TO GAIN LEVEL OR NEARLY LEVEL STACKS AND SOLID BEARING WITHIN A STACK FROM THE FLOOR OF A MAGAZINE TO THE TOP OF THE STACK.
- O. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER PALLET UNITS OR MULTIPACK UNITS IN THE STACKS SHOWN IN THE "SECTION" VIEWS HEREIN, UNLESS TWO UPPER UNITS ARE HANDLED AS ONE LIFT OR THE PACKAGE GUARD IS REMOVED (TINE CARRIAGE WILL IN MOST INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION). ONLY A FORKLIFT TRUCK OF ADEQUATE CAPACITY WILL BE USED WHEN LIFTING TWO UNITS AS ONE LIFT.
- P. STORAGE OF MULTIPLE LOTS OF PALLET UNITS OR MULTIPACK UNITS WILL REQUIRE CAREFUL PREPLANNING SO AS TO INSURE THE ACCESSIBILITY TO ANY LOT IN ACCORDANCE WITH REQUIREMENTS SET FORTH IN THE "SPECIAL NOTES" SECTIONS OF THE TYPICAL MULTIPLE-LOT STORAGE PROCEDURES AS SHOWN ON PAGES 40 THRU 48.
- Q. ALTHOUGH SPECIFIC PROCEDURES ARE INCLUDED IN THIS DRAWING FOR STORING MULTIPLE LOTS WITHIN ONE STRUCTURE, THE BASIC STORAGE PATTERNS AS SHOWN ON PAGES 6 THRU 35 CAN ALSO BE ADAPTED FOR THE STORING OF MORE THAN ONE LOT. MULTIPLE LOTS OF CONTAINERS WHEN STORED IN ACCORDANCE WITH THE BASIC STORAGE PATTERN MAY BE STORED WITH ONE OR MORE STACKS USED FOR EACH LOT. LOTS WILL NOT BE MIXED, BUT ONLY TO THE EXTENT THAT CONTAINERS OF ONE LOT WILL NOT BE STACKED ON TOP OF CONTAINERS FROM ANOTHER LOT. MULTIPLE LOTS OF PALLET UNITS OR MULTIPACK UNITS MAY BE STORED WITH ONE OR MORE ROWS USED FOR EACH LOT. A ROW OF UNITS RUNS FROM THE REAR OF THE MAGAZINE TO THE FRONT. IN BASIC STORAGE PATTERNS OF MULTIPACK UNITS WHERE THE WIDTH OF A ROW IS ESTABLISHED BY THE 37-1/4" UNIT DIMENSION, A LOT MUST CONSIST OF TWO OR MORE ROWS HAVING A SPACE OF APPROXIMATELY ONE INCH (1") BETWEEN ADJACENT ROWS CONTAINING DIFFERENT LOTS, TO PROVIDE ADEQUATE SPACE TO ACCOMMODATE THE WIDTH OF A FORKLIFT FOR STORING OR REMOVING THE LOT. HOWEVER, WHEN THE SIZE OF A LOT OF MULTIPACK UNITS REQUIRES THE SPACE OF ONLY ONE ROW, WHICH IS ESTABLISHED BY THE 37-1/4" UNIT DIMENSION, A SPACE OF 6" WILL HAVE TO BE LEFT ON EACH SIDE OF THAT ROW. A TOTAL SPACE OF 48" IS ADEQUATE AND AN AISLE SLIGHTLY WIDER THAN 48" WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THE AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE LOT IS CONSIDERED "ACCESSIBLE" IN IGLOO, ARCH TYPE, STRADLEY, OVAL-ARCH AND CORBETTA MAGAZINES IF NO MORE THAN TWELVE (12) "LIFTS" (A LIFT MAY CONSIST OF ONE (1) OR MORE UNITS) OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. IN RECTANGULAR MAGAZINES A LOT IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWENTY-FOUR (24) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT.
- R. FOR STORAGE OF MULTIPLE LOTS OF PALLET UNITS OR MULTIPACK UNITS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- S. ANY PALLET UNIT OR MULTIPACK UNIT THAT DOES NOT CONTAIN A FULL QUANTITY OF CONTAINERS OR MISSILES WILL NOT BE BURIED IN STORAGE. IT MUST BE POSITIONED ADJACENT TO AN AISLE, PREFERABLY IN FRONT OF THE LOT. A PRODUCTION OR STORAGE FACILITY IS AUTHORIZED TO HAVE ONE INCOMPLETE UNBANDIED PARTIAL PALLET UNIT PER LOT IN A STORAGE STRUCTURE. PRIOR TO SHIPMENT OF A PARTIAL UNIT, A LAYER MUST BE COMPLETED, IF APPLICABLE, BY THE POSITIONING OF ONE OR MORE EMPTY BOXES OR FILLER ASSEMBLIES AS DELINEATED BY THE APPLICABLE UNITIZATION PROCEDURE. THE UNIT MUST THEN BE RE-BANDIED WITH THE SAME SIZE AND QUANTITY OF STRAPS AS THE ORIGINAL UNIT.
- T. DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 4" MATERIAL IS ACTUALLY 3/4" THICK BY 3-1/2" WIDE.
- U. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS, HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.

(CONTINUED ON PAGE 3)

- V. WHEN REFERRING TO THE PALLET UNIT LENGTH OR UNIT WIDTH, THE 47-1/2" DIMENSION CONSTITUTES THE LENGTH AND THE 6'-8" DIMENSION CONSTITUTES THE WIDTH. SEE THE PALLET UNIT ON PAGE 5. WHEN REFERRING TO THE MULTIPACK UNIT LENGTH OR WIDTH, THE 37-1/4" DIMENSION CONSTITUTES THE LENGTH AND THE 49" DIMENSION CONSTITUTES THE WIDTH. SEE THE MULTIPACK UNIT ON PAGE 5.
- W. GENERALLY, WHEN STORING MULTIPLE LOTS, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE GENERAL NOTES AND IN THE SPECIAL NOTES THROUGHOUT THIS DRAWING.
- X. FOR ADDITIONAL GUIDANCE, ATTENTION IS DIRECTED TO THE "SPECIAL NOTES" SECTIONS WHICH ARE IMMEDIATELY ADJACENT TO THE DEPICTED STORAGE METHODS.
- Y. IF THE QUANTITY FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN, DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED, THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.
- Z. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENT MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4 MM, AND ONE POUND EQUALS 0.454 KG.

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MULTIPLE-LOT STORAGE PROCEDURES:

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TYPICAL PROCEDURES FOR MULTIPACK UNITS IN RECTANGULAR MAGAZINES	48

REVISIONS

REVISION NO 2, DATED JULY 1979, CONSISTS OF:

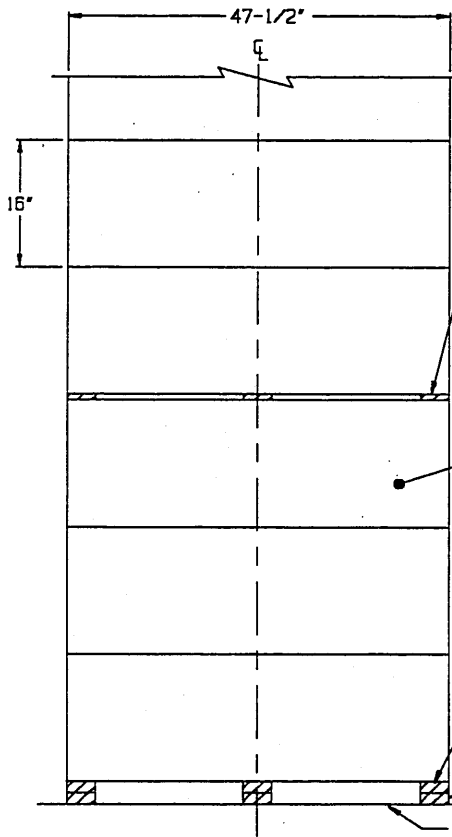
- 1. ADDING PROCEDURES FOR THE FIFTEEN (15) MISSILE MULTIPACK UNIT.
- 2. ADDING PROCEDURES TO COVER STORAGE IN ARCH TYPE, OVAL ARCH, RECTANGULAR AND CORBETTA MAGAZINES.
- 3. CHANGING PROCEDURES TO CONFORM TO CURRENT STANDARDS.
- 4. CHANGES AS NECESSARY TO UPDATE DRAWING FORMAT.

REVISION NO. 3, DATED AUGUST 1983, CONSISTS OF:

- 1. UPDATING PALLET UNIT CONFIGURATION AND WEIGHT.
- 2. CHANGING PROCEDURES TO CONFORM TO 1.

REVISION NO. 4, DATED JULY 1994, CONSISTS OF:

- 1. UPDATING DRAWING FORMAT AND GENERAL NOTES TO CURRENT STANDARDS.
- 2. UPDATING PALLET UNIT DETAIL ON PAGE 5 TO CONFORM WITH REV. 3 OF UNITIZATION DRAWING CITED IN GENERAL NOTE "D" ON PAGE 2.



INTERMEDIATE DUNNAGE, 4" X 4" X 72"  
(3 REOD PER TOP LAYER PALLET UNIT).  
KEEP IN VERTICAL ALIGNMENT WITH  
FLOOR DUNNAGE.

INTERMEDIATE DUNNAGE, 1" X 4" BY  
LENGTH-TO-SUIT (3 REOD EVERY THIRD  
LAYER). KEEP IN VERTICAL ALIGNMENT  
WITH FLOOR DUNNAGE AND WEDGES.

INDICATES A PARTIAL STACK.

FLOOR DUNNAGE, 4" X 4" X 72"  
(3 REOD PER FIRST LAYER PALLET  
UNIT).

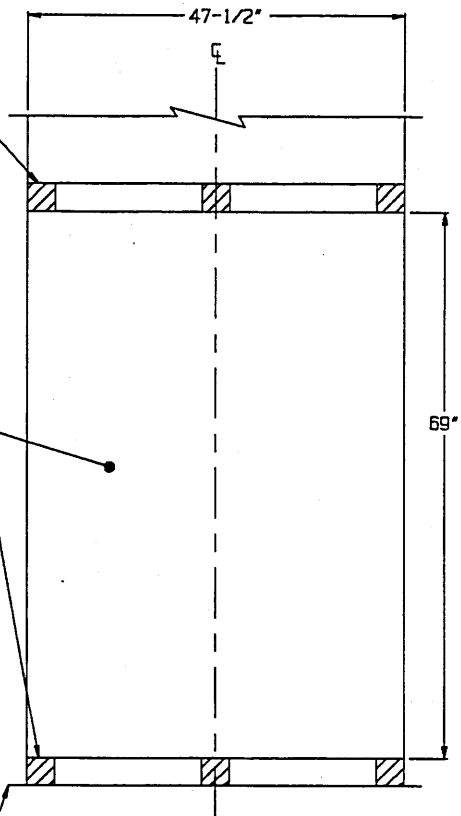
FLOOR DUNNAGE, 2" X 4" BY  
LENGTH-TO-SUIT (3 REOD  
PER STACK).

WEDGE (6 REOD PER TYPICAL STACK).

FLOOR.

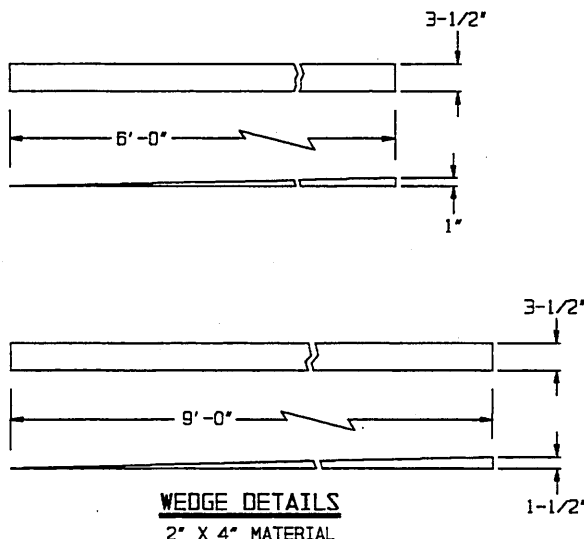
**STACK DETAIL FOR CONTAINERS (UNPALLETIZED)**

AN END VIEW OF A TYPICAL STACK OF CONTAINERS IS SHOWN DEPICTING THE POSITION OF WEDGES, FLOOR DUNNAGE AND INTERMEDIATE DUNNAGE.



**STACK DETAIL FOR PALLET UNITS**

AN END VIEW OF A TYPICAL STACK OF PALLET UNITS WHICH MUST BE HANDLED FROM THE 47-1/2" LONG END OF THE PALLET UNIT IS SHOWN. NOTE THE POSITION OF THE FLOOR AND INTERMEDIATE DUNNAGE.



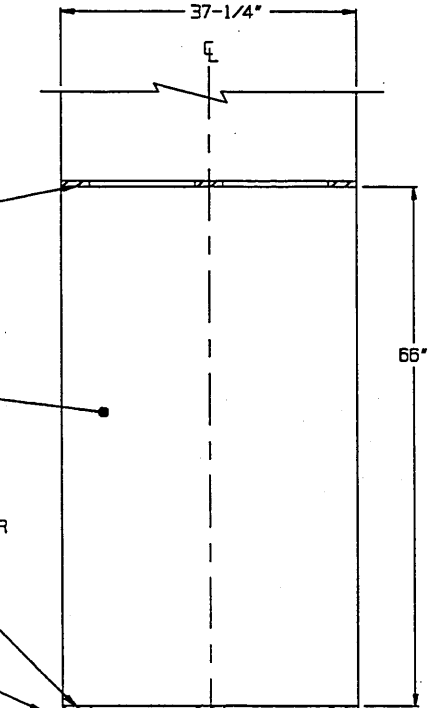
**WEDGE DETAILS**  
2" X 4" MATERIAL

INTERMEDIATE DUNNAGE, 1" X 4" X 48"  
(3 REOD PER TOP LAYER MULTIPACK UNIT). KEEP IN  
VERTICAL ALIGNMENT WITH  
FLOOR DUNNAGE.

INDICATES A PARTIAL  
STACK.

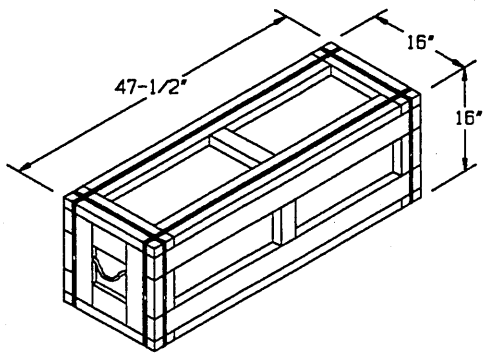
FLOOR DUNNAGE, 1" X 4" X 48"  
(3 REOD PER FIRST LAYER  
MULTIPACK UNIT).

FLOOR.



**STACK DETAIL FOR MULTIPACK UNITS**

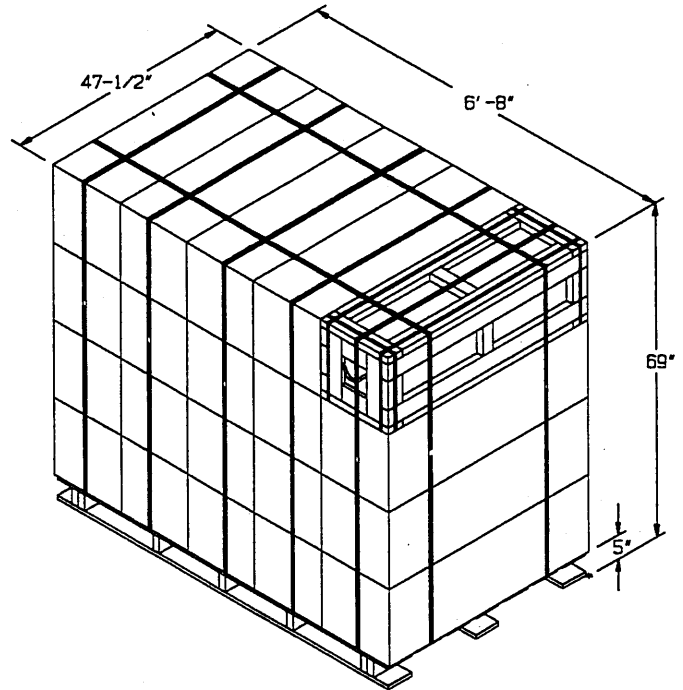
AN END VIEW OF A TYPICAL STACK OF MULTIPACK UNITS WHICH MUST BE HANDLED FROM THE 37-1/4" LONG END OF THE MULTIPACK UNIT IS SHOWN. NOTE THE POSITION OF THE FLOOR AND INTERMEDIATE DUNNAGE.



**CONTAINER**

**CONTAINER DATA:**

GROSS WEIGHT - - - - - 67 POUNDS (APPROX)  
 CUBE - - - - - 7.0 CUBIC FEET

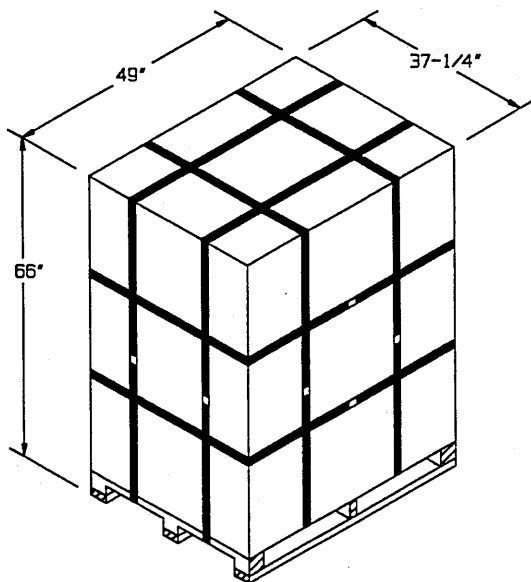


**\* PALLET UNIT**

**PALLET UNIT DATA:**

NUMBER OF CONTAINERS - - - - - TWENTY (20)  
 GROSS WEIGHT - - - - - 1,451 POUNDS (APPROX)  
 CUBE - - - - - 151.7 CUBIC FEET

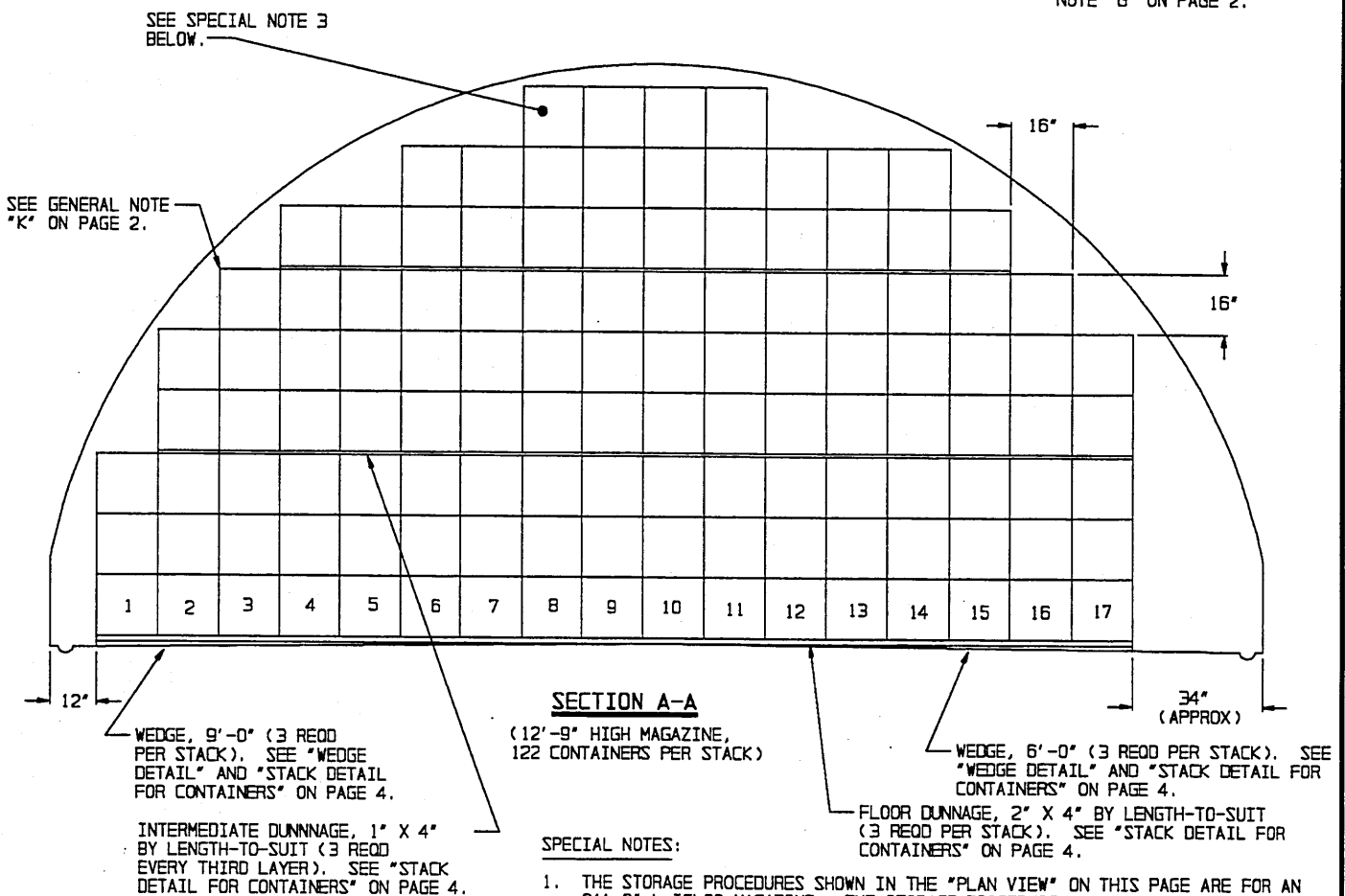
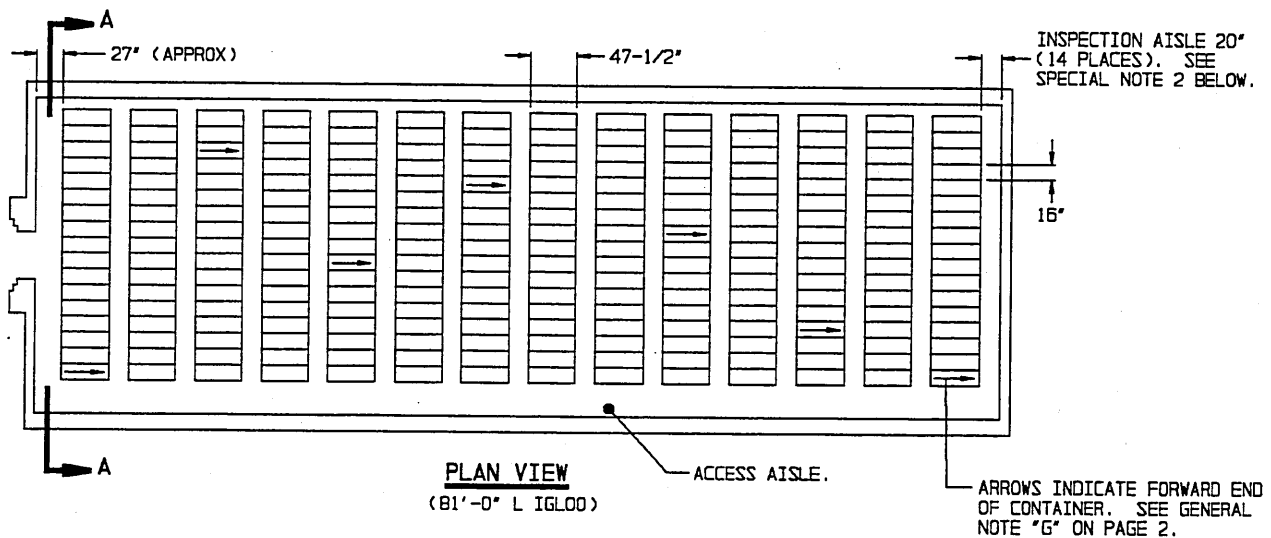
\* THE PALLET UNIT DEPICTED ABOVE IS THAT WHICH IS DELINEATED WITHIN REVISION 3 TO US ARMY DARCOM DRAWING 19-48-5218-GM200R1. ALTHOUGH THE STORAGE PROCEDURES CONTAINED WITHIN THIS DRAWING ARE DESIGNED FOR USE WITH THE ABOVE DEPICTED PALLET UNIT, THEY CAN ALSO BE APPLIED TO PALLET UNITS WHICH ARE BUILT IN ACCORDANCE TO REVISION 1 OR 2 TO DRAWING 19-48-5218-GM200R1.



**MULTIPACK UNIT**

**MULTIPACK UNIT DATA:**

NUMBER OF MISSILES - - - - - FIFTEEN (15)  
 UNIT WEIGHT - - - - - 658 POUNDS (APPROX)  
 CUBE - - - - - 69.7 CUBIC FEET



**SPECIAL NOTES:**

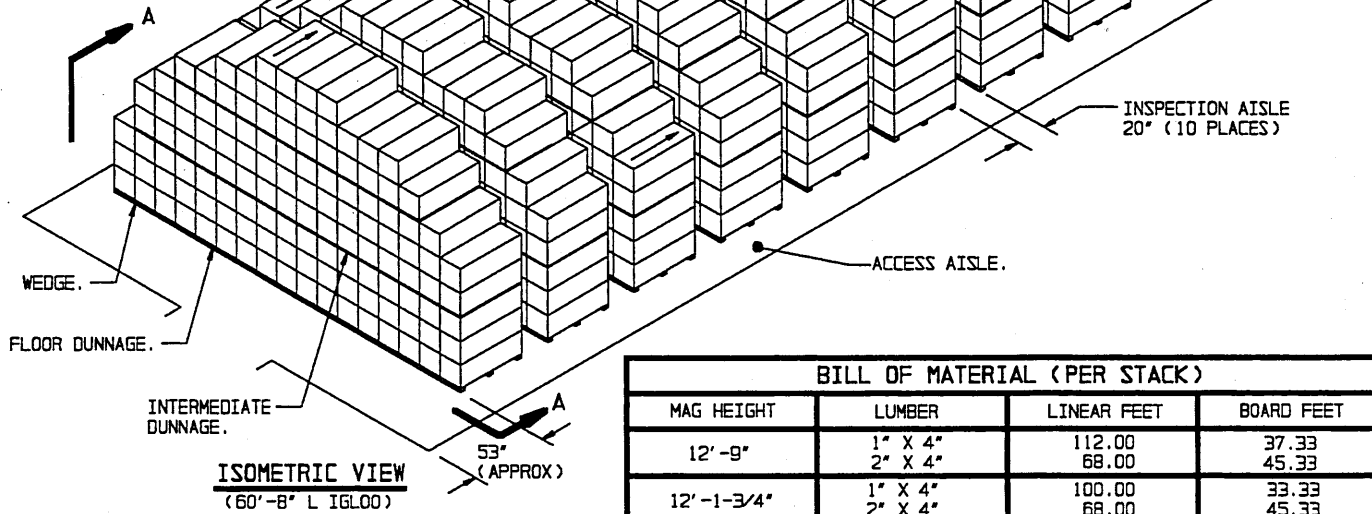
1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON THIS PAGE ARE FOR AN 81'-0" L IGLOO MAGAZINE. THE STORAGE PROCEDURES SHOWN IN THE "ISOMETRIC VIEW" ON PAGE 7 ARE FOR A 60'-8" L IGLOO MAGAZINE. FOR STORAGE IN 81'-0" L, 60'-8" L, AND 40'-4" L IGLOO MAGAZINE, WHICH ARE 12'-9", THE 122 CONTAINER STACK SHOWN IN THE "SECTION A-A" VIEW ON THIS PAGE WILL BE USED. FOR STORAGE IN THE 81'-2" L ARCH TYPE MAGAZINE, WHICH IS 12'-1-3/4" HIGH, THE 111 CONTAINER STACK SHOWN IN THE "SECTION VIEW OF A 12'-1-3/4" HIGH MAGAZINE" ON PAGE 7 WILL BE USED. THE QUANTITY OF STACKS WILL CHANGE PER SIZE OF MAGAZINE. SEE "STORAGE OF CONTAINERS IN IGLOO MAGAZINES" ON PAGE 7.
2. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
3. DUE TO LIMITED MANEUVERING SPACE WHEN STACKING, CONTAINERS OF THE STACK NEAREST THE DOOR OPENING WHICH ARE IN LAYERS ABOVE THE DOOR OPENING MAY BE OMITTED AS REQUIRED.
4. CONTAINERS MUST NOT BE STACKED MORE THAN 9 HIGH. SEE GENERAL NOTE "L" ON PAGE 2.

**STORAGE OF CONTAINERS (UNPALLETIZED)  
IN IGLOO MAGAZINES \***

MAG LENGTH	MAG WIDTH	MAG HEIGHT	CNTRS PER STACK	STACKS PER MAG	CNTRS PER MAG
81'-0"	26'-6"	12'-9"	122	14	1708
60'-8"	26'-6"	12'-9"	122	10	1220
40'-4"	26'-6"	12'-9"	122	7	854
81'-2"	26'-6"	12'-1-3/4"	111	14	1554

\* THE 81'-2" LONG BY 26'-6" WIDE BY 12'-1-3/4" HIGH MAGAZINE IS AN ARCH TYPE MAGAZINE.

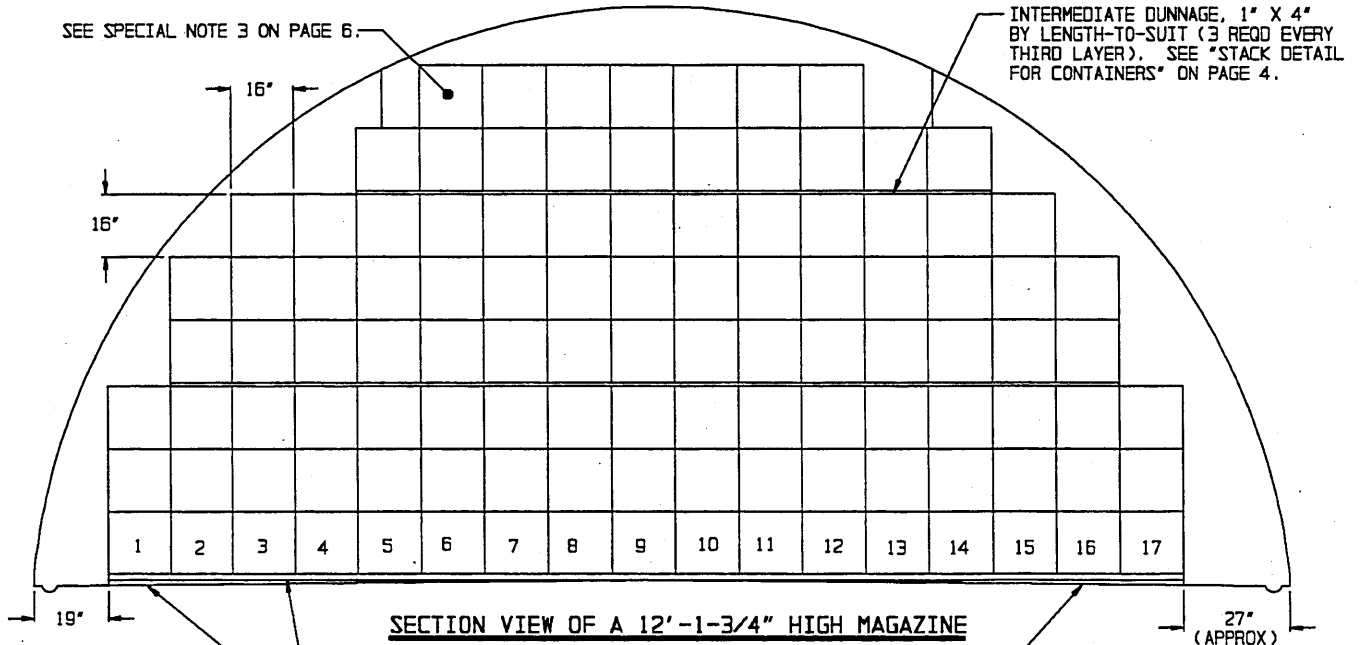
ARROWS INDICATE FORWARD END OF CONTAINERS. SEE GENERAL NOTE "G" ON PAGE 2.



**ISOMETRIC VIEW**  
(60'-8" L IGLOO)

BILL OF MATERIAL (PER STACK)			
MAG HEIGHT	LUMBER	LINEAR FEET	BOARD FEET
12'-9"	1" X 4"	112.00	37.33
	2" X 4"	68.00	45.33
12'-1-3/4"	1" X 4"	100.00	33.33
	2" X 4"	68.00	45.33
WEDGE, 6'-0" LONG			3 REOD
WEDGE, 9'-0" LONG			3 REOD

SEE SPECIAL NOTE 3 ON PAGE 6.



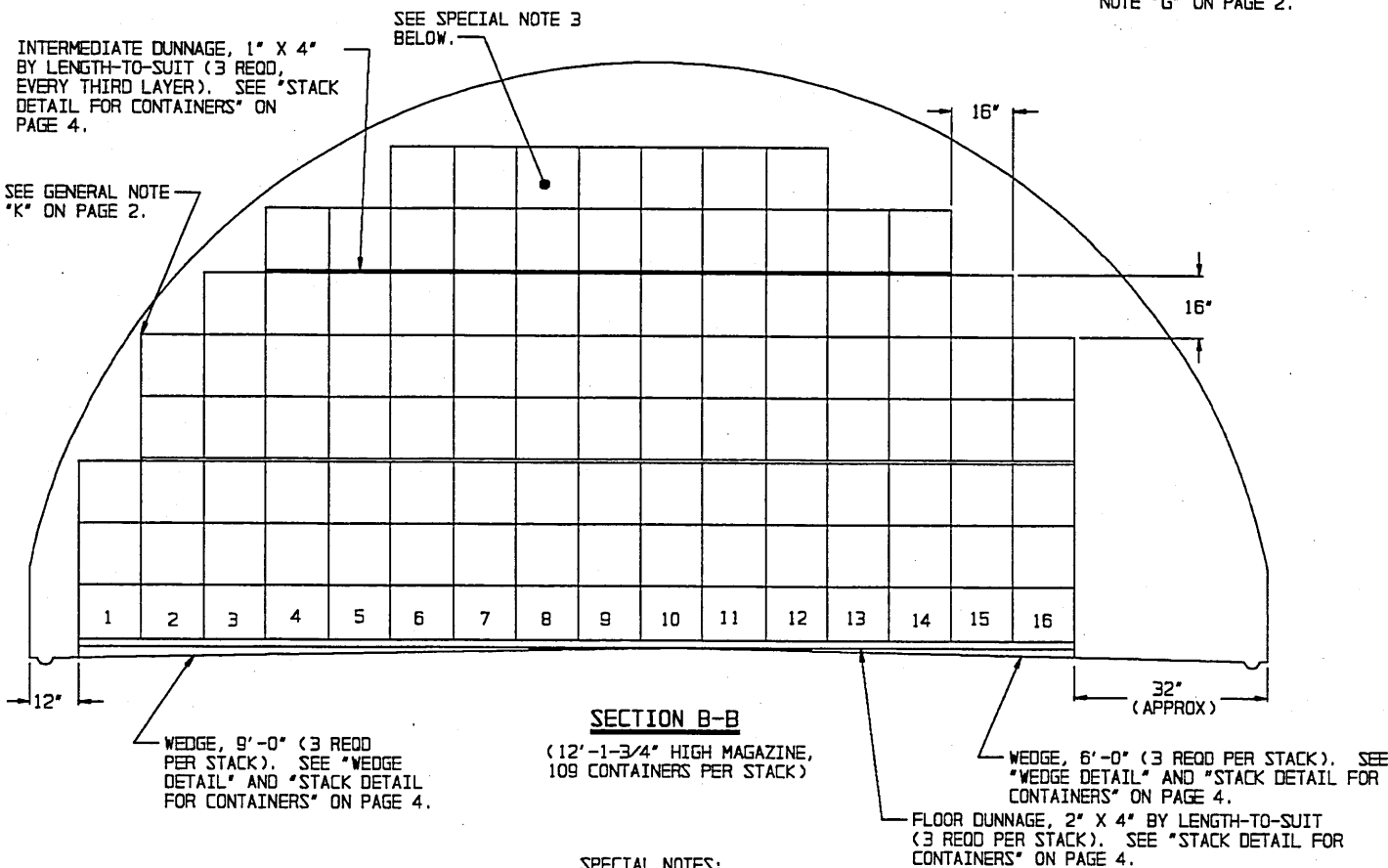
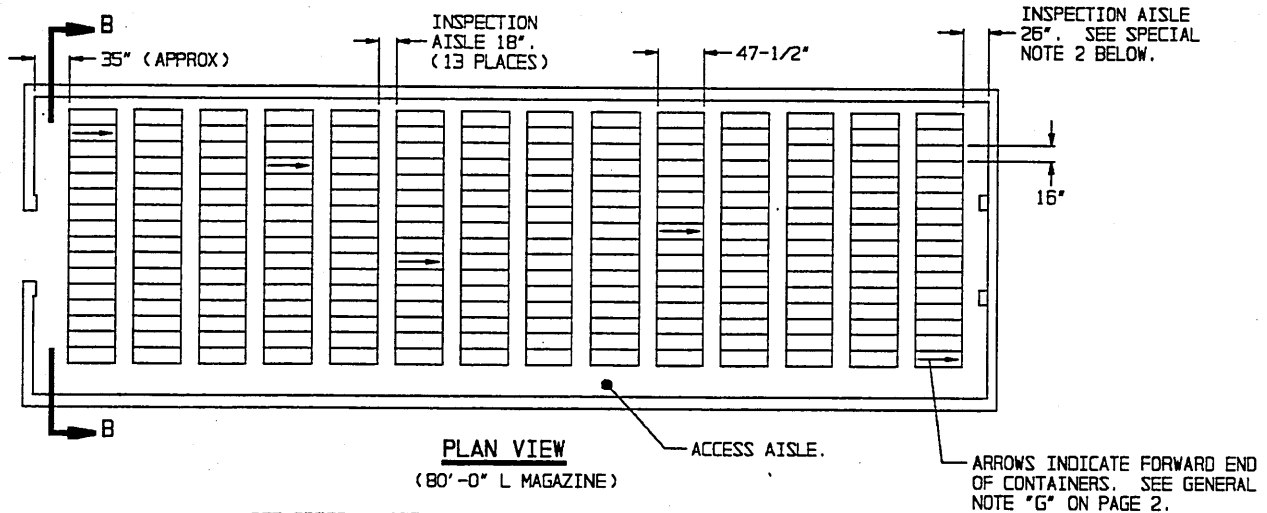
**SECTION VIEW OF A 12'-1-3/4" HIGH MAGAZINE**

(111 CONTAINERS PER STACK)  
SEE SPECIAL NOTE 1 ON PAGE 6.

WEDGE, 9'-0" (3 REOD PER STACK). SEE "WEDGE DETAIL" AND "STACK DETAIL FOR CONTAINERS" ON PAGE 4.

FLOOR DUNNAGE, 2" X 4" BY LENGTH-TO-SUIT (3 REOD PER STACK). SEE "STACK DETAIL FOR CONTAINERS" ON PAGE 4.

WEDGE, 6'-0" (3 REOD PER STACK). SEE "WEDGE DETAIL" AND "STACK DETAIL FOR CONTAINERS" ON PAGE 4.



**SPECIAL NOTES:**

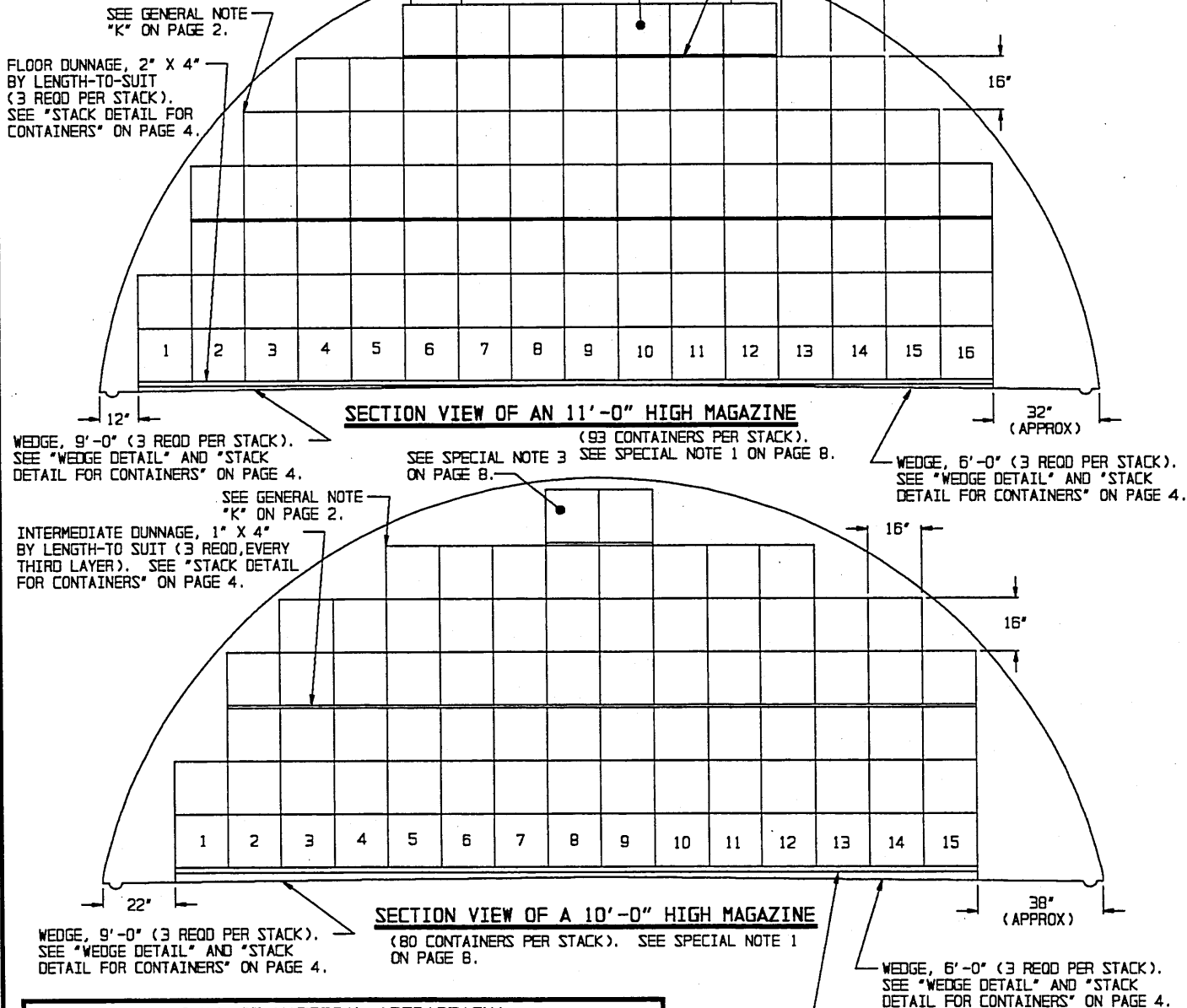
1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON THIS PAGE ARE FOR AN 80'-0" L MAGAZINE. FOR STORAGE IN 80'-0" L OR 40'-0" L MAGAZINES WHICH ARE 12'-1-3/4" HIGH, THE 109 CONTAINER STACK SHOWN IN "SECTION B-B" WILL BE USED. FOR STORAGE IN 80'-0" L OR 40'-0" L MAGAZINES WHICH ARE 11'-0" HIGH, THE 93 CONTAINER STACK, SHOWN IN THE "SECTION VIEW OF AN 11'-0" HIGH MAGAZINE" WILL BE USED AND FOR STORAGE IN 80'-0" L OR 40'-0" L MAGAZINES WHICH ARE 10'-0" HIGH, THE 80 CONTAINER STACK, SHOWN IN THE "SECTION VIEW OF A 10'-0" HIGH MAGAZINE" WILL BE USED. THE QUANTITY OF STACKS WILL CHANGE PER SIZE OF MAGAZINE. SEE "STORAGE OF CONTAINERS IN ARCH TYPE MAGAZINES" ON PAGE 9.
2. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
3. DUE TO LIMITED MANEUVERING SPACE WHEN STACKING, CONTAINERS OF THE STACK NEAREST THE DOOR OPENING WHICH ARE IN LAYERS ABOVE THE DOOR OPENING MAY BE OMITTED AS REQUIRED.
4. CONTAINERS MUST NOT BE STACKED MORE THAN 9 HIGH. SEE GENERAL NOTE "L" ON PAGE 2.



**STORAGE OF CONTAINERS (UNPALLETIZED)  
IN ARCH TYPE MAGAZINES**

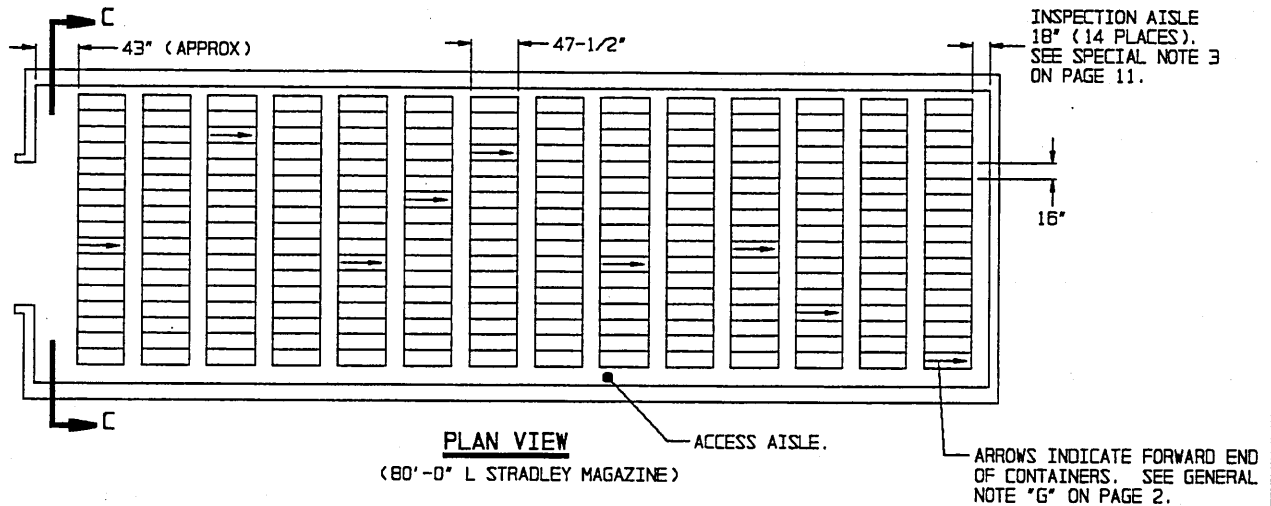
MAG LENGTH	MAG WIDTH	MAG HEIGHT	CNTRS PER STACK	STACKS PER MAG	CNTRS PER MAG
80'-0"	25'-0"	12'-1-3/4"	109	14	1526
40'-0"	25'-0"	12'-1-3/4"	109	7*	763
80'-0"	25'-0"	11'-0"	93	14	1302
40'-0"	25'-0"	11'-0"	93	6	558
80'-0"	25'-0"	10'-0"	80	14	1120
40'-0"	25'-0"	10'-0"	80	7*	560

\* 18" BETWEEN REAR STACK AND BACK WALL.



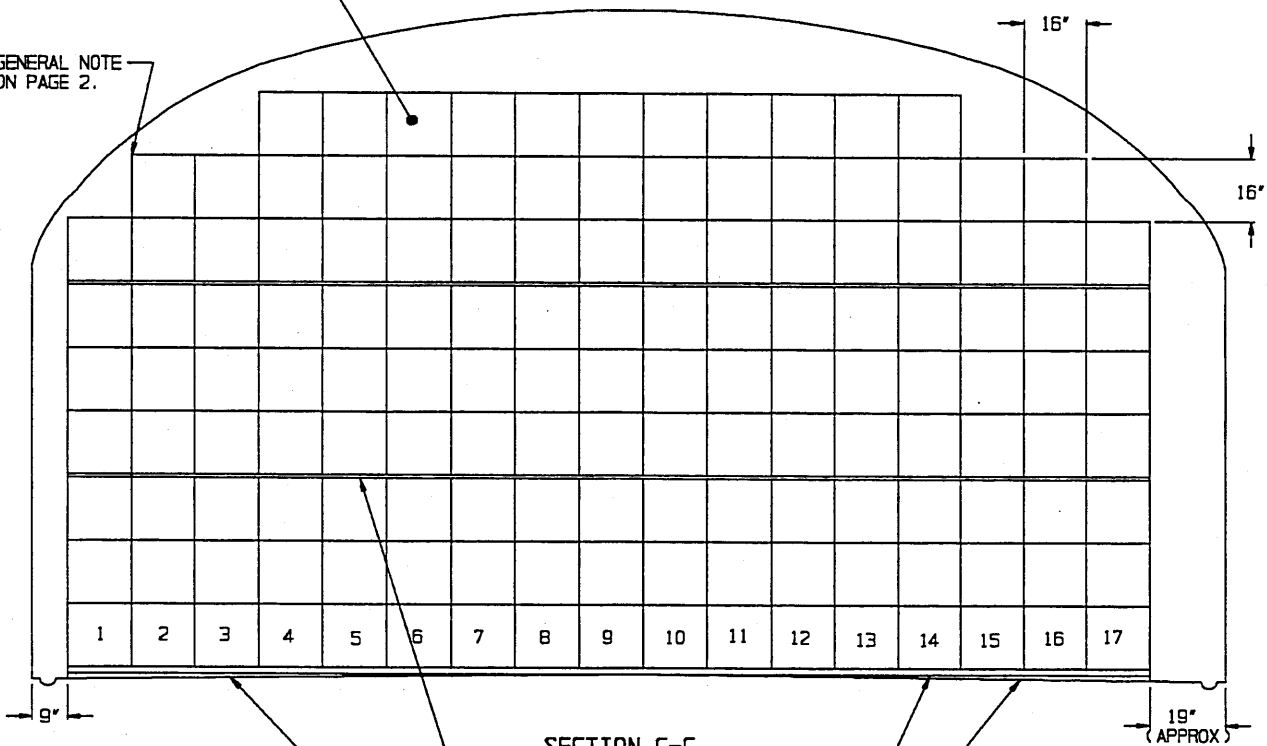
**BILL OF MATERIAL (PER STACK)**

MAG HEIGHT	LUMBER	LINEAR FEET	BOARD FEET
12'-1-3/4"	1" X 4"	104.00	34.67
	2" X 4"	64.00	42.67
11'-0"	1" X 4"	88.00	29.33
	2" X 4"	64.00	42.67
10'-0"	1" X 4"	64.00	21.33
	2" X 4"	60.00	40.00
WEDGE, 6'-0" LONG			3 REOD
WEDGE, 9'-0" LONG			3 REOD



SEE SPECIAL NOTE 4 ON PAGE 11.

SEE GENERAL NOTE "K" ON PAGE 2.



WEDGE, 9'-0" (3 REOD PER STACK). SEE "WEDGE DETAIL" AND "STACK DETAIL FOR CONTAINERS" ON PAGE 4.

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH-TO-SUIT (3 REOD, EVERY THIRD LAYER). SEE "STACK DETAIL FOR CONTAINERS" ON PAGE 4.

WEDGE, 6'-0" (3 REOD PER STACK). SEE "WEDGE DETAIL" AND "STACK DETAIL FOR CONTAINERS" ON PAGE 4.

FLOOR DUNNAGE, 2" X 4" BY LENGTH-TO-SUIT (3 REOD PER STACK). SEE "STACK DETAIL FOR CONTAINERS" ON PAGE 4.

THIS BILL OF MATERIAL IS FOR STRADLEY MAGAZINES ONLY.

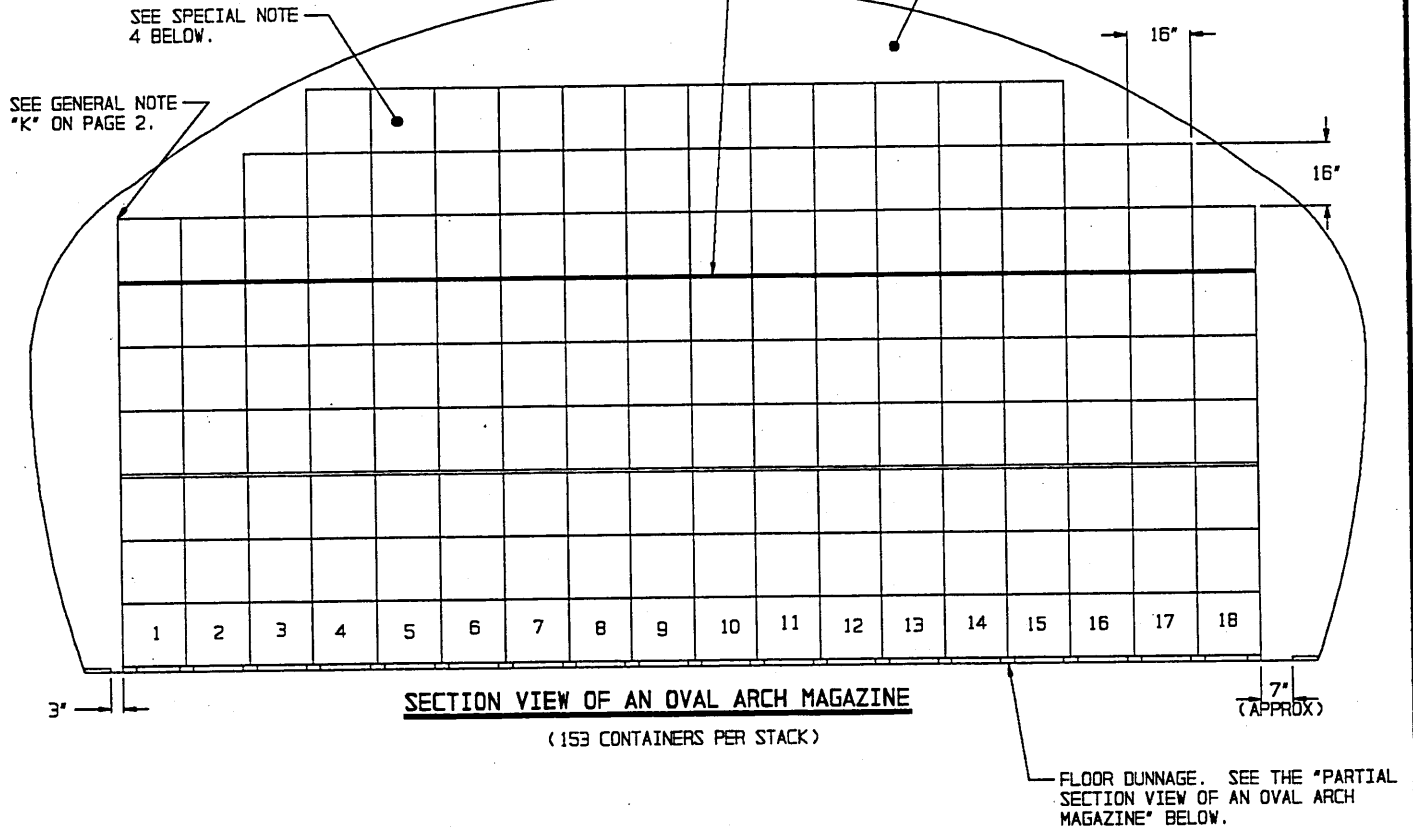
BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	136.00	45.33
2" X 4"	68.00	45.33
WEDGE, 6'-0" LONG	-----	3 REOD
WEDGE, 9'-0" LONG	-----	3 REOD

THIS BILL OF MATERIAL IS FOR OVAL ARCH MAGAZINES ONLY.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	144.00	48.00
2" X 4"	72.00	48.00

**STORAGE OF CONTAINERS (UNPALLETIZED)  
IN STRADLEY AND OVAL ARCH MAGAZINES**

MAG LENGTH	MAG WIDTH	MAG HEIGHT	CNTRS PER STACK	STACKS PER MAG	CNTRS PER MAG
80'-0"	25'-0"	14'-0"	145	14	2030
89'-0"	24'-10"	14'-4"	153	16	2448



SEE GENERAL NOTE "K" ON PAGE 2.

SEE SPECIAL NOTE 4 BELOW.

INTERMEDIATE DUNNAGE. SEE THE "PARTIAL SECTION VIEW OF AN OVAL ARCH MAGAZINE" BELOW.

SEE GENERAL NOTE "L" ON PAGE 2.

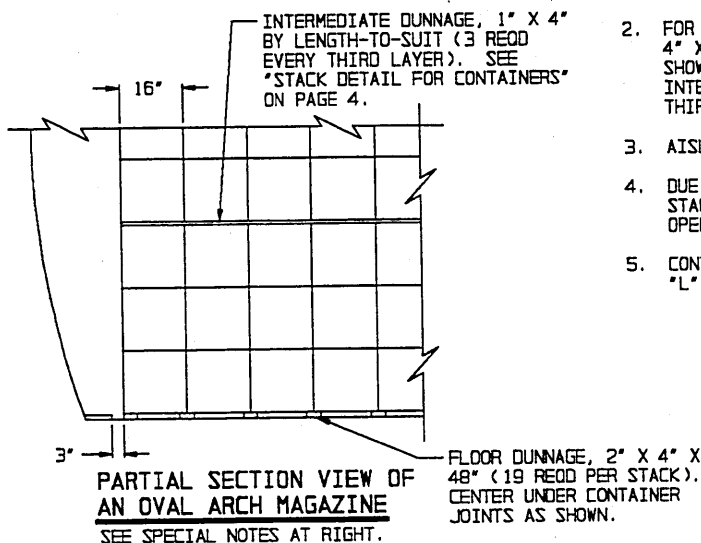
**SECTION VIEW OF AN OVAL ARCH MAGAZINE**

(153 CONTAINERS PER STACK)

FLOOR DUNNAGE. SEE THE "PARTIAL SECTION VIEW OF AN OVAL ARCH MAGAZINE" BELOW.

**SPECIAL NOTES:**

1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" AND IN "SECTION C-C" ON PAGE 10 ARE FOR THE STRADLEY MAGAZINE. FOR STORAGE IN OVAL ARCH MAGAZINES THE 153 CONTAINER STACK, SHOWN IN THE "SECTION VIEW" OF AN OVAL ARCH MAGAZINE" ABOVE WILL BE USED. THE QUANTITY OF STACKS WILL CHANGE PER SIZE OF MAGAZINE. SEE THE "STORAGE OF CONTAINERS IN STRADLEY AND OVAL ARCH MAGAZINES" ABOVE.
2. FOR STORAGE IN OVAL ARCH MAGAZINES, OMIT ALL WEDGES AND POSITION 2" X 4" X 48" PIECES OF FLOOR DUNNAGE TO CENTER UNDER CONTAINER JOINTS, AS SHOWN IN THE "PARTIAL SECTION VIEW OF AN OVAL ARCH MAGAZINE" AT LEFT. INTERMEDIATE DUNNAGE, AS SHOWN ABOVE AND AT LEFT WILL BE USED IN THE THIRD AND SIXTH LAYER.
3. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
4. DUE TO LIMITED MANEUVERING SPACE WHEN STACKING, CONTAINERS OF THE STACK NEAREST THE DOOR OPENING WHICH ARE IN LAYERS ABOVE THE DOOR OPENING MAY BE OMITTED AS REQUIRED.
5. CONTAINERS MUST NOT BE STACKED MORE THAN 9 HIGH. SEE GENERAL NOTE "L" ON PAGE 2.



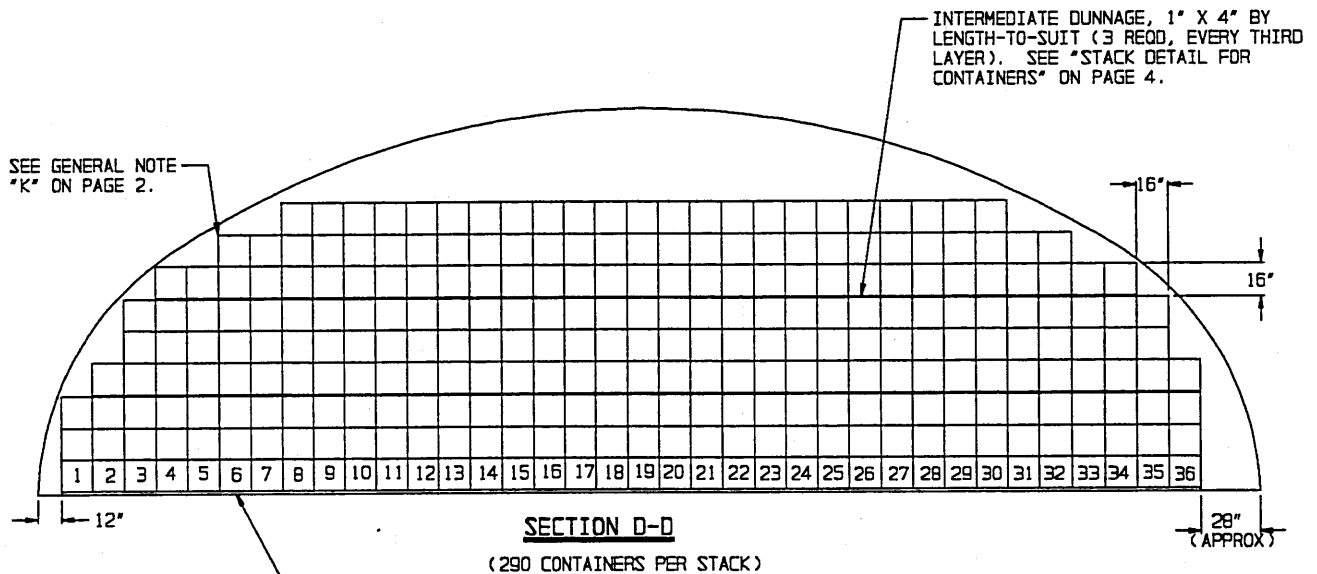
**PARTIAL SECTION VIEW OF AN OVAL ARCH MAGAZINE**  
SEE SPECIAL NOTES AT RIGHT.

FLOOR DUNNAGE, 2" X 4" X 48" (19 REOD PER STACK). CENTER UNDER CONTAINER JOINTS AS SHOWN.



**STORAGE OF CONTAINERS (UNPALLETIZED) IN A  
52'-0" DIAMETER CORBETTA MAGAZINE**

ITEM	QUANTITY
CONTAINERS - - - - -	1,658



**SPECIAL NOTES:**

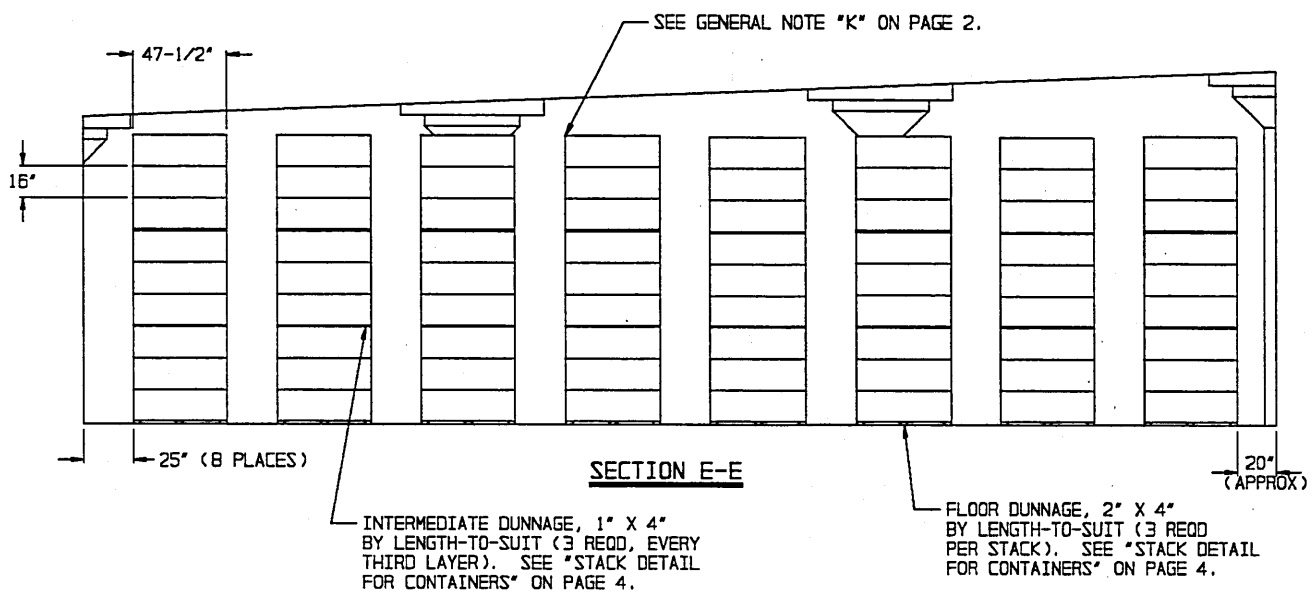
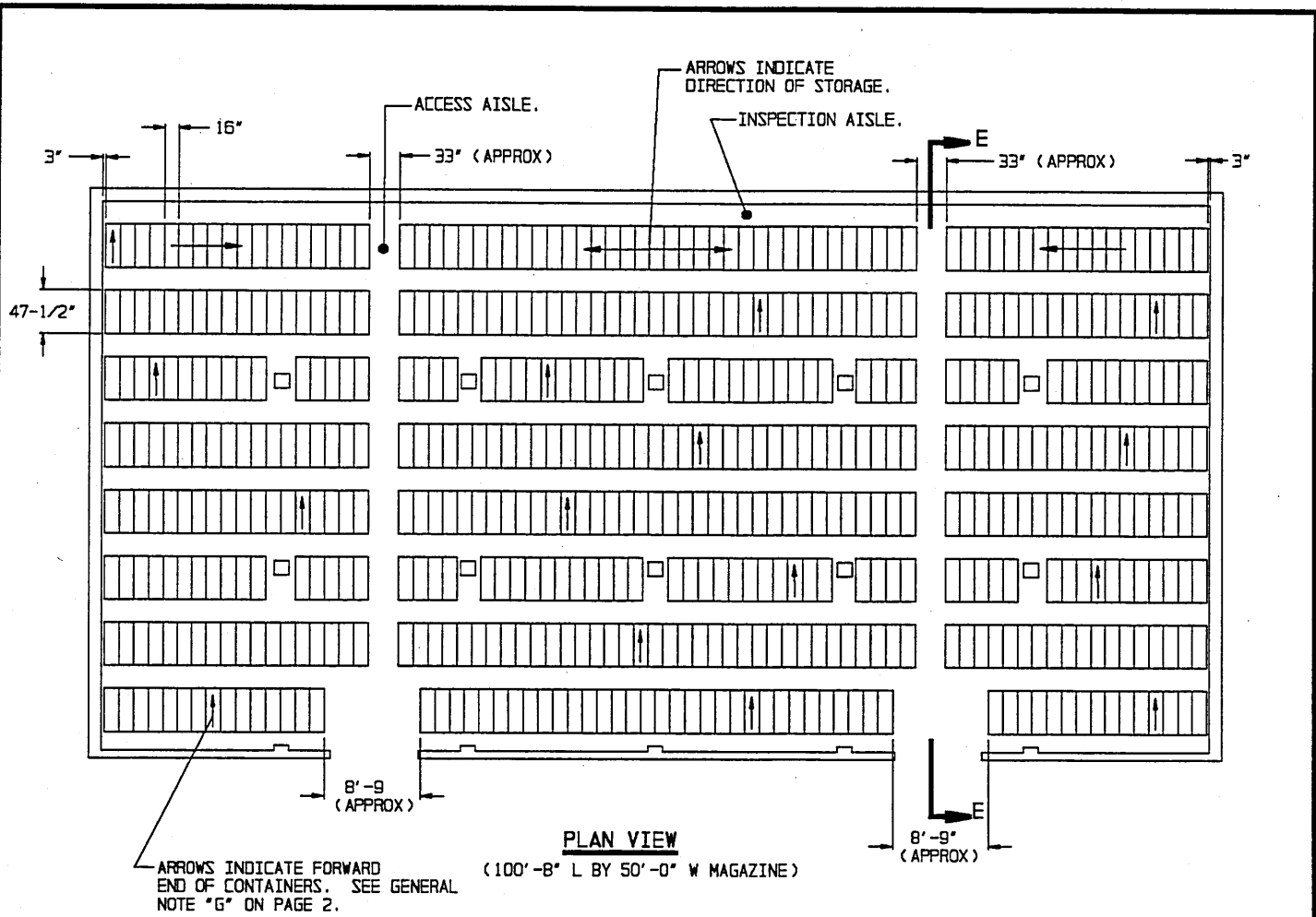
1. THE STORAGE PROCEDURES SHOWN ARE FOR A 52'-0" DIAMETER CORBETTA MAGAZINE. THE NUMBER OF CONTAINERS PER STACK STARTING FROM REAR OF MAGAZINE TOWARD THE DOOR ARE 83, 197, 259, 290, 290, 259, 197, AND 83.
2. AN ACCESS AISLE MUST BE PROVIDED BETWEEN THE STACKS AND THE RIGHT WALL OF THE MAGAZINE. CONTAINERS MAY BE OMITTED TO PROVIDE FOR THIS REQUIREMENT.
3. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
4. CONTAINERS MUST NOT BE STACKED MORE THAN 9 HIGH. SEE GENERAL NOTE "L" ON PAGE 2.

BILL OF MATERIAL PER STACK OF 83 CONTAINERS		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	60.00	20.00
2" X 4"	64.00	42.66

BILL OF MATERIAL PER STACK OF 197 CONTAINERS		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	188.00	62.67
2" X 4"	108.00	72.00

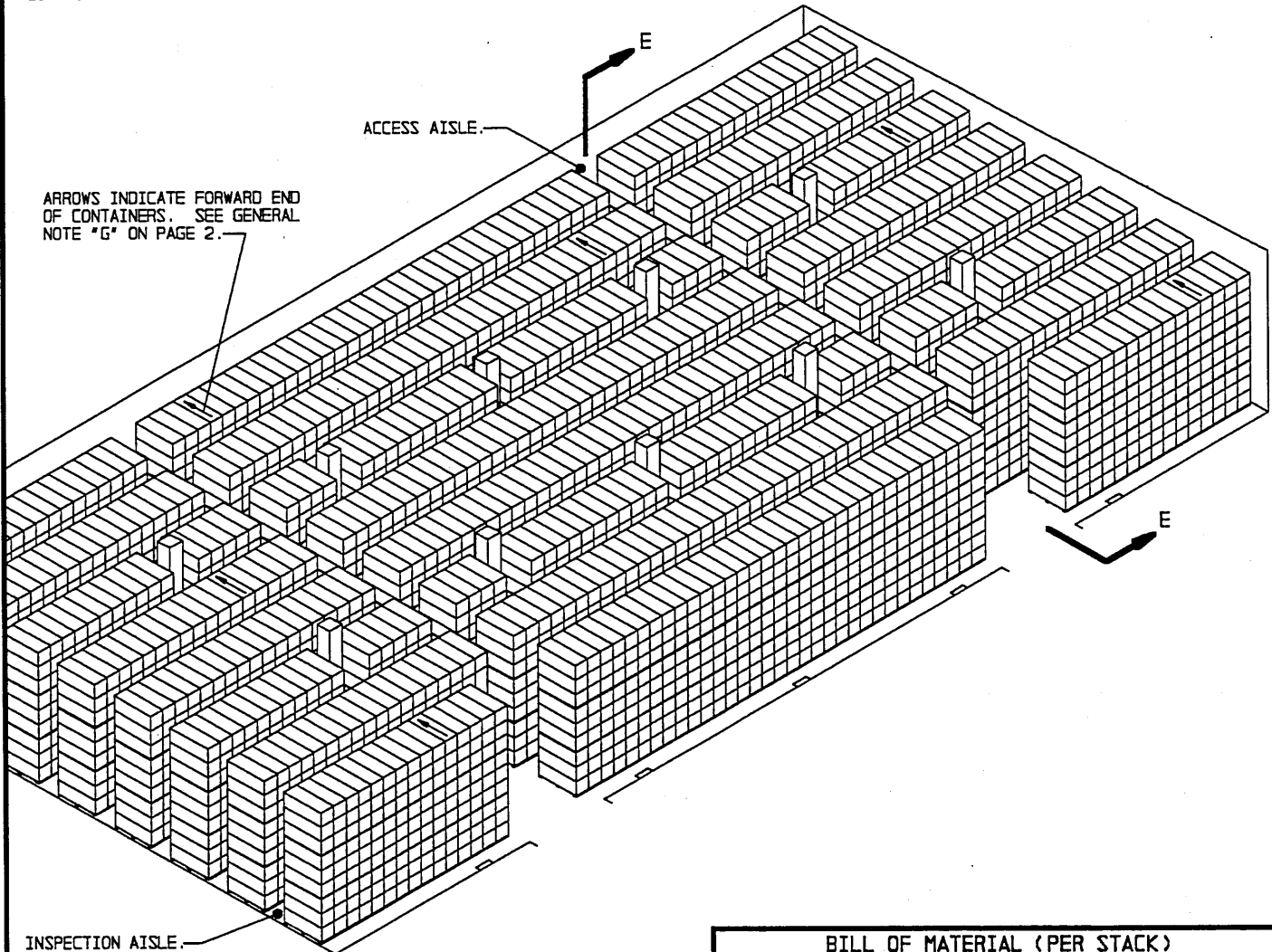
BILL OF MATERIAL PER STACK OF 259 CONTAINERS		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	236.00	78.67
2" X 4"	128.00	85.33

BILL OF MATERIAL PER STACK OF 290 CONTAINERS		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	264.00	88.00
2" X 4"	144.00	96.00



**STORAGE OF CONTAINERS (UNPALLETIZED) IN A  
100'-8" L X 50'-0" W RECTANGULAR MAGAZINE**

ITEM	QUANTITY
CONTAINERS - - - - -	4,869

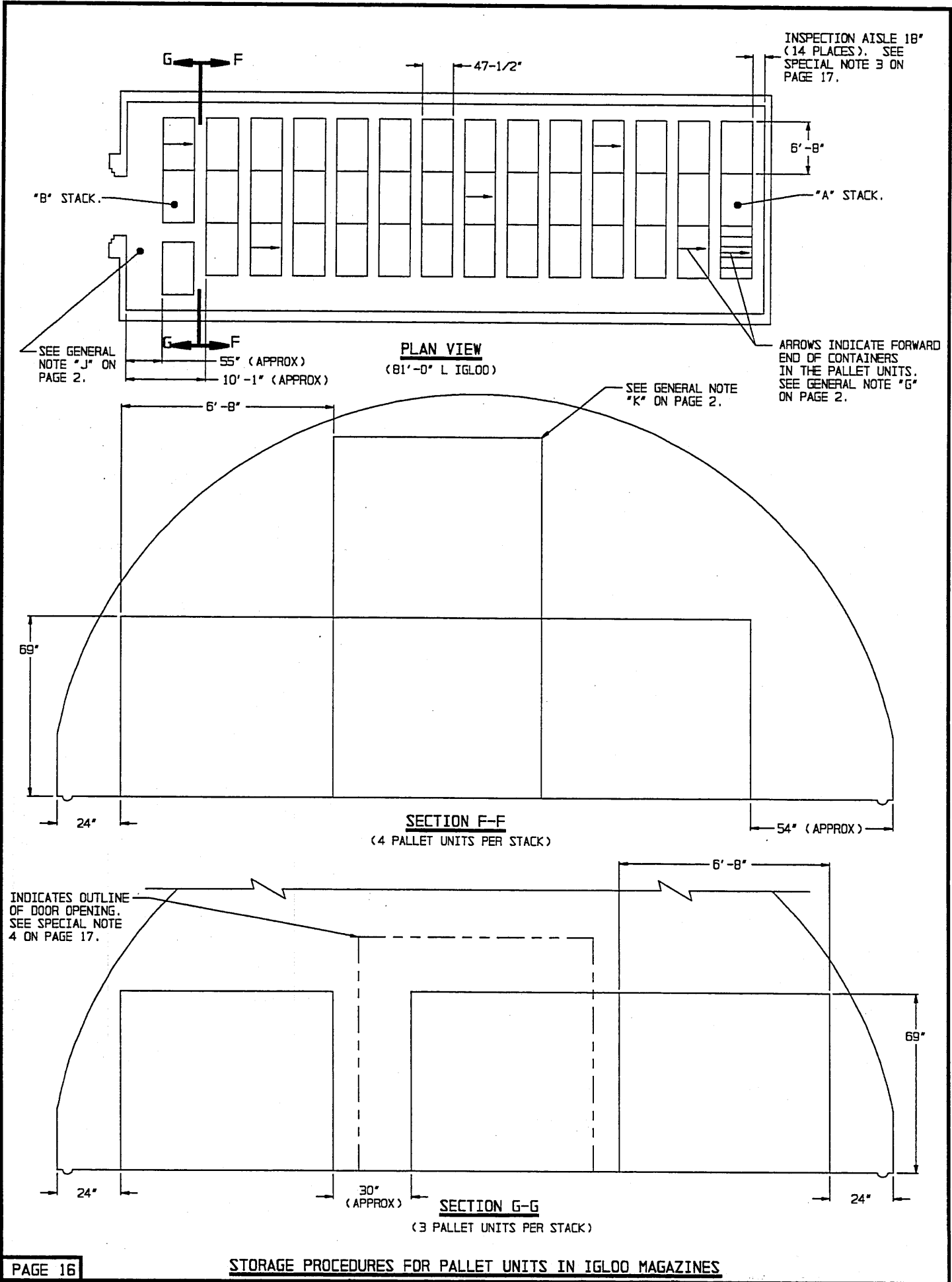


**ISOMETRIC VIEW**  
(100'-8" L X 50'-0" W MAGAZINE)

**SPECIAL NOTES:**

1. THE STORAGE PROCEDURES SHOWN ARE FOR A 100'-8" L X 50'-0" W RECTANGULAR MAGAZINE.
2. AN ACCESS AISLE MUST BE PROVIDED BETWEEN THE STACKS. CONTAINERS MAY BE OMITTED TO PROVIDE FOR THIS REQUIREMENT.
3. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE \*H\* ON PAGE 2.
4. CONTAINERS MUST NOT BE STACKED MORE THAN 9 HIGH. SEE GENERAL NOTE \*L\* ON PAGE 2.
5. CONTAINERS WILL BE OMITTED AS REQUIRED TO CLEAR ROOF SUPPORT CAPS AT TOP OF COLUMNS.

BILL OF MATERIAL (PER STACK)			
FIRST LAYER CONTAINERS IN STACK	LUMBER	LINEAR FEET	BOARD FEET
4	1" X 4"	32.00	10.67
	2" X 4"	16.00	10.67
5	1" X 4"	40.00	13.33
	2" X 4"	20.00	13.33
11	1" X 4"	88.00	29.33
	2" X 4"	44.00	29.33
15	1" X 4"	120.00	40.00
	2" X 4"	60.00	40.00
18	1" X 4"	144.00	48.00
	2" X 4"	72.00	48.00
32	1" X 4"	256.00	85.33
	2" X 4"	128.00	85.33
35	1" X 4"	280.00	93.33
	2" X 4"	140.00	93.33

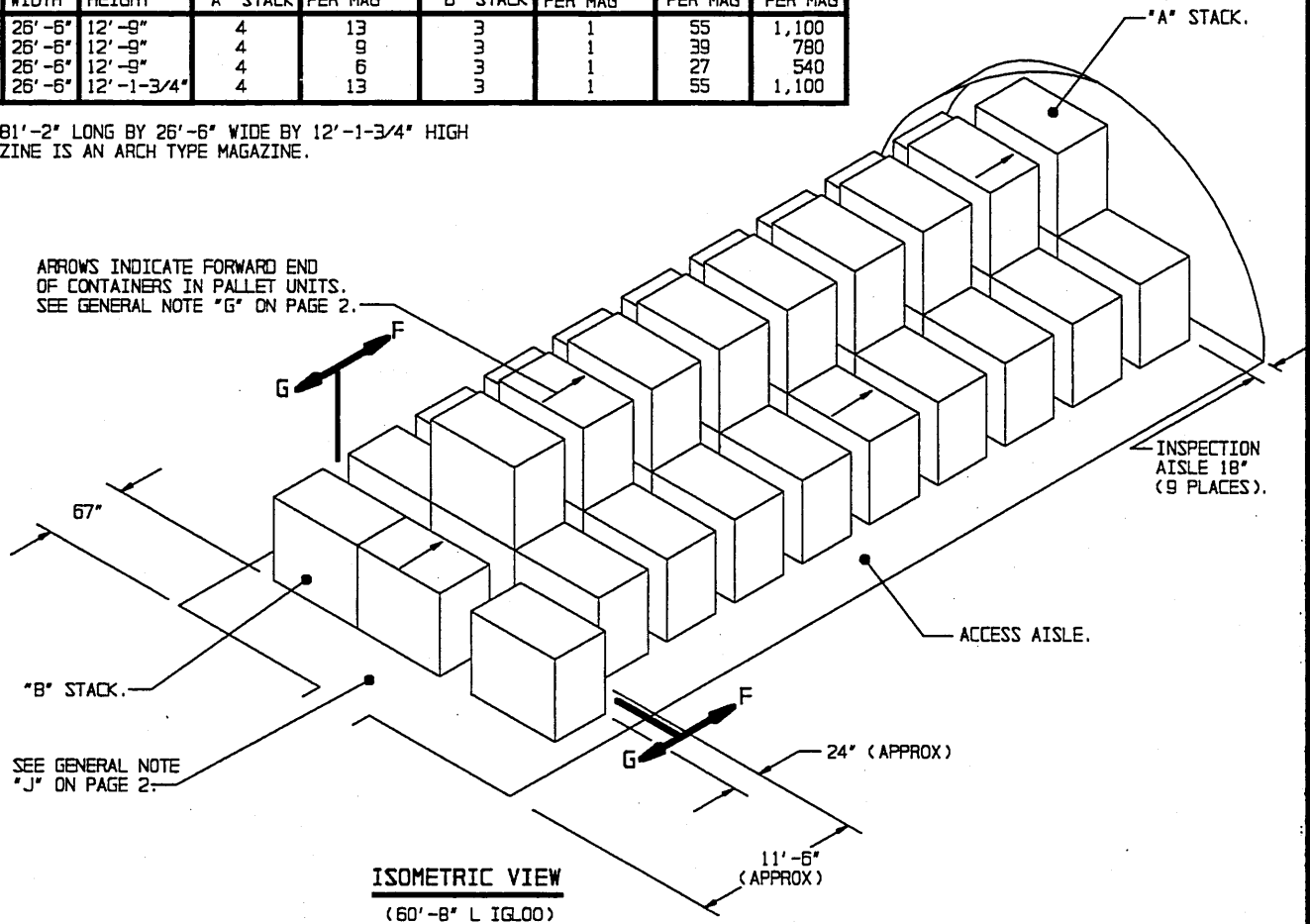




**STORAGE OF PALLET UNITS IN IGL00 MAGAZINES \***

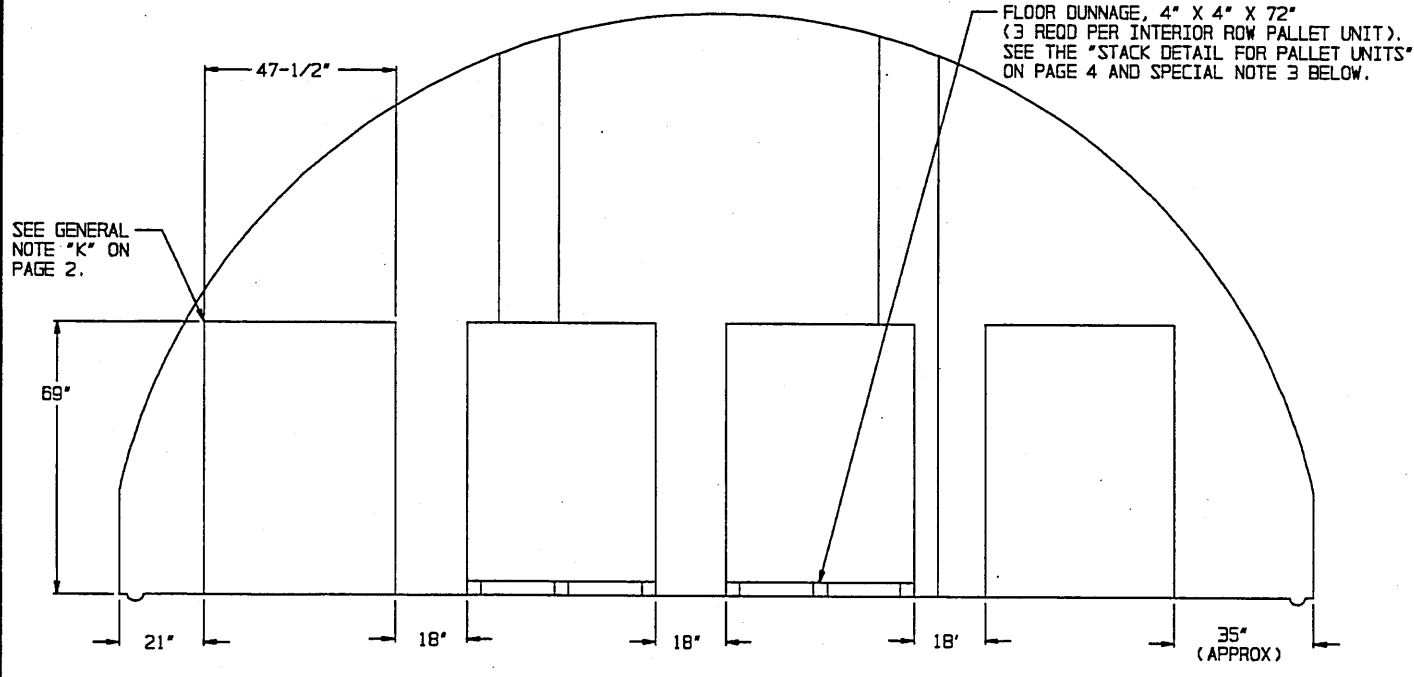
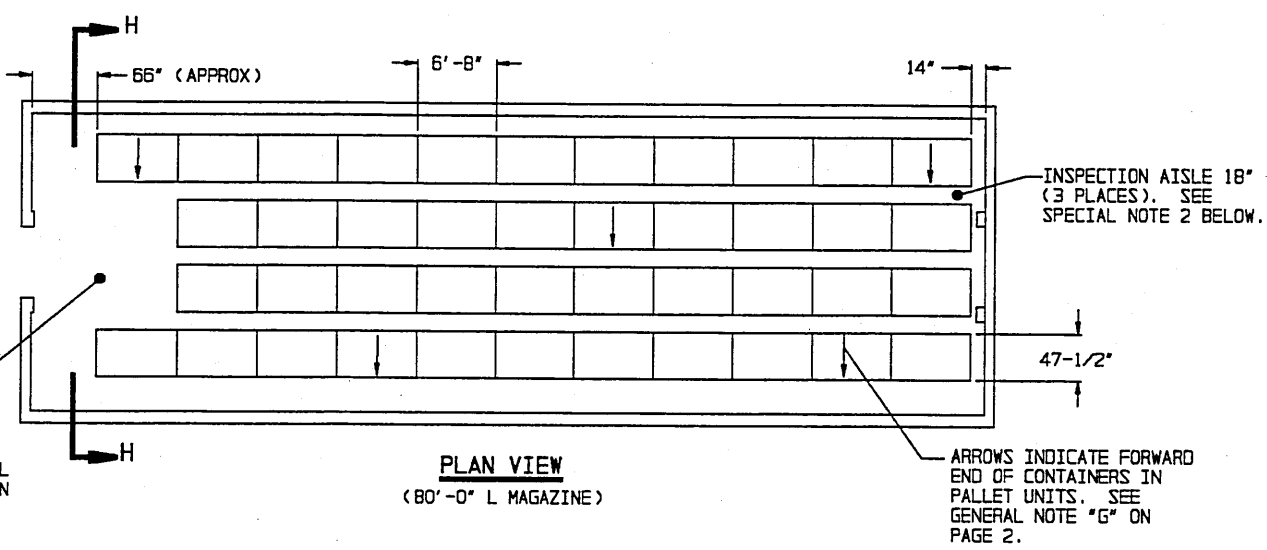
MAG LENGTH	MAG WIDTH	MAG HEIGHT	UNITS PER "A" STACK	"A" STACKS PER MAG	UNITS PER "B" STACK	"B" STACKS PER MAG	UNITS PER MAG	CNTRS PER MAG
81'-0"	26'-6"	12'-9"	4	13	3	1	55	1,100
60'-8"	26'-6"	12'-9"	4	9	3	1	39	780
40'-4"	26'-6"	12'-9"	4	6	3	1	27	540
81'-2"	26'-6"	12'-1-3/4"	4	13	3	1	55	1,100

\* THE 81'-2" LONG BY 26'-6" WIDE BY 12'-1-3/4" HIGH MAGAZINE IS AN ARCH TYPE MAGAZINE.



**SPECIAL NOTES:**

1. THE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 16 ARE FOR AN 81'-0" L IGL00 AND THE STORAGE PROCEDURES SHOWN IN THE "ISOMETRIC VIEW" ON THIS PAGE ARE FOR A 60'-8" L IGL00. FOR STORAGE IN 81'-0" L, 60'-8" L, OR 40'-4" L IGL00 MAGAZINES, THE 4 UNIT STACK, SHOWN IN "SECTION F-F" AND THE 3 UNIT STACK SHOWN IN "SECTION G-G" ON PAGE 16, WILL BE USED. THE QUANTITY OF STACKS WILL CHANGE PER SIZE OF MAGAZINE. SEE THE "STORAGE OF PALLET UNITS IN IGL00 MAGAZINE" ABOVE.
2. FOR STORAGE IN AN 81'-2" LONG BY 26'-6" WIDE BY 12'-1-3/4" HIGH ARCH TYPE MAGAZINE, SEE THE "STORAGE OF PALLET UNITS IN IGL00 MAGAZINES" ABOVE. THE SECTION VIEWS ON PAGE 16 WILL APPLY TO THE 81'-2" LONG BY 26'-6" WIDE BY 12'-1-3/4" HIGH ARCH TYPE MAGAZINE ALSO.
3. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
4. MINIMUM DOOR WIDTHS TO ALLOW STORAGE OF THE PALLET UNITS ARE 7'-6" IN THE 81'-0" L, 60'-8" L AND 40'-4" L IGL00 MAGAZINES AND 8'-0" IN THE 81'-2" L ARCH TYPE MAGAZINE.

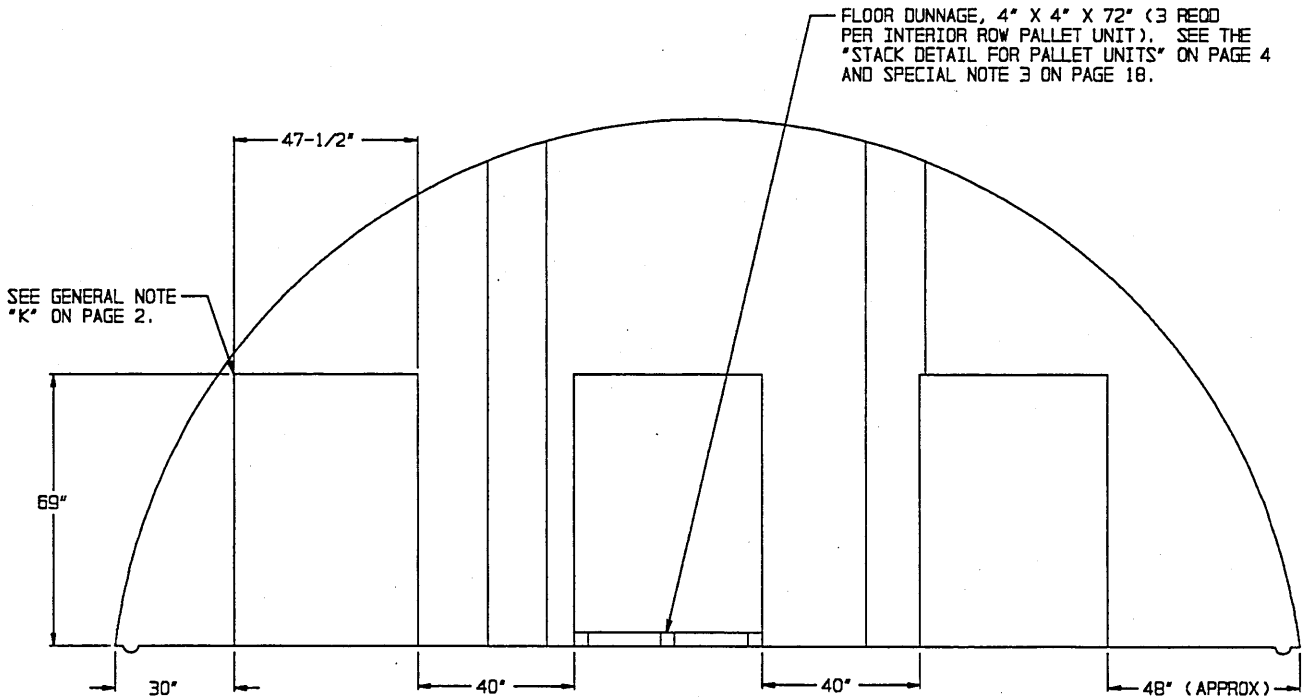


SEE SPECIAL NOTE 1 BELOW.

**SPECIAL NOTES:**

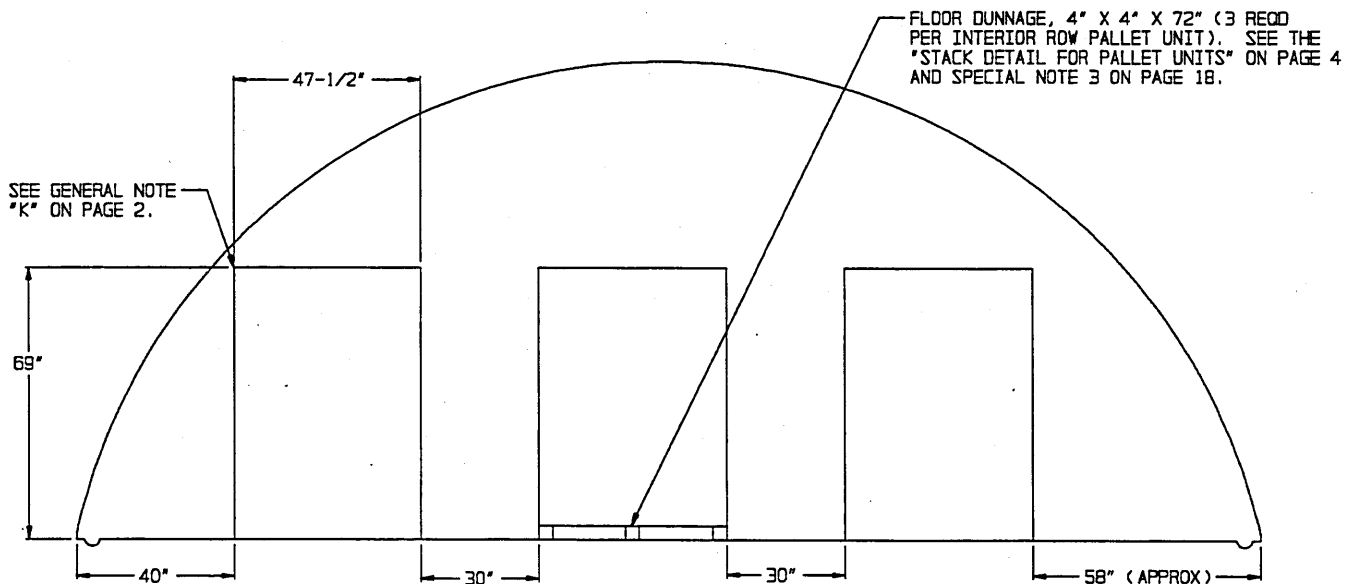
1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON THIS PAGE ARE FOR AN 80'-0" L MAGAZINE. FOR STORAGE IN 80'-0" L OR 40'-0" L MAGAZINES WHICH ARE 12'-1-3/4" HIGH, THE CONFIGURATION SHOWN IN "SECTION H-H" WILL BE USED. FOR STORAGE IN 80'-0" L OR 40'-0" L MAGAZINES WHICH ARE 11'-0" HIGH, THE CONFIGURATION SHOWN IN THE "SECTION VIEW OF AN 11'-0" HIGH MAGAZINE" ON PAGE 19 WILL BE USED. FOR STORAGE IN 80'-0" L OR 40'-0" L MAGAZINES WHICH ARE 10'-0" HIGH, THE CONFIGURATION SHOWN IN THE "SECTION VIEW OF A 10'-0" HIGH MAGAZINE" ON PAGE 19 WILL BE USED. THE QUANTITY OF PALLET UNITS PER ROW WILL CHANGE PER SIZE OF MAGAZINE. SEE "STORAGE OF PALLET UNITS IN ARCH TYPE MAGAZINES" ON PAGE 19.
2. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
3. PALLET UNITS IN THE INTERIOR ROWS, WHICH ARE STORED FROM THE REAR OF THE MAGAZINE TOWARD THE DOOR, WILL REQUIRE 4" X 4" X 72" FLOOR DUNNAGE AS SHOWN IN THE SECTION VIEWS ON THIS PAGE AND PAGE 19. SEE THE "STACK DETAIL FOR PALLET UNITS" ON PAGE 4. ALSO, FORKLIFT TRUCKS WITH 56" LONG MINIMUM FORK TINES OR FORK TINE EXTENSIONS AND ADEQUATE CAPACITY WILL BE REQUIRED TO HANDLE THESE PALLET UNITS.

STORAGE OF PALLET UNITS IN ARCH TYPE MAGAZINES				
MAG LENGTH	MAG WIDTH	MAG HEIGHT	UNITS PER MAG	CNTRS PER MAG
80'-0"	25'-0"	12'-1-3/4"	42	840
40'-0"	25'-0"	12'-1-3/4"	18	360
80'-0"	25'-0"	11'-0"	33	660
40'-0"	25'-0"	11'-0"	15	300
80'-0"	25'-0"	10'-0"	33	660
40'-0"	25'-0"	10'-0"	15	300



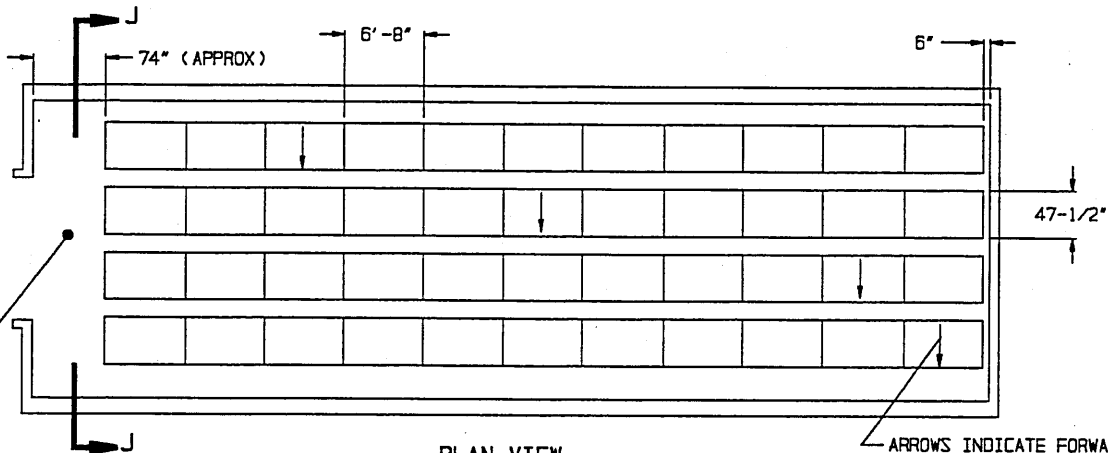
**SECTION VIEW OF AN 11'-0" HIGH MAGAZINE**

(3 ROWS OF PALLET UNITS)  
SEE SPECIAL NOTE 1 ON PAGE 18



**SECTION VIEW OF A 10'-0" HIGH MAGAZINE**

(3 ROWS OF PALLET UNITS)  
SEE SPECIAL NOTE 1 ON PAGE 18

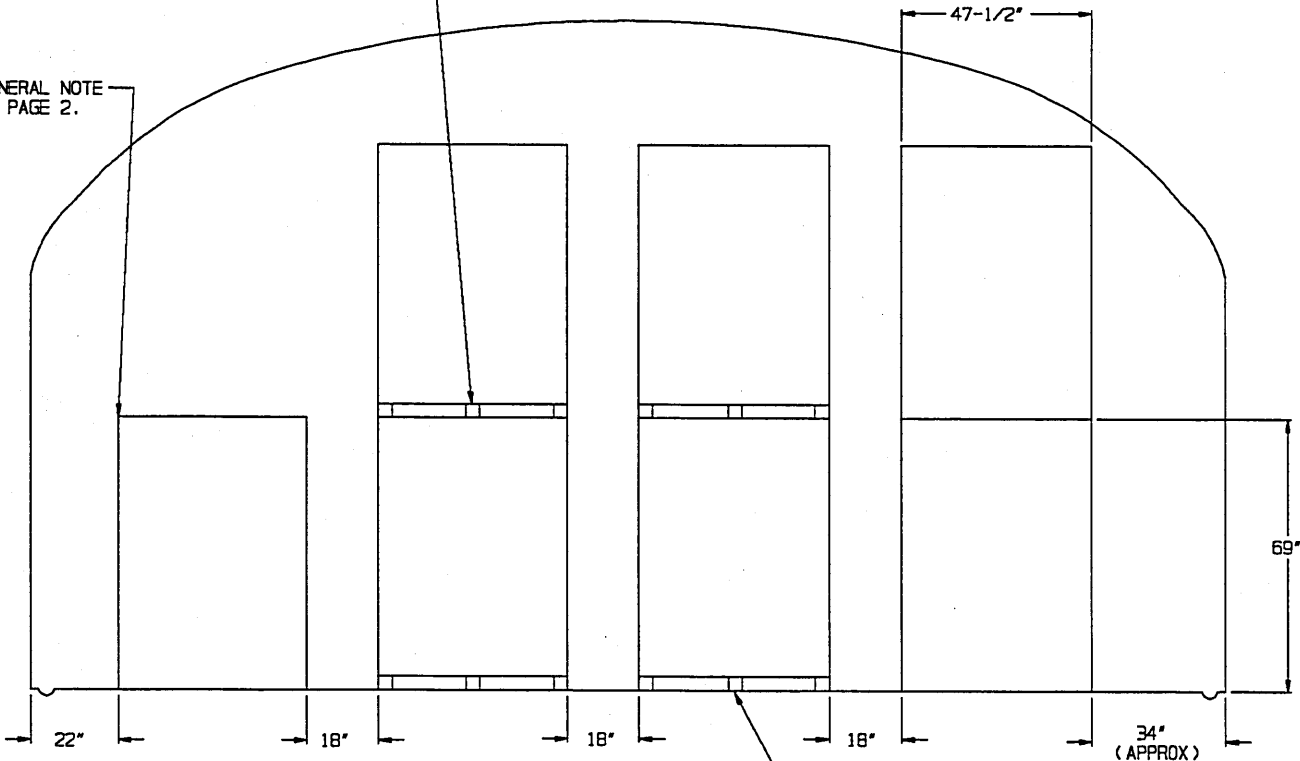


**PLAN VIEW**  
(80'-0" L STRADLEY MAGAZINE)

ARROWS INDICATE FORWARD END OF CONTAINERS IN PALLET UNITS. SEE GENERAL NOTE "G" ON PAGE 2.

SEE GENERAL NOTE "J" ON PAGE 2.

INTERMEDIATE DUNNAGE, 4" X 4" X 72"  
(3 REOD PER INTERIOR ROW TOP LAYER PALLET UNIT). SEE THE "STACK DETAIL FOR PALLET UNITS" ON PAGE 4 AND SPECIAL NOTE 3 ON PAGE 21.



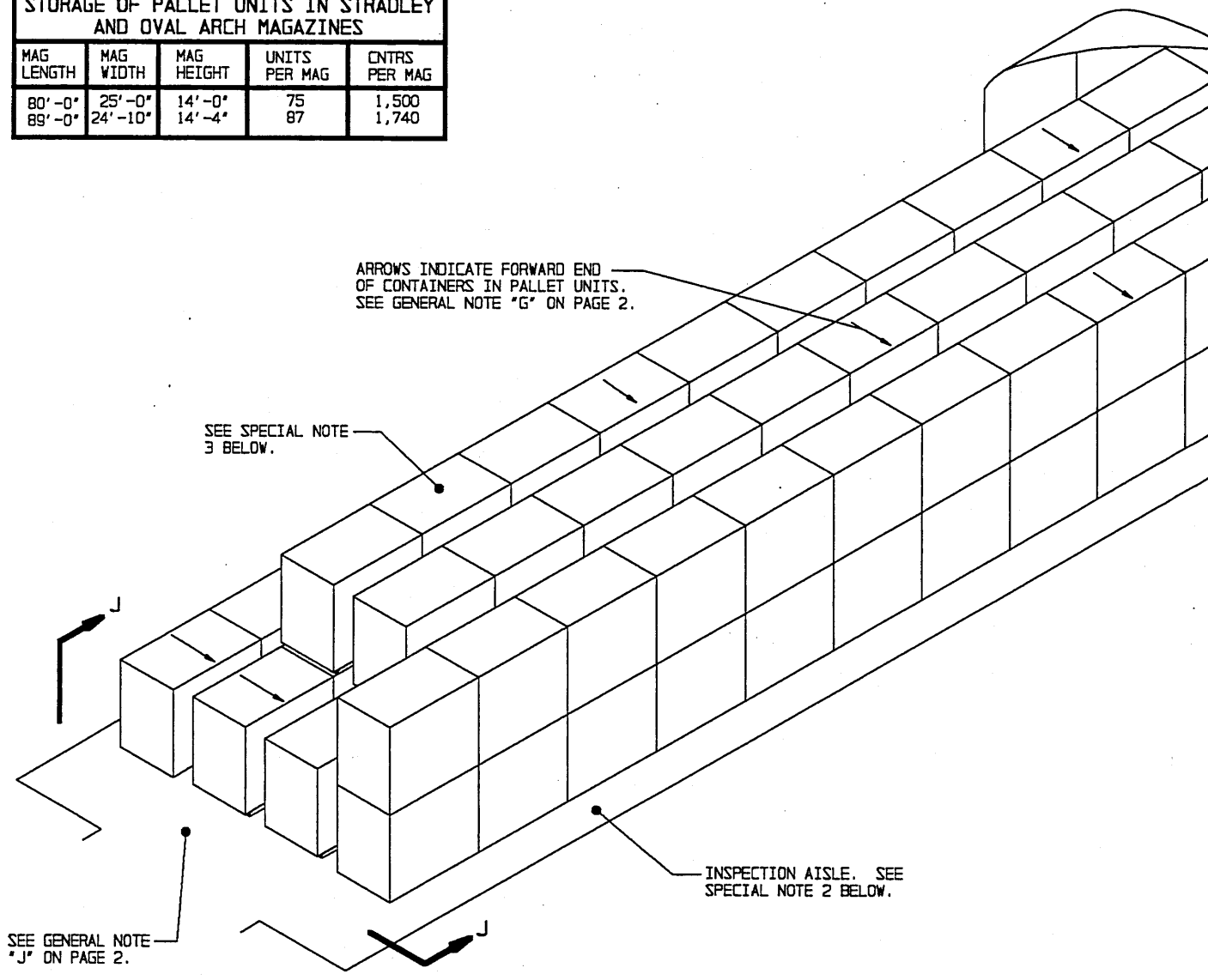
**SECTION J-J**  
(4 ROWS OF PALLET UNITS)

FLOOR DUNNAGE, 4" X 4" X 72"  
(3 REOD PER INTERIOR ROW BOTTOM LAYER PALLET UNIT). SEE THE "STACK DETAIL FOR PALLET UNITS" ON PAGE 4 AND SPECIAL NOTE 3 ON PAGE 21.

SEE GENERAL NOTE "K" ON PAGE 2.

**STORAGE OF PALLET UNITS IN STRADLEY AND OVAL ARCH MAGAZINES**

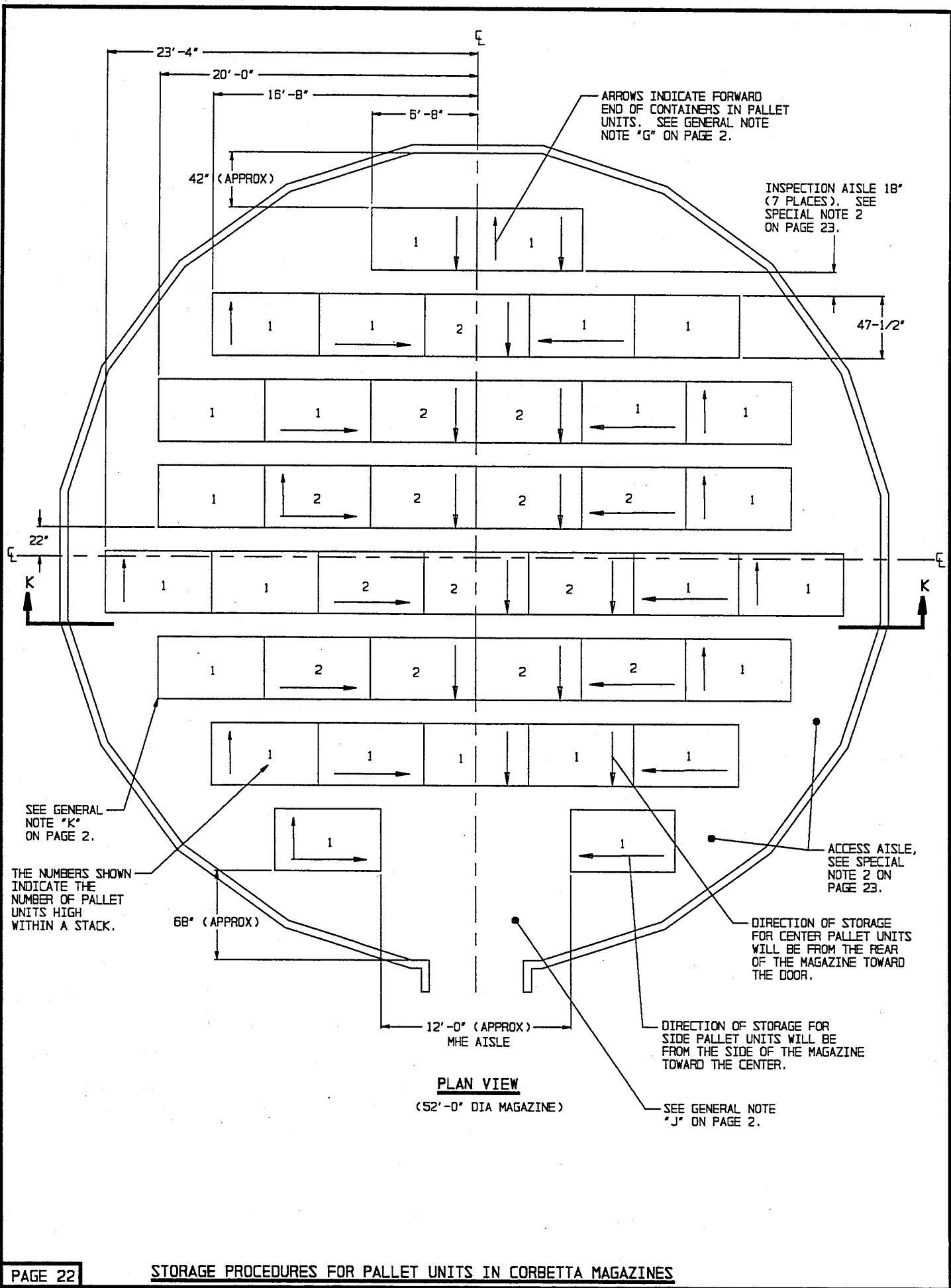
MAG LENGTH	MAG WIDTH	MAG HEIGHT	UNITS PER MAG	CNTRS PER MAG
80'-0"	25'-0"	14'-0"	75	1,500
89'-0"	24'-10"	14'-4"	87	1,740



**ISOMETRIC VIEW**  
(80'-0" STRADLEY MAGAZINE)

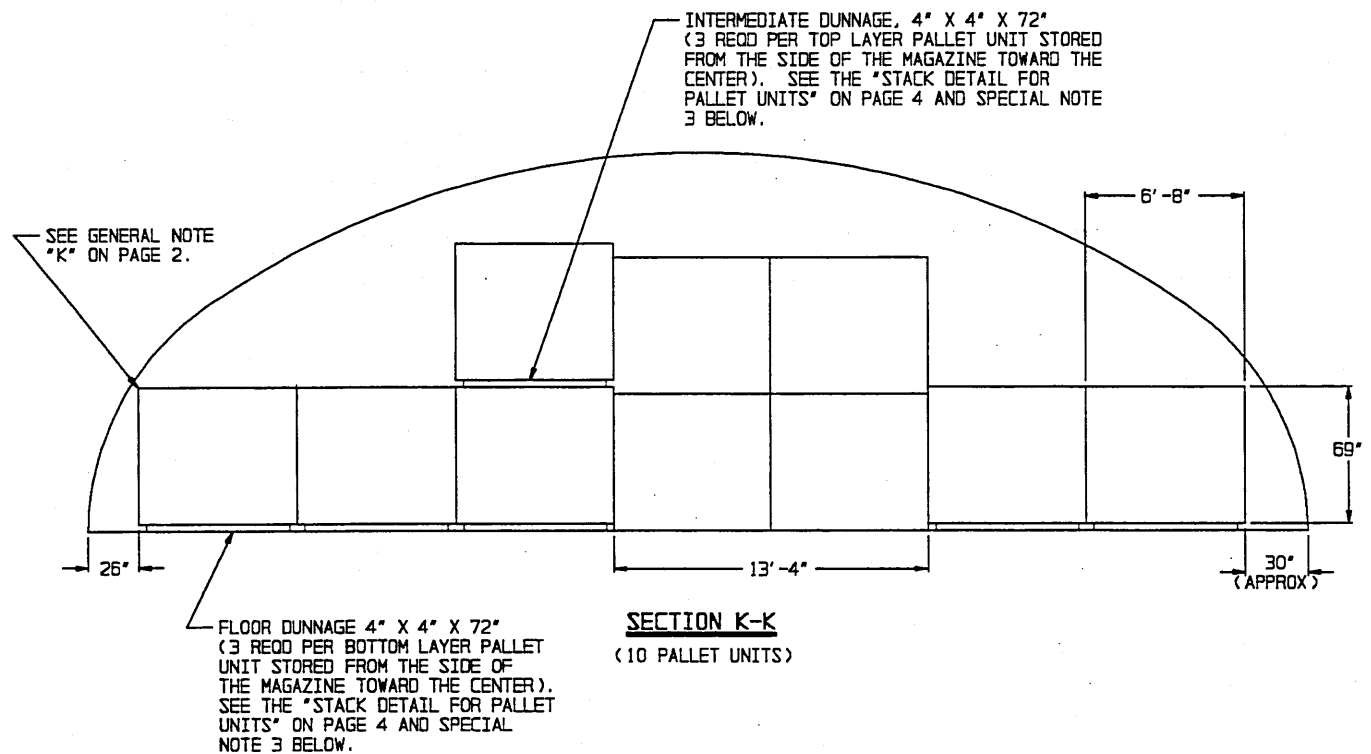
**SPECIAL NOTES:**

1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" AND "SECTION J-J" ON PAGE 20 AND THE "ISOMETRIC VIEW" ON THIS PAGE ARE FOR THE STRADLEY MAGAZINE. THE STORAGE PROCEDURES SHOWN IN "SECTION J-J" WILL ALSO BE USED IN THE OVAL ARCH MAGAZINE. THE QUANTITY OF PALLET UNITS PER ROW WILL CHANGE PER MAGAZINE. ALSO, BECAUSE OF THE RELATIVELY NARROW DOOR OPENING OF THE OVAL ARCH MAGAZINE, THE INTERIOR ROW 1-HIGH PALLET UNITS WHICH ARE SHOWN IN FRONT OF THE DOOR IN THE STRADLEY MAGAZINE WILL BE OMITTED IN THE OVAL ARCH MAGAZINE.
2. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2
3. PALLET UNITS IN THE INTERIOR ROWS, WHICH ARE STORED FROM THE REAR OF THE MAGAZINE TOWARD THE DOOR, WILL REQUIRE 4" X 4" X 72" FLOOR AND INTERMEDIATE DUNNAGE AS SHOWN IN THE "ISOMETRIC VIEW" ABOVE AND "SECTION J-J" ON PAGE 20. SEE THE "STACK DETAIL FOR PALLET UNITS" ON PAGE 4. ALSO, FORKLIFT TRUCKS WITH 56" LONG MINIMUM FORK TINES OR FORK TINE EXTENSIONS AND ADEQUATE CAPACITY WILL BE REQUIRED TO HANDLE THESE PALLET UNITS.



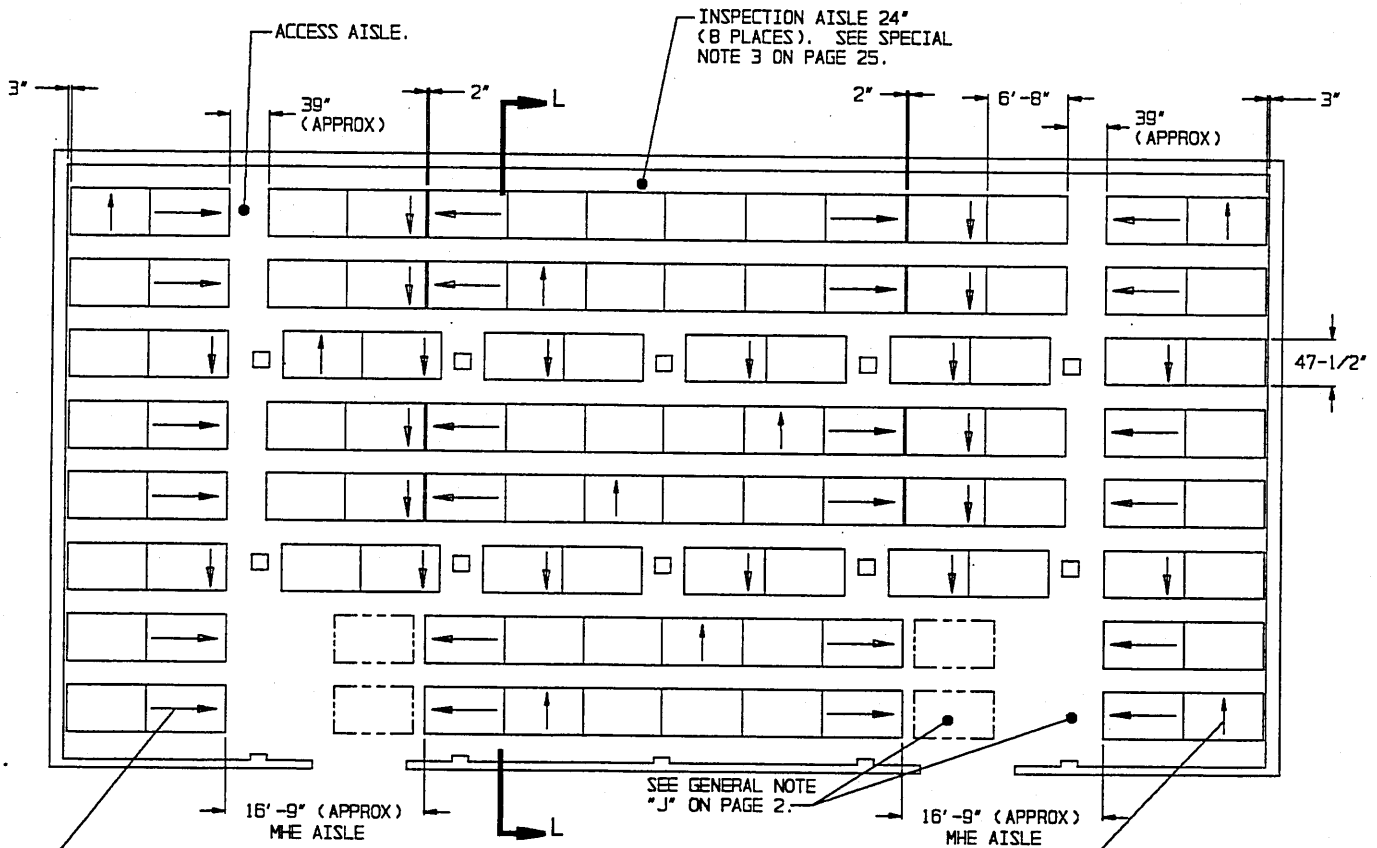
**STORAGE OF PALLET UNITS IN A  
52'-0" DIAMETER CORBETTA MAGAZINE**

ITEM	QUANTITY
PALLET UNITS - - - - -	53
CONTAINERS - - - - -	1,060

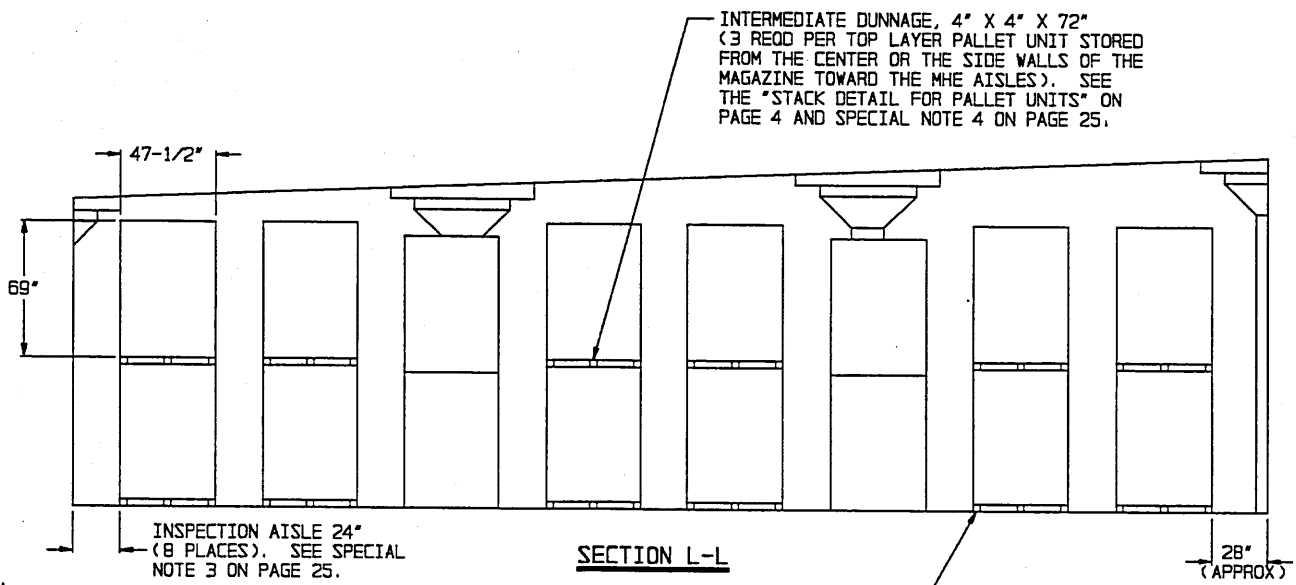


**SPECIAL NOTES:**

1. THE STORAGE PROCEDURES SHOWN ARE FOR A 52'-0" DIAMETER CORBETTA MAGAZINE. THE NUMBER OF PALLET UNITS AND/OR CONTAINERS PER STACK STARTING FROM THE REAR OF THE MAGAZINE TOWARD THE DOOR ARE 2 PALLET UNITS (40 CONTAINERS), 6 PALLET UNITS (120 CONTAINERS), 8 PALLET UNITS (160 CONTAINERS), 10 PALLET UNITS (200 CONTAINERS), 10 PALLET UNITS (200 CONTAINERS), 10 PALLET UNITS (200 CONTAINERS), 5 PALLET UNITS (100 CONTAINERS) AND 2 PALLET UNITS (40 CONTAINERS).
2. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
3. PALLET UNITS WHICH ARE STORED FROM THE SIDE OF THE MAGAZINE TOWARD THE CENTER WILL REQUIRE 4" X 4" X 72" FLOOR AND INTERMEDIATE DUNNAGE AS SHOWN IN THE SECTION VIEW ABOVE. SEE THE "STACK DETAIL FOR PALLET UNITS" ON PAGE 4. ALSO, FORKLIFT TRUCKS WITH 56" LONG MINIMUM FORK TINES OR FORK TINE EXTENSIONS AND ADEQUATE CAPACITY WILL BE REQUIRED TO HANDLE THESE PALLET UNITS.



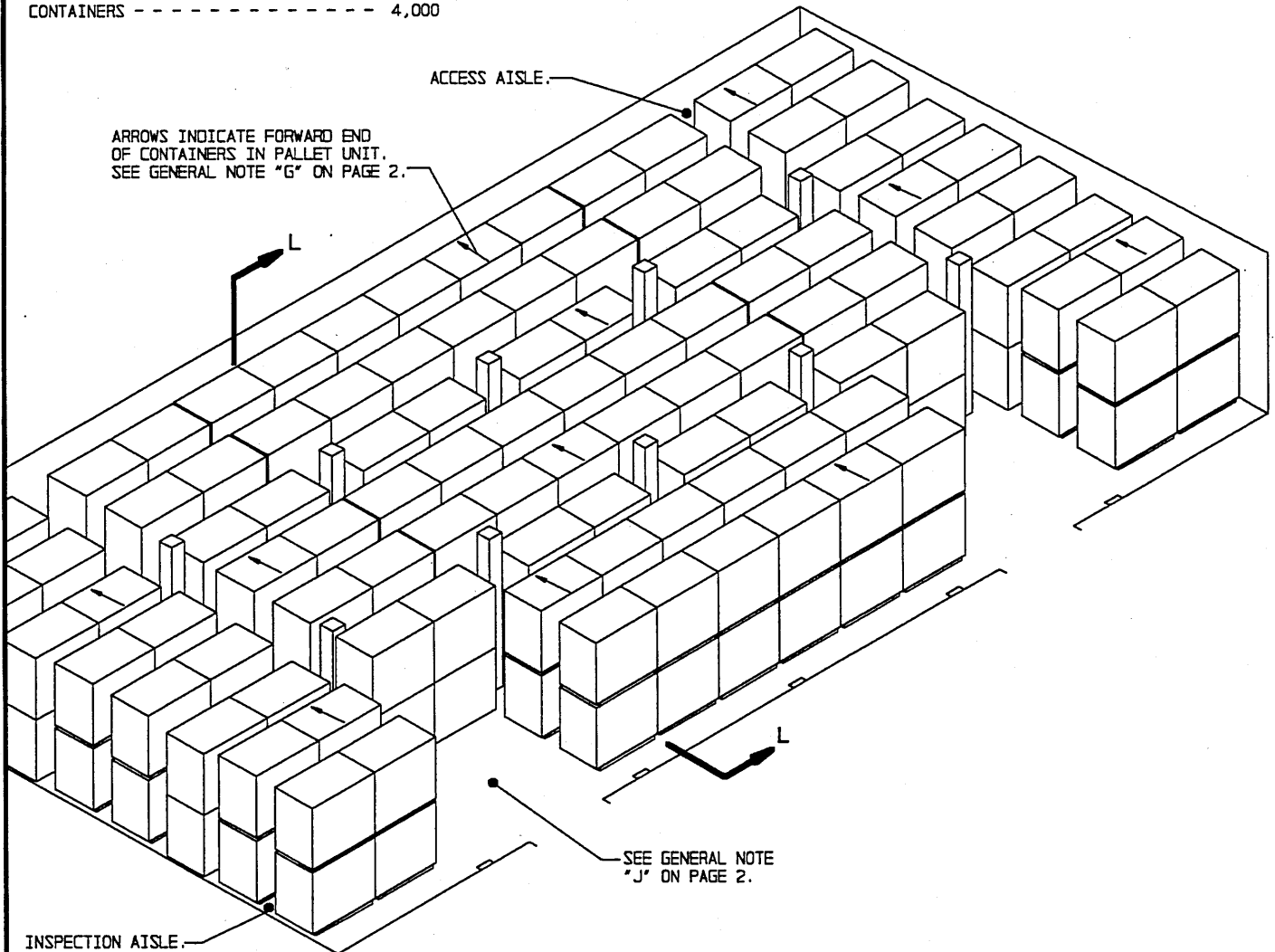
**PLAN VIEW**  
(100'-8" L BY 50'-0" W MAGAZINE)





**STORAGE OF PALLET UNITS IN A  
100'-8" L X 50'-0" W RECTANGULAR MAGAZINE**

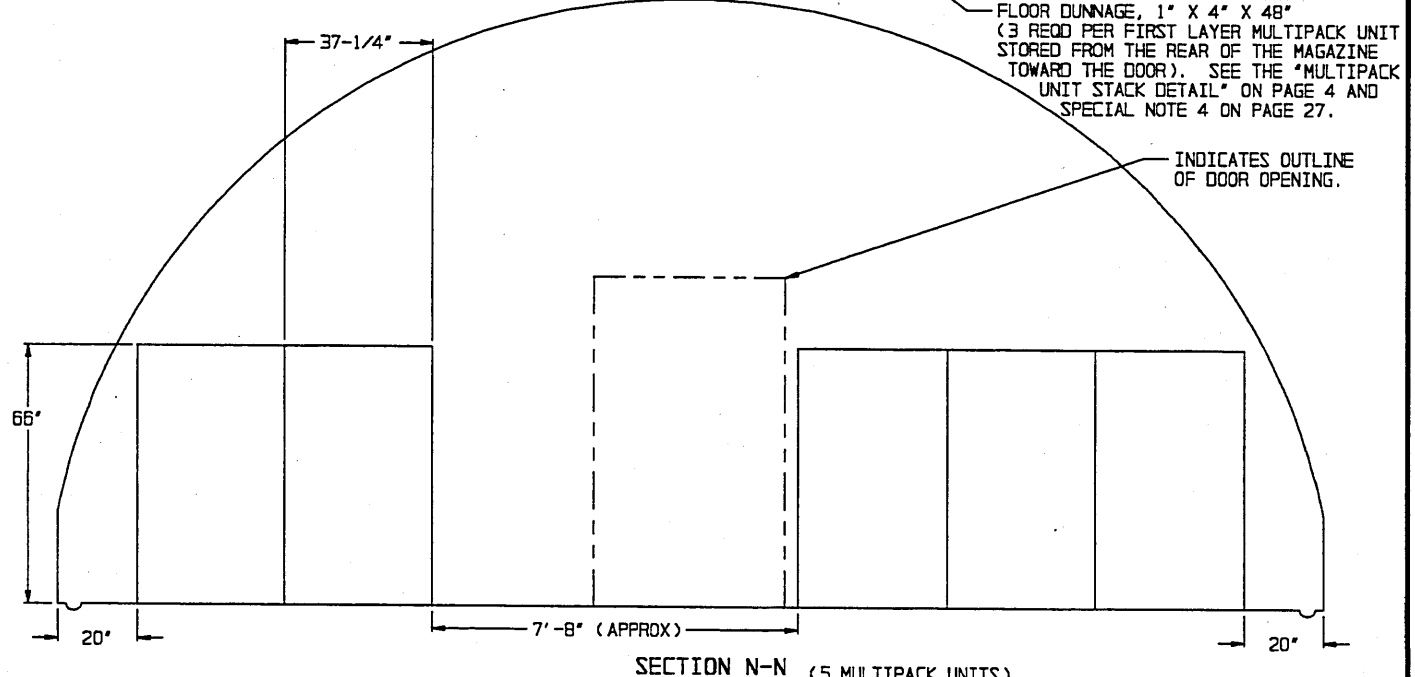
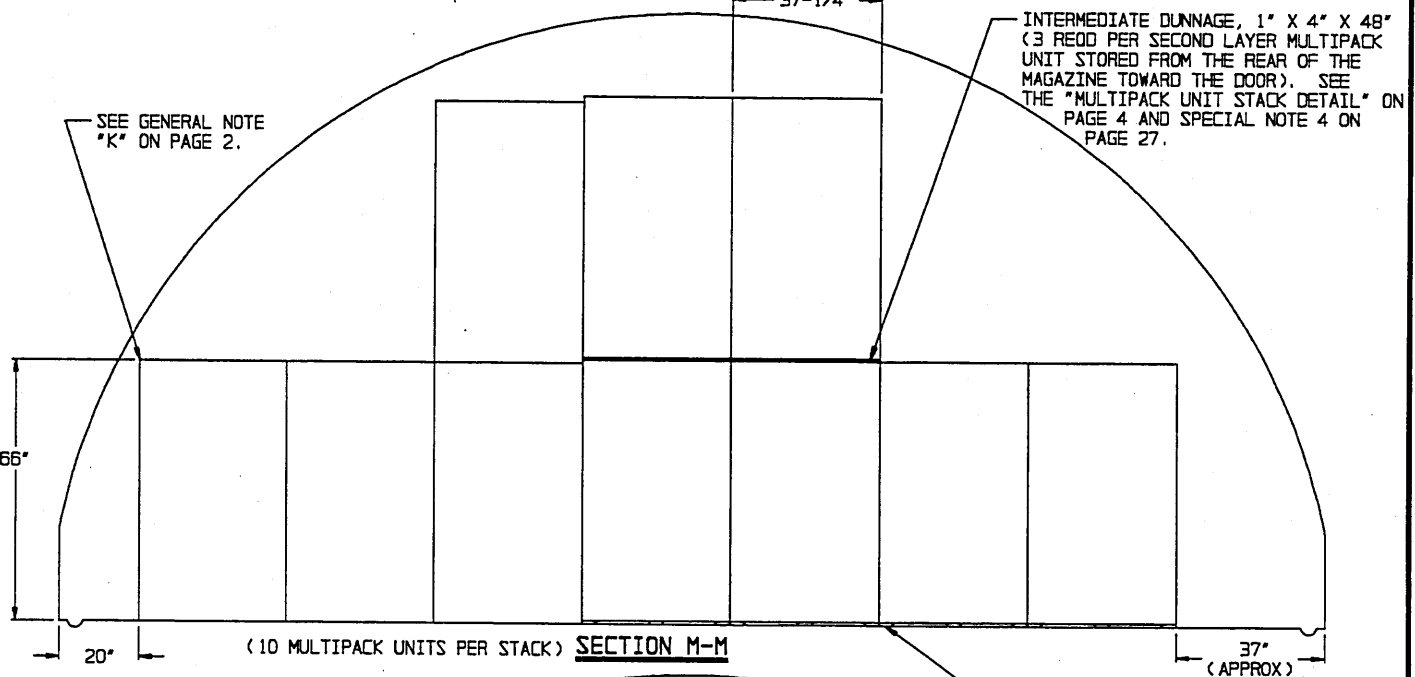
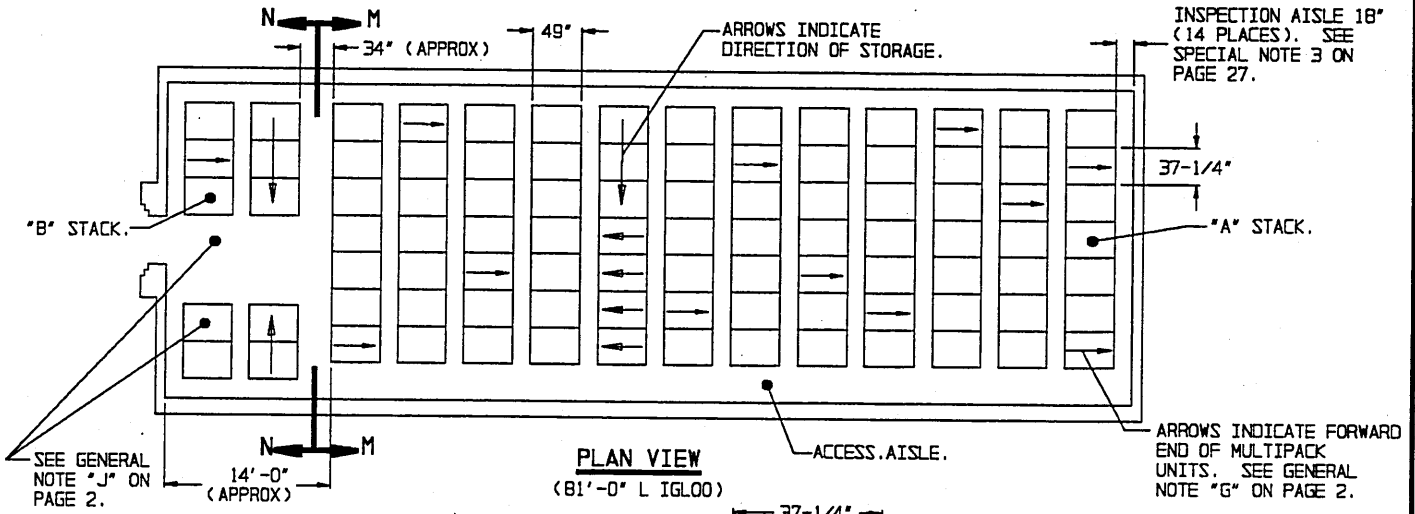
ITEM	QUANTITY
PALLET UNITS - - - - -	200
CONTAINERS - - - - -	4,000



**ISOMETRIC VIEW**  
(100'-8" L X 50'-0" W MAGAZINE)

**SPECIAL NOTES:**

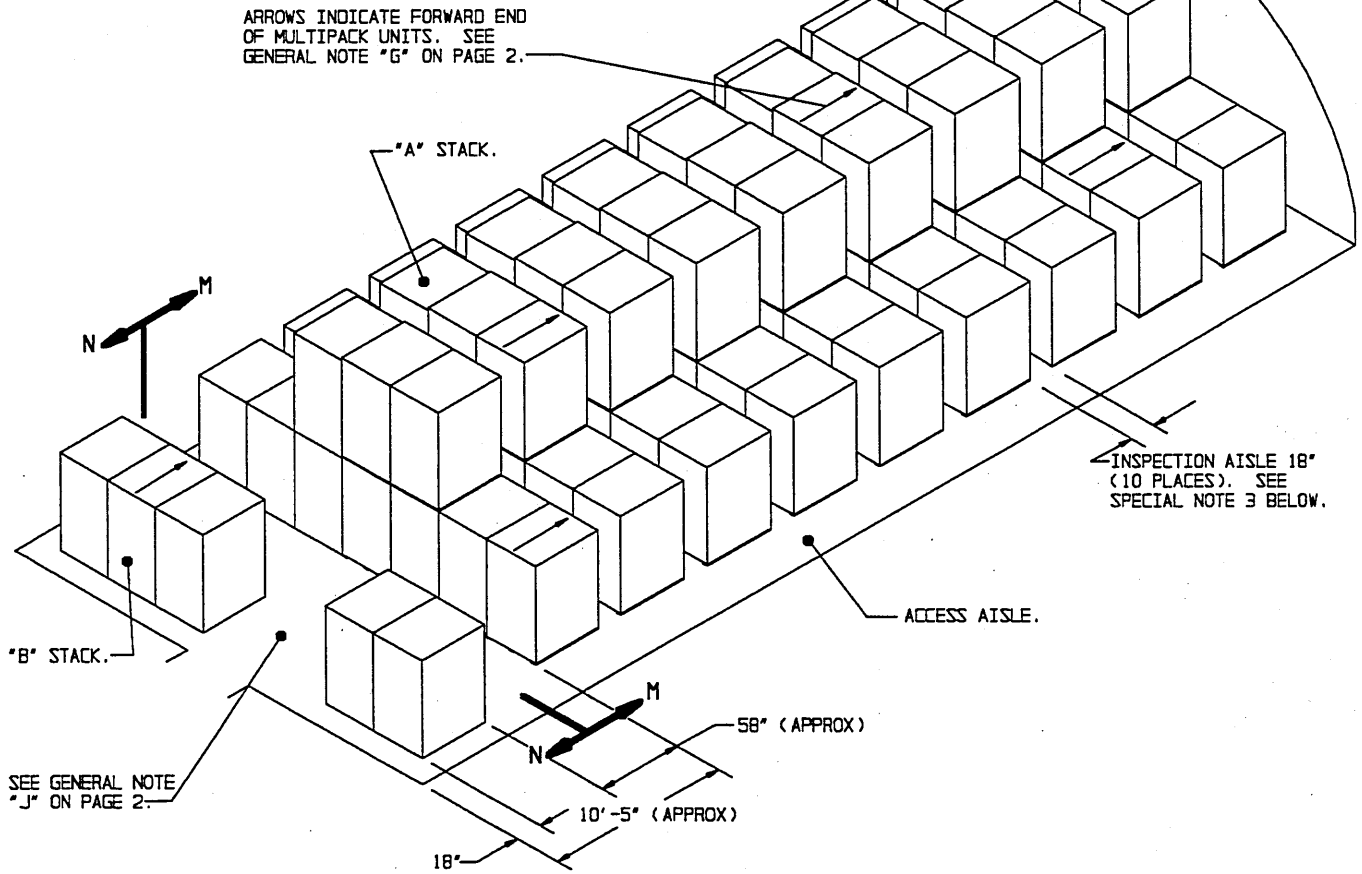
1. THE STORAGE PROCEDURES SHOWN ARE FOR A 100'-8" L X 50'-0" W RECTANGULAR MAGAZINE.
2. AN ACCESS AISLE MUST BE PROVIDED. UNITS MAY BE OMITTED TO PROVIDE FOR THIS REQUIREMENT.
3. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
4. PALLET UNITS STORED FROM THE CENTER OR THE SIDE WALLS OF THE MAGAZINE TOWARD THE MHE AISLES AS SHOWN BY THE DIRECTION OF STORAGE ARROWS IN THE PLAN VIEW ON PAGE 24 WILL BE REQUIRE FLOOR AND INTERMEDIATE DUNNAGE AS SHOWN IN THE ISOMETRIC AND PLAN VIEWS ON THIS PAGE AND PAGE 24. SEE THE "STACK DETAIL FOR PALLET UNITS" ON PAGE 4. ALSO, FORKLIFT TRUCKS WITH 56" LONG MINIMUM FORK TINES OR FORK TINE EXTENSIONS AND ADEQUATE CAPACITY WILL BE REQUIRED TO HANDLE THESE PALLET UNITS.



**STORAGE OF MULTIPACK UNITS IN IGLOO MAGAZINES \***

MAG LENGTH	MAG WIDTH	MAG HEIGHT	UNITS PER "A" STACK	"A" STACKS PER MAG	UNITS PER "B" STACK	"B" STACKS PER MAG	UNITS PER MAG	CNTRS PER MAG
81'-0"	26'-6"	12'-9"	10	12	5	2	130	1,950
60'-8"	26'-6"	12'-9"	10	9	5	1	95	1,425
40'-4"	26'-6"	12'-9"	10	5	5	2	60	900
81'-2"	26'-6"	12'-1-3/4"	8	12	5	2	106	1,590

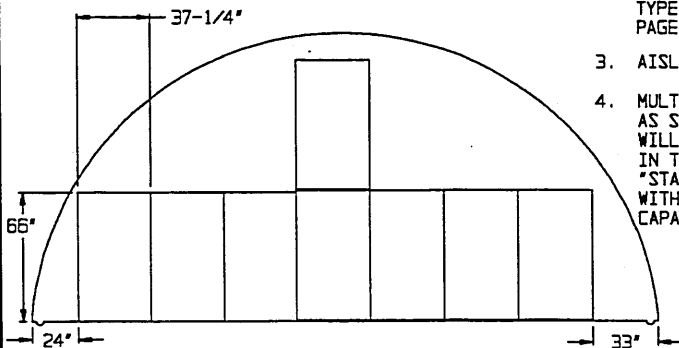
\* THE 81'-2" LONG BY 26'-6" WIDE BY 12'-1-3/4" HIGH MAGAZINE IS AN ARCH TYPE MAGAZINE.



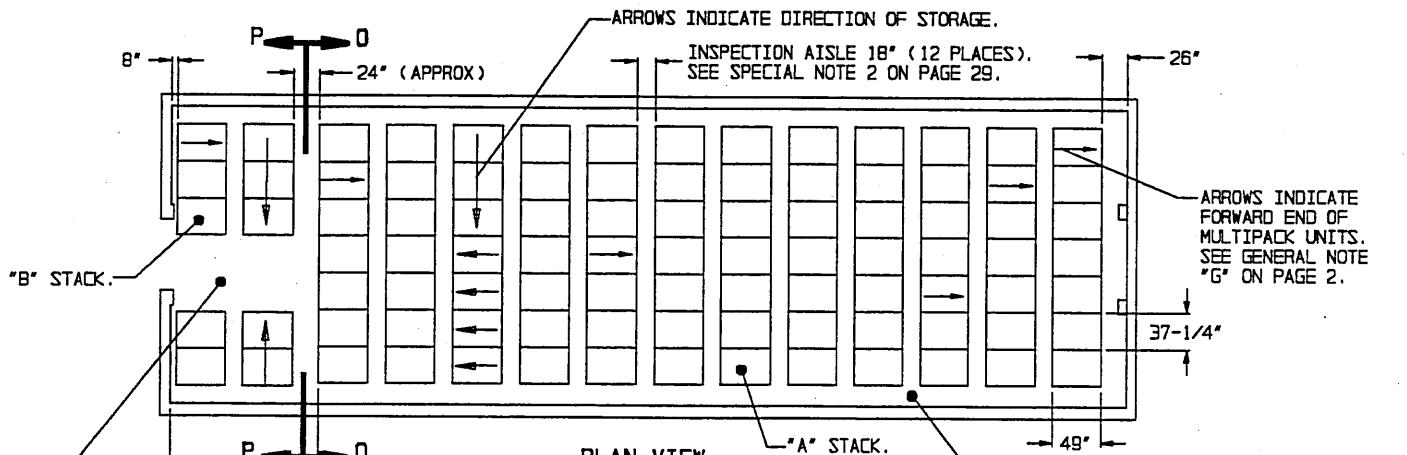
**ISOMETRIC VIEW**  
(60'-8" L IGLOO)

**SPECIAL NOTES:**

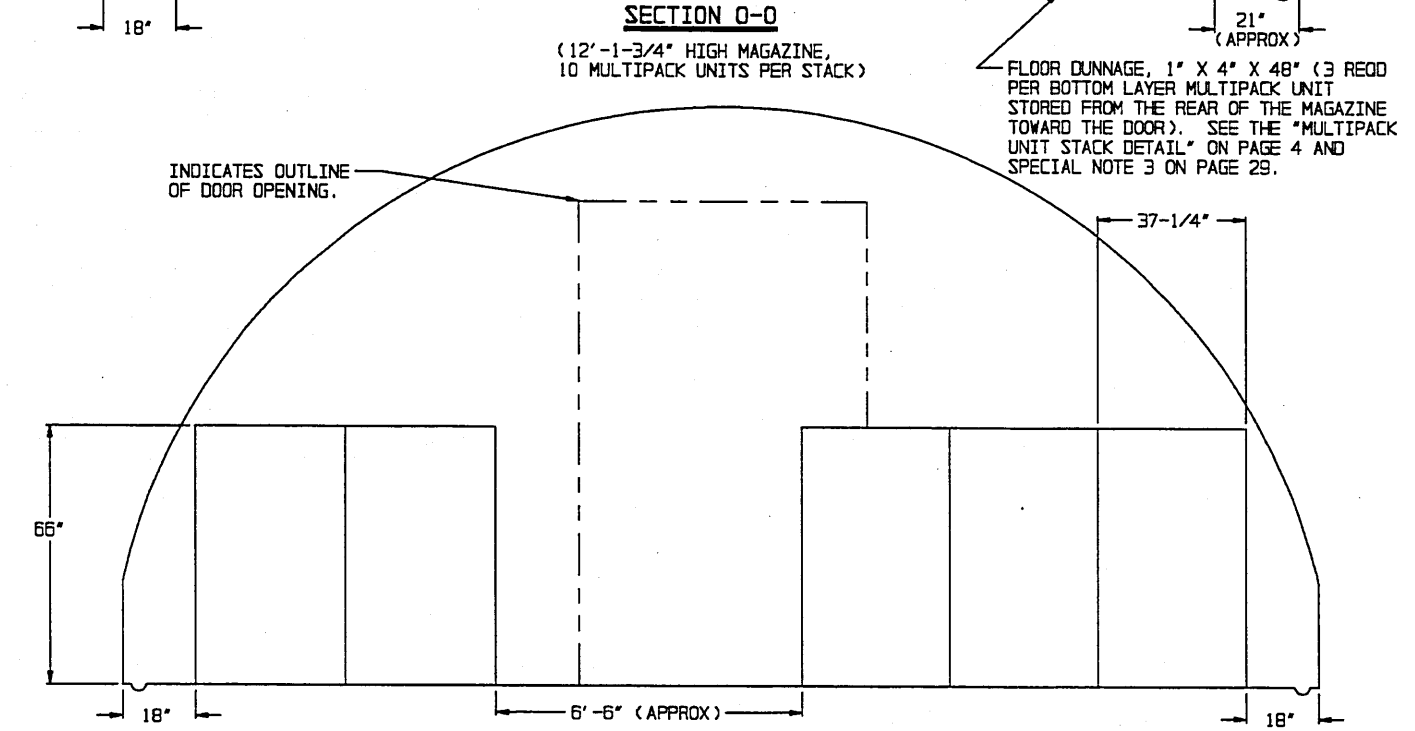
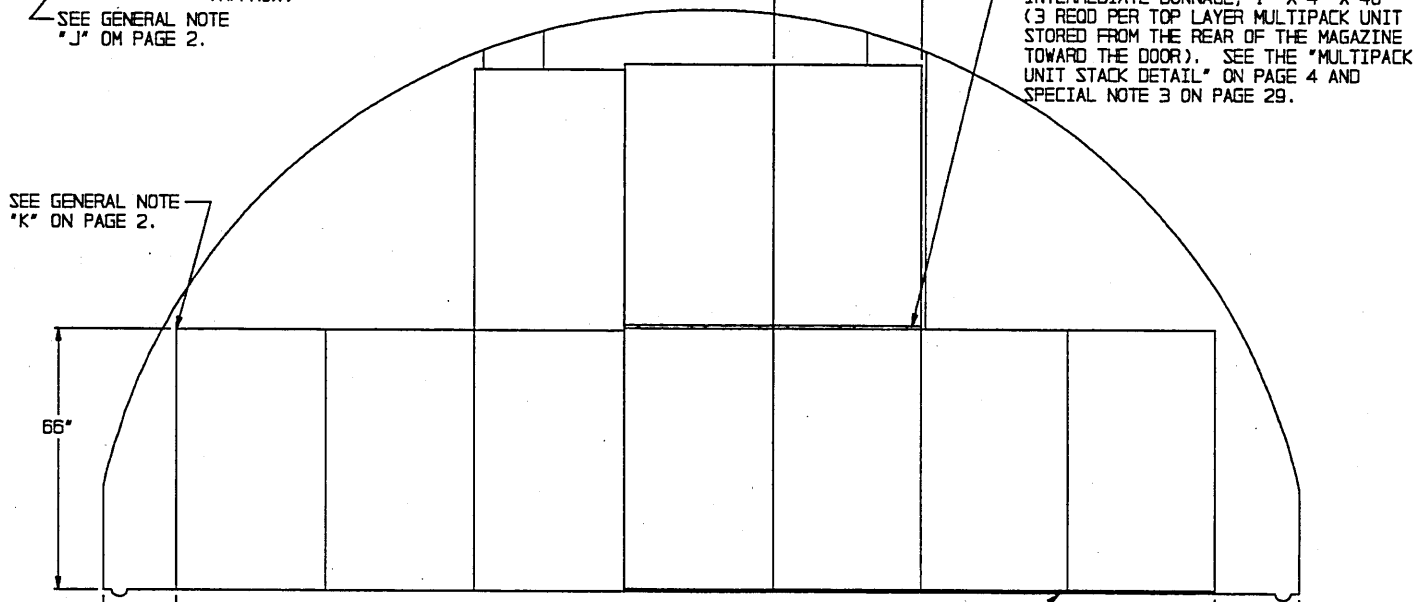
1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 26 ARE FOR AN 81'-0" L IGLOO AND THE STORAGE PROCEDURES SHOWN IN THE "ISOMETRIC VIEW" ON THIS PAGE ARE FOR A 60'-8" L IGLOO. FOR STORAGE IN 81'-0" L, 60'-8" L, OR 40'-4" L IGLOO MAGAZINES, THE 10 MULTIPACK UNIT STACK, SHOWN IN "SECTION M-M" AND THE 5 MULTIPACK UNIT STACK SHOWN IN "SECTION N-N" ON PAGE 26, WILL BE USED. THE QUANTITY OF STACKS WILL CHANGE PER SIZE OF MAGAZINE. SEE THE "STORAGE OF MULTIPACK UNITS IN IGLOO MAGAZINES" ABOVE.
2. FOR STORAGE IN AN 81'-2" LONG BY 26'-6" WIDE BY 12'-1-3/4" HIGH ARCH TYPE MAGAZINE, SEE THE "STORAGE OF MULTIPACK UNITS IN IGLOO MAGAZINES". SEE "SECTION DETAIL OF AN 81'-2" LONG BY 26'-6" WIDE BY 12'-1-3/4" HIGH ARCH TYPE MAGAZINE ON THIS PAGE FOR "A" STACKS AND "SECTION N-N" ON PAGE 26 FOR "B" STACKS.
3. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
4. MULTIPACK UNITS STORED FROM THE REAR OF THE MAGAZINE TOWARDS THE DOOR AS SHOWN BY THE DIRECTION OF STORAGE ARROWS IN THE PLAN VIEW ON PAGE 26, WILL REQUIRE 1" X 4" X 48" FLOOR AND INTERMEDIATE DUNNAGE AS SHOWN IN THE PLAN AND ISOMETRIC VIEWS ON THIS PAGE AND PAGE 26. SEE THE "STACK DETAIL FOR MULTIPACK UNITS" ON PAGE 4. ALSO, FORKTRUCKS WITH 49" LONG MINIMUM FORK TINES OR FORK TINE EXTENSIONS AND ADEQUATE CAPACITY WILL BE REQUIRED TO HANDLE THESE MULTIPACK UNITS.



**SECTION VIEW OF AN 81'-2" LONG BY 26'-6" WIDE BY 12'-1-3/4" HIGH ARCH TYPE MAGAZINE**  
(8 MULTIPACK UNITS PER STACK)



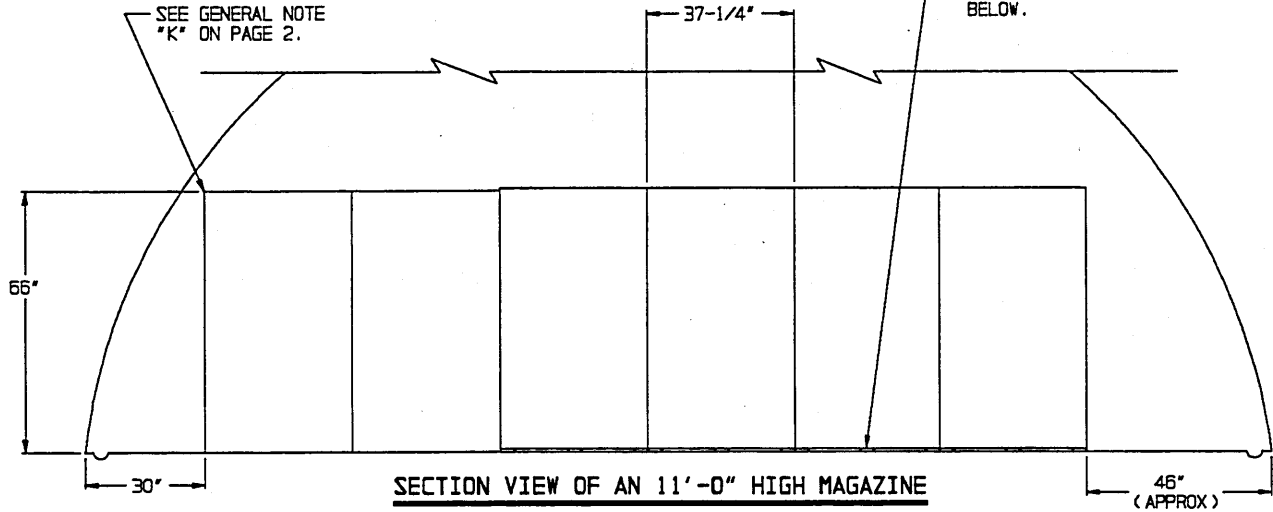
**PLAN VIEW**  
(80'-0" L MAGAZINE)



**STORAGE OF MULTIPACK UNITS IN ARCH TYPE MAGAZINES**

MAG LENGTH	MAG WIDTH	MAG HEIGHT	UNITS PER "A" STACK	"A" STACKS PER MAG	UNITS PER "B" STACK	"B" STACKS PER MAG	UNITS PER MAG
80'-0"	25'-0"	12'-1-3/4"	10	12	5	2	130
40'-0"	25'-0"	12'-1-3/4"	10	5	5	2	60
80'-0"	25'-0"	11'-0"	6	12	4	2	80
40'-0"	25'-0"	11'-0"	6	5	4	1	34
80'-0"	25'-0"	10'-0"	6	12	4	2	80
40'-0"	25'-0"	10'-0"	6	5	4	2	38

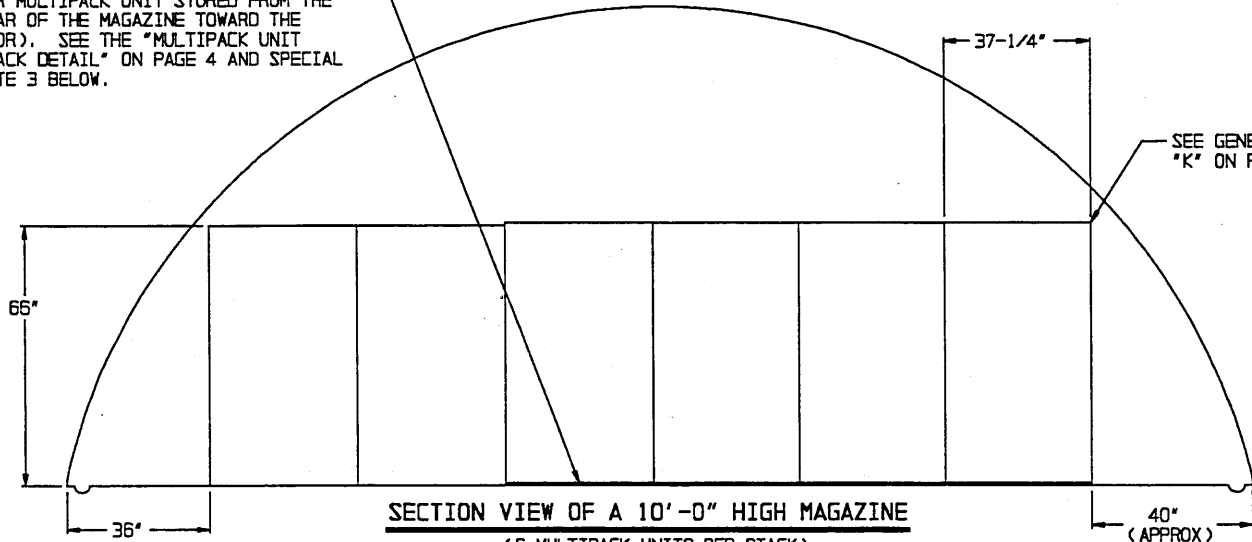
FLOOR DUNNAGE, 1" X 4" X 48" (3 REOD PER MULTIPACK UNIT STORED FROM THE REAR OF THE MAGAZINE TOWARD THE DOOR). SEE THE "MULTIPACK UNIT STACK DETAIL" ON PAGE 4 AND SPECIAL NOTE 3 BELOW.



**SECTION VIEW OF AN 11'-0" HIGH MAGAZINE**

(16 MULTIPACK UNITS PER STACK)  
SEE SPECIAL NOTE 1 BELOW.

FLOOR DUNNAGE, 1" X 4" X 48" (3 REOD PER MULTIPACK UNIT STORED FROM THE REAR OF THE MAGAZINE TOWARD THE DOOR). SEE THE "MULTIPACK UNIT STACK DETAIL" ON PAGE 4 AND SPECIAL NOTE 3 BELOW.



**SECTION VIEW OF A 10'-0" HIGH MAGAZINE**

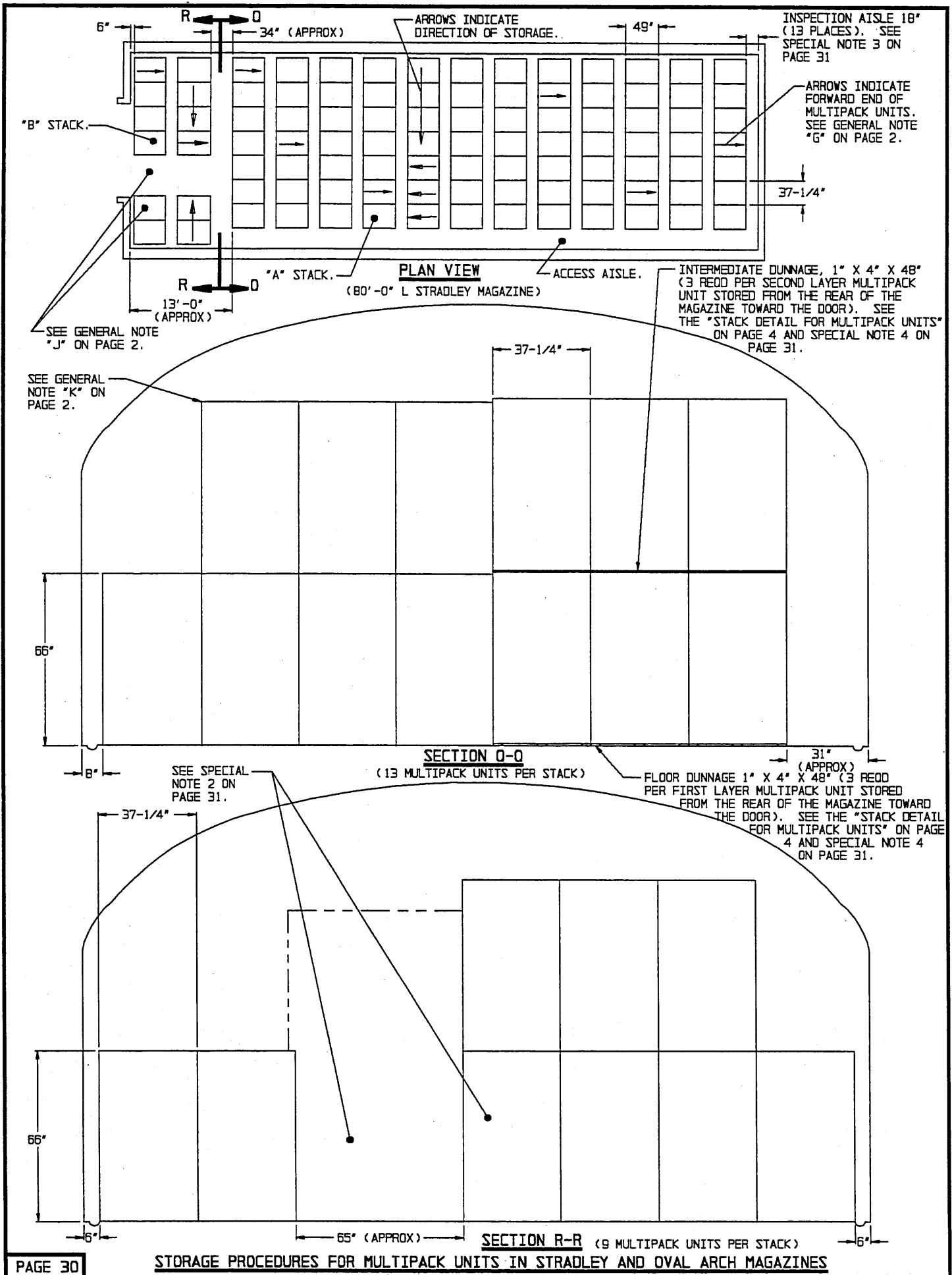
(6 MULTIPACK UNITS PER STACK)  
SEE SPECIAL NOTE 1 BELOW.

**SPECIAL NOTES:**

(SPECIAL NOTES CONTINUED)

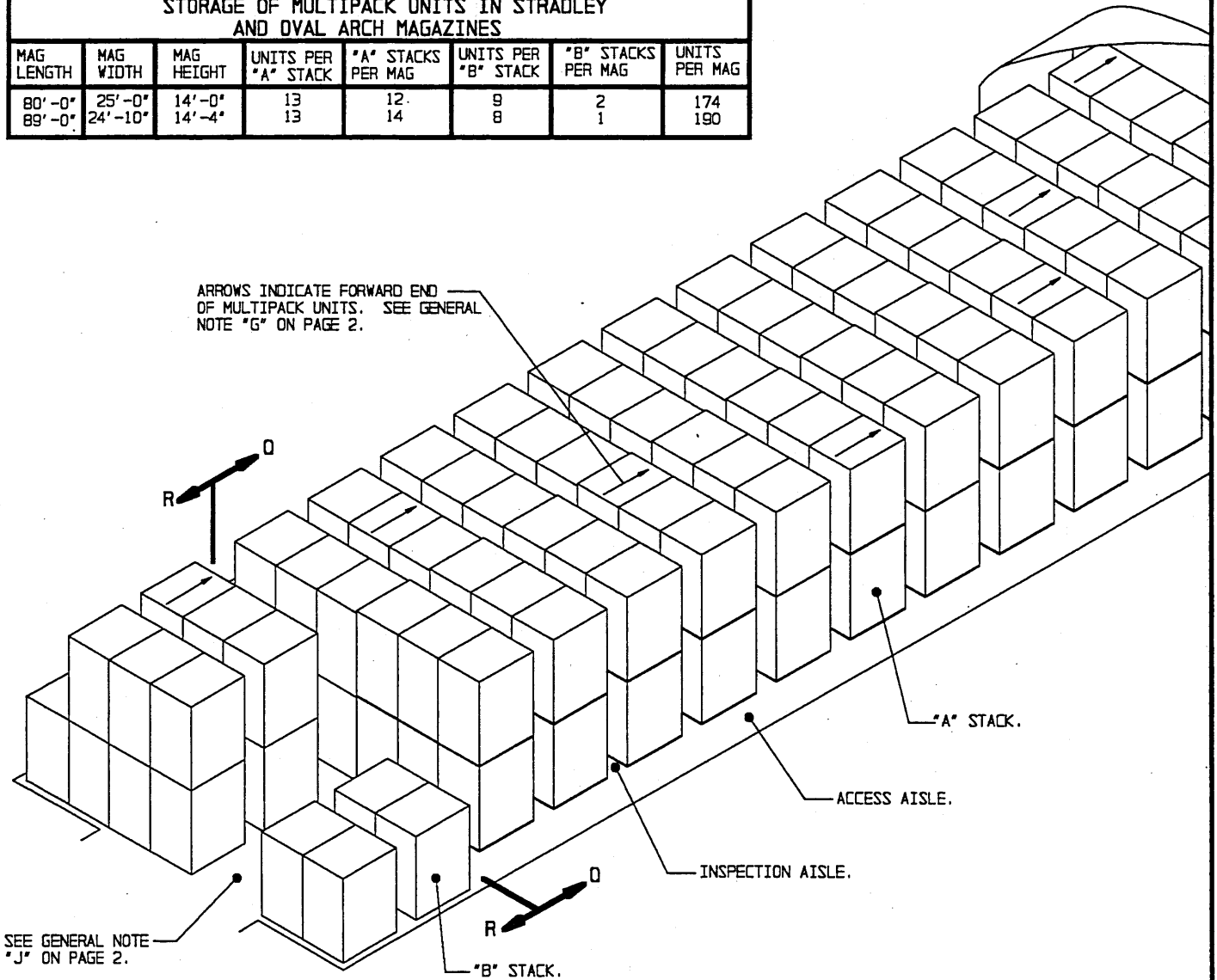
1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 28 ARE FOR AN 80'-0" L MAGAZINE. FOR STORAGE IN 80'-0" L OR 40'-0" L MAGAZINES WHICH ARE 12'-1-3/4" HIGH, THE TEN MULTIPACK UNIT STACK SHOWN IN "SECTION 0-0" WILL BE USED. FOR STORAGE IN 80'-0" L OR 40'-0" L MAGAZINES WHICH ARE 11'-0" HIGH, THE 6 MULTIPACK UNIT STACK SHOWN IN THE "SECTION VIEW OF AN 11'-0" HIGH MAGAZINE" ABOVE WILL BE USED. FOR STORAGE IN 80'-0" L OR 40'-0" L MAGAZINES WHICH ARE 10'-0" HIGH, THE 6 MULTIPACK UNIT STACK SHOWN IN THE "SECTION VIEW OF A 10'-0" HIGH MAGAZINE" ABOVE WILL BE USED. THE QUANTITY OF STACKS WILL CHANGE PER SIZE OF MAGAZINE. SEE "STORAGE OF MULTIPACK UNITS IN ARCH TYPE MAGAZINES ABOVE.
2. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
3. MULTIPACK UNITS STORED FROM REAR OF MAGAZINE TOWARD THE DOOR, AS SHOWN BY THE DIRECTION OF STORAGE ARROWS IN THE PLAN VIEW ON PAGE 28, WILL REQUIRE 1" X 4" X 48" FLOOR AND INTERMEDIATE DUNNAGE IN 80'-0" L AND 40'-0" L MAGAZINES WHICH ARE 12'-1-3/4" HIGH, AS SHOWN IN THE SECTION VIEW ON PAGE 28, AND 1" X 4" X 48" FLOOR DUNNAGE ONLY IN 80'-0" L AND 40'-0" L MAGAZINES WHICH ARE 11'-0" HIGH OR 10'-0" HIGH, AS SHOWN IN THE SECTION VIEWS ABOVE. SEE THE "STACK DETAIL FOR MULTIPACK UNITS" ON PAGE 4. ALSO, FORKLIFT TRUCKS WITH 49" LONG MINIMUM FORK TINES OR FORK TINE EXTENSIONS AND ADEQUATE CAPACITY WILL BE REQUIRED TO HANDLE THESE MULTIPACK UNITS.

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**STORAGE OF MULTIPACK UNITS IN STRADLEY  
AND OVAL ARCH MAGAZINES**

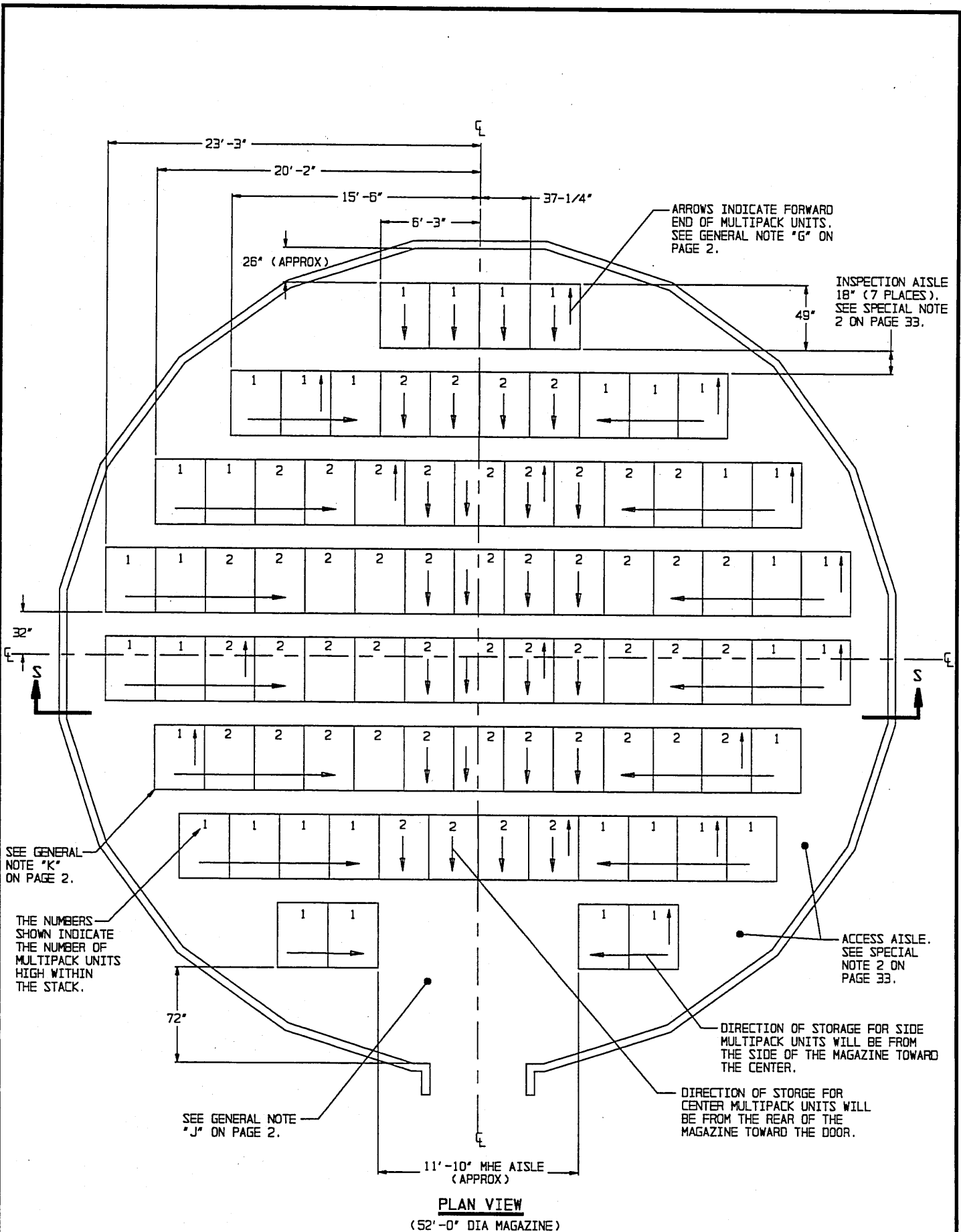
MAG LENGTH	MAG WIDTH	MAG HEIGHT	UNITS PER "A" STACK	"A" STACKS PER MAG	UNITS PER "B" STACK	"B" STACKS PER MAG	UNITS PER MAG
80'-0"	25'-0"	14'-0"	13	12	9	2	174
89'-0"	24'-10"	14'-4"	13	14	8	1	190



**ISOMETRIC VIEW**  
(80'-0" STRADLEY MAGAZINE)

**SPECIAL NOTES:**

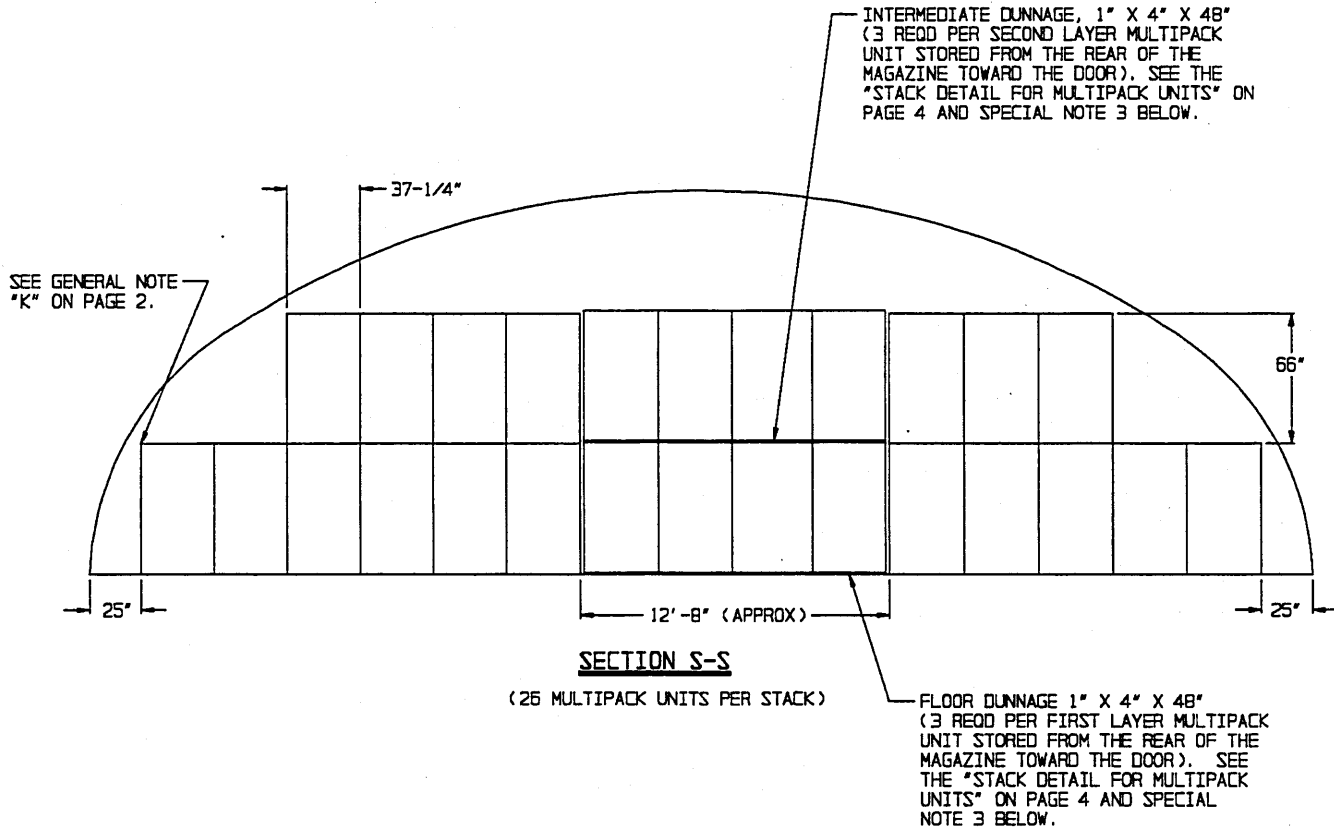
1. THE STORAGE PROCEDURES SHOWN IN THE "PLAN VIEW", "SECTION Q-Q" AND "SECTION R-R" ON PAGE 30, AND "ISOMETRIC VIEW" ABOVE ARE FOR THE STRADLEY MAGAZINE. FOR STORAGE IN OVAL ARCH MAGAZINES THE 13 UNIT STACK SHOWN IN "SECTION Q-Q" WILL BE USED. THE QUANTITY OF STACKS WILL CHANGE PER SIZE OF MAGAZINE. SEE THE "STORAGE OF MULTIPACK UNITS IN STRADLEY AND OVAL ARCH MAGAZINES" ABOVE.
2. FOR STORAGE IN OVAL ARCH MAGAZINES, THE ONE (1) ROW OF UNITS ADJACENT TO THE OPERATING AISLE AS SHOWN IN "SECTION R-R" MUST BE OMITTED AND ONE (1) UNIT CAN BE ADDED ON THE OPPOSITE SIDE OF THE OPERATING AISLE BECAUSE OF THE RELATIVELY NARROW DOOR OPENING. THIS WILL REDUCE THE "B" STACKS TO 8 UNITS EACH.
3. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
4. MULTIPACK UNITS STORED FROM REAR OF MAGAZINE TOWARD THE DOOR, AS SHOWN BY THE DIRECTION OF STORAGE ARROWS IN THE PLAN VIEW ON PAGE 30, WILL REQUIRE 1" X 4" X 48" FLOOR AND INTERMEDIATE DUNNAGE AS SHOWN IN THE SECTION AND ISOMETRIC VIEW ON THIS PAGE AND PAGE 30. SEE THE "STACK DETAIL FOR MULTIPACK UNITS" ON PAGE 4. ALSO, FORKLIFT TRUCKS WITH 49" LONG MINIMUM FORK TINES OR FORK TINE EXTENSIONS AND ADEQUATE CAPACITY WILL BE REQUIRED TO HANDLE THESE MULTIPACK UNITS.





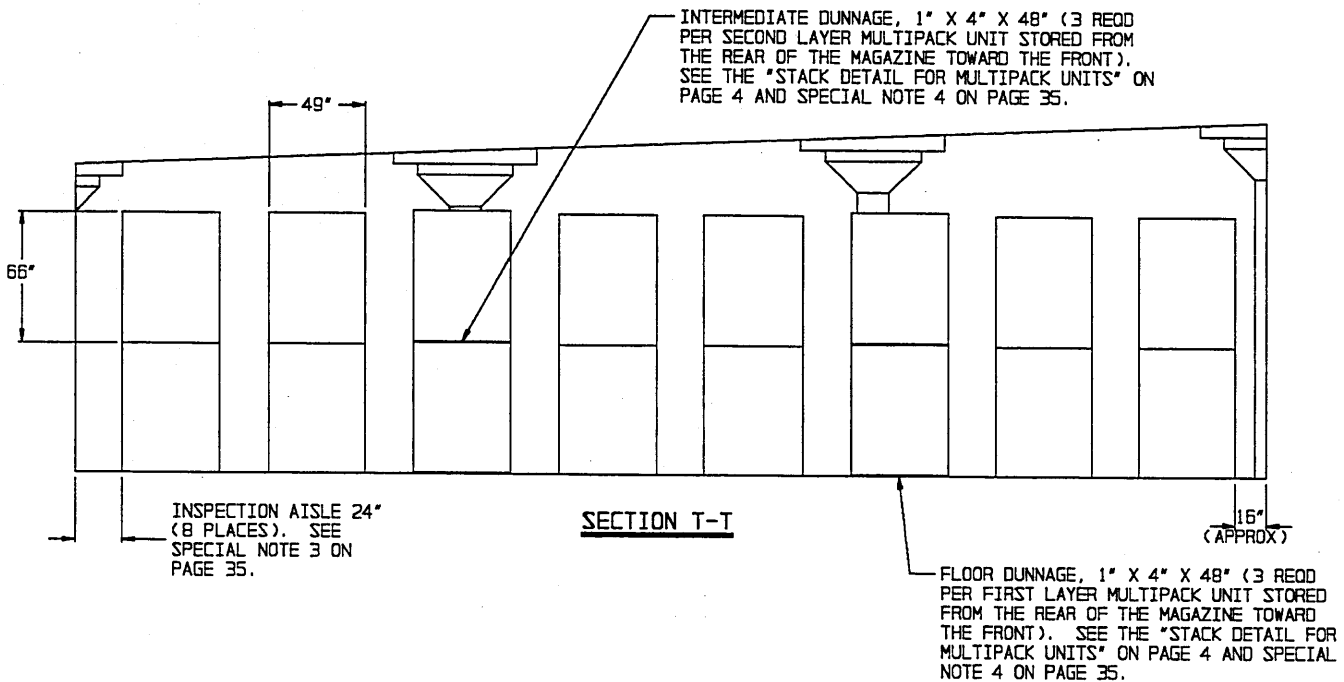
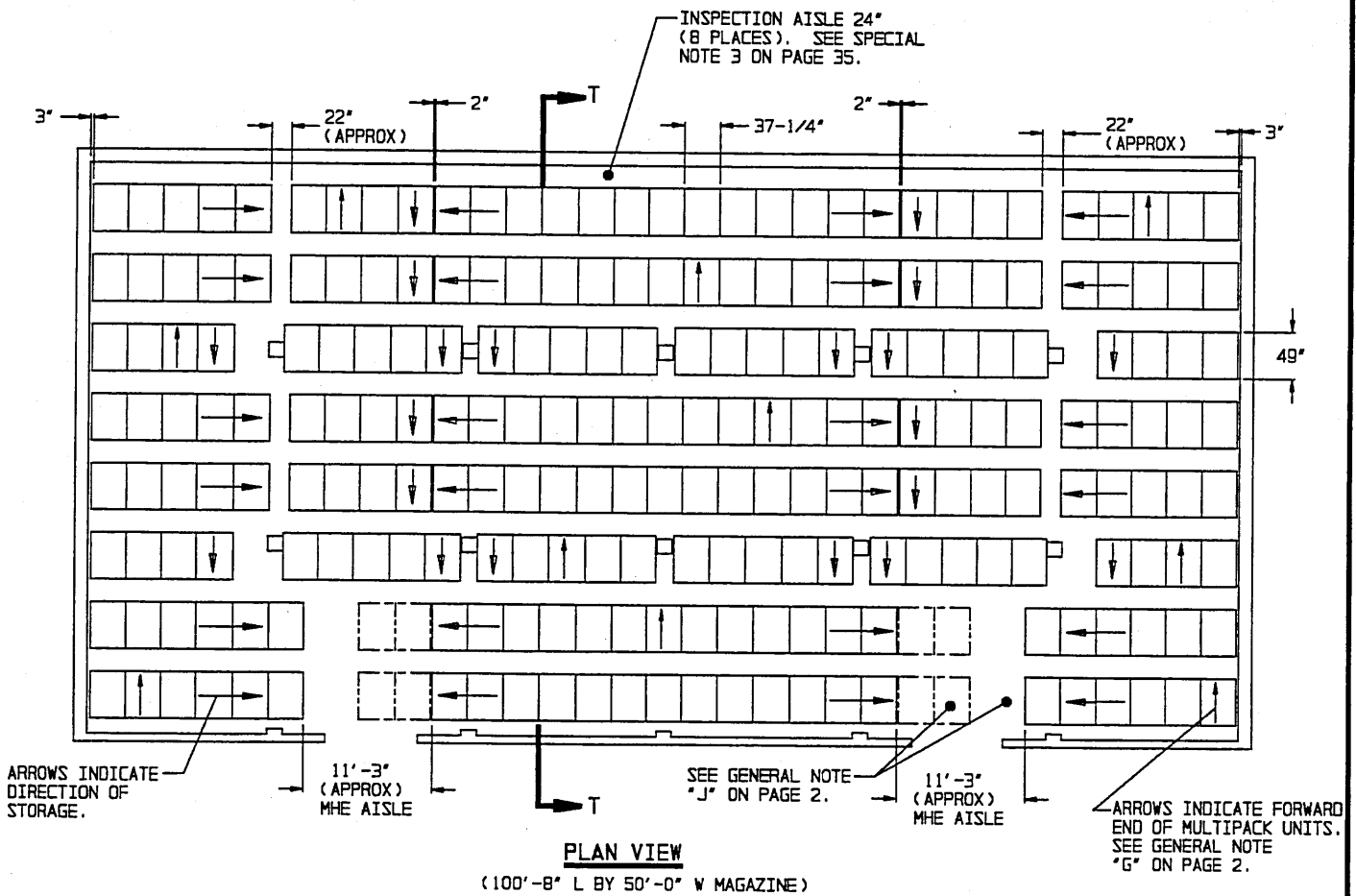
**STORAGE OF MULTIPACK UNITS IN A  
52'-0" DIAMETER CORBETTA MAGAZINE**

ITEM	QUANTITY
MULTIPACK UNITS - - - - -	136



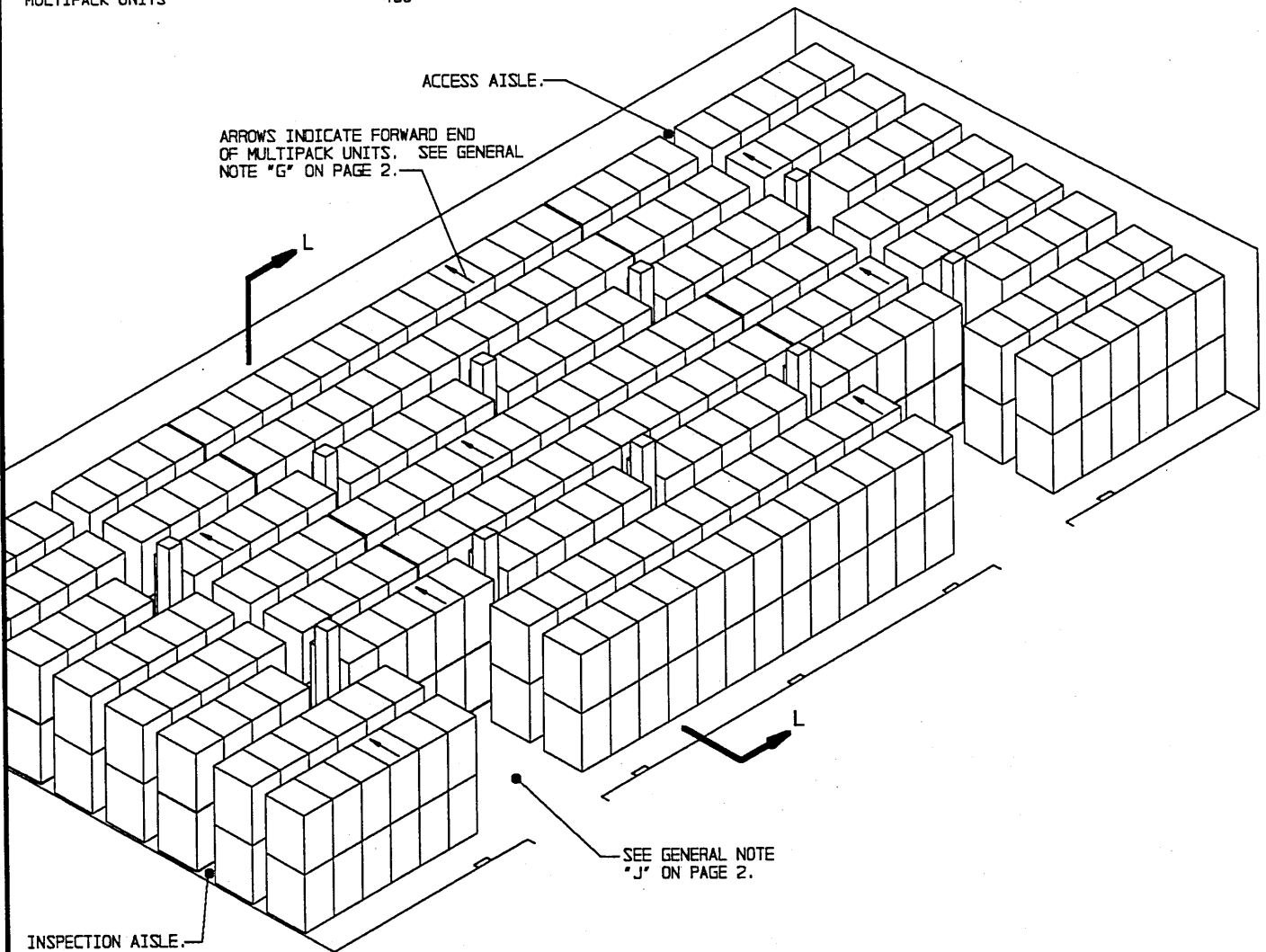
**SPECIAL NOTES:**

1. THE STORAGE PROCEDURES SHOWN ARE FOR A 52'-0" DIAMETER CORBETTA MAGAZINE. THE NUMBER OF MULTIPACK UNITS PER STACK STARTING FROM THE REAR OF MAGAZINE TOWARD THE DOOR ARE 4 MULTIPACK UNITS, 14 MULTIPACK UNITS, 22 MULTIPACK UNITS, 26 MULTIPACK UNITS, 26 MULTIPACK UNITS, 24 MULTIPACK UNITS, 16 MULTIPACK UNITS AND 4 MULTIPACK UNITS.
2. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
3. MULTIPACK UNITS STORED FROM REAR TO FRONT OF THE MAGAZINE, AS SHOWN BY THE DIRECTION OF STORAGE ARROWS IN THE PLAN VIEW ON PAGE 32, WILL REQUIRE 1" X 4" X 48" FLOOR AND INTERMEDIATE DUNNAGE AS SHOWN IN THE SECTION VIEW ABOVE. SEE THE "STACK DETAIL FOR MULTIPACK UNITS" ON PAGE 4. ALSO, FORK TRUCKS WITH 49" LONG MINIMUM FORK TINES OR FORK TINE EXTENSIONS AND ADEQUATE CAPACITY WILL BE REQUIRED TO HANDLE THESE MULTIPACK UNITS.



**STORAGE OF MULTIPACK UNITS IN A  
100'-8" L X 50'-0" W RECTANGULAR MAGAZINE**

ITEM	QUANTITY
MULTIPACK UNITS	460

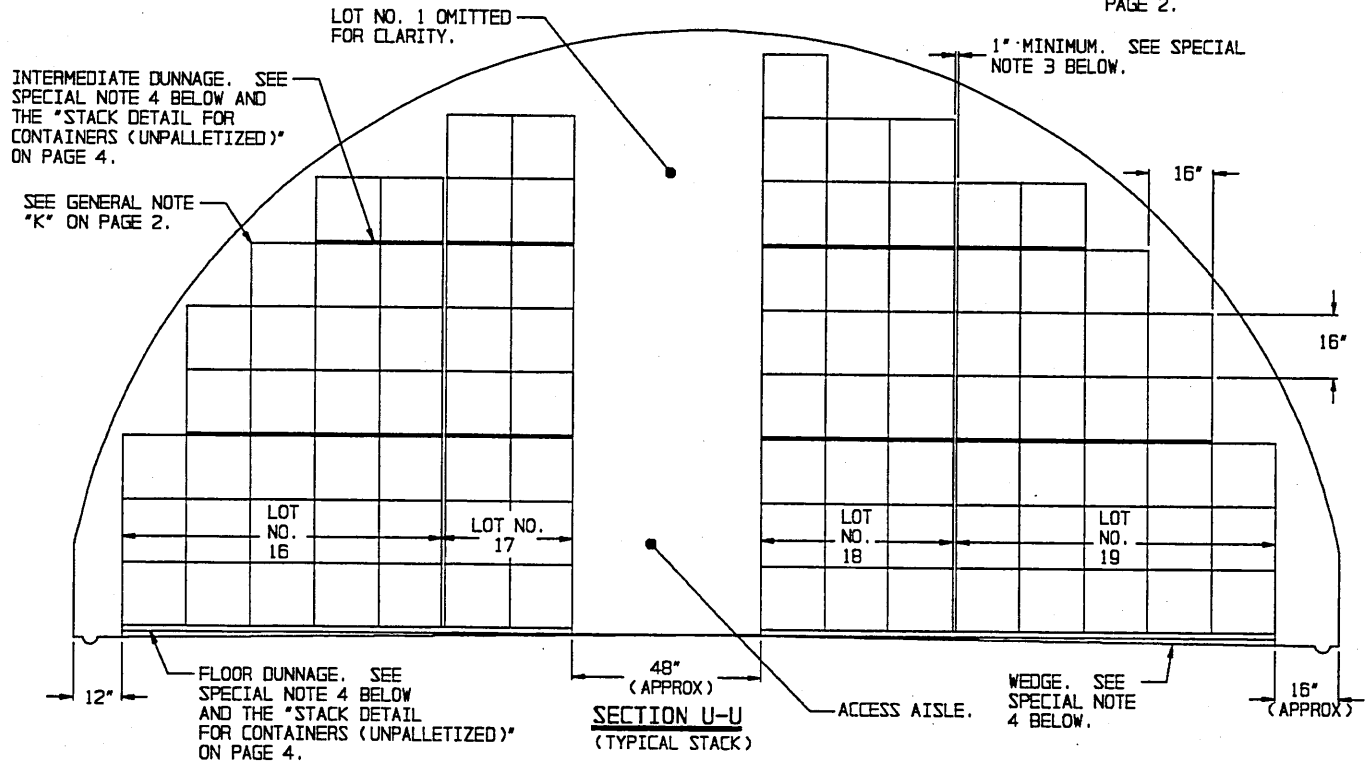
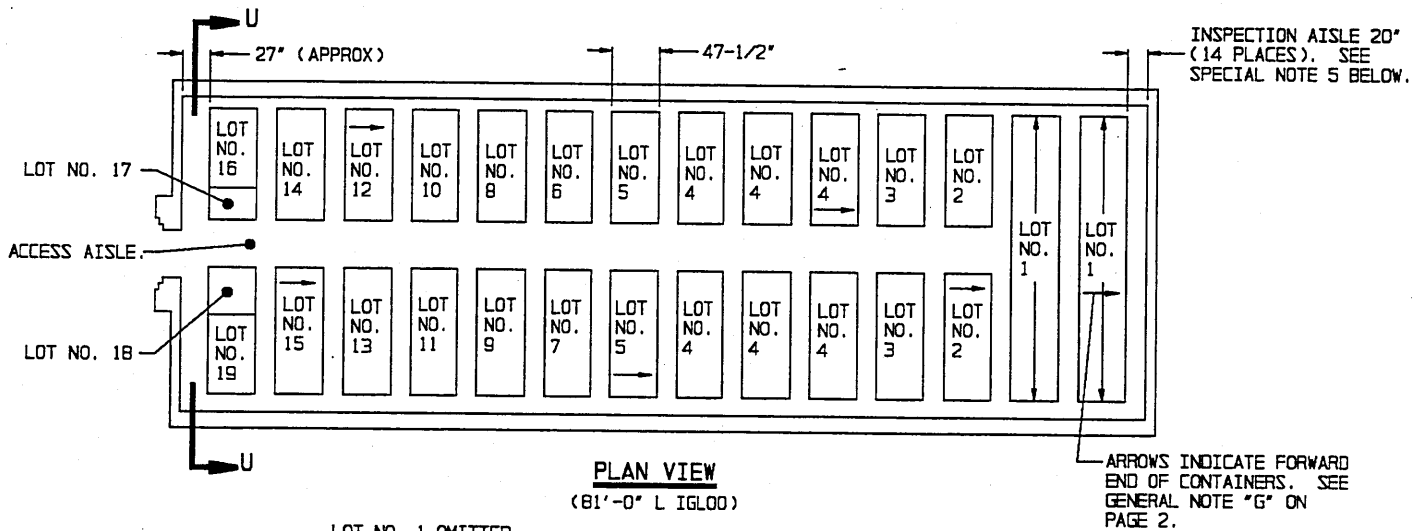


**ISOMETRIC VIEW**

(100'-8" L X 50'-0" W MAGAZINE)

**SPECIAL NOTES:**

1. THE STORAGE PROCEDURES SHOWN ARE FOR A 100'-8" L X 50'-0" W RECTANGULAR MAGAZINE.
2. AN ACCESS AISLE MUST BE PROVIDED. UNITS MAY BE OMITTED TO PROVIDE FOR THIS REQUIREMENT.
3. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE \*H\* ON PAGE 2.
4. MULTIPACK UNITS STORED FROM THE REAR OF THE MAGAZINE TOWARD THE DOOR, AS SHOWN BY THE DIRECTION OF STORAGE ARROWS IN THE PLAN VIEW ON PAGE 34 WILL REQUIRE 1" X 4" X 48" FLOOR AND INTERMEDIATE DUNNAGE AS SHOWN IN THE SECTION VIEW ON PAGE 34. SEE THE "STACK DETAIL FOR MULTIPACK UNITS" ON PAGE 4. ALSO, FORKLIFT TRUCKS WITH 49" LONG MINIMUM FORK TINES OR FORK TINE EXTENSIONS AND ADEQUATE CAPACITY WILL BE REQUIRED TO HANDLE THESE MULTIPACK UNITS.



**SPECIAL NOTES:**

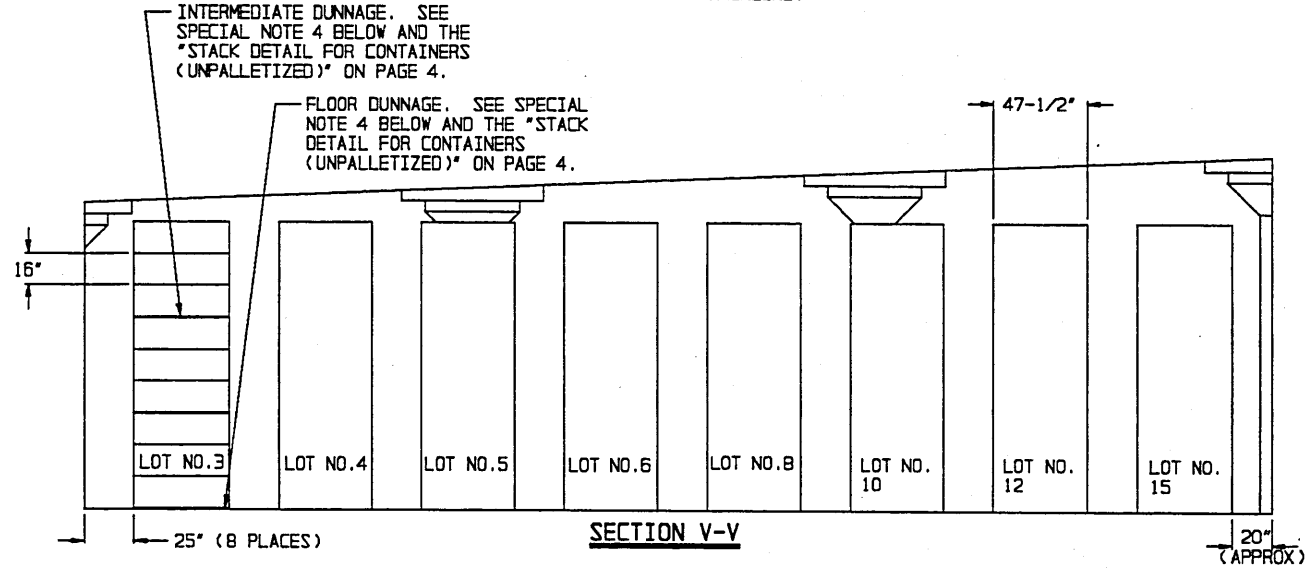
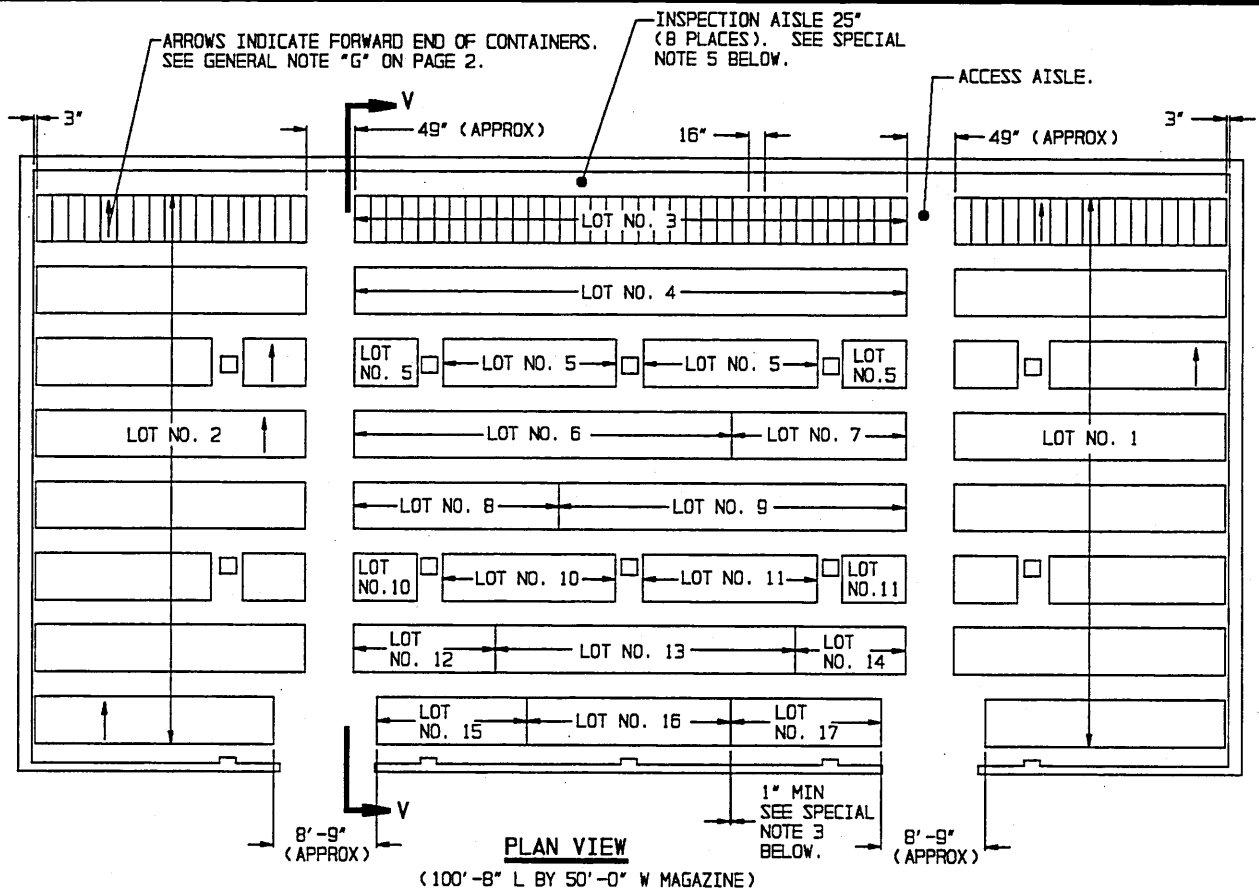
1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS THE NUMBER AND SIZE OF LOTS TO BE STORED IN THE MAGAZINE REQUIRE. A "PLAN VIEW" AND "SECTION VIEW" OF AN 81'-0" LONG BY 26'-6" WIDE BY 12'-9" HIGH IGLOO IS SHOWN DEPICTING TYPICAL MULTIPLE-LOT STORAGE FOR THE CONTAINER (UNPALLETIZED).
2. THESE PROCEDURES WILL BE USED FOR MULTIPLE-LOT STORAGE IN IGLOO, ARCH TYPE, STRADLEY AND OVAL ARCH MAGAZINES. WHEN DEVELOPING A STORAGE PLAN FOR MULTIPLE-LOT STORAGE OF CONTAINERS (UNPALLETIZED), USE A COMBINATION OF THE PROCEDURES SHOWN ON THIS PAGE AND THE PROCEDURES SHOWN ON PAGES 6 THRU 11, DEPENDING ON WHICH TYPE MAGAZINE IS BEING USED.
3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, AS SHOWN IN "SECTION U-U". THEY MUST BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

**(SPECIAL NOTES CONTINUED)**

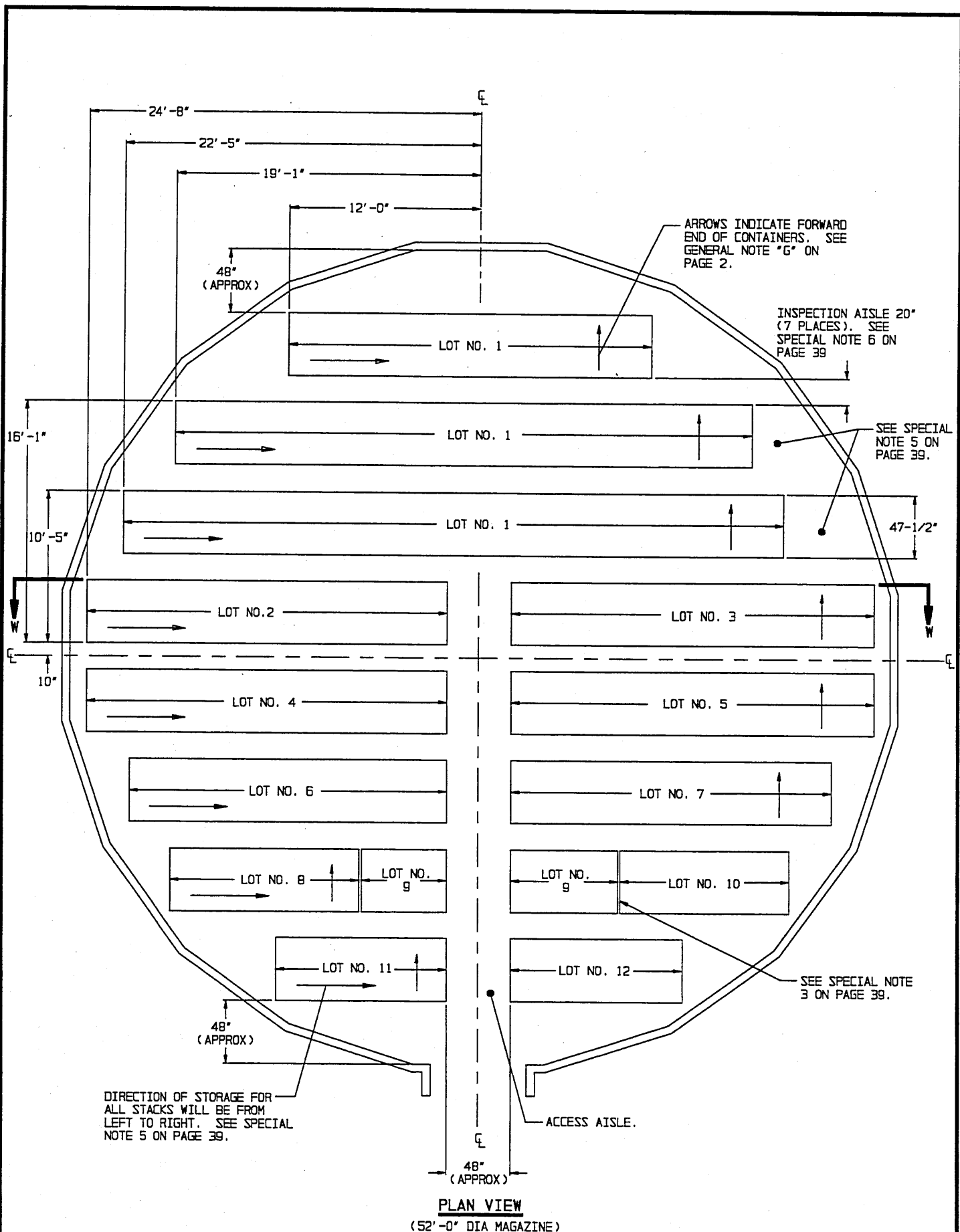
4. THE LENGTH OF WEDGES, FLOOR DUNNAGE, AND INTERMEDIATE DUNNAGE WILL BE DETERMINED BY THE QUANTITY OF CONTAINERS PER LOT, WITHIN THE STACK. WEDGES, FLOOR DUNNAGE, AND INTERMEDIATE DUNNAGE MUST NOT EXTEND INTO THE AISLES OR UNDER ADJACENT LOTS. FOR MORE SPECIFIC INFORMATION SEE PAGES 6 THRU 11.
5. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
6. CONTAINERS (UNPALLETIZED) MUST NOT BE STACKED MORE THAN 9 HIGH. SEE GENERAL NOTE "L" ON PAGE 2.
7. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTE "O" ON PAGE 2.
8. CONTAINER LOTS WILL NOT BE MIXED, BUT ONLY TO THE EXTENT THAT CONTAINERS FROM ONE LOT WILL NOT BE STACKED ON TOP OF CONTAINERS FROM ANOTHER LOT.

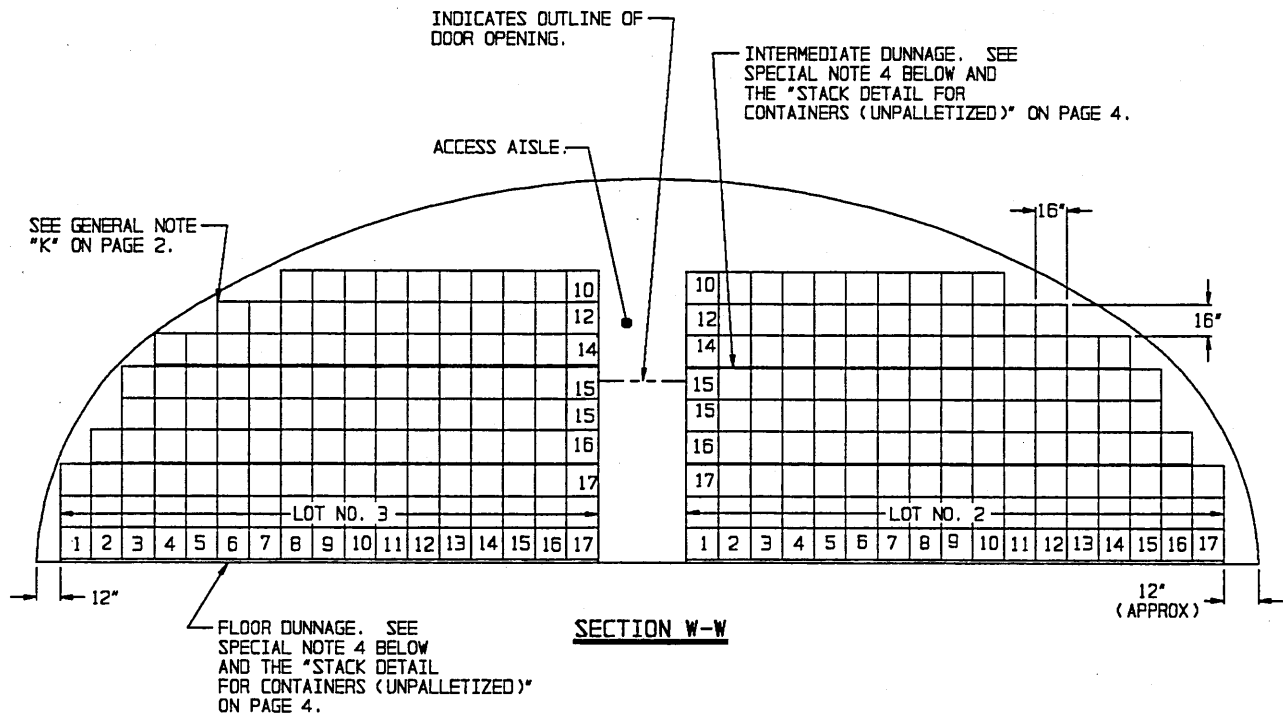
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**TYPICAL MULTIPLE-LOT STORAGE PROCEDURES FOR CONTAINERS (UNPALLETIZED) IN IGLOO, ARCH TYPE, STRADLEY AND OVAL ARCH MAGAZINES**



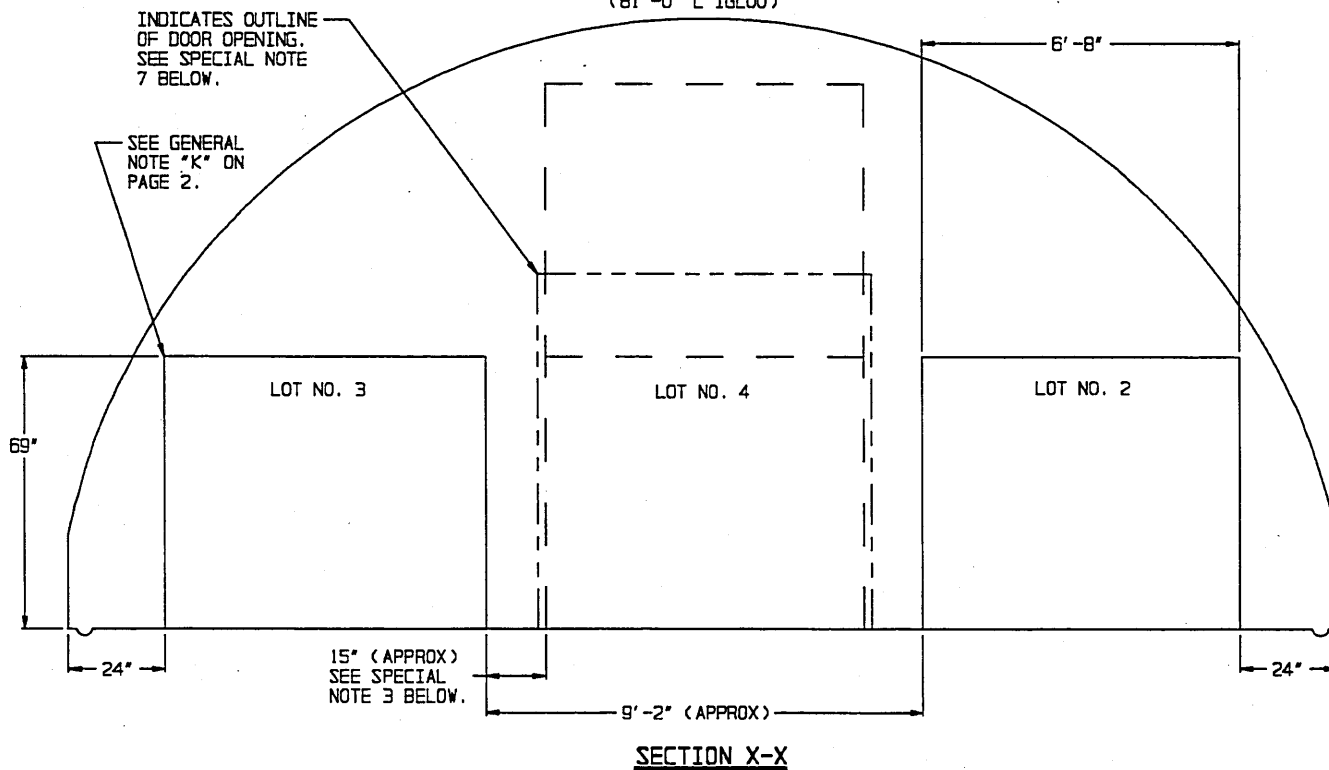
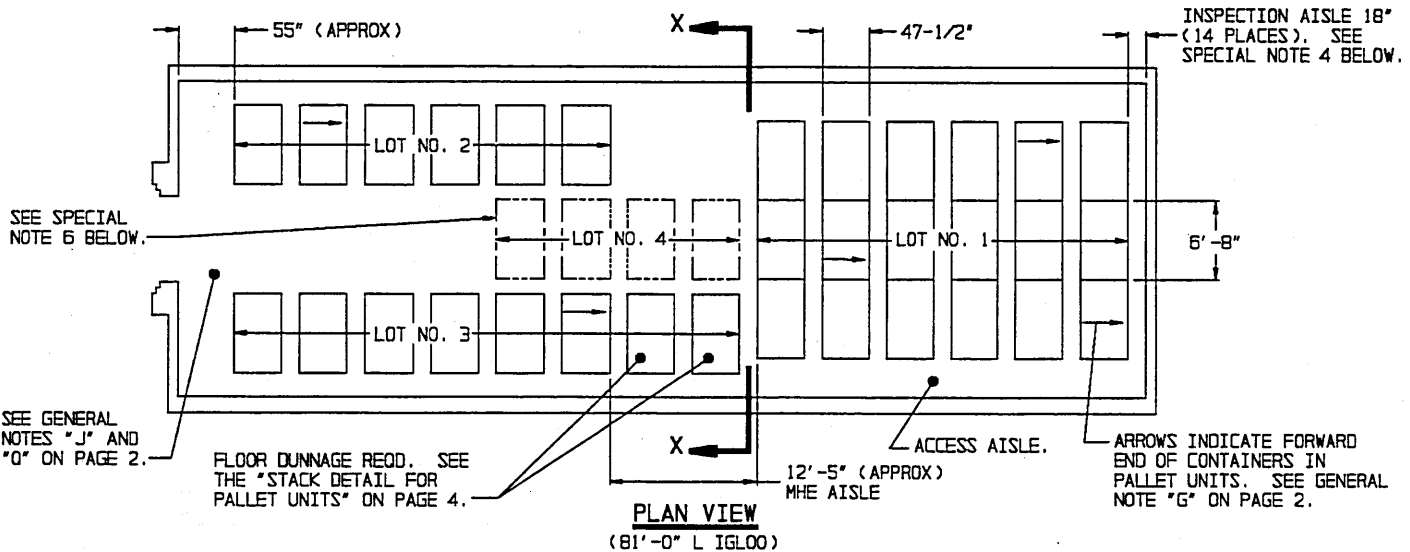
- SPECIAL NOTES:** (SPECIAL NOTES CONTINUED)
1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS THE NUMBER AND SIZE OF LOTS TO BE STORED IN THE MAGAZINE REQUIRE. A "PLAN VIEW" AND A "SECTION VIEW" ON THIS PAGE, OF A 100'-8" LONG BY 50'-0" WIDE RECTANGULAR MAGAZINE IS SHOWN DEPICTING TYPICAL MULTIPLE-LOT STORAGE FOR CONTAINERS (UNPALLETIZED).
  2. WHEN DEVELOPING A STORAGE PLAN FOR MULTIPLE-LOT STORAGE OF CONTAINERS (UNPALLETIZED), USE A COMBINATION OF THE PROCEDURES SHOWN ON THIS PAGE, AND THE PROCEDURES SHOWN ON PAGES 14 AND 15.
  3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, AS SHOWN IN "PLAN VIEW", THEY MUST BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
  4. THE LENGTH OF THE FLOOR DUNNAGE AND INTERMEDIATE DUNNAGE WILL BE DETERMINED BY THE QUANTITY OF CONTAINERS PER LOT, WITHIN THE STACK. FLOOR DUNNAGE AND INTERMEDIATE DUNNAGE MUST NOT EXTEND INTO AISLES OR UNDER ADJACENT LOTS.
  5. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
  6. CONTAINERS (UNPALLETIZED) MUST NOT BE STACKED MORE THAN 9 HIGH. SEE GENERAL NOTE "L" ON PAGE 2.
  7. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTE "O" ON PAGE 2.
  8. CONTAINER LOTS WILL NOT BE MIXED, BUT ONLY TO THE EXTENT THAT CONTAINERS FROM ONE LOT WILL NOT BE STACKED ON TOP OF CONTAINERS FROM ANOTHER LOT.
- (CONTINUED AT RIGHT)





**SPECIAL NOTES:**

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE AND ON PAGE 38 ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS THE NUMBER AND SIZE OF LOT TO BE STORED IN THE MAGAZINE REQUIRE. A "PLAN VIEW" ON PAGE 38, AND A "SECTION VIEW" ON THIS PAGE, OF A 52'-0" DIAMETER CORBETTA MAGAZINE IS SHOWN DEPICTING TYPICAL MULTIPLE-LOT STORAGE FOR THE CONTAINER (UNPALLETIZED).
2. WHEN DEVELOPING A STORAGE PLAN FOR MULTIPLE-LOT STORAGE OF CONTAINERS, USE A COMBINATION OF THE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 38, "SECTION W-W" ON THIS PAGE, AND THE PROCEDURES SHOWN ON PAGES 12 AND 13.
3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, AS SHOWN IN THE "PLAN VIEW" ON PAGE 38, THEY MUST BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
4. THE LENGTH OF FLOOR DUNNAGE AND INTERMEDIATE DUNNAGE WILL BE DETERMINED BY THE QUANTITY OF CONTAINERS PER LOT, WITHIN THE STACK. FLOOR DUNNAGE AND INTERMEDIATE DUNNAGE MUST NOT EXTEND INTO AISLES OR UNDER ADJACENT LOTS.
5. WHERE NO CENTER AISLE IS PROVIDED, AN ACCESS AISLE MUST BE PROVIDED BETWEEN THE STACKS AND THE RIGHT WALL OF THE MAGAZINE. CONTAINERS MAY BE OMITTED TO PROVIDE FOR THIS REQUIREMENT.
6. AISLE DIMENSION MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
7. CONTAINERS MUST NOT BE STACKED MORE THAN 9 HIGH. SEE GENERAL NOTE "L" ON PAGE 2.
8. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTE "O" ON PAGE 2.
9. CONTAINER LOTS WILL NOT BE MIXED, BUT ONLY TO THE EXTENT THAT CONTAINERS FROM ONE LOT WILL NOT BE STACKED ON TOP OF CONTAINERS FROM ANOTHER LOT.



**SPECIAL NOTES:**

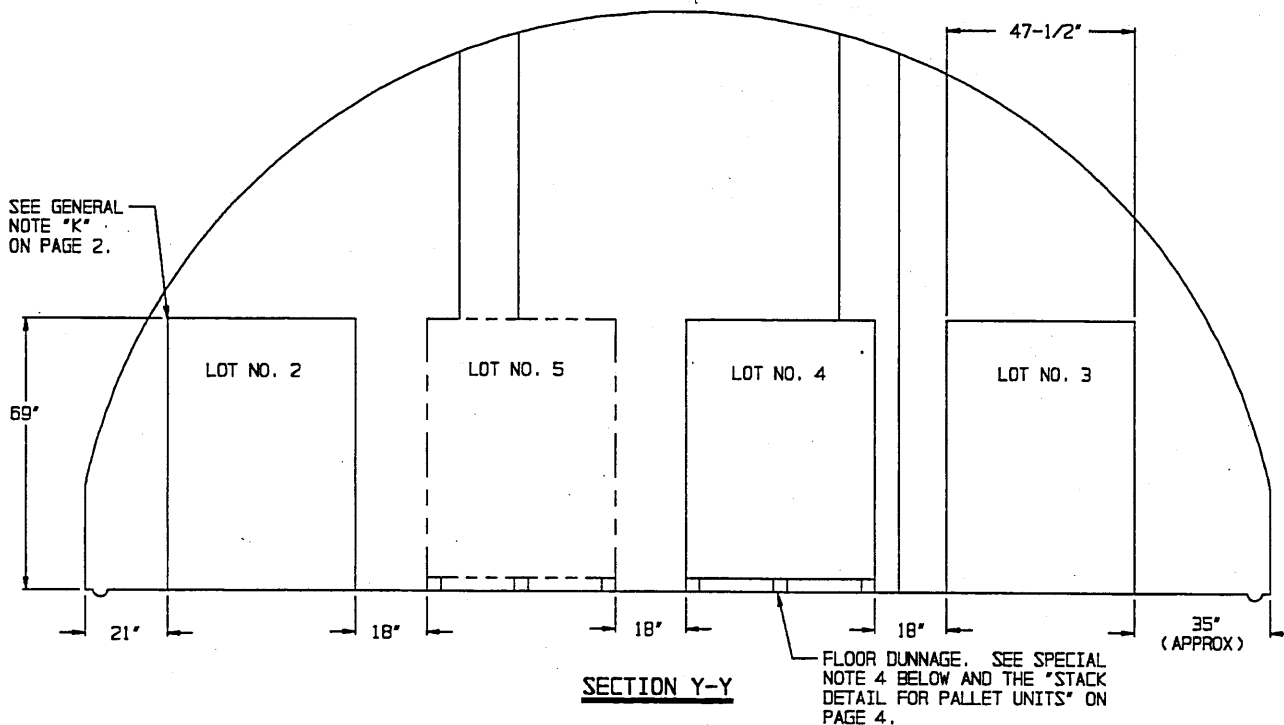
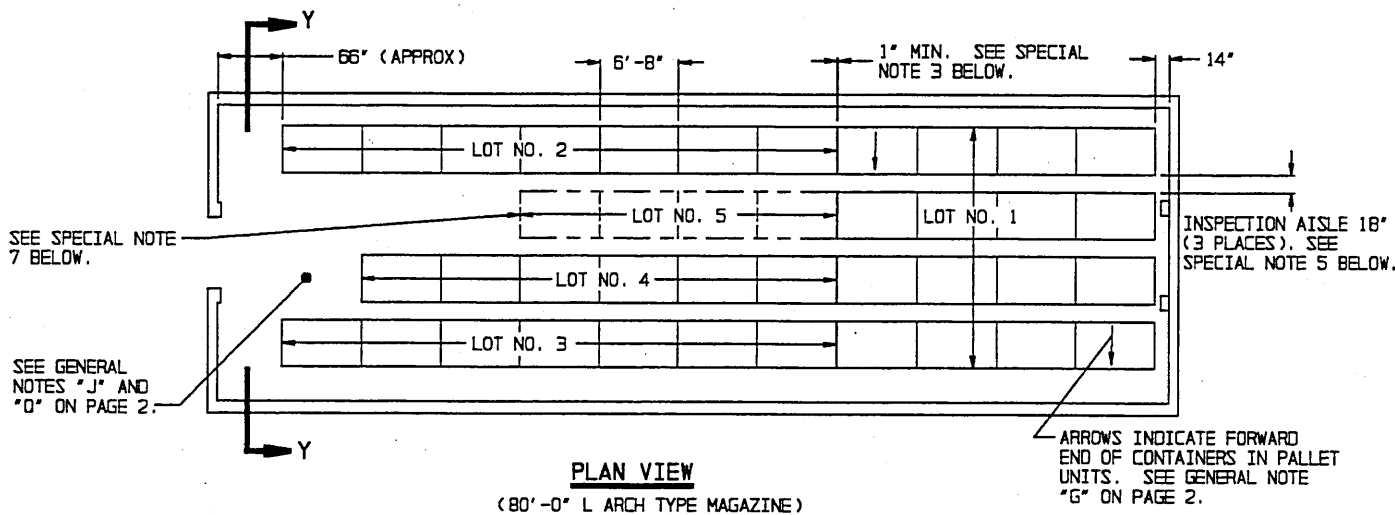
1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS THE NUMBER AND SIZE OF LOTS TO BE STORED IN THE MAGAZINE REQUIRE. A "PLAN VIEW" AND "SECTION VIEW" OF AN 81'-0" LONG BY 26'-6" WIDE BY 12'-9" HIGH IGLOO IS SHOWN DEPICTING TYPICAL MULTIPLE-LOT STORAGE FOR THE PALLET UNIT.
2. WHEN DEVELOPING A STORAGE PLAN FOR MULTIPLE-LOT STORAGE OF PALLET UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN ON THIS PAGE AND THE PROCEDURES SHOWN ON PAGES 16 AND 17.
3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, THEY MUST BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
4. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.

**(SPECIAL NOTES CONTINUED)**

5. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "P", "O", "R", AND "S" ON PAGE 2.
6. PALLET UNITS SHOWN BY PHANTOM LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "O" ON PAGE 2, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF PALLET UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. A "CENTER AISLE" IS TO BE AT LEAST 7'-0" WIDE. AN AISLE SLIGHTLY WIDER THAN 7'-0" WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.
7. FOR STORAGE OF PALLET UNITS IN IGLOO MAGAZINES, A 7'-0" MINIMUM WIDE DOOR OPENING IS REQUIRED.

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**SPECIAL NOTES:**

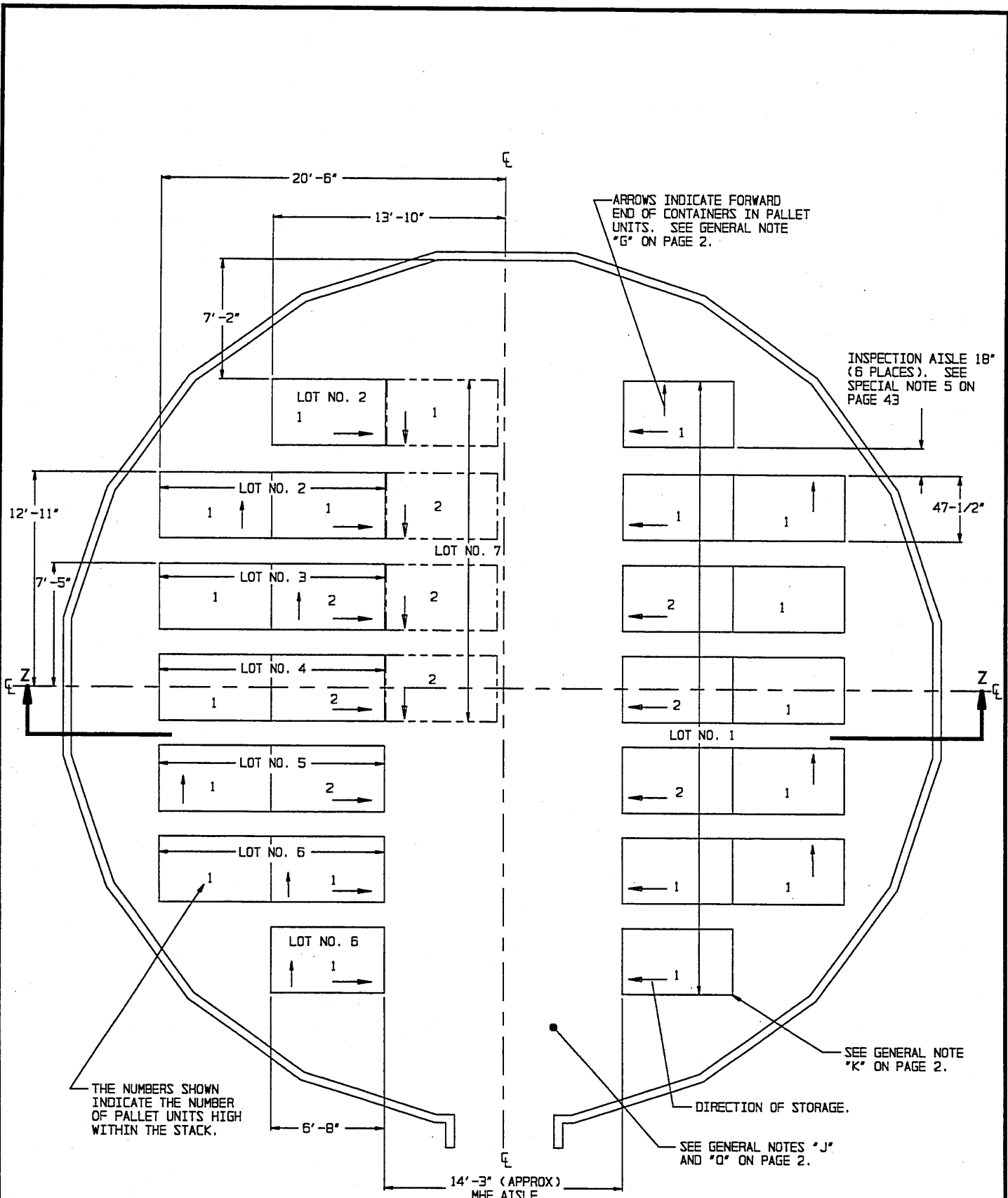
1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS THE NUMBER AND SIZE OF LOTS TO BE STORED IN THE MAGAZINE REQUIRE. A "PLAN VIEW" AND A "SECTION VIEW" OF AN 80'-0" LONG BY 25'-0" WIDE BY 12'-1-3/4" HIGH ARCH TYPE MAGAZINE IS SHOWN DEPICTING TYPICAL MULTIPLE-LOT STORAGE FOR THE PALLET UNIT.
2. THESE PROCEDURES WILL BE USED FOR MULTIPLE-LOT STORAGE IN ARCH TYPE, STRADLEY, AND OVAL ARCH MAGAZINES. WHEN DEVELOPING A STORAGE PLAN FOR MULTIPLE-LOT STORAGE OF PALLET UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN ON THIS PAGE AND THE PROCEDURES SHOWN ON PAGES 18 THRU 21, DEPENDING ON WHICH TYPE MAGAZINE IS BEING USED.
3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, AS SHOWN IN THE "PLAN VIEW", THEY MUST BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

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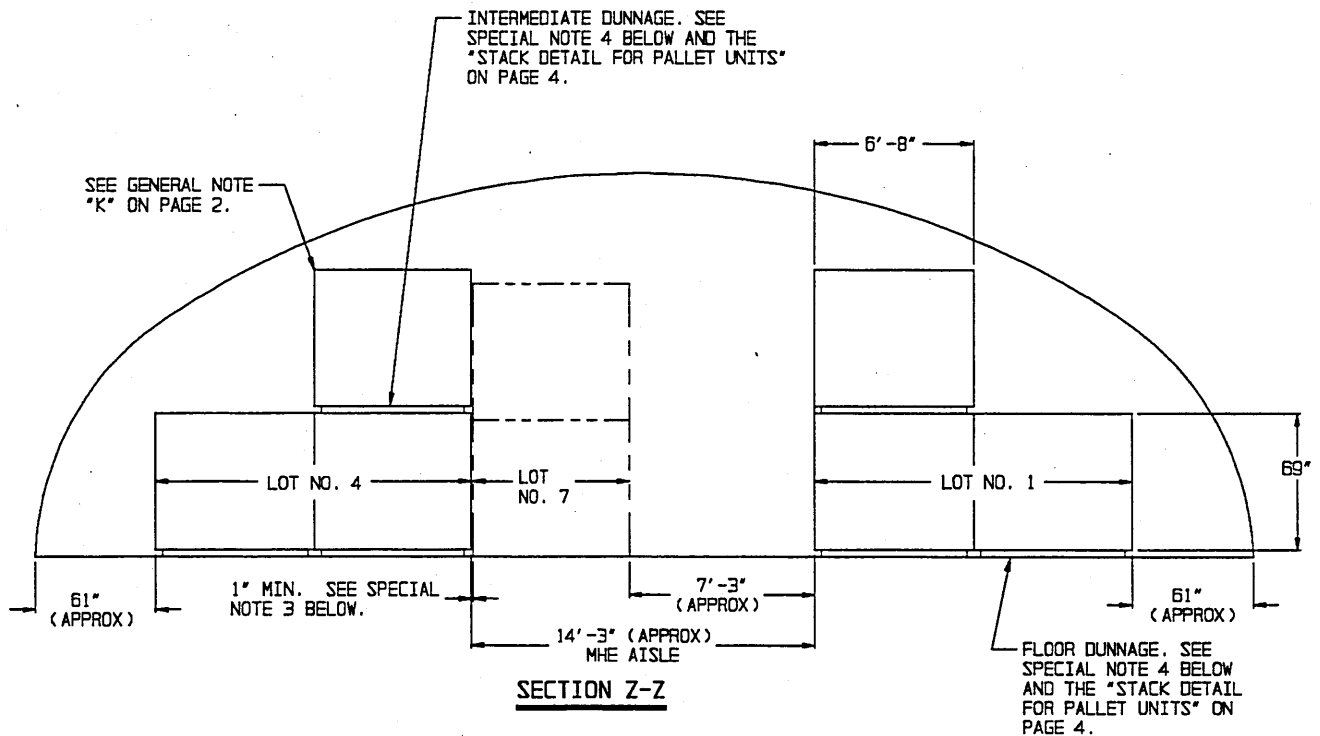
(SPECIAL NOTES CONTINUED)

4. FLOOR DUNNAGE AND INTERMEDIATE DUNNAGE MUST NOT EXTEND INTO AISLES OR UNDER ADJACENT LOTS.
5. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
6. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "P", "O", "R", AND "S" ON PAGE 2.
7. PALLET UNITS SHOWN BY PHANTOM LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "O" ON PAGE 2, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF PALLET UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. A "CENTER AISLE" IS TO BE AT LEAST 7'-0" WIDE. AN AISLE SLIGHTLY WIDER THAN 7'-0" WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

**TYPICAL MULTIPLE-LOT STORAGE PROCEDURES FOR PALLET UNITS IN ARCH TYPE, STRADLEY AND OVAL ARCH MAGAZINES**



**PLAN VIEW**  
(52'-0" DIA MAGAZINE)



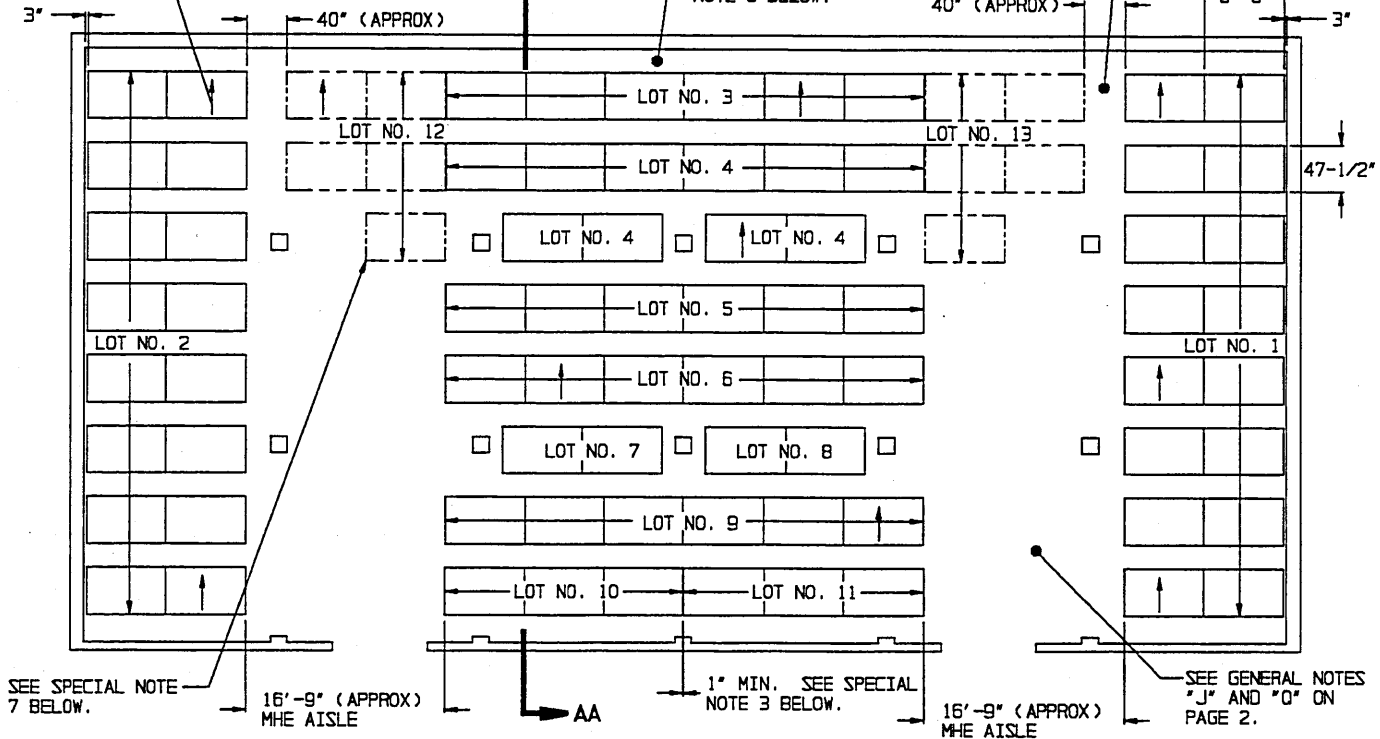
**SPECIAL NOTES:**

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS THE NUMBER AND SIZE OF LOTS TO BE STORED IN THE MAGAZINE REQUIRE. A "PLAN VIEW" ON PAGE 42, AND A "SECTION VIEW" ON THIS PAGE, OF A 52'-0" DIAMETER CORBETTA MAGAZINE IS SHOWN DEPICTING TYPICAL MULTIPLE-LOT STORAGE FOR PALLET UNITS.
2. WHEN DEVELOPING A STORAGE PLAN FOR MULTIPLE-LOT STORAGE OF PALLET UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 42, THE "SECTION Z-Z" ON THIS PAGE, AND THE PROCEDURES SHOWN ON PAGES 22 AND 23.
3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, AS SHOWN IN "SECTION Z-Z", THEY MUST BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
4. FLOOR DUNNAGE AND INTERMEDIATE DUNNAGE MUST NOT EXTEND INTO AISLES OR UNDER ADJACENT LOTS.
5. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
6. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "P", "Q", "R", AND "S" ON PAGE 2.
7. PALLET UNITS SHOWN WITHIN THE MHE AISLE INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "Q" ON PAGE 2, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF PALLET UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS

ARROWS INDICATE FORWARD END OF CONTAINERS IN PALLET UNITS. SEE GENERAL NOTE "G" ON PAGE 2.

INSPECTION AISLE 24" (8 PLACES). SEE SPECIAL NOTE 5 BELOW.

ACCESS AISLE.



SEE SPECIAL NOTE 7 BELOW.

16'-9" (APPROX) MHE AISLE

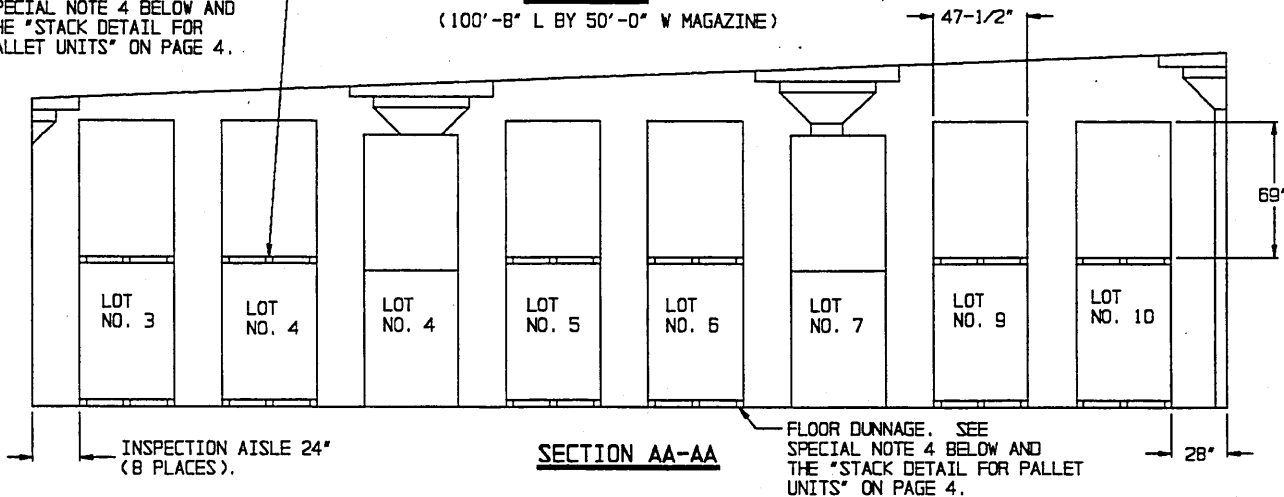
1" MIN. SEE SPECIAL NOTE 3 BELOW.

16'-9" (APPROX) MHE AISLE

SEE GENERAL NOTES "J" AND "O" ON PAGE 2.

INTERMEDIATE DUNNAGE. SEE SPECIAL NOTE 4 BELOW AND THE "STACK DETAIL FOR PALLET UNITS" ON PAGE 4.

**PLAN VIEW**  
(100'-8" L BY 50'-0" W MAGAZINE)



INSPECTION AISLE 24" (8 PLACES).

**SECTION AA-AA**

FLOOR DUNNAGE. SEE SPECIAL NOTE 4 BELOW AND THE "STACK DETAIL FOR PALLET UNITS" ON PAGE 4.

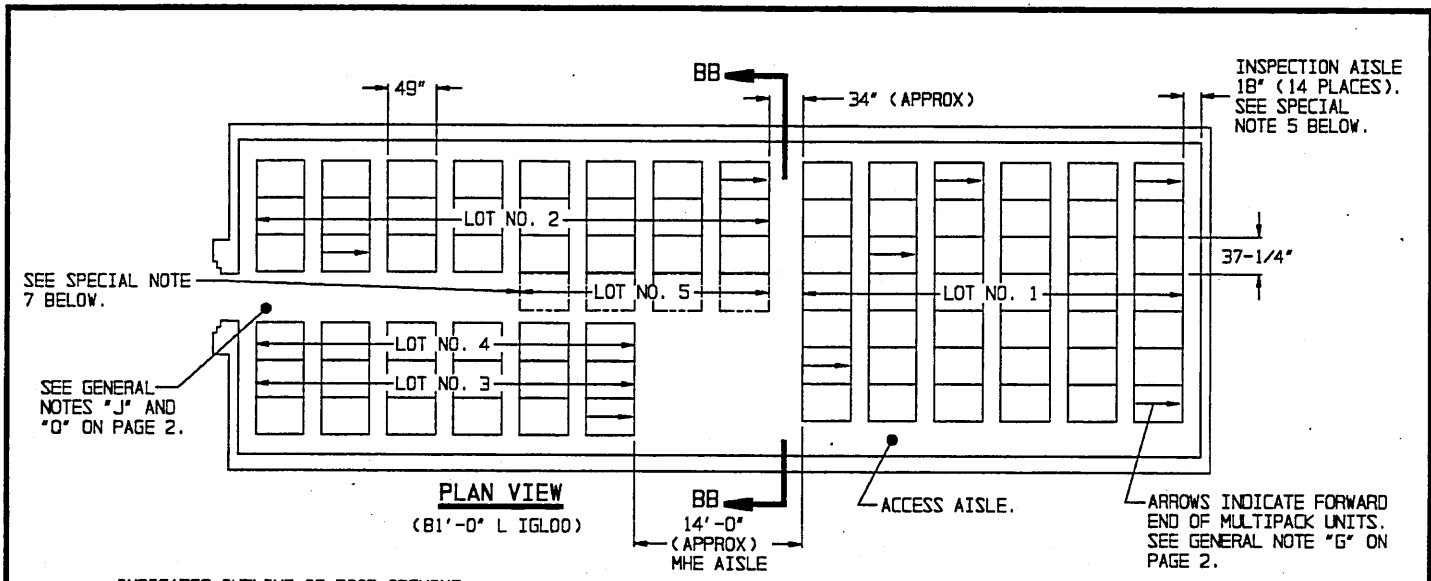
**SPECIAL NOTES:**

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS THE NUMBER AND SIZE OF LOTS TO BE STORED IN THE MAGAZINE REQUIRE. A "PLAN VIEW" AND A "SECTION VIEW" ON THIS PAGE, OF A 100'-8" LONG BY 50'-0" WIDE RECTANGULAR MAGAZINE IS SHOWN DEPICTING TYPICAL MULTIPLE-LOT STORAGE FOR THE PALLET UNIT.
2. WHEN DEVELOPING A STORAGE PLAN FOR MULTIPLE-LOT STORAGE OF PALLET UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN ON THIS PAGE, AND THE PROCEDURES SHOWN ON PAGES 24 AND 25.
3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, AS SHOWN IN "PLAN VIEW", THEY MUST BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
4. FLOOR DUNNAGE AND INTERMEDIATE DUNNAGE MUST NOT EXTEND INTO AISLES OR UNDER ADJACENT LOTS.

**(SPECIAL NOTES CONTINUED)**

5. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
6. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "P", "O", "R", AND "S" ON PAGE 2.
7. PALLET UNITS SHOWN BY PHANTOM LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "O" ON PAGE 2, RELATIVE TO "24 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF PALLET UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

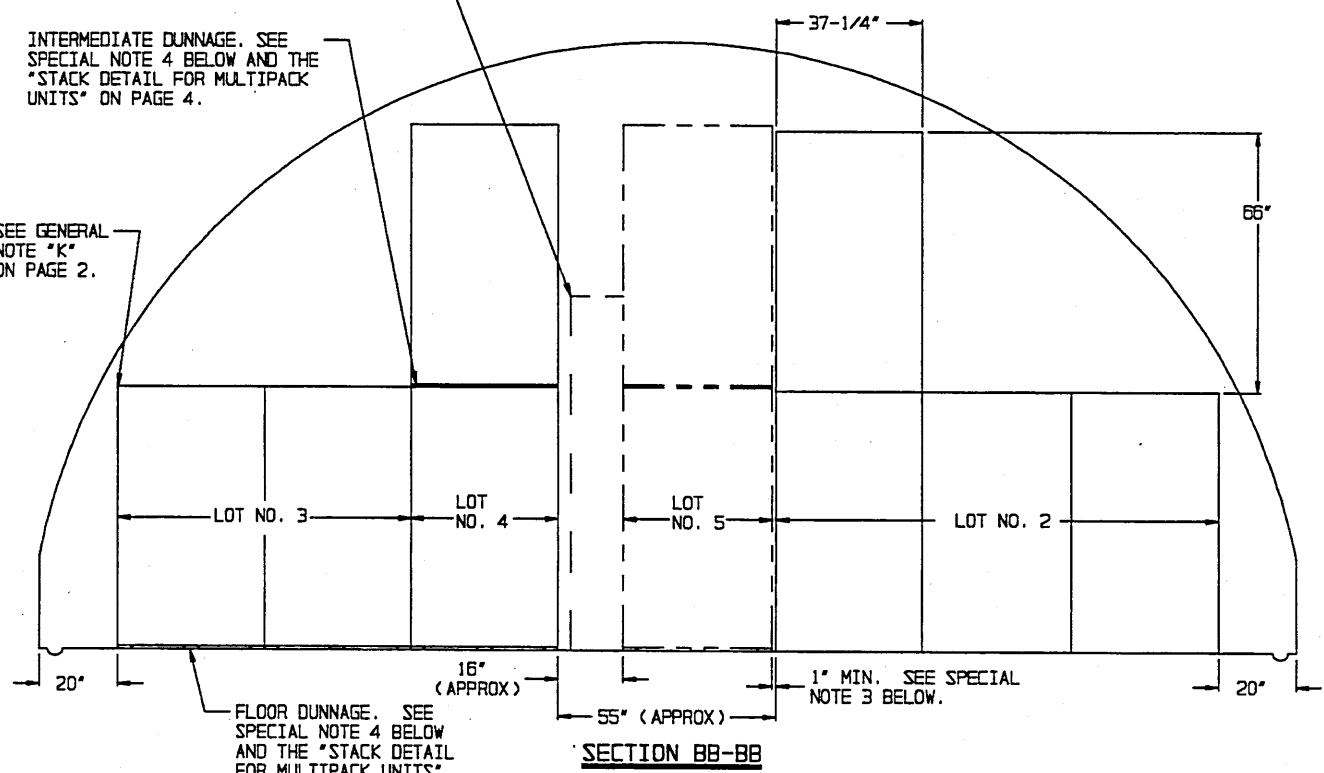
(CONTINUED AT RIGHT)



INDICATES OUTLINE OF DOOR OPENING.

INTERMEDIATE DUNNAGE. SEE SPECIAL NOTE 4 BELOW AND THE "STACK DETAIL FOR MULTIPACK UNITS" ON PAGE 4.

SEE GENERAL NOTE "K" ON PAGE 2.



**SPECIAL NOTES:**

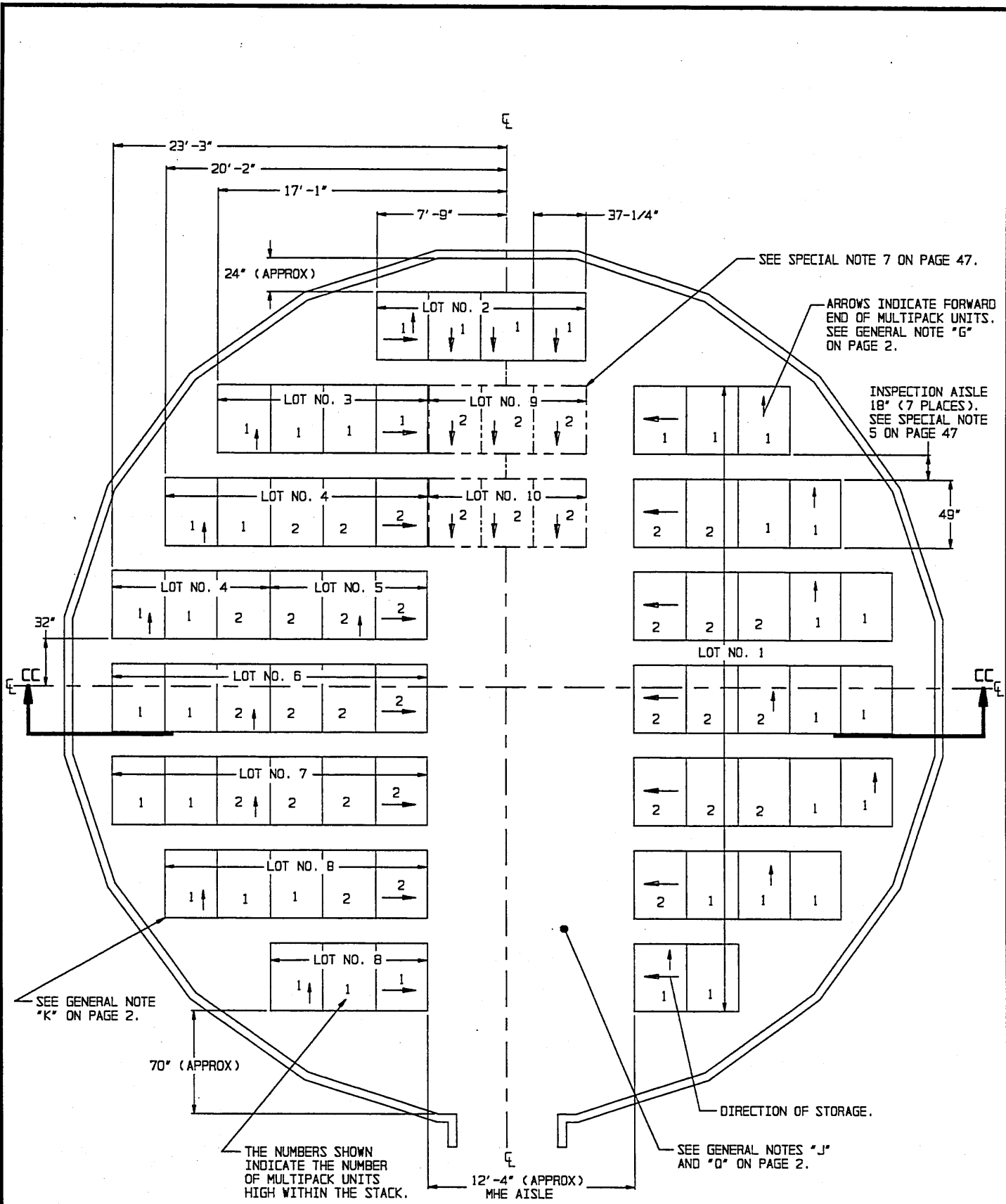
1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS THE NUMBER AND SIZE OF LOTS TO BE STORED IN THE MAGAZINE REQUIRE. A "PLAN VIEW" AND "SECTION VIEW" OF AN 81'-0" LONG BY 26'-6" WIDE BY 12'-9" HIGH IGLOO IS SHOWN DEPICTING TYPICAL MULTIPLE-LOT STORAGE FOR THE MULTIPACK UNIT.
2. THESE PROCEDURES WILL BE USED FOR MULTIPLE-LOT STORAGE IN IGLOO, ARCH TYPE, STRADLEY, AND OVAL ARCH MAGAZINES. WHEN DEVELOPING A STORAGE PLAN FOR MULTIPLE-LOT STORAGE OF MULTIPACK UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN ON THIS PAGE AND THE PROCEDURES SHOWN ON PAGES 26 THRU 31, DEPENDING ON WHICH TYPE MAGAZINE IS BEING USED.
3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, AS SHOWN IN "SECTION BB-BB", THEY MUST BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

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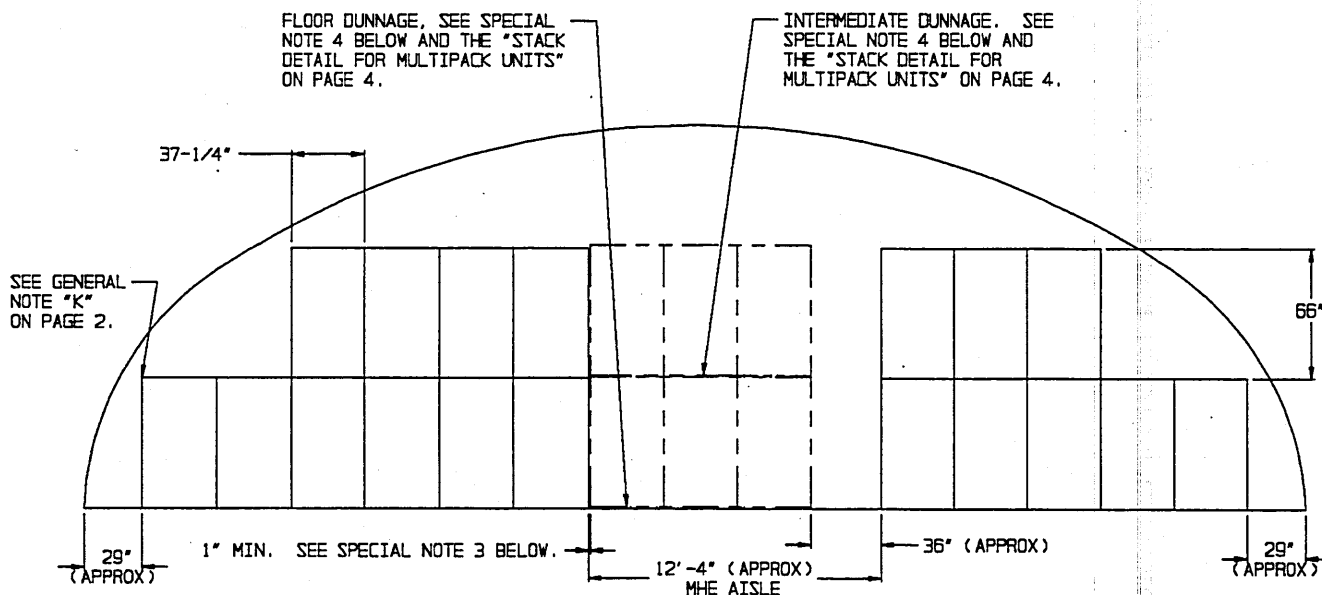
**(SPECIAL NOTES CONTINUED)**

4. FLOOR DUNNAGE AND INTERMEDIATE DUNNAGE MUST NOT EXTEND INTO AISLES OR UNDER ADJACENT LOTS.
5. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
6. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "P", "O", "R", AND "S" ON PAGE 2.
7. MULTIPACK UNITS SHOWN BY PHANTOM LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "O" ON PAGE 2, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF MULTIPACK UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. A "CENTER AISLE" IS TO BE AT LEAST 48" WIDE. AN AISLE SLIGHTLY WIDER THAN 48" WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

**TYPICAL MULTIPLE-LOT STORAGE PROCEDURES FOR MULTIPACK UNITS IN IGLOO, ARCH TYPE, STRADLEY AND OVAL ARCH MAGAZINES**



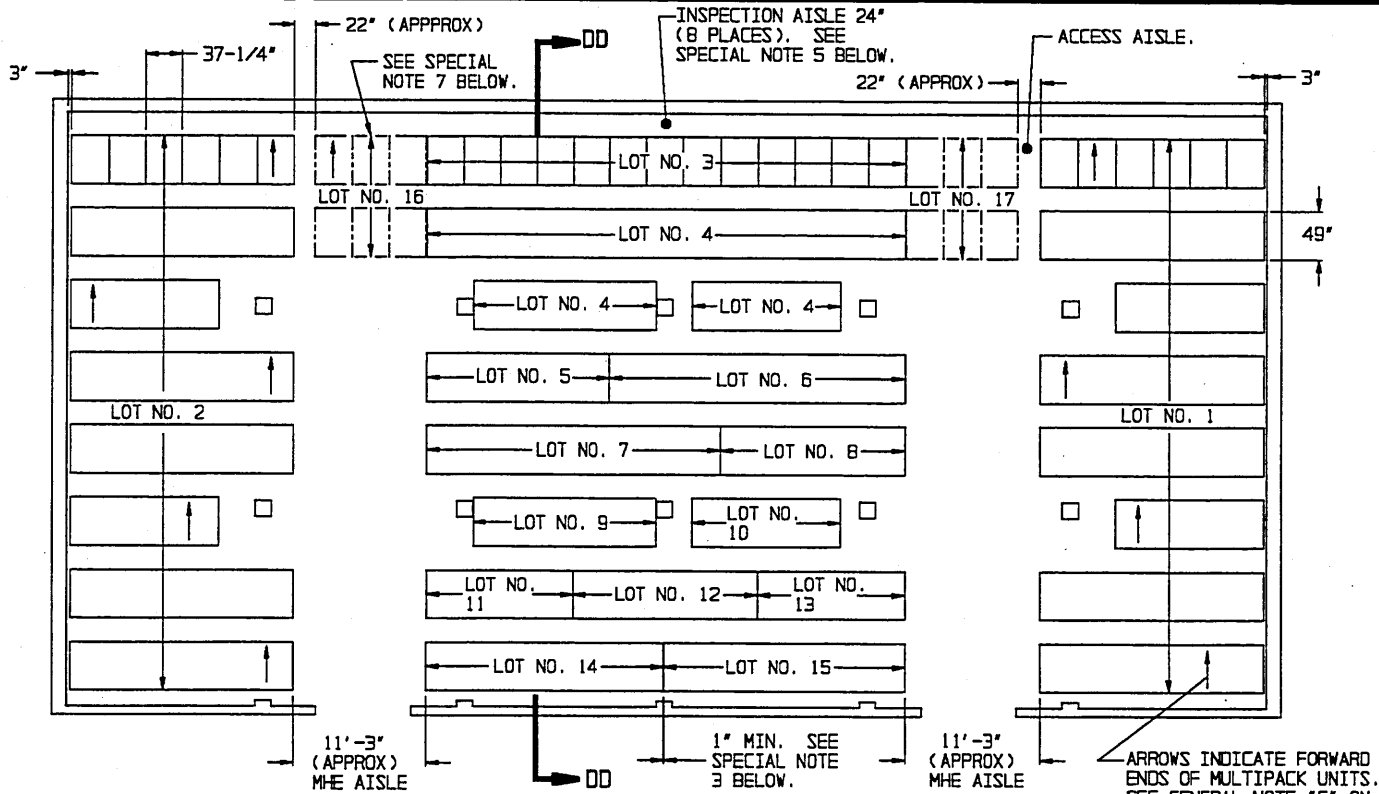
**PLAN VIEW**  
(52'-0" DIA MAGAZINE)



SECTION CC-CC

SPECIAL NOTES:

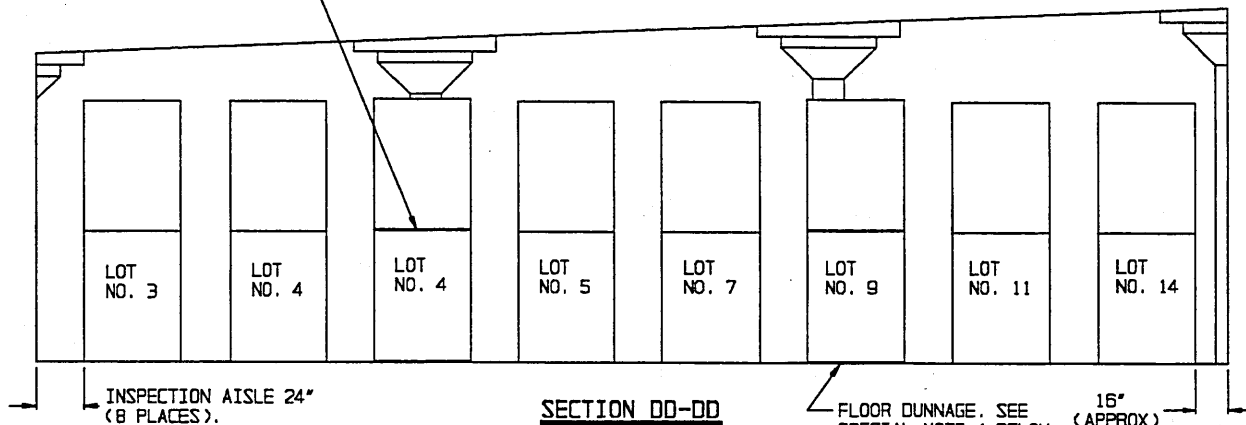
1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS THE NUMBER AND SIZE OF LOTS TO BE STORED IN THE MAGAZINE REQUIRE. A "PLAN VIEW" ON PAGE 46, AND A "SECTION VIEW" ON THIS PAGE, OF A 52'-0" DIAMETER CORBETTA MAGAZINE IS SHOWN DEPICTING TYPICAL MULTIPLE-LOT STORAGE FOR MULTIPACK UNITS.
2. WHEN DEVELOPING A STORAGE PLAN FOR MULTIPLE-LOT STORAGE OF MULTIPACK UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN IN THE "PLAN VIEW" ON PAGE 46, THE "SECTION CC-CC" ON THIS PAGE, AND THE PROCEDURES SHOWN ON PAGES 32 AND 33.
3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, AS SHOWN IN "SECTION CC-CC", THEY MUST BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
4. FLOOR DUNNAGE AND INTERMEDIATE DUNNAGE MUST NOT EXTEND INTO AISLES OR UNDER ADJACENT LOTS.
5. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
6. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "P", "Q", "R", AND "S" ON PAGE 2.
7. MULTIPACK UNITS SHOWN BY PHANTOM LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "Q" ON PAGE 2, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF MULTIPACK UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. HOWEVER, THIS SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.



INTERMEDIATE DUNNAGE. SEE SPECIAL NOTE 4 BELOW AND THE "STACK DETAIL FOR MULTIPACK UNITS" ON PAGE 4.

**PLAN VIEW**  
(100'-8" L BY 50'-0" W MAGAZINE)

ARROWS INDICATE FORWARD ENDS OF MULTIPACK UNITS. SEE GENERAL NOTE "G" ON PAGE 2.



**SECTION DD-DD**

FLOOR DUNNAGE. SEE SPECIAL NOTE 4 BELOW AND THE "STACK DETAIL FOR MULTIPACK UNITS" ON PAGE 4.

**SPECIAL NOTES:**

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS THE NUMBER AND SIZE OF LOTS TO BE STORED IN THE MAGAZINE REQUIRE. A "PLAN VIEW" AND A "SECTION VIEW" ON THIS PAGE, OF A 100'-8" LONG BY 50'-0" WIDE RECTANGULAR MAGAZINE IS SHOWN DEPICTING TYPICAL MULTIPLE-LOT STORAGE FOR THE MULTIPACK UNIT.
2. WHEN DEVELOPING A STORAGE PLAN FOR MULTIPLE-LOT STORAGE OF MULTIPACK UNITS, USE A COMBINATION OF THE PROCEDURES SHOWN ON THIS PAGE, AND THE PROCEDURES SHOWN ON PAGES 34 AND 35.
3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, AS SHOWN IN "PLAN VIEW", THEY MUST BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
4. FLOOR DUNNAGE AND INTERMEDIATE DUNNAGE MUST NOT EXTEND INTO AISLES OR UNDER ADJACENT LOTS.

**(SPECIAL NOTES CONTINUED)**

5. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "H" ON PAGE 2.
6. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTE "D", ON PAGE 2.
7. MULTIPACK UNITS SHOWN BY PHANTOM LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "O" ON PAGE 2, RELATIVE TO "24 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF MULTIPACK UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

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