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DATE 1/11/01

APPENDIX 2

LOADING AND BRACING PROCEDURES FOR AMMUNITION LOADED ON CONTAINER ROLL IN/OUT PLATFORM (CROP)

BOXED AMMUNITION PALLETIZED ON 40" X 48" WOODEN PALLETS; TYPICAL PALLET UNIT SIZE 40-1/2" L X 48" W X 35-5/8" H (2,000 LBS MAXIMUM WEIGHT)

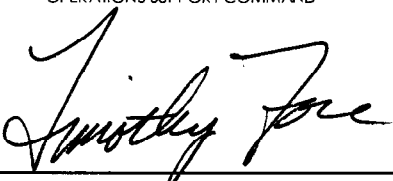
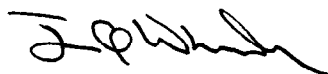
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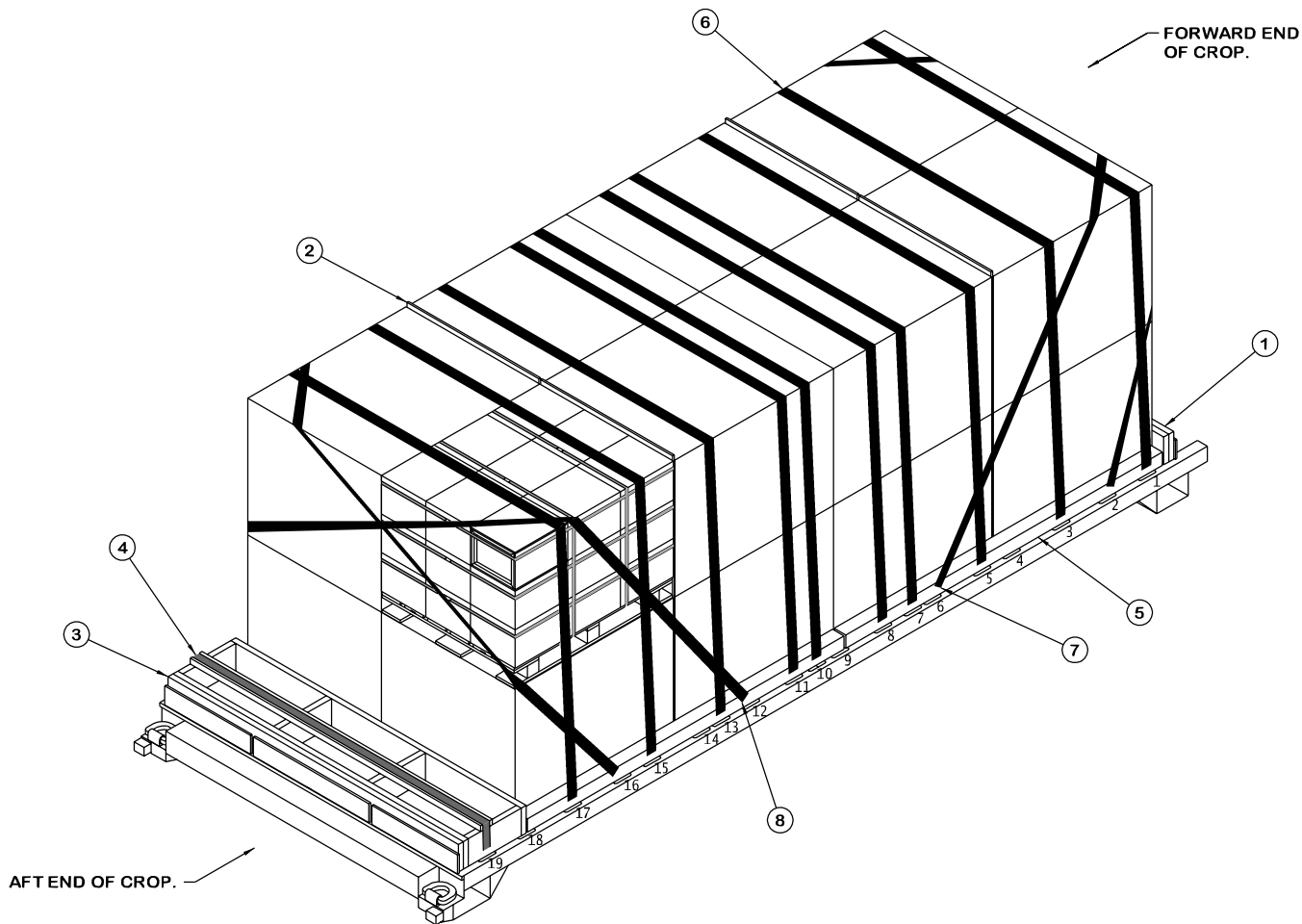
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NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC CROP OUTLOADING PROCEDURES DRAWING 19-48-4906-CA17Q7.

- LOADING AND BRACING SPECIFICATIONS SET FORTH WITHIN THIS DRAWING ARE APPLICABLE TO LOADS THAT ARE TO BE SHIPPED BY TRAILER/CONTAINER-ON-FLATCAR (T/COFC) RAIL CARRIER SERVICE. THESE SPECIFICATIONS MAY ALSO BE USED FOR LOADS THAT ARE TO BE MOVED BY MOTOR OR WATER CARRIERS.

U.S. ARMY MATERIEL COMMAND DRAWING

APPROVED, U.S. ARMY OPERATIONS SUPPORT COMMAND 	ENGINEER	BASIC	WALTER GORDON		DO NOT SCALE			
		REV.			WEBSITE: HTTP://WWW.DAC.ARMY.MIL			
	TECHNICIAN	BASIC			NOVEMBER 2000			
		REV.						
	DRAFTSMAN	BASIC						
		REV.						
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND 	TRANSPORTATION ENGINEERING DIVISION	<i>William R. Ineich</i>						
	VALIDATION ENGINEERING DIVISION	<i>[Signature]</i>		TESTED	CLASS	DIVISION	DRAWING	FILE
	ENGINEERING DIRECTORATE	<i>[Signature]</i>			19	48	4906/ 2	CA17Q7
U.S. ARMY DEFENSE AMMUNITION CENTER								



ISOMETRIC VIEW

KEY NUMBERS

(KEY NUMBERS CONTINUED)

- ⑦ FORWARD END RESTRAINT STRAP, 3-INCH WIDE WEB STRAP TIE-DOWN ASSEMBLY FOR CROP (2 REQD). INSTALL EACH STRAP FROM THE SIXTH TIEDOWN ANCHOR ON ONE SIDE OF THE CROP (ONE ON EACH SIDE), OVER THE TOP AND ACROSS THE FRONT OF THE PALLET UNITS AND BACK DOWN TO THE SECOND TIEDOWN ANCHOR ON THE OPPOSITE SIDE OF THE CROP. ALIGN SCUFF SLEEVES OVER ALL SHARP EDGES AND FIRMLY TENSION STRAP. SEE GENERAL NOTE "F" ON PAGE 3.
- ⑧ AFT END RESTRAINT STRAP, 3-INCH WIDE WEB STRAP TIEDOWN ASSEMBLY FOR CROP (2 REQD). INSTALL EACH STRAP FROM THE TWELFTH TIEDOWN ANCHOR ON ONE SIDE OF THE CROP (ONE ON EACH SIDE), OVER THE TOP AND ACROSS THE AFT OF THE PALLET UNITS AND BACK DOWN TO THE SIXTEENTH TIEDOWN ANCHOR ON THE OPPOSITE SIDE OF THE CROP. ALIGN SCUFF SLEEVES OVER ALL SHARP EDGES AND FIRMLY TENSION STRAP. SEE GENERAL NOTE "F" ON PAGE 3.

- ① FORWARD FILLER ASSEMBLY (1 REQD). SEE THE DETAIL ON PAGE 4. CENTER AGAINST FORWARD CROP END GATE AND, AFTER THE PALLET UNITS ARE LOADED, NAIL W/2-12d NAILS THRU THE HOLES IN THE FORWARD CROP END GATE INTO THE FORWARD FILLER ASSEMBLY, LEAVING THE NAIL HEADS PROTRUDING THRU THE HOLES TO PROVIDE LATERAL AND VERTICAL RESTRAINT. SEE GENERAL NOTE "B" ON PAGE 3.
- ② SEPARATOR ASSEMBLY (4 REQD). SEE THE DETAIL ON PAGE 6. INSTALL ONE ASSEMBLY AT AFT END OF EACH FORWARD STACK OF PALLET UNITS AND ONE ASSEMBLY AT FORWARD END OF EACH AFT STACK OF PALLET UNITS. SEE GENERAL NOTE "E" ON PAGE 3.
- ③ AFT FILLER ASSEMBLY (1 REQD). SEE DETAIL ON PAGE 5. CENTER AGAINST AFT CROP END GATE AND, AFTER THE PALLET UNITS ARE LOADED, NAIL W/2-12d NAILS THRU THE SLOTS IN THE AFT CROP END GATE INTO THE AFT FILLER ASSEMBLY, LEAVING THE NAIL HEADS PROTRUDING THRU THE SLOTS TO PROVIDE LATERAL RESTRAINT. SEE GENERAL NOTE "B" ON PAGE 3.
- ④ RETAINER STRAP, 2-INCH WIDE WEB STRAP TIEDOWN ASSEMBLY (1 REQD). INSTALL TO EXTEND FROM A TIEDOWN RING ON SIDE OF CROP, OVER TOP OF STRAPPING BOARD OF AFT FILLER ASSEMBLY, TO CORRESPONDING TIEDOWN RING ON OPPOSITE SIDE OF CROP. POSITION STRAP SCUFF SLEEVES AT SHARP EDGES. TAKE UP EXCESS SLACK IN STRAP AND THEN RATCHET TIGHT. SEE GENERAL NOTE "F" ON PAGE 3.
- ⑤ SIDE FILL, 4" X 4" X 8'-0" (4 REQD). INSTALL TWO ON EACH SIDE OF CROP. SEE GENERAL NOTES "G" AND "H" ON PAGE 3.
- ⑥ HOLD-DOWN STRAP, 3-INCH WIDE WEB STRAP TIEDOWN ASSEMBLY FOR CROP (10 REQD). INSTALL EACH HOLD-DOWN STRAP TO EXTEND FROM THE DESIGNATED TIEDOWN ANCHOR ON ONE SIDE OF CROP, OVER TOP OF PALLET UNITS, TO CORRESPONDING TIEDOWN ANCHOR ON OPPOSITE SIDE OF CROP. ALIGN SCUFF SLEEVES OVER ALL SHARP EDGES AND FIRMLY TENSION STRAP. SEE GENERAL NOTE "F" ON PAGE 3.

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GENERAL NOTES

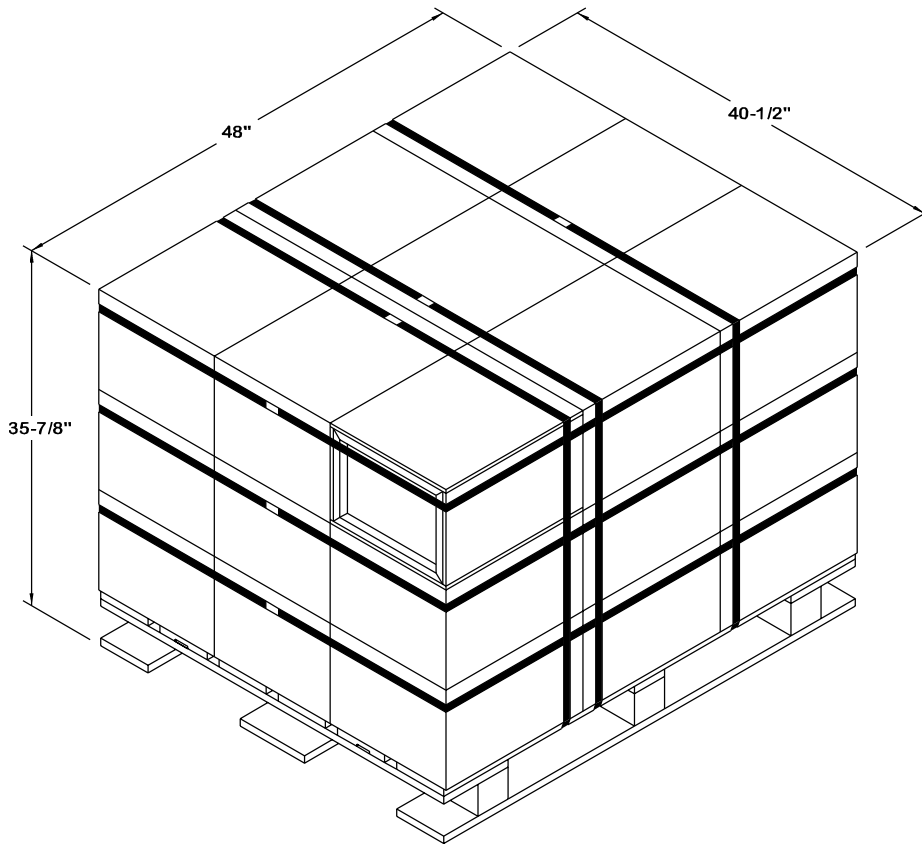
- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC LOADING PROCEDURES DRAWING 19-48-4906-CA17Q7. TO PRODUCE AN APPROVED LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. THE OUTLOADING PROCEDURES DEPICTED IN THIS DRAWING ARE APPLICABLE TO LOADS OF 16 PALLET UNITS. SEE PAGE 4 FOR DETAIL OF THE TYPICAL PALLET UNIT. AN M3A1 (HYUNDAI) CROP IS SHOWN AS TYPICAL. OTHER MANUFACTURER'S CROPS CAN BE USED FOR THE LOAD SHOWN ON PAGE 2. THE AFT AND FORWARD END FILLER ASSEMBLIES OR PIECES MUST BE RESTRAINED FROM MOVING IN BOTH THE LATERAL AND VERTICAL DIRECTIONS. THIS IS ACCOMPLISHED IN THE LOAD SHOWN ON PAGE 2 WITH A 2" WIDE WEB STRAP TIEDOWN ASSEMBLY (AFT FILLER ASSEMBLY) AND RETAINING NAILS (FORWARD FILLER ASSEMBLY). IF THE CONFIGURATION OF A CROP IS SUCH THAT VERTICAL OR LATERAL RESTRAINT CANNOT BE PROVIDED, ADDITIONAL RESTRAINT METHODS, TO INCLUDE HOLD DOWN PIECES, RETAINING NAILS, AND/OR 2" WIDE WEB STRAP TIEDOWN ASSEMBLIES MUST BE INSTALLED.
- C. THE LOADING PROCEDURES DEPICTED HEREIN MAY BE USED FOR OUTLOADING PALLET UNITS WITH DIMENSIONS OTHER THAN WHAT IS SHOWN ON PAGE 4, PROVIDED THE OVERALL PALLET UNIT DIMENSIONS RESULT IN A LOAD THAT IS CONTAINED WITHIN AN ENVELOPE OF 211" L X 89" W X 73-1/2" H.
- D. DIMENSIONS, CUBE AND WEIGHT OF THE PALLET UNITS WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- E. DIMENSIONS GIVEN FOR DUNNAGE ASSEMBLIES WILL BE FIELD CHECKED PRIOR TO THEIR ASSEMBLY. PALLET UNITS MUST FIT SNUGLY AGAINST THE DUNNAGE ASSEMBLIES. THIS GUIDANCE MUST BE APPLIED PRIOR TO BEGINNING AN OUTLOADING OPERATION. ALSO, DUE TO VARIATION OF PALLET UNIT DIMENSIONS, ADJUSTMENTS MAY BE REQUIRED AS TO THE LOCATION OF CERTAIN PIECES ON DUNNAGE ASSEMBLIES.
- F. ALL WEB STRAP TIEDOWN ASSEMBLIES MUST HAVE THE EXCESS LENGTH OF THE STRAP SECURED. ROLL UP AND BUNDLE THE EXCESS LENGTH OF WEB STRAP, SECURING WITH CABLE TIES. SEE THE "STRAP END SECUREMENT" DETAIL AND GENERAL NOTE "K.12" IN THE BASIC PROCEDURE DRAWING 19-48-4906-CA17Q7.
- G. EACH END OF THE SIDE FILL PIECES MUST BE SECURED BY NAILING A 10d NAIL THRU A 3" WEBSTRAP HOOK SLOT. SEE "STRAP HOOK DETAIL" AND GENERAL NOTE "G.2" IN THE BASIC PROCEDURES DRAWING 19-48-4906-CA17Q7.
- H. FOR ALTERNATE SIDE BLOCKING, SEE GENERAL NOTE "D.4" IN THE BASIC PROCEDURES DRAWING 19-48-4906-CA17Q7.
- J. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM AND ONE POUND EQUALS 0.454 KG.

BILL OF MATERIAL

LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	14	9
2" X 8"	34	45
4" X 4"	32	43
NAILS	NO. REQD	POUNDS
6d (2")	24	NIL
10d (3")	48	3/4
12d (3-1/4")	4	NIL
PLYWOOD, 1/2" - - -	81.12 SQ FT REQD - - -	111.53 LBS
2" WEB STRAP TIEDOWN ASSEMBLY - - - - -	1 REQD - - - - -	5.5 LBS

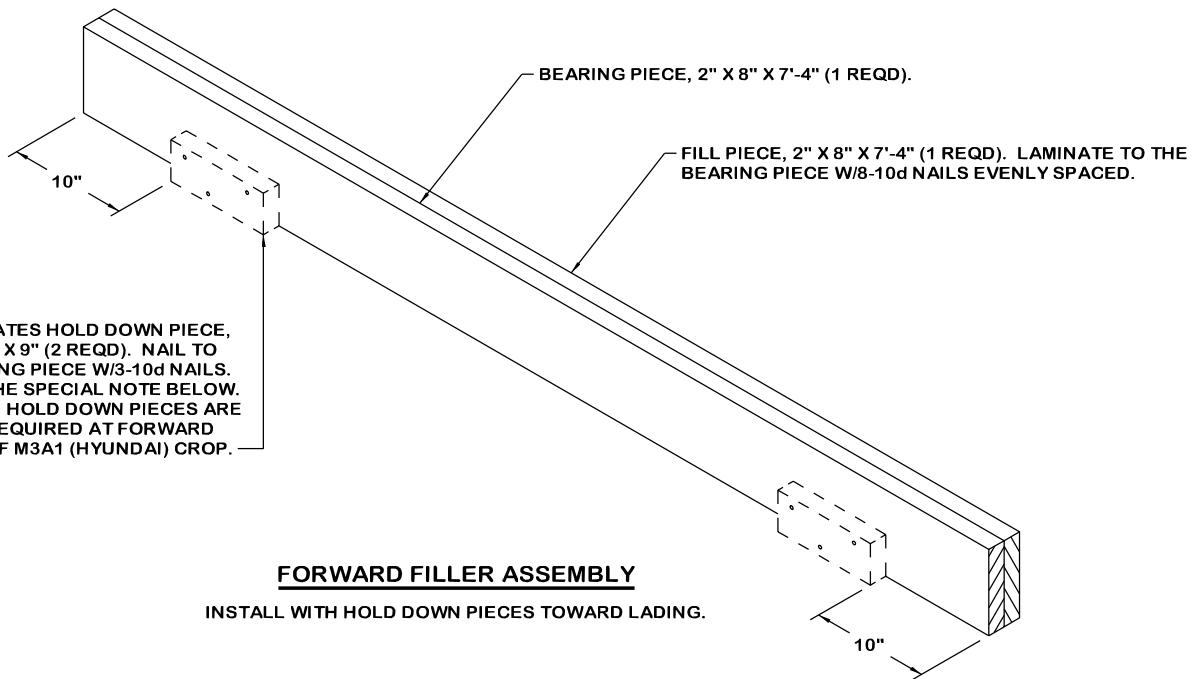
LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
PALLET UNIT - - - - -	16 - - - - -	24,288 LBS
DUNNAGE - - - - -	- - - - -	311 LBS
CROP - - - - -	- - - - -	3,800 LBS
TOTAL WEIGHT - - - - -		28,399 LBS (APPROX)

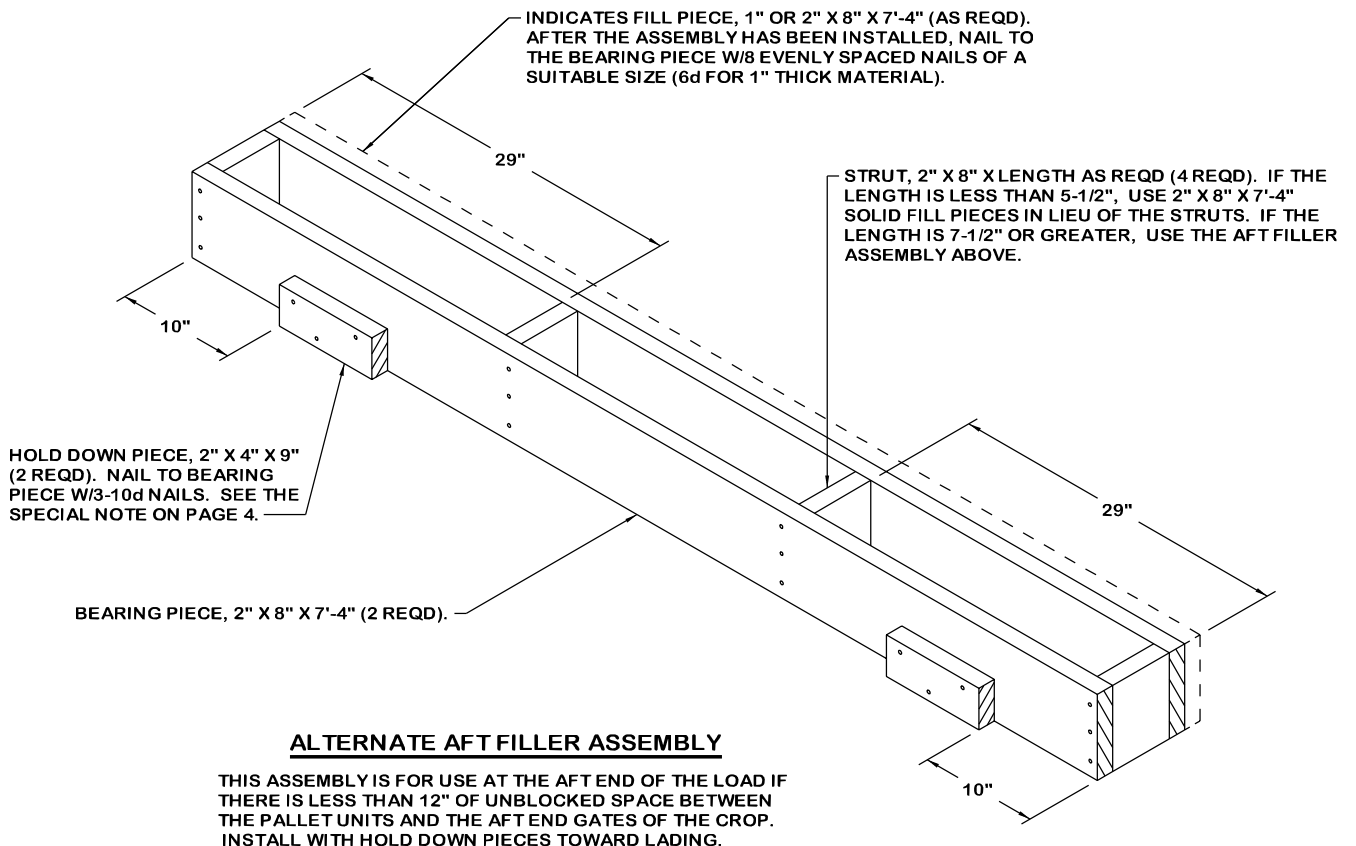
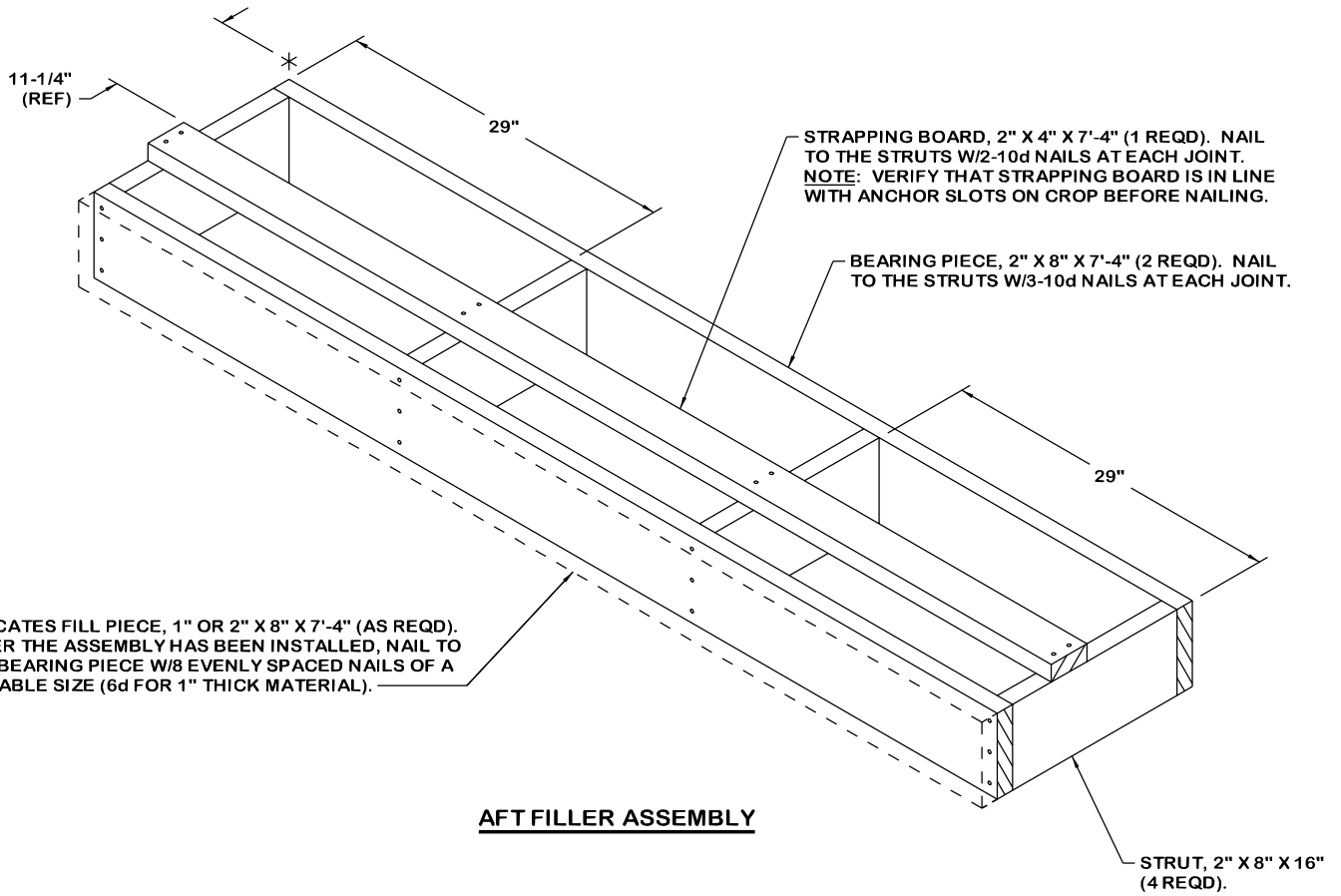


TYPICAL PALLET UNIT DETAIL

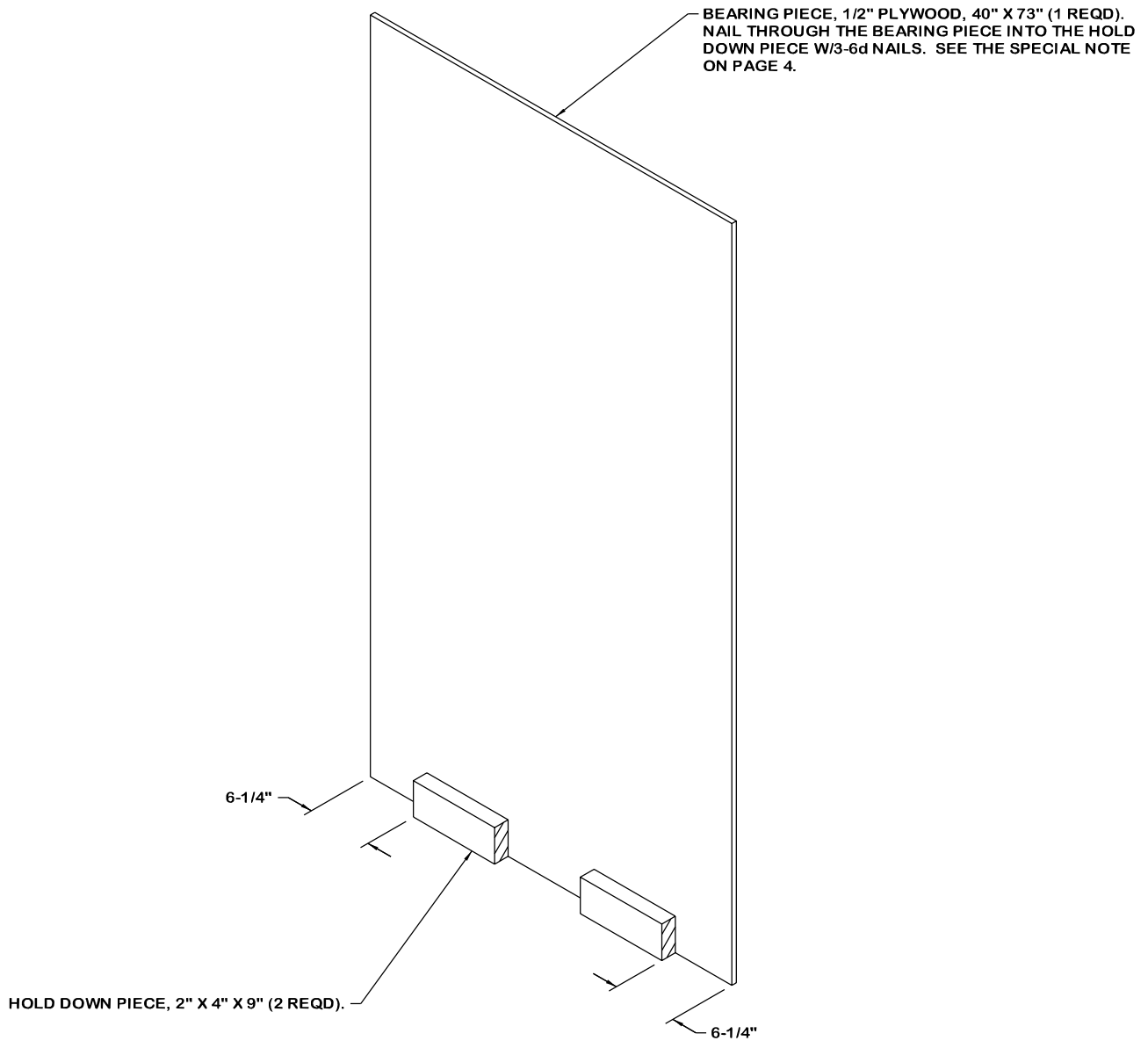
GROSS WEIGHT - - - - - 1,518 LBS (APPROX)
 CUBE - - - - - 40.4 CUBIC FEET (APPROX)



SPECIAL NOTE: HOLD DOWN PIECES (IF REQD) MUST BE RECESSED UNDERNEATH THE PALLET UNITS AND FIT BETWEEN THE PALLET SKIDS. FIELD CHECK DIMENSIONS BEFORE ASSEMBLY TO ENSURE A PROPER FIT. SEE GENERAL NOTES "B" AND "E" ON PAGE 3.



DETAILS



SEPARATOR ASSEMBLY

NOTE: THIS ASSEMBLY STABILIZES THE PALLET UNIT
 STACKS AND IS ONLY REQUIRED FOR PALLET UNITS
 CONTAINING WIREBOUND BOXES.