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DATE 3/04/01

APPENDIX 109

LOADING AND BRACING PROCEDURES FOR AMMUNITION LOADED ON CONTAINER ROLL IN/OUT PLATFORM (CROP)

SIGNALS AND FLARES PALLETIZED ON WOODEN
PALLETS; INCLUDES FIVE UNIQUE PALLET
CONFIGURATIONS PER LOAD

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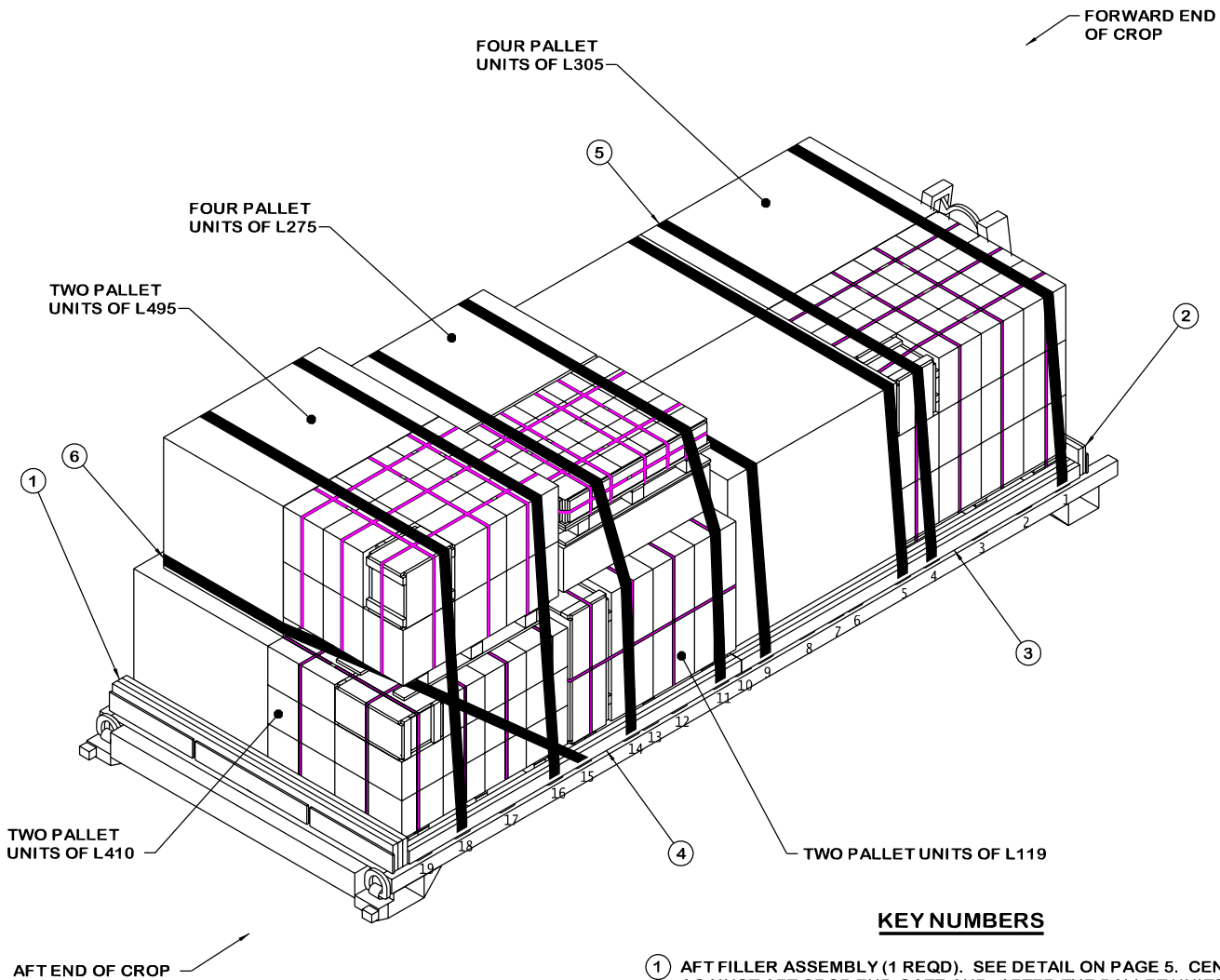
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NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC CROP OUTLOADING PROCEDURES DRAWING 19-48-4906-CA17Q7.

- LOADING AND BRACING SPECIFICATIONS SET FORTH WITHIN THIS DRAWING ARE APPLICABLE TO LOADS THAT ARE TO BE SHIPPED BY TRAILER/CONTAINER-ON-FLATCAR (T/COFC) RAIL CARRIER SERVICE. THESE SPECIFICATIONS MAY ALSO BE USED FOR LOADS THAT ARE TO BE MOVED BY MOTOR OR WATER CARRIERS.

U.S. ARMY MATERIEL COMMAND DRAWING

APPROVED, U.S. ARMY OPERATIONS SUPPORT COMMAND <i>[Signature: Timothy R. Fore]</i>	ENGINEER	BASIC		DO NOT SCALE			
		REV.					
	TECHNICIAN	BASIC	PATRICK DOUGHERTY	WEBSITE: HTTP://WWW.DAC.ARMY.MIL			
		REV.		JANUARY 2001			
DRAFTSMAN	BASIC						
		REV.					
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND <i>[Signature: J. P. White]</i> U.S. ARMY DEFENSE AMMUNITION CENTER	TRANSPORTATION ENGINEERING DIVISION	<i>[Signature: Laura G. Fyfe]</i>					
	VALIDATION ENGINEERING DIVISION	<i>[Signature: Doug Wilson]</i>		CLASS	DIVISION	DRAWING	FILE
	ENGINEERING DIRECTORATE	<i>[Signature: William R. French]</i>		19	48	4906/ 109	CA17Q7



ISOMETRIC VIEW

(KEY NUMBERS CONTINUED)

- ⑥ AFT END RESTRAINT STRAP, 3-INCH WIDE WEB STRAP TIEDOWN ASSEMBLY FOR CROP (1 REQD). INSTALL STRAP FROM THE FIFTEENTH TIEDOWN ANCHOR ON ONE SIDE OF THE CROP AT AN ANGLE AROUND THE POSTS OF THE REAR PALLET UNITS ON THE SECOND LAYER AND BACK DOWN TO THE CORRESPONDING TIEDOWN ANCHOR ON THE OPPOSITE SIDE OF THE CROP. ALIGN SCUFF SLEEVES OVER ALL SHARP EDGES AND FIRMLY TENSION STRAP. SEE GENERAL NOTES "F" AND "G" ON PAGE 3.

KEY NUMBERS

- ① AFT FILLER ASSEMBLY (1 REQD). SEE DETAIL ON PAGE 5. CENTER AGAINST AFT CROP END GATE AND, AFTER THE PALLET UNITS ARE LOADED, NAIL W/2-12d NAILS THRU THE SLOTS IN THE AFT CROP END GATE INTO THE AFT FILLER ASSEMBLY, LEAVING THE NAIL HEADS PROTRUDING THRU THE SLOTS TO PROVIDE LATERAL RESTRAINT.
- ② FORWARD FILLER, 1" OR 2" X 8" X 7'-4" (AS REQD). LAMINATE EACH PIECE TO THE PREVIOUS PIECE W/8 NAILS OF A SUITABLE SIZE (6d NAILS FOR 1" THICK MATERIAL). CENTER AGAINST FORWARD CROP END GATE AND, AFTER THE PALLET UNITS ARE LOADED, NAIL W/2-12d NAILS THRU THE HOLES IN THE FORWARD CROP END GATE INTO THE FORWARD FILLER PIECES, LEAVING THE NAIL HEADS PROTRUDING THRU THE HOLES TO PROVIDE LATERAL AND VERTICAL RESTRAINT.
- ③ SIDE BLOCKING A, 2" X 4" X 8'-10" (TRIPLED) (2 REQD). LAMINATE THE SECOND BOARD TO THE FIRST BOARD W/8-10d NAILS. LAMINATE THE THIRD BOARD TO THE SECOND BOARD IN A SIMILAR MANNER. POSITION AGAINST THE PALLETS ON BOTH SIDES OF THE CROP AS SHOWN. AFTER THE HOLD-DOWN STRAPS ARE INSTALLED, NAIL THROUGH THE STRAP ATTACHMENT SLOTS OF EACH HOLD-DOWN STRAP INTO THE SIDE BLOCKING W/1-10d NAIL PARTIALLY DRIVEN AND BENT OVER SIDE OF HOOK.
- ④ SIDE BLOCKING B, 2" X 4" X 8'-8" (DOUBLED) (2 REQD). LAMINATE THE SECOND BOARD TO THE FIRST BOARD W/8-10d NAILS. POSITION AGAINST THE PALLETS ON BOTH SIDES OF THE CROP AS SHOWN. AFTER THE HOLD-DOWN STRAPS ARE INSTALLED, NAIL THROUGH THE STRAP ATTACHMENT SLOTS OF EACH HOLD-DOWN STRAP INTO THE SIDE BLOCKING W/1-10d NAIL PARTIALLY DRIVEN AND BENT OVER SIDE OF HOOK.
- ⑤ HOLD-DOWN STRAP, 3-INCH WIDE WEB STRAP TIEDOWN ASSEMBLY FOR CROP (8 REQD). INSTALL EACH HOLD-DOWN STRAP TO EXTEND FROM THE DESIGNATED TIEDOWN ANCHOR ON ONE SIDE OF CROP, OVER THE TOP OF THE PALLET UNITS, TO THE CORRESPONDING TIEDOWN ANCHOR ON THE OPPOSITE SIDE OF THE CROP. ALIGN SCUFF SLEEVES OVER ALL SHARP EDGES AND FIRMLY TENSION STRAP. SEE GENERAL NOTES "F" AND "G" ON PAGE 3.

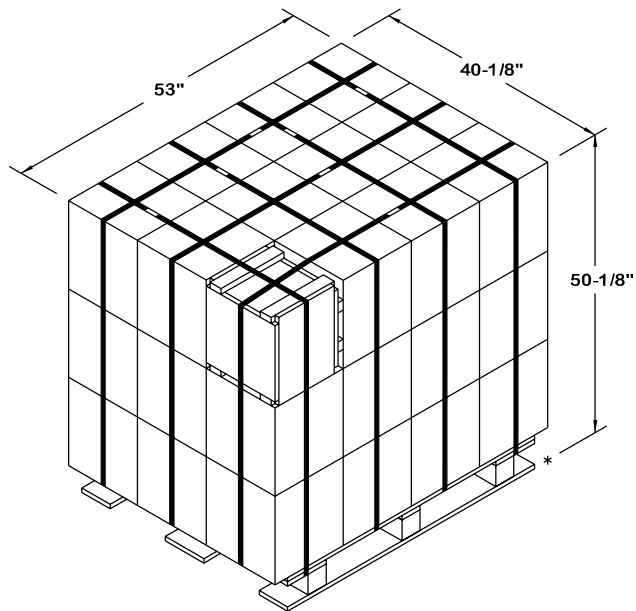
GENERAL NOTES

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC LOADING PROCEDURES DRAWING 19-48-4906-CA17Q7. TO PRODUCE AN APPROVED LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. THE OUTLOADING PROCEDURES DEPICTED IN THIS DRAWING ARE APPLICABLE TO LOADS OF 14 PALLET UNITS. SEE PAGES 4 AND 5 FOR DETAILS OF THE TYPICAL PALLET UNITS. AN M3A1 (HYUNDAI) CROP IS SHOWN AS TYPICAL. OTHER MANUFACTURER'S CROPS CAN BE USED FOR THE LOAD SHOWN ON PAGE 2. ACTUAL CROP CONFIGURATION WILL DETERMINE WHETHER THE LOADING STARTS AT THE AFT OR THE FORWARD END OF THE CROP. THE AFT AND FORWARD END FILLER ASSEMBLIES OR PIECES MUST BE RESTRAINED FROM MOVING IN BOTH THE LATERAL AND VERTICAL DIRECTIONS. THIS IS ACCOMPLISHED IN THE LOAD SHOWN ON PAGE 2 WITH HOLD DOWN PIECES (AFT FILLER ASSEMBLY) AND RETAINING NAILS (FORWARD AND AFT FILLERS). IF THE CONFIGURATION OF A CROP IS SUCH THAT VERTICAL OR LATERAL RESTRAINT CANNOT BE PROVIDED, ADDITIONAL RESTRAINT METHODS, TO INCLUDE HOLD DOWN PIECES, RETAINING NAILS, AND/OR 2" WIDE WEB STRAP TIEDOWN ASSEMBLIES MUST BE INSTALLED.
- C. THE LOADING PROCEDURES DEPICTED HEREIN MAY BE USED FOR OUTLOADING PALLET UNITS WITH DIMENSIONS OTHER THAN WHAT IS SHOWN ON PAGE 4, PROVIDED THE OVERALL PALLET UNIT DIMENSIONS RESULT IN A LOAD THAT IS CONTAINED WITHIN AN ENVELOPE OF 211" L X 89" W X 73-1/2" H.
- D. DIMENSIONS, CUBE AND WEIGHT OF THE PALLET UNITS WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- E. DIMENSIONS GIVEN FOR DUNNAGE ASSEMBLIES WILL BE FIELD CHECKED PRIOR TO THEIR ASSEMBLY. PALLET UNITS MUST FIT SNUGLY AGAINST THE DUNNAGE ASSEMBLIES. THIS GUIDANCE MUST BE APPLIED PRIOR TO BEGINNING AN OUTLOADING OPERATION. ALSO, DUE TO VARIATION OF PALLET UNIT DIMENSIONS, ADJUSTMENTS MAY BE REQUIRED AS TO THE LOCATION OF CERTAIN PIECES ON DUNNAGE ASSEMBLIES.
- F. ALL WEB STRAP TIEDOWN ASSEMBLIES MUST HAVE THE EXCESS LENGTH OF THE STRAP SECURED. ROLL UP AND BUNDLE THE EXCESS LENGTH OF WEB STRAP, SECURING WITH CABLE TIES. SEE THE "STRAP END SECUREMENT" DETAIL AND GENERAL NOTE "K.12" IN THE BASIC PROCEDURE DRAWING 19-48-4906-CA17Q7.
- G. UNUSED WEB STRAP TIEDOWN ASSEMBLIES MUST BE SECURED AS DELINEATED IN GENERAL NOTE "K.13" IN THE BASIC PROCEDURE DRAWING 19-48-4906-CA17Q7.
- H. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM AND ONE POUND EQUALS 0.454 KG.

BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
1" X 8"	8	5
2" X 4"	89	60
2" X 8"	30	40
NAILS	NO. REQD	POUNDS
6d (2")	8	1/4
10d (3")	86	1-1/2
12d (3-1/4")	4	1/4

LOAD AS SHOWN

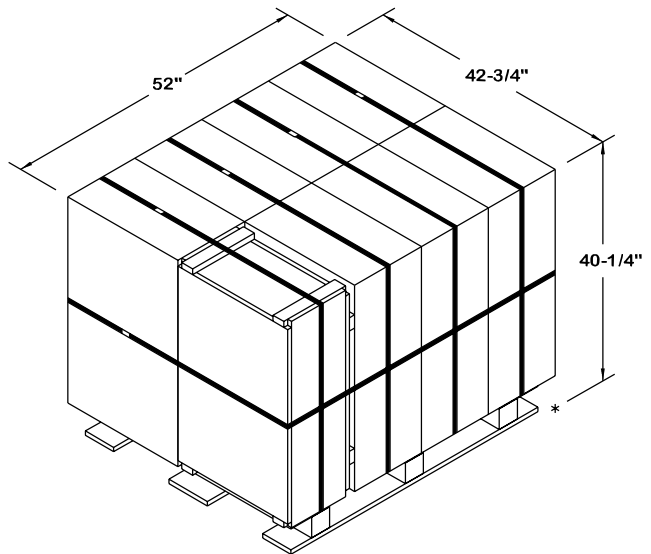
ITEM	QUANTITY	WEIGHT (APPROX)
L119 PALLET UNIT	2	1,612 LBS
L275 PALLET UNIT	4	1,832 LBS
L305 PALLET UNIT	4	8,284 LBS
L410 PALLET UNIT	2	4,348 LBS
L495 PALLET UNIT	2	1,834 LBS
DUNNAGE		212 LBS
CROP		3,800 LBS
TOTAL WEIGHT		21,922 LBS (APPROX)



L305 PALLET UNIT DETAIL *

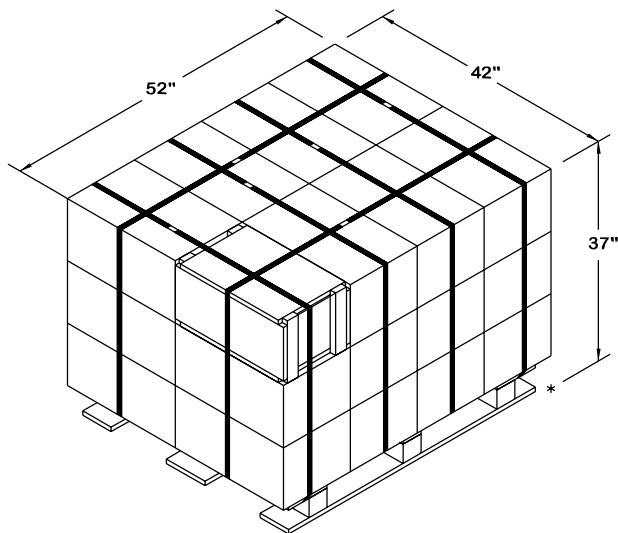
GROSS WEIGHT - - - - - 2,071 LBS (APPROX)
 CUBE - - - - - 61.7 CUBIC FEET (APPROX)

* L306/L307/L311/L312/L314 PALLET UNIT
 WEIGHT AND CUBE IDENTICAL.



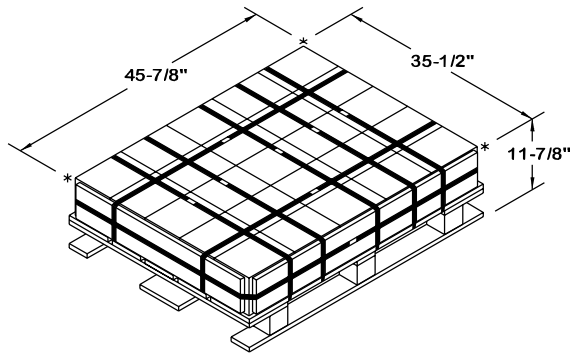
L119 PALLET UNIT DETAIL

GROSS WEIGHT - - - - - 806 LBS (APPROX)
 CUBE - - - - - 51.8 CUBIC FEET (APPROX)



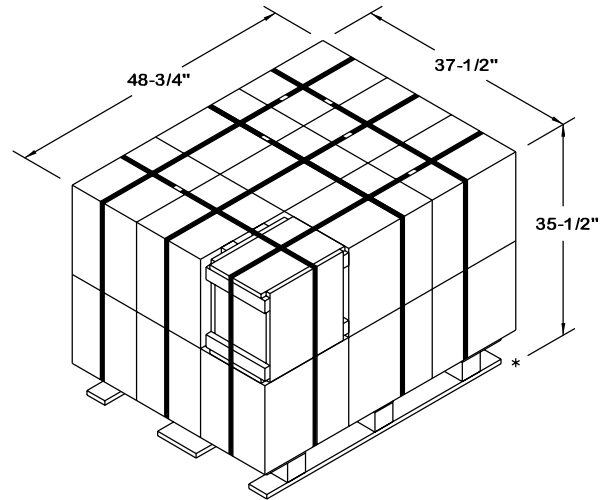
L410 PALLET UNIT DETAIL

GROSS WEIGHT - - - - - 2,174 LBS (APPROX)
 CUBE - - - - - 46.8 CUBIC FEET (APPROX)



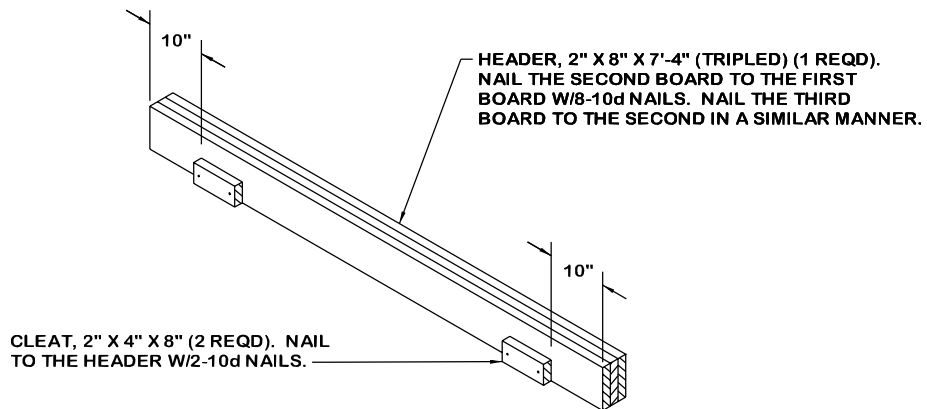
L275 PALLET UNIT DETAIL

GROSS WEIGHT - - - - - 458 LBS (APPROX)
 CUBE - - - - - 11.2 CUBIC FEET (APPROX)



L495 PALLET UNIT DETAIL

GROSS WEIGHT - - - - - 917 LBS (APPROX)
 CUBE - - - - - 37.6 CUBIC FEET (APPROX)



AFT FILLER ASSEMBLY

THIS AFT FILLER ASSEMBLY WILL BE PLACED AT THE
 REAR OF THE LOAD WITH THE CLEATS RECESSED
 UNDER THE AFT PALLET UNITS. FIELD CHECK IT AGAINST
 PALLET UNITS TO VERIFY PROPER CLEAT LOCATIONS.

