

APPROVED BY
BUREAU OF EXPLOSIVES

[Signature]

DATE 11/4/01

APPENDIX 106

LOADING AND BRACING PROCEDURES FOR AMMUNITION LOADED ON CONTAINER ROLL IN/OUT PLATFORM (CROP)

DEMOLITION MATERIALS UNITIZED ON WOODEN
PALLET AND SKIDS; INCLUDES THREE UNIQUE
PALLET OR SKID CONFIGURATIONS PER LOAD

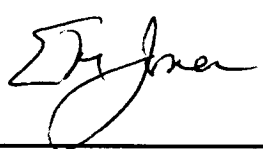
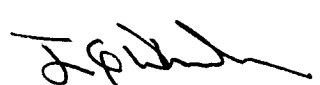
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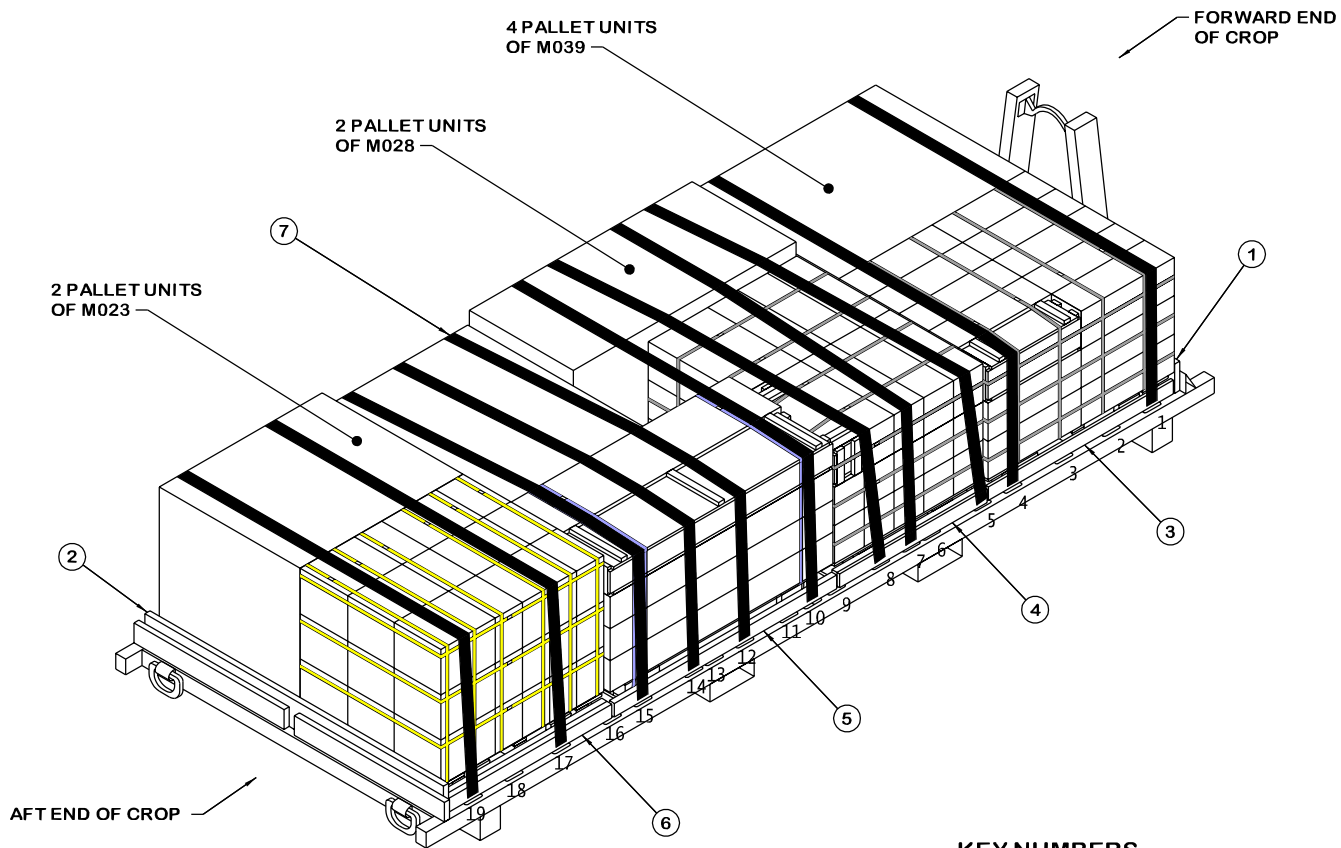
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NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC CROP OUTLOADING PROCEDURES DRAWING 19-48-4906-CA17Q7.

- LOADING AND BRACING SPECIFICATIONS SET FORTH WITHIN THIS DRAWING ARE APPLICABLE TO LOADS THAT ARE TO BE SHIPPED BY TRAILER/CONTAINER-ON-FLATCAR (T/COFC) RAIL CARRIER SERVICE. THESE SPECIFICATIONS MAY ALSO BE USED FOR LOADS THAT ARE TO BE MOVED BY MOTOR OR WATER CARRIERS.

U.S. ARMY MATERIEL COMMAND DRAWING

APPROVED, U.S. ARMY OPERATIONS SUPPORT COMMAND 	ENGINEER	BASIC	RICHARD GARSIDE		DO NOT SCALE			
		REV.			WEBSITE: HTTP://WWW.DAC.ARMY.MIL			
	TECHNICIAN	BASIC			JANUARY 2001			
	REV.							
	DRAFTSMAN	BASIC						
		REV.						
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND 	TRANSPORTATION ENGINEERING DIVISION		<i>Laura A. Feffer</i>		CLASS	DIVISION	DRAWING	FILE
	VALIDATION ENGINEERING DIVISION		<i>William R. Ferrel</i>		19	48	4906/ 106	CA17Q7
	ENGINEERING DIRECTORATE		<i>William R. Ferrel</i>					
U.S. ARMY DEFENSE AMMUNITION CENTER								



ISOMETRIC VIEW

(KEY NUMBERS CONTINUED)

- ⑥ SIDE BLOCKING ASSEMBLY D, 2" X 4" X 48" (DOUBLED) (2 REQD). LAMINATE SECOND 2" X 4" BOARD TO FIRST 2" X 4" BOARD WITH 6-10d NAILS. INSTALL ONE ON EACH SIDE OF THE CROP ADJACENT TO THE M023 PALLET UNITS. AFTER THE HOLD-DOWN STRAPS ARE INSTALLED, NAIL THROUGH THE SLOT OF EACH STRAP HOOK INTO ASSEMBLY W/1-10d PARTIALLY DRIVEN NAIL AND BEND OVER SIDE OF HOOK.
- ⑦ HOLD-DOWN STRAP, 3-INCH WIDE CROP STRAP (11 REQD). INSTALL EACH STRAP TO EXTEND FROM THE DESIGNATED TIEDOWN ANCHOR ON ONE SIDE OF CROP, OVER THE TOP OF THE PALLET UNITS, TO THE CORRESPONDING OR DESIGNATED TIEDOWN ANCHOR ON THE OPPOSITE SIDE OF THE CROP. THE STRAP AT TIEDOWN ANCHOR 5 CONNECTS TO TIEDOWN ANCHOR 6 AND TIEDOWN ANCHOR 8 CONNECTS TO TIEDOWN ANCHOR 9, ON THE OPPOSITE SIDE OF THE CROP. ALIGN SCUFF SLEEVES OVER ALL SHARP EDGES AND FIRMLY TENSION STRAP. SEE GENERAL NOTES "F" AND "G" ON PAGE 3.

KEY NUMBERS

- ① FORWARD BLOCKING ASSEMBLY (1 REQD). SEE DETAIL ON PAGE 5. CENTER AGAINST FORWARD CROP END GATE. AFTER PALLET UNITS ARE LOADED, NAIL THROUGH THE SLOTS IN THE FORWARD CROP END GATE INTO THE FORWARD BLOCKING ASSEMBLY W/2-12d NAILS. LEAVE THE NAIL HEADS PROTRUDING THROUGH THE SLOTS TO PROVIDE LATERAL RESTRAINT.
- ② AFT FILLER, 1" OR 2" X 8" X 7'-4" (AS REQD). LAMINATE EACH PIECE TO THE PREVIOUS PIECE W/8 NAILS OF A SUITABLE SIZE (6d NAILS FOR 1" THICK MATERIAL OR 10d NAILS FOR 2" THICK MATERIAL). CENTER AGAINST AFT CROP END GATE AND NAIL THROUGH THE SLOTS IN THE AFT CROP END GATE INTO THE AFT FILLER W/2-12d NAILS. LEAVE THE NAIL HEADS PROTRUDING THROUGH THE SLOTS TO PROVIDE LATERAL AND VERTICAL RESTRAINT.
- ③ SIDE BLOCKING ASSEMBLY A, 1" X 4" X 54-1/2" (2 REQD). INSTALL ONE ON EACH SIDE OF THE CROP ADJACENT TO THE FORWARD M039 PALLET UNITS. AFTER THE HOLD-DOWN STRAPS ARE INSTALLED, NAIL THROUGH THE SLOT OF EACH STRAP HOOK INTO ASSEMBLY W/1-10d PARTIALLY DRIVEN NAIL AND BEND OVER SIDE OF HOOK.
- ④ SIDE BLOCKING ASSEMBLY B, 2" X 4" X 43-1/2" AND 1" X 4" X 43-1/2" (2 REQD). LAMINATE BY NAILING THROUGH 1" X 4" BOARD INTO 2" X 4" BOARD W/5-6d NAILS. INSTALL ONE ON EACH SIDE OF THE CROP ADJACENT TO THE CENTER M039 PALLET UNITS. AFTER THE HOLD-DOWN STRAPS ARE INSTALLED, NAIL THROUGH THE SLOT OF EACH STRAP HOOK INTO ASSEMBLY W/1-10d PARTIALLY DRIVEN NAIL AND BEND OVER SIDE OF HOOK.
- ⑤ SIDE BLOCKING ASSEMBLY C, 2" X 4" X 65-1/2" (2 REQD). INSTALL ONE ON EACH SIDE OF THE CROP ADJACENT TO THE M028 PALLET UNITS. AFTER THE HOLD-DOWN STRAPS ARE INSTALLED, NAIL THROUGH THE SLOT OF EACH STRAP HOOK INTO ASSEMBLY W/1-10d PARTIALLY DRIVEN NAIL AND BEND OVER SIDE OF HOOK.

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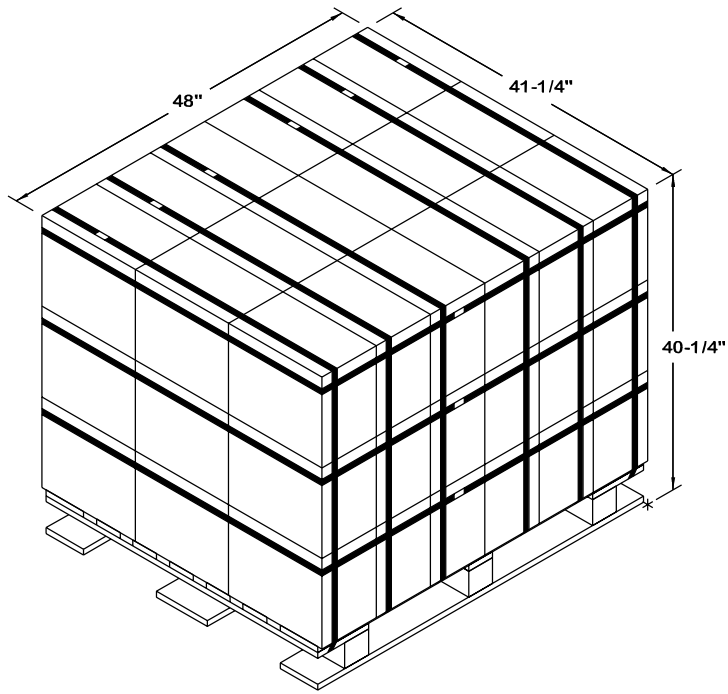
GENERAL NOTES

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC LOADING PROCEDURES DRAWING 19-48-4906-CA17Q7. TO PRODUCE AN APPROVED LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. THE OUTLOADING PROCEDURES DEPICTED IN THIS DRAWING ARE APPLICABLE TO LOADS OF EIGHT PALLET AND SKIDDED UNITS. SEE PAGES 4 AND 5 FOR DETAILS OF THE TYPICAL PALLET AND SKIDDED UNITS. AN M3 (SUMMA) CROP IS SHOWN AS TYPICAL. OTHER MANUFACTURER'S CROPS CAN BE USED FOR THE LOAD SHOWN ON PAGE 2. ACTUAL CROP CONFIGURATION WILL DETERMINE WHETHER THE LOADING STARTS AT THE AFT OR THE FORWARD END OF THE CROP. THE AFT AND FORWARD BLOCKING ASSEMBLIES OR FILLER PIECES MUST BE RESTRAINED FROM MOVING IN BOTH THE LATERAL AND VERTICAL DIRECTIONS. THIS IS ACCOMPLISHED IN THE LOAD SHOWN ON PAGE 2 WITH RETAINING NAILS (FORWARD BLOCKING ASSEMBLY AND AFT FILLERS) AND RETAINER CLEATS (FORWARD BLOCKING ASSEMBLY). IF THE CONFIGURATION OF A CROP IS SUCH THAT VERTICAL OR LATERAL RESTRAINT CANNOT BE PROVIDED, ADDITIONAL RESTRAINT METHODS, TO INCLUDE RETAINER CLEATS, RETAINING NAILS, AND/OR 2" WIDE WEB STRAP TIEDOWN ASSEMBLIES MUST BE INSTALLED.
- C. THE LOADING PROCEDURES DEPICTED HEREIN MAY BE USED FOR OUTLOADING PALLET OR SKIDDED UNITS WITH DIMENSIONS OTHER THAN WHAT IS SHOWN ON PAGES 4 AND 5, PROVIDED THE OVERALL UNIT DIMENSIONS RESULT IN A LOAD THAT IS CONTAINED WITHIN AN ENVELOPE OF 211"L X 89"W X 73-1/2"H.
- D. DIMENSIONS, CUBE AND WEIGHT OF THE PALLET OR SKIDDED UNITS WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- E. DIMENSIONS GIVEN FOR DUNNAGE ASSEMBLIES WILL BE FIELD CHECKED PRIOR TO THEIR ASSEMBLY. PALLET OR SKIDDED UNITS MUST FIT SNUGLY AGAINST THE DUNNAGE ASSEMBLIES. THIS GUIDANCE MUST BE APPLIED PRIOR TO BEGINNING AN OUTLOADING OPERATION. ALSO, DUE TO VARIATION OF PALLET OR SKIDDED UNIT DIMENSIONS, ADJUSTMENTS MAY BE REQUIRED AS TO THE LOCATION OF CERTAIN PIECES ON DUNNAGE ASSEMBLIES.
- F. ALL WEB STRAP TIEDOWN ASSEMBLIES MUST HAVE THE EXCESS LENGTH OF THE STRAP SECURED. ROLL UP AND BUNDLE THE EXCESS LENGTH OF WEB STRAP, SECURING WITH CABLE TIES. SEE THE "STRAP END SECUREMENT" DETAIL AND GENERAL NOTE "K.12" IN THE BASIC PROCEDURE DRAWING 19-48-4906-CA17Q7.
- G. UNUSED WEB STRAP TIEDOWN ASSEMBLIES MUST BE SECURED AS DELINEATED IN GENERAL NOTE "K.13" IN THE BASIC PROCEDURE DRAWING 19-48-4906-CA17Q7.
- H. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM AND ONE POUND EQUALS 0.454 KG.

BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
1" x 4"	9	3
2" x 4"	14	10
1" x 8"	8	6
2" x 8"	15	20
NAILS	NO. REQD	POUNDS
6d (2")	18	NIL
10d (3")	23	1/2
12d (3-1/4")	4	NIL

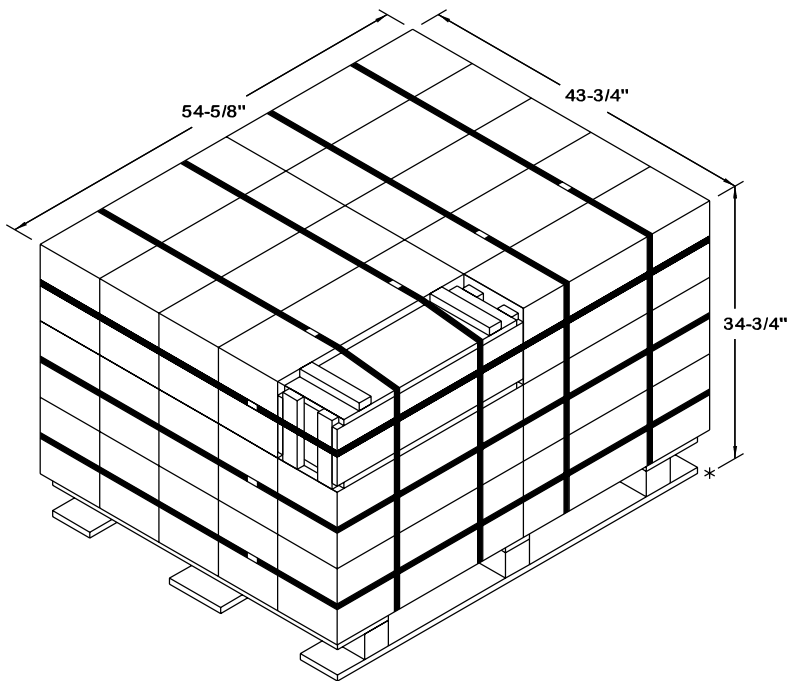
LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
M023 PALLET UNIT	2	5,260 LBS
M028 PALLET UNIT	2	3,262 LBS
M039 PALLET UNIT	4	7,472 LBS
DUNNAGE		80 LBS
CROP		3,800 LBS
TOTAL WEIGHT		19,874 LBS (APPROX)



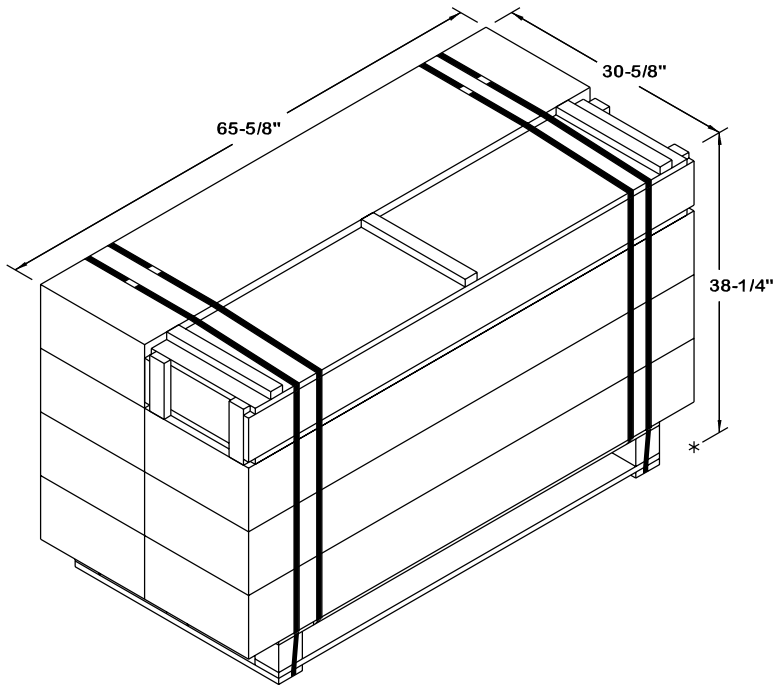
M023 PALLET UNIT DETAIL

GROSS WEIGHT - - - - - 2,630 LBS (APPROX)
 CUBE - - - - - 46.0 CU FT (APPROX)



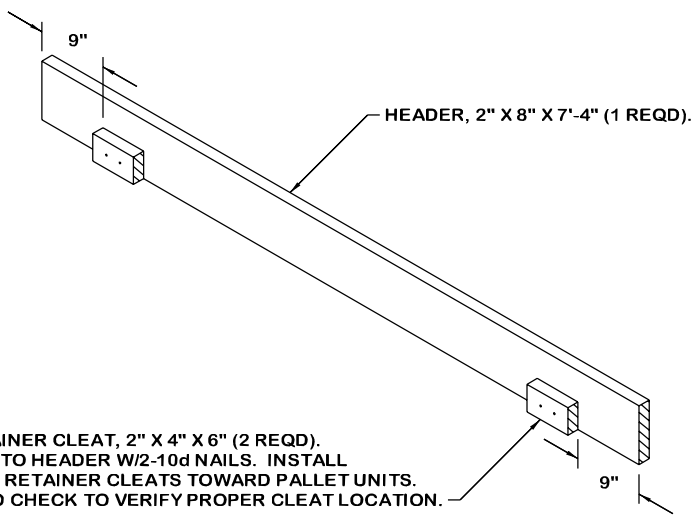
M039 PALLET UNIT DETAIL

GROSS WEIGHT - - - - - 1,868 LBS (APPROX)
 CUBE - - - - - 48.3 CU FT (APPROX)



M028 PALLET UNIT DETAIL

GROSS WEIGHT - - - - - 1, 631 LBS (APPROX)
 CUBE - - - - - 44.5 CU FT (APPROX)



FORWARD BLOCKING ASSEMBLY

