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DATE *11/11/01*

APPENDIX 101

LOADING AND BRACING PROCEDURES FOR AMMUNITION LOADED ON CONTAINER ROLL IN/OUT PLATFORM (CROP)

**PROPELLING CHARGES PALLETIZED ON WOODEN
PALLET; INCLUDES TWO UNIQUE PALLET UNIT
CONFIGURATIONS PER LOAD**

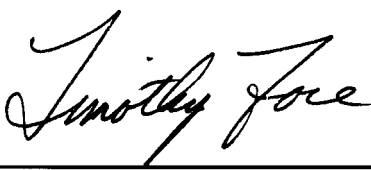
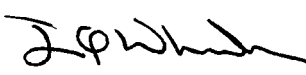
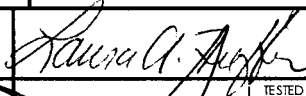
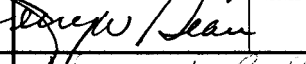
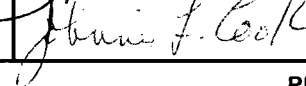
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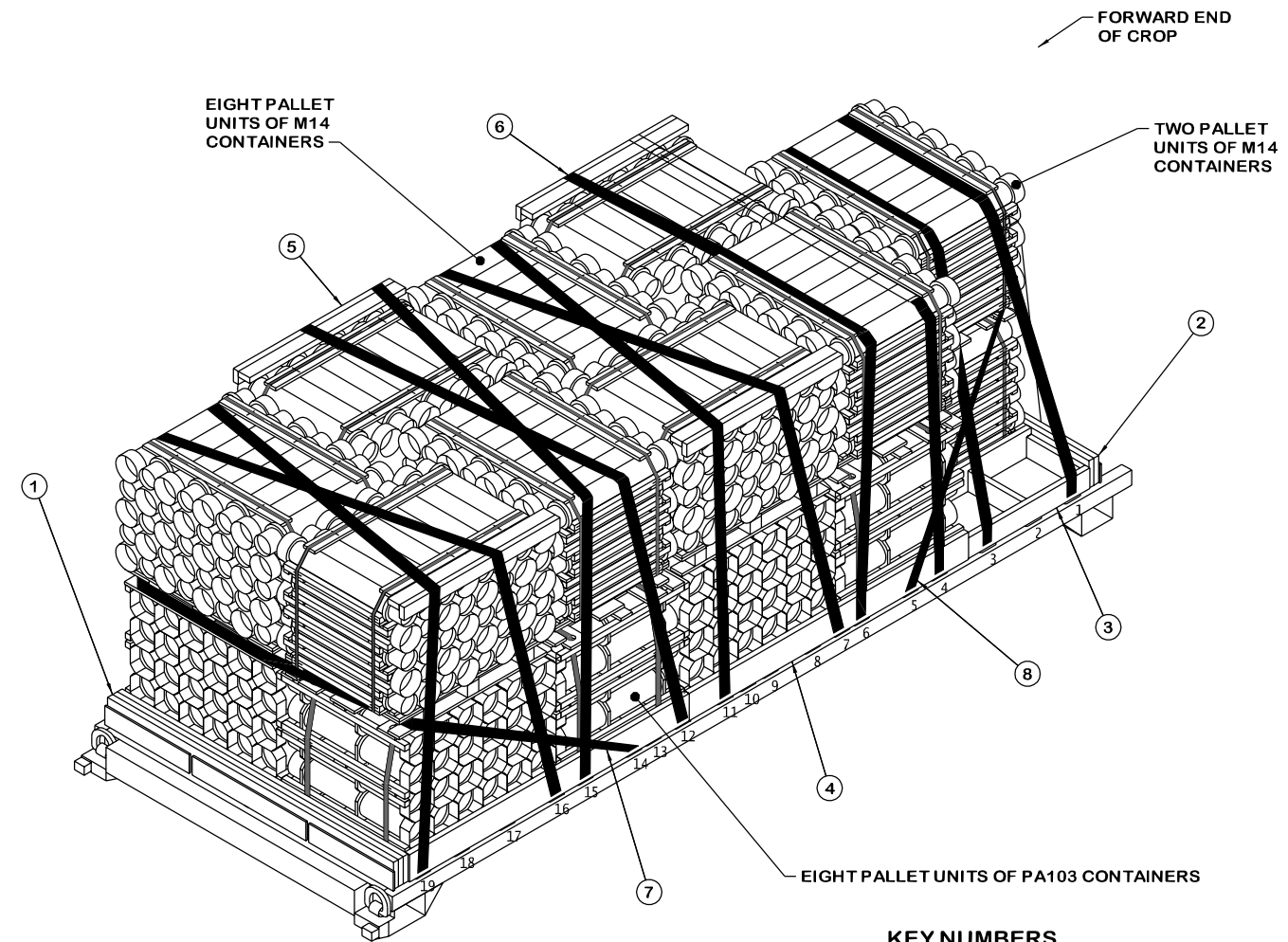
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**NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH
THE BASIC CROP OUTLOADING PROCEDURES DRAWING 19-48-4906-CA17Q7.**

- LOADING AND BRACING SPECIFICATIONS SET FORTH WITHIN THIS DRAWING ARE APPLICABLE TO LOADS THAT ARE TO BE SHIPPED BY TRAILER/CONTAINER-ON-FLATCAR (T/COFC) RAIL CARRIER SERVICE. THESE SPECIFICATIONS MAY ALSO BE USED FOR LOADS THAT ARE TO BE MOVED BY MOTOR OR WATER CARRIERS.

U.S. ARMY MATERIEL COMMAND DRAWING

APPROVED, U.S. ARMY OPERATIONS SUPPORT COMMAND 	ENGINEER	BASIC		DO NOT SCALE			
		REV.		WEBSITE: HTTP://WWW.DAC.ARMY.MIL			
	TECHNICIAN	BASIC	PATRICK DOUGHERTY	DECEMBER 2000			
		REV.					
	DRAFTSMAN	BASIC					
		REV.					
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND 	TRANSPORTATION ENGINEERING DIVISION			CLASS	DIVISION	DRAWING	FILE
	VALIDATION ENGINEERING DIVISION			19	48	4906/ 101	CA17Q7
	ENGINEERING DIRECTORATE						



ISOMETRIC VIEW

(KEY NUMBERS CONTINUED)

- ⑥ HOLD-DOWN STRAP, 3-INCH WIDE WEB STRAP TIEDOWN ASSEMBLY FOR CROP (10 REQD). INSTALL EACH HOLD-DOWN STRAP TO EXTEND FROM THE DESIGNATED TIEDOWN ANCHOR ON ONE SIDE OF CROP, OVER THE TOP OF THE PALLET UNITS, TO THE CORRESPONDING TIEDOWN ANCHOR ON THE OPPOSITE SIDE OF THE CROP. ALIGN SCUFF SLEEVES OVER ALL SHARP EDGES AND FIRMLY TENSION STRAP. SEE GENERAL NOTES "F" AND "G" ON PAGE 3.
- ⑦ AFT END RESTRAINT STRAP, 3-INCH WIDE WEB STRAP TIEDOWN ASSEMBLY FOR CROP (1 REQD). INSTALL STRAP FROM THE FOURTEENTH TIEDOWN ANCHOR ON ONE SIDE OF THE CROP AT AN ANGLE AROUND THE POSTS OF THE REAR PALLET UNITS ON THE SECOND LAYER AND BACK DOWN TO THE CORRESPONDING TIEDOWN ANCHOR ON THE OPPOSITE SIDE OF THE CROP. ALIGN SCUFF SLEEVES OVER ALL SHARP EDGES AND FIRMLY TENSION STRAP. SEE GENERAL NOTES "F" AND "G" ON PAGE 3.
- ⑧ FORWARD END RESTRAINT STRAP, 3-INCH WIDE WEB STRAP TIEDOWN ASSEMBLY FOR CROP (1 REQD). INSTALL STRAP FROM THE FIFTH TIEDOWN ANCHOR ON ONE SIDE OF THE CROP AT AN ANGLE AROUND THE POSTS OF THE FRONT PALLET UNIT ON THE SECOND LAYER AND BACK DOWN TO THE CORRESPONDING TIEDOWN ANCHOR ON THE OPPOSITE SIDE OF THE CROP. ALIGN SCUFF SLEEVES OVER ALL SHARP EDGES AND FIRMLY TENSION STRAP. SEE GENERAL NOTES "F" AND "G" ON PAGE 3.

KEY NUMBERS

- ① AFT FILLER ASSEMBLY (1 REQD). SEE DETAIL ON PAGE 5. CENTER AGAINST AFT CROP END GATE WITH THE CLEATS FACING FORWARD AND, AFTER THE PALLET UNITS ARE LOADED, NAIL W/2-12d NAILS THRU THE SLOTS IN THE AFT CROP END GATE INTO THE AFT FILLER ASSEMBLY, LEAVING THE NAIL HEADS PROTRUDING THRU THE SLOTS TO PROVIDE LATERAL RESTRAINT.
- ② FORWARD FILLER, 1" OR 2" X 8" X 7'-4" (AS REQD). LAMINATE EACH PIECE TO THE PREVIOUS PIECE W/8 NAILS OF A SUITABLE SIZE (10d NAILS FOR 2" THICK MATERIAL). CENTER AGAINST FORWARD CROP END GATE AND, AFTER THE PALLET UNITS ARE LOADED, NAIL W/2-12d NAILS THRU THE HOLES IN THE FORWARD CROP END GATE INTO THE FORWARD FILLER PIECES, LEAVING THE NAIL HEADS PROTRUDING THRU THE HOLES TO PROVIDE LATERAL AND VERTICAL RESTRAINT.
- ③ SPACER ASSEMBLY (2 REQD). SEE DETAIL ON PAGE 5. POSITION THE SPACER ASSEMBLY AGAINST THE FORWARD PALLET UNIT ON EACH SIDE OF THE CROP. NAIL THROUGH THE FORWARD STRUT OF EACH ASSEMBLY INTO THE FORWARD FILLER W/2-10d NAILS. AFTER THE HOLD-DOWN STRAPS ARE INSTALLED, NAIL THROUGH THE STRAP ATTACHMENT SLOTS OF EACH HOLD-DOWN STRAP INTO THE SPACER ASSEMBLIES W/1-10d NAIL PARTIALLY DRIVEN AND BENT OVER SIDE OF HOOK.
- ④ SIDE BLOCKING, 2" X 8" X 7'-2" (4 REQD). POSITION THE SIDE BLOCKING AGAINST THE PALLET UNITS ON BOTH SIDES OF THE CROP AS SHOWN. AFTER THE HOLD-DOWN STRAPS ARE INSTALLED, NAIL THROUGH THE STRAP ATTACHMENT SLOTS OF EACH HOLD-DOWN STRAP INTO THE SIDE BLOCKING W/1-10d NAIL PARTIALLY DRIVEN AND BENT OVER SIDE OF HOOK.
- ⑤ CORNER BOARD ASSEMBLY (4 REQD). SEE DETAIL ON PAGE 5. POSITION CORNER BOARD ASSEMBLIES OVER THE BELL END OF THE M14 CONTAINER PALLET UNITS IN THE SECOND LAYER AS SHOWN.

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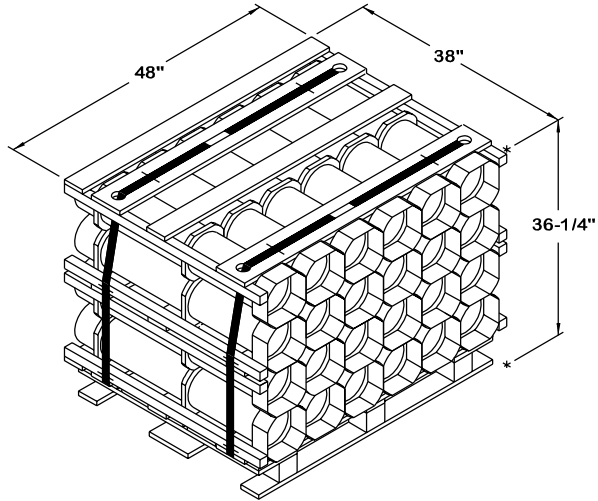
GENERAL NOTES

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC LOADING PROCEDURES DRAWING 19-48-4906-CA17Q7. TO PRODUCE AN APPROVED LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. THE OUTLOADING PROCEDURES DEPICTED IN THIS DRAWING ARE APPLICABLE TO LOADS OF 18 PALLET UNITS. SEE PAGE 4 FOR DETAILS OF THE TYPICAL PALLET UNITS. AN M3A1 (HYUNDAI) CROP IS SHOWN AS TYPICAL. OTHER MANUFACTURER'S CROPS CAN BE USED FOR THE LOAD SHOWN ON PAGE 2. ACTUAL CROP CONFIGURATION WILL DETERMINE WHETHER THE LOADING STARTS AT THE AFT OR THE FORWARD END OF THE CROP. THE AFT AND FORWARD END FILLER ASSEMBLIES OR PIECES MUST BE RESTRAINED FROM MOVING IN BOTH THE LATERAL AND VERTICAL DIRECTIONS. THIS IS ACCOMPLISHED IN THE LOAD SHOWN ON PAGE 2 WITH CLEATS (AFT FILLER ASSEMBLY) AND RETAINING NAILS (FORWARD AND AFT FILLERS). IF THE CONFIGURATION OF A CROP IS SUCH THAT VERTICAL OR LATERAL RESTRAINT CANNOT BE PROVIDED, ADDITIONAL RESTRAINT METHODS, TO INCLUDE HOLD DOWN PIECES, RETAINING NAILS, AND/OR 2" WIDE WEB STRAP TIEDOWN ASSEMBLIES MUST BE INSTALLED.
- C. THE LOADING PROCEDURES DEPICTED HEREIN MAY BE USED FOR OUTLOADING PALLET UNITS WITH DIMENSIONS OTHER THAN WHAT IS SHOWN ON PAGE 4, PROVIDED THE OVERALL PALLET UNIT DIMENSIONS RESULT IN A LOAD THAT IS CONTAINED WITHIN AN ENVELOPE OF 211" L X 89" W X 73-1/2" H.
- D. DIMENSIONS, CUBE AND WEIGHT OF THE PALLET UNITS WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- E. DIMENSIONS GIVEN FOR DUNNAGE ASSEMBLIES WILL BE FIELD CHECKED PRIOR TO THEIR ASSEMBLY. PALLET UNITS MUST FIT SNUGLY AGAINST THE DUNNAGE ASSEMBLIES. THIS GUIDANCE MUST BE APPLIED PRIOR TO BEGINNING AN OUTLOADING OPERATION. ALSO, DUE TO VARIATION OF PALLET UNIT DIMENSIONS, ADJUSTMENTS MAY BE REQUIRED AS TO THE LOCATION OF CERTAIN PIECES ON DUNNAGE ASSEMBLIES.
- F. ALL WEB STRAP TIEDOWN ASSEMBLIES MUST HAVE THE EXCESS LENGTH OF THE STRAP SECURED. ROLL UP AND BUNDLE THE EXCESS LENGTH OF WEB STRAP, SECURING WITH CABLE TIES. SEE THE "STRAP END SECUREMENT" DETAIL AND GENERAL NOTE "K.12" IN THE BASIC PROCEDURE DRAWING 19-48-4906-CA17Q7.
- G. UNUSED WEB STRAP TIEDOWN ASSEMBLIES MUST BE SECURED AS DELINEATED IN GENERAL NOTE "K.13" IN THE BASIC PROCEDURE DRAWING 19-48-4906-CA17Q7.
- H. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM AND ONE POUND EQUALS 0.454 KG.

BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
2" X 3"	2	1
2" X 4"	32	22
2" X 6"	15	15
2" X 8"	65	86
NAILS	NO. REQD	POUNDS
10d (3")	118	2
12d (3-1/4")	4	1/4

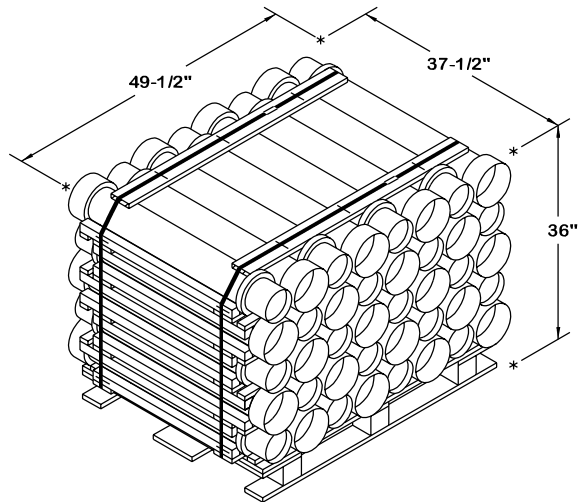
LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
PA103 PALLET UNIT	8	10,960 LBS
M14 PALLET UNIT	10	13,040 LBS
DUNNAGE		251 LBS
CROP		3,800 LBS
TOTAL WEIGHT		28,051 LBS (APPROX)



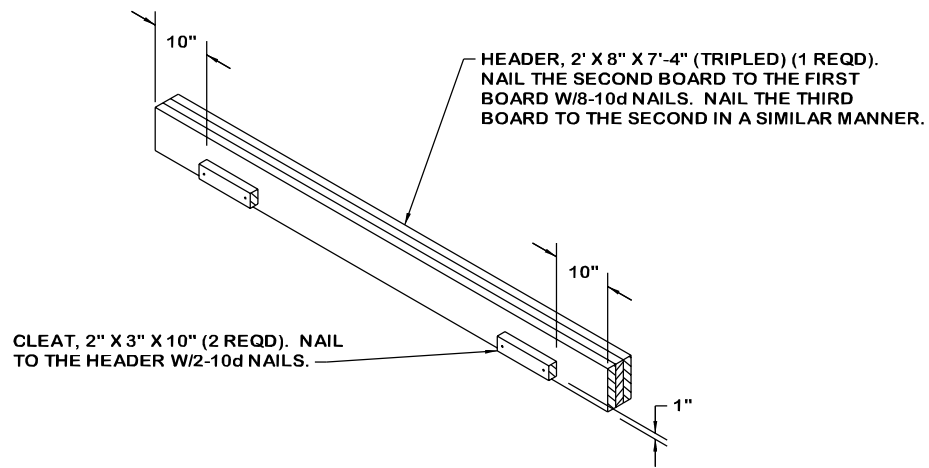
PA103 PALLET UNIT DETAIL

GROSS WEIGHT - - - - - 1,370 LBS (APPROX)
 CUBE - - - - - 38.3 CUBIC FEET (APPROX)



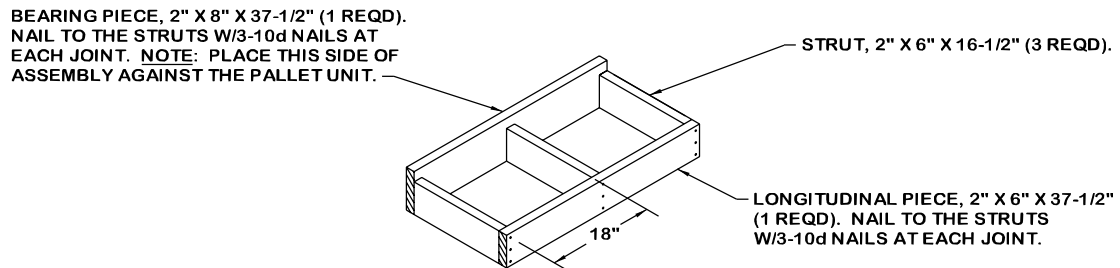
M14 PALLET UNIT DETAIL

GROSS WEIGHT - - - - - 1,304 LBS (APPROX)
 CUBE - - - - - 38.7 CUBIC FEET (APPROX)



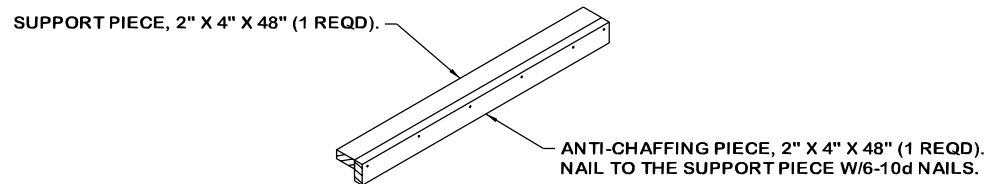
AFT FILLER ASSEMBLY

THIS AFT FILLER ASSEMBLY WILL BE PLACED AT THE REAR OF THE LOAD WITH THE CLEATS RECESSED UNDER THE AFT PALLET UNITS. FIELD CHECK IT AGAINST PALLET UNITS TO VERIFY PROPER CLEAT LOCATIONS.



SPACER ASSEMBLY

THIS SPACER ASSEMBLY WILL BE PLACED ON EITHER SIDE OF THE FORWARD PALLET UNIT.



CORNER ASSEMBLY

THIS CORNER ASSEMBLY WILL BE PLACED ON THE OUTBOARD SIDE OF THE M14 PALLET UNITS ON THE TOP LAYER OF THE LOAD IN ORDER TO STABILIZE THE PALLET UNITS AND PROTECT THE WEB STRAPS.

