

APPROVED BY
BUREAU OF EXPLOSIVES

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LOADING AND BRACING IN SIDE OPENING ISO CONTAINERS OF COMPLETE ROUNDS PACKED IN CYLINDRICAL METAL CONTAINERS

PA104 SERIES CONTAINERS

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● LOADING AND BRACING SPECIFICATIONS SET FORTH WITHIN THIS DRAWING ARE APPLICABLE TO LOADS THAT ARE TO BE SHIPPED BY TRAILER/CONTAINER-ON-FLAT CAR (T/COFC) RAIL CARRIER SERVICE. THESE SPECIFICATIONS MAY ALSO BE USED FOR LOADS THAT ARE TO BE MOVED BY MOTOR OR WATER CARRIERS. SEE GENERAL NOTE "K" ON PAGE 3.

U.S. ARMY MATERIEL COMMAND DRAWING

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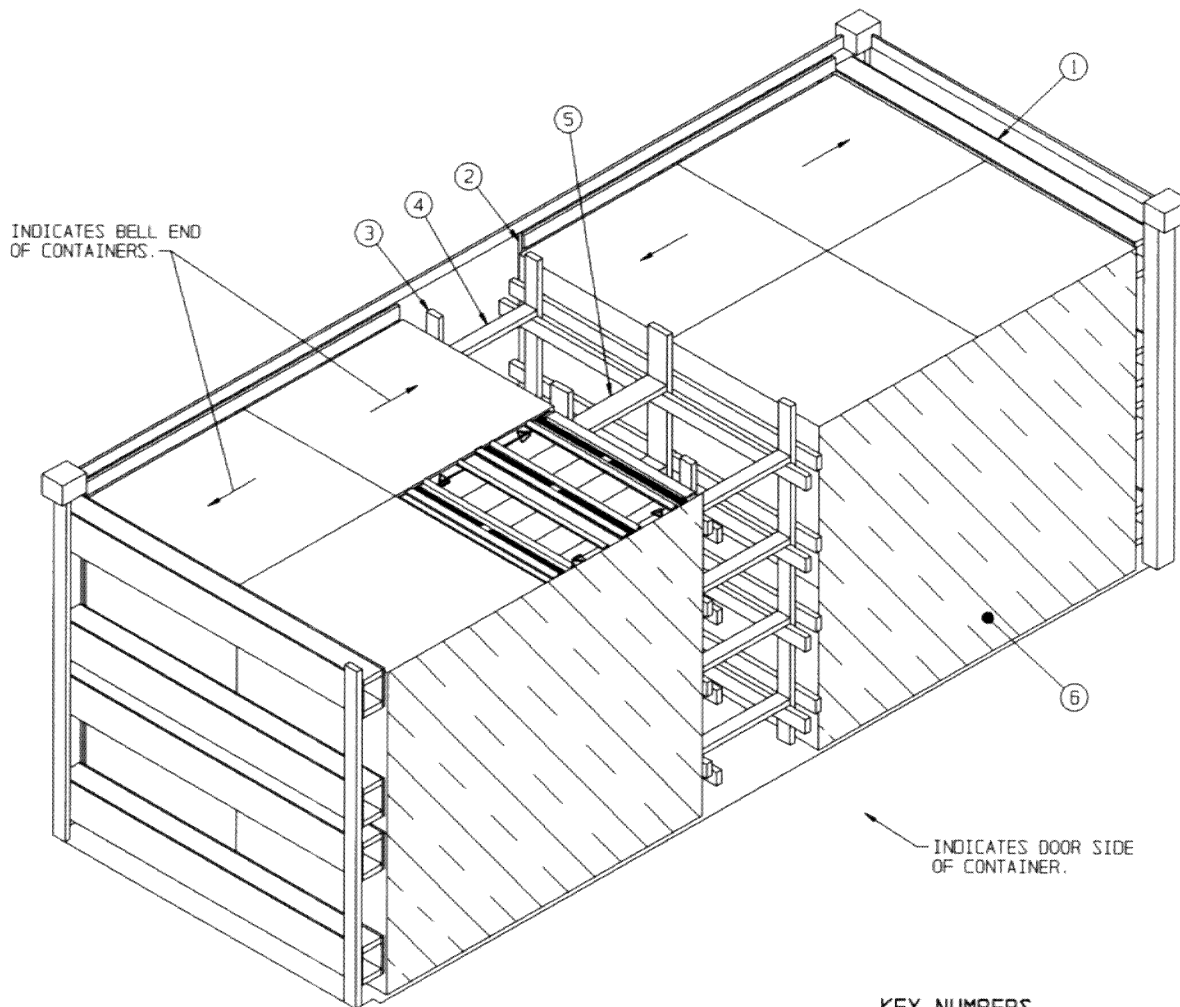
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DO NOT SCALE



ISOMETRIC VIEW

KEY NUMBERS

- ① END BLOCKING ASSEMBLY (2 REQD). SEE THE DETAIL ON PAGE 5 AND THE "ALTERNATIVE END BLOCKING ASSEMBLY" ON PAGE 8.
- ② SIDE FILL ASSEMBLY (2 REQD). SEE THE DETAIL ON PAGE 7.
- ③ CENTER GATE (2 REQD). SEE THE DETAIL ON PAGE 6. INSTALL AS SHOWN, WITH THE STRUT LEDGERS AWAY FROM THE PALLET UNITS.
- ④ STRUT, 2" X 4" BY CUT-TO-FIT (REF: 27-1/2") (8 REQD). TOENAIL TO THE VERTICAL PIECES OF THE CENTER GATES W/2-10d NAILS AT EACH END.
- ⑤ STRUT, 2" X 6" BY CUT-TO-FIT (REF: 27-1/2") (4 REQD). TOENAIL TO THE VERTICAL PIECES OF THE CENTER GATES W/2-10d NAILS AT EACH END.
- ⑥ ANTI-CHAFING, FIBERBOARD (AS REQD). AFFIX (STRAP TAPE, ETC.) TO THE CONTAINER DOORS OR PALLET UNITS TO ELIMINATE METAL-TO-METAL CONTACT. ANTI-CHAFING IS NOT REQUIRED BETWEEN PALLET UNITS IN EITHER THE LATERAL OR LONGITUDINAL DIRECTIONS. NOTE: PLYWOOD OR HARDBOARD MAY BE USED IN PLACE OF THE FIBERBOARD, IF DESIRED AND IF SPACE PERMITS, AS LONG AS THE PLYWOOD OR HARDBOARD IS SECURED TO PREVENT UNDEUE MOVEMENT.

LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
PALLET UNIT	16	36,528 LBS
DUNNAGE		715 LBS
CONTAINER		6,050 LBS
TOTAL WEIGHT		43,293 LBS (APPROX)

BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	72	24
2" X 4"	193	129
2" X 6"	139	139
NAILS	NO. REQD	POUNDS
6d (2")	368	2-1/4
10d (3")	224	3-1/2
PLYWOOD, 3/4"	90.78 SQ FT REQD	124.82 LBS
ANTI-CHAFING MATERIAL	AS REQD	NIL

(GENERAL NOTES CONTINUED)

- N. THE QUANTITY OF PALLET UNITS SHOWN IN THE LOAD ON PAGE 2 MAY BE REDUCED FOR SHIPMENT, IF DESIRED. SEE THE FILLER ASSEMBLY ON PAGE 4. WHEN A CONTAINER IS TO BE LOADED WITH A REDUCED QUANTITY OF LADING UNITS, THE LENGTHWISE CENTER OF GRAVITY OF THE LOAD MUST BE WITHIN 12", IN EITHER DIRECTION, OF THE MID-POINT OF THE CONTAINER.
 - 1. IF A LOAD IS REDUCED BY ONLY A SMALL AMOUNT (ONE OR TWO LADING UNITS), LADING UNITS NORMALLY MAY BE ELIMINATED FROM THE CENTER OF THE LOAD.
 - 2. IF A LOAD IS REDUCED BY A LARGE AMOUNT (MORE THAN TWO LADING UNITS), LADING UNITS SHOULD BE ELIMINATED AS REQUIRED AND THE TOTAL LOAD SHIFTED FORE OR AFT, AS NECESSARY, TO ACHIEVE A SYMMETRICAL WEIGHT DISTRIBUTION. THE DEPICTED PROCEDURES WILL BE FOLLOWED AS CLOSELY AS POSSIBLE, MAKING ONLY THOSE ADJUSTMENTS TO THE DUNNAGE WHICH ARE REQUIRED TO ACCOMMODATE THE NUMBER OF UNITS TO BE SHIPPED.
- O. RECOMMENDED SEQUENTIAL LOADING PROCEDURES:
 - 1. PREFABRICATE TWO END BLOCKING ASSEMBLIES, TWO SIDE FILL ASSEMBLIES AND TWO CENTER GATES.
 - 2. INSTALL ONE END BLOCKING ASSEMBLY.
 - 3. INSTALL ONE SIDE FILL ASSEMBLY.
 - 4. LOAD EIGHT PALLET UNITS.
 - 5. REPEAT STEP 2.
 - 6. REPEAT STEP 3.
 - 7. REPEAT STEP 4.
 - 8. INSTALL THE TWO CENTER GATES.
 - 9. INSTALL THE 12 STRUTS.
 - 10. INSTALL THE ANTI-CHAFING MATERIAL BETWEEN THE PALLET UNITS AND THE DOORS.

GENERAL NOTES

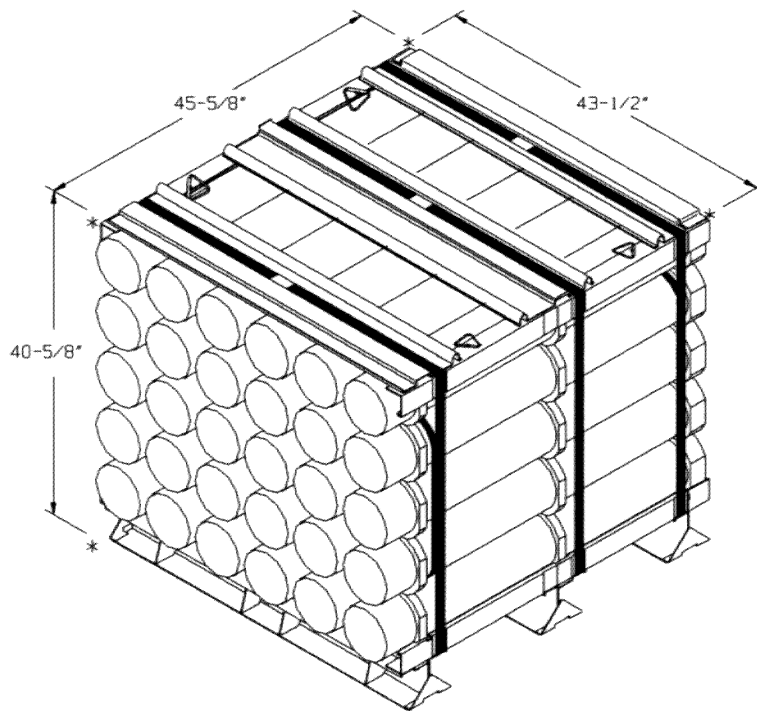
- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE SPECIFIED OUTLOADING PROCEDURES ARE APPLICABLE TO LOADS OF COMPLETE ROUNDS PACKED IN PA104 SERIES METAL CONTAINERS. SUBSEQUENT REFERENCE TO PALLET UNIT HEREIN MEANS THE PALLET UNIT WITH AMMUNITION ITEMS. SEE PAGE 4 AND AMC DRAWING 19-48-4079/68-20PM1002 FOR DETAILS OF THE PALLET UNIT. CAUTION: REGARDLESS OF THE QUANTITY OF CONTAINERS TO BE SHIPPED, THE "MAXIMUM GROSS WEIGHT" OF THE SIDE OPENING ISO CONTAINER MUST NOT BE EXCEEDED.
- C. THE LOAD AS SHOWN IS BASED ON A 6,050 POUND 20' LONG BY 8' WIDE BY 8'-6" HIGH SIDE OPENING ISO CONTAINER WITH INSIDE DIMENSIONS OF 19'-4" LONG BY 89" WIDE BY 88" HIGH. THE LOAD IS DESIGNED FOR TRAILER/CONTAINER-ON-FLATCAR (T/COFC) SHIPMENT, HOWEVER, THE LOAD AS DESIGNED CAN ALSO BE MOVED BY OTHER SURFACE MODES OF TRANSPORT. NOTICE: OTHER CONTAINERS OF THE SAME DESIGN CONFIGURATION CAN BE USED.
- D. WHEN LOADING PALLET UNITS, THEY ARE TO BE POSITIONED SO AS TO ACHIEVE A TIGHT LOAD (TIGHT AGAINST THE DUNNAGE ASSEMBLIES). ALTHOUGH A TOTAL OF 1-1/2" OF UNBLOCKED SPACE ACROSS THE WIDTH OF A LOAD BAY IS PERMITTED, LATERAL VOIDS WITHIN THE LOAD ARE TO BE HELD TO A MINIMUM. EXCESSIVE SLACK CAN BE ELIMINATED FROM A LOAD BY LAMINATING ADDITIONAL PIECES OF APPROPRIATE THICKNESS TO THE VERTICAL PIECES ON THE SIDE FILL ASSEMBLIES. NAIL EACH ADDITIONAL PIECE W/1 APPROPRIATELY SIZED NAIL EVERY 12". ADDITIONALLY, THE THICKNESS AND/OR QUANTITY OF THE VERTICAL PIECES IN THE SIDE FILL ASSEMBLIES MAY BE ADJUSTED AS REQUIRED TO FACILITATE VARIANCE IN THE PALLET UNIT SIZE.
- E. DUNNAGE LUMBER SPECIFIED IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 4" MATERIAL IS ACTUALLY 3/4" THICK BY 3-1/2" WIDE AND 2" X 6" MATERIAL IS ACTUALLY 1-1/2" BY 5-1/2" WIDE.
- F. A STAGGERED NAILING PATTERN WILL BE USED WHENEVER POSSIBLE WHEN NAILS ARE DRIVEN INTO JOINTS OF DUNNAGE ASSEMBLIES OR WHEN LAMINATING DUNNAGE. ADDITIONALLY, THE NAILING PATTERN FOR AN UPPER PIECE OF LAMINATED DUNNAGE WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL FOR THAT PIECE WILL NOT BE DRIVEN THROUGH ONTO OR RIGHT BESIDE A NAIL IN A LOWER PIECE.
- G. IN SOME CONTAINERS, SUCH AS SOME ALL STEEL CONTAINERS, THERE IS A SLOT AT THE CORNERS OF THE ENDWALLS. A PIECE OF DUNNAGE MATERIAL MUST BE LAMINATED TO THE BUFFER PIECES OF THE END BLOCKING ASSEMBLIES TO PROVIDE A FLAT SURFACE FOR THE 2" X 4" BUFFER PIECES. A PIECE OF 2" X 4", 2" X 3", OR A SPECIAL WIDTH PIECE CUT-TO-FIT CAN BE USED. THIS FILL PIECE WILL BE NAILED WITH ONE APPROPRIATELY SIZED NAIL EVERY 12". THIS PIECE IS NOT REQUIRED WHEN THE ENDWALL OF THE CONTAINER IS SMOOTH AND FLAT.
- H. CAUTION: DO NOT NAIL DUNNAGE MATERIAL TO THE CONTAINER WALLS OR FLOOR. ALL NAILING WILL BE WITHIN THE DUNNAGE.
- J. PORTIONS OF THE CONTAINER DEPICTED WITHIN THIS DRAWING, SUCH AS THE SIDE DOORS, HAVE NOT BEEN SHOWN IN THE LOAD VIEWS FOR CLARITY PURPOSES.
- K. REQUIREMENTS CITED WITHIN THE BUREAU OF EXPLOSIVES PAMPHLET 6C APPLY WHEN THE SHIPMENT MOVES BY TRAILER/CONTAINER-ON-FLATCAR (T/COFC). SPECIAL T/COFC NOTES FOLLOW:

MATERIAL SPECIFICATIONS

- LUMBER - - - - - : SEE TM 743 200 1 (DUNNAGE LUMBER) AND FED SPEC MM-L-751.
- NAILS - - - - - : FED SPEC FF-N-105; COMMON.
- PLYWOOD - - - - - : COMMERCIAL ITEM DESCRIPTION A-A-55057, TYPE A, CONSTRUCTION AND INDUSTRIAL PLYWOOD, INTERIOR WITH EXTERIOR GLUE, GRADE C-D. IF SPECIFIED GRADE IS NOT AVAILABLE, A BETTER INTERIOR OR AN EXTERIOR GRADE MAY BE SUBSTITUTED.
- ANTI-CHAFING MATERIAL - - - - - : MIL-B-121 (OR EQUAL); NEUTRAL BARRIER MATERIAL.

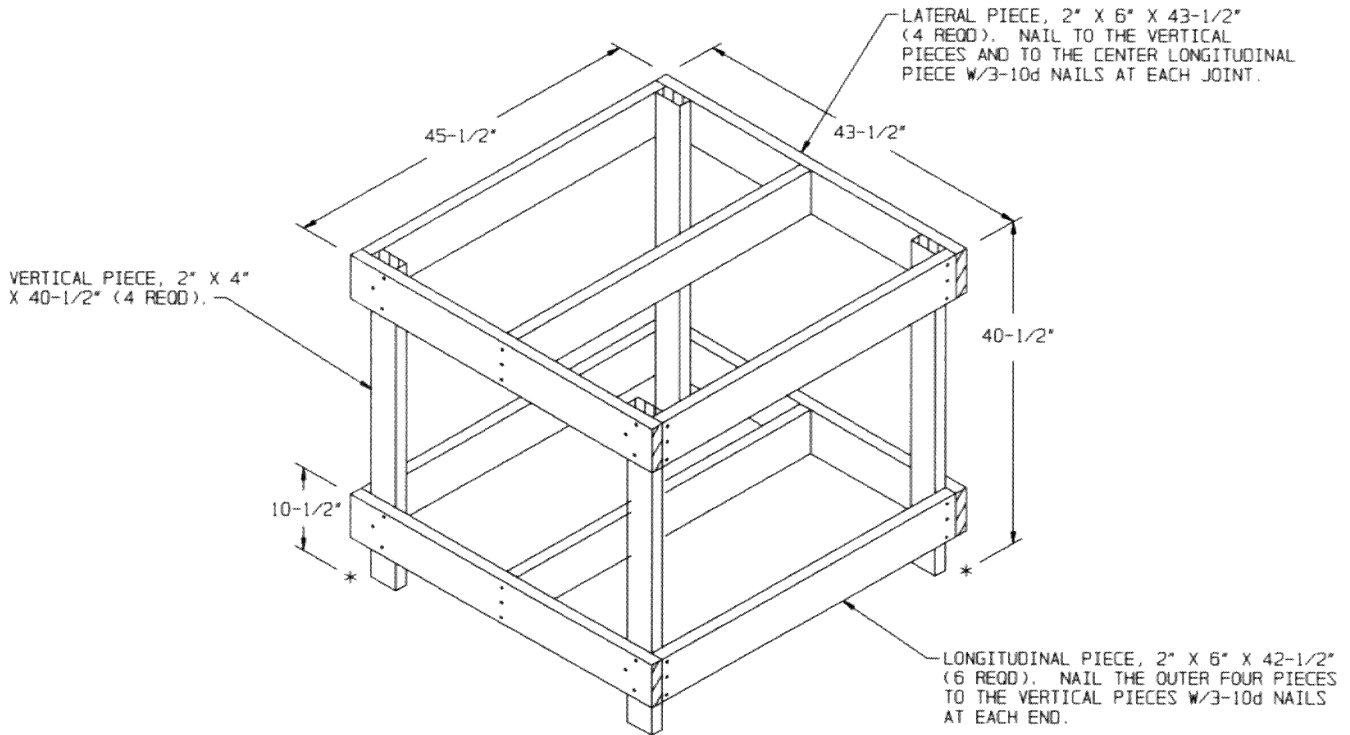
- 1. A LOADED CONTAINER MUST BE ON A CHASSIS EQUIPPED WITH TWO BOGIE ASSEMBLIES WHEN BEING MOVED IN TOFC SERVICE.
- 2. THE LOAD LIMIT OF A T/COFC RAILCAR MUST NOT BE EXCEEDED, NOR WILL A CAR BE LOADED SO THAT THE TRUCK UNDER ONE END OF THE CAR CARRIES MORE THAN ONE-HALF OF THE LOAD LIMIT FOR THAT CAR.
- L. DURING INTRASTATE AND/OR INTERSTATE MOVES BY MOTOR CARRIER, A PROPER CHASSIS OR MODIFIED FLATBED TRAILER MUST BE USED TO PRECLUDE VIOLATION OF ONE OR MORE "WEIGHT LAWS" APPLICABLE TO THE STATE OR STATES INVOLVED.
- M. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM AND ONE POUND EQUALS 0.454 KG.

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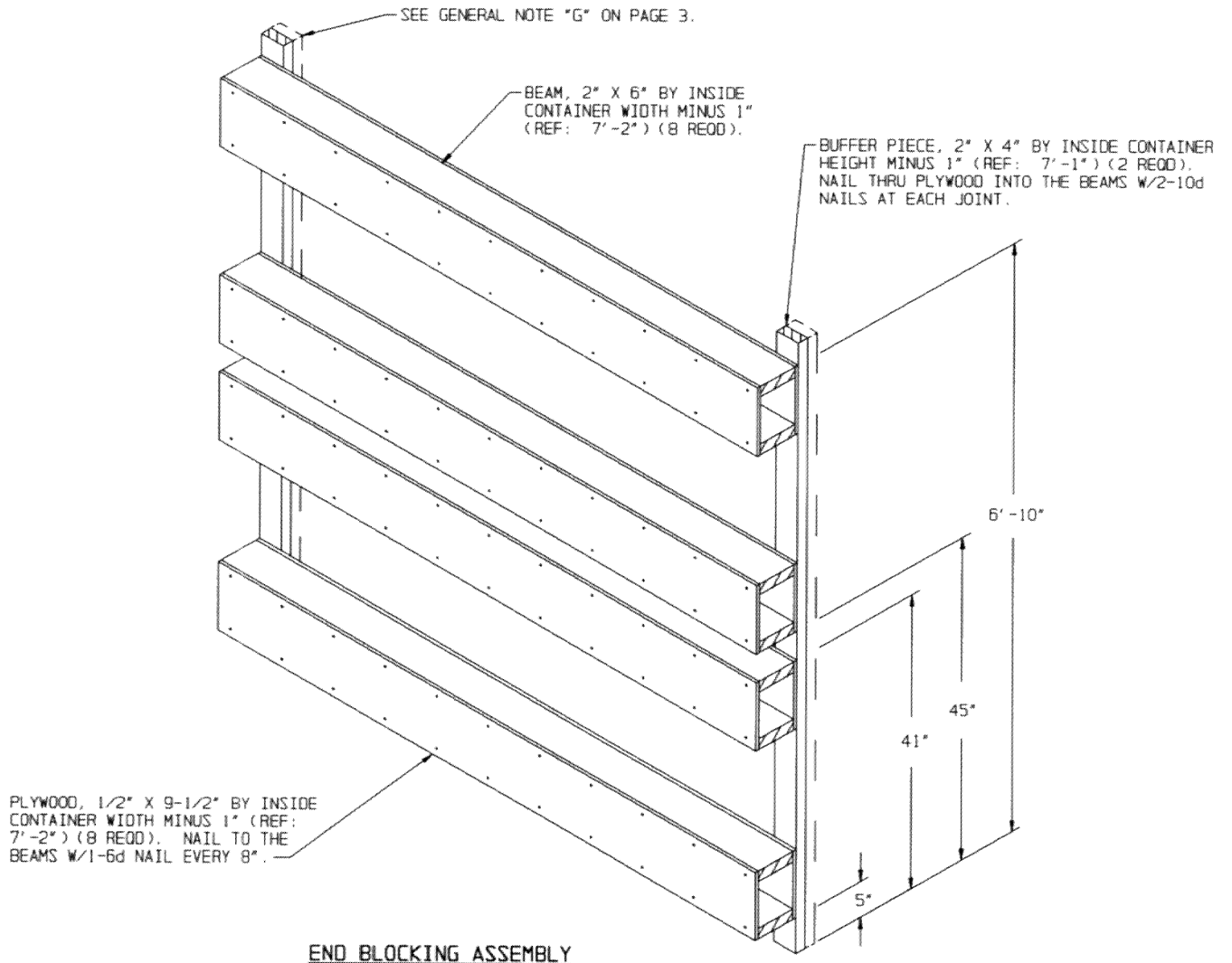
PALLET UNIT

UNIT WEIGHT ----- 2,283 LBS (APPROX)
 CUBE ----- 46.7 CU FT (APPROX)

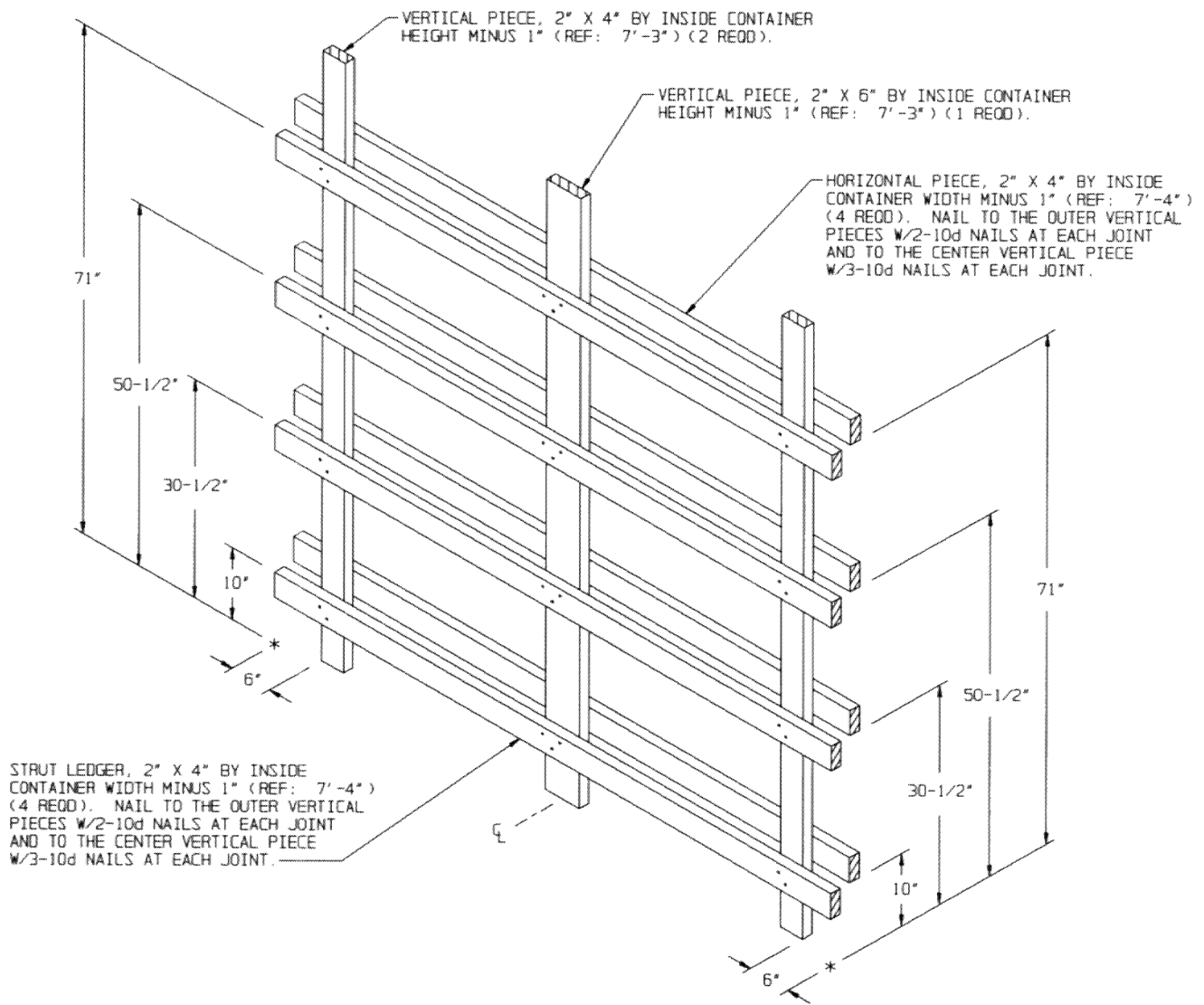


FILLER ASSEMBLY

THE ASSEMBLY DEPICTED ABOVE IS FOR USE IN PLACE OF AN OMITTED PALLET UNIT. FILLER ASSEMBLIES MUST BE WIRE TIED TO ADJACENT PALLET UNITS TO PREVENT UNDUCE MOVEMENT. NO MORE THAN FOUR FILLER ASSEMBLIES MAY BE USED PER LOAD. DO NOT INSTALL A FILLER ASSEMBLY IMMEDIATELY ADJACENT TO ANOTHER FILLER ASSEMBLY.

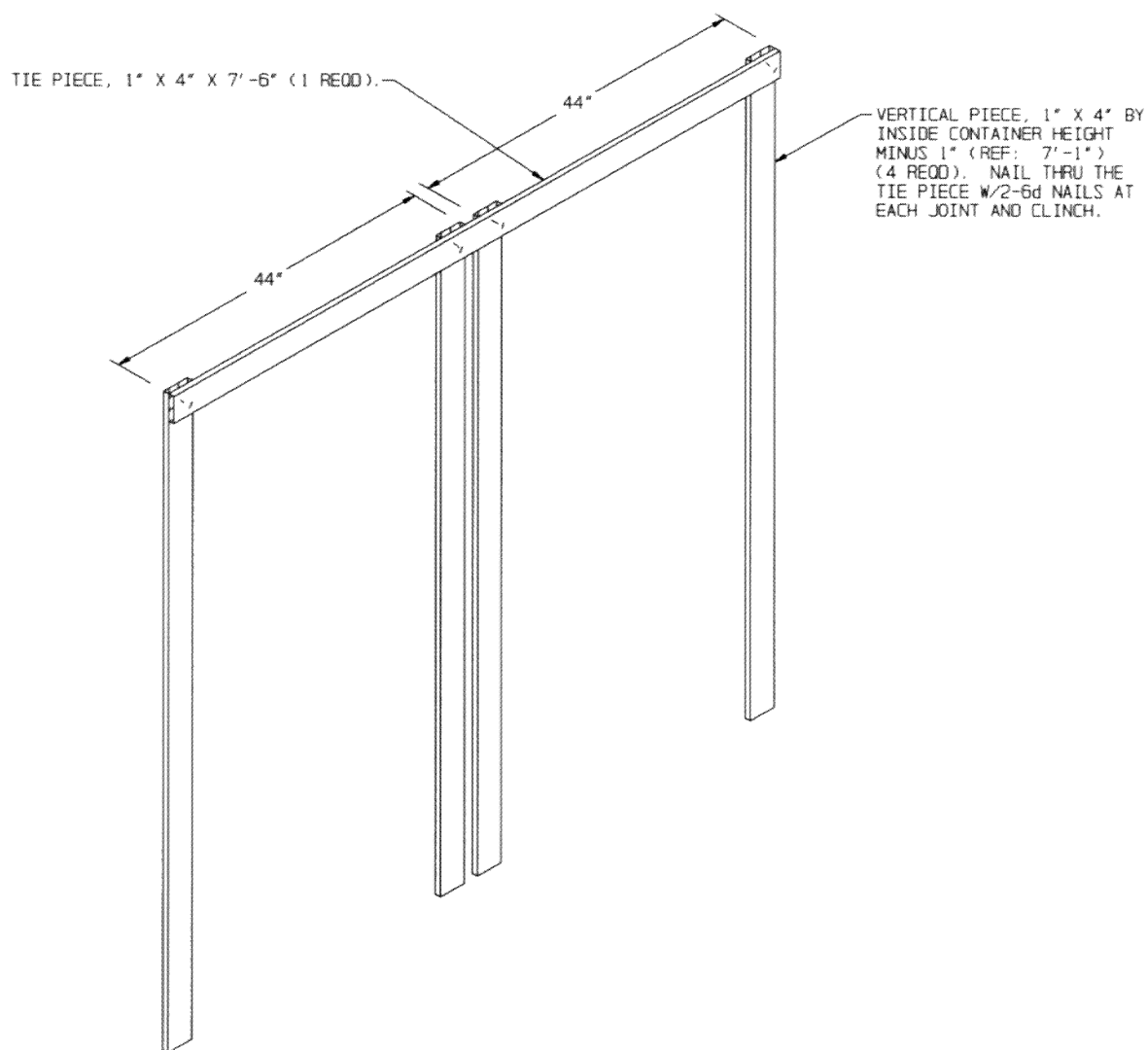


END BLOCKING ASSEMBLY



CENTER GATE

NOTE: 2" X 2" OR 2" X 3" MATERIAL MAY BE SUBSTITUTED FOR THE 2" X 4" STRUT LEDGERS DEPICTED ABOVE, IF DEEMED MORE ECONOMICAL.



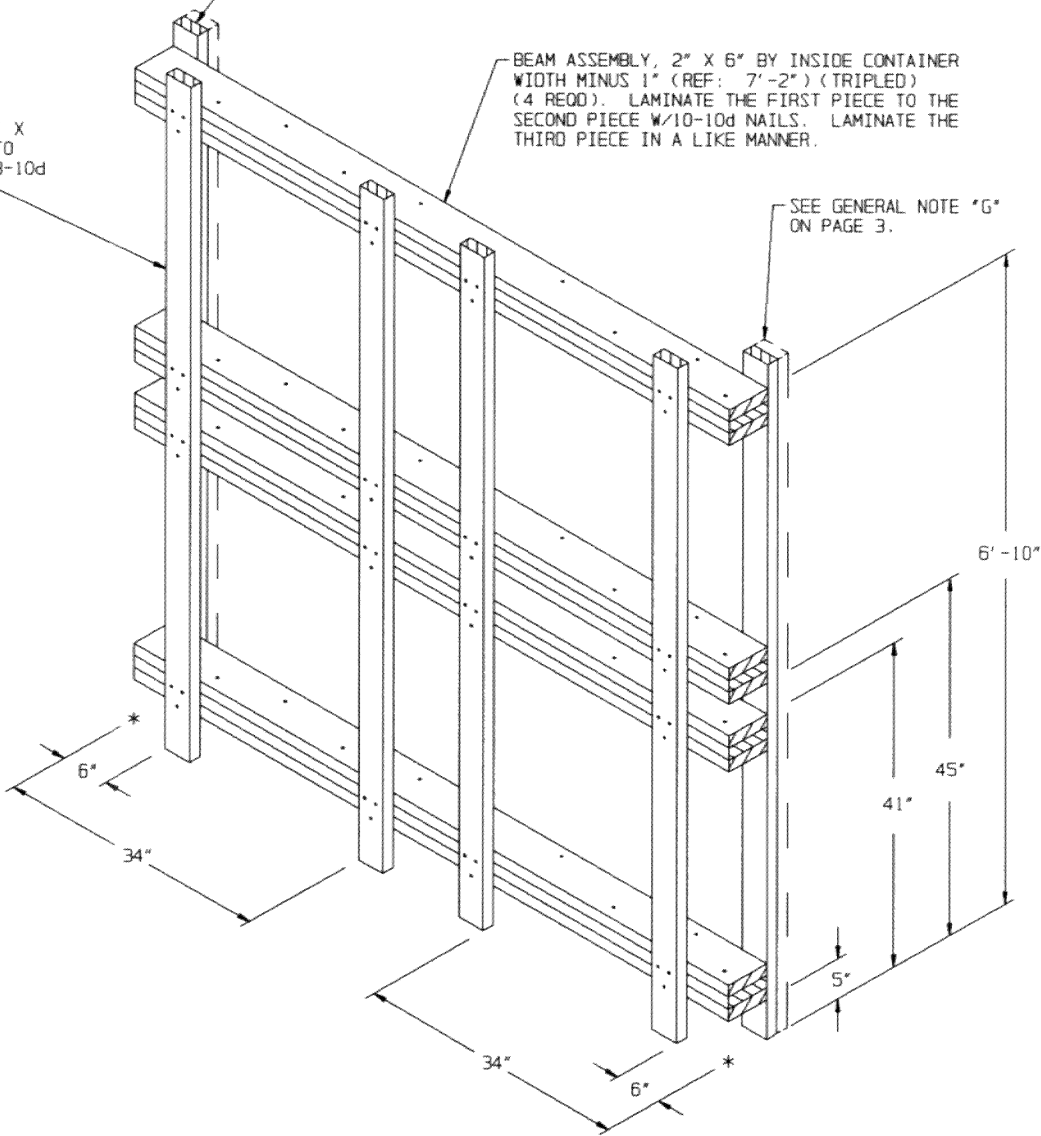
SIDE FILL ASSEMBLY

VERTICAL PIECE, 2" X 4" X 7'-1" (4 REOD). NAIL TO THE BEAM ASSEMBLIES W/3-10d NAILS AT EACH JOINT.

BUFFER PIECE, 2" X 4" BY INSIDE CONTAINER HEIGHT MINUS 1" (REF: 7'-1") (2 REOD). NAIL TO BEAM ASSEMBLIES W/3-10d NAILS AT EACH JOINT.

BEAM ASSEMBLY, 2" X 6" BY INSIDE CONTAINER WIDTH MINUS 1" (REF: 7'-2") (TRIPLED) (4 REOD). LAMINATE THE FIRST PIECE TO THE SECOND PIECE W/10-10d NAILS. LAMINATE THE THIRD PIECE IN A LIKE MANNER.

SEE GENERAL NOTE "G" ON PAGE 3.



ALTERNATIVE END BLOCKING ASSEMBLY

NOTE: THIS END BLOCKING ASSEMBLY MAY BE USED IN PLACE OF THE END BLOCKING ASSEMBLY DEPICTED ON PAGE 5, IF DESIRED.