STORAGE IN APPROVED MAGAZINES OF CARTRIDGE, 25MM, PACKED 30 PER PA125 METAL BOX, UNITIZED 42 BOXES PER 44" X 40" METAL PALLET

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U.S. ARMY MATERIEL COMMAND DRAWING					
APPROVED, U.S. ARMY ARMAMENT, MUNITIONS AND CHEMICAL COMMAND $\sqrt{\ / / }$	DRAFTSMAN		D. WHITMORE		
David a Piskoul	ENGINEER M. SUPPLY ENGINEERING DIVISION		M. DAEUMER	. DAEUMER	
SMCAR-ESK			John & Muchel		
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND	LOGISTICS ENGINEERIN				
William of Einst	JULY 1992				
U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL	CLASS	DIVISION	DRAWING	FILE	
	19	48	4251/ 17	1-2-3-4-14- 22PM1005	

DO NOT SCALE

GENERAL NOTES

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES SPECIFIED HEREIN ARE APPLICABLE TO 25MM CARTRIDGE, PACKED 30 PER PA125 METAL BOX, UNITIZED 42 BOXES PER 44" X 40" METAL PALLET.
- C. FOR DETAIL OF THE PALLET UNIT, SEE PAGE 3. FOR UNITIZATION PROCEDURES, SEE U.S. ARMY AMC DRAWING 19-48-4232/17-20PM1007.

PALLET UNIT:

DIMENSIONS - - - 40-3/4" LONG BY 44-13/16" WIDE BY 33-1/8" HIGH

GROSS WEIGHT - - 2,507 POUNDS (APPROX)
CUBE - - - - - 35.0 CUBIC FEET (APPROX)

- D. STORED PALLET UNITS MUST NOT CONTACT THE WALLS, COLUMNS OR BEAMS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERNS AS NECESSARY.
- E. CAUTION: THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED. THIS LIMITATION MAY REDUIRE A QUANTITY REDUCTION FROM THE STORAGE AS SHOWN
- F. THE USE OF "FLOOR DUNNAGE" UNDER METAL PALLETS IS OPTIONAL, ALTHOUGH THE USE OF THIS TYPE OF DUNNAGE IS DELINEATED WITHIN THIS STORAGE PROCEDURE DRAWING. THE PURPOSE OF FLOOR DUNNAGE IS TO HELP KEEP THE RUNNERS OF A PALLET DRY, THUS AIDING IN PREVENTING DETERIORATION DUE TO CORROSION. THEREFORE, FLOOR DUNNAGE SHOULD BE USED WHEN STORING IN A MAGAZINE THAT IS KNOWN TO HAVE A "DAMP" FLOOR. ALSO, IN LIEU OF USING ONE-INCH THICK FLOOR DUNNAGE AS SPECIFIED, THE USE OF THICKER FLOOR DUNNAGE MAY BE REQUIRED, AND SHOULD BE USED, TO ACHIEVE THE DESIRED OBJECTIVE. SEE THE "FLOOR DUNNAGE LOCATION DETAIL" ON PAGE 3 FOR A TYPICAL INSTALLATION.
- G. IF AVAILABLE MHE PERMITS, ADDITIONAL PALLETIZED UNITS MAY BE STORED WITHIN THE MHE AREA AND/OR OTHER AVAILABLE AREAS OF A MAGAZINE.
- H. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE PALLET UNITS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- J. AISLE DIMENSIONS SHOWN FOR STORAGE PROCEDURES IN MAGAZINES MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS, VARIATIONS IN PALLET UNIT DIMENSIONS, AND/OR AVAILABLE MATERIALS HANDLING EQUIPMENT.
- K. THE MAXIMUM FLOOR LOAD FOR A MAGAZINE AS PRESCRIBED BY LOCAL STANDARDS WILL NOT BE EXCEEDED.
- L. IF THE QUANTITY OF PALLET UNITS FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN HEREIN DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED, THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.
- M. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER UNITS IN THE STACKS SHOWN IN THE STORAGE VIEWS HEREIN, UNLESS TWO UPPER PALLET UNITS ARE HANDLED AS ONE LIFT OR THE PACKAGE GUARD IS REMOVED (TINE CARRIAGE WILL IN MOST INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION). ONLY A FORKLIFT TRUCK OF ADEQUATE CAPACITY WILL BE USED WHEN LIFTING TWO PALLET UNITS AS ONE LIFT.

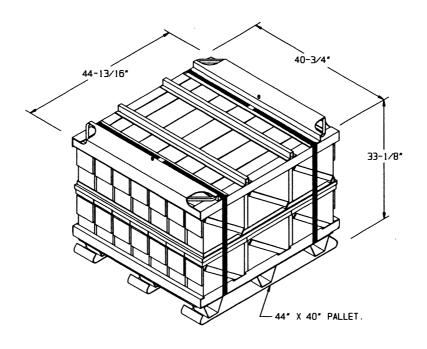
(CONTINUED AT RIGHT)

MATERIAL SPECIFICATIONS

<u>LUMBER</u> - - - - - - : SEE TM 743-200-1 DUNNAGE LUMBER, FED SPEC MM-L-751.

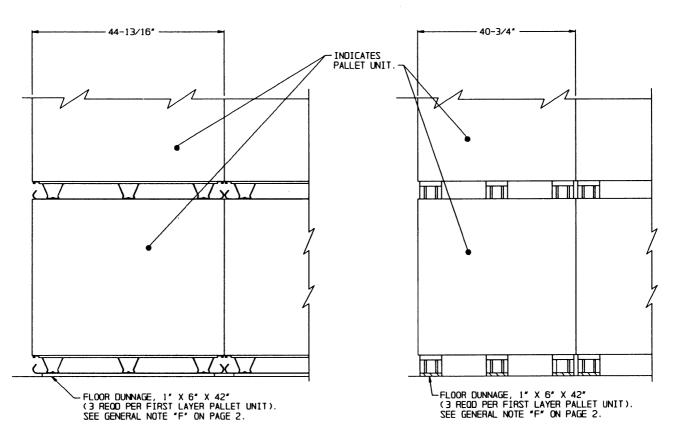
GENERAL NOTES (CONTINUED)

- N. THE PROCEDURES WITHIN THIS DRAWING DEPICT THE STORAGE OF ONLY ONE LOT PER MAGAZINE. HOWEVER, MORE THAN ONE LOT OF AN ITEM MAY BE STORED, AS TYPICALLY SHOWN ON PAGES 30 THRU 36. OR OTHER COMPATIBLE ITEMS MAY BE STORED IN THE SAME MAGAZINE.
- O. STORAGE OF MULTIPLE LOTS IN A MAGAZINE WILL REQUIRE CAREFUL PRE-PLANNING SO AS TO INSURE MHE ACCESSIBILITY TO ANY LOT IN ACCORDANCE WITH REQUIREMENTS SET FORTH IN THE APPLICABLE "SPECIAL NOTES" SECTIONS OF THE MULTIPLE LOT STORAGE PROCEDURES TYPICALLY SHOWN ON PAGES 30 THRU 36.
- P. ALTHOUGH SPECIFIC PROCEDURES ARE INCLUDED IN THIS DRAWING FOR STORING MULTIPLE LOTS WITHIN ONE STRUCTURE, THE BASIC STORAGE PATTERN AS SHOWN ON PAGES 4 THRU 29 CAN ALSO BE ADAPTED FOR THE STORING OF MORE THAN ONE LOT. LOTS WHEN STORED IN ACCORDANCE WITH THE BASIC STORAGE PATTERN MAY BE STORED WITH ONE OR MORE ROWS USED FOR EACH LOT. A SPACE OF APPROXIMATELY I" WILL HAVE TO BE LEFT BETWEEN ADJACENT ROWS CONTAINING DIFFERENT LOTS. IN BASIC STORAGE PATTERNS WHERE THE WIDTH OF A ROW IS ESTABLISHED BY THE 44-13/16" WIDTH DIMENSION OF THE PALLET, EACH ROW MAY BE A DIFFERENT LOT AND BE READILY AVAILABLE. IN BASIC STORAGE PATTERNS WHERE THE WIDTH OF A ROW IS ESTABLISHED BY THE 40-3/4" LENGTH DIMENSION OF THE PALLET, A LOT MUST CONSIST OF TWO OR MORE ROWS TO PROVIDE ADEQUATE SPACE TO ACCOMMODATE THE WIDTH OF A FORKLIFT TRUCK FOR STORING OR REMOVING THE LOT. THE REQUIREMENTS OF THE SPECIAL NOTES ON PAGES 30 THRU 36 WILL ALSO BE APPLIED WHEN ADAPTING BASIC STORAGE PATTERNS FOR MULTIPLE LOT STORAGE
- O. DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 6" MATERIAL IS ACTUALLY 3/4" THICK BY 5-1/2" WIDE.
- R. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS, HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- S. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENT MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM, AND ONE POUND EQUALS 0.454KG.



PALLET UNIT

GROSS WEIGHT - - - - - 2,507 LBS (APPROX) CUBE - - - - - - - 35.0 CU FT (APPROX)



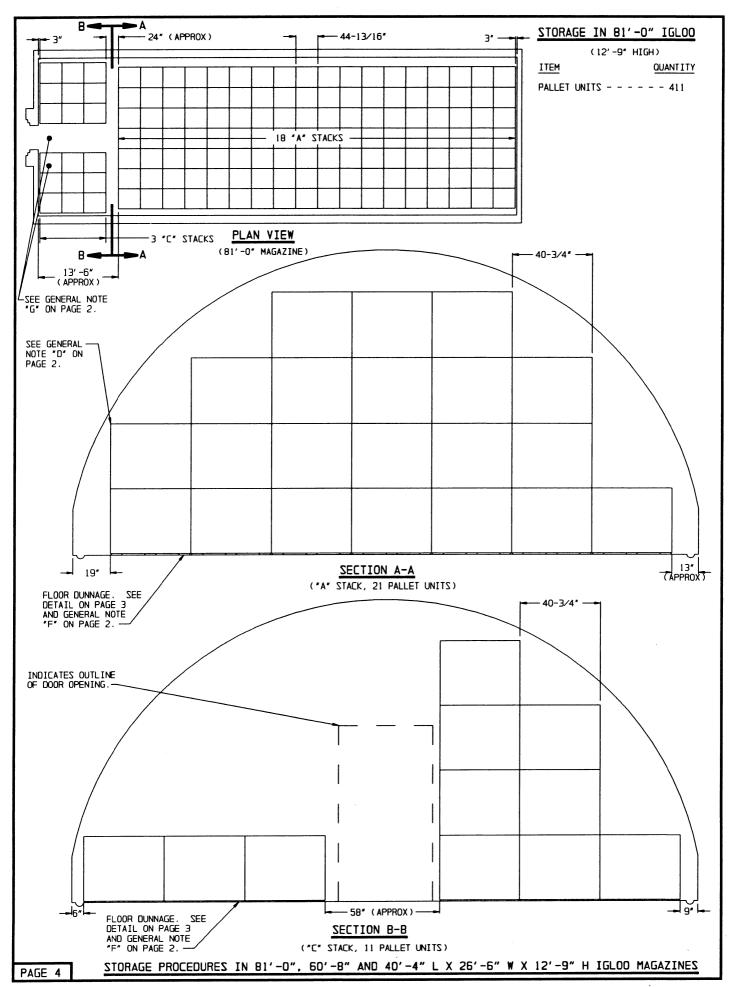
FLOOR DUNNAGE LOCATION A

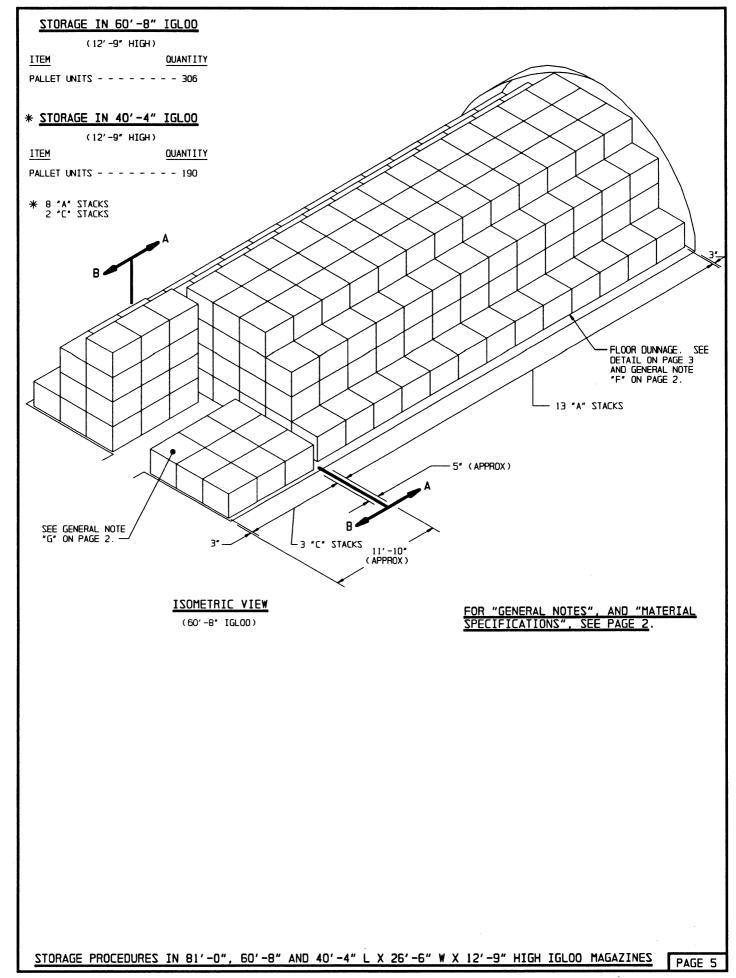
FLOOR DUNNAGE LOCATION B

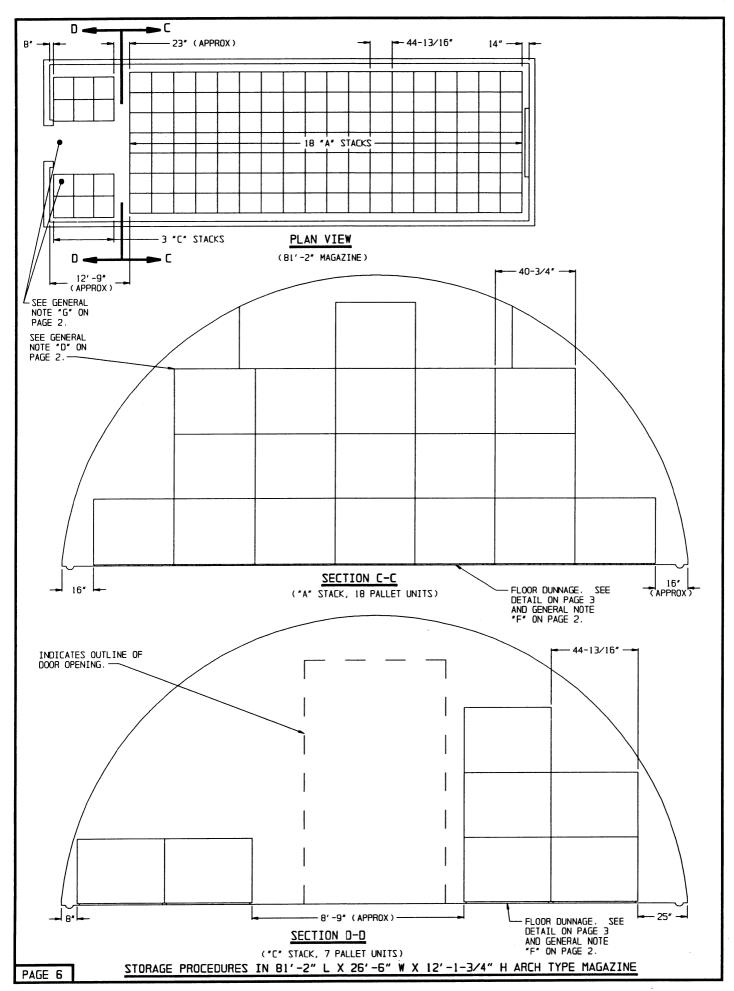
ISOMETRIC VIEWS WITHIN THIS DRAWING DO NOT DEPICT ALL FLOOR DUNNAGE THAT IS REDUIRED WHEN FLOOR DUNNAGE IS USED. FLOOR DUNNAGE IS SHOWN AT SOME LOCATIONS TO PROVIDE POSITIONING GUIDANCE.

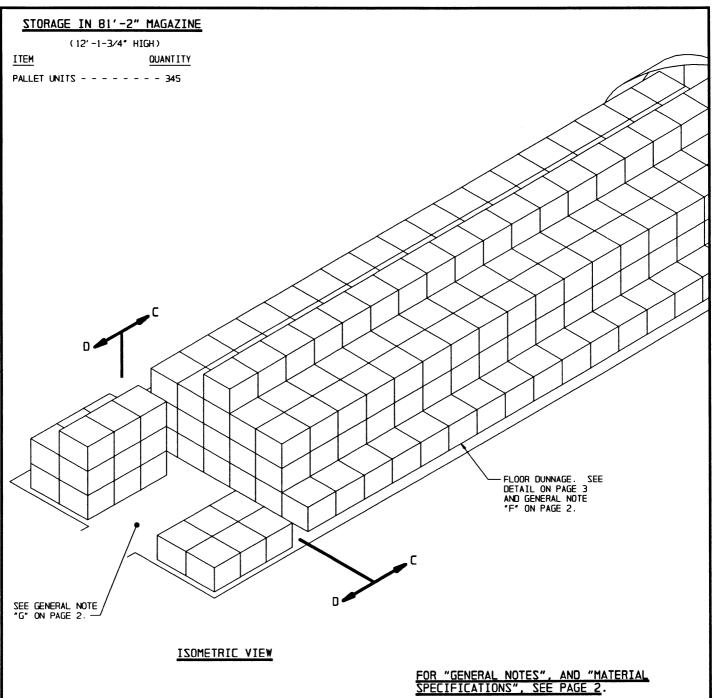
DETAILS

PAGE 3

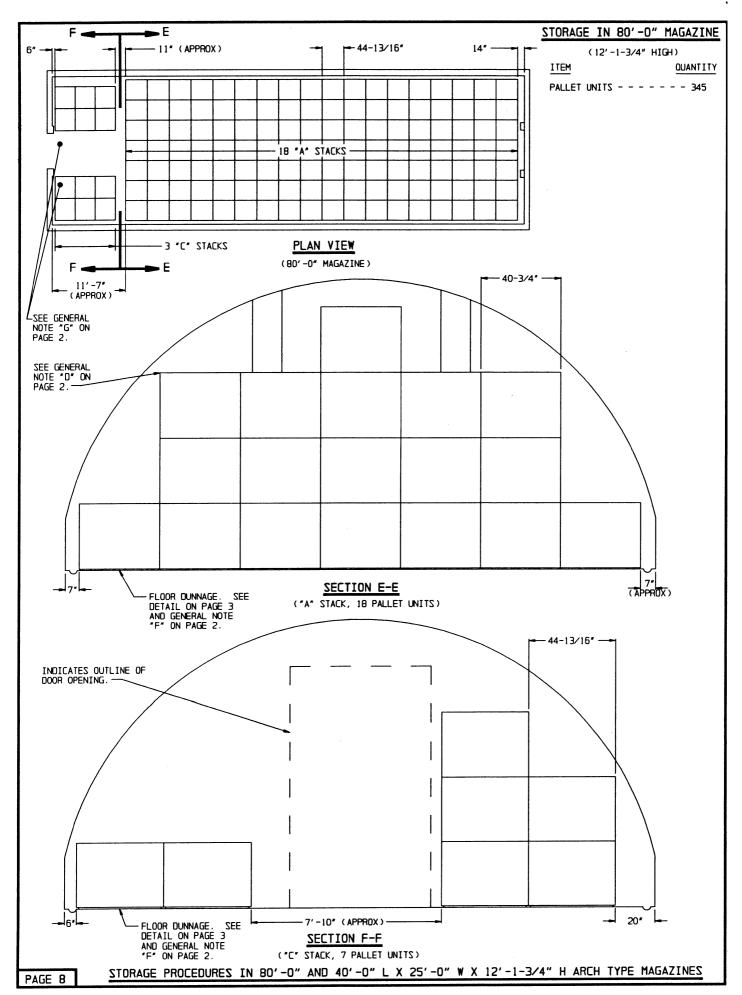








STORAGE PROCEDURES IN 81'-2" L X 26'-6" W X 12'-1-3/4" H ARCH TYPE MAGAZINE



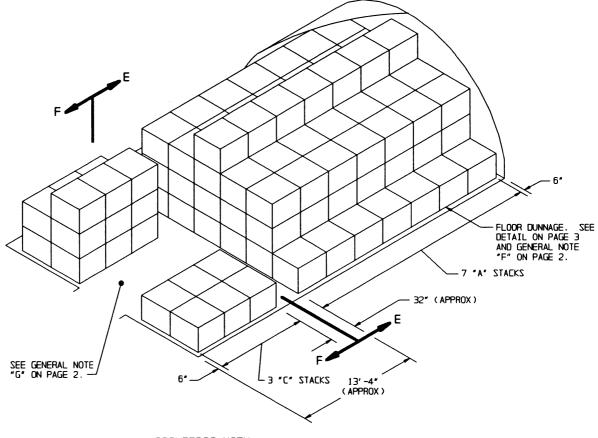
STORAGE IN 40'-0" MAGAZINE

(12'-1-3/4" HIGH)

ITEM

QUANTITY

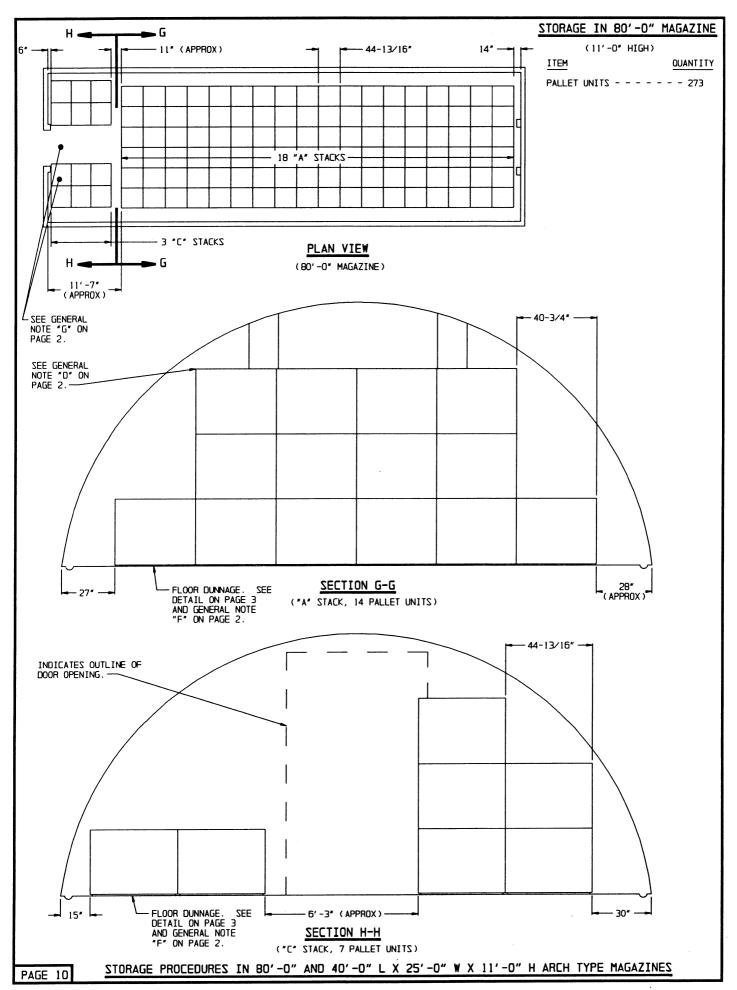
PALLET UNITS - - - - - - 147

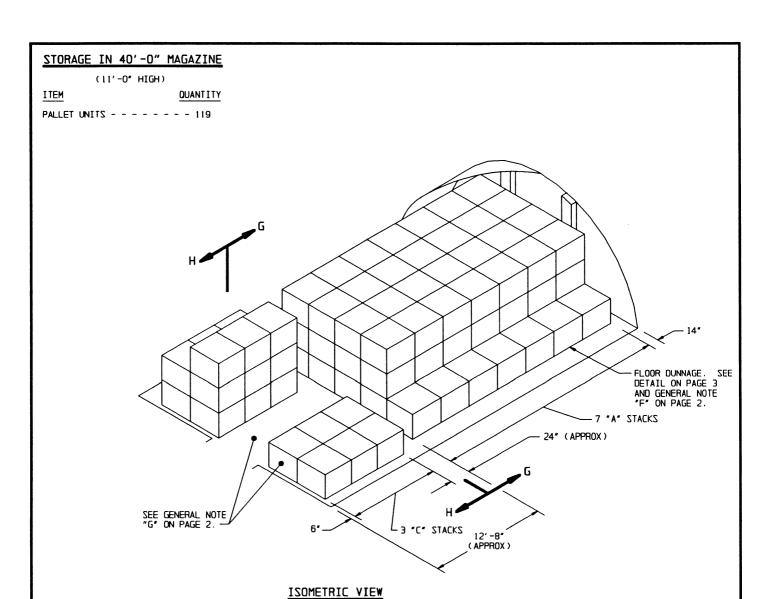


ISOMETRIC VIEW

(40'-0" MAGAZINE)

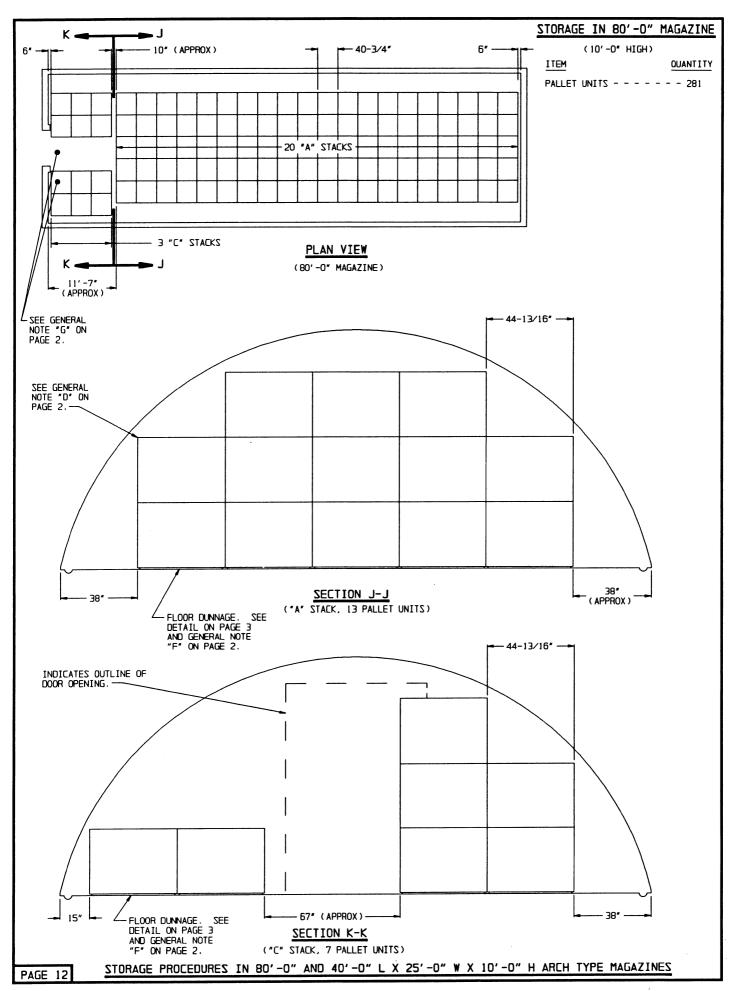
FOR "GENERAL NOTES", AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.





FOR "GENERAL NOTES", AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

(40'-0" MAGAZINE)

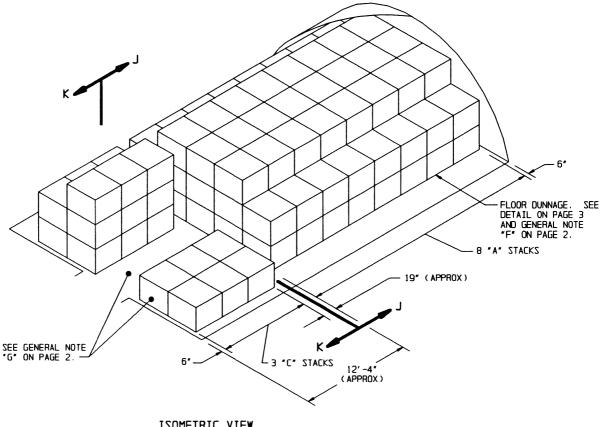


STORAGE IN 40'-0" MAGAZINE

(10'-0" HIGH)

<u>ITEM</u> <u>QUANTITY</u>

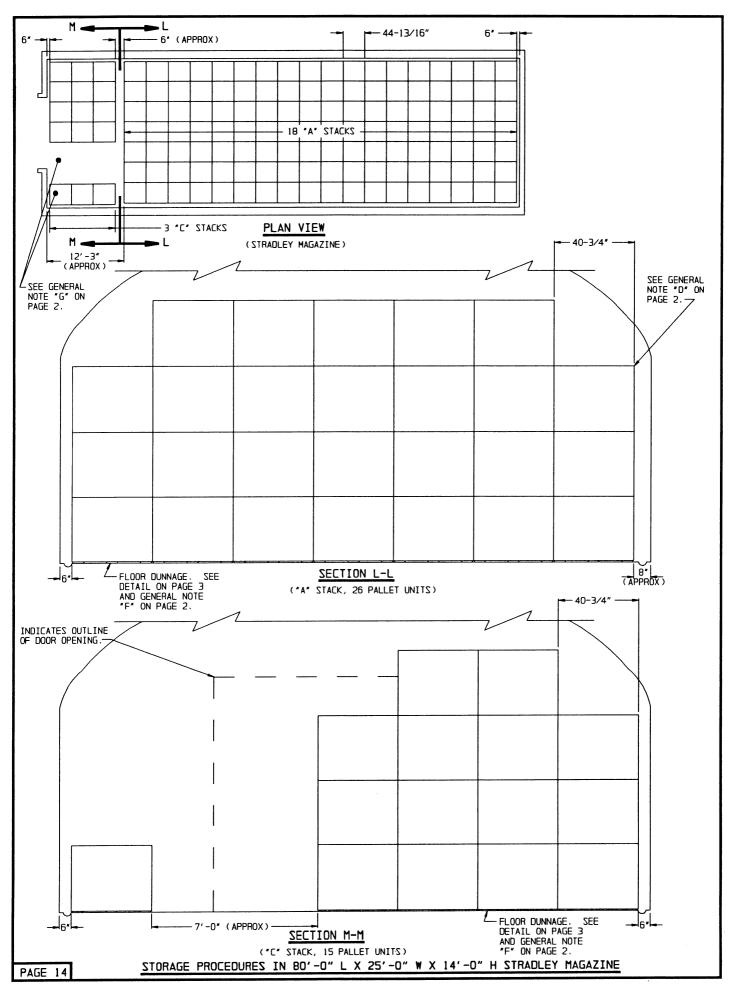
PALLET UNITS - - - - - - 125

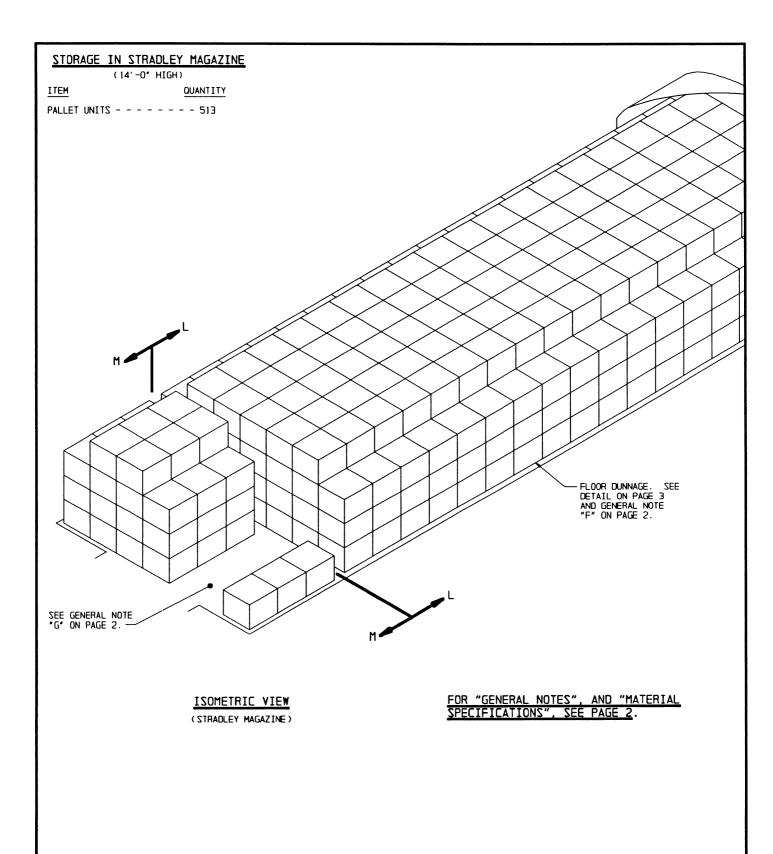


ISOMETRIC VIEW
(40'-0" MAGAZINE)

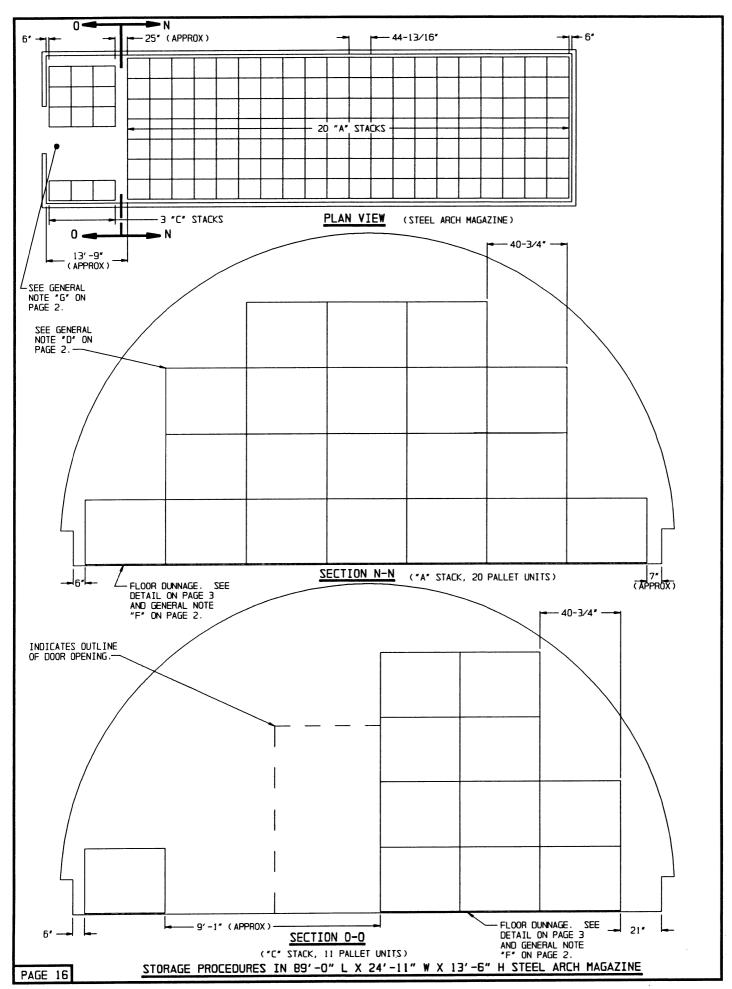
FOR "GENERAL NOTES", AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

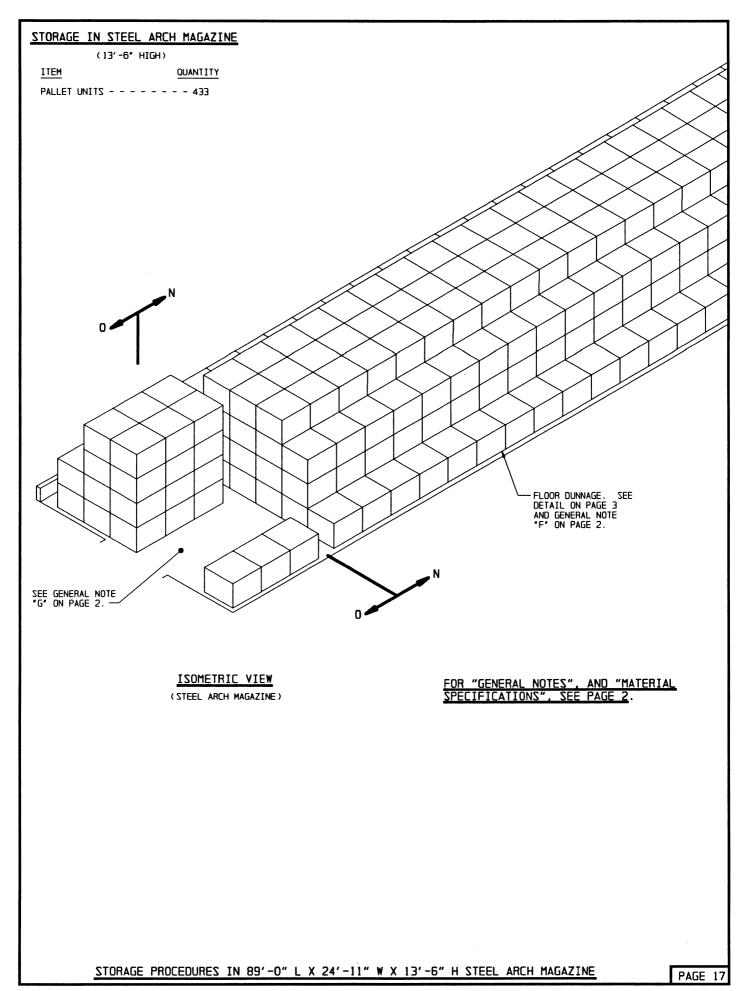
STORAGE PROCEDURES IN 80'-0" AND 40'-0" L X 25'-0" W X 10'-0" H ARCH TYPE MAGAZINES

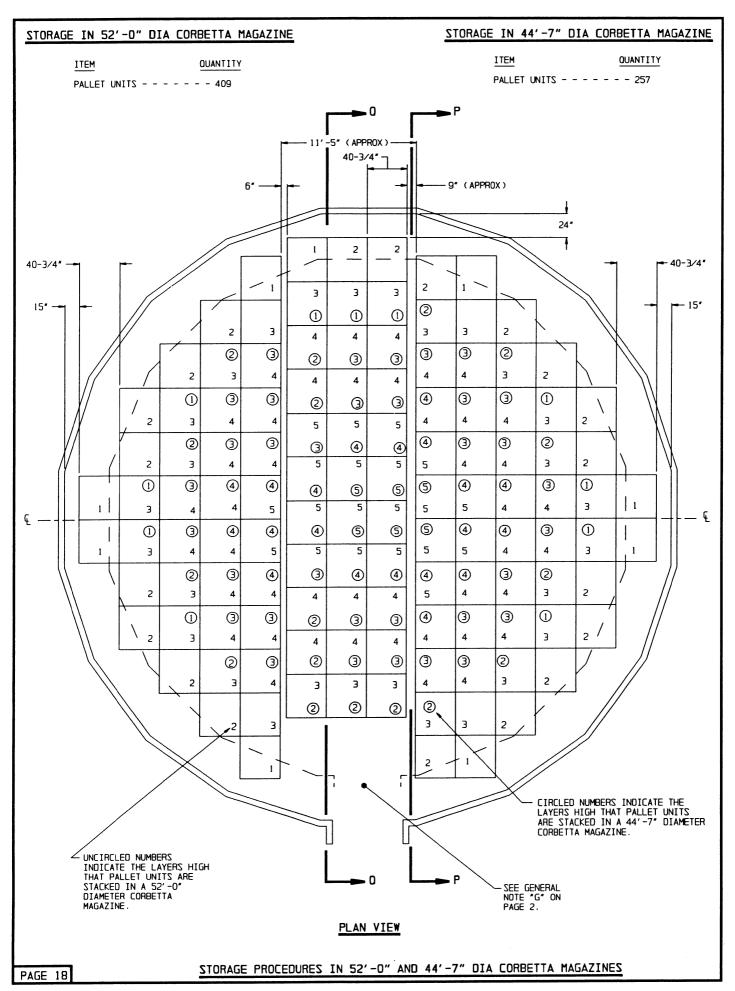


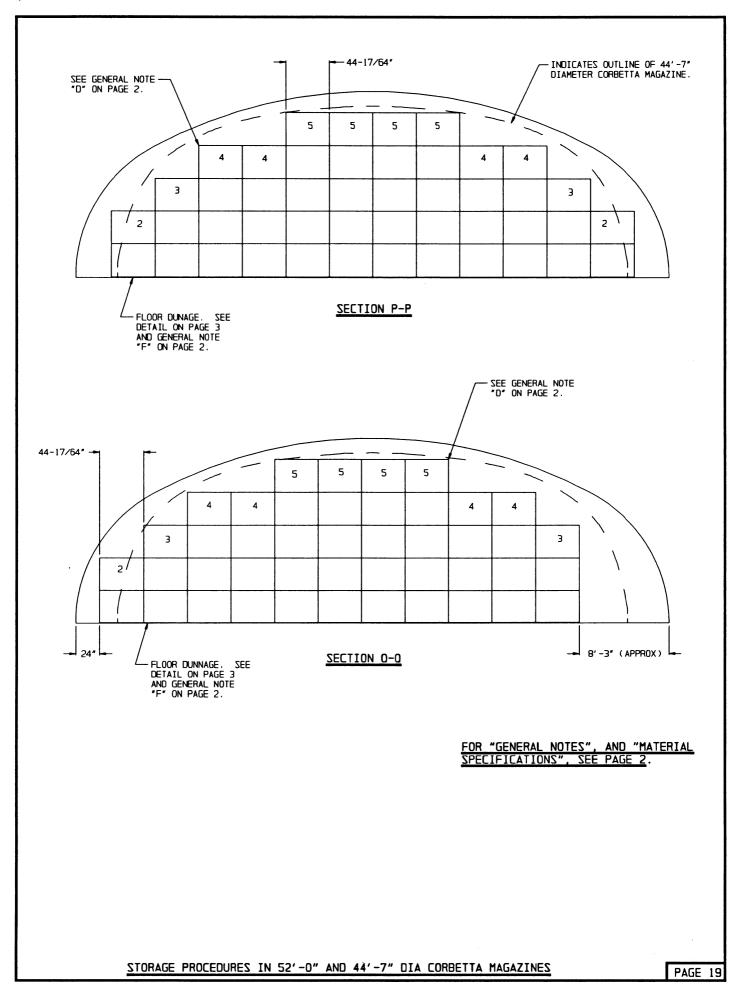


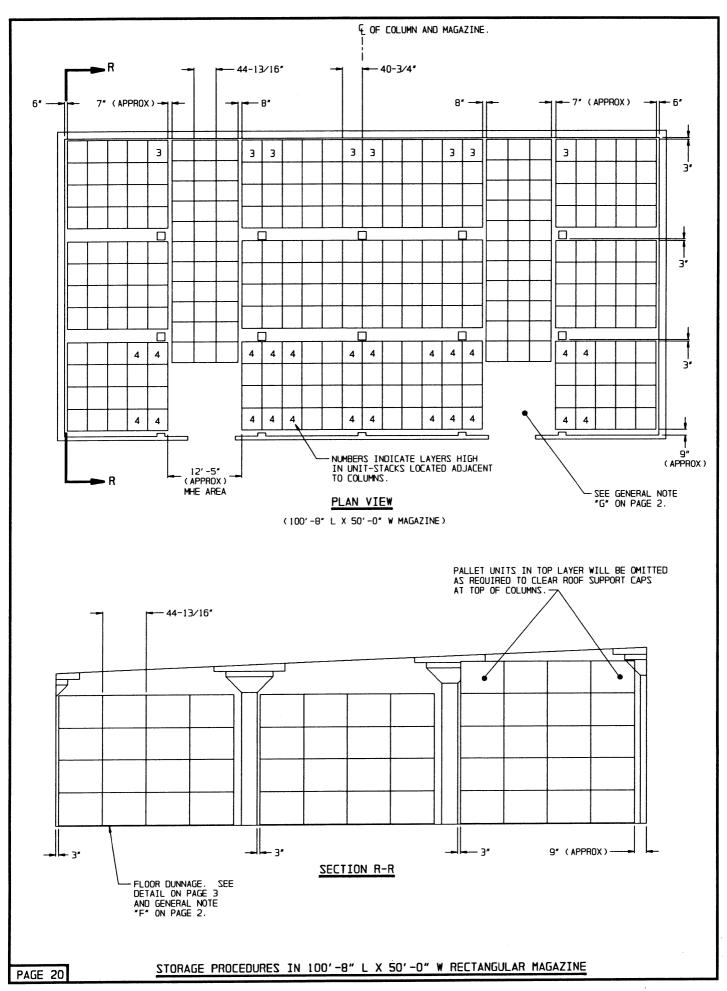
STORAGE PROCEDURES IN 80'-0" L X 25'-0" W X 14'-0" H STRADLEY MAGAZINE

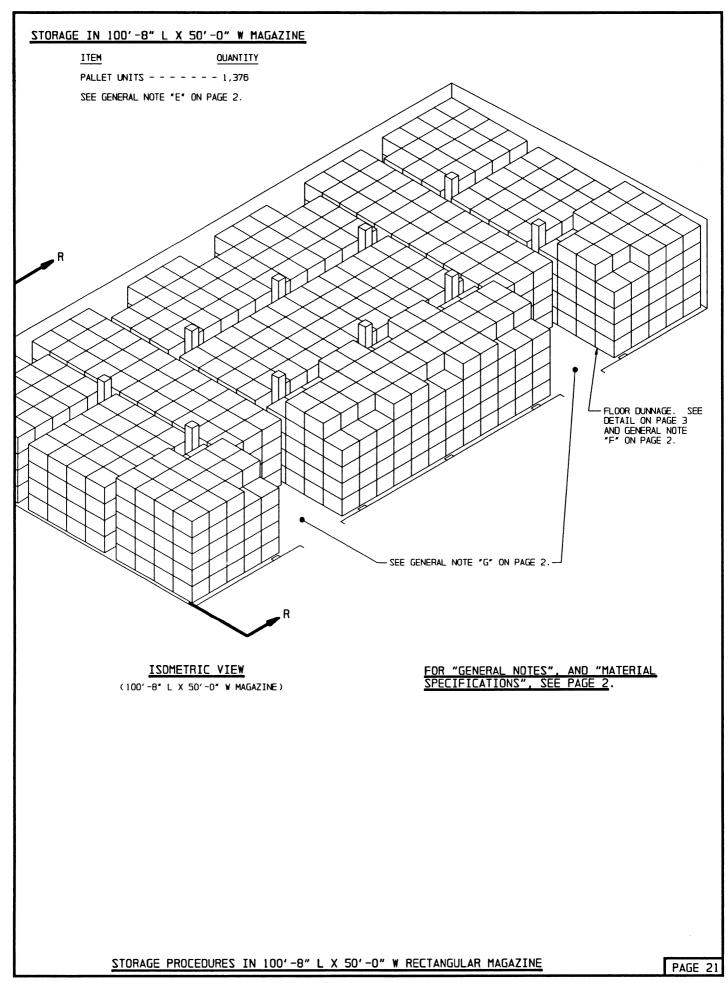


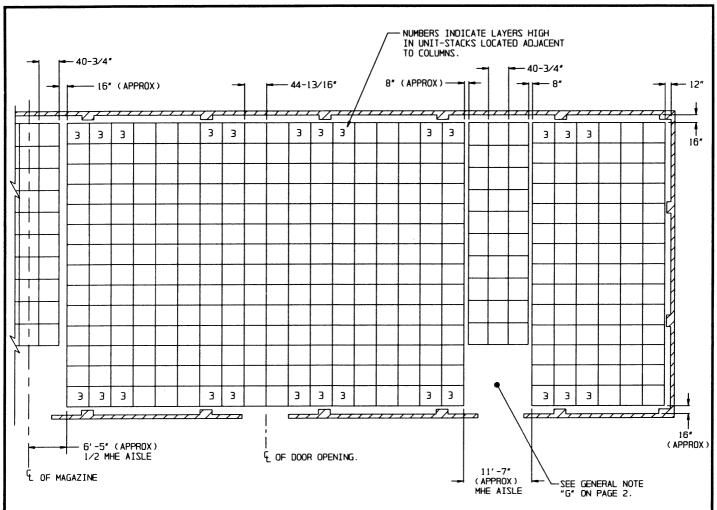












PLAN VIEW

(ONE-HALF OF A STANDARD MAGAZINE SHOWN)

STORAGE AS SHOWN *

(ONE-HALF OF A STANDARD MAGAZINE)

ITEM

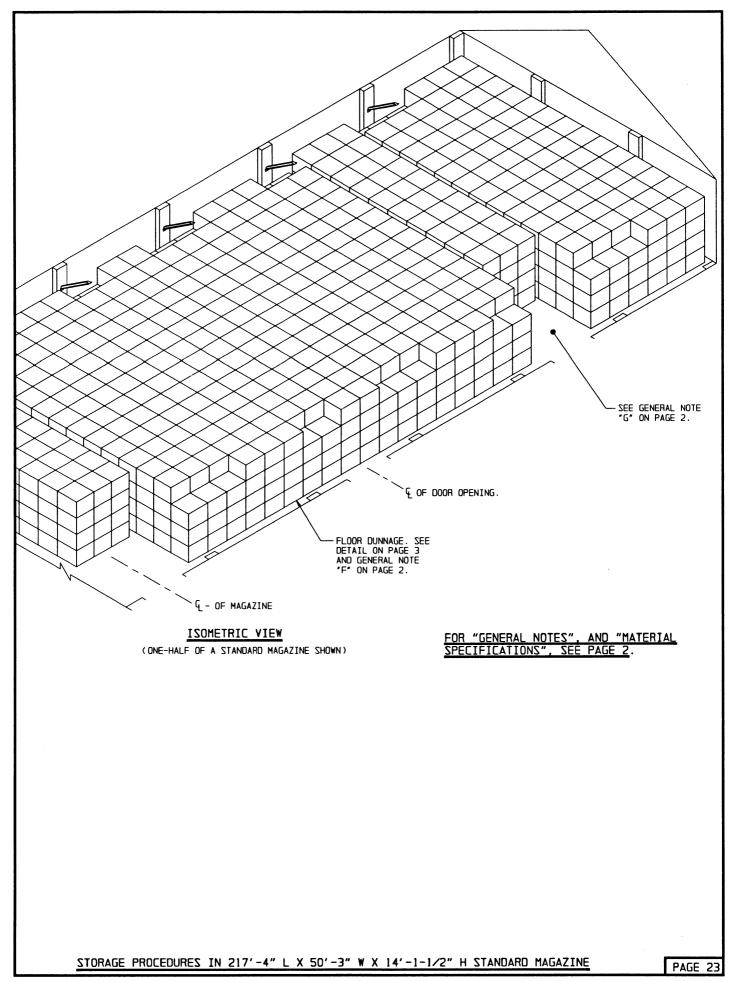
QUANTITY

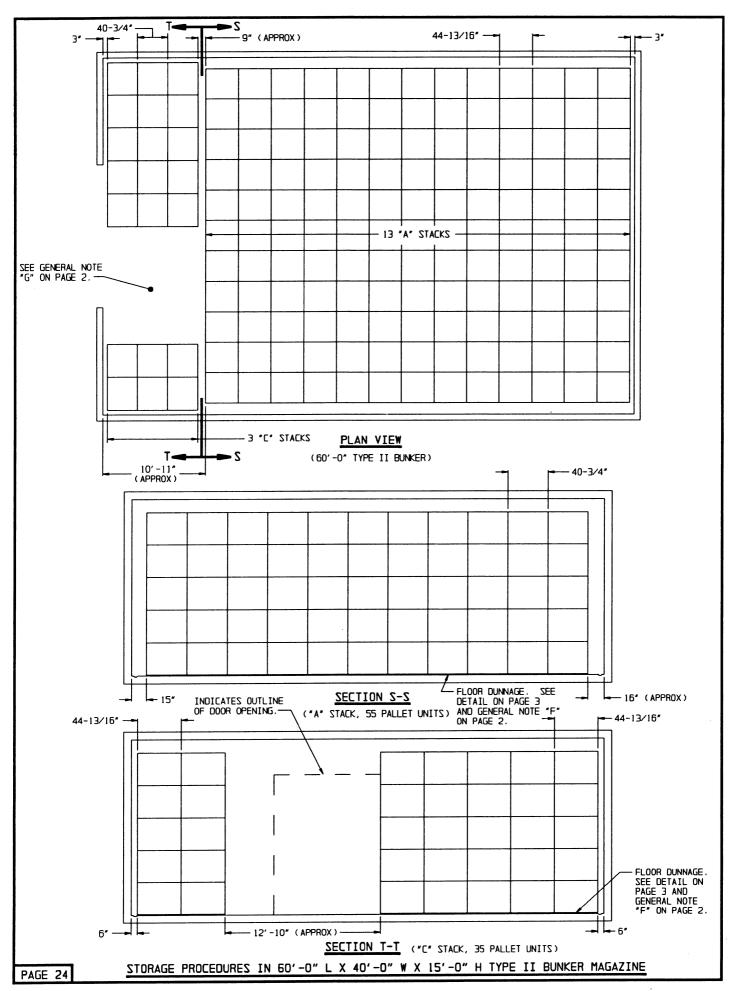
PALLET UNITS - - - - - 1,494

SEE GENERAL NOTE "E" ON PAGE 2.

* PALLET STACKS NOT NUMBERED ARE FOUR (4) PALLET UNITS HIGH.

STORAGE PROCEDURES IN 217'-4" L X 50'-3" W X 14'-1-1/2" H STANDARD MAGAZINE





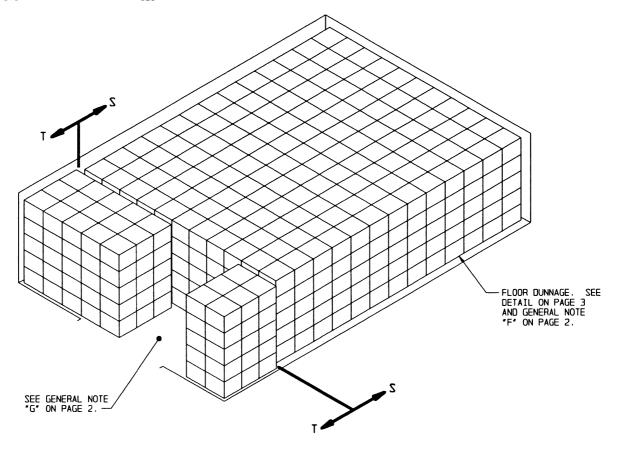
STORAGE IN 60'-0" TYPE II BUNKER

(15'-0" HIGH)

ITEM

QUANTITY

PALLET UNITS - - - - - - - - 820

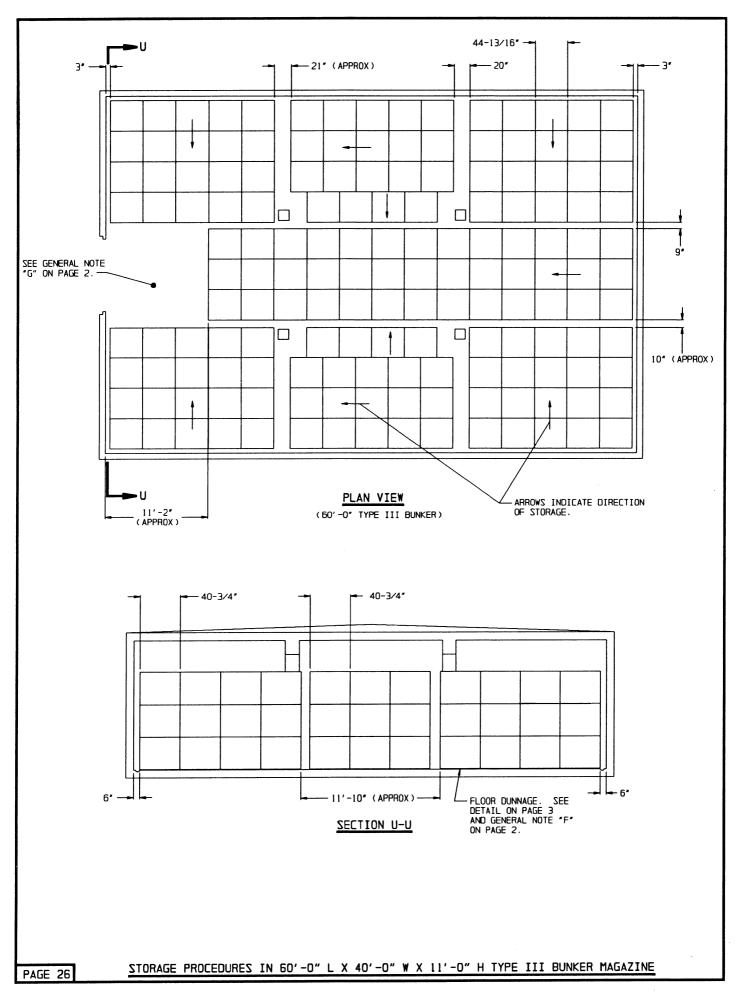


ISOMETRIC VIEW

(60'-0" TYPE II BUNKER)

FOR "GENERAL NOTES", AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

STORAGE PROCEDURES IN 60'-0" L X 40'-0" W X 15'-0" H TYPE II BUNKER MAGAZINE



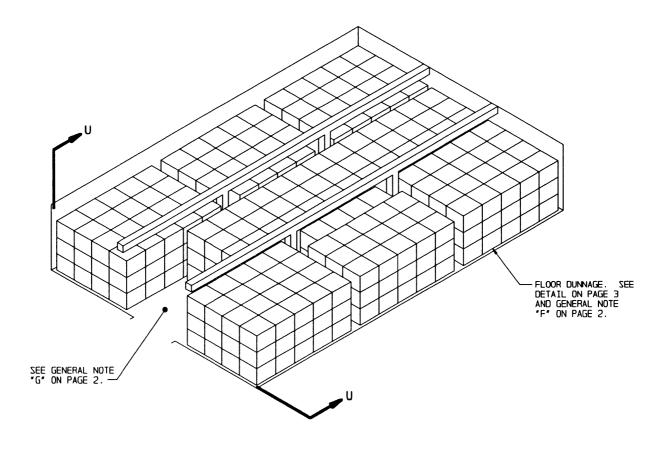
STORAGE IN 60'-0" TYPE III BUNKER

(11'-0" HIGH)

ITEM

QUANTITY

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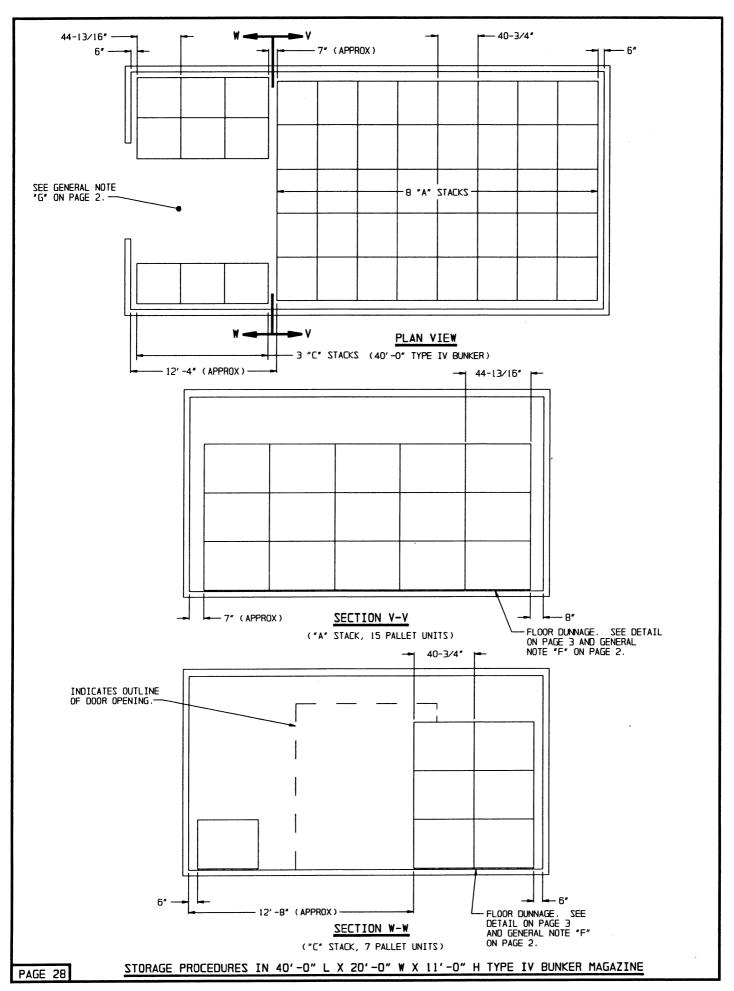


ISOMETRIC VIEW

(60'-0" TYPE III BUNKER)

FOR "GENERAL NOTES", AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

STORAGE PROCEDURES IN 60'-0" L X 40'-0" W X 11'-0" H TYPE III BUNKER MAGAZINE



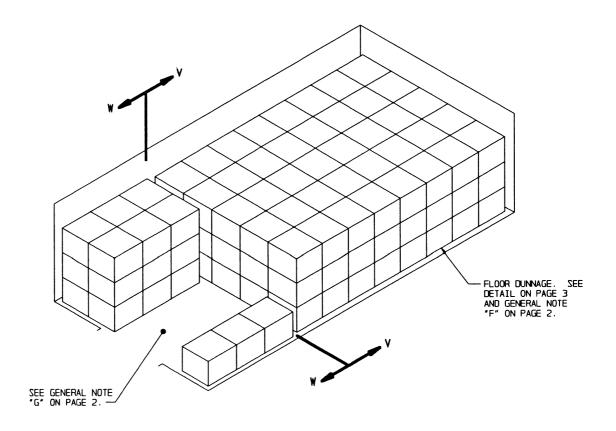
STORAGE IN 40'-0" TYPE IV BUNKER

(11'-0" HIGH)

ITEM

QUANTITY

PALLET UNITS - - - - - - - - 141

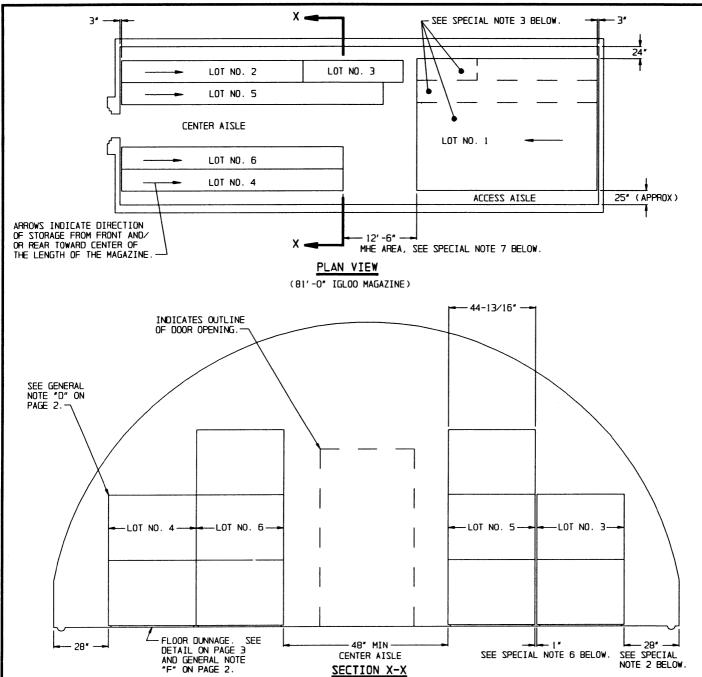


ISOMETRIC VIEW

(40'-0" TYPE IV BUNKER)

FOR "GENERAL NOTES", AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

STORAGE PROCEDURES IN 40'-0" L X 20'-0" W X 11'-0" H TYPE IV BUNKER MAGAZINE



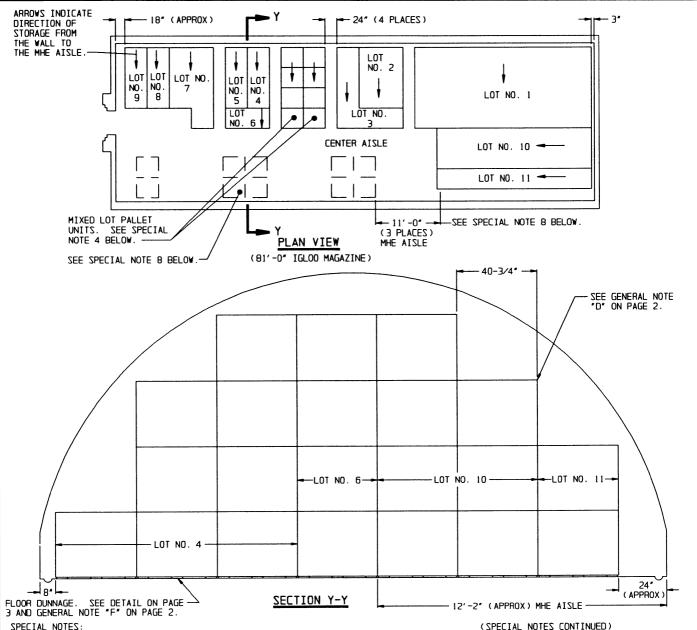
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. A "LIFT" MAY CONSIST OF (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

- (SPECIAL NOTES CONTINUED)

 5. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- 7. A 12'-6" MHE OPERATING AREA HAS BEEN SHOWN. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON EACH SIDE OF MAGAZINE). IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.

(CONTINUED AT RIGHT)

TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES



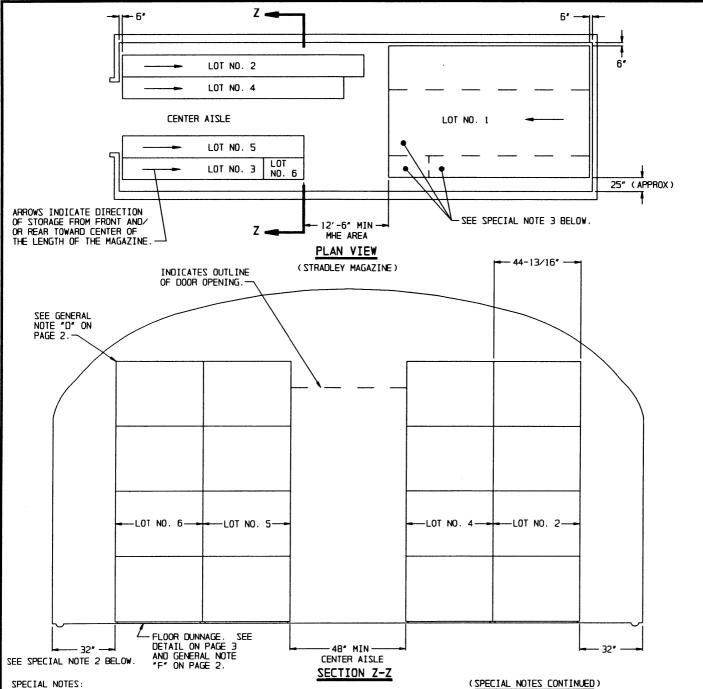
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINES REQUIRE.
- AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH LOT.
- GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILIAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR IN ACCORDANCE WITH OTHER REMOVAL AND INSPECTION/INVENTORY CRITERIA SPECIFIED IN THESE NOTES AND IN THE GENERAL NOTES ON PAGE 2
- A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS METAL BOXES
 WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT
 MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MIXED CONTINUE AND SECRET MANDER THE LIFT SHOT LEGGRAPHIZED. MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

- FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
 - AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED. THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION", MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11'-O" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REOUTREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUITED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE STORAGE PAGAZINES. THE PITE OF CHAIN AND CHAINGED SEE MADE SMALLER IF AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

(CONTINUED AT RIGHT)

TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES

PAGE 31



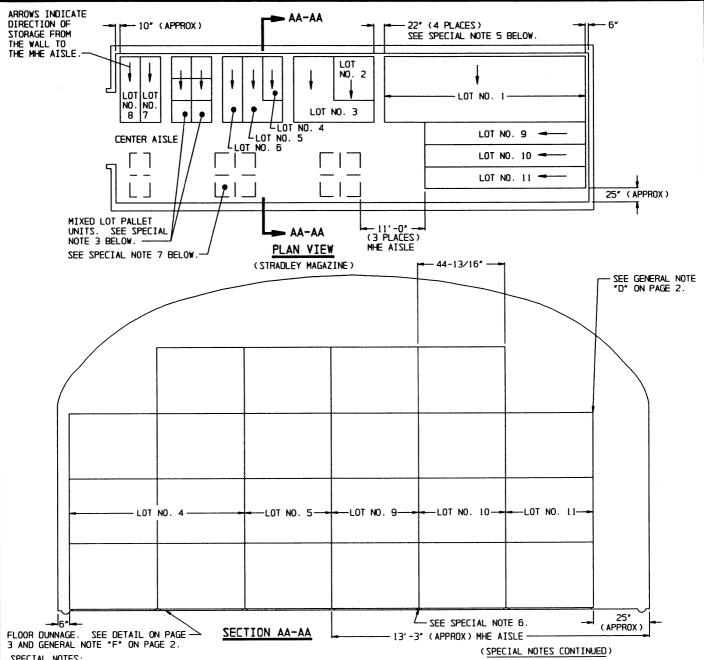
PAGE 32

- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO RELATIVELY LARGE LOTS ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR
- GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REDUIRED ON ONE SIDOF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2
- EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANDTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

- FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- A 12'-6" MHE OPERATING AREA HAS BEEN SHOWN. THE MHE OPERATING AREA CAN BE ENLARGED AS REOUTRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON EACH SIDE OF MAGAZINE). IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS. RESULTS.

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TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY MAGAZINE



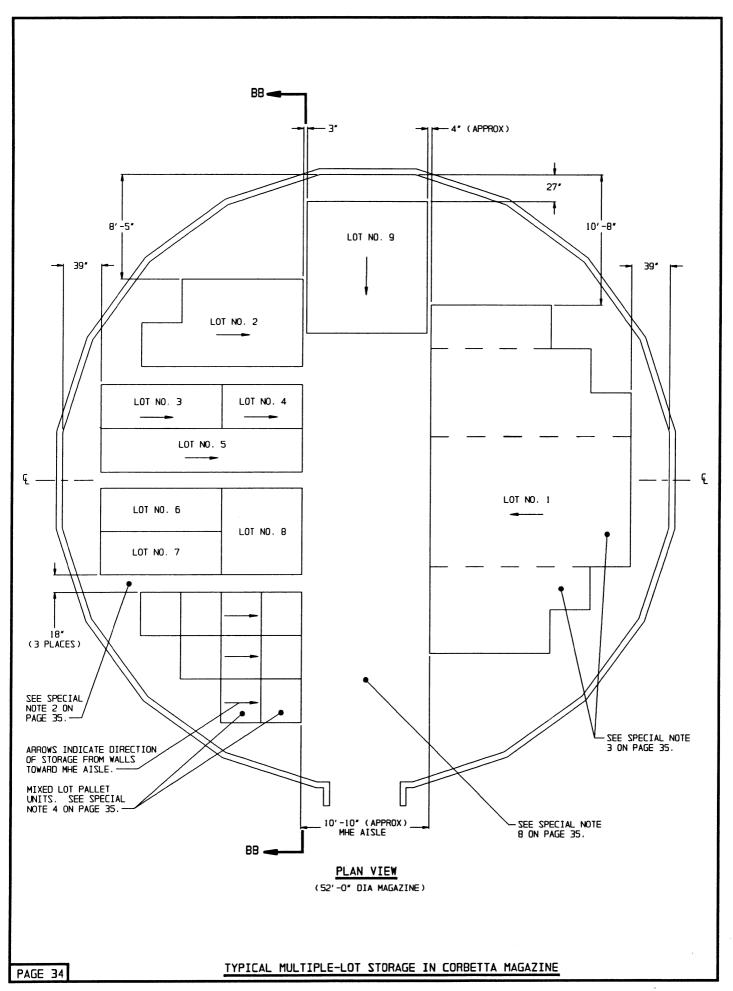
THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINES REDUIRE.

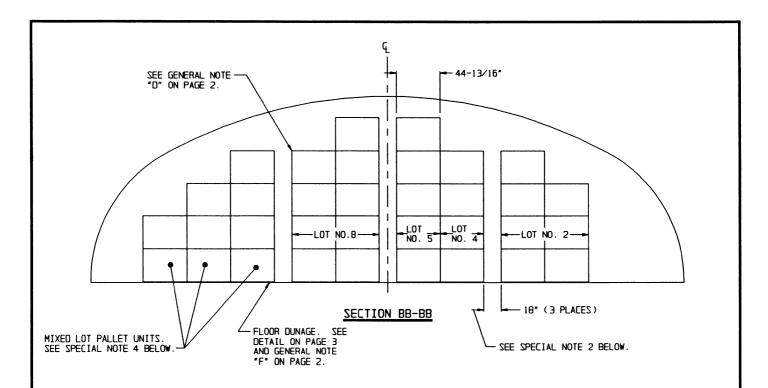
- GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE
 MORE THAN ONE LOT BY ERECTING STACKS SIMILIAR TO THOSE SHOWN
 IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE
 SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR
 REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE NOTES AND IN THE GENERAL NOTES ON PAGE 2
- A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS METAL BOXES WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF MIXED-LOT UNITS, AND SEPRIMED TO PARTITION OF MIXED-LOT UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY MAGAZINE

- AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH LOT.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF
 - AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THATARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 4, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION", MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11'-O" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REOUTREMENTS OF FORKLIFT TRUCK. COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REOUTRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE MALLER IF AVAILABLE FORKLIFT INDUCES, AND SHOULD BE MAN SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 4B INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 4B INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

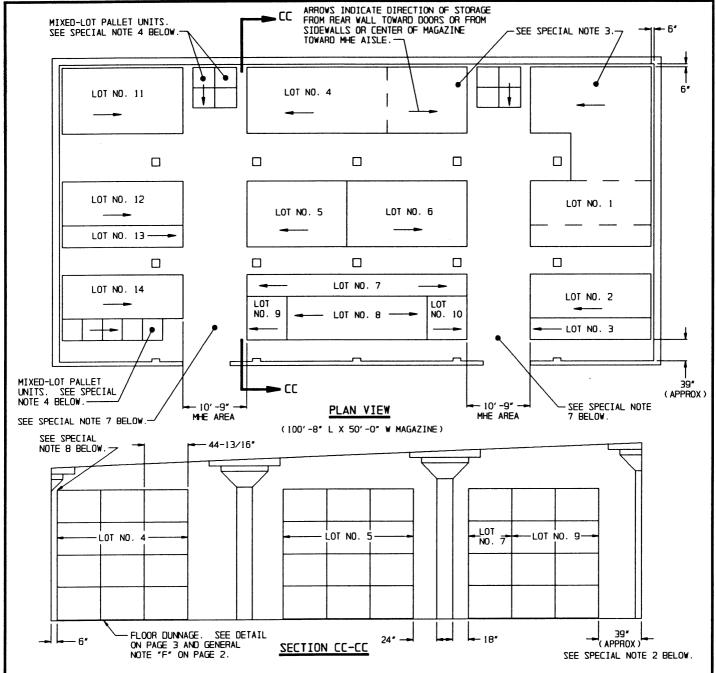
PAGE 33





- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE AND ON PAGE 34 ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED ON ONE SIDE OF THE MAGAZINE. HOWEVER, BOTH SIDES MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN ON THE LEFT SIDE. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS METAL BOXES WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
- FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE WALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- 8. THE MHE AISLE MAY BE USED TO STORE ONE OR MORE STACKS OF ADDITIONAL LOTS OR ADDITIONAL ITEMS THAT ARE FROM A LOT ADJACENT TO THE MHE AISLE. THIS ADDITIONAL STORAGE IS TO BE ARRANGED IN A MANNER SIMILAR TO ARRANGEMENTS DEPICTED ON PAGES 31 AND 33 FOR THE "ADDITIONAL STORAGE LOCATIONS" (SHOWN BY DOTTED LINES). ADEQUATE SPACE FOR MHE OPERATION. AS DESCRIBED ON PAGES 31 AND 33, MUST BE MADE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO, COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.

TYPICAL MULTIPLE-LOT STORAGE IN CORBETTA MAGAZINE



- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OR ON ONE SIDE OF THE MAGAZINE, HOWEVER, THESE AREAS MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE SMALLER SIZED LOTS, OR AS TYPICALLY SHOWN BY DOTTED LINES. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS METAL BOXES WITHIN THAT UNIT, HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

(CONTINUED AT RIGHT)

(SPECIAL NOTES CONTINUED)

- . EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWENTY-FOUR (24) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
- 7. THE MHE AISLE MAY BE USED TO STORE ONE OR MORE STACKS OF ADDITIONAL LOTS OR ADDITIONAL ITEMS THAT ARE FROM A LOT ADJACENT TO THE MHE AISLE. THIS ADDITIONAL STORAGE IS TO BE ARRANGED IN A MANNER SIMILAR TO ARRANGEMENTS DEPICTED ON PAGES 31 AND 33 FOR THE "ADDITIONAL STORAGE LOCATIONS" (SHOWN BY DOTTED LINES). ADEQUATE SPACE FOR MHE OPERATION, AS DESCRIBED ON PAGES 31 AND 33, MUST BE MADE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO, COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.
- B. PALLET UNITS IN TOP LAYER WILL BE OMITTED AS REQUIRED TO CLEAR ROOF SUPPORT CAPS AT TOP OF COLUMNS.

TYPICAL MULTIPLE-LOT STORAGE IN RECTANGULAR MAGAZINE