STORAGE IN APPROVED MAGAZINES OF 2.75" HYDRA ROCKETS PACKED IN M648 CYLINDRICAL METAL CON-TAINERS, ON METAL PALLETS

ITEM

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GENERAL NOTES

- THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLIв CABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE HYDRA ROCKET PALLET UNITS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES; HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- C. THE STORAGE PROCEDURES SPECIFIED IN THIS DRAWING ARE APPLICABLE TO LOADS OF 2.75" HYDRA ROCKETS PACKED IN M648 CYLINDRICAL METAL CONTAINERS, UNITIZED 12 PER 78-1/2" X 29-5/16" SPECIAL METAL PALLET SUBSEQUENT REFERENCE TO PALLET UNIT HEREIN MEANS THE PALLET UNIT WITH AMMUNITION ITEMS. SEE PAGE 3 AND AMC DRAWING 19-48-4231/60A-20PM1006 FOR DETAILS OF THE PALLET UNIT.
- **CAUTION:** THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED. THIS LIMITATION MAY REQUIRE A QUANTITY REDUCTION FROM THE STORAGE AS SHOWN. D
- CAUTION: THIS ITEM IS IN A "PROPULSIVE STATE" AND MUST BE STORED WITH Ε. THE FORWARD END FACING TOWARDS THE MAGAZINE SIDEWALL AND/OR THE REAR WALL AS INDICATED BY THE DIRECTIONAL ARROWS ON THE STORAGE VIEWS
- STORED PALLET UNITS MUST NOT CONTACT THE SIDES OF A MAGAZINE THEREFORE, PALLET UNITS MUST BE STORED A MINIMUM OF 6" FROM THE SIDEWALL OR CURVATURE OF THE MAGAZINE AS APPLICABLE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, PALLET UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY
- AISLE DIMENSION SHOWN FOR STORAGE PROCEDURES IN MAGAZINES MAY BE G. ADJUSTED TO SUIT LOCAL CONDITIONS, VARIATIONS IN PALLET UNIT DIMEN-SIONS, AND/OR AVAILABLE MATERIAL HANDLING EQUIPMENT (MHE). HOWEVER, A 24" MINIMUM INSPECTION AISLE MUST BE MAINTAINED AT THE END OF THE CONTAINERS WHERE HUMIDITY INDICATORS ARE LOCATED.
- IF AVAILABLE MHE PERMITS, ADDITIONAL PALLET UNITS MAY BE STORED WITH-Η. IN THE MHE AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- THE MAXIMUM FLOOR LOAD FOR A MAGAZINE AS PRESCRIBED WILL NOT BE J. EXCEEDED
- THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER PALLET UNITS IN THE STACKS SHOWN IN THE STORAGE VIEWS HEREIN, UNLESS TWO UPPER PALLET UNITS ARE HANDLED AS ONE LIFT OR THE PACKAGE GUARD IS REMOVED (TINE CAR-RIAGE WILL IN MOST INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION). ONLY A FORKLIFT TRUCK OF ADEQUATE CAPACITY WILL BE USED WHEN LIFTING TWO PALLET UNITS AS ONE LIFT
- THE USE OF "FLOOR DUNNAGE" IS OPTIONAL, ALTHOUGH THE USE OF THIS TYPE OF DUNNAGE IS DELINEATED WITHIN THIS STORAGE PROCEDURE DRAWING. THE PURPOSE OF FLOOR DUNNAGE IS TO KEEP THE BOTTOM DECKBOARDS OF A PALLET DRY, THUS AIDING IN PREVENTING DETERIORA-TION. THEREFORE, FLOOR DUNNAGE SHOULD BE USED WHEN STORING IN A MAGAZINE THAT IS KNOWN TO HAVE A "DAMP" FLOOR. ALSO, IN LIEU OF USING ONE-INCH THICK FLOOR DUNNAGE AS SPECIFIED, THE USE OF THICKER FLOOR DUNNAGE MAY BE REQUIRED, AND SHOULD BE USED, TO ACHIEVE THE DE-SIRED OBJECTIVE. <u>NOTE</u>: SOME VIEWS WITHIN THIS DRAWING WILL NOT DEPICT ALL FLOOR DUNNAGE THAT IS REQUIRED WHEN DUNNAGE IS USED. FLOOR DUNNAGE IS SHOWN AT SOME LOCATIONS TO PROVIDE POSITIONING GUIDANCE, SEE GENERAL NOTE "S" AT RIGHT.

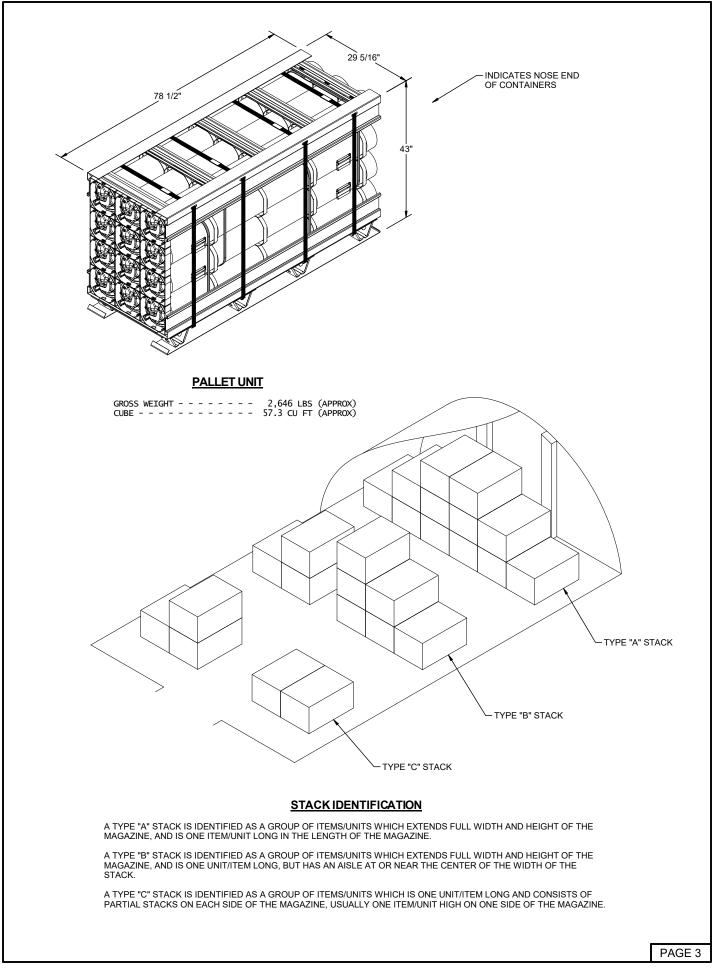
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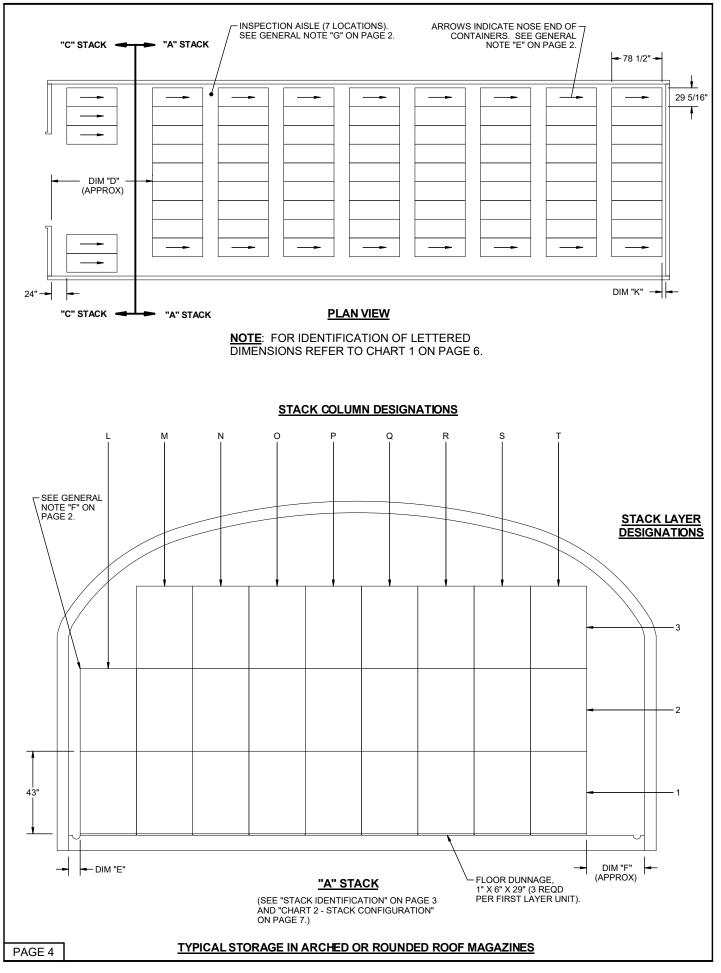
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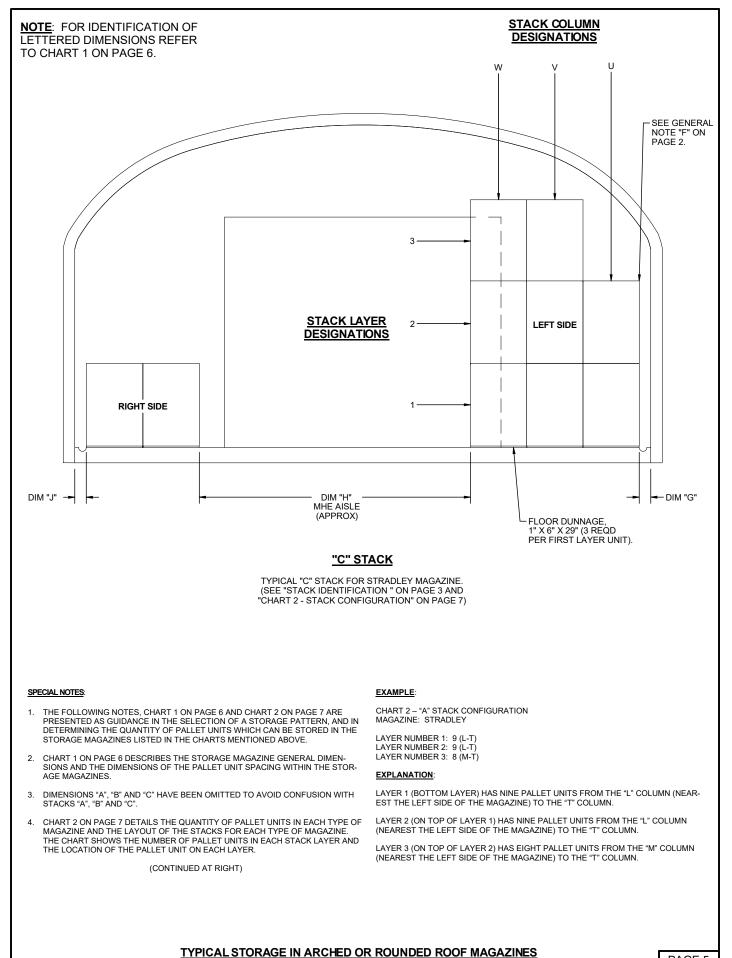
- WHEN LOCAL STORAGE CONDITIONS ARE SUCH THAT AN AMMUNITION STORAGE Μ. MAGAZINE NET EXPLOSIVE WEIGHT LIMIT WILL BE REACHED BEFORE ALL AVAIL-ABLE STORAGE SPACE WILL BE UTILIZED, A COMBINATION OF THE VARIOUS STORAGE PATTERNS DELINEATED HEREIN MAY BE USED IN LIEU OF BLOCK STORAGE PATTERNS TO FACILITATE INVENTORY, INSPECTION, THE USE OF MA-TERIAL HANDLING EQUIPMENT, SURVEILLANCE, ETC., OF THE AMMUNITION TO BE STORED WITHIN THE MAGAZINE
- N. STORAGE OF MULTIPLE LOTS IN A MAGAZINE WILL REQUIRE CAREFUL PREPLANNING SO AS TO INSURE MHE ACCESSIBILITY TO ANY LOT IN ACCORDANCE WITH REQUIREMENTS SET FORTH IN THE APPLICABLE "SPECIAL NOTES" SECTIONS OF THE MULTIPLE LOT STORAGE PROCEDURES SHOWN ON PAGES 18 THRU 23.
- ALTHOUGH SPECIFIC PROCEDURES ARE INCLUDED IN THIS DRAWING FOR STOR-ING MULTIPLE LOTS WITHIN ONE STRUCTURE, THE BASIC STORAGE PATTERN AS SHOWN ON PAGES 4 THRU 17 CAN ALSO BE ADAPTED FOR STORAGE MORE THAN ONE LOT. MULTIPLE LOTS, WHEN STORED IN ACCORDANCE WITH THE BASIC STORAGE PATTERN MAY BE STORED WITH ONE OR MORE ROWS USED FOR EACH LOT. A SPACE OF APPROXIMATELY 1" WILL HAVE TO BE LEFT BETWEEN ADJA-CENT ROWS CONTAINING DIFFERENT LOTS. IN BASIC STORAGE PATTERNS WHERE THE WIDTH OF A ROW IS ESTABLISHED BY THE 78-1/2" UNIT DIMENSION, EACH ROW MAY BE A DIFFERENT LOT AND READILY REMOVABLE. IN BASIC STORAGE PATTERNS WHERE THE WIDTH OF THE ROW IS ESTABLISHED BY THE 29-5/16" UNIT DIMENSION, A LOT MUST CONSIST OF TWO OR MORE ROWS TO PROVIDE ADEQUATE SPACE TO ACCOMMODATE THE WIDTH OF A FORKLIF TRUCK FOR STORING OR REMOVING THE LOT. THE 1" SPACE BETWEEN LOTS, AS STATED ABOVE WILL NOT BE EXCEEDED SOLELY TO ACCOMMODATE THE WIDTH OF A FORKLIFT TRUCK. FOR ADDITIONAL REQUIREMENTS AND GUIDANCE, SEE SPECIAL NOTES FOR MULTIPLE-LOT STORAGE ON PAGE 18 THRU 23.
- P. ANY "LIGHT" PALLET UNIT THAT DOES NOT CONTAIN A FULL QUANTITY OF CON-TAINERS WILL NOT BE BURIED IN STORAGE, IT MUST BE POSITIONED ADJACENT TO AN AISLE, PREFERABLY IN FRONT OF THE LOT.
- Q. PALLET UNITS PRESENTLY STORED IN ACCORDANCE WITH A PRIOR APPROVED DRAWING NEED NOT BE RE-STORED SOLELY TO CONFORM TO THE PROCEDURES SPECIFIED IN THIS DOCUMENT
- R. OTHER COMPATIBLE ITEMS MAY BE STORED IN A MAGAZINE, WHICH IS PARTIALLY FILLED WITH THE DESIGNATED ITEM.
- IN IGLOO, ARCH TYPE AND STRADLEY MAGAZINES WHICH HAVE SLOPING FLOORS, THE DEPICTED STORAGE PATTERNS, IN SOME CASES, INCLUDE PALLET UNIT STACKS WHICH STRADDLE THE RIDGE OF THE FLOOR AT THE CENTER OF THE MAGAZINE. FLOOR DUNNAGE IN THE FORM OF SHIMS WILL BE USED AS RE-QUIRED TO ACHIEVE SOUND AND ACCEPTABLE STABLE STACKS. SEE THE DETAIL ON PAGE 24
- PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 4" MATERIAL IS ACTUALLY 3/4" THICK BY 3-1/2' WIDE AND 2" X 6" MATERIAL IS ACTUALLY 1-1/2" THICK BY 5-1/2" WIDE.
- CONVERSION TO METRIC FOULVALENTS: DIMENSIONS WITHIN THIS DOCUMENT V ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENT MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM, AND ONE POUND EQUALS 0.454 KG.

MATERIAL SPECIFICATIONS

SEE TM 743-200-1 (DUNNAGE LUMBER) AND VOLUN-TARY PRODUCT STANDARD PS 20.







PROJECT CA 262/60A-88

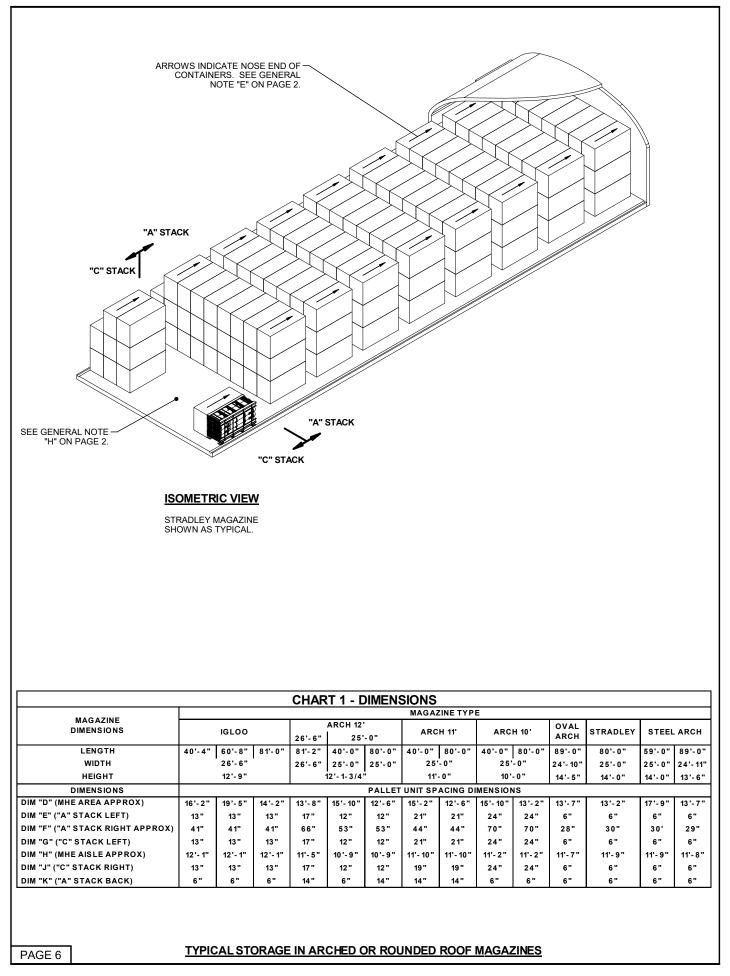
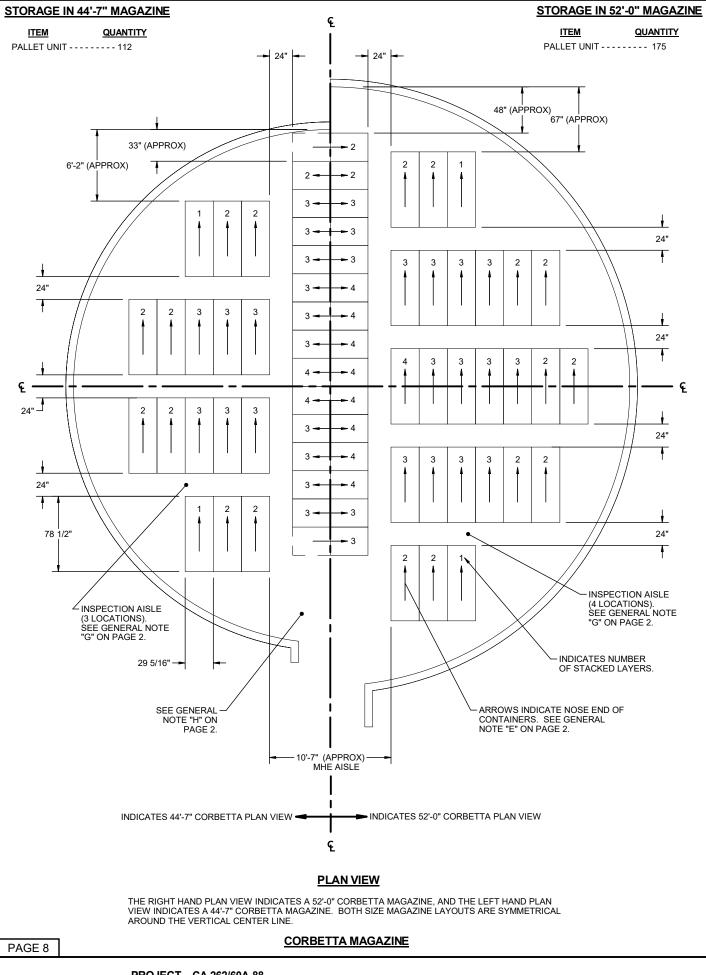
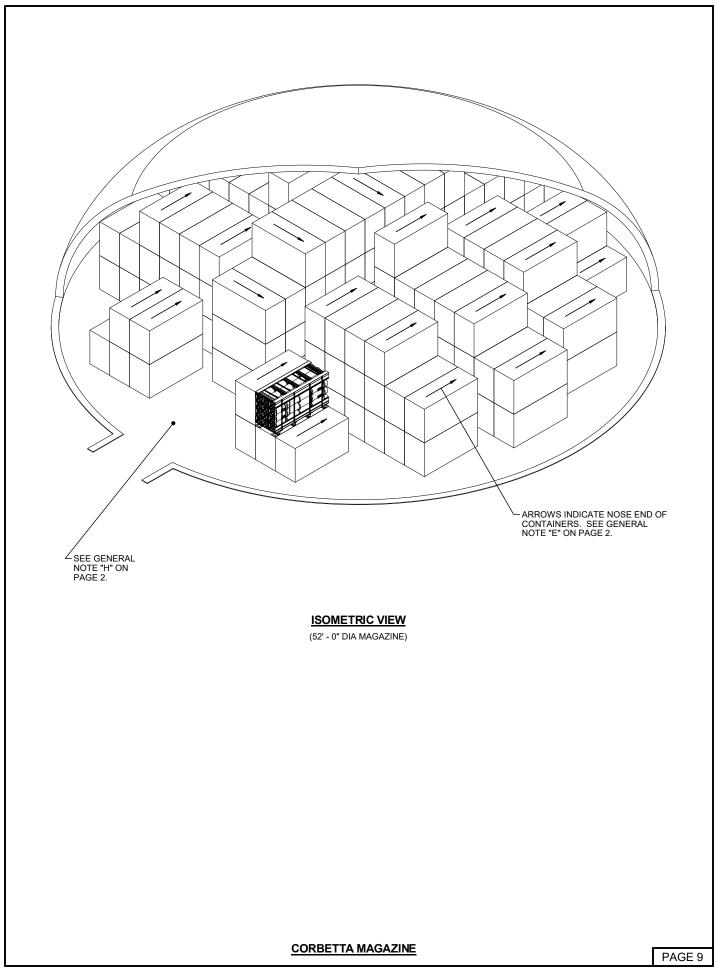
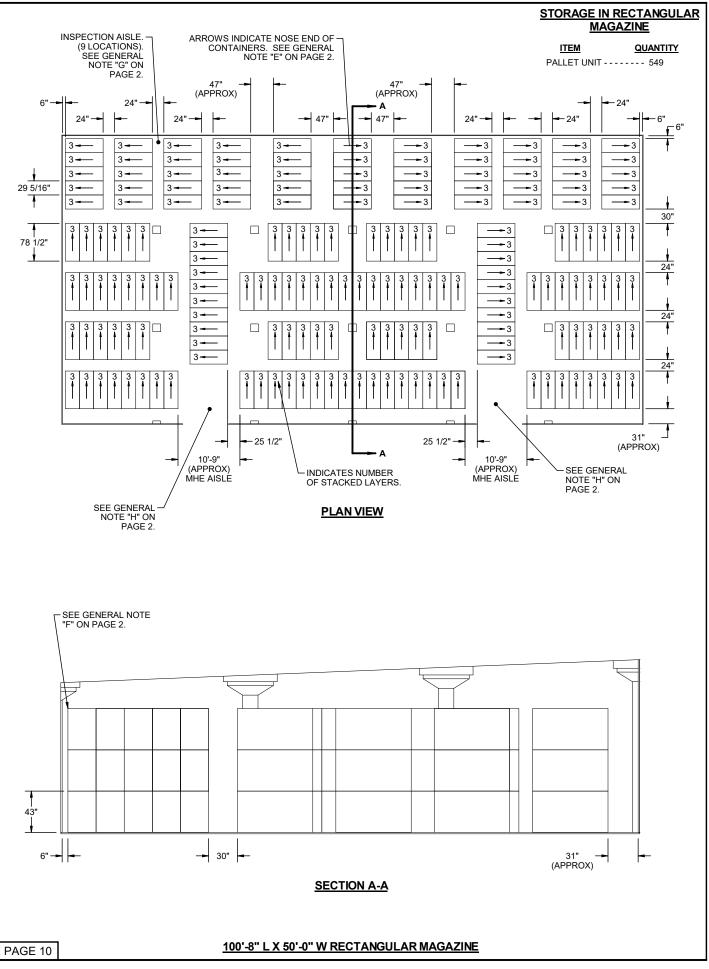


					CHART	2 - STAC		IGURAT	ION					
						MAGA	ZINETYPE							
	IGLOO			ARCH 12' ARCH 12' X 25' W			ARC	H 11'	ARC	ARCH 10'		1	STEEL ARCH	
QUANTITY PER MAGAZINE	40'-4"L 60'-8"L 81'-0		81'-0"L	26'-6" W	40'-0"L	80'-0"L	40'-0"L 80'-0"L		40'-0"L 80'-0"L		ARCH	STRADLEY	59'-0"L	89'-0"L
	70	112	17 5	151	61	15 1	48	118	41	10 1	244	2 18	118	206
		•			"	A" STACK	CONFIGUR	ATION		<u> </u>	•			<u> </u>
LAYER	1					PA	LLET UNITS	S PER LAY	ER					
1	1	9(L-T)		8(L-S)			8(L	3(L-S) 7(L-R)			9(L-T)	9(L-T)	9 (L	- T)
2		8(M-T)			7(M-S)		6 (M	I-R)	5(N-R)		9(L-T)	9(L-T)	8 (N	1-T)
3		4(0-R)		3(O-Q)			D	O Ó		8(M-T)	8(M-T)	5(N-R)		
SINGLE STACK TOTAL		21		18		1	4	12		26	26	22		
NUMBER OF STACKS	3	5	8	8	3	8	3	8	3	8	9	8	5	9
"A" STACK TOTAL	63	105	168	144	54	14 4	42	112	36	96	234	208	110	198
					"C" ST	ACK CONF	IGURATION	N - LEFT SID)E					
LAYER						PA	LLET UNITS	S PER LAY	ER					
1		3 (U-W) 3 (U-W)		3 (U	- W) 3(U-W)		3(U-W)	3 (U - W)	3 (U - W)					
2		2(V-W)	2(V-W) 2(V-W)			2 (V - W)		1(W)		3(U-W)	3 (U - W)	2 (V - W)		
3		0		0				0	0		2(V-W)	2 (V - W)	1(W)	
SINGLE STACK TOTAL		5		5			5	4		8	8	6		
NUMBER OF STACKS		1		1			1	1		1	1	1		
"C" STACK LF TOTAL		5		5			5 4		8	8	6			
					"C" STA	ACK CONFI	GURATION	- RIGHT SI	DE					
"C" STACK RT TOTAL		2			2			1 1		2	2	2		

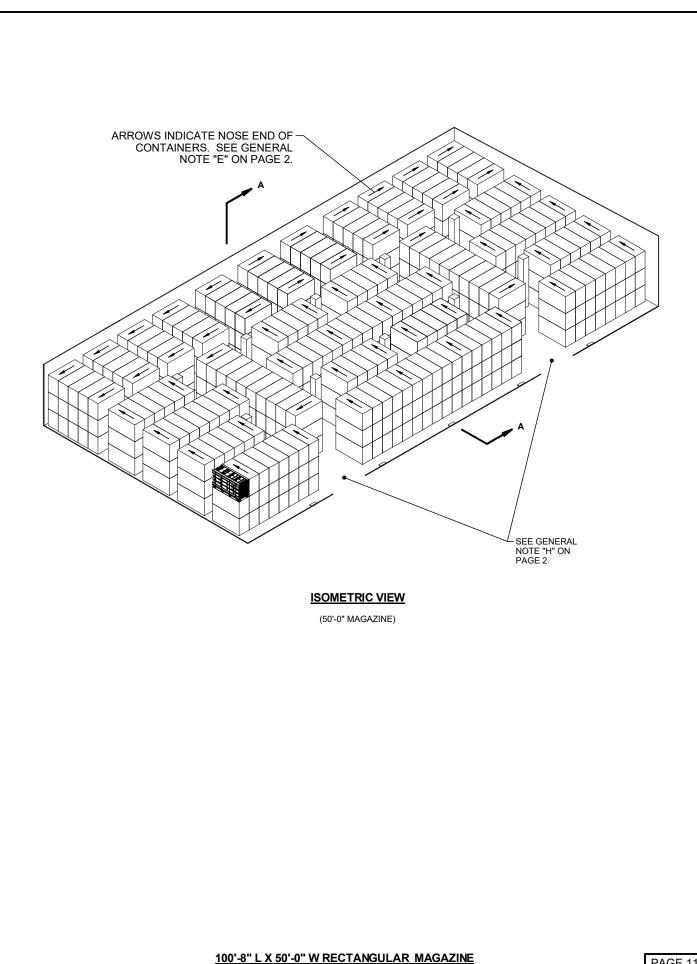
NOTE: REFER TO THE SPECIAL NOTES ON THE BOTTOM OF PAGE 5.

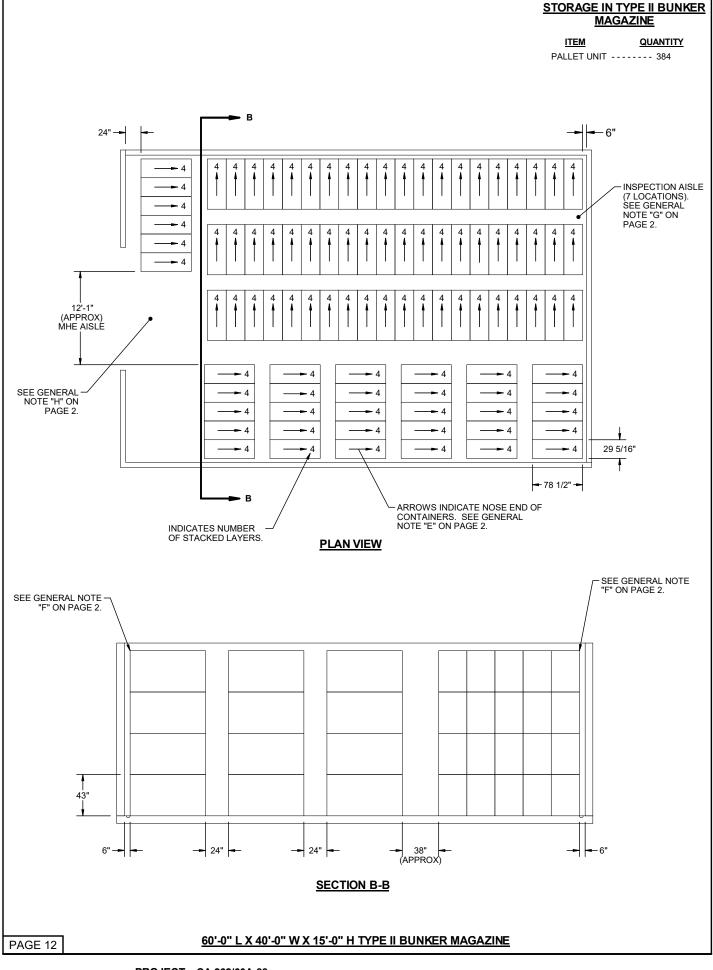




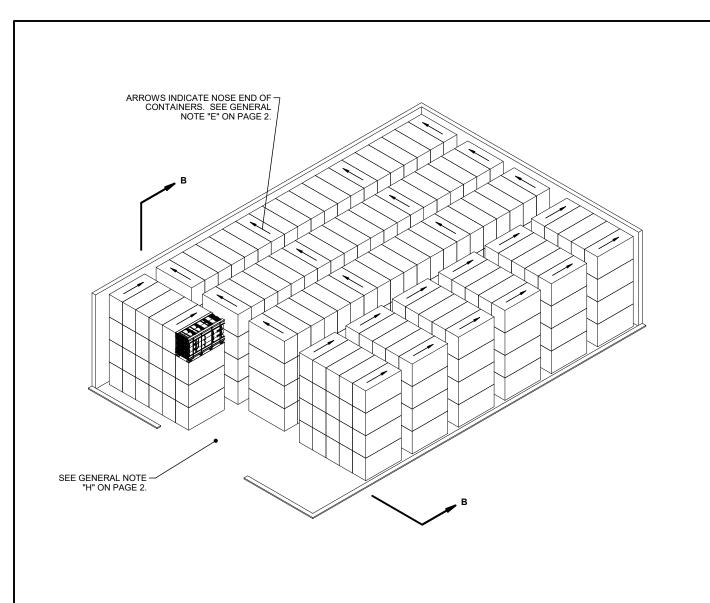








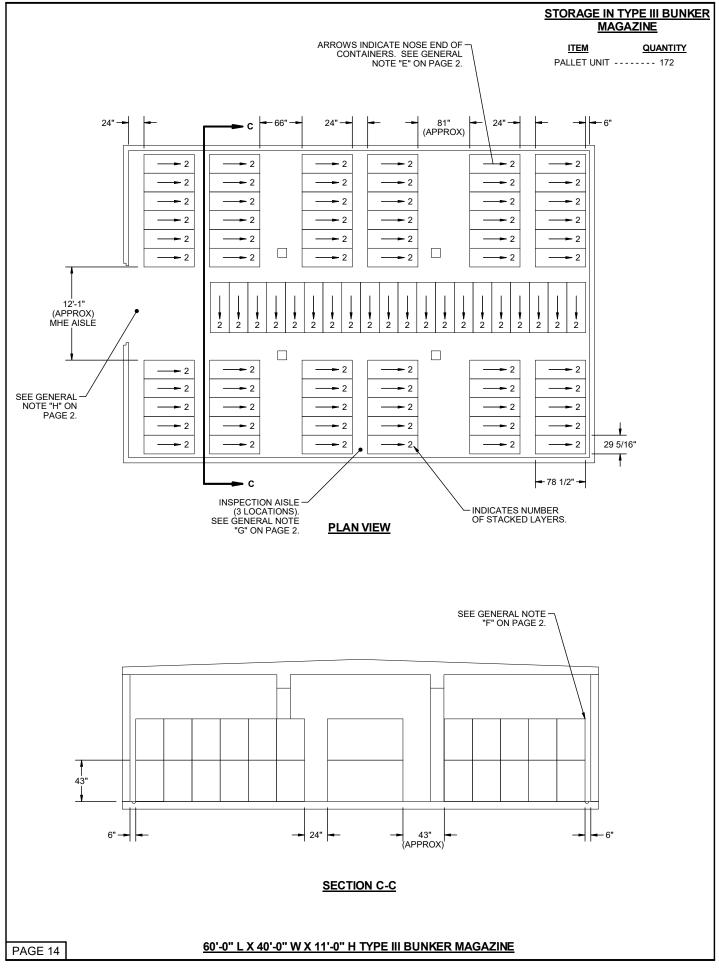


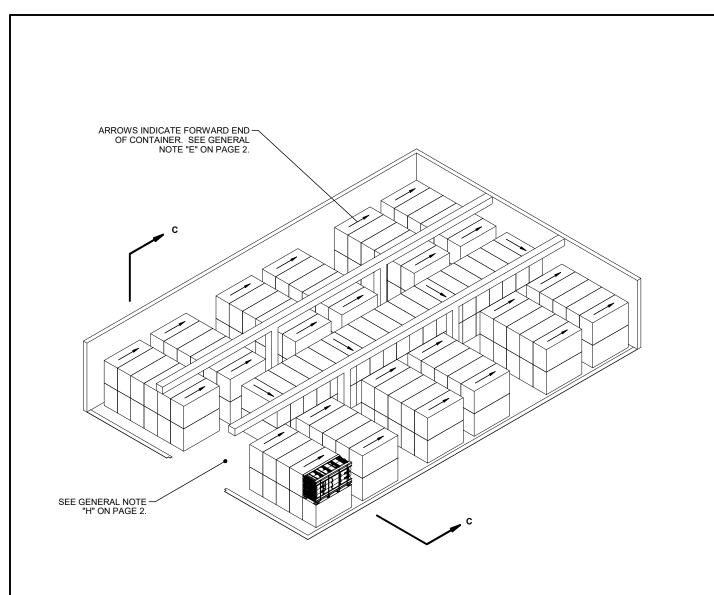


ISOMETRIC VIEW

(TYPE II BUNKER MAGAZINE)

60'-0" L X 40'-0" W X 15'-0" H TYPE II BUNKER MAGAZINE

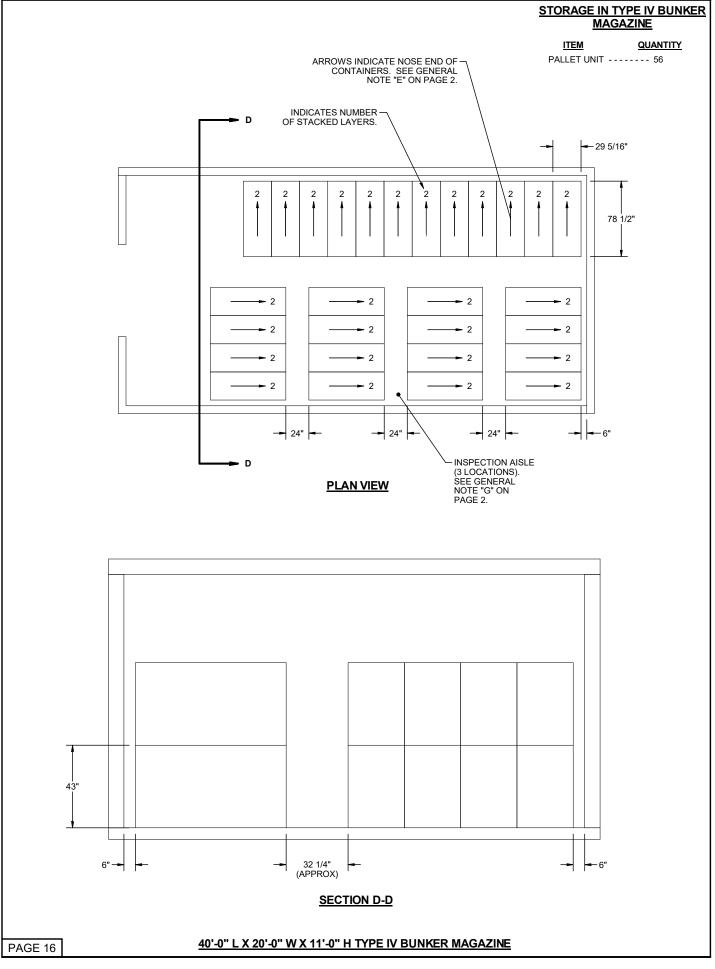




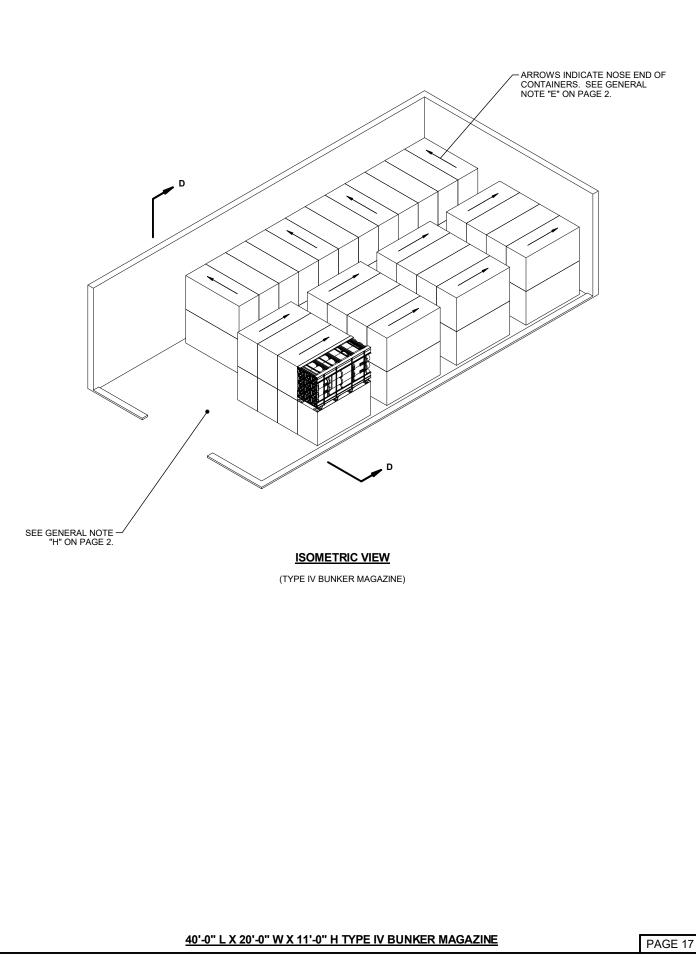
ISOMETRIC VIEW

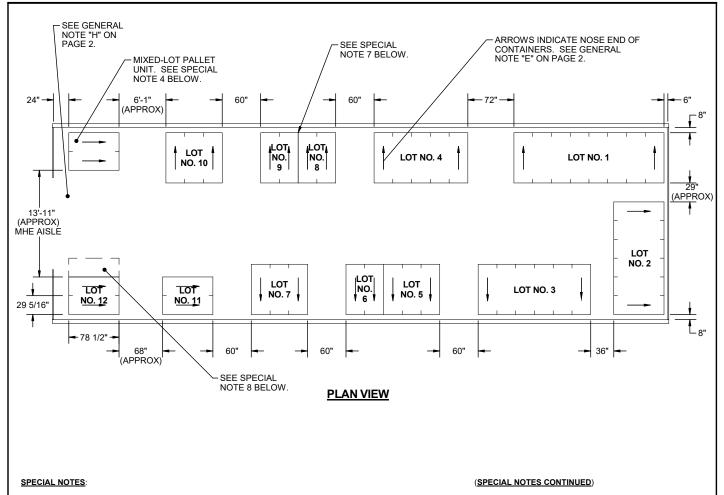
(TYPE III BUNKER MAGAZINE)

60'-0" L X 40'-0" W X 11'-0" H TYPE III BUNKER MAGAZINE









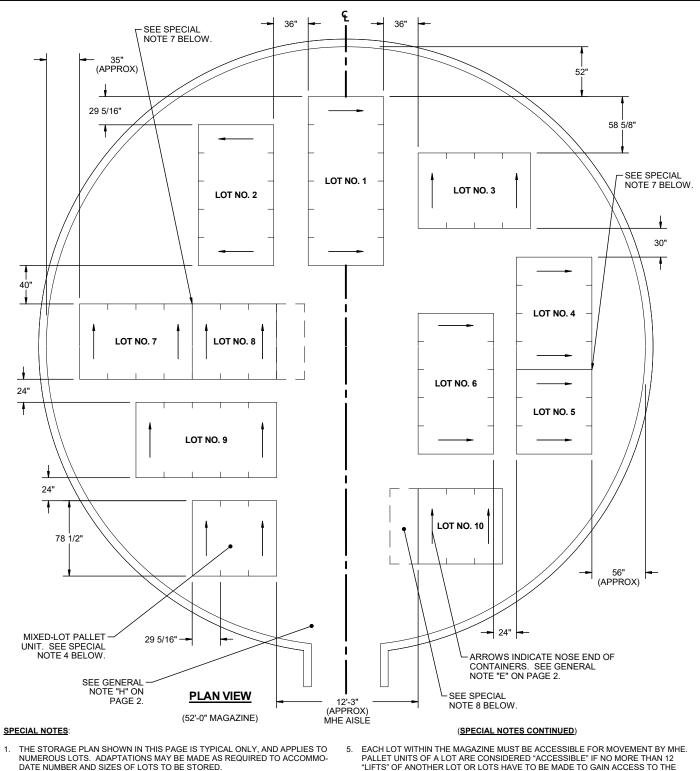
- 1. THE STORAGE PLAN SHOWN IN THIS PAGE IS TYPICAL ONLY, AND APPLIES TO NUMEROUS LOTS. ADAPTATIONS MAY BE MADE AS REQUIRED TO ACCOMMO-DATE NUMBER AND SIZES OF LOTS TO BE STORED.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 24" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OR ON ONE SIDE OF THE MAGAZINE. HOWEVER, THESE AREAS MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED DOWN THE CENTER OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPEC-TION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UP-WARDS TO AS MANY DIFFERENT LOTS AS CONTAINERS WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.

(CONTINUED AT RIGHT)

- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A LOT ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN 12 "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE LOT PALLET UNIT. A "LIFT" MAY CONSIST OF ONE OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF THE MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
- 6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- 8. THE MHE AISLE MAY BE USED TO STORE ONE OR MORE STACKS OF ADDITIONAL LOTS OR ADDITIONAL UNITS THAT ARE FROM A LOT ADJACENT TO THE MHE AISLE. ADEQUATE SPACE FROM MHE OPERATION MUST BE MADE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO, COMPLIANCE WITH ALL MULTIPLE-LOT CRITE-RIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.

PAGE 18

TYPICAL MULTIPLE-LOT STORAGE IN ARCHED OR ROUNDED ROOF MAGAZINE

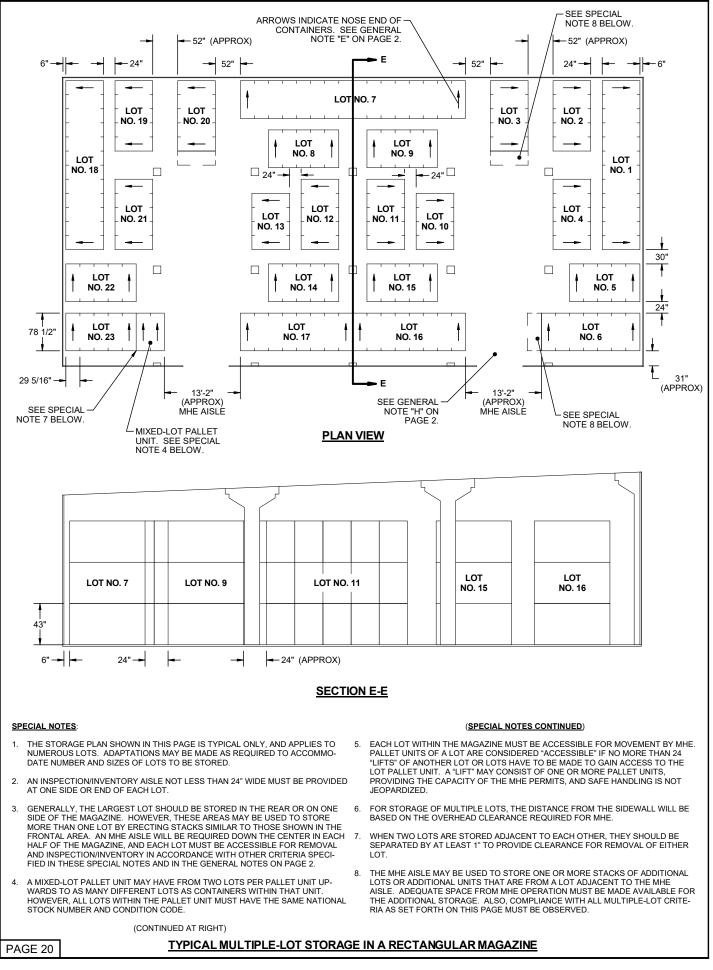


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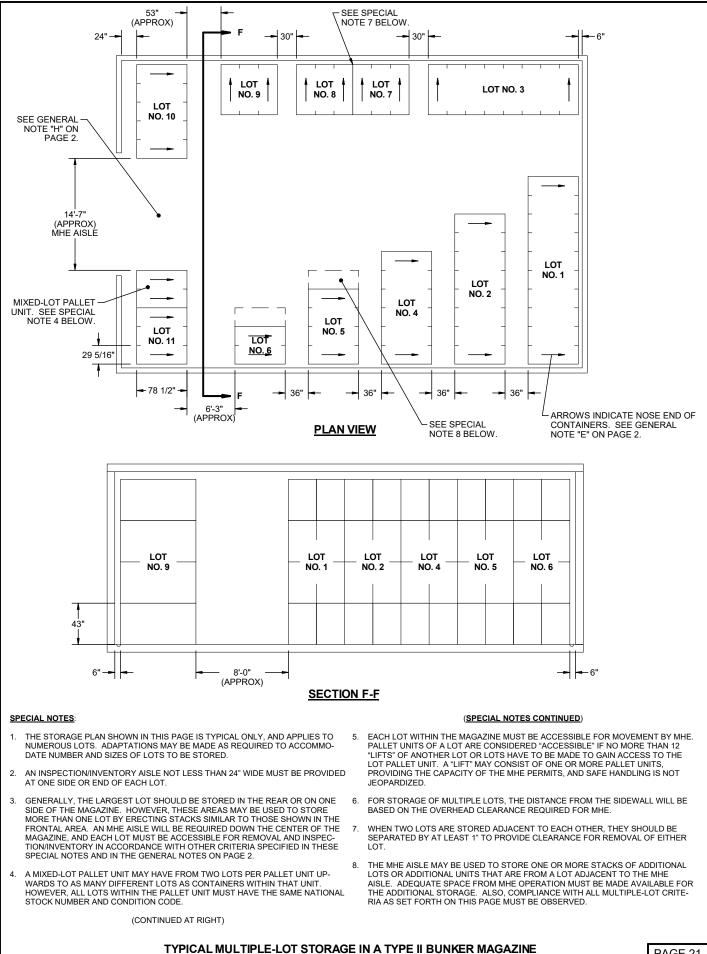
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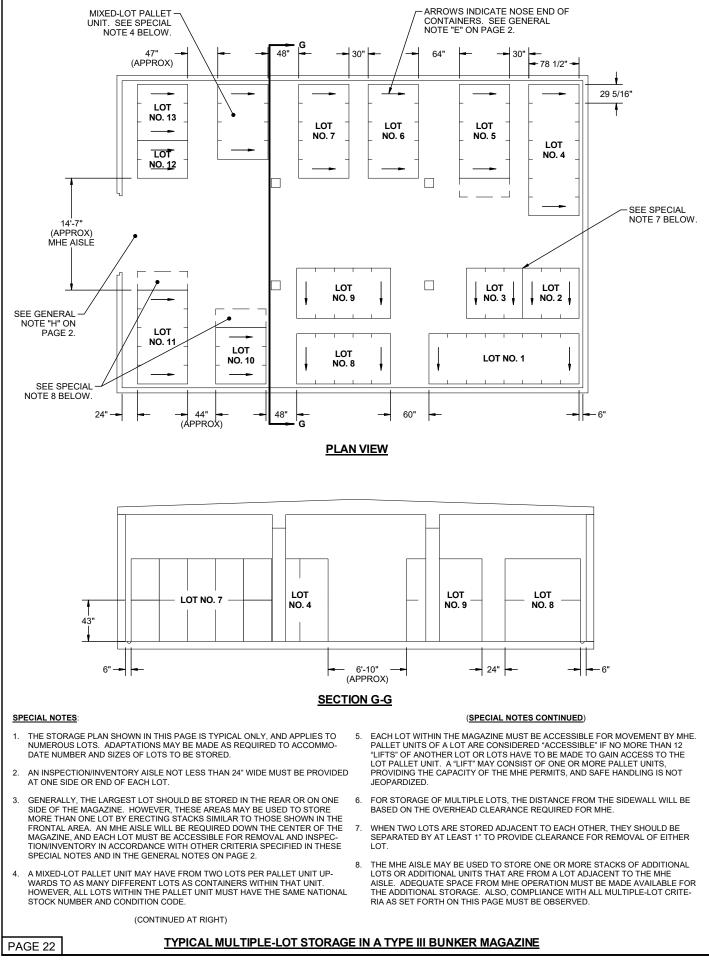
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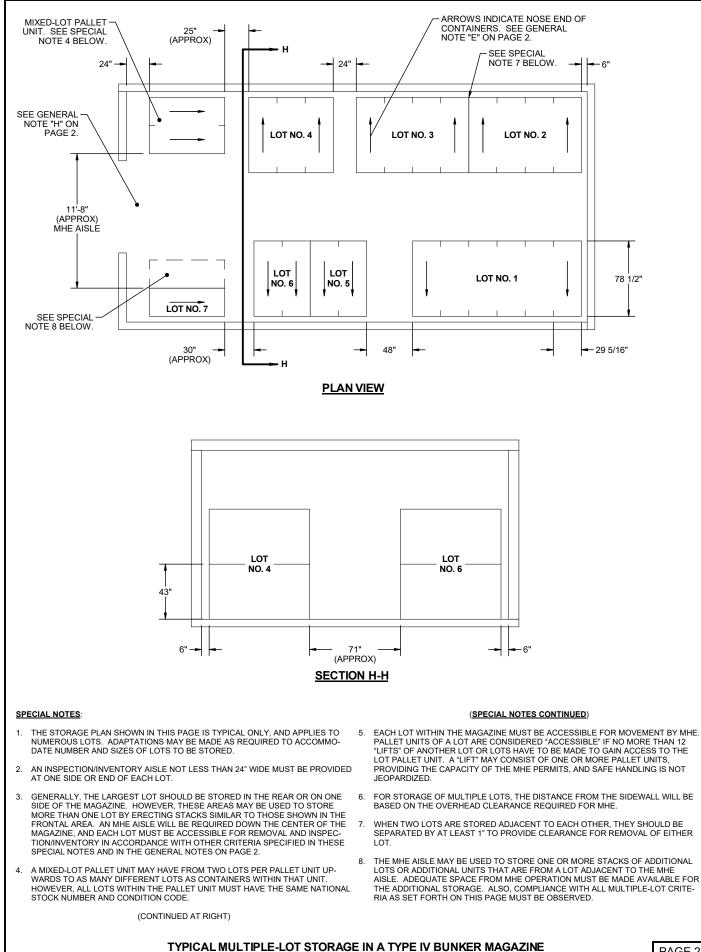
TYPICAL MULTIPLE-LOT STORAGE IN CORBETTA MAGAZINE



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