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LOADING AND BRACING[⊕] IN END OPENING ISO CONTAINERS OF 2.75 INCH HYDRA ROCKETS PACKED IN PA150 CYLINDRICAL METAL CON- TAINERS, ON METAL PALLETS

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[⊕] THE PROCEDURES SHOWN HEREIN ARE APPLICABLE TO LOADS THAT ARE TO BE SHIPPED BY TRAILER/CONTAINER-ON-FLATCAR (T/COFC) RAIL, MOTOR, OR WATER CARRIERS.

U.S. ARMY MATERIEL COMMAND DRAWING

<p>APPROVED, U.S. ARMY JOINT MUNITIONS COMMAND</p> <p>RUS.ALLEN.J .1230354282</p> <p><small>Digitally signed by RUS.ALLEN.J.1230354282 DN: c=US, o=U.S. Government, ou=DoD, ou=PKI, ou=USA, cn=RUS.ALLEN.J.1230354282 Date: 2011.01.13 08:42:40 -06'00'</small></p>	<p>CAUTION: VERIFY PRIOR TO USE AT WWW.DAC.ARMY.MIL THAT THIS IS THE MOST CURRENT VERSION OF THIS DOCUMENT. THIS IS PAGE 1 OF 10.</p>				
	<p>DO NOT SCALE</p>		<p>MARCH 1998</p>		
<p>APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND</p> <p>CARNEY.GARY .BURTON.1038 708038</p> <p><small>Digitally signed by CARNEY.GARY.BURTON.1038708038 DN: c=US, o=U.S. Government, ou=DoD, ou=PKI, ou=USA, cn=CARNEY.GARY.BURTON.1038708038 Date: 2011.01.13 08:54:07 -06'00'</small></p> <p>U.S. ARMY DEFENSE AMMUNITION CENTER</p>	<p>ENGINEER OR TECHNICIAN</p>	<p>BASIC REV.</p>	<p>LAURA FIEFFER MADELINE BANKS</p>	<p>REVISION NO. 1</p> <p>NOVEMBER 2010</p>	
	<p>TRANSPORTATION ENGINEERING DIVISION</p>	<p>FIEFFER.LAUR A.A.1230375727</p> <p><small>Digitally signed by FIEFFER.LAURA.A.1230375727 DN: c=US, o=U.S. Government, ou=DoD, ou=PKI, ou=USA, cn=FIEFFER.LAURA.A.1230375727 Date: 2010.11.19 15:13:53 -06'00'</small></p>	<p>TESTED</p>	<p>SEE THE REVISION LISTING ON PAGE 4</p>	
	<p>VALIDATION ENGINEERING DIVISION</p>	<p>BARICKMAN. PHILIP.W.123 0202202</p> <p><small>Digitally signed by BARICKMAN.PHILIP.W.1230202202 DN: c=US, o=U.S. Government, ou=DoD, ou=PKI, ou=USA, cn=BARICKMAN.PHILIP.W.1230202202 Date: 2010.11.24 11:25:12 -06'00'</small></p>	<p>CLASS</p>	<p>DIVISION</p>	<p>DRAWING</p>
<p>ENGINEERING DIRECTORATE</p>	<p>BEAVER.JERRY .W.1230949952</p> <p><small>Digitally signed by BEAVER.JERRY.W.1230949952 DN: c=US, o=U.S. Government, ou=DoD, ou=PKI, ou=USA, cn=BEAVER.JERRY.W.1230949952 Date: 2010.12.01 09:41:36 -06'00'</small></p>	<p>19</p>	<p>48</p>	<p>4245/60</p>	<p>15PM1009</p>

GENERAL NOTES

(GENERAL NOTES CONTINUED)

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE SPECIFIED OUTLOADING PROCEDURES ARE APPLICABLE TO LOADS OF 2.75 INCH HYDRA ROCKETS PACKED IN PA150 SERIES METAL CONTAINERS. SUBSEQUENT REFERENCE TO PALLET UNIT HEREIN MEANS THE PALLET UNIT WITH AMMUNITION ITEMS. SEE PAGE 4 AND AMC DRAWING 19-48-4231/60-20PM1006 FOR DETAILS OF THE PALLET UNIT. **CAUTION:** REGARDLESS OF THE QUANTITY OF CONTAINERS TO BE SHIPPED, THE "MAXIMUM GROSS WEIGHT" OF THE END OPENING ISO CONTAINER MUST NOT BE EXCEEDED.
- C. THE LOAD AS SHOWN IS BASED ON A 4,700 POUND 20' LONG BY 8' WIDE BY 8'-6" HIGH END OPENING ISO CONTAINER WITH INSIDE DIMENSIONS OF 19'-4" LONG BY 92" WIDE BY 93" HIGH, WITH A MAXIMUM GROSS WEIGHT OF 52,910 POUNDS. OLDER/OTHER CONTAINERS MAY HAVE A TOTAL INSIDE HEIGHT OF 95", BUT A CLEAR HEIGHT UNDER THE ROOF BOWS OF 93". VERIFY INSIDE CONTAINER HEIGHT PRIOR TO FABRICATING DUNNAGE. THE LOAD IS DESIGNED FOR TRAILER/CONTAINER-ON-FLATCAR (T/COFC) SHIPMENT, HOWEVER, THE LOAD AS DESIGNED CAN ALSO BE MOVED BY OTHER SURFACE MODES OF TRANSPORT. **NOTICE:** OTHER CONTAINERS OF THE SAME DESIGN CONFIGURATION CAN BE USED.
- D. WHEN LOADING PALLET UNITS, THEY ARE TO BE POSITIONED SO AS TO ACHIEVE A TIGHT LOAD (TIGHT AGAINST THE DUNNAGE ASSEMBLIES). THE UNBLOCKED SPACE ACROSS THE WIDTH OF A LOAD BAY IS NOT TO EXCEED 1-1/2". EXCESSIVE SLACK CAN BE ELIMINATED FROM A LOAD BY LAMINATING ADDITIONAL PIECES OF APPROPRIATE THICKNESS TO THE HORIZONTAL PIECES ON THE SIDE OR CENTER FILL ASSEMBLIES. NAIL EACH ADDITIONAL PIECE W/1 APPROPRIATELY SIZED NAIL EVERY 12". ADDITIONALLY, THE THICKNESS AND/OR QUANTITY OF THE VERTICAL OR HORIZONTAL PIECES IN THE SIDE OR CENTER FILL ASSEMBLIES MAY BE ADJUSTED AS REQUIRED TO FACILITATE VARIANCE IN THE SIZE OF THE PALLET UNIT.
- E. DUNNAGE LUMBER SPECIFIED IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 4" MATERIAL IS ACTUALLY 3/4" THICK BY 3-1/2" WIDE AND 2" X 6" MATERIAL IS ACTUALLY 1-1/2" THICK BY 5-1/2" WIDE.
- F. A STAGGERED NAILING PATTERN WILL BE USED WHENEVER POSSIBLE WHEN NAILS ARE DRIVEN INTO JOINTS OF DUNNAGE ASSEMBLIES OR WHEN LAMINATING DUNNAGE. ADDITIONALLY, THE NAILING PATTERN FOR AN UPPER PIECE OF LAMINATED DUNNAGE WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL FOR THAT PIECE WILL NOT BE DRIVEN THROUGH ONTO OR RIGHT BE-SIDE A NAIL IN A LOWER PIECE.
- G. IN SOME CONTAINERS THERE IS A SLOT AT THE CORNERS OF THE FORWARD WALL. PIECES OF DUNNAGE MATERIAL MUST BE LAMINATED TO THE BUFFER PIECES ON THE FORWARD BLOCKING ASSEMBLY OR FORWARD STRUT ASSEMBLY TO PROVIDE A FLAT SURFACE FOR THE BUFFER PIECES. A PIECE OF 2" X 4", 2" X 3" OR A SPECIAL WIDTH PIECE CUT-TO-FIT CAN BE USED. THIS FILL PIECE WILL BE NAILED WITH ONE APPROPRIATELY SIZED NAIL EVERY 12". NOTE THAT SOME CONTAINERS ARE EQUIPPED WITH "TIE-BARS" IN THE CORNER SLOT, WHICH PRECLUDE THE USE OF A FULL HEIGHT FILL PIECE. WHEN "TIE-BARS" ARE PRESENT, THE FILL PIECE MUST BE INSTALLED IN SEGMENTS DESIGNED TO FIT BETWEEN THE "TIE-BARS" VERTICALLY. THE FILL PIECE(S) IS NOT REQUIRED WHEN THE CORNER PORTIONS OF THE CONTAINER FORWARD WALL ARE SMOOTH AND FLAT. DO NOT ALLOW ANY DUNNAGE ASSEMBLY TO CONTACT THE CONTAINER FORWARD WALL, ONLY THE CORNER POSTS OF THE CONTAINER SHOULD BE USED FOR FORWARD LONGITUDINAL BLOCKING.
- H. WHETHER A CONTAINER IS FULL OR IS LOADED WITH A REDUCED QUANTITY OF LADING UNITS, THE LENGTHWISE CENTER OF GRAVITY OF THE LOAD MUST BE WITHIN 12", IN EITHER DIRECTION, OF THE MID-POINT OF THE CONTAINER.
- J. **CAUTION:** DO NOT NAIL DUNNAGE MATERIAL TO THE CONTAINER WALLS OR FLOOR. ALL NAILING WILL BE WITHIN THE DUNNAGE.
- K. PORTIONS OF THE CONTAINER DEPICTED WITHIN THIS DRAWING, SUCH AS THE SIDEWALL, HAVE NOT BEEN SHOWN IN THE LOAD VIEWS FOR CLARITY PURPOSES.
- L. **MAXIMUM LOAD WEIGHT CRITERIA:**

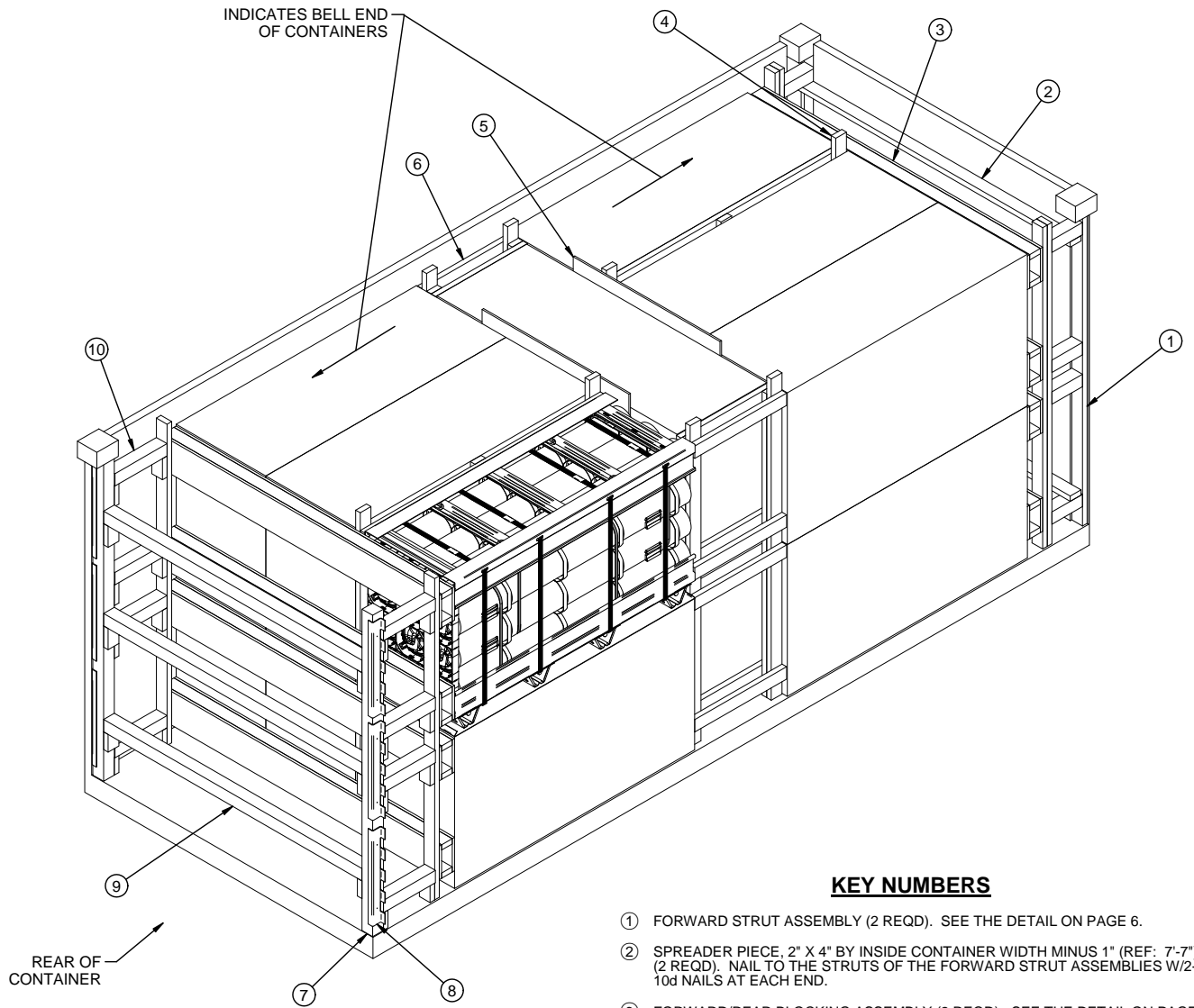
THE MAXIMUM LOAD WEIGHTS ARE CONTROLLED BY EQUIPMENT CAPABILITY FACTORS. ALTHOUGH THE HEAVIEST MAXIMUM LOADS ARE DELINEATED IN THE LOAD VIEWS, PROVISIONS ARE INCLUDED WITHIN THIS DRAWING SO THAT THE BASIC LOADS CAN BE ADJUSTED TO SATISFY A LESSER QUANTITY OF LADING UNITS. DEPENDING ON TRANSPORTATION ROUTING, IT MAY BE NECESSARY TO REDUCE THE LOAD WEIGHT TO SATISFY "WEIGHT LAWS" OF CERTAIN STATES. ALSO, IT MAY BE NECESSARY TO REDUCE THE LOAD WEIGHT TO SATISFY OTHER WEIGHT RESTRICTIONS IMPOSED ON THE INTERMODAL CONTAINER SYSTEM.

(CONTINUED AT RIGHT)

- M. REQUIREMENTS CITED WITHIN THE ASSOCIATION OF AMERICAN RAILROADS (AAR) INTERMODAL LOADING GUIDE APPLY WHEN THE SHIPMENT MOVES BY TRAILER/CONTAINER-ON-FLATCAR (T/COFC). SPECIAL T/COFC NOTES FOLLOW:
 1. A LOADED CONTAINER MUST BE ON A CHASSIS EQUIPPED WITH TWO BO-GIE ASSEMBLIES WHEN BEING MOVED IN TOFC SERVICE.
 2. THE LOAD LIMIT OF A T/COFC RAILCAR MUST NOT BE EXCEEDED, NOR WILL A CAR BE LOADED SO THAT THE TRUCK UNDER ONE END OF THE CAR CARRIES MORE THAN ONE-HALF OF THE LOAD LIMIT FOR THAT CAR.
- N. DURING INTRASTATE AND/OR INTERSTATE MOVES BY MOTOR CARRIER, A PROPER CHASSIS OR MODIFIED FLATBED TRAILER MUST BE USED TO PRE-CLUDE VIOLATION OF ONE OR MORE "WEIGHT LAWS" APPLICABLE TO THE STATE OR STATES INVOLVED.
- O. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCU-MENT ARE EXPRESSED IN INCHES AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM AND ONE POUND EQUALS 0.454 KG.
- P. THE QUANTITY OF PALLET UNITS SHOWN IN THE LOAD ON PAGE 3 MAY BE REDUCED FOR SHIPMENT, IF DESIRED. SEE THE FILLER ASSEMBLY AND THE "LESS-THAN-FULL LOAD PROCEDURE" ON PAGE 10.
 1. IF A LOAD IS REDUCED BY ONLY A SMALL AMOUNT (ONE OR TWO LAD-ING UNITS), LADING UNITS NORMALLY MAY BE ELIMINATED FROM THE CENTER OF THE LOAD.
 2. IF A LOAD IS REDUCED BY A LARGE AMOUNT (MORE THAN TWO LADING UNITS), LADING UNITS SHOULD BE ELIMINATED AS REQUIRED AND THE TOTAL LOAD SHIFTED FORE OR AFT, AS NECESSARY, TO ACHIEVE A SYMMETRICAL WEIGHT DISTRIBUTION. THE DEPICTED PROCEDURES WILL BE FOLLOWED AS CLOSELY AS POSSIBLE, MAKING ONLY THOSE ADJUSTMENTS TO THE DUNNAGE WHICH ARE REQUIRED TO ACCOM-MODATE THE NUMBER OF UNITS TO BE SHIPPED.
- Q. SIX UNIVERSAL LOAD RETAINERS, AS DEPICTED IN THE LOADS ON PAGES 3 AND 8, ARE REQUIRED WHEN LOADING A TWO HIGH LOAD AND, FOUR ARE REQUIRED WHEN LOADING A ONE HIGH LOAD. REFER TO DAC DRAWING ACV00682 FOR DETAILS OF THE UNIVERSAL LOAD RETAINER CONSTRU-CTION, AND TO DEPARTMENT OF THE ARMY DRAWING DA-116 FOR DETAILS FOR INSTALLATION TO THE DOOR POST VERTICAL, PLACEMENT INTO THE CONTAINER, AND FOR OTHER METHODS OF REAR-OF-LOAD RESTRAINT.
- R. LOAD-BLOCKING STRUTS WHICH ARE 48" OR LONGER MUST BE STIFFENED BY THE APPLICATION OF HORIZONTAL AND VERTICAL STRUT BRACING AS SHOWN IN THE "TYPICAL STRUT BRACING" DETAIL ON PAGE 73 OF DRAW-ING AMC 19-48-4153-15PA1002. BRACING IS NOT REQUIRED IF THE STRUTS FOR THE LOAD BEING SHIPPED ARE SHORTER THAN 48". THE LENGTH OF THE LOAD-BLOCKING STRUTS SHOULD BE KEPT AS SHORT AS POSSIBLE (APPROX 18" MINIMUM), BUT IN THE EVENT IT IS NECESSARY TO USE STRUTS WHICH ARE 8'-0" OR MORE IN LENGTH, IT WILL BE NECESSARY TO APPLY AN ADDITIONAL SET OF HORIZONTAL AND VERTICAL STRUT BRAC-ING PIECES. STRUT BRACING SHOULD BE APPLIED SO AS TO PROVIDE NEARLY EQUAL SPACES BETWEEN THE BRACING PIECES AND THE CENTER GATES AND/OR BETWEEN ADJACENT STRUT BRACING PIECES. NOTE THAT HORIZONTAL STRUT BRACING PIECES FOR THE UPPER LEVEL OF STRUTS FOR ALL BUT THE UPPERMOST TIER OF A LOAD MAY BE DIFFICULT TO AP-PLY TO THE TOP SURFACES OF THE STRUT AS DEPICTED. STRUT BRAC-ING WILL BE EQUALLY EFFECTIVE IF APPLIED TO THE UNDER SIDE OF THOSE STRUTS.
- S. ANTI-CHAFING MATERIAL MAY BE INSTALLED AT POINTS OF CONTACT BE-TWEEN PALLET UNITS, AND BETWEEN PALLET UNITS AND THE END OPEN-ING CONTAINER, IF DESIRED, TO PREVENT CHAFING DAMAGE TO CON-TAINER PAINT AND MARKINGS.

MATERIAL SPECIFICATIONS

- LUMBER** - - - - - : SEE TM 743-200-1 (DUNNAGE LUMBER) AND VO-LUNTARY PRODUCT STANDARD PS 20.
- NAILS** - - - - - : ASTM F1667; COMMON STEEL NAIL (NLCMS OR NLCMMS).
- PLYWOOD** - - - - - : COMMERCIAL ITEM DESCRIPTION A-A-55057, IN-DUSTRIAL PLYWOOD, INTERIOR WITH EXTERIOR GLUE, GRADE C-D. IF SPECIFIED GRADE IS NOT AVAILBLE, A BETTER INTERIOR OR AN EX-TERIOR GRADE MAY BE SUBSTITUTED.
- WIRE, CARBON STEEL** - : ASTM A853; ANNEALED AT FINISH, BLACK OXIDE FINISH, 0.0800" DIA, GRADE 1006 OR BETTER.
- ANTI-CHAFING MATERIAL** - - - - - : MIL-PRF-121 (OR EQUAL); NEUTRAL BARRIER MATERIAL.
- STEEL, STRUCTURAL** - - - - - : ASTM A36; 36,000 PSI MINIMUM YIELD OR BET-TER.



ISOMETRIC VIEW

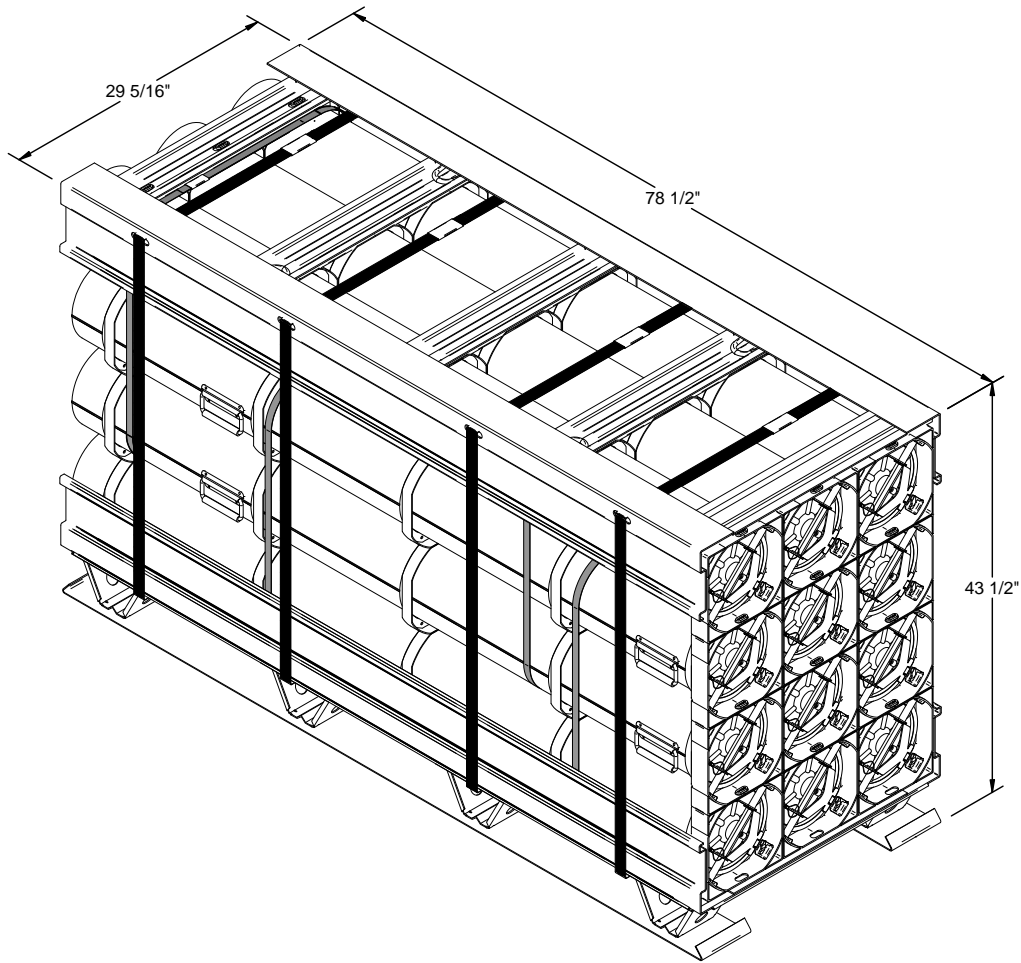
KEY NUMBERS

- ① FORWARD STRUT ASSEMBLY (2 REQD). SEE THE DETAIL ON PAGE 6.
- ② SPREADER PIECE, 2" X 4" BY INSIDE CONTAINER WIDTH MINUS 1" (REF: 7'-7") (2 REQD). NAIL TO THE STRUTS OF THE FORWARD STRUT ASSEMBLIES W/2-10d NAILS AT EACH END.
- ③ FORWARD/REAR BLOCKING ASSEMBLY (2 REQD). SEE THE DETAIL ON PAGE 5. NAIL THROUGH THE BUFFER PIECES INTO THE VERTICAL PIECE OF THE FORWARD STRUT ASSEMBLIES W/6-10d NAILS. **NOTE:** STRUT LEDGERS ARE NOT REQUIRED ON THE FORWARD BLOCKING ASSEMBLY DEPICTED ABOVE.
- ④ CENTER FILL ASSEMBLY (2 REQD). SEE THE DETAIL ON PAGE 6.
- ⑤ SEPARATOR (2 REQD). INSTALL WITH THE RETAINER PIECES TOWARDS THE CROSSWISE PALLET UNITS. SEE THE DETAIL ON PAGE 7.
- ⑥ SIDE FILL ASSEMBLY A (2 REQD). SEE THE DETAIL ON PAGE 7.
- ⑦ DOOR POST VERTICAL (2 REQD). SEE THE DETAIL ON PAGE 5, "DETAIL A" ON PAGE 9, AND GENERAL NOTE "Q" ON PAGE 2.
- ⑧ UNIVERSAL LOAD RETAINER (6 REQD, 3 PER SIDE). NAIL THROUGH THE HOLES INTO THE DOOR POST VERTICAL W/2-10d NAILS. SEE DEPARTMENT OF ARMY DRAWING DA-116, "DETAIL A" ON PAGE 9, AND GENERAL NOTE "Q" ON PAGE 2.
- ⑨ DOOR SPANNER, 4" X 4" MATERIAL CUT TO A LENGTH THAT WILL PROVIDE A DRIVE FIT (REF: 7'-1-1/4") (3 REQD). TOENAIL TO THE DOOR POST VERTICAL W/2-12d NAILS AT EACH END. SEE THE "BEVEL-CUT" DETAIL ON PAGE 4.
- ⑩ STRUT, 4" X 4" BY CUT-TO-FIT (REF: 17") (8 REQD). TOENAIL TO THE BUFFER PIECES OF THE REAR BLOCKING ASSEMBLY AND TO THE DOOR POST VERTICAL W/2-12d NAILS AT EACH END. SEE THE "BEVEL-CUT" DETAIL ON PAGE 4.

BILL OF MATERIAL		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	397	264
4" X 4"	39	52
NAI LS	NO. REQD	POUNDS
6d (2")	352	2-1/4
10d (3")	236	3-1/2
12d(3-1/4")	76	1-1/2
PLYWOOD, 1/2"	60.00 SQ FT REQD	82.50 LBS
PLYWOOD, 3/4"	96.06 SQ FT REQD	198.11 LBS

LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
PALLET UNIT	14	31,346 LBS
DUNNAGE		920 LBS
CONTAINER		4,700 LBS
TOTAL WEIGHT		36,966 LBS (APPROX)

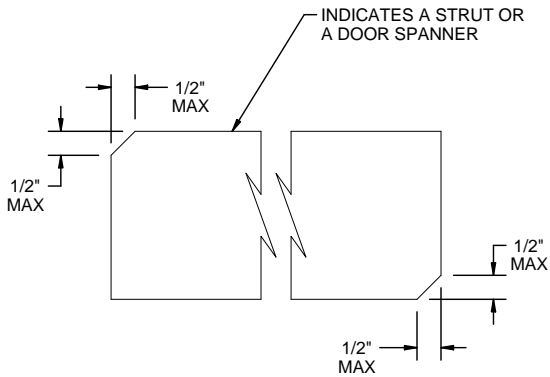


PALLET UNIT DATA

GROSS WEIGHT - - - - - 2,239 LBS
 CUBE - - - - - 57.3 CU FT

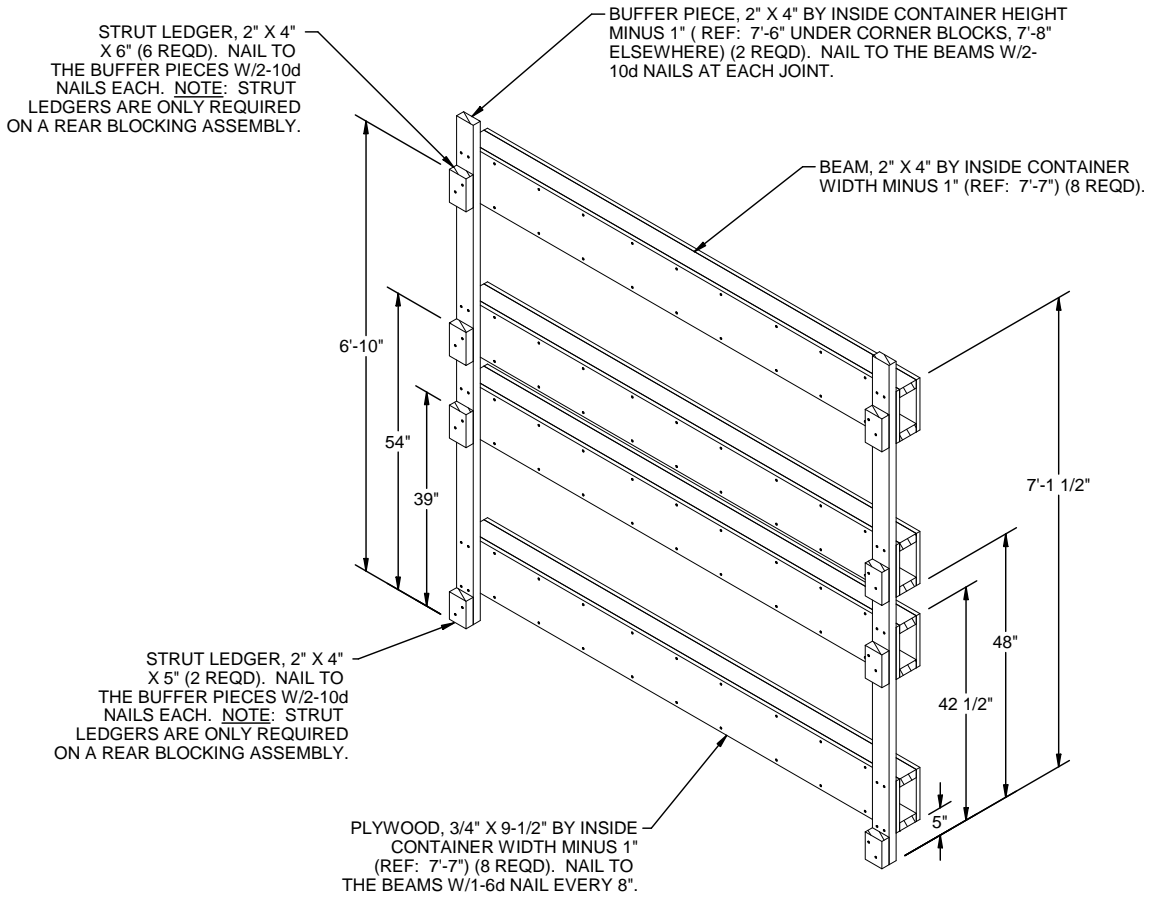
REVISION

REVISION NO. 1, DATED NOVEMBER 2010, CONSISTS OF:
 ADDING AN ALTERNATE LOADING PROCEDURE.



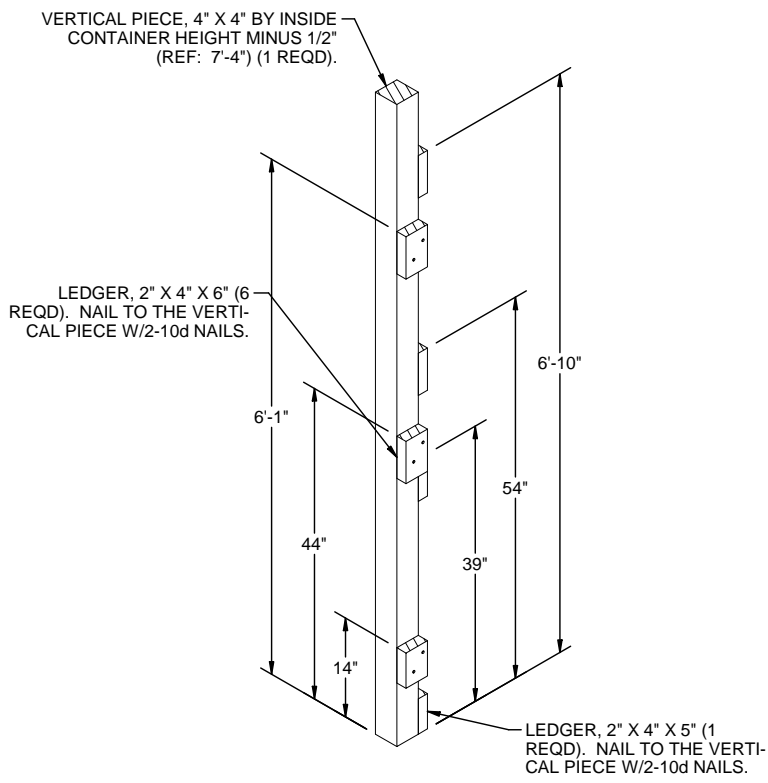
BEVEL CUT

IF DESIRED, EACH END OF A STRUT OR DOOR SPANNER MAY BE BEVEL-CUT AS SHOWN ABOVE TO FACILITATE INSTALLING THE STRUTS WITH A "DRIVE" FIT.



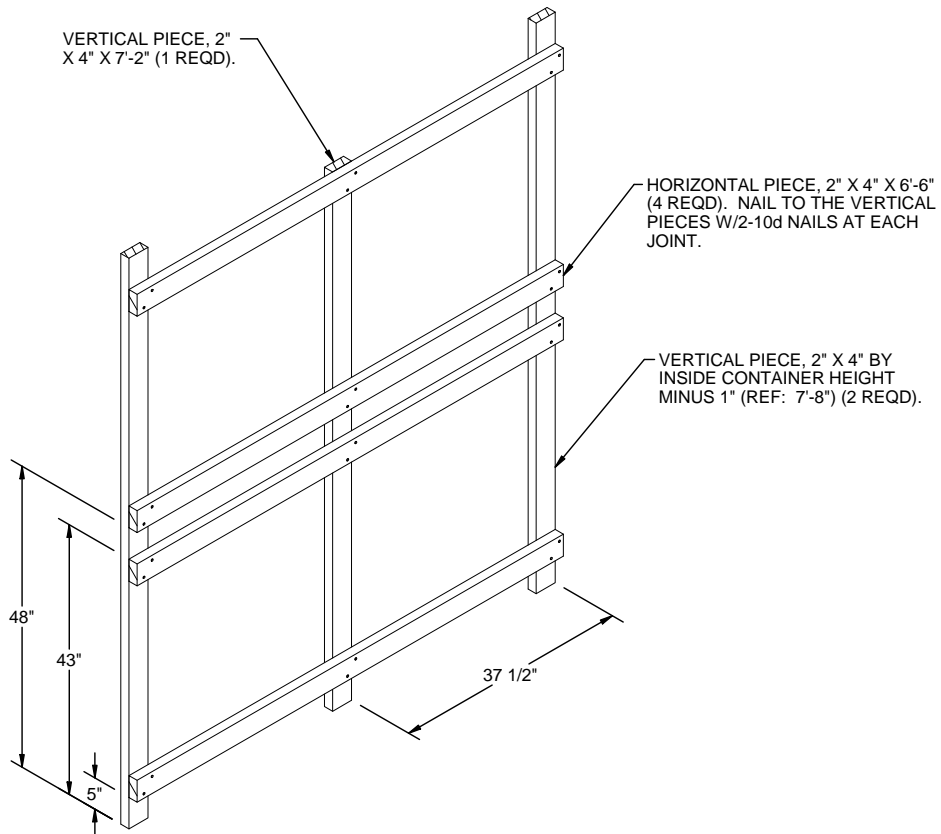
FORWARD/REAR BLOCKING ASSEMBLY

FOR A ONE HIGH LOAD, ELIMINATE THE TOP TWO BOX BEAM ASSEMBLIES AND THE TOP FOUR STRUT LEDGERS (WHERE APPROPRIATE).



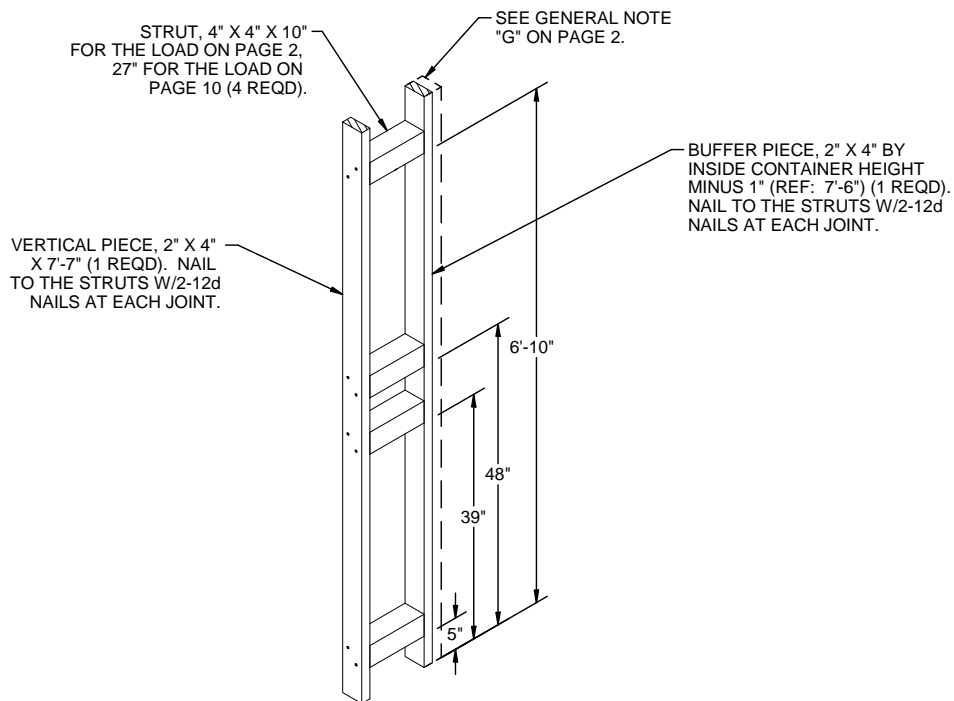
DOOR POST VERTICAL

FOR A ONE HIGH LOAD, ELIMINATE THE TOP TWO STRUT LEDGERS AND THE TOP DOOR SPANNER LEDGER, AND REPOSITION THE MIDDLE DOOR SPANNER LEDGER AT 39".



CENTER FILL ASSEMBLY

FOR A ONE HIGH LOAD, ELIMINATE THE TOP TWO HORIZONTAL PIECES AND SHORTEN THE CENTER VERTICAL PIECE TO 43".



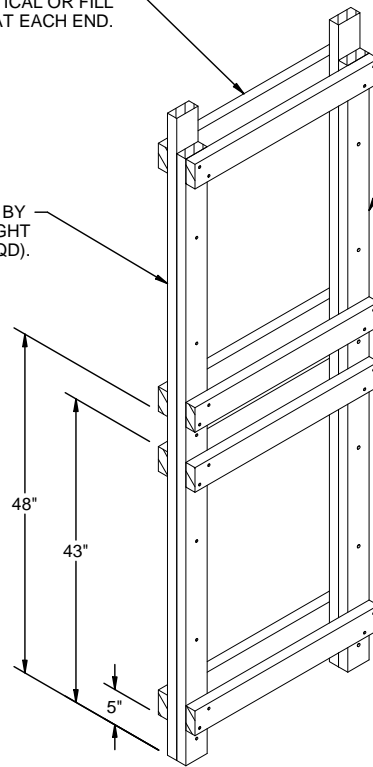
FORWARD STRUT ASSEMBLY

FOR A ONE HIGH LOAD, ELIMINATE THE TOP TWO STRUTS AND SHORTEN THE VERTICAL PIECE TO 48".

HORIZONTAL PIECE, 2" X 4" X 29 1/4"
(8 REQD). NAIL TO THE VERTICAL OR FILL
PIECES W/2-10d NAILS AT EACH END.

VERTICAL PIECE, 2" X 4" BY
INSIDE CONTAINER HEIGHT
MINUS 1" (REF: 7'-8") (2 REQD).

FILL PIECE, 2" X 4" X 7'-2"
(2 REQD). LAMINATE TO
THE VERTICAL PIECE
W/6-10d NAILS.



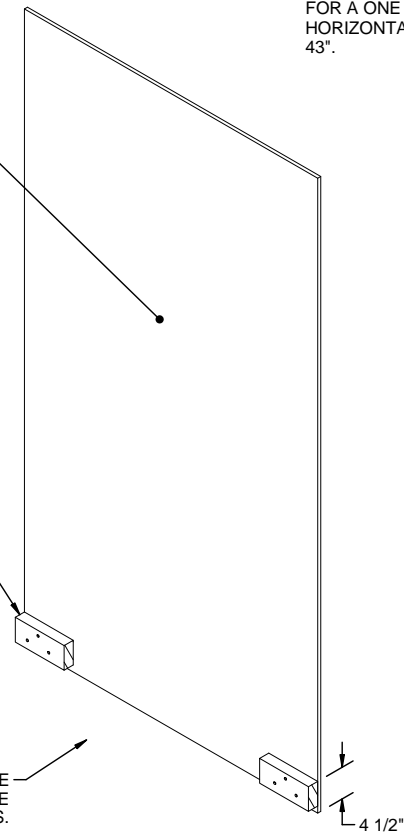
SIDE FILL ASSEMBLY A

FOR A ONE HIGH LOAD, ELIMINATE THE TOP FOUR
HORIZONTAL PIECES AND SHORTEN THE FILL PIECES TO
43".

PLYWOOD, 1/2" X
48" X 7'-6" (1 REQD).

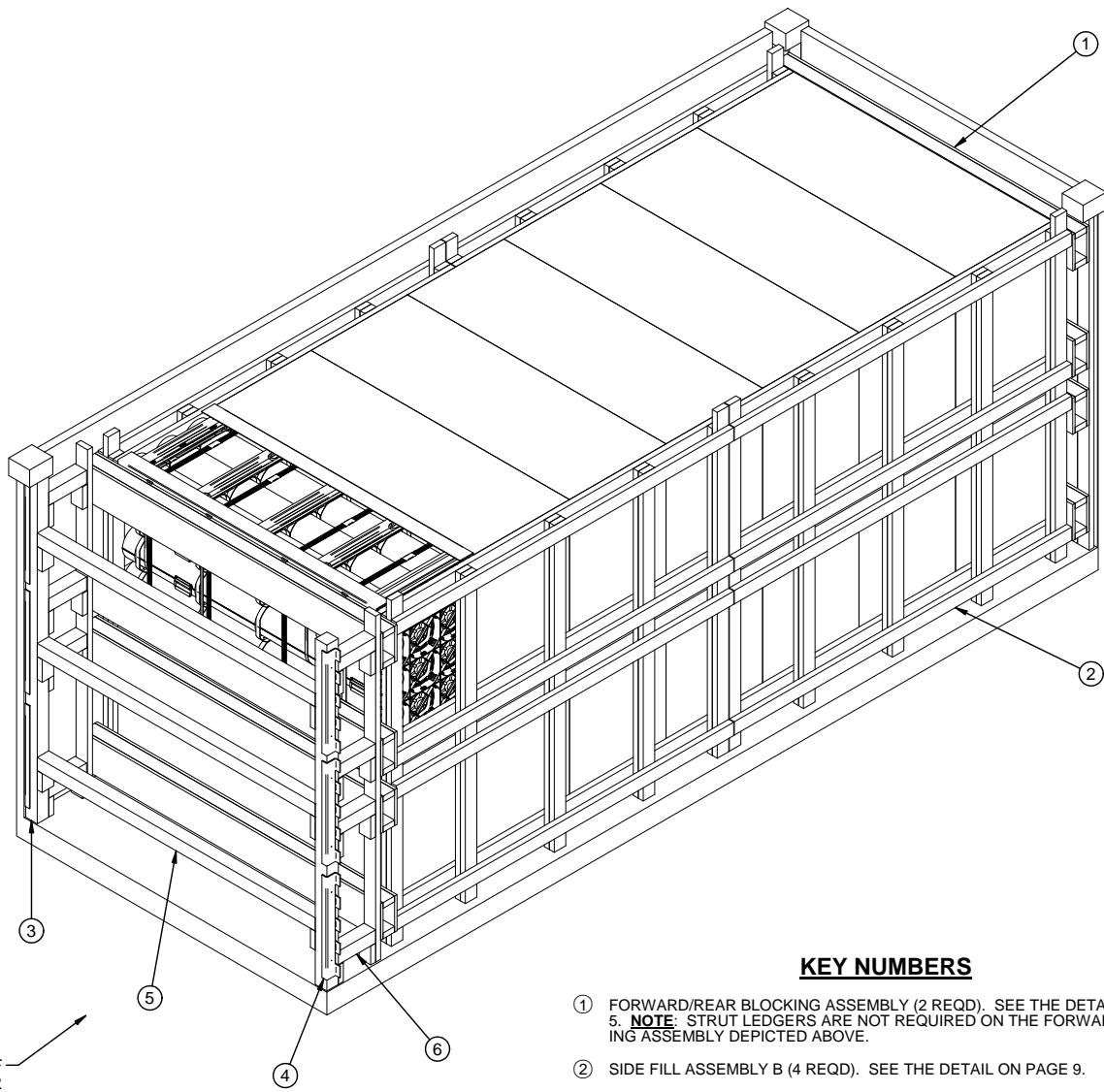
HOLD DOWN PIECE, 2" X 4"
X 8" (2 REQD). NAIL THROUGH
THE PLYWOOD W/3-10d NAILS
AND CLINCH.

INSTALL WITH THIS SIDE
TOWARDS THE CROSSWISE
LOADED PALLET UNITS.



SEPARATOR

FOR A ONE HIGH LOAD, REDUCE THE HEIGHT
OF THE PLYWOOD TO 48".



ISOMETRIC VIEW

KEY NUMBERS

- ① FORWARD/REAR BLOCKING ASSEMBLY (2 REQD). SEE THE DETAIL ON PAGE 5. **NOTE:** STRUT LEDGERS ARE NOT REQUIRED ON THE FORWARD BLOCKING ASSEMBLY DEPICTED ABOVE.
- ② SIDE FILL ASSEMBLY B (4 REQD). SEE THE DETAIL ON PAGE 9.
- ③ DOOR POST VERTICAL (2 REQD). SEE THE DETAIL ON PAGE 5, "DETAIL A" ON PAGE 9, AND GENERAL NOTE "Q" ON PAGE 2.
- ④ UNIVERSAL LOAD RETAINER (6 REQD, 3 PER SIDE). NAIL THROUGH THE HOLES INTO THE DOOR POST VERTICAL W/2-10d NAILS. SEE DEPARTMENT OF ARMY DRAWING DA-116, "DETAIL A" ON PAGE 9, AND GENERAL NOTE "Q" ON PAGE 2.
- ⑤ DOOR SPANNER, 4" X 4" MATERIAL CUT TO A LENGTH THAT WILL PROVIDE A DRIVE FIT (REF: 7'-1-1/4") (3 REQD). TOENAIL TO THE DOOR POST VERTICAL W/2-12d NAILS AT EACH END. SEE THE "BEVEL-CUT" DETAIL ON PAGE 4.
- ⑥ STRUT, 4" X 4" BY CUT-TO-FIT (REF: 11'-1/2") (8 REQD). TOENAIL TO THE BUFFER PIECES OF THE REAR BLOCKING ASSEMBLY AND TO THE DOOR POST VERTICAL W/2-12d NAILS AT EACH END. SEE THE "BEVEL-CUT" DETAIL ON PAGE 4.

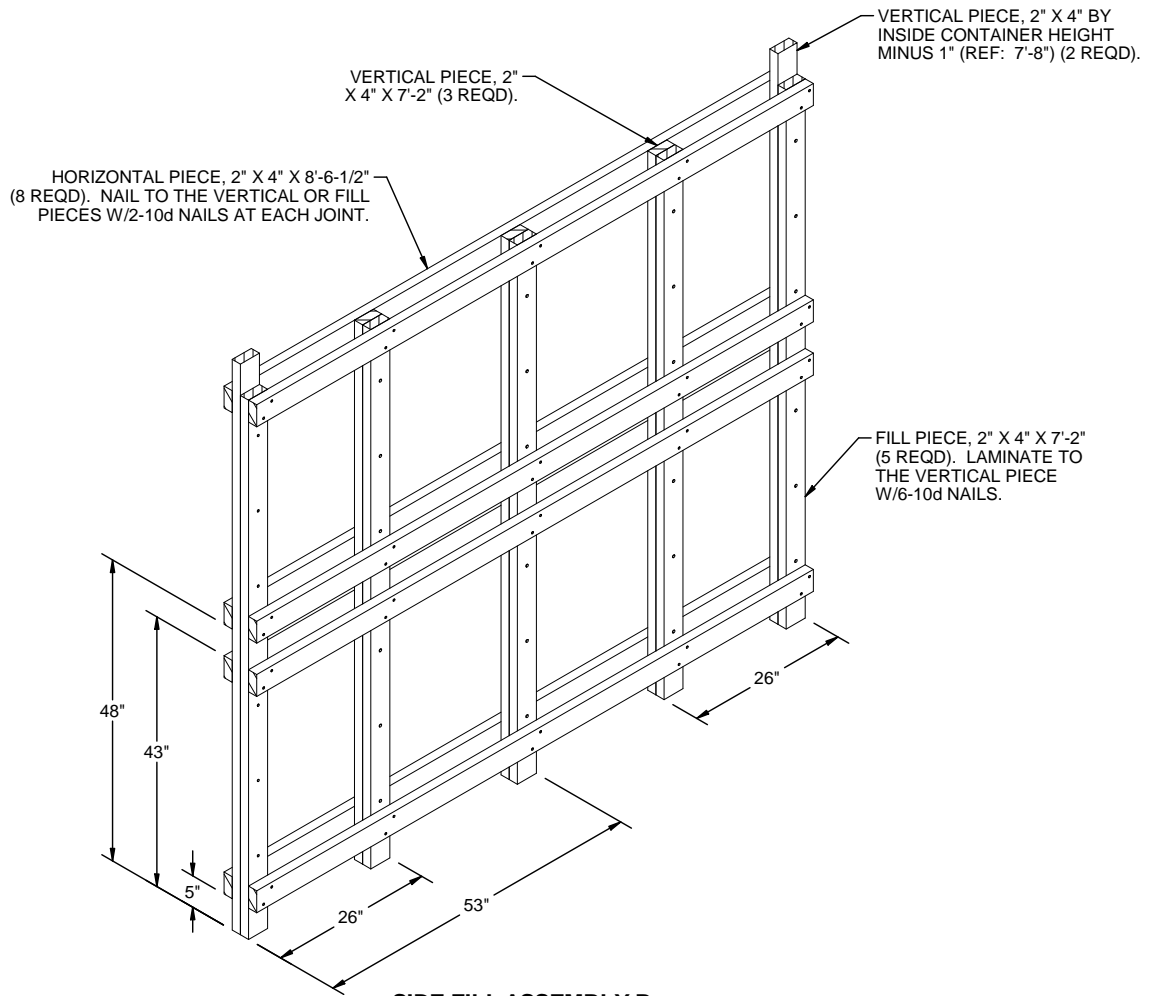
REAR OF CONTAINER

BILL OF MATERIAL

LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	718	479
4" X 4"	43	58
NAI LS	NO. REQD	POUNDS
6d (2")	352	2-1/2
10d (3")	156	2-1/2
12d(3-1/4")	44	3/4
PLYWOOD, 3/4"	96.06 SQ FT REQD	198.11 LBS

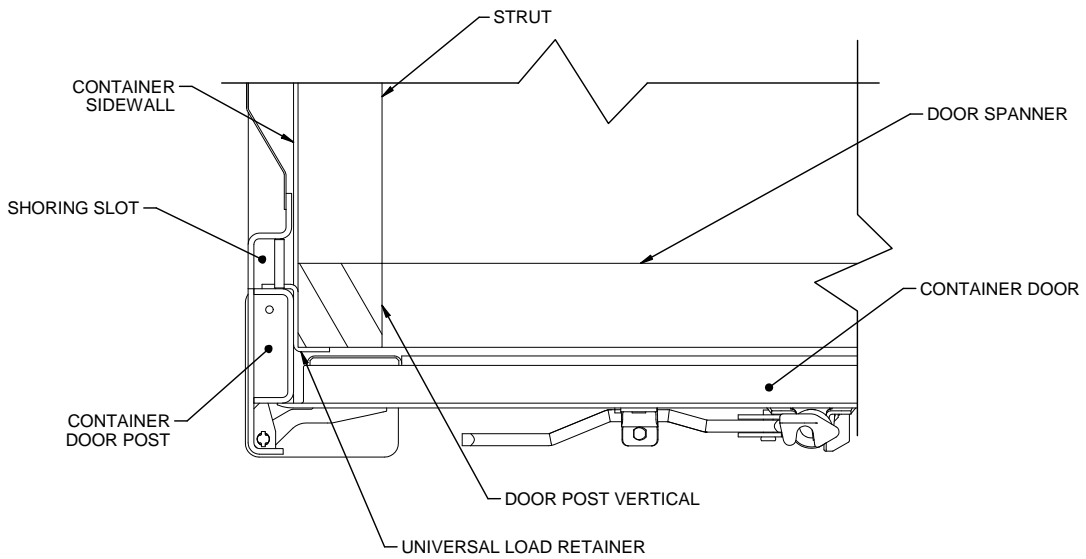
LOAD AS SHOWN

ITEM	QUANTITY	WEIGHT (APPROX)
PALLET UNIT	14	31,346 LBS
DUNNAGE		1,277 LBS
CONTAINER		4,700 LBS
TOTAL WEIGHT		37,323 LBS (APPROX)



SIDE FILL ASSEMBLY B

FOR A ONE HIGH LOAD, ELIMINATE THE UPPER FOUR HORIZONTAL PIECES AND SHORTEN THE FILL AND CENTER THREE VERTICAL PIECES TO 43".



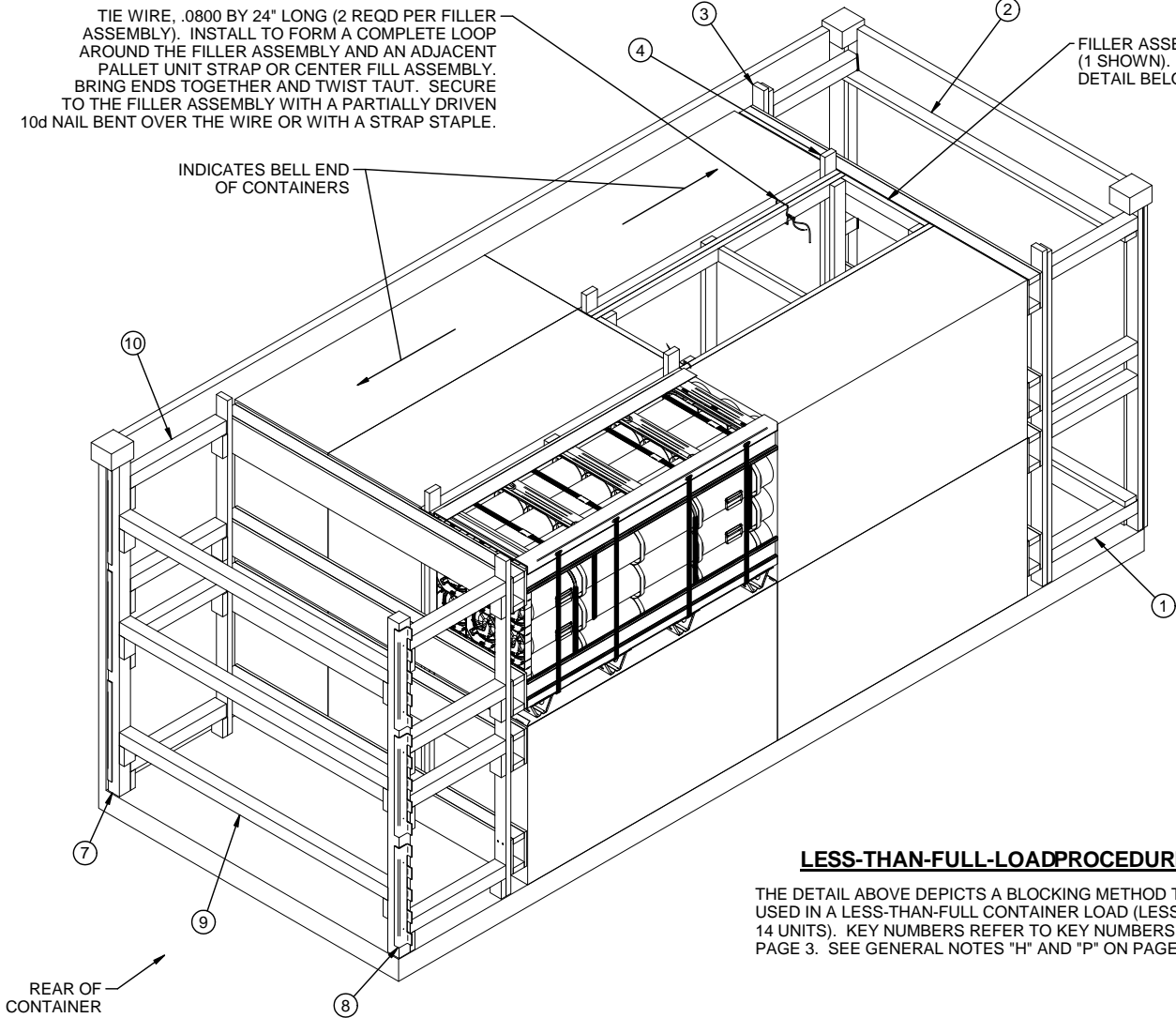
DETAIL A

A PARTIAL PLAN VIEW OF THE LEFT REAR PORTION OF THE CONTAINER IS SHOWN DEPICTING THE PROPER POSITION OF THE DOOR POST VERTICAL RETAINER AND ADJACENT DUNNAGE PIECES.

TIE WIRE, .0800 BY 24" LONG (2 REQD PER FILLER ASSEMBLY). INSTALL TO FORM A COMPLETE LOOP AROUND THE FILLER ASSEMBLY AND AN ADJACENT PALLET UNIT STRAP OR CENTER FILL ASSEMBLY. BRING ENDS TOGETHER AND TWIST TAUT. SECURE TO THE FILLER ASSEMBLY WITH A PARTIALLY DRIVEN 10d NAIL BENT OVER THE WIRE OR WITH A STRAP STAPLE.

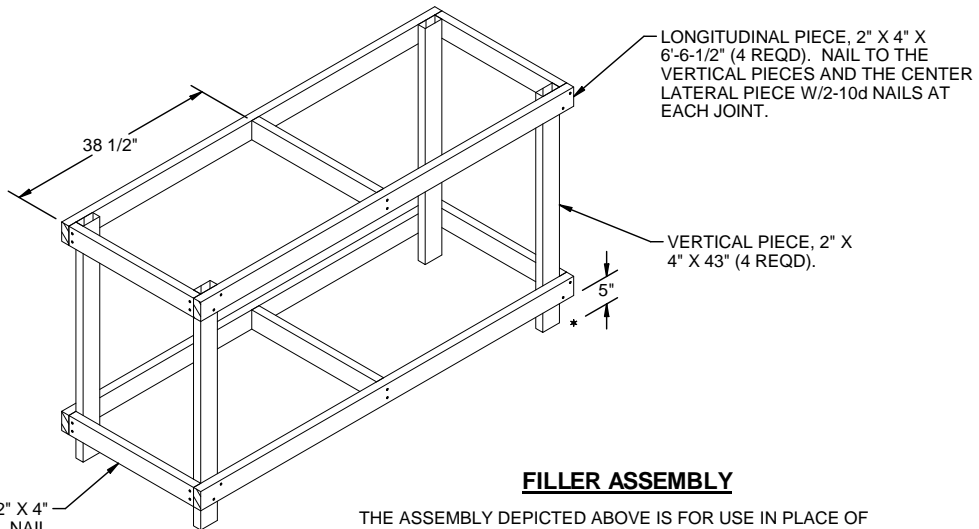
INDICATES BELL END OF CONTAINERS

FILLER ASSEMBLY (1 SHOWN). SEE THE DETAIL BELOW.



LESS-THAN-FULL-LOADPROCEDURE

THE DETAIL ABOVE DEPICTS A BLOCKING METHOD TO BE USED IN A LESS-THAN-FULL CONTAINER LOAD (LESS THAN 14 UNITS). KEY NUMBERS REFER TO KEY NUMBERS ON PAGE 3. SEE GENERAL NOTES "H" AND "P" ON PAGE 2.



LONGITUDINAL PIECE, 2" X 4" X 6'-6-1/2" (4 REQD). NAIL TO THE VERTICAL PIECES AND THE CENTER LATERAL PIECE W/2-10d NAILS AT EACH JOINT.

VERTICAL PIECE, 2" X 4" X 43" (4 REQD).

LATERAL PIECE, 2" X 4" X 26-1/4" (6 REQD). NAIL TO THE VERTICAL PIECES W/2-10d NAILS AT EACH JOINT.

FILLER ASSEMBLY

THE ASSEMBLY DEPICTED ABOVE IS FOR USE IN PLACE OF AN OMITTED PALLET UNIT. FILLER ASSEMBLIES MUST BE WIRE TIED TO AN ADJACENT PALLET UNIT STRAP OR CENTER FILL ASSEMBLY TO PREVENT UNDUE MOVEMENT. NO MORE THAN THREE FILLER ASSEMBLIES WILL BE USED IN ANY LOAD.