

APPENDIX 50

UNITIZATION PROCEDURES FOR AMMUNITION AND COMPONENTS PACKED IN CYLINDRICAL METAL CONTAINERS ON 4-WAY ENTRY METAL PALLETS

MODULAR ARTILLERY CHARGE SYSTEM (MACS),
XM231, PACKED 4 PER PA161E1 CYLINDRICAL
METAL CONTAINER, UNITIZED 36 PER 46-1/2"
X 31-3/8" PALLET; APPROX CONTAINER SIZE
31-3/8" L X 7-1/2" W X 7-1/2" H

NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH
THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4231-20PM1006.

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FEBRUARY 1997			
REVISION NO. 1	AUGUST 1998	CLASS	DIVISION
SEE THE REVISION LISTING ON PAGE 2		DRAWING	FILE
		19	48
		4231/ 50	20PM 1006

DO NOT SCALE

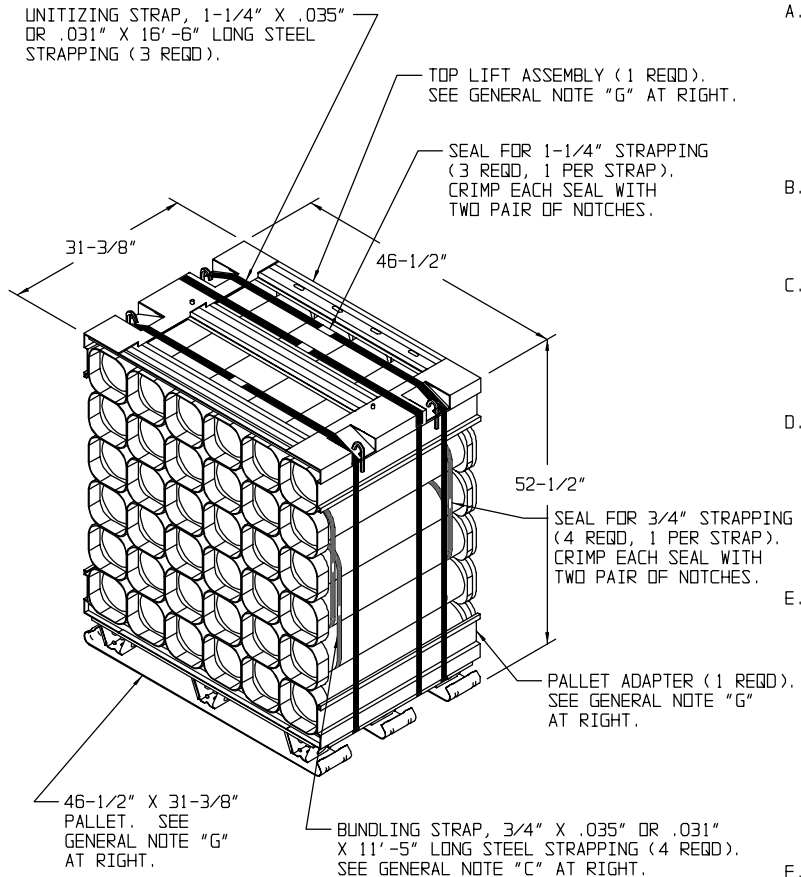
PALLET UNIT DATA				
ITEMS INCLUDED		HAZARD CLASS AND DIVISION ●		APPROX WEIGHT LBS
NSN	DODIC	OD CLASS	COMP GROUP	
1320-UNAS	----	-----	-	1,476

- HAZARD CLASSIFICATION DATA CONTAINED IN THE ABOVE CHART IS FOR GUIDANCE AND INFORMATIONAL PURPOSES ONLY. VERIFICATION OF THE SPECIFIED DATA SHOULD BE MADE BY CONSULTING THE MOST RECENT JOINT HAZARD CLASSIFICATION SYSTEM LISTING OR OTHER APPROVED LISTING(S).

REVISION

REVISION NO. 1, DATED AUGUST 1998, CONSISTS OF:

1. UPDATING STANDARDS AND SPECIFICATIONS.



PALLET UNIT

SEE GENERAL NOTE "B" AT RIGHT.

36 CONTAINERS OF MACS (4 PER CNTR) AT 34 LBS	----	1,224 LBS (APPROX)
QUINAGE	----	157 LBS
PALLET	----	95 LBS
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TOTAL WEIGHT	----	1,476 LBS (APPROX)
CUBE	----	43.5 CU FT (APPROX)

BILL OF MATERIAL

METAL PALLET, 46-1/2" X 31-3/8"	--	1 REQD	--	95 LBS
PALLET ADAPTER	----	1 REQD	--	70 LBS
TOP LIFT ASSEMBLY	----	1 REQD	--	75 LBS
STEEL STRAPPING, 3/4"	----	45.67'	REQD	4.08 LBS
STEEL STRAPPING, 1-1/4"	----	49.50'	REQD	7.50 LBS
SEAL FOR 3/4" STRAPPING	----	4 REQD	----	NIL
SEAL FOR 1-1/4" STRAPPING	----	3 REQD	----	NIL

GENERAL NOTES

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4231-20PM1006. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. BUNDLING STRAPS MUST BE TENSIONED AND SEALED PRIOR TO THE APPLICATION OF THE UNITIZING STRAPS. INSTALL BUNDLING STRAPS AS CLOSE TO THE OUTER CONTAINER RINGS AS POSSIBLE, TO AVOID DAMAGE TO THE CONTAINERS. CAUTION: STRAPS MUST NOT BE ALLOWED TO OVERLAP.
- D. ALTHOUGH THE CONTAINERS DEPICTED IN THE UNIT LOAD AT LEFT ARE CONSTRUCTED WITH INTERLOCKING DEVICES, THE INTERLOCKS WILL NOT FUNCTION PROPERLY UNLESS THE CONTAINERS ARE POSITIONED SO THAT THE "PINS" OF THE INTERLOCKS ARE FACING UPWARD. THIS ORIENTATION WILL AID IN THE PREVENTING OF CONTAINER MOVEMENT, BOTH Laterally AND LONGITUDINALLY, DURING SHIPMENT OF THE UNIT LOAD.
- E. THE FOLLOWING AMC DRAWINGS ARE APPLICABLE FOR OUTLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.

CARLOADING	----	19-48-4242/50-5PM1004
TRUCKLOADING	----	19-48-4243/50-11PM1004
STORAGE	----	19-48-4250/50-1-2-3-4-14-22PM1004
END OPENING ISD	----	
CONTAINER	----	19-48-4245/50-15PM1009
MILVAN	----	19-48-4244/50-15PM1008
SIDE OPENING ISD	----	
CONTAINER	----	19-48-4272/50-15PM1016
- F. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE CONTAINERS NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- G. FOR DETAILS OF PALLET AND PALLET ADAPTERS, SEE AMCCOM DRAWING ACV00300, MIL-A-70788 AND MIL-P-70786.
- H. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING MACS WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN) THAN WHAT IS SHOWN ON PAGE 2, PROVIDED THE CONTAINER DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.
- J. EMPTY OR REJECT PA161E1 CONTAINERS WILL BE USED AS FILLER CONTAINERS AS NECESSARY. FILLER CONTAINERS MUST BE INSTALLED IN THE MIDDLE OF THE TOP LAYER(S) OF CONTAINERS. IF SIX FULL CONTAINERS ARE TO BE OMITTED, ONE FULL LAYER OF CONTAINERS WILL BE OMITTED. WHEN (EMPTY) FILLER CONTAINERS ARE USED IN PLACE OF OMITTED CONTAINERS TO COMPLETELY FILL OUT A LAYER ON A PALLET, THEY WILL BE MARKED AS SPECIFIED IN ACV00561.
- K. WHEN TWO OR MORE LAYERS ARE OMITTED, THE BUNDLING STRAP REQUIREMENT WILL CHANGE. A FOUR LAYER UNIT WILL HAVE THE TWO BUNDLING STRAPS OMITTED THAT WERE AROUND THE THIRD, FOURTH AND FIFTH LAYERS. THE REMAINING BUNDLING STRAPS WILL SURROUND THE SECOND THROUGH FOURTH LAYERS. A UNIT WITH THREE OR LESS LAYERS DOES NOT REQUIRE BUNDLING STRAPS.
- L. FOR DETAILS OF PA161E1 CONTAINER SEE ARDEC DRAWING 12972583.

