

STORAGE IN APPROVED MAGAZINES OF BULK EXPLOSIVES OR BULK PROPELLANTS PACKED IN FIBERBOARD OR METAL DRUMS ON 4-WAY ENTRY PALLETS

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REVISIONS				DRAFTSMAN	PROJECT ENG
				<i>EAJ/JM</i>	<i>PB/WRF</i>
				CHECKER	LOG ENGINE OFFICE
				<i>GRG</i>	<i>WJ/DMT</i>
APPROVED, U.S. ARMY AMMUNITION, MUNITIONS AND CHEMICAL COMMAND					
<i>David A. Patrick</i>					
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND (AMC)					
<i>William F. Ernst</i>					
U.S. ARMY AMC DRAWING					
JUNE 1988					
	CLASS	DIVISION	DRAWING	FILE	
	19	48	4228	1-3-4-14 22PN 1001	

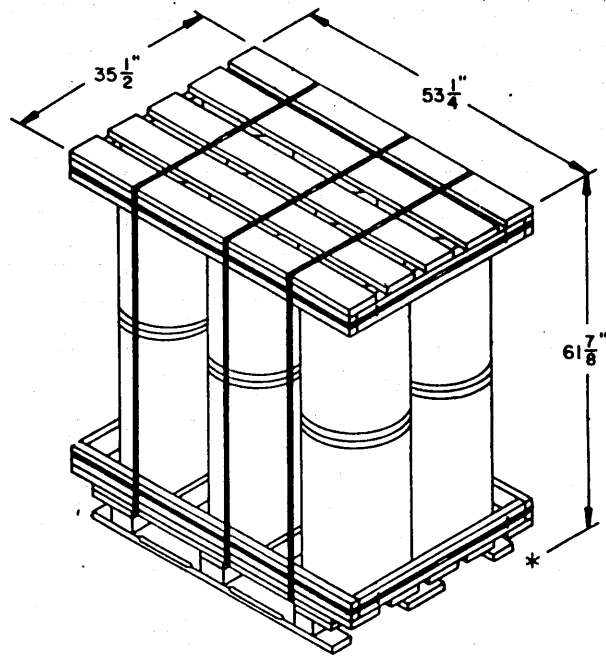
DO NOT SCALE

GENERAL NOTES

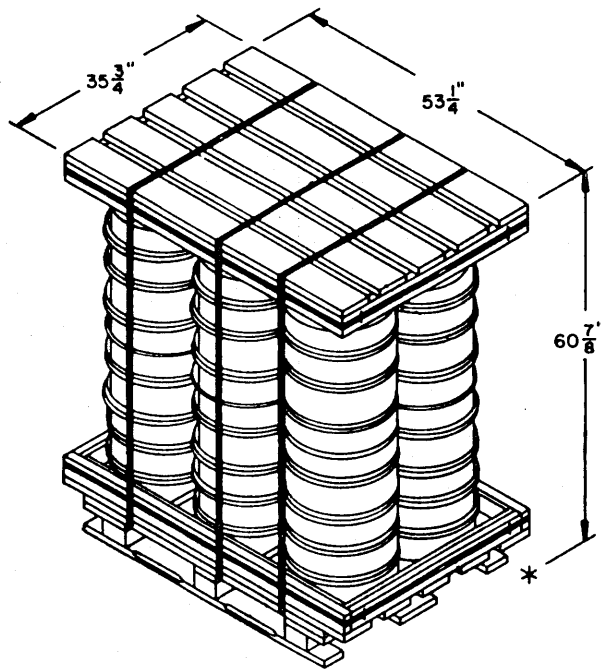
- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1, AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES SPECIFIED IN THIS DRAWING ARE APPLICABLE TO BULK EXPLOSIVES, OR BULK PROPELLANTS PACKED IN FIBERBOARD, OR METAL DRUMS, AND UNITIZED ON 35" BY 45-1/2" WOODEN PALLET.
- C. FOR DETAIL OF THE PALLET UNIT SEE PAGE 3 FOR UNITIZATION PROCEDURES, SEE U.S. ARMY AMC (DARCOM) DRAWING 19-48-4172-20PN 1007.
- PALLET UNIT: (FIBERBOARD DRUM)
- DIMENSIONS ----- 35-1/2" LONG BY 53-1/4" WIDE BY 61-7/8" HIGH.
GROSS WEIGHT --- 2,274 POUNDS (APPROX).
CUBE ----- 67.7 CUBIC FEET (APPROX).
- PALLET UNIT: (METAL DRUM)
- DIMENSIONS ----- 35-3/4" LONG BY 53-1/4" WIDE BY 60-7/8" HIGH.
GROSS WEIGHT --- 2,112 POUNDS (APPROX).
CUBE ----- 67.1 CUBIC FEET (APPROX).
- D. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE PALLET UNITS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- E. CAUTION: THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED. THIS LIMITATION MAY REQUIRE A QUANTITY REDUCTION FROM THE STORAGE AS SHOWN.
- F. STORED PALLET UNITS MUST NOT CONTACT THE WALLS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- G. AISLE DIMENSIONS SHOWN FOR STORAGE PROCEDURES IN MAGAZINES MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS, VARIATIONS IN PALLET UNIT DIMENSIONS, AND/OR AVAILABLE MATERIALS HANDLING EQUIPMENT.
- H. THE MAXIMUM FLOOR LOAD FOR A MAGAZINE AS PRESCRIBED BY LOCAL STANDARDS WILL NOT BE EXCEEDED.
- J. IF AVAILABLE MHE PERMITS, ADDITIONAL PALLETIZED UNITS MAY BE STORED WITHIN THE MHE AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- K. IF THE QUANTITY OF PALLET UNITS FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN HEREIN - DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED - THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.
- L. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER UNITS IN THE STACKS SHOWN IN THE STORAGE VIEWS HEREIN, UNLESS TWO UPPER PALLET UNITS ARE HANDLED AS ONE LIFT OR THE PACKAGE GUARD IS REMOVED (TINE CARRIAGE WILL IN MOST INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION). ONLY A FORKLIFT TRUCK OF ADEQUATE CAPACITY WILL BE USED WHEN LIFTING TWO PALLET UNITS AS ONE LIFT.
- M. STORAGE OF MULTIPLE LOTS IN A MAGAZINE WILL REQUIRE CAREFUL PREPLANNING SO AS TO INSURE MHE ACCESSIBILITY TO ANY LOT IN ACCORDANCE WITH REQUIREMENTS SET FORTH IN THE APPLICABLE "SPECIAL NOTES" SECTIONS OF THE MULTIPLE-LOT STORAGE PROCEDURES TYPICALLY SHOWN ON PAGES 20 THRU 26.
- N. ALTHOUGH SPECIFIC PROCEDURES ARE INCLUDED IN THIS DRAWING FOR STORING MULTIPLE LOTS WITHIN ONE STRUCTURE, THE BASIC STORAGE PATTERNS AS SHOWN ON PAGES 4 THRU 19 CAN ALSO BE ADAPTED FOR THE STORING OF MORE THAN ONE LOT. HOWEVER, THE USE OF A STAGGERED-LAYER STORAGE PATTERN AS SHOWN IS PROHIBITED. MULTIPLE LOTS OF PALLET UNITS WHEN STORED IN ACCORDANCE WITH THE BASIC STORAGE PATTERN MAY BE STORED WITH ONE OR MORE STACKS USED FOR EACH LOT. LOTS WILL NOT BE MIXED, EXCEPT TO THE EXTENT THAT UNITS OF ONE LOT WILL NOT BE STACKED ON TOP OF PALLET UNITS FROM ANOTHER LOT. MULTIPLE LOTS OF PALLET UNITS MAY BE STORED WITH ONE OR MORE ROWS USED FOR EACH LOT. (A ROW RUNS FROM THE REAR OF THE MAGAZINE TO THE FRONT). EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE GENERAL NOTES; AND IN THE SPECIAL NOTES ON PAGES 20 THRU 26.

(GENERAL NOTES CONTINUED)

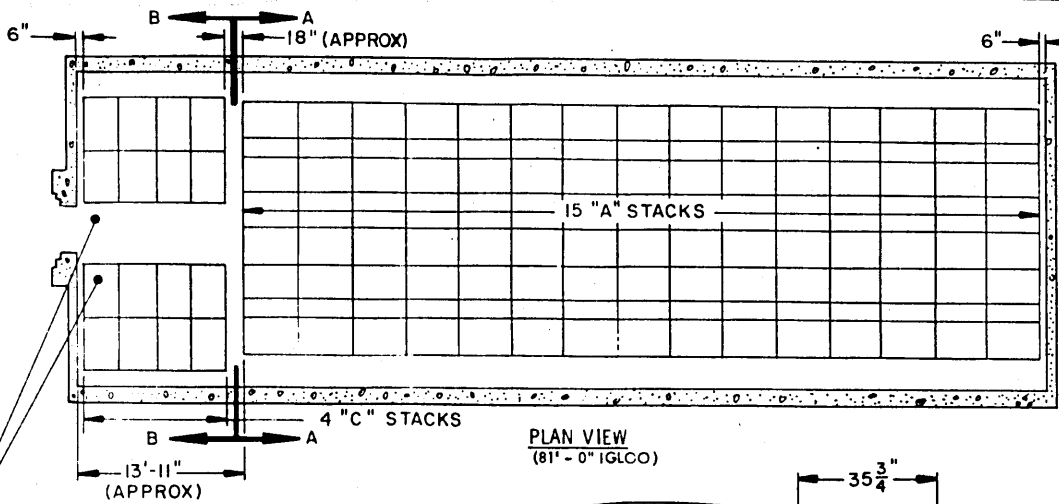
- O. ANY "LIGHT" PALLETIZED UNIT THAT DOES NOT CONTAIN A FULL QUANTITY OF DRUMS WILL NOT BE BURIED IN STORAGE. IT MUST BE POSITIONED ADJACENT TO AN AISLE, PREFERABLY IN FRONT OF THE LOT.
- P. A PRODUCTION OR STORAGE FACILITY IS AUTHORIZED TO HAVE ONE INCOMPLETE, UN-BANDED PARTIAL UNIT LOAD PER LOT IN A STORAGE STRUCTURE. PRIOR TO SHIPMENT OF A PARTIAL UNIT, A LAYER MUST BE COMPLETED, IF APPLICABLE, BY THE POSITIONING OF ONE OR MORE FILLERS AS DELINEATED BY DRAWING 19-48-4172-20PN 1007. THE UNIT MUST THEN BE RE-BANDED WITH THE SAME SIZE AND QUANTITY OF STRAPS AS THE ORIGINAL UNIT.
- Q. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS, HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- R. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM, AND ONE POUND EQUALS 0.454KG.
- S. WHEN LOCAL STORAGE CONDITIONS ARE SUCH THAT AN AMMUNITION STORAGE MAGAZINE NET EXPLOSIVE WEIGHT LIMIT WILL BE REACHED BEFORE ALL AVAILABLE STORAGE SPACE WILL BE UTILIZED, A COMBINATION OF THE VARIOUS STORAGE PATTERNS DELINEATED HEREIN MAY BE USED IN LIEU OF BLOCK STORAGE PATTERN TO FACILITATE INVENTORY, INSPECTION, THE USE OF MATERIALS HANDLING EQUIPMENT, SURVEILLANCE, ETC., OF THE AMMUNITION TO BE STORED WITHIN THE MAGAZINE.



FIBERBOARD DRUM PALLET UNIT



METAL DRUM PALLET UNIT



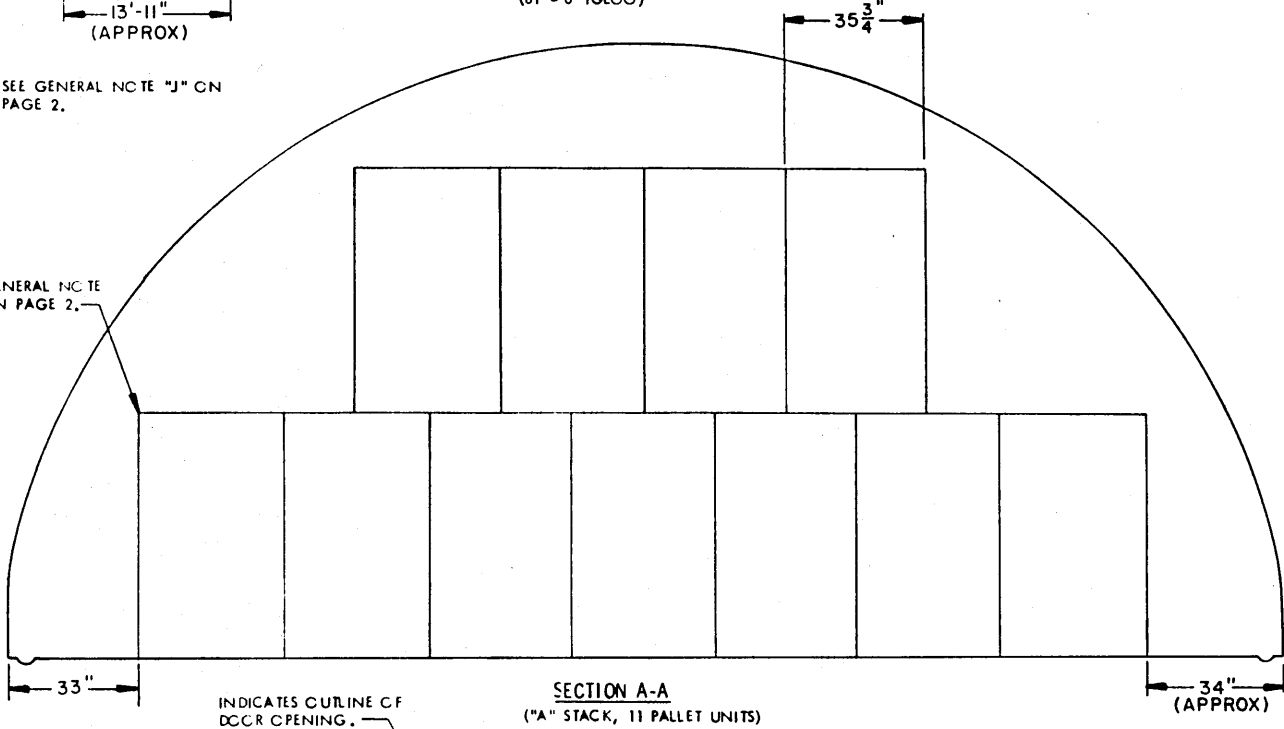
STORAGE IN 81' - 0" IGLOO
(12' - 9" HIGH)

ITEM	QUANTITY
PALLET UNIT	185

PLAN VIEW
(81' - 0" IGLOO)

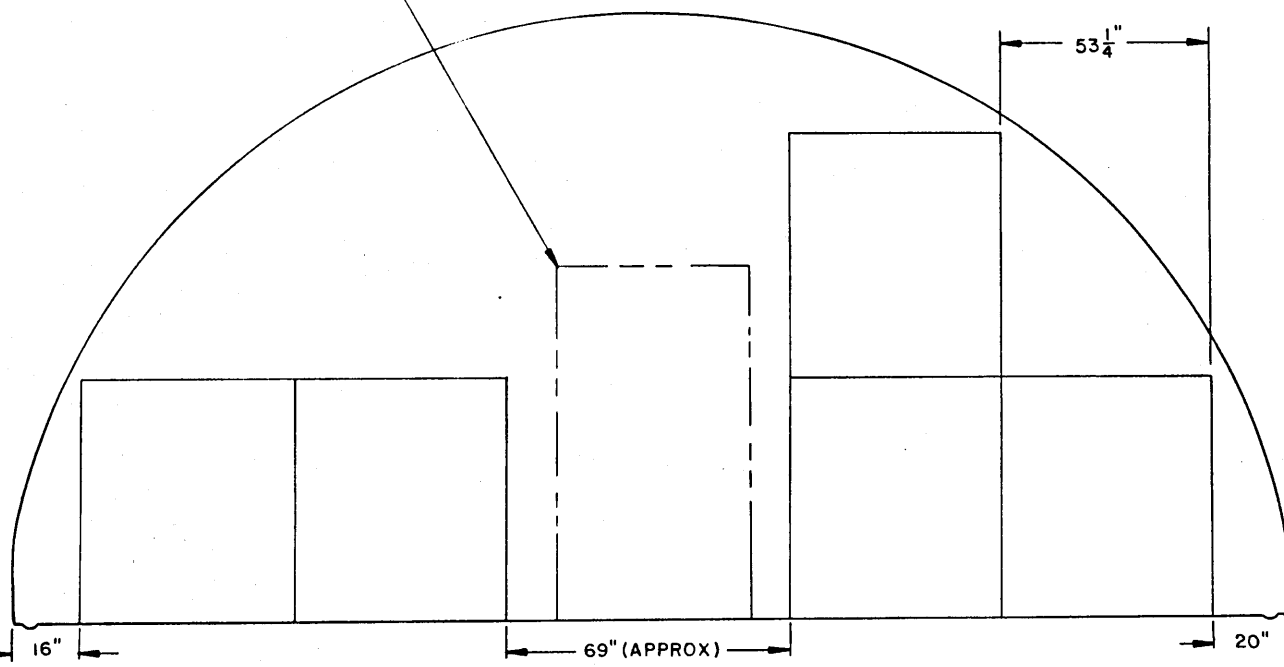
SEE GENERAL NOTE "J" ON PAGE 2.

SEE GENERAL NOTE "F" ON PAGE 2.



SECTION A-A
("A" STACK, 11 PALLET UNITS)

INDICATES OUTLINE OF DCCR OPENING.



SECTION B-B ("C" STACK, 5 PALLET UNITS)

STORAGE IN 6' - 8" IGLOO

(12' - 9" HIGH)

ITEM QUANTITY

PALLET UNIT ----- 130

*** STORAGE IN 4' - 4" IGLOO**

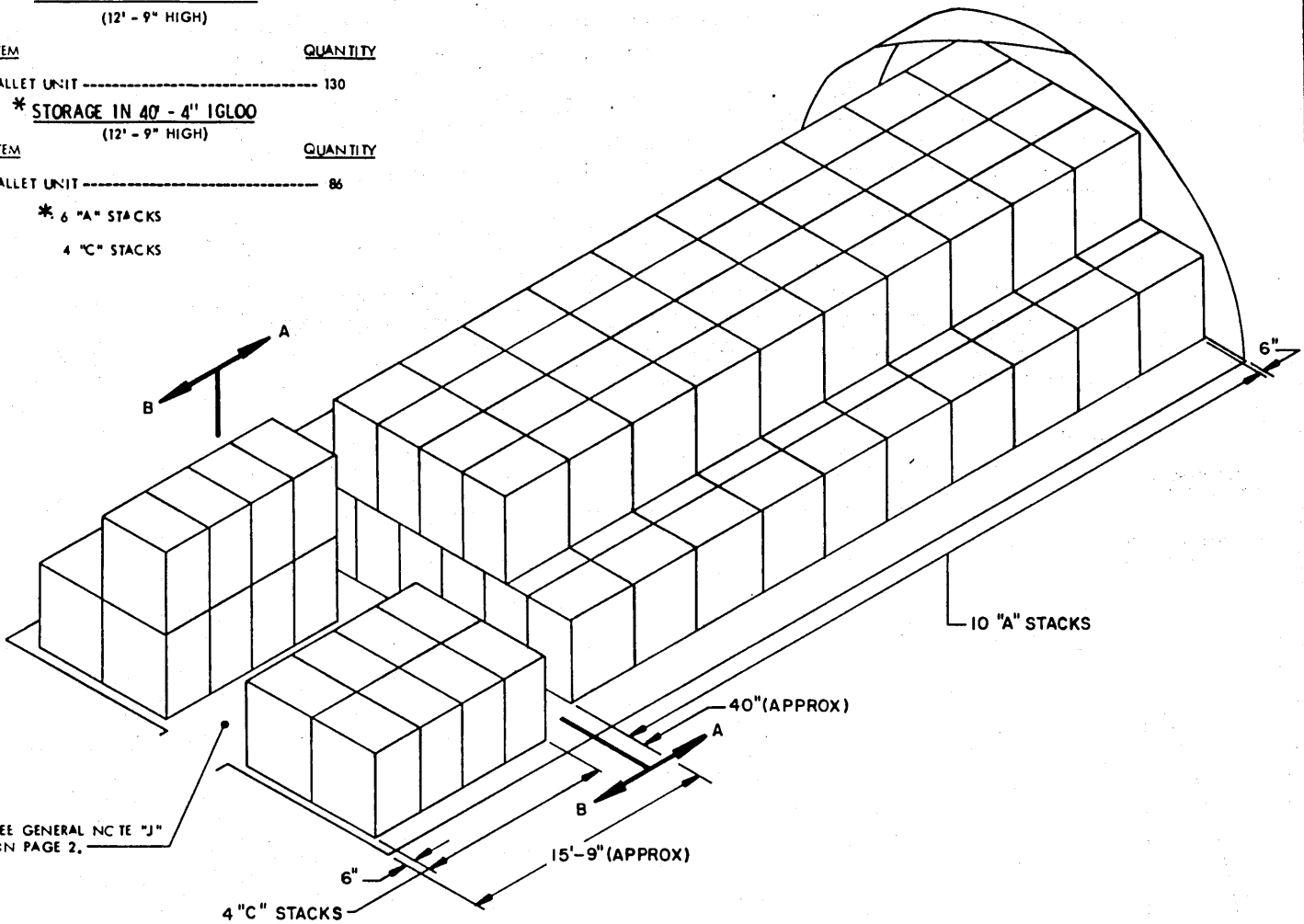
(12' - 9" HIGH)

ITEM QUANTITY

PALLET UNIT ----- 86

* 6 "A" STACKS

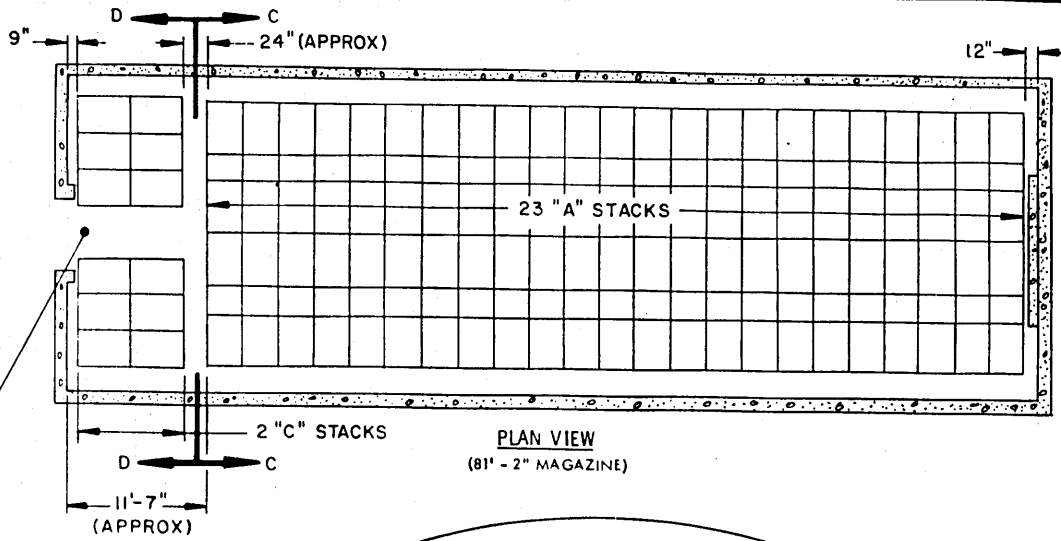
4 "C" STACKS



SEE GENERAL NOTE "J"
ON PAGE 2.

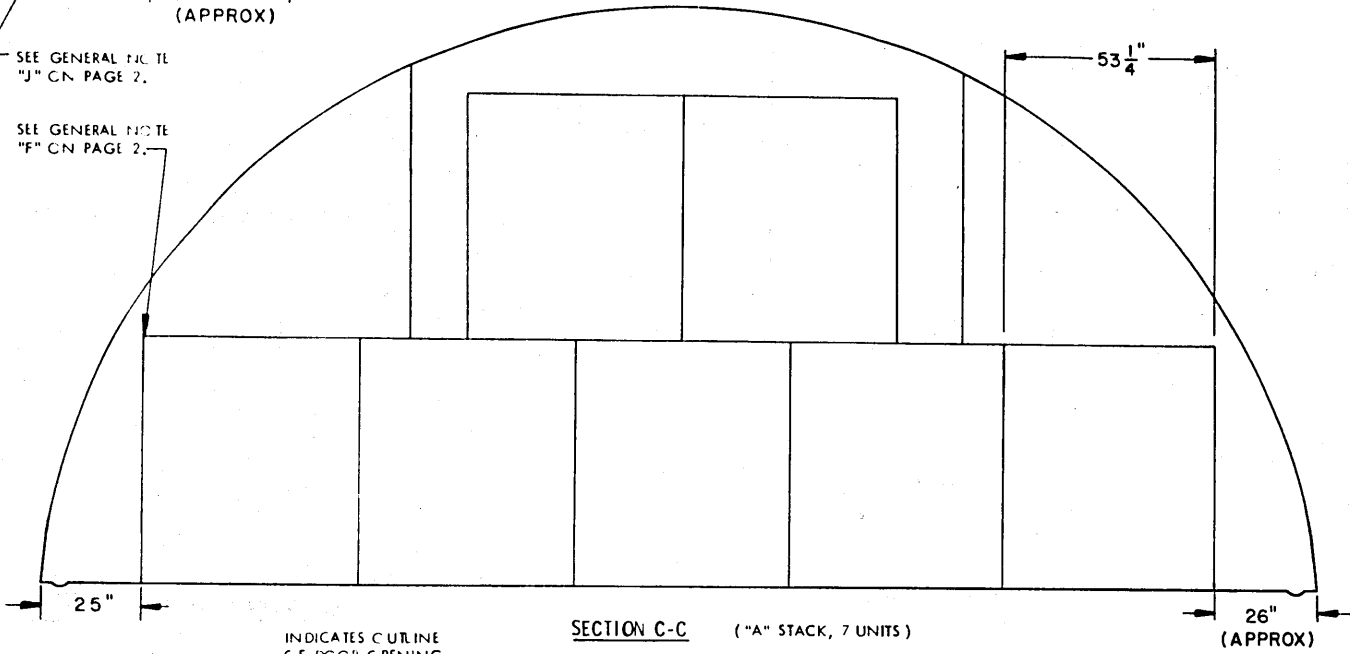
ISOMETRIC VIEW
(6' - 8" MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.

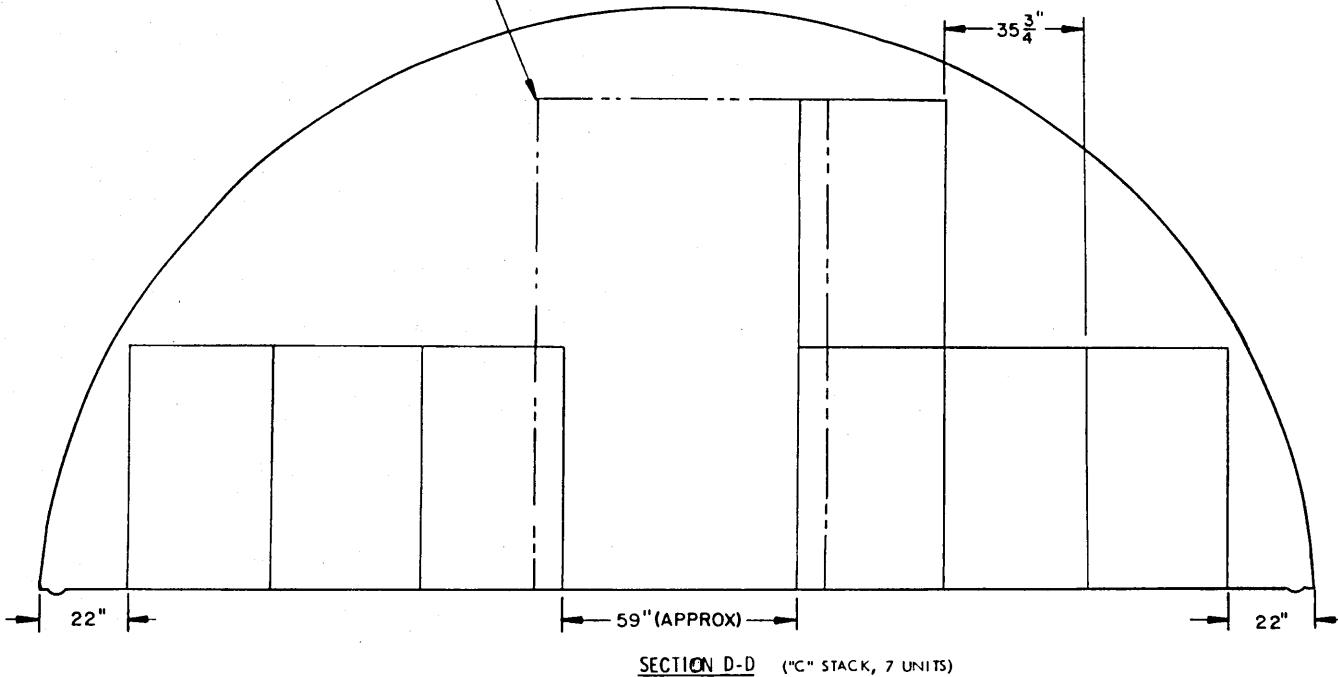


SEE GENERAL NOTE "J" ON PAGE 2.

SEE GENERAL NOTE "F" ON PAGE 2.



INDICATES OUTLINE OF DOOR OPENING.

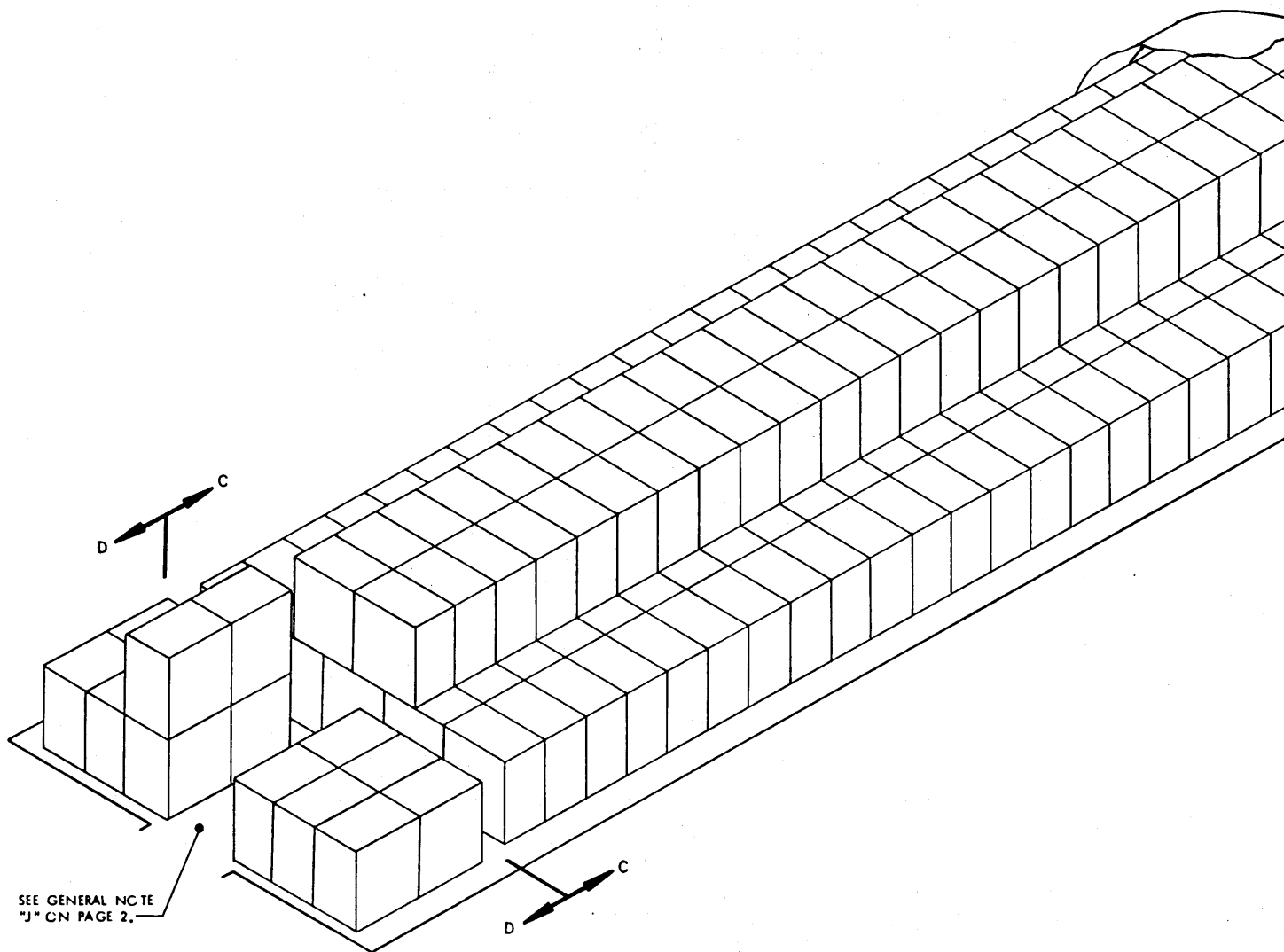


STORAGE IN 81' - 2" MAGAZINE
(12' - 1-3/4" HIGH)

ITEM

QUANTITY

PALLET UNIT ----- 175



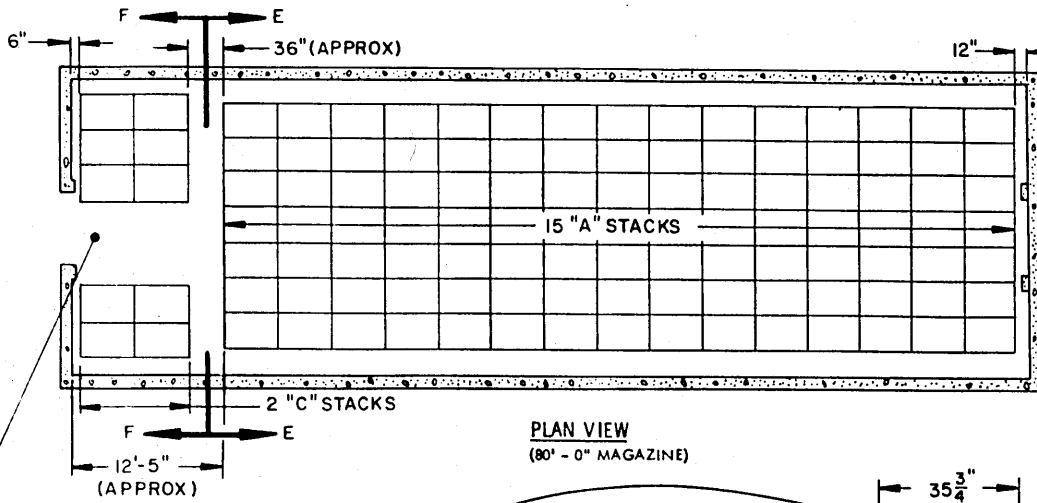
SEE GENERAL NOTE
"J" ON PAGE 2.

ISOMETRIC VIEW
(81' - 2" MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.

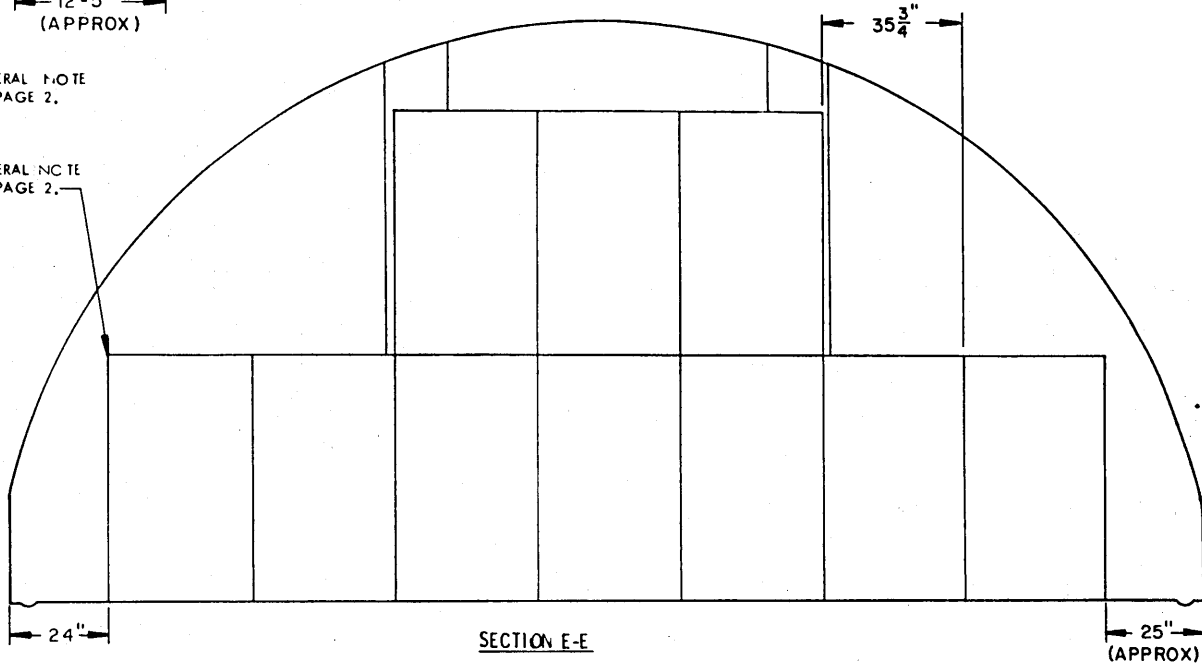
STORAGE IN 80' - 0" MAGAZINE
(12' - 1-3/4" HIGH)

ITEM	QUANTITY
PALLET UNIT	162

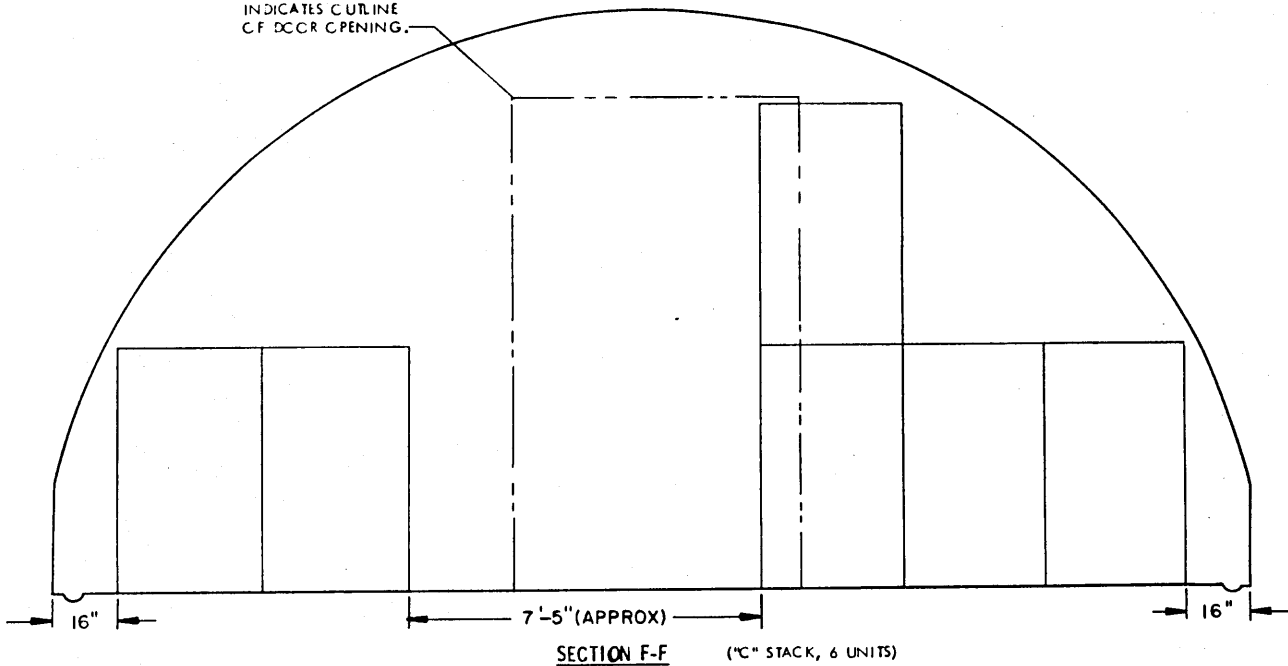


SEE GENERAL NOTE "J" ON PAGE 2.

SEE GENERAL NOTE "F" ON PAGE 2.

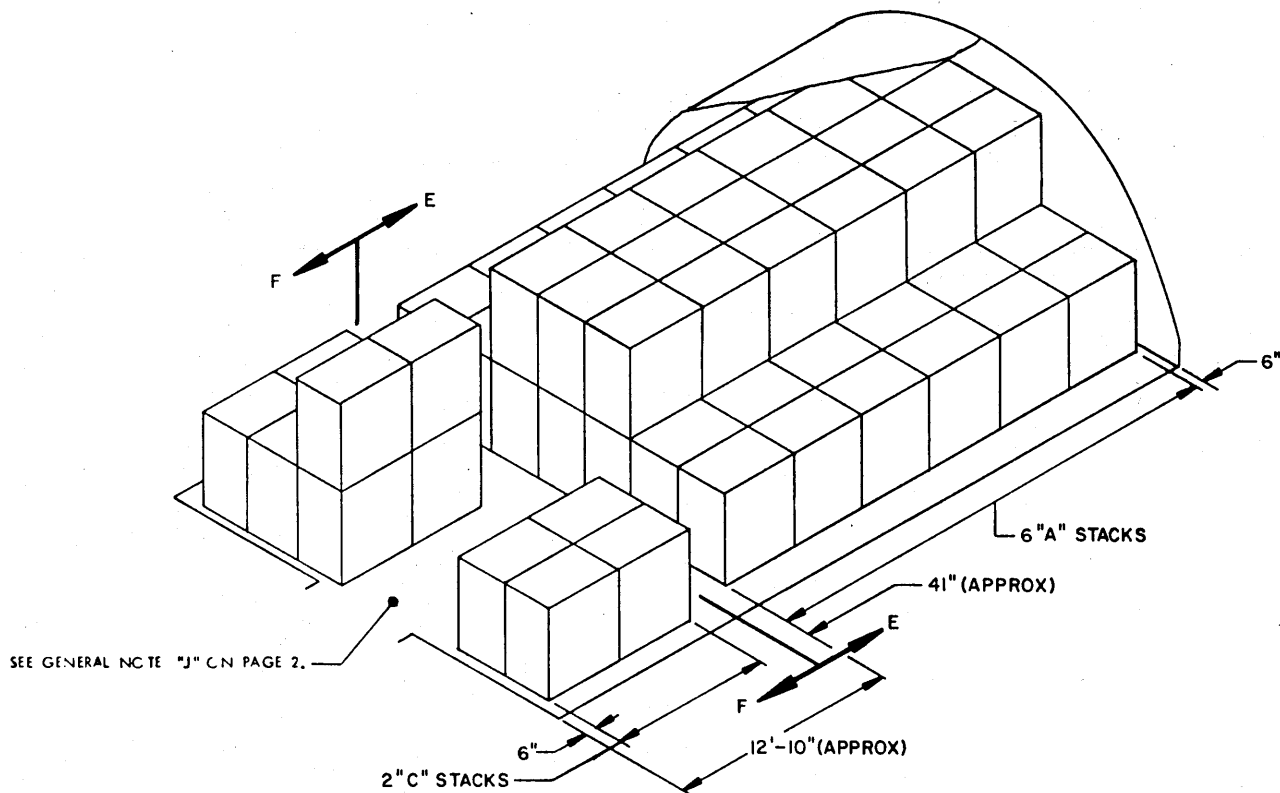


INDICATES OUTLINE OF DOOR OPENING.



STORAGE IN 40' - 0" MAGAZINE
(12' - 1-3/4" HIGH)

ITEM _____ QUANTITY _____
PALLET UNIT ----- 72

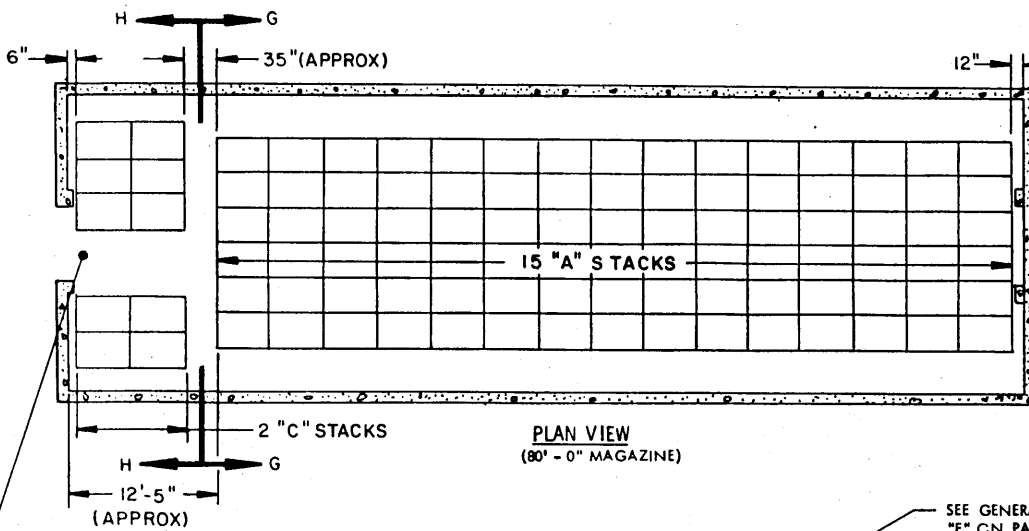


ISOMETRIC VIEW
(40'-0" MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.

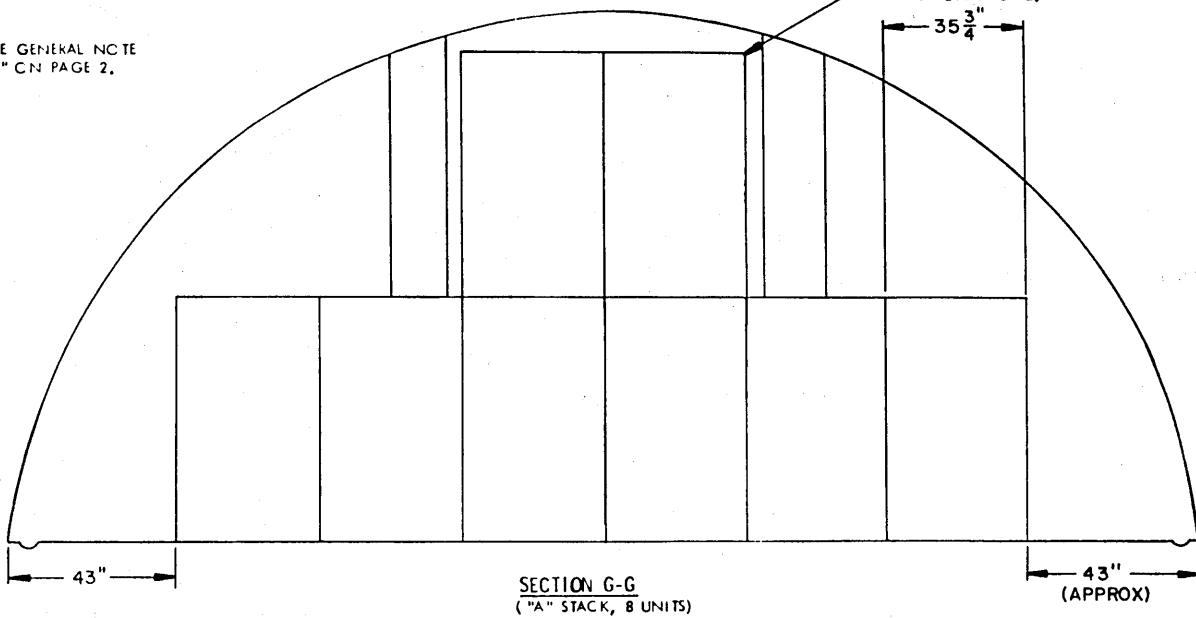
STORAGE IN 80' - 0" MAGAZINE
(11' - 0" HIGH)

ITEM	QUANTITY
PALLET UNIT	130

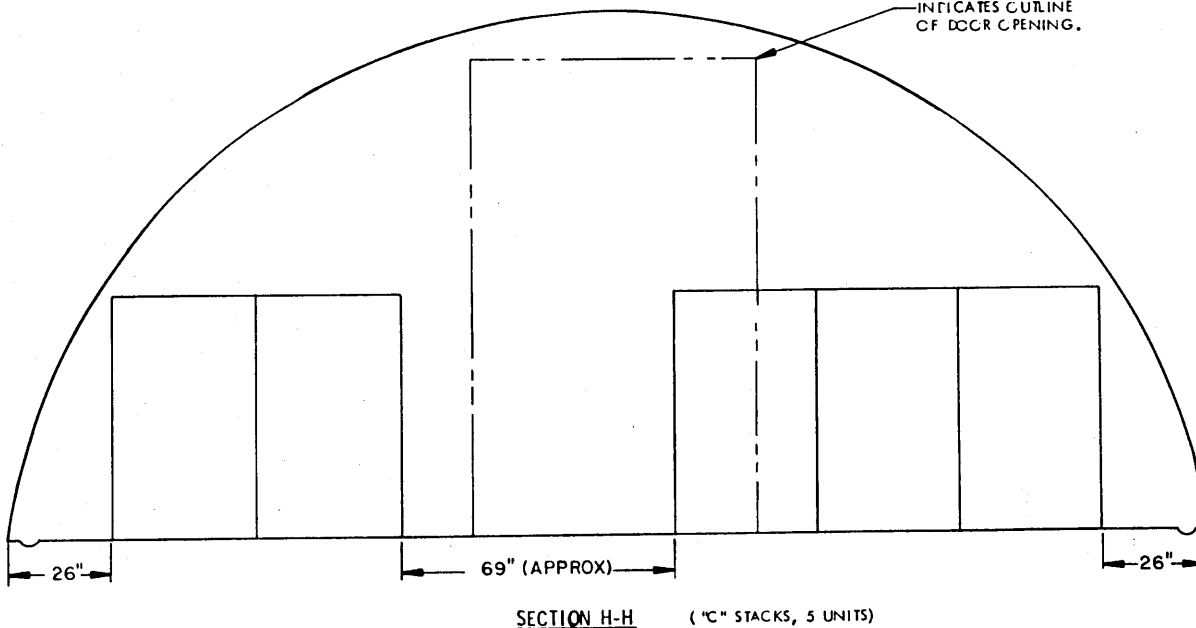


SEE GENERAL NOTE
"J" CN PAGE 2.

SEE GENERAL NOTE
"F" CN PAGE 2.

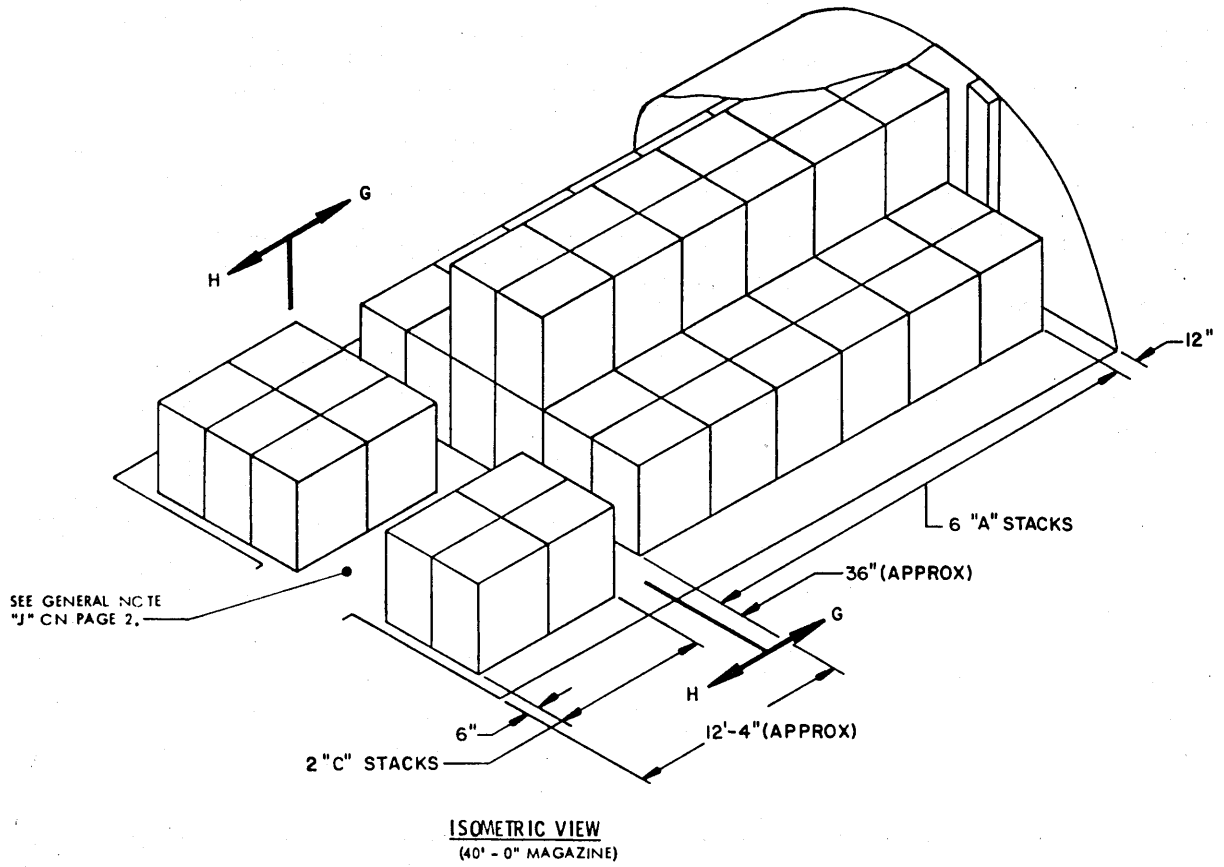


INDICATES CURLINE
OF DOOR OPENING.

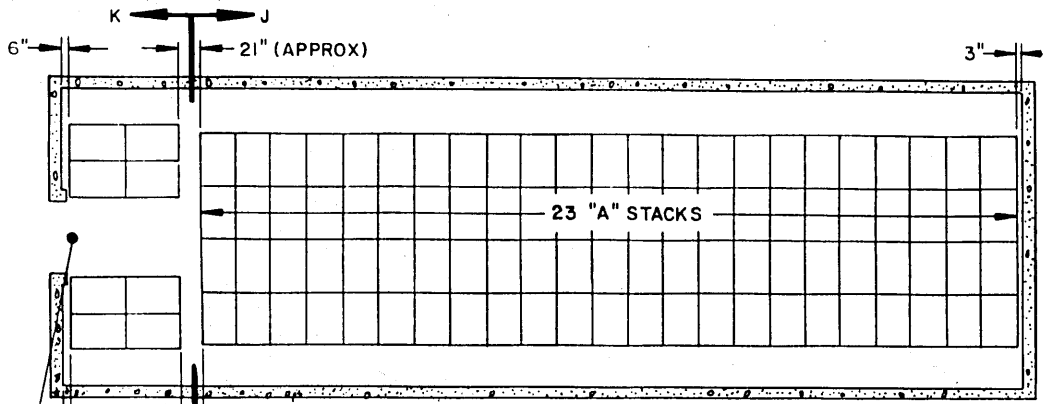


STORAGE IN 40' - 0" MAGAZINE
(11' - 0" HIGH)

ITEM _____ QUANTITY _____
PALLET UNIT ----- 58



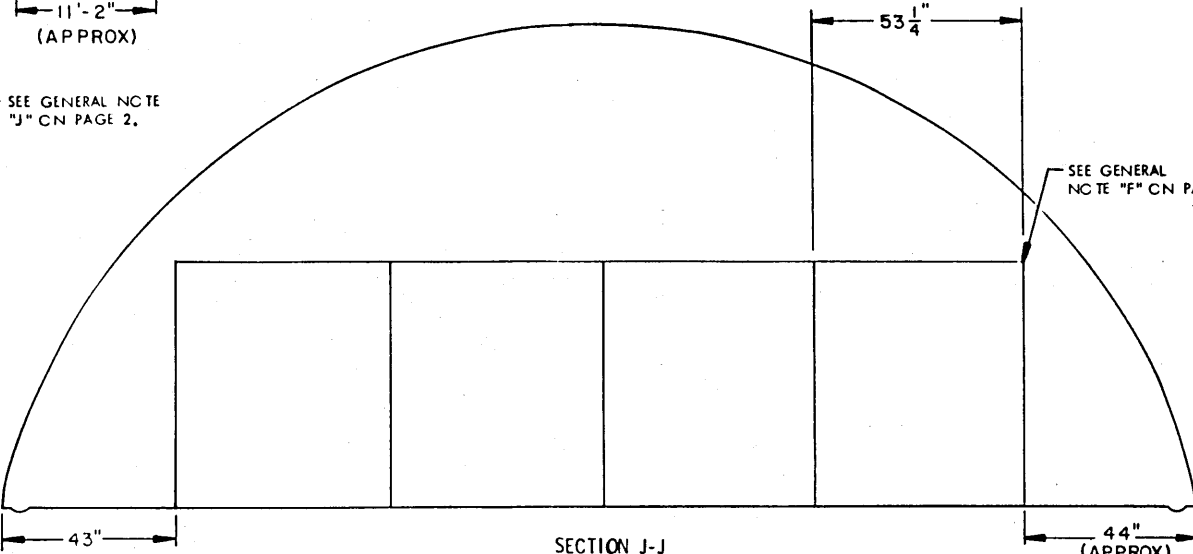
FOR "GENERAL NOTES", SEE PAGE 2.



STORAGE IN 80' - 0" MAGAZINE
(10' - 0" HIGH)

ITEM	QUANTITY
PALLET UNIT	100

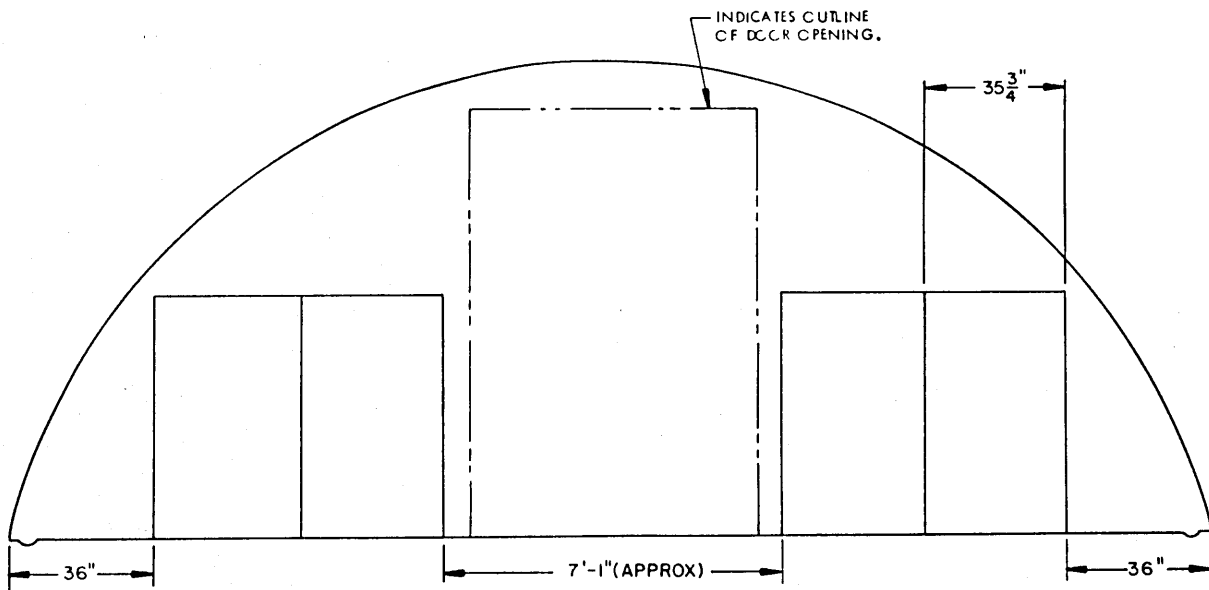
PLAN VIEW
(80' - 0" MAGAZINE)



SECTION J-J
("A" STACK, 4 UNITS)

SEE GENERAL NOTE "J" ON PAGE 2.

SEE GENERAL NOTE "F" ON PAGE 2.

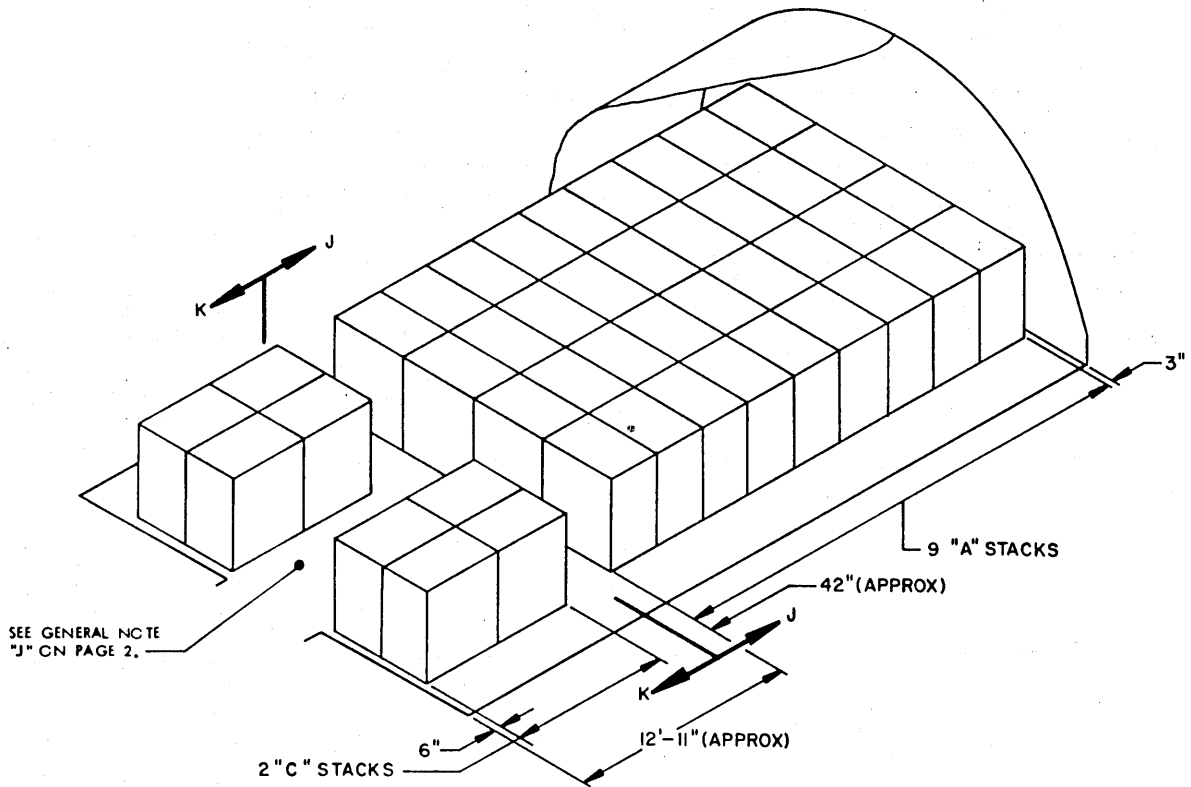


SECTION K-K
("C" STACK, 4 UNITS)

STORAGE IN 40' - 0" MAGAZINE

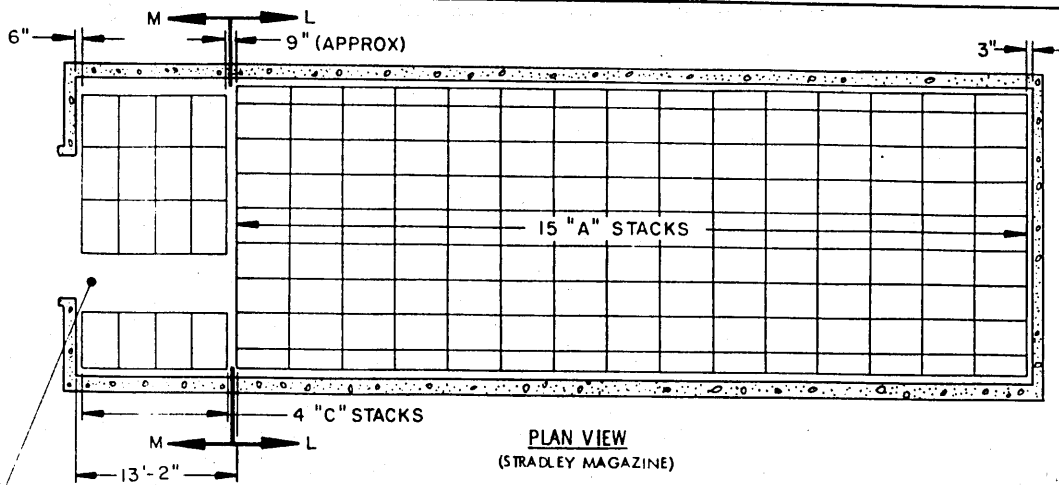
(10' - 0" HIGH)

ITEM _____ QUANTITY _____
PALLET UNIT ----- 44



ISOMETRIC VIEW
(40' - 0" MAGAZINE)

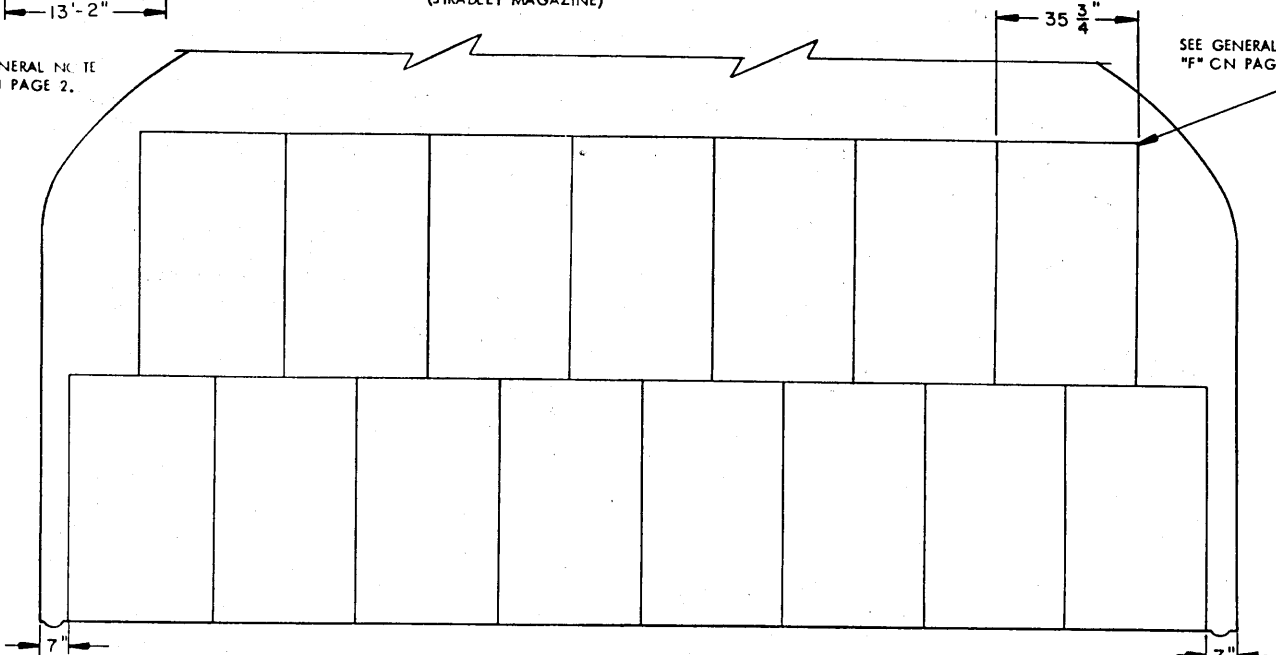
FOR "GENERAL NOTES", SEE PAGE 2.



PLAN VIEW
(STRADLEY MAGAZINE)

SEE GENERAL NOTE
"J" ON PAGE 2.

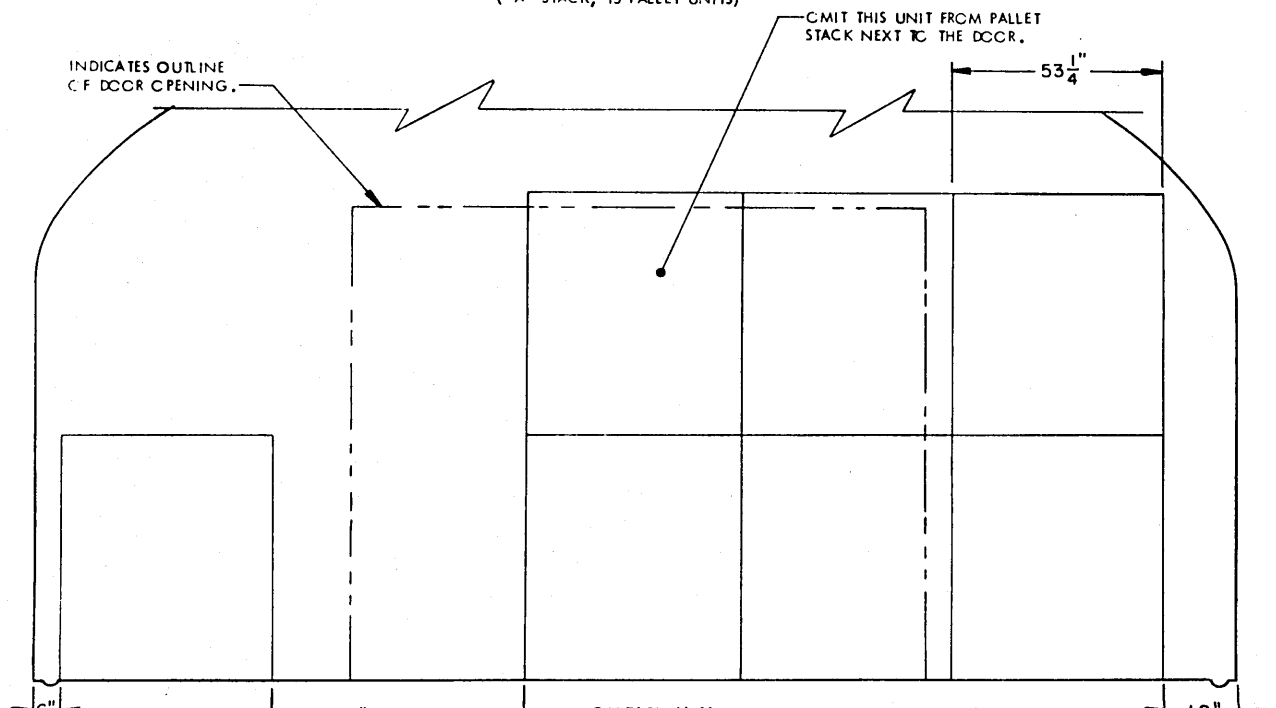
SEE GENERAL NOTE
"F" ON PAGE 2.



SECTION L-L
("A" STACK, 15 PALLET UNITS)

INDICATES OUTLINE
OF DOOR OPENING.

OMIT THIS UNIT FROM PALLET
STACK NEXT TO THE DOOR.



SECTION M-M ("C" STACK, 7 PALLET UNITS)

STORAGE IN STRADLEY MAGAZINE

ITEM QUANTITY

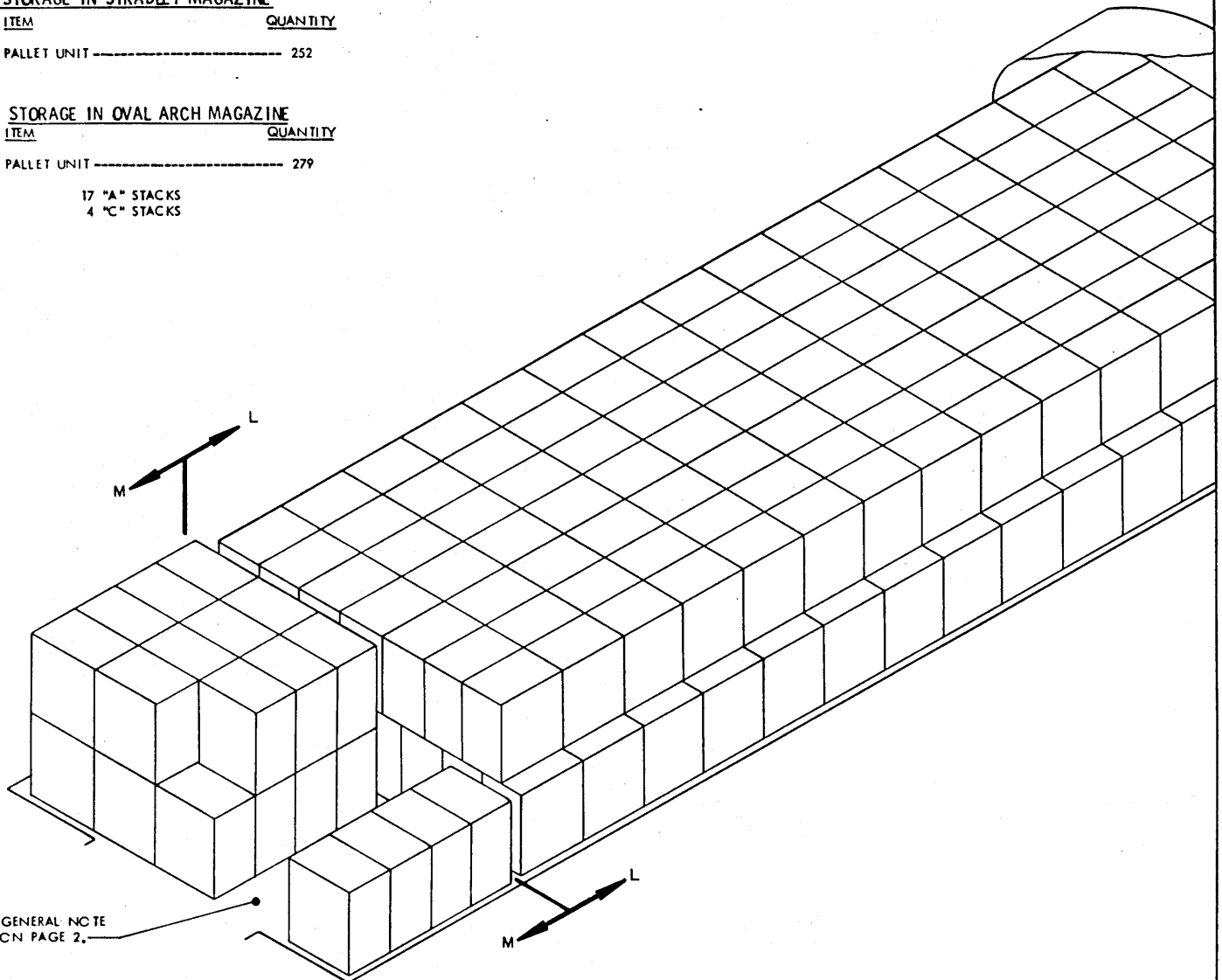
PALLET UNIT ----- 252

STORAGE IN OVAL ARCH MAGAZINE

ITEM QUANTITY

PALLET UNIT ----- 279

17 "A" STACKS
4 "C" STACKS



ISOMETRIC VIEW
(STRADLEY MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.

SPECIAL NOTE:

1. DUE TO THE RELATIVELY NARROW DOOR OPENING IN OVAL ARCH MAGAZINES, THE ONE (1) ROW OF PALLET UNITS ADJACENT TO THE OPERATING AISLE AS SHOWN IN "SECTION M-M" MAY HAVE TO BE OMITTED; THEN FOUR (4) PALLET UNITS CAN BE ADDED ON THE OPPOSITE SIDE OF THE OPERATING AISLE. THIS WILL DECREASE THE "C" STACKS TO 24 UNITS.

STORAGE IN 44' - 7" DIA CORBETTA

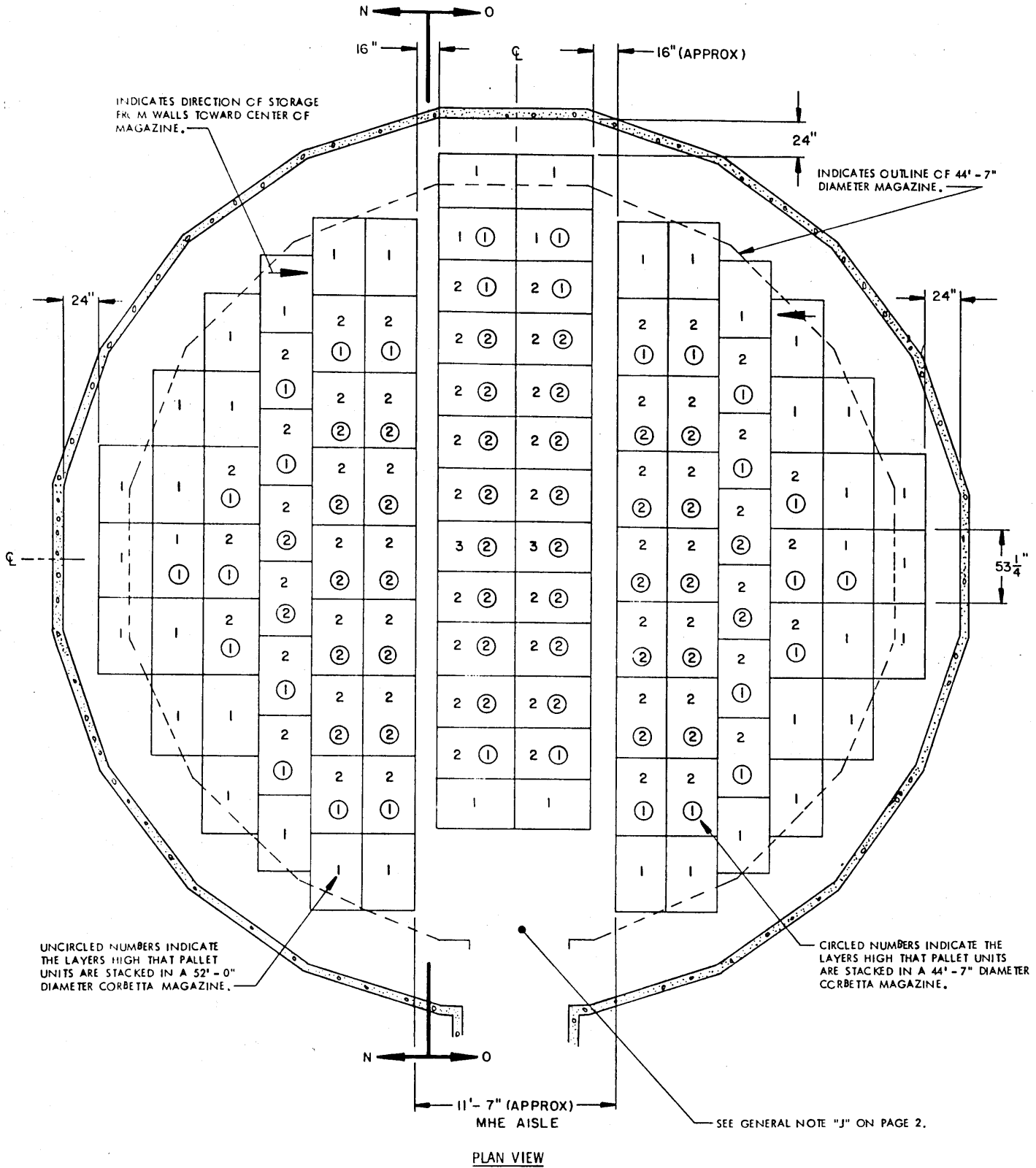
ITEM QUANTITY

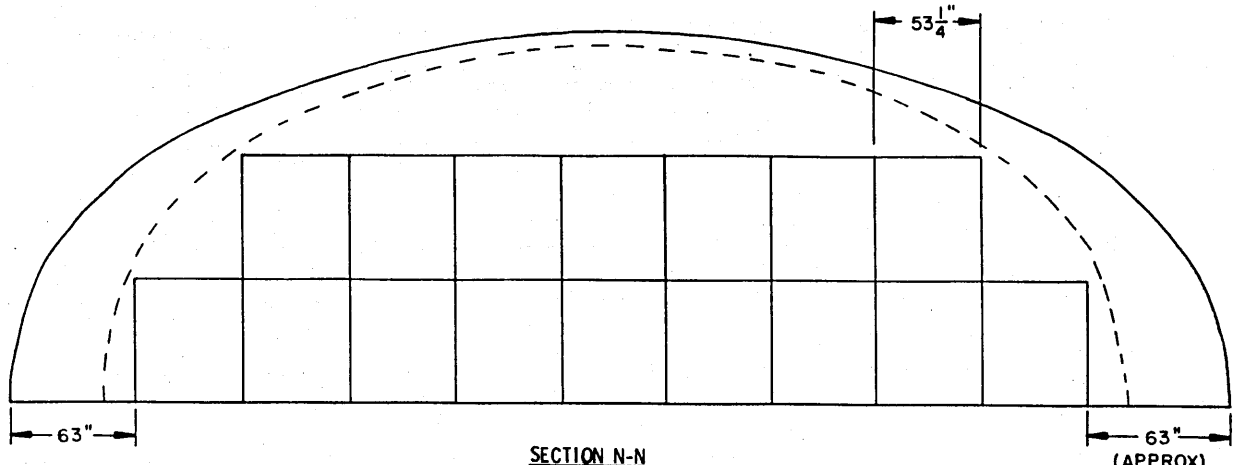
PALLET UNIT ----- 110

STORAGE IN 52' DIA CORBETTA

ITEM QUANTITY

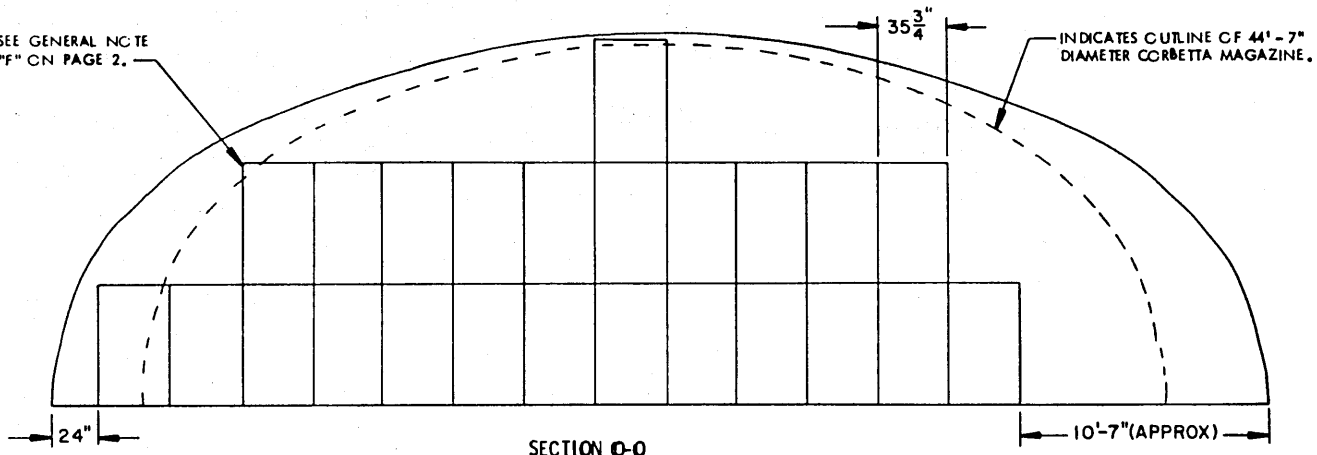
PALLET UNIT ----- 176





SECTION N-N
 (16 UNITS PER THIS STACK IN A 52' - 0" DIAMETER MAGAZINE, 12 UNITS PER THIS STACK IN A 44' - 7" DIAMETER MAGAZINE).

SEE GENERAL NOTE "F" ON PAGE 2.



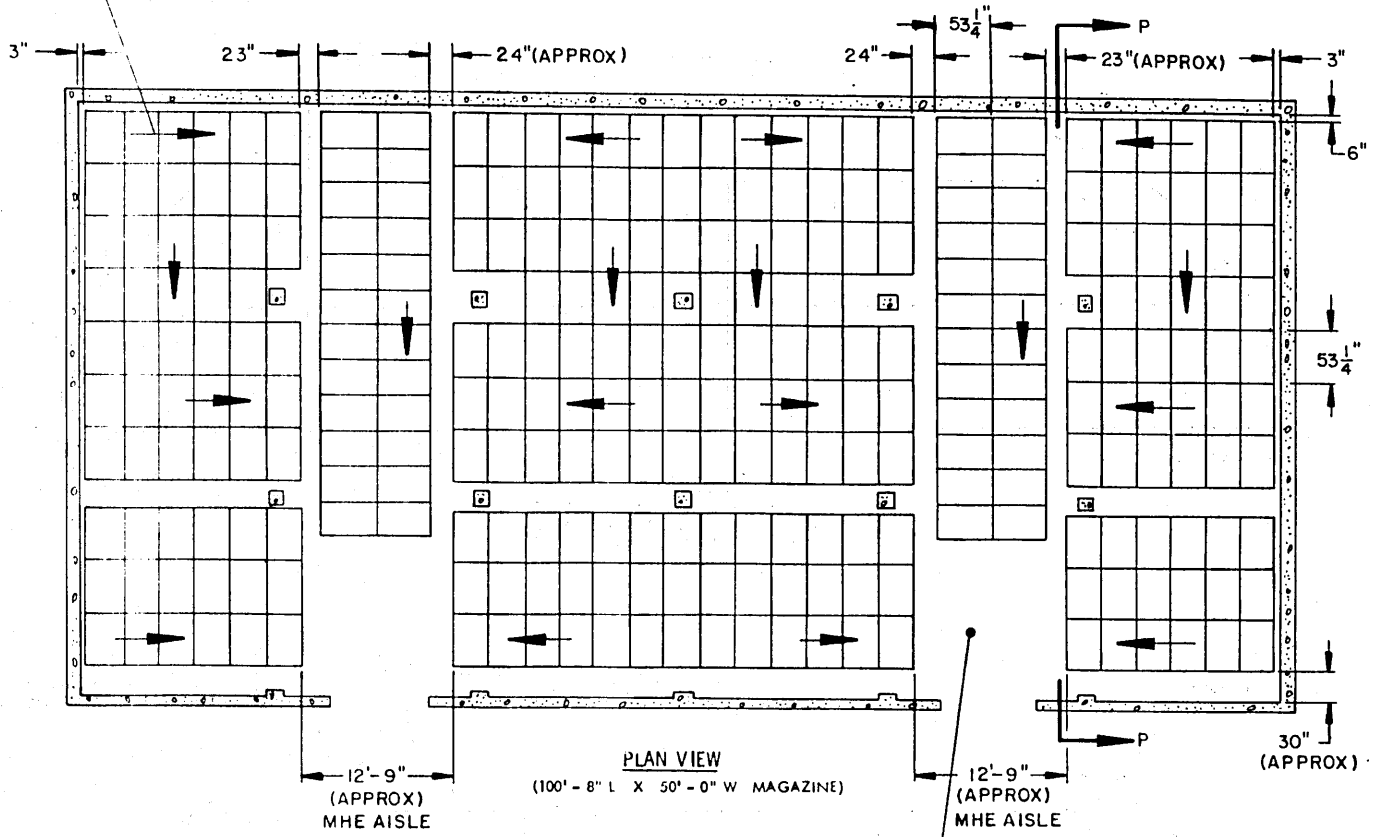
SECTION O-O
 (24 UNITS PER THIS STACK IN A 52' - 0" DIAMETER MAGAZINE, 19 UNITS PER THIS STACK IN A 44' - 7" DIAMETER MAGAZINE.)

FOR "GENERAL NOTES", SEE PAGE 2.

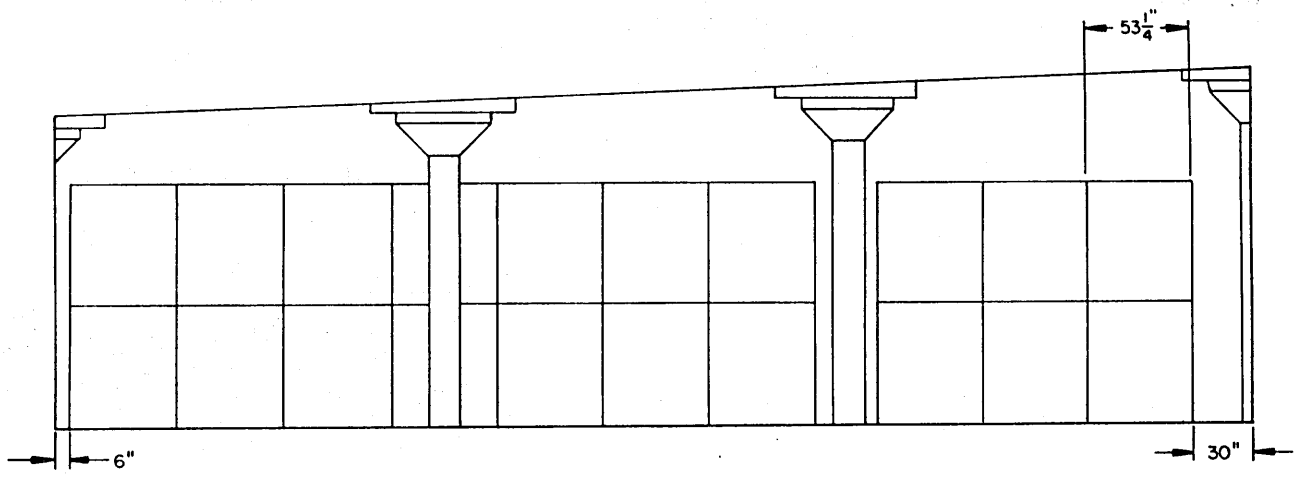
SPECIAL NOTE:

THE PRINCIPLES OF STORAGE IN 52' - 0" DIAMETER CORBETTA MAGAZINES CAN ALSO BE APPLIED FOR STORAGE IN 44' - 7" DIAMETER OR OTHER DIAMETER CORBETTA MAGAZINES. SOME PALLET STACKS MUST BE OMITTED AND PALLET UNITS MAY NEED TO BE OMITTED FROM SOME PALLET STACKS TO PROVIDE THE NECESSARY CLEARANCE FROM THE MAGAZINE WALL.

ARROWS INDICATE DIRECTION OF STORAGE FROM REAR WALL TOWARD DOORS OR FROM SIDE WALLS OR CENTER OF MAGAZINE TOWARD MHE AISLE.



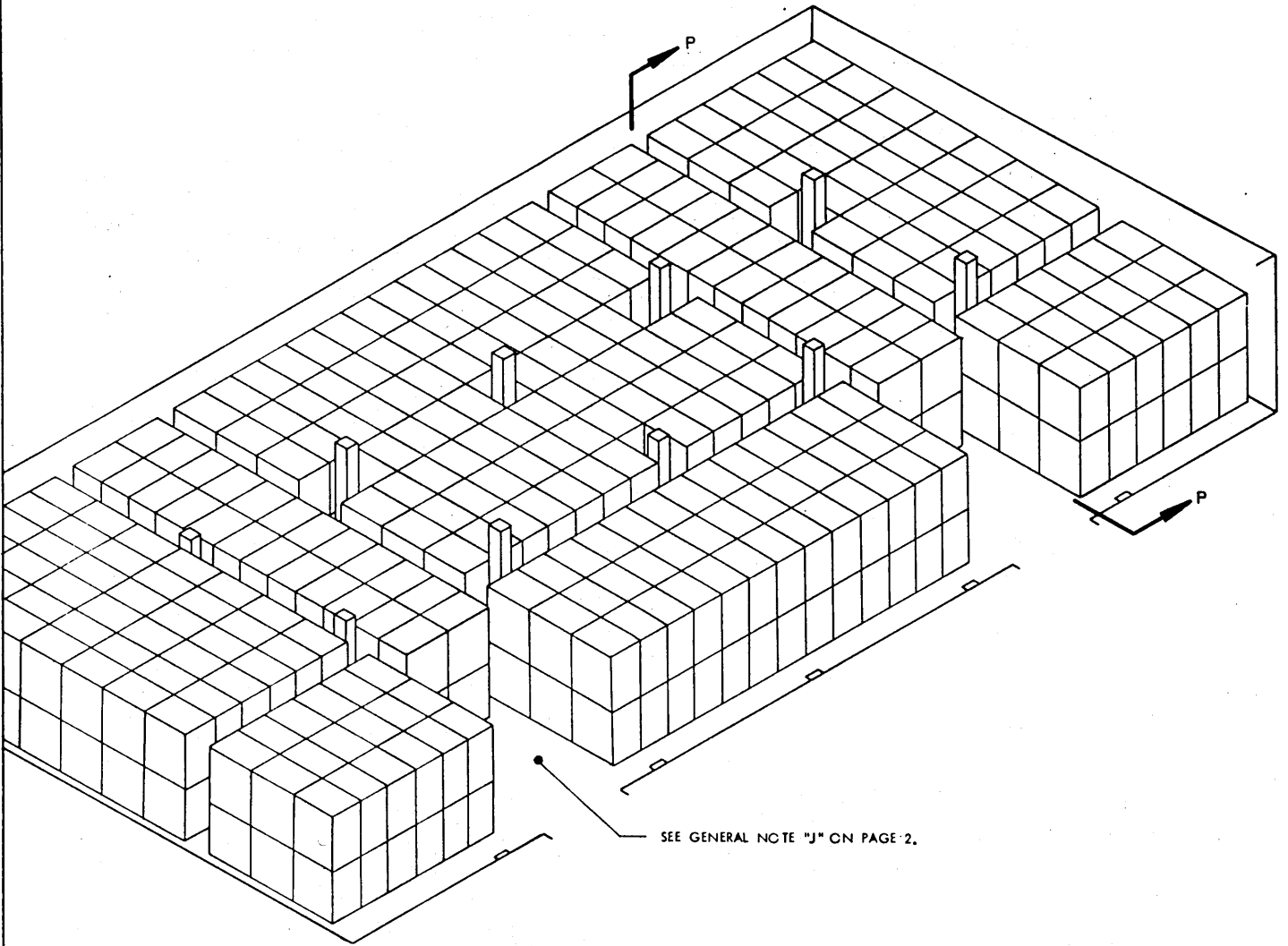
SEE GENERAL NOTE "J" ON PAGE 2.



SECTION P-P

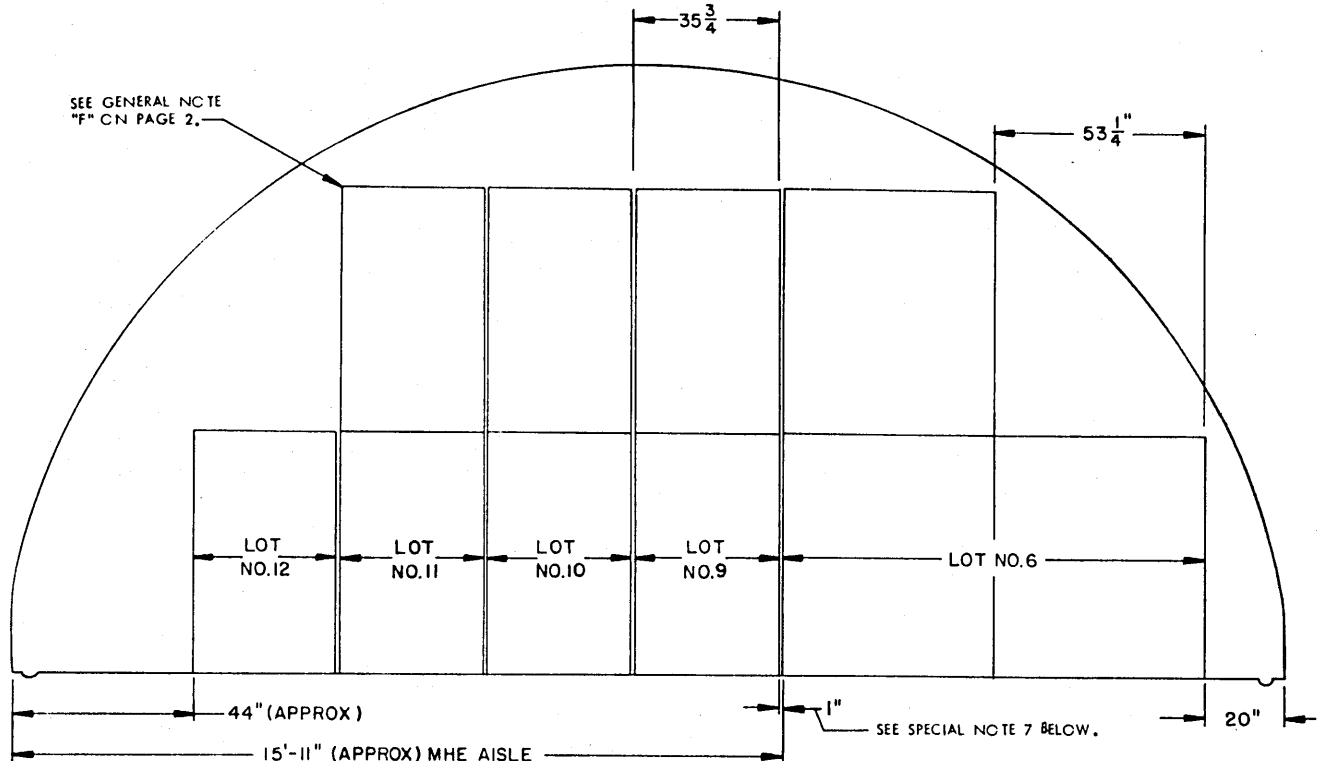
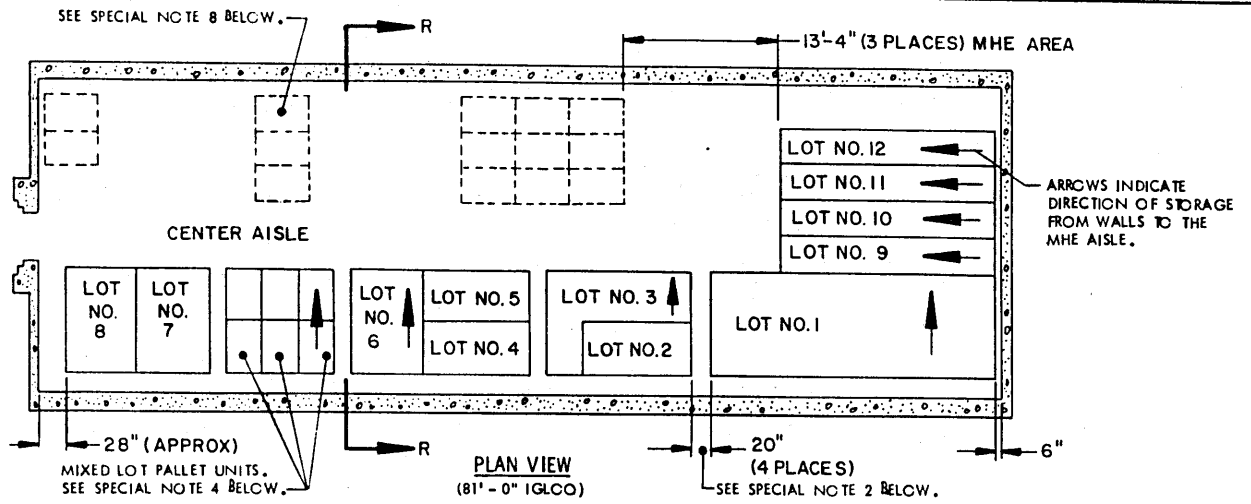
STORAGE IN 100' - 8" L X 50' - 0" W MAGAZINE

<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNIT -----	582



ISOMETRIC VIEW
 (100' - 8" L X 50' - 0" W MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.



SPECIAL NOTES:

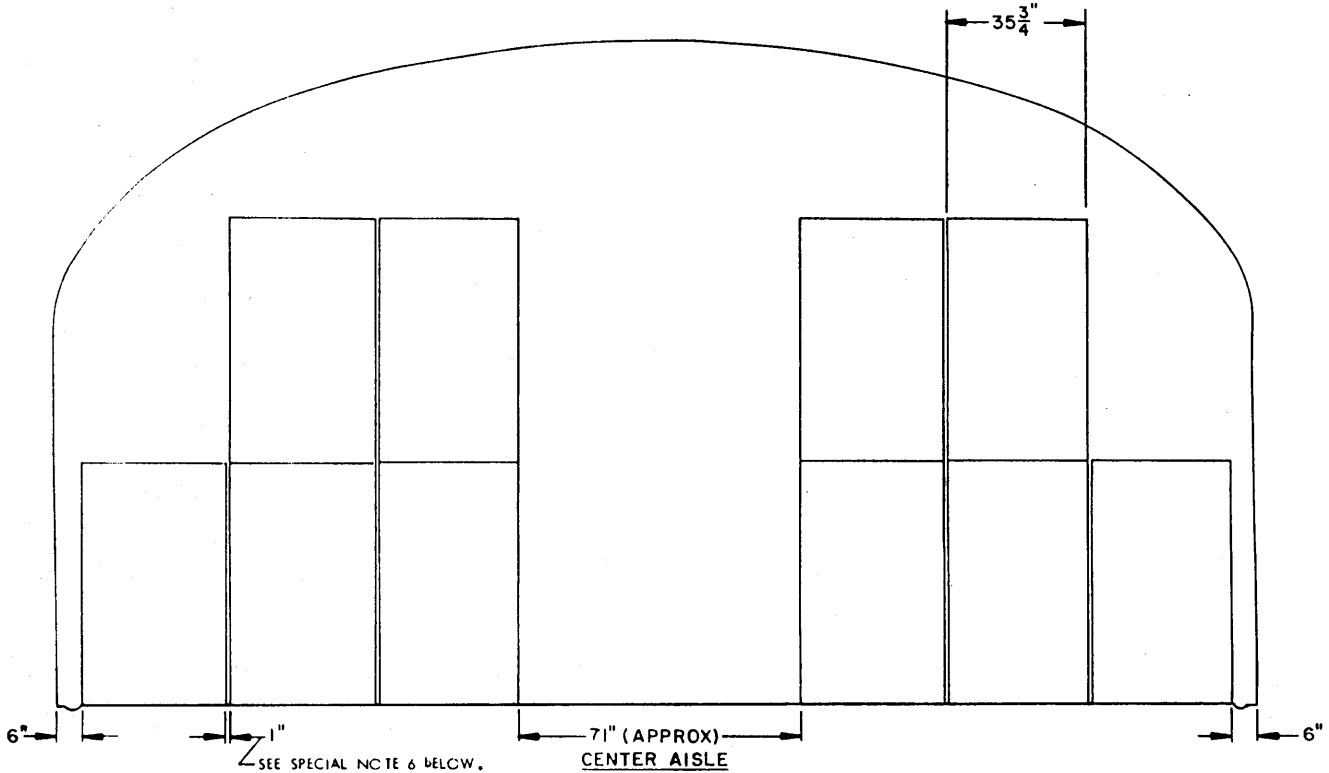
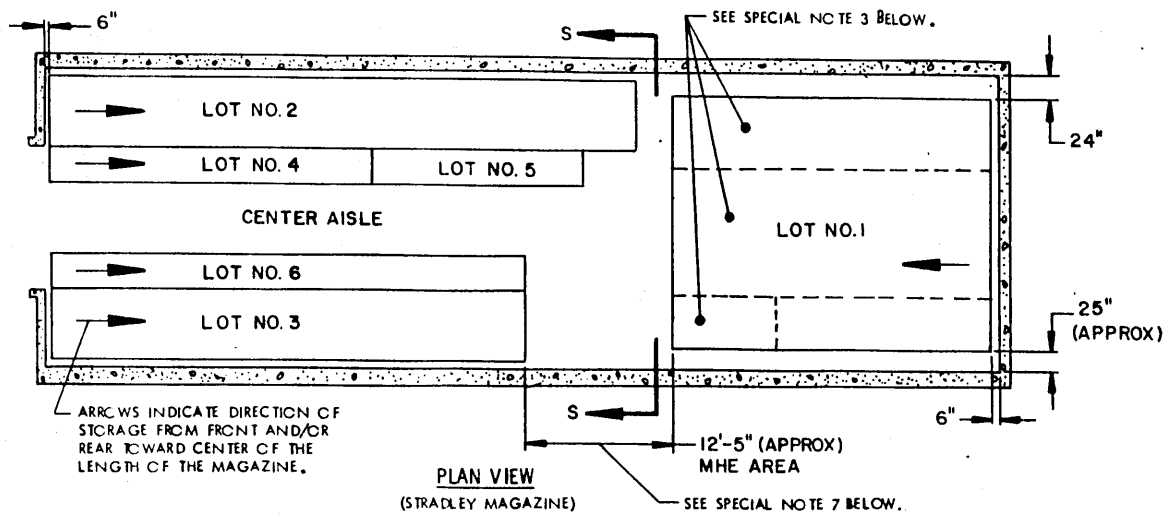
SECTION R-R

(SPECIAL NOTES CONTINUED)

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY, AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE, HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS DRUMS WITHIN THAT UNIT, HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" WILL CONSIST OF ONE (1) PALLET UNIT.

6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
8. AREAS ENCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. A 13'-4" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK, THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

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SPECIAL NOTES:

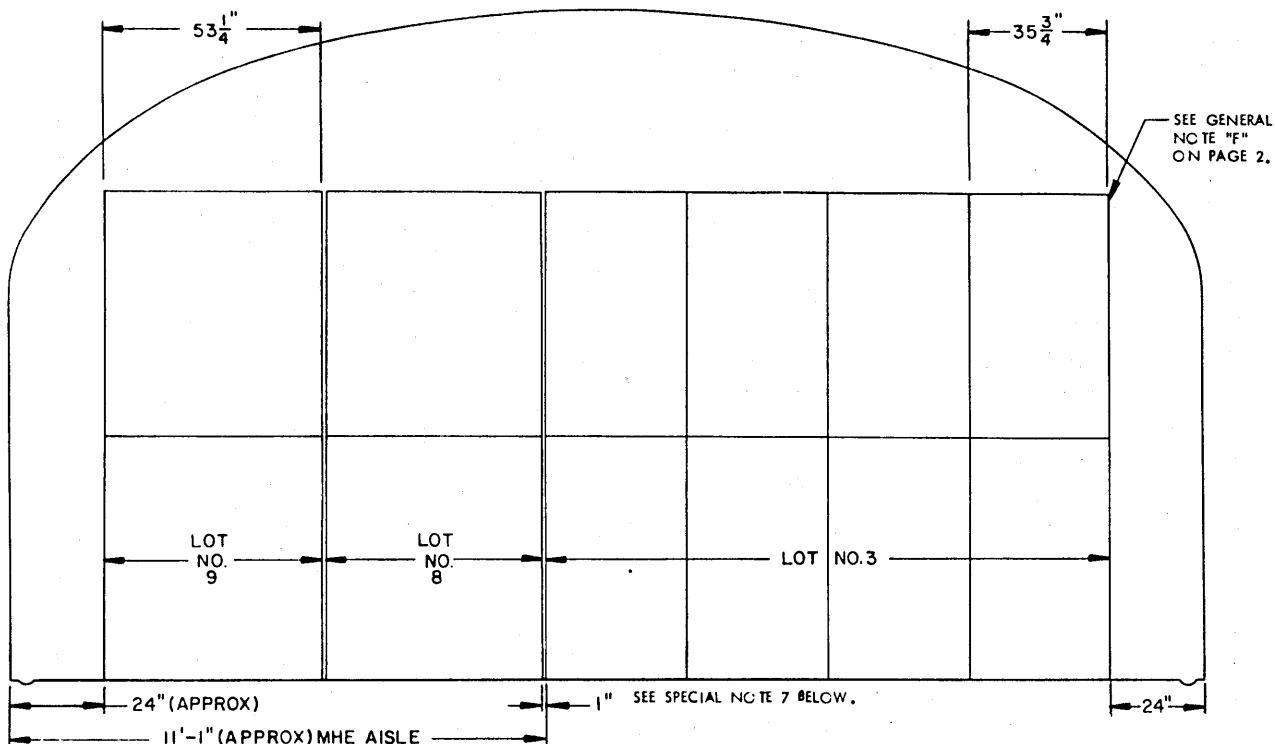
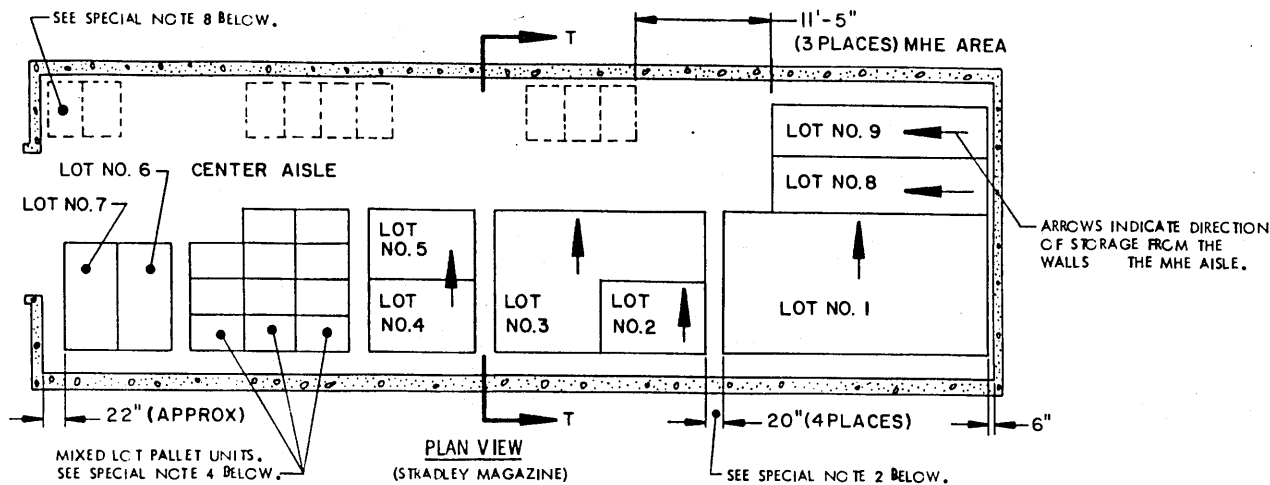
1. THE STORAGE PLANS AND CONFIGURATION SHOWN ON THIS PAGE ARE TYPICAL ONLY, AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE, HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENTER AISLE WILL NOT BE REQUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NOT MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. A "LIFT" WILL CONSIST OF ONE (1) PALLET UNIT.

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SECTION S-S

(SPECIAL NOTES CONTINUED)

5. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
7. A 12'-5" MHE OPERATING AREA HAS BEEN SHOWN. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCK, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON EACH SIDE OF MAGAZINE) IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE, HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.



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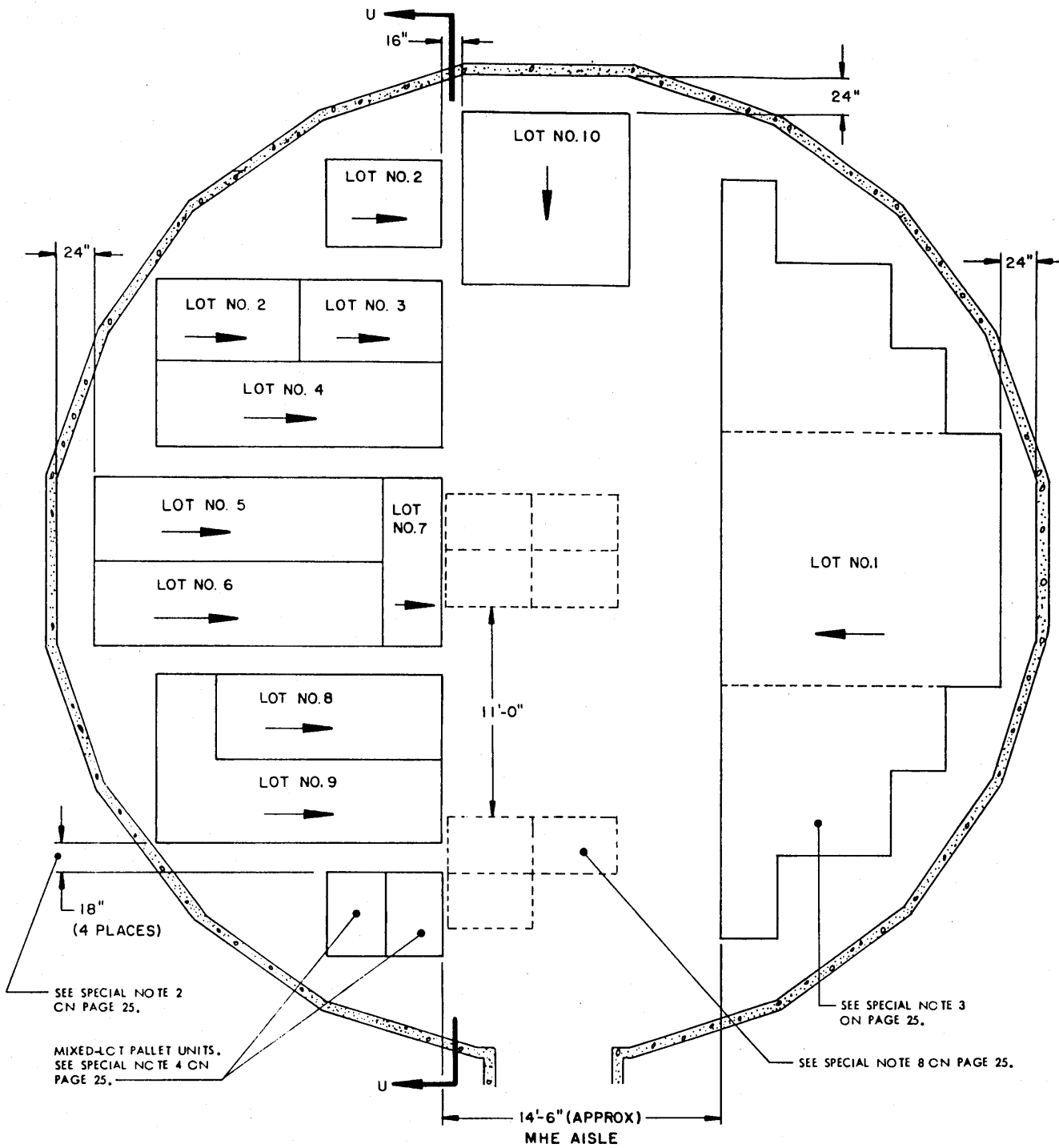
1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE, HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTE ON PAGE 2.
4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARD TO AS MANY DIFFERENT LOTS AS DRUMS WITHIN THAT UNIT, HOWEVER, ALL DRUMS AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" WILL CONSIST OF ONE (1) PALLET UNIT.

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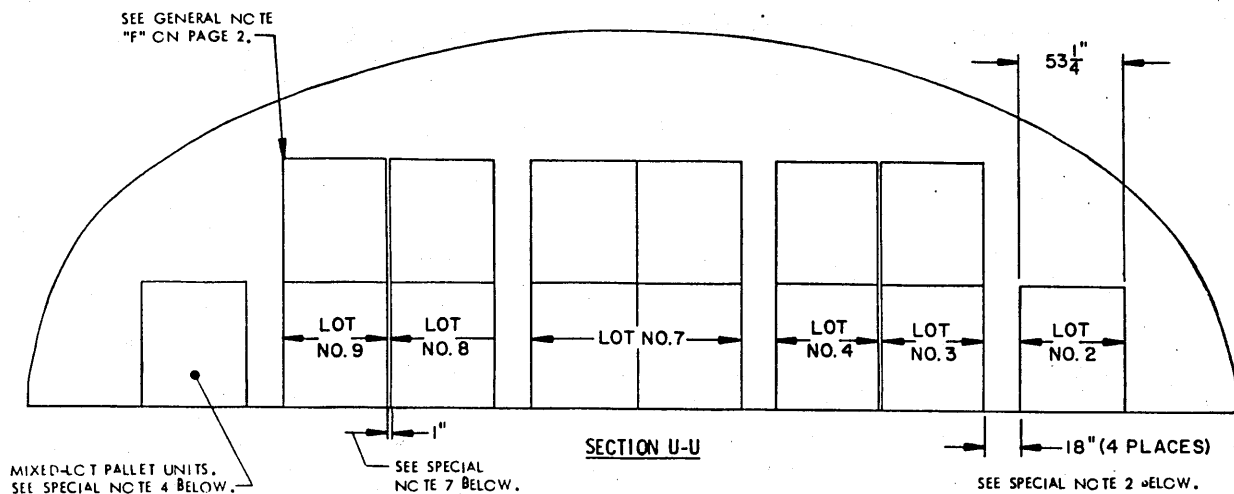
SECTION T-T

(SPECIAL NOTES CONTINUED)

6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
7. WHEN TWO LOTS ARE STORED, ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
8. AREAS INCLUDED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11'-5" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 57 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 57 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

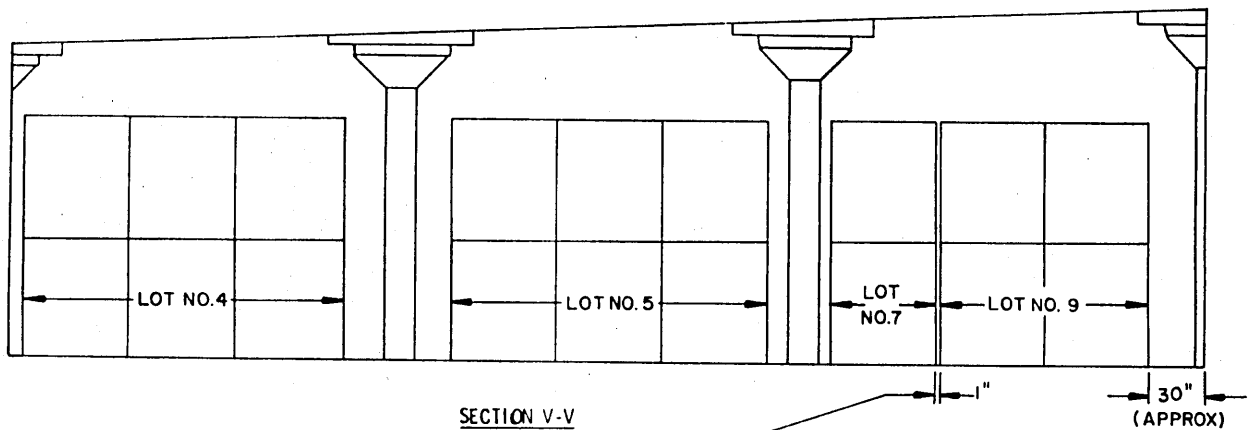
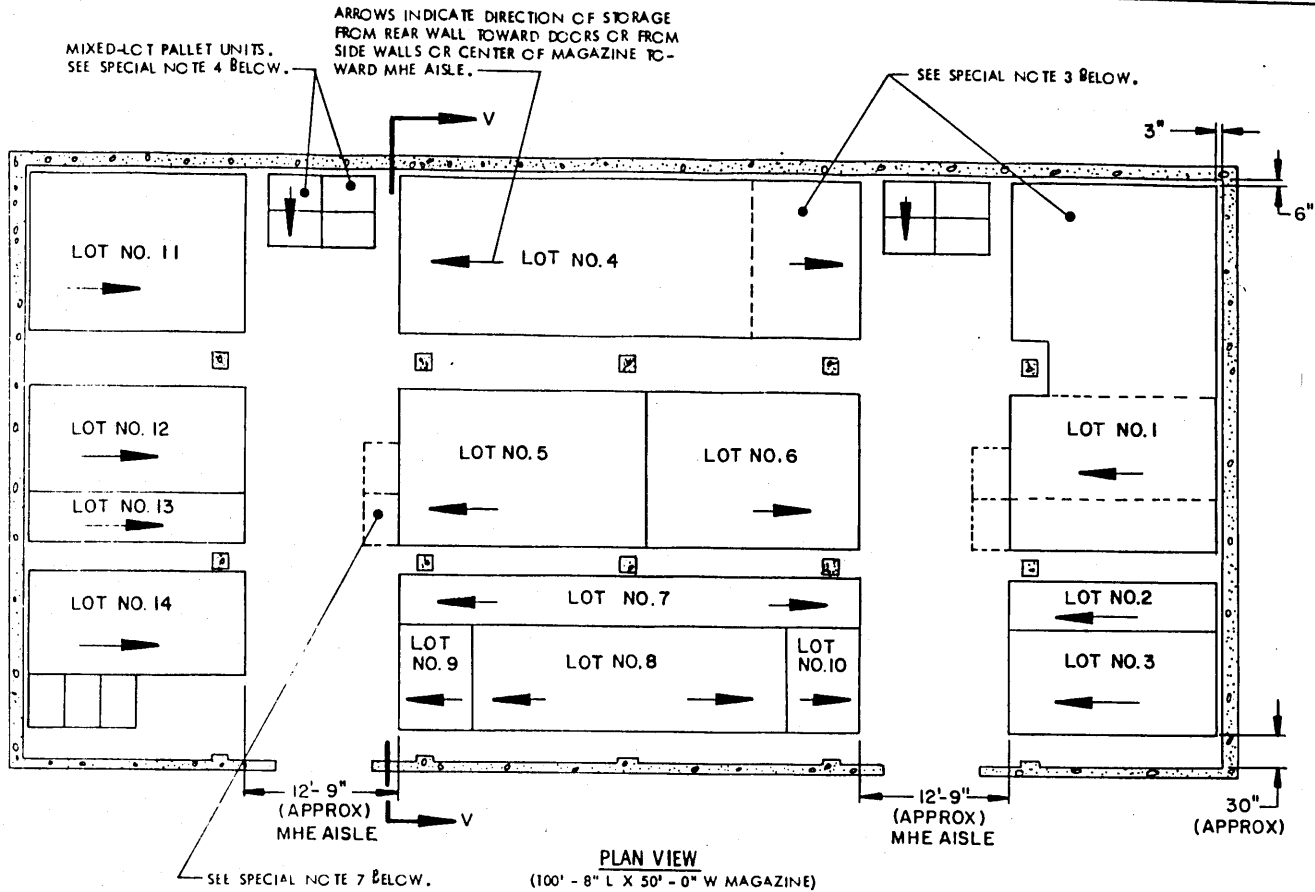


PLAN VIEW
(52' DIA MAGAZINE)



SPECIAL NOTES:

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE AND ON PAGE 24 ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED ON ONE SIDE OF THE MAGAZINE. HOWEVER, BOTH SIDES MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN ON THE LEFT SIDE. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS DRUMS WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" WILL CONSIST OF ONE (1) PALLET UNIT.
6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE WALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
8. AREAS ENCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM A LOT OR LOTS ADJACENT TO THE MHE AISLE. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF PALLET UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11'-0" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 58 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 58 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.



SPECIAL NOTES:

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZE OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OR ON ONE SIDE OF THE MAGAZINE. HOWEVER, THESE AREAS MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE SMALLER SIZED LOTS, OR AS TYPICALLY SHOWN BY DOTTED LINES. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS DRUMS WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.

(CONTINUED AT RIGHT)

(SPECIAL NOTES CONTINUED)

5. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
6. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWENTY-FOUR (24) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT. A "LIFT" WILL CONSIST OF ONE (1) PALLET UNIT.
7. THE MHE AISLE MAY BE USED TO STORE ADDITIONAL LOTS, OR ADDITIONAL ITEMS THAT ARE FROM A LOT OR LOTS ADJACENT TO THE MHE AISLE AS SHOWN IN THE AREAS ENCLOSED BY DOTTED LINES. ADEQUATE SPACE FOR MHE OPERATION MUST BE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO, COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.