

STORAGE IN APPROVED MAGAZINES OF 155MM COPPERHEAD SEPARATE LOADING PROJECTILES, PACKED ONE PER METAL CONTAINER, UNITIZED 6 CONTAINERS PER SPECIAL 4-WAY ENTRY PALLET

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U.S. ARMY MATERIEL COMMAND DRAWING			
APPROVED, U.S. ARMY INDUSTRIAL OPERATIONS COMMAND <i>David A. Piskorik</i> AMSTA-AR-ESK	DRAFTSMAN	D. WHITMORE	
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND <i>Arthur J. Polesiadlo</i> DEFENSE AMMUNITION CENTER	ENGINEER	M. DAEUMER	
	SUPPLY ENGINEERING DIVISION	<i>Thomas J. Mitchell</i>	
	LOGISTICS ENGINEERING OFFICE	<i>William F. Ernst</i>	
OCTOBER 1981			
	CLASS	DIVISION	DRAWING
REVISION NO. 3	19	48	4160
SEE THE REVISION LISTING ON PAGE 2.			FILE 1-3-4-14-22PE1003

DO NOT SCALE

GENERAL NOTES

(GENERAL NOTES CONTINUED)

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES SPECIFIED HEREIN ARE APPLICABLE TO THE 155MM COPPERHEAD SEPARATE LOADING PROJECTILE, PACKED ONE PER METAL SHIPPING AND STORAGE CONTAINER, INITIALIZED SIX CONTAINERS PER SPECIAL 4-WAY ENTRY PALLET. SUBSEQUENT REFERENCE TO CONTAINER MEANS CONTAINER WITH CONTENTS. SUBSEQUENT REFERENCE TO PALLET UNIT MEANS THE PALLETIZED UNIT OF SIX CONTAINERS WITH CONTENTS.
- C. FOR DETAIL OF THE PALLET UNIT, REFER TO U. S. ARMY AMC DRAWING 19-48-4159-20PM1003, AND THE "PALLET UNIT" DETAIL ON PAGE 3.

PALLET UNIT DIMENSIONS - - 33" LONG X 64" WIDE X 27-3/4" HIGH.
GROSS WEIGHT - - - - - 1,397 POUNDS (APPROX).
CUBE - - - - - 33.6 CUBIC FEET (APPROX).
- D. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE PALLET UNITS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- E. AISLE DIMENSIONS AS SHOWN HEREIN MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS AND/OR AVAILABLE MATERIAL HANDLING EQUIPMENT (MHE), HOWEVER, AN 18" MINIMUM INSPECTION AISLE MUST BE MAINTAINED AT THE END OF THE PALLET UNIT WHERE THE HUMIDITY INDICATORS ARE LOCATED.
- F. IF AVAILABLE MHE PERMITS, ADDITIONAL PALLETIZED UNITS MAY BE STORED WITHIN THE MHE AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- G. STORED PALLET UNITS MUST NOT CONTACT THE WALLS OF A MAGAZINE. THEREFORE, PALLET UNITS WILL BE STORED A MINIMUM OF SIX INCHES (6") FROM THE SIDEWALL OR CURVATURE OF THE MAGAZINE AS APPLICABLE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- H. OTHER COMPATIBLE ITEMS MAY BE STORED IN A MAGAZINE WHICH IS PARTIALLY FILLED WITH THE DESIGNATED ITEM.
- J. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- K. IF THE QUANTITY OF PALLET UNITS FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN HEREIN DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED, THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.
- L. STORAGE OF MULTIPLE LOTS IN A MAGAZINE WILL REQUIRE CAREFUL PRE-PLANNING SO AS TO INSURE MHE ACCESSIBILITY TO ANY LOT IN ACCORDANCE WITH REQUIREMENTS SET FORTH IN THE APPLICABLE "SPECIAL NOTES" SECTIONS OF THE MULTIPLE LOT STORAGE PROCEDURES TYPICALLY SHOWN ON PAGES 30 THRU 32.
- M. ALTHOUGH SPECIFIC PROCEDURES ARE INCLUDED IN THIS DRAWING FOR STORING MULTIPLE LOTS WITHIN ONE STRUCTURE, THE BASIC STORAGE PATTERN AS SHOWN ON PAGES 4 THRU 29 CAN ALSO BE ADAPTED FOR THE STORING OF MORE THAN ONE LOT. MULTIPLE LOTS OF PALLET UNITS WHEN STORED IN ACCORDANCE WITH THE BASIC STORAGE PATTERN MAY BE STORED WITH ONE OR MORE STACKS USED FOR EACH LOT. LOTS WILL NOT BE MIXED, EXCEPT TO THE EXTENT THAT UNITS OF ONE LOT WILL NOT BE STACKED ON TOP OF PALLET UNITS FROM ANOTHER LOT. MULTIPLE LOTS OF PALLET UNITS MAY BE STORED WITH ONE OR MORE ROWS USED FOR EACH LOT. A ROW OF UNITS RUNS FROM THE REAR OF THE MAGAZINE TO THE FRONT. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" (A LIFT MAY CONSIST OF ONE OR MORE PALLET UNITS) OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT.
- N. FOR STORAGE OF MULTIPLE LOTS OF PALLET UNITS, THE DISTANCE FROM THE MAGAZINE SIDEWALL WILL BE BASED ON THE OVER HEAD CLEARANCE REQUIRED FOR MHE.

- D. GENERALLY, WHEN STORING MULTIPLE LOTS, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE GENERAL NOTES AND IN THE SPECIAL NOTES FOUND THROUGHOUT THIS DRAWING.
- P. ANY "LIGHT" PALLET UNIT THAT DOES NOT CONTAIN A FULL QUANTITY OF CONTAINERS WILL NOT BE BURIED IN STORAGE. IT MUST BE POSITIONED ADJACENT TO AN AISLE, PREFERABLY IN FRONT OF THE LOT.
- Q. FOR ADDITIONAL GUIDANCE, ATTENTION IS DIRECTED TO THE "SPECIAL NOTES" SECTIONS WHICH ARE IMMEDIATELY ADJACENT TO THE DEPICTED STORAGE METHODS.
- R. CAUTION: THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED. THIS LIMITATION MAY REQUIRE A QUANTITY REDUCTION FROM THE STORAGE AS SHOWN.
- S. A PRODUCTION OR STORAGE FACILITY IS AUTHORIZED TO HAVE ONE INCOMPLETE, UN-BANDED PARTIAL UNIT LOAD PER LOT IN A STORAGE STRUCTURE. PRIOR TO SHIPMENT OF A PARTIAL UNIT, A LAYER MUST BE COMPLETED, IF APPLICABLE, BY THE POSITIONING OF ONE OR MORE FILLERS AS DELINEATED BY DRAWING 19-48-4159-20PM1003. THE UNIT MUST THEN BE RE-BANDED WITH THE SAME SIZE AND QUANTITY OF STRAPS AS THE ORIGINAL UNIT.
- T. PALLET UNITS PRESENTLY STORED IN ACCORDANCE WITH A PRIOR APPROVED DRAWING NEED NOT BE RE-STORED SOLELY TO CONFORM TO THE PROCEDURES SPECIFIED IN THIS DOCUMENT.
- U. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENT MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4 MM, AND ONE POUND EQUALS 0.454 KG.

REVISIONS

REVISION NO. 1, DATED JUNE 1986, CONSISTS OF:

- 1. UPDATING PROCEDURES TO REFLECT INCREASED PALLET UNIT WIDTH.

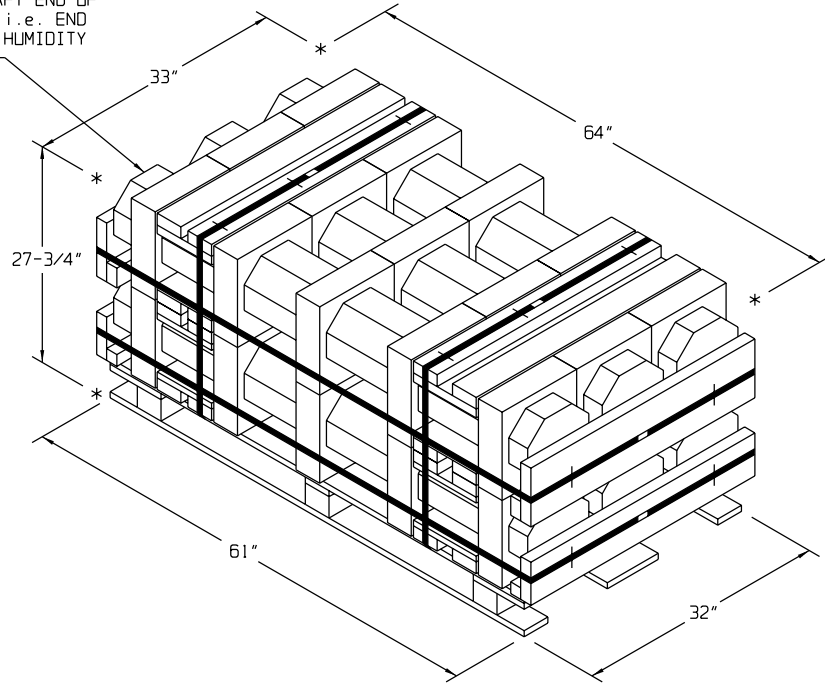
REVISION NO. 2, DATED MAY 1995, CONSISTS OF:

- 1. UPDATING DRAWING FORMAT AND GENERAL NOTES, TO CURRENT STANDARDS.
- 2. ADDING PROCEDURES FOR STEEL ARCH MAGAZINE.

REVISION NO. 3, DATED APRIL 1999, CONSISTS OF:

- 1. CHANGING PALLET UNIT HEIGHT.
- 2. CHANGING GENERAL NOTE "G".
- 3. ADJUSTING STORAGE SPACING DIMENSIONS TO CONFORM TO CLEARANCE REQUIREMENTS OF REVISED GENERAL NOTE "G" AND REVISING PROCEDURES AS NECESSARY.

INDICATES AFT END OF
CONTAINER, i.e. END
CONTAINING HUMIDITY
INDICATOR.

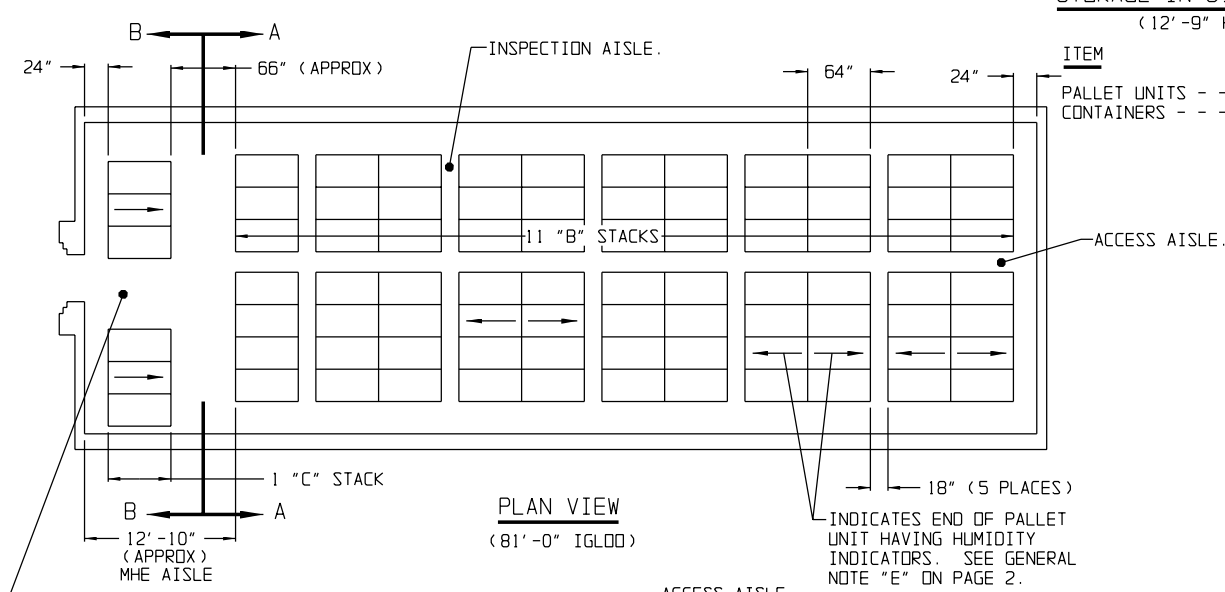


PALLET UNIT DATA

GROSS WEIGHT - - - 1,397 LBS (APPROX)
CUBE - - - - - 33.6 CU. FT. (APPROX)

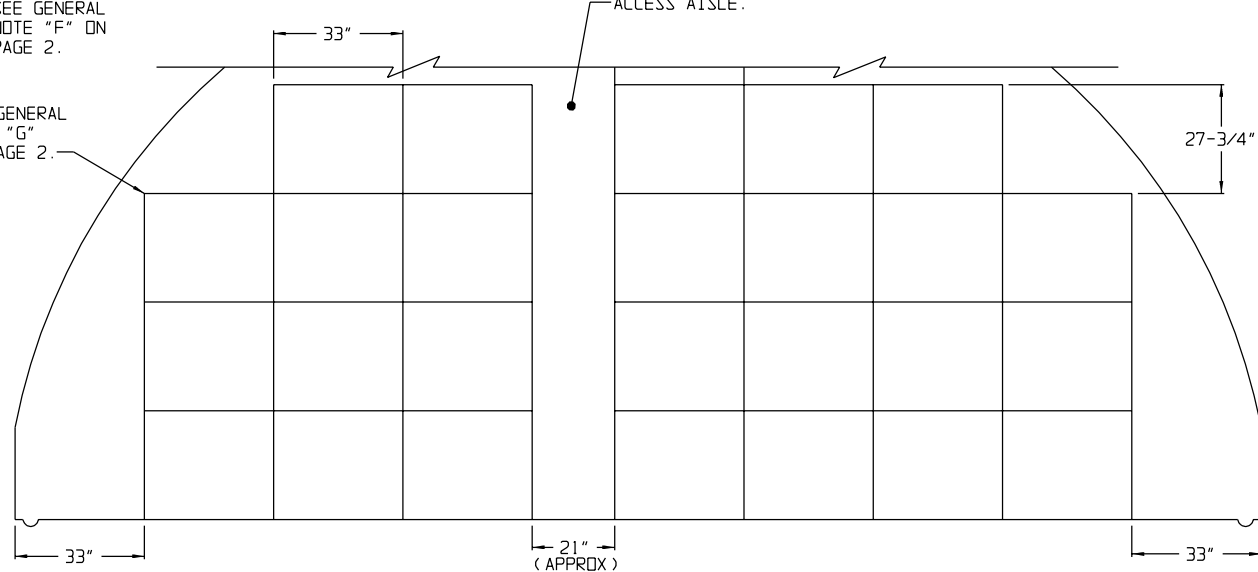
STORAGE IN 81'-0" IGLOO
(12'-9" HIGH)

ITEM	QUANTITY
PALLET UNITS	312
CONTAINERS	1,872



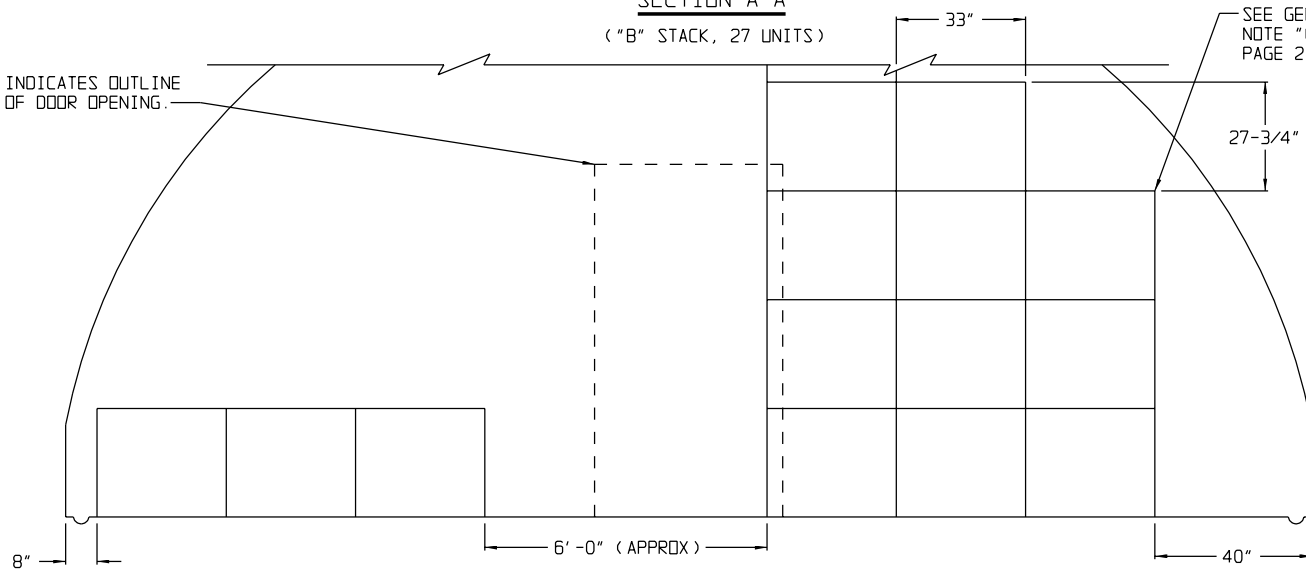
SEE GENERAL NOTE "F" ON PAGE 2.

SEE GENERAL NOTE "G" ON PAGE 2.



INDICATES OUTLINE OF DOOR OPENING.

SEE GENERAL NOTE "G" ON PAGE 2.



STORAGE IN 60' -8" IGL00

(12' -9" HIGH)

<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNITS - - - - -	231
CONTAINERS - - - - -	1,386

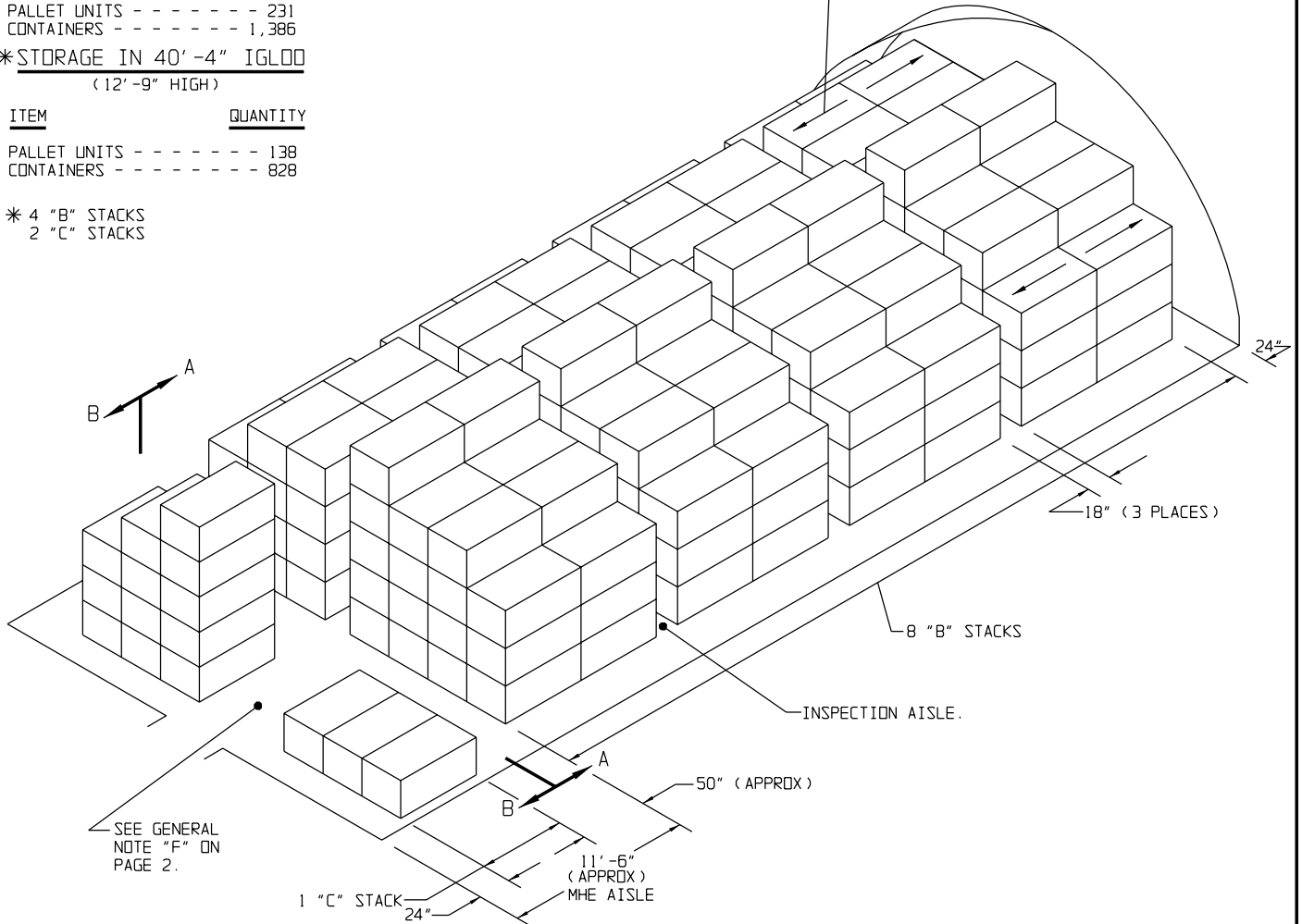
* STORAGE IN 40' -4" IGL00

(12' -9" HIGH)

<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNITS - - - - -	138
CONTAINERS - - - - -	828

- * 4 "B" STACKS
- 2 "C" STACKS

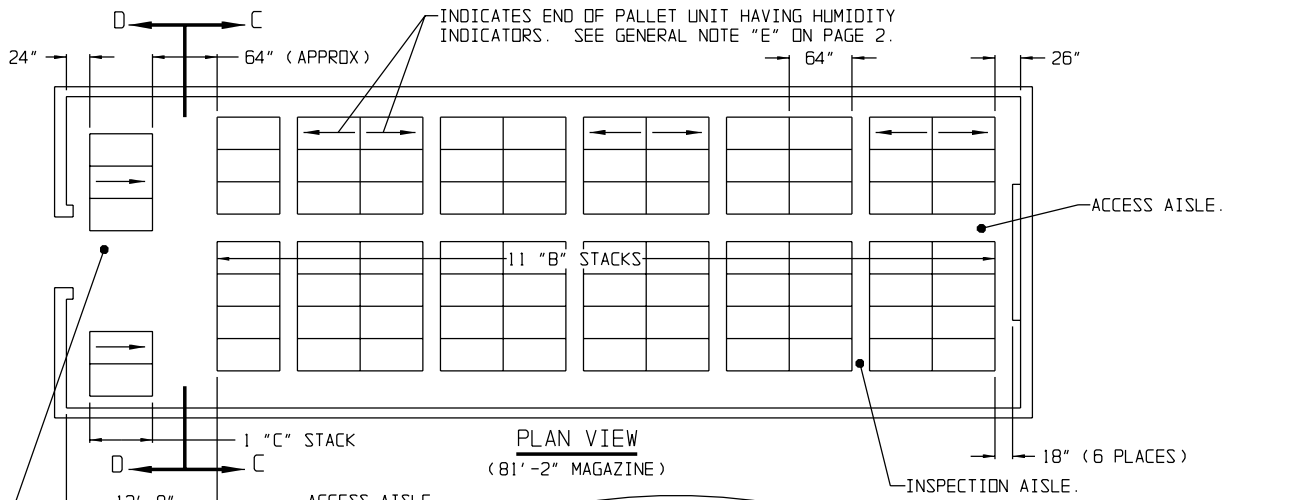
INDICATES END OF PALLET UNIT
HAVING HUMIDITY INDICATORS.
SEE GENERAL NOTE "E" ON PAGE 2.



ISOMETRIC VIEW

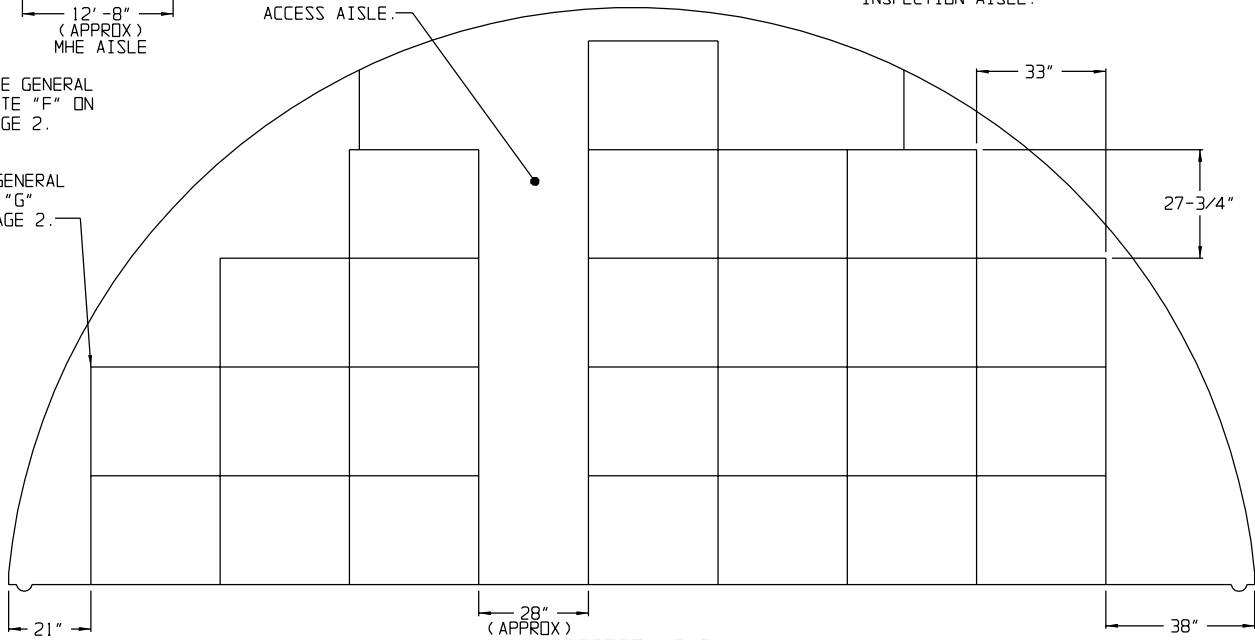
(60' -8" IGL00)

FOR "GENERAL NOTES", SEE PAGE 2.



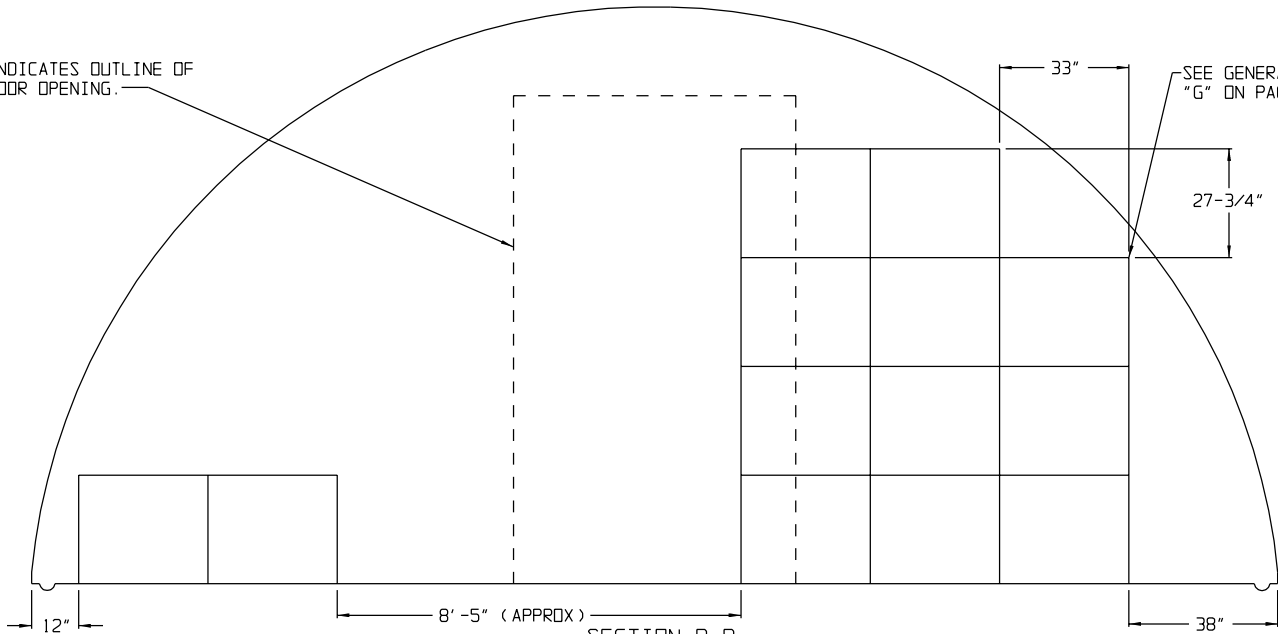
SEE GENERAL NOTE "F" ON PAGE 2.

SEE GENERAL NOTE "G" ON PAGE 2.



INDICATES OUTLINE OF DOOR OPENING.

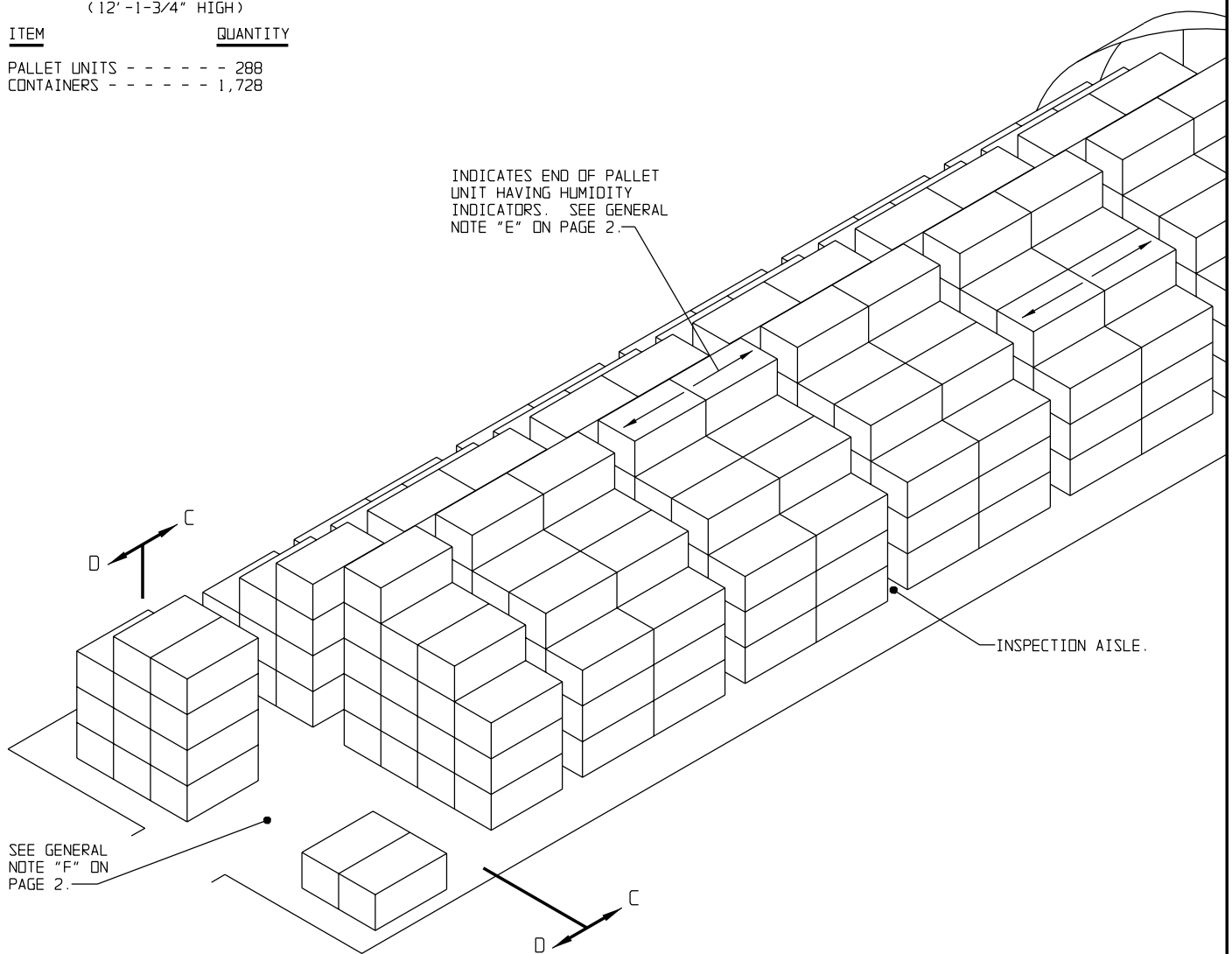
SEE GENERAL NOTE "G" ON PAGE 2.



STORAGE IN 81'-2" MAGAZINE

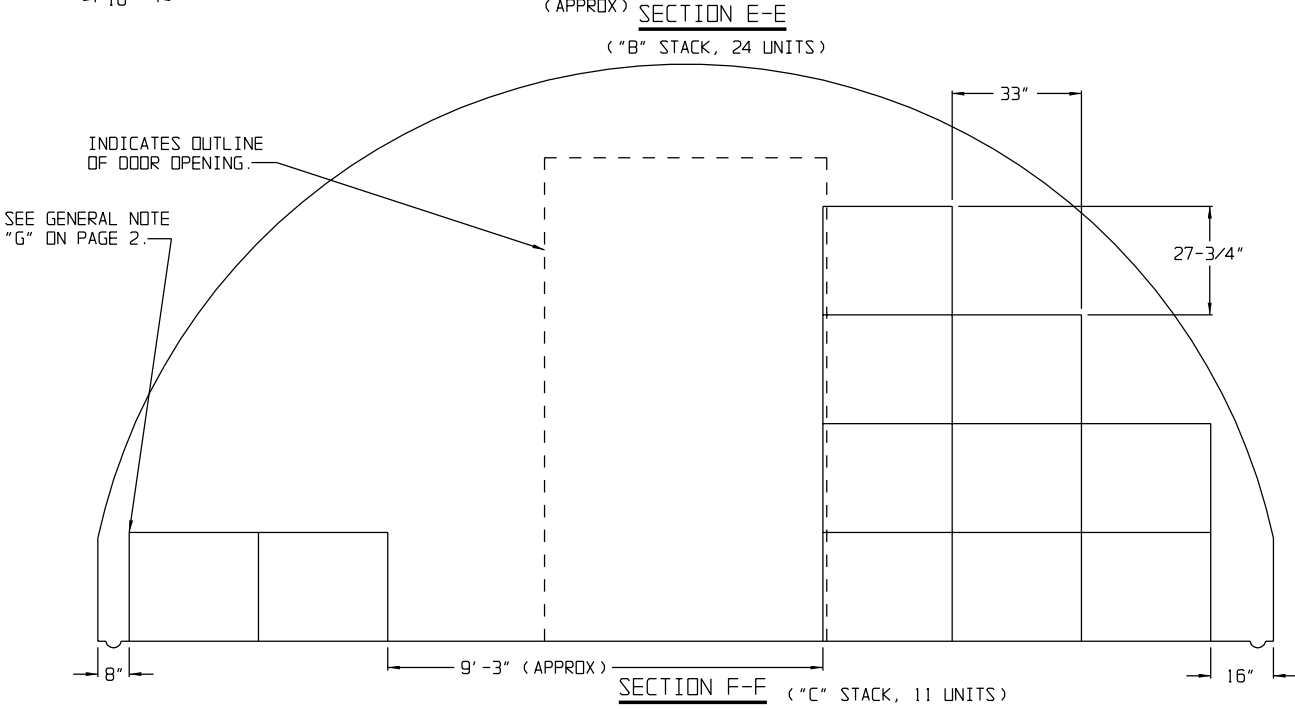
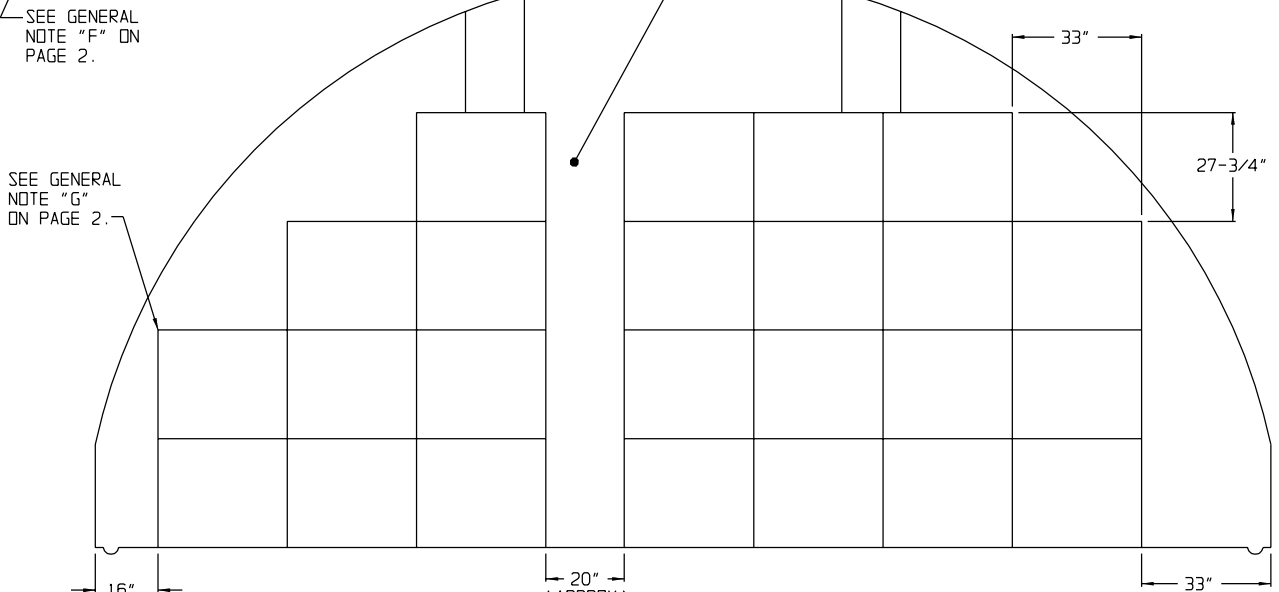
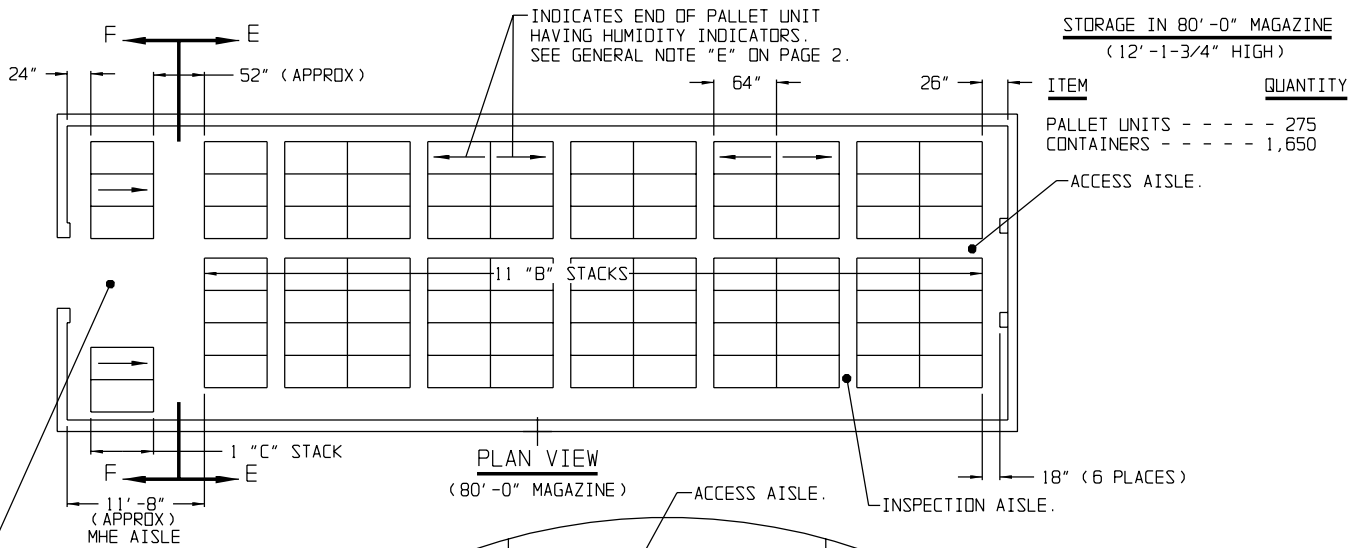
(12'-1-3/4" HIGH)

<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNITS - - - - -	288
CONTAINERS - - - - -	1,728



ISOMETRIC VIEW
(81'-2" MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.

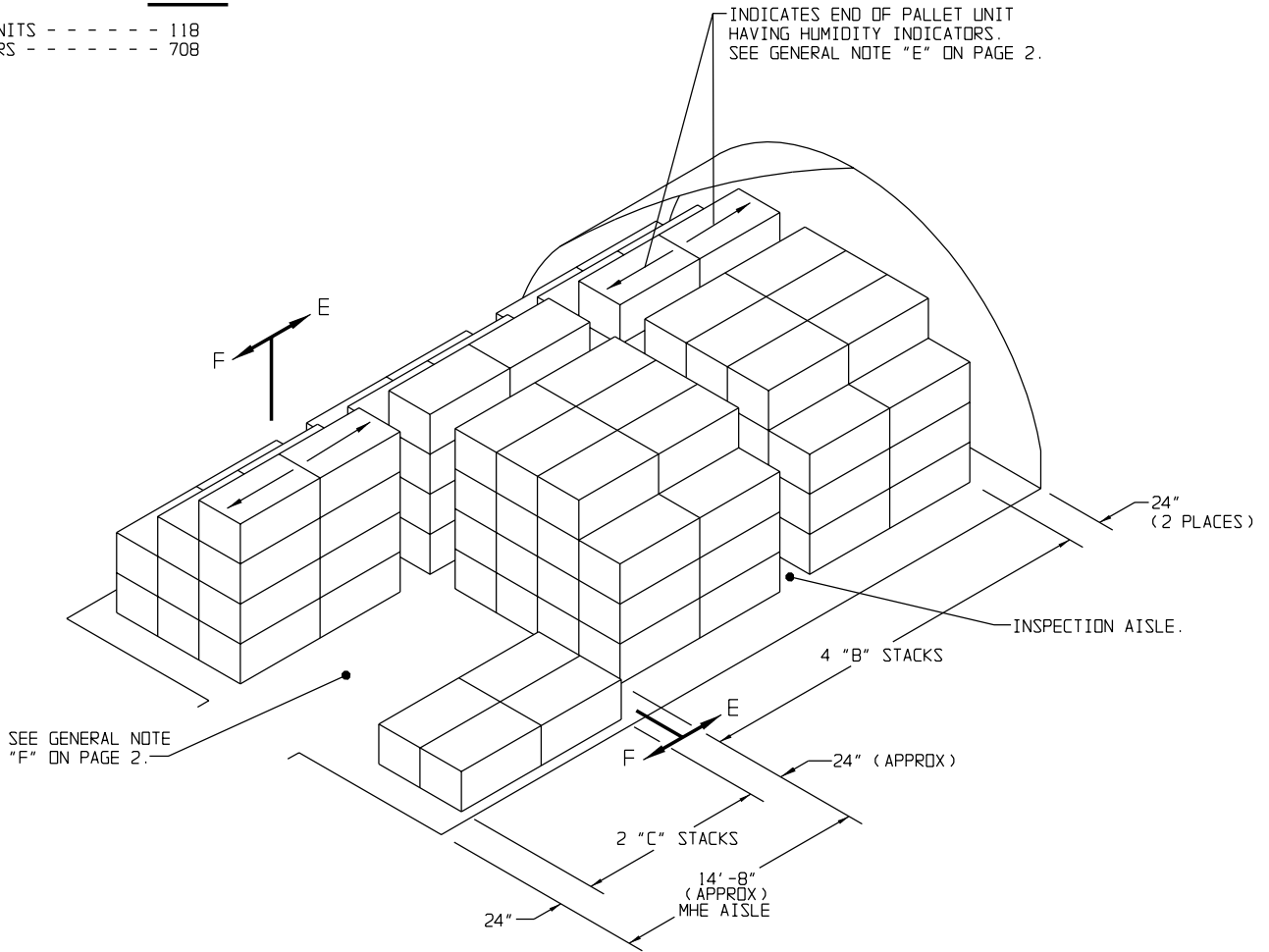


STORAGE IN 40'-0" MAGAZINE

(12'-1-3/4" HIGH)

<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNITS - - - - -	118
CONTAINERS - - - - -	708

INDICATES END OF PALLET UNIT
HAVING HUMIDITY INDICATORS.
SEE GENERAL NOTE "E" ON PAGE 2.



SEE GENERAL NOTE
"F" ON PAGE 2.

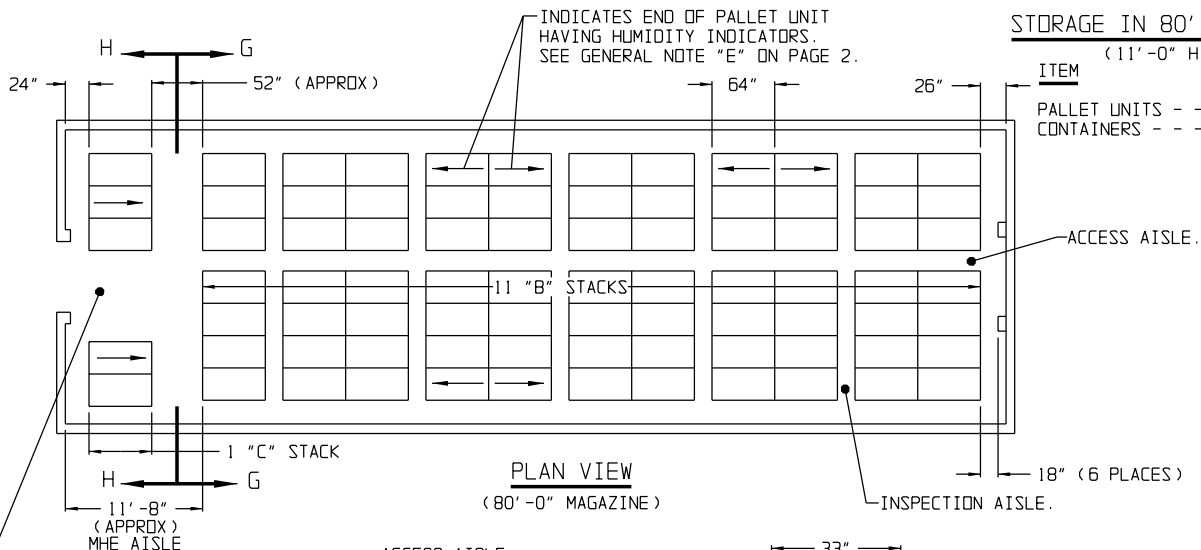
ISOMETRIC VIEW
(40'-0" MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.

STORAGE IN 80'-0" MAGAZINE

(11'-0" HIGH)

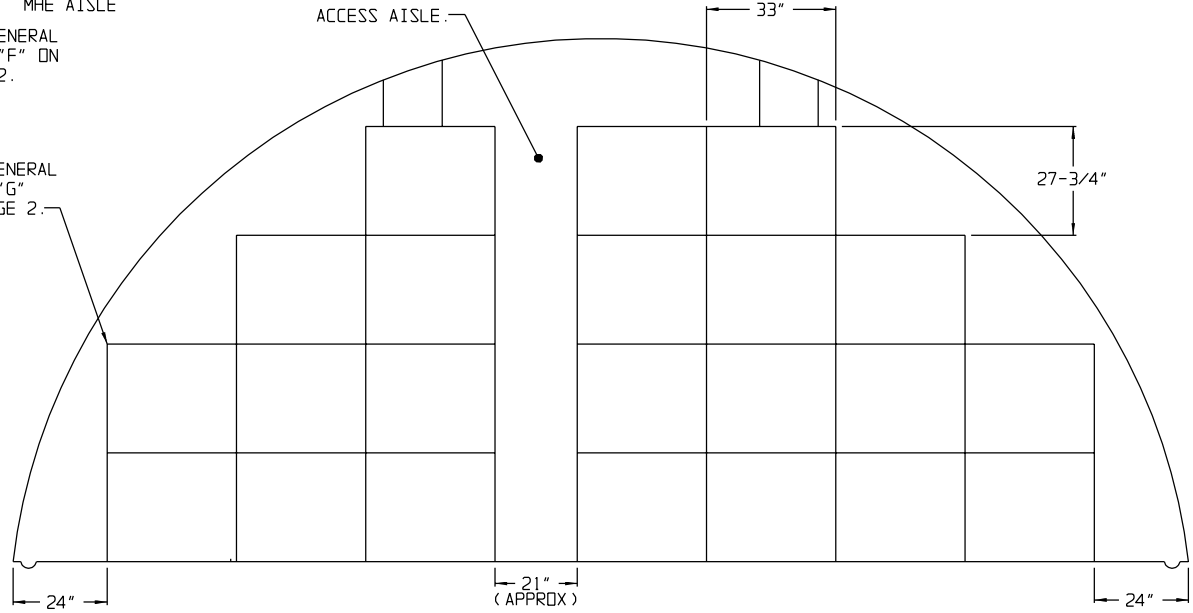
ITEM	QUANTITY
PALLET UNITS - - - - -	253
CONTAINERS - - - - -	1,518



PLAN VIEW
(80'-0" MAGAZINE)

SEE GENERAL NOTE "F" ON PAGE 2.

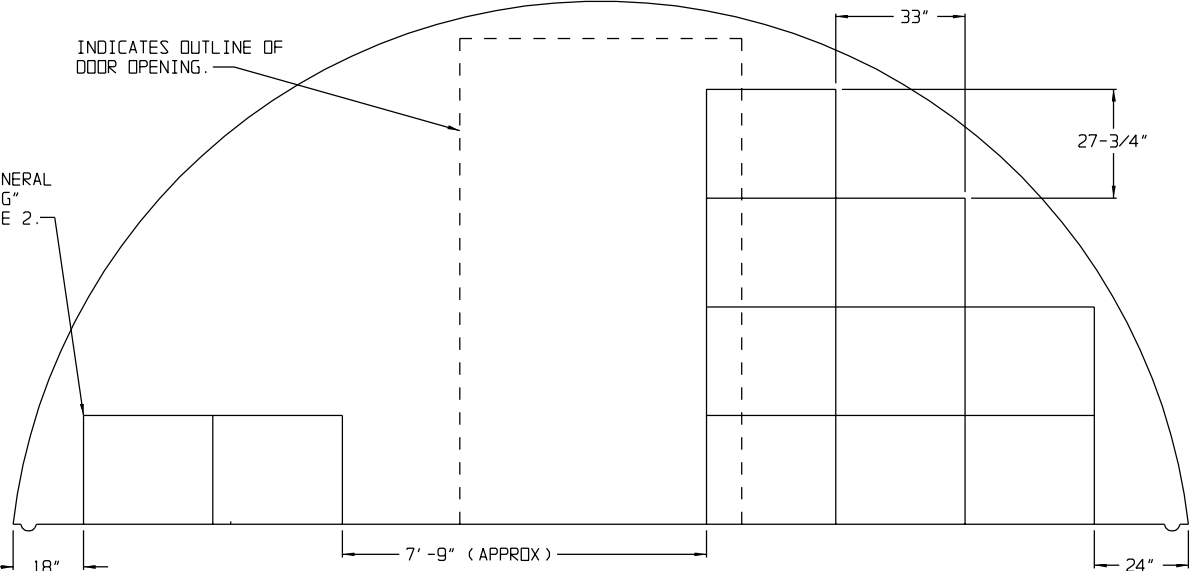
SEE GENERAL NOTE "G" ON PAGE 2.



SECTION G-G
("B" STACK, 22 UNITS)

SEE GENERAL NOTE "G" ON PAGE 2.

INDICATES OUTLINE OF DOOR OPENING.



SECTION H-H
("C" STACK, 11 UNITS)

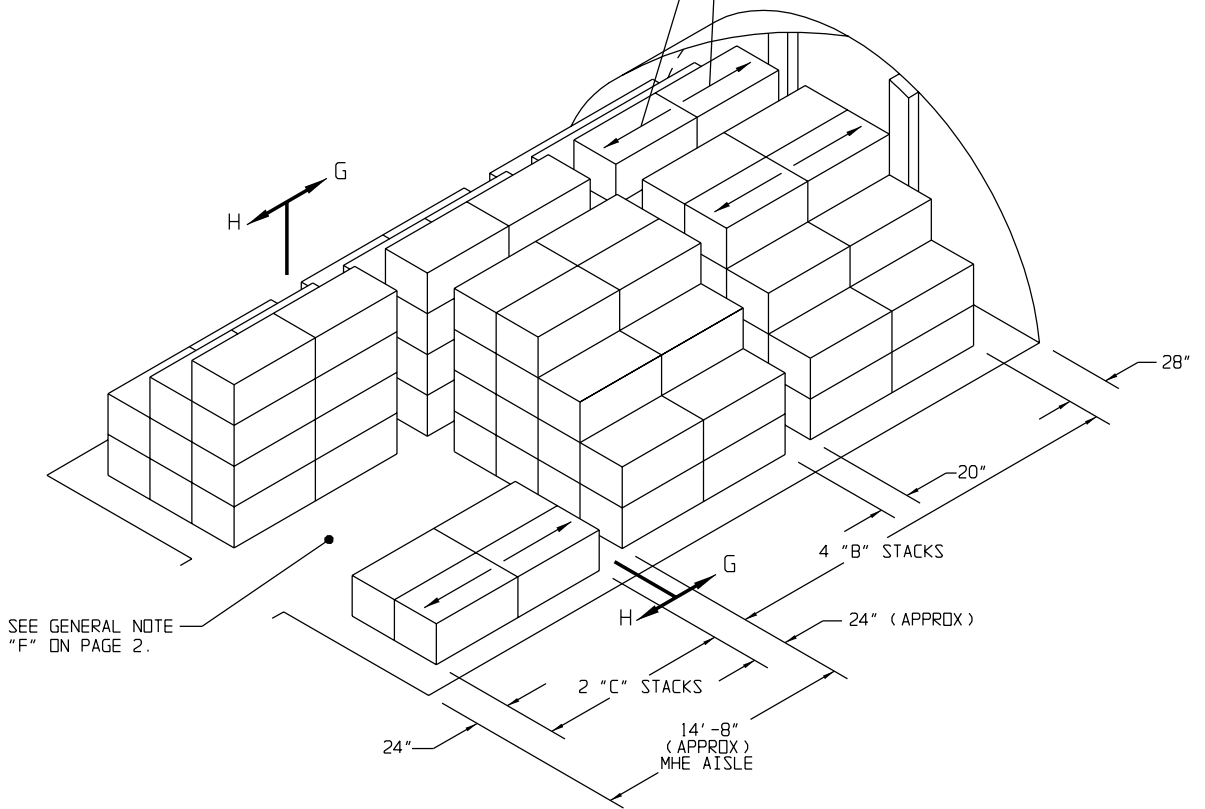
STORAGE IN 40'-0" MAGAZINE

(11'-0" HIGH)

ITEM QUANTITY

PALLET UNITS - - - - - 110
 CONTAINERS - - - - - 660

INDICATES END OF PALLET UNIT
 HAVING HUMIDITY INDICATORS.
 SEE GENERAL NOTE "E" ON PAGE 2.

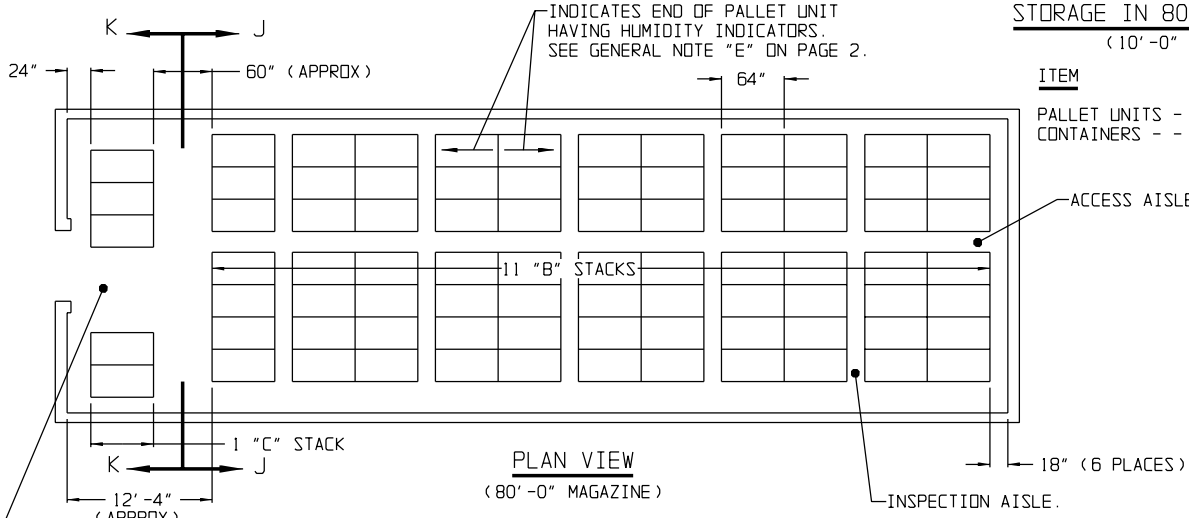


ISOMETRIC VIEW
 (40'-0" MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.

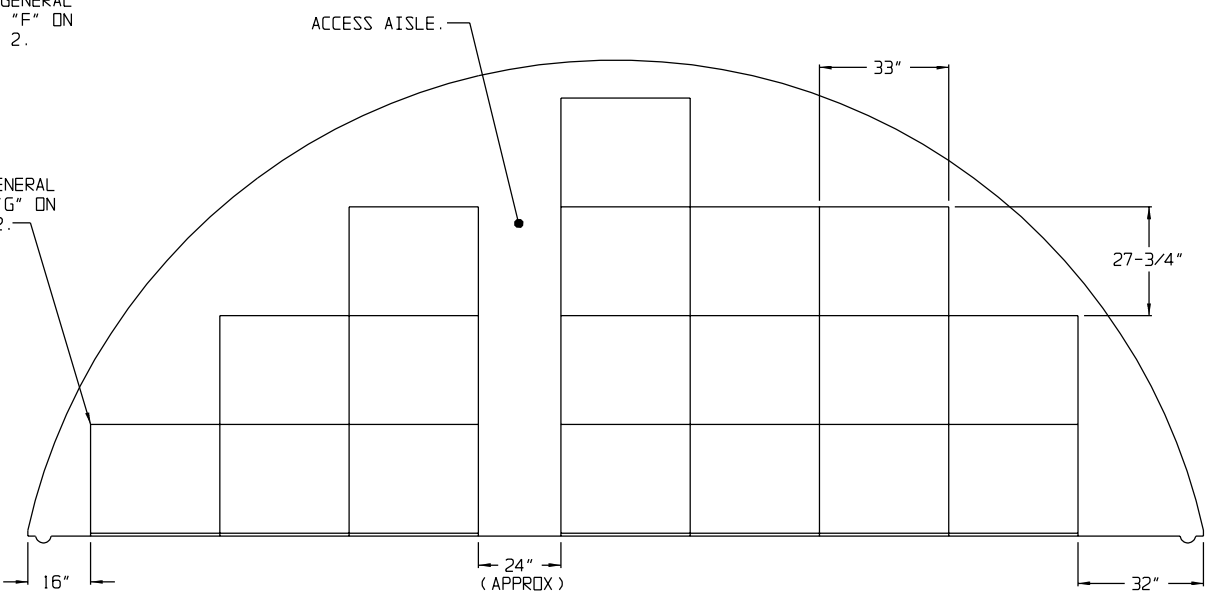
STORAGE IN 80'-0" MAGAZINE
(10'-0" HIGH)

ITEM	QUANTITY
PALLET UNITS	208
CONTAINERS	1,248



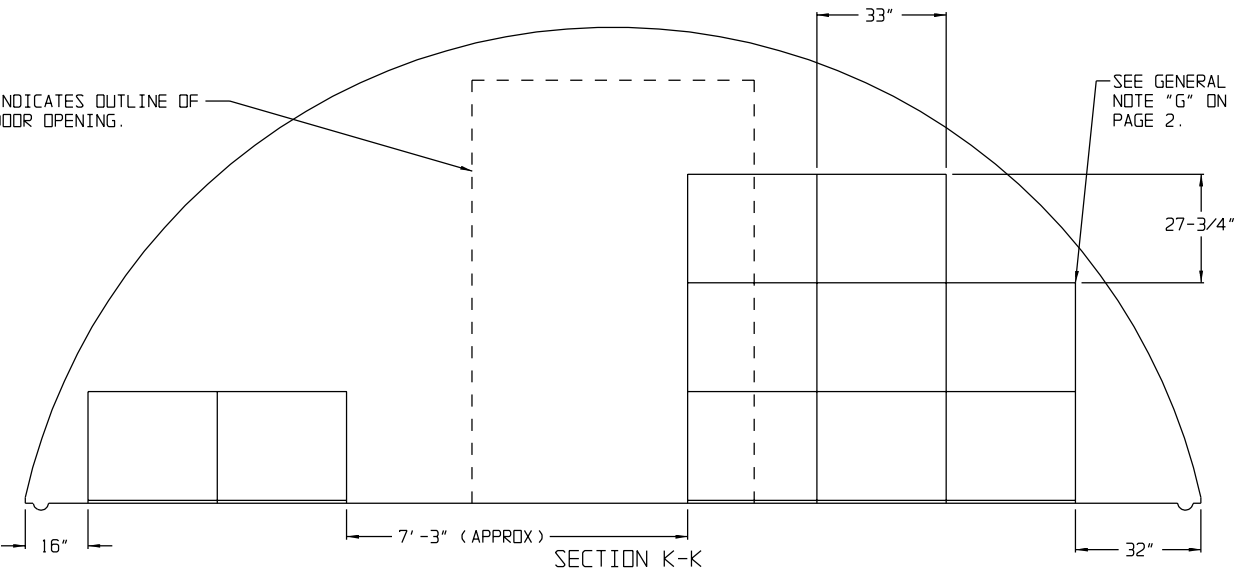
SEE GENERAL NOTE "F" ON PAGE 2.

SEE GENERAL NOTE "G" ON PAGE 2.



INDICATES OUTLINE OF DOOR OPENING.

SEE GENERAL NOTE "G" ON PAGE 2.

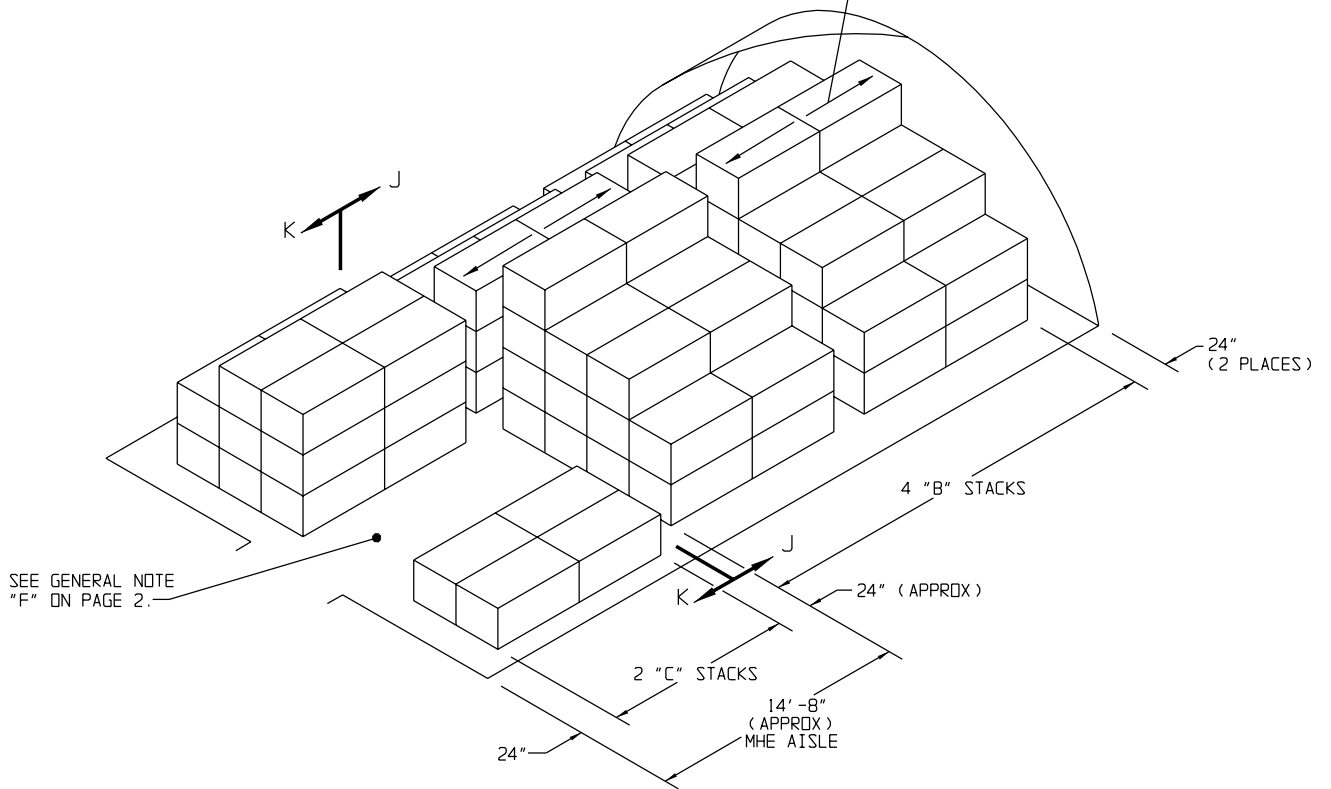


STORAGE IN 40'-0" MAGAZINE

(10'-0" HIGH)

<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNITS - - - - -	92
CONTAINERS - - - - -	552

INDICATES END OF PALLET UNIT
HAVING HUMIDITY INDICATORS.
SEE GENERAL NOTE "E" ON PAGE 2.



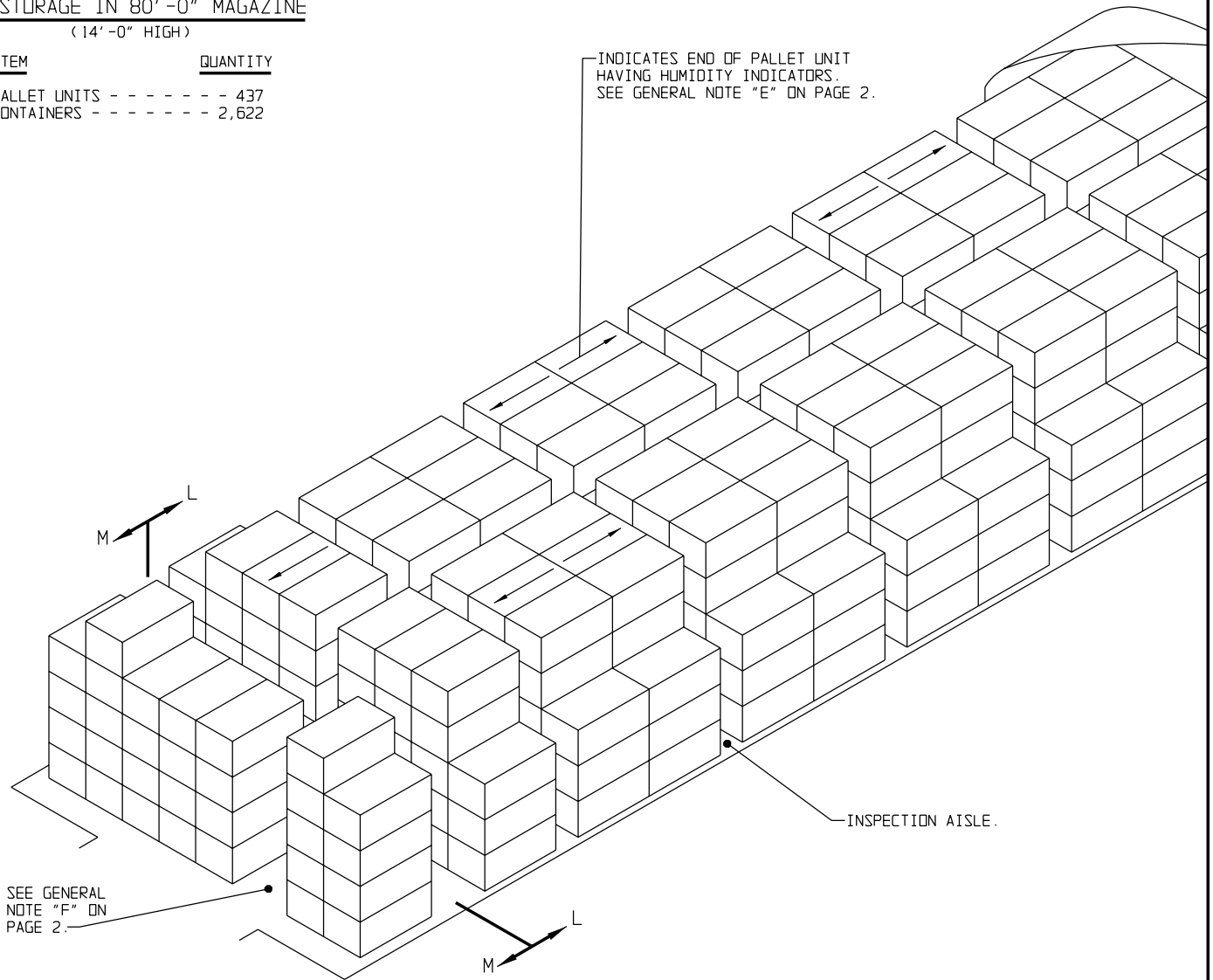
ISOMETRIC VIEW
(40'-0" MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.

STORAGE IN 80'-0" MAGAZINE
(14'-0" HIGH)

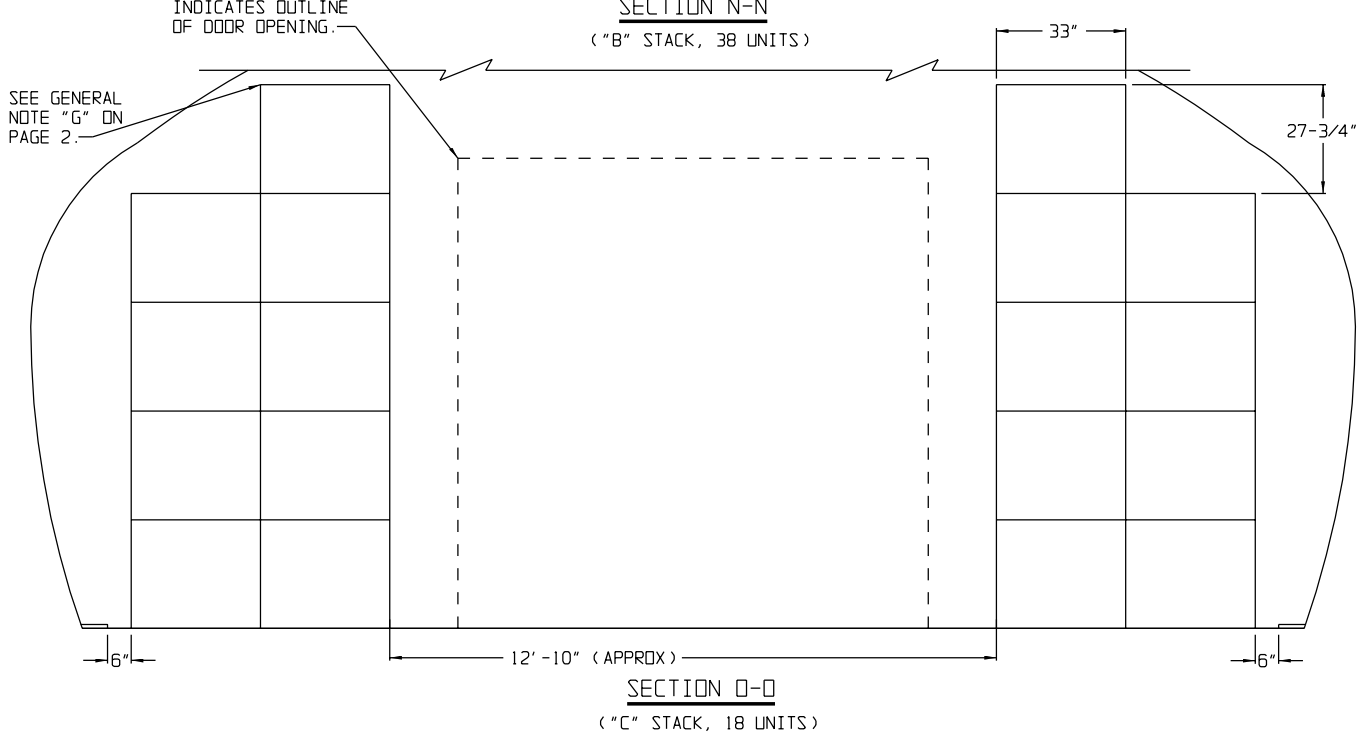
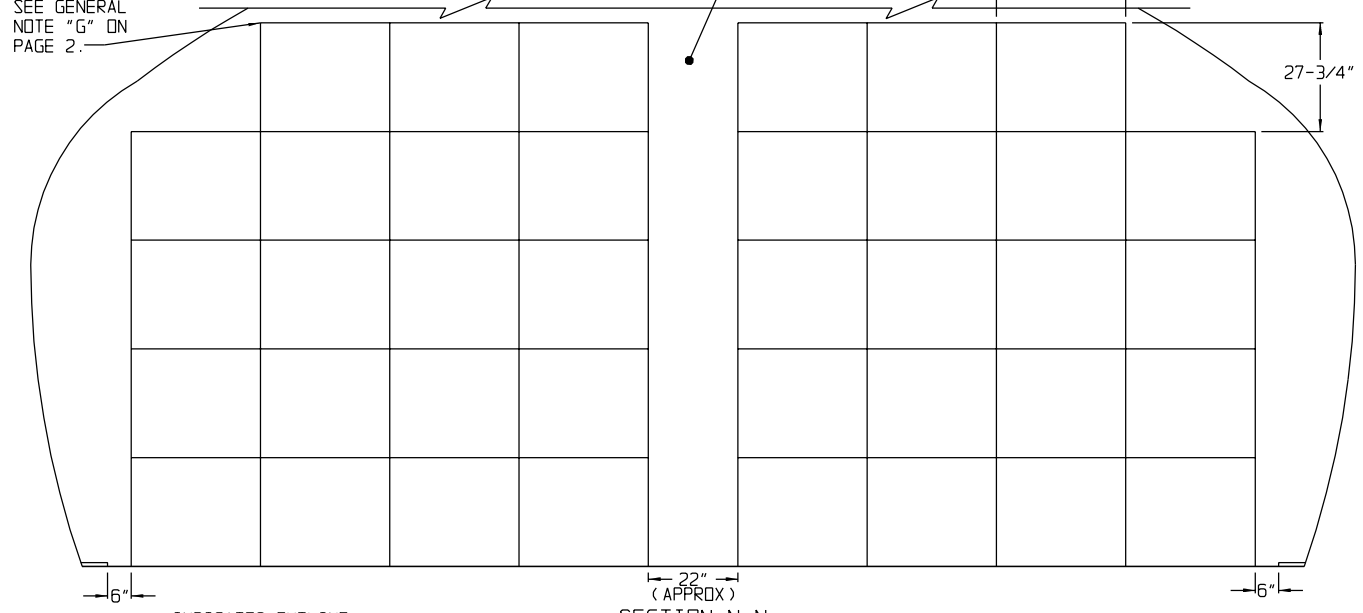
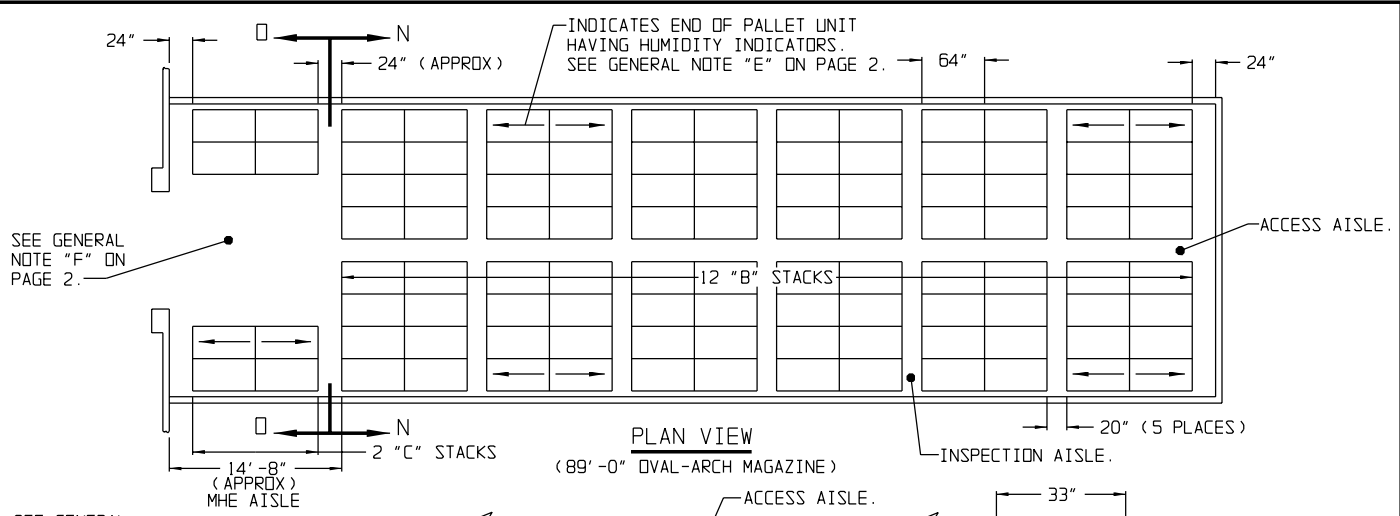
<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNITS - - - - -	437
CONTAINERS - - - - -	2,622

INDICATES END OF PALLET UNIT
HAVING HUMIDITY INDICATORS.
SEE GENERAL NOTE "E" ON PAGE 2.



ISOMETRIC VIEW
(80'-0" MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.



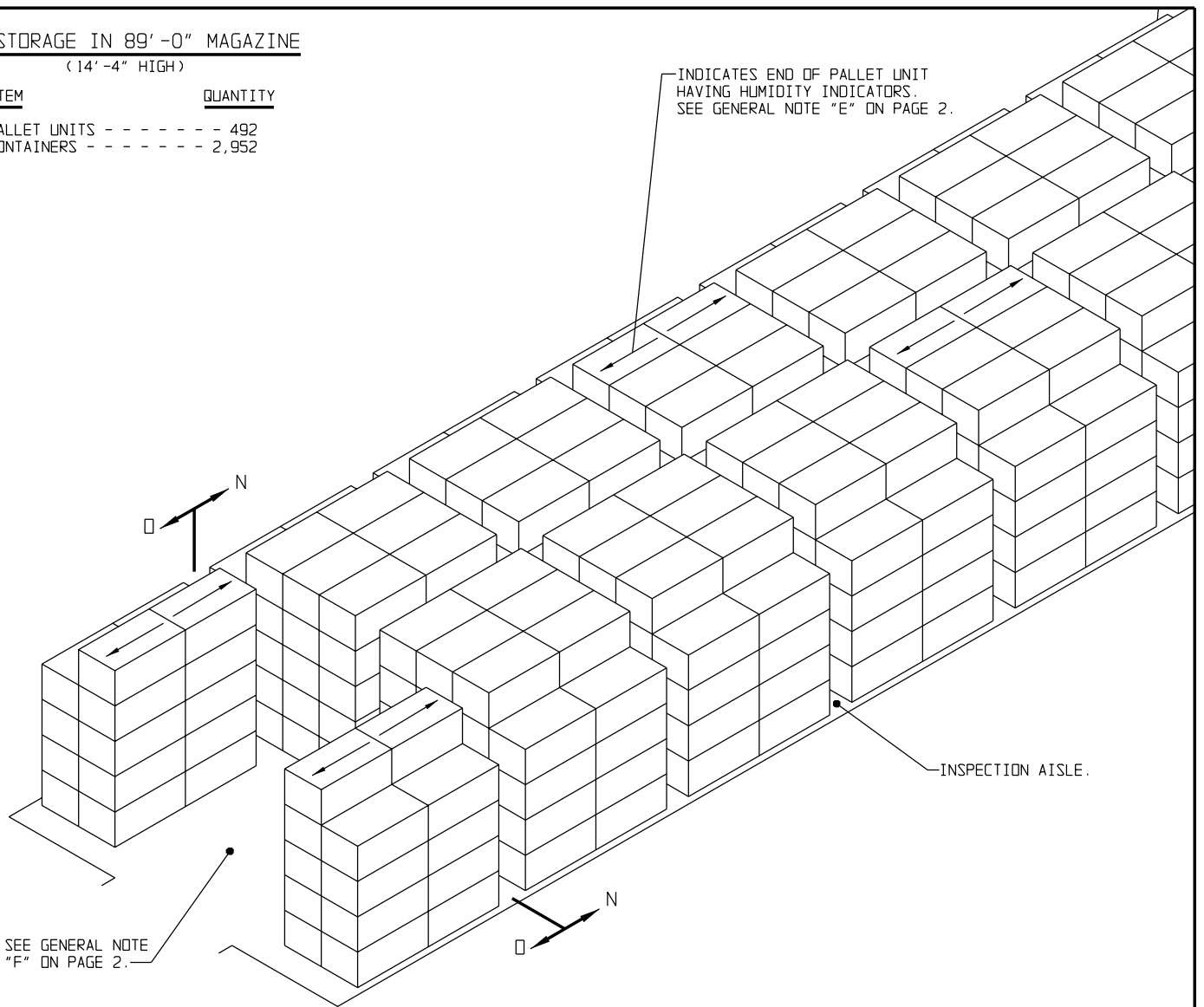
STORAGE PROCEDURES IN 89'-0" L X 24'-10" W X 14'-4" H OVAL ARCH MAGAZINE

STORAGE IN 89'-0" MAGAZINE

(14'-4" HIGH)

<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNITS - - - - -	492
CONTAINERS - - - - -	2,952

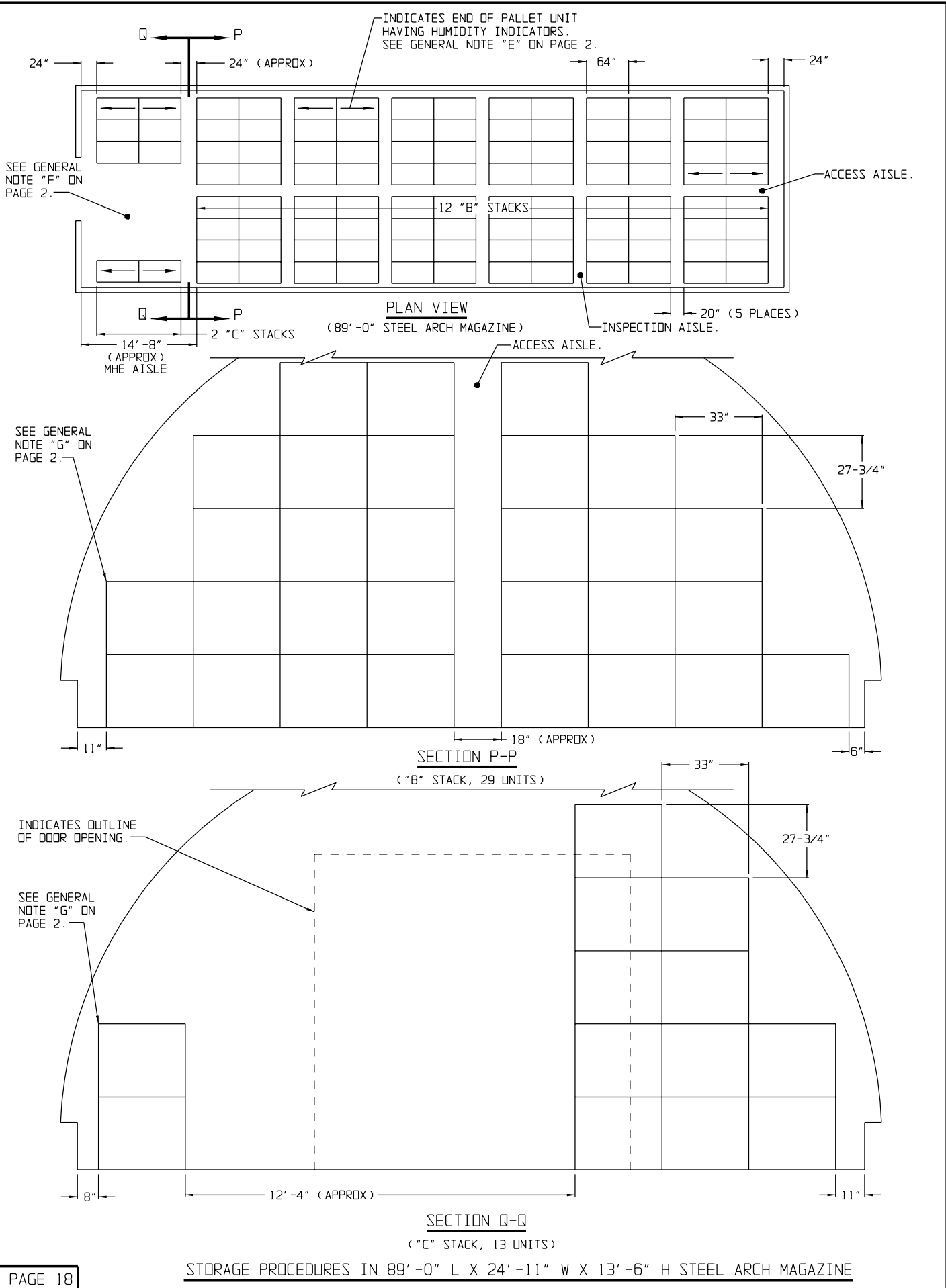
INDICATES END OF PALLET UNIT
HAVING HUMIDITY INDICATORS.
SEE GENERAL NOTE "E" ON PAGE 2.



ISOMETRIC VIEW

(89'-0" OVAL-ARCH MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.

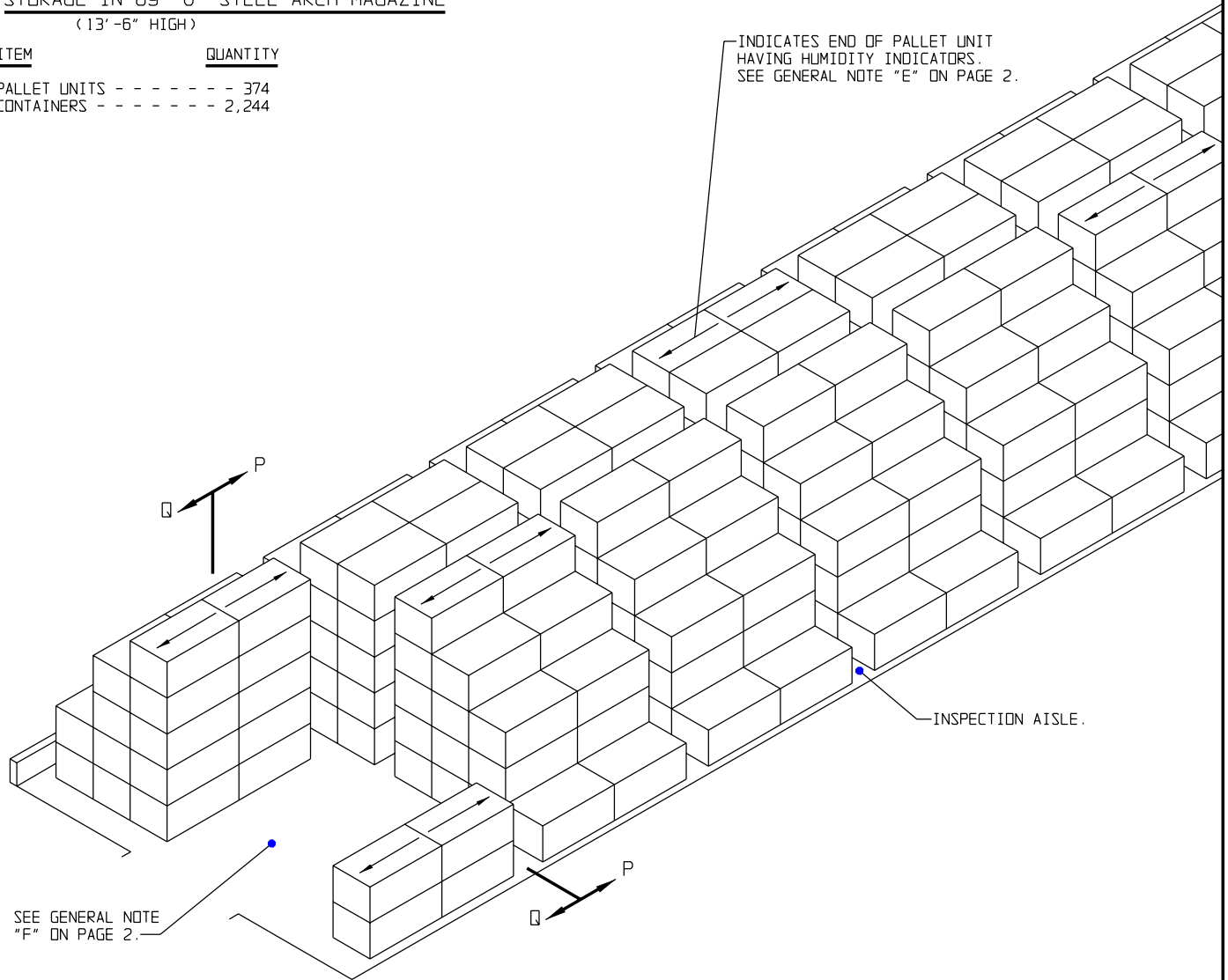


STORAGE IN 89'-0" STEEL ARCH MAGAZINE

(13'-6" HIGH)

<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNITS - - - - -	374
CONTAINERS - - - - -	2,244

INDICATES END OF PALLET UNIT
HAVING HUMIDITY INDICATORS.
SEE GENERAL NOTE "E" ON PAGE 2.



SEE GENERAL NOTE
"F" ON PAGE 2.

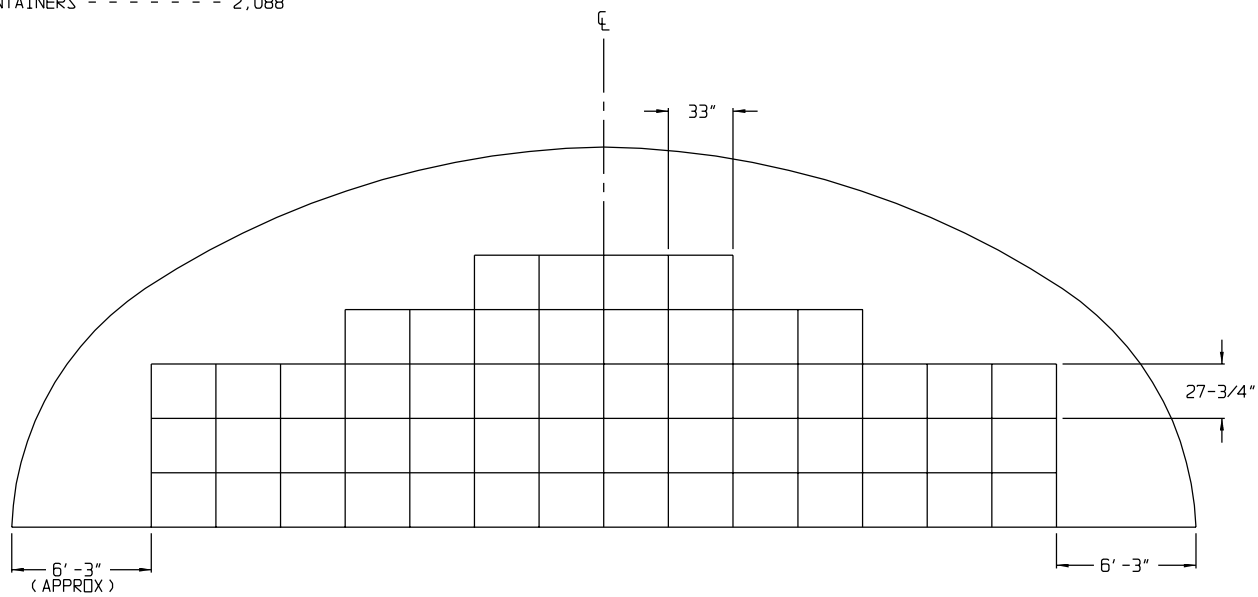
ISOMETRIC VIEW

(89'-0" STEEL ARCH MAGAZINE)

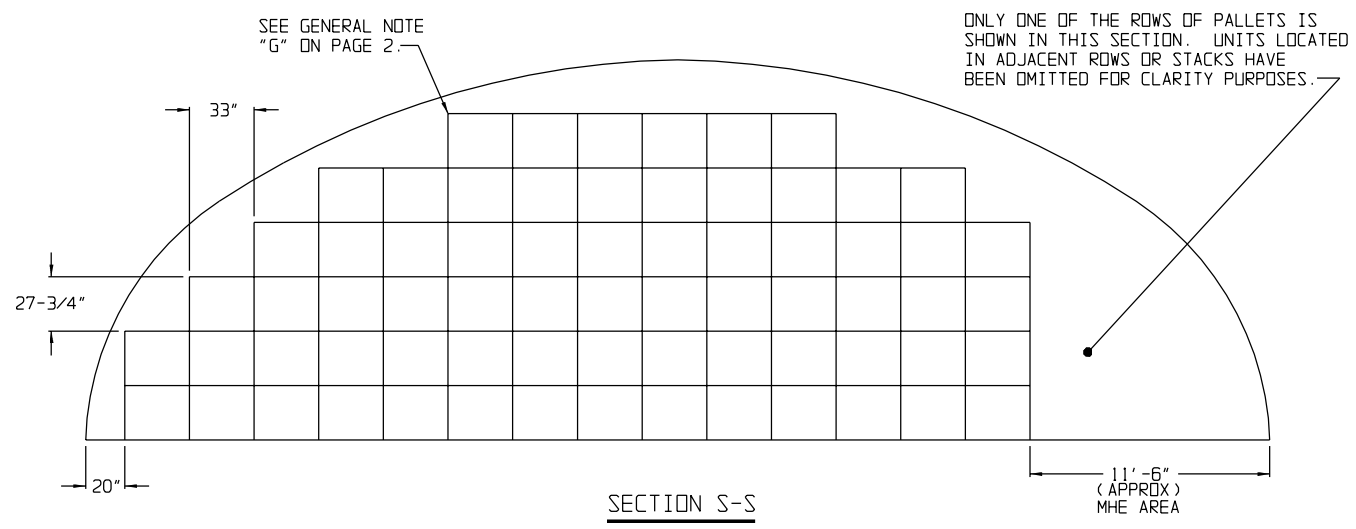
FOR "GENERAL NOTES", SEE PAGE 2.

STORAGE IN 52'-0" DIA MAGAZINE

<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNITS - - - - -	348
CONTAINERS - - - - -	2,088

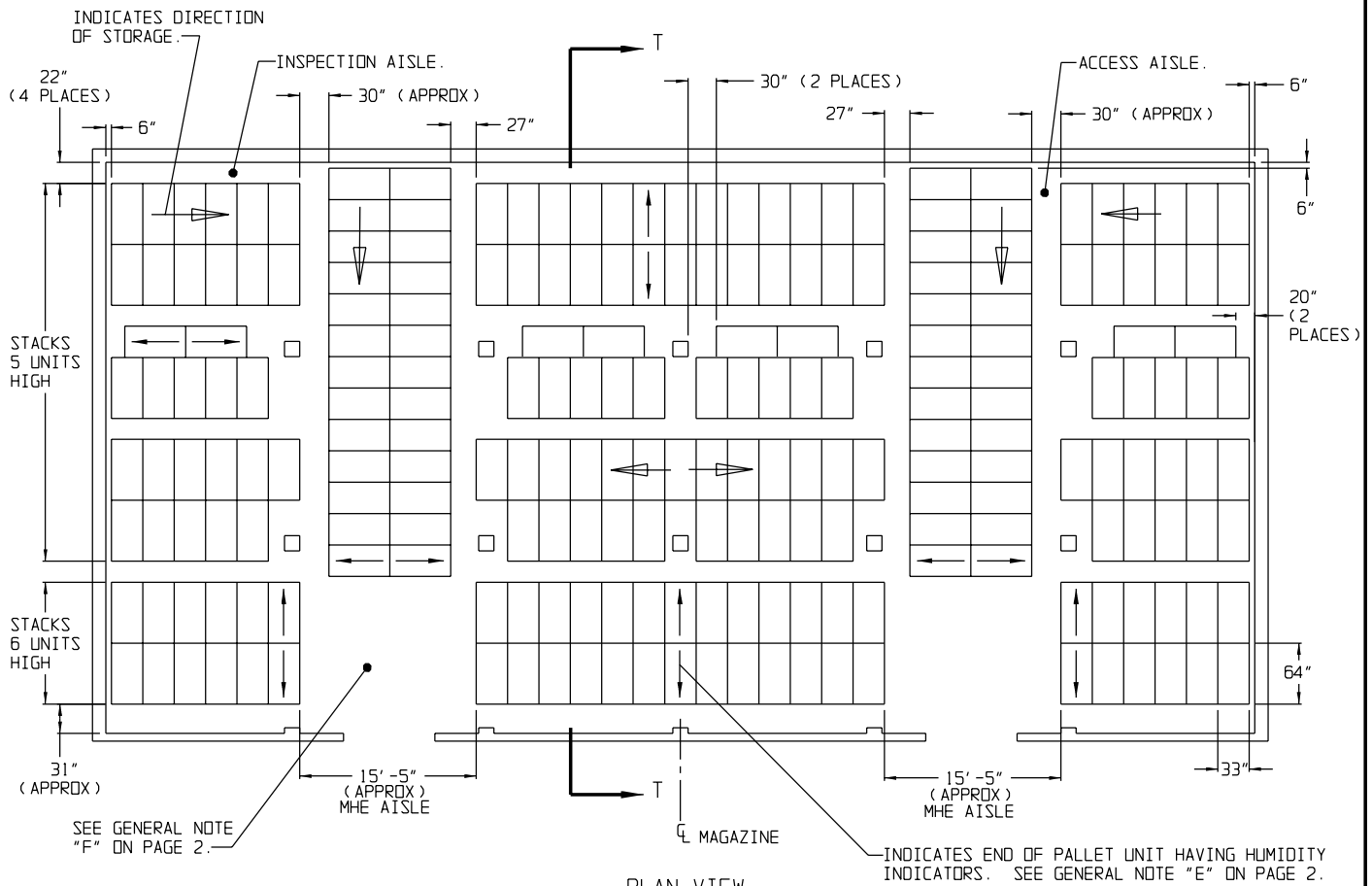


SECTION R-R



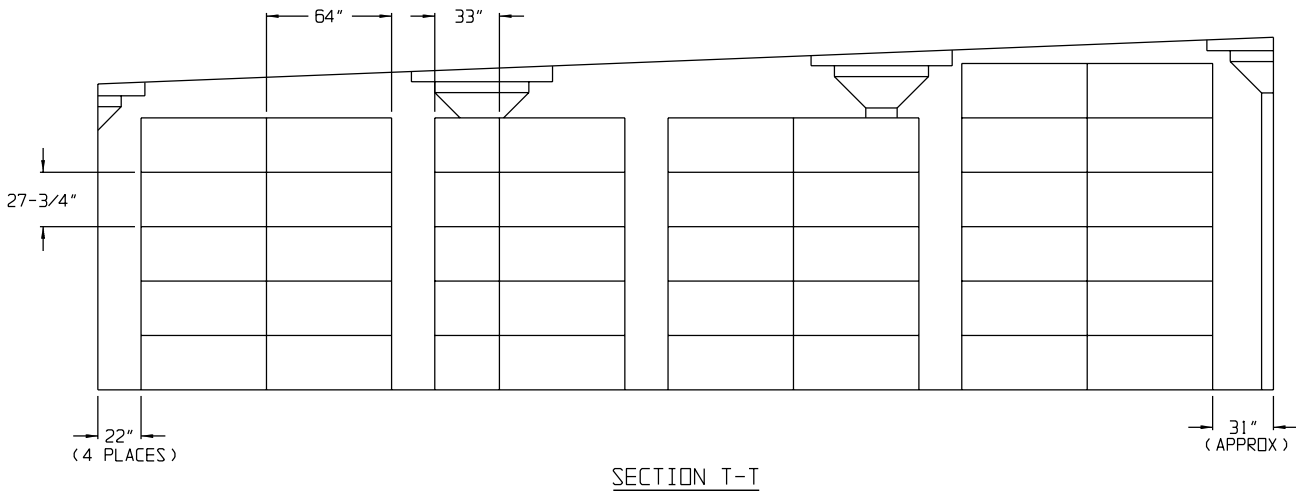
SECTION S-S

FOR "GENERAL NOTES", SEE PAGE 2.



PLAN VIEW

(100'-8" X 50'-0" MAGAZINE)



SECTION T-T

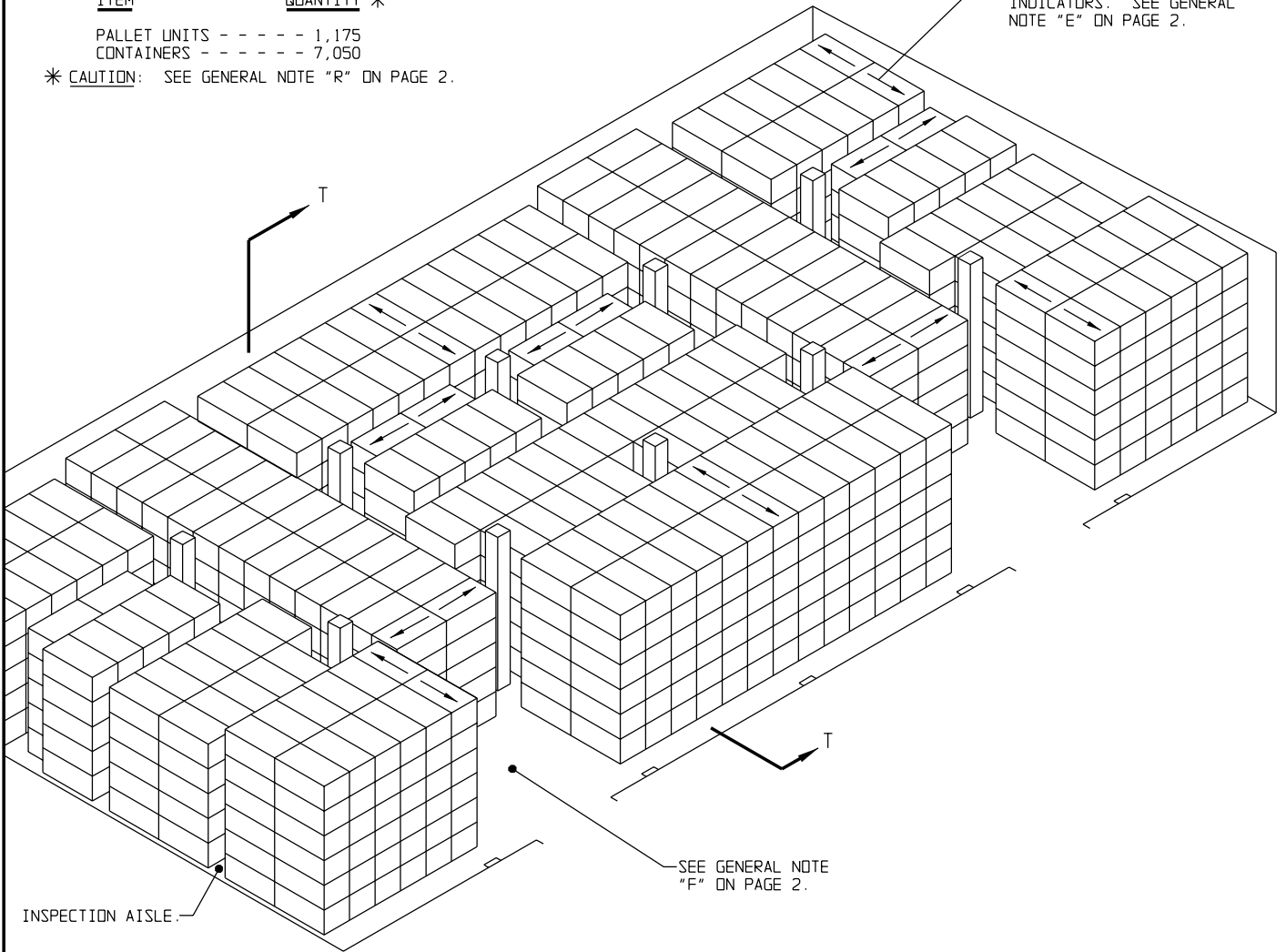
STORAGE IN 100'-8" X 50'-0" MAGAZINE

ITEM QUANTITY *

PALLET UNITS - - - - - 1,175
 CONTAINERS - - - - - 7,050

* CAUTION: SEE GENERAL NOTE "R" ON PAGE 2.

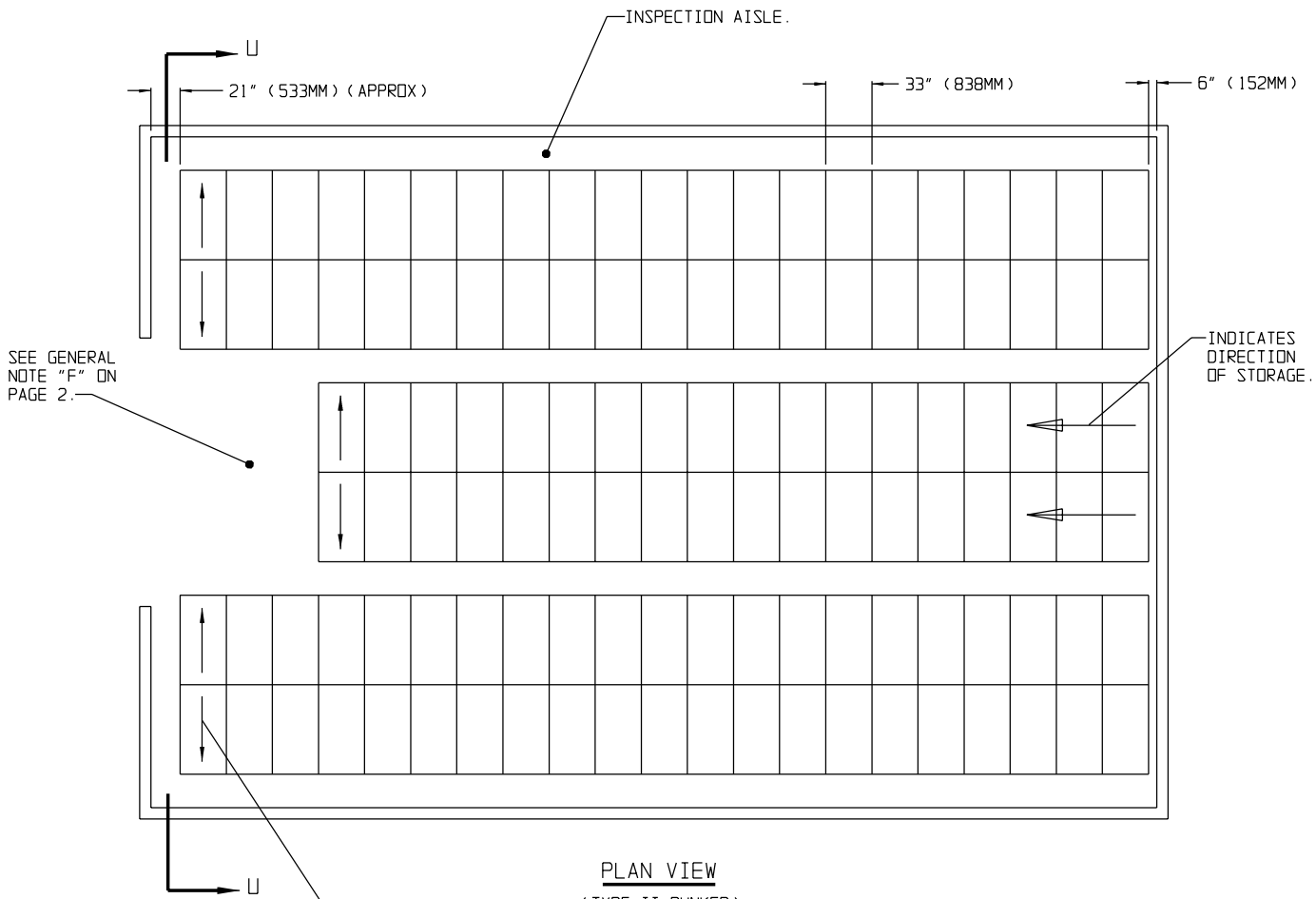
INDICATES END OF PALLET UNIT HAVING HUMIDITY INDICATORS. SEE GENERAL NOTE "E" ON PAGE 2.



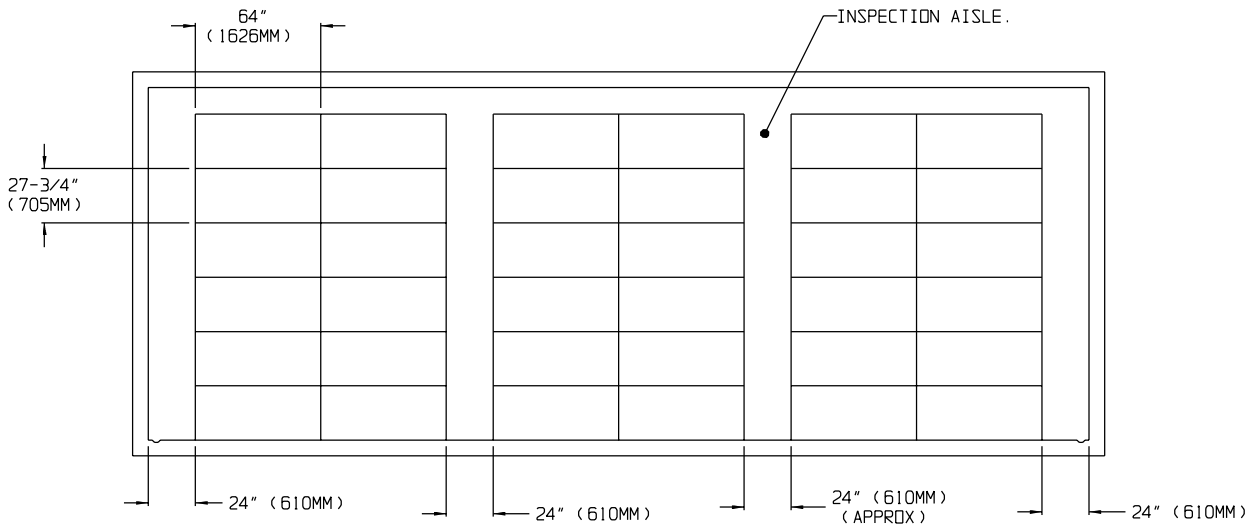
ISOMETRIC VIEW

(100'-8" X 50'-0" MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.



PLAN VIEW
(TYPE II BUNKER)

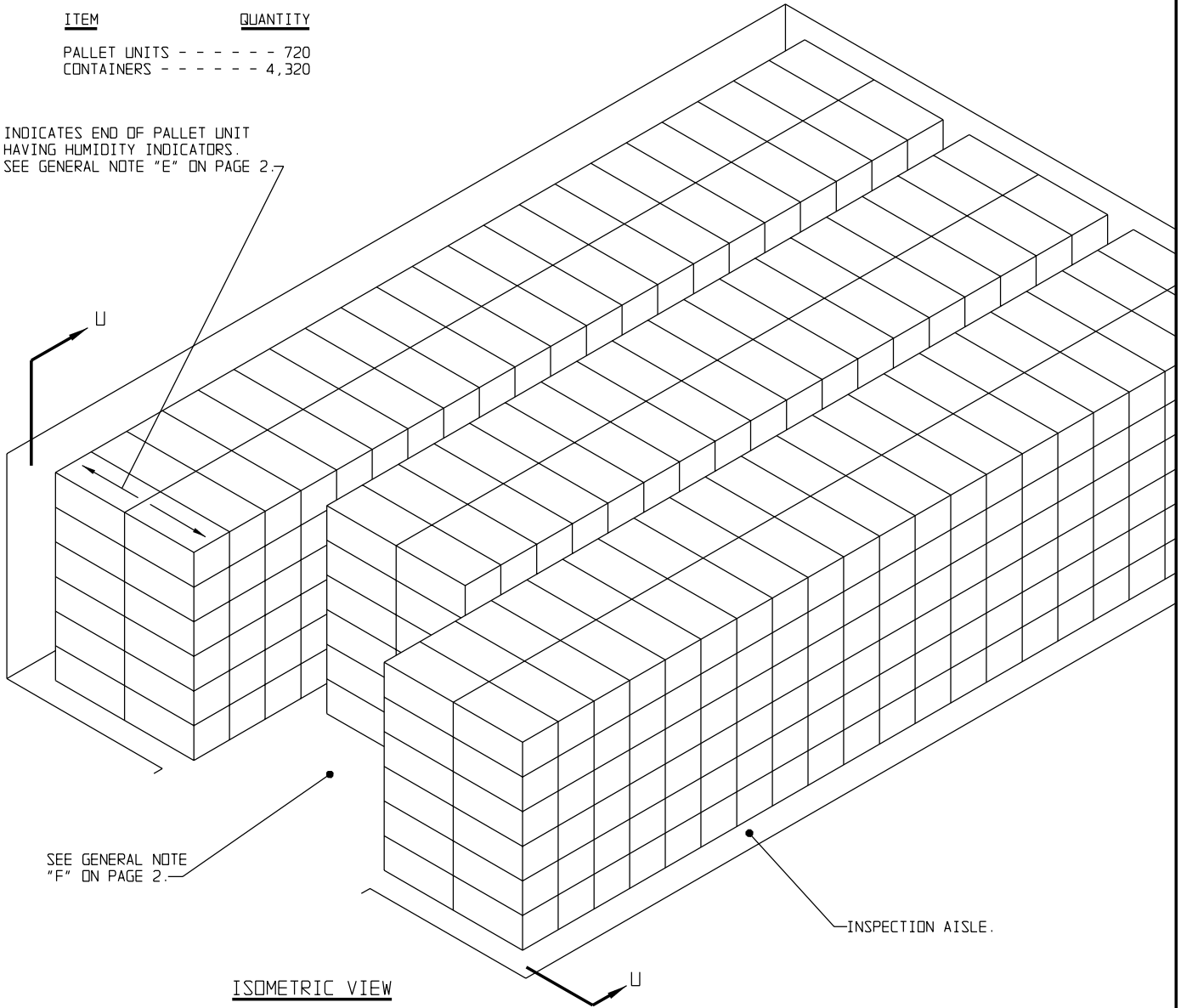


SECTION U-U

STORAGE IN TYPE II BUNKER MAGAZINE

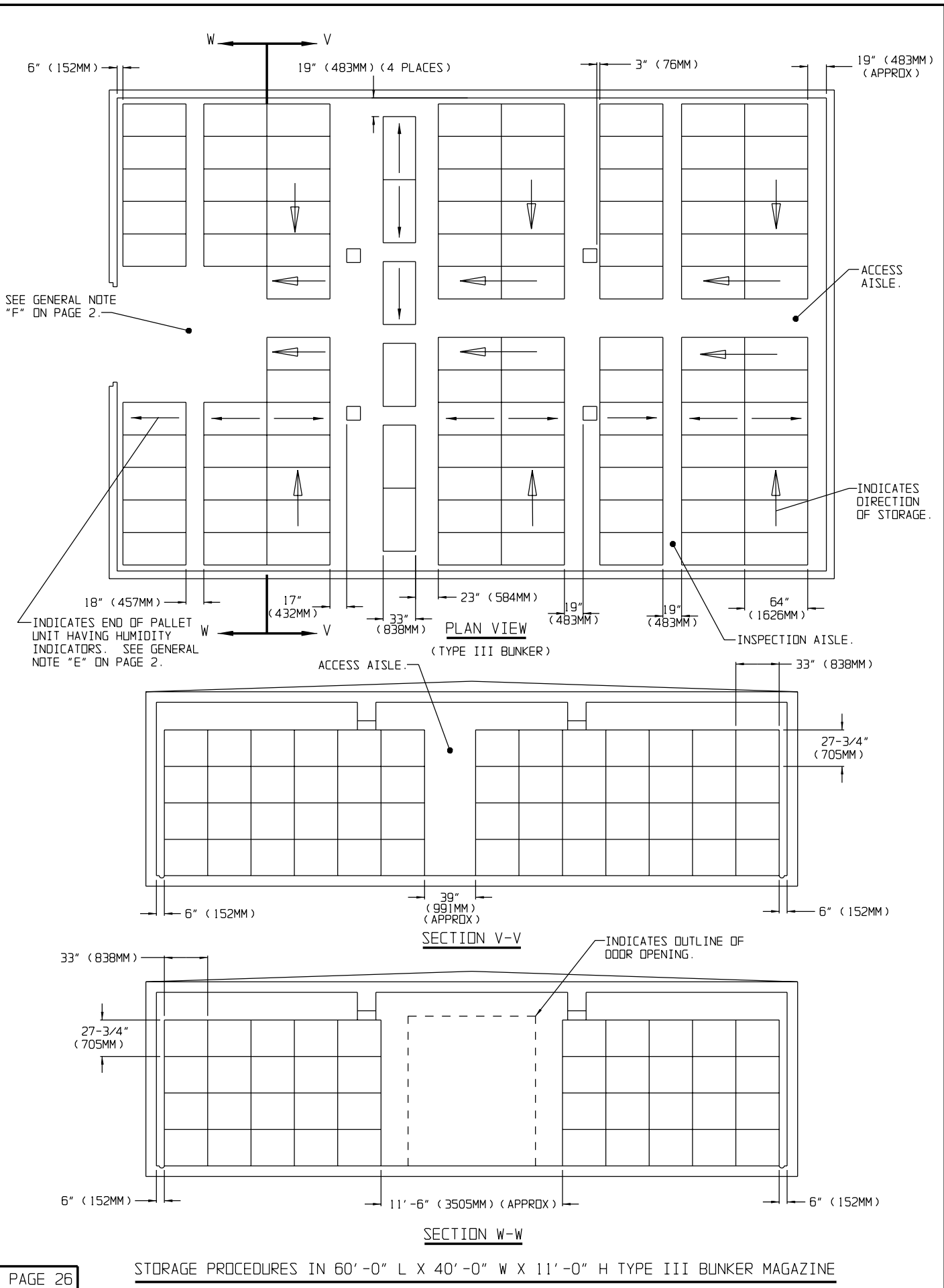
<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNITS - - - - -	720
CONTAINERS - - - - -	4,320

INDICATES END OF PALLET UNIT
HAVING HUMIDITY INDICATORS.
SEE GENERAL NOTE "E" ON PAGE 2.



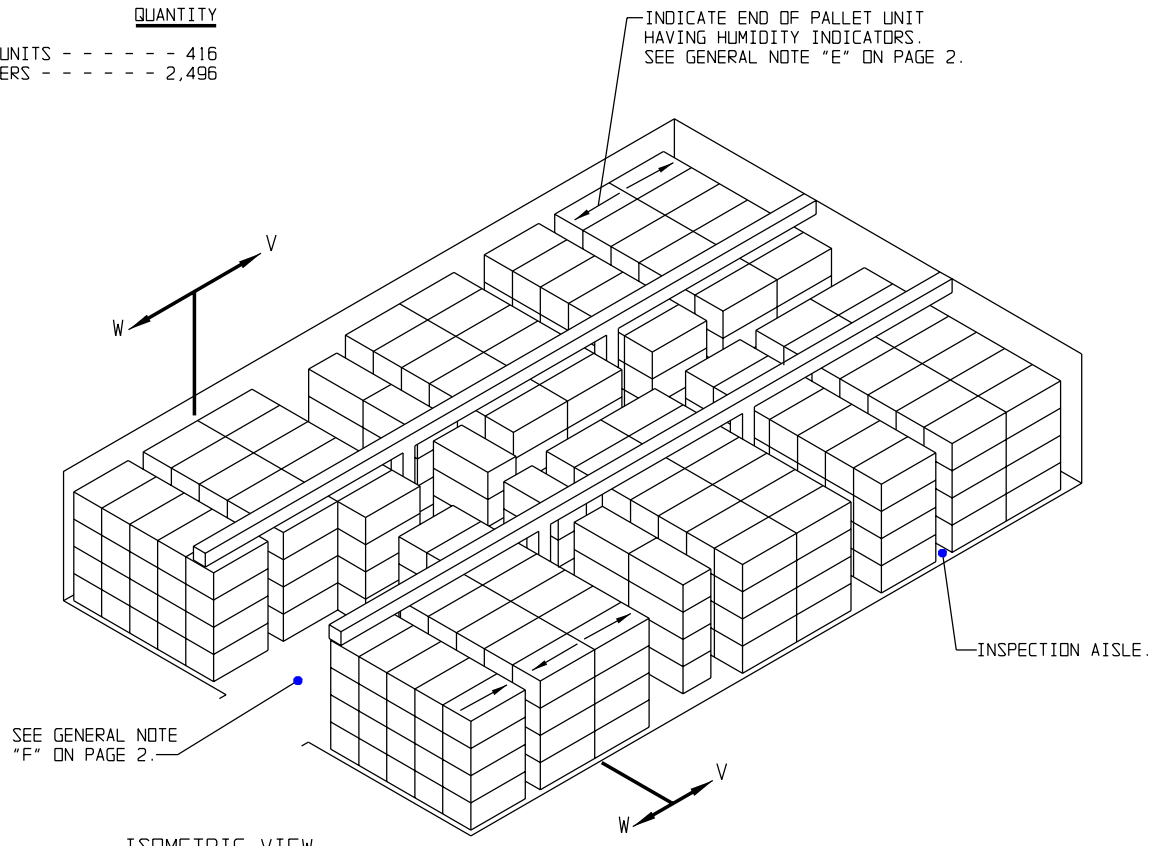
ISOMETRIC VIEW
(TYPE II BUNKER)

FOR "GENERAL NOTES", SEE PAGE 2.



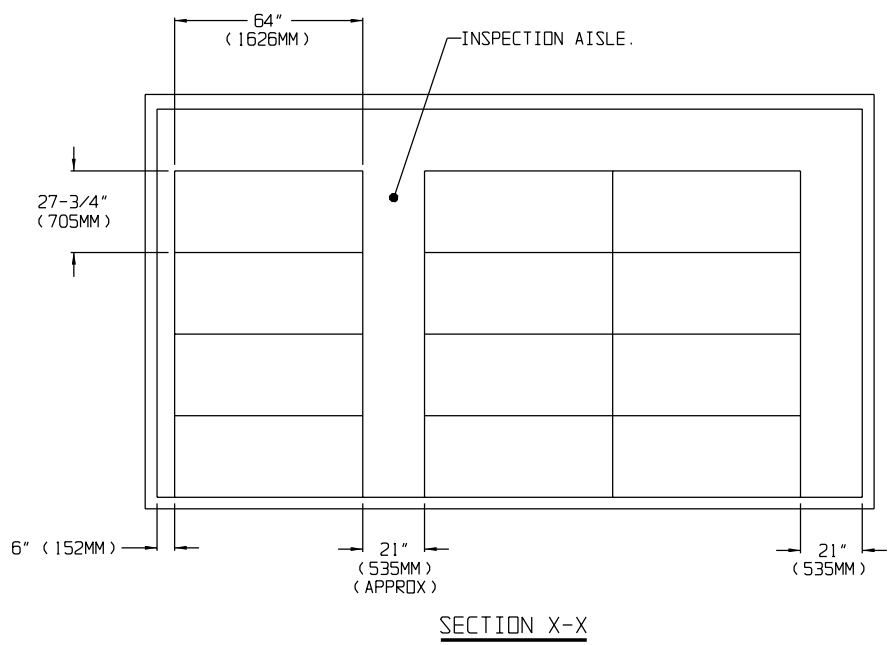
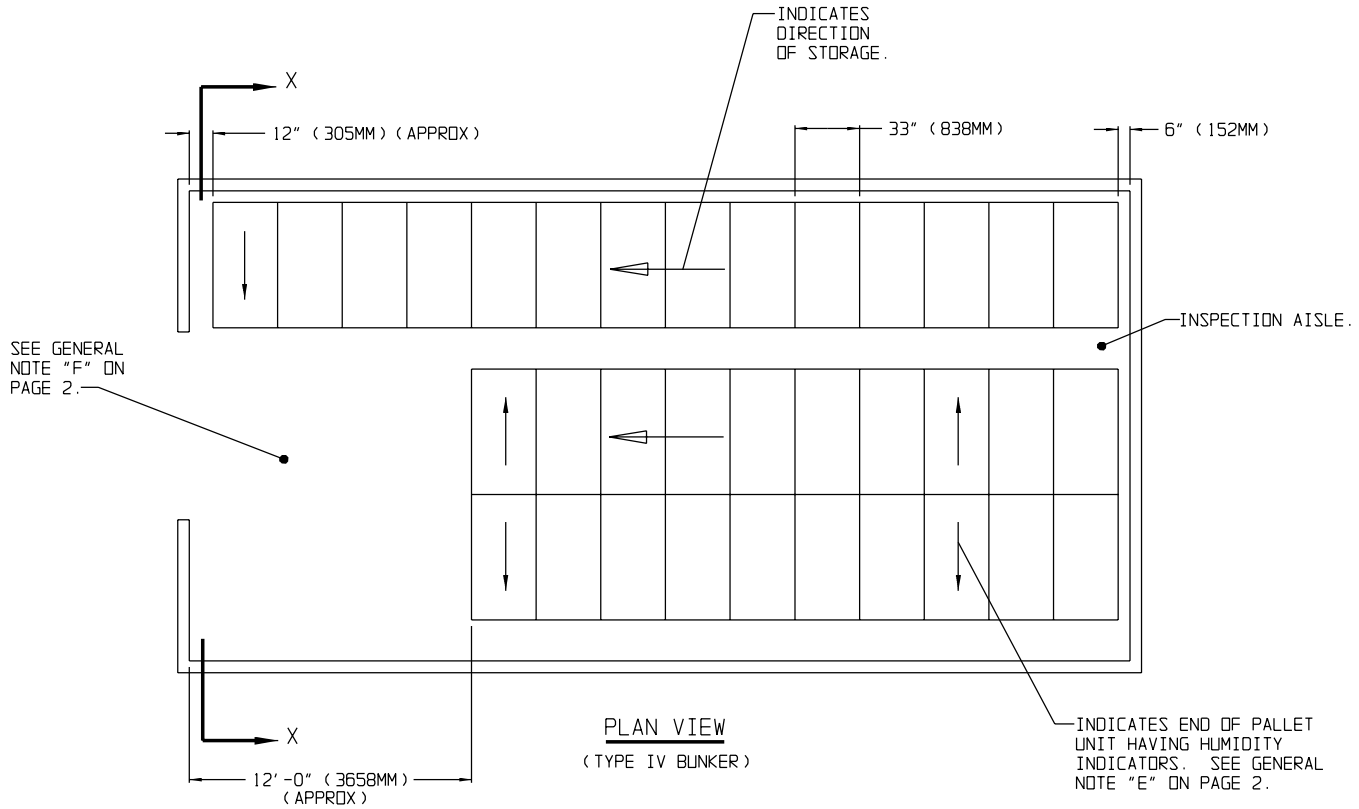
STORAGE IN TYPE III BUNKER MAGAZINE

<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNITS - - - - -	416
CONTAINERS - - - - -	2,496



ISOMETRIC VIEW
(TYPE III BUNKER)

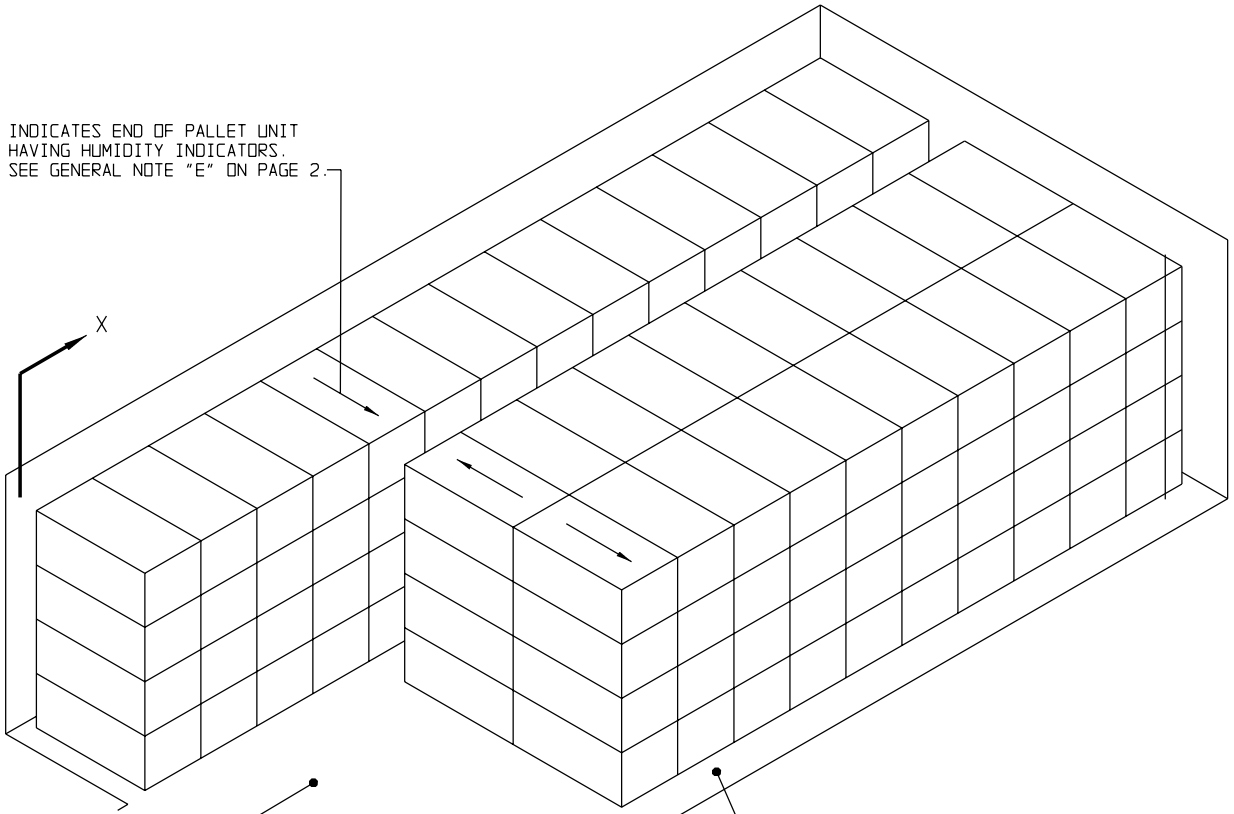
FOR "GENERAL NOTES", SEE PAGE 2.



STORAGE IN TYPE IV BUNKER MAGAZINE

<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNITS - - - - -	136
CONTAINERS - - - - -	816

INDICATES END OF PALLET UNIT
HAVING HUMIDITY INDICATORS.
SEE GENERAL NOTE "E" ON PAGE 2.

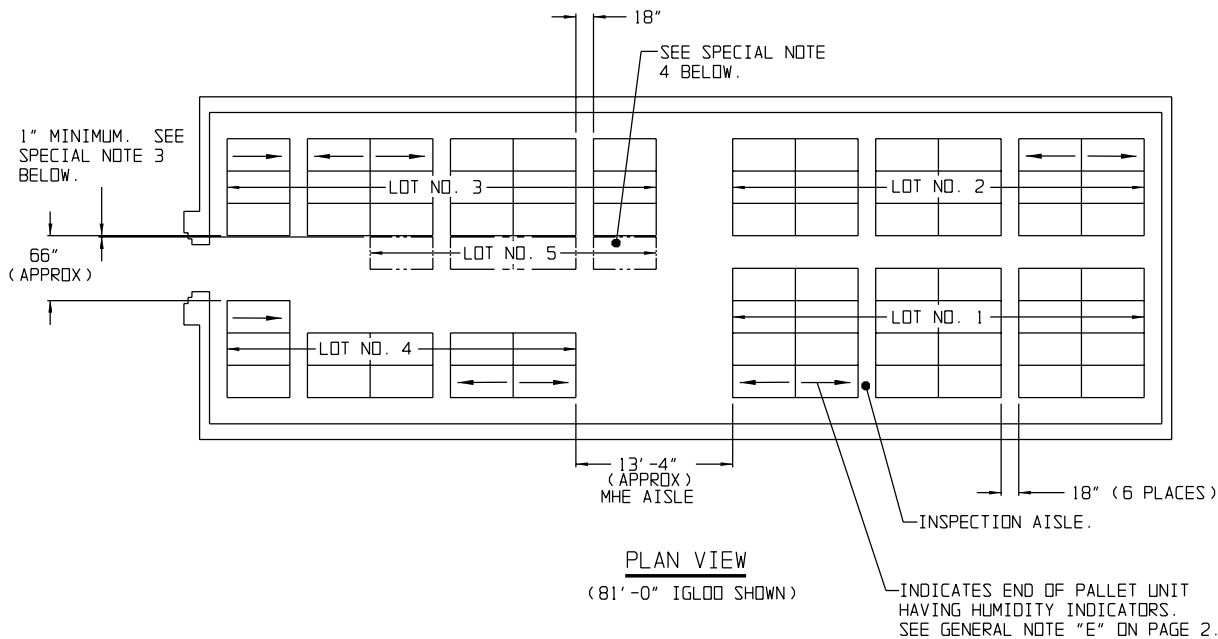


SEE GENERAL NOTE
"F" ON PAGE 2.

INSPECTION AISLE.

ISOMETRIC VIEW
(TYPE IV BUNKER)

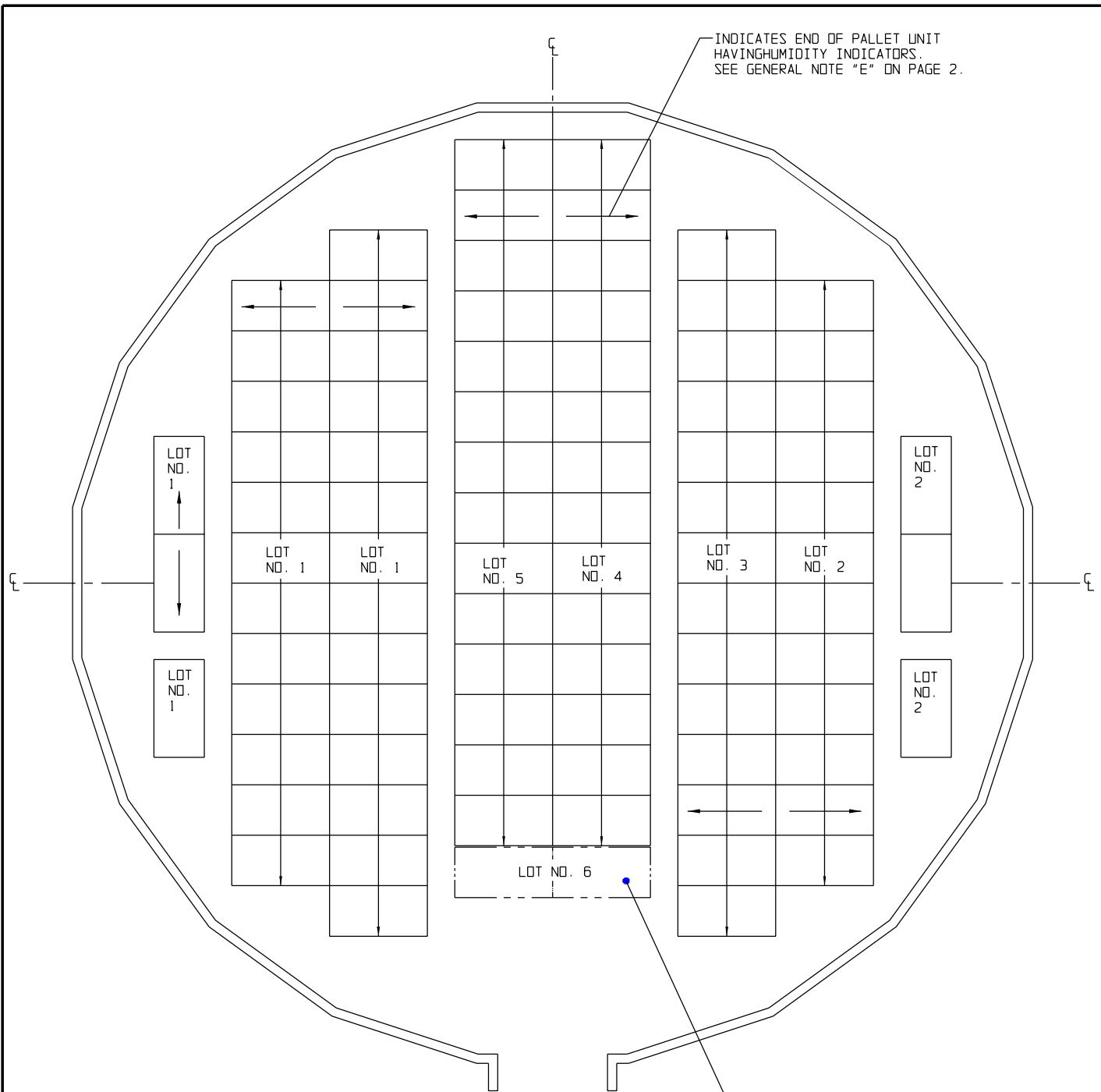
FOR "GENERAL NOTES", SEE PAGE 2.



SPECIAL NOTES:

1. THE MULTIPLE-LOT STORAGE SHOWN ABOVE IS TYPICAL ONLY AND APPLIES TO STORAGE OF RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE DEPENDING ON THE NUMBER AND SIZE OF LOTS TO BE STORED IN THE MAGAZINE.
2. THESE PROCEDURES WILL BE USED FOR DEVELOPING MULTIPLE-LOT STORAGE IN IGLOO, ARCH TYPE, STRADLEY, OVAL ARCH AND STEEL ARCH MAGAZINES. WHEN DEVELOPING A MULTIPLE-LOT STORAGE PLAN FOR PALLET UNITS, A COMBINATION OF THE PROCEDURES SHOWN ON PAGES 4 THRU 19 MUST BE USED, DEPENDING ON WHICH TYPE OF MAGAZINE IS TO BE USED.
3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER WITHIN THE SAME STACK, AS SHOWN BY LOT NO. 3 AND LOT NO. 5 IN THE "PLAN VIEW" ABOVE, THEY MUST BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR THE REMOVAL OF EITHER LOT.
4. UNITS SHOWN BY PHANTOM LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "M" ON PAGE 2, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION" MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. A "CENTER AISLE" IS TO BE AT LEAST 48" WIDE. AN AISLE SLIGHTLY WIDER THAN 48" WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN THE MAGAZINE; HOWEVER, THIS SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.
5. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "L", "M", "N" AND "O" ON PAGE 2.
6. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "E" ON PAGE 2.

TYPICAL MULTIPLE-LOT STORAGE PROCEDURES IN IGLOO,
ARCH TYPE, STRADLEY, OVAL ARCH AND STEEL ARCH MAGAZINES



PLAN VIEW

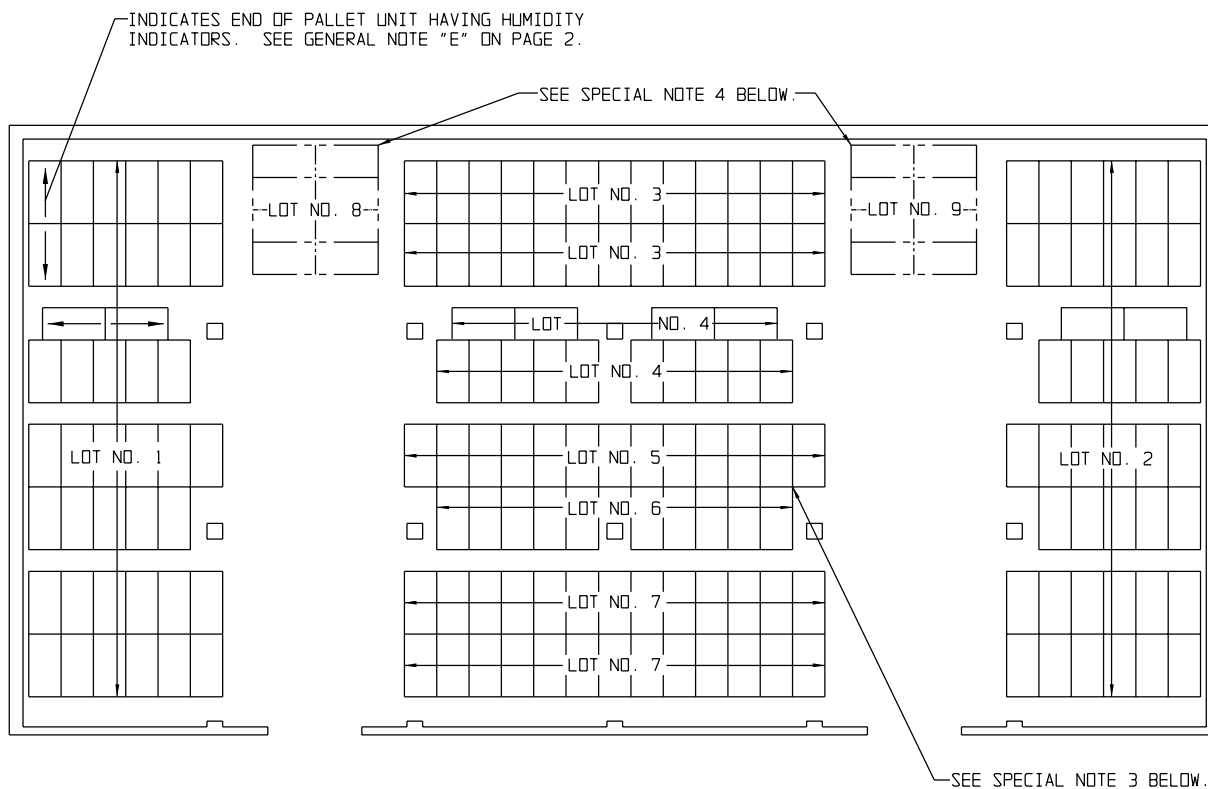
(52'-0" DIAMETER MAGAZINE)

SPECIAL NOTES:

1. THE STORAGE PLAN AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZE OF LOTS TO BE STORED IN THE MAGAZINE REQUIRE. SEE THE STORAGE PROCEDURES ON PAGES 20 AND 21 FOR DIMENSIONS OF AISLE, AND LOCATION OF STACKS WITHIN THE MAGAZINE.
2. WHEN DEVELOPING A STORAGE PLAN FOR MULTIPLE-LOT STORAGE, A COMBINATION OF THE PROCEDURES SHOWN IN THE "PLAN VIEW" ABOVE AND ON PAGES 20 AND 21 MUST BE USED.
3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER, THEY MUST BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

(SPECIAL NOTE CONTINUED)

4. THE MHE AISLE MAY BE USED TO STORE ADDITIONAL LOTS OR ADDITIONAL ITEMS FROM AN ADJACENT LOT. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "M" ON PAGE 2, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AN SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. HOWEVER, THIS AISLE SHOULD NOT BE MADE SMALLER IF A LOSS IN STORAGE RESULTS.
5. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "E" ON PAGE 2.
6. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "L", "M", "N", AND "O" ON PAGE 2.



PLAN VIEW
(100' -8" X 50' -0" MAGAZINE)

SPECIAL NOTES:

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS THE NUMBER AND SIZE OF LOTS TO BE STORED IN THE MAGAZINE REQUIRE. SEE THE STORAGE PROCEDURES ON PAGES 22 AND 23 FOR DIMENSIONS OF AISLES, AND LOCATION OF STACKS WITHIN THE MAGAZINE.
2. WHEN DEVELOPING A STORAGE PLAN FOR MULTIPLE-LOT STORAGE, A COMBINATION OF THE PROCEDURES SHOWN IN THE "PLAN VIEW" ABOVE AND ON PAGES 22 AND 23 MUST BE USED.
3. WHEN TWO OR MORE LOTS ARE STORED ADJACENT TO EACH OTHER, THEY MUST BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
4. THE UNITS SHOWN WITHIN THE MHE AISLE INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF GENERAL NOTE "M" ON PAGE 2, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.
5. AISLE DIMENSIONS MAY BE ADJUSTED. SEE GENERAL NOTE "E" ON PAGE 2.
6. FOR ADDITIONAL GUIDANCE, SEE GENERAL NOTES "L", "M", "N", AND "O" ON PAGE 2.