

STORAGE IN APPROVED MAGAZINES OF COMPLETE ROUNDS PACKED IN CYLINDRICAL METAL CONTAINERS ON 4-WAY ENTRY PALLETS

CARTRIDGE, 3"/50 IN TANK MK 5 AND MODS

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REVISIONS				DRAFTSMAN	PROJ ENG
				<i>WJH</i>	<i>WRF</i>
				CHECKER	LOG ENGRG OFFICE
				<i>GEO</i>	<i>WJH</i>
APPROVED, U.S. ARMY ARMAMENT, MUNITIONS AND CHEMICAL COMMAND					
<i>Walter B Holcomb</i>					
APPROVED BY ORDER OF COMMANDER GENERAL, U.S. ARMY MATERIAL COMMAND (AMC)					
<i>Walter B Holcomb</i>					
U.S. ARMY AMMUNITION CENTER AND SCHOOL					
U.S. ARMY AMC DRAWING					
MARCH 1989					
				CLASS	DIVISION
				19	48
				DRAWING	FILE
				4145/9	1-2-3-4-14-22 PM1003

DO NOT SCALE

GENERAL NOTES

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1, AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES SPECIFIED IN THIS DRAWING ARE APPLICABLE TO COMPLETE ROUNDS, CARTRIDGE, 3"/50 'N TANK MK5 AND MODS.
- C. FOR DETAIL OF THE PALLET UNIT, SEE NAVAL ORDNANCE SYSTEMS COMMAND DEPARTMENT OF THE NAVY WR-53/774, AND THE PALLET UNIT DETAIL ON PAGE 3.
- DIMENSIONS ----- 40-1/2" LONG BY 51-1/2" WIDE BY 43-3/4" HIGH.
GROSS WEIGHT ----- 1,845 POUNDS (APPROX).
CUbE ----- 52.8 CUBIC FEET (APPROX).
- D. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE COMPLETE ROUND PALLET UNITS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- E. CAUTION: THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED. THIS LIMITATION MAY REQUIRE A QUANTITY REDUCTION FROM THE STORAGE AS SHOWN.
- F. STORED PALLET UNITS MUST NOT CONTACT THE WALLS OF A MAGAZINE, TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- G. AISLE DIMENSIONS SHOWN FOR STORAGE PROCEDURES IN MAGAZINES MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS, VARIATIONS IN PALLET UNIT DIMENSIONS, AND/OR AVAILABLE MATERIALS HANDLING EQUIPMENT.
- H. THE MAXIMUM FLOOR LOAD FOR A MAGAZINE AS PRESCRIBED BY LOCAL STANDARDS WILL NOT BE EXCEEDED.
- J. IF AVAILABLE MHE PERMITS, ADDITIONAL PALLETIZED UNITS MAY BE STORED WITHIN THE MHE AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- K. IF THE QUANTITY OF PALLET UNITS FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN HEREIN DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED, THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.
- L. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER UNITS IN THE STACKS SHOWN IN THE STORAGE VIEWS HEREIN, UNLESS TWO UPPER PALLET UNITS ARE HANDLED AS ONE LIFT OR THE PACKAGE GUARD IS REMOVED (TINE CARRIAGE WILL IN MOST INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION). ONLY A FORKLIFT TRUCK OF ADEQUATE CAPACITY WILL BE USED WHEN LIFTING TWO PALLET UNITS AS ONE LIFT.
- M. STACK-STABILIZING DUNNAGE IN THE FORM OF "SHIMS" PROBABLY WILL BE REQUIRED TO ACHIEVE SOUND AND ACCEPTABLE STABLE STACKS. SHIM MATERIAL OF VARYING THICKNESSES WILL BE USED AS REQUIRED TO GAIN LEVEL OR NEARLY LEVEL STACKS AND SOLID BEARING WITHIN A STACK FROM THE FLOOR OF A MAGAZINE TO THE TOP OF THE STACK.
- N. THE USE OF "FLOOR DUNNAGE" UNDER METAL PALLETS IS OPTIONAL, ALTHOUGH THE USE OF THIS TYPE OF DUNNAGE IS DELINEATED WITHIN THIS STORAGE PROCEDURE DRAWING. THE PURPOSE OF FLOOR DUNNAGE IS TO HELP KEEP THE RUNNERS OF A PALLET DRY, THUS AIDING IN PREVENTING DETERIORATION DUE TO OXIDATION (RUSTING). THEREFORE, FLOOR DUNNAGE SHOULD BE USED WHEN STORING IN A MAGAZINE THAT IS KNOWN TO HAVE A "DAMP" FLOOR. ALSO, IN LIEU OF USING ONE INCH THICK FLOOR DUNNAGE AS SPECIFIED, THE USE OF THICKER FLOOR DUNNAGE MAY BE REQUIRED, AND SHOULD BE USED, TO ACHIEVE THE DESIRED OBJECTIVE.
- O. DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 6" MATERIAL IS ACTUALLY 3/4" THICK BY 5-1/2" WIDE.
- P. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM, AND ONE POUND EQUALS 0.454KG.

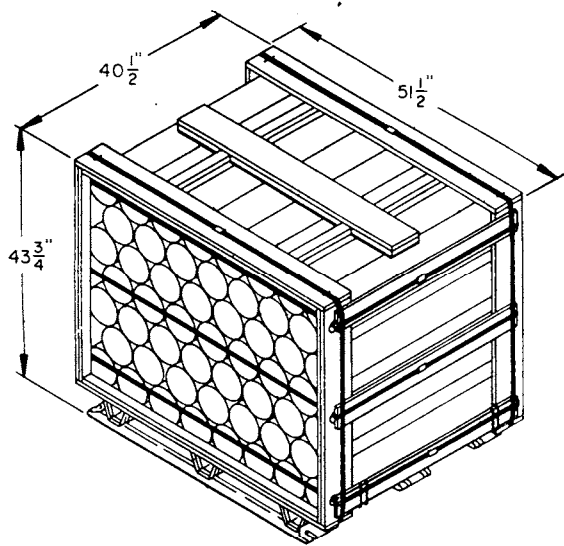
(CONTINUED AT RIGHT)

(GENERAL NOTES CONTINUED)

- Q. STORAGE OF MULTIPLE LOTS IN A MAGAZINE WILL REQUIRE CAREFUL PREPLANNING SO AS TO INSURE MHE ACCESSIBILITY TO ANY LOT IN ACCORDANCE WITH REQUIREMENTS SET FORTH IN THE APPLICABLE "SPECIAL NOTES" SECTIONS OF THE MULTIPLE LOT STORAGE PROCEDURES TYPICALLY SHOWN ON PAGES 24 THRU 30.
- R. ALTHOUGH SPECIFIC PROCEDURES ARE INCLUDED IN THIS DRAWING FOR STORING MULTIPLE LOTS WITHIN ONE STRUCTURE, THE BASIC STORAGE PATTERNS AS SHOWN ON PAGES 4 THRU 23 CAN ALSO BE ADAPTED FOR THE STORING OF MORE THAN ONE LOT. HOWEVER, THE USE OF A STAGGERED - LAYER STORAGE PATTERN AS SHOWN IS PROHIBITED. MULTIPLE LOTS OF PALLET UNITS WHEN STORED IN ACCORDANCE WITH THE BASIC STORAGE PATTERN MAY BE STORED WITH ONE OR MORE STACKS USED FOR EACH LOT. LOTS WILL NOT BE MIXED, EXCEPT TO THE EXTENT THAT UNITS OF ONE LOT WILL NOT BE STACKED ON TOP OF PALLET UNITS FROM ANOTHER LOT. MULTIPLE LOTS OF PALLET UNITS MAY BE STORED WITH ONE OR MORE ROWS USED FOR EACH LOT. (A ROW RUNS FROM THE REAR OF THE MAGAZINE TO THE FRONT). EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION; INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE GENERAL NOTES AND IN THE SPECIAL NOTES ON PAGES 24 THRU 30.
- S. ANY "LIGHT" PALLETIZED UNIT THAT DOES NOT CONTAIN A FULL QUANTITY OF ROUNDS WILL NOT BE BURIED IN STORAGE. IT MUST BE POSITIONED ADJACENT TO AN AISLE, PREFERABLY IN FRONT OF THE LOT.
- T. PALLET UNITS PRESENTLY STORED IN ACCORDANCE WITH A PRIOR APPROVED DRAWING NEED NOT BE RESTORED SOLELY TO CONFORM TO THE PROCEDURES SPECIFIED IN THIS DOCUMENT.
- U. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS, HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- V. WHEN LOCAL STORAGE CONDITIONS ARE SUCH THAT AN AMMUNITION STORAGE MAGAZINE NET EXPLOSIVE WEIGHT LIMIT WILL BE REACHED BEFORE ALL AVAILABLE STORAGE SPACE WILL BE UTILIZED, A COMBINATION OF THE VARIOUS STORAGE PATTERNS DELINEATED HEREIN MAY BE USED IN LIEU OF BLOCK STORAGE PATTERN TO FACILITATE INVENTORY, INSPECTION, THE USE OF MATERIALS HANDLING EQUIPMENT SURVEILLANCE, ETC., OF THE AMMUNITION TO BE STORED WITHIN THE MAGAZINE.

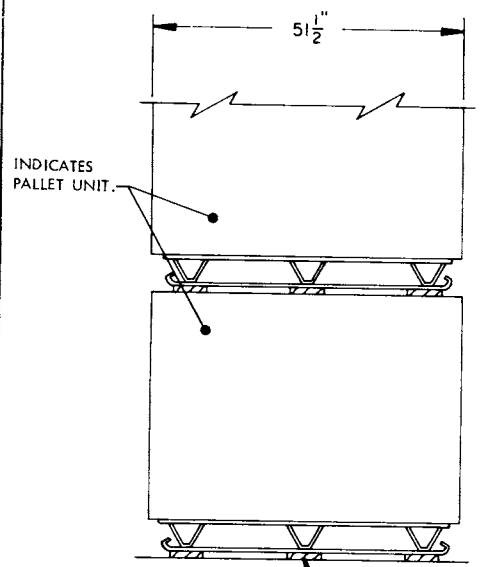
MATERIAL SPECIFICATIONS

LUMBER ----- : FED SPEC MM-L-751; DUNNAGE LUMBER, SEE TM 743-200-1.



PALLET UNIT

UNIT WEIGHT ----- 1,845 LBS (APPROX)



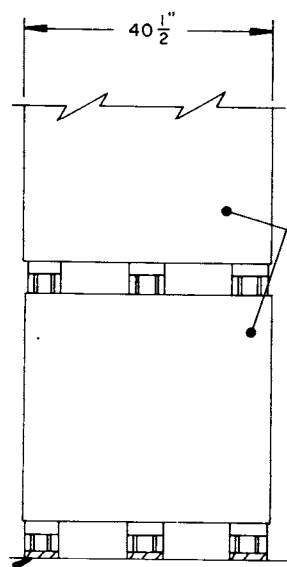
INDICATES PALLET UNIT.

FLOOR DUNNAGE,
1" X 6" X 40"
(3 REQD PER EACH
FIRST LAYER PALLET
UNIT).

FLOOR DUNNAGE LOCATION A

NOTE:

ISOMETRIC VIEWS WITHIN THIS DRAWING DO NOT DEPICT ALL THE FLOOR DUNNAGE THAT IS REQUIRED WHEN FLOOR DUNNAGE IS USED. FLOOR DUNNAGE IS SHOWN AT SOME LOCATIONS TO PROVIDE POSITIONING GUIDANCE.

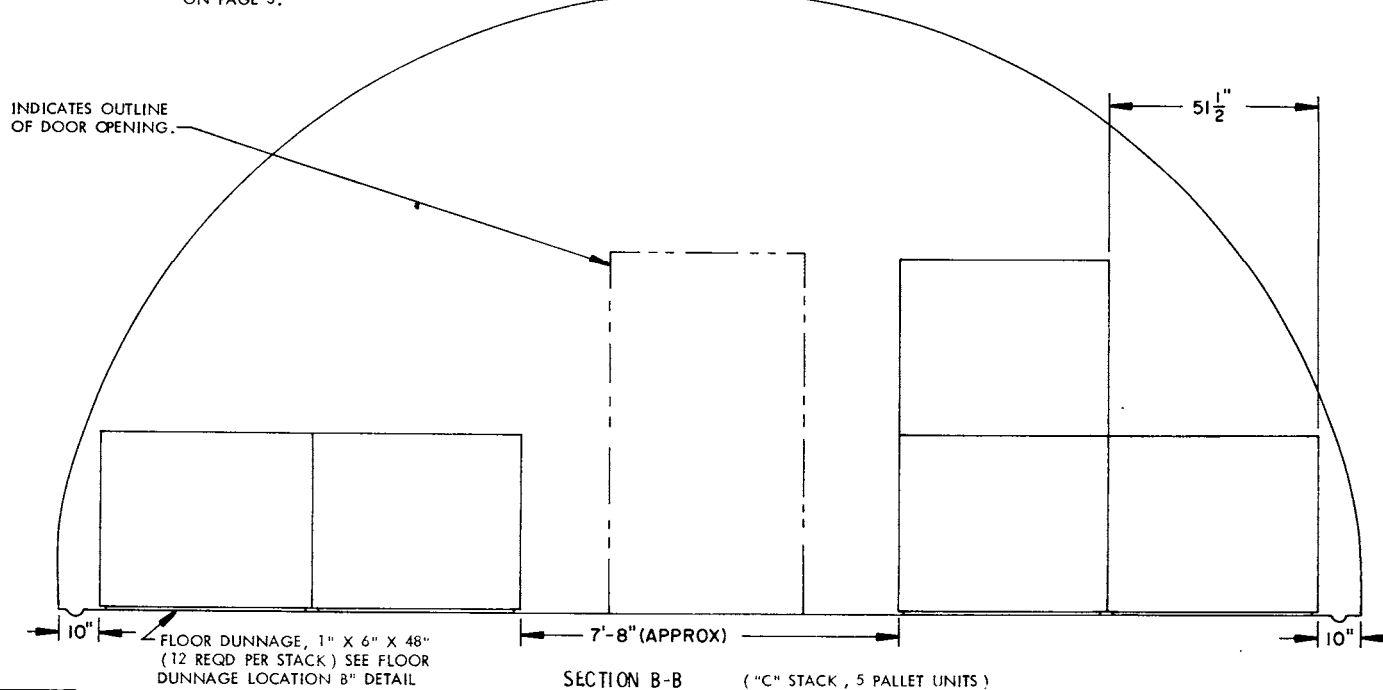
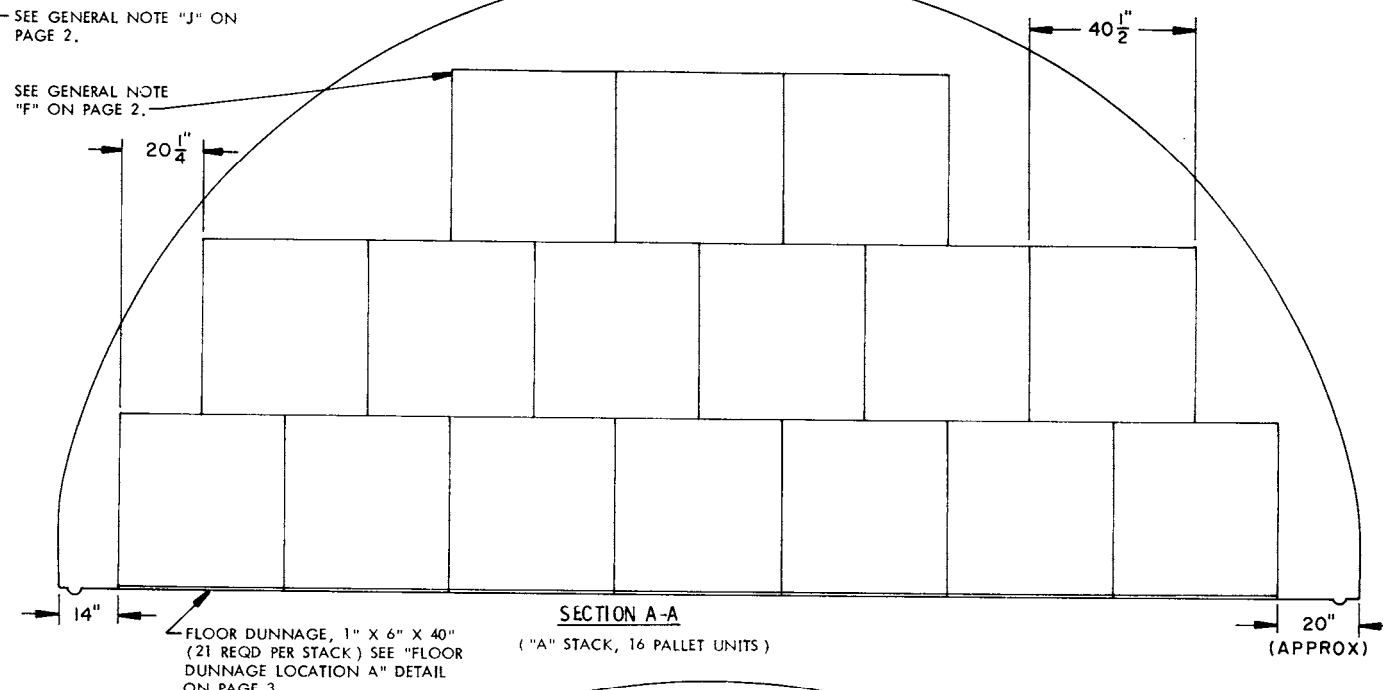
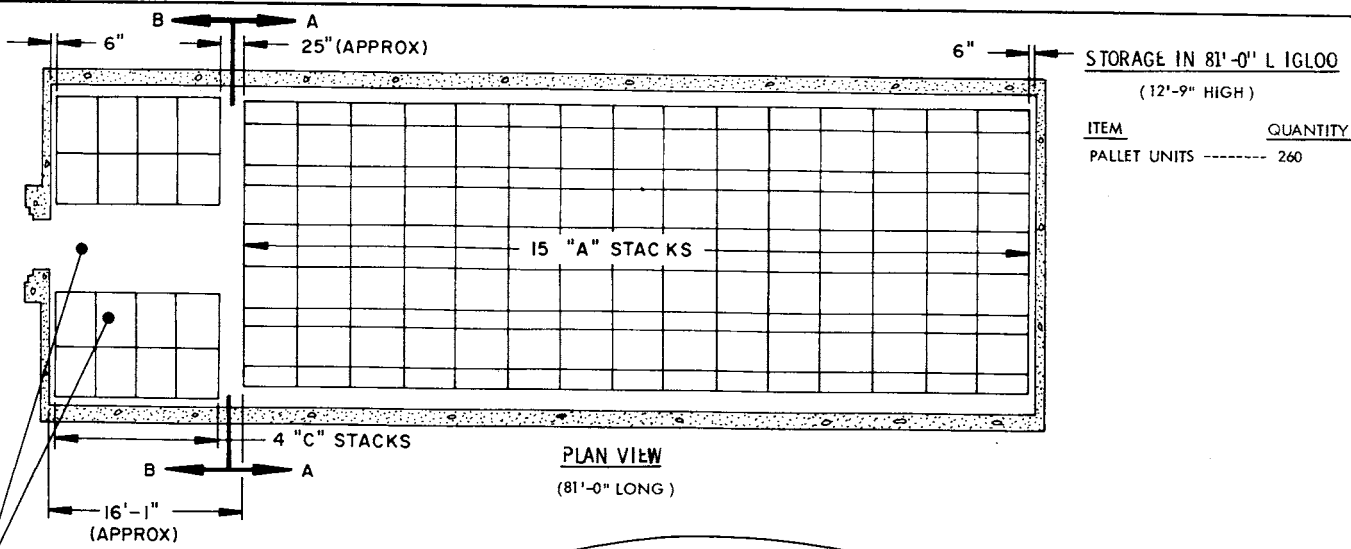


INDICATES PALLET UNIT.

FLOOR DUNNAGE,
1" X 6" X 48" (3
REQD PER EACH
FIRST LAYER PALLET
UNIT).

FLOOR DUNNAGE LOCATION B

DETAILS



STORAGE IN 60'-8" L IGLOO

(12'-9" HIGH)

ITEM QUANTITY

PALLET UNITS ----- 191

*** STORAGE IN 40'-4" L IGLOO**

(12'-9" HIGH)

ITEM QUANTITY

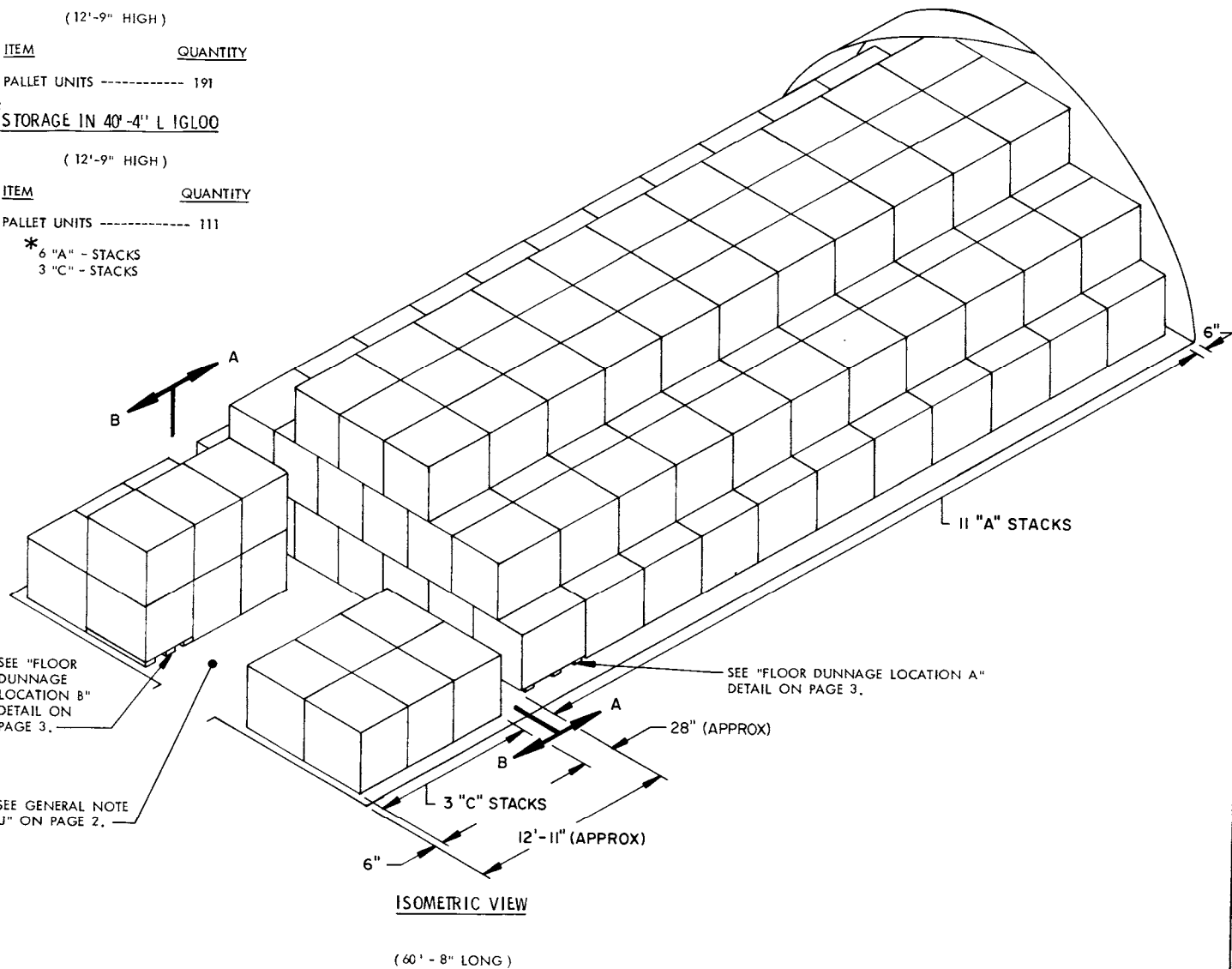
PALLET UNITS ----- 111

- * 6 "A" - STACKS
- 3 "C" - STACKS

SEE "FLOOR DUNNAGE LOCATION B" DETAIL ON PAGE 3.

SEE GENERAL NOTE "J" ON PAGE 2.

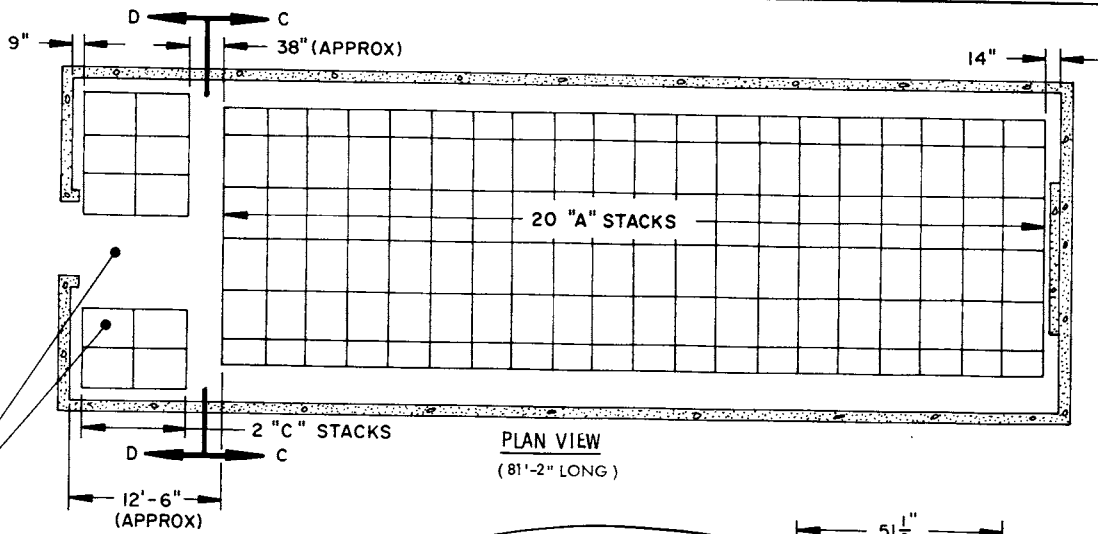
SEE "FLOOR DUNNAGE LOCATION A" DETAIL ON PAGE 3.



ISOMETRIC VIEW

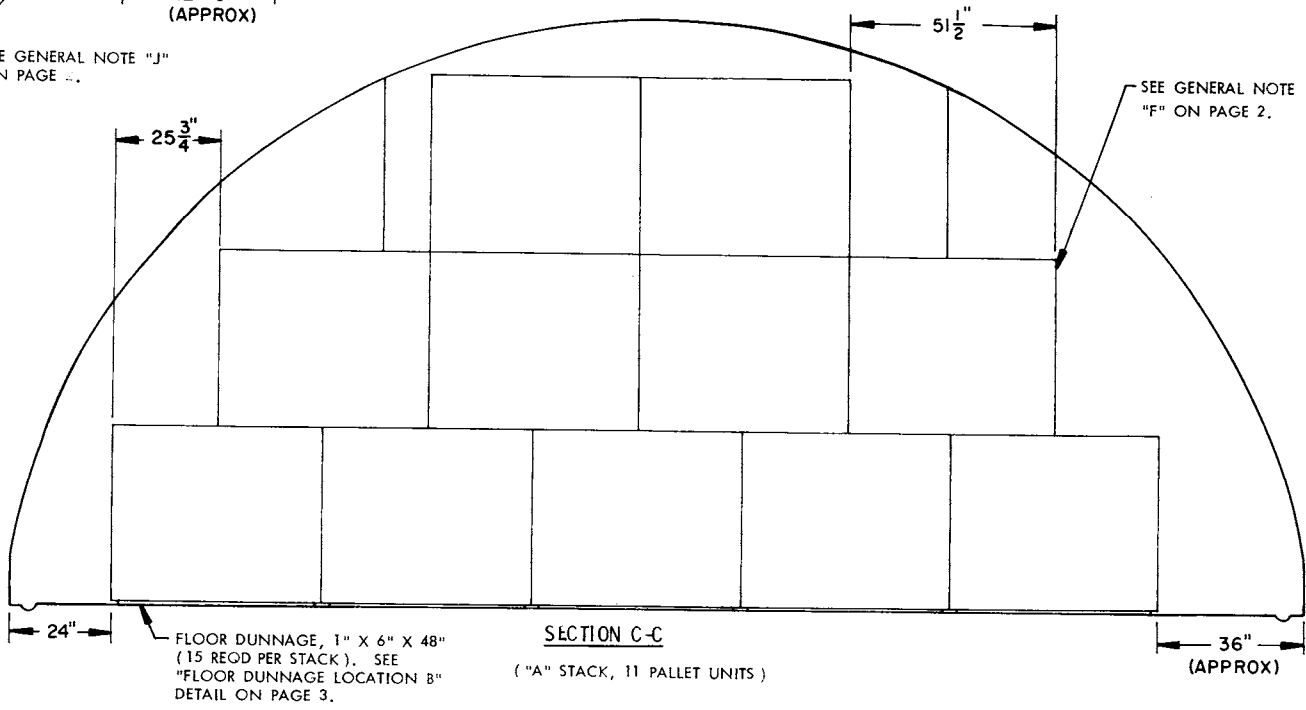
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL (PER STACK)		
TYPE STACK	1" X 6" DUNNAGE LUMBER	
	LINEAR FEET	BOARD FEET
A	70.00	35.00
C	48.00	24.00

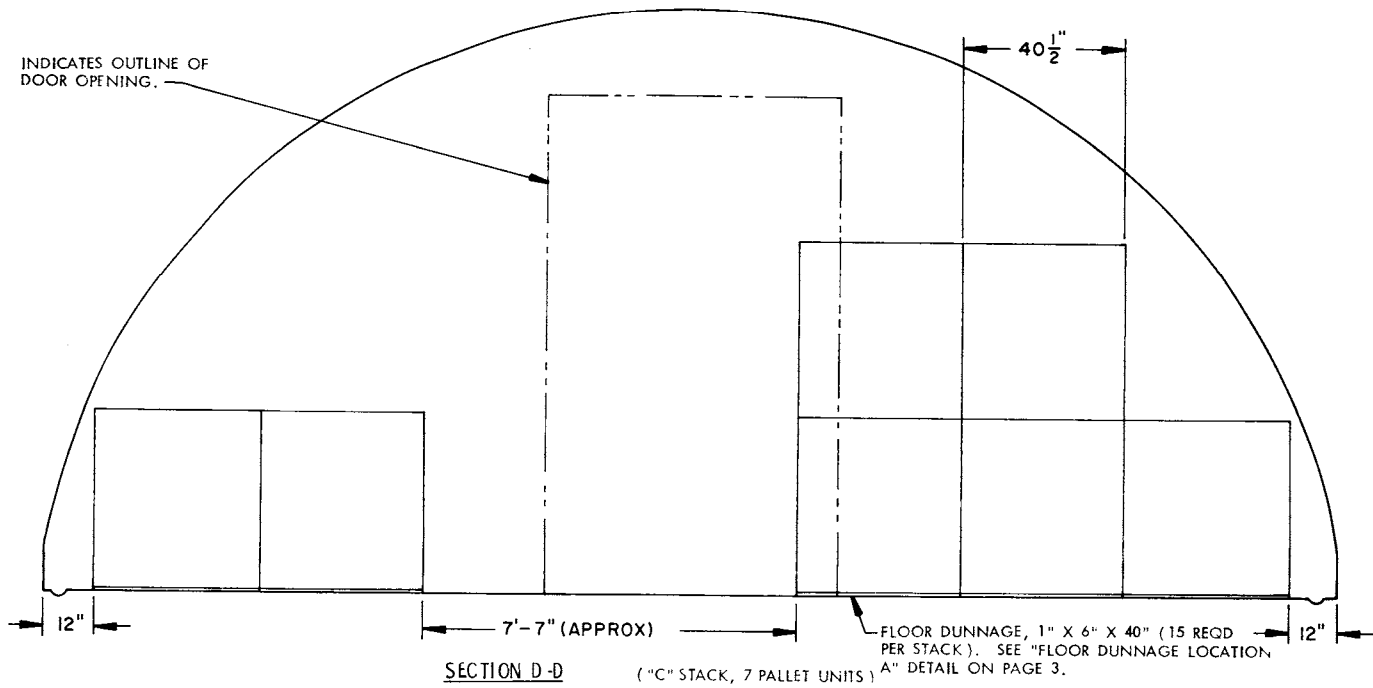


SEE GENERAL NOTE "J" ON PAGE ...

SEE GENERAL NOTE "F" ON PAGE 2.



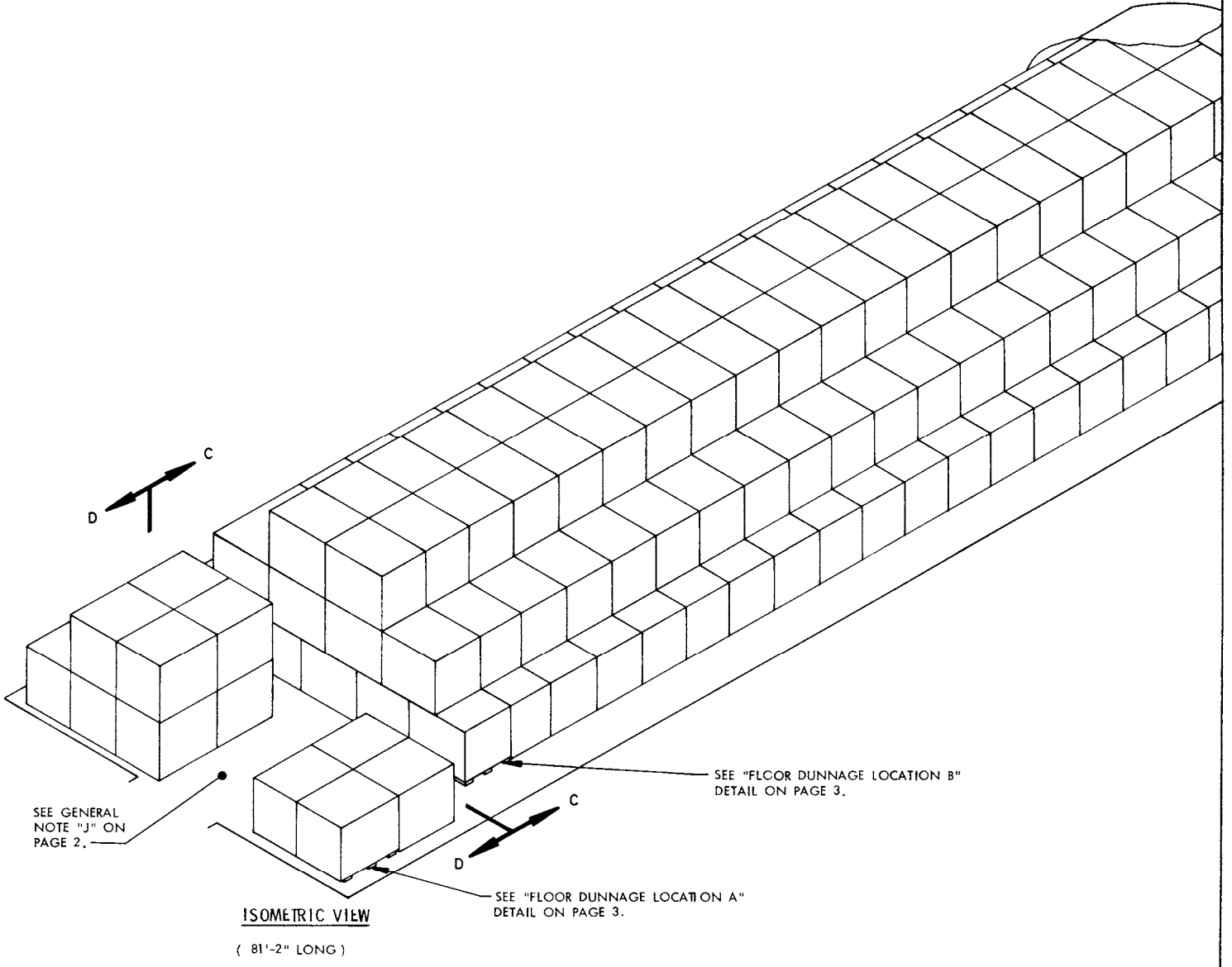
INDICATES OUTLINE OF DOOR OPENING.



STORAGE IN 81'-2" MAGAZINE

(12'-1-3/4" HIGH)

ITEM **QUANTITY**
 PALLET UNITS ----- 234



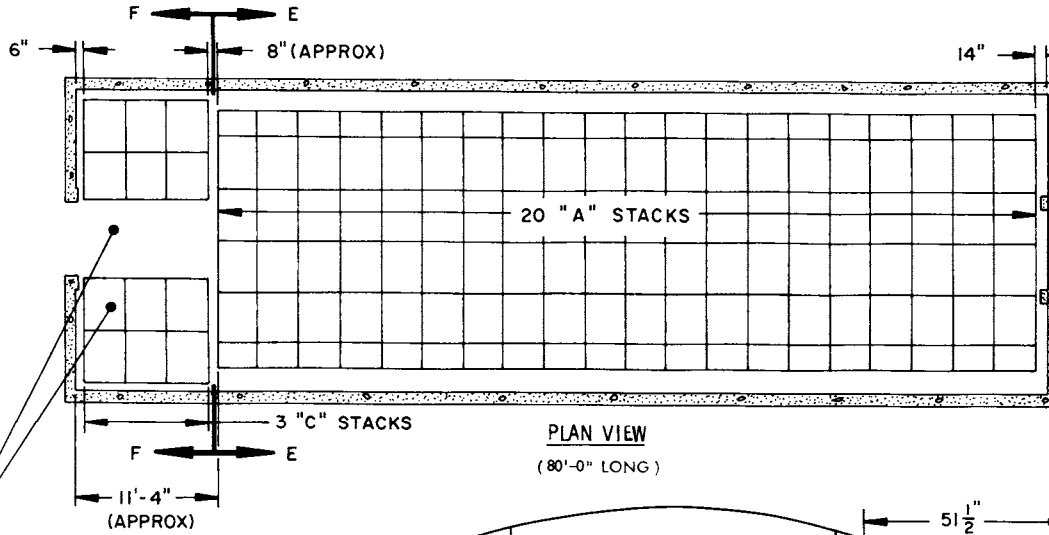
BILL OF MATERIAL (PER STACK)		
TYPE STACK	1" X 6" DUNNAGE LUMBER	
	LINEAR FEET	BOARD FEET
A	60.00	30.00
C	50.00	25.00

FOR "GENERAL NOTES", AND
 "MATERIAL SPECIFICATIONS",
 SEE PAGE 2.

STORAGE IN 80'-0" MAGAZINE

(12'-1-3/4" HIGH)

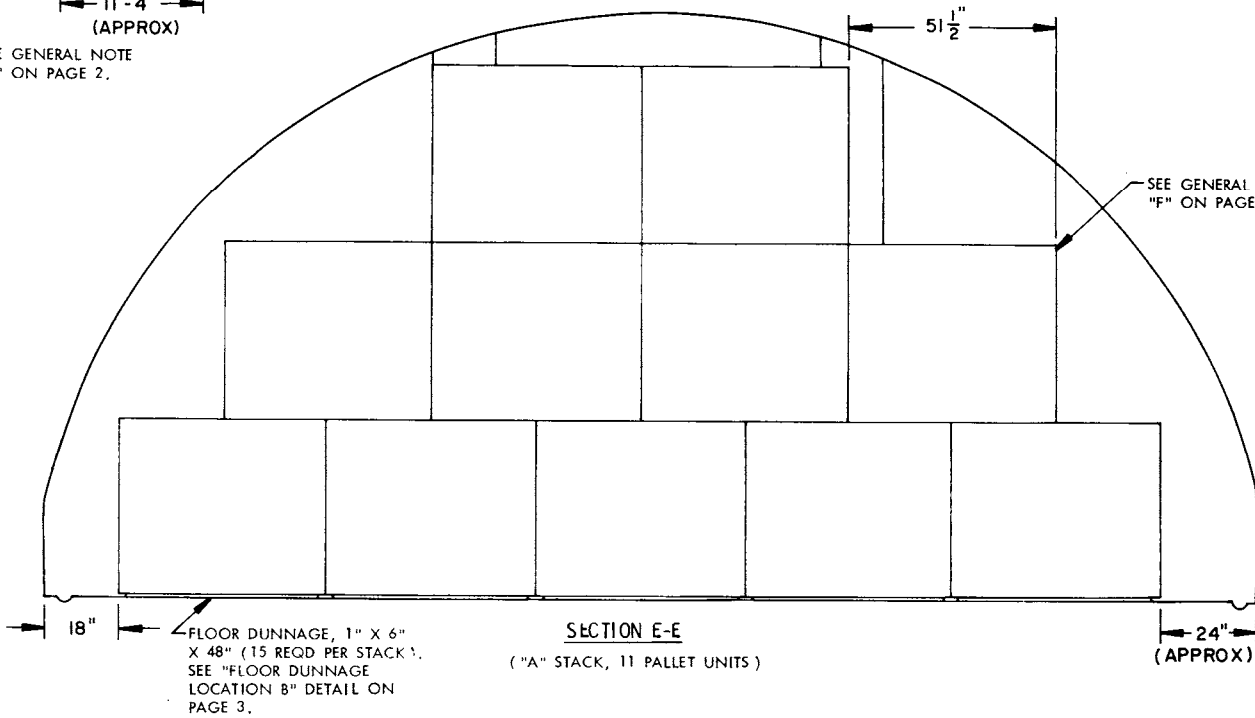
ITEM	QUANTITY
PALLET UNITS	235



PLAN VIEW
(80'-0" LONG)

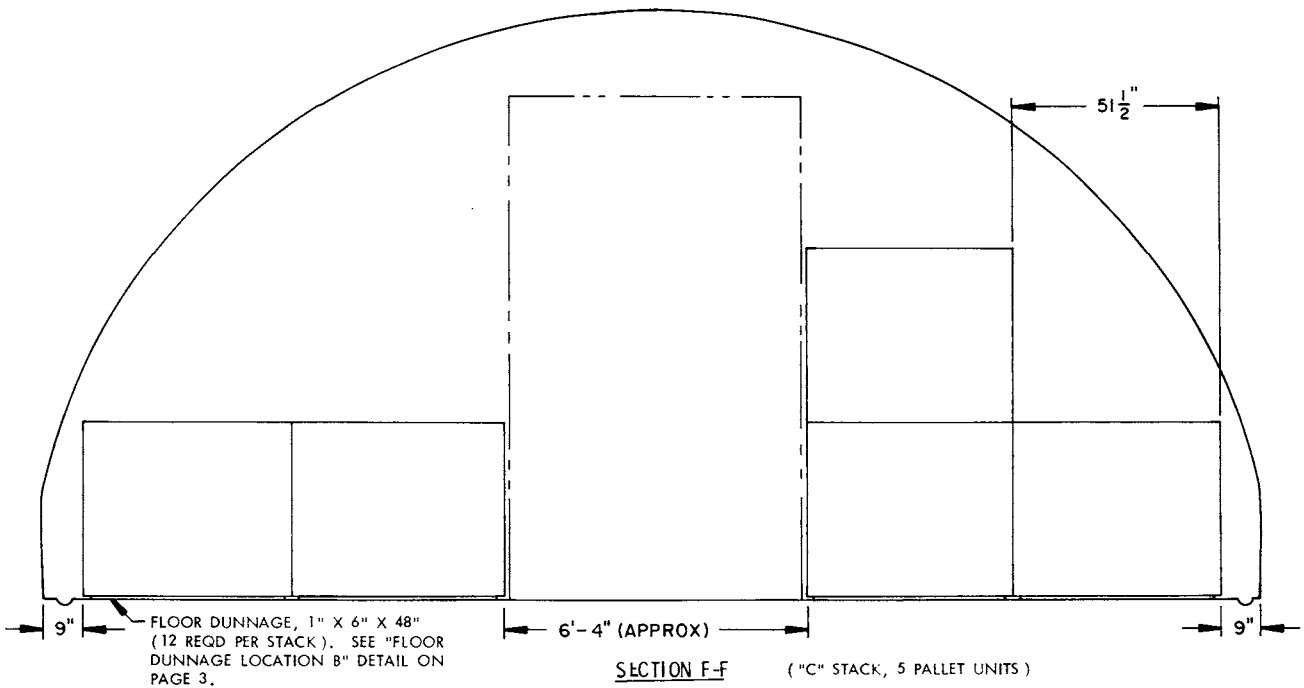
SEE GENERAL NOTE "J" ON PAGE 2.

SEE GENERAL NOTE "F" ON PAGE 2.



SECTION E-E
("A" STACK, 11 PALLET UNITS)

FLOOR DUNNAGE, 1" X 6" X 48" (15 REQD PER STACK). SEE "FLOOR DUNNAGE LOCATION B" DETAIL ON PAGE 3.



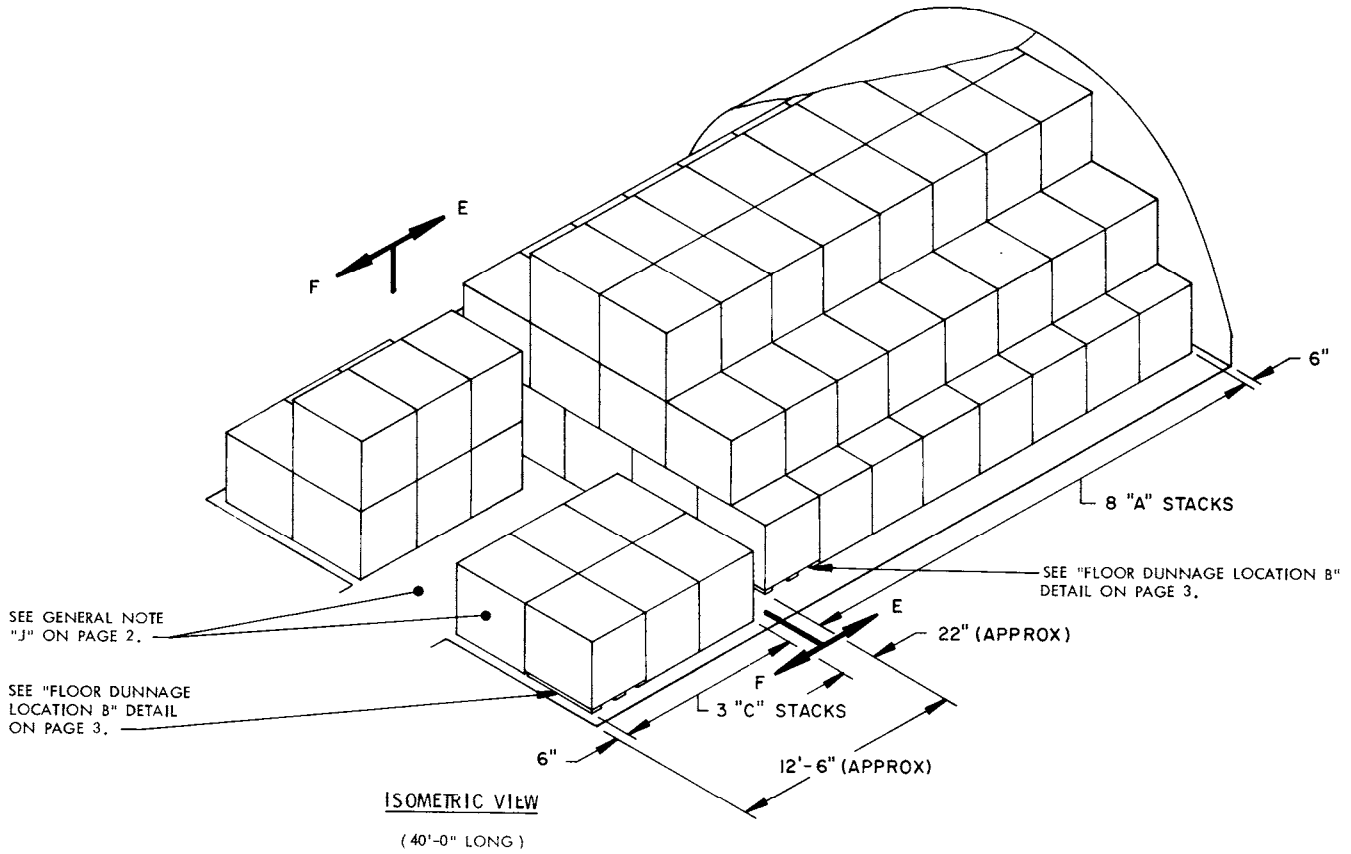
SECTION F-F ("C" STACK, 5 PALLET UNITS)

FLOOR DUNNAGE, 1" X 6" X 48" (12 REQD PER STACK). SEE "FLOOR DUNNAGE LOCATION B" DETAIL ON PAGE 3.

STORAGE IN 40'-0" MAGAZINE

(12'-1-3/4" HIGH)

ITEM QUANTITY
 PALLET UNITS ----- 103



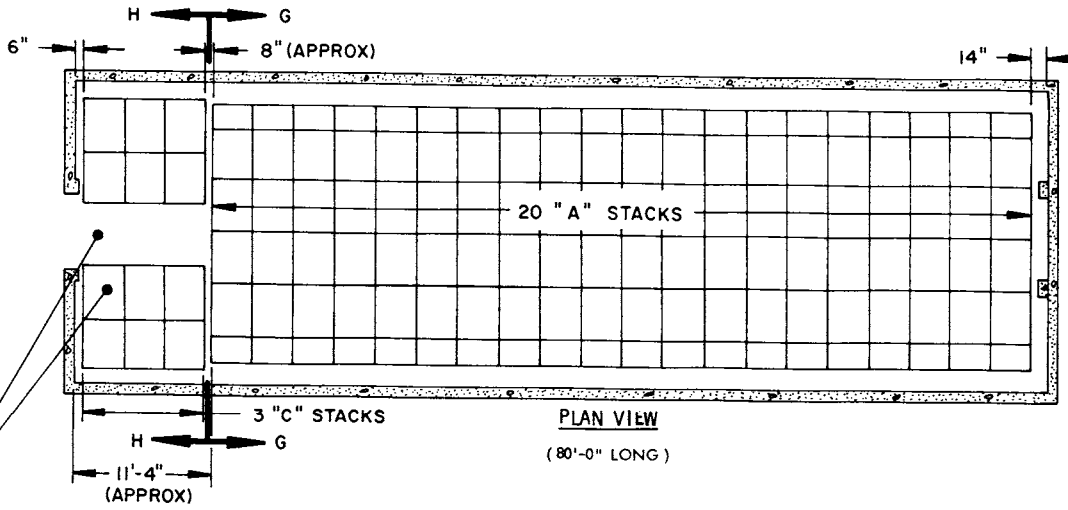
FOR "GENERAL NOTES", AND "MATERIAL SPECIFICATIONS," SEE PAGE 2.

BILL OF MATERIAL (PER STACK)		
TYPE STACK	1" X 6" DUNNAGE LUMBER	
	LINEAR FEET	BOARD FEET
A	60.00	30.00
C	48.00	24.00

STORAGE IN 80'-0" MAGAZINE

(11'-0" HIGH)

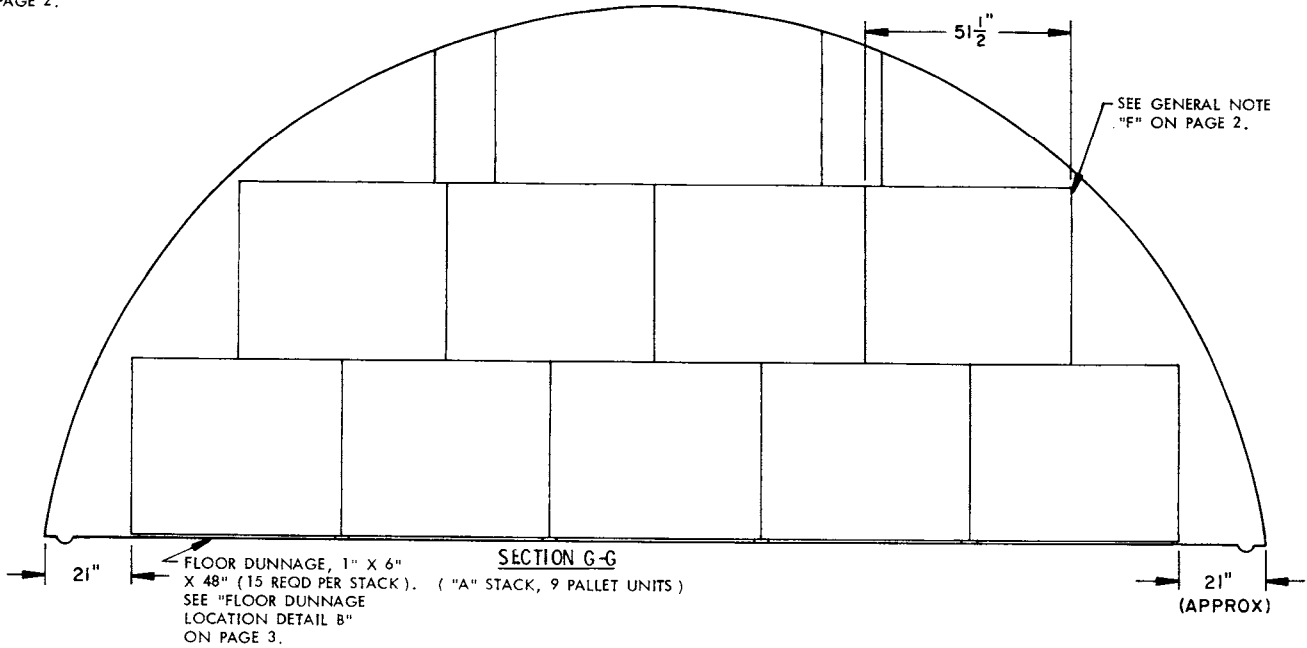
ITEM	QUANTITY
PALLET UNITS	----- 195



PLAN VIEW

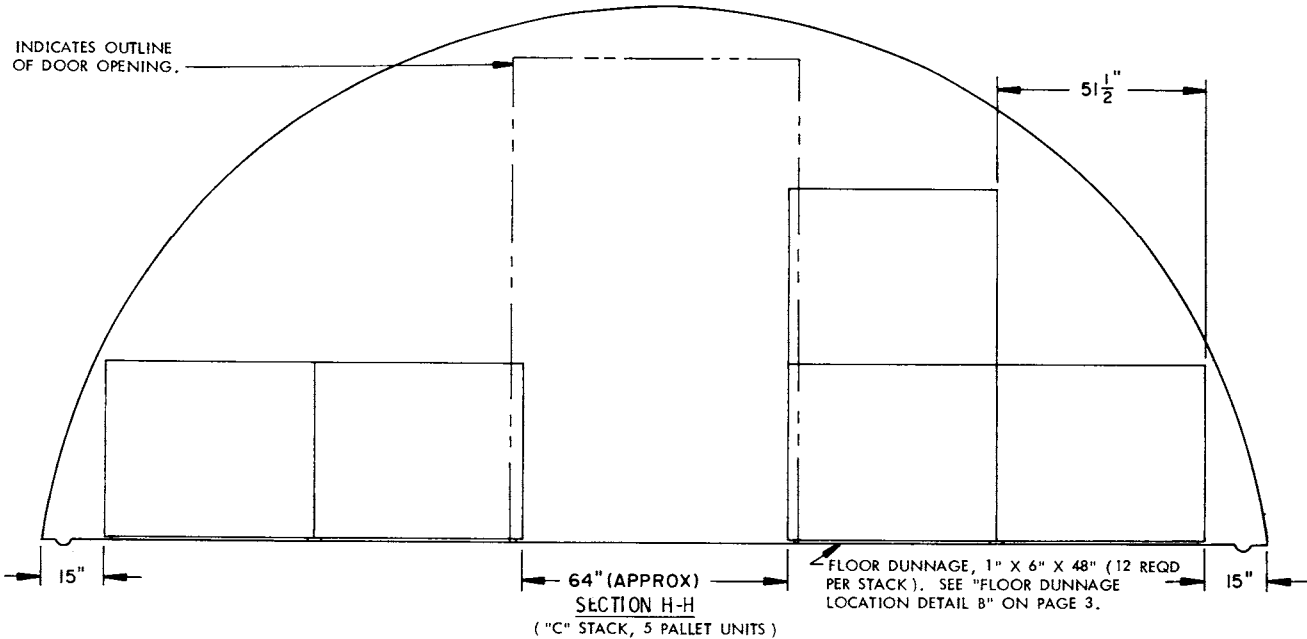
(80'-0" LONG)

SEE GENERAL NOTE "J" ON PAGE 2.



SECTION G-G

SEE GENERAL NOTE "F" ON PAGE 2.



SECTION H-H

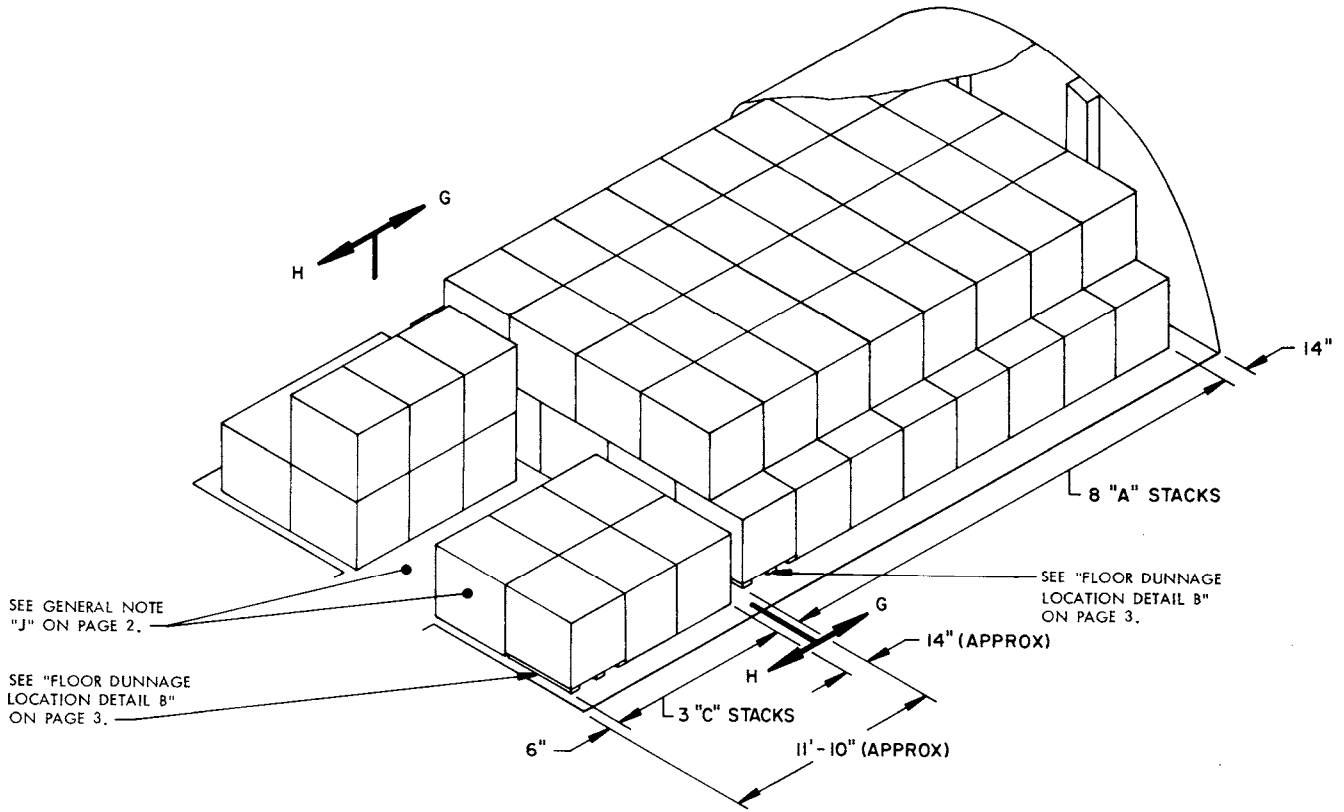
("C" STACK, 5 PALLET UNITS)

STORAGE IN 40'-0" MAGAZINE

(11'-0" HIGH)

ITEM QUANTITY

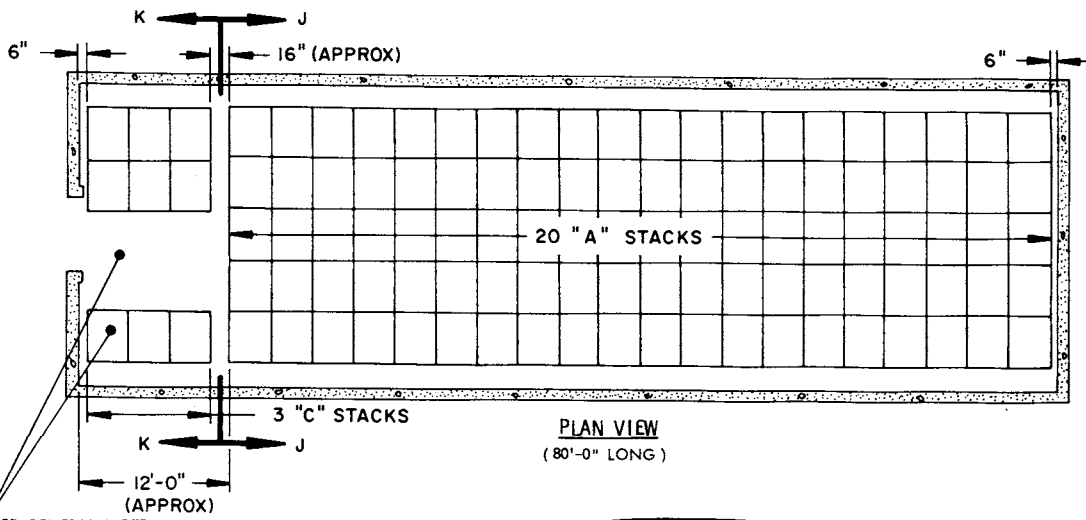
PALLET UNITS ----- 87



ISOMETRIC VIEW
(40'-0" LONG)

FOR "GENERAL NOTES", AND "MATERIAL SPECIFICATIONS," SEE PAGE 2.

BILL OF MATERIAL (PER STACK)		
TYPE STACK	1" X 6" DUNNAGE LUMBER	
	LINEAR FEET	BOARD FEET
A	60.00	30.00
C	48.00	24.00

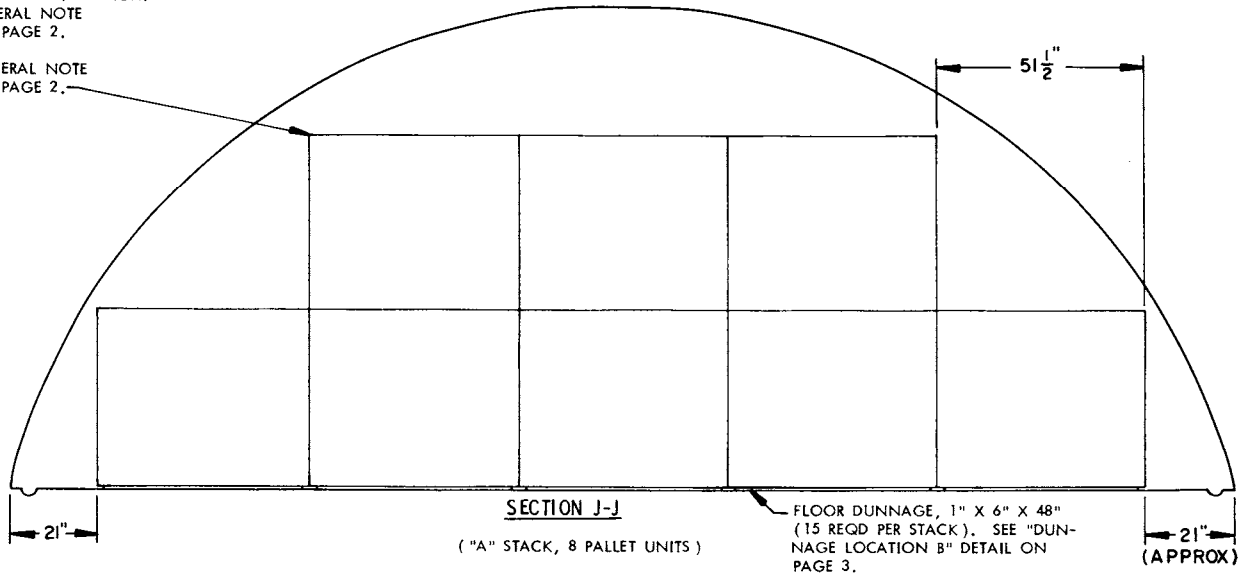


STORAGE IN 80'-0" L MAGAZINE

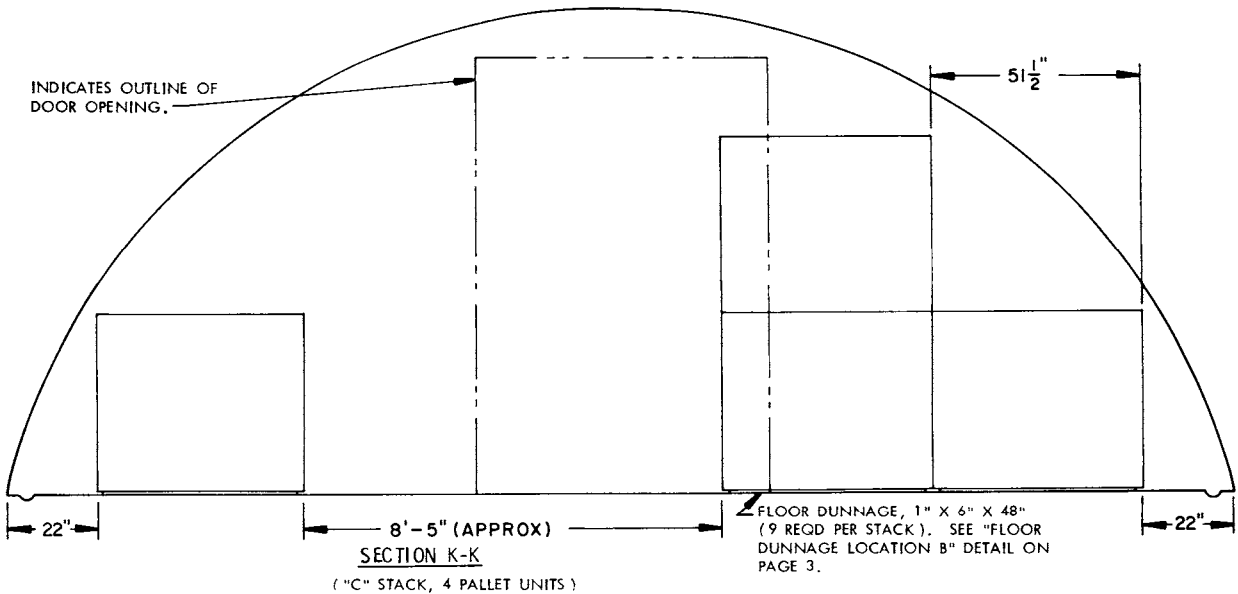
ITEM	QUANTITY
PALLET UNITS	172

SEE GENERAL NOTE "J" ON PAGE 2.

SEE GENERAL NOTE "F" ON PAGE 2.



INDICATES OUTLINE OF DOOR OPENING.

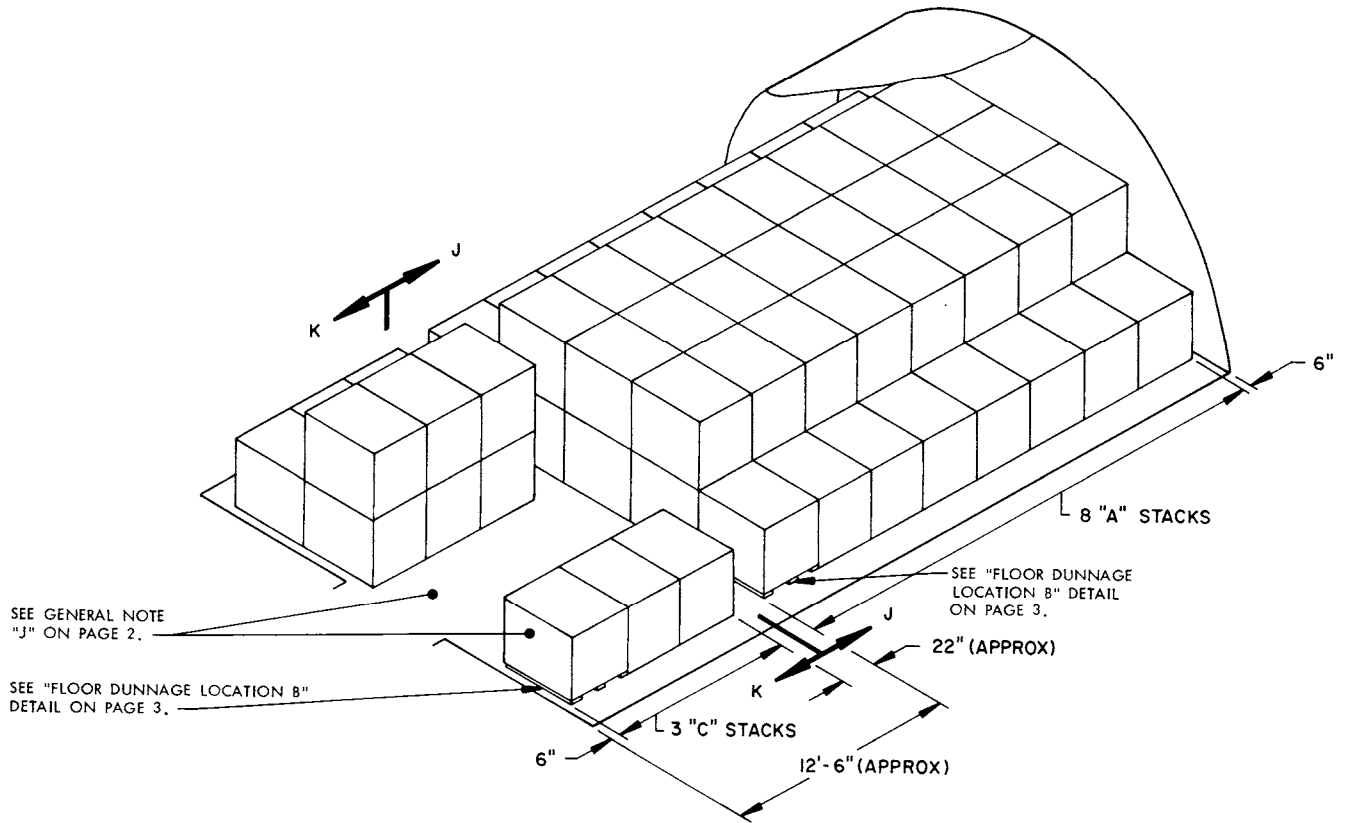


STORAGE IN 40'-0" L MAGAZINE

(10'-0" HIGH)

ITEM QUANTITY

PALLET UNITS ----- 76

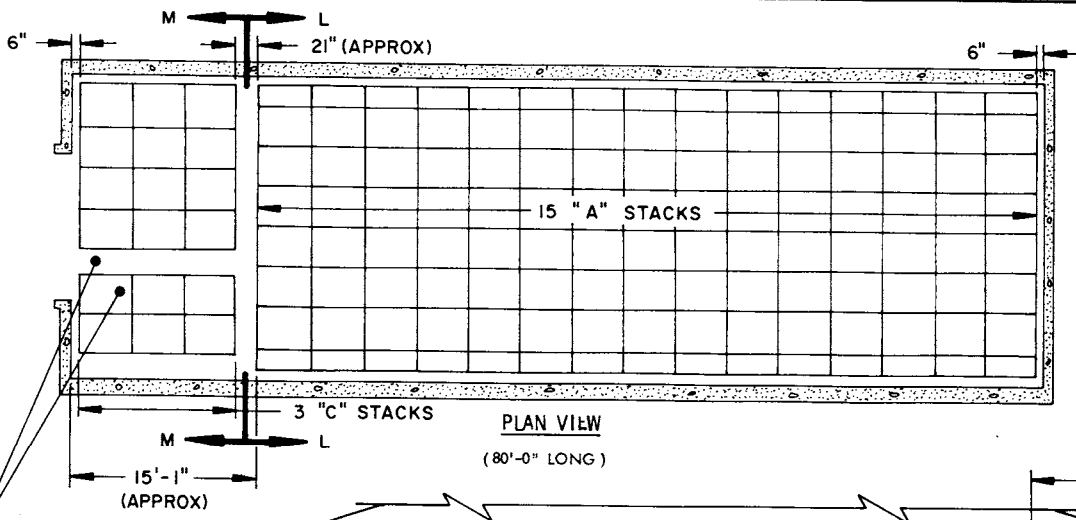


ISOMETRIC VIEW

(40'-0" LONG)

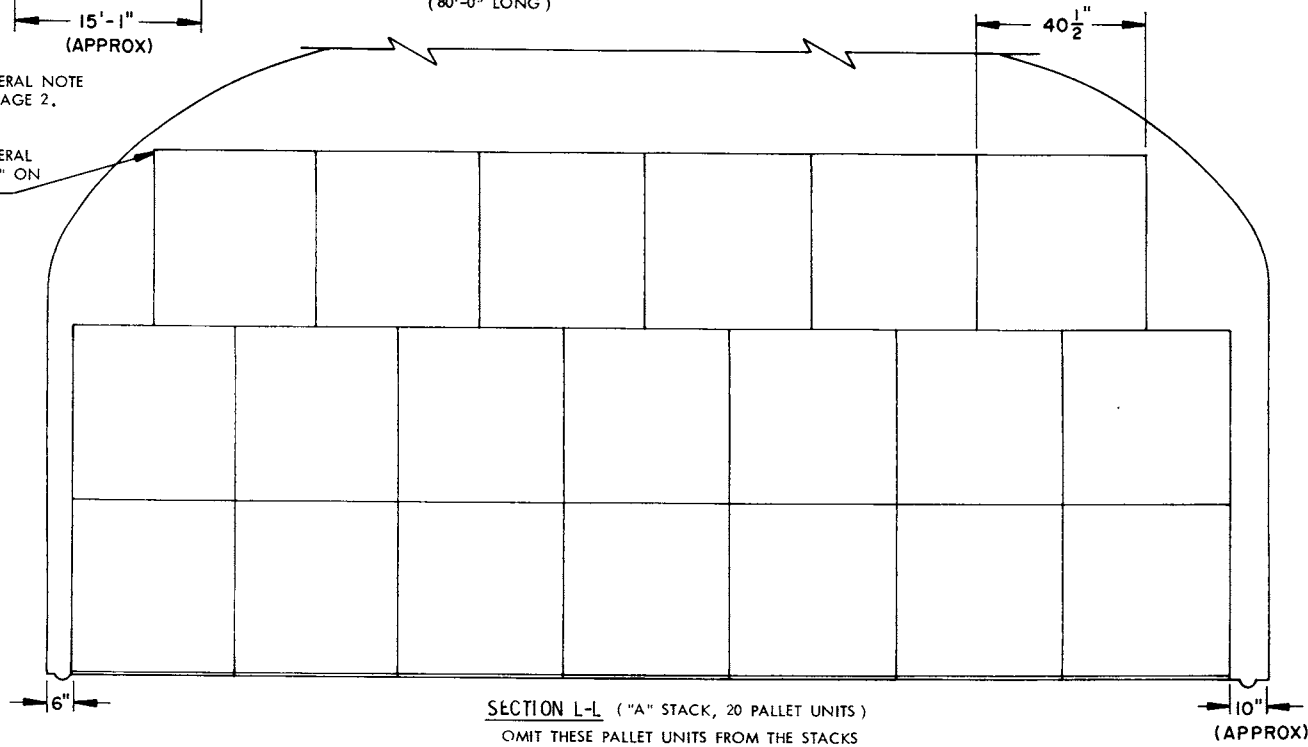
FOR "GENERAL NOTES", AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL (PER STACK)		
TYPE STACK	1" X 6" DUNNAGE LUMBER	
	LINEAR FEET	BOARD FEET
A	60.00	30.00
C	36.00	18.00

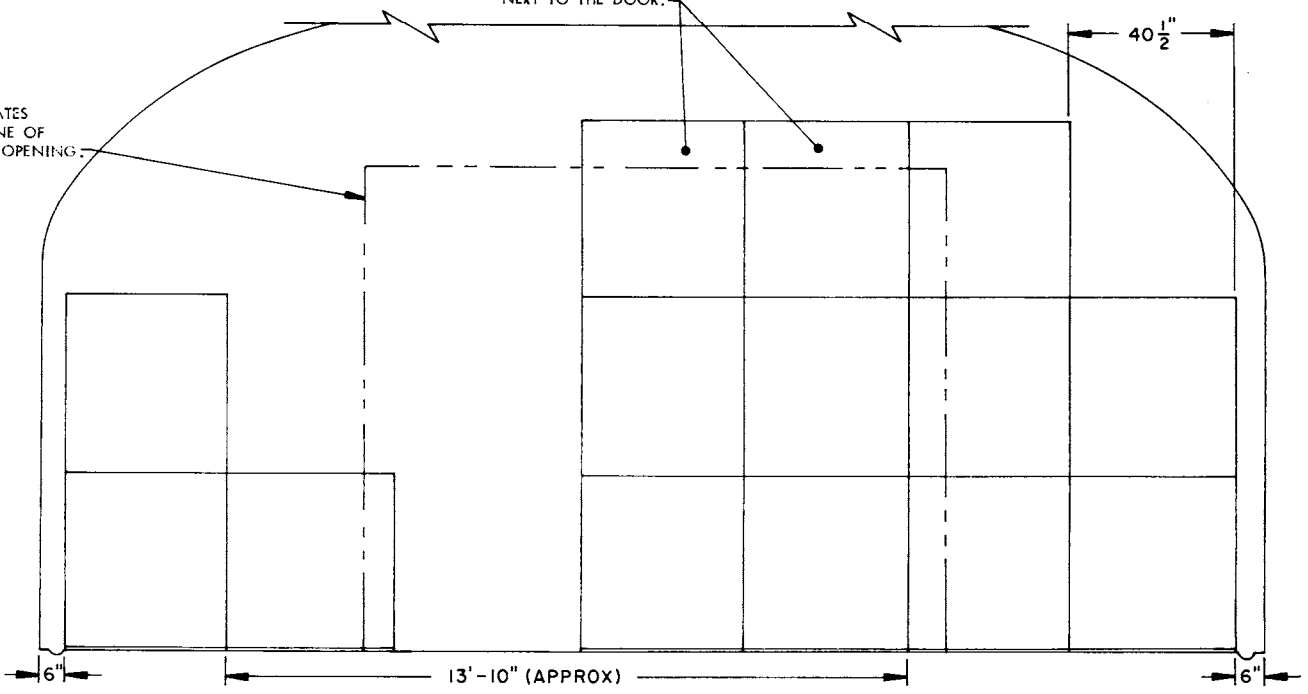


SEE GENERAL NOTE "J" ON PAGE 2.

SEE GENERAL NOTE "F" ON PAGE 2.



INDICATES OUTLINE OF DOOR OPENING.

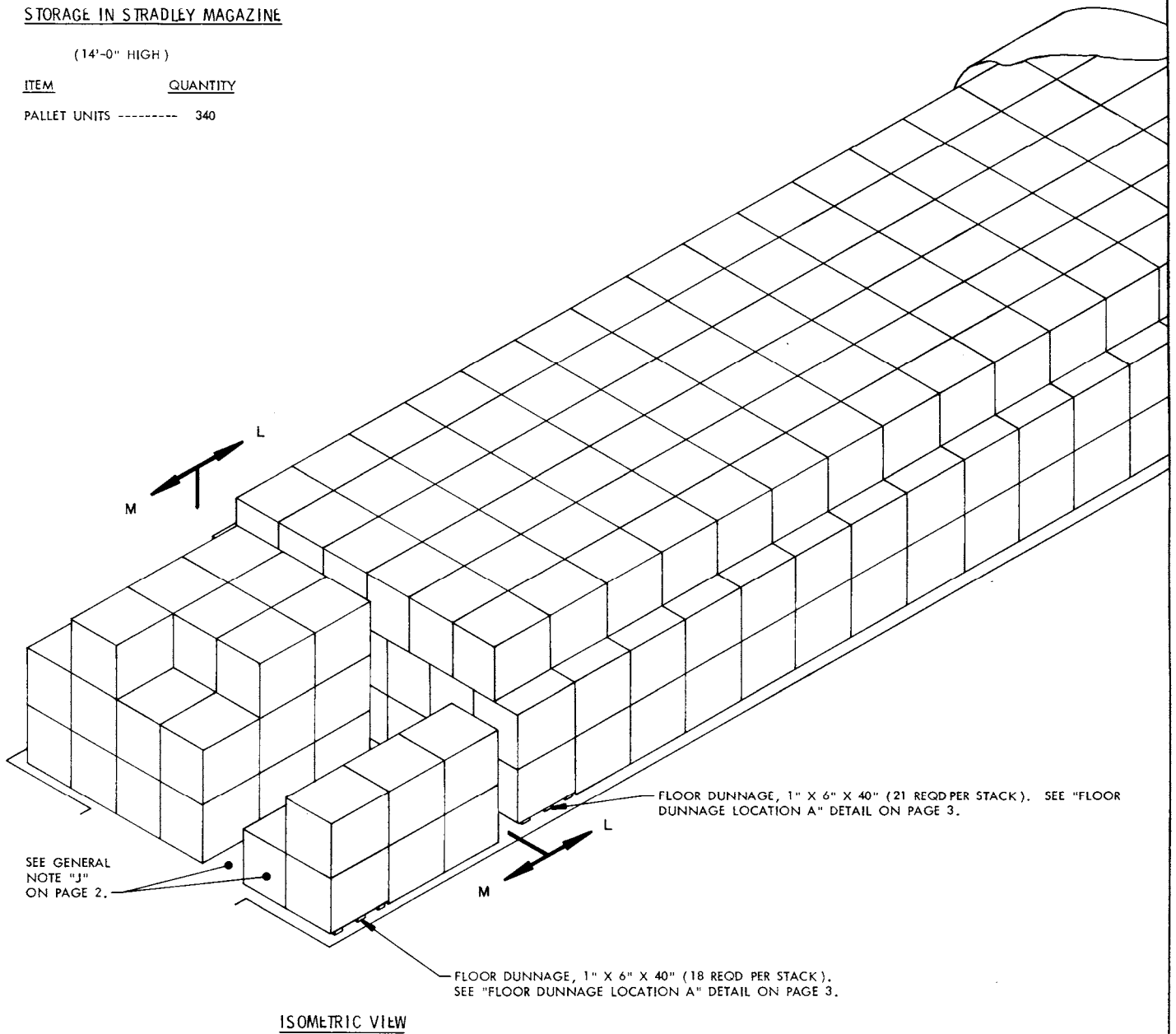


STORAGE IN STRADLEY MAGAZINE

(14'-0" HIGH)

ITEM QUANTITY

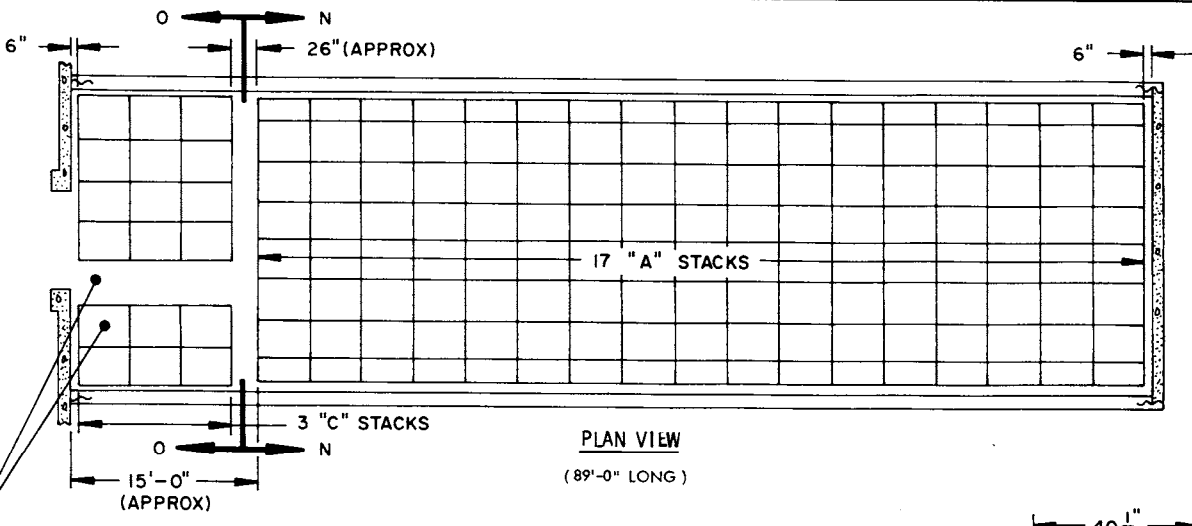
PALLET UNITS ----- 340



ISOMETRIC VIEW

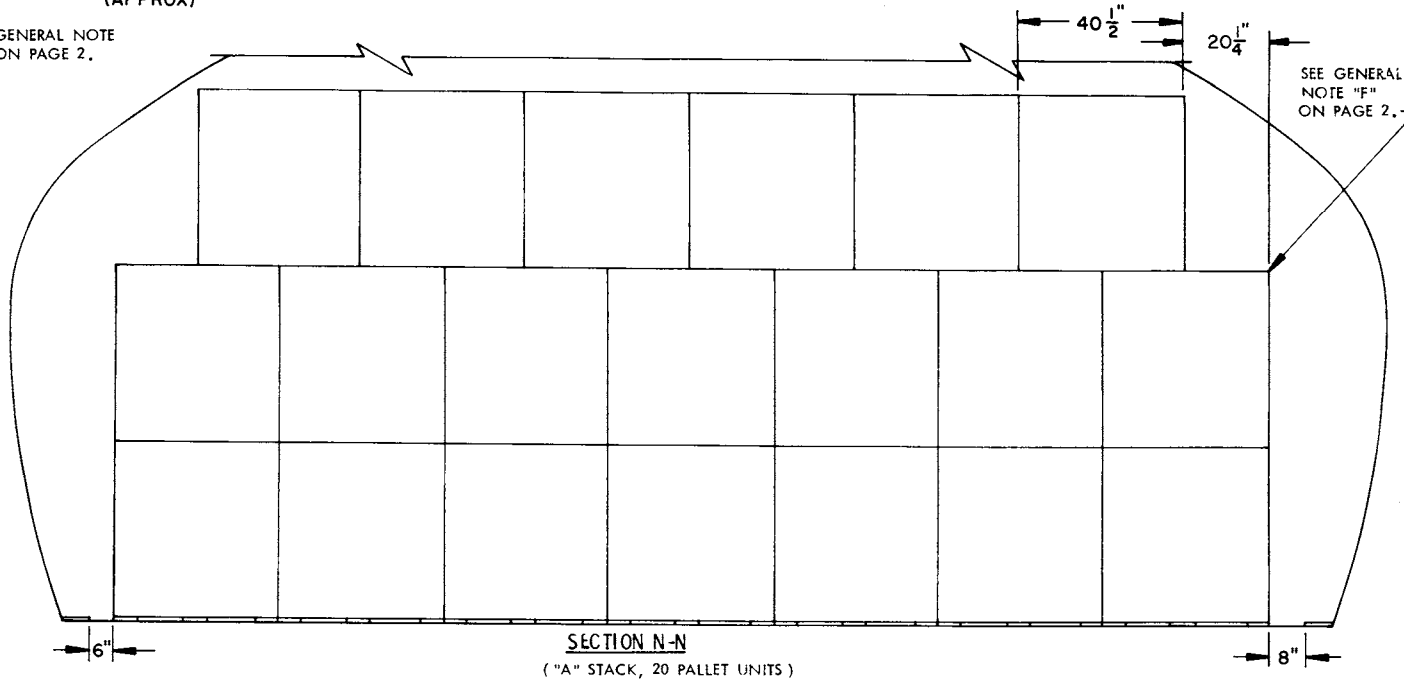
FOR "GENERAL NOTES", AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL (PER STACK)		
TYPE STACK	1" X 6" DUNNAGE LUMBER	
	LINEAR FEET	BOARD FEET
A	70.00	35.00
C	60.00	30.00



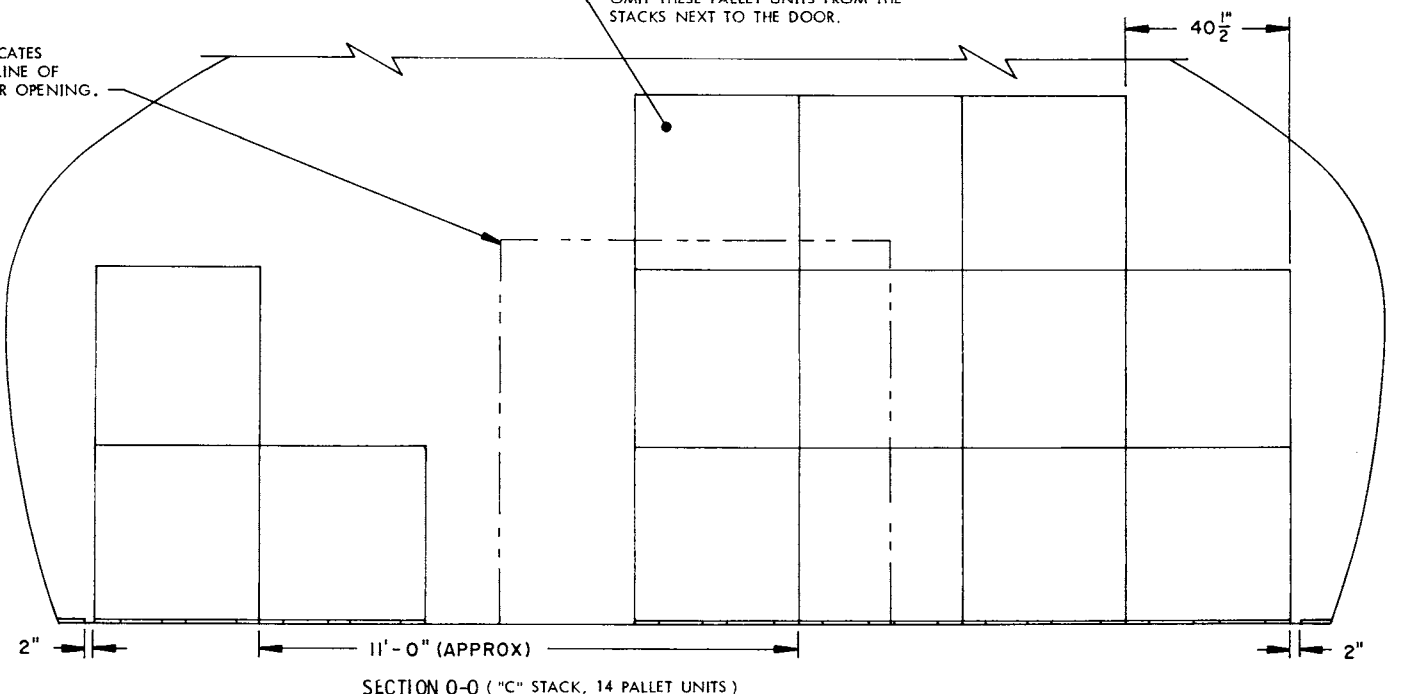
SEE GENERAL NOTE "J" ON PAGE 2.

SEE GENERAL NOTE "F" ON PAGE 2.



INDICATES OUTLINE OF DOOR OPENING.

OMIT THESE PALLET UNITS FROM THE STACKS NEXT TO THE DOOR.

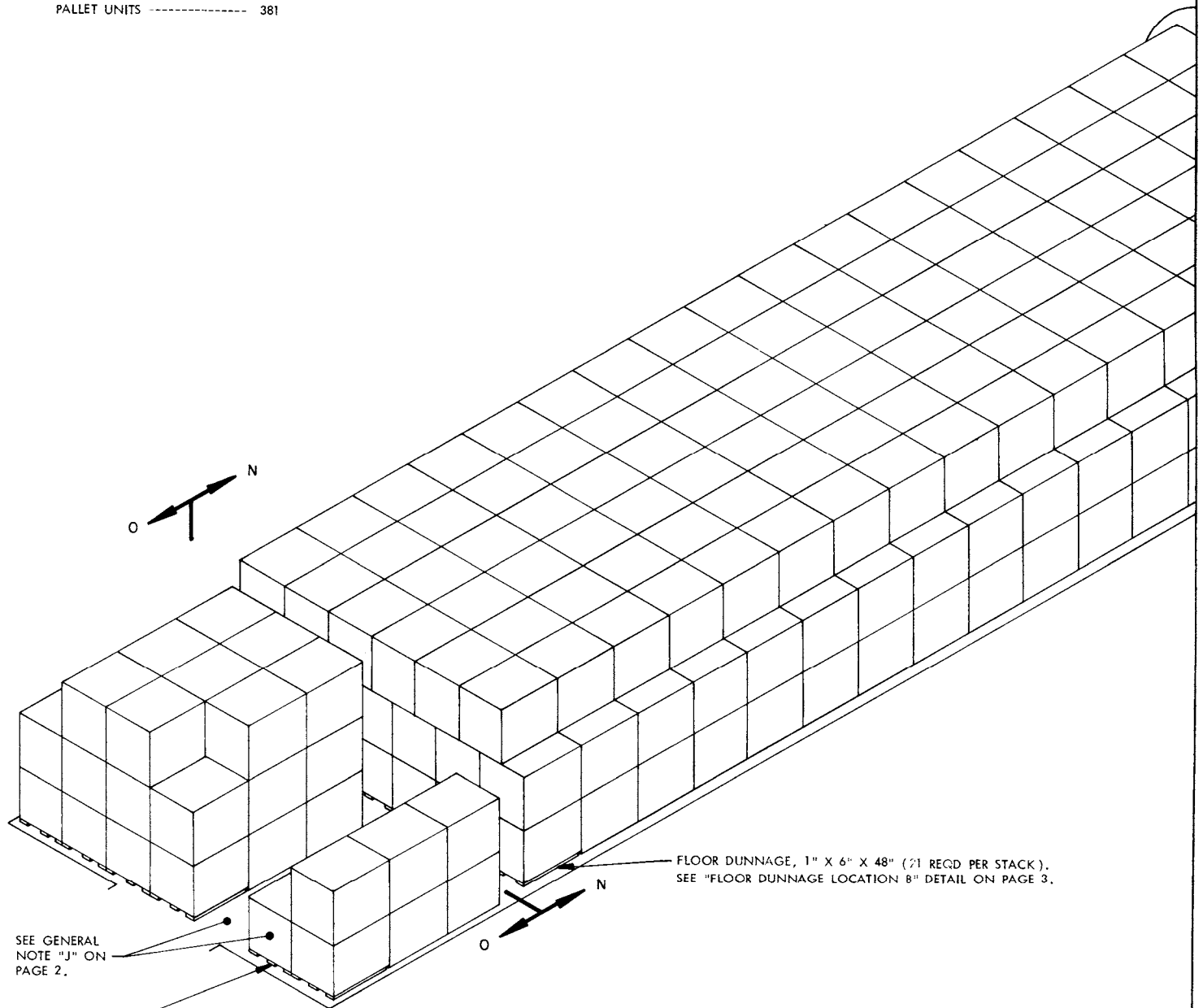


STORAGE IN OVAL ARCH MAGAZINE

(89'-0" LONG)

ITEM QUANTITY

PALLET UNITS ----- 381



ISOMETRIC VIEW

SEE GENERAL NOTE "J" ON PAGE 2.

FLOOR DUNNAGE, 1" X 6" X 48" (21 REQD PER STACK). SEE "FLOOR DUNNAGE LOCATION B" DETAIL ON PAGE 3.

FLOOR DUNNAGE, 1" X 6" X 48" (18 REQD PER STACK). SEE "FLOOR DUNNAGE LOCATION B" DETAIL ON PAGE 3.

FOR "GENERAL NOTES", AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL (PER STACK)		
TYPE STACK	1" X 6" DUNNAGE LUMBER	
	LINEAR FEET	BOARD FEET
A	84.00	42.00
C	72.00	36.00

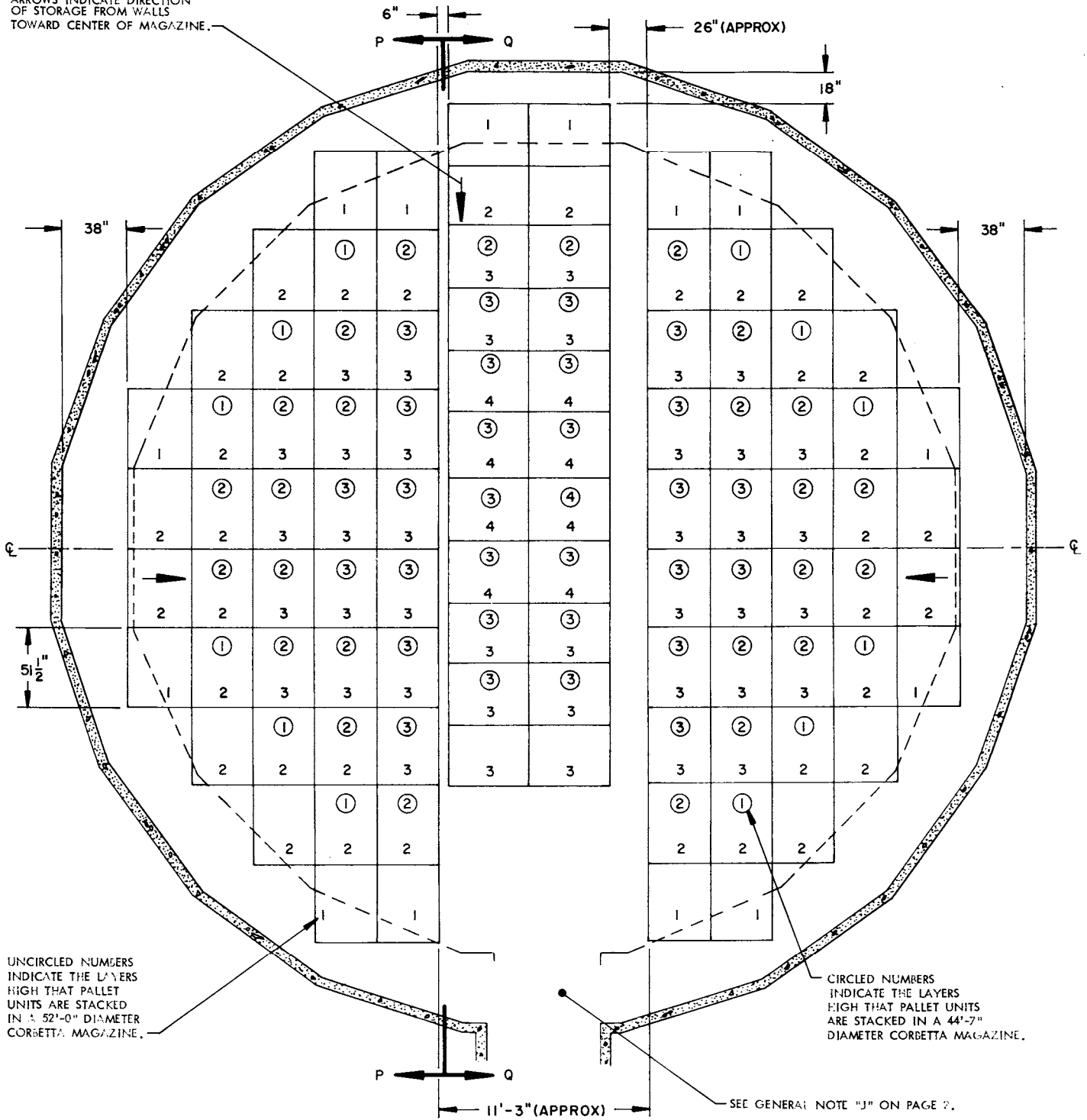
STORAGE IN 44'-7" DIA CORBETTA MAGAZINE

ITEM QUANTITY
 PALLET UNITS ----- 156

STORAGE IN 52'-0" DIA CORBETTA MAGAZINE

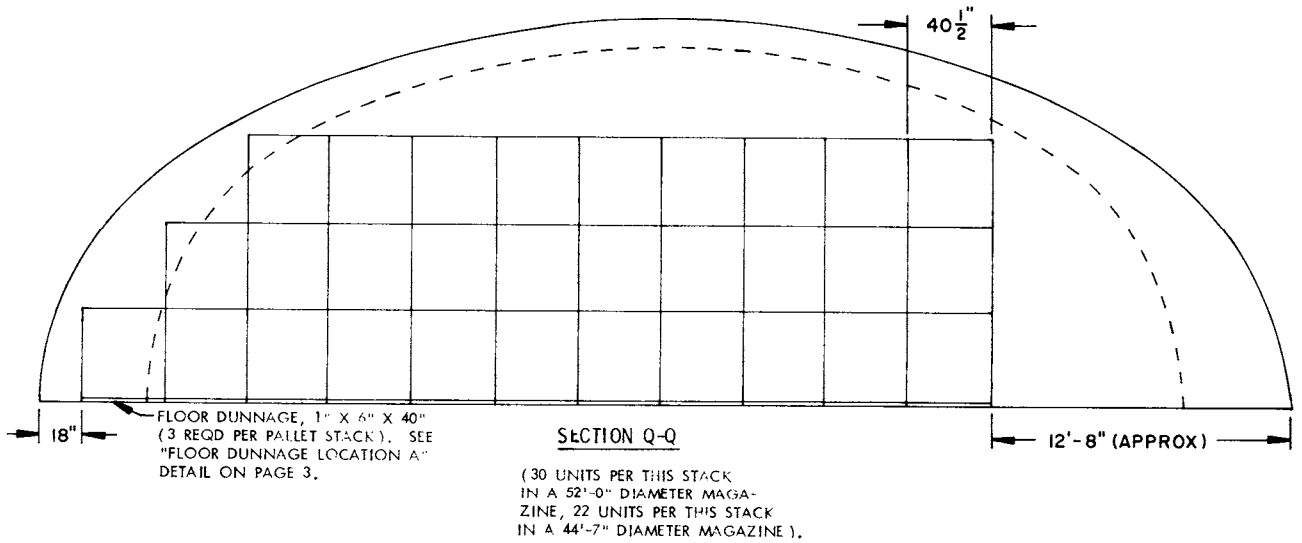
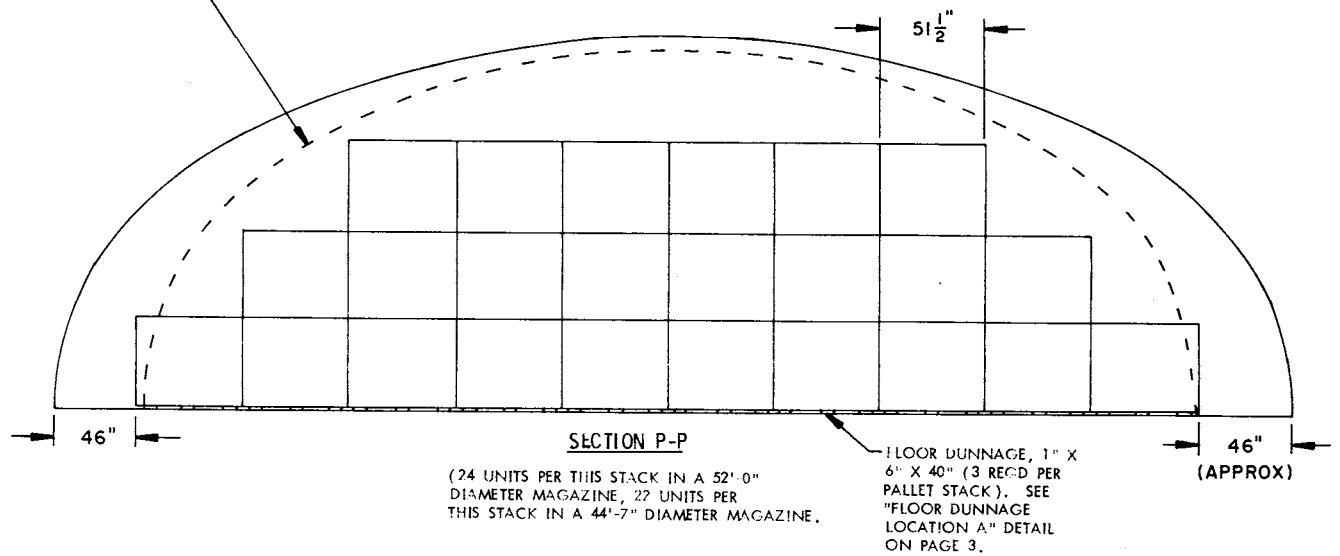
ITEM QUANTITY
 PALLET UNITS ----- 240

ARROWS INDICATE DIRECTION OF STORAGE FROM WALLS TOWARD CENTER OF MAGAZINE.



PLAN VIEW

INDICATES OUTLINE OF
44'-7" DIAMETER
CORBETTA MAGAZINE.



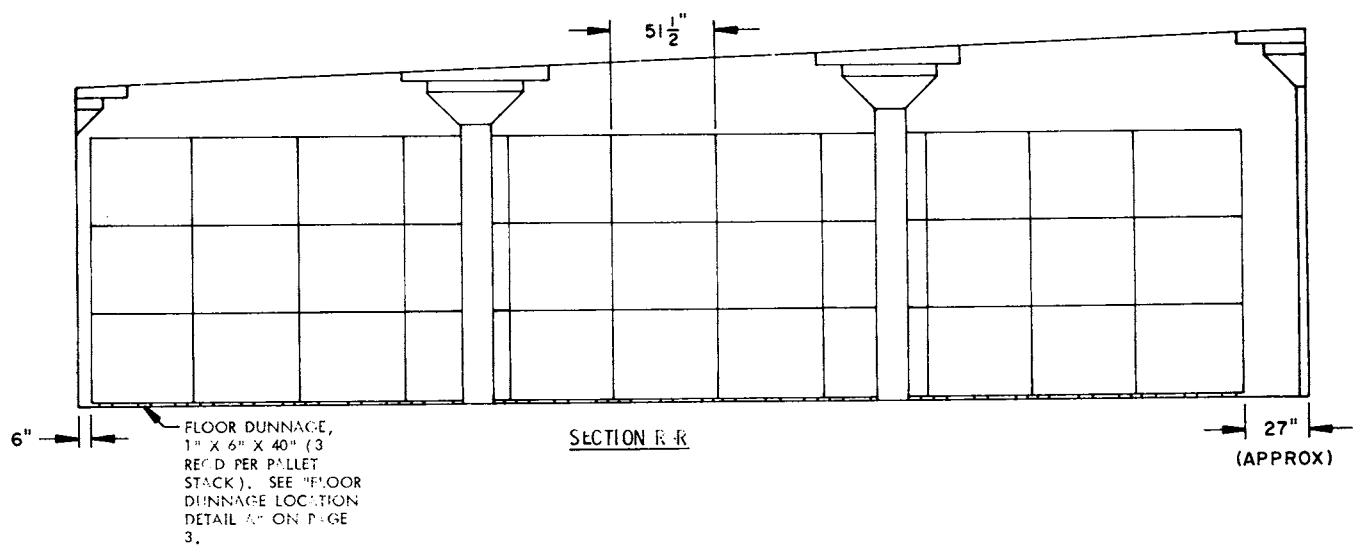
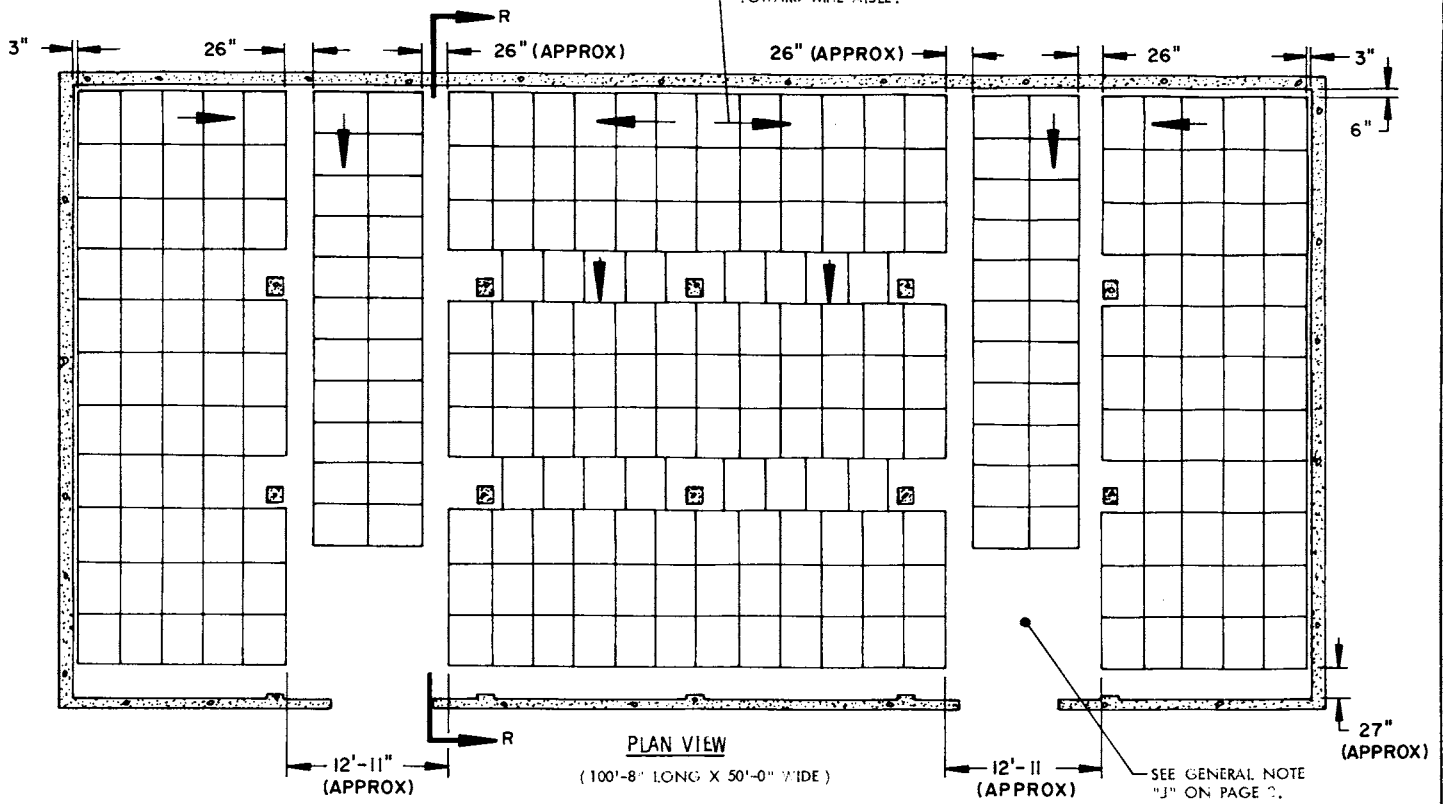
FOR "GENERAL NOTES", AND "MATERIAL SPECIFICATIONS," SEE PAGE 2.

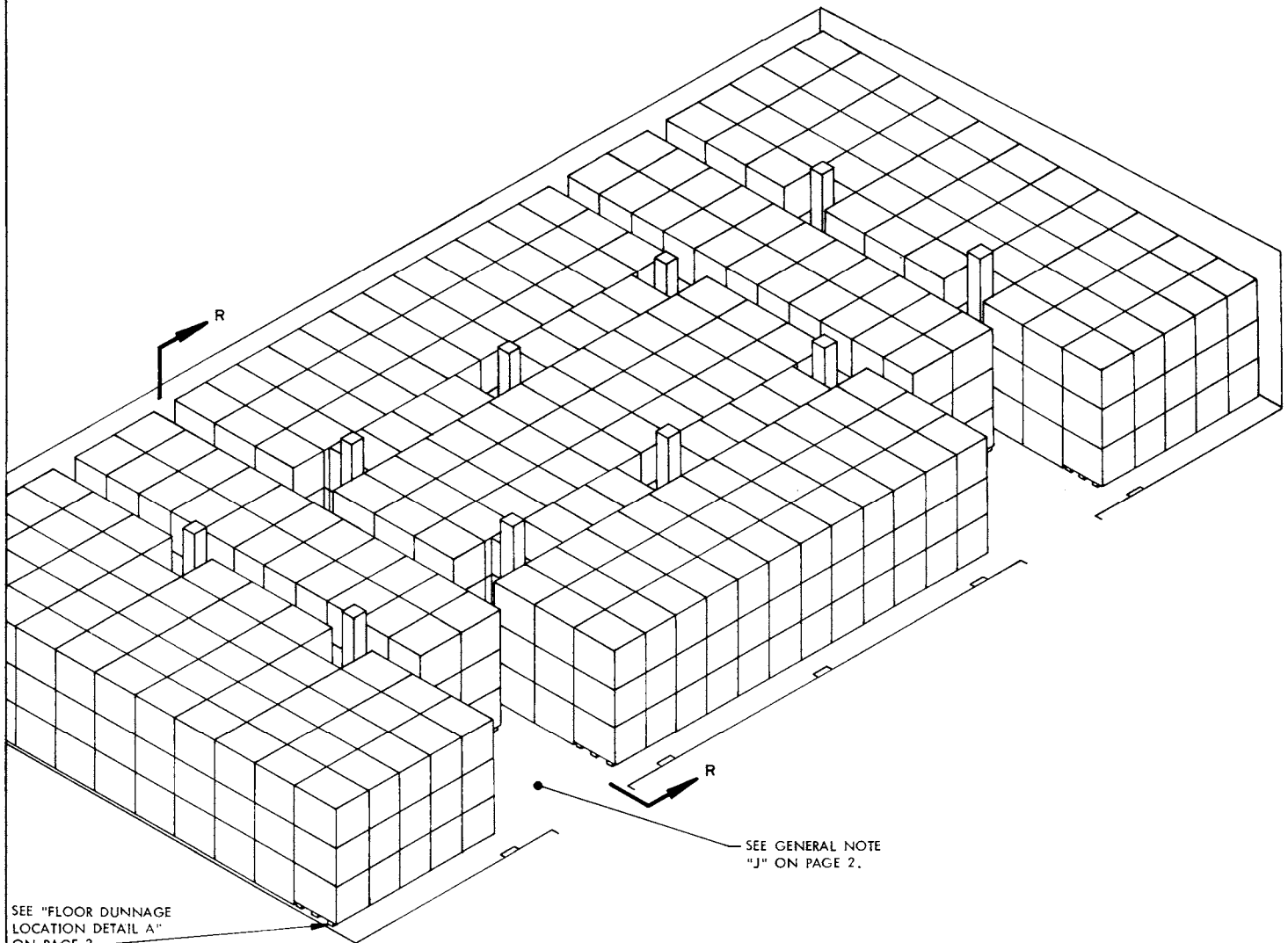
SPECIAL NOTE:

THE PRINCIPLES OF STORAGE IN A 52'-0" DIAMETER CORBETTA MAGAZINE CAN ALSO BE APPLIED FOR STORAGE IN 44'-7" DIAMETER OR OTHER DIAMETER CORBETTA MAGAZINE. SOME PALLET STACKS MUST BE OMITTED AND PALLET UNITS MAY NEED TO BE OMITTED FROM SOME PALLET STACKS TO PROVIDE THE NECESSARY CLEARANCE FROM THE MAGAZINE WALL.

BILL OF MATERIAL (PER FIRST LAYER PALLET UNIT)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	10.00	5.00

ARROWS INDICATE DIRECTION OF STORAGE FROM WALLS TOWARD MHE AISLE.





ISOMETRIC VIEW

(100'-8" LONG X 50'-0" WIDE)

SEE "FLOOR DUNNAGE LOCATION DETAIL A" ON PAGE 3.

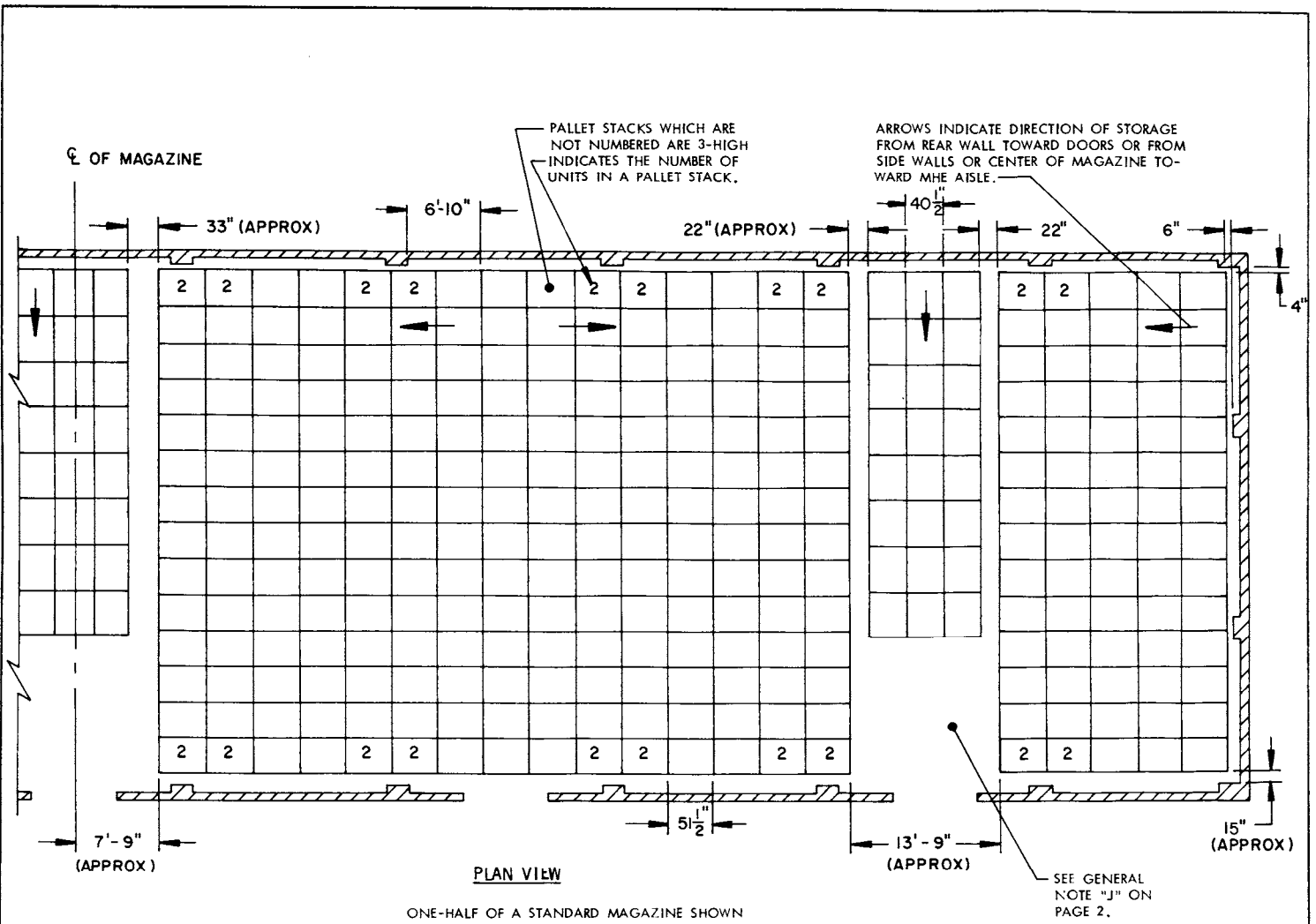
SEE GENERAL NOTE "J" ON PAGE 2.

FOR "GENERAL NOTES", AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL (PER FIRST LAYER UNIT)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	10	5

STORAGE IN 100'-8" L X 50'-0" W MAGAZINE

<u>ITEM</u>	<u>QUANTITY</u>
PALLET UNITS -----	822

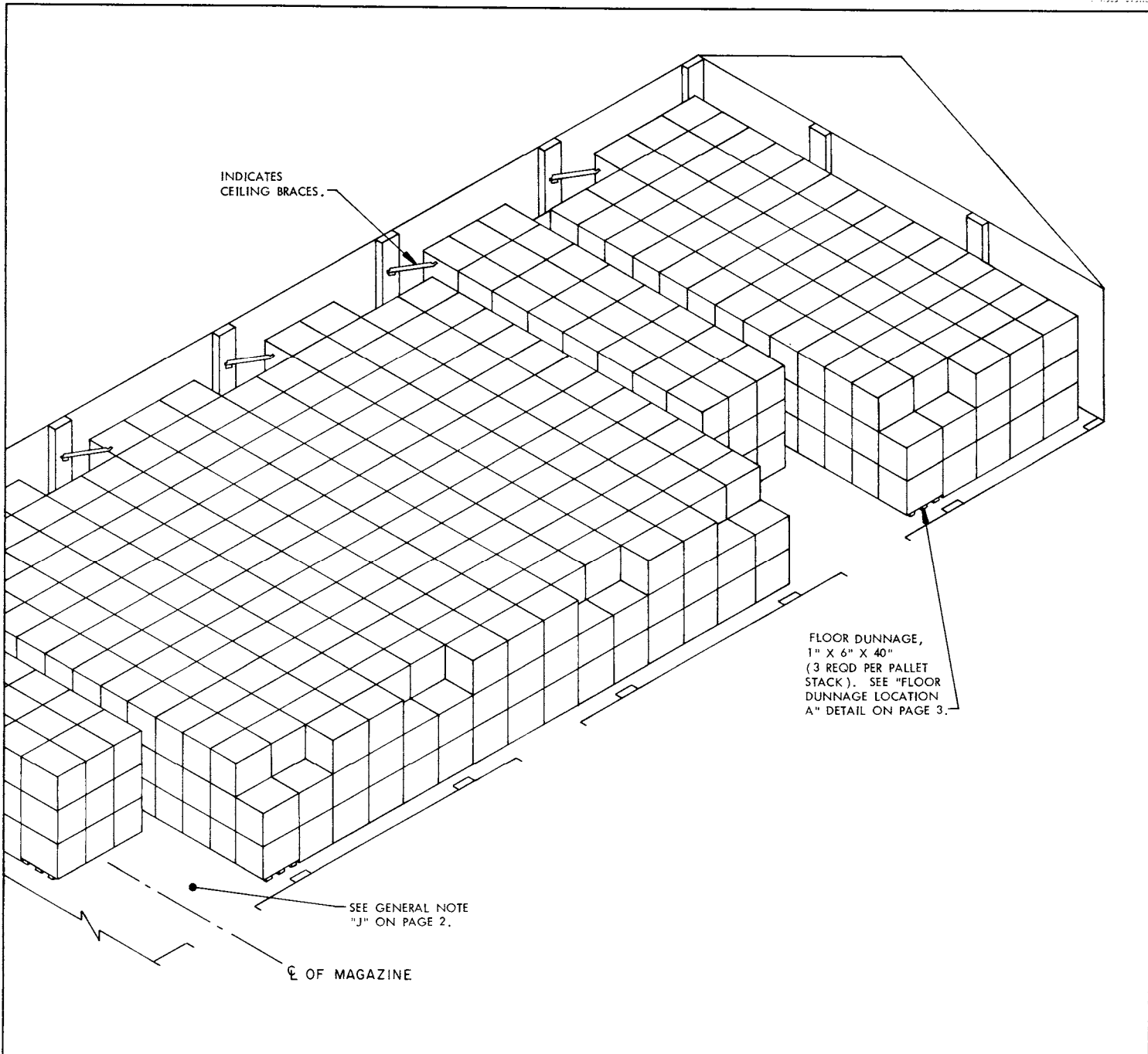


STORAGE AS SHOWN

ONE HALF OF A STANDARD MAGAZINE

ITEM	QUANTITY
PALLET UNITS -----	928

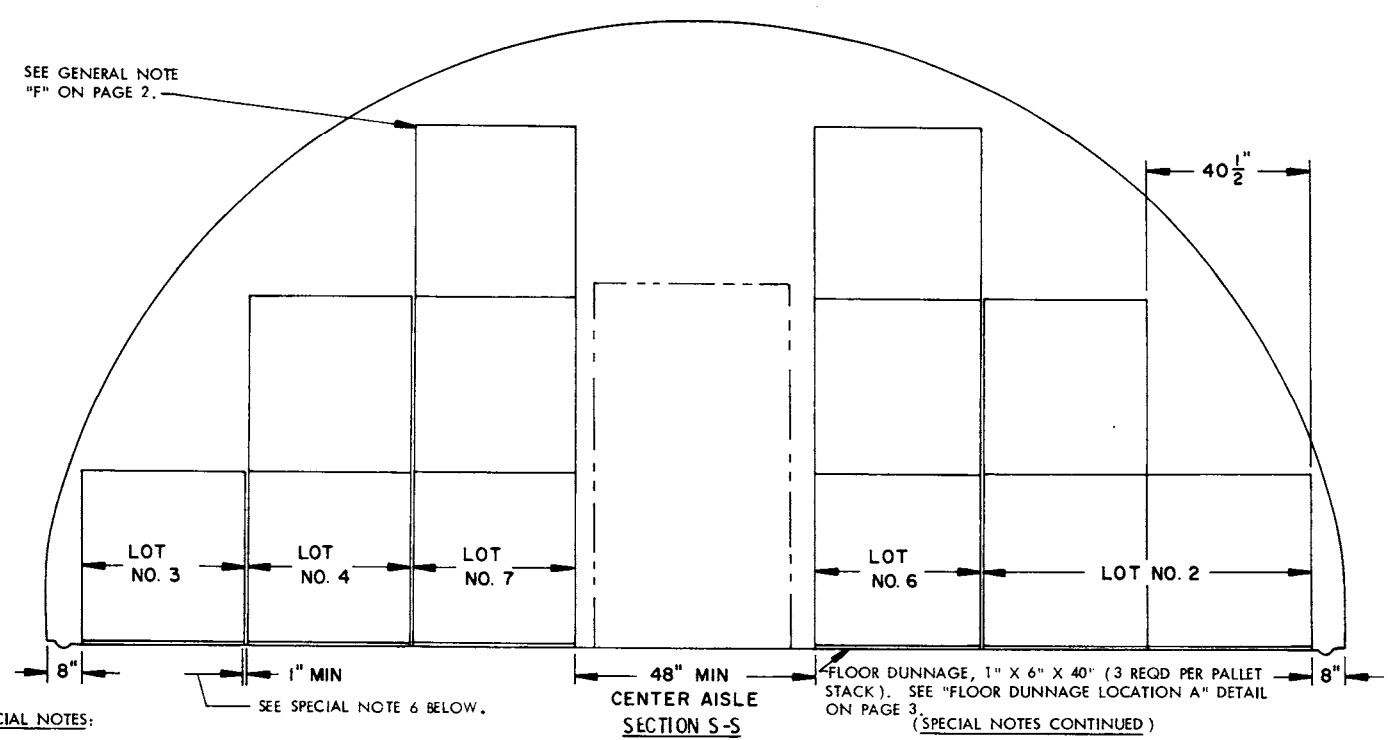
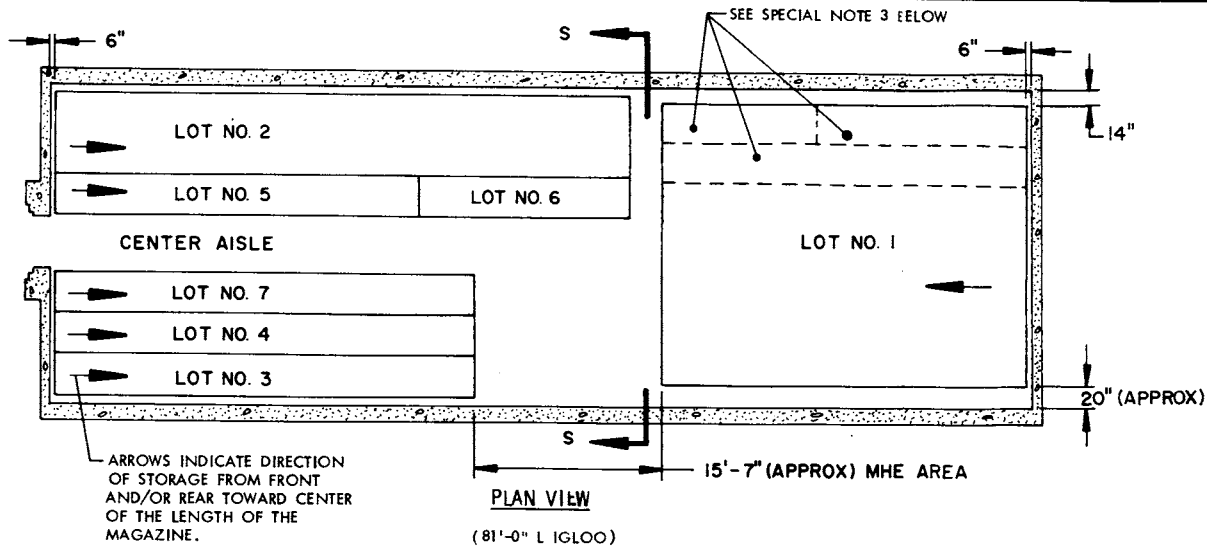
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.



ISOMETRIC VIEW

ONE HALF OF A STANDARD MAGAZINE SHOWN

BILL OF MATERIAL (PER FIRST LAYER UNIT)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	10	5

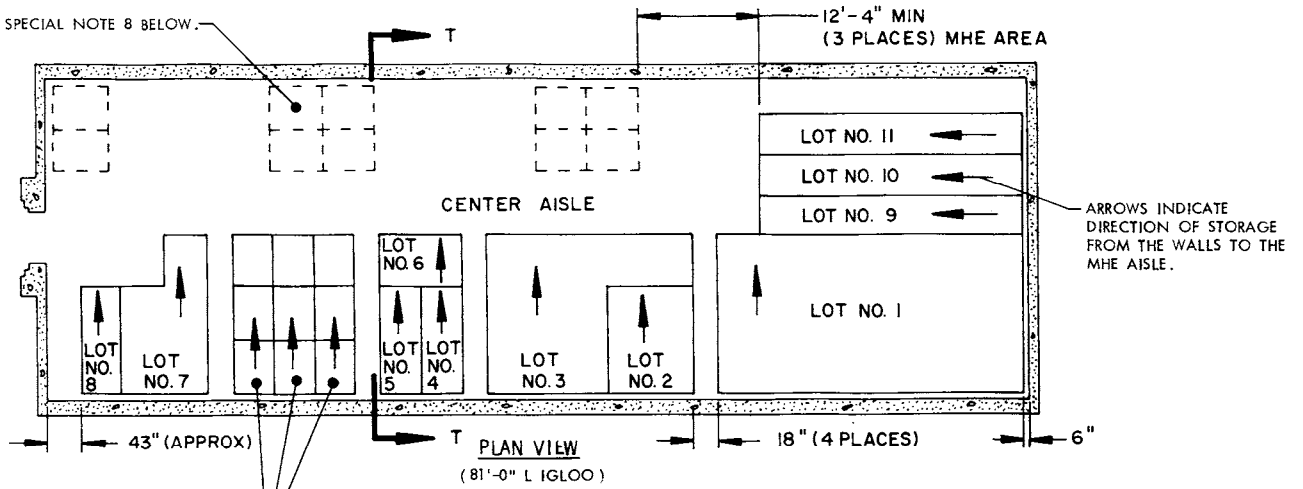


SPECIAL NOTES:

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY, AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENTER AISLE WILL NOT BE REQUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
5. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
7. A 15'-7" MHE OPERATING AREA IS SHOWN. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON EACH SIDE OF MAGAZINE) IS TO BE AT LEAST 48" WIDE. A SLIGHTLY WIDER AISLE WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.

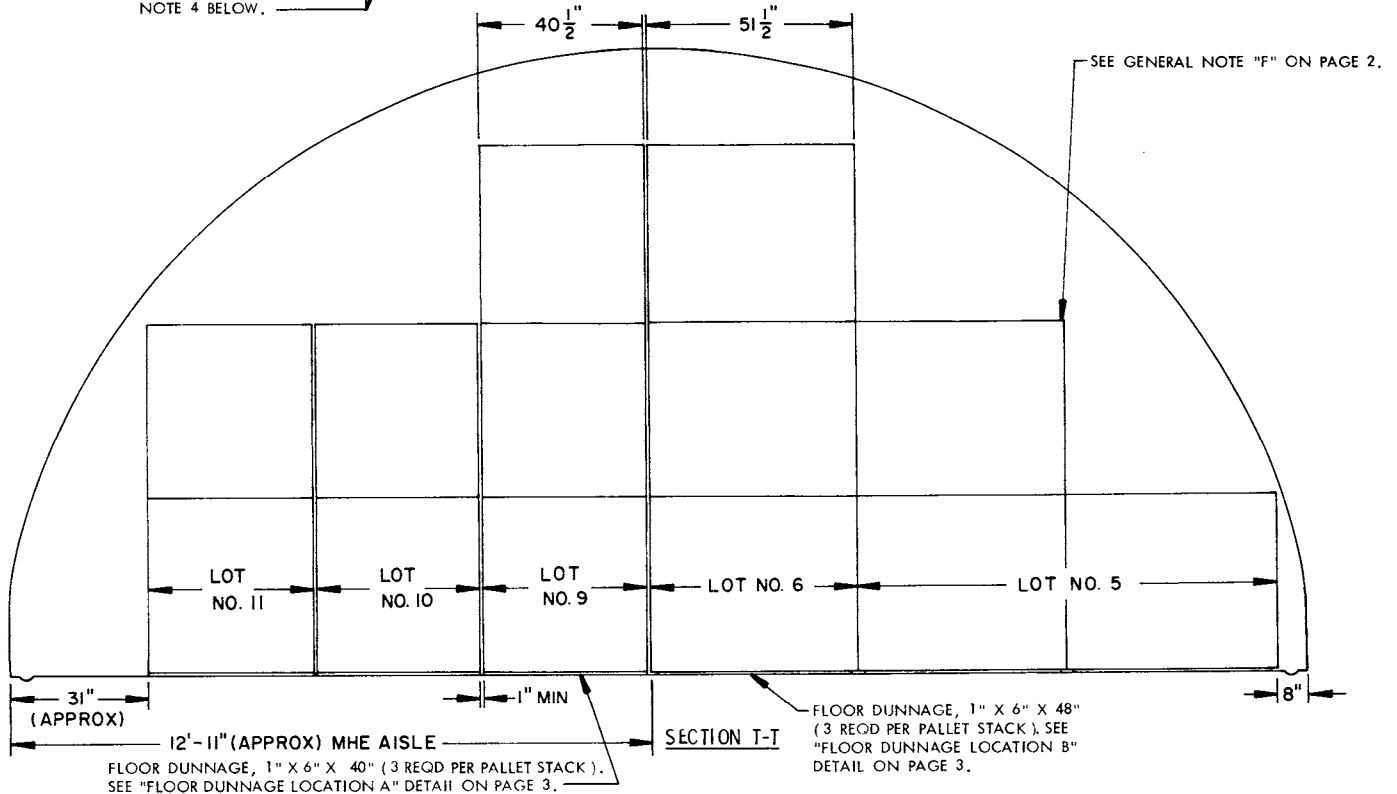
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SEE SPECIAL NOTE 8 BELOW.



MIXED-LOT PALLET UNITS. SEE SPECIAL NOTE 4 BELOW.

ARROWS INDICATE DIRECTION OF STORAGE FROM THE WALLS TO THE MHE AISLE.



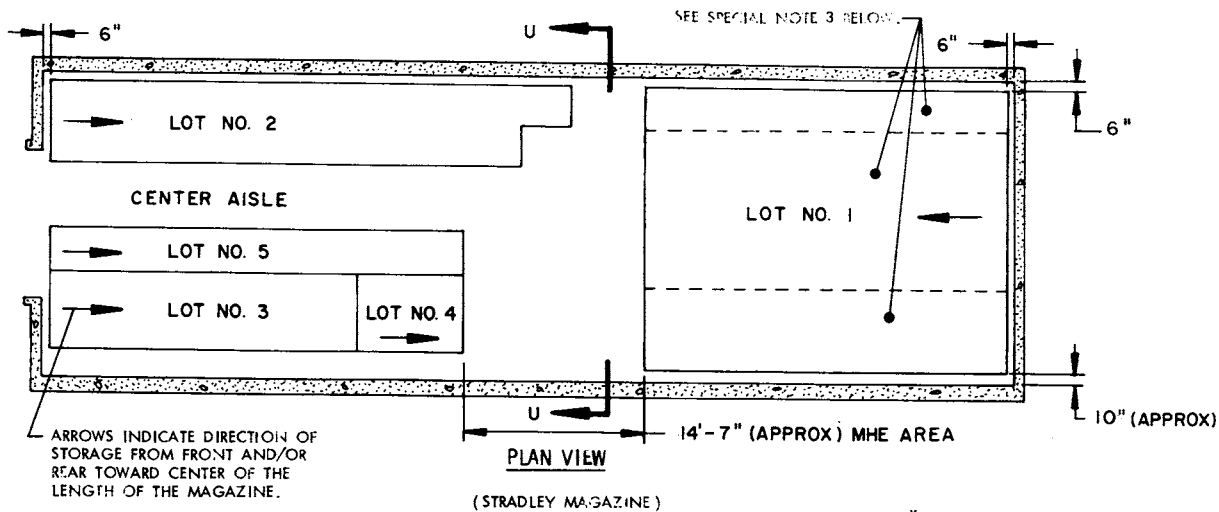
SEE GENERAL NOTE "F" ON PAGE 2.

SPECIAL NOTES:

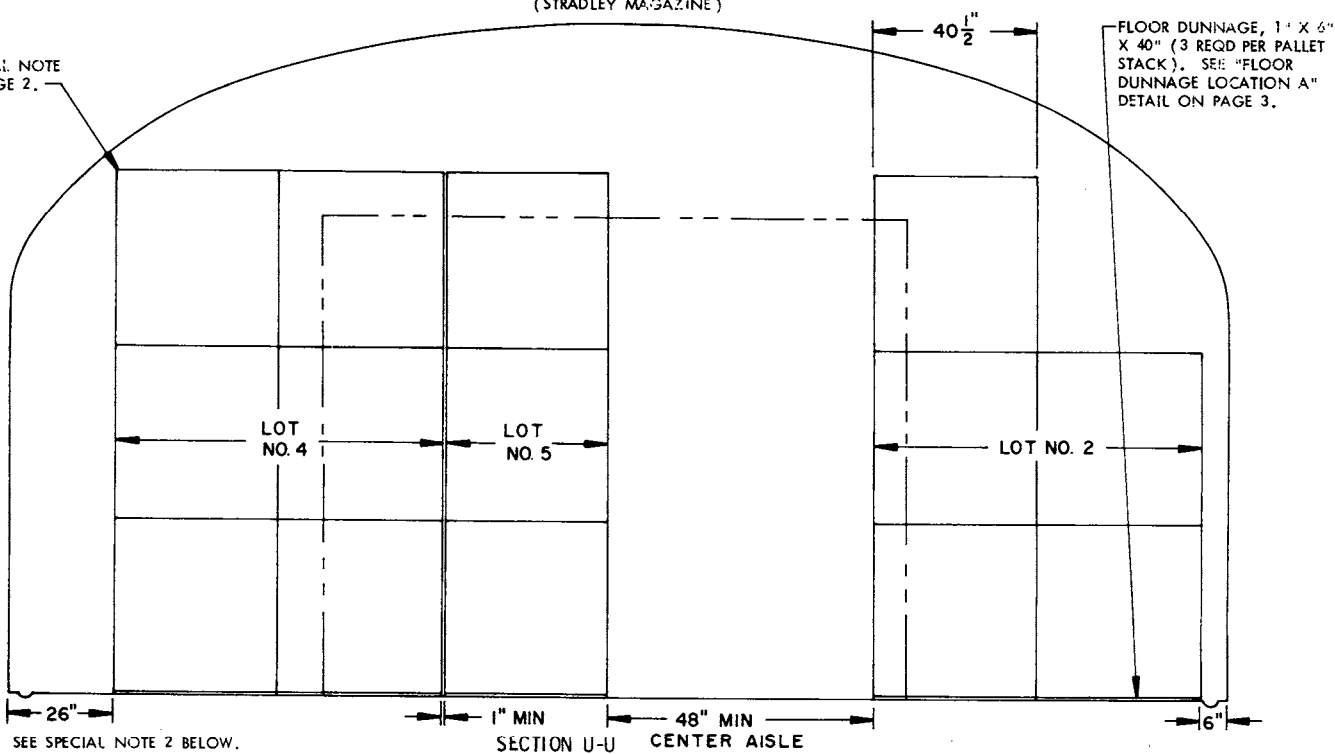
1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY, AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL COMPLETE ROUNDS AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
8. AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. A 12'-4" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

(SPECIAL NOTES CONTINUED)

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SEE GENERAL NOTE "F" ON PAGE 2.



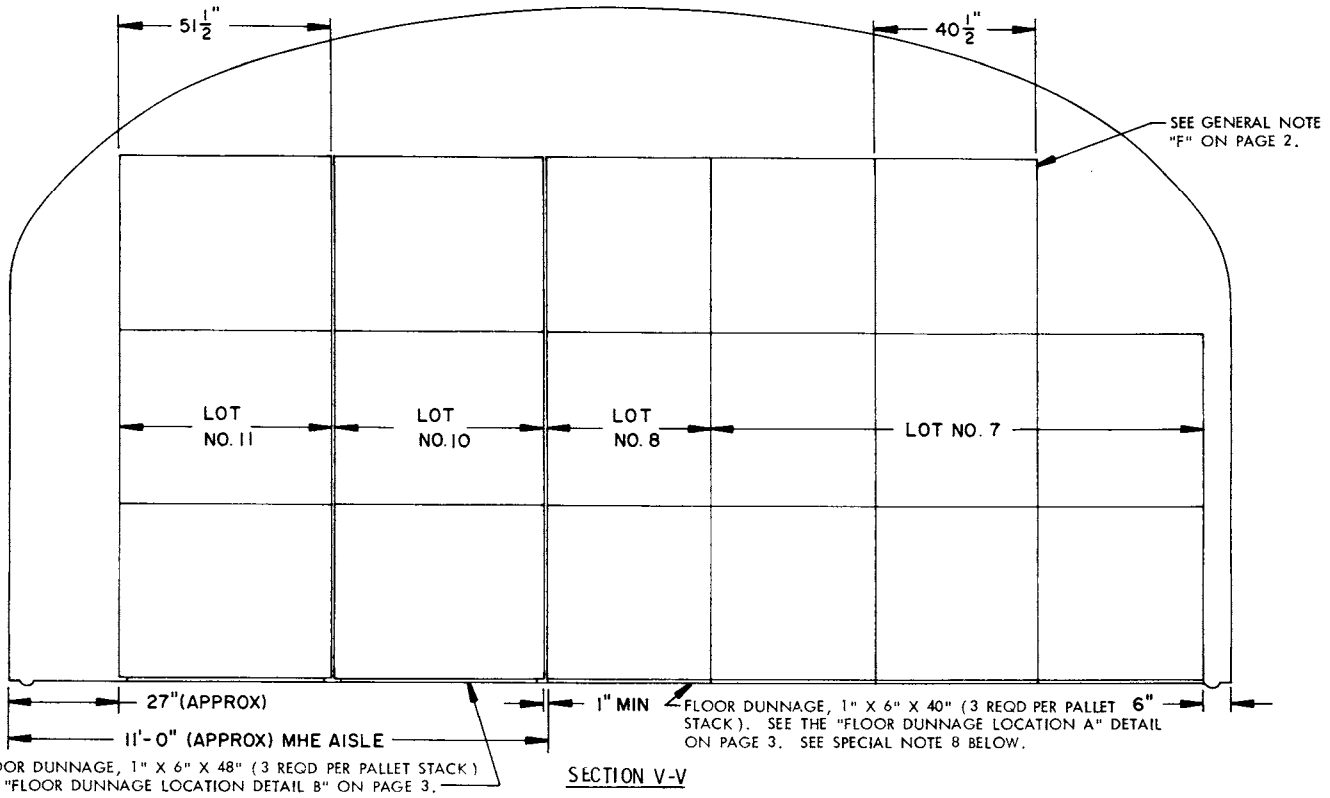
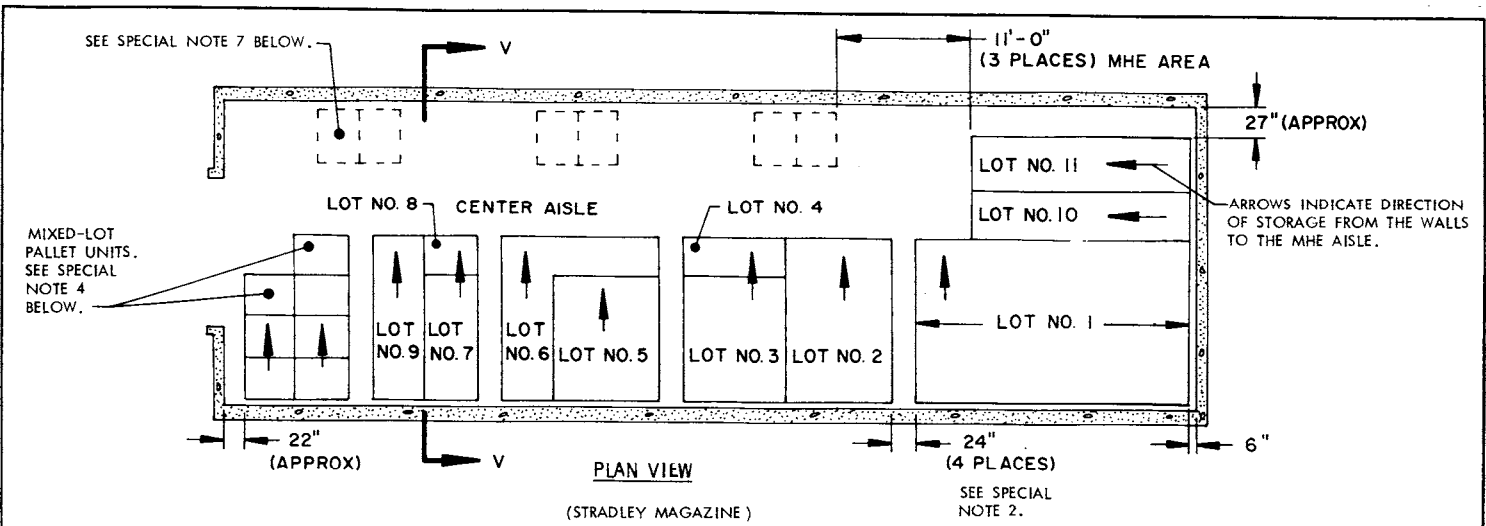
SPECIAL NOTES:

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY, AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE, HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENTER AISLE WILL NOT BE REQUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL, AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
5. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

(SPECIAL NOTES CONTINUED)

7. A 14'-7" MHE OPERATING AREA HAS BEEN SHOWN. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON EACH SIDE OF MAGAZINE) IS TO BE AT LEAST 48" WIDE. A SLIGHTLY WIDER AISLE WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.
8. WHEN STORING MULTIPLE LOTS IN THE OVAL ARCH MAGAZINE, FLOOR DUNNAGE MUST BE POSITIONED LENGTHWISE IN THE MAGAZINE AS SHOWN IN THE SECTION VIEWS ON PAGE 16. REFER TO THE APPLICABLE FLOOR DUNNAGE LOCATION DETAIL ON PAGE 3 FOR GUIDANCE.

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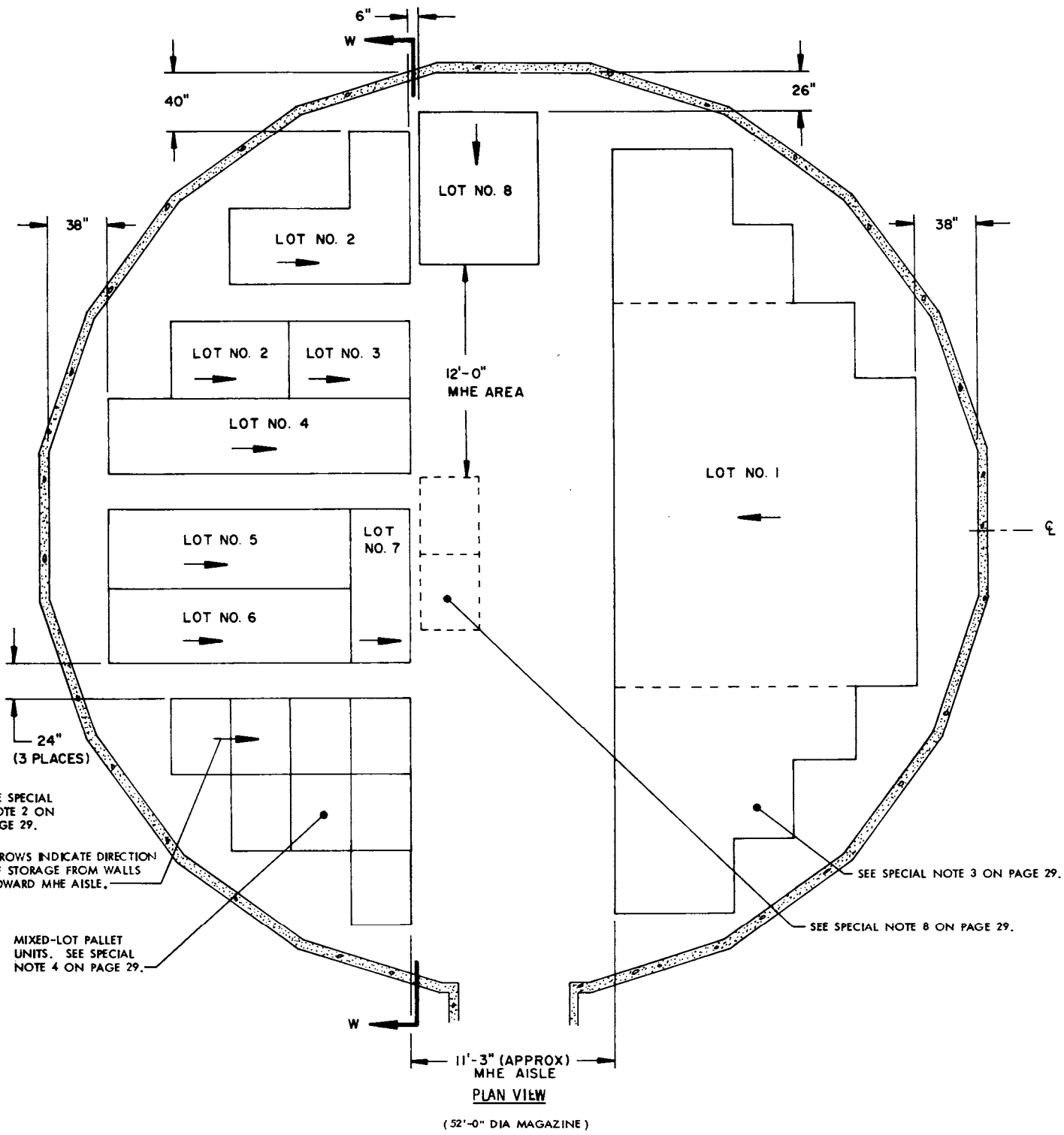
SPECIAL NOTES:

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY, AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

(SPECIAL NOTES CONTINUED)

6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
7. AREAS ENCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11'-0" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 54 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 54 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.
8. WHEN STORING MULTIPLE LOTS IN THE OVAL ARCH MAGAZINE, FLOOR DUNNAGE MUST BE POSITIONED LENGTHWISE IN THE MAGAZINE AS SHOWN ON PAGE 16. REFER TO THE APPLICABLE "FLOOR DUNNAGE LOCATION" DETAIL ON PAGE 3 FOR GUIDANCE.

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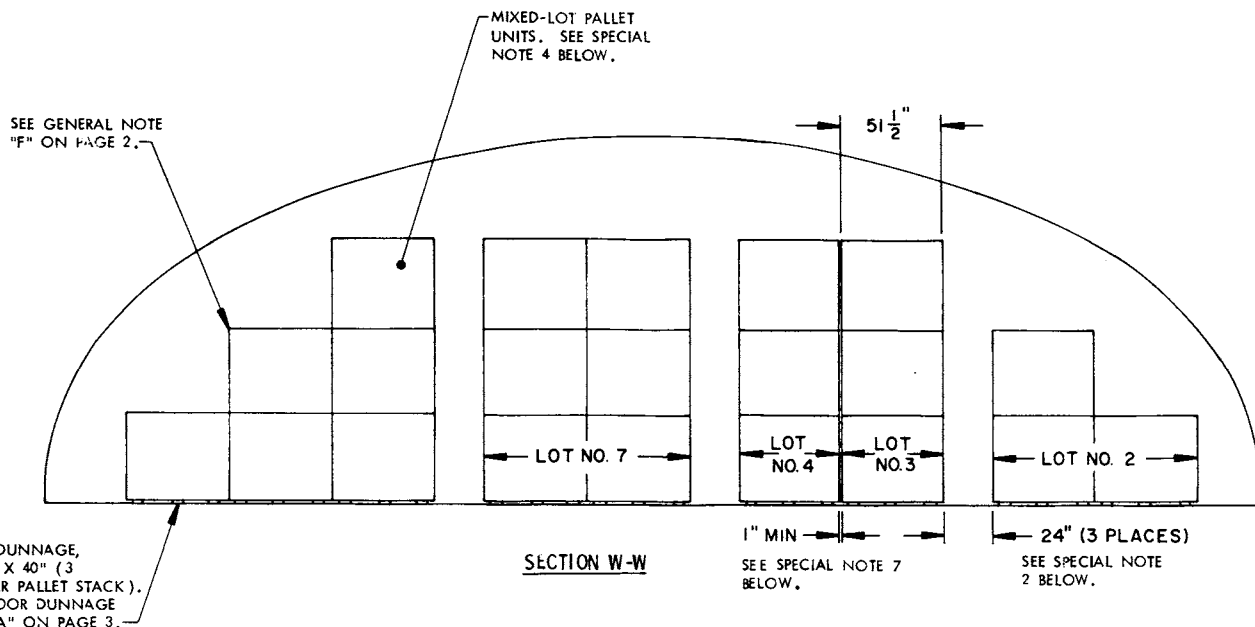
SEE SPECIAL NOTE 2 ON PAGE 29.

ARROWS INDICATE DIRECTION OF STORAGE FROM WALLS TOWARD MHE AISLE.

MIXED-LOT PALLET UNITS. SEE SPECIAL NOTE 4 ON PAGE 29.

SEE SPECIAL NOTE 3 ON PAGE 29.

SEE SPECIAL NOTE 8 ON PAGE 29.

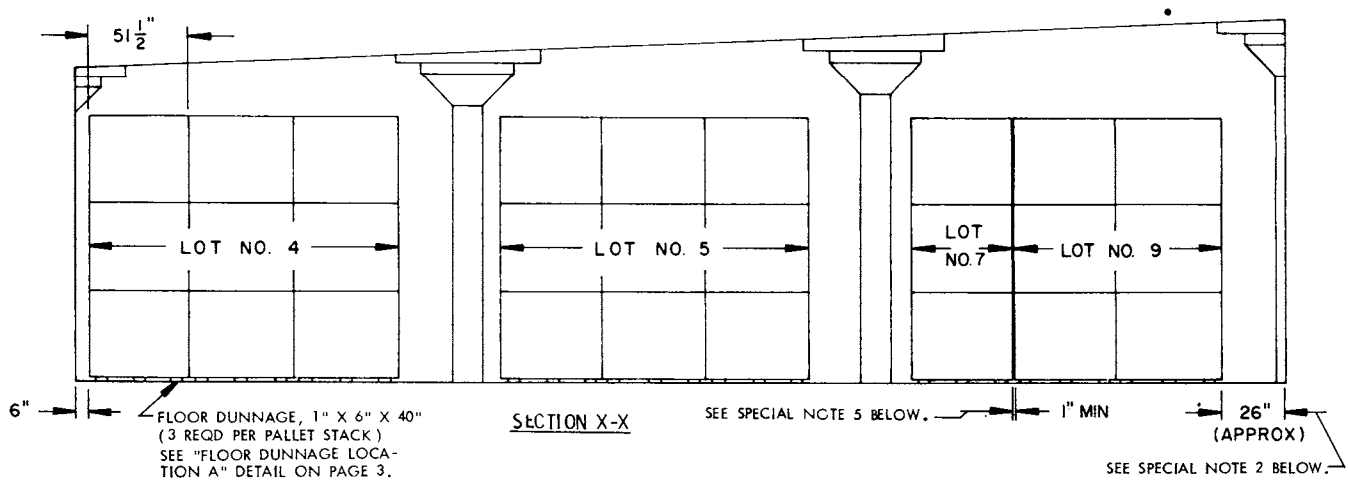
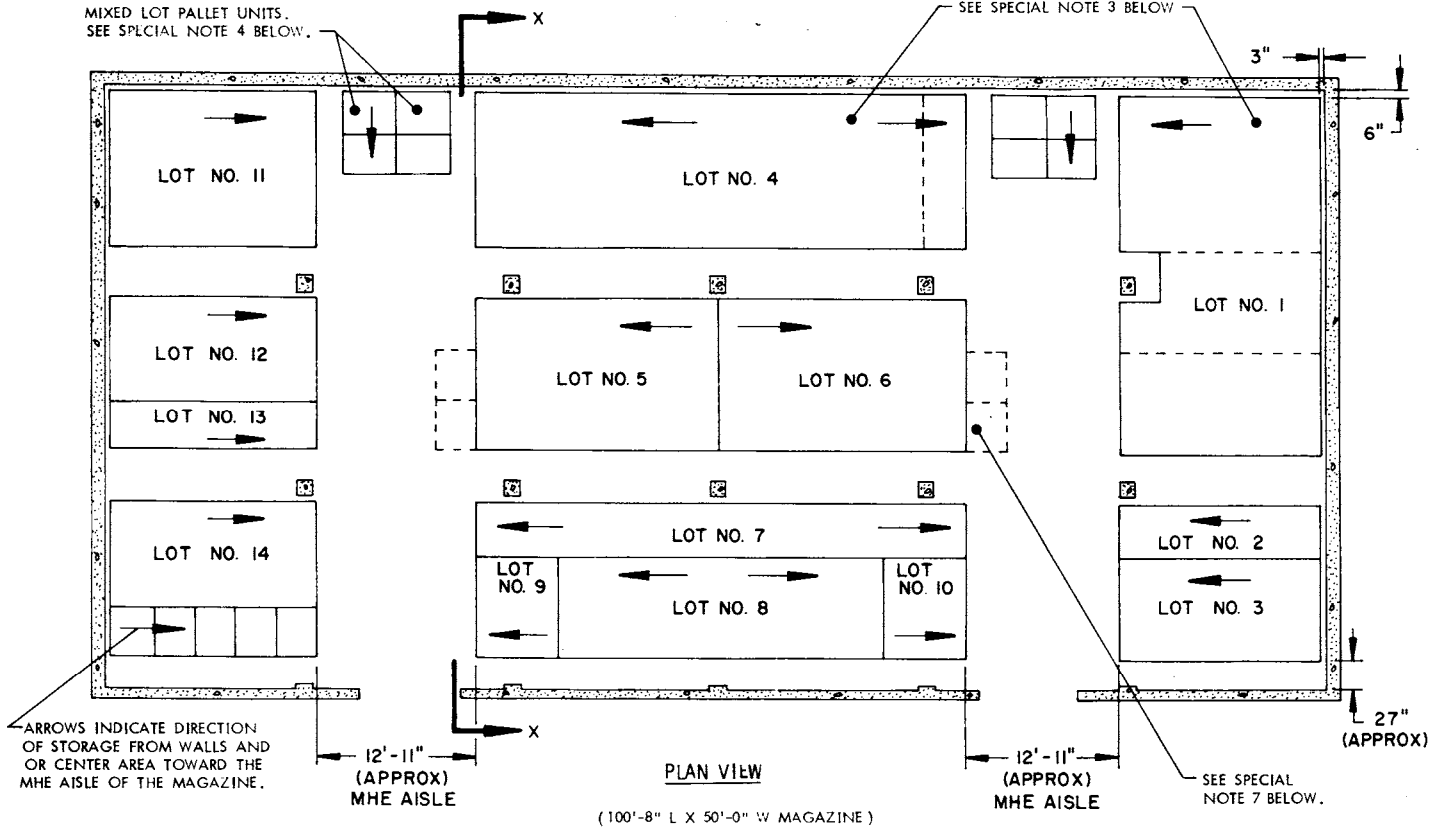


SPECIAL NOTES:

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE AND ON PAGE 28 ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED ON ONE SIDE OF THE MAGAZINE. HOWEVER, BOTH SIDES MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN ON THE LEFT SIDE. EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL COMPLETE ROUNDS AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
8. AREAS ENCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS ADJACENT TO THE MHE AISLE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. A 12'-0" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF THE MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 54 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 54 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

MIXED LOT PALLET UNITS.
SEE SPECIAL NOTE 4 BELOW.

SEE SPECIAL NOTE 3 BELOW



SPECIAL NOTES:

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OR ON ONE SIDE OF THE MAGAZINE. HOWEVER, THESE AREAS MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE SMALLER SIZED LOTS, OR AS TYPICALLY SHOWN BY DOTTED LINES. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
5. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
6. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWENTY-FOUR (24) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
7. THE MHE AISLE MAY BE USED TO STORE ADDITIONAL LOTS, OR ADDITIONAL ITEMS THAT ARE FROM A LOT OR LOTS ADJACENT TO THE MHE AISLE. ADEQUATE SPACE FOR MHE OPERATION MUST BE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO, COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.

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(SPECIAL NOTES CONTINUED)