

# STORAGE IN APPROVED MAGAZINES OF COMPLETE ROUNDS PACKED IN CYLINDRICAL METAL CONTAINERS ON 4-WAY ENTRY PALLETS WITH AND WITHOUT METAL LIFTING FRAME.

## PA 116 SERIES CONTAINER

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### U.S. ARMY MATERIEL COMMAND DRAWING

APPROVED, U.S. ARMY ARMAMENT, MUNITIONS AND  
CHEMICAL COMMAND

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JANUARY 1990

CLASS

DIVISION

DRAWING

FILE

REVISION NO. 1

AUGUST 1994

SEE THE REVISION LISTING ON PAGE 2

19

48

4145/  
8

1-2-3-4-1  
22 PM1000

DO NOT SCALE

GENERAL NOTES

(GENERAL NOTES CONTINUED)

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES SPECIFIED HEREIN ARE APPLICABLE TO COMPLETE ROUNDS PACKED IN PA116 SERIES CONTAINERS UNITIZED ON A 40" BY 44" WOODEN PALLET, W/WO METAL LIFTING FRAME.
- C. FOR DETAIL OF THE PALLET UNIT, REFER TO U.S. ARMY AMC DRAWING 19-48-4079/7-20PM1002, AND TO PAGE 3 OF THIS DRAWING.

UNIT A

DIMENSIONS - - - - - 40-1/8" L X 44-1/2" W X 45-1/4" H  
 GROSS WEIGHT - - - - - 2,036 POUNDS (APPROX)  
 CUBE - - - - - 46.8 CUBIC FEET (APPROX)

UNIT B

DIMENSIONS - - - - - 40" L X 44-1/2" W X 44-1/4" H  
 GROSS WEIGHT - - - - - 1,999 POUNDS (APPROX)  
 CUBE - - - - - 45.6 CUBIC FEET (APPROX)

- D. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE COMPLETE ROUND PALLET UNITS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- E. CAUTION: THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED. THIS LIMITATION MAY REQUIRE A QUANTITY REDUCTION FROM THE STORAGE AS SHOWN.
- F. STORED PALLET UNITS MUST NOT CONTACT THE WALLS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- G. AISLE DIMENSIONS SHOWN FOR STORAGE PROCEDURES IN MAGAZINES MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS, VARIATIONS IN PALLET UNIT DIMENSIONS, AND/OR AVAILABLE MATERIALS HANDLING EQUIPMENT.
- H. THE MAXIMUM FLOOR LOAD FOR A MAGAZINE AS PRESCRIBED BY LOCAL STANDARDS WILL NOT BE EXCEEDED.
- J. IF AVAILABLE MHE PERMITS, ADDITIONAL PALLETIZED UNITS MAY BE STORED WITHIN THE MHE AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- K. IF THE QUANTITY OF PALLET UNITS FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN HEREIN DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED, THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.
- L. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER UNITS IN THE STACKS SHOWN IN THE STORAGE VIEWS HEREIN, UNLESS TWO UPPER PALLET UNITS ARE HANDLED AS ONE LIFT OR THE PACKAGE GUARD IS REMOVED (TINE CARRIAGE WILL IN MOST INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION). ONLY A FORKLIFT TRUCK OF ADEQUATE CAPACITY WILL BE USED WHEN LIFTING TWO PALLET UNITS AS ONE LIFT.
- M. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENT MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4 MM, AND ONE POUND EQUALS 0.454 KG.
- N. STORAGE OF MULTIPLE LOTS IN A MAGAZINE WILL REQUIRE CAREFUL PRE-PLANNING SO AS TO INSURE MHE ACCESSIBILITY TO ANY LOT IN ACCORDANCE WITH REQUIREMENTS SET FORTH IN THE APPLICABLE "SPECIAL NOTES" SECTIONS OF THE MULTIPLE LOT STORAGE PROCEDURES TYPICALLY SHOWN ON PAGES 24 THRU 30.

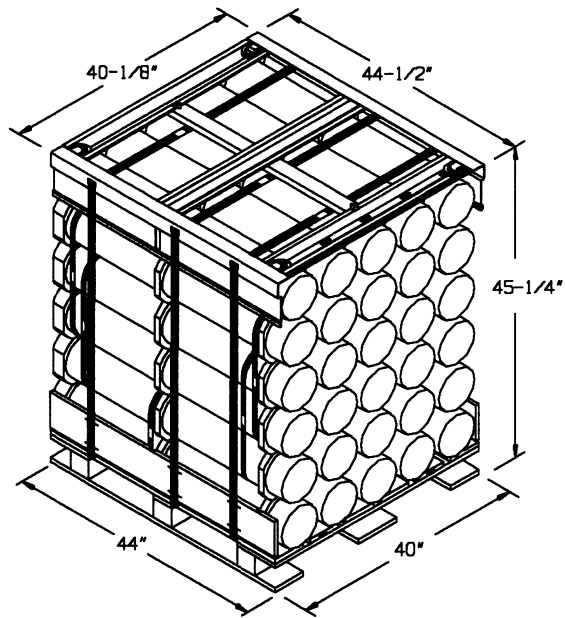
- O. ALTHOUGH SPECIFIC PROCEDURES ARE INCLUDED IN THIS DRAWING FOR STORING MULTIPLE LOTS WITHIN ONE STRUCTURE, THE BASIC STORAGE PATTERNS, AS SHOWN ON PAGES 4 THRU 23 CAN ALSO BE ADAPTED FOR THE STORING OF MORE THAN ONE LOT. NOTE THAT THE USE OF A STAGGERED LAYER STORAGE PATTERN IS PROHIBITED. MULTIPLE LOTS OF PALLET UNITS WHEN STORED IN ACCORDANCE WITH THE BASIC STORAGE PATTERN MAY BE STORED WITH ONE OR MORE STACKS USED FOR EACH LOT. LOTS WILL NOT BE MIXED, EXCEPT TO THE EXTENT THAT UNITS OF ONE LOT WILL NOT BE STACKED ON TOP OF PALLET UNITS FROM ANOTHER LOT. MULTIPLE LOTS OF PALLET UNITS MAY BE STORED WITH ONE OR MORE ROWS USED FOR EACH LOT. (A ROW RUNS FROM THE REAR OF THE MAGAZINE TO THE FRONT). EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE GENERAL NOTES AND IN THE SPECIAL NOTES ON PAGES 24 THRU 30.
- P. ANY "LIGHT" PALLET UNIT THAT DOES NOT CONTAIN A FULL QUANTITY OF ROUNDS WILL NOT BE BURIED IN STORAGE. IT MUST BE POSITIONED ADJACENT TO AN AISLE, PREFERABLY IN FRONT OF THE LOT.
- Q. A PRODUCTION OR STORAGE FACILITY IS AUTHORIZED TO HAVE ONE INCOMPLETE, UN-BANDED PARTIAL UNIT LOAD PER LOT IN A STORAGE STRUCTURE. PRIOR TO SHIPMENT OF A PARTIAL UNIT, A LAYER MUST BE COMPLETED, IF APPLICABLE, BY THE POSITIONING OF ONE OR MORE FILLERS AS DELINEATED BY DRAWING 19-48-4079/7-20PM1002. THE UNIT MUST THEN BE RE-BANDED WITH THE SAME SIZE AND QUANTITY OF STRAPS AS THE ORIGINAL UNIT.
- R. WHEN LOCAL STORAGE CONDITIONS ARE SUCH THAT AN AMMUNITION STORAGE MAGAZINE NET EXPLOSIVE WEIGHT LIMIT WILL BE REACHED BEFORE ALL AVAILABLE STORAGE SPACE WILL BE UTILIZED, A COMBINATION OF THE VARIOUS STORAGE PATTERNS DELINEATED HEREIN MAY BE USED IN LIEU OF BLOCK STORAGE PATTERNS TO FACILITATE INVENTORY, INSPECTION, THE USE OF MATERIALS HANDLING EQUIPMENT, SURVEILLANCE, ETC., OF THE AMMUNITION TO BE STORED WITHIN THE MAGAZINE.
- S. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS, HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- T. WHEN STORING 120MM CARTRIDGES, DODAC'S 1315-C791 AND 1315-C792 THE OPENING END OF THE CONTAINERS FOR THE OUTER STACKS, SHALL BE LOCATED INWARD TO PROVIDE ADDITIONAL SECURITY WHILE IN STORAGE.

REVISIONS

REVISION NO. 1, DATED AUGUST 1994 CONSISTS OF:

- 1. UPDATING DRAWING FORMAT AND GENERAL NOTES TO CONFORM TO CURRENT STANDARDS.
- 2. ADDING GENERAL NOTE "T".

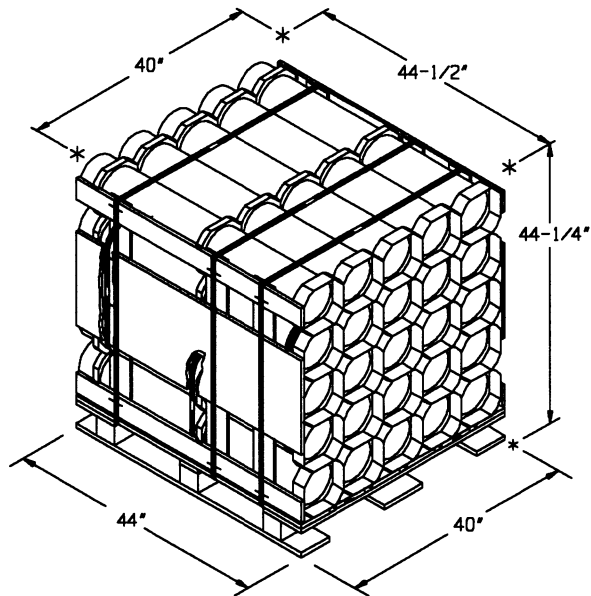
(CONTINUED AT RIGHT)



**PALLET UNIT A**

(WITH METAL LIFTING FRAME).

CONTAINER - - - - - 25 EACH ■ 75 POUNDS (APPROX)  
 CUBE - - - - - 46.8 CUBIC FEET (APPROX)



**PALLET UNIT B**

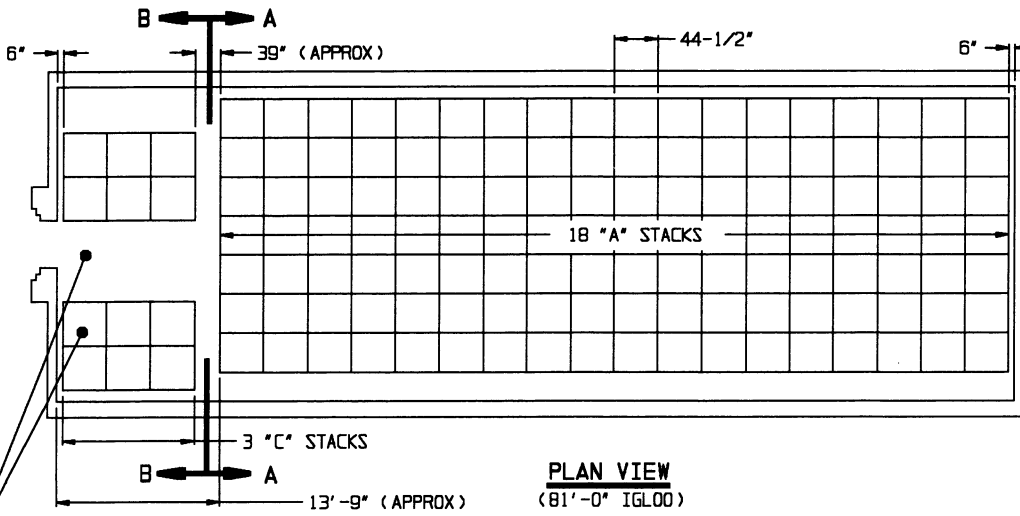
(WITHOUT METAL LIFTING FRAME).

CONTAINER - - - - - 25 EACH ■ 75 POUNDS (APPROX)  
 CUBE - - - - - 45.6 CUBIC FEET (APPROX)

**STORAGE IN 81'-0" IGL00**

(12'-9" HIGH)

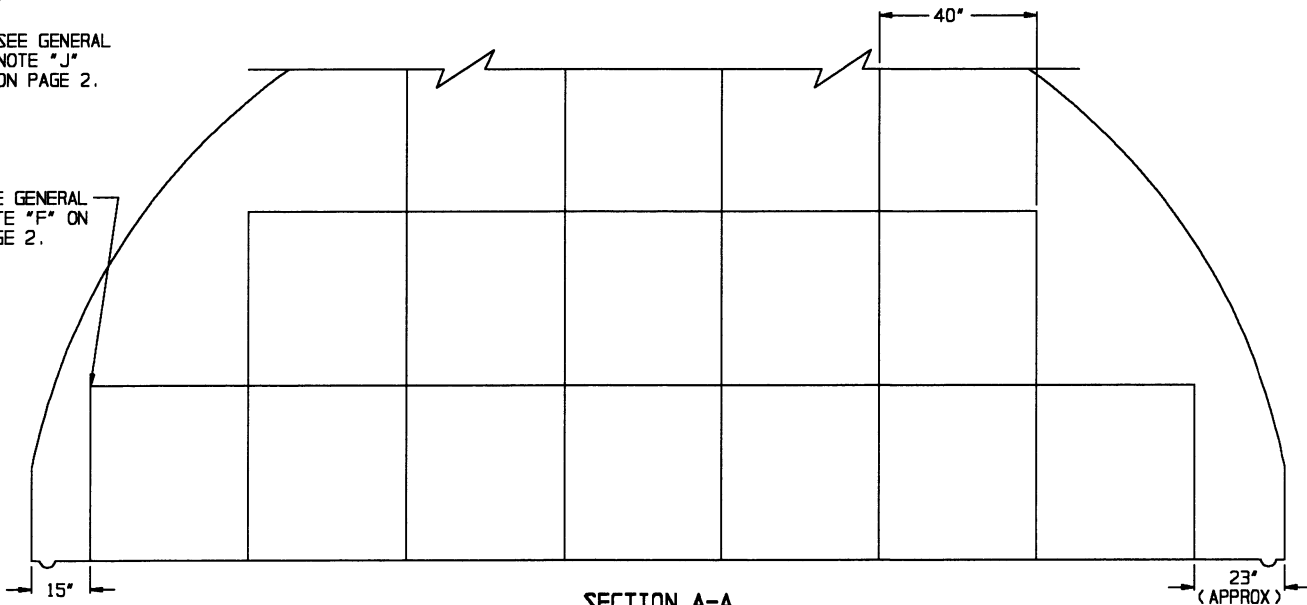
| ITEM                 | QUANTITY |
|----------------------|----------|
| PALLET UNITS - - - - | 291      |
| CONTAINERS - - - -   | -7,275   |



**PLAN VIEW**  
(81'-0" IGL00)

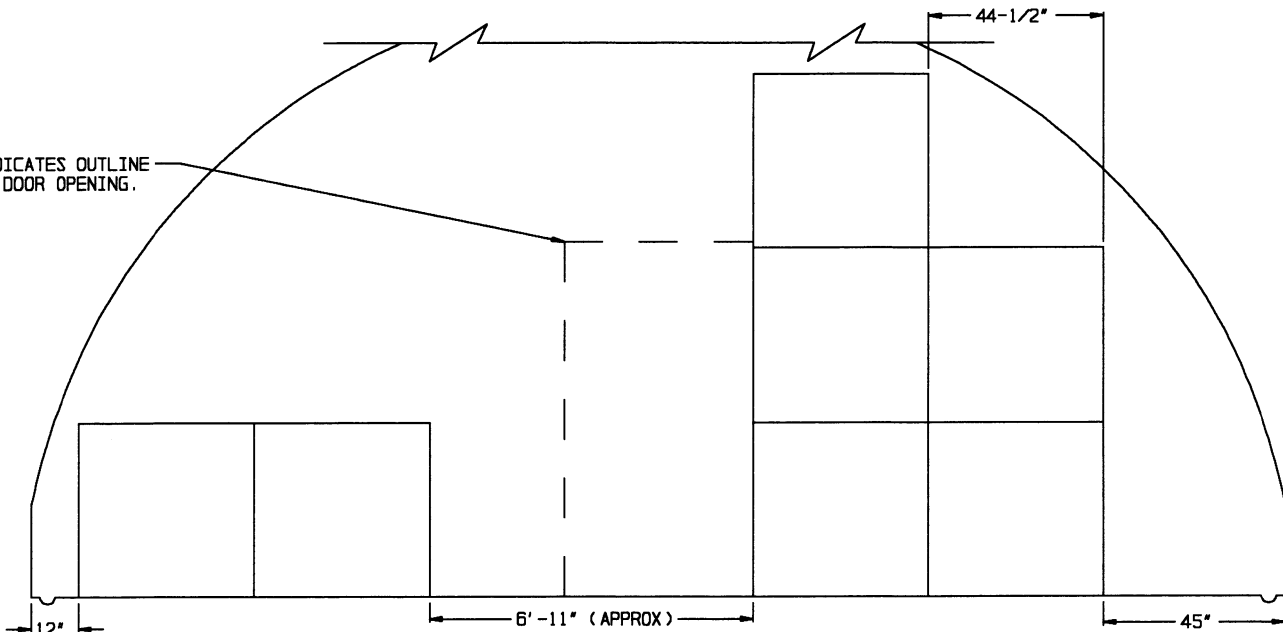
SEE GENERAL NOTE "J" ON PAGE 2.

SEE GENERAL NOTE "F" ON PAGE 2.



**SECTION A-A**  
( "A" STACK, 15 PALLET UNITS )

INDICATES OUTLINE OF DOOR OPENING.



**SECTION B-B**  
( "C" STACK, 7 PALLET UNITS )

**STORAGE IN 60'-8" IGL00**

(12'-9" HIGH)

ITEM QUANTITY

PALLET UNITS - - - - - 216  
CONTAINERS - - - - - 5,400

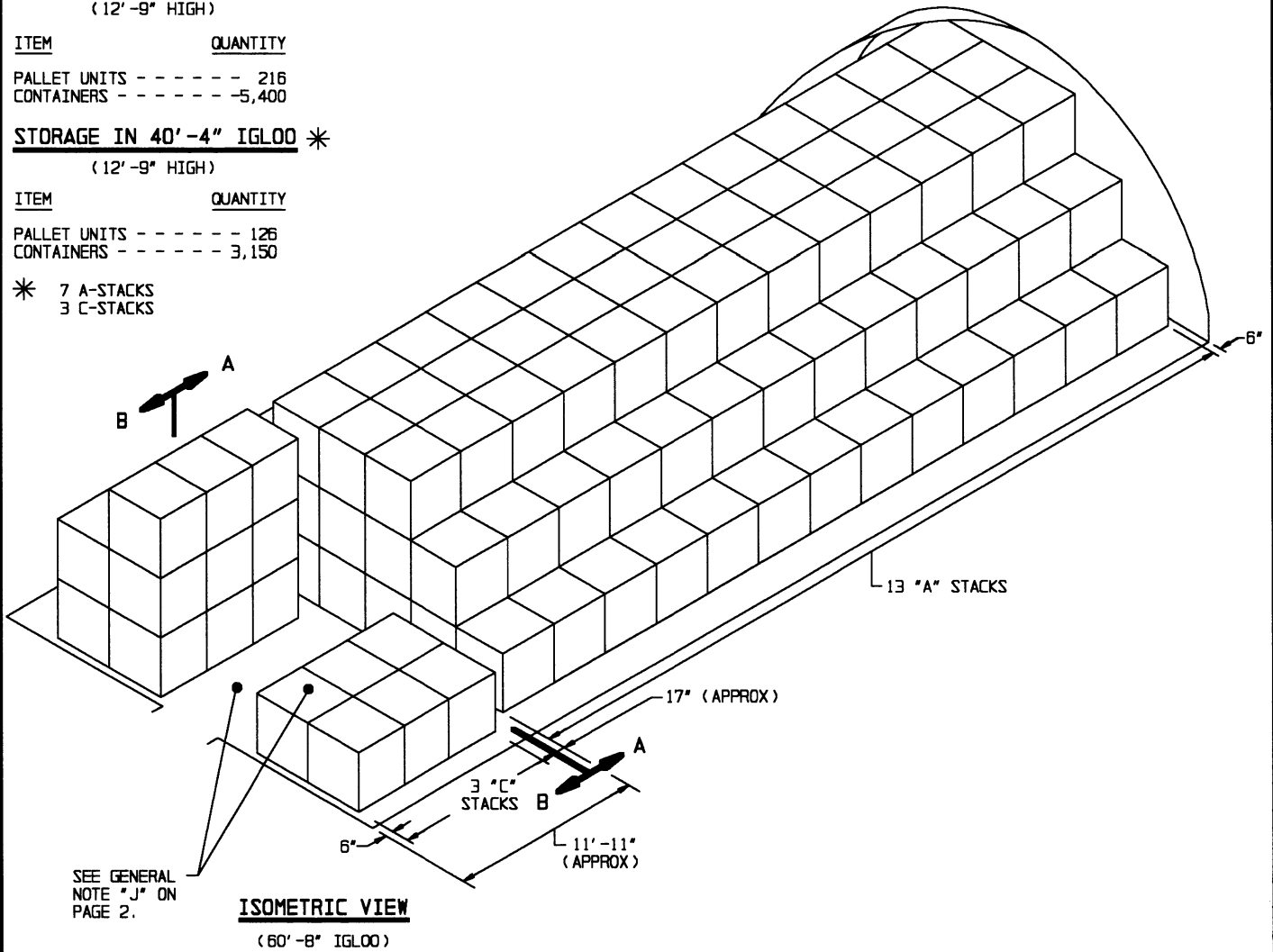
**STORAGE IN 40'-4" IGL00 \***

(12'-9" HIGH)

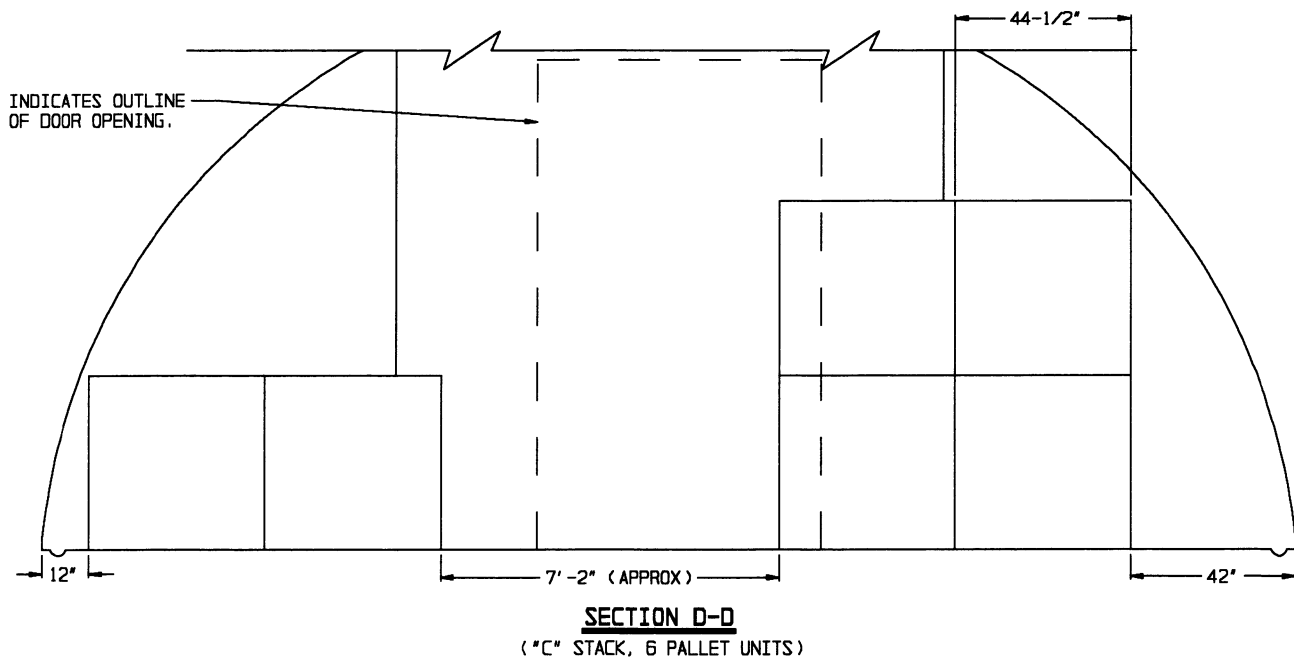
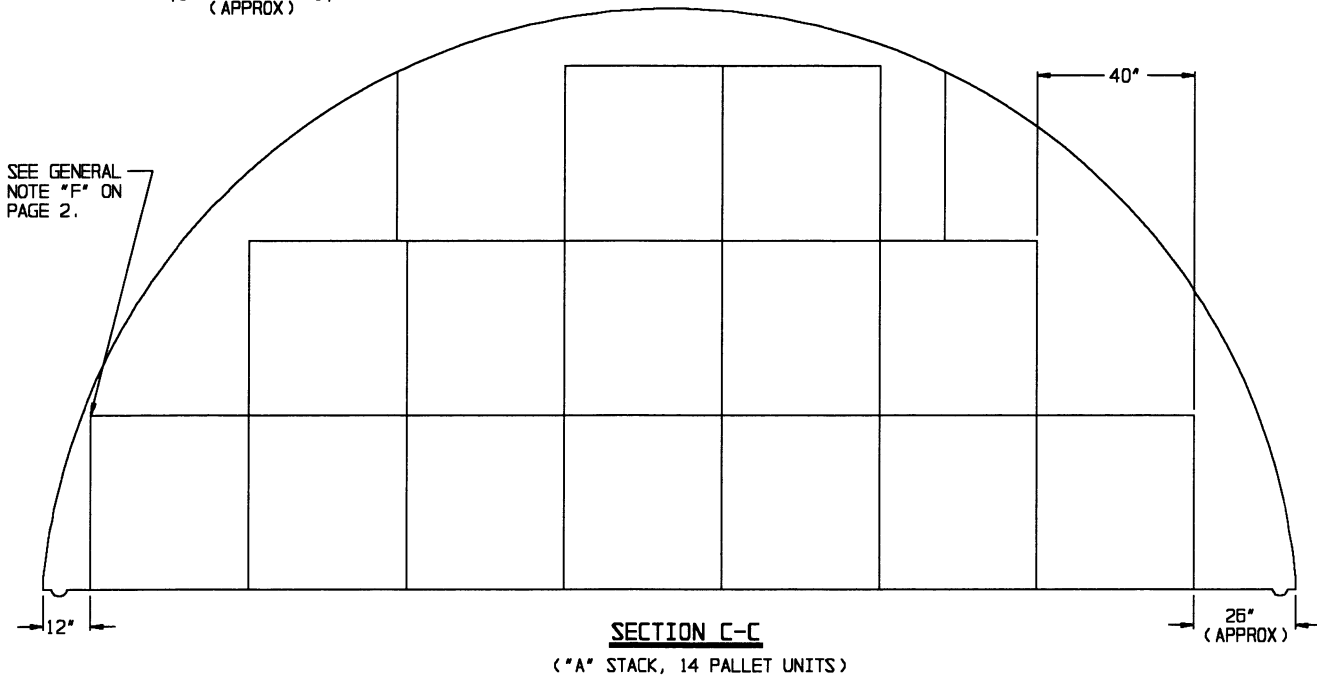
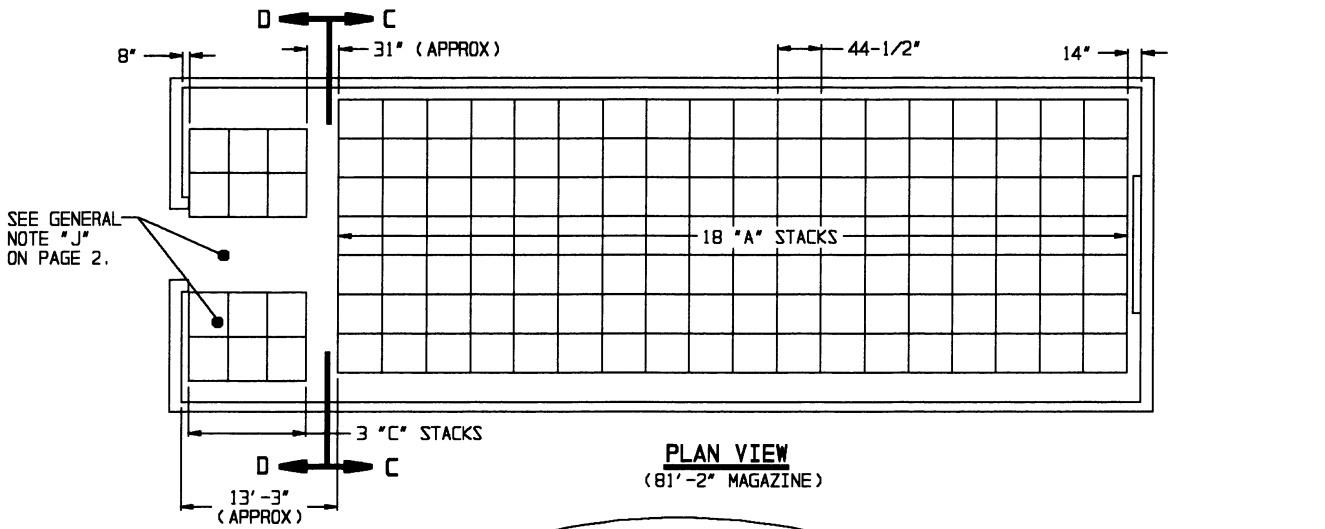
ITEM QUANTITY

PALLET UNITS - - - - - 126  
CONTAINERS - - - - - 3,150

\* 7 A-STACKS  
3 C-STACKS



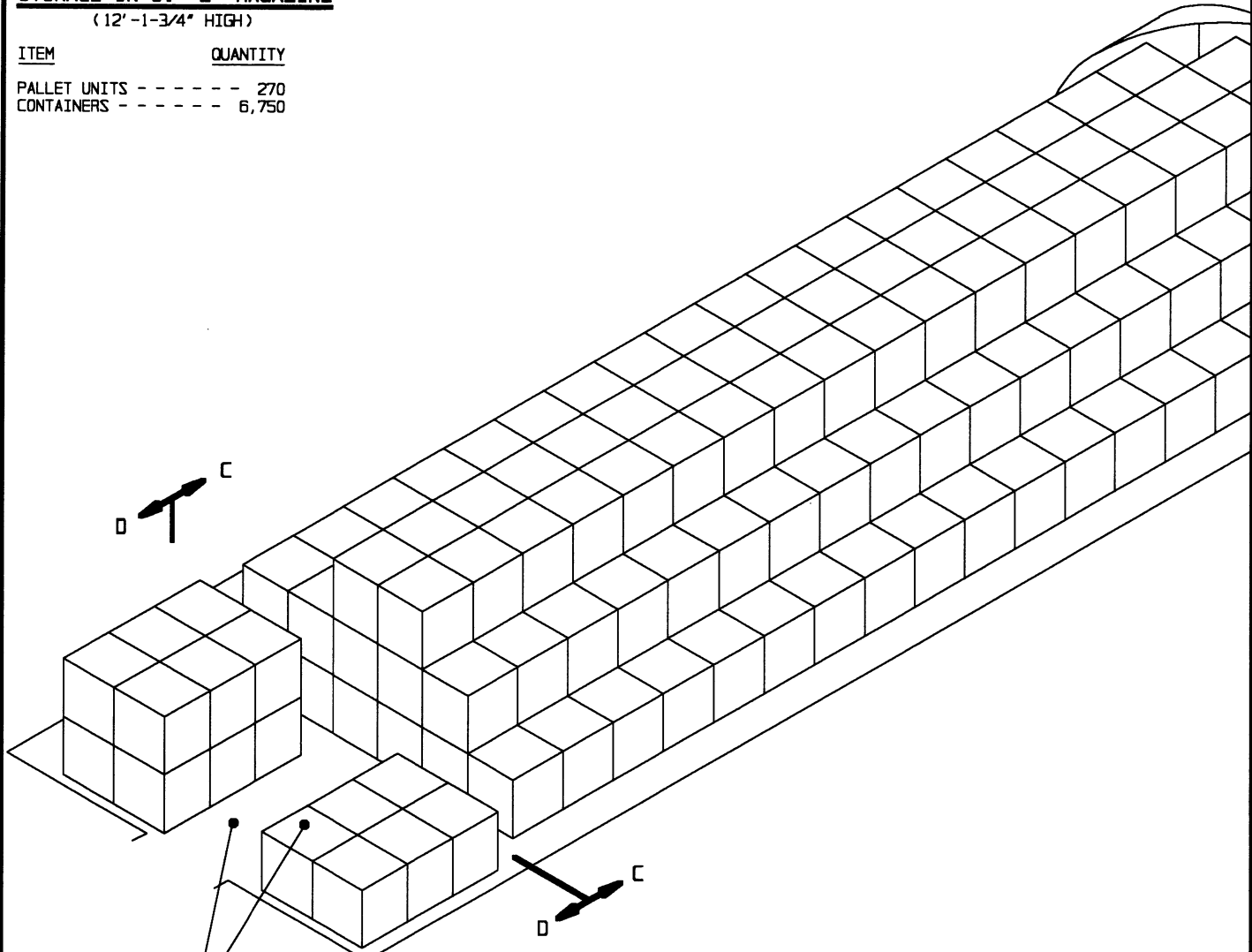
FOR "GENERAL NOTES", SEE PAGE 2.



**STORAGE IN 81'-2" MAGAZINE**

(12'-1-3/4" HIGH)

| ITEM                   | QUANTITY |
|------------------------|----------|
| PALLET UNITS - - - - - | 270      |
| CONTAINERS - - - - -   | 6,750    |



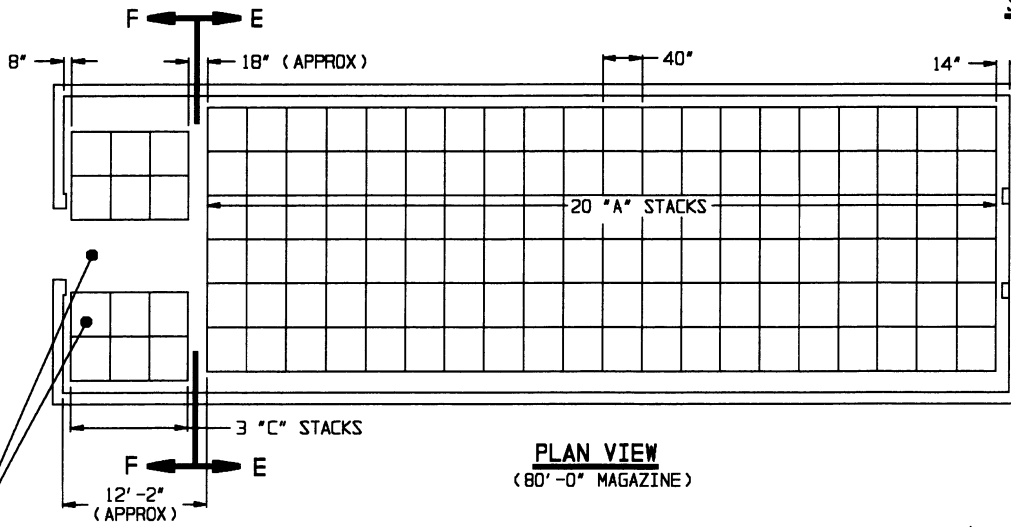
SEE GENERAL  
NOTE "J" ON  
PAGE 2.

**ISOMETRIC VIEW**  
(81'-2" MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.

**STORAGE IN 80'-0" MAGAZINE**

(12'-1-3/4" HIGH)

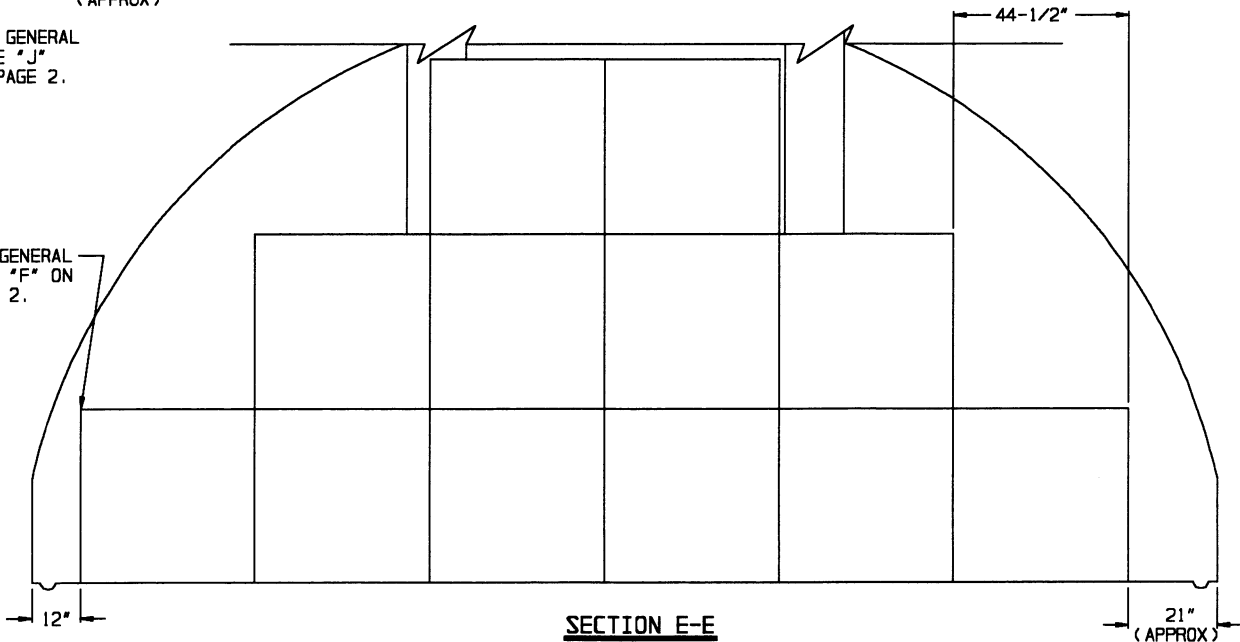


| ITEM                 | QUANTITY |
|----------------------|----------|
| PALLET UNITS - - - - | 258      |
| CONTAINERS - - - -   | 6,450    |

**PLAN VIEW**  
(80'-0" MAGAZINE)

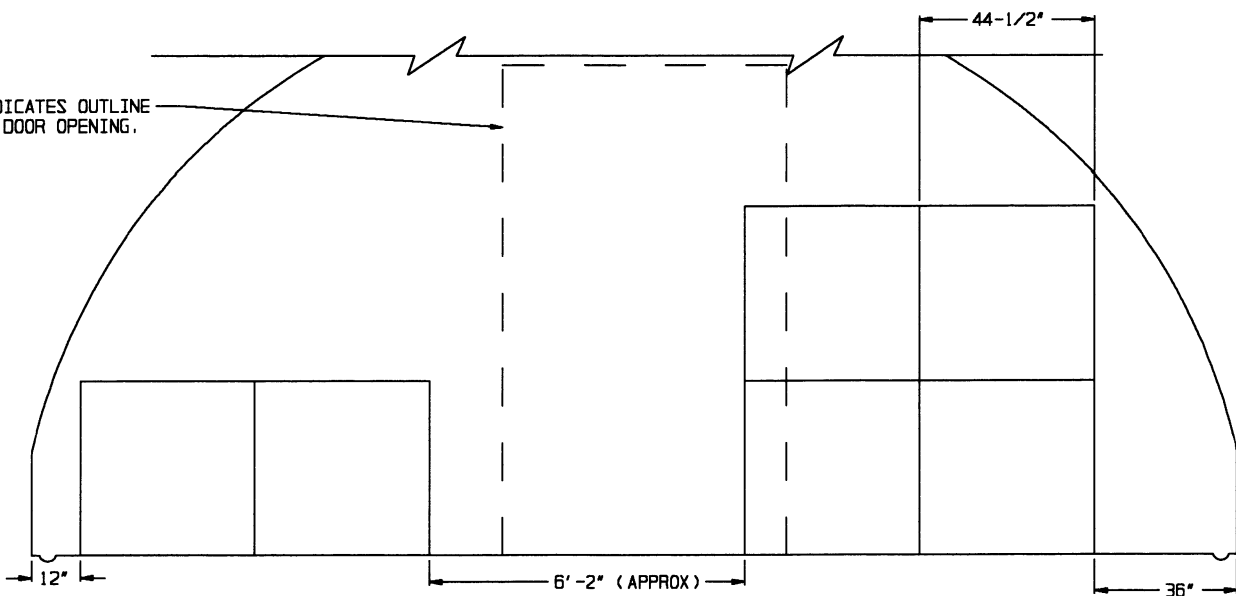
SEE GENERAL NOTE "J" ON PAGE 2.

SEE GENERAL NOTE "F" ON PAGE 2.



**SECTION E-E**  
(\*A\* STACK, 12 PALLET UNITS)

INDICATES OUTLINE OF DOOR OPENING.



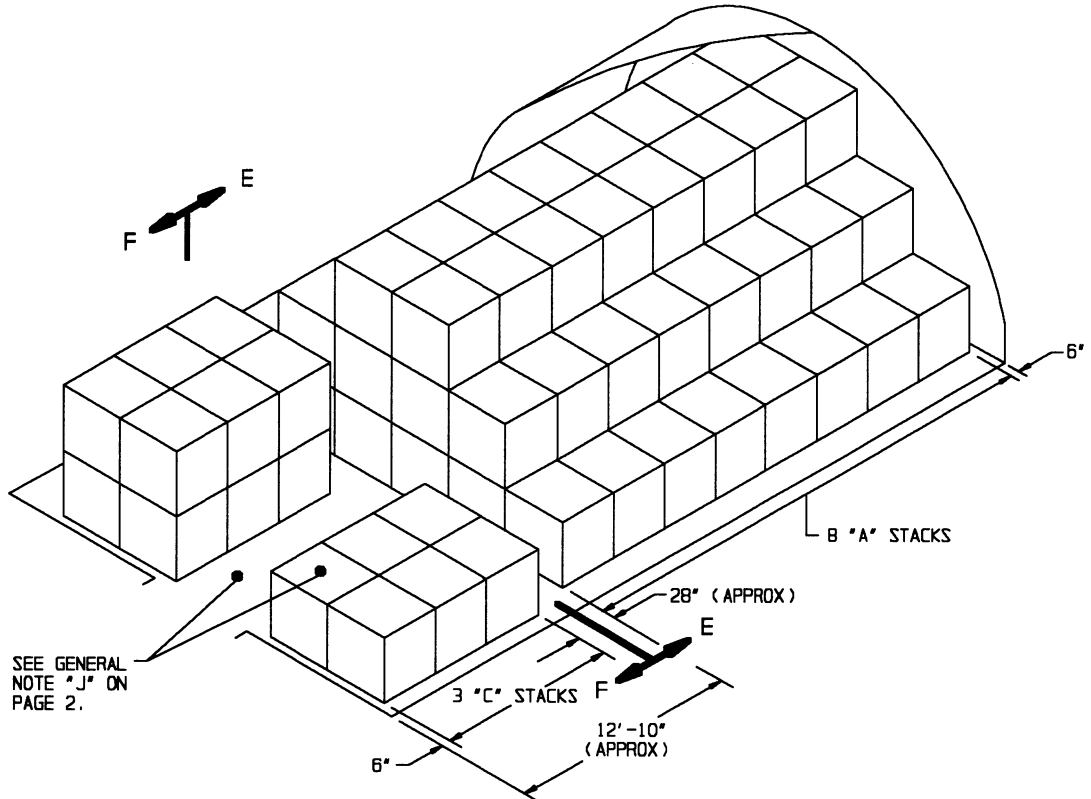
**SECTION F-F**  
(\*C\* STACK, 6 PALLET UNITS)



**STORAGE IN 40'-0" MAGAZINE**

(12'-1-3/4" HIGH)

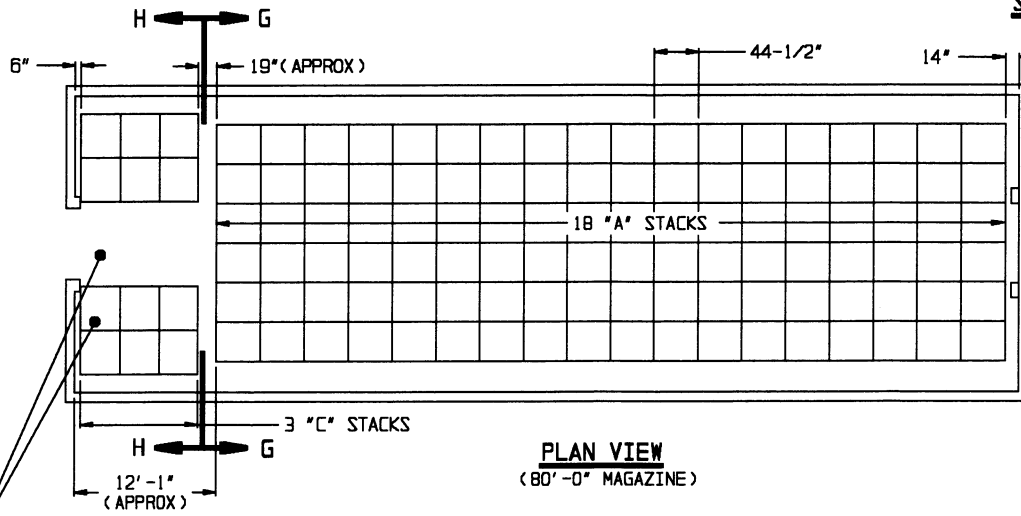
| ITEM                   | QUANTITY |
|------------------------|----------|
| PALLET UNITS - - - - - | 114      |
| CONTAINERS - - - - -   | 2,850    |



**ISOMETRIC VIEW**  
(40'-0" MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.

**STORAGE IN 80'-0" MAGAZINE**  
(11'-0" HIGH)

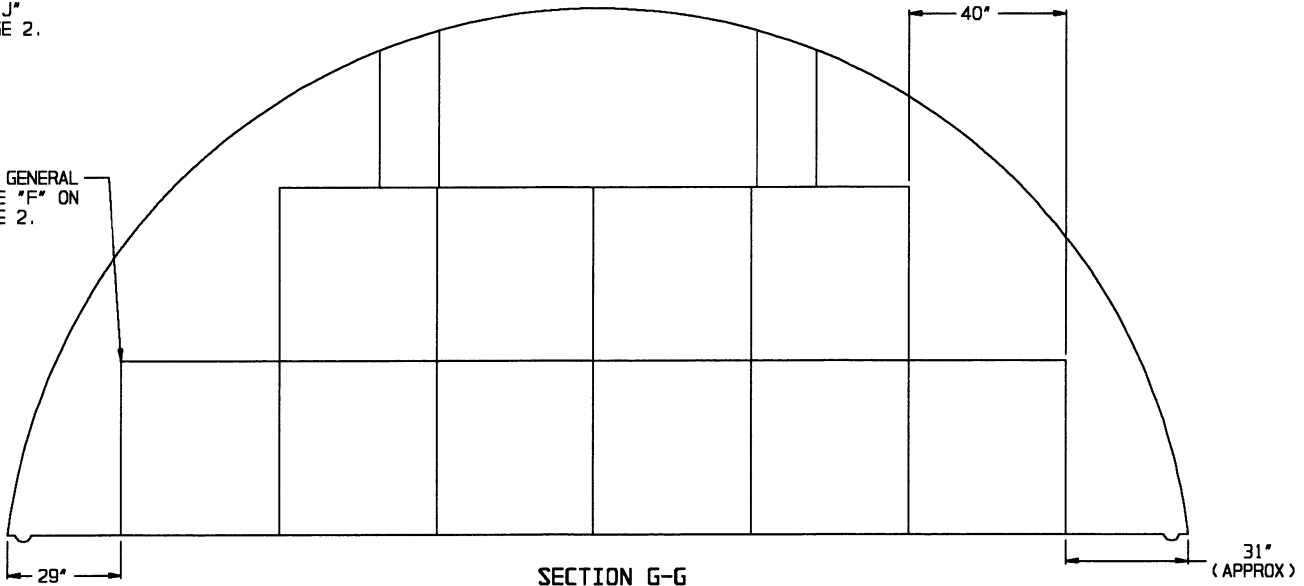


| ITEM                 | QUANTITY |
|----------------------|----------|
| PALLET UNITS - - - - | 195      |
| CONTAINERS - - - -   | 4,875    |

**PLAN VIEW**  
(80'-0" MAGAZINE)

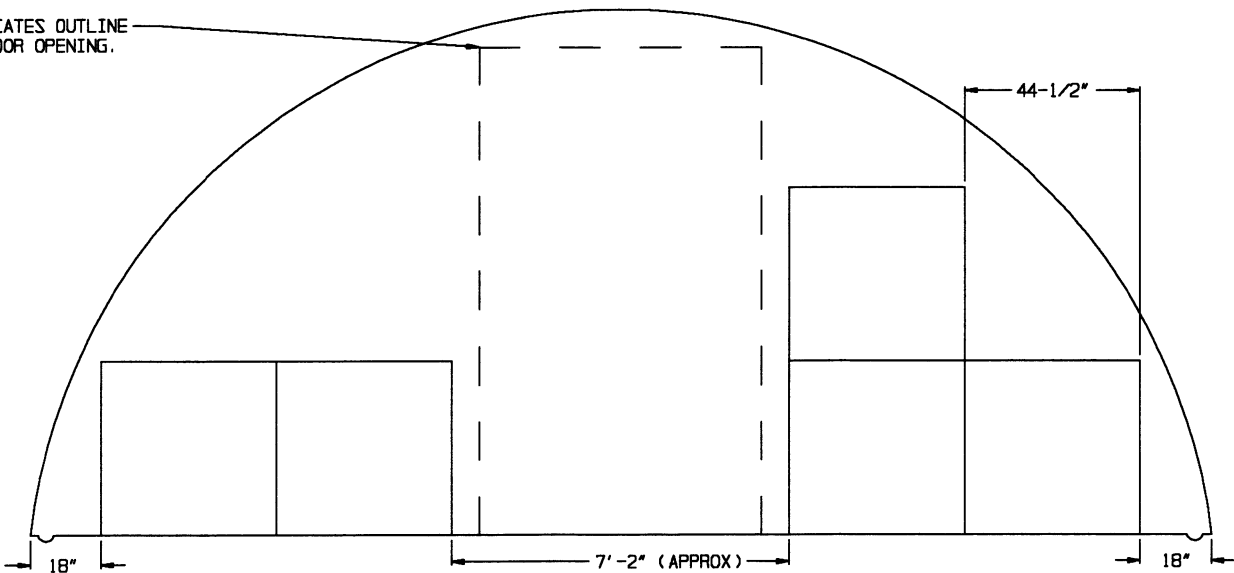
SEE GENERAL NOTE "J" ON PAGE 2.

SEE GENERAL NOTE "F" ON PAGE 2.



**SECTION G-G**  
(\*A\* STACK, 10 PALLET UNITS)

INDICATES OUTLINE OF DOOR OPENING.

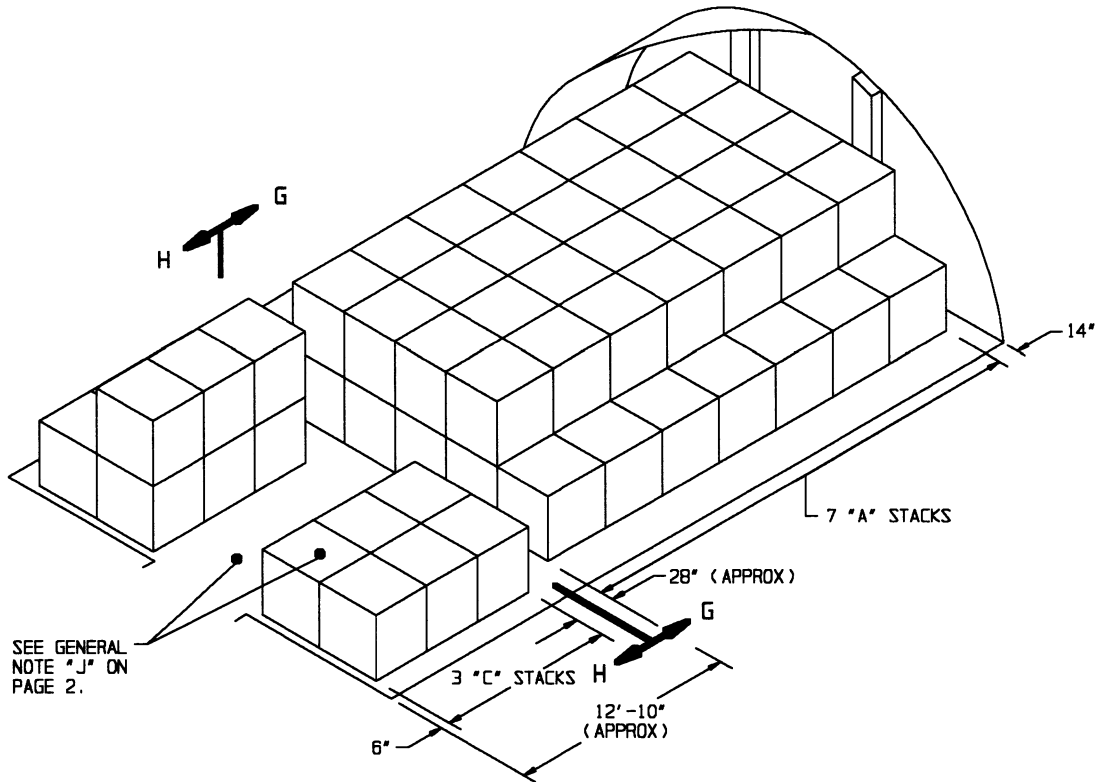


**SECTION H-H**  
(\*C\* STACK, 5 PALLET UNITS)

**STORAGE IN 40'-0" MAGAZINE**

(11'-0" HIGH)

| ITEM                   | QUANTITY |
|------------------------|----------|
| PALLET UNITS - - - - - | 85       |
| CONTAINERS - - - - -   | 2,125    |



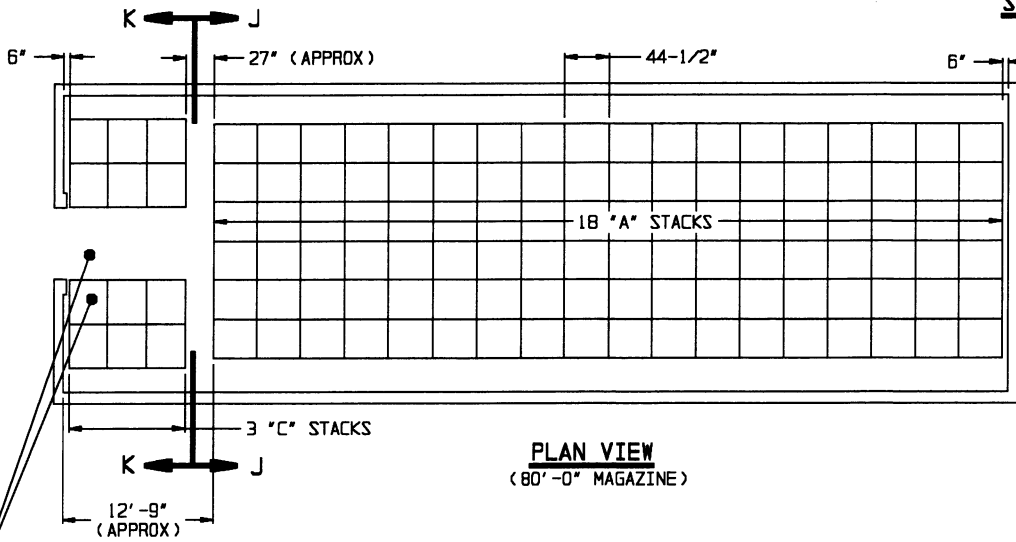
**ISOMETRIC VIEW**

(40'-0" MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.

**STORAGE IN 80'-0" MAGAZINE**

(10'-0" HIGH)

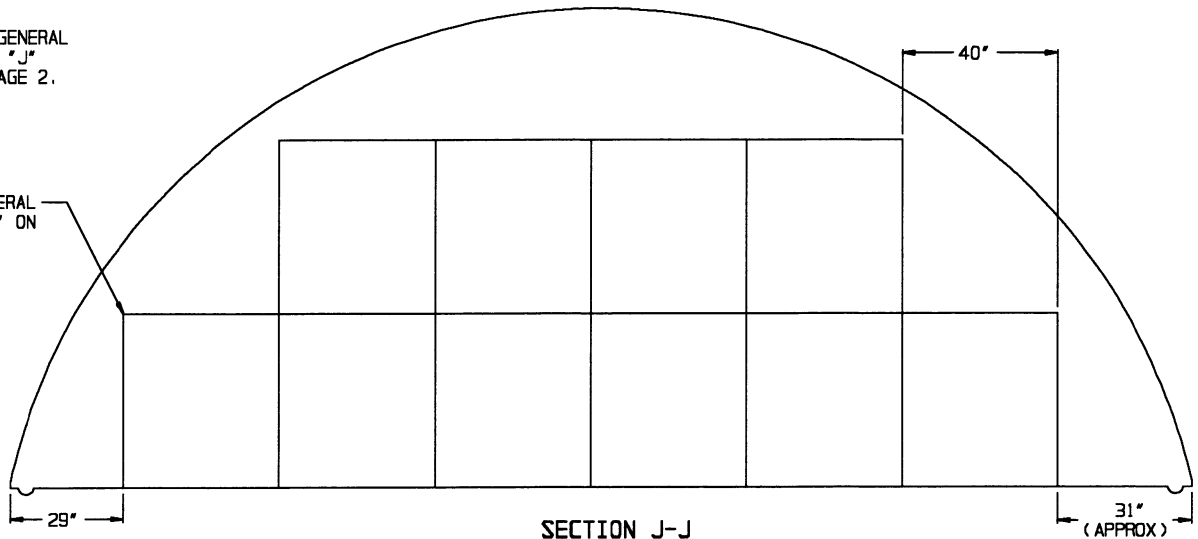


| ITEM                 | QUANTITY |
|----------------------|----------|
| PALLET UNITS - - - - | 195      |
| CONTAINERS - - - -   | 4,875    |

**PLAN VIEW**  
(80'-0" MAGAZINE)

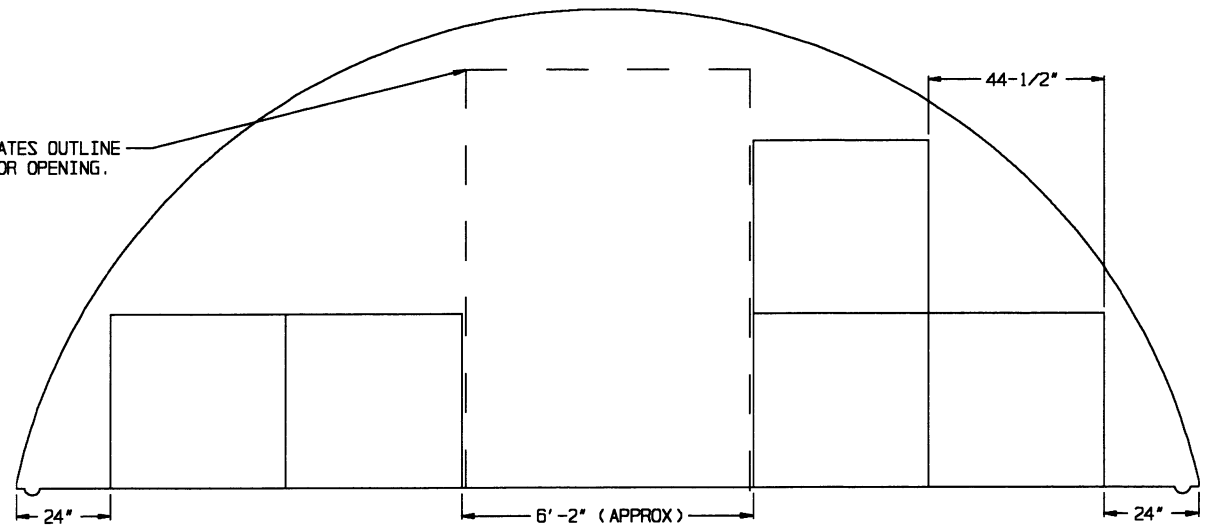
SEE GENERAL NOTE "J" ON PAGE 2.

SEE GENERAL NOTE "F" ON PAGE 2.



**SECTION J-J**  
(\*A\* STACK, 10 PALLET UNITS)

INDICATES OUTLINE OF DOOR OPENING.

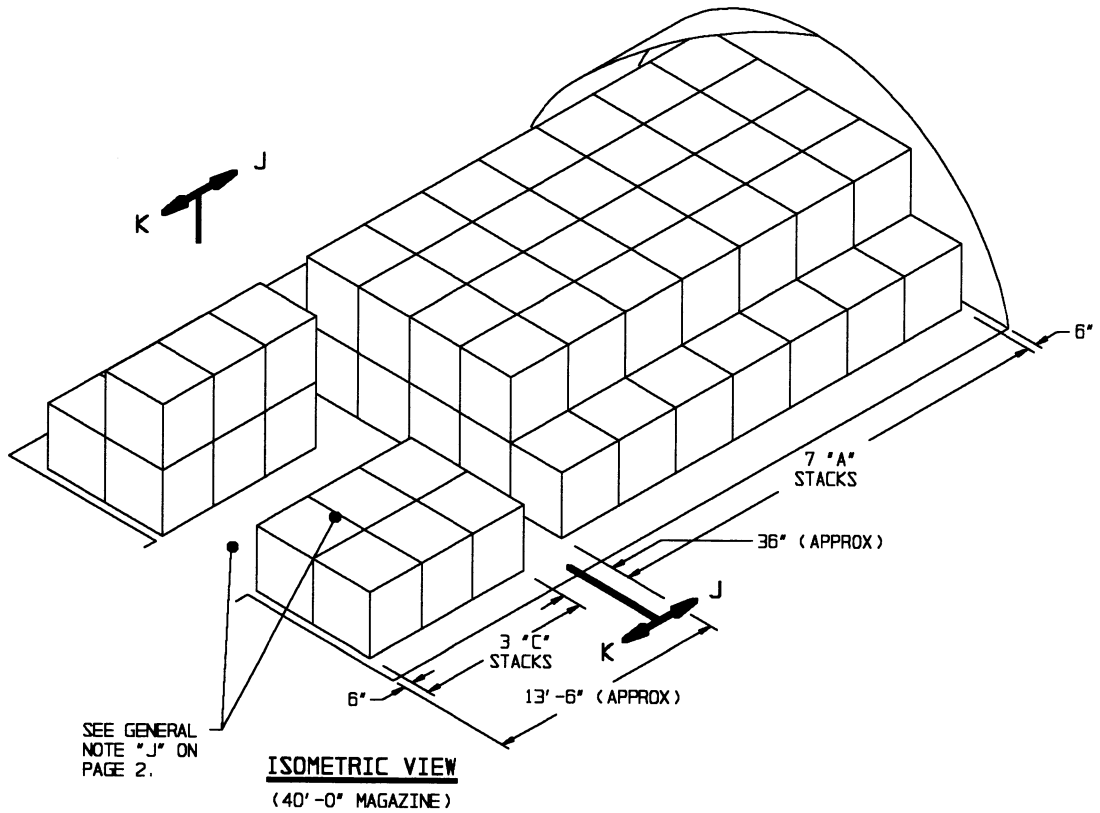


**SECTION K-K**  
(\*C\* STACK, 5 PALLET UNITS)

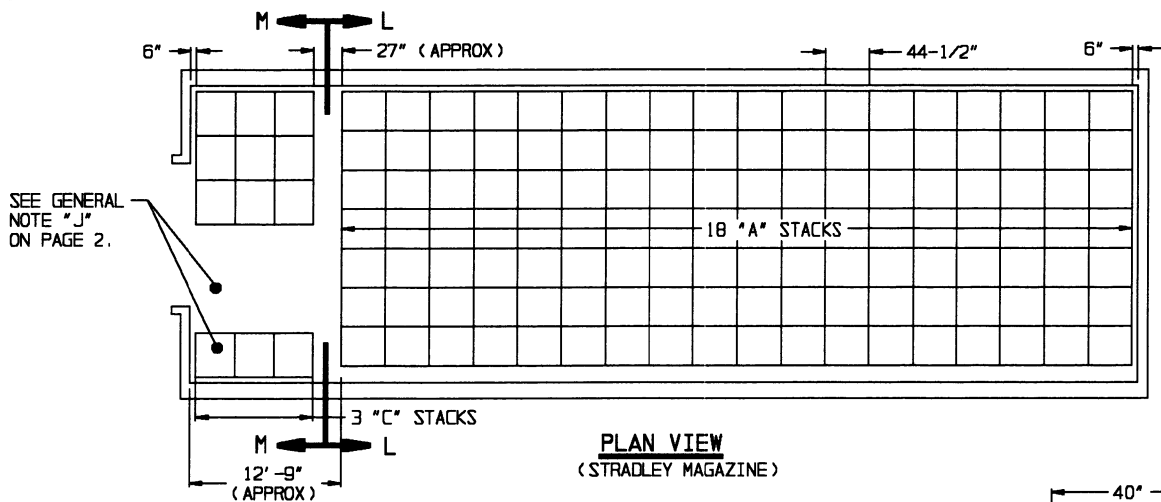
**STORAGE IN 40'-0" MAGAZINE**

(10'-0" HIGH)

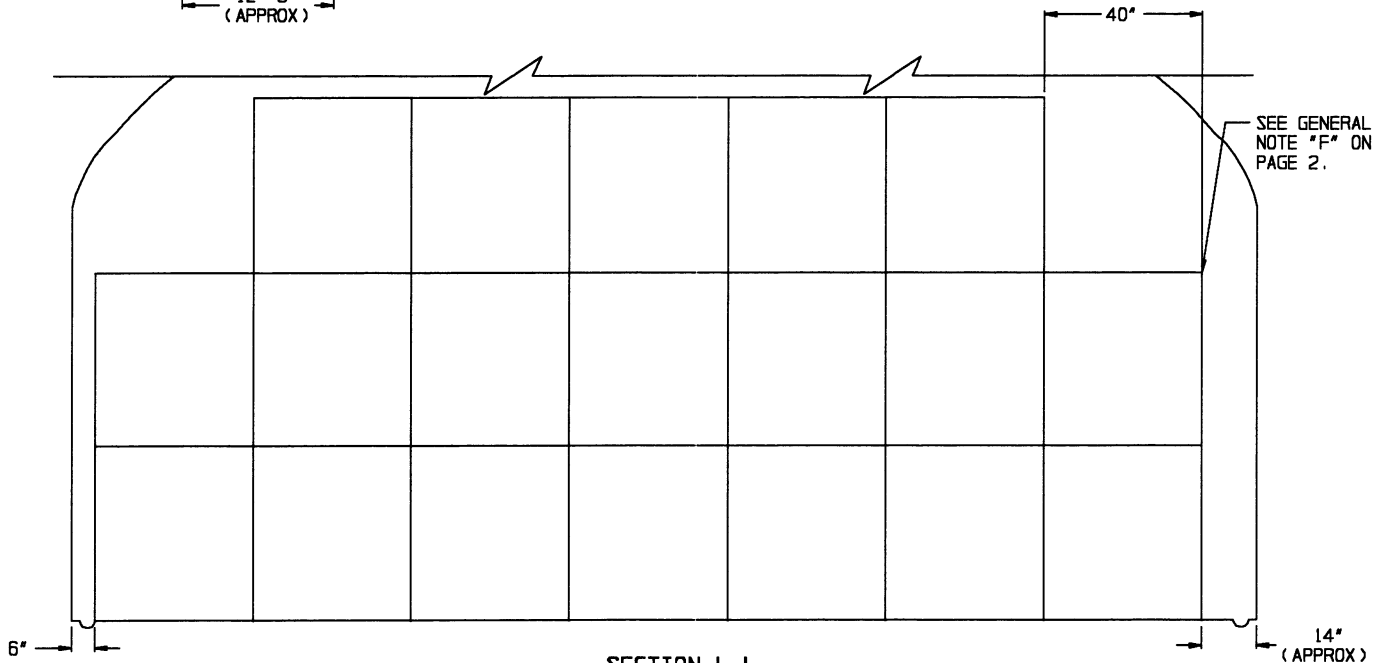
| <u>ITEM</u>            | <u>QUANTITY</u> |
|------------------------|-----------------|
| PALLET UNITS - - - - - | 85              |
| CONTAINERS - - - - -   | 2,125           |



FOR "GENERAL NOTES", SEE PAGE 2.



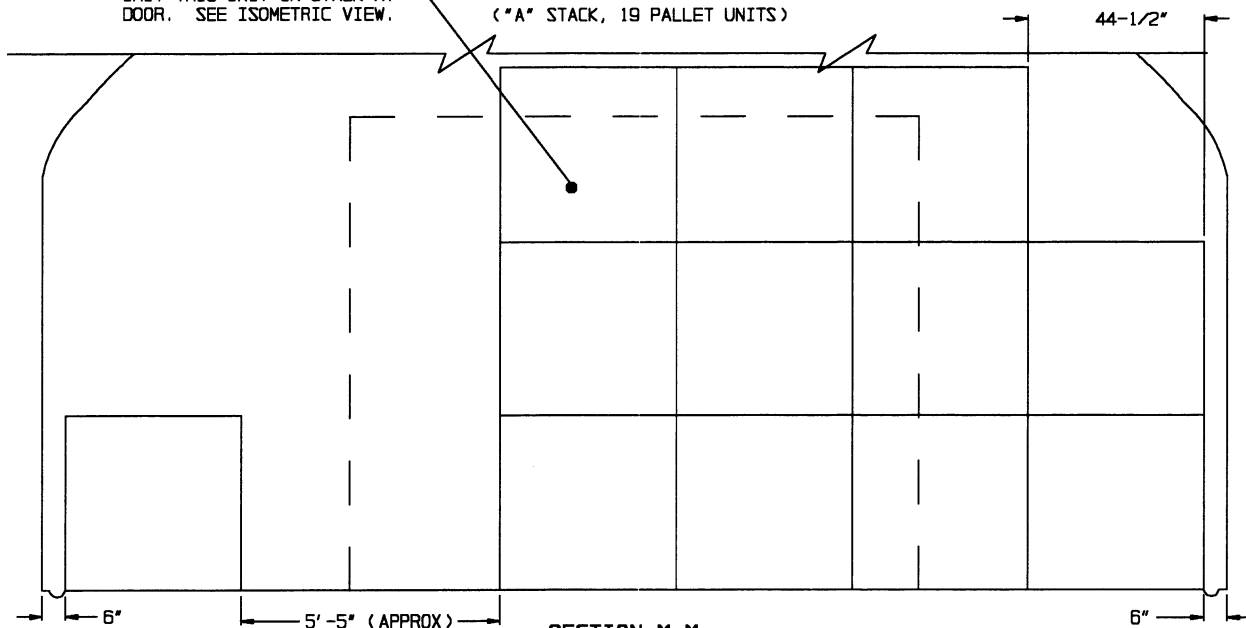
**PLAN VIEW**  
(STRADLEY MAGAZINE)



**SECTION L-L**

( "A" STACK, 19 PALLET UNITS )

OMIT THIS UNIT IN STACK AT DOOR. SEE ISOMETRIC VIEW.



**SECTION M-M**

( "C" STACK, 12 PALLET UNITS )

STORAGE PROCEDURES IN

80'-0" L X 25'-0" W X 14'-0" H STRADLEY AND 89'-0" L X 24'-10" W X 14'-4" H OVAL ARCH MAGAZINES

**STORAGE IN STRADLEY MAGAZINE**

(14'-0" HIGH)

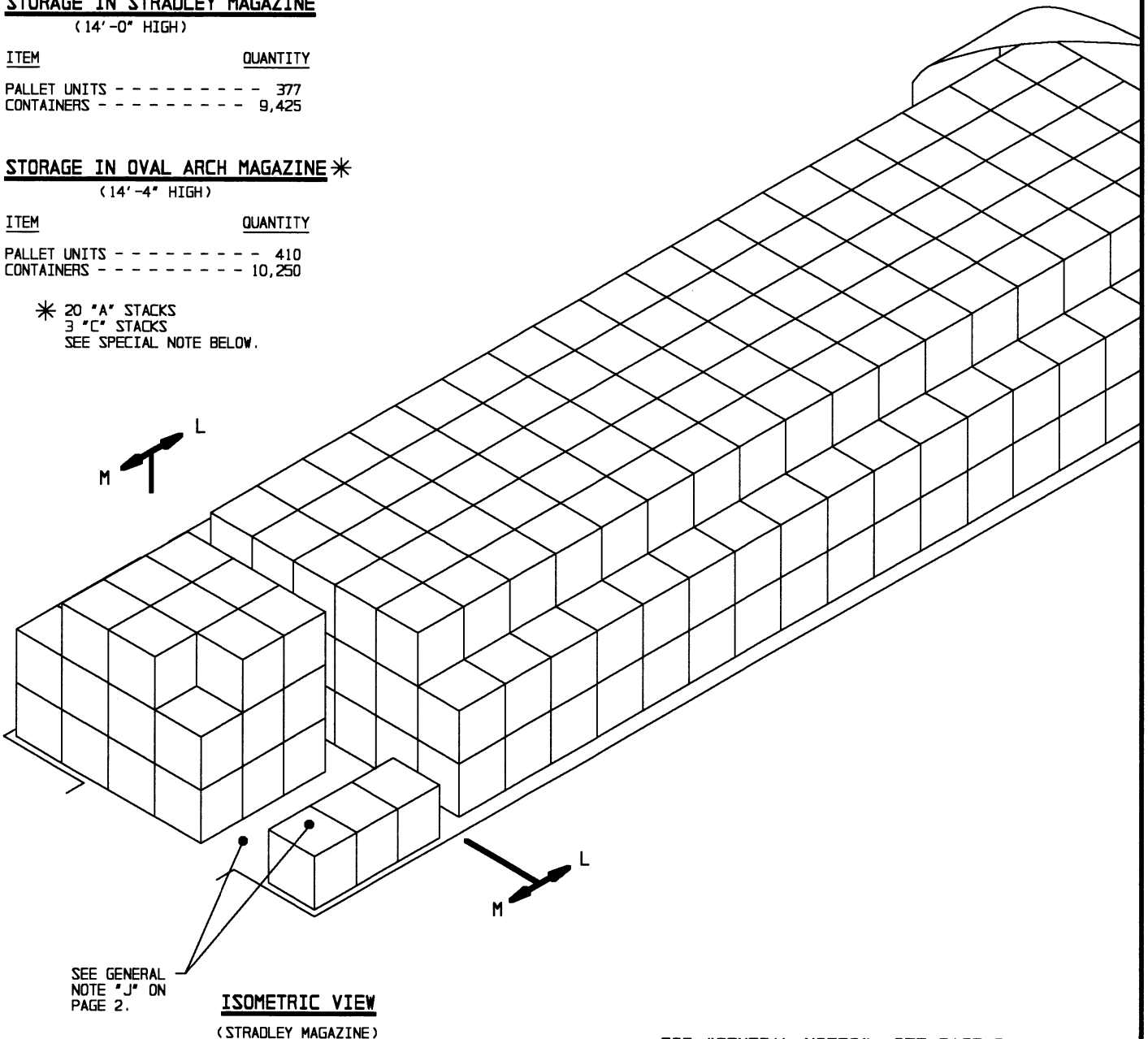
| ITEM                   | QUANTITY |
|------------------------|----------|
| PALLET UNITS - - - - - | 377      |
| CONTAINERS - - - - -   | 9,425    |

**STORAGE IN OVAL ARCH MAGAZINE \***

(14'-4" HIGH)

| ITEM                   | QUANTITY |
|------------------------|----------|
| PALLET UNITS - - - - - | 410      |
| CONTAINERS - - - - -   | 10,250   |

\* 20 "A" STACKS  
3 "C" STACKS  
SEE SPECIAL NOTE BELOW.



SEE GENERAL NOTE "J" ON PAGE 2.

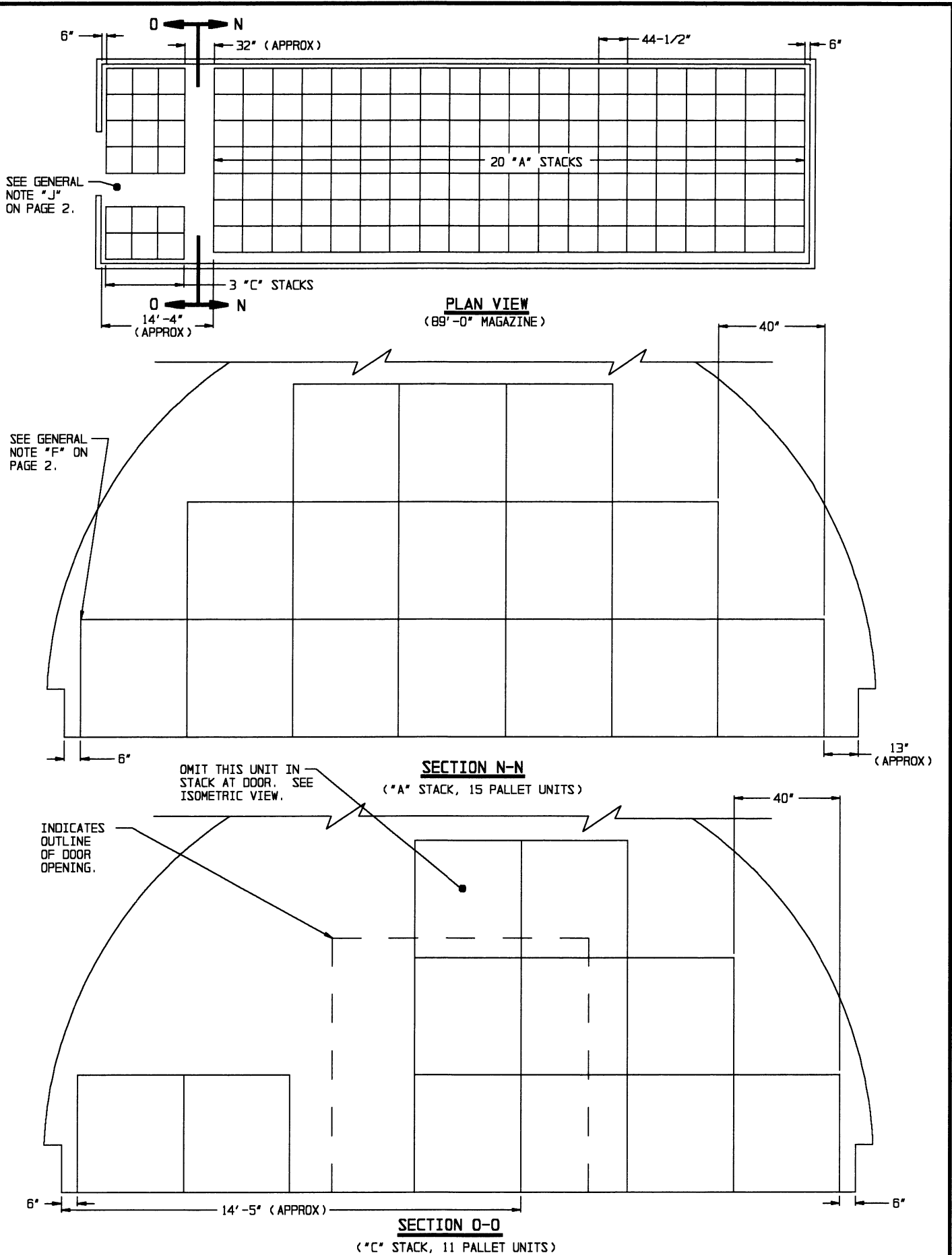
**ISOMETRIC VIEW**  
(STRADLEY MAGAZINE)

**FOR "GENERAL NOTES", SEE PAGE 2.**

**SPECIAL NOTE:**

1. DUE TO THE RELATIVELY NARROW DOOR OPENING IN OVAL ARCH MAGAZINES, THE (1) ONE ROW OF PALLET UNITS ADJACENT TO THE OPERATING AISLE AS SHOWN IN "SECTION M-M" MAY HAVE TO BE OMITTED; THEN THREE (3) PALLET UNITS CAN BE ADDED ON THE OPPOSITE SIDE OF THE OPERATING AISLE. THIS WILL DECREASE THE 3 "C" STACKS TO 30 UNITS.

**STORAGE PROCEDURES IN**

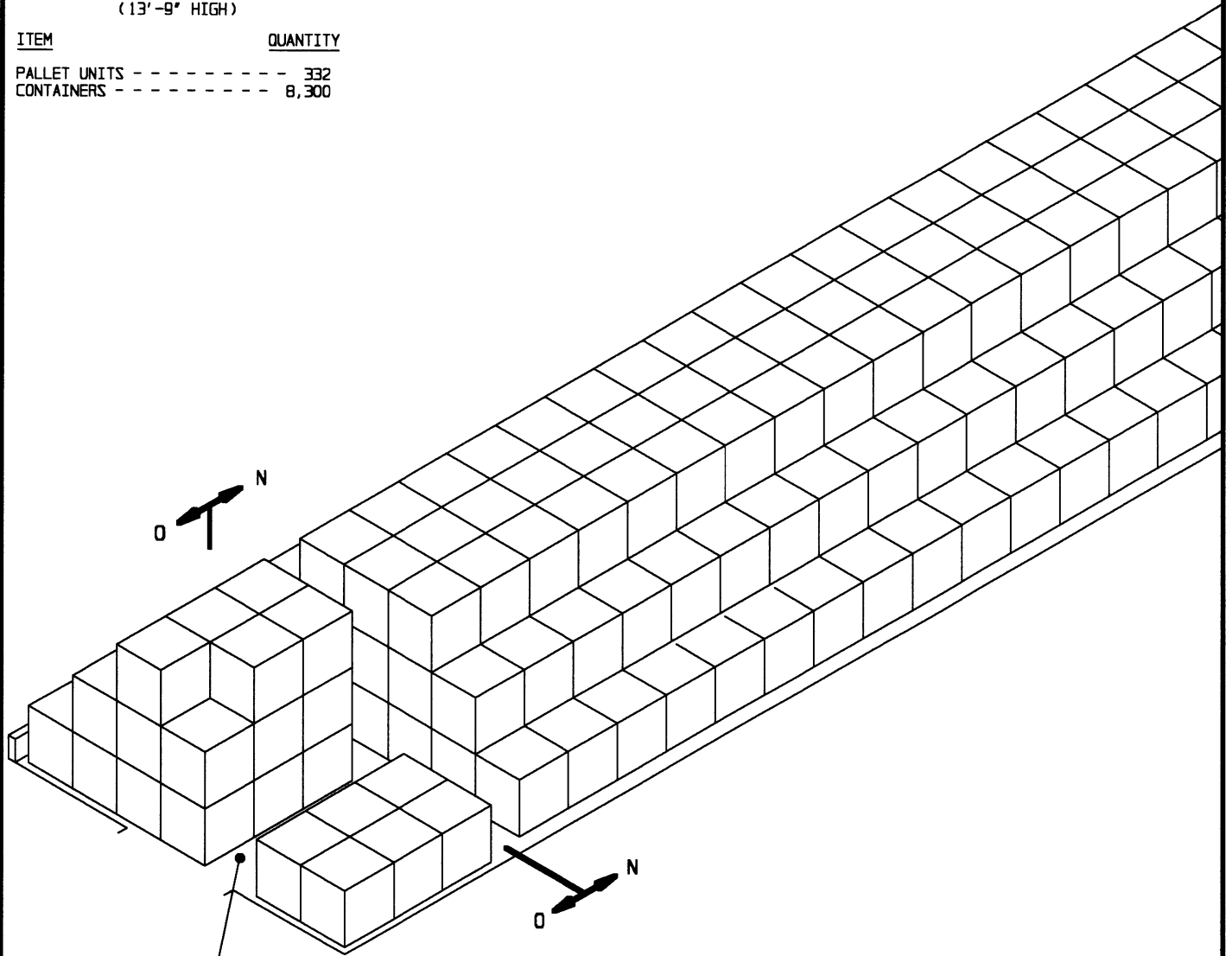




**STORAGE IN STEEL ARCH MAGAZINE**

(13'-9" HIGH)

| <u>ITEM</u>            | <u>QUANTITY</u> |
|------------------------|-----------------|
| PALLET UNITS - - - - - | 332             |
| CONTAINERS - - - - -   | 8,300           |



SEE GENERAL  
NOTE "J" ON  
PAGE 2.

**ISOMETRIC VIEW**  
(89'-0" MAGAZINE)

**FOR "GENERAL NOTES", SEE PAGE 2.**

**STORAGE IN 52'-0" DIA MAGAZINE**

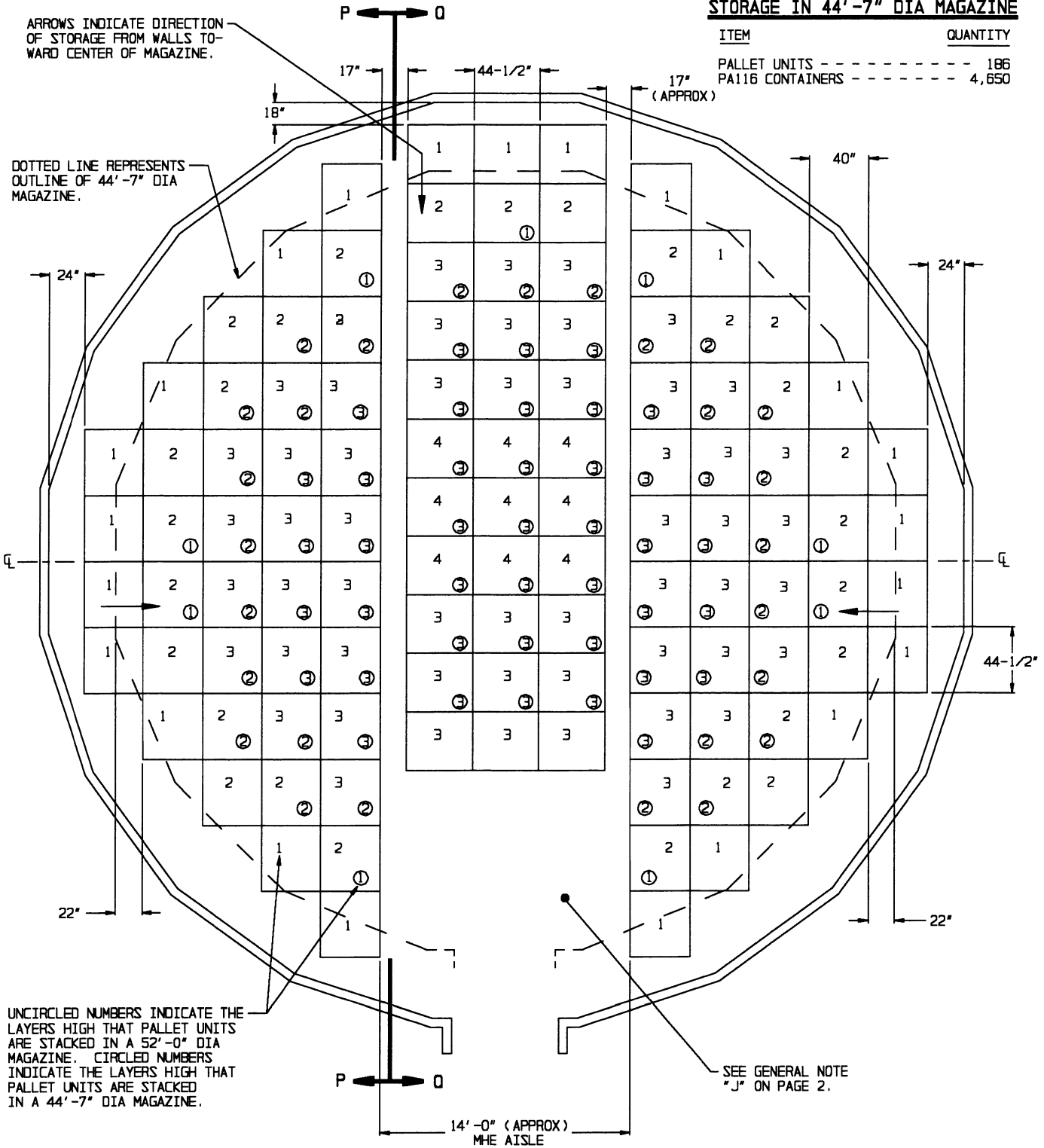
| ITEM         | QUANTITY |
|--------------|----------|
| PALLET UNITS | 275      |
| CONTAINERS   | 6,875    |

**STORAGE IN 44'-7" DIA MAGAZINE**

| ITEM             | QUANTITY |
|------------------|----------|
| PALLET UNITS     | 186      |
| PA116 CONTAINERS | 4,650    |

ARROWS INDICATE DIRECTION OF STORAGE FROM WALLS TOWARD CENTER OF MAGAZINE.

DOTTED LINE REPRESENTS OUTLINE OF 44'-7" DIA MAGAZINE.

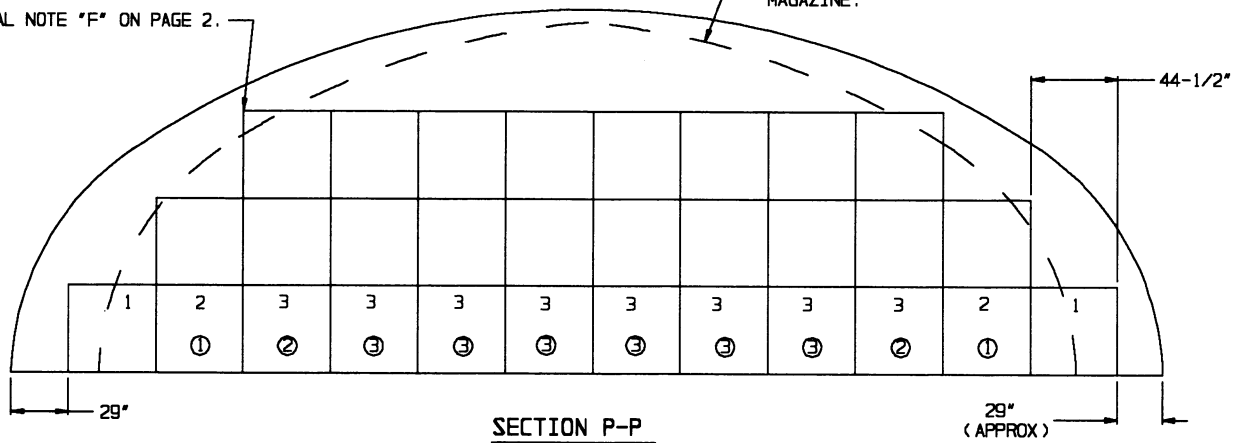


**PLAN VIEW**

(52'-0" DIA MAGAZINE)

SEE GENERAL NOTE "F" ON PAGE 2.

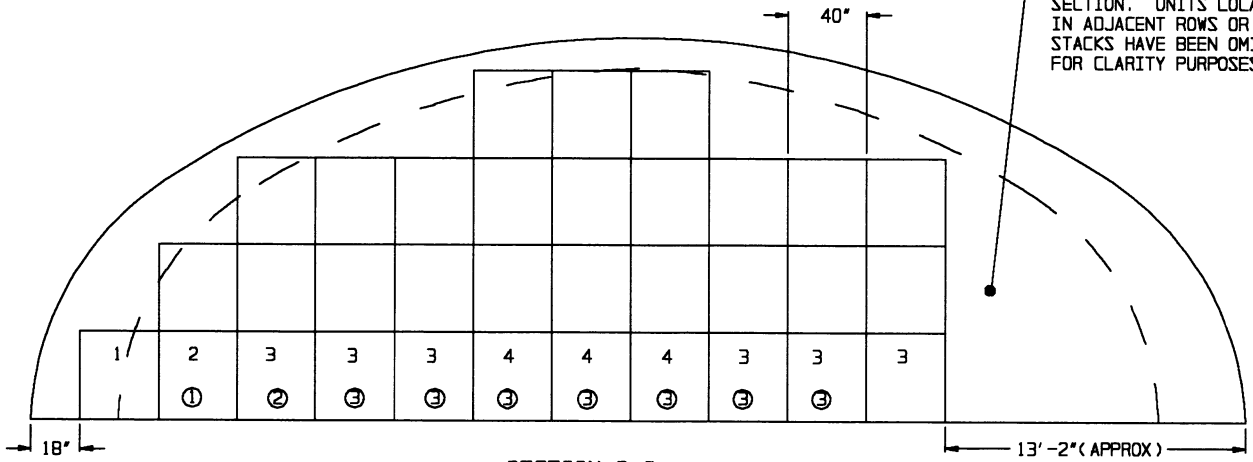
DOTTED LINE REPRESENTS  
OUTLINE OF 44'-7" DIA  
MAGAZINE.



**SECTION P-P**

(30 UNITS PER THIS STACK IN A  
52'-0" DIA MAGAZINE, 24 UNITS  
PER THIS STACK IN A 44'-7" DIA  
MAGAZINE).

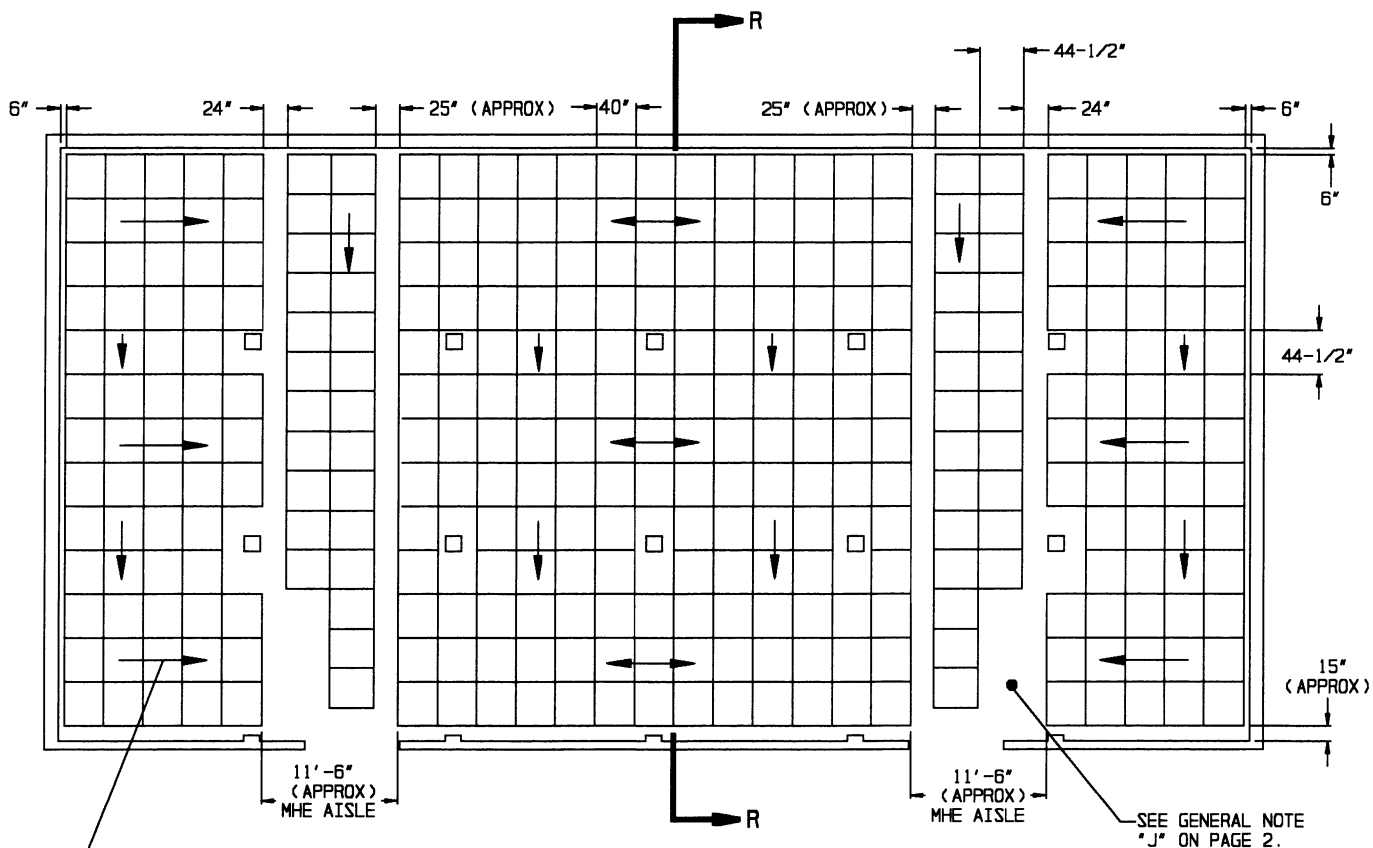
ONLY ONE OF THE ROWS OF  
PALLETIS IS SHOWN IN THIS  
SECTION. UNITS LOCATED  
IN ADJACENT ROWS OR  
STACKS HAVE BEEN OMITTED  
FOR CLARITY PURPOSES.



**SECTION Q-Q**

(33 UNITS PER 3 ROWS IN A 52'-0"  
DIA MAGAZINE, 24 UNITS PER 1 ROW  
AND 23 UNITS PER 2 ROWS IN A 44'-7"  
DIA MAGAZINE).

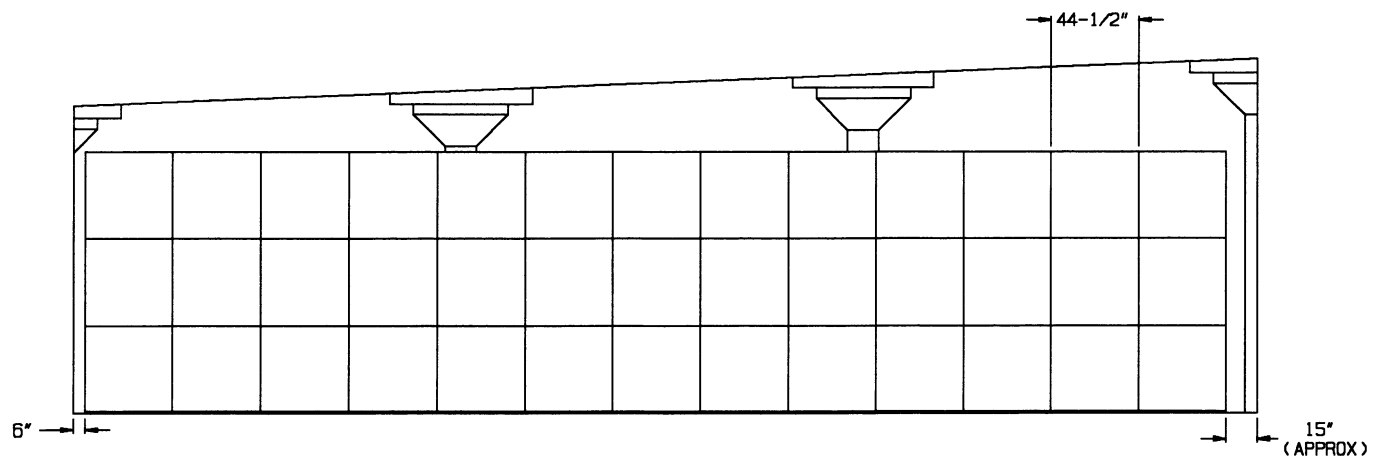
FOR "GENERAL NOTES", SEE PAGE 2.



ARROWS INDICATE DIRECTION OF STORAGE FROM REAR WALL TOWARD DOORS OR FROM SIDE WALLS OR CENTER OF MAGAZINE TOWARD THE AISLE.

**PLAN VIEW**

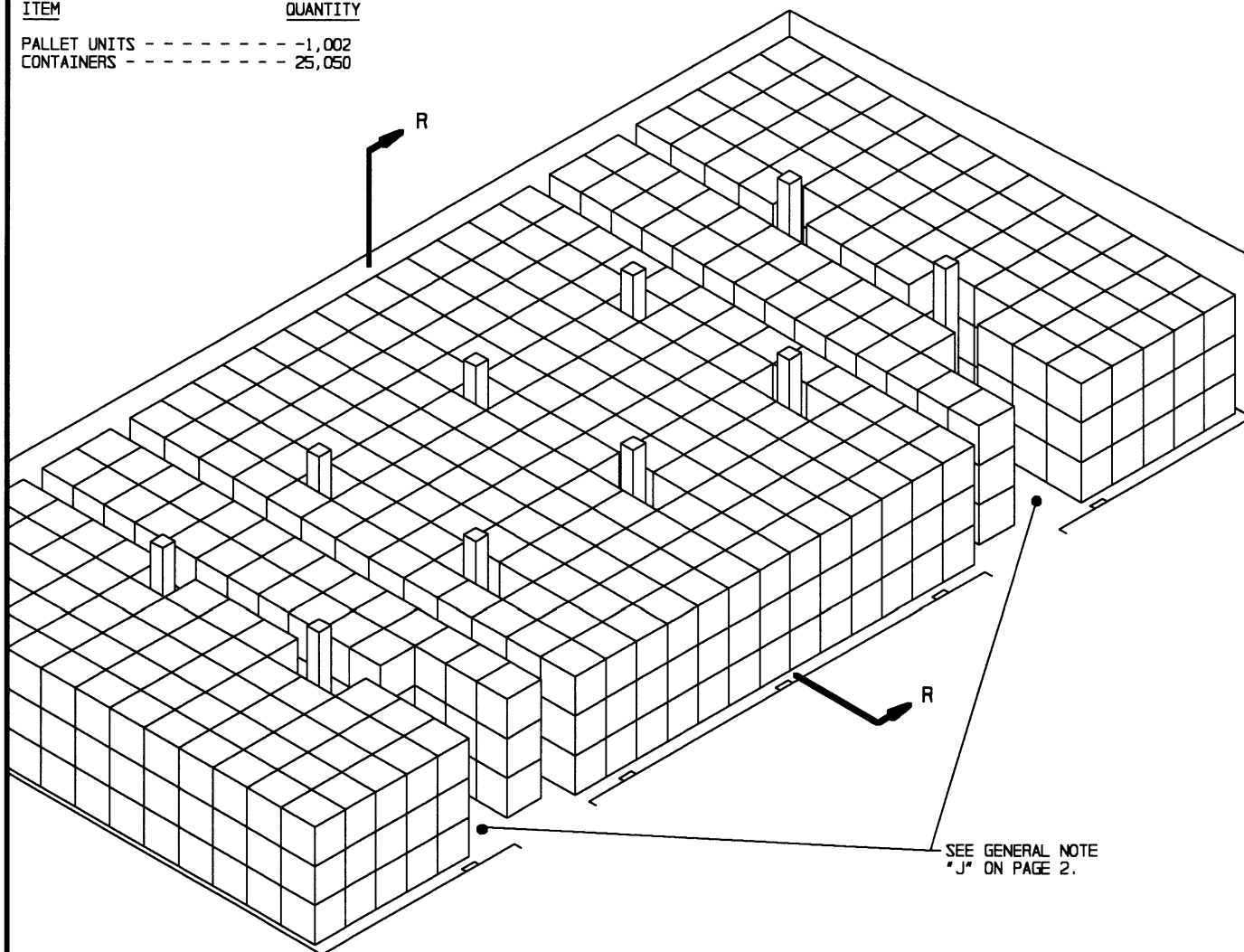
(100'-8" L X 50'-0" W MAGAZINE)



**SECTION R-R**

**STORAGE IN 100'-8" X 50'-0" MAGAZINE**

| ITEM                   | QUANTITY |
|------------------------|----------|
| PALLET UNITS - - - - - | -1,002   |
| CONTAINERS - - - - -   | 25,050   |



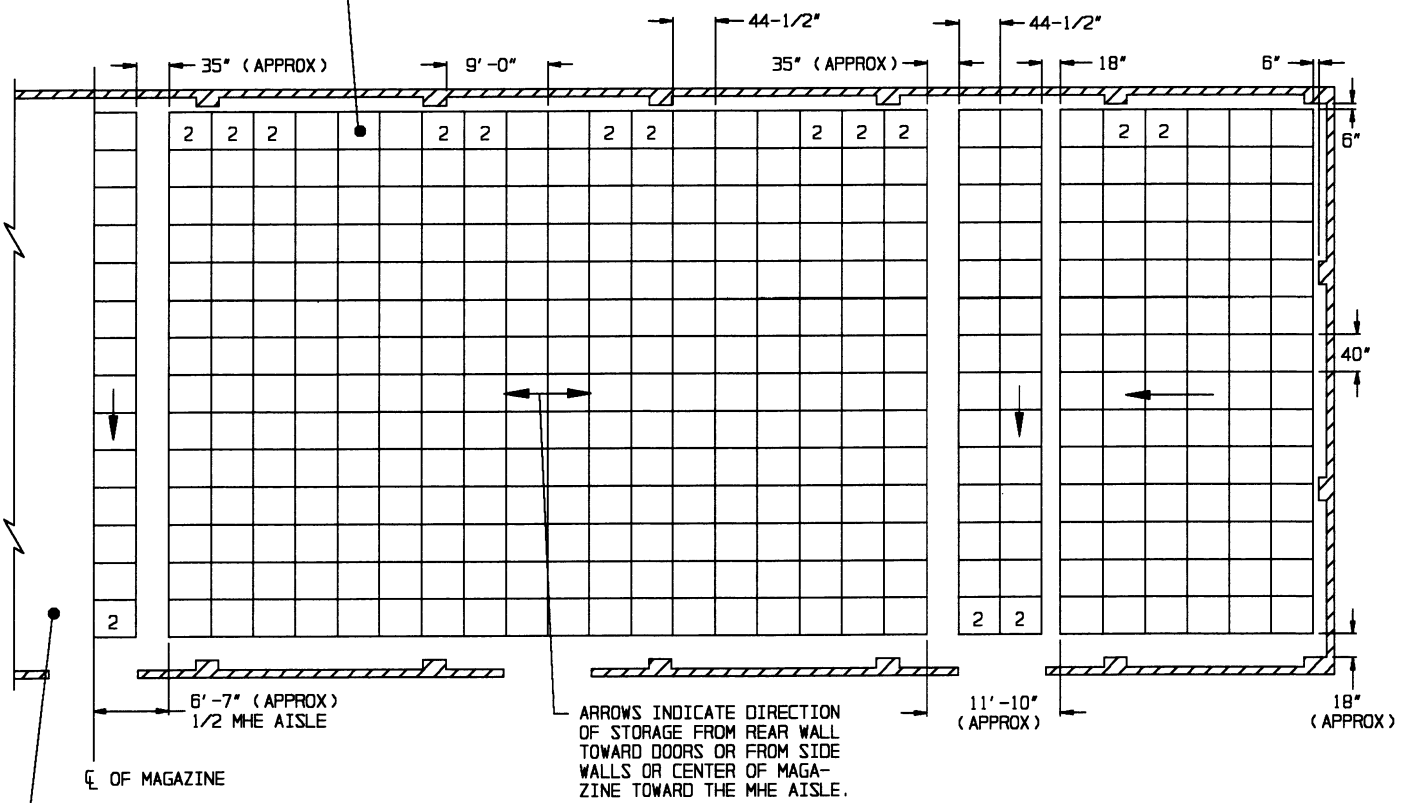
**ISOMETRIC VIEW**  
(100'-8" L X 50'-0" W MAGAZINE)

**FOR "GENERAL NOTES", SEE PAGE 2.**

**SPECIAL NOTE:**

1. IF THE QUANTITY FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OF FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED, THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.

PALLET STACKS WHICH ARE NOT NUMBERED ARE THREE (3) PALLET UNITS HIGH.



ARROWS INDICATE DIRECTION OF STORAGE FROM REAR WALL TOWARD DOORS OR FROM SIDE WALLS OR CENTER OF MAGAZINE TOWARD THE MHE AISLE.

**PLAN VIEW**

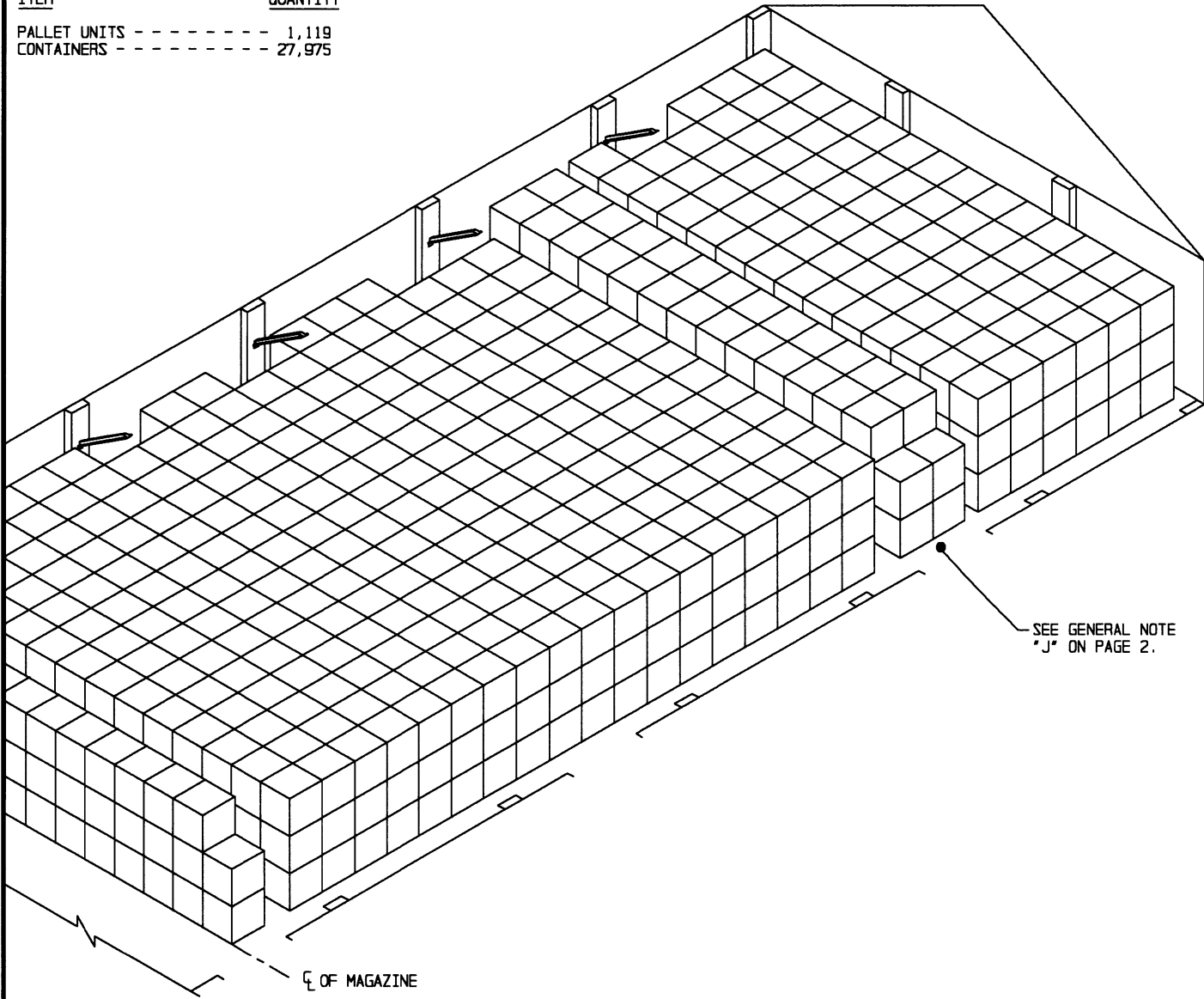
(ONE HALF OF A STANDARD MAGAZINE SHOWN).

SEE GENERAL NOTE "K" ON PAGE 2.

**STORAGE AS SHOWN**

ONE HALF OF A STANDARD MAGAZINE.

| <u>ITEM</u>            | <u>QUANTITY</u> |
|------------------------|-----------------|
| PALLET UNITS - - - - - | 1,119           |
| CONTAINERS - - - - -   | 27,975          |



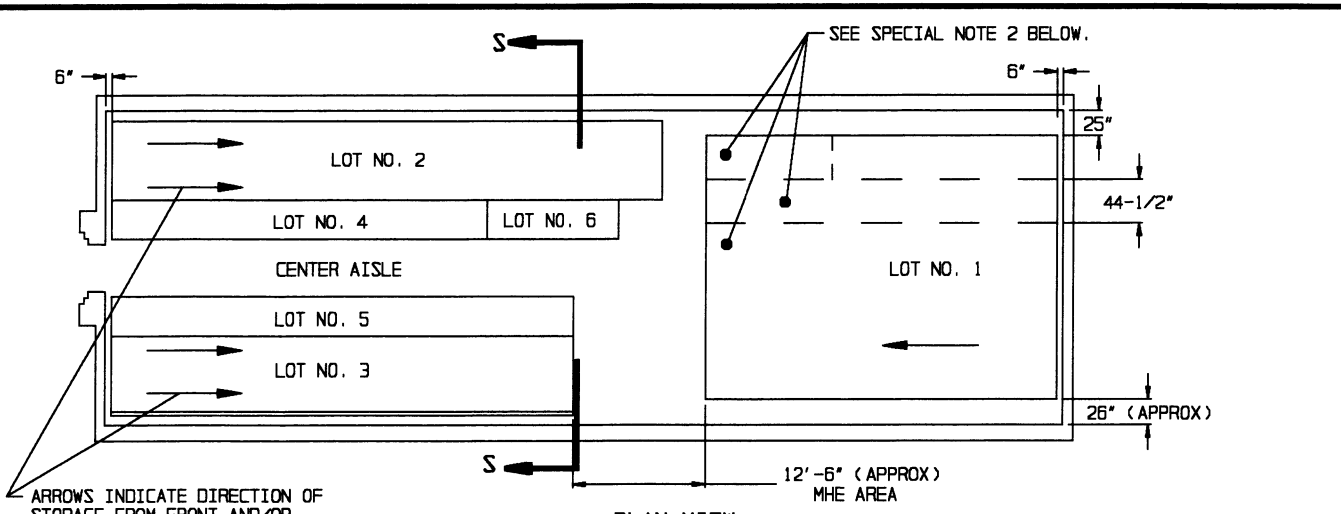
SEE GENERAL NOTE  
"J" ON PAGE 2.

☒ OF MAGAZINE

FOR "GENERAL NOTES", SEE PAGE 2.

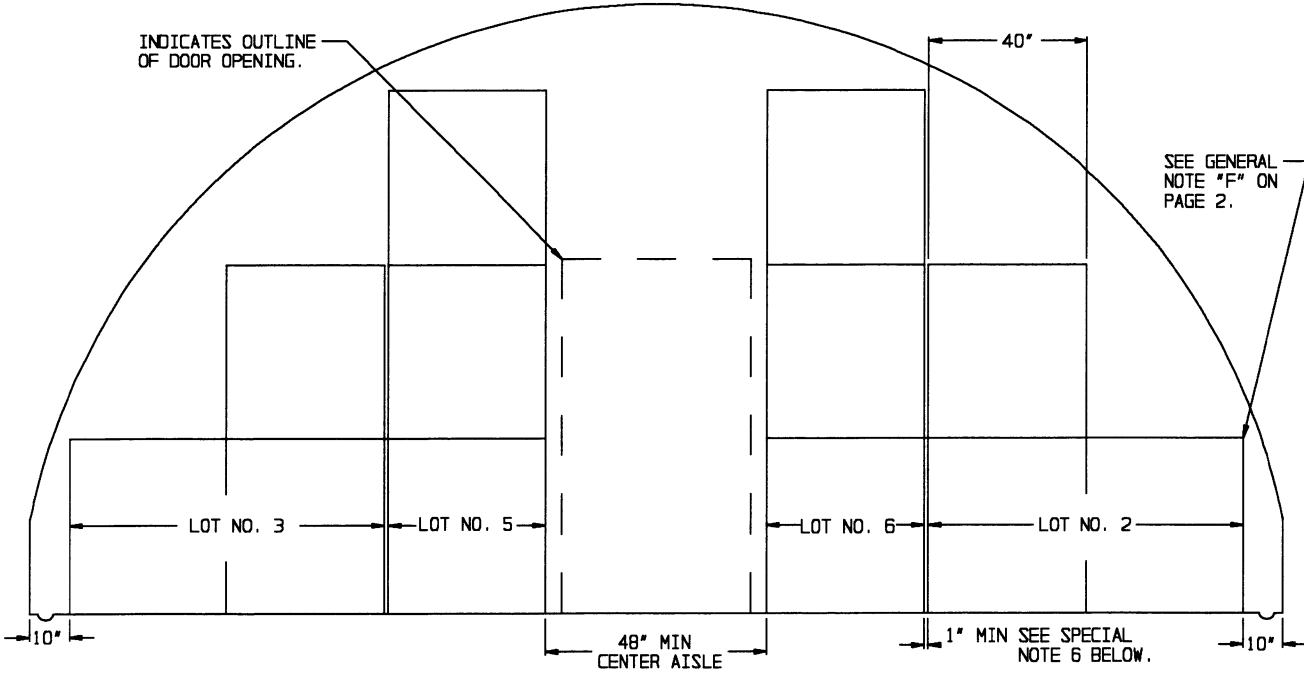
**ISOMETRIC VIEW**

(ONE-HALF OF A STANDARD MAGAZINE SHOWN)



ARROWS INDICATE DIRECTION OF STORAGE FROM FRONT AND/OR REAR TOWARD CENTER OF THE LENGTH OF THE MAGAZINE.

**PLAN VIEW**  
(81'-0" IGLOO MAGAZINE SHOWN)



**SECTION S-S**

**SPECIAL NOTES:**

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENTER AISLE WILL NOT BE REQUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
3. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF THE MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

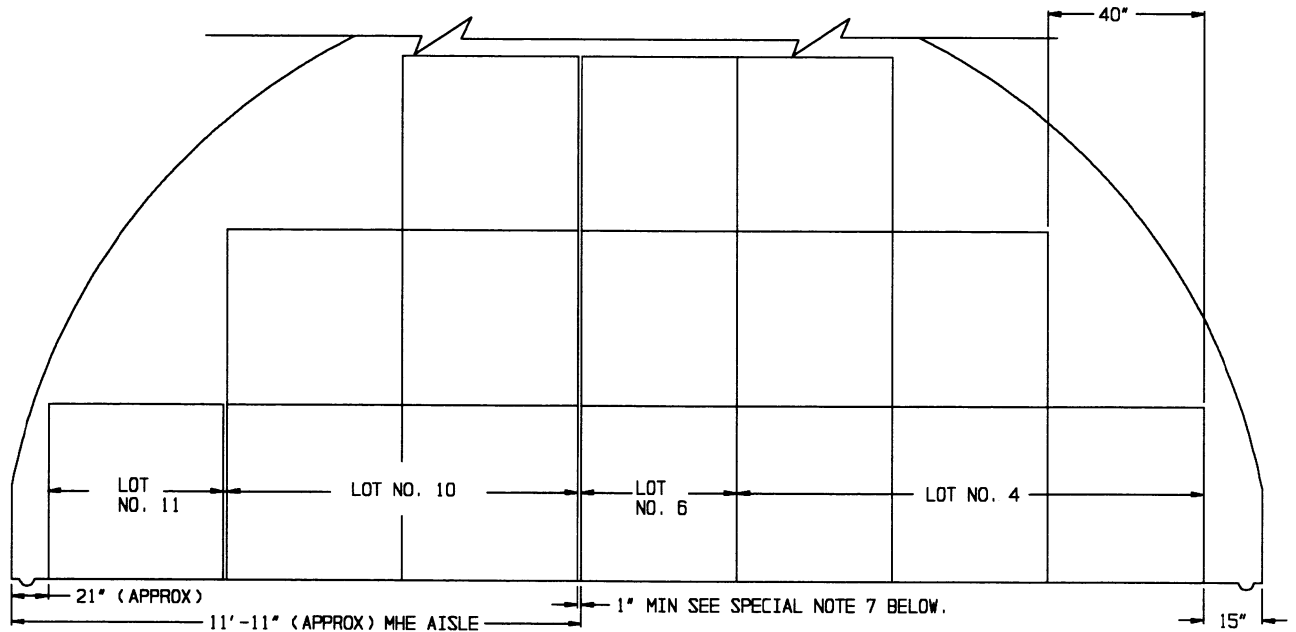
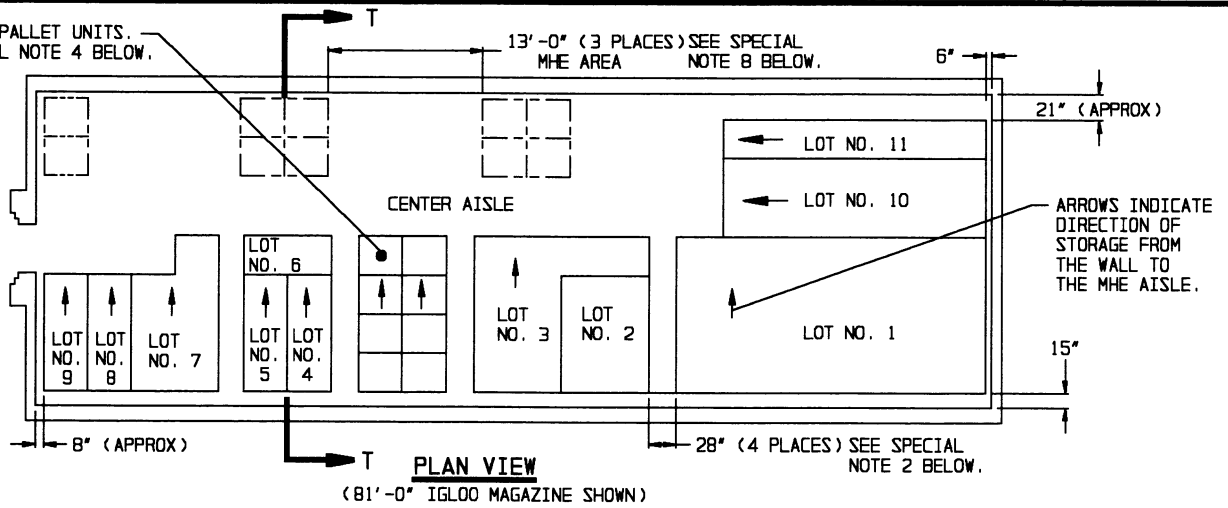
(CONTINUED AT RIGHT)

**(SPECIAL NOTES CONTINUED)**

4. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDE-WALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
5. AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
7. A 12'-6" MHE OPERATING AREA IS SHOWN. THE MHE OPERATING-AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORK LIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON EACH SIDE OF MAGAZINE) IS TO BE AT LEAST 48" WIDE. A SLIGHTLY WIDER AISLE WILL ENHANCE FORKLIFT MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.



MIXED-LOT PALLET UNITS.  
SEE SPECIAL NOTE 4 BELOW.



**SECTION T-T**

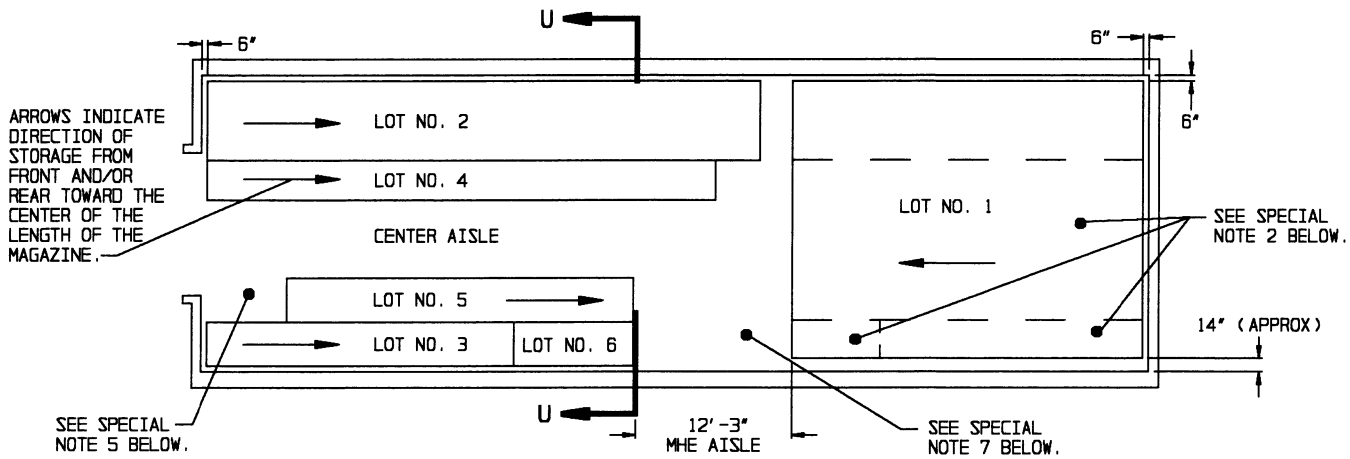
(SPECIAL NOTES CONTINUED)

**SPECIAL NOTES:**

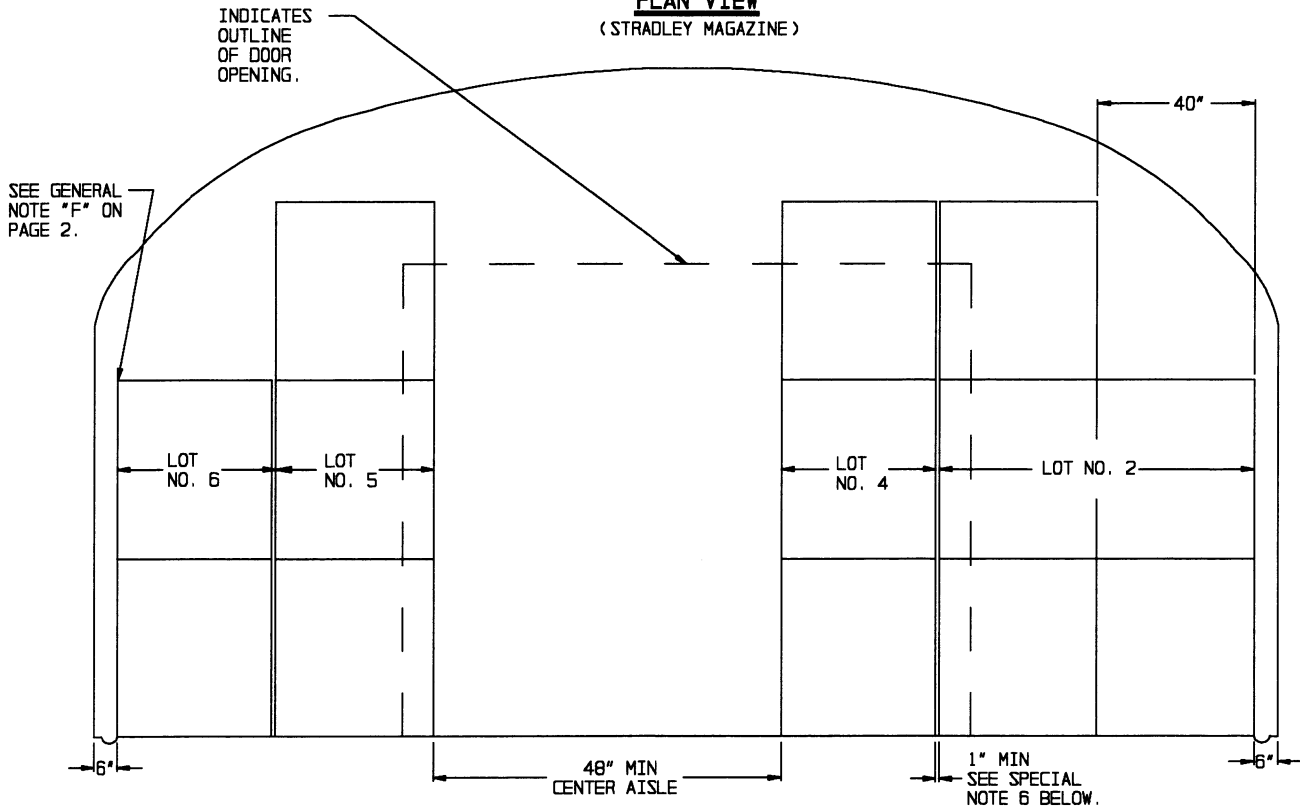
1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARD TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL COMPLETE ROUNDS AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF THE MHE PERMITS AND SAFE HANDLING IS NOT JEOPARDIZED.
6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDE-WALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
8. AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12" LIFTS" WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 13'-0" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

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**TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES**



**PLAN VIEW**  
(STRADLEY MAGAZINE)



**SECTION U-U**

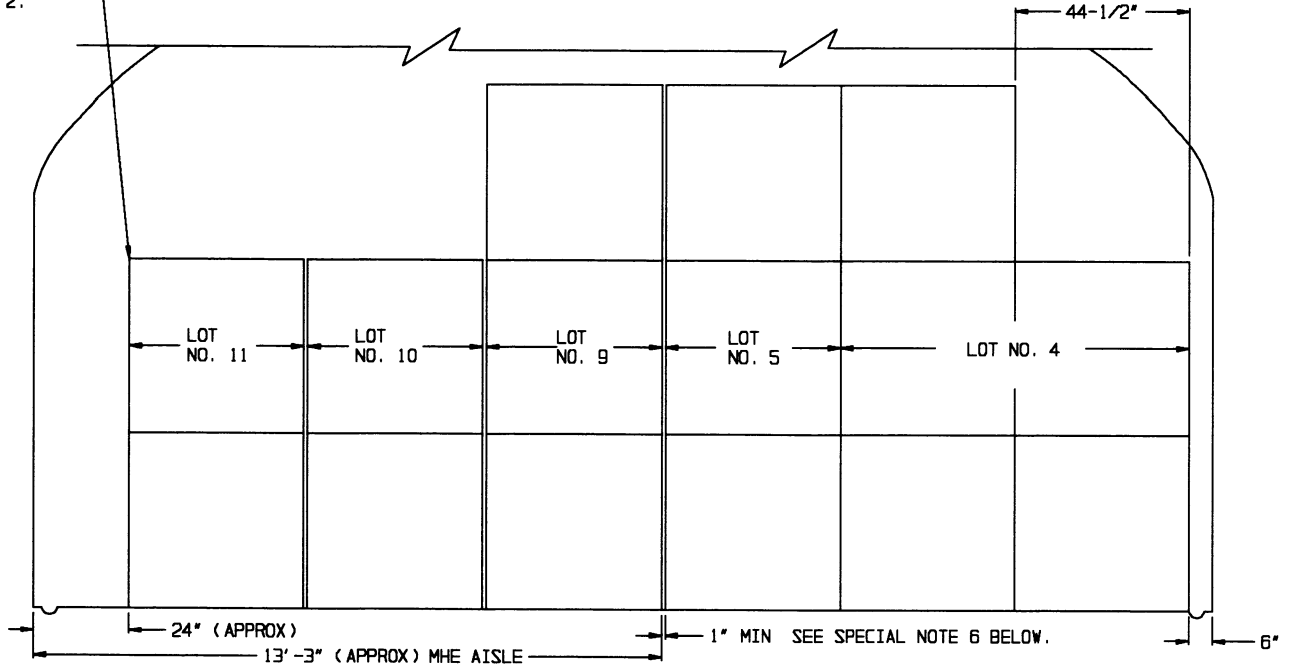
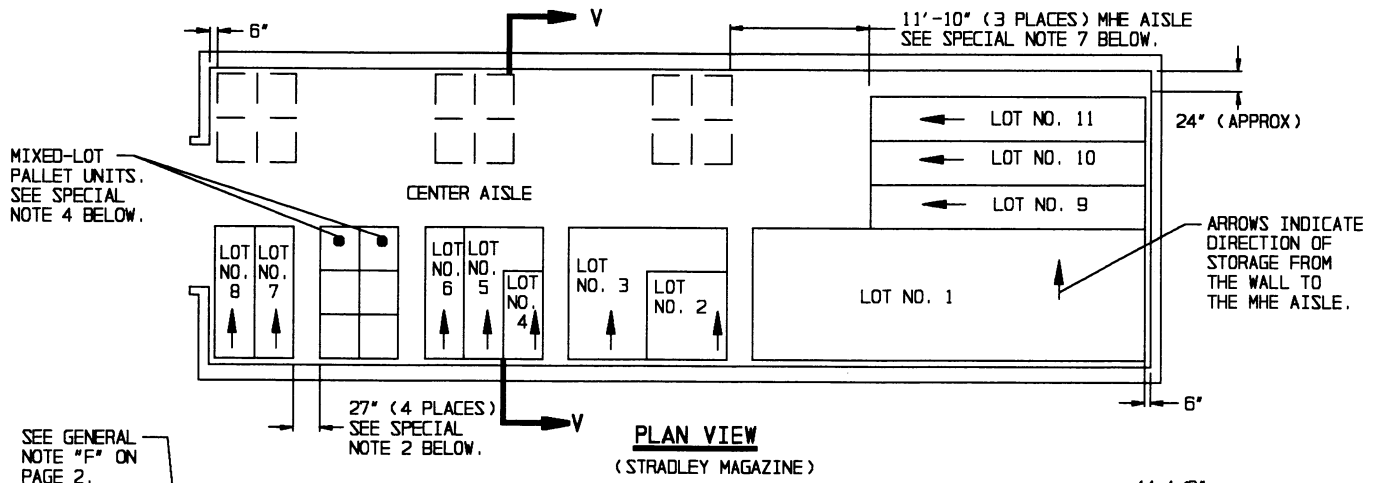
**SPECIAL NOTES:**

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENTER AISLE WILL NOT BE REQUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF THE MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

(SPECIAL NOTES CONTINUED)

4. FOR STORAGE OF MULTIPLE-LOTS, THE DISTANCE FROM THE SIDE WALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR THE MHE.
5. AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
7. A 12'-3" MHE OPERATING AISLE HAS BEEN SHOWN. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON EACH SIDE OF MAGAZINE) IS TO BE AT LEAST 48" WIDE. A SLIGHTLY WIDER AISLE WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.

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**SPECIAL NOTES:**

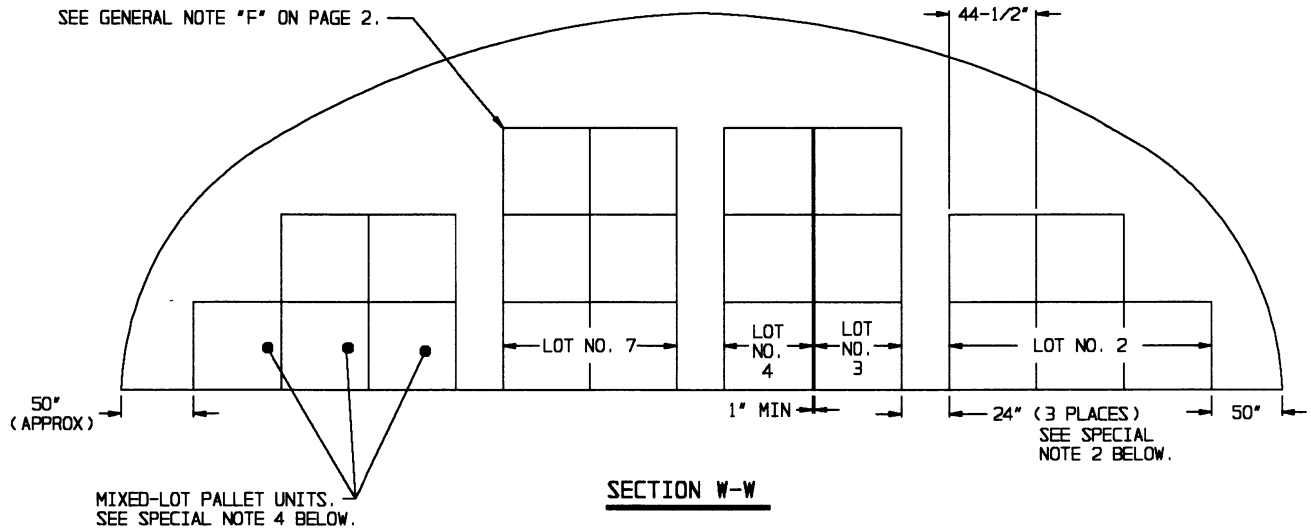
(SPECIAL NOTES CONTINUED)

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. A MIXED-LOT PALLET UNIT MAY HAVE FORM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF THE MHE PERMITS AND SAFE HANDLING IS NOT JEOPARDIZED.
6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
7. AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12" LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11'-10" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

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**TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY AND OVAL-ARCH MAGAZINES**

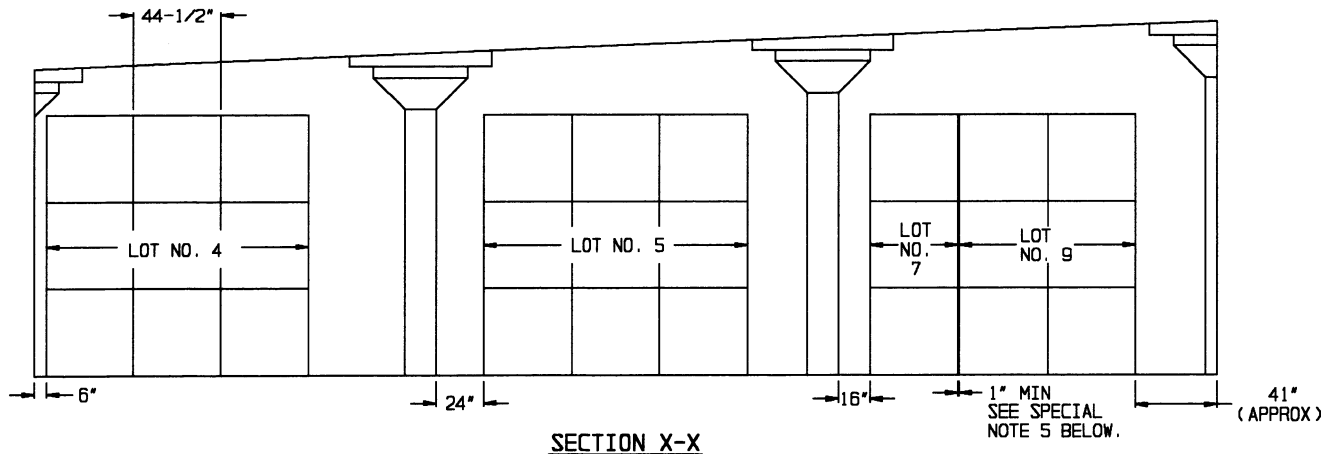
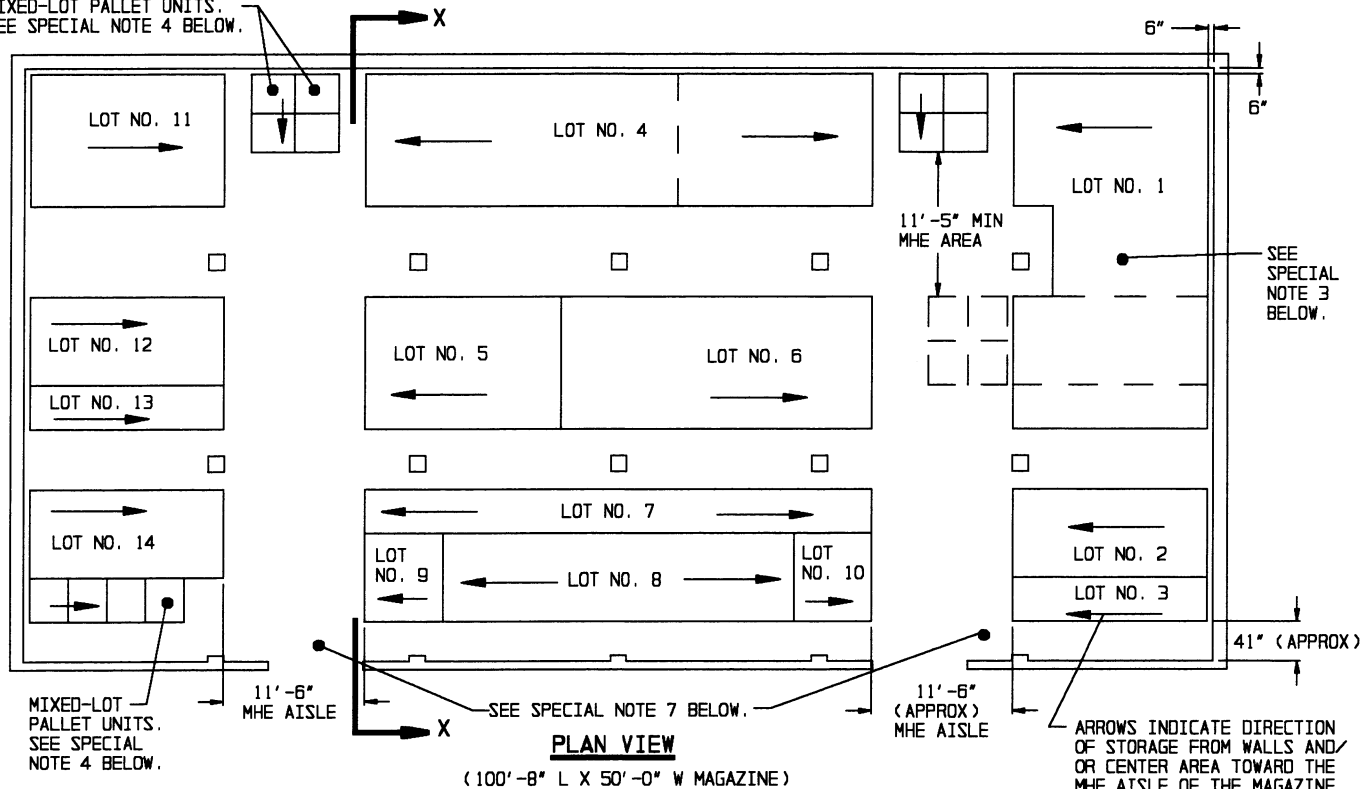




**SPECIAL NOTES:**

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE AND ON PAGE 28 ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED ON ONE SIDE OF THE MAGAZINE. HOWEVER, BOTH SIDES MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN ON THE LEFT SIDE. EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL COMPLETE ROUNDS AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF THE MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
6. FOR STORAGE OF MULTIPLE-LOTS, THE DISTANCE FROM THE WALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR THE MHE.
7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
8. AREAS ENCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS OR ADDITIONAL ITEMS THAT ARE FROM A LOT ADJACENT TO THE MHE AISLE, MAY BE STORED. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11'-0" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD NOT BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF THE MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION" IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

MIXED-LOT PALLET UNITS.  
SEE SPECIAL NOTE 4 BELOW.



**SPECIAL NOTES:**

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OR ON ONE SIDE OF THE MAGAZINE. HOWEVER, THESE AREAS MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE SMALLER SIZED LOTS OR AS TYPICALLY SHOWN BY DOTTED LINES. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL COMPLETE ROUNDS AND LOTS WITHIN THAT UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
5. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY

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(SPECIAL NOTES CONTINUED)

6. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWENTY-FOUR (24) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF THE MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
7. AREAS ENCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS OR ADDITIONAL ITEMS MAY BE STORED THAT ARE FROM A LOT OR LOTS ADJACENT TO THE MHE AISLE. ADEQUATE SPACE FOR MHE OPERATION MUST BE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO, COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.