STORAGE IN APPROVED MAGAZINES OF COMPLETE ROUNDS PACKED IN PA 104 SERIES CONTAINER UNITIZED ON 35" X 45-1/2" WOODEN PALLET

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U.S. ARMY MATERIEL COMMAND DRAWING					
APPROVED, U.S. ARMY INDUSTRIAL OPERATIONS COMMAND	DRAFTSMAN		D. WHITMORE		
Doorda Riskorik	ENGINEER M. DAEUMER				
AMSTA-AR-ESK	SUPPLY ENGINEERING DIVISION ROQUE				
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND	LOGISTICS ENGINEERING Thom O. Mille				
Harylet Com	MAY 1986 /				
U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL	CLASS	NOISIVIO	DRAWING	FILE	
REVISION NO. 1 DECEMBER 1995	19	48	4145/6	1-2-3-4-	
SEE REVISION LISTING ON PAGE 2.	15	40	0 /5714	14-22PM 1003	

DO NOT SCALE

GENERAL NOTES

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES SPECIFIED IN THIS DRAWING ARE APPLICABLE TO COMPLETE ROUNDS PACKED IN PA104 SERIES CONTAINERS ON 35" BY 45-1/2" WOODEN PALLET.
- C. FOR DETAIL OF THE PALLET UNIT SEE PAGE 3. FOR UNITIZATION PROCEDURES, SEE U.S. ARMY AMC (DARCOM) DRAWING 19-48-4079/6-20PM1002.

PALLET UNIT:

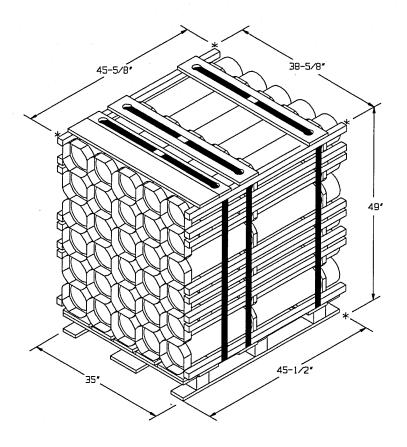
DIMENSIONS - - - 38-5/8" BY 45-5/8" BY 49" HIGH. GROSS WEIGHT - 2,408 POUNDS (APPROX). CUBE - - - - - 50.0 CUBIC FEET (APPROX).

- D. CAUTION: THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED. THIS LIMITATION MAY REQUIRE A QUANTITY REDUCTION FROM THE STORAGE AS
- E. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE PALLET UNITS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- F. IF AVAILABLE MHE PERMITS, ADDITIONAL PALLET UNITS MAY BE STORED WITHIN THE FRONTAL AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- G. STORED PALLET UNITS MUST NOT CONTACT THE WALLS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, PALLET UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- H. OTHER COMPATIBLE ITEMS MAY BE STORED IN A MAGAZINE WHICH IS PARTIALLY FILLED WITH THE DESIGNATED ITEM.
- J. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS
 MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER UNITS IN THE
 STACKS SHOWN IN THE STORAGE VIEWS HEREIN, UNLESS TWO
 UPPER PALLET UNITS ARE HANDLED AS ONE LIFT OR THE
 PACKAGE GUARD IS REMOVED (TINE CARRIAGE WILL IN MOST
 INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION).
 ONLY A FORKLIFT TRUCK OF ADEQUATE CAPACITY WILL BE USED
 WHEN LIFTING TWD PALLET UNITS AS ONE LIFT.
- K. IF THE QUANTITY OF PALLET UNITS FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN HEREIN DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.
- L. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM AND ONE POUND EQUALS 0.454KG.
- M. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS, HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- N. FOR ADDITIONAL GUIDANCE, ATTENTION IS DIRECTED TO THE "SPECIAL NOTES" SECTIONS WHICH ARE INCLUDED WITH THE DEPICTED STORAGE METHODS.

REVISIONS

REVISION NO. 1, DATED DECEMBER 1995, CONSISTS OF:

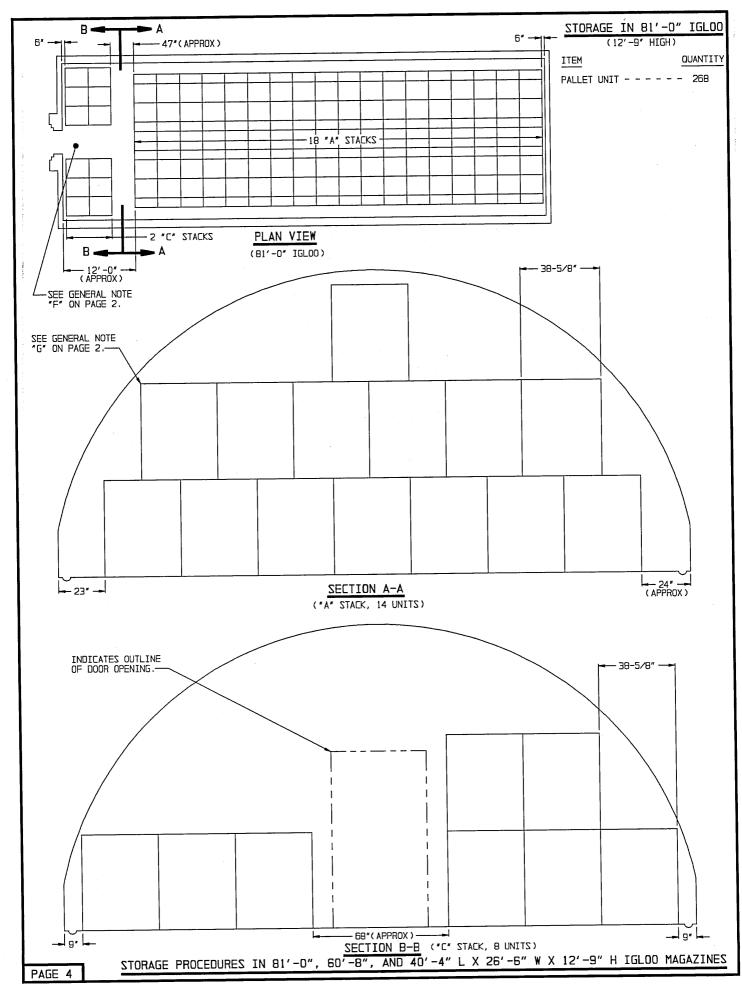
1 CONVERTING TO CAD.

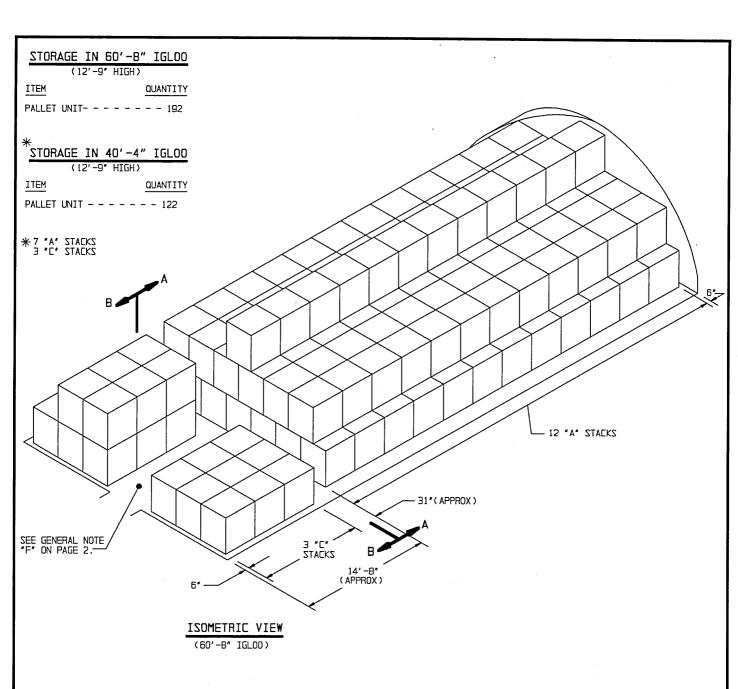


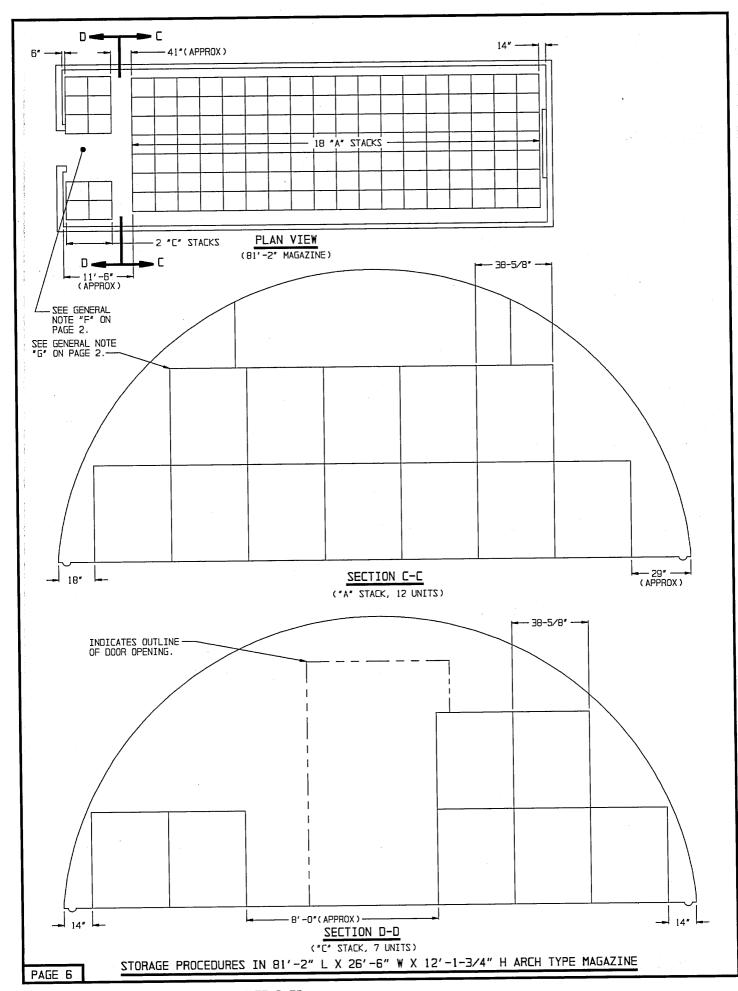
PALLET UNIT

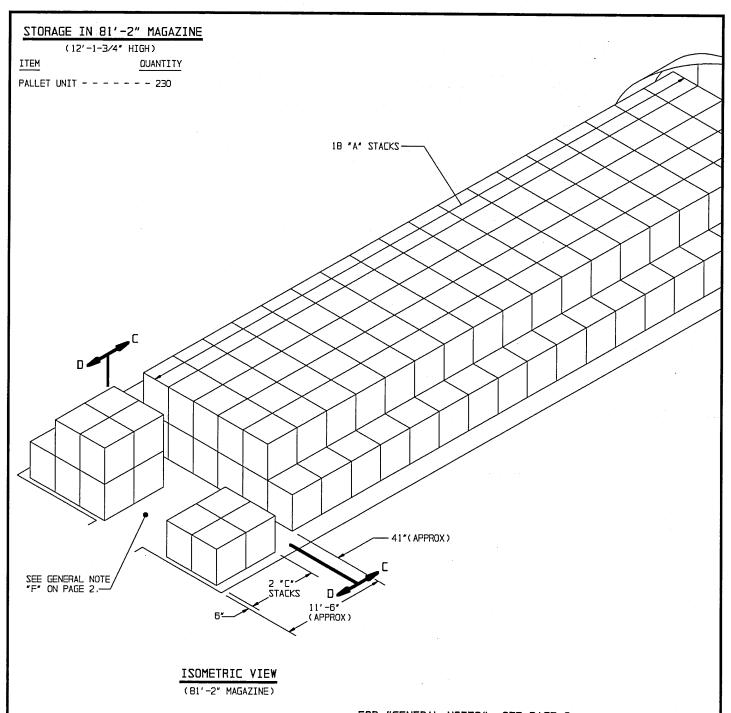
COMPLETE ROUNDS, 30 EACH @ 75 LBS GROSS WEIGHT - - - - 2,40B LBS CUBE - - - - - 50.0 CUBIC FEET

DETAILS



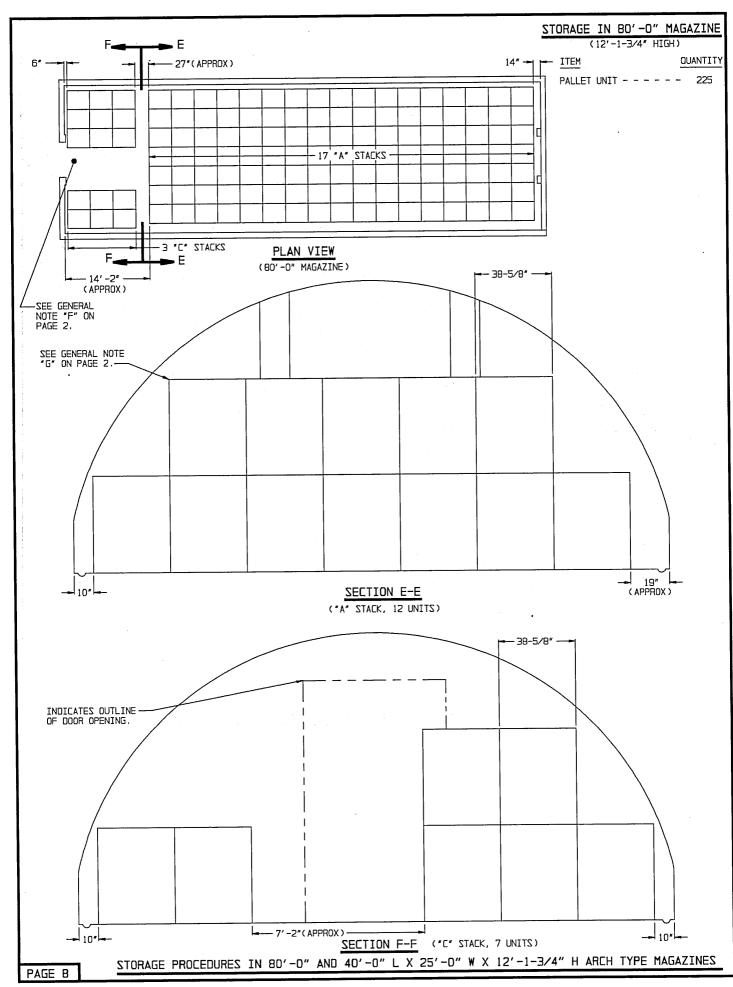






FOR "GENERAL NOTES", SEE PAGE 2.

STORAGE PROCEDURES IN B1'-2" L X 26'-6" W X 12'-1-3/4" H ARCH TYPE MAGAZINE



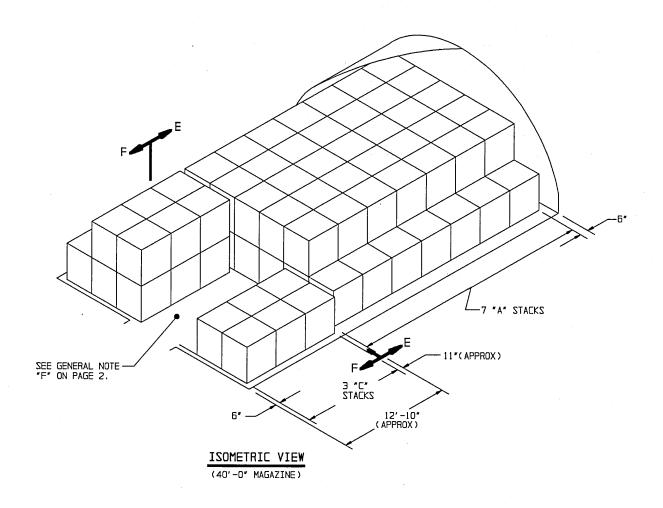
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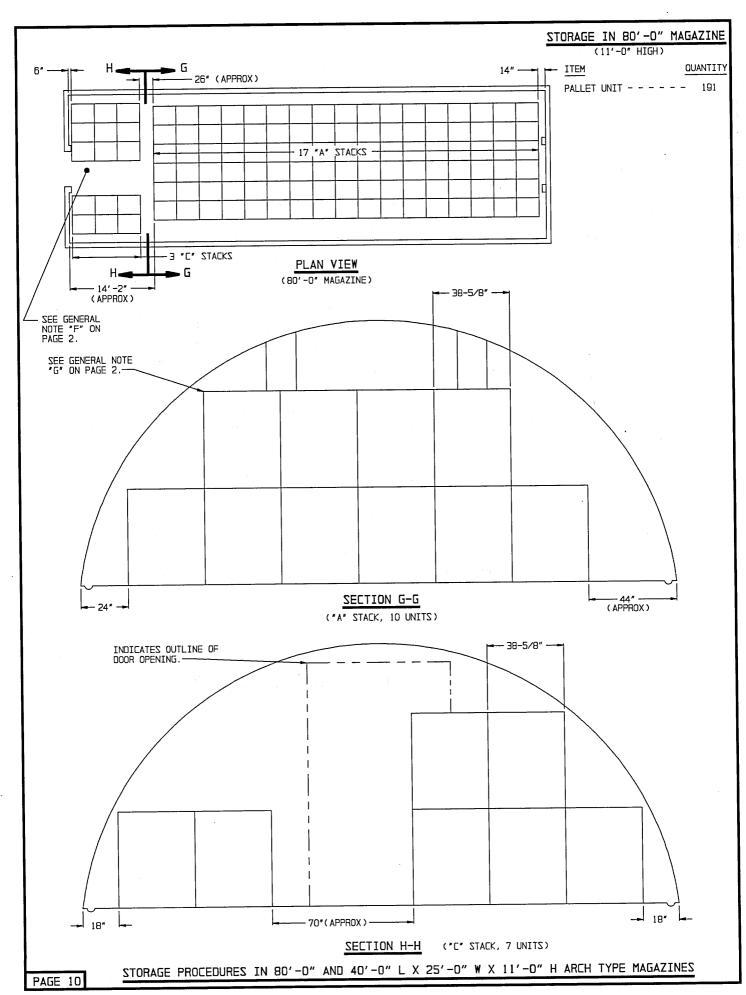
(12'-1-3/4" HIGH)

ITEM

QUANTITY

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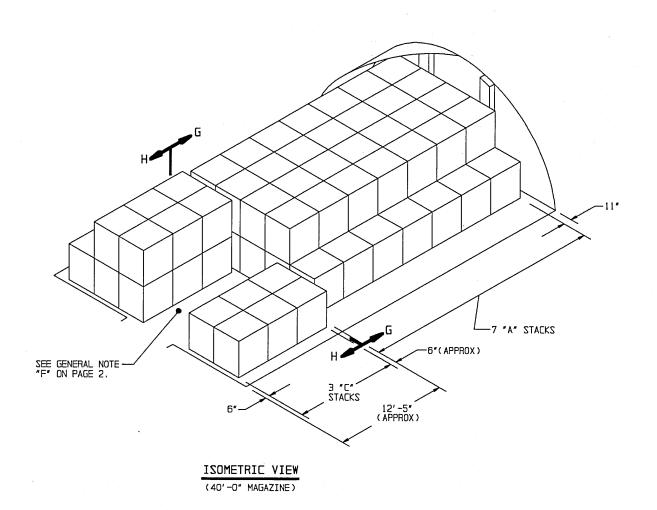
STORAGE IN 40'-0" MAGAZINE

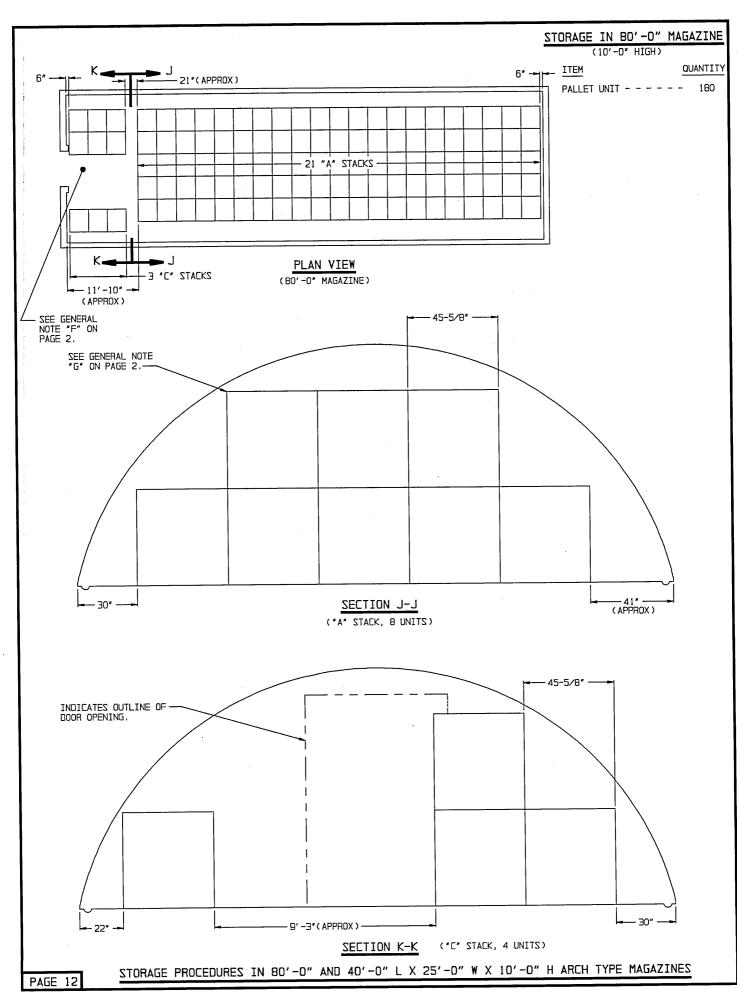
(11'-0" HIGH)

ITEM

QUANTITY

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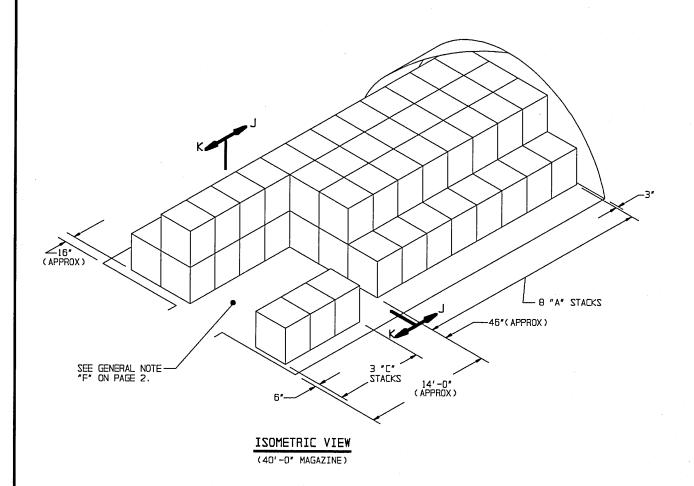
STORAGE IN 40'-0" MAGAZINE

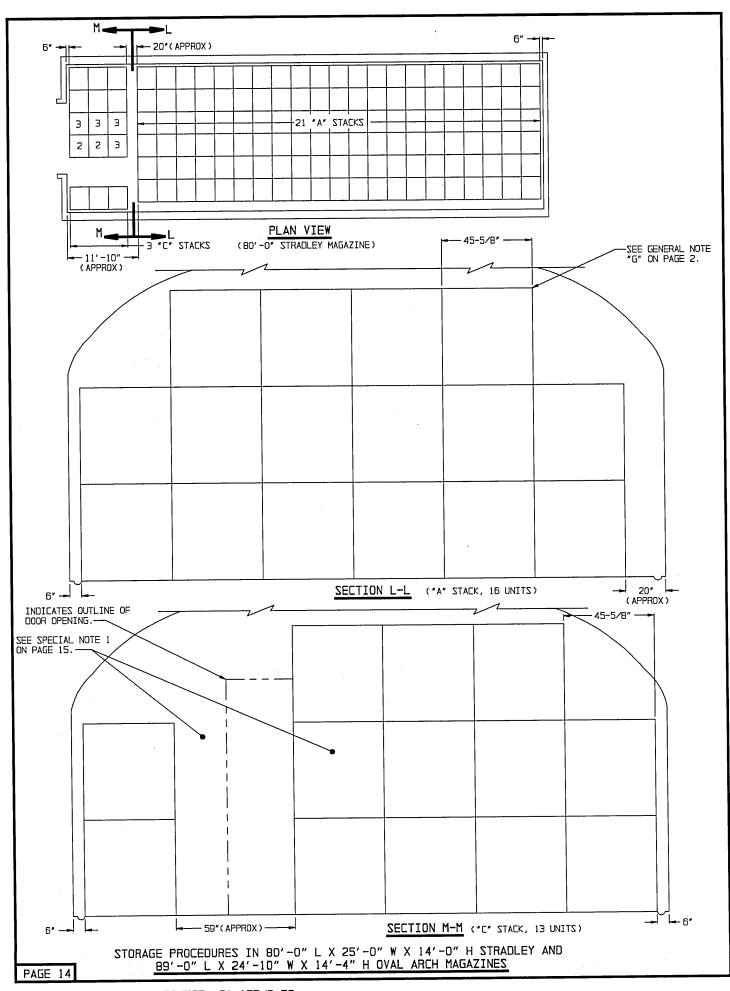
(10'-0" HIGH)

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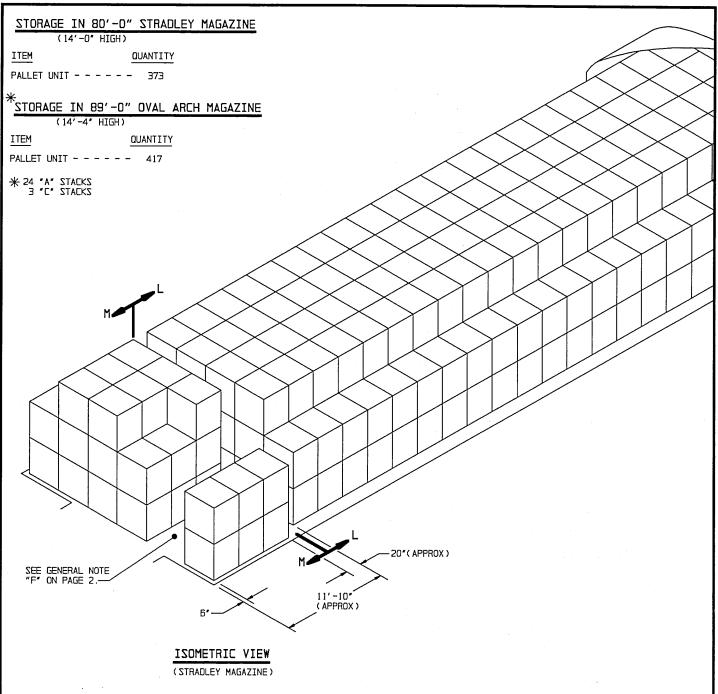
QUANTITY

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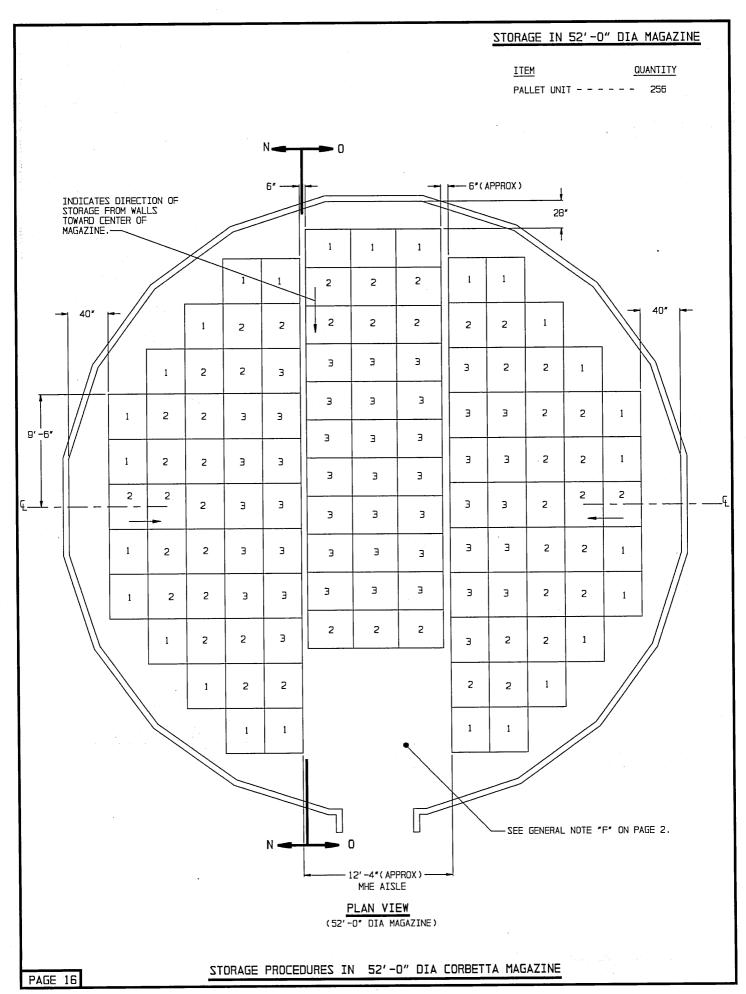
PROJECT CA 155/6-76

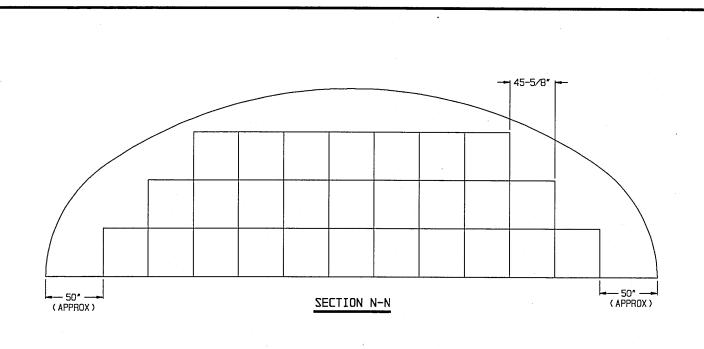


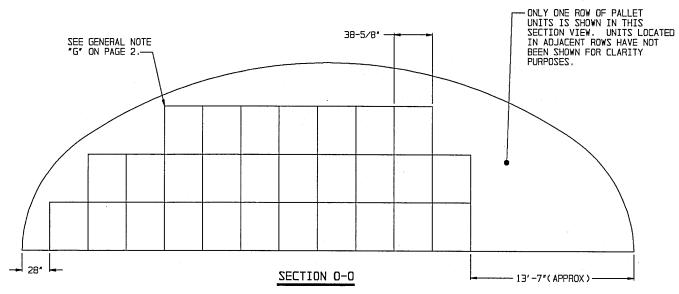
1. DUE TO THE RELATIVELY NARROW DOOR OPENING IN OVAL ARCH MAGAZINES, THE ONE (1) ROW OF PALLET UNITS ADJACENT TO THE OPERATING AISLE AS SHOWN IN "SECTION M-M MAY HAVE TO BE OMITTED; THEN THREE (3) PALLET UNITS CAN BE ADDED ON THE OPPOSITE SIDE OF THE OPERATING AISLE. THIS WILL DECREASE THE "C" STACKS TO 33 UNITS.

FOR "GENERAL NOTES", SEE PAGE 2.

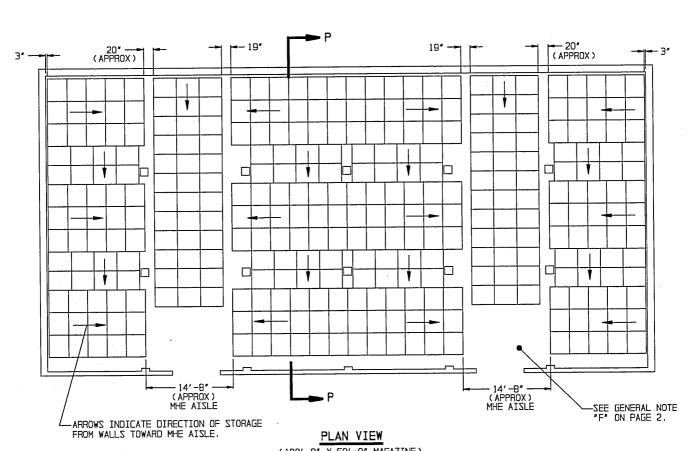
STORAGE PROCEDURES IN 80'-0" L X 25'-0" W X 14'-0" H STRADLEY AND 89'-0" L X 24'-10" W X 14'-4" H DVAL ARCH MAGAZINES



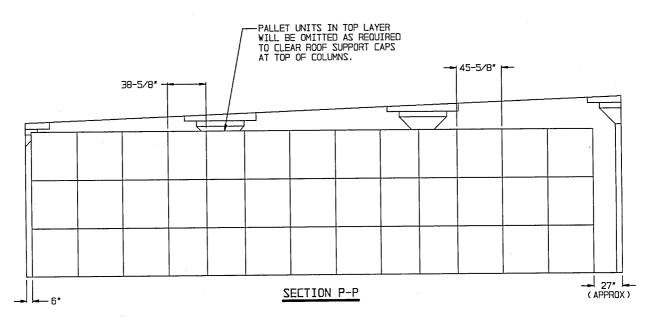




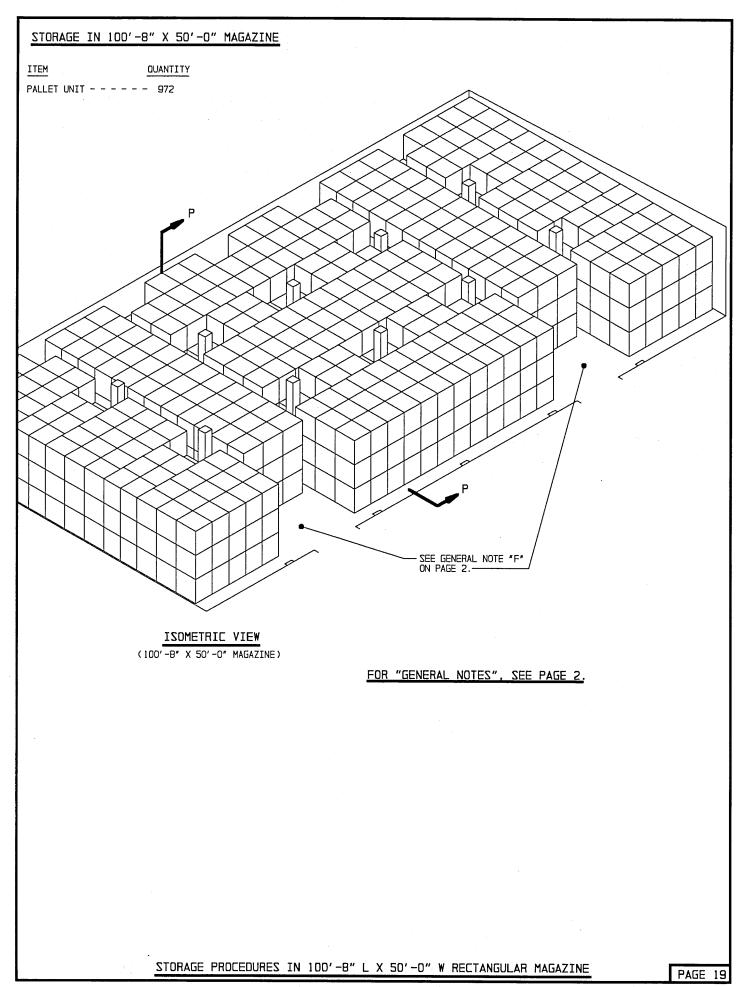
FOR "GENERAL NOTES", SEE PAGE 2.

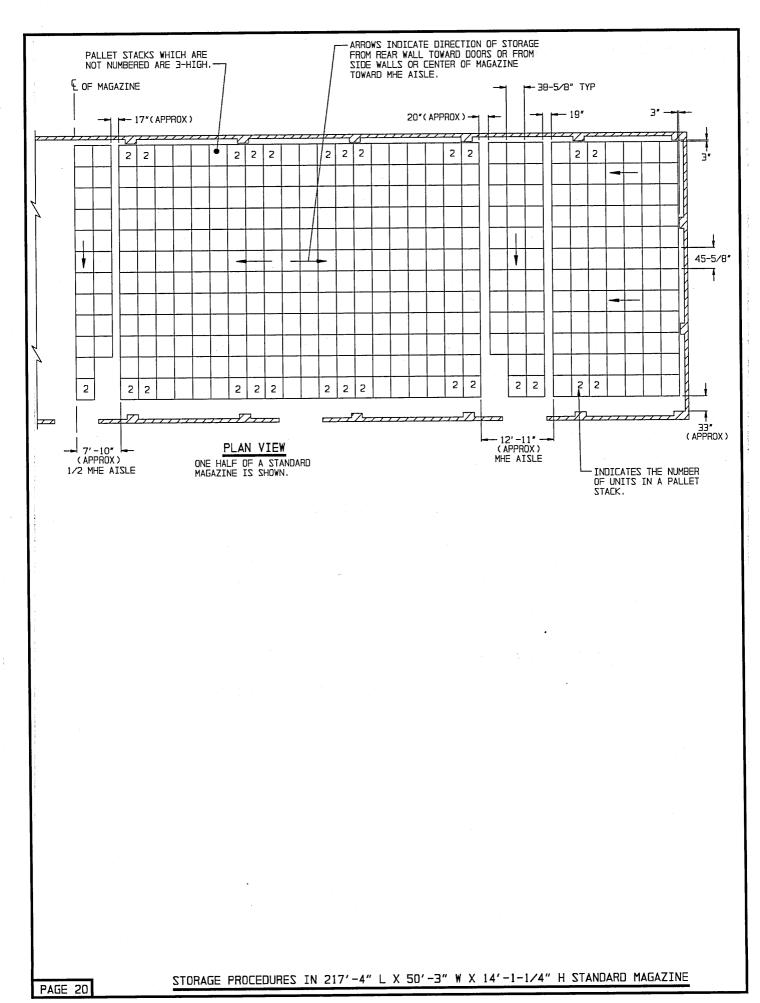


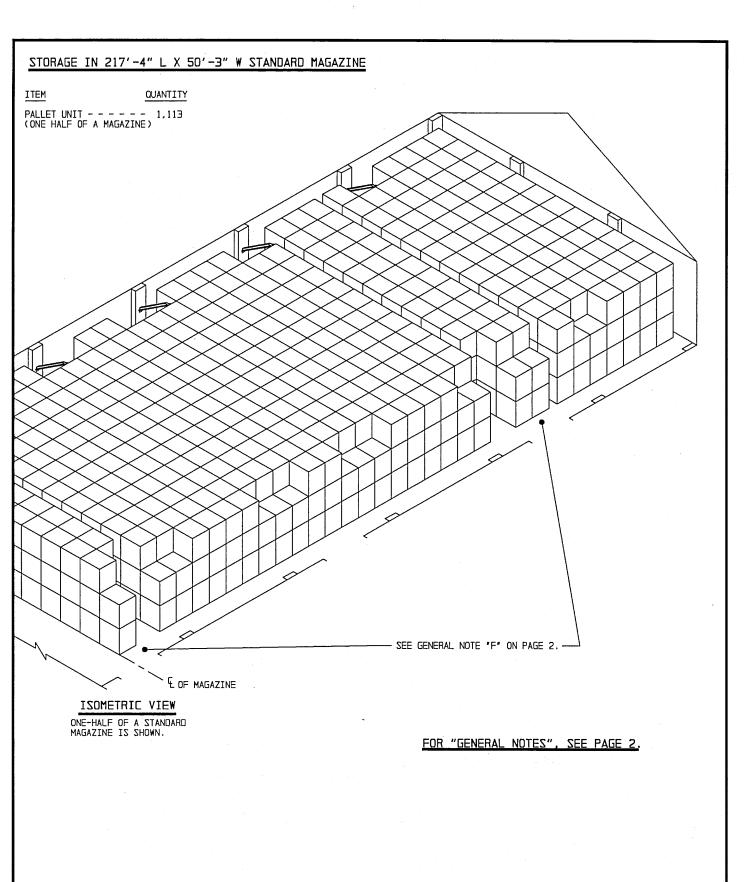
(100'-8" X 50'-0" MAGAZINE)

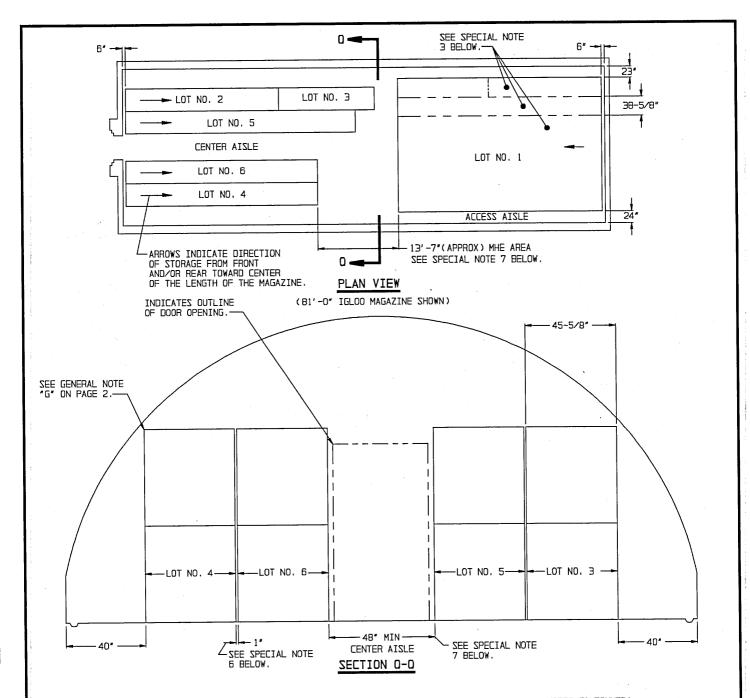


STORAGE PROCEDURES IN 100'-8" L X 50'-0" W RECTANGULAR MAGAZINE









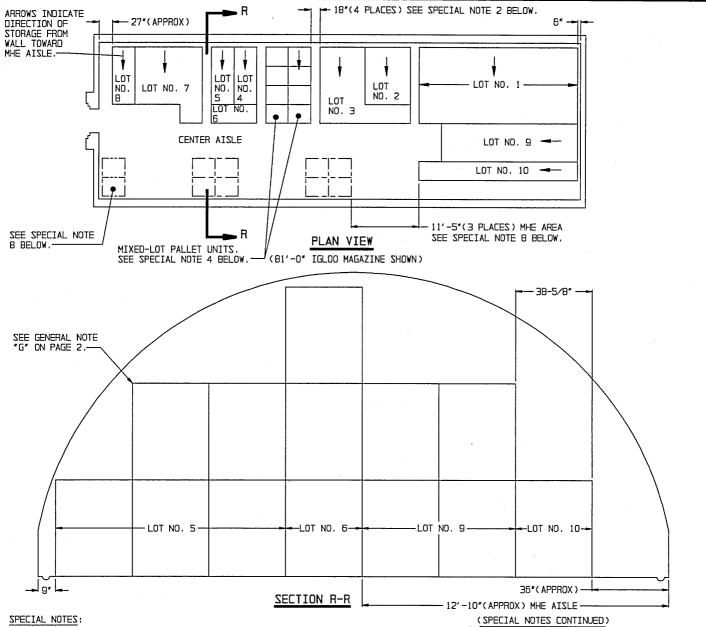
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/ INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. THE TERM "LIFT" MEANS HANDLING AND MOVING NOT MORE THAN TWO (2) PALLET UNITS AT ONE TIME.

(SPECIAL NOTES CONTINUED)

- 5. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHF.
- 6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- 7. A 13'-7" MHE OPERATING AREA HAS BEEN SHOWN. THE MHE OPERATING AREA CAN BE ENLARGED AS REOUTRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON EACH SIDE OF MAGAZINE) IS TO BE AT LEAST 4B INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 4B INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.

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TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES

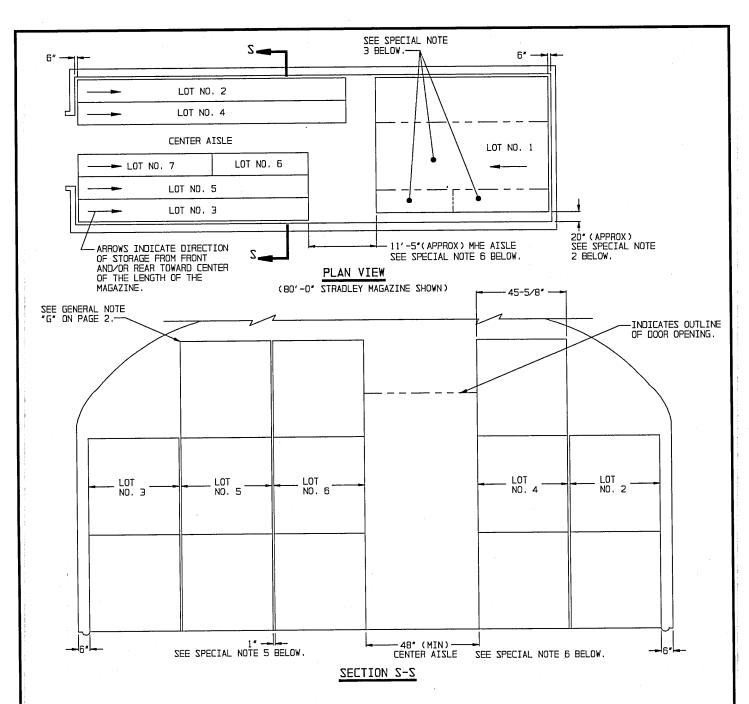


- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN
 ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY
 CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE
 CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

(CONTINUED AT RIGHT)

- 6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED. THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE "ADDITIONAL STORAGE LOCATIONS". AN 11'-5" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK, THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS. COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES



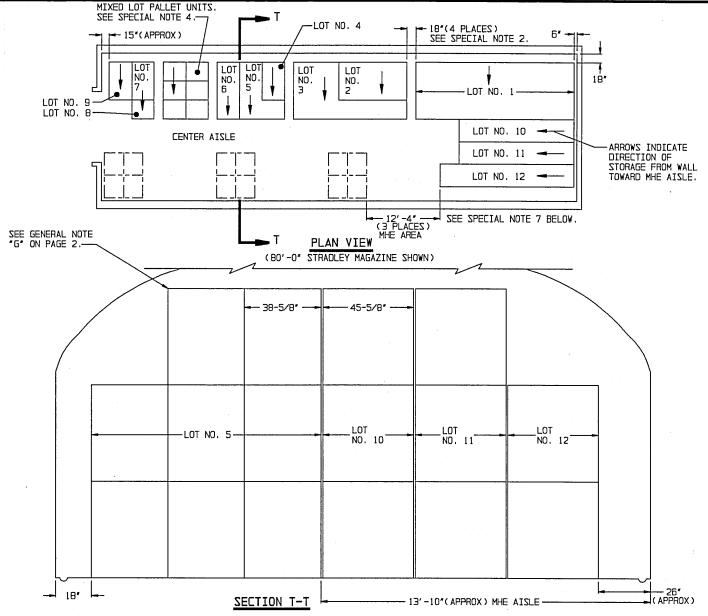
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.

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(SPECIAL NOTES CONTINUED)

- . EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. THE TERM "LIFT" MEANS HANDLING AND MOVING NOT MORE THAN TWO (2) PALLET UNITS AT ONE TIME.
- 5. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- 5. AN 11'-5" MHE OPERATING AREA HAS BEEN SHOWN. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON EACH SIDE OF MAGAZINE) IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY AND OVAL ARCH TYPE MAGAZINES



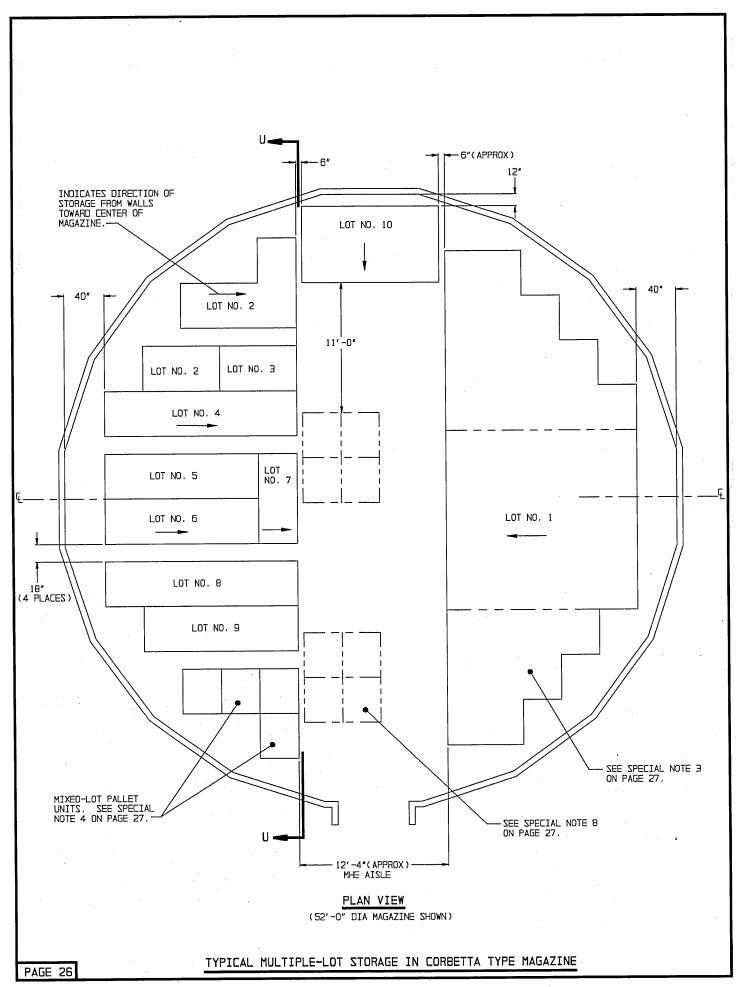
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

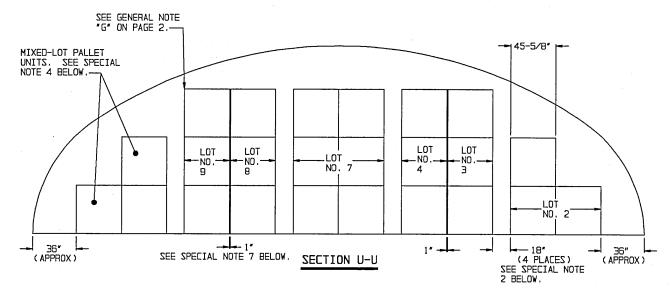
(SPECIAL NOTES CONTINUED)

- 7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF FITHER LOT.
- AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE "ADDITIONAL STORAGE LOCATION". A 12'-4" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCKS. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE HE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WILL

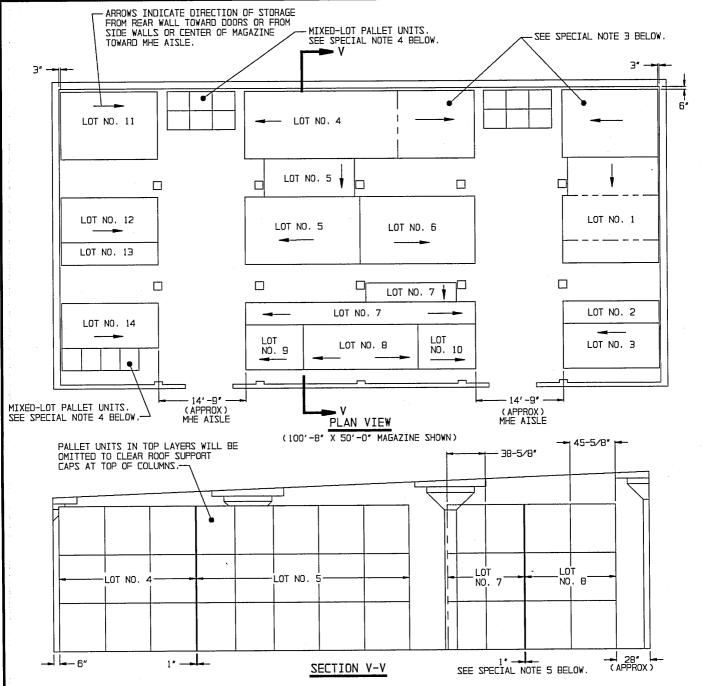
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TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY AND OVAL ARCH TYPE MAGAZINES





- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE AND ON PAGE 26 ARE TYPICAL ONLY, ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED ON ONE SIDE OF THE MAGAZINE. HOWEVER, BOTH SIDES MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN ON THE LEFT SIDE. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
- FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE WALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS ADJACENT TO THE MHE AISLE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE "ADDITIONAL STORAGE LOCATIONS". AN 11'-O" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REOUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.



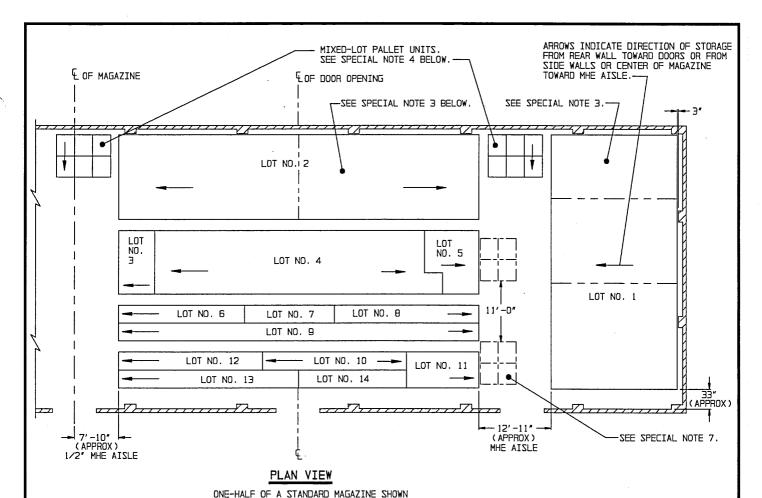
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/ INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OR ON ONE SIDE OF THE MAGAZINE. HOWEVER, THESE AREAS MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE SMALLER SIZED LOTS, OR AS TYPICALLY SHOWN BY DOTTED LINES. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT. MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.

(SPECIAL NOTES CONTINUED)

- 5. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- BY MHE. PALLET UNITS OF A SINGLE-LOT ARE CONSIDERED
 "ACCESSIBLE" IF NO MORE THAN TWENTY-FOUR (24) "LIFTS OF
 ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE
 SINGLE-LOT. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2)
 PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND
 SAFE HANDLING IS NOT JEOPARDIZED.
- 7. THE MHE AISLE MAY BE USED TO STORE ADDITIONAL LOTS, OR ADDITIONAL ITEMS THAT ARE FROM A LOT OR LOTS ADJACENT TO THE MHE AISLE. ADEQUATE SPACE FOR MHE OPERATION MUST BE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO, COMPLIANCE WITH ALL OF THE MULTIPLE—LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.

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TYPICAL MULTIPLE-LOT STORAGE IN RECTANGULAR MAGAZINE



- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18' WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OR ON ONE SIDE OF THE MAGAZINE. HOWEVER, THESE AREAS MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE SMALLER SIZED LOTS, OR AS TYPICALLY SHOWN BY DOTTED LINES. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWENTY-FOUR (24) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF THE MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

(CONTINUED AT RIGHT)

(SPECIAL NOTES CONTINUED)

- 7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- 8. AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS ADJACENT TO THE MHE AISLE. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5. RELATIVE TO "24 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF PALLET UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11 FOOT MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS. COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE HE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

TYPICAL MULTIPLE-LOT STORAGE IN STANDARD MAGAZINE

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