# STORAGE IN APPROVED MAGAZINES OF COMPLETE ROUNDS \* PACKED IN CYLINDRICAL METAL CONTAINERS AND UNITIZED ON A 28" X 56" METAL PALLET

# PA113 SERIES CONTAINER

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STORAGE PROCEDURES
CONTAINED WITHIN
THIS DRAWING APPLY
TO THE VOLCANO
MINE SYSTEM.

U.S. ARMY MATERIEL COMMAND DRAWING				
APPROVED, U.S. ARMY INDUSTRIAL OPERATIONS COMMAND	DRAFTSMA	.N	INGEBORG DEF	PPE
David a Riskoul	ENGINEER	1	M. DAEUMER	
AMSTA-AR-ESK		NGINEERING ISION	Thom	. J. Michele
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND		S ENGINEER FFICE	1,1	in FErnet
William FErnet		JAL	NUARY 19	30
DEFENSE AMMUNITION CENTER	CLASS	NOISIVID	DRAWING	FILE
REVISION NO. 2 DECEMBER 1996	19	48	4145/	1-3-4-14-
SEE THE REVISION LISTING ON PAGE 2.	1.5		16A	22PM1003

DO NOT SCALE

#### GENERAL NOTES

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES DEPICTED HEREIN ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE COMPLETE ROUND PALLET UNITS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- C. THE STORAGE PROCEDURES SPECIFIED HEREIN ARE APPLICABLE FOR THE VOLCANO MINE PACKED IN THE PAIL3 SERIES CONTAINER AND UNITIZED ON A 28" LONG BY 56" WIDE METAL PALLET WITH COVER. SUBSEQUENT REFERENCE TO PALLET UNIT MEANS THE PALLET UNIT WITH AMMUNITION ITEMS.
- D. FOR DETAILS OF THE PALLET UNIT, REFER TO U.S.ARMY AMC DRAWING 19-48-4231/81-20PM1006 AND THE PICTORIAL VIEW ON PAGE 3.
- E. CAUTION: THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED. THIS LIMITATION MAY REQUIRE A QUANTITY REDUCTION FROM THE STORAGE AS SHOWN.
- F. STORED PALLET UNITS MUST NOT CONTACT THE WALLS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- G. AISLE DIMENSIONS SHOWN FOR STORAGE PROCEDURES IN MAGAZINES MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS, VARIATIONS IN PALLET UNIT DIMENSIONS, AND/OR AVAILABLE MATERIALS HANDLING EQUIPMENT.
- H. THE MAXIMUM FLOOR LOAD FOR A MAGAZINE AS PRESCRIBED BY LOCAL STANDARDS WILL NOT BE EXCEEDED.
- J. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS
  MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER UNITS IN THE
  STACKS SHOWN IN THE STORAGE VIEWS HEREIN, UNLESS TWO
  UPPER PALLET UNITS ARE HANDLED AS ONE LIFT OR THE
  PACKAGE GUARD IS REMOVED (TINE CARRIAGE WILL IN MOST
  INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION).
  ONLY A FORKLIFT TRUCK OF ADEQUATE CAPACITY WILL BE USED
  WHEN LIFTING TWO PALLET UNITS AS ONE LIFT.
- K. THE MATERIAL HANDLING EQUIPMENT (MHE) AREA SHOULD BE OF SUFFICIENT DIMENSION TO PERMIT "TURN-AROUND" OF MHE WHEN STORING IN MAGAZINE NOT EQUIPPED WITH PROPERLY SIZED APRONS FOR THAT PURPOSE. THE MHE AISLE IN ALL MAGAZINES IS BASED ON A FIGURE WHICH IS AT LEAST 7'-7" PLUS THE LENGTH OR WIDTH OF THE PALLET UNIT, AS APPLICABLE, OR THE LENGTH OF THE FORKLIFT TINES (40"), WHICHEVER IS THE GREATEST. IF THE AVAILABLE MHE PERMITS, ADDITIONAL PALLET UNITS MAY BE STORED WITHIN THE MHE AREA AND/OR OTHER AVAILABLE AREA IN THE MAGAZINE.
- L. THE USE OF "FLOOR DUNNAGE" UNDER METAL PALLETS IS OPTIONAL, ALTHOUGH THE USE OF THIS TYPE OF DUNNAGE IS DELINEATED WITHIN THIS STORAGE PROCEDURE DRAWING. THE PURPOSE OF FLOOR DUNNAGE IS TO HELP KEEP THE RUNNERS OF A PALLET DRY, THUS AIDING IN PREVENTING DETERIORATION DUE TO CORROSION. THEREFORE, FLOOR DUNNAGE SHOULD BE USED WHEN STORING IN A MAGAZINE THAT IS KNOWN TO HAVE A "DAMP" FLOOR. ALSO, IN LIEU OF USING ONE-INCH THICK FLOOR DUNNAGE AS SPECIFIED, THE USE OF THICKER FLOOR DUNNAGE MAY BE REQUIRED, AND SHOULD BE USED, TO ACHIEVE THE DESIRED OBJECTIVE.
- M. DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 6" MATERIAL IS ACTUALLY 3/4" THICK BY 5-1/2" WIDE.
- N. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENT MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4 MM, AND ONE POUND EQUALS 0.454 KG.

(CONTINUED AT RIGHT).

#### MATERIAL SPECIFICATIONS

LUMBER - - - - FED SPEC MM-L-751; DUNNAGE LUMBER, SEE TM 743-200-1

#### (GENERAL NOTES CONTINUED)

- O. STORAGE OF MULTIPLE LOTS IN A MAGAZINE WILL REQUIRE CAREFUL PREPLANNING SO AS TO INSURE MHE ACCESSIBILITY TO ANY LOT IN ACCORDANCE WITH REQUIREMENTS SET FORTH IN THE APPLICABLE "SPECIAL NOTES" SECTIONS OF THE MULTIPLE-LOT STORAGE PROCEDURES TYPICALLY SHOWN ON PAGES 26 THRU 34.
- P. ALTHOUGH SPECIFIC PROCEDURES ARE INCLUDED IN THIS DRAWING FOR STORING MULTIPLE LOTS WITHIN ONE STRUCTURE, THE BASIC STORAGE PATTERN AS SHOWN ON PAGES 4 THRU 25 CAN ALSO BE ADAPTED FOR THE STORING OF MORE THAN ONE LOT. LOTS WHEN STORED IN ACCORDANCE WITH A BASIC STORAGE PATTERN MAY BE STORED WITH ONE OR MORE ROWS USED FOR EACH LOT. A SPACE OF APPROXIMATELY 1" WILL HAVE TO BE LEFT BETWEEN ADJACENT ROWS CONTAINING DIFFERENT LOTS. IN BASIC STORAGE PATTERNS WHERE THE WIDTH OF A ROW IS ESTABLISHED BY THE 59" UNIT DIMENSION, EACH ROW MAY BE A DIFFERENT LOT AND BE READILY REMOVABLE. IN BASIC STORAGE PATTERNS WHERE THE WIDTH OF A ROW IS ESTABLISHED BY THE 28" UNIT DIMENSION, A LOT MUST CONSIST OF TWO OR MORE ROWS TO PROVIDE ADEQUATE SPACE TO ACCOMMODATE THE WIDTH OF A FORKLIFT TRUCK FOR STORING OR REMOVING THE LOT. HOWEVER, WHEN THE SIZE OF A LOT REQUIRES THE SPACE OF ONLY ONE ROW, IT IS PERMISSIBLE TO STORE THAT LOT WITH THE 59" DIMENSION ESTABLISHING THE WIDTH OF THAT ROW, PROVIDING THE STORAGE PRINCIPLES SPECIFIED ARE FOLLOWED AS CLOSELY AS POSSIBLE. THE 1" SPACE BETWEEN LOTS, AS STATED ABOVE, WILL NOT BE EXCEEDED SOLELY TO ADDITIONAL REQUIREMENTS AND GUIDANCE, SEE THE SPECIAL NOTES FOR MULTIPLE LOT STORAGE ON PAGES 26 THRU 34.
- O. ANY "LIGHT" PALLET UNIT THAT DOES NOT CONTAIN A FULL OUANTITY OF ROUNDS WILL NOT BE BURIED IN STORAGE. IT MUST BE POSITIONED ADJACENT TO AN AISLE, PREFERABLY IN FRONT OF THE LOT.
- R. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS, HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- S. A PRODUCTION OR STORAGE FACILITY IS AUTHORIZED TO HAVE ONE INCOMPLETE, UN-BANDED PARTIAL UNIT LOAD PER LOT IN A STORAGE STRUCTURE. PRIOR TO SHIPMENT OF A PARTIAL UNIT, A LAYER MUST BE COMPLETED, IF APPLICABLE, BY THE POSITIONING OF ONE OR MORE FILLERS AS DELINEATED BY DRAWING 19-48-4231/81-20PM1006 THE UNIT MUST THEN BE REBANDED WITH THE SAME SIZE AND QUANTITY OF STRAPS AS THE ORIGINAL UNIT.
- T. WHEN LOCAL STORAGE CONDITIONS ARE SUCH THAT AN AMMUNITION STORAGE MAGAZINE NET EXPLOSIVE WEIGHT LIMIT WILL BE REACHED BEFORE ALL AVAILABLE STORAGE SPACE WILL BE UTILIZED, A COMBINATION OF THE VARIOUS STORAGE PATTERNS DELINEATED HEREIN MAY BE USED IN LIEU OF BLOCK STORAGE PATTERNS TO FACILITATE INVENTORY, INSPECTION, THE USE OF MATERIALS HANDLING EQUIPMENT, SURVEILLANCE, ETC., OF THE AMMUNITION TO BE STORED WITHIN THE MAGAZINE.
- U. PALLET UNITS PRESENTLY STORED IN ACCORDANCE WITH A PRE-VIOUSLY APPROVED DRAWING NEED NOT BE RE-STORED SOLELY TO COMPLY WITH THE PROCEDURES SPECIFIED HEREIN.

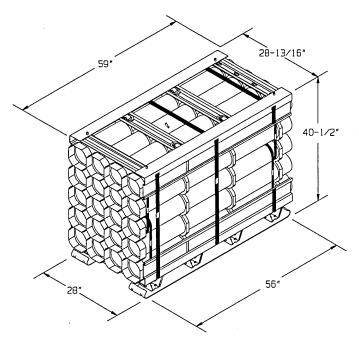
#### REVISIONS

REVISION NO. 1, DATED OCTOBER 1995, CONSISTS OF:

1. CONVERTING TO CAD.

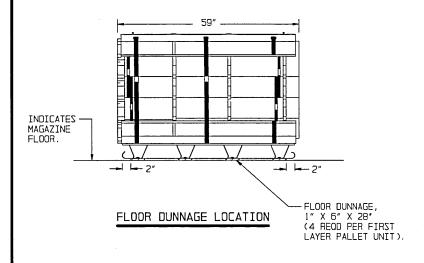
REVISION NO. 2, DATED DECEMBER 1996, CONSISTS OF:

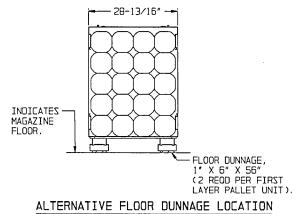
- UPDATING PALLET UNIT DETAIL TO SHOW INCREASED DIMENSIONS, WEIGHT AND CUBE.
- 2. REVISING STORAGE PROCEDURES AND ADJUSTING STORAGE QUANTITIES AS NECESSARY.
- 3. ADDING GENERAL NOTE "U".



#### PA113 CONTAINER, 20/PALLET

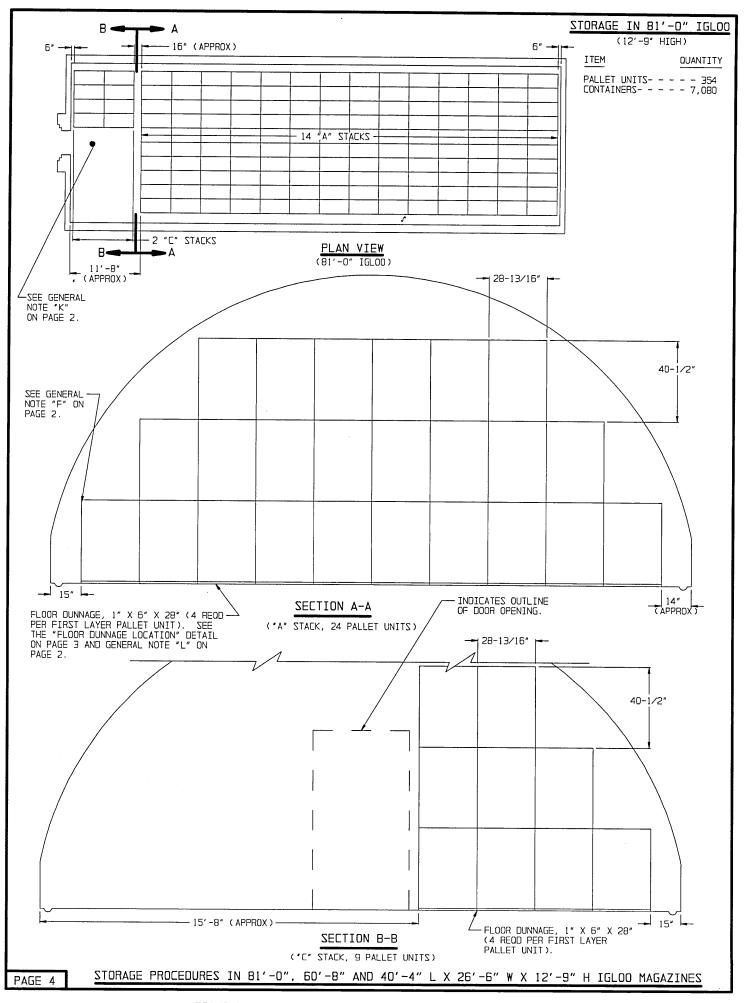
UNIT WEIGHT - - - - - - - 1,938 POUNDS (APPROX)
CUBE - - - - - - - - 39.8 CUBIC FEET (APPROX)

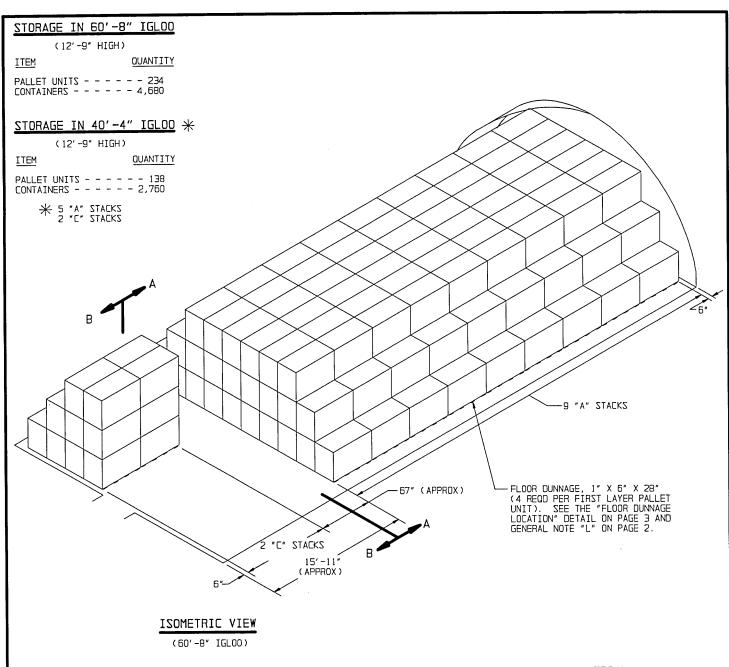




ISOMETRIC VIEWS WITHIN THIS DRAWING DO NOT DEPICT ALL FLOOR DUNNAGE THAT IS REQUIRED WHEN FLOOR DUNNAGE IS USED. FLOOR DUNNAGE IS SHOWN AT SOME LOCATIONS TO PROVIDE POSITIONING GUIDANCE.

DETAILS



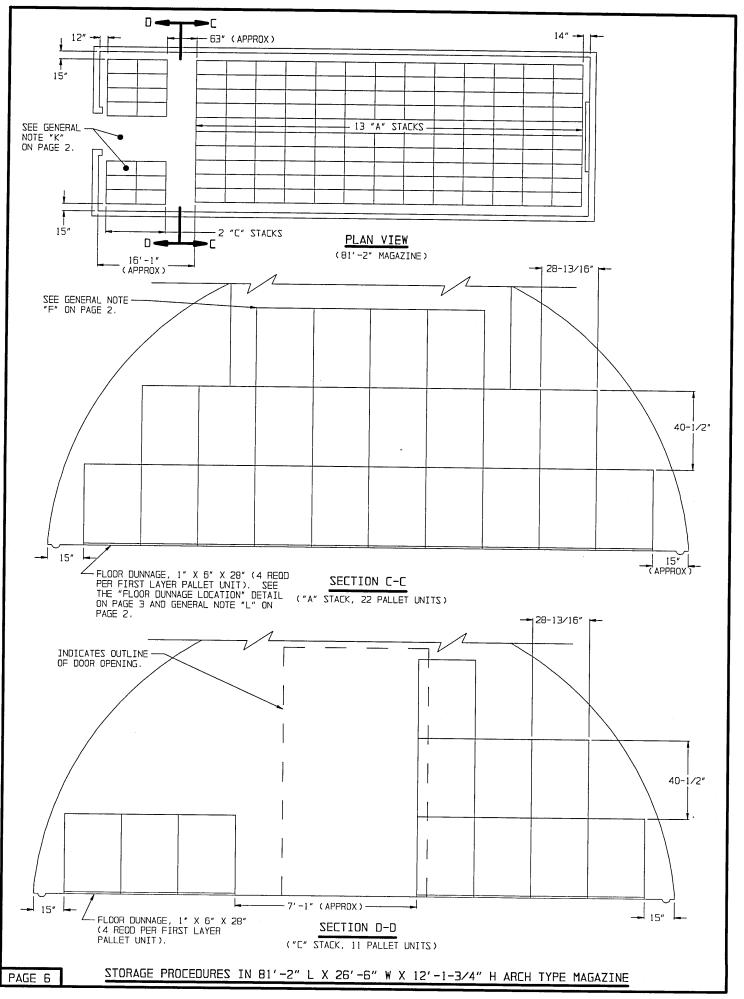


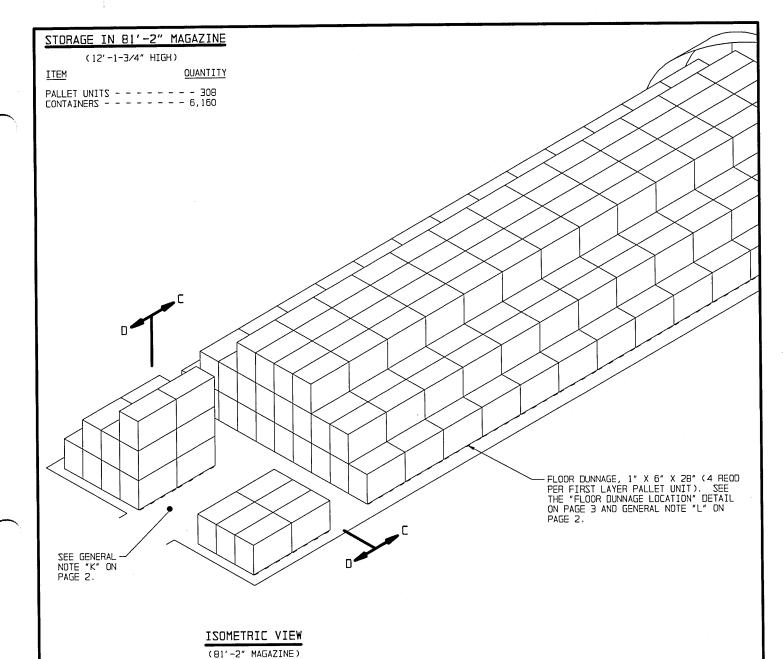
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS" SEE PAGE 2.

BILL OF MATERIAL	(PER FIRST LAY	(ER PALLET UNIT)*
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	9.34	4.67

\* RANDOM LENGTH PIECES MAY BE USED, IF DESIRED.

STORAGE PROCEDURES IN 81'-0", 60'-8" AND 40'-4" L X 26'-6" W X 12'-9" H IGLOO MAGAZINES



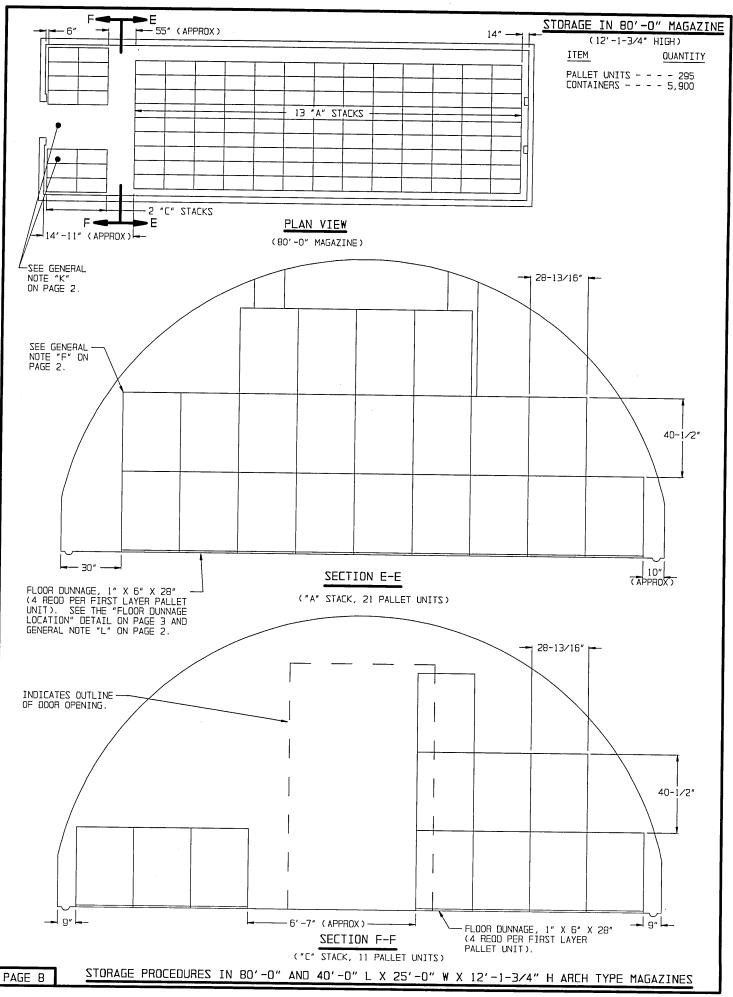


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS" SEE PAGE 2.

BILL OF MATERIAL	(PER FIRST LAY	ER PALLET UNIT)*
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	9.34	4.67

\* RANDOM LENGTH PIECES MAY BE USED, IF DESIRED.

STORAGE PROCEDURES IN 81'-2" L X 26'-6" W X 12'-1-3/4" H ARCH TYPE MAGAZINE



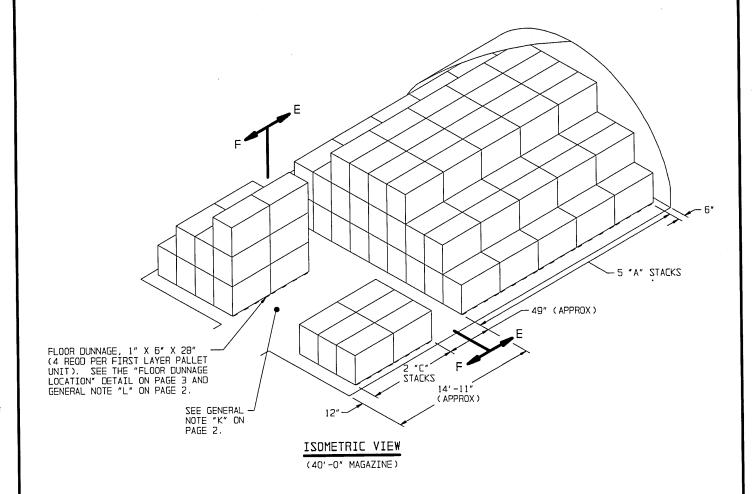
## STORAGE IN 40'-0" MAGAZINE

(12'-1-3/4" HIGH)

ITEM

QUANTITY

PALLET UNITS - - - - - - 127 CONTAINERS - - - - - 2,540

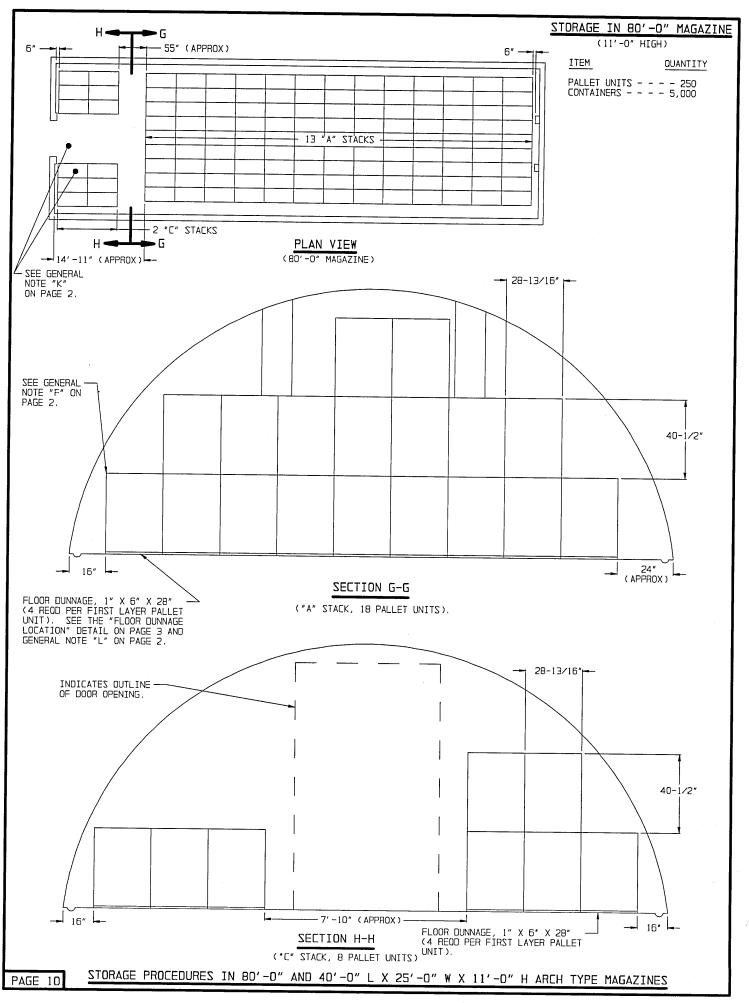


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS" SEE PAGE 2.

BILL OF MATERIAL	(PER FIRST LAY	ER PALLET UNIT)*
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	9.34	4.67

\* RANDOM LENGTH PIECES MAY BE USED, IF DESIRED.

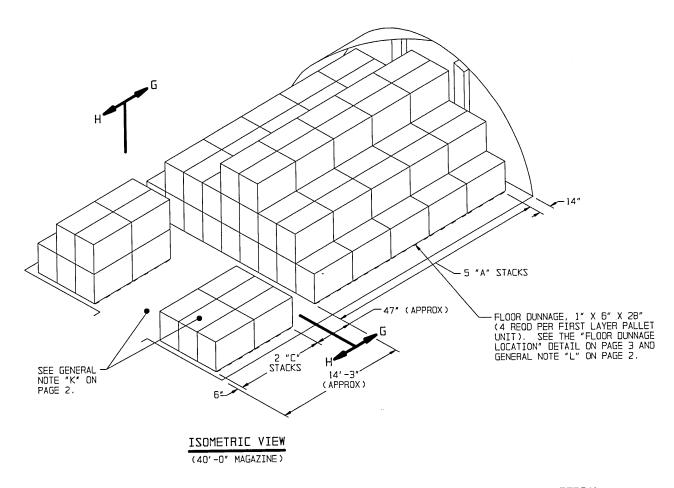
STORAGE PROCEDURES IN 80'-0" AND 40'-0" L X 25'-0" W X 12'-1-3/4" H ARCH TYPE MAGAZINES



# STORAGE IN 40'-0" MAGAZINE

(11'-0" HIGH)

PALLET UNITS - - - 106
CONTAINERS - - - - 2,120

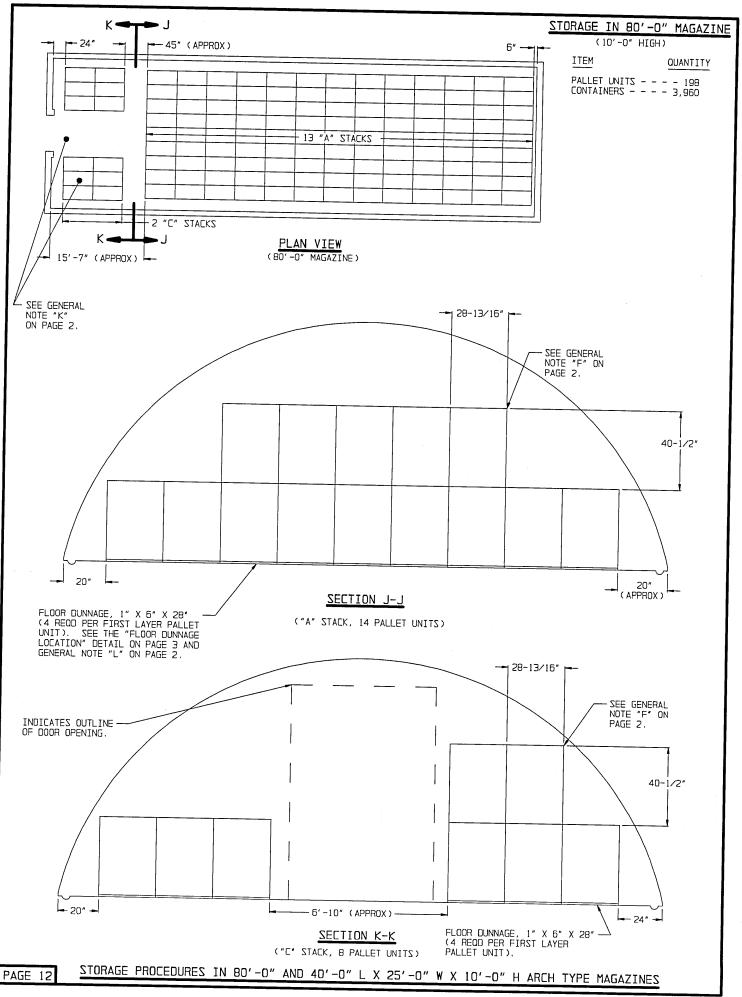


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS" SEE PAGE 2.

BILL OF MATERIAL (PER FIRST LAYER PALLET UNIT)*			
LUMBER	LINEAR FEET	BOARD FEET	
1" X 6"	9.34	4.67	

 $\star$  RANDOM LENGTH PIECES MAY BE USED, IF DESIRED.

STORAGE PROCEDURES IN 80'-0" AND 40'-0" L X 25'-0" W X 11'-0" H ARCH TYPE MAGAZINES



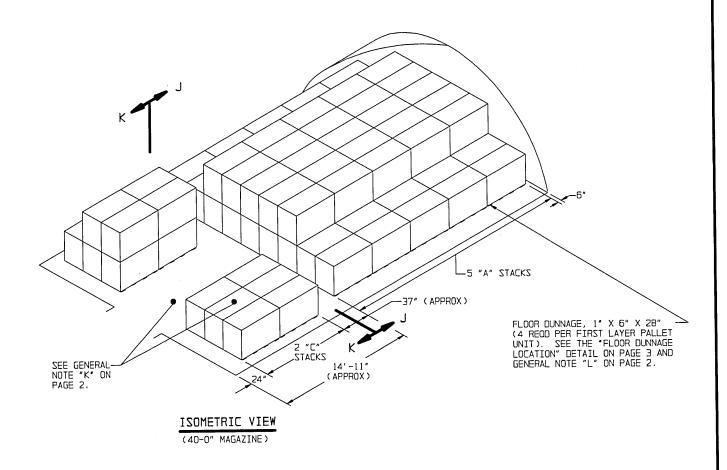
## STORAGE IN 40'-0" MAGAZINE

(10'-0" HIGH)

ITEM

QUANTITY

PALLET UNITS - - - - - - - 86 CONTAINERS - - - - - - 1,720

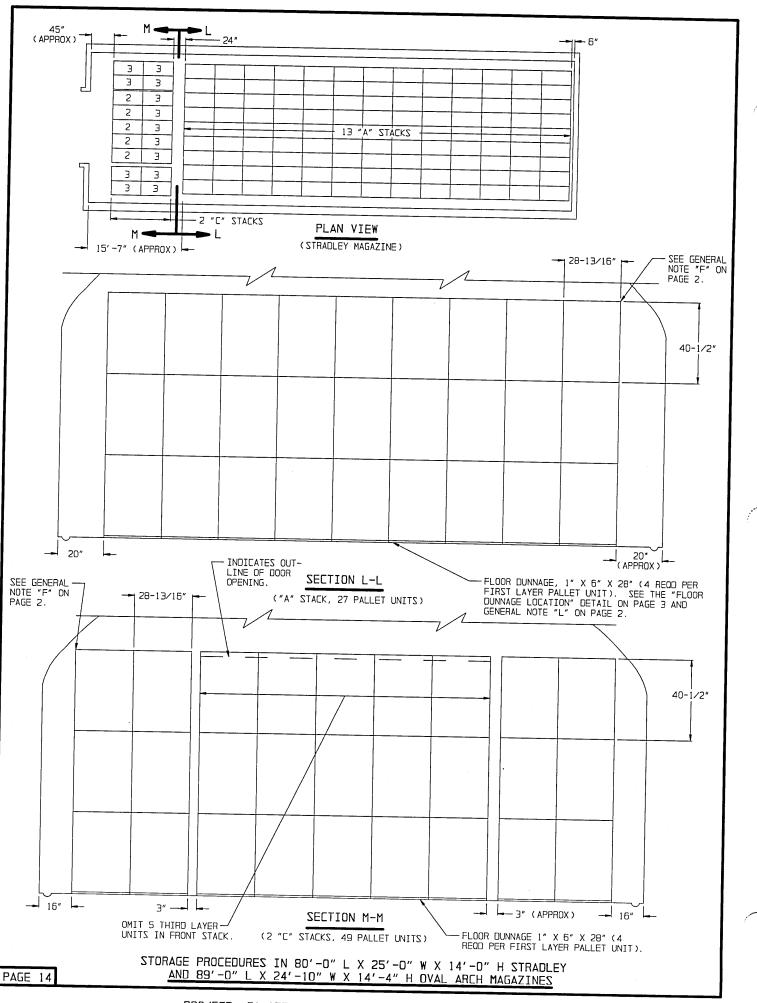


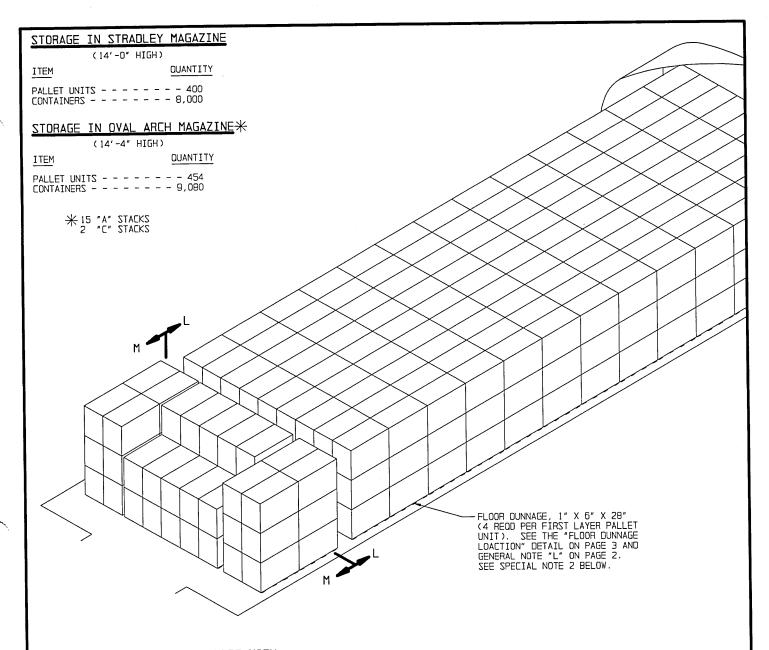
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS" SEE PAGE 2.

BILL OF MATERIAL	(PER FIRST LAY	ER PALLET UNIT)*
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	9.34	4.67

\* RANDOM LENGTH PIECES MAY BE USED, IF DESIRED.

STORAGE PROCEDURES IN 80'-0" AND 40'-0" L X 25'-0" W X 10'-0" H ARCH TYPE MAGAZINES





(STRADLEY MAGAZINE)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS" SEE PAGE 2.

BILL OF MATERIAL	(PER FIRST LAY	ER PALLET UNIT)*
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	9.34	4.67

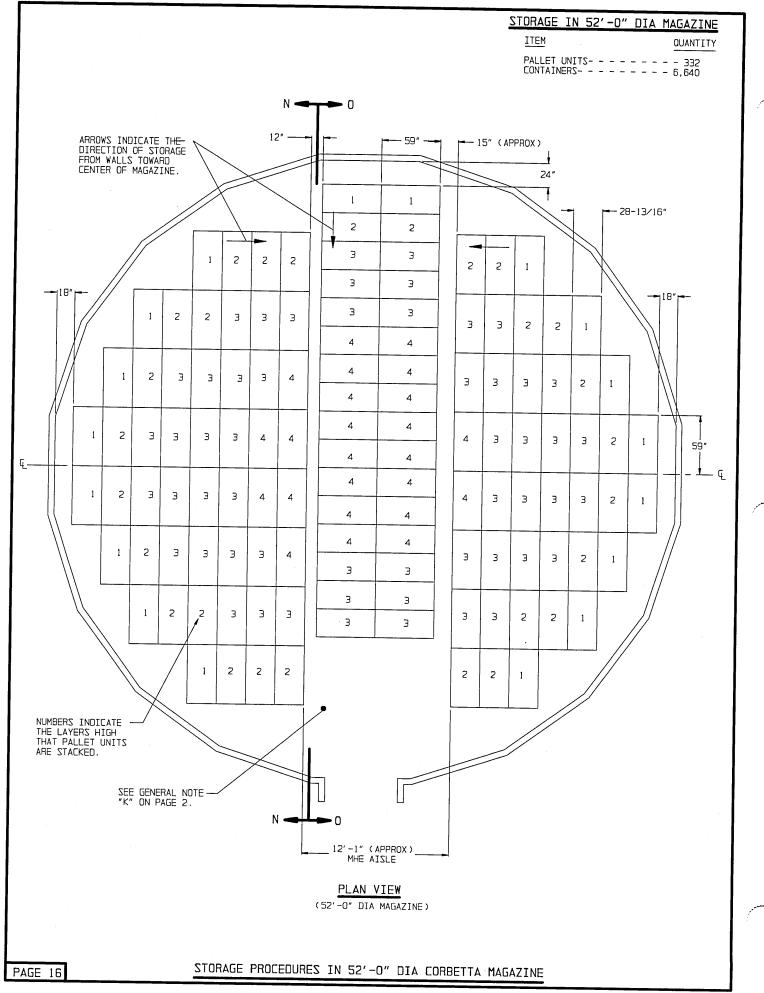
\* RANDOM LENGTH PIECES MAY BE USED, IF DESIRED.

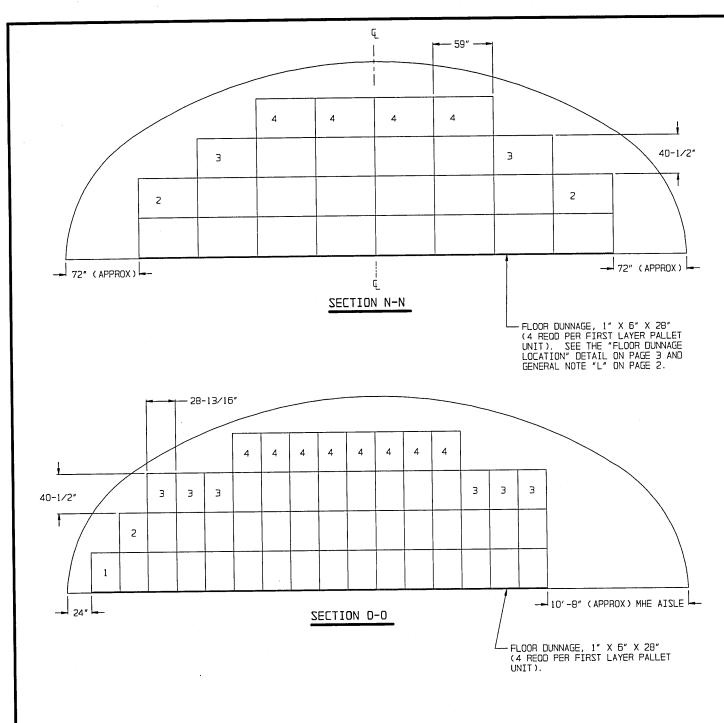
#### SPECIAL NOTE:

- 1. DUE TO THE RELATIVELY NARROW DOOR OPENING IN SOME OVAL ARCH MAGAZINES, ONE (1) OR TWO (2) ROWS OF PALLET UNITS AS SHOWN IN "SECTION M-M", MAY HAVE TO BE OMITTED.
- 2. FOR STORAGE IN OVAL ARCH MAGAZINES, THE FLOOR DUNNAGE WILL BE POSITIONED LENGTHWISE IN LIEU OF CROSSWISE, AS SHOWN. SEE THE "ALTERNATIVE FLOOR DUNNAGE LOCATION" DETAIL ON PAGE 3.

STORAGE PROCEDURES IN 80'-0" L X 25'-0" W X 14'-0" H STRADLEY

AND 89'-0" L X 24'-10" W X 14'-4" H OVAL ARCH MAGAZINES



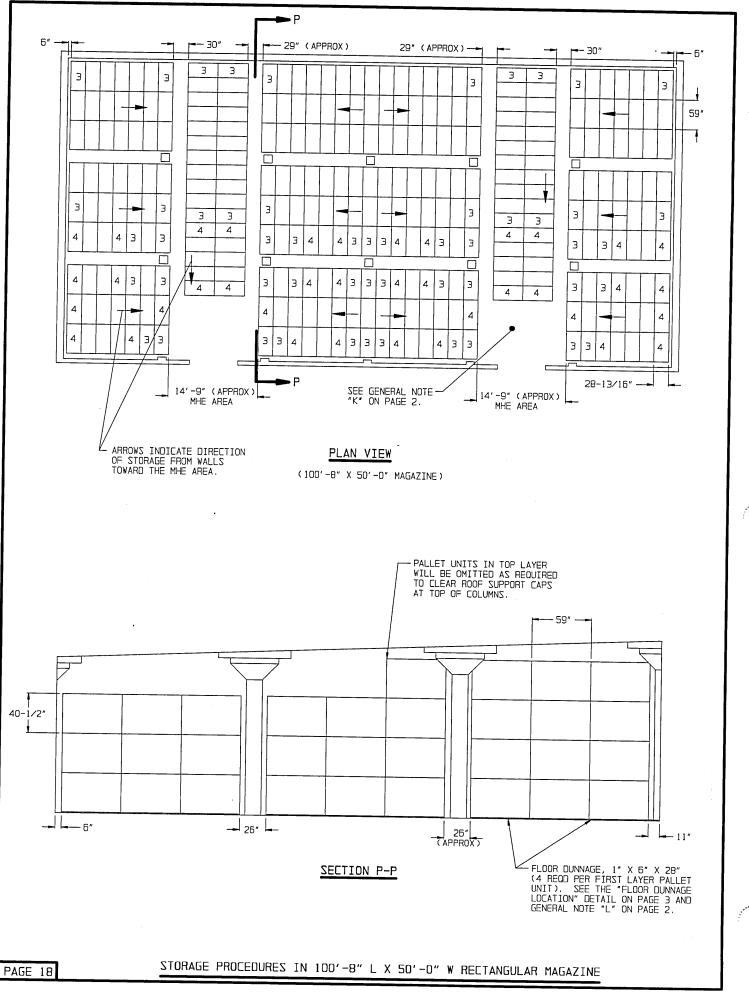


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS" SEE PAGE 2.

BILL OF MATERIAL	(PER FIRST LAY	ER PALLET UNIT)*
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	9.34	4.67

st RANDOM LENGTH PIECES MAY BE USED, IF DESIRED.

STORAGE PROCEDURES IN 52'-0" DIA CORBETTA MAGAZINE



# STORAGE IN 100'-8" X 50'-0" MAGAZINE QUANTITY ITEM PALLET UNITS - - - - - - - - - - - 1,070 CONTAINERS - - - - - - - - - - 21,400 FLOOR DUNNAGE, 1" X 6" X 28" (4 REOD PER FIRST LAYER PALLET UNIT). SEE GENERAL NOTE "K" ON PAGE 2.

ISOMETRIC VIEW

(100'-8" L X 50'-0" W MAGAZINE)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS" SEE PAGE 2.

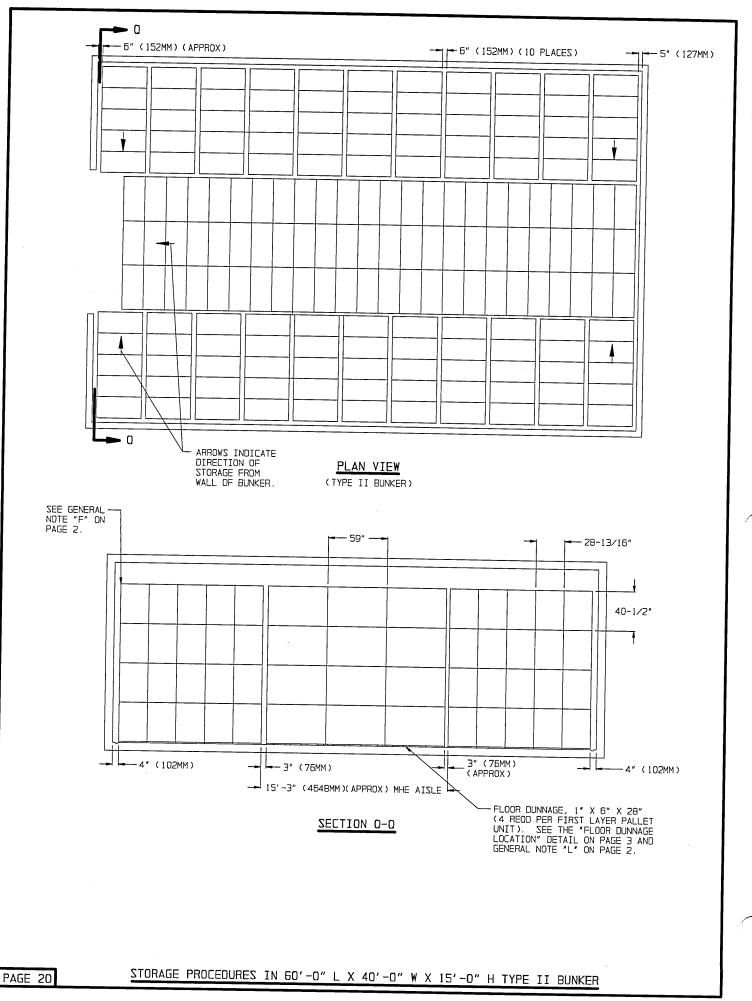
BILL OF MATERIAL	(PER FIRST LAY	ER PALLET UNIT)*
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	9.34	4.67

\* RANDOM LENGTH PIECES MAY BE USED, IF DESIRED.

#### SPECIAL NOTE:

1. IF THE QUANTITY FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED, THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.

STORAGE PROCEDURES IN 100'-8" L X 50'-0" W RECTANGULAR MAGAZINE

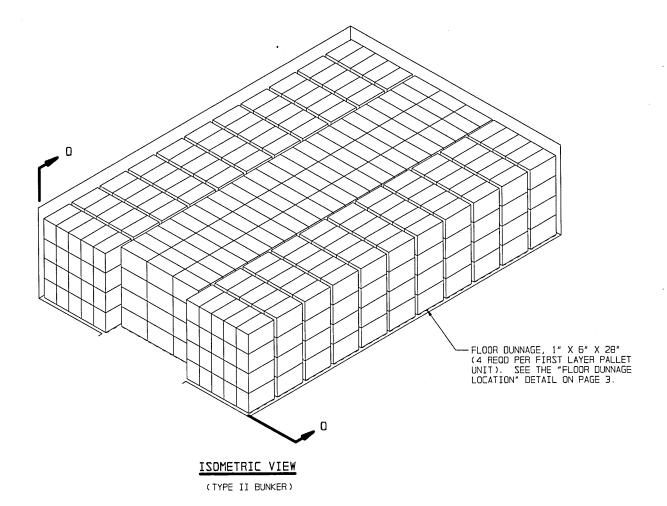


# STORAGE IN TYPE II BUNKER

ITEM

QUANTITY

PALLET UNITS - - - - - 728 CONTAINERS - - - - - 14,560

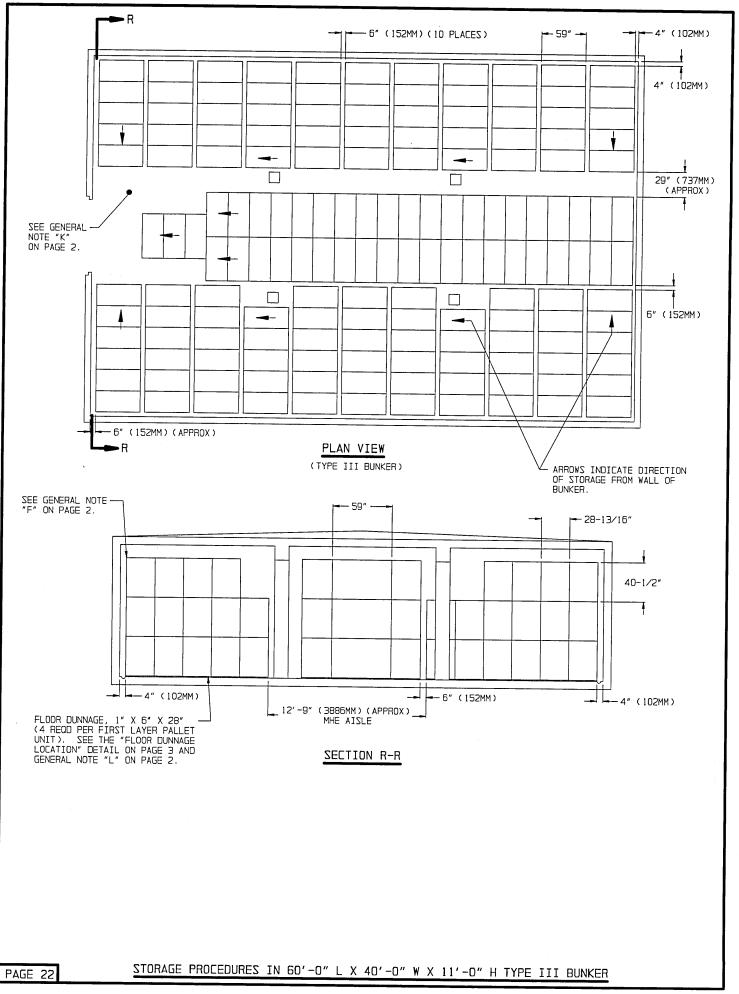


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS" SEE PAGE 2.

BILL OF MATERIAL	(PER FIRST LAY	ER PALLET UNIT)*
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	9.34	4.67

\* RANDOM LENGTH PIECES MAY BE USED, IF DESIRED.

STORAGE PROCEDURES IN 60'-0" L X 40'-0" W X 15'-0" H TYPE II BUNKER

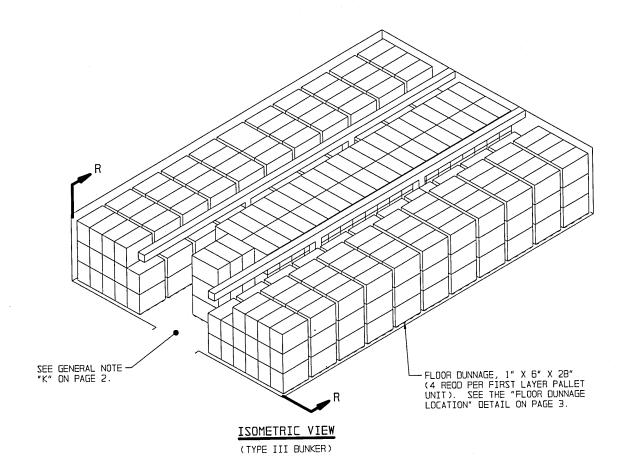


# STORAGE IN TYPE III BUNKER

ITEM

QUANTITY

PALLET UNITS- - - - - - - 459 CONTAINERS - - - - - 9,180

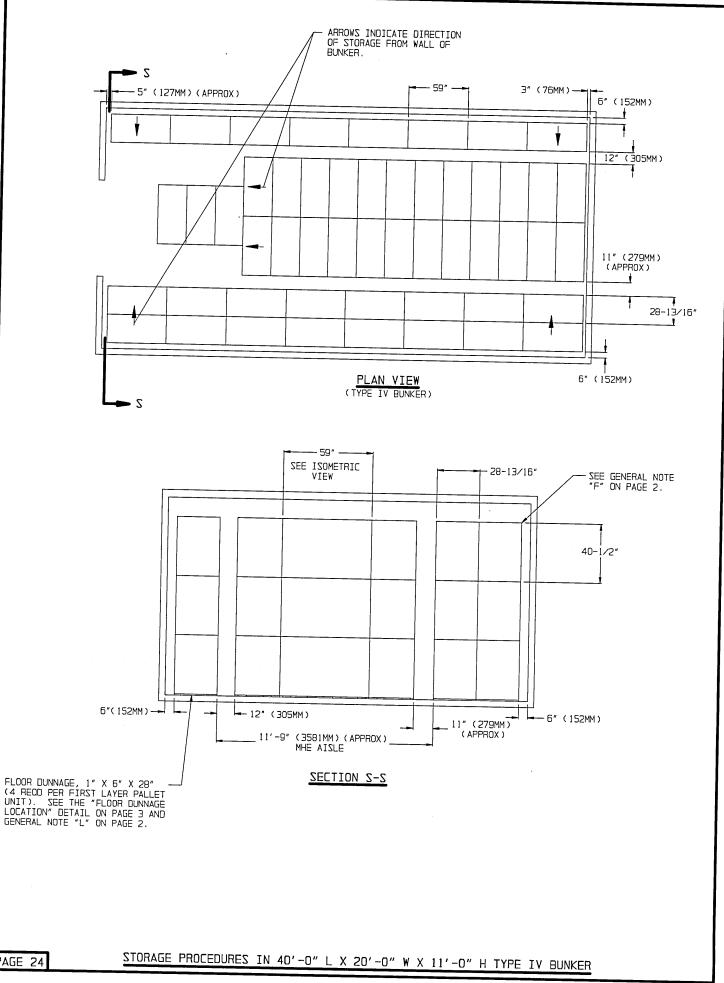


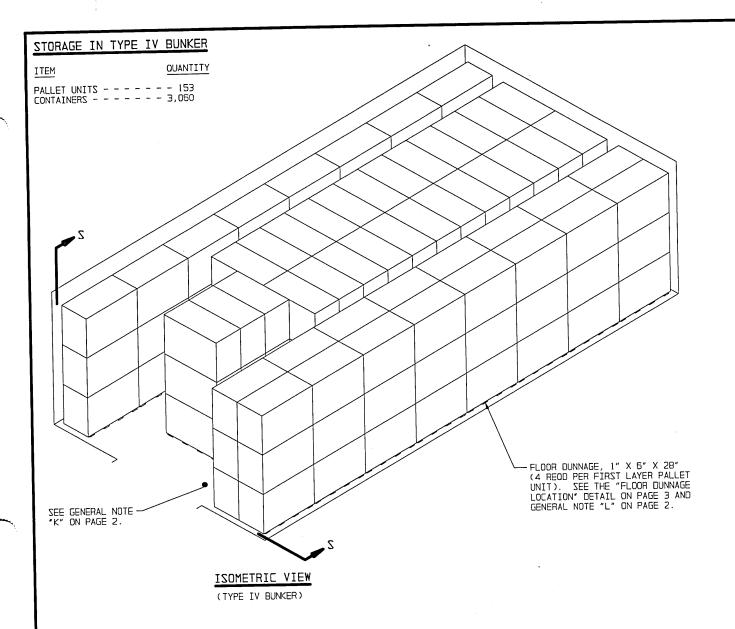
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS" SEE PAGE 2.

BILL OF MATERIAL	(PER FIRST LAY	ER PALLET UNIT)*
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	9.34	4.67

\* RANDOM LENGTH PIECES MAY BE USED, IF DESIRED.

STORAGE PROCEDURES IN 60'-0" L X 40'-0" W X 11'-0" H TYPE III BUNKER



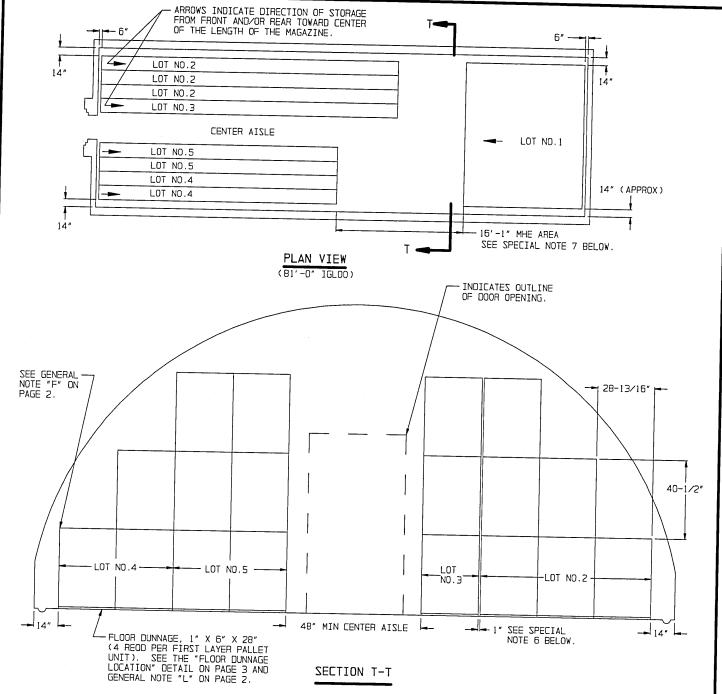


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS" SEE PAGE 2.

BILL OF MATERIAL (PER FIRST LAYER PALLET UNIT)*		
LUMBER	LINEAR FEET	BOARD FEET
1" X 6"	9.34	4.67

st RANDOM LENGTH PIECES MAY BE USED, IF DESIRED.

STORAGE PROCEDURES IN 40'-0" L X 20'-0" W X 11'-0" H TYPE IV BUNKER



PAGE 26

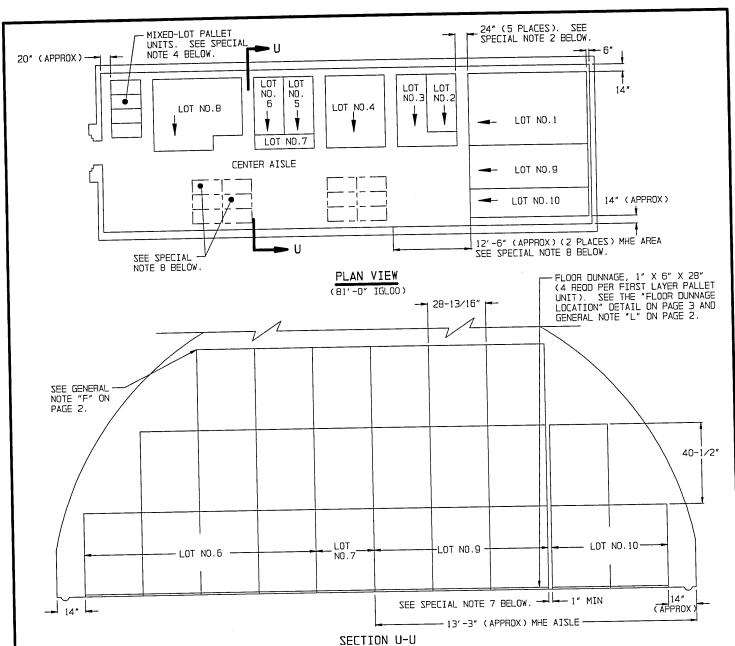
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO RELATIVE LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN THE MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENTER AISLE WILL NOT BE REOUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.

(CONTINUED AT RIGHT)

#### (SPECIAL NOTES CONTINUED)

- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- 7. A 16'-1" MHE OPERATING AREA HAS BEEN SHOWN. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON EACH SIDE OF THE MAGAZINE) IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE, HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.

TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES



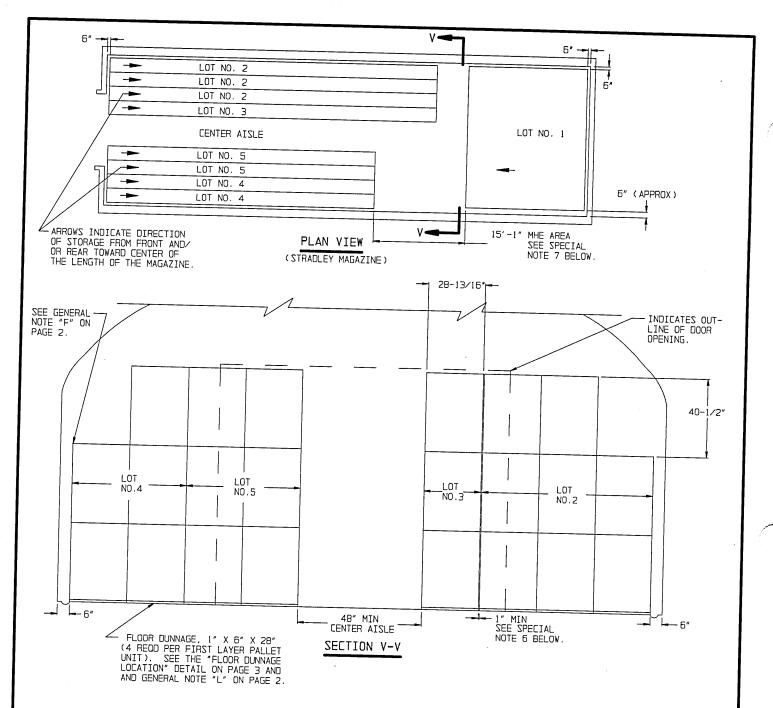
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REOUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS CONTAINERS WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVE-MENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS AND SAFE HANDLING IS NOT JEOPARDIZED.

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(SPECIAL NOTES CONTINUED)

- 6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF FITHER LOT.
  - AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED. THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO ".12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. A 12'-6" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL STORAGE LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS. COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 4B INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 4B INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE. HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.

TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES



PAGE 28

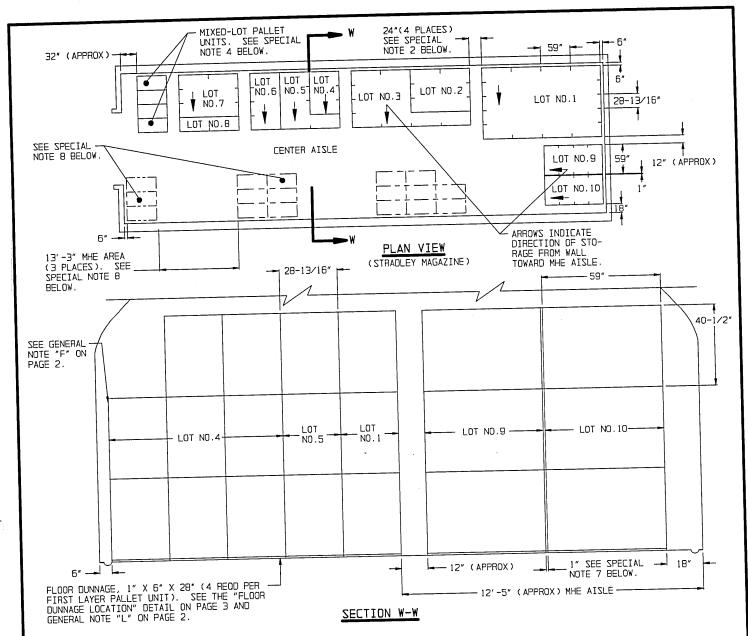
- 1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENRER AISLE WILL NOT BE REQUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.

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#### (SPECIAL NOTES CONTINUED)

- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NOT MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
- 6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- 7. A 15'-1" MHE OPERATING AREA HAS BEEN SHOWN. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON EACH SIDE OF THE MAGAZINE) IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE, HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.

TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY MAGAZINE



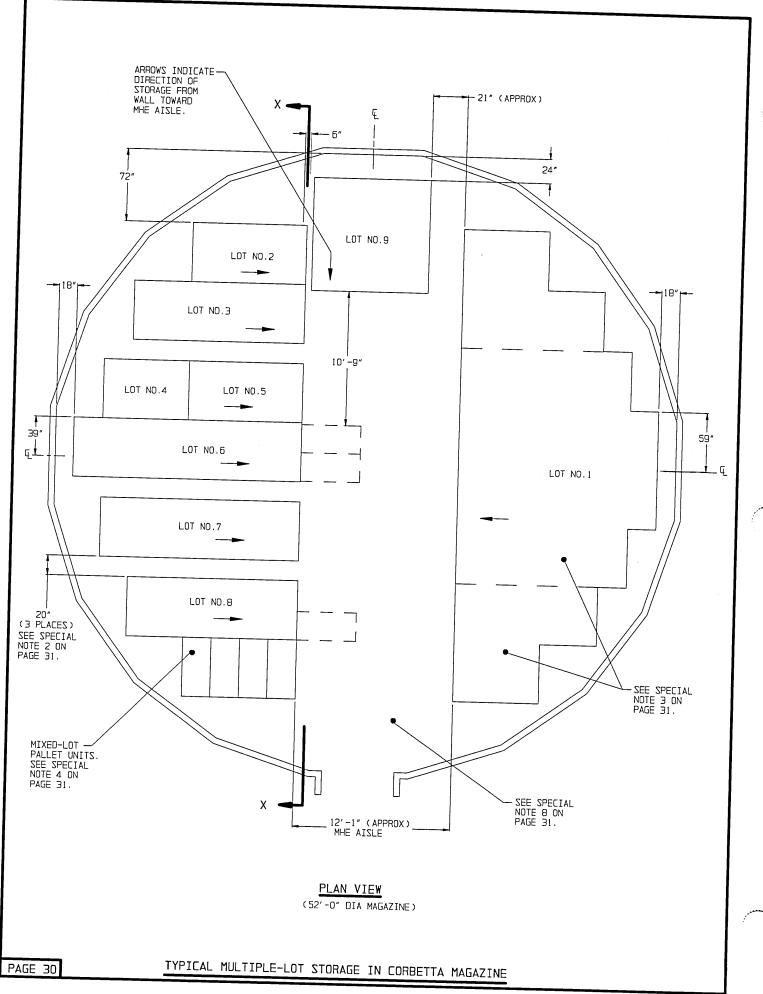
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- GENERALLY THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECTIFIC IN THESE SPECTIAL MOTES AND IN THE CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS CONTAINERS WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS AND SAFE HANDLING IS NOT JEOPARDIZED.

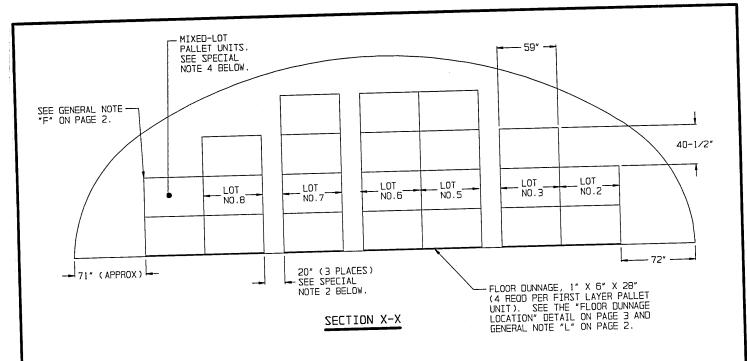
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#### (SPECIAL NOTES CONTINUED)

- FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDI-AHEAS INCLUSED BY DUTTED LINES INDITATE COLATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL MOTE 5 RE-TERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. A 13'-3" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL STORAGE LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS "ADDITIONAL STORAGE LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION" IS TO BE AT LEAST 62 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 62 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE. HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.

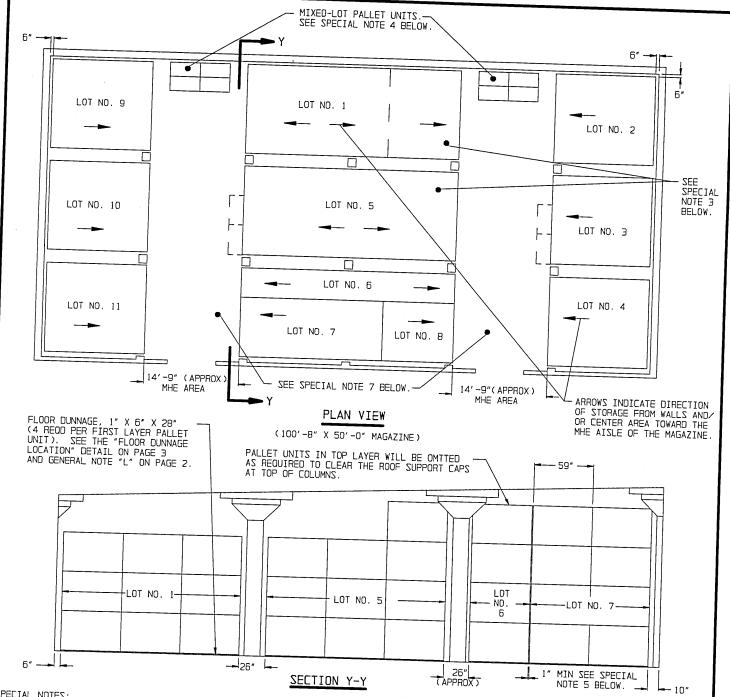
TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY MAGAZINE





- 1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE AND ON PAGE 30 ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED ON ONE SIDE OF THE MAGAZINE. HOWEVER, BOTH SIDES MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN ON THE LEFT SIDE. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS CONTAINERS WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NOT MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
- 6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- 8. AREAS ENCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED. THAT ARE FROM A LOT OR LOTS ADJACENT TO THE MHE AISLE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF PALLET UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 10'-9" OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 65 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 65 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE, HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

TYPICAL MULTIPLE-LOT STORAGE IN CORBETTA MAGAZINE



PAGE 32

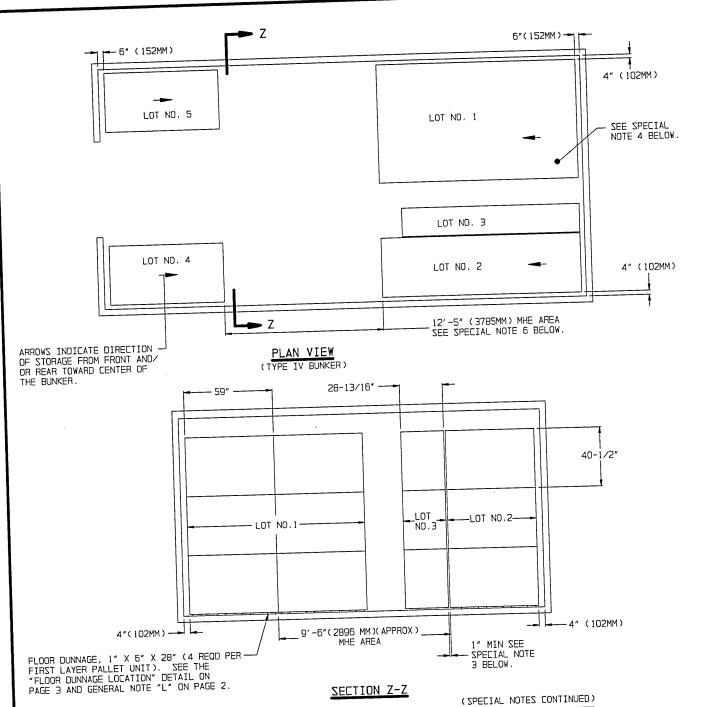
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY, ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OR ON ONE SIDE OF THE MAGAZINE. HOWEVER, THESE AREAS MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE SMALLER SIZED LOTS, OR AS TYPICALLY SHOWN BY DOTTED LINES. EACH ADDITIONAL LOT MUST RE ACCESSTRIE FOR REMOVAL AND INSPECTION/INVENTORY IN CALLY SHOWN BY DOTTED LINES. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS CONTAINERS WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.

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#### (SPECIAL NOTES CONTINUED)

- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR RE-MOVAL OF EITHER LOT.
- EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NOT MORE THAN TWENTY-FOUR (24) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF THE MHE PERMIT? AND SAFE HANDITIS, PROVIDING THE CAPACITY OF THE MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
- THE MHE AISLE MAY BE USED TO STORE ADDITIONAL LOTS, OR ADDITIONAL ITEMS THAT ARE FROM A LOT OR LOTS ADJACENT TO THE MHE AISLE, AS SHOWN IN THE AREAS ENCLOSED BY DOTTED LINES. ADE-OUATE SPACE FOR MHE OPERATION MUST BE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.

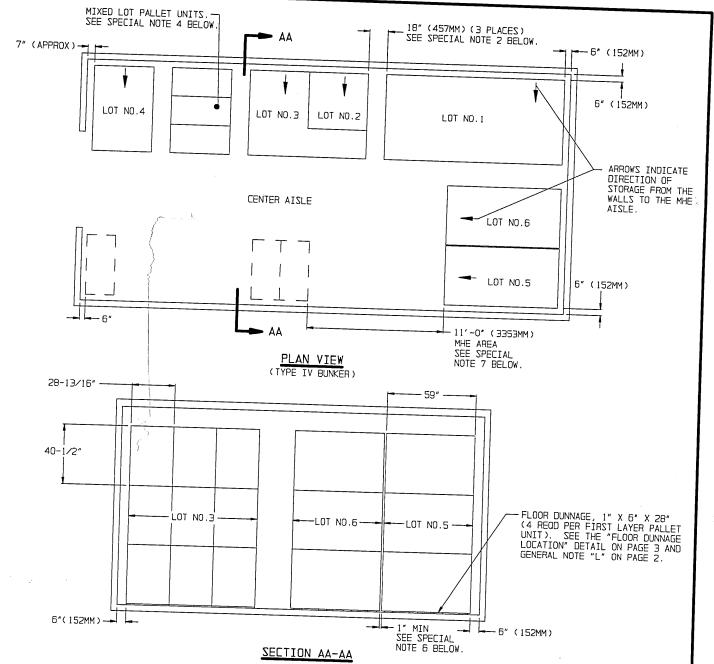
TYPICAL MULTIPLE-LOT STORAGE IN RECTANGULAR MAGAZINE



- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN BUNKER REQUIRE.
- AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- GENERALLY THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE BUNKER. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENTER AISLE WILL NOT BE REQUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2. NOTES ON PAGE 2. (CONTINUED AT RIGHT)

- 5. EACH LOT WITHIN THE BUNKER MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NOT MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. A "LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
- A 12'-5" MHE OPERATING AREA HAS BEEN SHOWN. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON EACH SIDE OF THE MAGAZINE) IS TO BE AT LEAST 65 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 65 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A BUNKER, HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.

TYPICAL MULTIPLE-LOT STORAGE IN TYPE IV BUNKER



- 1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS.
  ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN BUNKER REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE BUNKER. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REDUIRED ON ONE SIDE OF THE BUNKER, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS CONTAINERS WITHIN THAT UNIT. HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.

(CONTINUED AT RIGHT)

#### (SPECIAL NOTES CONTINUED)

- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE LOT OR MIXED LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE LOT OR MIXED LOT UNITS. A " LIFT" MAY CONSIST OF ONE (1) OR TWO (2) PALLET UNITS, PROVIDING THE CAPACITY OF THE MHE PERMITS AND SAFE HANDLING IS NOT JEOPARDIZED.
- 6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- AREA ENCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE BUNKER. AN 11'-O" MHE OPERATING AREA HAS BEEN SHOWN. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON EACH SIDE OF THE BUNKER) IS TO BE AT LEAST 65 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 65 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN THE BUNKER, HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

TYPICAL MULTIPLE-LOT STORAGE IN TYPE IV BUNKER

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PROJECT CA 155/16A-76

DRAWING 19-48-4145/16A