STORAGE IN APPROVED MAGAZINES OF COMPLETE ROUNDS PACKED IN CYLINDRICAL METAL CONTAINERS ON 4-WAY ENTRY PALLETS

M173 SERIES CONTAINER

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THIS DRAWING SUPERCEDES PART OF DRAWING 19-48-4145-1-2-3-4-14-22PM1003, DATED APRIL 1981, AS PERTAINS TO THE M173 SERIES CONTAINER.

U.S. ARMY MATERIEL COMMAND DRAWING				
APPROVED, U.S. ARMY INDUSTRIAL OPERATIONS COMMAND	DRAFTSMA	NAFTSMAN I. DEPPE		
Davidle Reshout	ENGINEER M. DAEUMER			
AMSTA-AR-ESK	SUPPLY ENGINEERING DIVISION			
APPROVED BY ORDER OF COMMANDING GENERAL U.S.	LOGISTICS ENGINEERING Thom J. Mullil MAY 1989			
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U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL	CLASS	NOISIVIO	DRAWING	FILE
REVISION NO.1 OCTOBER 1995	19	48	4145/1	1-3-4-14-
SEE THE REVISION LISTING ON PAGE 2.	13	70	4143/1	22PM1003

DO NOT SCALE

GENERAL NOTES

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES SPECIFIED HEREIN ARE APPLICABLE TO COMPLETE ROUNDS PACKED IN M173 SERIES CONTAINERS UNITIZED ON A 40° BY 40° WOODEN PALLET. SUBSEQUENT REFERENCE TO PALLET UNIT MEANS THE PALLET UNIT WITH AMMUNITION ITEMS.
- C. FOR DETAIL OF THE PALLET UNIT, REFER TO U.S. ARMY AMC DRAWING 19-48-4079/1-20PM1002, AND TO PAGE 3 OF THIS DRAWING

PALLET UNIT:

DIMENSIONS - - - - - - - - 40" L X 48" W X 35-1/2" H GROSS WEIGHT - - - - - - - 2,206 POUNDS (APPROX) CUBE - - - - - - - - - - - - - 39.4 CUBIC FEET (APROX)

- D. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE PALLET UNITS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- E. <u>CAUTION</u>: THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED. THIS LIMITATION MAY REQUIRE A QUANTITY REDUCTION FROM THE STORAGE AS THOSE
- F. STORED PALLET UNITS MUST NOT CONTACT THE WALLS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- G. AISLE DIMENSIONS SHOWN FOR STORAGE PROCEDURES IN MAGAZINES MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS, VARIATIONS IN PALLET UNIT DIMENSIONS, AND/OR AVAILABLE MATERIALS HANDLING EQUIPMENT.
- H. THE MAXIMUM FLOOR LOAD FOR A MAGAZINE AS PRESCRIBED BY LOCAL STANDARDS WILL NOT BE EXCEEDED.
- J. IF AVAILABLE MHE PERMITS, ADDITIONAL PALLETIZED UNITS MAY BE STORED WITHIN THE MHE AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- K. IF THE QUANTITY OF PALLET UNITS FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN HEREIN DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED, THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.
- L. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS
 MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER UNITS IN THE
 STACKS SHOWN IN THE STORAGE VIEWS HEREIN, UNLESS TWO
 UPPER PALLET UNITS ARE HANDLED AS ONE LIFT OR THE
 PACKAGE GUARD IS REMOVED (TINE CARRIAGE WILL IN MOST
 INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION).
 ONLY A FORKLIFT TRUCK OF ADEQUATE CAPACITY WILL BE USED
 WHEN LIFTING TWO PALLET UNITS AS ONE LIFT.
- M. STORAGE OF MULTIPLE LOTS IN A MAGAZINE WILL REQUIRE CAREFUL PRE-PLANNING SO AS TO INSURE MHE ACCESSIBILITY TO ANY LOT IN ACCORDANCE WITH REQUIREMENTS SET FORTH IN THE APPLICABLE "SPECIAL NOTES" SECTIONS OF THE MULTIPLE LOT STORAGE PROCEDURES TYPICALLY SHOWN ON PAGES 24 THRU 30
- N. ALTHOUGH SPECIFIC PROCEDURES ARE INCLUDED IN THIS DRAWING FOR STORING MULTIPLE LOTS WITHIN ONE STRUCTURE, THE BASIC STORAGE PATTERN AS SHOWN ON PAGES 4 THRU 21 CAN ALSO BE ADAPTED FOR THE STORING OF MORE THAN ONE LOT, HOWEVER, THE USE OF A STAGGERED LAYER STORAGE PATTERN AS SHOWN IS PROHIBITED. MULTIPLE LOTS OF PALLET UNITS WHEN STORED IN ACCORDANCE WITH THE BASIC STORAGE PATTERN MAY BE STORED WITH ONE OR MORE STACKS USED FOR EACH LOT. LOTS WILL NOT BE MIXED, EXCEPT TO THE EXTENT THAT UNITS OF ONE LOT WILL NOT BE STACKED ON TOP OF PALLET UNITS FROM ANOTHER LOT. MULTIPLE LOTS OF PALLET UNITS MAY BE STORED WITH ONE OR MORE ROWS USED FOR EACH LOT. (A ROW RUNS FROM THE REAR OF THE MAGAZINE TO THE FRONT). EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE GENERAL NOTES AND IN THE SPECIAL NOTES ON PAGES 24 THRU 30.

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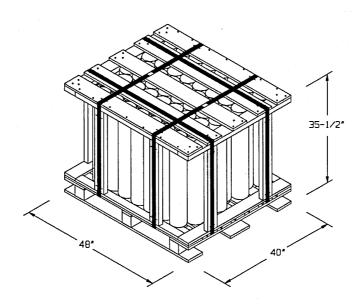
(GENERAL NOTES CONTINUED)

- O. ANY "LIGHT" PALLETIZED UNIT THAT DOES NOT CONTAIN A FULL QUANTITY OF ROUNDS WILL NOT BE BURIED IN STORAGE. IT MUST BE POSITIONED ADJACENT TO AN AISLE, PREFERABLY IN FRONT OF THE LOT.
- P. A PRODUCTION OR STORAGE FACILITY IS AUTHORIZED TO HAVE ONE INCOMPLETE, UN-BANDED PARTIAL UNIT LOAD PER LOT IN A STORAGE STRUCTURE. PRIOR TO SHIPMENT OF A PARTIAL UNIT, A LAYER MUST BE COMPLETED, IF APPLICABLE, BY THE POSITIONING OF ONE OR MORE FILLERS AS DELINEATED BY DRAWING 19-48-4079/1-20PM1002. THE UNIT MUST THEN BE RE-BANDED WITH THE SAME SIZE AND OUANTITY OF STRAPS AS THE ORIGINAL UNIT.
- O. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS, HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- R. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENT MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4 MM, AND ONE POUND EQUALS 0.454 KG.
- S. PALLET UNITS PRESENTLY STORED IN ACCORDANCE WITH A PRIOR APPROVED DRAWING NEED NOT BE RE-STORED SOLELY TO CONFORM TO THE PROCEDURES SPECIFIED IN THIS DOCUMENT.
- T. OTHER COMPATIBLE ITEMS MAY BE STORED IN A MAGAZINE WHICH IS PARTIALLY FILLED WITH THE DESIGNATED ITEM.

REVISION

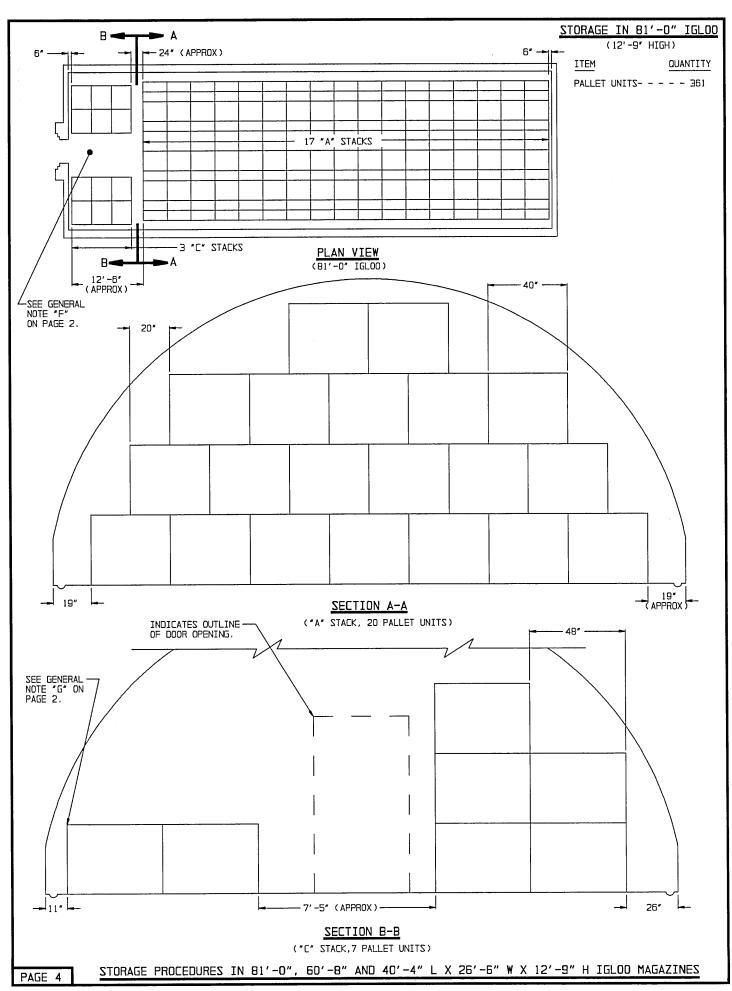
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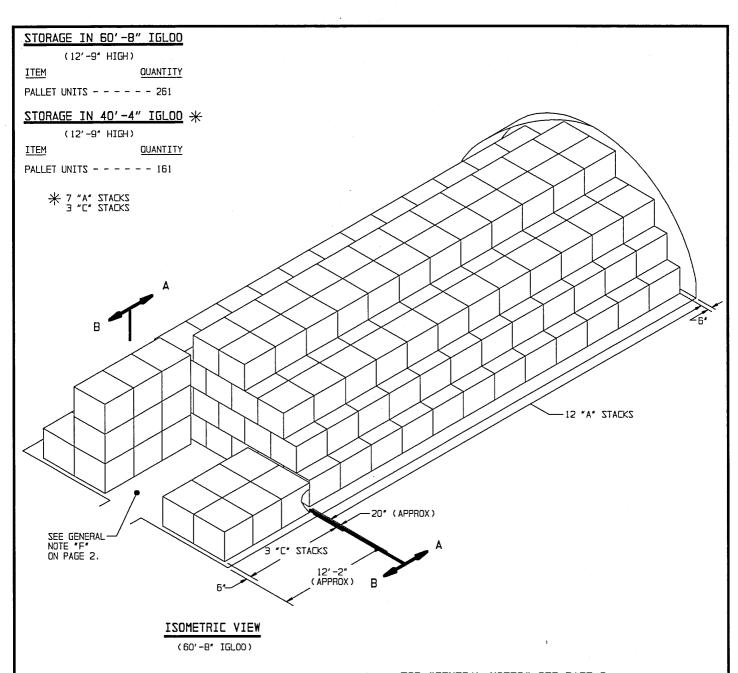
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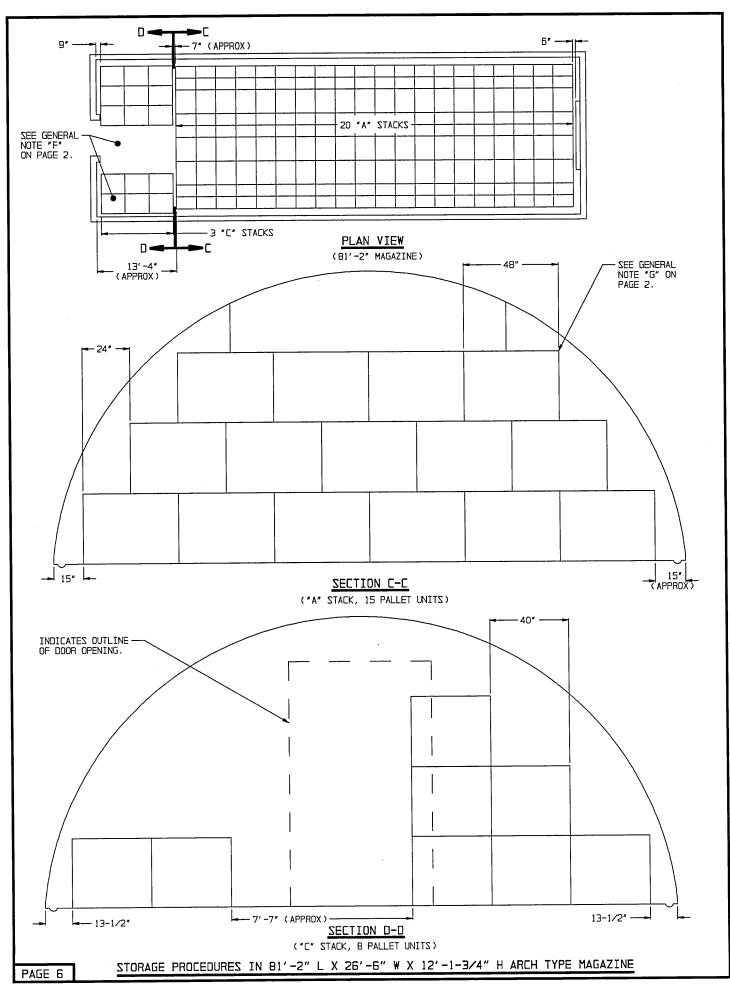
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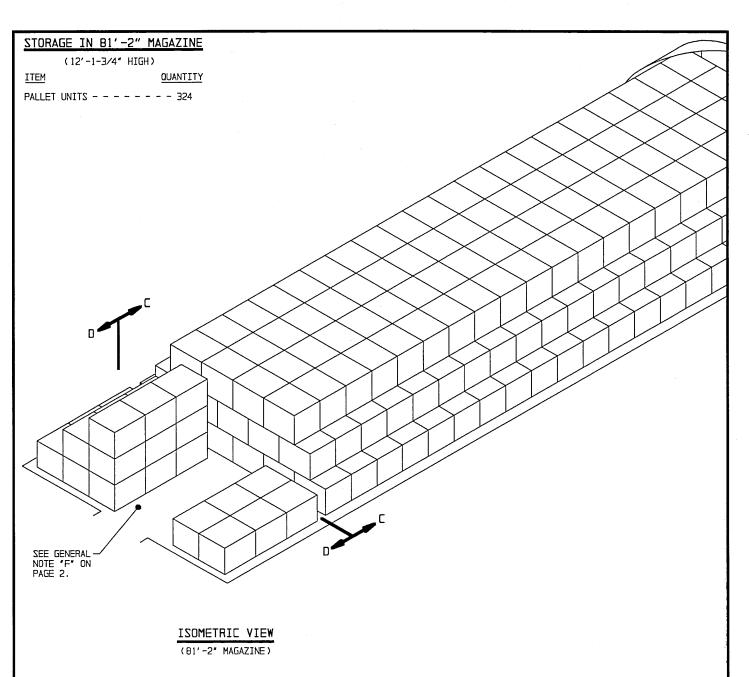
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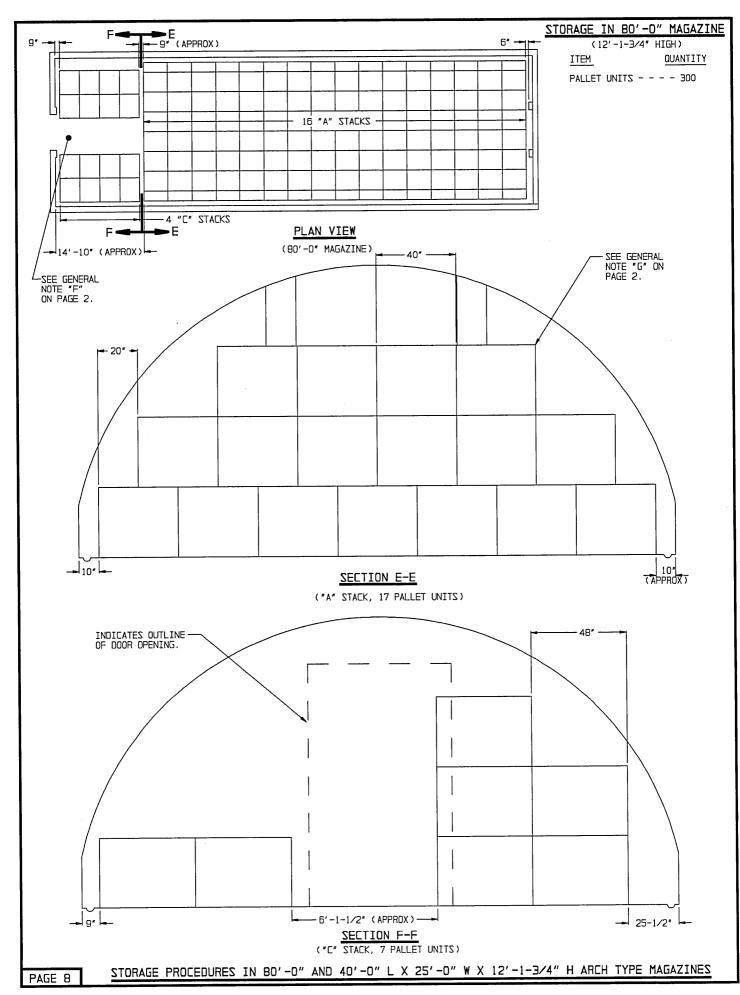




FOR "GENERAL NOTES" SEE PAGE 2.







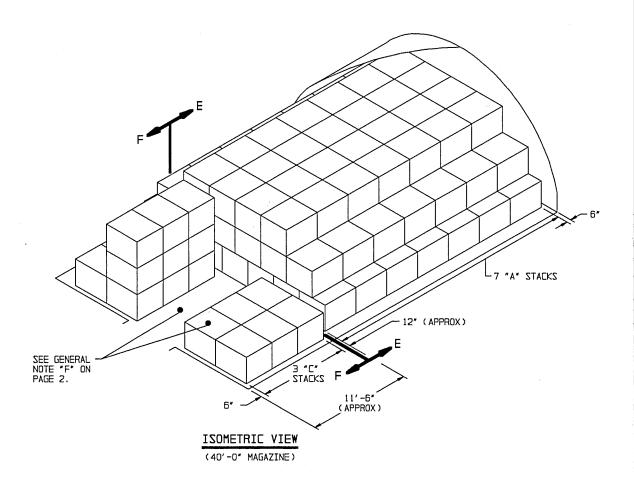
STORAGE IN 40'-0" MAGAZINE

(12'-1-3/4" HIGH)

ITEM

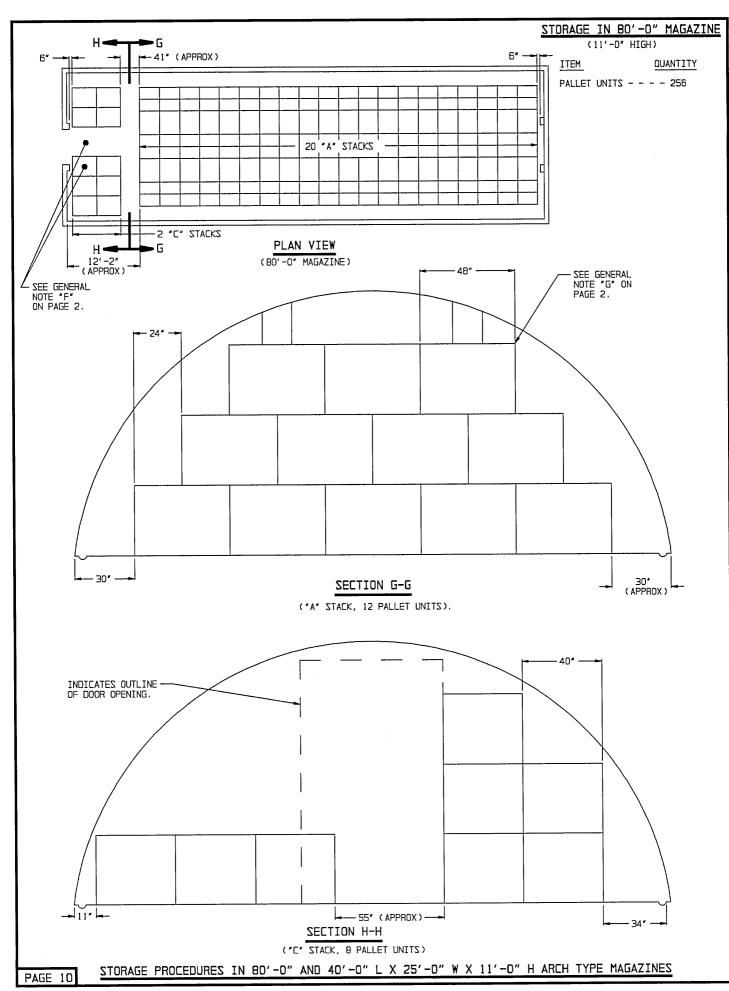
QUANTITY

PALLET UNITS - - - - - - - - - 140



FOR "GENERAL NOTES" SEE PAGE 2.

STORAGE PROCEDURES IN 80'-0" AND 40'-0" L X 25'-0" W X 12'-1-3/4" H ARCH TYPE MAGAZINES



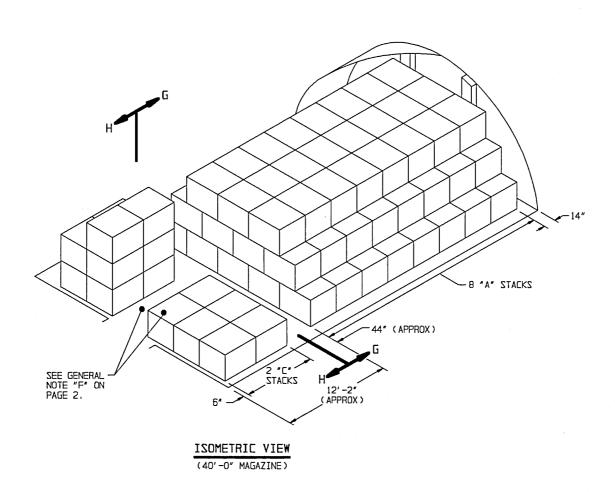
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(11'-0" HIGH)

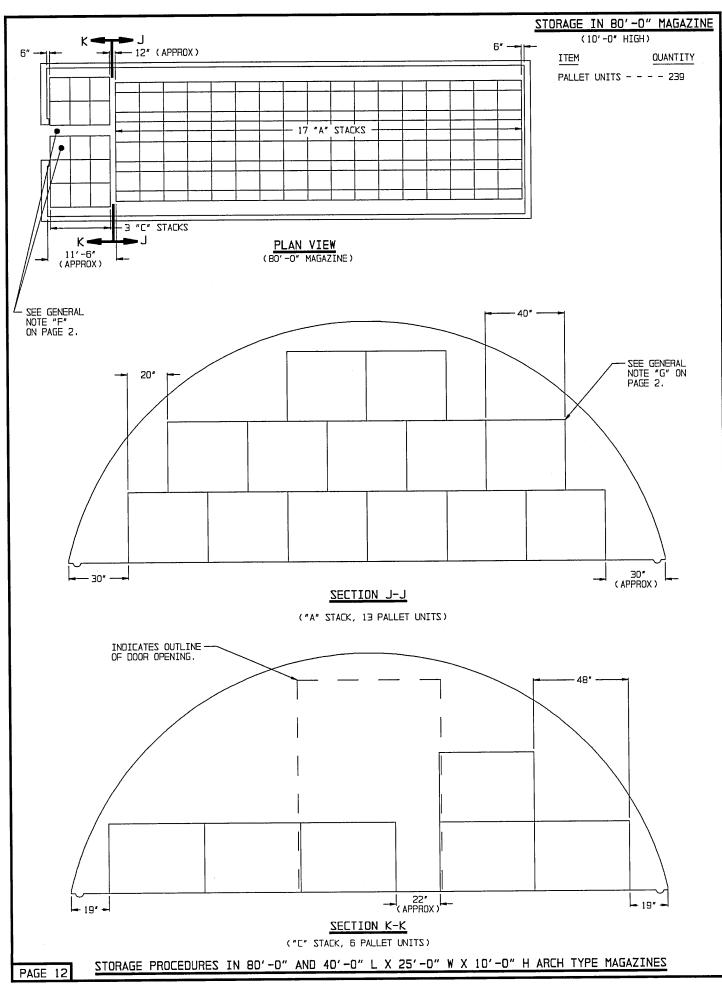
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FOR "GENERAL NOTES" SEE PAGE 2.



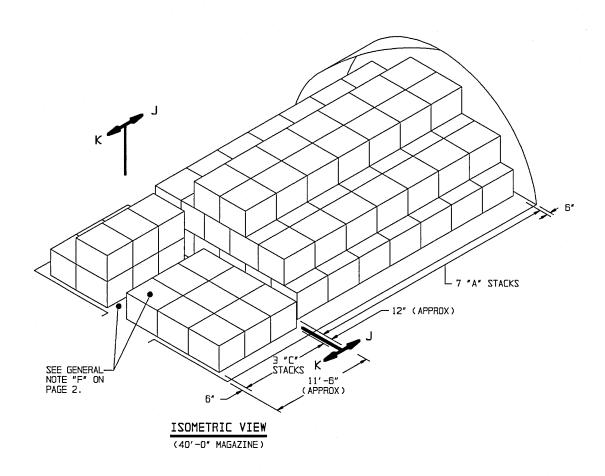
STORAGE IN 40'-0" MAGAZINE

(10'-0" HIGH)

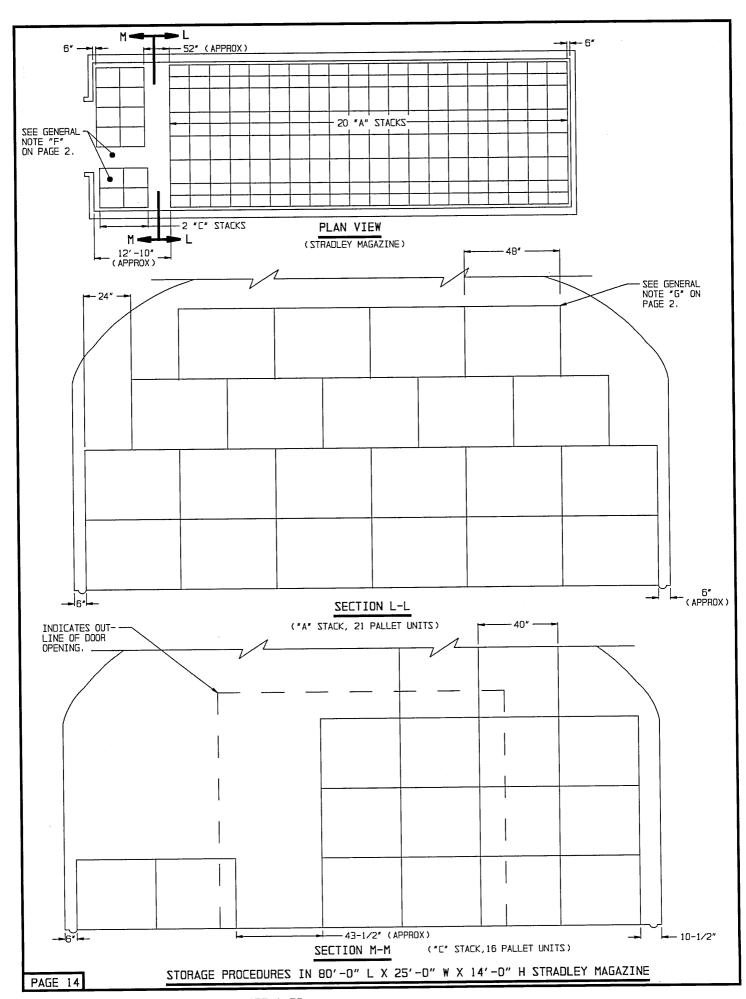
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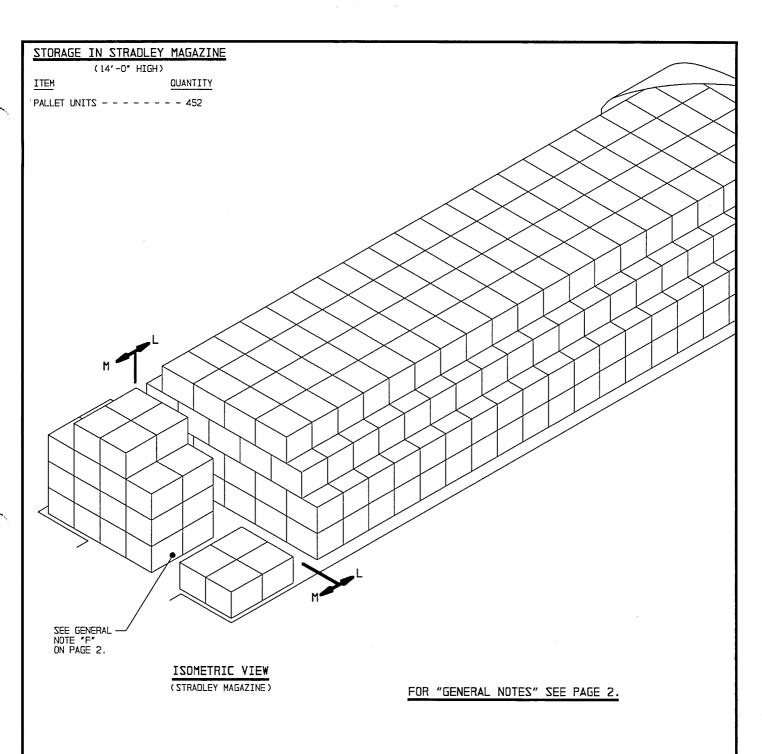
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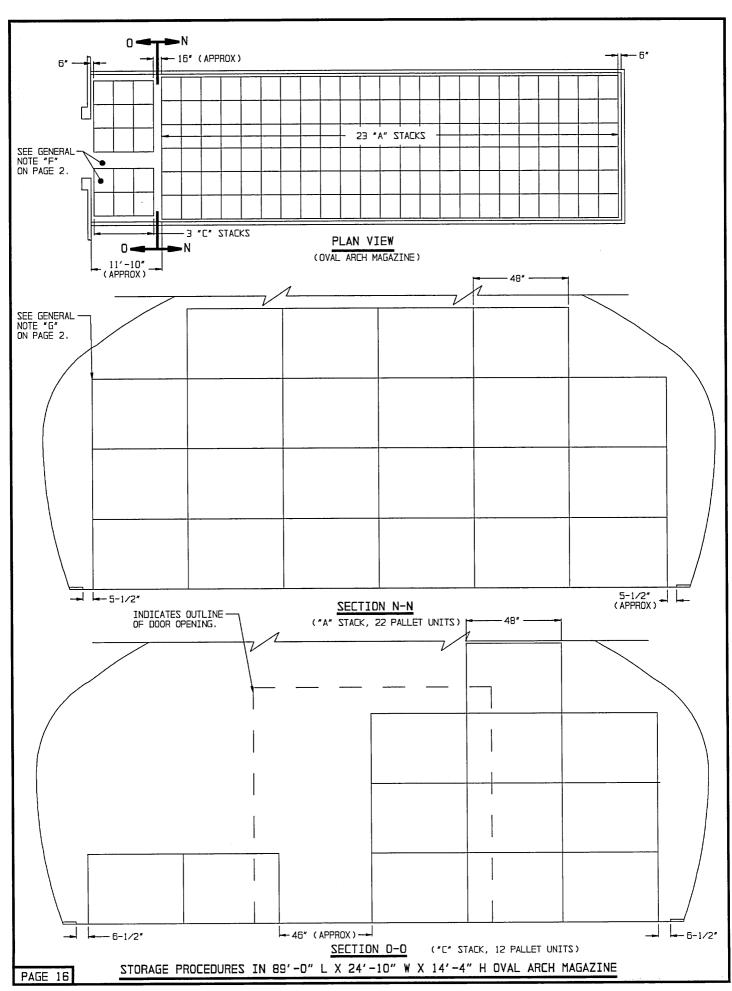


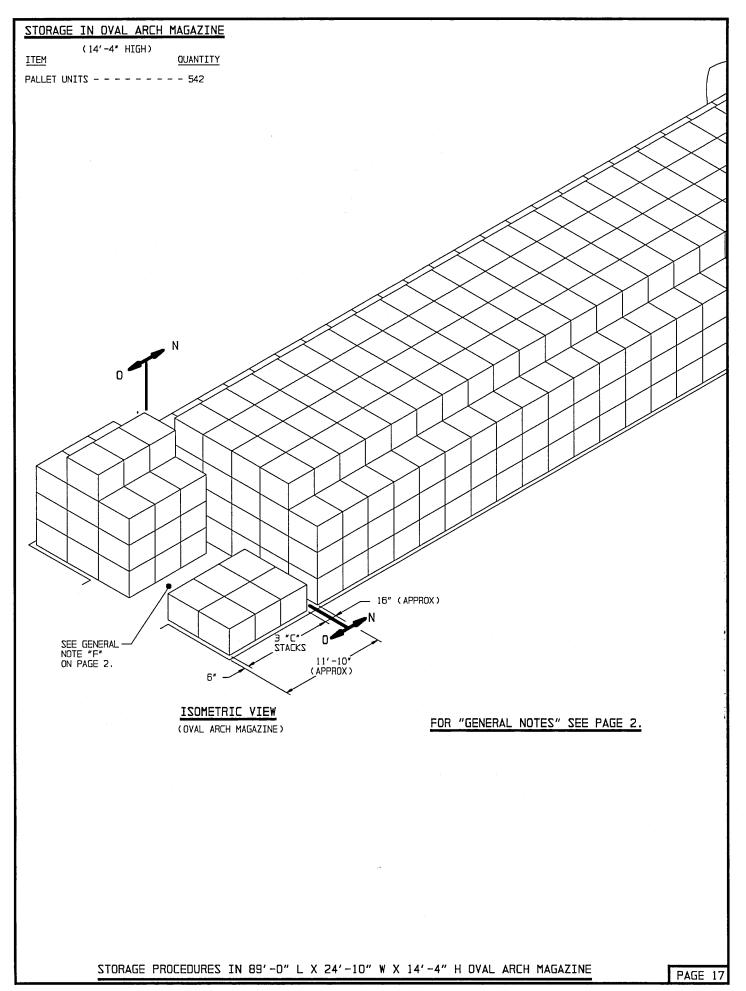
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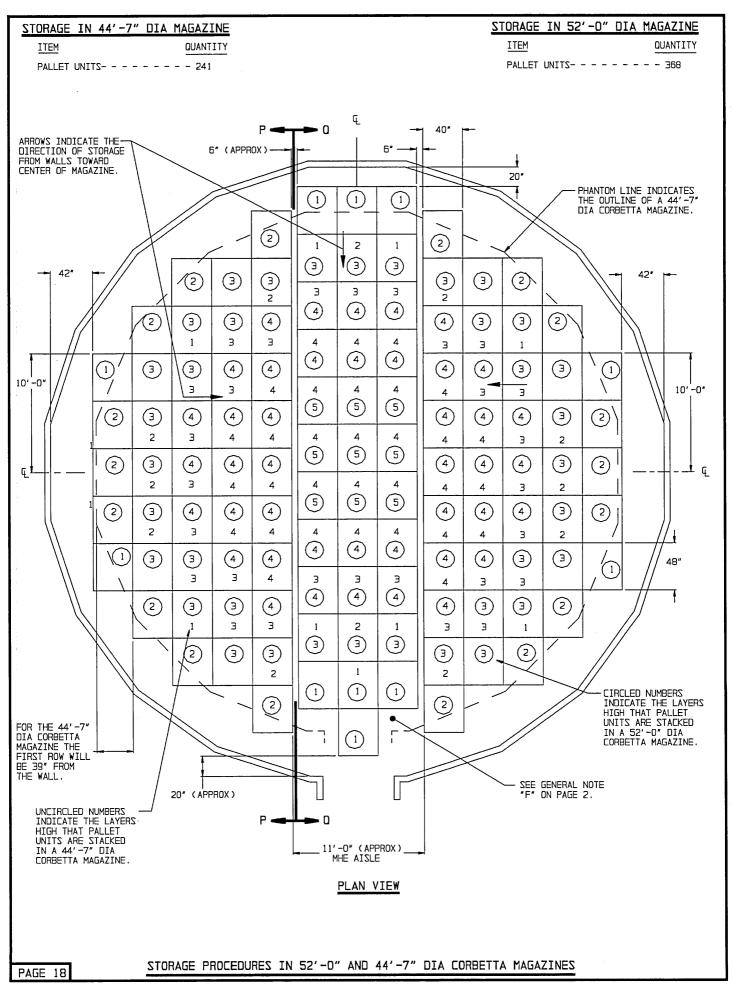


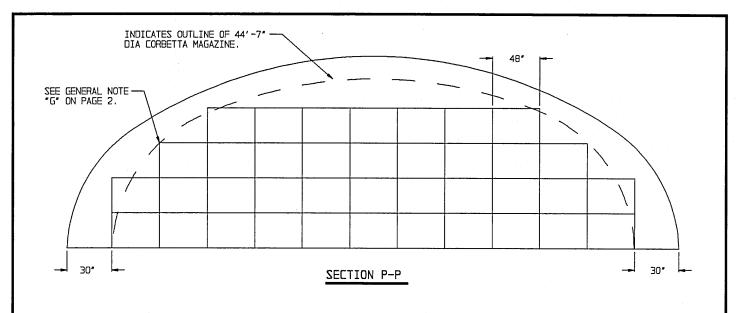


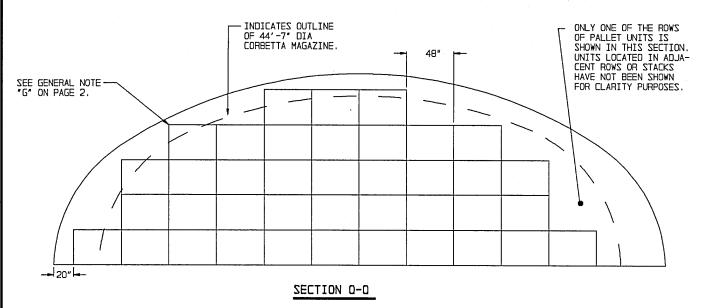
STORAGE PROCEDURES IN 80'-0" L X 25'-0" W X 14'-0" H STRADLEY MAGAZINE



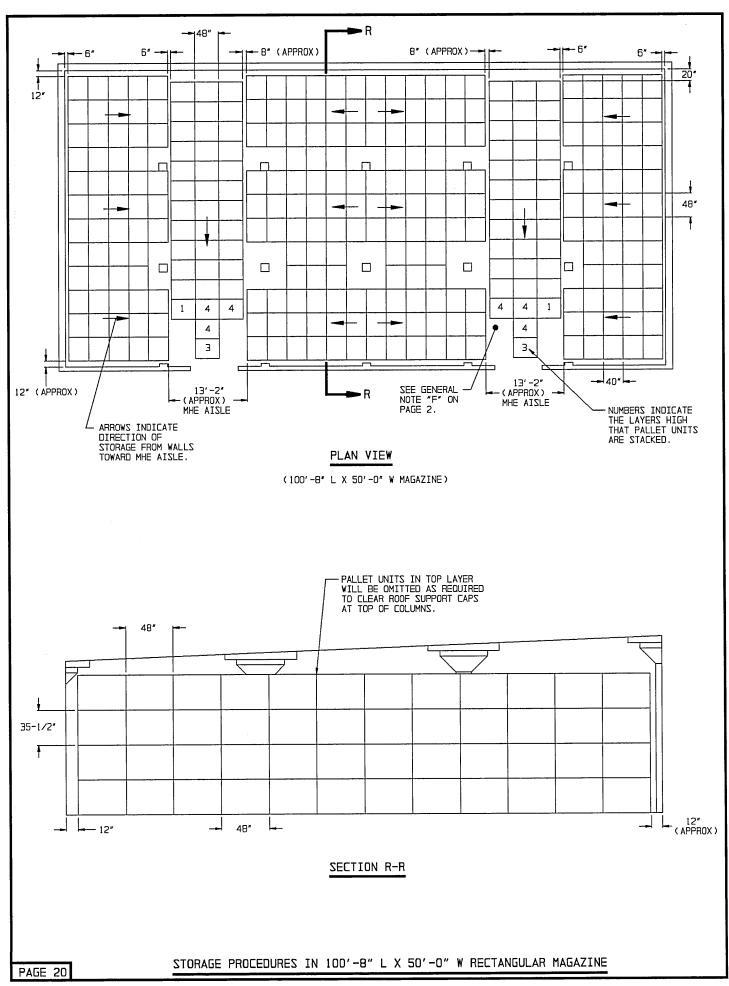


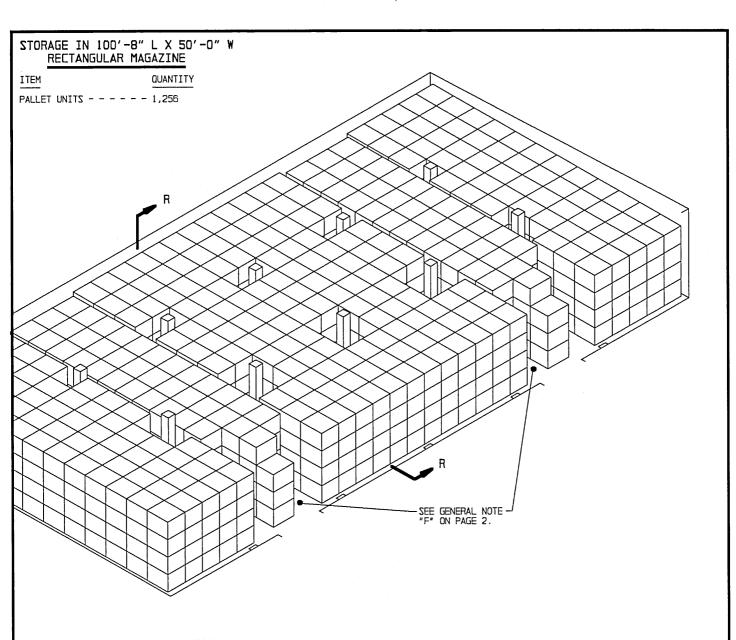






FOR "GENERAL NOTES" SEE PAGE 2.





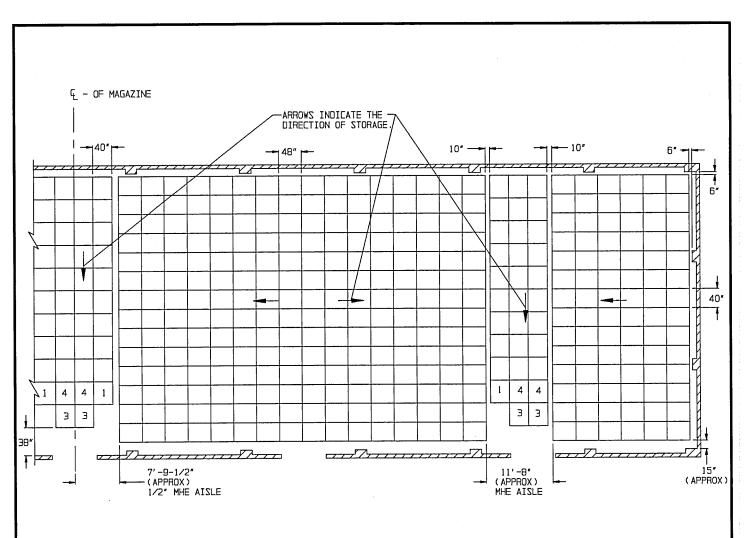
ISOMETRIC VIEW

(100'-8" L X 50'-0" W MAGAZINE)

FOR "GENERAL NOTES", SEE PAGE 2.

SPECIAL NOTE:

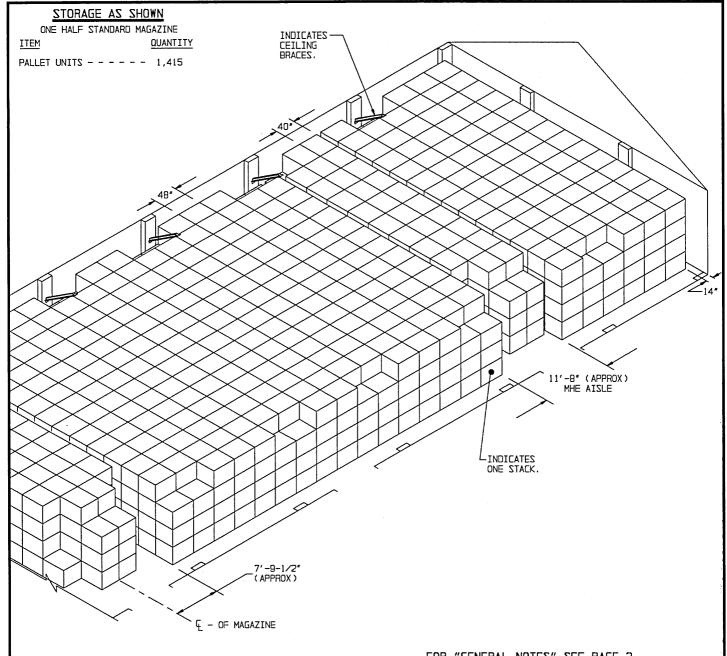
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PLAN VIEW

ONE-HALF OF A STANDARD MAGAZINE IS SHOWN.

PAGE 22

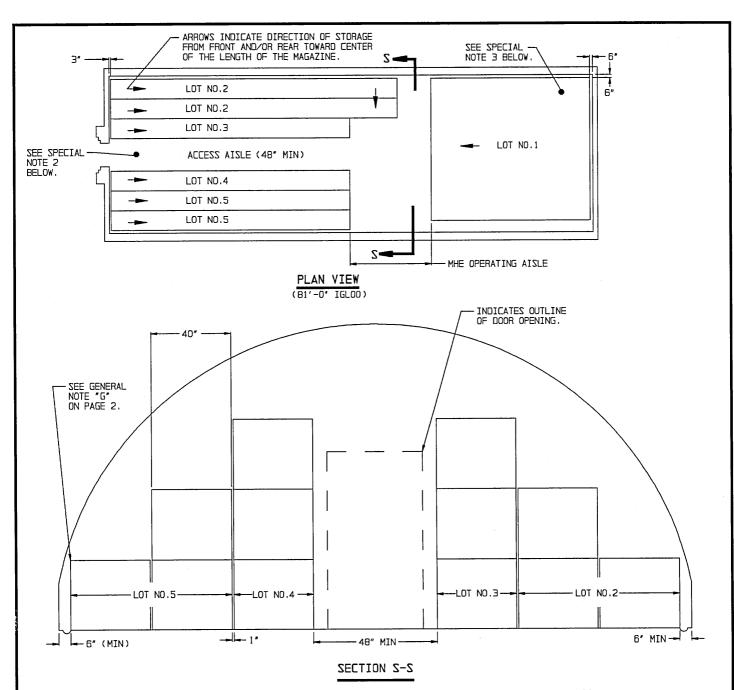


ISOMETRIC VIEW

(ONE-HALF OF A STANDARD MAGAZINE IS SHOWN).

FOR "GENERAL NOTES" SEE PAGE 2.

STORAGE PROCEDURES IN 217'-4" L X 50'-3" W X 14'-1-1/4" H STANDARD MAGAZINE



PAGE 24

- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE
- AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENTER AISLE WILL NOT BE REQUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENE-
- EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVE-MENT BY MHE. A SINGLE LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF AN-OTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET

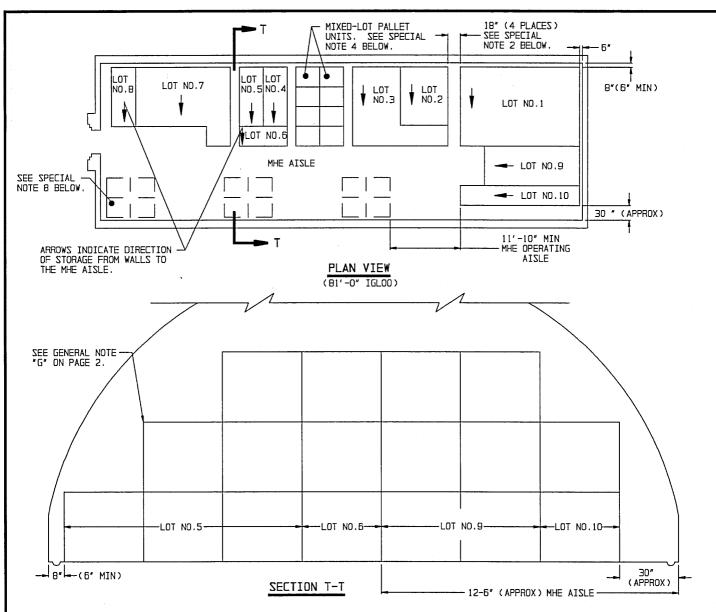
(SPECIAL NOTES CONTINUED)

PROVIDING THE CAPACITY OF THE MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

- FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

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TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES



- 1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL COMPLETE ROUNDS AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVE-MENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

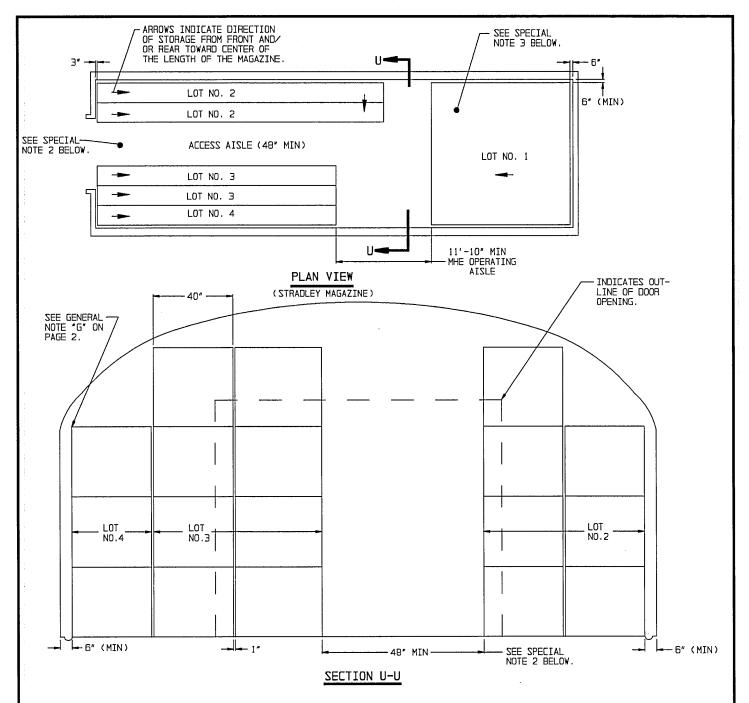
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(SPECIAL NOTES CONTINUED)

- 6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT
- AREAS ENCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11'-10" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL STORAGE LOCATION" BY FORKLIFT TRUCKS. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.

TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES

PAGE 25



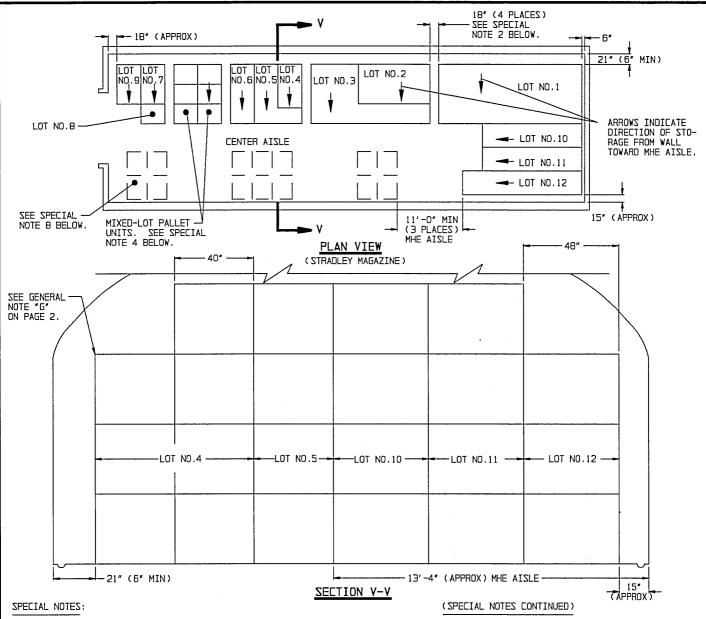
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENTER AISLE WILL NOT BE REQUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.

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(SPECIAL NOTES CONTINUED)

- B. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NOT MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
- 5. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- . WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1' TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY AND OVAL ARCH MAGAZINES

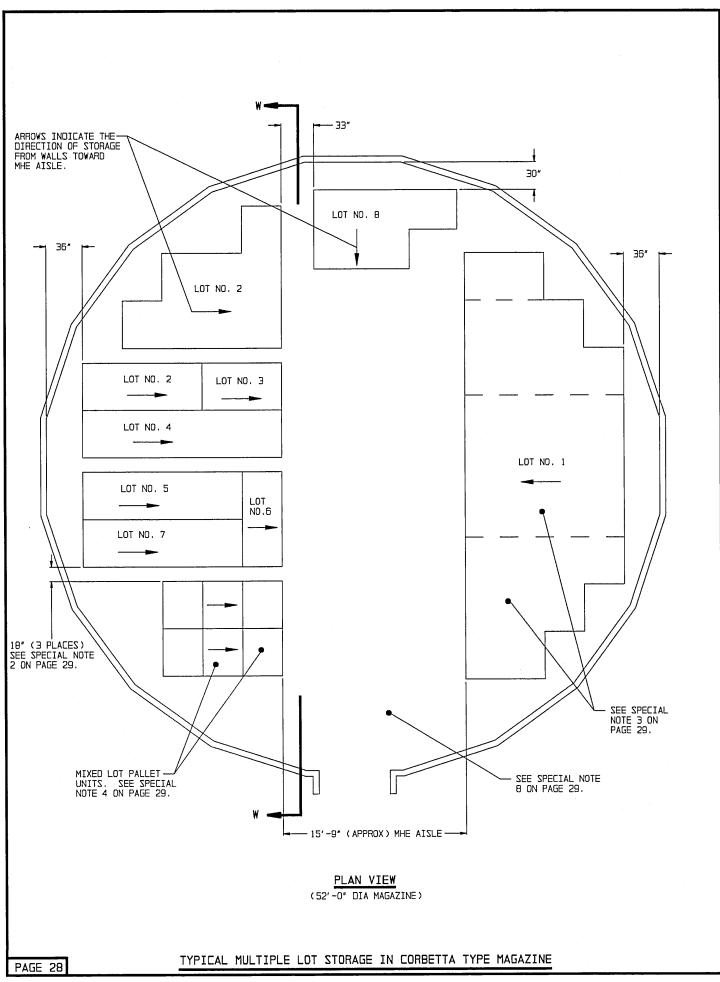


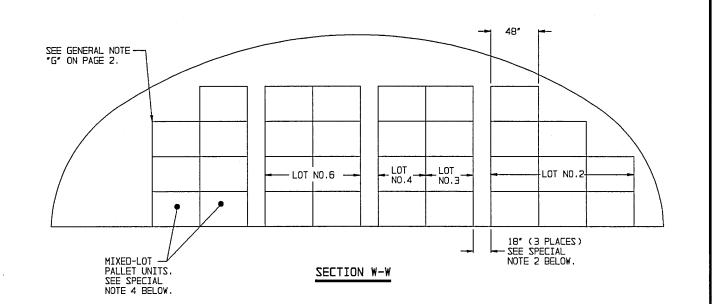
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- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL COMPLETE ROUNDS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT
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 "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS AND SAFE HANDLING IS NOT
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- FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHERS SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO '12 LIFTS', WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11'-O" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL STORAGE LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED TO SUIT AVAILABLE HHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE NONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 52 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 52 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS OF STORAGE RESULTS.

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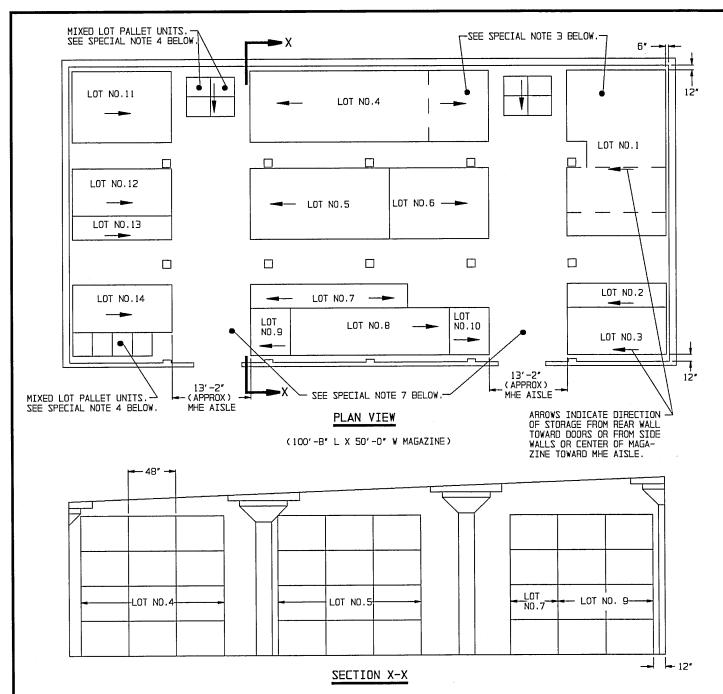
TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY AND OVAL ARCH MAGAZINES





- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED ON ONE SIDE OF THE MAGAZINE. HOWEVER, BOTH SIDES MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN ON THE LEFT SIDE. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION∕INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PAL-LET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL COMPLETE ROUNDS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NOT MORE THAN TWELVE (12) "LIFIS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF THE MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.
- FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE WALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- 8. THE MHE AISLE MAY BE USED TO STORE ONE OR MORE STACKS
 OF ADDITIONAL LOTS OR ADDITIONAL ITEMS THAT ARE FROM
 A LOT ADJACENT TO THE MHE AISLE. THIS ADDITIONAL STORAGE IS TO BE ARRANGED IN A MANNER SIMILAR TO ARRANGEMENTS DEPICTED ON PAGES 25 AND 27. FOR THE "ADDITIONAL
 STORAGE LOCATIONS" (SHOWN BY DOTTED LINES), ADEQUATE
 SPACE FOR MHE OPERATION AS DESCRIBED ON PAGES 25 AND 27,
 MUST BE MADE AVAILABLE FOR THE ADDITIONAL STORAGE.
 ALSO COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA
 AS SET FORTH ON THIS PAGE MUST BE OBSERVED.

TYPICAL MULTIPLE-LOT STORAGE IN CORBETTA MAGAZINE



- I. THE STORAGE PLANS SHOWN ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OR ON ONE SIDE OF THE MAGAZINE. HOWEVER, THESE AREAS MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE CENTER AREA OR AS TYPICALLY INDICATED BY DOTTED LINES. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS COMPLETE ROUNDS WITHIN THAT UNIT. HOWEVER, ALL COMPLETE ROUNDS AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.

(CONTINUED AT RIGHT)

(SPECIAL NOTES CONTINUED)

- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NOT MORE THAN TWENTY-FOUR (24) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS. A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF THE MHE PERMITS, AND SAFE HANDLING IS NOT LIFOPARDIZED.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR RE-MOVAL OF EITHER LOT.
- 7. THE MHE AISLE MAY BE USED TO STORE ONE OR MORE STACKS OF ADDITIONAL LOTS OR ADDITIONAL ITEMS THAT ARE FROM A LOT ADJACENT TO THE MHE AISLE. THIS ADDITIONAL STORAGE IS TO BE ARRANGED IN A MANNER SIMILAR TO ARRANGEMENT DEPICTED ON PAGES 25 AND 27. FOR THE "ADDITIONAL STORAGE LOCATIONS" (SHOWN BY DOTTED LINES), ADEQUATE SPACE FOR MHE OPERATION, AS DESCRIBED ON PAGES 25 AND 27, MUST BE MADE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO COMPLIANCE WITH ALL OF THE MULTIPLE LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.

TYPICAL MULTIPLE-LOT STORAGE IN RECTANGULAR MAGAZINE

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