APPENDIX 86

UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPONENTS ON SKIDDED BASES

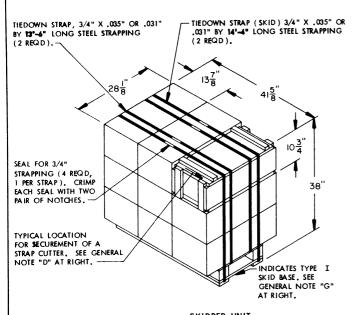
MINE, ANTITANK-HE, PACKED 2 PER WOODEN BOX, UNITIZED 9 BOXES PER TYPE I OR TYPE II SKID BASE; APPROX BOX SIZE $28\frac{1}{8}$ " L X $13\frac{7}{8}$ " W X $10\frac{3}{4}$ " H

SKIDDED UNIT DATA						
ITEMS IN	CLUDED	HAZARD CLASSIFICATION				WEIGHT
NSN	DODIC	DOT CLASS	CG CLASS	QD CLASS	COMP GROUP	(LBS)
1345-00- 782-5513	K182	Α	IA	1.1	E	531

NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4138-20PA1000.

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Г					MARCH 1980				
1					CLASS	DIVISION	DRAWING	FILE	
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DO NOT SCALE



SKIDDED UNIT

SEE GENERAL NOTE "B" AT RIGHT.

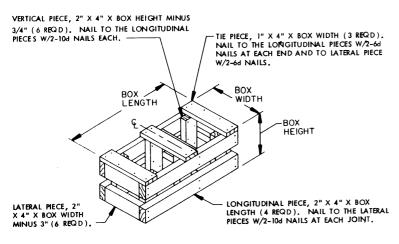
9 BOXES (ANTITANK MINE; 2 PER BOX) @ 55 LBS DUNNAGE SKID BASE	4	LBS	
TOTAL WEIGHT			
CUBE	25.	7 CU	FT (APPROX

BILL OF MATERIAL	
TYPE I SKID BASE 18-5/8" W X 40-5/8" L 1 REQD STEEL STRAPPING, 3/4"	3.98 LBS

GENERAL NOTES

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4138-20PA1000. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A SKIDDED UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. THE FOLLOWING DARCOM DRAWINGS ARE APPLICABLE FOR OUTLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.

- D. FOR METHOD OF SECURING A STRAP CUTTER TO THE SKIDDED UNIT, SEE DARCOM DRAWING 19-48-4127-20P1000.
- E. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX,
 THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- F. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING ANTITANK MINES WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN) THAN WHAT IS SHOWN ON THE TITLE PAGE, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.
- G. NOTE: IF MORE COST EFFECTIVE, A TYPE II SKID BASE MAY BE USED IN LIEU OF THE TYPE I SKID BASE DEPICTED HEREIN. HOWEVER, A TYPE II SKID BASE MUST BE CONSTRUCTED IN ACCORDANCE WITH THE APPLICABLE SPECIFICATIONS OF THE BASIC PROCEDURE DRAWING AND ALL SPECIFIED STRAPPING MUST BE APPLIED IN ACCORDANCE WITH THE "UNIT ASSEMBLY ON TYPE II SKID BASE" DETAIL SHOWN ON PAGE 8 OF THE BASIC PROCEDURE DRAWING.



FILLER ASSEMBLY

(FOR MINUS ONE BOX)