

## APPENDIX 122

# UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPONENTS ON SKIDDED BASES

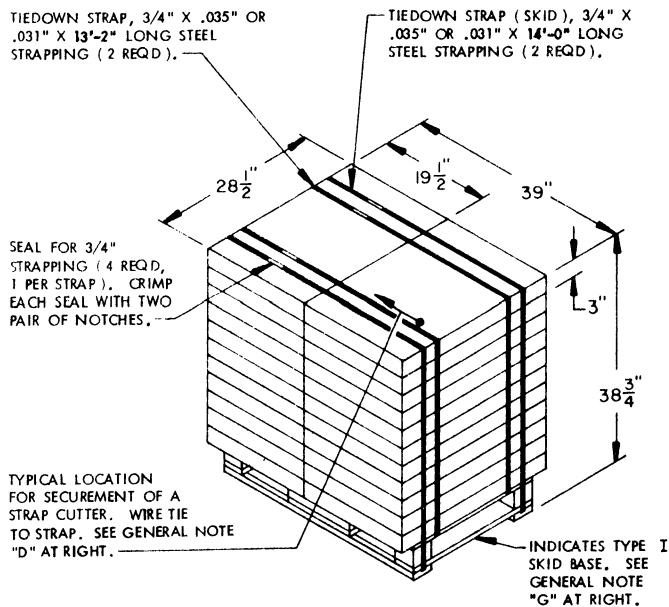
CRYPTOGRAPHIC EQUIPMENT DESTROYER,  
INCENDIARY, PACKED 1 PER WOODEN BOX,  
UNITIZED 22 BOXES PER TYPE I OR TYPE II  
SKID BASE; APPROX BOX SIZE 28½" L X  
19½" W X 3" H

SKIDDED UNIT DATA						
ITEMS INCLUDED		HAZARD CLASSIFICATION				WEIGHT (LBS)
NSN	DODIC	DOT CLASS	CG CLASS	QD CLASS	COMP GROUP	
1375- 00-834-8884	M598	B	II-J	1.3	G	1,246

NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST  
BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION  
PROCEDURES DRAWING 19-48-4138-20PA1000.

REVISIONS				DRAFTSMAN <i>RSH</i>	PROJ ENG <i>WJF</i>
				CHECKER <i>GRG</i>	LOG ENGINE OFFICE <i>John Boyd</i>
APPROVED, U. S. ARMY ARMAMENT MATERIEL READINESS COMMAND					
			<i>W.N. Benton</i>		<i>David C. Feltus</i>
			DRAWR-MAD		DRSAR-TMD
APPROVED BY ORDER OF COMMANDING GENERAL, U. S. ARMY MATERIEL DEVELOPMENT AND READINESS COMMAND (DARCOM)					
<i>John A. Boyard Jr.</i>					
U. S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL					
U. S. ARMY DARCOM DRAWING					
JANUARY 1980					
				CLASS	DIVISION
				DRAWING	FILE
				19	48
				4138/122	20PA 1000

**DO NOT SCALE**



**SKIDDED UNIT**

SEE GENERAL NOTE "B" AT RIGHT.

22 BOXES ( CRYPTOGRAPHIC EQUIPMENT DESTROYER; 1 PER BOX ) @ 55 LBS ----	1,210 LBS ( APPROX )
DUNNAGE -----	4 LBS
SKID BASE -----	32 LBS
<b>TOTAL WEIGHT -----</b>	<b>1,246 LBS ( APPROX )</b>
<b>CUBE -----</b>	<b>24.9 CU FT ( APPROX )</b>

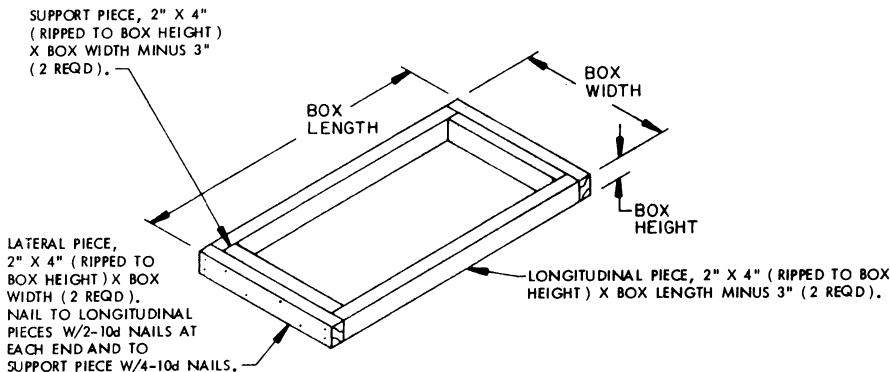
**GENERAL NOTES**

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4138-20PA1000. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A SKIDDED UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. THE FOLLOWING DARCOM DRAWINGS ARE APPLICABLE FOR OUTLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.
 

CARLOADING -----	DRAWING 19-48-4123-5PA1003
TRUCKLOADING -----	DRAWING 19-48-4124-11PA1004
STORAGE -----	DRAWING 19-48-4125-1-2-14PA1003
- D. FOR METHOD OF SECURING A STRAP CUTTER TO THE SKIDDED UNIT, SEE DARCOM DRAWING 19-48-4127-20P1000.
- E. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- F. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING CRYPTOGRAPHIC EQUIPMENT DESTROYERS WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS ( NSN ) THAN WHAT IS SHOWN ON THE TITLE PAGE, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.
- G. **NOTE:** IF MORE COST EFFECTIVE, A TYPE II SKID BASE MAY BE USED IN LIEU OF THE TYPE I SKID BASE DEPICTED HEREIN, HOWEVER, A TYPE II SKID BASE MUST BE CONSTRUCTED IN ACCORDANCE WITH THE APPLICABLE SPECIFICATIONS OF THE BASIC PROCEDURE DRAWING AND ALL SPECIFIED STRAPPING MUST BE APPLIED IN ACCORDANCE WITH THE "UNIT ASSEMBLY ON TYPE II SKID BASE" DETAIL SHOWN ON PAGE 8 OF THE BASIC PROCEDURE DRAWING.

**BILL OF MATERIAL**

TYPE I SKID BASE, 24" W X 38" L -----	1 REQD -----	32 LBS
STEEL STRAPPING, 3/4" -----	54.33' REQD -----	3.00 LBS
SEAL FOR 3/4" STRAPPING -----	4 REQD -----	NIL



**FILLER ASSEMBLY**

( FOR MINUS ONE BOX )