APPENDIX 115B

UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPONENTS ON SKIDDED BASES

CHARGE, DEMOLITION ASSEMBLY, MKI38 MOD I, PACKED 2 PER WOODEN BOX, UNITIZED I5 BOXES PER TYPE II SKID BASE; APPROX BOX SIZE 32"L X 16"W X 83"H

SKIDDED UNIT DATA							
ITEMS IN	CLUDED	HAZARD CLASSIFICATION				WEIGHT	
NSN	DOD IC	DOT CLASS	CG CLASS	QD CLASS	COMP GROUP	(LBS)	
1375- 00-834-7297	M792	A	IX - B	1. 1	D	1, 043	

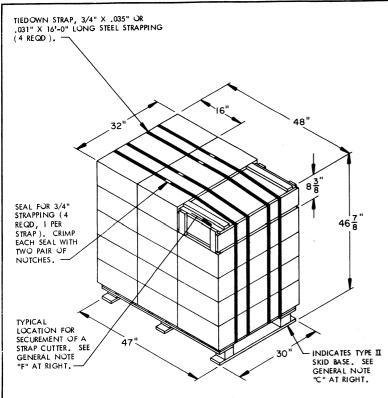
THIS DRAWING SUPERSEDES DRAWING 19-48-4116/120AA-20PA1992, DATED AUGUST 1983.

NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4138-20PA1000.

● HAZARD CLASSIFICATION DATA CONTAINED IN THE ABOVE CHART IS FOR GUIDANCE AND INFORMATIONAL PURPOSES ONLY. VERIFICATION OF THE SPECIFIED DATA SHOULD BE MADE BY CONSULTING THE MOST RECENT JOINT HAZARD CLASSIFICATION SYSTEM LISTING OR OTHER APPROVED LISTING(S).

REVISIONS	S.	bh RAR	Liw			
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	ORBING - LEP DEBUG - THE DEBUG - THE					
	APPROVED BY ORDER OF COMMANDING GENERAL, U. S. ARMY MATERIEL DEVELOPMENT AND READINESS COMMAND (DARCOM)					
	John, X Boyad A. U.S. ARREY DEFENSE AMMANTON CENTER AND SCHOOL					
	U. S. ARMY DARCOM DRAWING					
	APRIL 1984					
	CLASS	DIVISION	DRAWING	FILE		
	10	40	4138/	20PA		
	19	48	115B	1000		

DO NOT SCALE

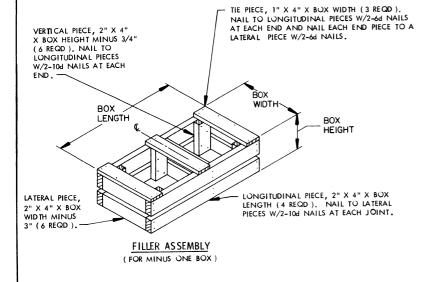


SKIDDED UNIT

SEE GENERAL NOTE "B" AT RIGHT.

DUNINGE	RGES (2 PER BOX) @ 67 LBS		5 LBS	APPROX)
	TOTAL WEIGHT	10	043 LBS ((APPROX) FT (APPROX)

BILL OF MATERIAL	
TYPE II SKID BASE, 30" W X 47" L 1 REQD 3: STEEL STRAPPING, 3/4" 64.00' REQD 4.5: SEAL FOR 3/4" STRAPPING 4 REQD N	LBS



GENERAL NOTES

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4138-20PA1000. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A SKIDDED UNIT WILL YARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. ONLY A TYPE II SKID BASE WILL BE USED TO ASSEMBLE THIS UNIT. THE "W" DIMENSION OF THE SKID BASE WILL BE 30" AND THE "L" DIMENSION WILL BE 47". NOTE: A TYPE I SKID BASE IS NOT APPROVED FOR USE IN UNITIZING THIS ITEM.
- D. WHEN A FILLER ASSEMBLY IS USED IN A UNIT LOAD, THE TIEDOWN STRAPS WILL BE STAPLED TO THE TOP LONGITUDINAL PIECES OF THE ASSEMBLY.
- E. THE FOLLOWING DARCOM DRAWINGS ARE APPLICABLE FOR OUT-LOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.

CARLUADING ------ DRAWING 19-48-4123-5PA 1003
TRUC KLUADING ----- DRAWING 19-48-4124-11PA 1004
STURAGE ------ DRAWING 19-48-4125-1-2-3-4-14-22PA 1003

- F. FOR METHOD OF SECURING A STRAP CUTTER TO THE SKIDDED UNIT, SEE DARCOM DRAWING 19-48-4127-20P1000.
- G. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- H. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING DEMOLITION CHARGES WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN.) THAN WHAT IS SHOWN ON THE TITLE PAGE, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAT WHAT IS SELVEN.
- J. WHEN THE UNIT LOAD DEPICTED AT LEFT IS TO BE USED FOR UNITIZING MARINE CORPS AMMUNITION, ONE LAYER OF BOXES MUST BE OMITTED, TIEDOWN STRAP LENGTHS MUST BE DECREASED TO 14"-7". THIS WILL RESULT IN AN OVERALL UNIT HEIGHT OF 38-1/2", A GROSS UNIT WEIGHT OF 842 POUNDS, AND A UNIT CUBE OF 34.2 CUBIC FEET. ADDITIONALLY, THE UNIT LOAD MAY BE MODIFIED AS DESCRIBED WHEN BEING SHIPPED BY MILVAN OR COMMERCIAL INTERMODAL REIGHT CONTAINER, CONVENTIONAL VAN TRAILER OR CONVENTIONAL OR HIGH-CAPACITY BOXCAR. THE DETERMINATION TO REDUCE THE LOAD BY A LAYER FOR TRANSPORTATION WILL BE MADE BY THE RESPONSIBLE COMMAND AND WILL BE BASED UPON ECONOMICS OF TRANSPORTATION AND HANDLING.