# STORAGE IN APPROVED MAGAZINES OF 8" SEPARATE LOADING PROJECTILES, UNITIZED 6 ROUNDS PER 22-5/8" L X 31-3/4" W X 48-1/8" H PALLET UNIT

# INDEX

PAGE (S)
GENERAL NOTES, AND MATERIAL SPECIFICATIONS2 DETAILS
STORAGE PROCEDURES (EARTH-COVERED MAGAZINES):
80', 60' AND 40' L X 26'-6" W X 12'-3" H JGLOO MAGAZINES
80' AND 40' L X 25' W X 10' H ARCH TYPE MAGAZINES (IGLOO)
80' AND 40' L X 25' W X II' H ARCH TYPE MAGAZINES (IGLOO)
80' AND 40' L X 25' W X 12"-1-3/4" H ARCH TYPE MAGAZINES ( IGLOO )
81'-2" L X 26'-6" W X 12'-1-3/4" H ARCH TYPE MAGAZINE ( IGLOO )
80' L X 25' W X 14'-4" H STRADLEY AND 89' L X 24'-10" W X 14'-4" H OVAL ARCH MAGAZINES14, 15
52' DIA CORBETTA MAGAZINE
TYPICAL MULTIPLE-LOT STORAGE PROCEDURES:  IGLOO AND ARCH TYPE MAGAZ INES
IGLOO AND ARCH TYPE MAGAZINES
STRADLEY AND OVAL ARCH TYPE MAGAZINES22, 23
CORBETTA MAGAZ INE
76
STORAGE PROCEDURES ( STANDARD ABOVE-GROUND MAGAZINES ):
METHOD OF MEASURING STACK SPACING
217' L X 50' W STANDARD MAGAZINE28,29

- THE PROCEDURES HEREIN APPLY TO STANDARD 45-5/8" H
  THRU 48-1/8" H PALLET UNITS. SIZE OF UNIT MAY VARY
  SLIGHTLY, HOWEVER, PROCEDURES SPECIFIED HEREIN
  WILL APPLY.
- THE PROCEDURES WITHIN THIS DRAWING ARE ALSO APPLICABLE TO STORAGE OF 8" SEPARATE LOADING PROJECTILE WARHEAD SECTION PALLET UNITS.

	-								•
			REVIS	IONS	LJ LJ	JAG	CHECKER	TECHNICIAN	ENGINEER MWD
	David a Prehoule				SMGAC	J.	Mukel	478	
	<u>.</u>	NOV 91	OF THE	William F. Ernst	COMMAND David a Resout				ENICAL
l			DEV		100	ura "	,		
ļ			DE		MATERIEL E	TY ORDER OF CO	WMANDING BEN	ERAL, U.S. A	IM Y
١			DEV		U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL			: ROOL	
1			OE .		U.S. AF	RMY MA	TERIE	L COM	MANE
l			DEO		NOVEMBER 1991				
ļ			DE .		CLASS	DIVISION	DRAWIN	iG .	FILE
ı			DEV		19	48	4102	/8 I-2	3-4-14
			DE DE	-	19	40		<u> </u>	PEI00

DO NOT SCALE

#### **GENERAL NOTES**

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1, AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE PROJECTILE PALLET UNITS IN OTHER TYPES OF APPROVED MAGAZINES, MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- C. CAUTION: THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED. STORAGE OF SOME SPECIFIC TYPES OF SEPARATE LOADING PROJECTILES MUST ALSO COMPLY WITH CURRENT DIRECTIVES AND OTHER REGULATORY REQUIREMENTS, IN ADDITION TO THOSE SPECIFIED IN THIS DRAWING.
- THO (2) PALLET UNITS CAN BE HANDLED BY A FORKLIFT TRUCK AS ONE LOAD, IF THE LENGTH OF THE FORK TIMES IS ADECLATE TO PROVIDE FULL-LENGTH OR PARTING IMPER THE LOAD BEING HANDLED. OTHER APPLICABLE SAFETY CONTROLS (DIRECTLYSE, REQULATIONS, ETC.) MUST BE OBSERVED. SEE NOTE "G" BELOW FOR ADDITIONAL REQUIREMENTS.
- STACK STABILIZING DUNNAGE PIECES CONSISTING OF 2" x 4" MATERIAL WILL BE USED BETWEEN LAYERS OF PALLET UNITS TO PROVIDE CLEARANCE FOR THE FORK THES OF THE FORK THE THE FORK THE STORAGE ARRANGEMENTS DEPICTED IN THIS DRAWING.
- F. IN CONJUNCTION WITH THE SPECIFIED STACK-LEVELING WEDGES AND/OR STACK-STABILIZING DUNNAGE, ADDITIONAL STACK-STABILIZING DUNNAGE IN THE FORM OF "SHIMS" PROBABLY WILL BE REQUIRED TO ACHIEVE SOUND AND ACCEPTABLE STABLE STACKS. SHIM MATERIAL OF VARYING THICKNESSES WILL BE USED BETWEEN STACKED UNITS AS REQUIRED TO GAIN LEVEL OR NEARLY LEVEL STACKS AND SOLID BEARING WITHIN A STACK FROM THE FLOOR OF A MAGAZINE TO THE TOP OF THE STACK. ALSO, "SHIMS" WILL BE USED IN LIEU OF SPECIFIED WEDGES IN OVAL THE FRONT WALL. ADDITIONALLY, "SHIMS" CAN BE USED WITHIN AN IGLOO
  TYPE MAGAZINES BECAUSE THE FLOOR SLOPES FROM THE REAR WALL TOWARD
  THE FRONT WALL. ADDITIONALLY, "SHIMS" CAN BE USED WITHIN AN IGLOO
  TYPE MAGAZINE INSTEAD OF THE SPECIFIED WEDGES, PROVIDING THE MAGAZINE
  FLOOR DOES NOT SLOPE MORE THAN 1-1/4" FROM THE CENTER TO A SIDEWALL.
- G. TO FACILITATE STABLE AND SAFE HANDLING, BY A FORKLIFT TRUCK, IN STACKING THESE PALLET LIMITS, TWO (2) PALLET UNITS MILL BE RENDLED TOGETHER WITH TWO (2) STRAPS AS SHOPN IN THE "BUNDLING DETAIL" ON PAGE 3. BUNDLING STRAPS ARE NOT RECUIRED FOR PALLET UNITS STORED ONE-LAYER HIGH.
- H. STORED PALLET UNITS MUST NOT CONTACT THE WALLS OF A MAGAZINE, TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- AISLE DIMENSIONS SHOWN FOR STORAGE PROCEDURES IN MAGAZINES MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS, VARIATIONS IN PALLET UNIT DIMENSIONS, AND/OR AVAILABLE MATERIALS HANDLING EQUIPMENT. AISLE SPACING FOR PROJECTILE STORAGE IN STANDARD ABOVE-GROUND MAGAZINES MUST COMPLY WITH NOSE TO NOSE AND BASE TO BASE DISTANCE REQUIREMENTS SPECIFIED ON
- STORAGE PROCEDURES FOR PROJECTILE PALLET UNITS IN STANDARD ABOVE-GROUND MAGAZINES, AS DEPICTED ON PAGES 27 THRU 29, REQUIRE THE USE OF A SPECIAL "TURNING ATTACHMENT" ON THE FORKLIFT TRUCK FOR HANDLING AND STACKING THE UNITS, FOR DETAILS OF THE "TURNING ATTACHMENT", AUXILIARY PARTS, AND PROCEDURES FOR ITS OPERATION AND USE, SEE DRAWINGS NO. D-ORD.JJ-1361 AND 1362, C-ORD.JJ-1069, AND 19-48-1221-5P9.
- THE MAXIMUM FLOOR LOAD FOR A MAGAZINE AS PRESCRIBED BY LOCAL STANDARDS WILL NOT BE EXCEEDED.
- M. IF THE AVAILABLE MHE PERMITS, ADDITIONAL PALLETIZED UNITS MAY BE STORED WITHIN THE FRONTAL AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS AND ROOFS, HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 2" X 4" MATERIAL IS ACTUALLY 1-1/2" THICK BY 3-1/2" WIDE.

( CONTINUED AT RIGHT)

### MATERIAL SPECIFICATIONS

LUMBER ----- : SEE TM 743-200-1, DUNNAGE LUMBER, FED SPEC MM-L-751.

STRAPPING, STEEL ---: ASTM D 3953; FLAT STRAPPING, TYPE 1 OR 2, HEAVY D'TY, ZINC-COATED (GRADE 2).

SEAL, STRAP ----:: ASTM D 3953; CLASS H, FINISH B (GRADE 2).
TYPE D, STYLE I, 11, OR IV.

#### ( GENERAL NOTES CONTINUED )

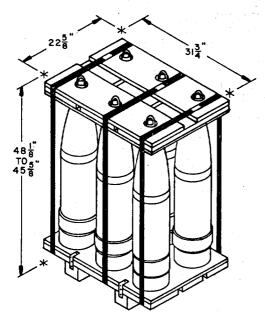
- Q. STORAGE OF MULTIPLE LOTS IN A MAGAZINE WILL REQUIRE CAREFUL PRE-PLANNING SO AS TO INSURE MHE ACCESSIBILITY TO ANY LOT IN ACCORDANCE WITH REQUIREMENTS SET FORTH IN THE APPLICABLE "SPECIAL NOTES" SECTIONS OF THE MULTIPLE-LOT STORAGE PROCEDURES TYPICALLY SHOWN ON PAGES 20 THRU 26. FOR MULTIPLE LOT STORAGE IN STANDARD ABOVE-GROUND MAGA-ZINES, SEE SPECIAL NOTE 7 ON PAGE 27.
- ANY "LIGHT" PALLETIZED UNIT THAT DOES NOT CONTAIN A FULL QUANTITY OF SEPARATE LOADING PROJECTILES WILL NOT BE BURIED IN STORAGE. IT MUST BE POSITIONED ADJACENT TO AN AISLE, PREFERABLY IN FRONT OF THE
- S. SEPARATE LOADING PROJECTILES PRESENTLY STORED IN ACCORDANCE WITH A PRIOR APPROVED 19-48 SERIES DRAWING NEED NOT BE RE-STORED SOLELY TO CONFORM TO THE PROCEDURES SPECIFIED IN THIS DOCUMENT.
- ALTHOUGH THE PROCEDURES SPECIFIED IN THIS DOCUMENT.

  ALTHOUGH THE PROCEDURES SHOWN IN THIS DRAWING PERTAIN TO THE STORAGE OF 8" SEPARATE LOADING PROJECTILE PALLET UNITS, THEY ARE ALSO APPLICABLE TO STORAGE OF 8" SEPARATE LOADING, PROJECTILE WARHEAD SECTION PALLET UNITS IN ALL MAGAZINES SHOWN, EXCEPT THE STANDARD ABOVE-GROUND MAGAZINE, DUE TO THE IDENTICAL LENGTH AND WIDTH DIMENSIONS OF THE PROJECTILE AND WARHEAD SECTION PALLET UNITS, ALL APPLICABLE MAGAZINE PLAN VIEWS SHOWING LOCATIONS OF PROJECTILE PALLET UNITS WILL APPLY TO WARHEAD SECTION PALLET UNITS ALSO. THE DIFFERENCE IN HEIGHT BETWEEN THE TWO PALLET UNITS WILL ALLOW MORE WARHEAD SECTION PALLET UNITS TO BE STORED THAN THE NUMBER OF PROJECTILE PALLET UNITS SHOWN, PHANTOM LINES IN THE APPLICABLE MAGAZINE SECTION VIEWS INDICATE LOCATIONS WHERE THE HEIGHT DIFFERENCE ALLOWS WARHEAD SECTION PALLET UNITS TO BE STACKED HIGHER THAN THE PROJECTILE PALLET UNITS SHOWN, THE STORAGE QUANTITY" DATA FOR EACH MAGAZINE, EXCEPT THE STANDARD ABOVE-GROUND MAGAZINE, INCLUDES THE QUANTITIES OF PROJECTILE PALLET UNITS AND PROJECTILES AND THE QUANTITIES OF WARHEAD SECTION PALLET UNITS AND PROJECTILES ONLY. THE "STORAGE QUANTITY" DATA SECTION FOR THE STANDARD ABOVE-GROUND MAGAZINE INCLUDES QUANTITIES OF PROJECTILE PALLET UNITS AND WARHEAD SECTIONS, THE "STORAGE QUANTITY" DATA SECTION FOR THE STANDARD ABOVE-GROUND MAGAZINE INCLUDES QUANTITIES OF PROJECTILE PALLET UNITS, HOWEVER, THE WEDGE REQUIREMENTS WILL BE IDENTICAL, AND THE 2" X 4" DUNNAGE LUMBER QUANTITIES WILL BE GREATER, FOR THE WARHEAD SECTION PALLET UNITS. BUNDLING REQUIREMENTS FOR WARHEAD SECTION PALLET UNITS WILL BE THE SAME AS THOSE SPECIFIED FOR PROJECTILE PALLET UNITS, AS SHOWN. BY THE "WINDINING DEFAULT ON PAGE 3" SHOWN WILL BE THE SAME AS THOSE SPECIFIED FOR PROJECTILE PALLET UNITS, AS SHOWN BY THE "BUNDLING DETAIL" ON PAGE 3.

#### REVISIONS

REVISION NO. 1, DATED NOVEMBER 1991, CONSISTS OF 1

- 1. REVISING GENERAL NOTES "D", "E", AND "G"
- adding mandatory requirements for sumpling units with two (2) straps.
- changing stack-stabilizing durmage between layers from 1" x 4" material to 2" x  $\delta$ " material.
- #. LODATING MATERIAL SPECIFICATIONS FOR STEEL STRAPPING AND SEALS.
- 5. LIPDATING DRAWING FORMAT.

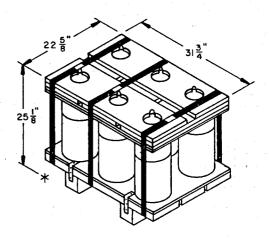


# 8', 6' PALLET

NOTE: HEIGHT OF UNIT MAY VARY .. UNIT WEIGHT ----- 1,253 LBS (APPROX).

#### SPECIAL NOTES:

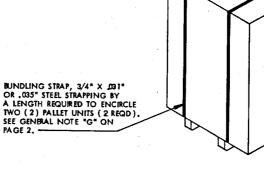
- ALTHRIPH NOT TO BE APPLIED AS A STANDARD PRACTICE (BECAUSE OF HIGH COST). AVAIL-ABLE 1-1/4" STRAPPING CAN BE USED IN LIEU OF SPECIFIED 3/4" BUPDLING STRAP IT THE 3/4" STRAP IS NOT READILY AVAILABLE.
- BECAUSE OF OPERATIONAL NECESSITY AND SAFETY IN STACKING, TWO STRAPS WILL BE USED TO UNITIZE EACH BUNDLED LIMIT.
- 3. OCCASIONALLY, PALLET UNITS WILL ALREADY BE BURDLED WHEN THEY ARRIVE AT THE STORAGE LOCATION. THIS WILL NEGATE THE REQUIREMENT FOR BURDLING PICTURE INTO THE BURDLING DETAIL. PROVIDING THE UNITS ARE BUNDLED INTO TYO-PALLET BURDLES WITH TWO (2) STRAPS AND ARE "ZINC COATED" STRAPS. LOOSE STRAPS SHOULD BE REPLACED.

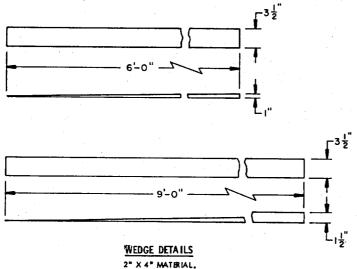


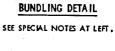
# WHD SECTION, & PALLET

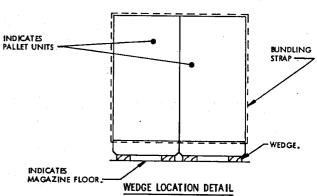
NOTE: SIZE OF UNIT MAY VARY SLIGHTLY. UNIT WEIGHT ----- 653 LBS (APPROX).

SEAL FOR 3/4" STRAPPING ( I REQD PER STRAP) CRIMP EACH SEAL WITH TWO PAIR OF NOTCHES.



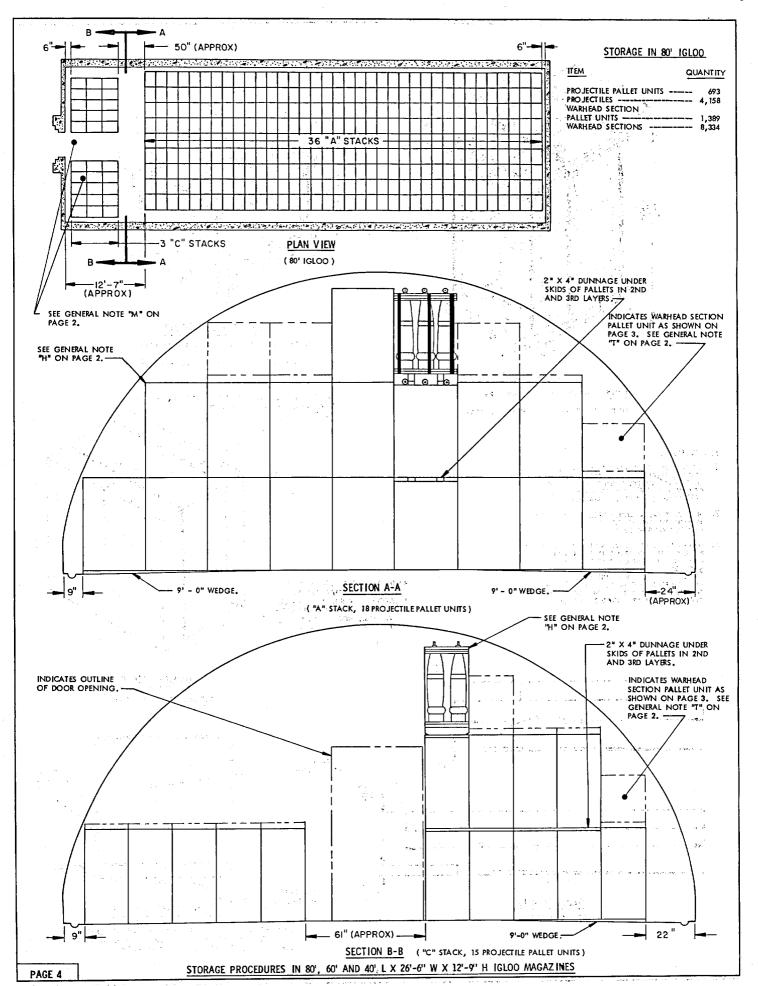


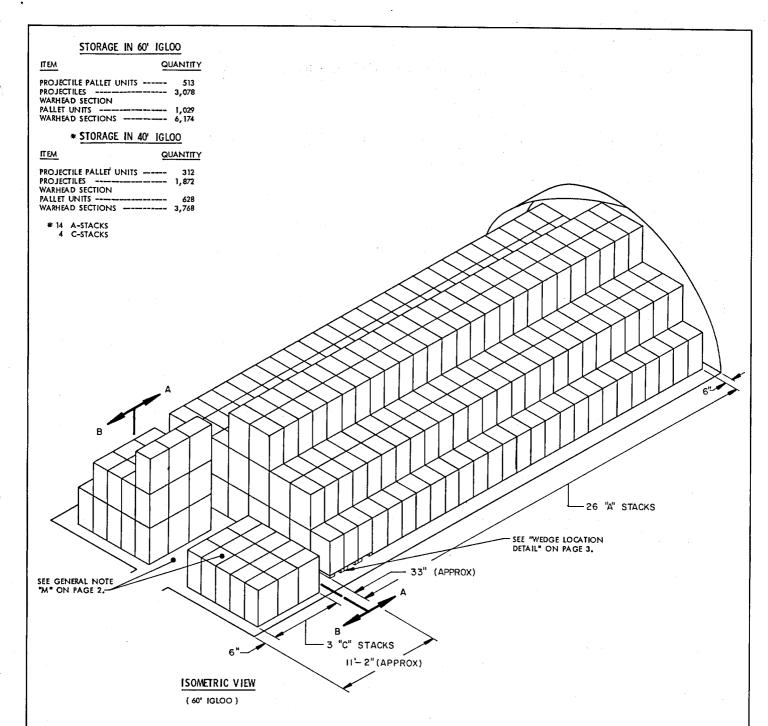




ISOMETRIC VIEWS WITHIN THIS DRAWING DO NOT DEPICT ALL WEDGES THAT ARE REQUIRED. WEDGES ARE SHOWN AT SOME LOCATIONS TO PROVIDE POSITIONING GUIDANCE.

DETAILS



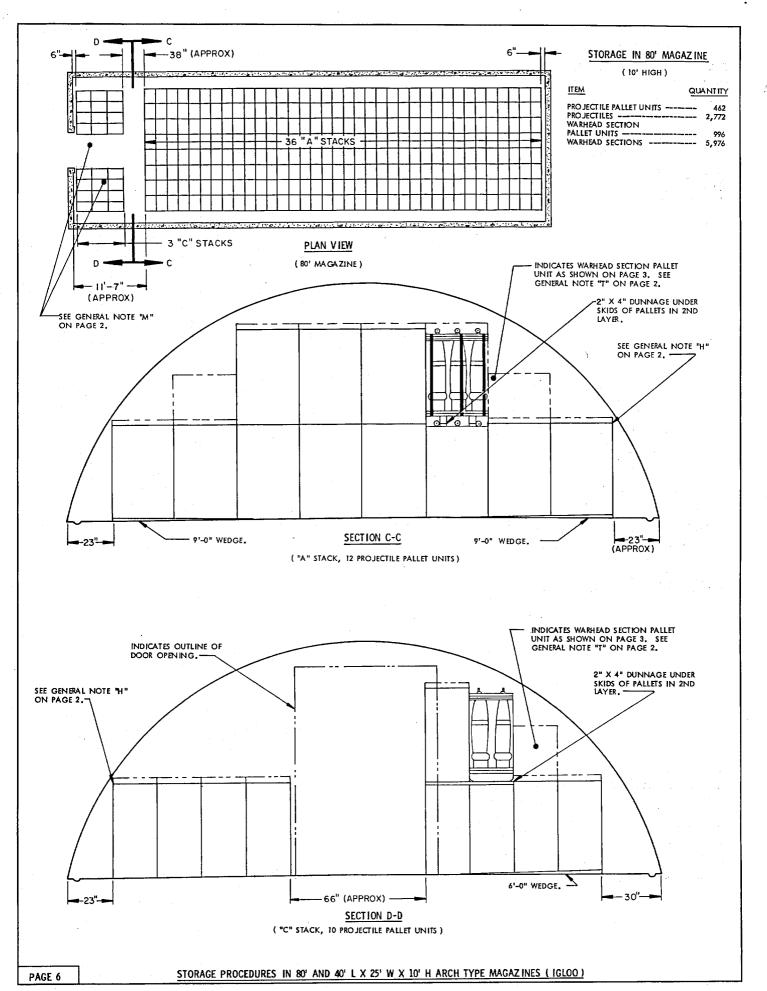


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS".

SEE PAGE 2. FOR "WEDGE DETAILS", SEE PAGE 3.

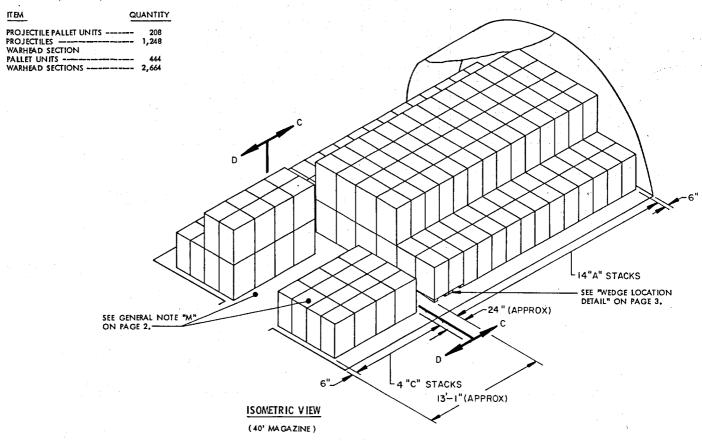
	BILL OF MATERIAL ( PER STACK )							
TYPE STACK WEDGES 2" X 4" DUNNAGE LUMBER								
	9'-0"	LINEAR FEET	BOARD FEET					
A	4 REQD	31.5	21.00					
С	2 REQD	17.50	11.67					

\* \* SEE GENERAL NOTES "E" AND "F" ON PAGE 2.



### STORAGE IN 40' MAGAZINE

( 10' HIGH )

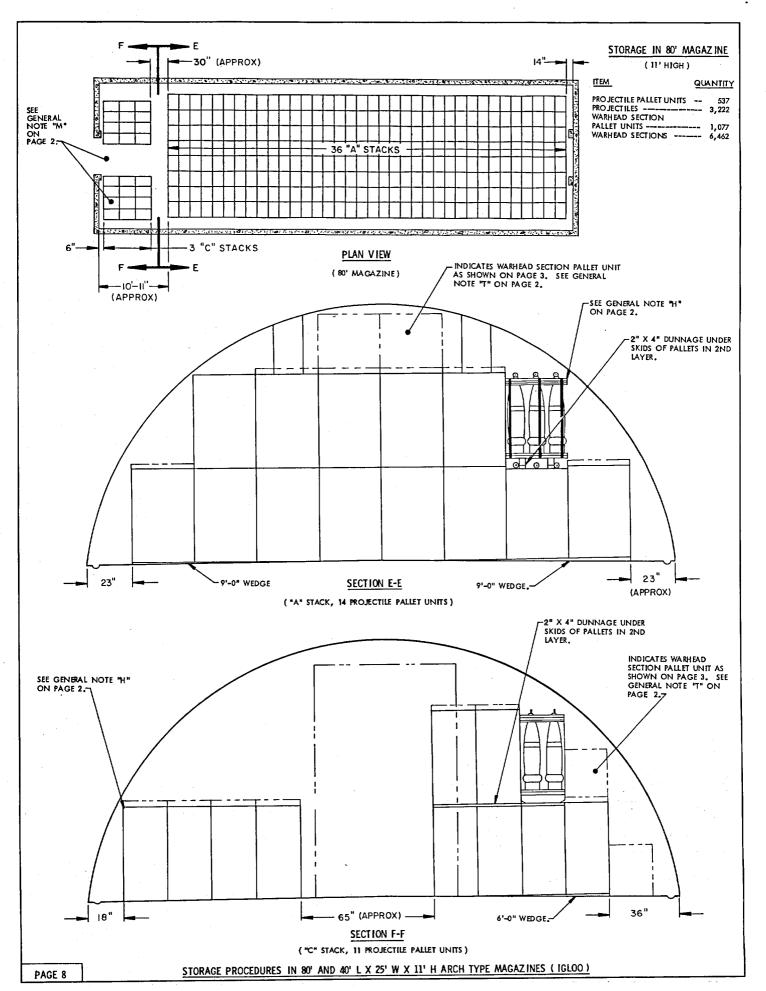


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS," SEE PAGE 2. FOR "WEDGE DETAILS", SEE PAGE 3.

BILL OF MATERIAL ( PER STACK )						
TYPE	WED GES		2" X 4" DUNNAGE LUMBER *			
STACK	6'-0"	9'-0"	LINEAR FEET	BOARD FEET		
A		4 REQD	14 .00	9.33		
С	2 REQD		7.00	4.67		

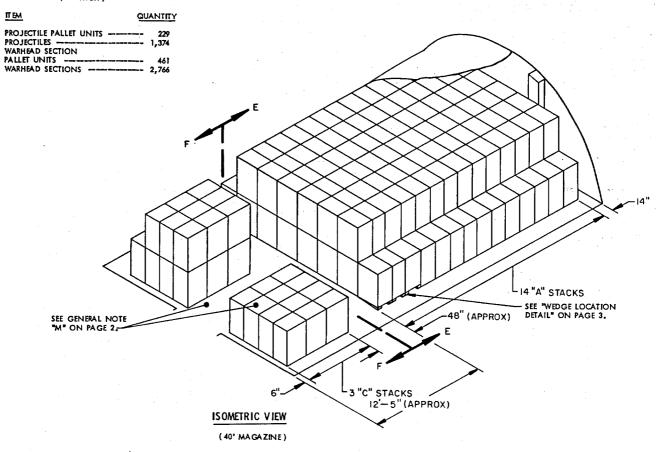
\* SEE GENERAL NOTES "E" AND "F" ON PAGE 2.

STORAGE PROCEDURES IN 80' AND 40' L X 25' W X 10' H ARCH TYPE MAGAZINES ( IGLOO )



# STORAGE IN 40' MAGAZINE

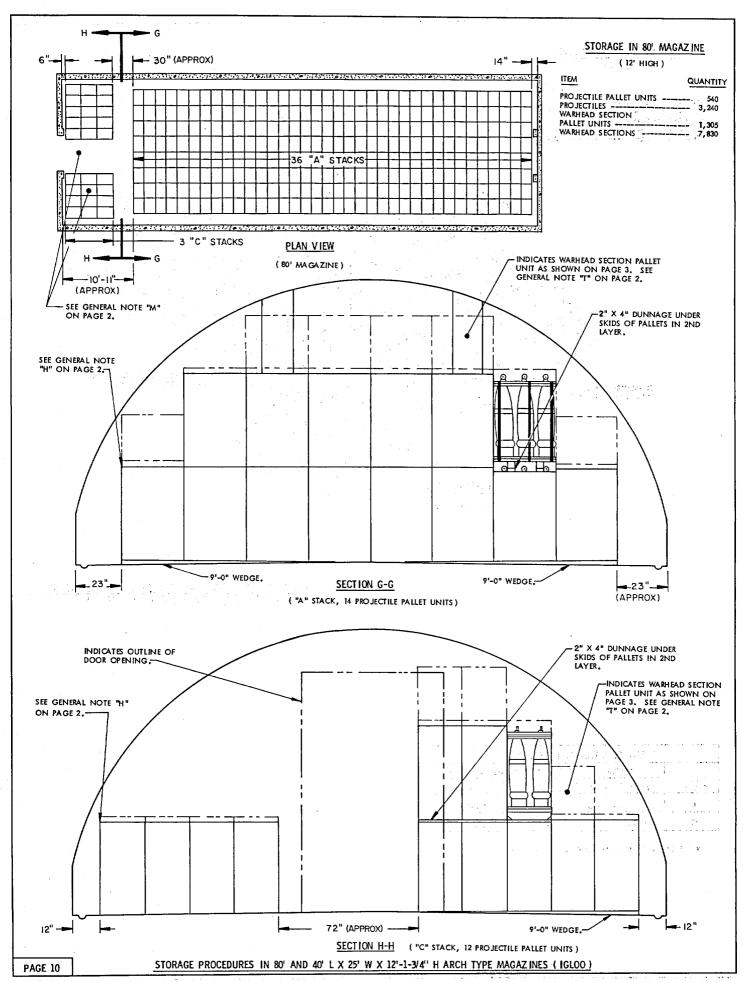
( 11' HIGH )



FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2. FOR "WEDGE DETAILS", SEE PAGE 3.

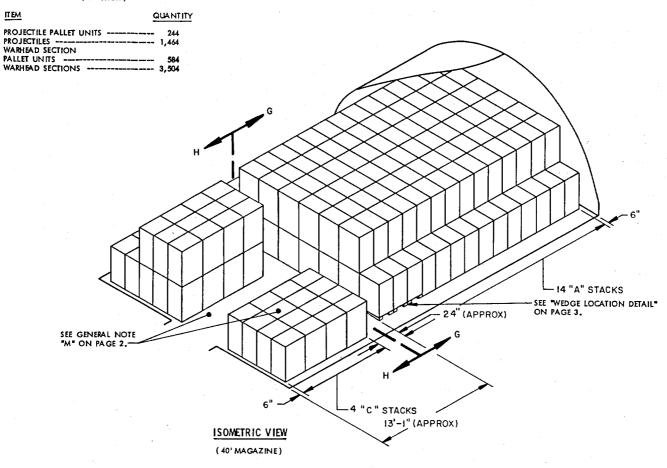
BILL OF MATERIAL (PER STACK)						
TYPE	WEDGES 2" X 4" DUNN		AGE LUMBER *			
STACK	6'-0"	9'-0"	LINEAR FEET	BOARD FEET		
A		4 REQD	21.00	14.00		
С	2 REQD		10,50	7.00		

# SEE GENERAL NOTES "E" AND "F" ON PAGE 2.



# STORAGE IN 40' MAGAZINE

( 12' HIGH )

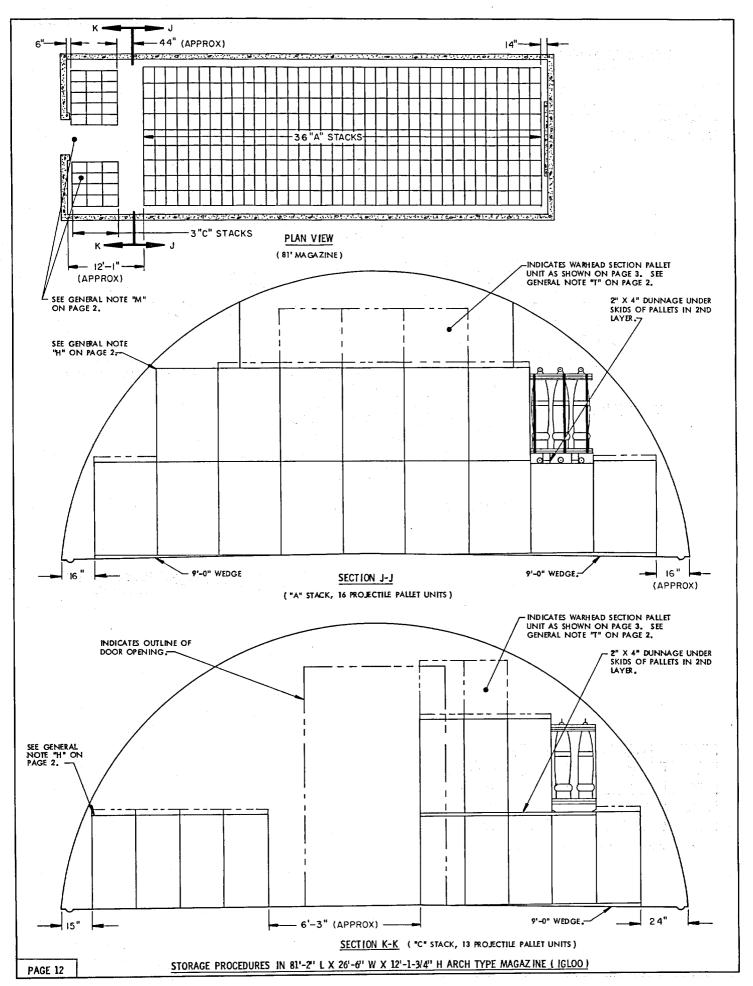


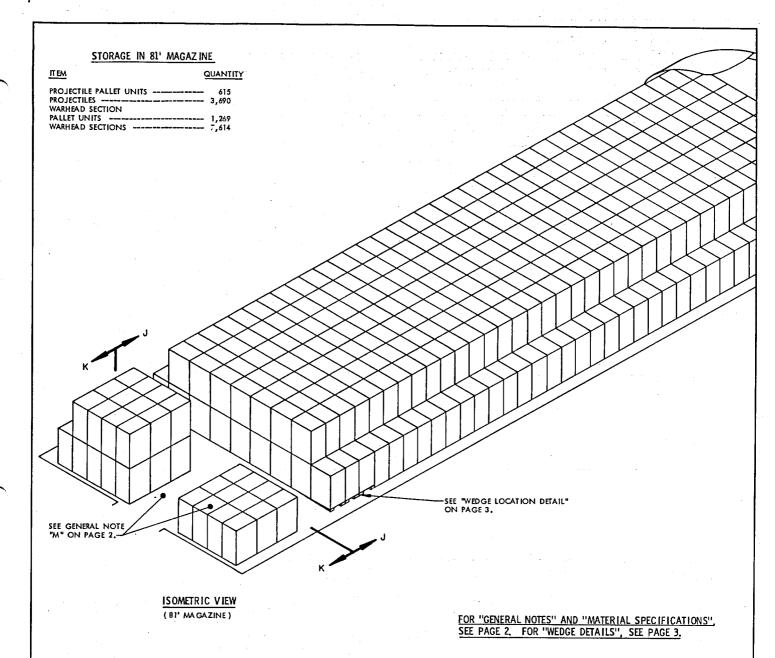
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS".

SEE PAGE 2. FOR "WEDGE DETAILS", SEE PAGE 3.

BILL OF MATERIAL ( PER STACK )					
7.00	WEDGES	2" X 4" DUNNA	GE LUMBER *		
TYPE STACK	9'-0"	LINEAR FEET	BOARD FEET		
A	4 REQD	21 .00	14.00		
С	2 REQD	10.50	7,00		

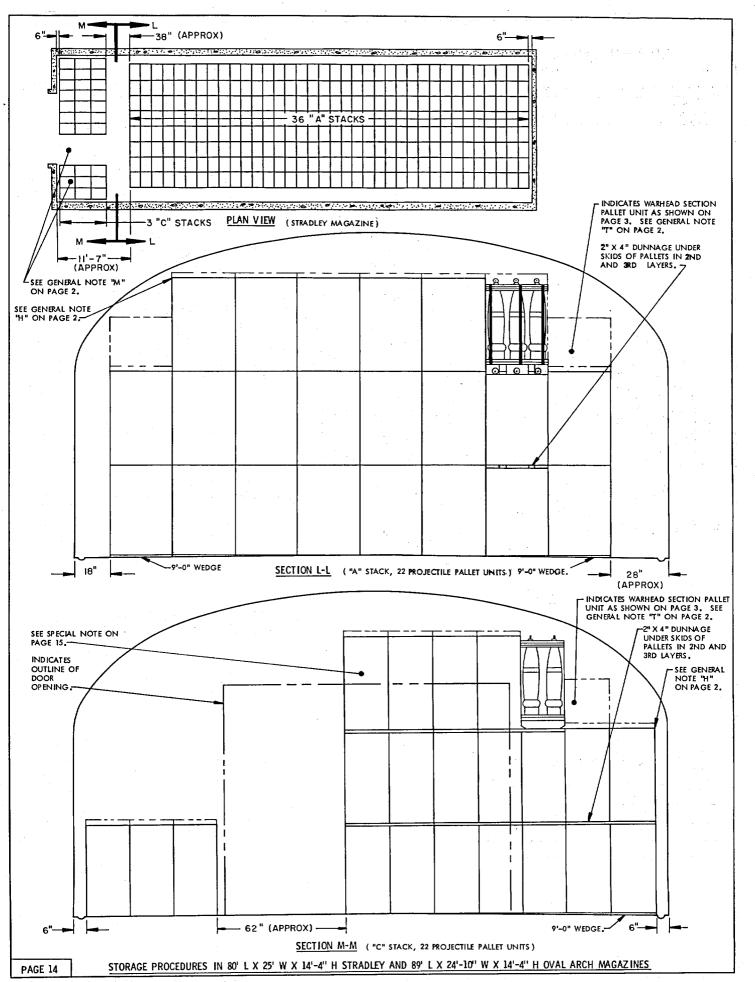
\* SEE GENERAL NOTES "E" AND "F" ON PAGE 2.

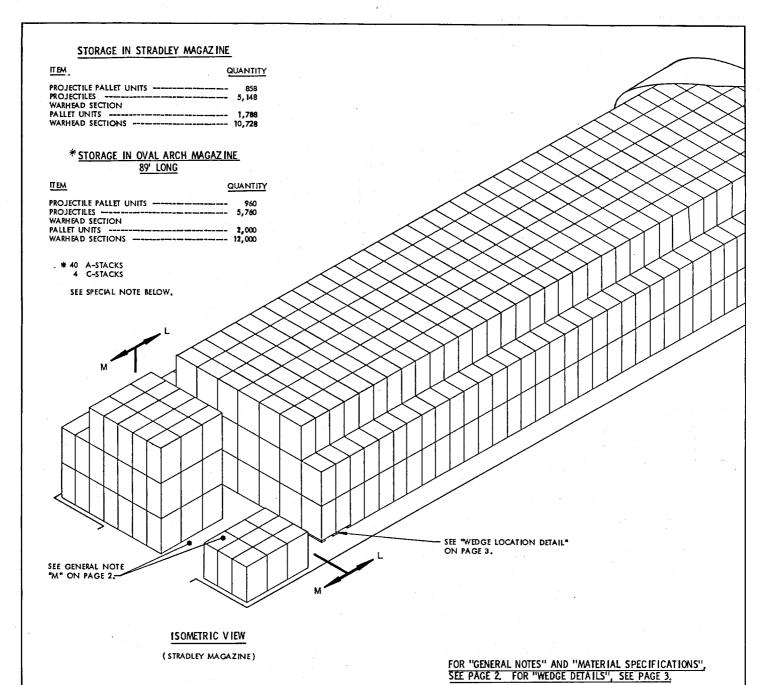




BILL OF MATERIAL (PER STACK)						
TYPE	WEDGES	2" X 4" DUNNAGE LUMBE				
STACK	. 9'-0"	LINEAR FEET	BOARD FEET			
A	4 REQD	24,50	.16.33			
С	2 REQD	14.00	9.33			

\* SEE GENERAL NOTES "E" AND "F" ON PAGE 2.



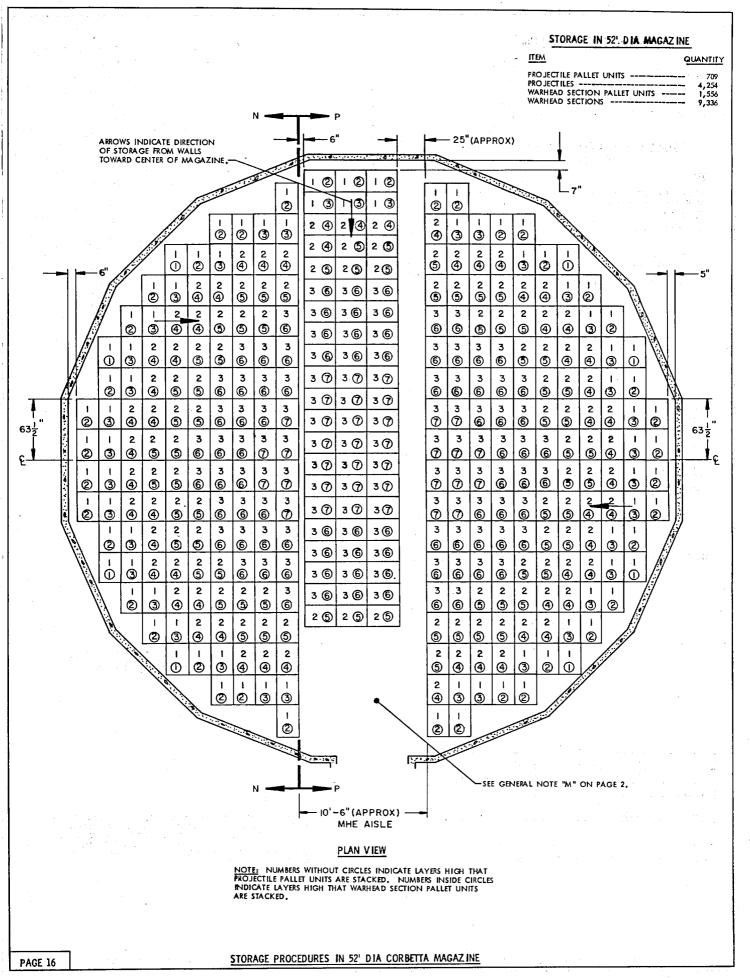


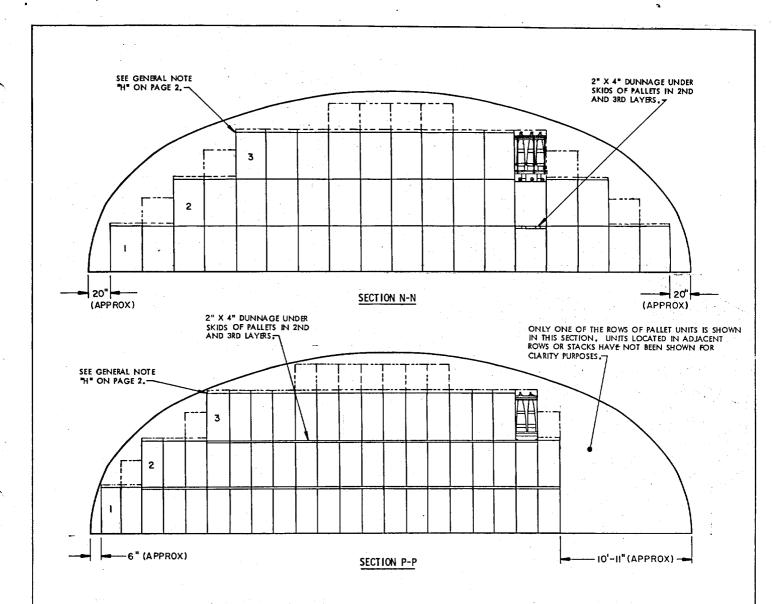
BILL OF MATERIAL ( PER STACK )						
	WEDGES	2" X 4" DUNNAG	E LUMBER * *			
TYPE STACK	9'-0"	LINEAR FEET	BOARD FEET			
A	4 REQD	49.00	32,67			
С	2 REQD	42,00	28.00			

\*\* SEE GENERAL NOTES "E" AND "F" ON PAGE 2.

# SPECIAL NOTE:

FOR STORAGE IN OVAL ARCH MAGAZINES, THE ONE (1) ROW OF PALLET UNITS ADJACENT TO THE OPERATING AISLE AS SHOWN IN "SECTION M-M" MUST BE OMITTED AND ONE (1) PALLET UNIT CAN BE ADDED ON THE OPPOSITE SIDE OF THE OPERATING AISLE BECAUSE OF THE RELATIVELY NARROW DOOR OPENING. THIS WILL REDUCE THE "C" STACKS TO 20 UNITS EACH.



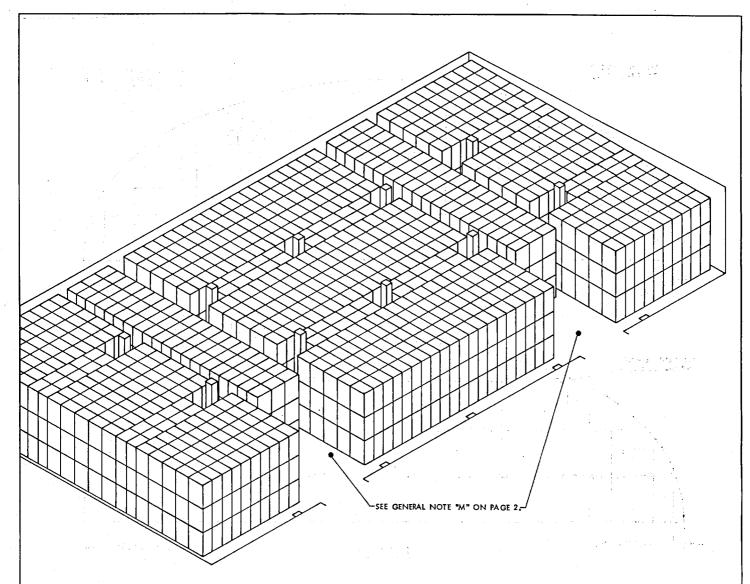


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL ( PER PALLET STACK )					
STACK HEIGHT	2" X 4" DUNNA GE LUMBER *				
neiGen	LINEAR FEET	BOARD FEET			
2 3	3,50 7,00	2,33 4,67			

\* SEE GENERAL NOTES "E" AND "F" ON PAGE 2.

STORAGE PROCEDURES IN 52' DIA CORBETTA MAGAZINE



# ISOMETRIC VIEW

( 100' L X 50' W MAGAZINE)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

#### 

\* SEE GENERAL NOTES "E" AND "F" ON PAGE 2.

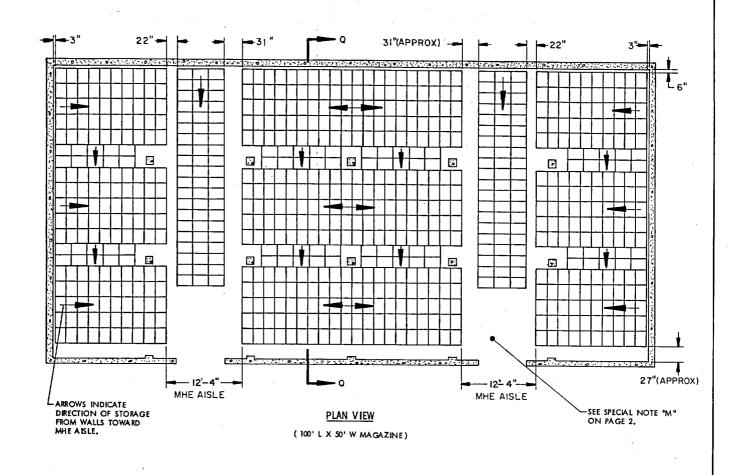
# STORAGE IN 100' X 50' MAGAZINE

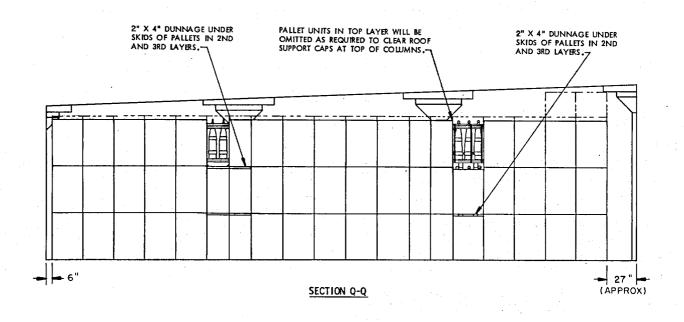
ITEM G	UANTITY
PROJECTILE PALLET UNITS	14,400 4,880

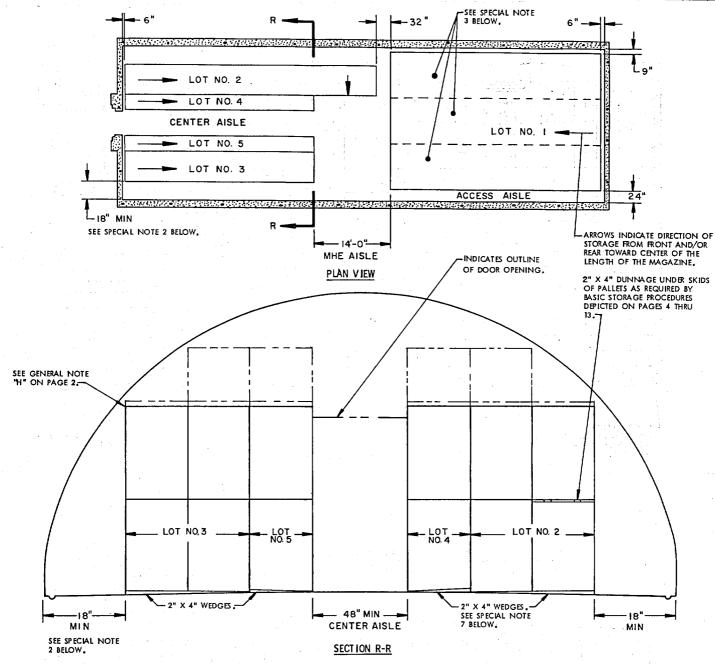
#### SPECIAL NOTE:

IF THE QUANTITY FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN - DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED - THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.

STORAGE PROCEDURES IN 100' L X 50' W RECTANGULAR MAGAZINE







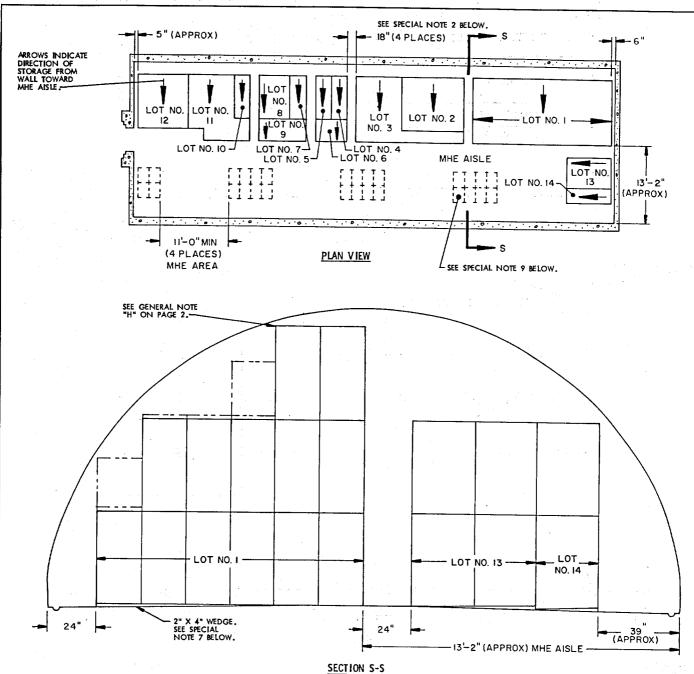
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END
  OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENTER ASILE WILL NOT BE REQUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE, A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. THE TERM "LIFT" MEANS HANDLING AND MOVING NOT MORE THAN TWO (2) PALLET UNITS OF PROJECTILES AT ONE TIME.
- FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.

( CONTINUED AT RIGHT)

# (SPECIAL NOTES CONTINUED)

- EACH LOT MUST BE STORED TWO (2) UNITS (MINIMUM) WIDE TO ACCOMMODATE WIDTH OF MHE DURING OPERATIONS, EXCEPT FOR A ROW ADJACENT TO A CENTER AISLE.
- 7. LENGTH OF 2" X 4" WEDGES WILL BE DETERMINED BY THE WIDTH OF THE LOT IN ROWS. WEDGES WILL NOT EXTEND INTO AISLE OR UNDER ADJACENT LOTS.
- 8. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES



- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS, ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURED" LOT.
- CENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. THE TERM "LIFT" MEANS HANDLING AND MOVING NOT MORE THAN TWO (2) PALLET UNITS OF PROJECTILES AT ONE TIME.
- FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- EACH LOT MUST BE STORED TWO (2) UNITS (MINIMUM) WIDE TO ACCOMMODATE WIDTH OF MHE DURING OPERATIONS, EXCEPT FOR A ROW ADJACENT TO AN INSPECTION/INVENTORY AISLE.

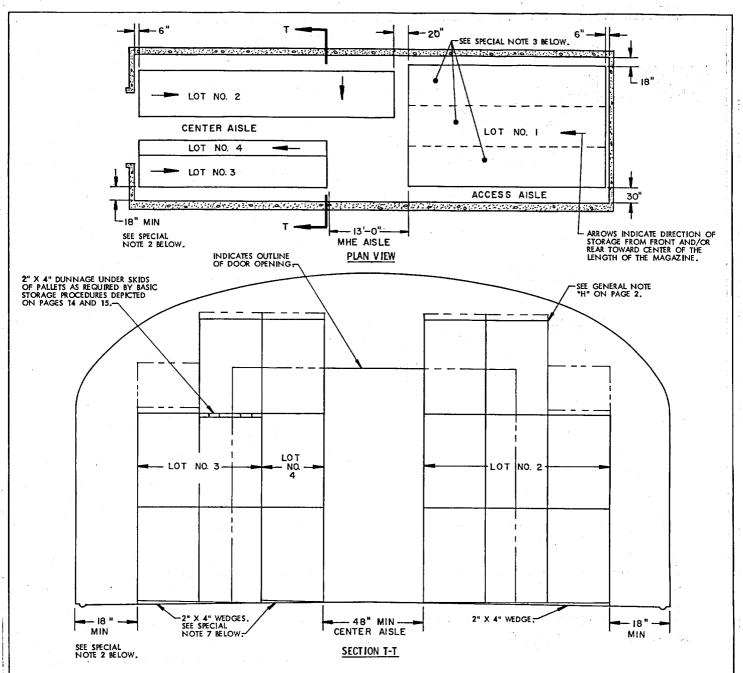
(CONTINUED AT RIGHT)

#### (SPECIAL NOTES CONTINUED)

- LENGTH OF 2" X 4" WEDGES WILL BE DETERMINED BY THE WIDTH OF THE LOT IN ROWS. WEDGES WILL NOT EXTEND INTO AISLE OR UNDER ADJACENT LOTS.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT
- SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

  AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED. THAT ARE FORM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET IS FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 4, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OF FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11-FOOT MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK, THIS OFER-ATING AREA AS SEED SECURED TO SUIT AVAILABLE FORKLIFT TRUCKS. COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES



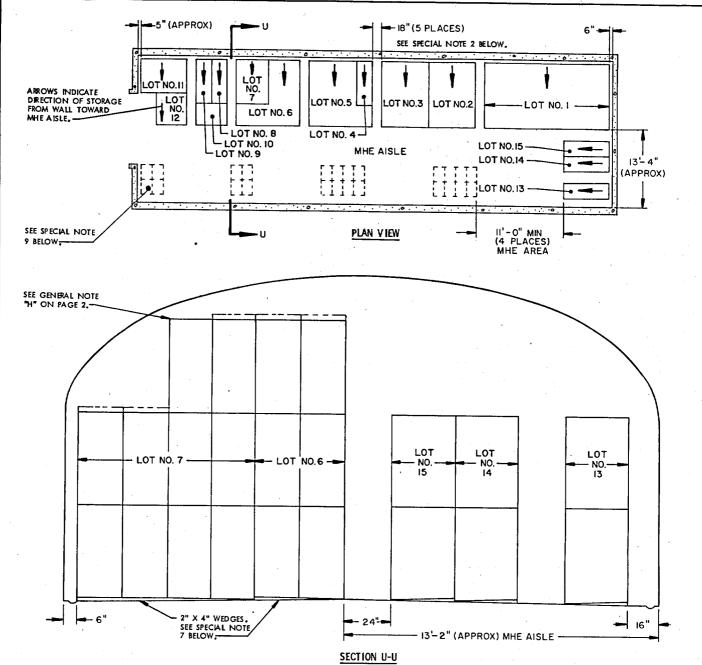
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENTER AISLE WILL NOT BE REQUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE.
  A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN
  TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN
  ACCESS TO THAT LOT. THE TERM "LIFT" MEANS HANDLING AND MOVING NOT
  MORE THAN TWO (2) PALLET UNITS OF PROJECTILES AT ONE TIME.
- 5. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 6. EACH LOT MUST BE STORED TWO (2) UNITS (MINIMUM) WIDE TO ACCOMMODATE WIDTH OF MHE DURING OPERATIONS, EXCEPT FOR A ROW ADJACENT TO A CENTER AISIE

(CONTINUED AT RIGHT)

# ( SPECIAL NOTES CONTINUED )

- 7. LENGTH OF 2" X 4" WEDGES WILL BE DETERMINED BY THE WIDTH OF THE LOT IN ROWS. WEDGES WILL NOT EXTEND INTO AISLES OR UNDER ADJACENT LOTS.
- B. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY AND OVAL ARCH TYPE MAGAZINES



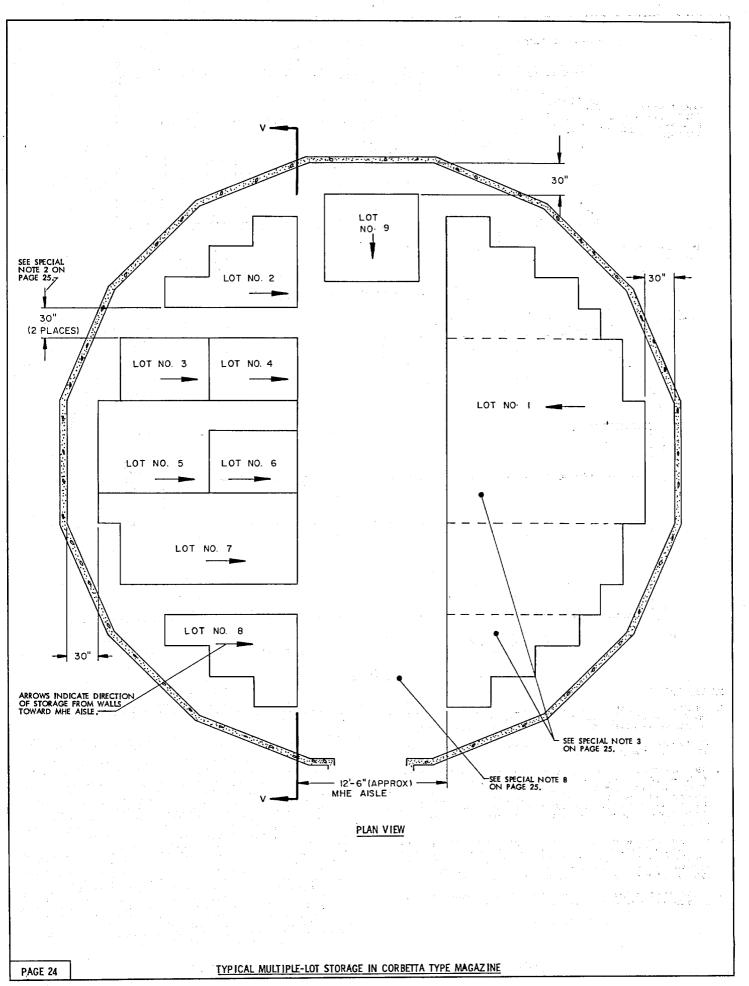
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMBROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE, HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE ASLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE.
  A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN
  TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN
  ACCESS TO THAT LOT. THE TERM "LIFT" MEANS HANDLING AND MOVING NOT
  MORE THAN TWO (2) PALLET UNITS OF PROJECTILES AT ONE TIME.
- FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.

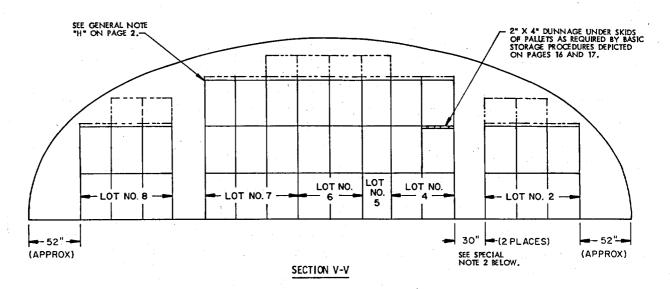
( CONTINUED AT RIGHT)

#### (SPECIAL NOTES CONTINUED)

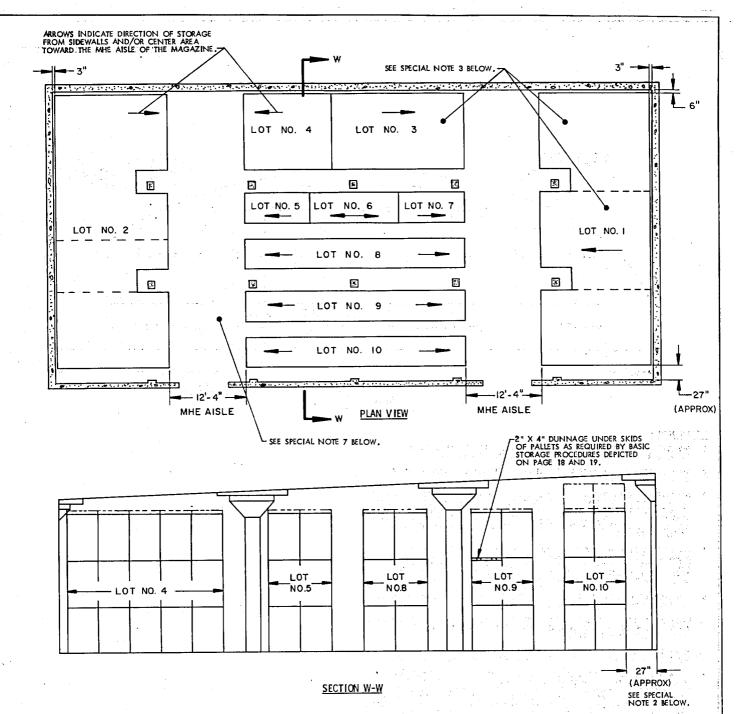
- EACH LOT MUST BE STORED TWO (2) UNITS (MINIMUM) WIDE TO ACCOMMODATE WIDTH OF MHE DURING OPERATIONS, EXCEPT FOR A ROW ADJACENT TO AN INSPECTION/INVENTORY AISLE.
- 7. LENGTH OF 2" X 4" WEDGES WILL BE DETERMINED BY THE WIDTH OF THE LOT IN ROWS. WEDGES WILL NOT EXTEND INTO AISLE OR UNDER ADJACENT LOTS.
- 8. WHEN TWO LOTS ARE STORED AD ACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST I" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE, COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 4, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS, AN 11-FOOT MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLES IF AVAILABLE MHE PRIMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND A "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.

TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY AND OVAL ARCH TYPE MAGAZINES





- 1. THE STORAGE PLANS SHOWN ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED ON ONE SIDE OF THE MAGAZINE. HOWEVER, BOTH SIDES MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN ON THE LEFT SIDE. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (3 12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. THE TERM "LIFT" MEANS HANDLING AND MOVING NOT MORE THAN TWO (2) PALLET UNITS OF PROJECTILES AT ONE TIME.
- 5. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE WALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 6. EACH LOT MUST BE STORED TWO (2) UNITS (MINIMUM) WIDE TO ACCOMMODATE WIDTH OF MHE DURING OPERATIONS, EXCEPT FOR A ROW ADJACENT TO AN INSPECTION/INVENTORY AISLE.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- 8. THE MHE AISLE MAY BE USED TO STORE ONE OR MORE STACKS OF ADDITIONAL LOTS OR ADDITIONAL TIEMS THAT ARE FROM A LOT ADJACENT TO THE MHE AISLE. THIS ADDITIONAL STORAGE IS TO BE ARRANGED IN A MANNER SIMILAR TO ARRANGEMENTS DEPICTED ON PAGES 21 AND 23 FOR THE "ADDITIONAL STORAGE LOCATIONS" (SHOWN BY DOTTED LINES). ADEQUATE SPACE FOR MHE OPERATION, AS DESCRIBED ON PAGES 21 AND 23, MUST BE MADE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO, COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.



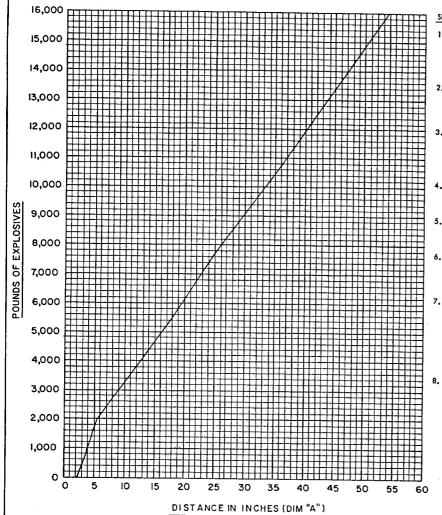
- THE STORAGE PLANS SHOWN ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURKED" LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OR ON ONE SIDE OF THE MAGAZINE. HOWEVER, THESE AREAS MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE CENTER AREA OR AS TYPICALLY INDICATED BY DOTTED LINES. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWENTY-FOUR (24) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT. THE TERM "LIFT" MEANS HANDLING AND MOVING NOT MORE THAN TWO (2) PALLET UNITS OF PROJECTILES AT ONE TIME.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

(CONTINUED AT RIGHT)

# (SPECIAL NOTES CONTINUED)

- EACH LOT MUST BE STORED TWO (2) UNITS (MINIMUM) WIDE TO ACCOMMODATE WIDTH OF MHE DURING OPERATIONS, EXCEPT FOR A ROW ADJACENT TO AN INSPECTION/INVENTORY AISLE.
- 7. THE MHE AISLE MAY BE USED TO STORE ONE OR MORE STACK'S OF ADDITIONAL LOTS OR ADDITIONAL ITEMS THAT ARE FROM A LOT ADJACENT TO THE MHE AISLE. THIS ADDITIONAL STORAGE IS TO BE ARRANGED IN A MANNER SIMILAR TO ARRANGEMENTS DEPICTED ON PAGES 21 AND 23 FOR THE "ADDITIONAL STORAGE LOCATIONS" (SHOWN BY DOTTED LINES). ADEQUATE SPACE FOR MHE OPERATION, AS DESCRIBED ON PAGES 21 AND 23, MUST BE MADE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO, COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.

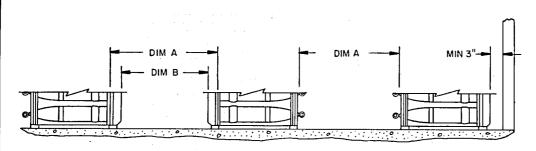
TYPICAL MULTIPLE-LOT STORAGE IN RECTANGULAR MAGAZINE



DISTANCE CURVE

#### SPECIAL NOTES:

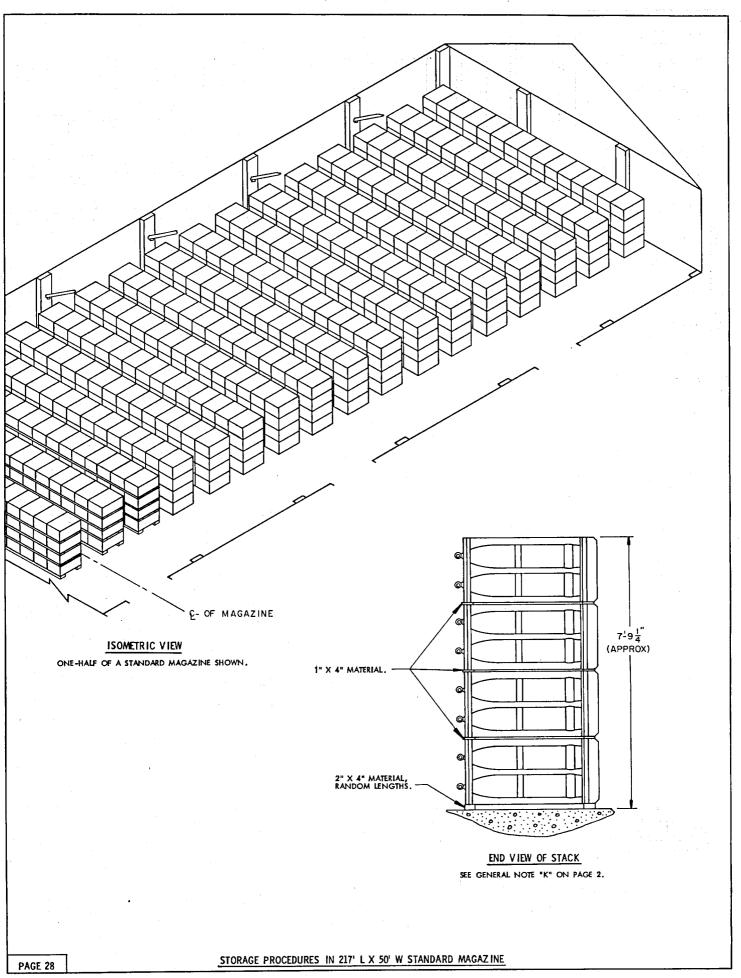
- 1. THE DEPICTED "DISTANCE CURVE" AND THE "METHOD OF MEASURING NOSE TO NOSE AND BASE TO BASE DISTANCE" ARE REQUIRED TO BE USED FOR THE STORAGE OF PROJECTILE PALLET UNITS IN STANDARD ABOVE-GROUND MAGAZINES AS FURTHER DELINEATED ON PAGES 28 AND 29.
- ALL SEPARATE LOADING PROJECTILES WILL BE STORED NOSE TO NOSE AND BASE TO BASE THROUGHOUT THE MAGAZINE. FOR SPECIAL HANDLING EQUIPMENT REQUIRED, SEE GENERAL NOTE "K" ON PAGE 2.
- 3. THE DISTANCE CURVE DESIGNATES THE AISLE SPACING (DIM A BELOW) TO BE PROVIDED BETWEEN STACKS OF PROJECTILES, SIZE OF AISLE IS DETERMINED BY THE POUNDS OF EXPLOSIVE CONTAINED WITHIN A STACK. NOSE TO NOSE AND BASE TO BASE DIMENSIONS MUST NOT BE DECREASED UNDER ANY CONDITIONS.
- CATEGORY (18) CLASS 1.2 AMMUNITION STORED IN ABOVE-GROUND MAGAZINES WILL BE PLACED IN STACKS OF NOT MORE THAN 15,000 POUNDS OF EXPLOSIVE FACH.
- 5. NOTE: STORAGE OF SOME SPECIFIC TYPES OF SEPARATE LOADING PROJECTILES MUST ALSO COMPLY WITH DIRECTIVES AND REGULATORY REQUIREMENTS OTHER THAN AS SPECIFIED HEREIN.
- 6. NOSE TO NOSE AND BASE TO BASE QUANTITY DISTANCE CURVE SHOWN IS BASED ON ABERDEEN TESTS, AND IS DESIGNED TO LIMIT EXPLOSIONS TO ONE STACK IF PROJECTILES ARE STACKED ALLOWING AISLE SPACING AS SHOWN ON CURVE.
- 7. MULTIPLE LOTS OF ITEMS MAY BE STORED IN A MAGAZINE. ALSO, MORE THAN ONE LOT OF ITEMS MAY BE STORED WITHIN A STACK; HOWEVER, ITEMS OF ONE LOT WILL NOT BE STACKED ON TOP OF ITEMS FROM ANOTHER LOT. ADDITIONALLY, AN MHE OPERATING AISLE MUST BE PROVIDED, AS REQUIRED, TO PRIMIT ACCESS TO ANY LOT. LOTS SHOULD BE SEPARATED BY A 3" MINIMUM SPACE. DUNNAGE MATERIAL USED FOR ONE LOT WILL NOT EXTEND UNDER ITEMS OF AN ADJACENT LOT.
- 8. PALLET UNITS WILL NOT BE STACKED MORE THAN FOUR (4) UNITS HIGH WHEN PROJECTILES ARE IN THE HORIZONTAL POSITION.

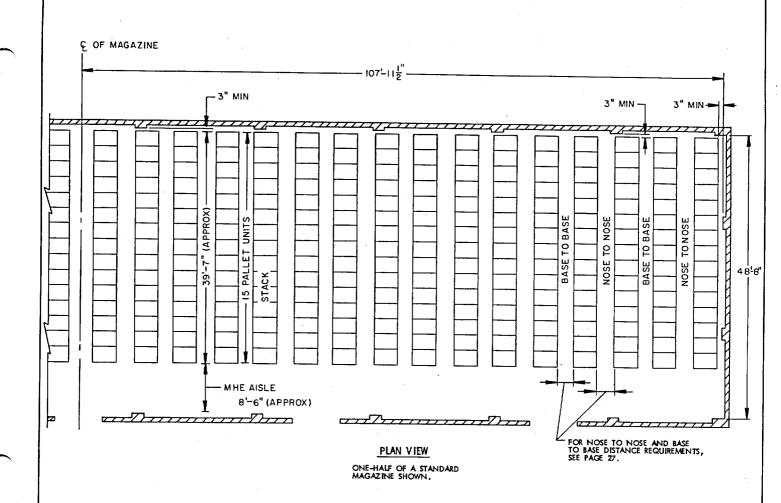


#### METHOD OF MEASURING NOSE TO NOSE & BASE TO BASE DISTANCE

DIM A WILL BE THE DISTANCE IN INCHES AS DETERMINED FROM THE DISTANCE CURVE SHOWN ABOVE. SEE SPECIAL NOTE 3 ABOVE. DIM B EQUALS DIM A MINUS 10", BASED ON PALLET UNITS HAVING 3-5/8" HIGH SKIDS AND 1-3/8" THICK STRINGERS.

METHOD OF MEASURING STACK SPACING





FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

STORAGE AS SHOWN

ONE-HALF OF STANDARD MAGAZINE

| TIEM | QUANTITY | PALLET UNITS (60/STACK) ------ 960 | PROJECTILES (6/PALLET) ----- 5,760 |

LUMBER

1" X 4" 2" X 4"

 ILL OF	MATERIAL	( PER	STACK)	

\* LINEAR PEET

156.00 78.00 BOARD FEET

\* RANDOM LENGTHS MAY BE USED. SEE SPECIAL NOTES ON THIS PAGE FOR ADDITIONAL GUIDANCE.

## SPECIAL NOTES:

- 1. RANDOM LENGTHS MAY BE USED FOR FLOOR AND INTERMEDIATE DUNNAGE.
  HOWEVER, FOR THE INTERMEDIATE DUNNAGE, 60" LONG PIECES WILL ENHANCE
  STORAGE OPERATIONS. CAUTION: BASED ON HANDLING TWO PALLETS FER
  LIFT, NOT MORE THAN TWO PIECES CAN BE USED TO MAKE A 60" LONG PIECE,
  AND THESE PIECES CANNOT BE OF EQUAL LENGTH (30"). THE SHORTEST OF THE
  TWO PIECES CAN RANGE IN LENGTH FROM 20" TO 28". IF TWO PANDOM
  LENGTH PIECES ARE USED TO FORM BOTH 60" LONG PIECES OF INTERMEDIATE
  DUNNAGE UNDER ONE "SET" OF TWO PALLETS, THE JOINTS WITHIN THESE PIECES
  ARE TO BE STAGGERED.
- THE STORAGE AS SHOWN IS BASED ON HANDLING TWO PALLET UNITS FER LIFT.
  STORAGE CAN BE ACCOMPLISHED BY HANDLING ONE PALLET UNIT FER LIFT,
  HOWEVER, DUE TO STACK STABILITY REQUIREMENTS, RANDOM LENGTH INTERMEDIATE DUNNAGE IS NOT PERMITTED AND THE MINIMUM LENGTH FOR INTERMEDIATE DUNNAGE PECES IS 30" (APPROXIMATELY EQUAL TO DIMENSION OF
  ONE PALLET UNIT).

STORAGE PROCEDURES IN 217' L X 50' W STANDARD MAGAZINE

PAGE 30 PROJECT\_FSA 116/8-70