STORAGE IN APPROVED MAGAZINES OF 5"/54 SEPARATE LOADING PROJECTILES, UNITIZED 48 ROUNDS PER 40" L X 48" W X 34-1/2" H PALLET UNIT

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THE PROCEDURES HEREIN APPLY TO STANDARD 31-3/4" H THRU 34-1/2" H PALLET UNITS, SIZE OF UNIT MAY VARY SLIGHTLY, HOWEVER, PROCEDURES SPECIFIED HEREIN WILL APPLY.

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GENERAL NOTES

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1, AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE PROJECTILE PALLET UNITS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- C. CAUTION: THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED. STORAGE OF SOME SPECIFIC TYPES OF SEPARATE LOADING PROJECTILES MUST ALSO COMPLY WITH CURRENT DIRECTIVE AND REGULATORY REQUIREMENTS OTHER THAN AS SPECIFIED IN THIS DRAWING.
- D. STORED PALLET UNITS MUST NOT CONTACT THE WALLS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- E. AISLE DIMENSIONS SHOWN FOR STORAGE PROCEDURES IN MAGAZINES MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS, VARIATIONS IN PALLET UNIT DIMENSIONS, AND/OR AVAILABLE MATERIALS HANDLING EQUIPMENT.
- F. THE MAXIMUM FLOOR LOAD FOR A MAGAZINE AS PRESCRIBED BY LOCAL STANDARDS WILL NOT BE EXCEEDED.
- G. IF AVAILABLE MHE PERMITS, ADDITIONAL PALLETIZED UNITS MAY BE STORED WITHIN THE FRONTAL AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- H. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER UNITS IN THE STACKS SHOWN IN THE STORAGE VIEWS HEREIN, UNLESS TWO UPPER PALLET UNITS ARE HANDLED AS ONE LIFT OR THE PACKAGE GUARD IS REMOVED (TINE CARRIAGE WILL IN MOST INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION), ONLY A FORKLIFT TRUCK OF ADEQUATE CAPACITY WILL BE USED WHEN LIFTING TWO PALLET UNITS AS ONE LIFT.
- J. STACK-STABILIZING DUNNAGE IN THE FORM OF "SHIMS" PROBABLY WILL BE REQUIRED TO ACHIEVE SOUND AND ACCEPTABLE STABLE STACKS. SHIM MATERIAL OF VARYING THICKNESSES WILL BE USED AS REQUIRED TO GAIN LEVEL OR NEARLY LEVEL STACKS AND SOLID BEARING WITHIN A STACK FROM THE FLOOR OF A MAGAZINE TO THE TOP OF THE STACK.
- K. THE USE OF "FLOOR DUNNAGE" UNDER METAL PALLETS IS OPTIONAL, ALTHOUGH THE USE OF THIS TYPE OF DUNNAGE IS DELINEATED WITHIN THIS STORAGE PROCEDURE DRAWING. THE PURPOSE OF FLOOR DUNNAGE IS TO HELP KEEP THE RUNNERS OF A PALLET DRY, THUS AIDING IN PREVENTING DETERIORATION DUE TO OXIDATION (RUSTING). THEREFORE, FLOOR DUNNAGE SHOULD BE USED WHEN STORING IN A MAGAZINE THAT IS KNOWN TO HAVE A "DAMP" FLOOR. ALSO, IN LIEU OF USING ONE-INCH THICK FLOOR DUNNAGE AS SPECIFIED, THE USE OF THICKER FLOOR DUNNAGE MAY BE REQUIRED, AND SHOULD BE USED, TO ACHIEVE THE DESIRED OBJECTIVE.
- L. DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 6" MATERIAL IS ACTUALLY 3/4" THICK BY 5-1/2" WIDE.
- M. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS, HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- N. STORAGE OF MULTIPLE LOTS IN A MAGAZINE WILL REQUIRE CAREFUL PREPLANNING SO AS TO INSURE MHE ACCESSIBILITY TO ANY LOT IN ACCORDANCE WITH REQUIREMENTS SET FORTH IN THE APPLICABLE "SPECIAL NOTES" SECTIONS OF THE MULTIPLE-LOT STORAGE PROCEDURES TYPICALLY SHOWN ON PAGES 20 THRU 26.
- Q. ALTHOUGH SPECIFIC PROCEDURES ARE INCLUDED IN THIS DRAWING FOR STORING MULTIPLE LOTS WITHIN ONE STRUCTURE, THE BASIC STORAGE PATTERNS AS SHOWN ON PAGES 4 THRU 19 CAN ALSO BE ADAPTED FOR THE STORING OF MORE THAN ONE LOT. LOTS WHEN STORED IN ACCORDANCE WITH A BASIC STORAGE PATTERN MAY BE STORED WITH ONE OR MORE ROWS USED FOR EACH LOT. A SPACE OF APPROXIMATELY 1" WILL HAVE TO BE LEFT BETWEEN ADJACENT ROWS CONTAINING DIFFERENT LOTS. IN BASIC STORAGE PATTERNS. WHERE THE WIDTH OF A ROW IS ESTABLISHED BY THE 48" UNIT-DIMENSION, EACH ROW MAY BE A DIFFERENT LOT AND BE READILY REMOVABLE. IN BASIC STORAGE PATTERNS WHERE THE WIDTH OF A ROW IS ESTABLISHED BY THE 40" UNIT-DIMENSION, A LOT MUST CONSIST OF TWO OR MORE ROWS TO PROVIDE ADEQUATE SPACE TO ACCOMMODATE THE WIDTH OF A FORKLIFT TRUCK FOR STORING OR REMOVING THE LOT. HOWEVER, WHEN THE SIZE OF A LOT REQUIRES THE SPACE OF ONLY ONE ROW, IT IS PERMISSIBLE TO STORE THAT LOT WITH THE 48" UNIT-DIMENSION ESTABLISHING THE WIDTH OF THAT ROW, PROVIDING THE STORAGE PRINCIPLES SPECIFIED ARE FOLLOWED AS CLOSELY AS POSSIBLE. THE 1" SPACE BETWEEN LOTS, AS STATED ABOVE, WILL NOT BE EXCEEDED SOLELY TO ACCOMMODATE THE WIDTH OF A FORKLIFT TRUCK. FOR ADDITIONAL REQUIREMENTS AND GUIDAN CE, SEE THE SPECIAL NOTES FOR MULTIPLE-LOT STORAGE ON PAGES 20 THRU 26.

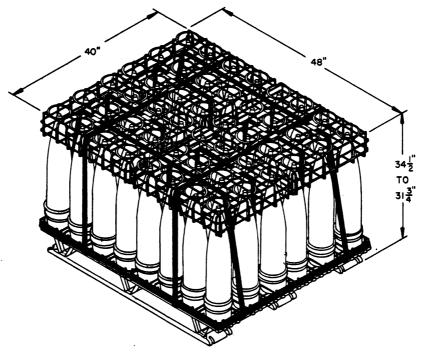
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MATERIAL SPECIFICATIONS

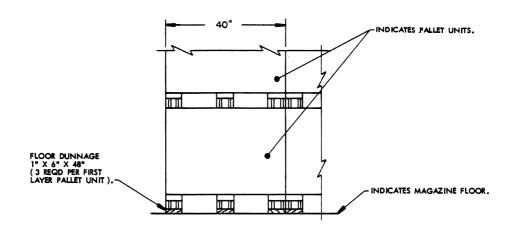
LUMBER ----- : SEE TM 743-200-1, DUNNAGE LUMBER, FED SPEC MM-L-751.

(GENERAL NOTES CONTINUED)

- P. ANY "LIGHT" PALLETIZED UNIT THAT DOES NOT CONTAIN A FULL QUANTITY OF SEPARATE LOADING PROJECTILES WILL NOT BE BURIED IN STORAGE. IT MUST BE POSITIONED ADJACENT TO AN AISLE, PREFERABLY IN FRONT OF THE LOT.
- Q. SEPARATE LOADING PROJECTILES PRESENTLY STORED IN ACCORDANCE WITH A PRIOR APPROVED DRAWING NEED NOT BE RE-STORED SOLELY TO CONFORM TO THE PROCEDURES SPECIFIED IN THIS DOCUMENT.
- R. NOTICE: ALTHOUGH TWO DIFFERENT HEIGHT PALLET UNITS ARE COVERED BY THIS DRAWING, ALL OF THE DEPICTED STORAGE ARRANGEMENTS ARE BASED ON THE TALLER (34-1/2") OF THE TWO PALLET UNITS. WHEN STORING THE SHORTER UNIT (31-3/4"), IT MAY BE POSSIBLE TO STORE MORE UNITS THAN WHAT IS SHOWN FOR THE TALLER UNIT. AS STATED IN GENERAL NOTE "G", ADDITIONAL UNITS SHOULD BE STORED WHERE POSSIBLE.



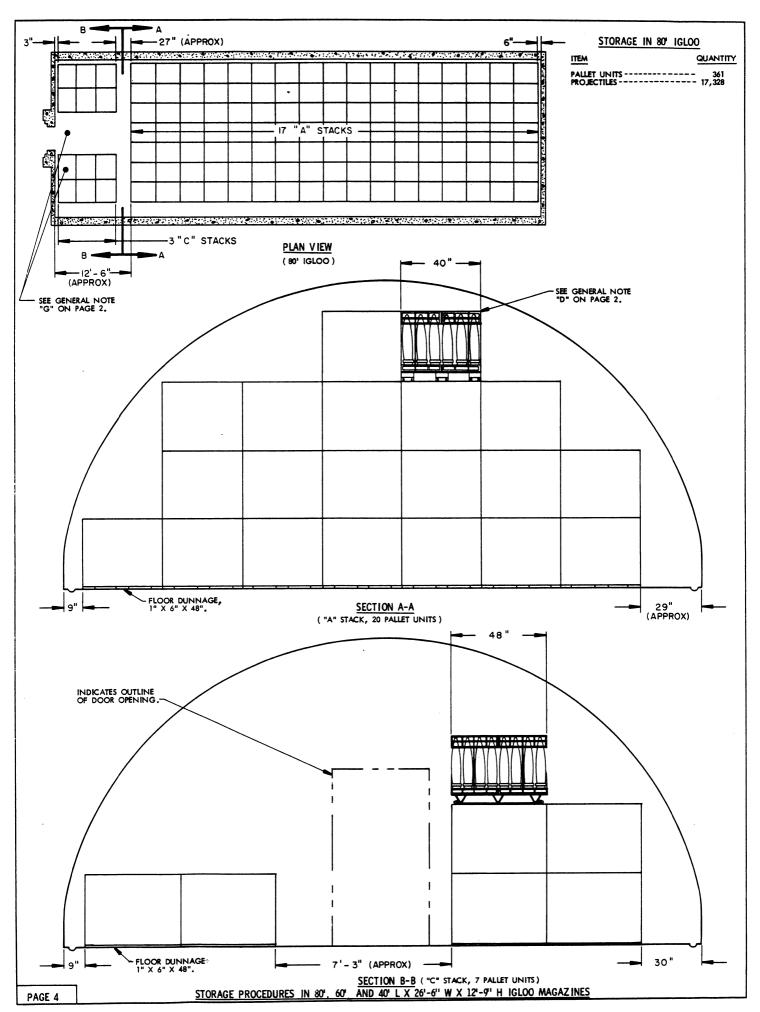
5154, 48/PALLET

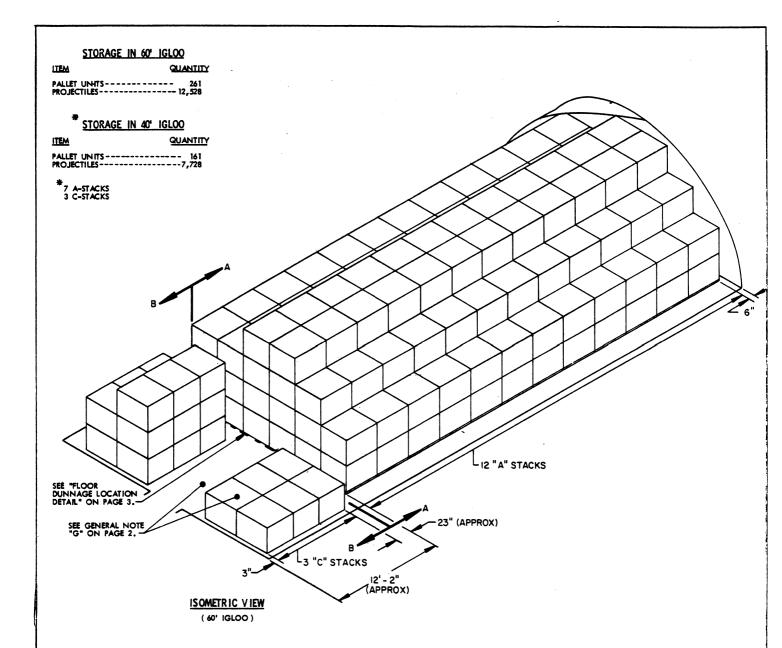


FLOOR DUNNAGE LOCATION DETAIL

SOMETRIC VIEWS WITHIN THIS DRAWING DO NOT DEPICT ALL FLOOR DUNNAGE THAT IS REQUIRED WHEN FLOOR DUNNAGE IS USED. FLOOR DUNNAGE IS SHOWN AT SOME LOCATIONS TO PROVIDE POSITIONING GUIDANCE.

DETAILS



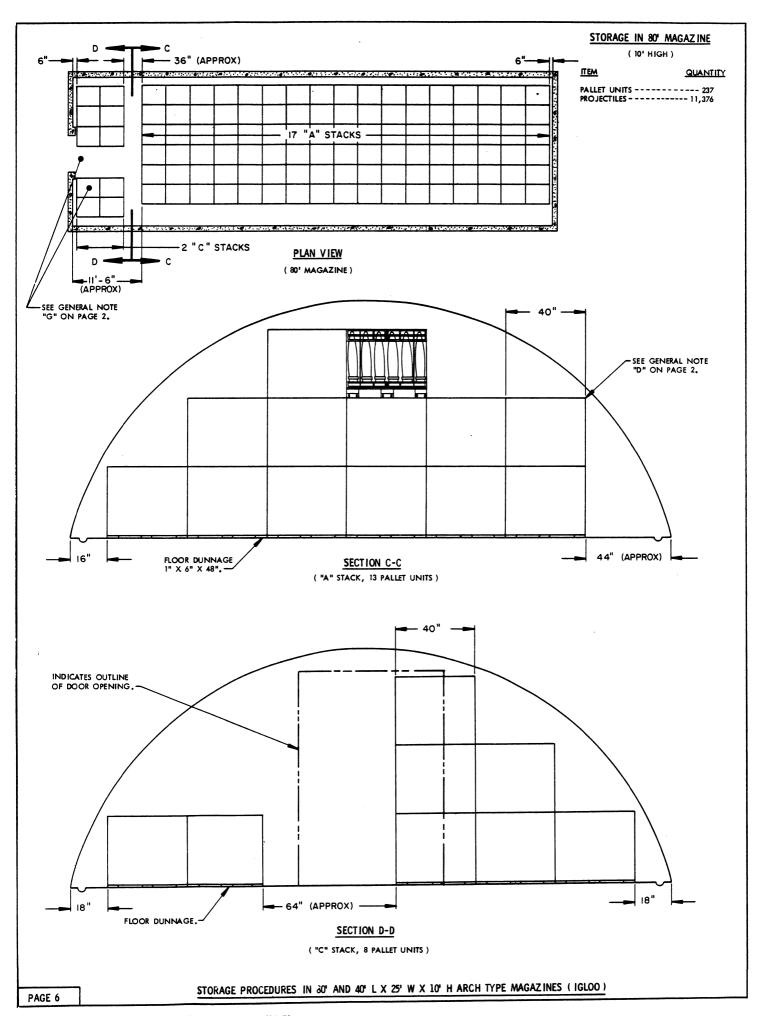


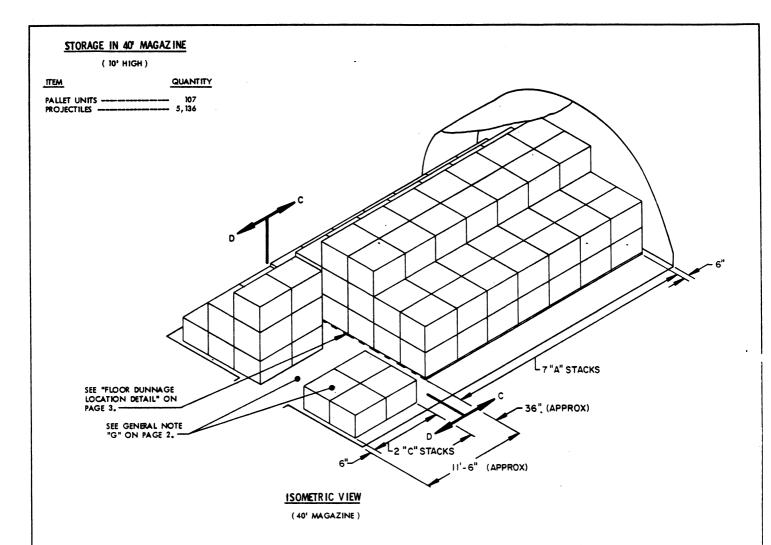
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2

BILL OF MATERIAL (PER STACK)**				
TYPE STACK	1	NAGE LUMBER		
TYPE STACK	LINEAR FEET	BOARD FEET		
Α	84.00	42.00		
С	48.00	24.00		

* * SEE GENERAL NOTES "J" AND "K" ON PAGE 2.

STORAGE PROCEDURES IN 80', 60' AND 40' L X 26'-6" W X 12'-9" H IGLOO MAGAZINES

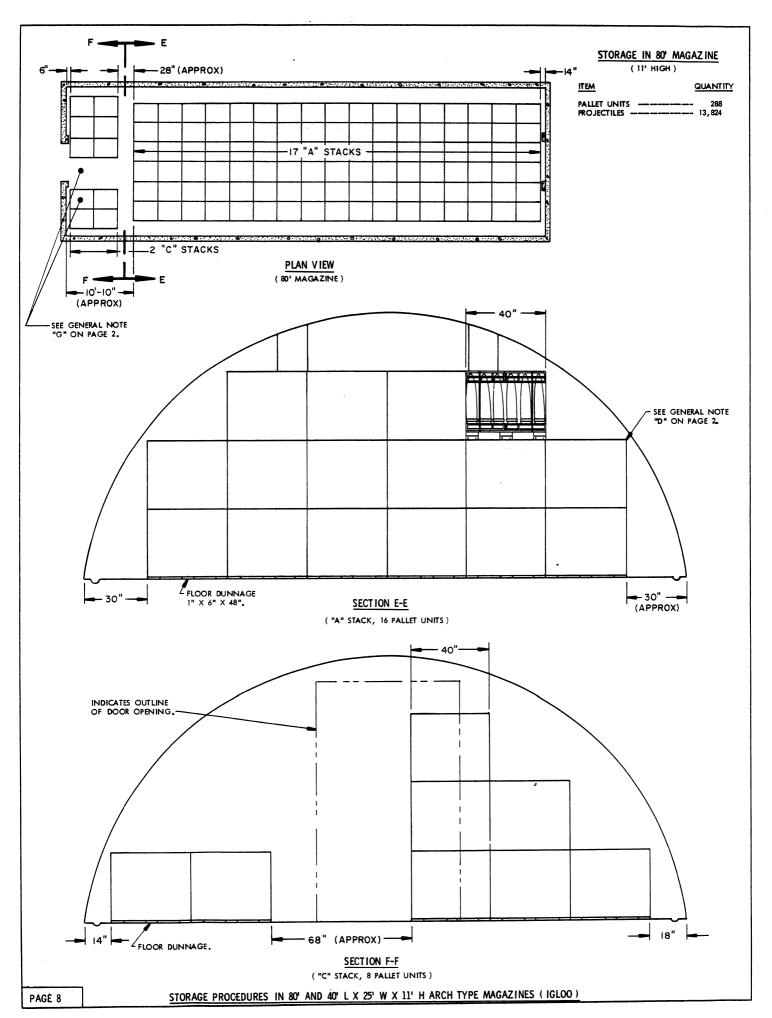


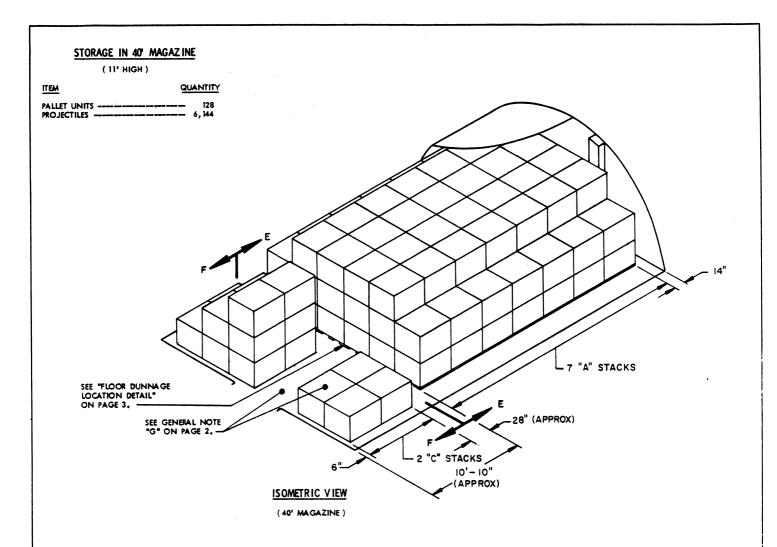


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL (PER STACK) *			
TYPE STACK	1" X 6" DUNNAGE LUMBER		
	LINEAR FEET	BOARD FEET	
A	72,00	36,00	
С	60,00	30,00	

^{*} SEE GENERAL NOTES "J" AND "K" ON PAGE 2.

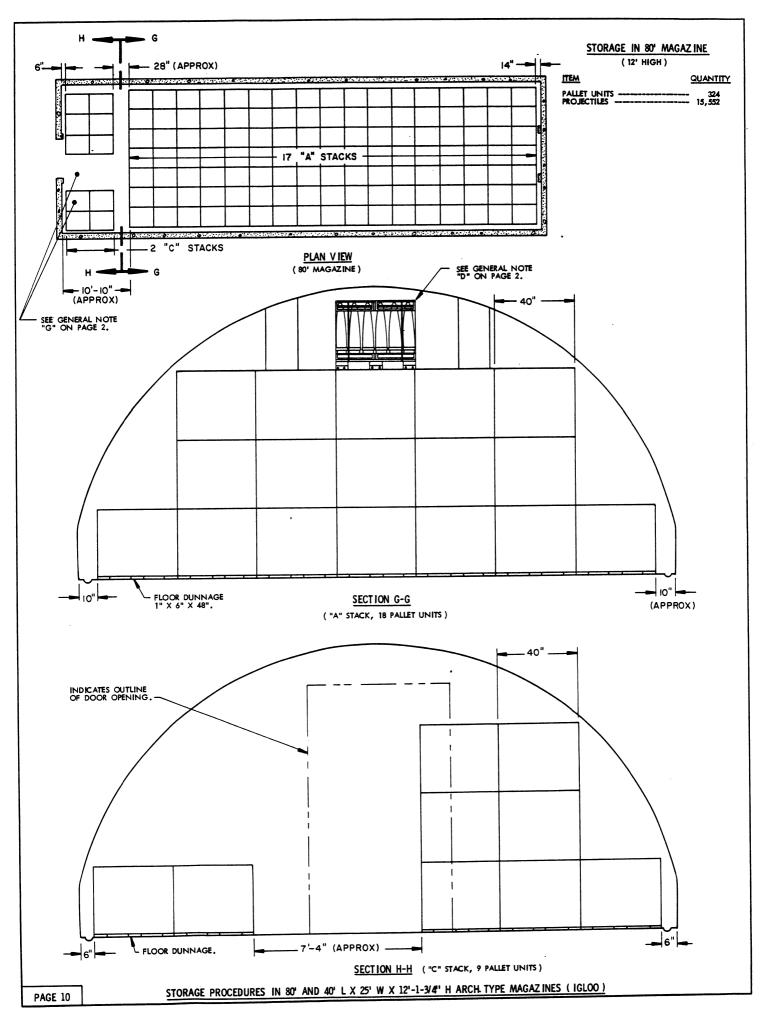


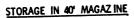


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

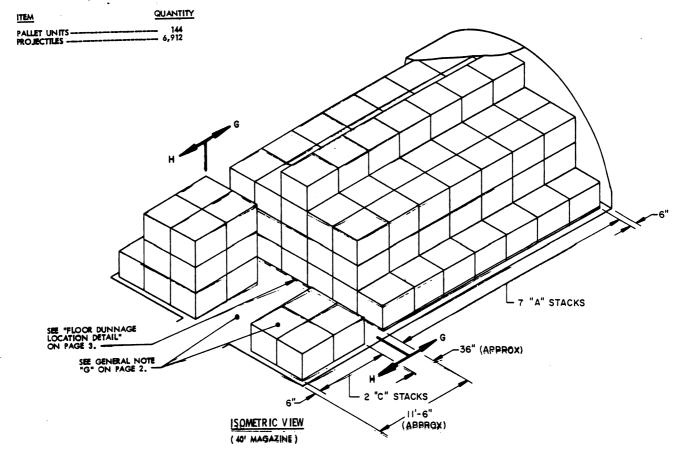
8	ILL OF MATERIAL (PE	R STACK)*	
TYPE STACK	1" X 6" DUNNAGE LUMBER		
	LINEAR FEET	BOARD FEET	
A	72,00	36,00	
С	60.00	30.00	

* SEE GENERAL NOTES "J" AND "K" ON PAGE 2.





(12' HIGH)



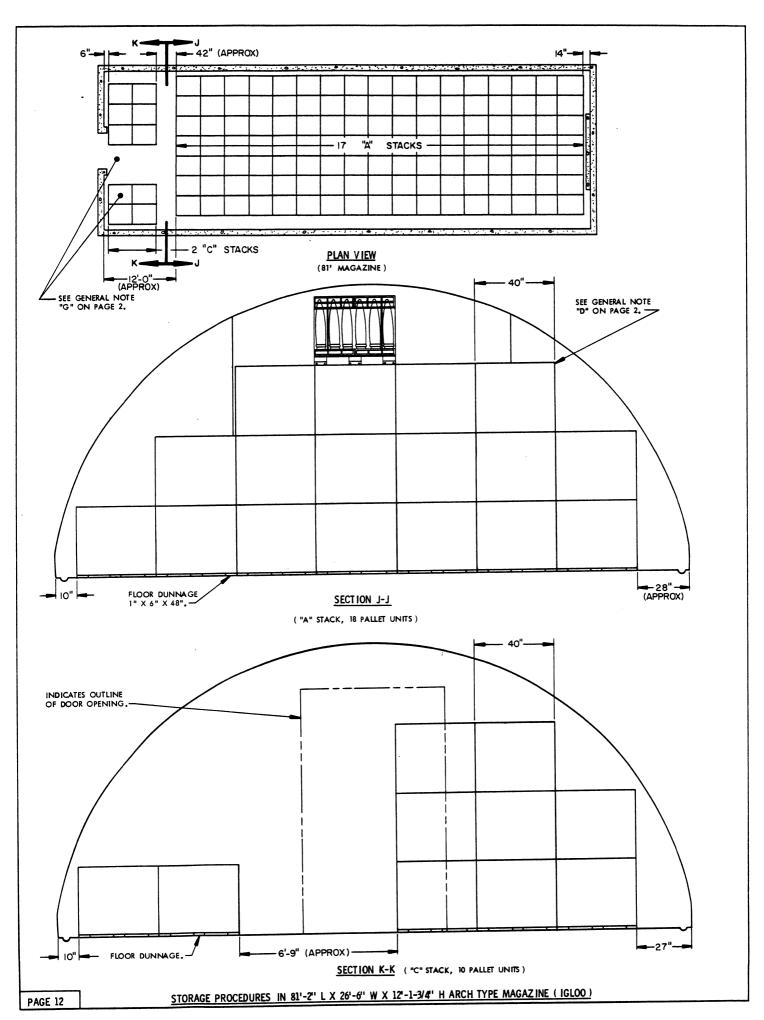
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL (PER STACK)*			
	1" X 6" DUNNAGE LUMBER		
TYPE STACK	LINEAR FEET	BOARD FEET	
A	84.00	42,00	
с	60.00	30.00	

^{*} SEE GENERAL NOTES "J" AND "K" ON PAGE 2.

SPECIAL NOTE:

MORE PALLET UNITS THAN SHOWN IN THE STORAGE VIEWS ON PAGES 10 AND 11 CAN BE STORED IN A MAGAZINE, IF DESIRED AND IF THE MULTIPLE-LOT STORAGE CRITERIA OF GENERAL NOTE "O" ON PAGE 2 IS NOT USED. ONE ADDITIONAL PALLET UNIT CAN BE PLACED INTO THE SECOND LAYER OF EACH TYPE "A" STACK. TO PROVIDE CLEARANCE FOR AN ADDITIONAL UNIT IN A STACK, THE SECOND-LAYER PALLET UNITS ARE TO BE SHIFTED SIDEWARD ONE-HALF PALLET WIDTH, RELATIVE TO THE PALLET UNITS WITHIN THE FIRST LAYER.

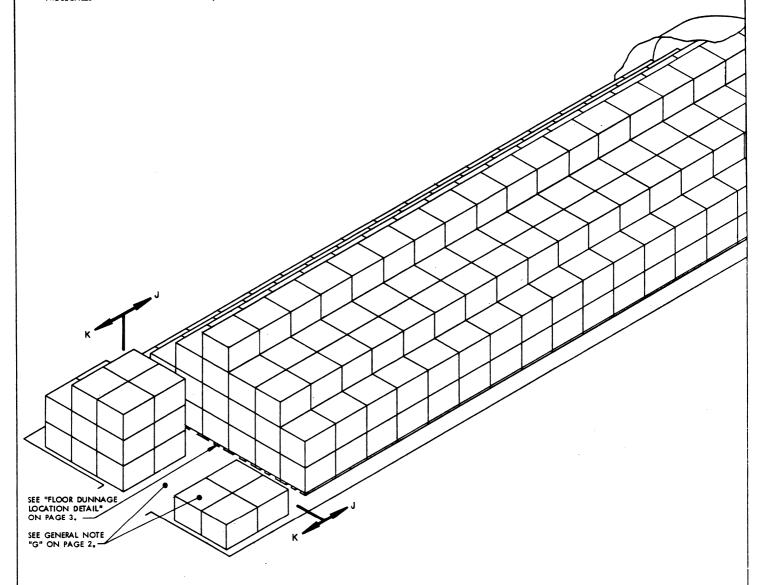


STORAGE IN 81' MAGAZINE

 ITEM
 QUANTITY

 PALLET UNITS
 326

 PROJECTILES
 15,648



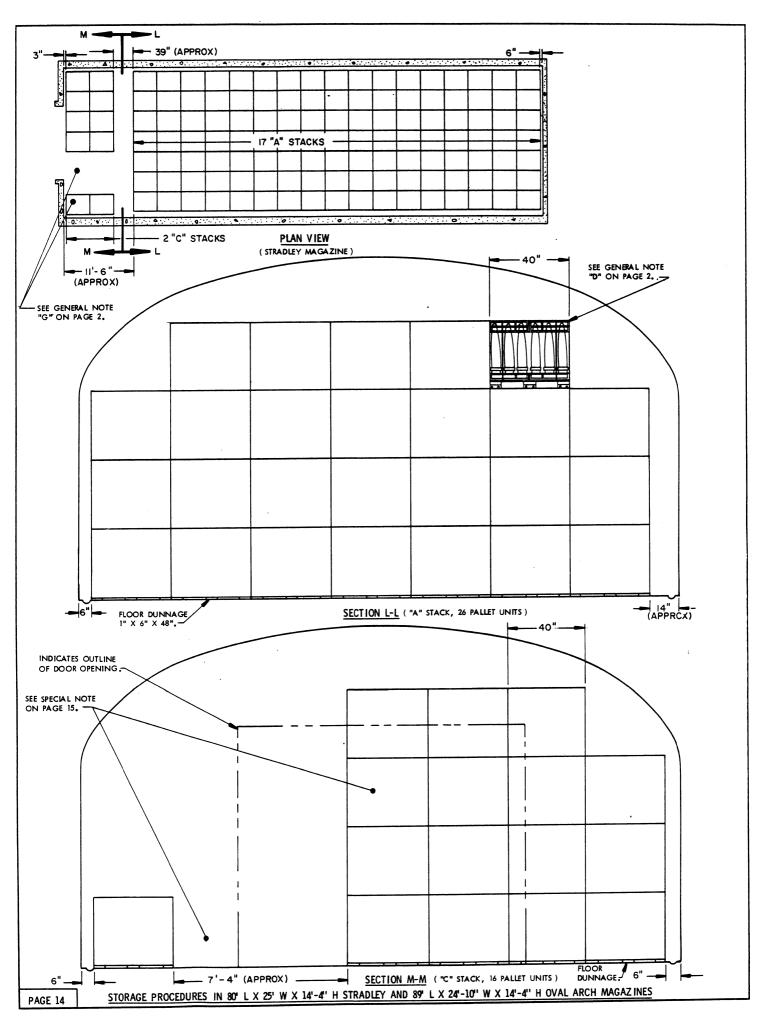
ISOMETRIC VIEW

(81' MAGAZINE)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2

1	BILL OF MATERIAL (PE	R STACK)*
TYPE STACK	1" X 6" DUNNAGE LUMBER	
	LINEAR FEET	BOARD FEET
A	84,00	42.00
С	60,00	30,00

* SEE GENERAL NOTES "J" AND "K" ON PAGE 2.



STORAGE IN STRADLEY MAGAZINE QUANTITY PALLET UNITS --- 22,752 * STORAGE IN OVAL ARCH MAGAZINE 89' LONG QUANTITY ITEM PALLET UNITS -* 19 A-STACKS 2 C-STACKS SEE SPECIAL NOTE BELOW. SEE "FLOOR DUNNAGE LOCATION DETAIL" ON PAGE 3.-SEE GENERAL NOTE

ISOMETRIC VIEW
(STRADLEY MAGAZINE)

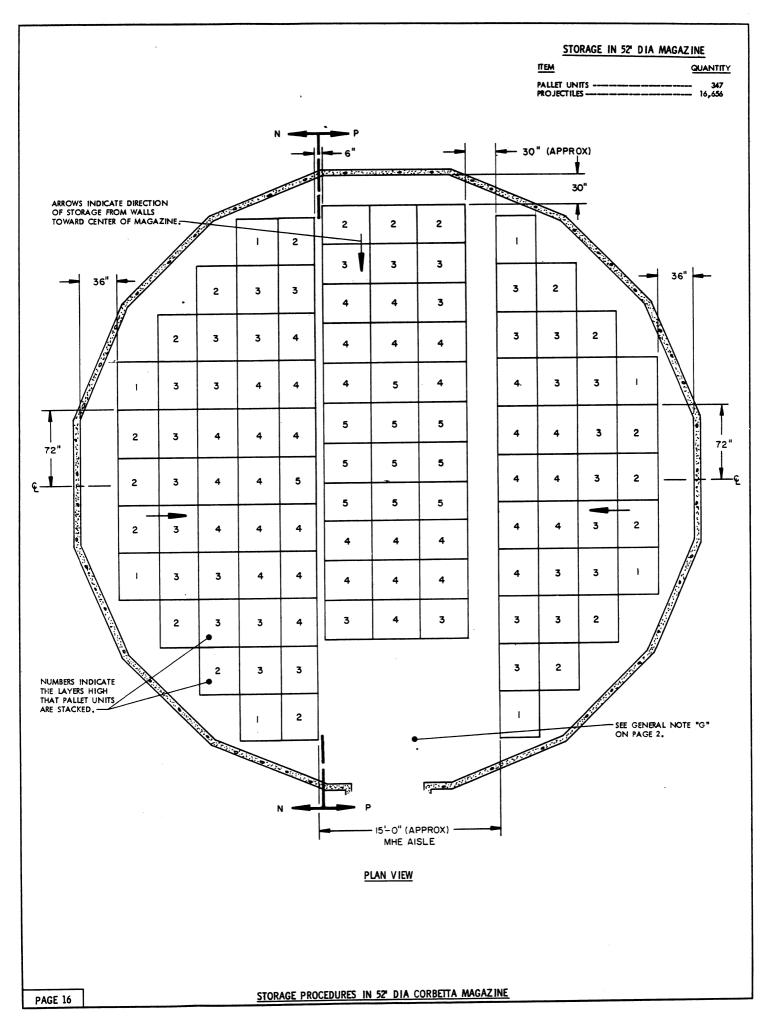
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS," SEE PAGE 2.

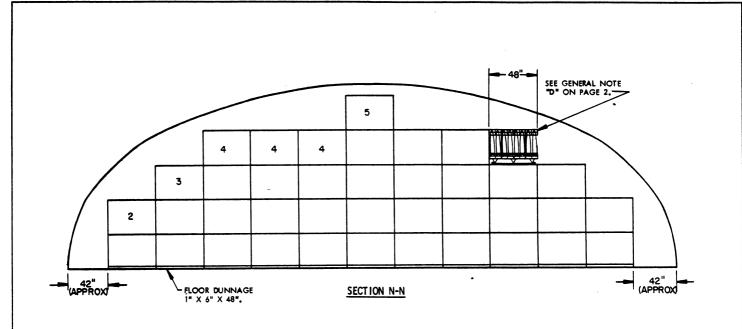
BILL OF MATERIAL (PER STACK) * *			
	1" X 6" DUNNAGE LUMBER		
TYPE STACK	LINEAR FEET	BOARD FEET	
A	84.00	42,00	
С	60,00	30,00	

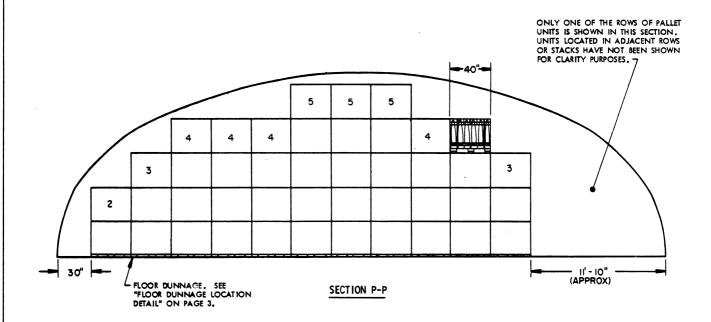
** SEE GENERAL NOTES "J" AND "K" ON PAGE 2.

SPECIAL NOTE:

FOR STORAGE IN OVAL ARCH MAGAZINES, THE ONE (1) ROW OF PALLET UNITS ADJACENT TO THE OPERATING AISLE AS SHOWN IN "SECTION M-M" MUST BE OMITED AND ONE (1) PALLET UNIT CAN BE ADDED ON THE OPPOSITES SIDE OF THE OPERATING AISLE BECAUSE OF THE RELATIVELY NARROW DOOR OPENING. THIS WILL REDUCE THE "C" STACKS TO 13 UNITS EACH.



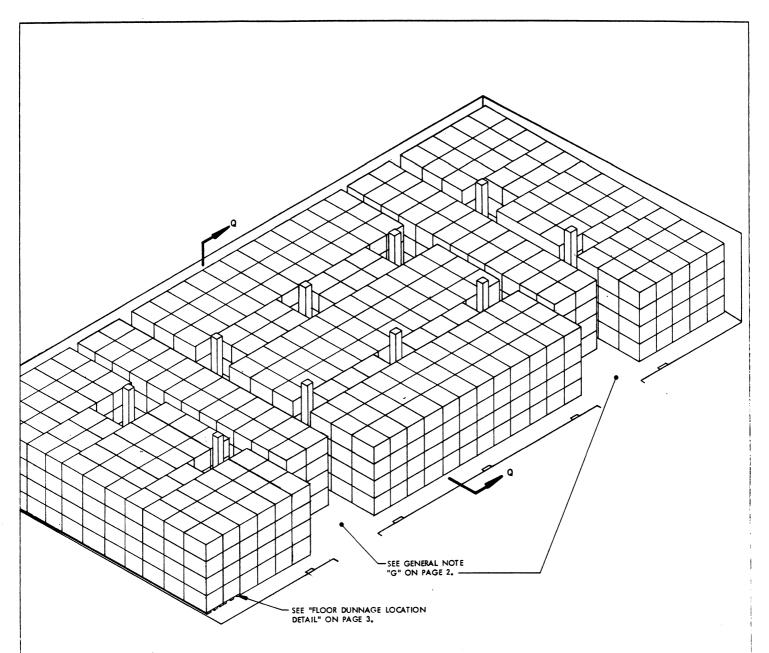




BILL OF MATERIAL (PER FIRST LAYER PALLET UNIT) *			
LUMBER	LINEAR FEET	BOARD FEET	
1" X 6"	12,00	6.00	

* SEE GENERAL NOTES "J" AND "K" ON PAGE 2.

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.



ISOMETRIC VIEW

(100' L X 50' W MAGAZINE)

 $\begin{array}{c} \underline{\text{FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS",}} \\ \underline{\text{SEE PAGE 2}} \end{array}$

BILL OF MATERIAL (PER FIRST LAYER PALLET UNIT)*			
LUMBER LINEAR FEET		BOARD FEET	
1" X 6"	12.00	6.00	

* SEE GENERAL NOTES "J" AND "K" ON PAGE 2.

STORAGE IN 100' X 50' MAGAZINE

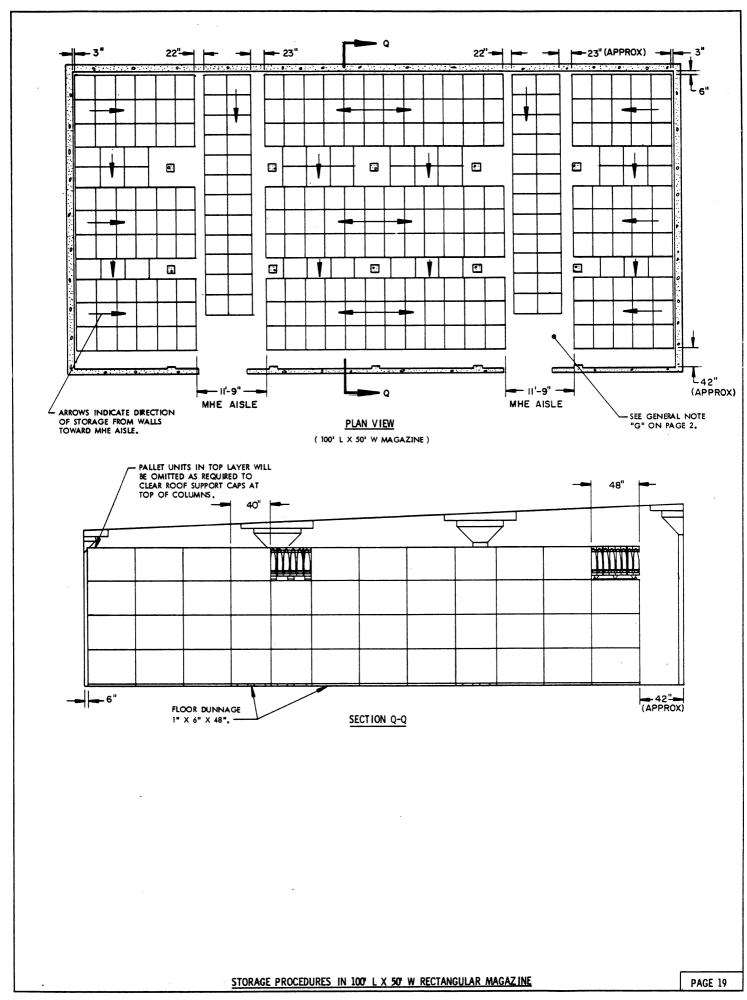
<u>ITEM</u>	YTITMAUC
PROJECTILES	

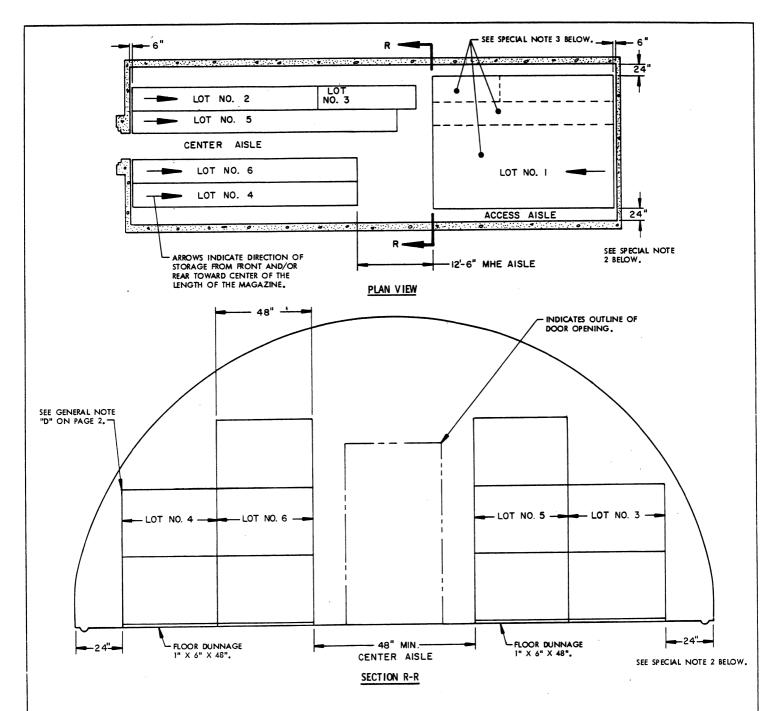
SPECIAL NOTE:

IF THE QUANTITY FOR A MAGAZINE IS TO BE REDUCED FROM WHAT IS SHOWN - DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED - THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.

STORAGE PROCEDURES IN 100' L X 50' W RECTANGULAR MAGAZINE

PAGE 18

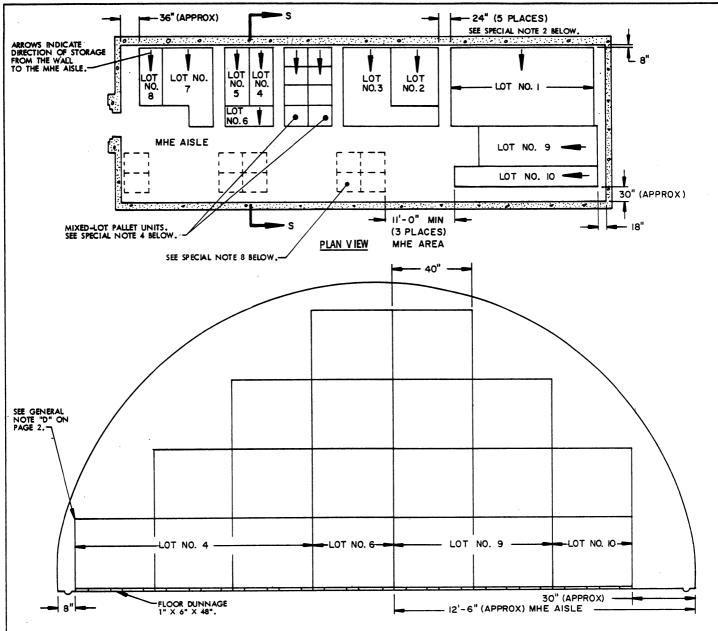




PAGE 20

- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENTER AISLE WILL NOT BE REQUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE.
 A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN
 TWELVE (12) "LIFTS"* OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO
 GAIN ACCESS TO THAT LOT.
- FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST I" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- * A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES



SECTION S-S

SPECIAL NOTES:

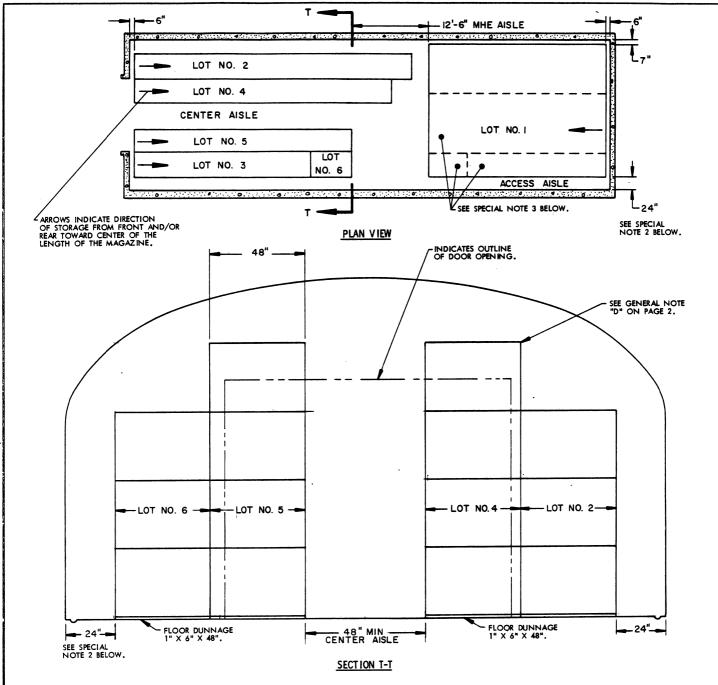
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS PROJECTILES WITHIN THAT UNIT. HOWEVER, ALL PROJECTILES AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE.
 PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET, UNITS ARE CONSIDERED
 "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" FOF ANOTHER LOT OR
 LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT
 LINITS.
- 6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

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(SPECIAL NOTES CONTINUED)

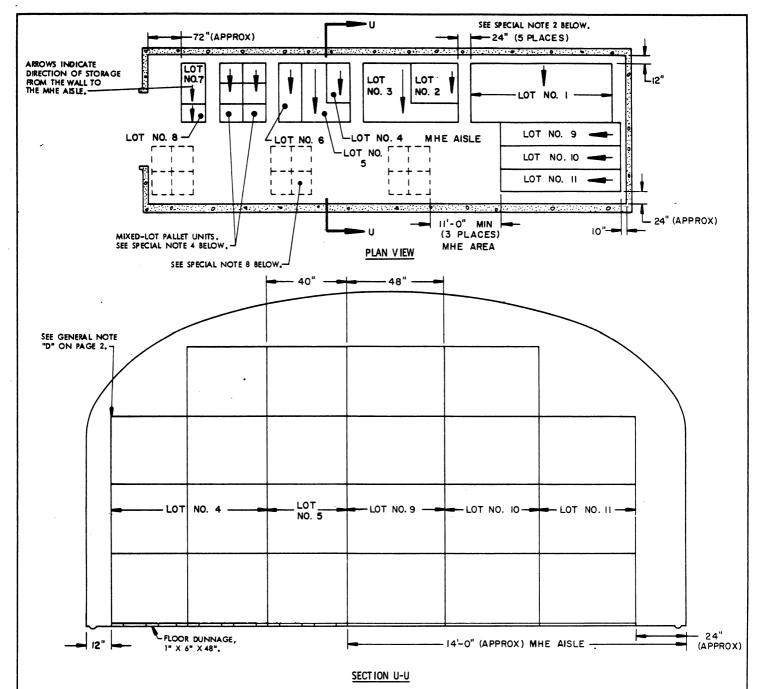
- 8. AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DRECTLY OR ALMOST DRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION", MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11-FOOT MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK, THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.
- *A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES



- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. A CENTER AISLE WILL NOT BE REQUIRED IN THE REAR AREA AS LONG AS EACH LOT IS ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE ?
- 4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT.
- 5. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- * A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET, UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY AND OVAL ARCH TYPE MAGAZINES



- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- 2. AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE, HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS PROJECTILES WITHIN THAT UNIT. HOWEVER, ALL PROJECTILES AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE, PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET LINITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS.

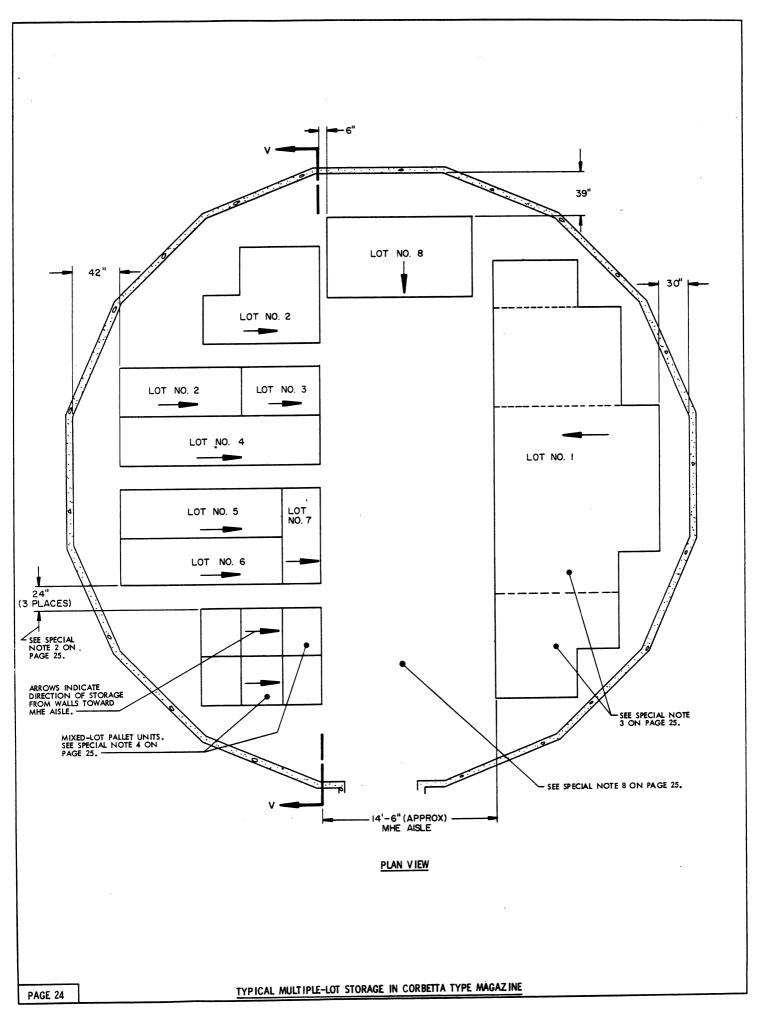
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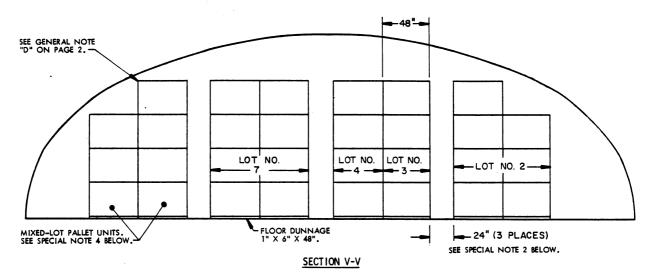
(SPECIAL NOTES CONTINUED)

- 6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- A ARBAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE, COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION", MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11-FOOT MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK, THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES, THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48 INCHES WIDE AN AIGUS SLIGHTLY WIDER THAN 48 INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE MADE WIDER IF A LOSS IN STORAGE RESULTS.
- A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

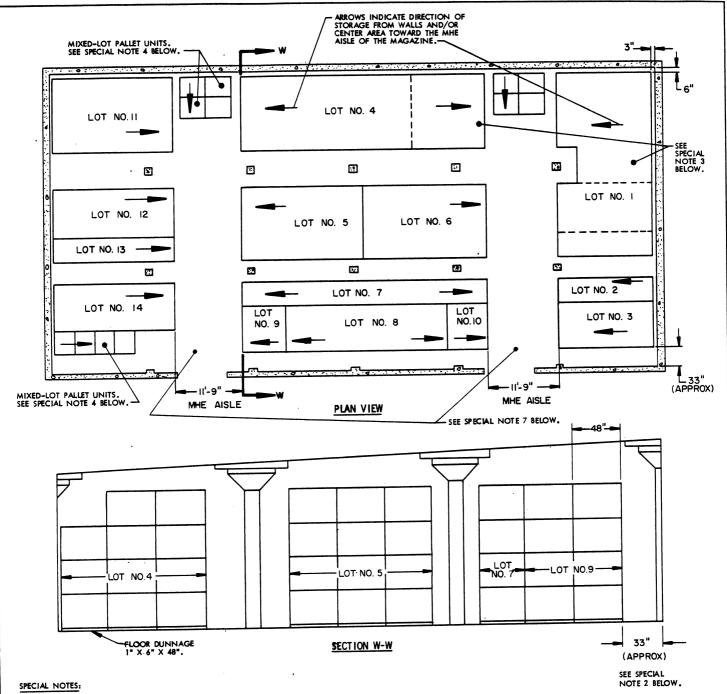
TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY AND OVAL ARCH TYPE MAGAZINES

PAGE 23





- THE STORAGE PLANS SHOWN ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION/INVENTORY AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED ON ONE SIDE OF THE MAGAZINE. HOWEVER, BOTH SIDES MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN ON THE LEFT SIDE. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS PROJECTILES WITHIN THAT UNIT. HOWEVER, ALL PROJECTILES AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE.
 PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED
 "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS"* OF ANOTHER LOT OR
 LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT
 UNITS.
- 6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE WALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
- 8. THE MHE AISLE MAY BE USED TO STORE ONE OR MORE STACKS OF ADDITIONAL LOTS OR ADDITIONAL ITEMS THAT ARE FROM A LOT ADJACENT TO THE MHE AISLE. THIS ADDITIONAL STORAGE IS TO BE ARRANGED IN A MANNER SIMILAR TO ARRANGEMENTS DEFICTED ON PAGES 21 AND 23 FOR THE "ADDITIONAL STORAGE LOCATIONS" (SHOWN BY DOTTED LINES). ADEQUATE SPACE FOR MHE OPERATION, AS DESCRIBED ON PAGES 21 AND 23, MUST BE MADE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO, COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.
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- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS, ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWENTY-FOUR (24) "LIFTS" OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS.
- 6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

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(SPECIAL NOTES CONTINUED)

- 7. THE MHE AISLE MAY BE USED TO STORE ONE OR MORE STACKS OF ADDITIONAL LOTS OR ADDITIONAL ITEMS THAT ARE FROM A LOT ADJACENT TO THE MHE AISLE. THIS ADDITIONAL STORAGE IS TO BE ARRANGED IN A MANNER SIMILAR TO ARRANGEMENTS DEFICTED ON PAGES 21 AND 23 FOR THE "ADDITIONAL STORAGE LOCATIONS" (SHOWN BY DOTTED LINES), ADEQUATE SPACE FOR MHE OPERATION, AS DESCRIBED ON PAGES 21 AND 23, MUST BE MADE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO, COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.
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TYPICAL MULTIPLE-LOT STORAGE IN RECTANGULAR MAGAZINE