STORAGE IN APPROVED MAGAZINES OF 2000-POUND BOMB, MK84 AND MODS, UNITIZED 2 BOMBS PER METAL PALLET, (NAVY FLEET ISSUE UNIT, MK79 MOD O PALLET)

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THIS DRAWING SUPERSEDES DRAWING 19-48-4093-1-14

-PB1000, DATED FEBRUARY 1970.

U.S. ARMY MATERIEL COMMAND DRAWING				
APPROVED, U.S. ARMY INDUSTRIAL OPERATIONS COMMAN	D DRAFTSM	AN	D. WHITMORE	
David a Rishorik	ENGINEER	R	M. DAEUMER	
AMSTA-AR-ESK		ENGINEERING VISION	Thom	- J. Mukh
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND		CS ENGINEER OFFICE	ING Will	in FErnst
Jany V. Sulleste			MAY 1980	
DEFENSE AMMUNITION CENTER	CLASS	NOISIVID	DRAWING	FILE
REVISION NO. 2 DECEMBER 1996	19	48	4093	1-3-4-14-
SEE THE REVISION LISTING ON PAGE 2.] ''] 70	دده	22PB1000

DO NOT SCALE

GENERAL NOTES

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1 AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES SPECIFIED HEREIN ARE APPLICABLE TO NAVY FLEET ISSUE UNITS OF 2,000-POUND MK84 SERIES BOMBS PACKED 2 PER METAL PALLET, MK79, MOD 0 (2-WAY ENTRY). FOR DETAILS OF THE UNIT, SEE PAGE 3 AND NAVY WR-54/127

PALLET UNIT DIMENSIONS - - 99" LONG X 38" WIDE X 24-1/4" HIGH. (23" STACKING)
GROSS WEIGHT - - - - - - 4,031 LBS (APPROX)
CUBE - - - - - - - - - 46.6 CUBIC FEET.
EXPLOSIVE WEIGHT/PALLET - 1,890 LBS (APPROX)

- C. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE IN VARIOUS TYPES AND SIZES OF MAGAZINES. THE STORAGE PROCEDURES DEPICTED FOR THE SPECIFIC TYPES OF MAGAZINES MAY ALSO BE UTILIZED TO STORE BOMB PALLET UNITS IN OTHER TYPES OF APPROVED MAGAZINES, MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE FOLLOWED.
- D. PALLET UNITS WILL NOT BE STACKED MORE THAN 6 PALLETS HIGH.
- E. CAUTION: THE "EXPLOSIVE WEIGHTS" AS SHOWN FOR THE MAGAZINES DEPICTED HEREIN ARE BASED ON MAXIMUM SPACE UTILIZATION. HOWEVER, THE ALLOWABLE "EXPLOSIVE LIMIT", AS ESTABLISHED FOR THE SPECIFIC MAGAZINE TO BE USED, WILL NOT BE EXCEEDED. THIS LIMITATION MAY REQUIRE A QUANTITY REDUCTION FROM THE STORAGE AS SHOWN. IF THE OUANTITY OF UNITS IS TO BE REDUCED FROM WHAT IS SHOWN HEREIN DUE TO THE PERMITTED "EXPLOSIVE LIMIT" OR FOR ANY OTHER REASON, SUCH AS A LIMITED QUANTITY TO BE STORED-THE DELINEATED PROCEDURES ARE TO BE ADJUSTED BY OMITTING STACKS RATHER THAN BY OMITTING LAYERS.
- F. STORED PALLET UNITS MUST NOT CONTACT THE WALLS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, UNITS MAY BE ELIMINATED FROM THE DEPICTED STORAGE PATTERN AS NECESSARY.
- G. AISLE DIMENSIONS SHOWN MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS AND/OR AVAILABLE MATERIALS HANDLING EQUIPMENT (MHE). HOWEVER, A SIXTEEN INCH (16") (MINIMUM) AISLE IS REQUIRED AT THE NOSE END AND AND AT THE BASE END OF THE BOMBS TO FACILITATE INSPECTION.
- H. IF THE AVAILABLE MHE PERMITS, ADDITIONAL PALLET UNITS MAY BE STORED WITHIN THE FRONTAL AREA AND/OR OTHER AVAILABLE AREA OF THE MAGAZINE.
- J. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS
 MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER UNITS IN THE
 STACKS SHOWN IN THE STORAGE VIEWS HEREIN, UNLESS THE
 PACKAGE GUARD IS REMOVED (TINE CARRIAGE WILL IN MOST
 INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION).
- K. THE MAXIMUM FLOOR LOAD FOR A MAGAZINE AS PRESCRIBED BY LOCAL STANDARDS WILL NOT BE EXCEEDED.
- L. STACK-STABILIZING DUNNAGE IN THE FORM OF "SHIMS" MAY BE REQUIRED TO ACHIEVE SOUND AND ACCEPTABLE STABLE STACKS. SHIM MATERIAL OF VARYING THICKNESSES WILL BE USED AS REQUIRED TO GAIN LEVEL OR NEARLY LEVEL STACKS.
- M. THE USE OF "FLOOR DUNNAGE UNDER METAL PALLETS IS OPTIONAL, ALTHOUGH THE USE OF THIS TYPE OF DUNNAGE IS DELINEATED WITHIN THIS STORAGE PROCEDURE DRAWING. THE PURPOSE OF FLOOR DUNNAGE IS TO HELP KEEP THE RUNNERS OF A PALLET DRY, THUS AIDING IN PREVENTING DETERIORATION DUE TO CORROSION. THEREFORE, FLOOR DUNNAGE SHOULD BE USED WHEN STORING IN A MAGAZINE THAT IS KNOWN TO HAVE A "DAMP" FLOOR. ALSO, IN LIEU OF USING ONE-INCH THICK FLOOR DUNNAGE AS SPECIFIED, THE USE OF THICKER FLOOR DUNNAGE MAY BE REQUIRED, AND SHOULD BE USED, TO ACHIEVE THE DESIRED OBJECTIVE.

(CONTINUED AT RIGHT)

MATERIAL SPECIFICATIONS

LUMBER - - - SEE TM 743-200-1, DUNNAGE LUMBER, FED SPEC MM-L-751.

(GENERAL NOTES CONTINUED)

- N. DUNNAGE LUMBER SPECIFIED THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, I" X 6" MATERIAL IS ACTUALLY 3/4" THICK BY 5-1/2" WIDE.
- O. PORTIONS OF THE MAGAZINES, SUCH AS SIDEWALLS, END WALLS, AND ROOFS, HAVE NOT BEEN SHOWN IN THE STORAGE VIEWS FOR CLARITY PURPOSES.
- P. STORAGE OF MULTIPLE LOTS IN A MAGAZINE WILL REQUIRE CAREFUL PREPLANNING SO AS TO INSURE ACCESSIBILITY TO ANY LOT IN ACCORDANCE WITH REQUIREMENTS SET FORTH IN THE APPLICABLE "SPECIAL NOTES" SECTIONS OF THE MULTIPLE-LOT STORAGE PROCEDURES TYPICALLY SHOWN ON PAGES 20 THRU 26.
- O. ALTHOUGH SPECIFIC PROCEDURES ARE INCLUDED IN THIS DRAWING FOR STORING MULTIPLE LOTS WITHIN ONE STRUCTURE, THE BASIC STORAGE PATTERNS SHOWN IN THIS DRAWING MAY ALSO BE USED TO A LIMITED DEGREE FOR STORING MORE THAN ONE LOT. A LOT MAY CONSIST OF ONE OR MORE ROWS OF UNITS. HOWEVER, WHEN STORING MORE THAN ONE LOT IN A MAGAZINE, ALL THE ADDITIONAL CRITERIA PERTAINING TO MULTIPLE-LOT STORAGE WILL APPLY AS SPECIFIED IN THE 'SPECIAL NOTES' SECTIONS ON PAGES 20 THRU 26.
- R. ANY "LIGHT" PALLETIZED UNIT THAT DOES NOT CONTAIN A FULL OUANTITY OF BOMBS WILL NOT BE BURIED IN STORAGE. IT MUST BE POSITIONED ADJACENT TO AN AISLE, PREFERABLE IN FRONT OF THE LOT.
- S. BOMBS PRESENTLY STORED IN ACCORDANCE WITH A PRIOR APPROVED DRAWING NEED NOT BE RE-STORED SOLEY TO CONFORM TO THE PROCEDURES SPECIFIED IN THIS DOCUMENT.
- T. THE POSITIONING OF THE NOSE-END OF BOMBS WITHIN A MAGAZINE IS INDICATED BY ARROWS IN THE STORAGE VIEWS TO FACILITATE STORAGE/INSPECTION OPERATIONS AND PROVIDE FOR A UNIFORM AND ORDERLY STORAGE PATTERN. EXCEPT FOR STORAGE PATTERNS WITH OFFSET UPPER LAYERS SUCH AS DEPICTED ON PAGES 4 THRU 13 IN IGLOO AND ARCH TYPE MAGAZINES, PALLET UNITS, IF DESIRED, MAY BE ROTATED 180° FROM THAT SHOWN IN THE STORAGE VIEWS.

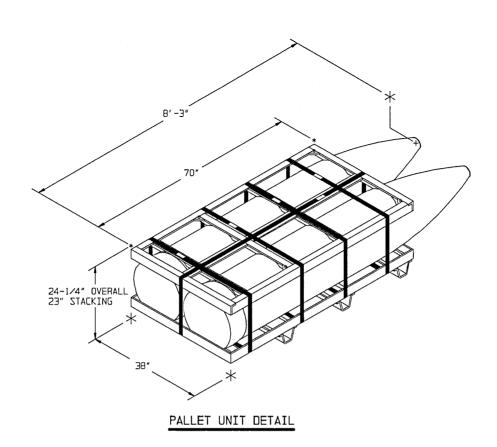
REVISIONS

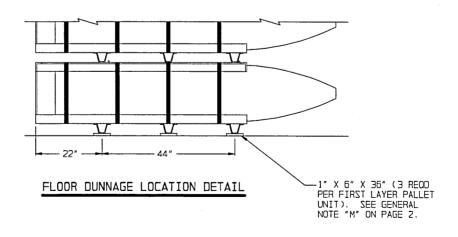
REVISION NO. 1, DATED MAY 1980, CONSIST OF:

- ADDING PROCEDURES FOR ARCH TYPE, CORBETTA AND RECTANGULAR MAGAZINES.
- 2. ADDING ALTERNATIVE MULTIPLE-LOT PROCEDURES.
- 3. UPDATING THE GENERAL NOTES AND DRAWING FORMAT.

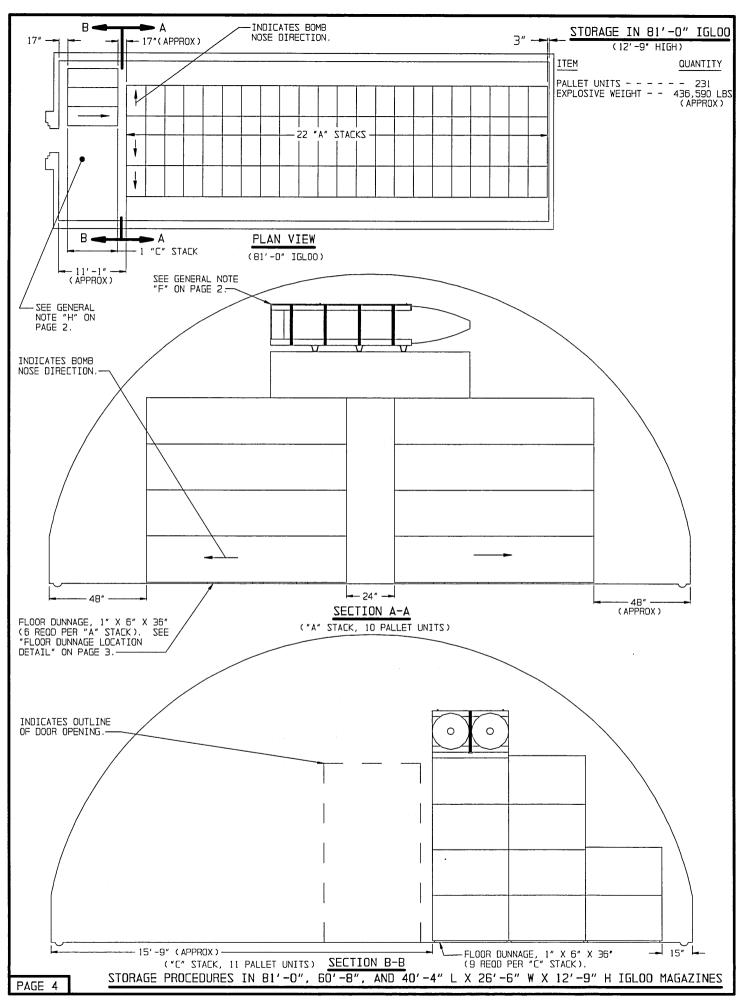
REVISION NO. 2, DATED DECEMBER 1996, CONSISTS OF:

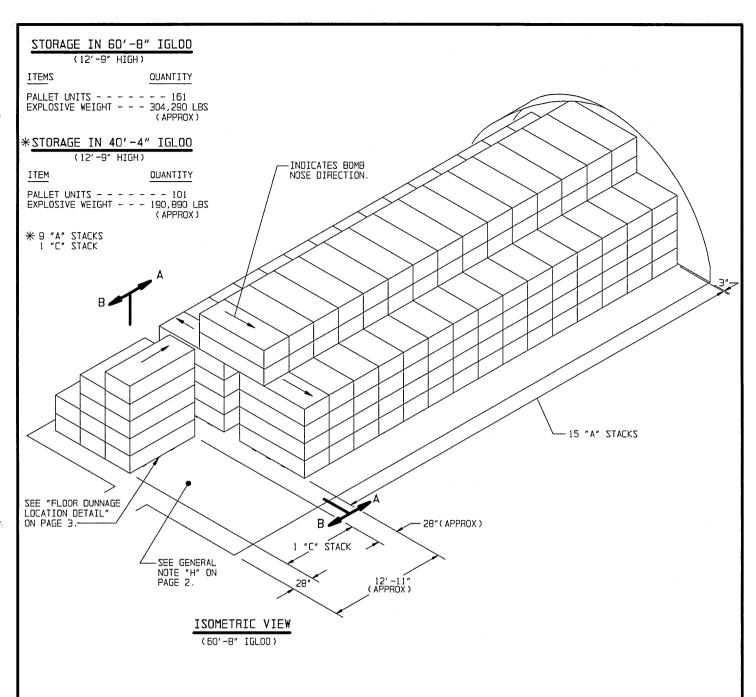
- 1. CONVERTING DRAWING TO CAD.
- CHANGING STDRAGE PROCEDURES IN SOME MAGAZINES
 TO FACILITATE MHE HANDLING OPERATIONS
 AND INSPECTION/INVENTORY REQUIREMENTS.
- 3. CHANGING QUANTITY OF UNITS IN MAGAZINES AS APPLICABLE.





DETAILS



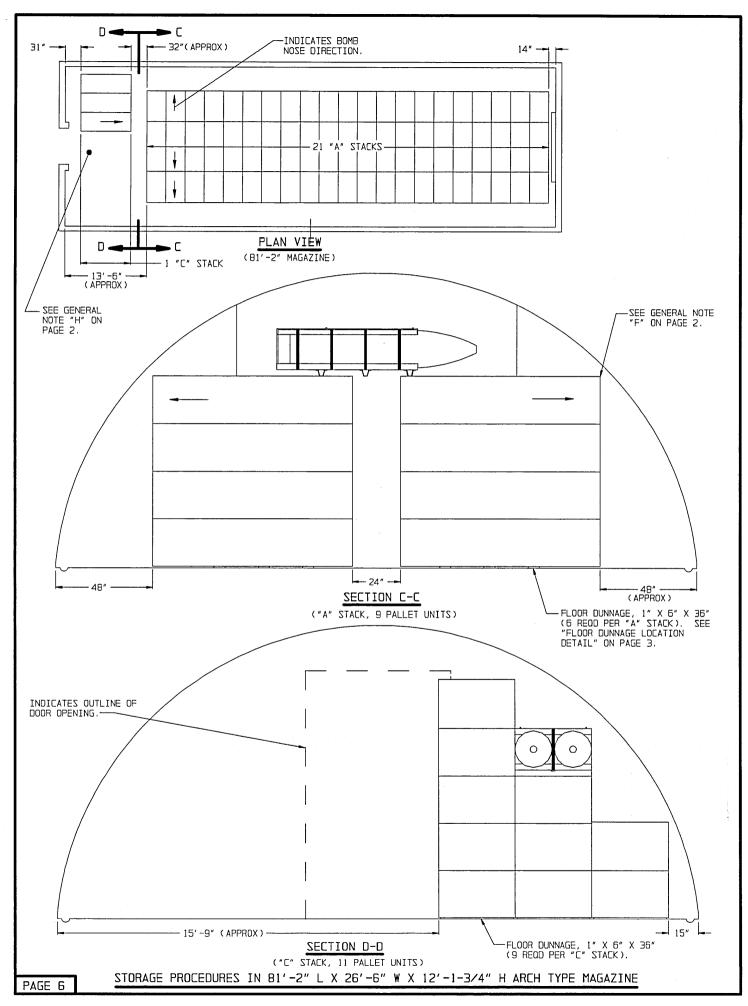


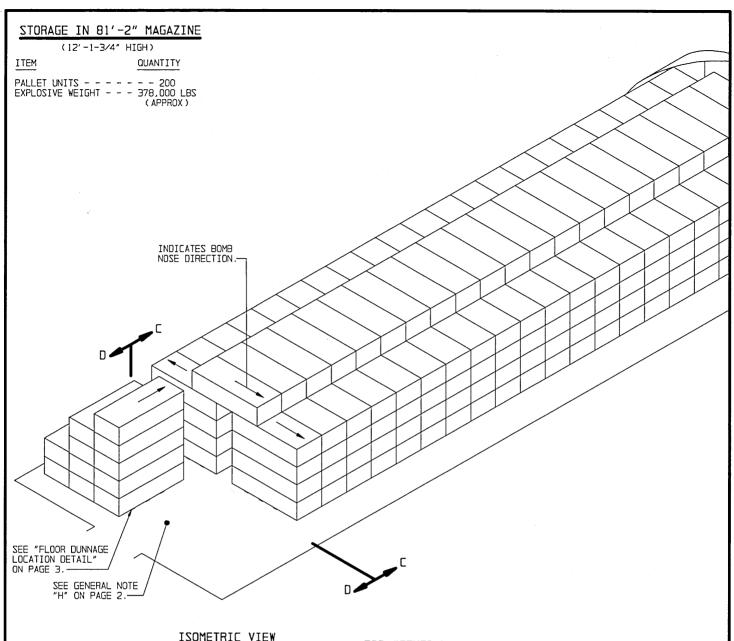
BILL OF MATERIAL (PER STACK) * *		
TYPE STACK	1" X 6" DUNNAGE LUMBER LINEAR FEET BOARD FEET	
TIPE STACK		
А	18.00	9.00
С	27.00 13.50	
С	27.00	13.50

* * SEE GENERAL NOTES "M" AND "N" ON PAGE 2.

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

STORAGE PROCEDURES IN 81'-0", 60'-8" AND 40'-4" L X 26'-6" ₩ X 12'-9" H IGLOO MAGAZINES





ISOMETRIC	VIEW

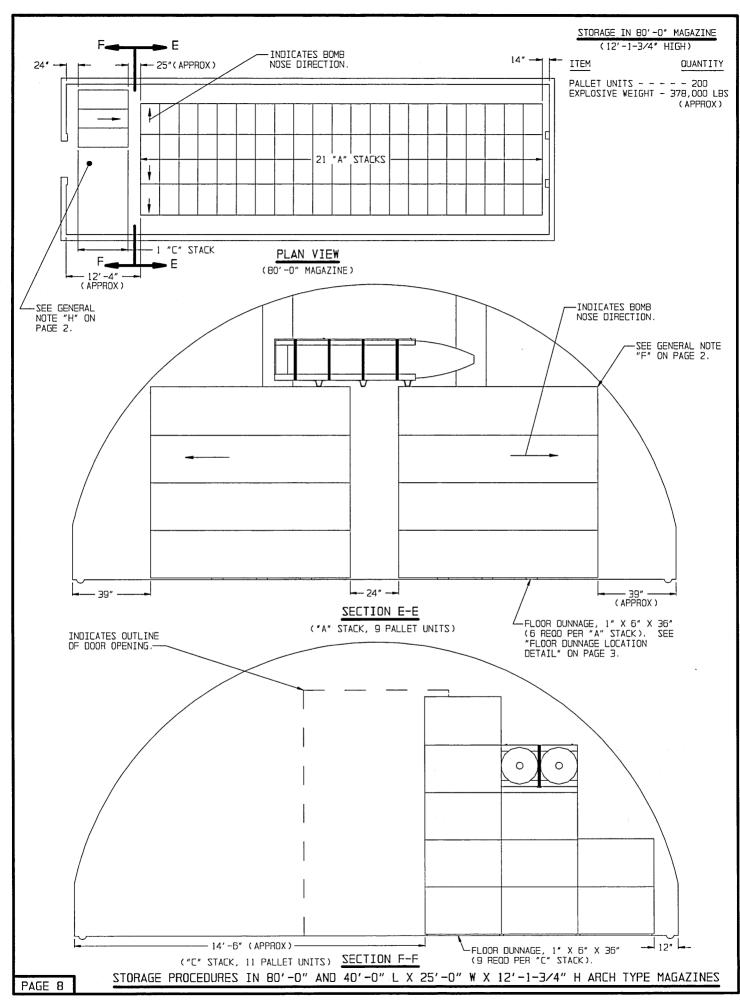
(B1'-2" MAGAZINE)

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", PAGE 2.

BILL OF MATERIAL (PER STACK) *			
TYPE STACK	1" X 6" DUNNAGE LUMBER		
THE STACK	LINEAR FEET	BOARD FEET	
Α	18.00	9.00	
С	27.00	13.50	

* SEE GENERAL NOTES "M" AND "N" ON PAGE 2.

STORAGE PROCEDURES IN B1'-2" L X 26'-6" W X 12'-1-3/4" H ARCH TYPE MAGAZINE



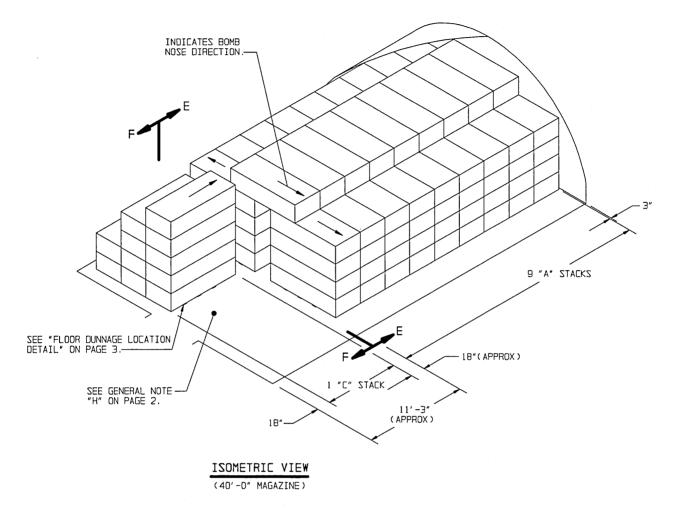
STORAGE IN 40'-0" MAGAZINE

(12'-1-3/4" HIGH)

ITEM

QUANTITY

PALLET UNITS - - - - - 92 EXPLOSIVE WEIGHT - - 173,880 LBS (APPROX)

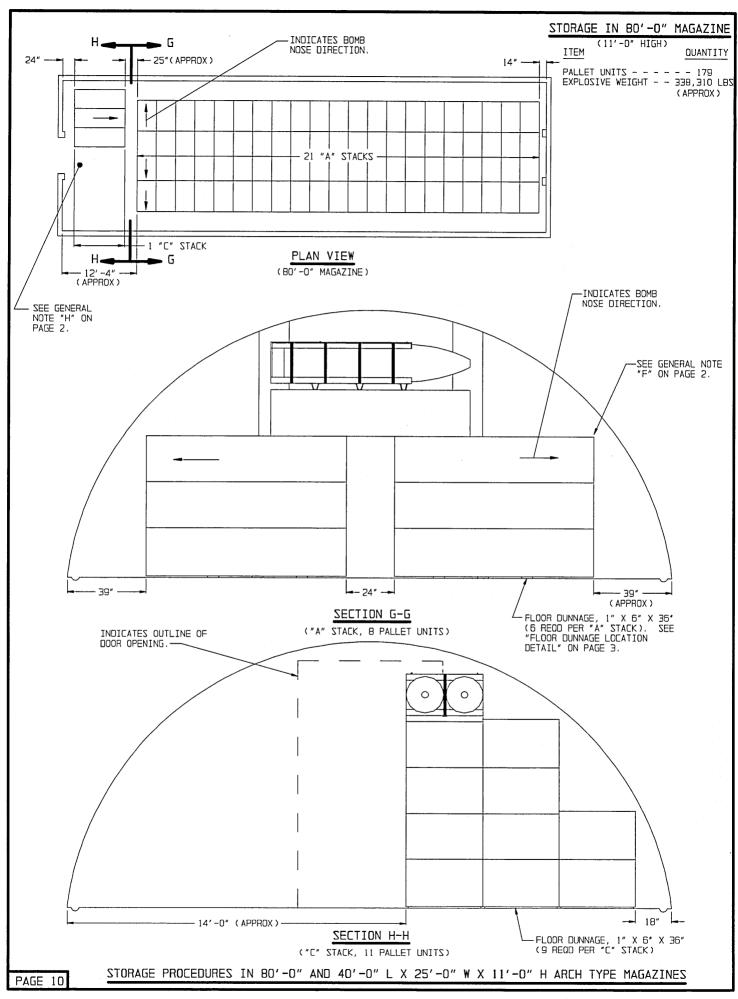


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL (PER STACK) *			
TYPE STACK	1" X 6" DUNNAGE LUMBER		
TIPE STACK	LINEAR FEET	BOARD FEET	
Α	18.00	9.00	
C	27.00	13.50	

 $\ensuremath{\texttt{\#}}$ SEE GENERAL NOTES "M" AND "N" ON PAGE 2.

STORAGE PROCEDURES IN 80'-0" AND 40'-0" L X 25'-0" W X 12'-1-3/4" H ARCH TYPE MAGAZINES



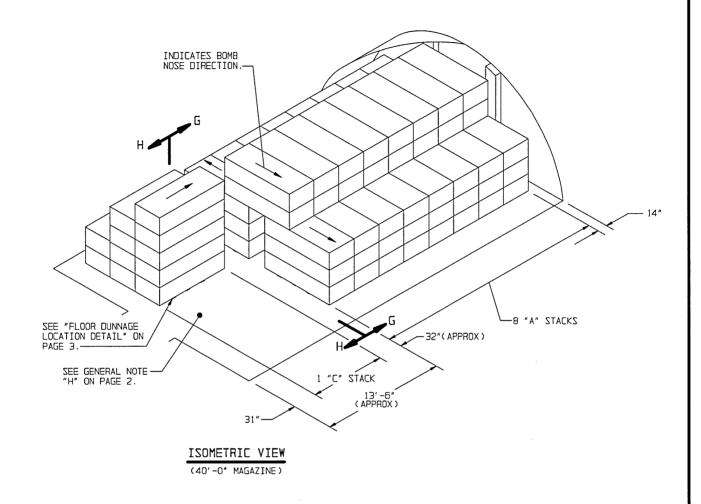
STORAGE IN 40'-0" MAGAZINE

(11'-0" HIGH)

ITEM

QUANTITY

PALLET UNITS - - - - - 75 EXPLOSIVE WEIGHT - - 141,750 LBS (APPROX)

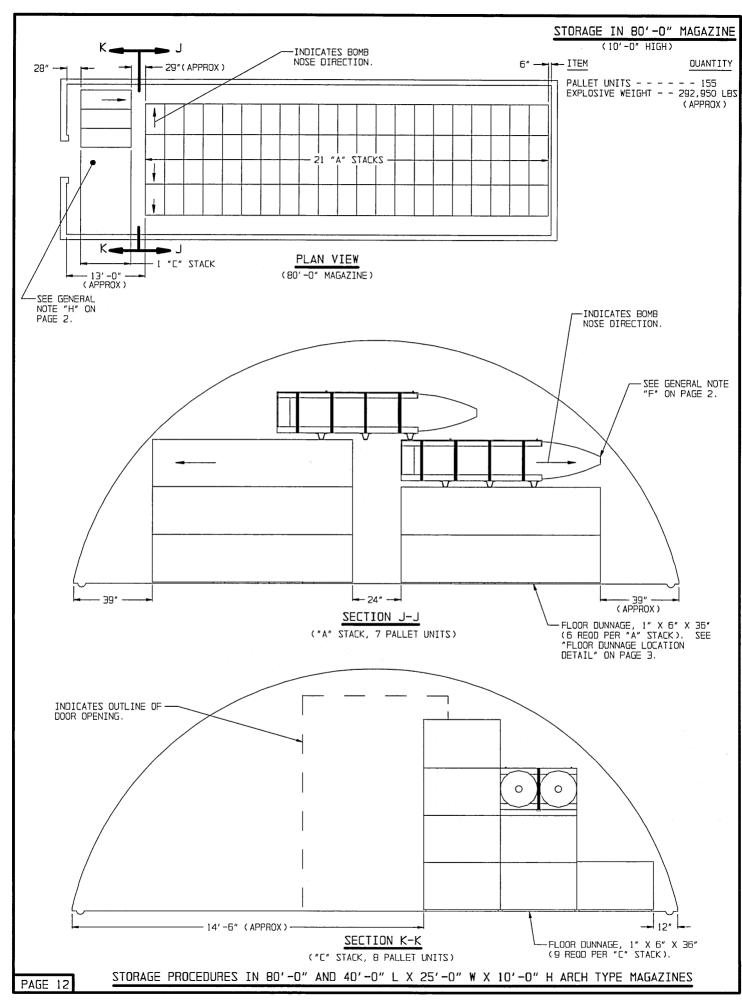


FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL (PER STACK) *			
TYPE STACK	1" X 6" DUNNAGE LUMBER		
TIPE STACK	LINEAR FEET BOARD FEET		
Α	18.00	9.00	
С	27.00	13.50	

* SEE GENERAL NOTES "M" AND "N" ON PAGE 2.

STORAGE PROCEDURES IN 80'-0" AND 40'-0" L X 25'-0" W X 11'-0" H ARCH TYPE MAGAZINES



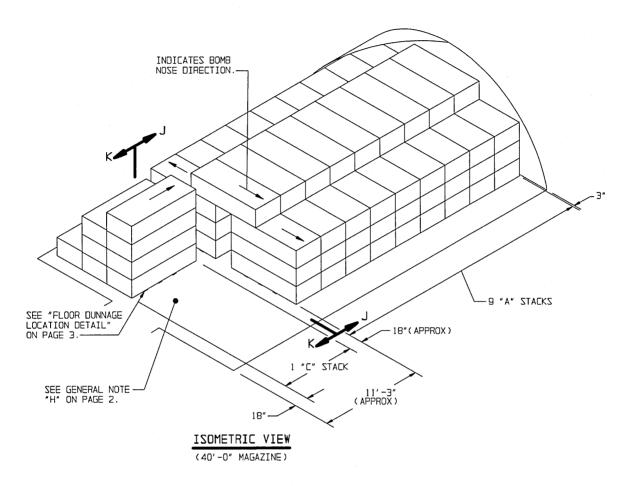
STORAGE IN 40'-0" MAGAZINE

(10'-0" HIGH)

ITEM

QUANTITY

PALLET UNITS - - - - - 71 EXPLOSIVE WEIGHT - - 134,190 LBS (APPROX)

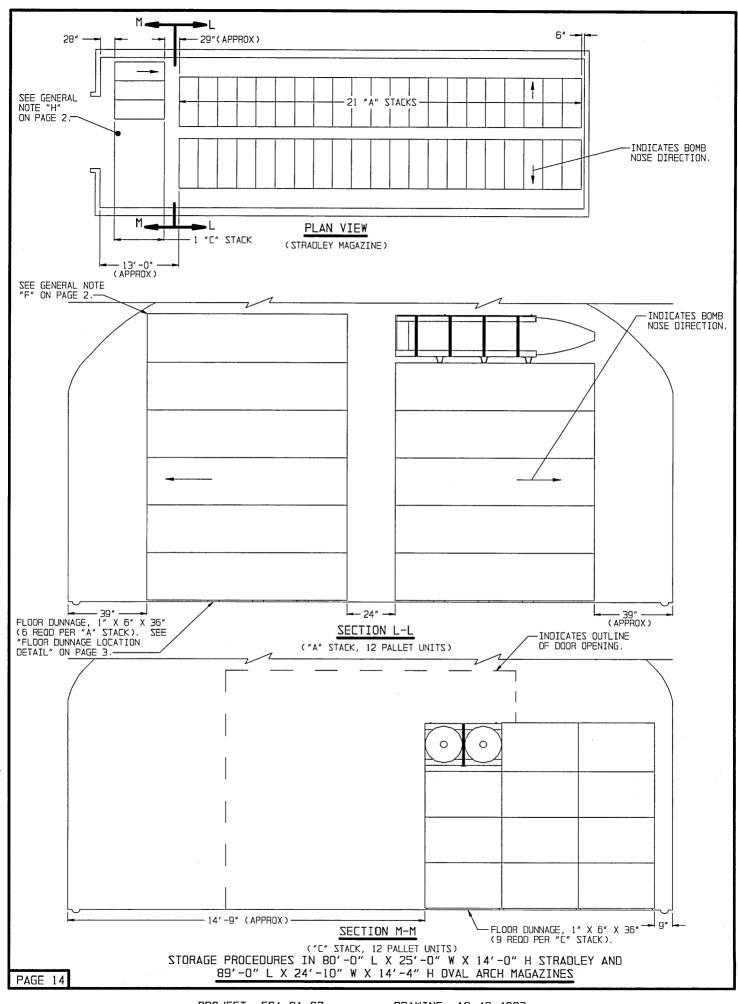


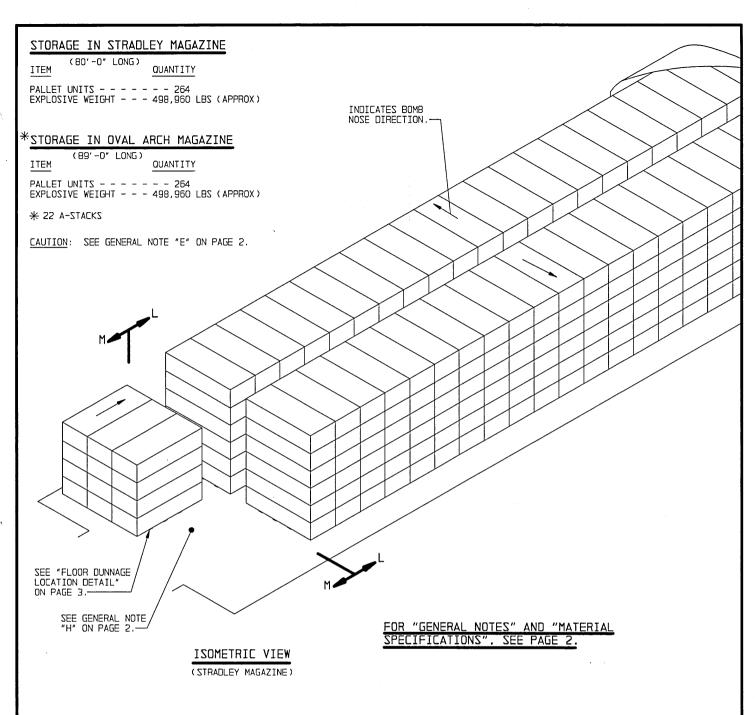
FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

BILL OF MATERIAL (PER STACK) *			
TYPE STACK	1" X 6" DUNNAGE LUMBER		
TIPE STACK	LINEAR FEET BOARD FEET		
A	18.00	9.00	
С	27.00	13.50	

* SEE GENERAL NOTES "M" AND "N" ON PAGE 2.

STORAGE PROCEDURES IN 80'-0" AND 40'-0" L X 25'-0" W X 10'-0" H ARCH TYPE MAGAZINES

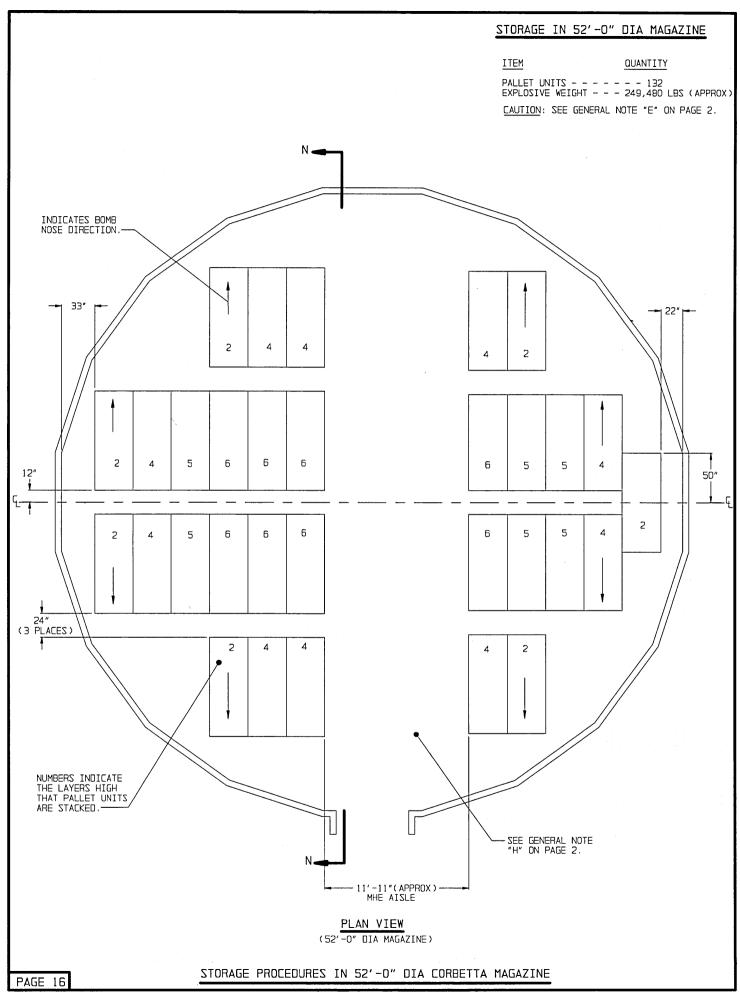


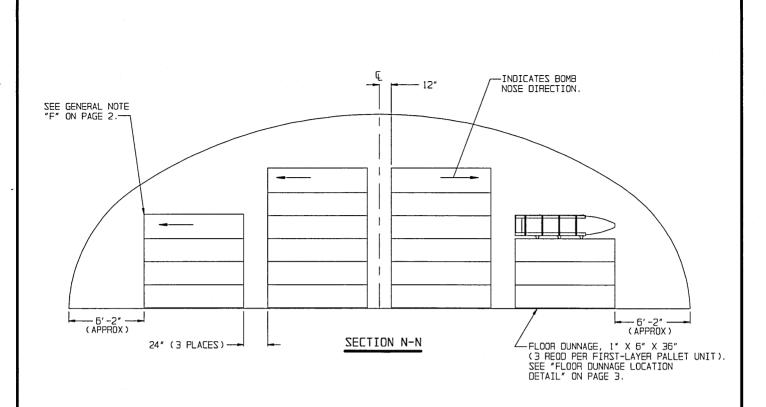


BILL OF MATERIAL (PER STACK) * *		
TYPE STACK 1" X 6" DUNNAGE LUMBER		NAGE LUMBER
TIFE STACK	LINEAR FEET	BOARD FEET
А	18.00	9.00
С	27.00	13.50

SEE GENERAL NOTES "M" AND "N" ON PAGE 2.

STORAGE PROCEDURES IN 80'-0" L X 25'-0" W X 14'-0" H STRADLEY AND 89'-0" L X 24'-10" W X 14'-4" H OVAL ARCH MAGAZINES



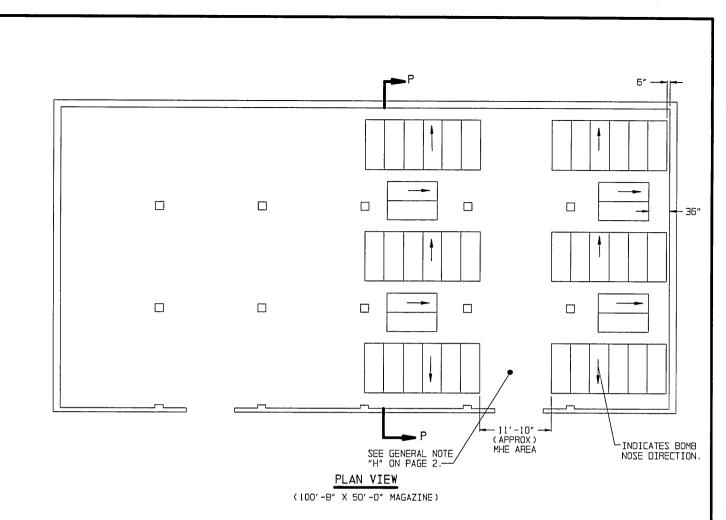


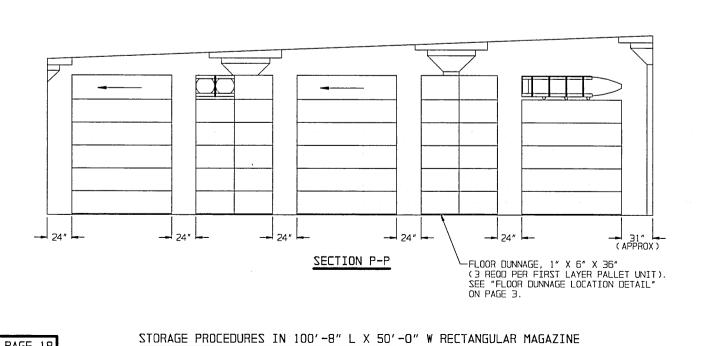
BILL OF MATERIAL	(PER FI	RST-LAYER PALLET UNIT) *
1" X 6" DUNNAGE LUMBER		
LINEAR FEET		BOARD FEET
9.00		4.50
	**	

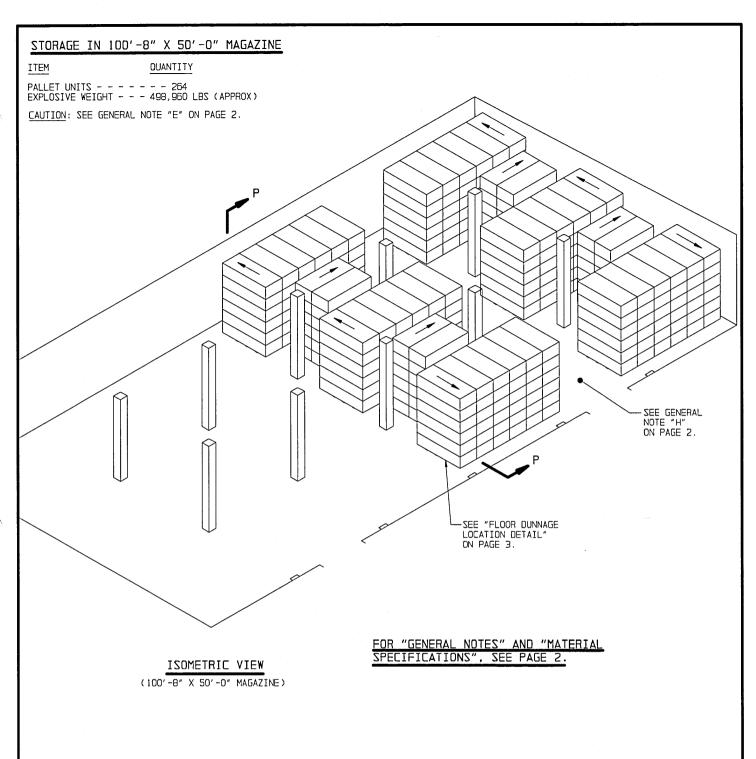
* SEE GENERAL NOTES "M" AND "N" ON PAGE 2.

FOR "GENERAL NOTES" AND "MATERIAL SPECIFICATIONS", SEE PAGE 2.

STORAGE PROCEDURES IN 52'-0" DIA CORBETTA MAGAZINE



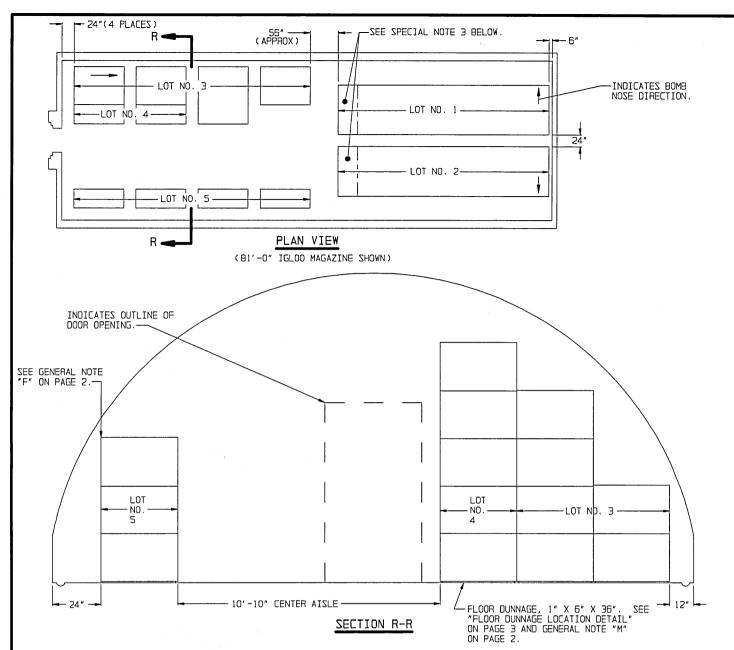




BILL OF MATERIAL (PER FI	RST-LAYER PALLET UNIT) *	
1" X 6" DUNNAGE LUMBER		
LINEAR FEET BOARD FEET		
9.00	4.50	

SEE GENERAL NOTES "M" AND "N" ON PAGE 2.

STORAGE PROCEDURES IN 100'-8" L X 50'-0" W RECTANGULAR MAGAZINE



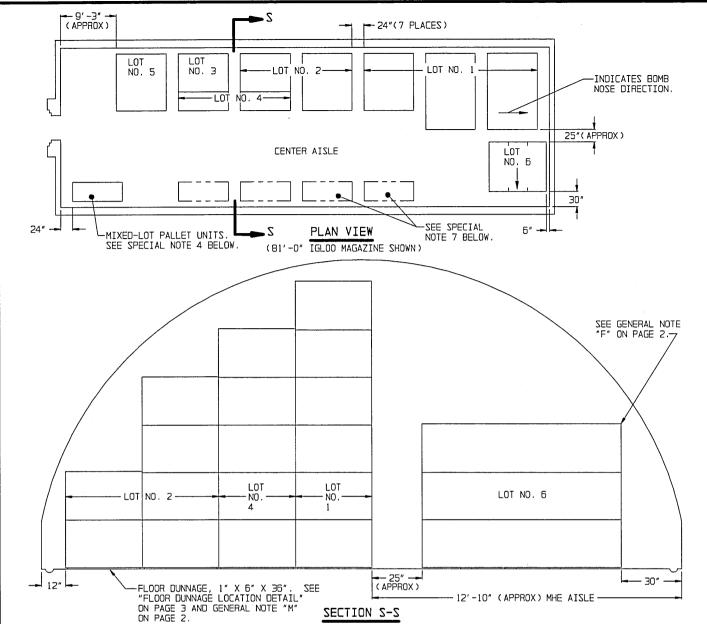
- 1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY, AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION AISLE NOT LESS THAN 16" WIDE MUST BE PROVIDED AT THE NOSE END AND AT THE BASE END OF THE BOMBS.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA OR AS SHOWN BY DOTTED LINES. SINCE THE UNITS TO BE STORED HAVE ONLY 2-WAY ENTRY PALLETS, A CENTER AISLE WILL BE REQUIRED IN THE REAR TO THE EXTENT NECESSARY TO ASSURE ACCESS TO EACH LOT FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2
- 4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) PALLET UNITS OF ANOTHER LOT OR LOTS HAVE TO BE MOVED TO GAIN ACCESS TO THAT LOT.

(CONTINUED AT RIGHT)

(SPECIAL NOTES CONTINUED)

5. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALLS WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.

TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES



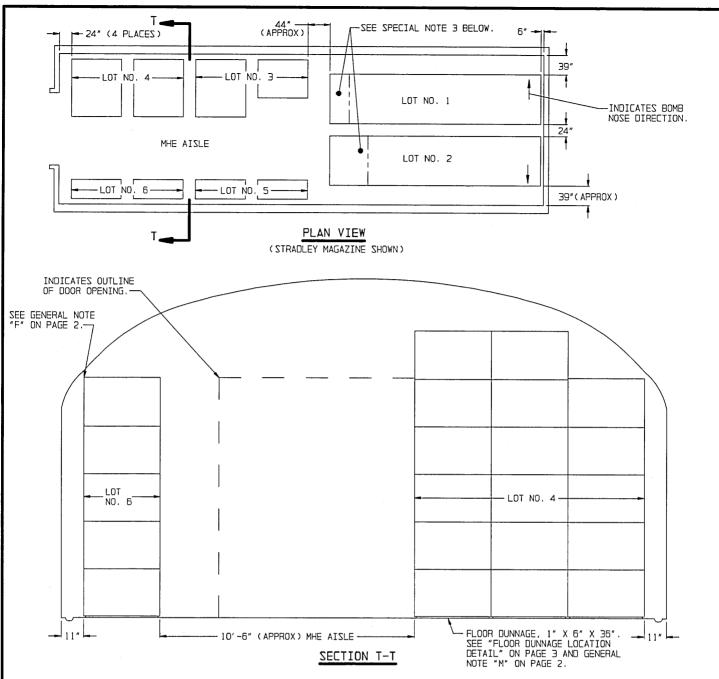
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY, AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION AISLE NOT LESS THAN 16" WIDE MUST BE PROVIDED AT THE NOSE END AND AT THE BASE END OF THE BOMBS.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REDUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT WILL HAVE TWO LOTS PER UNIT. HOWEVER, BOTH BOMBS AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NOT MORE THAN TWELVE (12) PALLET UNITS OF ANOTHER LOT OR LOTS HAVE TO BE MOVED TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS.
- FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.

(CONTINUED AT RIGHT)

(SPECIAL NOTES CONTINUED)

AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA, AS SET FORTH ON THIS PAGE, MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 10'-6" WIDE FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS.

TYPICAL MULTIPLE-LOT STORAGE IN IGLOO AND ARCH TYPE MAGAZINES



PAGE 22

(SPECIAL NOTES CONTINUED)

5. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.

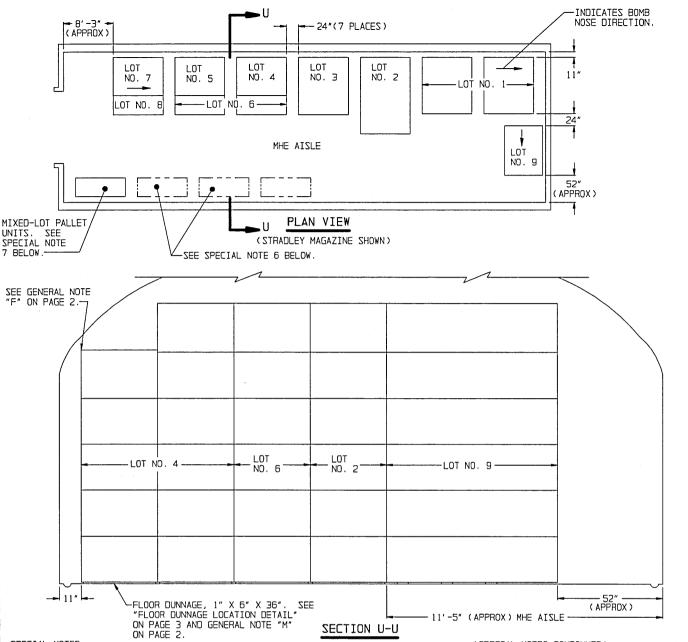
- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY, AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION AISLE NOT LESS THAN 16" WIDE MUST BE PROVIDED AT THE NOSE END AND AT THE BASE END OF THE BOMBS.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA OR AS SHOWN BY DOTTED LINES. SINCE THE UNITS TO BE STORED HAVE ONLY 2-WAY ENTRY PALLETS, A CENTER AISLE WILL BE REOUIRED IN THE REAR AREA TO THE EXTENT NECESSARY TO ASSURE ACCESS TO EACH LOT FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NOT MORE THAN TWELVE (12) PALLET UNITS OF ANOTHER LOT OR LOTS HAVE TO BE MOVED TO GAIN ACCESS TO THAT LOT.

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TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY AND OVAL ARCH MAGAZINES

PROJECT FSA 81-67

DRAWING 19-48-4093

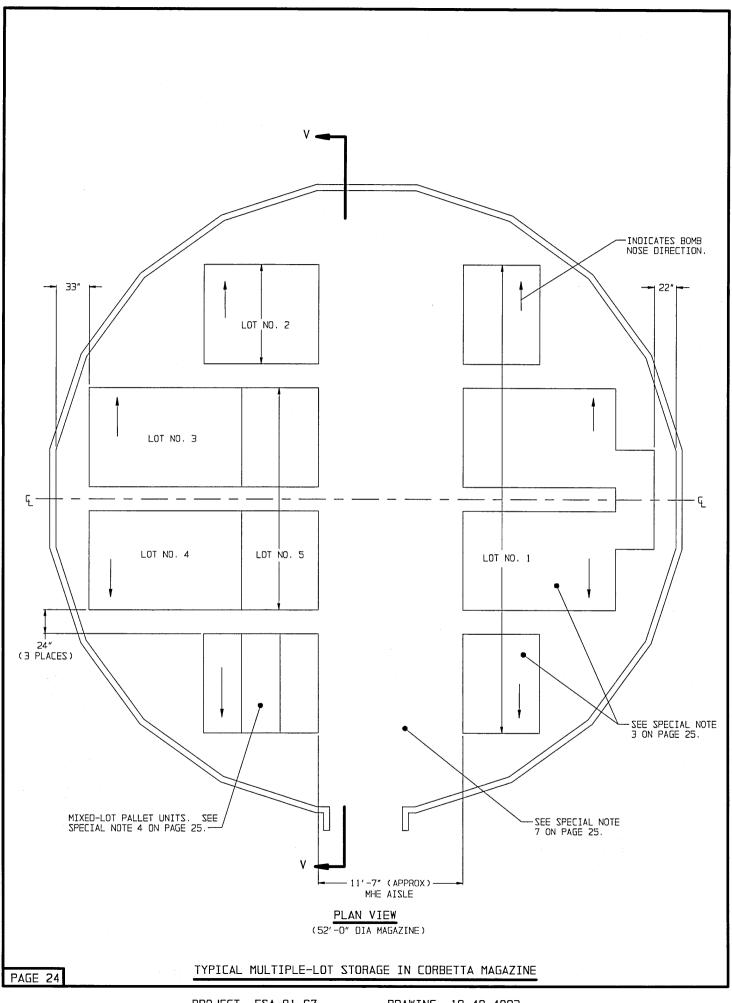


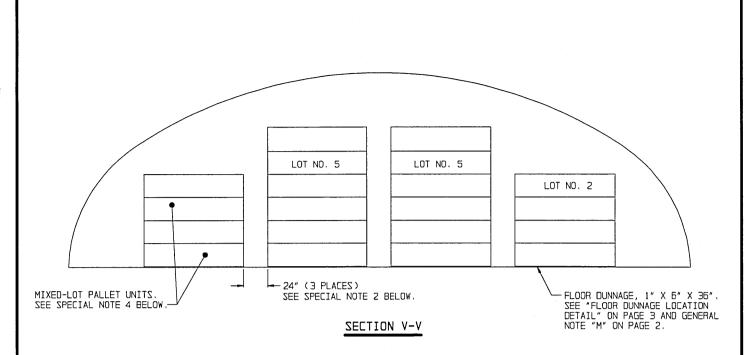
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- AN INSPECTION AISLE NOT LESS THAN 16" WIDE MUST BE PROVIDED AT THE NOSE END AND AT THE BASE END OF THE BOMBS.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NOT MORE THAN TWELVE (12) PALLET UNITS OF ANOTHER LOT OR LOTS HAVE TO BE MOVED TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS.
- 5. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.

- (SPECIAL NOTES CONTINUED)
- AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER ALSE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLELOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 4 WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNITS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. A "CENTER ALSLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 10'-6" WIDE. FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE FORKLIFT TRUCKS,
- 7. A MIXED-LOT PALLET UNIT WILL HAVE TWO LOTS PER UNIT. HOWEVER, BOTH BOMBS AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.

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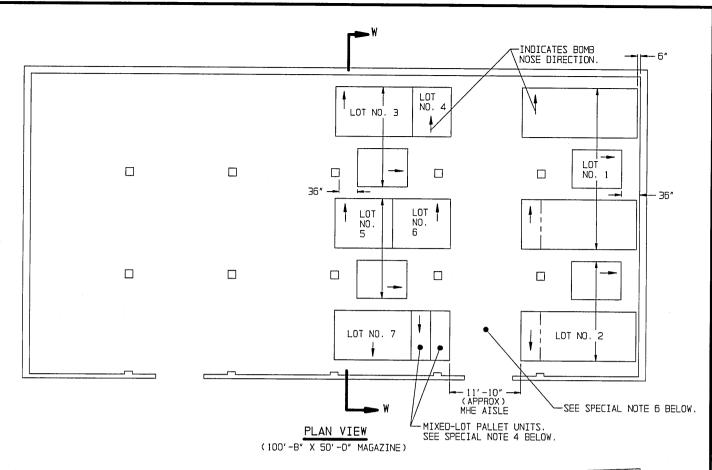
TYPICAL MULTIPLE-LOT STORAGE IN STRADLEY AND OVAL ARCH MAGAZINES

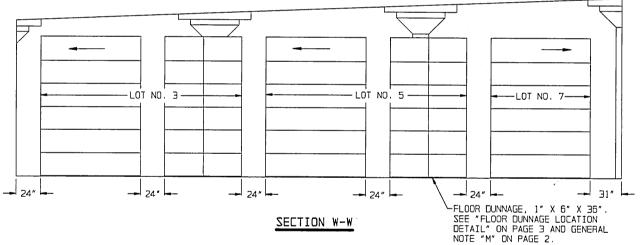




- THE STORAGE PLANS SHOWN ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REDUIRE.
- AN INSPECTION AISLE NOT LESS THAN 16" WIDE MUST BE PROVIDED AT THE NOSE END AND AT THE BASE END OF THE BOMBS.
- 3. GENERALLY, THE LARGEST LOT SHOULD BE STORED ON ONE SIDE OF THE MAGAZINE. HOWEVER, BOTH SIDES MAY BE USED TO STORE. MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN ON THE LEFT SIDE. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- 4. A MIXED-LOT PALLET UNIT WILL HAVE TWO LOTS PER UNIT. HOWEVER, BOTH BOMBS AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
- 5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) PALLET UNITS OF ANOTHER LOT OR LOTS HAVE TO BE MOVED TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS.
- 6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE WALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
- 7. THE MHE AISLE MAY BE USED TO STORE ONE OR MORE STACKS OF ADDITIONAL LOTS OR ADDITIONAL ITEMS THAT ARE FROM A LOT ADJACENT TO THE MHE AISLE. THIS ADDITIONAL STORAGE IS TO BE ARRANGED IN A MANNER SIMILAR TO ARRANGEMENTS DEPICTED ON PAGES 21 AND 23 FOR THE "ADDITIONAL STORAGE LOCATIONS" (SHOWN BY DOTTED LINES). ADEQUATE SPACE FOR MHE OPERATION, AS DESCRIBED ON PAGES 21 AND 23, MUST BE MADE AVAILABLE FOR ADDITIONAL STORAGE. ALSO, COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.

TYPICAL MULTIPLE-LOT STORAGE IN CORBETTA MAGAZINE





- THE STORAGE PLANS AND CONFIGURATIONS SHOWN ARE TYPICAL ONLY. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
- AN INSPECTION AISLE NOT LESS THAN 16" WIDE MUST BE PROVIDED AT THE NOSE END AND AT THE BASE END OF THE BOMBS.
- GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OR ON ONE SIDE OF THE MAGAZINE. HOWEVER, THESE AREAS MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE CENTER AREA OR AS TYPICALLY INDICATED BY DOTTED LINES. EACH ADDITIONAL LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
- A MIXED-LOT PALLET UNIT WILL HAVE TWO LOTS PER UNIT. HOWEVER, BOTH BOMBS AND LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.

(CONTINUED AT RIGHT)

(SPECIAL NOTES CONTINUED)

- EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWENTY-FOUR (24) PALLET UNITS OF ANOTHER LOT OR LOTS HAVE TO BE MOVED TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS.
- THE MHE AISLE MAY BE USED TO STORE ONE OR MORE STACKS OF ADDITIONAL LOTS OR ADDITIONAL ITEMS THAT ARE FROM A LOT ADJACENT TO THE MHE AISLE. THIS ADDITIONAL STORAGE IS TO BE ARRANGED IN A MANNER SIMILAR TO ARRANGEMENTS DEPICTED ON PAGES 21 AND 23 FOR THE "ADDITIONAL STORAGE LOCATIONS" (SHOWN BY DOTTED LINES). ADEQUATE SPACE FOR MHE OPERATION, AS DESCRIBED ON PAGES 21 AND 23, MUST BE MADE AVAILABLE FOR THE ADDITIONAL STORAGE. ALSO, COMPLIANCE WITH ALL OF THE MULL THE PROFESSIONAL AS SET FORTH ON THIS PAGE MUST BE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED.

TYPICAL MULTIPLE-LOT STORAGE IN RECTANGULAR MAGAZINE