





SEE GENERAL NOTE "B" AT RIGHT.

24 BOXES OF 3.5" ROCKETS (3 PER BOX) @ 54 LBS-----	1,296 LBS (APPROX)
DUNNAGE-----	7 LBS
PALLET-----	90 LBS
<b>TOTAL WEIGHT-----</b>	<b>1,393 LBS (APPROX)</b>
<b>CUBE-----</b>	<b>45.7 CU FT (APPROX)</b>

**BILL OF MATERIAL**

PALLET, 42" X 53"-----	1 REQD-----	90 LBS
STEEL STRAPPING, 3/4"-----	87.83' REQD-----	6.27 LBS
SEAL FOR 3/4" STRAPPING-----	6 REQD-----	NIL

**GENERAL NOTES**

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4015-20PA1004. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. THE LOAD STRAPS WILL BE PRE-POSITIONED ON THE PALLET DECK PRIOR TO PLACING BOXES ON THE PALLET. LOAD STRAPS MUST BE TENSIONED AND SEALED PRIOR TO APPLICATION OF HORIZONTAL STRAP.
- D. INSTALL THE HORIZONTAL STRAP TO ENIRCLE THE LAYER OF BOXES ON THE PALLET. HORIZONTAL STRAP MUST BE TENSIONED AND SEALED PRIOR TO APPLICATION OF TIEDOWN STRAPS.
- E. INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE TOP DECK BOARDS OF THE PALLET AND TO BE LOCATED AS SHOWN. TIEDOWN STRAPS WILL NOT BE APPLIED UNTIL THE HORIZONTAL STRAP AND LOAD STRAPS HAVE BEEN TENSIONED AND SEALED.
- F. THE FOLLOWING DARCOM DRAWINGS ARE APPLICABLE FOR OUTLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.  
 CARLOADING-----DRAWING 19-48-4115-5PA1002  
 TRUCKLOADING-----DRAWING 19-48-4117-11PA1003  
 STORAGE-----DRAWING 19-48-4118-1-2-3-4-14-22PA1002
- G. FOR METHOD OF SECURING A STRAP CUTTER TO THE PALLET UNIT, SEE DARCOM DRAWING 19-48-4127-20P1000.
- H. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- J. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING 3.5" ROCKETS WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN) THAN WHAT IS SHOWN ON THE TITLE PAGE, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.
- K. IF THERE IS A NEED TO USE FILLER ASSEMBLIES AND AT LEAST TWO PALLET UNITS ARE BEING CONSTRUCTED, NOT MORE THAN 20 FILLERS WILL BE INSTALLED IN ANY ONE PALLET UNIT. ADDITIONAL FILLERS CAN BE PUT IN A SECOND PALLET UNIT AS REQUIRED WHEN THE QUANTITY OF 20 FILLERS IN THE FIRST REDUCED PALLET UNIT IS INSUFFICIENT TO SATISFY THE TOTAL REDUCTION NEEDED. USING TWO PALLET UNITS TO SATISFY THE PALLETIZATION CRITERIA APPLICABLE TO LESS-THAN-FULL PALLET UNITS IS AN EXCEPTION TO THE BASIC PROCEDURES. HOWEVER, THE EXCEPTION IS NECESSARY FOR THE AMMUNITION PACK COVERED BY THIS APPENDIX, TO MOST EFFECTIVELY GET AN ACCEPTABLE, COMPACT AND SOUND PALLET UNIT.

