

STORAGE IN 81'-0", 60'-8", AND
 40'-4" L X 26'-6" W X 12'-9" H
 IGLOO MAGAZINES OF PROPELLANTS
 AND COMPLETE ROUNDS PACKED
 IN METAL CONTAINERS, AND BULK
 POWDER, TNT, ETC. PACKED IN WOOD,
 FIBER, OR METAL CONTAINERS

REVISIONS				DRAFTSMAN 638 dh	PROBLEM 12HA/WRF	DATE 01/1/82
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DO NOT SCALE

PROJECT FSA 8/1-59

GENERAL NOTES

(GENERAL NOTES CONTINUED)

- A. THIS DOCUMENT HAS BEEN PREPARED AND ISSUED IN ACCORDANCE WITH AR 740-1, AND AUGMENTS TM 743-200-1 (CHAPTER 5).
- B. THE STORAGE PROCEDURES DEPICTED WITHIN THIS DOCUMENT ARE APPLICABLE FOR STORAGE OF PROPELLANTS, COMPLETE ROUNDS, BULK POWDER, ETC., IN 81'-0", 60'-8", AND 40'-4" LONG BY 26'-6" WIDE BY 12'-9" HIGH IGLOO MAGAZINES.
- C. THE STORAGE PROCEDURES DEPICTED HEREIN MAY ALSO BE UTILIZED TO STORE EXPLOSIVES IN CONTAINERS IN OTHER TYPES OF APPROVED MAGAZINES. MINOR ADJUSTMENTS MAY BE MADE TO FACILITATE STORAGE IN OTHER TYPES OF MAGAZINES, HOWEVER, THE BASIC PRINCIPLES AS DEPICTED HEREIN WILL BE COMPLIED WITH.
- D. WHEN USING BATTERY POWERED MHE IN IGLOO MAGAZINES CONTAINING BULK PROPELLANT POWDER, THE MHE SHOULD BE TYPE EX RATED AND APPROPRIATELY LABELED FOR USE IN CLASS I, GROUP D HAZARDOUS LOCATIONS. IF BATTERY POWERED MHE OTHER THAN TYPE EX RATED IS TO BE USED, THE FOLLOWING CRITERIA WILL APPLY:
- (1) VAPOR CONCENTRATION TESTS SHALL BE MADE IN REMOTE SECTIONS OF THE MAGAZINE BY COMPETENT PERSONNEL. TESTS SHOULD BE MADE AS SOON AS THE MAGAZINE DOOR IS OPENED AND AT INTERVALS NOT TO EXCEED ONE (1) HOUR.
 - (2) IN ORDER TO AFFORD MAXIMUM ASSURANCE OF FREEDOM OF ANY CONCENTRATION OF CONTAMINATED VAPOR, A CONSISTENT ZERO (0) PERCENT READING IS REQUIRED.
 - (3) AN "EXPLOSI-METER", MODEL 2, MINE SAFETY APPLIANCE COMPANY, PITTSBURGH, PENNSYLVANIA, (OR EQUAL) SHALL BE USED IN CONDUCTING THE REQUIRED TESTS.
 - (4) BATTERY POWERED MHE MUST CONFORM STRICTLY TO THE REQUIREMENTS CITED IN DARCOM-R 385-100 CHAPTER 24.
- E. **NOTICE:** EXPLOSIVES MAY BE STORED IN MAGAZINES TO 500,000 POUNDS PROVIDING COMPLIANCE WITH DARCOM-R 385-100 CHAPTER 17 IS MAINTAINED. THE ALLOWABLE "EXPLOSIVE LIMIT" ESTABLISHED FOR A MAGAZINE IS NOT TO BE EXCEEDED.
- F. STORED BOXES AND/OR UNITS MUST NOT CONTACT THE WALLS OF A MAGAZINE. TO PROVIDE FOR THIS MANDATORY CLEARANCE REQUIREMENT, BOXES AND/OR UNITS MAY BE ELIMINATED FROM A DEPICTED STORAGE PATTERN AS NECESSARY.
- G. AISLE DIMENSIONS SHOWN MAY BE ADJUSTED TO SUIT LOCAL CONDITIONS AND/OR AVAILABLE MATERIAL HANDLING EQUIPMENT.
- H. THE MAXIMUM FLOOR LOAD FOR A MAGAZINE AS PRESCRIBED BY LOCAL STANDARDS WILL NOT BE EXCEEDED.
- J. THE PROCEDURES WITHIN THIS DRAWING DEPICT STORAGE OF ONLY ONE LOT PER MAGAZINE. STORAGE OF MULTIPLE LOTS OR STORAGE OF COMPATIBLE ITEMS WITH DIFFERENT NATIONAL STOCK NUMBERS IN THE SAME MAGAZINE WILL REQUIRE CAREFUL PLANNING SO AS TO INSURE ACCESSIBILITY TO ANY LOT OR ITEM FOR INSPECTION/INVENTORY OR FOR REMOVAL. REFER TO PAGES 51 AND 52 FOR TYPICAL MULTIPLE LOT STORAGE PROCEDURES FOR PALLETIZED UNITS.
- K. WHEN STORING UNPALLETIZED CONTAINERS/BOXES AND THE ITEMS CONTAIN MORE THAN ONE LOT, THE LOTS WILL BE SEPARATED BY A 3" MINIMUM SPACE AND EACH LOT MUST BE ACCESSIBLE FROM AN AISLE TO PERMIT REMOVAL OF A LOT WITHOUT HANDLING OR RELOCATING ITEMS OF ANOTHER LOT. THE SPACING AND ACCESSIBILITY CRITERIA ALSO APPLY TO COMPATIBLE ITEMS WITH DIFFERENT NATIONAL STOCK NUMBERS BEING HAND STACKED IN THE SAME MAGAZINE.
- L. STACK-STABILIZING DUNNAGE IN THE FORM OF "SHIMS" PROBABLY WILL BE REQUIRED, TO ACHIEVE SOUND AND ACCEPTABLE STABLE STACKS. SHIM MATERIAL OF VARYING THICKNESSES WILL BE USED AS REQUIRED TO GAIN LEVEL OR NEARLY LEVEL STACKS AND SOLID BEARING WITHIN A STACK FROM THE FLOOR OF A MAGAZINE TO THE TOP OF THE STACK.
- M. A STACK IS IDENTIFIED AS THE CONTAINERS/BOXES IN A GROUP WHICH IS ONE LONG, FULL HEIGHT, AND EXTENDING ACROSS THE ENTIRE WIDTH OF THE MAGAZINE. A DOUBLE STACK IS TWO SINGLE STACKS HAVING SOME DUNNAGE WHICH IS COMMON TO BOTH STACKS.
- N. THE HEIGHT OF THE PACKAGE GUARD ON SOME FORKLIFT TRUCKS MAY NOT PERMIT PLACEMENT OF SOME TOP LAYER UNITS IN THE STACKS SHOWN IN THE PALLETIZED-STORAGE VIEWS HEREIN, UNLESS TWO UPPER PALLET UNITS ARE HANDLED AS ONE LIFT OR THE PACKAGE GUARD IS REMOVED (TINE CARRIAGE WILL IN MOST INSTANCES PROVIDE ADEQUATE PACKAGE GUARD PROTECTION). ONLY A FORKLIFT OF ADEQUATE CAPACITY WILL BE USED WHEN LIFTING TWO PALLET UNITS AS ONE LIFT.
- O. ANY "LIGHT" PALLET UNIT THAT DOES NOT CONTAIN A FULL QUANTITY WILL NOT BE BURIED IN STORAGE. IT MUST BE POSITIONED ADJACENT TO AN AISLE, PREFERABLY IN FRONT OF THE LOT OR ON TOP OF THE LAST STACK ADJACENT TO OR NEAREST THE MHE AISLE.
- P. IF AVAILABLE MHE PERMITS, ADDITIONAL PALLET UNITS MAY BE STORED WITHIN THE MHE AREAS AND/OR OTHER AVAILABLE AREAS OF A MAGAZINE. THE ARROWS WHICH ARE ON SOME OF THE PLAN VIEWS HEREIN INDICATE THE DIRECTION OF STORAGE OF PALLET UNITS FROM THE WALL TOWARD THE MHE AISLE OR THE DOOR OPENING.
- Q. PROPELLANTS, COMPLETE ROUNDS, BULK POWDER, ETC., PRESENTLY STORED IN ACCORDANCE WITH A PRIOR APPROVED DRAWING NEED NOT BE RE-STORED SOLELY TO CONFORM TO THE PROCEDURES SPECIFIED IN THIS DOCUMENT.
- R. A STORAGE METHOD FOR PALLETIZED BOX/DRUM-PACKED BULK EXPLOSIVES ON PALLETS EQUIPPED WITH PALLET RACKS IS DELINEATED ON PAGES 48 THRU 50, AND 62 THRU 65. THIS METHOD CAN ALSO BE USED FOR STORING OTHER COMMODITIES AS IDENTIFIED IN THIS DRAWING. GENERALLY, WHEN COMPARED TO A "HAND-STACKED" STORAGE METHOD, THE STORAGE METHOD SHOWN ON PAGES 48 THRU 50, AND 62 THRU 65, WILL REQUIRE ABOUT 20 PERCENT MORE SPACE TO STORE THE SAME QUANTITY OF PACKAGES.
- S. UNLESS OTHERWISE SPECIFIED, DUNNAGE LUMBER THROUGHOUT THIS PROCEDURAL DRAWING IS OF NOMINAL SIZE. FOR EXAMPLE, 1" X 4" MATERIAL IS ACTUALLY 3/4" THICK BY 3-1/2" WIDE AND 2" X 4" MATERIAL IS ACTUALLY 1-1/2" THICK BY 3-1/2" WIDE.
- T. **NOTICE:** A STAGGERED NAILING PATTERN WILL BE USED WHEREVER POSSIBLE WHEN NAILS ARE DRIVEN INTO JOINTS OF DUNNAGE ASSEMBLIES. ALSO A STAGGERED NAILING PATTERN WILL BE USED WHEN LAMINATING DUNNAGE. ADDITIONALLY, THE NAILING PATTERN FOR AN UPPER PIECE OF LAMINATED DUNNAGE WILL BE ADJUSTED AS REQUIRED SO THAT A NAIL FOR THAT PIECE WILL NOT BE DRIVEN THROUGH ONTO OR RIGHT BESIDE A NAIL IN A LOWER PIECE.
- U. NAILING THROUGH ANY PORTION OF THE STORED BOXES AND/OR UNITS IS PROHIBITED.
- V. WHEN ANY STRAP IS SEALED AT AN END-OVER-END LAP JOINT, USE ONE (1) SEAL WITH TWO (2) PAIR OF CRIMPS TO SEAL THE JOINT.
- W. CONVERSION TO METRIC EQUIVALENTS: DIMENSIONS WITHIN THIS DOCUMENT ARE EXPRESSED IN INCHES, AND WEIGHTS ARE EXPRESSED IN POUNDS. WHEN NECESSARY, THE METRIC EQUIVALENTS MAY BE COMPUTED ON THE BASIS OF ONE INCH EQUALS 25.4MM, AND ONE POUND EQUALS 0.454KG.

REVISIONS

REVISION NO. 1, DATED DECEMBER 1985, CONSISTS OF:

1. CHANGING THE TITLE BLOCK FROM U.S. ARMY DARCOM DRAWING TO U.S. ARMY AMC DRAWING.
2. ADDING PROCEDURES ON PAGE 41 FOR COMPLETE ROUNDS IN PA98 AND PA104 CONTAINERS.
3. CHANGING FLOOR DUNNAGE AND INTERMEDIATE DUNNAGE ON PAGES 42 THRU 45 AND PAGE 53 TO BE LONGITUDINAL.
4. ADDING SPECIAL PROCEDURES ON PAGES 80 THRU 85 FOR STORAGE OF FIBERBOARD BOXES AND FIBERBOARD DRUMS IN GEOGRAPHICAL AREAS WHERE THE HUMIDITY IS HIGH.
5. ADDING ALTERNATIVE PROCEDURES ON PAGE 89 FOR STORAGE OF POWDER, PROPELLANT, PACKED IN STEEL BOX, M2 AND MKVII.

REVISION NO. 2, DATED APRIL 1989, CONSISTS OF:

1. REMOVING PALLETIZED TNT FROM PAGES 46 AND 47, AND REPLACING WITH UNPALLETIZED SMALL LOT PROCEDURES.
2. UPDATING SPECIAL NOTES.

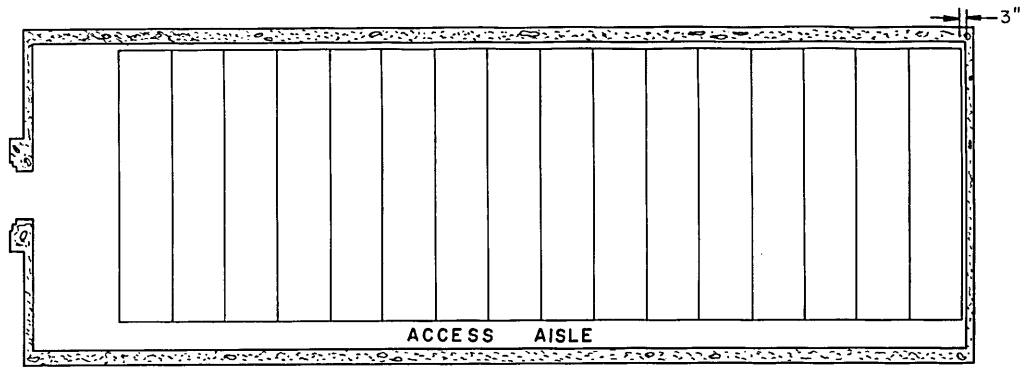
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MATERIAL SPECIFICATIONS

- LUMBER----- : SEE TM 743-200-1, DUNNAGE LUMBER, FED SPEC MM-L-751.
- NAILS----- : COMMON, FED SPEC FF-N-105.
- STRAPPING, STEEL----- : CLASS I, TYPE I OR IV, HEAVY DUTY, FINISH B (GRADE 2), FED SPEC QQ-5-781.
- SEAL STRAP----- : TYPE D, STYLE I, II OR IV, CLASS H, FINISH B (GRADE 2), FED SPEC QQ-5-781.

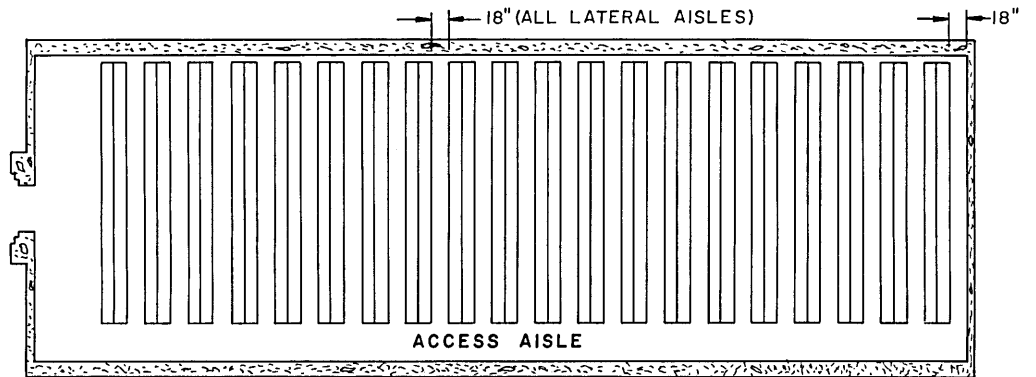
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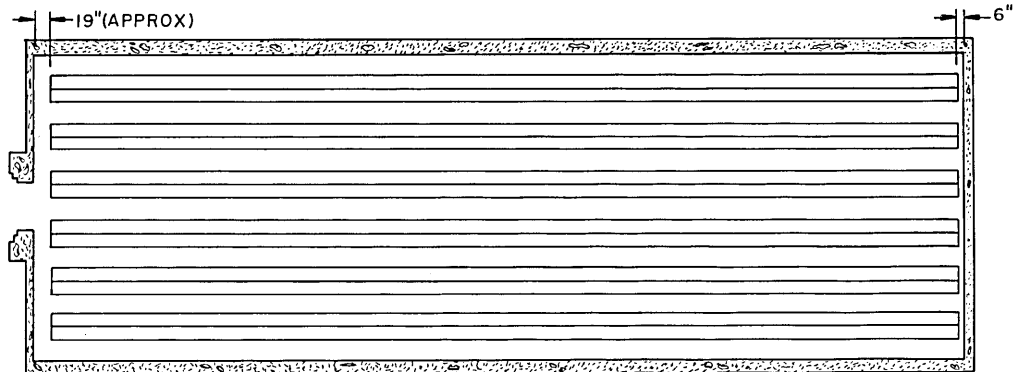
TYPICAL PLAN VIEW A

FOR USE WITH STORAGE METHODS SHOWN ON PAGES 5 THRU 40 AND PAGE 67. 81' IGLOO SHOWN. QUANTITY OF STACKS SHOWN ABOVE IS TYPICAL.



TYPICAL PLAN VIEW B

FOR USE WITH STORAGE METHODS SHOWN ON PAGES 68 THRU 71 AND 74 THRU 77. 81' IGLOO SHOWN. QUANTITY OF STACKS SHOWN ABOVE IS TYPICAL.



TYPICAL PLAN VIEW C

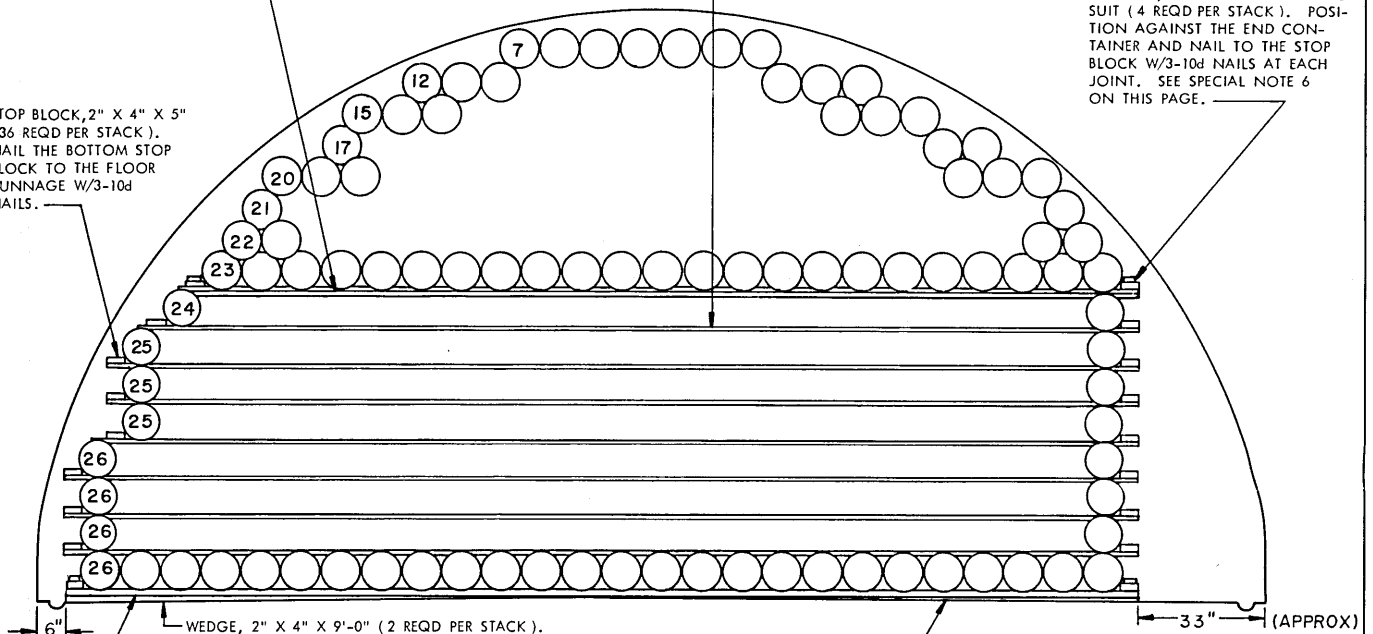
FOR USE WITH STORAGE METHOD SHOWN ON PAGE 61. 81' IGLOO SHOWN. QUANTITY OF ROWS SHOWN ABOVE IS ACCURATE.

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH TO SUIT (DOUBLED) (2 REQD PER STACK). NAIL THE FIRST PIECE TO THE STOP BLOCK W/3-6d NAILS AT EACH END. LAMINATE THE SECOND PIECE TO THE FIRST W/1-6d NAIL EVERY 12" AND CLINCH. SEE "SPLICE DETAIL" ON PAGE 86.

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH TO SUIT (14 REQD PER STACK). NAIL TO THE STOP BLOCK W/3-6d NAILS AT EACH END. SEE "SPLICE DETAIL" ON PAGE 86.

TIE PIECE, 2" X 4" BY LENGTH TO SUIT (4 REQD PER STACK). POSITION AGAINST THE END CONTAINER AND NAIL TO THE STOP BLOCK W/3-10d NAILS AT EACH JOINT. SEE SPECIAL NOTE 6 ON THIS PAGE.

STOP BLOCK, 2" X 4" X 5" (36 REQD PER STACK). NAIL THE BOTTOM STOP BLOCK TO THE FLOOR DUNNAGE W/3-10d NAILS.



FLOOR DUNNAGE, 2" X 4" BY LENGTH TO SUIT (2 REQD PER STACK). SEE "SPLICE DETAIL" ON PAGE 86.

WEDGE, 2" X 4" X 9'-0" (2 REQD PER STACK). SEE "WEDGE DETAIL A" ON PAGE 86.

STACK ELEVATION

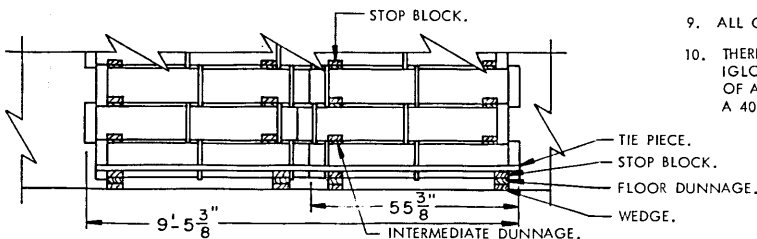
340 CONTAINERS PER STACK.
5,440 CONTAINERS PER 81'-0" MAGAZINE
4,080 CONTAINERS PER 60'-8" MAGAZINE
2,040 CONTAINERS PER 40'-4" MAGAZINE

WEDGE, 2" X 4" X 6'-0" (2 REQD PER STACK). SEE "WEDGE DETAIL A" ON PAGE 86.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	402	134
2" X 4"	80	54
NAILS	NO. REQD	POUNDS
6d (2")	140	1
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE M10A4 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL M10 SERIES CONTAINERS.
CONTAINER DIMENSIONS --- 55-3/8" LONG BY 10-15/32" DIAMETER.
- WHEN STORING THE M10A2 CONTAINER IT MAY BE NECESSARY TO ELIMINATE ONE (1) CONTAINER FROM EACH LAYER DUE TO SLIGHTLY LARGER DIAMETER OF THE CONTAINER.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY SEE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- NOTE: THE "TIE PIECE" EQUALS THE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND TOP LAYER ONLY.
- NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- THE INTERMEDIATE DUNNAGE POSITIONED IMMEDIATELY UNDER THE NESTED CONTAINERS AT THE TOP OF THE STACK WILL BE OF DOUBLE THICKNESS 1" X 4" MATERIAL.
- ALL CONTAINERS POSITIONED ABOVE LAYER NINE (9) ARE NESTED.
- THERE WILL BE APPROXIMATELY 61" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 43" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 11'-7" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.



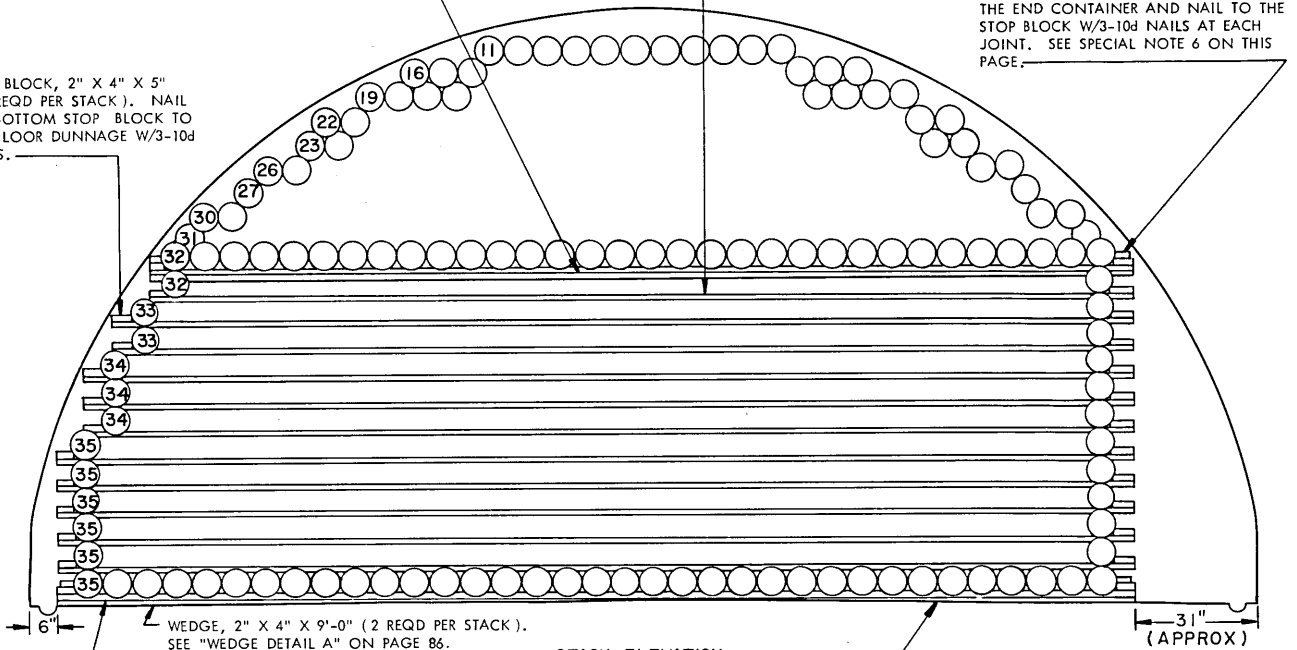
PARTIAL END VIEW OF DOUBLE STACK

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH TO SUIT (DOUBLED) (2 REQD PER STACK). NAIL THE FIRST PIECE TO THE STOP BLOCK W/3-6d NAILS AT EACH END. LAMINATE THE SECOND PIECE TO THE FIRST W/1-6d NAIL EVERY 12" AND CLINCH. SEE "SPLICE DETAIL" ON PAGE 86.

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH TO SUIT (22 REQD PER STACK). NAIL TO THE STOP BLOCK W/3-6d NAILS AT EACH END. SEE "SPLICE DETAIL" ON PAGE 86.

TIE PIECE, 2" X 4" BY LENGTH TO SUIT (4 REQD PER STACK). POSITION AGAINST THE END CONTAINER AND NAIL TO THE STOP BLOCK W/3-10d NAILS AT EACH JOINT. SEE SPECIAL NOTE 6 ON THIS PAGE.

STOP BLOCK, 2" X 4" X 5" (52 REQD PER STACK). NAIL THE BOTTOM STOP BLOCK TO THE FLOOR DUNNAGE W/3-10d NAILS.



FLOOR DUNNAGE, 2" X 4" BY LENGTH TO SUIT (2 REQD PER STACK). SEE "SPLICE DETAIL" ON PAGE 86.

WEDGE, 2" X 4" X 9'-0" (2 REQD PER STACK). SEE "WEDGE DETAIL A" ON PAGE 86.

WEDGE, 2" X 4" X 6'-0" (2 REQD PER STACK). SEE "WEDGE DETAIL A" ON PAGE 86.

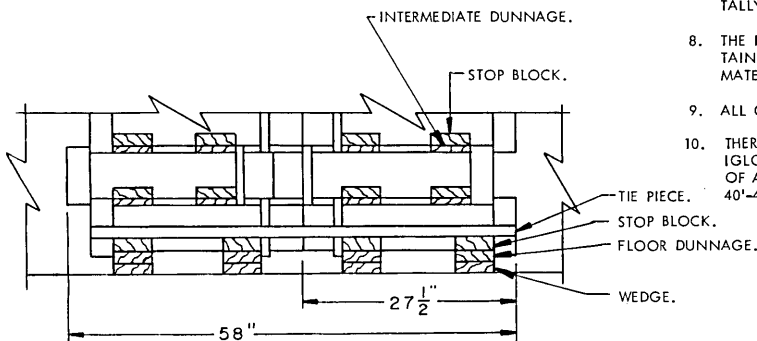
STACK ELEVATION

647 CONTAINERS PER STACK.
19,410 CONTAINERS PER 81'-0" MAGAZINE
14,234 CONTAINERS PER 60'-8" MAGAZINE
9,058 CONTAINERS PER 40'-4" MAGAZINE

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	589	197
2" X 4"	78	52
NAILS	NO. REQD	POUNDS
6d (2")	190	1-1/4
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE M13A2 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL M13 SERIES CONTAINERS.
CONTAINER DIMENSIONS --- 27-1/2" LONG BY 7-25/32" DIAMETER.
- WHEN STORING THE M13A1 CONTAINER IT MAY BE NECESSARY TO ELIMINATE SOME CONTAINERS FROM EACH LAYER DUE TO SLIGHTLY LARGER DIAMETER OF THE CONTAINER.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- NOTE: THE "TIE PIECE" EQUALS THE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND TOP LAYER ONLY.
- NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- THE INTERMEDIATE DUNNAGE POSITIONED IMMEDIATELY UNDER THE NESTED CONTAINERS AT THE TOP OF THE STACK WILL BE OF DOUBLE THICKNESS 1" X 4" MATERIAL.
- ALL CONTAINERS POSITIONED ABOVE LAYER THIRTEEN (13) ARE NESTED.
- THERE WILL BE APPROXIMATELY 8'-2" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE, THERE WILL BE APPROXIMATELY 7'-2" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 6'-2" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.



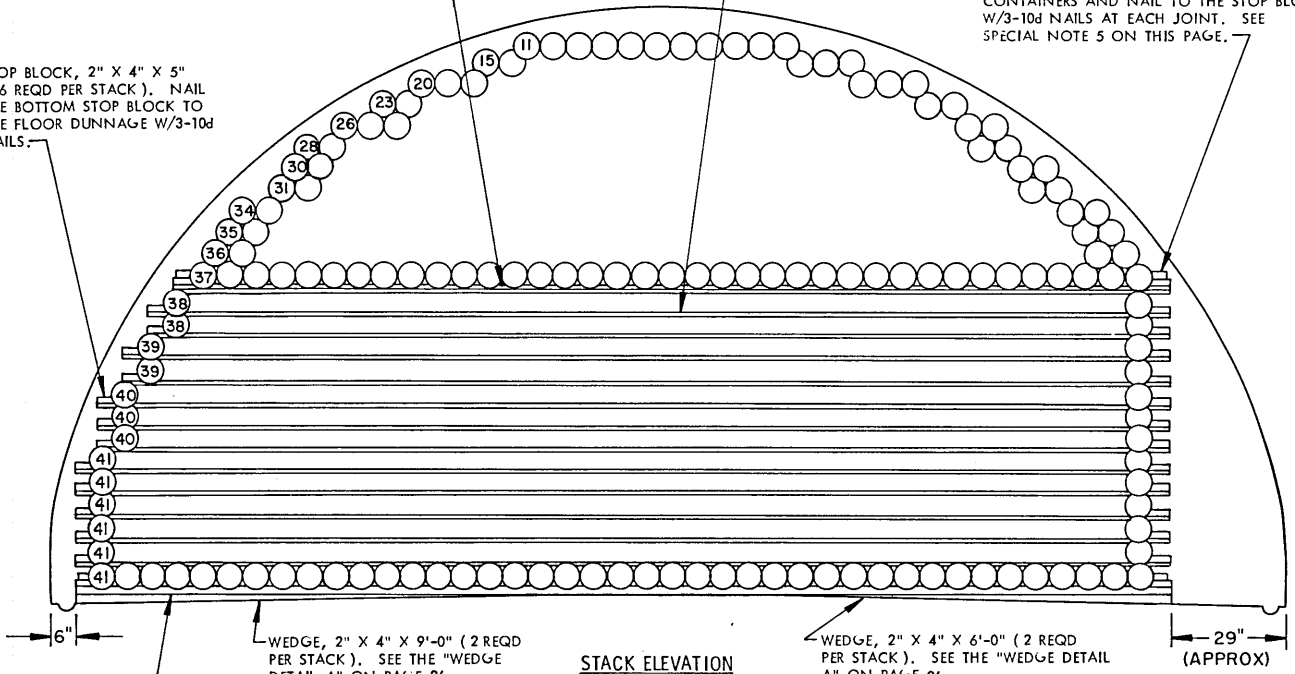
PARTIAL END VIEW OF DOUBLE STACK

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH TO SUIT (DOUBLED) (2 REQD PER STACK). NAIL THE FIRST PIECE TO THE STOP BLOCK W/3-6d NAILS AT EACH END. LAMINATE THE SECOND PIECE TO THE FIRST W/1-6d NAIL EVERY 12" AND CLINCH. SEE THE "SPLICE DETAIL" ON PAGE 86.

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH TO SUIT (24 REQD PER STACK). NAIL TO THE STOP BLOCKS W/3-6d NAILS AT EACH END. SEE THE "SPLICE DETAIL" ON PAGE 86.

TIE PIECE, 2" X 4" X 6'-3-1/2" (4 REQD PER STACK). POSITION AGAINST THE END CONTAINERS AND NAIL TO THE STOP BLOCKS W/3-10d NAILS AT EACH JOINT. SEE SPECIAL NOTE 5 ON THIS PAGE.

STOP BLOCK, 2" X 4" X 5" (56 REQD PER STACK). NAIL THE BOTTOM STOP BLOCK TO THE FLOOR DUNNAGE W/3-10d NAILS.



FLOOR DUNNAGE, 2" X 4" BY LENGTH TO SUIT (2 REQD PER STACK). SEE THE "SPLICE DETAIL" ON PAGE 86.

WEDGE, 2" X 4" X 9'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.

WEDGE, 2" X 4" X 6'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.

STACK ELEVATION

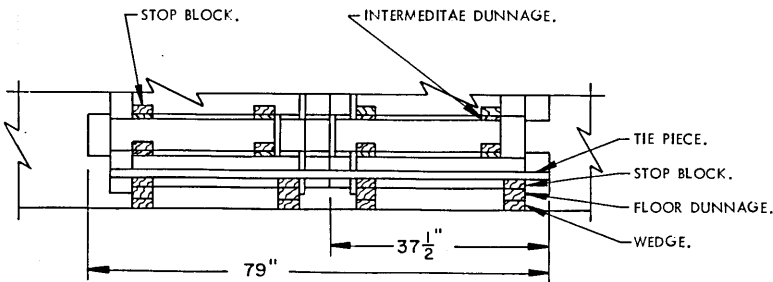
846 CONTAINERS PER STACK.
 18,612 CONTAINERS PER 81'-0" MAGAZINE
 13,536 CONTAINERS PER 60'-8" MAGAZINE
 8,460 CONTAINERS PER 40'-4" MAGAZINE

SPECIAL NOTES:

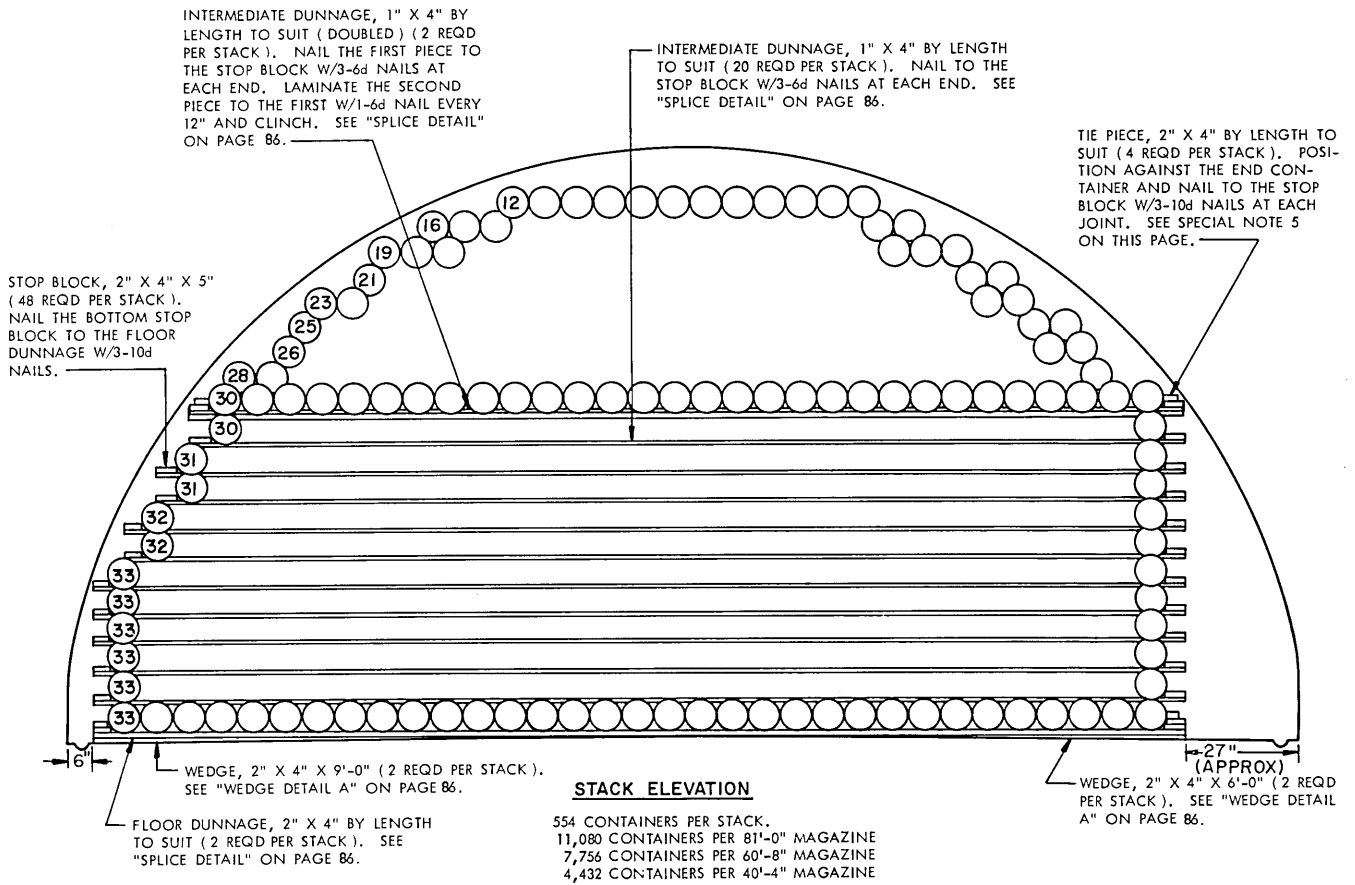
1. STORAGE AS SHOWN IS FOR THE M14 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL M14 SERIES CONTAINERS.
 CONTAINER DIMENSIONS --- 37-1/2" LONG BY 6-11/16" DIAMETER.
2. THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
3. SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
4. STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
5. **NOTE:** THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND TOP LAYER OF DUNNAGE.
6. **NOTE:** JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
7. THE INTERMEDIATE DUNNAGE POSITIONED IMMEDIATELY UNDER THE NESTED CONTAINERS AT THE TOP OF THE STACK WILL BE OF DOUBLE THICKNESS 1" X 4" MATERIAL.
8. ALL CONTAINERS POSITIONED ABOVE LAYER FOURTEEN (14) ARE NESTED.
9. THERE WILL BE APPROXIMATELY 8'-2" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 7'-8" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 7'-1" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)

LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	668	223
2" X 4"	87	58
NAILS		
	NO. REQD	POUNDS
6d (2")	198	1-1/4
10d (3")	36	3/4
WEDGES PER STACK		
	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



PARTIAL END VIEW OF DOUBLE STACK



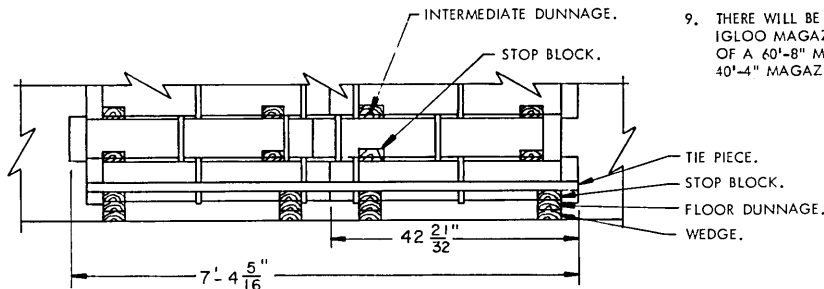
STACK ELEVATION

554 CONTAINERS PER STACK.
 11,080 CONTAINERS PER 81'-0" MAGAZINE
 7,756 CONTAINERS PER 60'-8" MAGAZINE
 4,432 CONTAINERS PER 40'-4" MAGAZINE

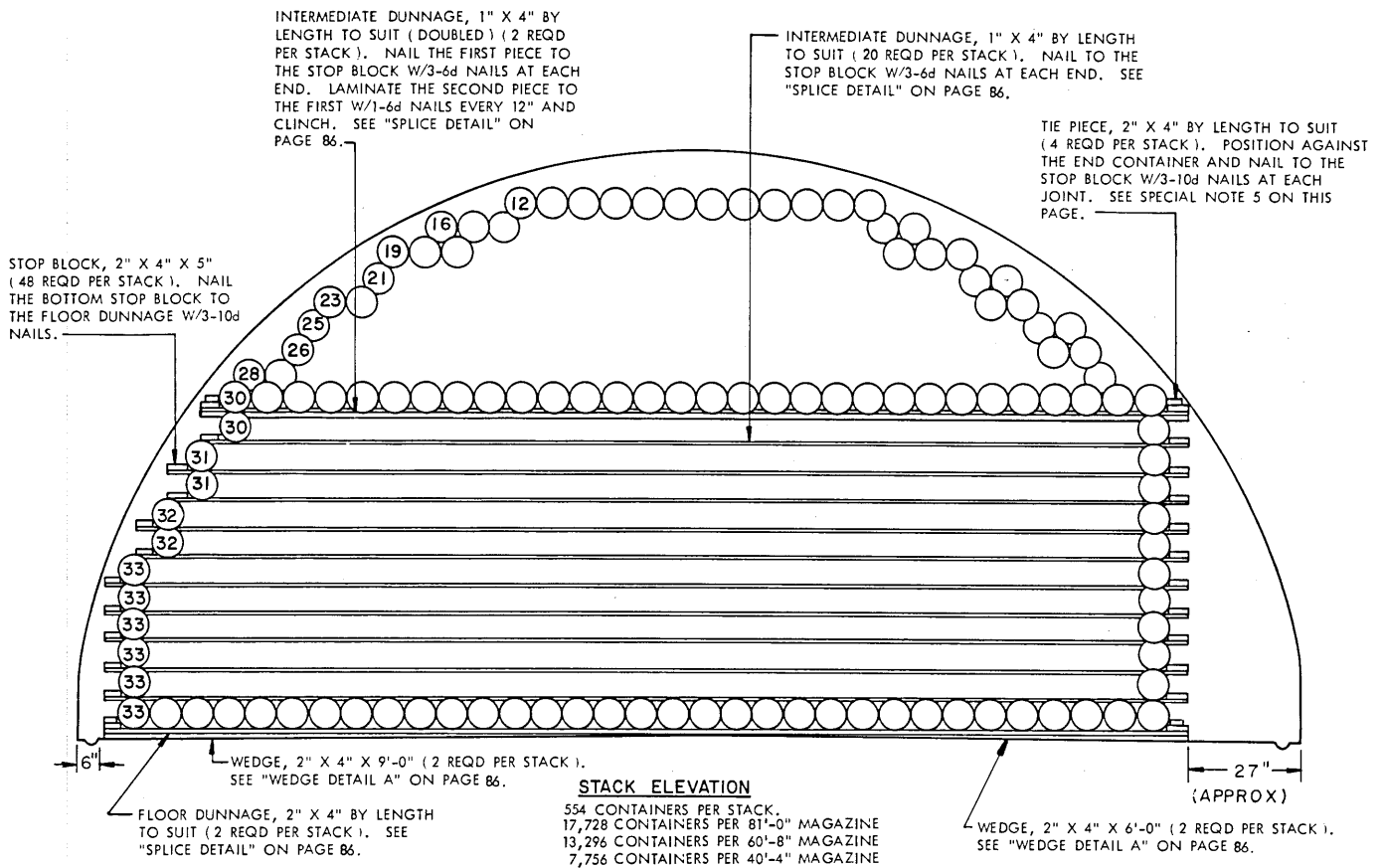
BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	549	181
2" X 4"	82	55
NAILS	NO. REQD	POUNDS
6d (2")	176	1-1/4
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE M16A3 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL M16 SERIES CONTAINERS.
 CONTAINER DIMENSIONS --- 42-21/32" LONG BY 8-13/32" DIAMETER.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- NOTE:** THE "TIE PIECE" EQUALS THE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND TOP LAYER ONLY.
- NOTE:** JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- THE INTERMEDIATE DUNNAGE POSITIONED IMMEDIATELY UNDER THE NESTED CONTAINERS AT THE TOP OF THE STACK WILL BE OF DOUBLE THICKNESS 1" X 4" MATERIAL.
- ALL CONTAINERS POSITIONED ABOVE LAYER TWELVE (12) ARE NESTED.
- THERE WILL BE APPROXIMATELY 7'-1" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 8'-9" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 10'-6" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.



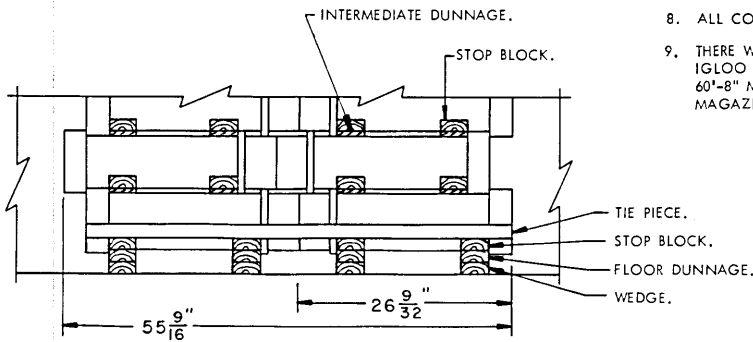
PARTIAL END VIEW OF DOUBLE STACK



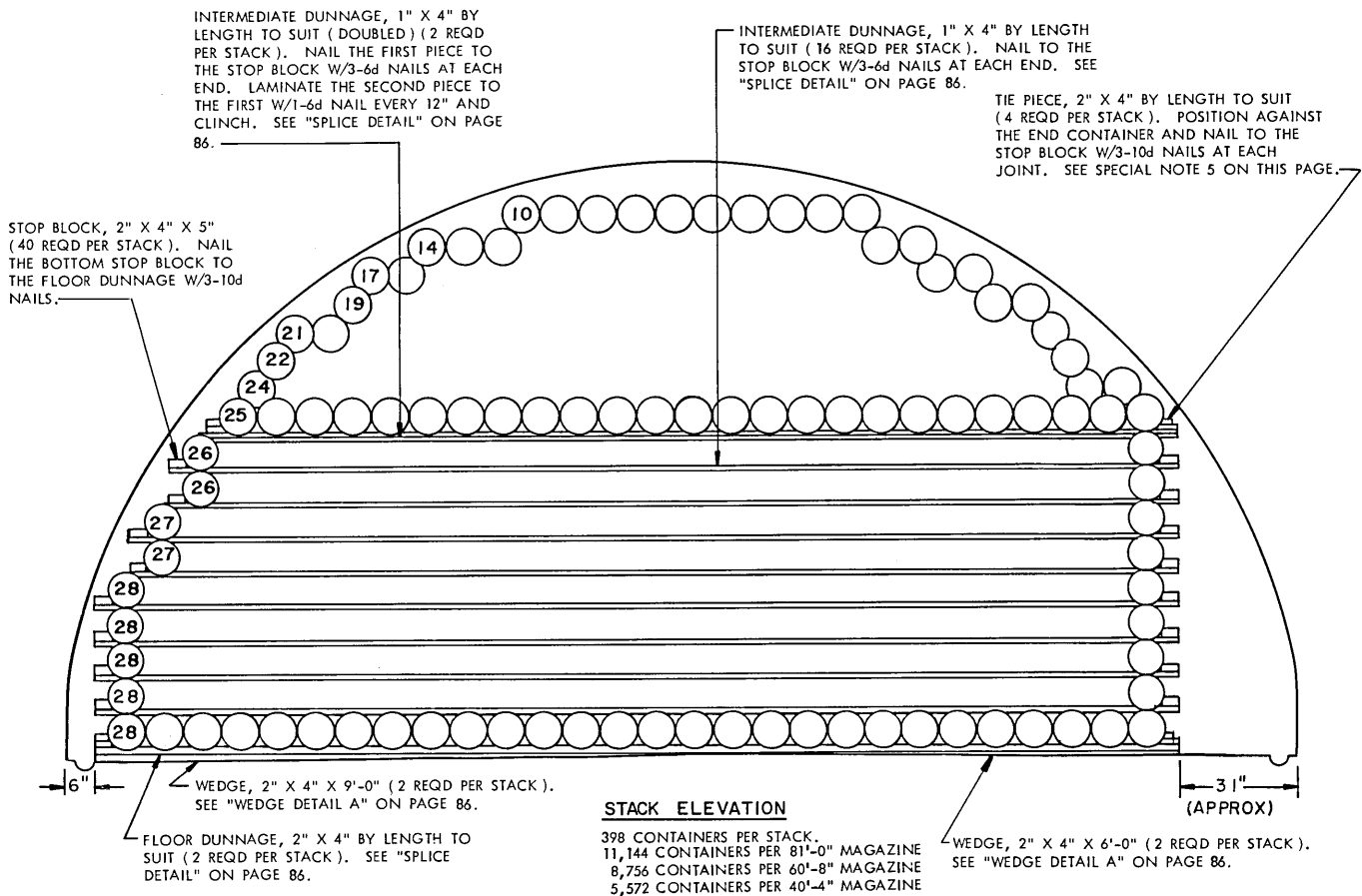
BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	549	181
2" X 4"	77	52
NAILS	NO. REQD	POUNDS
6d (2")	176	1-1/4
10d (3")	36	3/4
WEDGE PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE M18A2 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL M18 SERIES CONTAINERS.
 CONTAINER DIMENSIONS --- 26-9/32" LONG BY 8-13/32" DIAMETER.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- NOTE:** THE "TIE PIECE" EQUALS THE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND TOP LAYER ONLY.
- NOTE:** JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- THE INTERMEDIATE DUNNAGE POSITIONED IMMEDIATELY UNDER THE NESTED CONTAINERS AT THE TOP OF THE STACK WILL BE OF DOUBLE THICKNESS 1" X 4" MATERIAL.
- ALL CONTAINERS POSITIONED ABOVE LAYER TWELVE (12) ARE NESTED.
- THERE WILL BE APPROXIMATELY 6'-6" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 56" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 7'-6" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.



PARTIAL END VIEW OF DOUBLE STACK



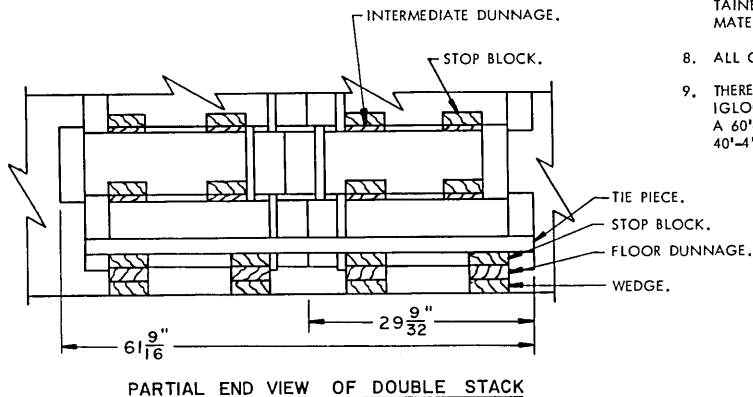
STACK ELEVATION

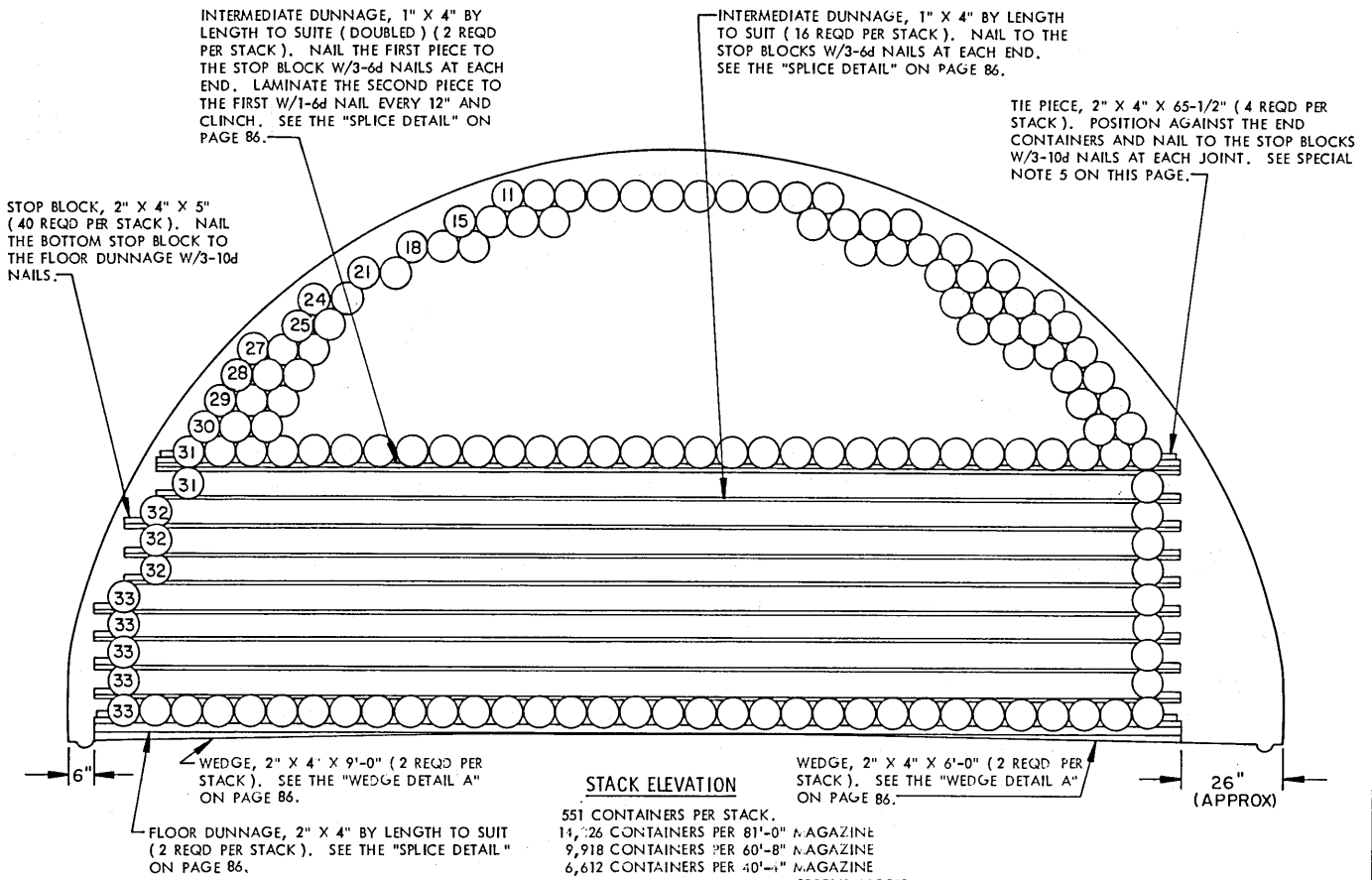
398 CONTAINERS PER STACK.
 11,144 CONTAINERS PER 81'-0" MAGAZINE
 8,756 CONTAINERS PER 60'-8" MAGAZINE
 5,572 CONTAINERS PER 40'-4" MAGAZINE

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	451	151
2" X 4"	74	50
NAILS	NO. REQD	POUNDS
6d (2")	152	1
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

SPECIAL NOTES:

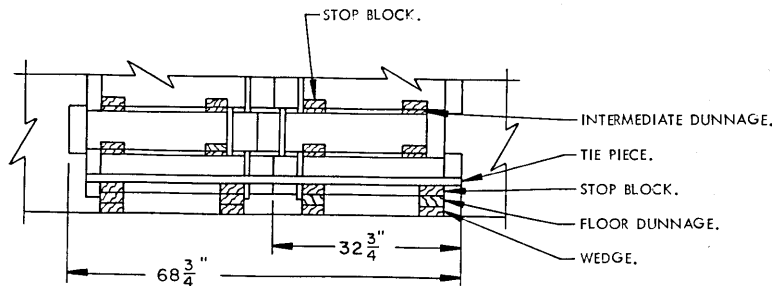
- STORAGE AS SHOWN IS FOR THE M19A2 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL M19 SERIES CONTAINERS.
 CONTAINER DIMENSIONS --- 29-9/32" LONG BY 9-13/16" DIAMETER.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- NOTE:** THE "TIE PIECE" EQUALS THE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND TOP LAYER ONLY.
- NOTE:** JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- THE INTERMEDIATE DUNNAGE POSITIONED IMMEDIATELY UNDER THE NESTED CONTAINERS AT THE TOP OF THE STACK WILL BE OF DOUBLE THICKNESS 1" X 4" MATERIAL.
- ALL CONTAINERS POSITIONED ABOVE LAYER TEN (10) ARE NESTED.
- THERE WILL BE APPROXIMATELY 8'-9" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 46" OF SPACE AT THE REAR OF A 60'-8" MAGAZINE, AND APPROXIMATELY 48" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.



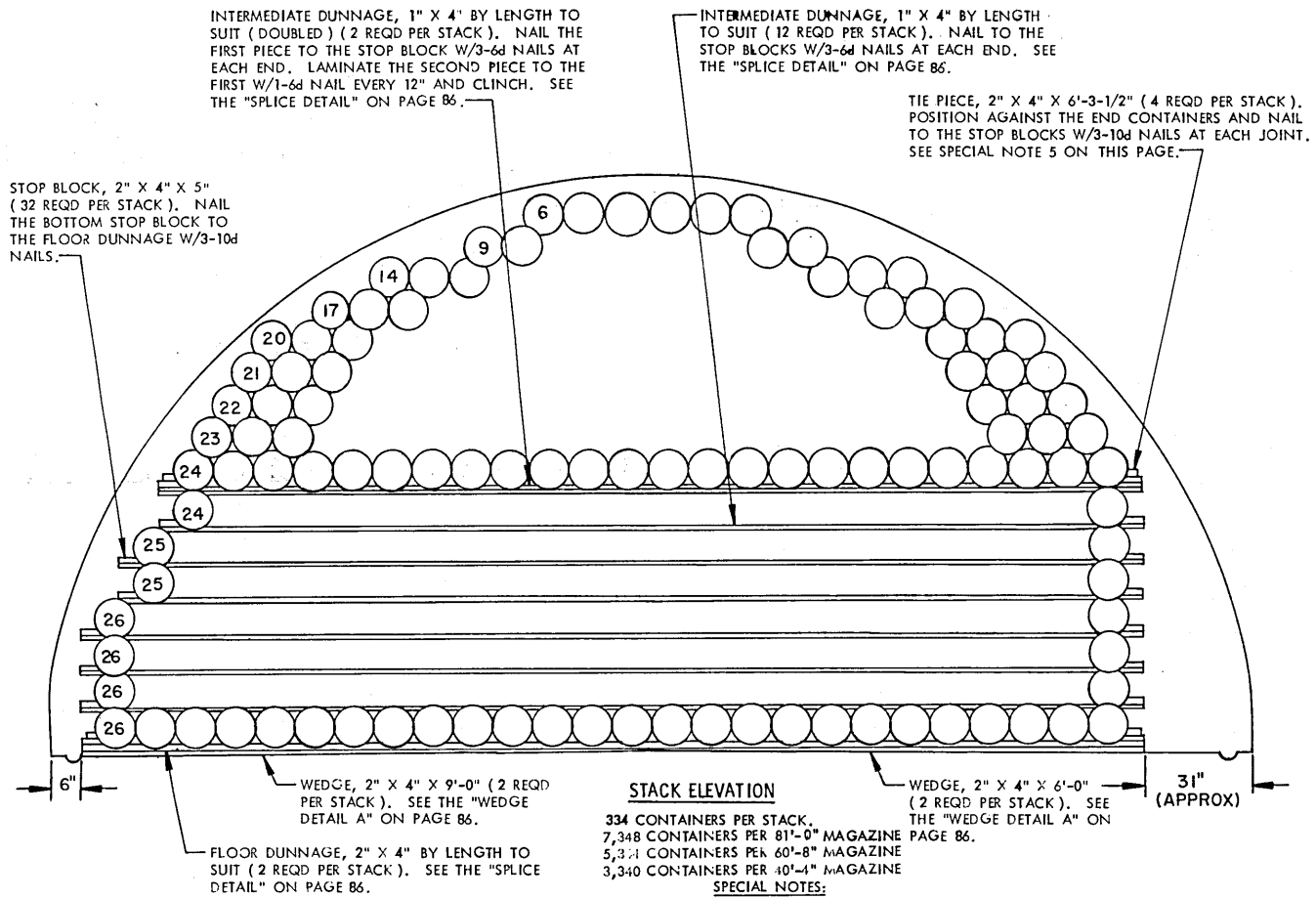


- STORAGE AS SHOWN IS FOR THE PA37 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL PA37 SERIES CONTAINERS.
CONTAINER DIMENSIONS -- 32-3/4" LONG BY 8-13/32" DIAMETER.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- NOTE:** THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND TOP LAYER OF DUNNAGE.
- NOTE:** JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- THE INTERMEDIATE DUNNAGE POSITIONED IMMEDIATELY UNDER THE NESTED CONTAINERS AT THE TOP OF THE STACK WILL BE OF DOUBLE THICKNESS 1" X 4" MATERIAL.
- ALL CONTAINERS POSITIONED ABOVE LAYER TEN (10) ARE NESTED.
- THERE WILL BE APPROXIMATELY 6'-2" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGI00 MAGAZINE. THERE WILL BE APPROXIMATELY 8'-9" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 67" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	494	165
2" X 4"	79	53
NAILS	NO. REQD	POUNDS
6d (2")	154	1
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



PARTIAL END VIEW OF DOUBLE STACK



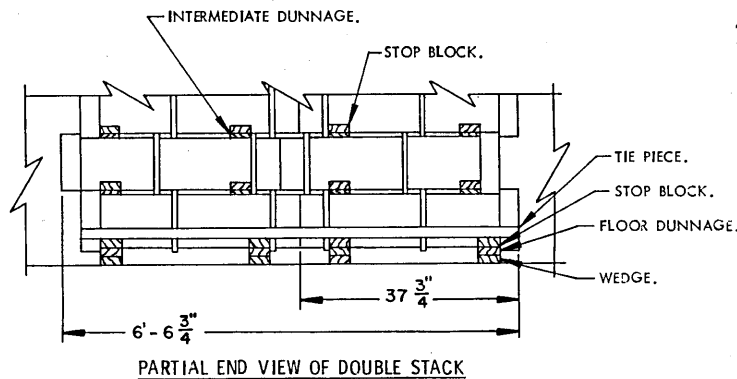
STACK ELEVATION

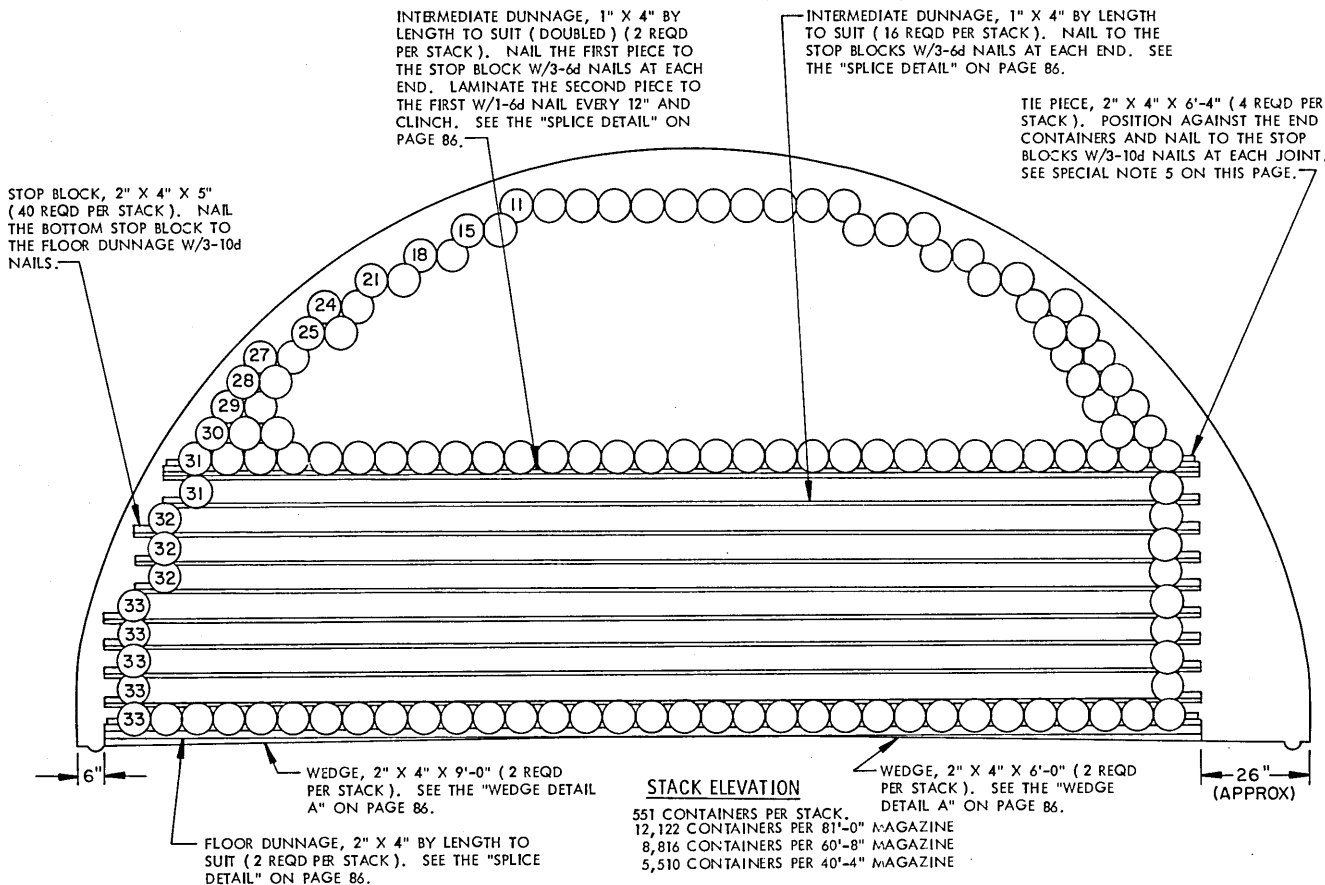
334 CONTAINERS PER STACK,
 7,348 CONTAINERS PER 81'-0" MAGAZINE PAGE B6,
 5,344 CONTAINERS PER 60'-8" MAGAZINE
 3,340 CONTAINERS PER 40'-4" MAGAZINE

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE PA66 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL PA66 SERIES CONTAINERS.
 CONTAINER DIMENSIONS --- 37-3/4" LONG BY 10-15/32" DIAMETER.
2. THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
3. SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
4. STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
5. NOTE: THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND TOP LAYER OF DUNNAGE.
6. NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
7. THE INTERMEDIATE DUNNAGE POSITIONED IMMEDIATELY UNDER THE NESTED CONTAINERS AT THE TOP OF THE STACK WILL BE OF DOUBLE THICKNESS 1" X 4" MATERIAL.
8. ALL CONTAINERS POSITIONED ABOVE LAYER EIGHT (8) ARE NESTED.
9. THERE WILL BE APPROXIMATELY 8'-5" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 7'-10" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 7'-2" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	390	130
2" X 4"	77	52
NAILS		POUNDS
6d (2")	126	3/4
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2





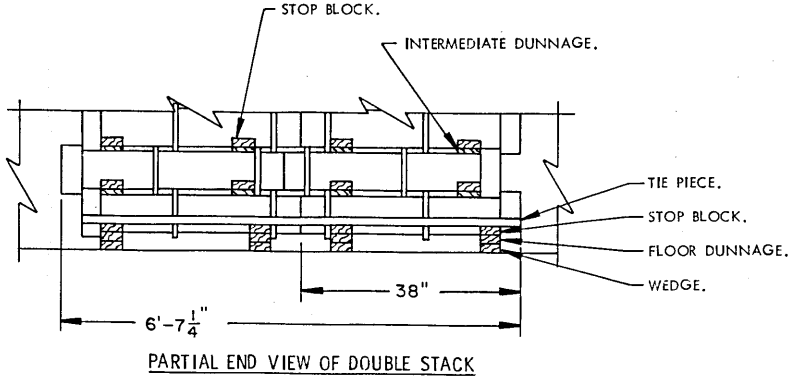
STACK ELEVATION

551 CONTAINERS PER STACK.
 12,122 CONTAINERS PER 81'-0" MAGAZINE
 8,816 CONTAINERS PER 60'-8" MAGAZINE
 5,510 CONTAINERS PER 40'-4" MAGAZINE

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE PA68 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL PA68 SERIES CONTAINERS.
 CONTAINER DIMENSIONS -- 38" LONG BY 8-13/32" DIAMETER.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- NOTE: THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND TOP LAYER OF DUNNAGE.
- NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- THE INTERMEDIATE DUNNAGE POSITIONED IMMEDIATELY UNDER THE NESTED CONTAINERS AT THE TOP OF THE STACK WILL BE OF DOUBLE THICKNESS 1" X 4" MATERIAL.
- ALL CONTAINERS POSITIONED ABOVE LAYER TEN (10) ARE NESTED.
- THERE WILL BE APPROXIMATELY 8'-0" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 7'-6" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 6'-11" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	494	165
2" X 4"	79	53
NAILS		POUNDS
6d (2")	154	1
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

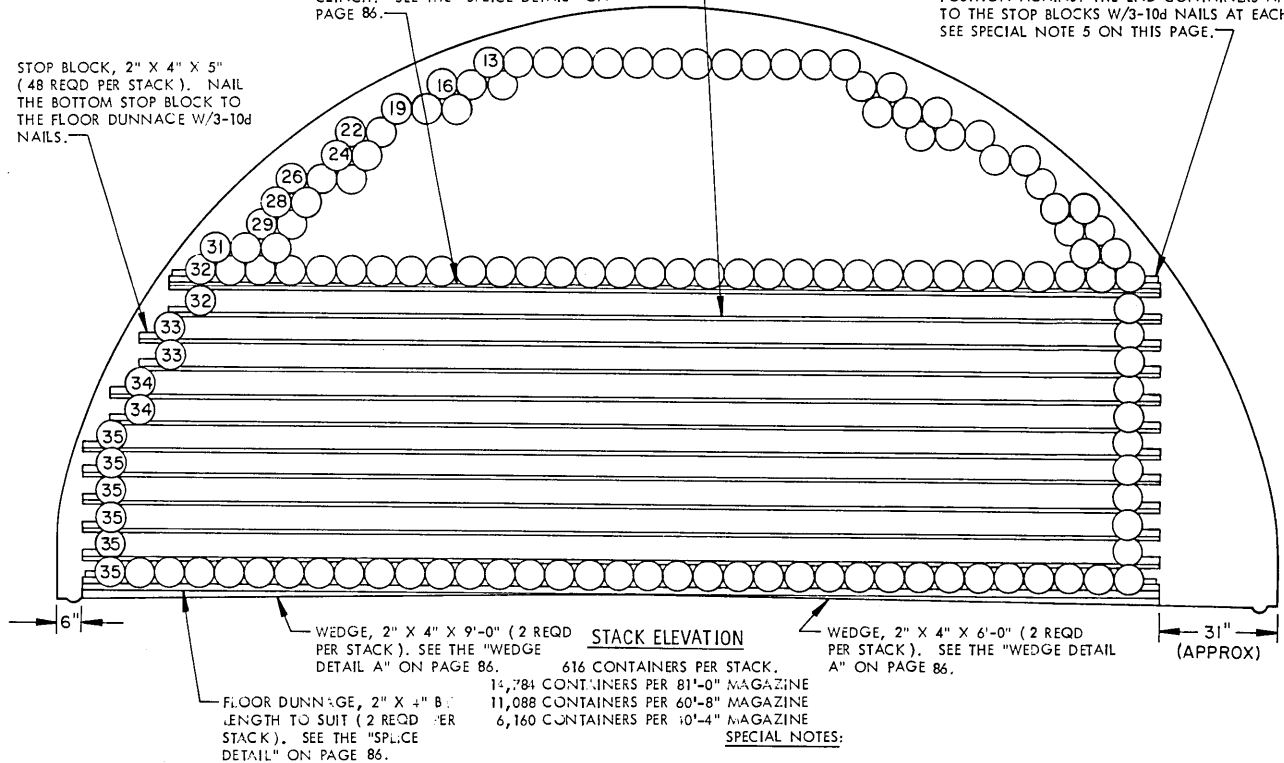


INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH TO SUIT (DOUBLED) (2 REQD PER STACK). NAIL THE FIRST PIECE TO THE STOP BLOCK W/3-6d NAILS AT EACH END. LAMINATE THE SECOND PIECE TO THE FIRST W/1-6d NAIL EVERY 12" AND CLINCH. SEE THE "SPLICE DETAIL" ON PAGE 86.

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH TO SUIT (20 REQD PER STACK). NAIL TO THE STOP BLOCKS W/3-6d NAILS AT EACH END. SEE THE "SPICE DETAIL" ON PAGE 86.

TIE PIECE, 2" X 4" X 70-1/2" (4 REQD PER STACK). POSITION AGAINST THE END CONTAINERS AND NAIL TO THE STOP BLOCKS W/3-10d NAILS AT EACH JOINT. SEE SPECIAL NOTE 5 ON THIS PAGE.

STOP BLOCK, 2" X 4" X 5" (48 REQD PER STACK). NAIL THE BOTTOM STOP BLOCK TO THE FLOOR DUNNAGE W/3-10d NAILS.



WEDGE, 2" X 4" X 9'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.

STACK ELEVATION

WEDGE, 2" X 4" X 6'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.

FLOOR DUNNAGE, 2" X 4" BY LENGTH TO SUIT (2 REQD PER STACK). SEE THE "SPICE DETAIL" ON PAGE 86.

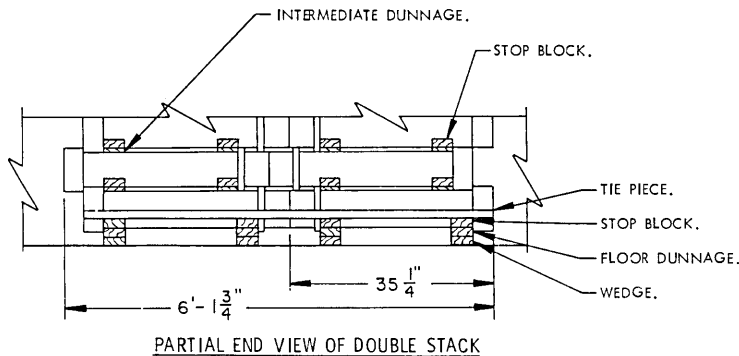
616 CONTAINERS PER STACK.
 14,784 CONTAINERS PER 81'-0" MAGAZINE
 11,088 CONTAINERS PER 60'-8" MAGAZINE
 6,160 CONTAINERS PER 40'-4" MAGAZINE

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE PA75 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL PA75 SERIES CONTAINERS.
 CONTAINER DIMENSIONS -- 35-1/4" LONG BY 7-25/32" DIAMETER.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- NOTE: THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND TOP LAYER OF DUNNAGE.
- NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- THE INTERMEDIATE DUNNAGE POSITIONED IMMEDIATELY UNDER THE NESTED CONTAINERS AT THE TOP OF THE STACK WILL BE OF DOUBLE THICKNESS 1" X 4" MATERIAL.
- ALL CONTAINERS POSITIONED ABOVE LAYER TWELVE (12) ARE NESTED.
- THERE WILL BE APPROXIMATELY 10'-2" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 7'-5" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 9'-3" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)

LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	582	194
2" X 4"	82	55
NAILS	NO. REQD	POUNDS
6d (2")	176	1-1/4
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

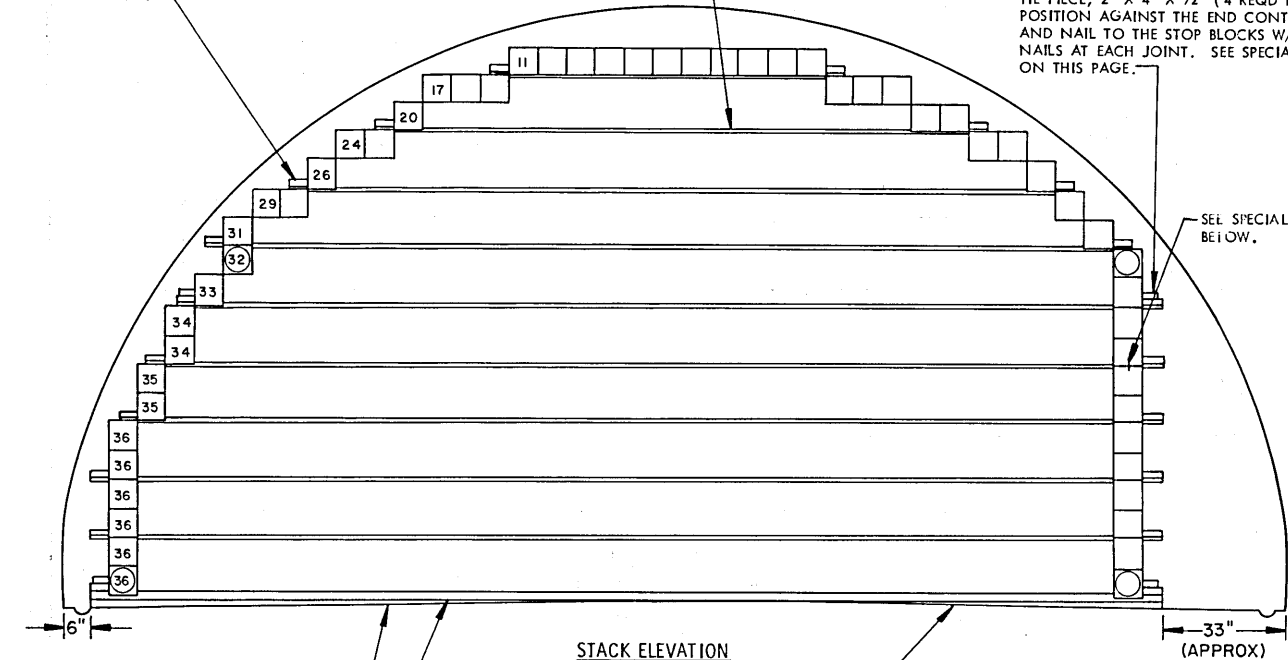


STOP BLOCK, 2" X 4" X 5" (40 REQD PER STACK). NAIL THE BOTTOM STOP BLOCK TO THE FLOOR DUNNAGE W/3-10d NAILS.

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH TO SUIT (18 REQD PER STACK). NAIL TO THE STOP BLOCKS W/3-6d NAILS AT EACH END. SEE THE "SPLICE DETAIL" ON PAGE 86.

TIE PIECE, 2" X 4" X 72" (4 REQD PER STACK). POSITION AGAINST THE END CONTAINERS AND NAIL TO THE STOP BLOCKS W/3-10d NAILS AT EACH JOINT. SEE SPECIAL NOTE 5 ON THIS PAGE.

SEE SPECIAL NOTE 7 BELOW.



WEDGE, 2" X 4" X 9'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.

FLOOR DUNNAGE, 2" X 4" BY LENGTH TO SUIT (2 REQD PER STACK). SEE THE "SPLICE DETAIL" ON PAGE 86.

STACK ELEVATION

577 CONTAINERS PER STACK.
 13,848 CONTAINERS PER 81'-0" MAGAZINE
 10,386 CONTAINERS PER 60'-8" MAGAZINE
 6,924 CONTAINERS PER 40'-4" MAGAZINE

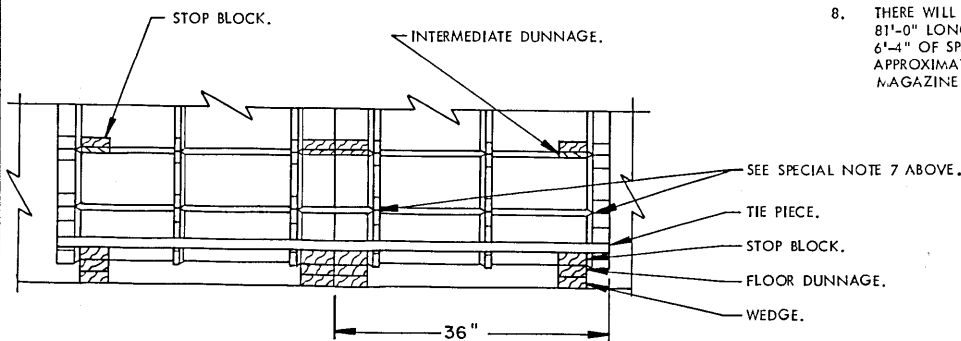
WEDGE, 2" X 4" X 6'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE PA91 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL PA91 SERIES CONTAINERS.
 CONTAINER DIMENSIONS -- 36" LONG BY 7-1/2" WIDE BY 7-1/2" HIGH.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- NOTE:** THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND AT THE FIFTH LAYER OF INTERMEDIATE DUNNAGE.
- NOTE:** JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- NOTE:** THE INTERLOCKING PINS ON EACH END OF A CONTAINER MUST INTERLOCK VERTICALLY WITH THE CONTAINER IN THE NEXT LAYER.
- THERE WILL BE APPROXIMATELY 8'-8" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 6'-4" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 48" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)

LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	365	122
2" X 4"	79	53
NAILS		POUNDS
6d (2")	108	3/4
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



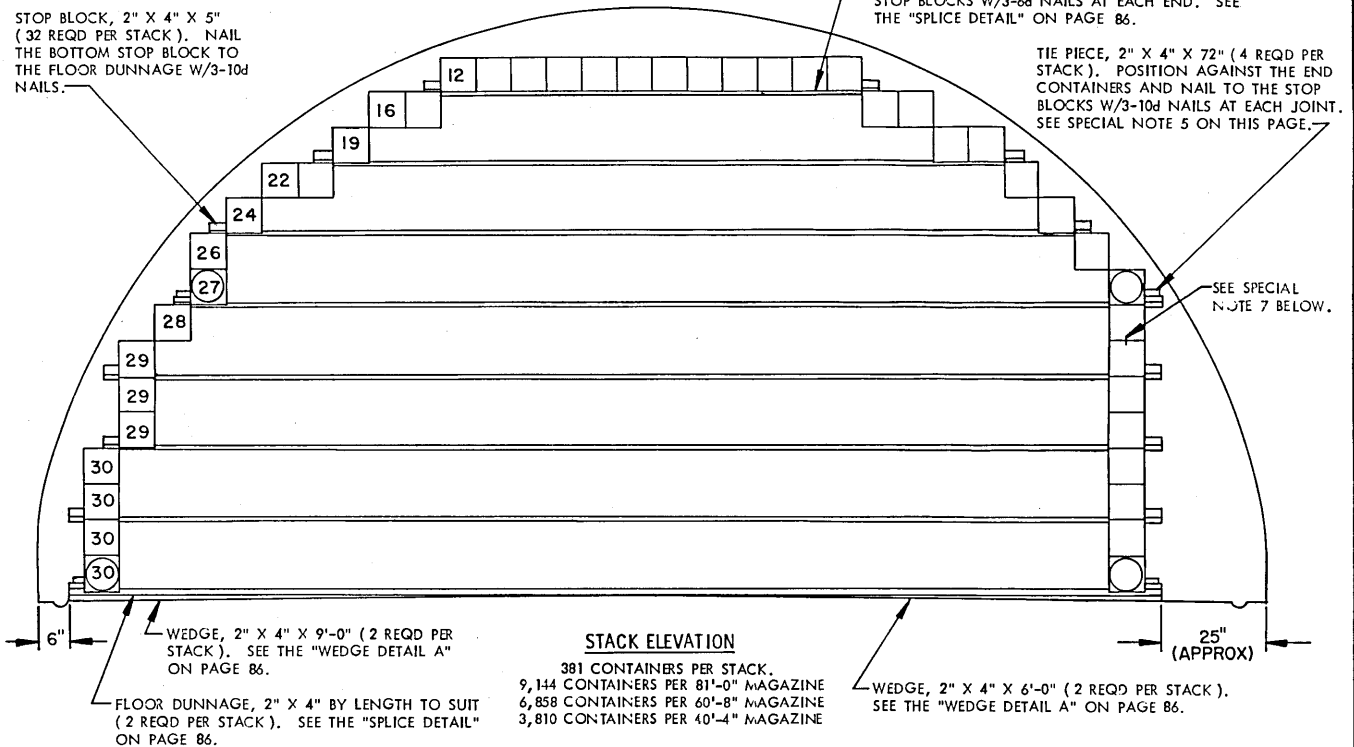
PARTIAL END VIEW OF DOUBLE STACK

STOP BLOCK, 2" X 4" X 5"
(32 REQD PER STACK). NAIL
THE BOTTOM STOP BLOCK TO
THE FLOOR DUNNAGE W/3-10d
NAILS.

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH
TO SUIT (14 REQD PER STACK). NAIL TO THE
STOP BLOCKS W/3-6d NAILS AT EACH END. SEE
THE "SPLICE DETAIL" ON PAGE 86.

TIE PIECE, 2" X 4" X 72" (4 REQD PER
STACK). POSITION AGAINST THE END
CONTAINERS AND NAIL TO THE STOP
BLOCKS W/3-10d NAILS AT EACH JOINT.
SEE SPECIAL NOTE 5 ON THIS PAGE.

SEE SPECIAL
NOTE 7 BELOW.



STACK ELEVATION

381 CONTAINERS PER STACK.
9,144 CONTAINERS PER 81'-0" MAGAZINE
6,858 CONTAINERS PER 60'-8" MAGAZINE
3,810 CONTAINERS PER 40'-4" MAGAZINE

WEDGE, 2" X 4" X 9'-0" (2 REQD PER
STACK). SEE THE "WEDGE DETAIL A"
ON PAGE 86.

WEDGE, 2" X 4" X 6'-0" (2 REQD PER STACK).
SEE THE "WEDGE DETAIL A" ON PAGE 86.

FLOOR DUNNAGE, 2" X 4" BY LENGTH TO SUIT
(2 REQD PER STACK). SEE THE "SPLICE DETAIL"
ON PAGE 86.

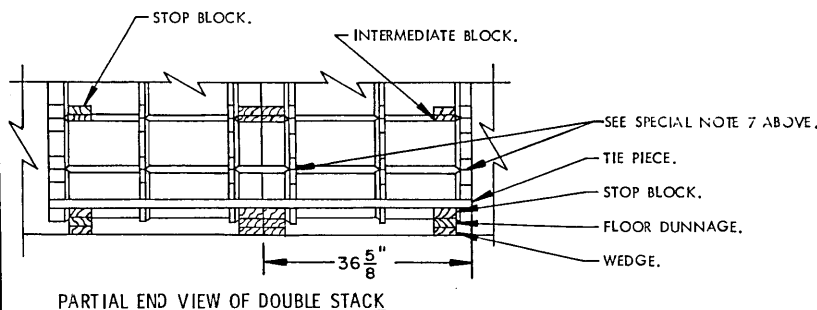
SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE PA92 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL PA92 SERIES CONTAINERS.

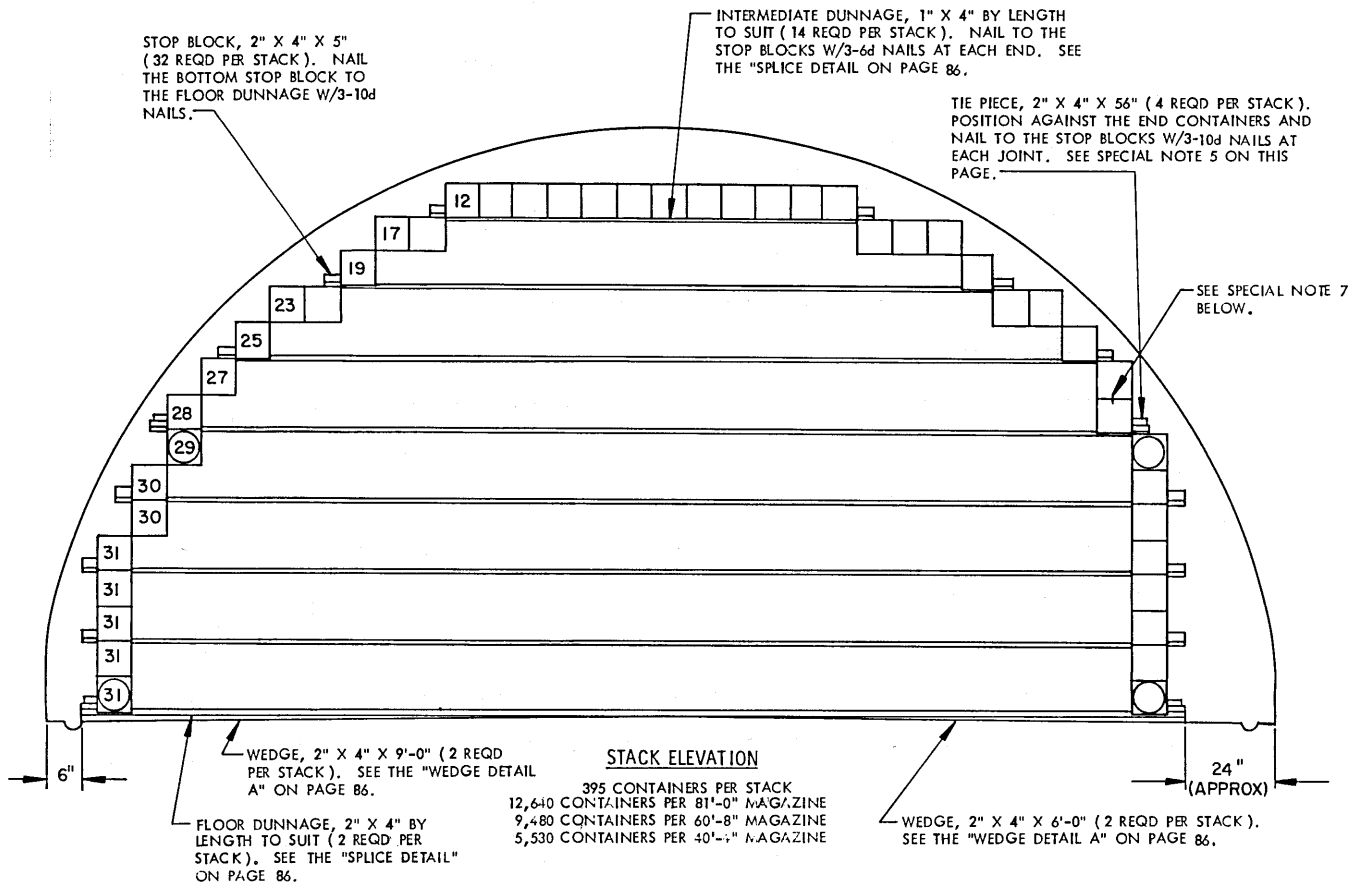
CONTAINER DIMENSIONS --- 36-5/8" LONG BY 9-1/4" WIDE BY 9-1/4" HIGH.
2. THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
3. SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
4. STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
5. NOTE: THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND AT THE FOURTH LAYER OF INTERMEDIATE DUNNAGE.
6. NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
7. NOTE: THE INTERLOCKING PINS ON EACH END OF A CONTAINER MUST INTERLOCK VERTICALLY WITH THE CONTAINER IN THE NEXT LAYER.
8. THERE WILL BE APPROXIMATELY 7'-5" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 6" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 9'-5" AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)

LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	289	97
2" X 4"	77	52
NAILS	NO. REQD	POUNDS
6d (2")	84	1/2
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



PARTIAL END VIEW OF DOUBLE STACK



STACK ELEVATION

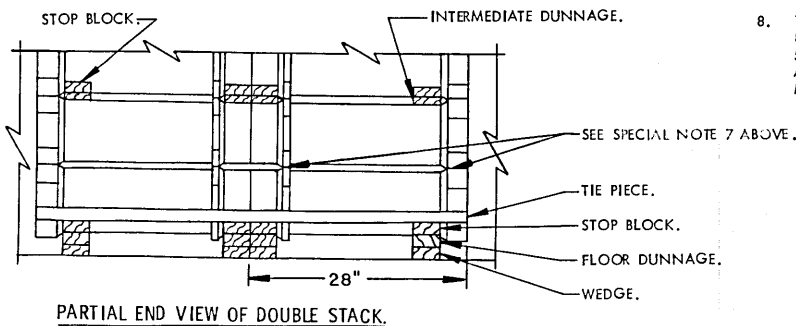
395 CONTAINERS PER STACK
 12,610 CONTAINERS PER 81'-0" MAGAZINE
 9,480 CONTAINERS PER 60'-8" MAGAZINE
 5,530 CONTAINERS PER 40'-4" MAGAZINE

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE PA93 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL PA93 SERIES CONTAINERS.
 CONTAINER DIMENSIONS --- 28" LONG BY 9" WIDE BY 9" HIGH.
2. THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
3. SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
4. STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
5. NOTE: THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND AT THE FOURTH LAYER OF INTERMEDIATE DUNNAGE.
6. NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
7. NOTE: THE INTERLOCKING PINS ON EACH END OF A CONTAINER MUST INTERLOCK VERTICALLY WITH THE CONTAINER IN THE NEXT LAYER.
8. THERE WILL BE APPROXIMATELY 72" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 52" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE AND APPROXIMATELY 7'-4" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)

LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	292	98
2" X 4"	75	50
NAILS		POUNDS
6d (2")	84	1/2
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



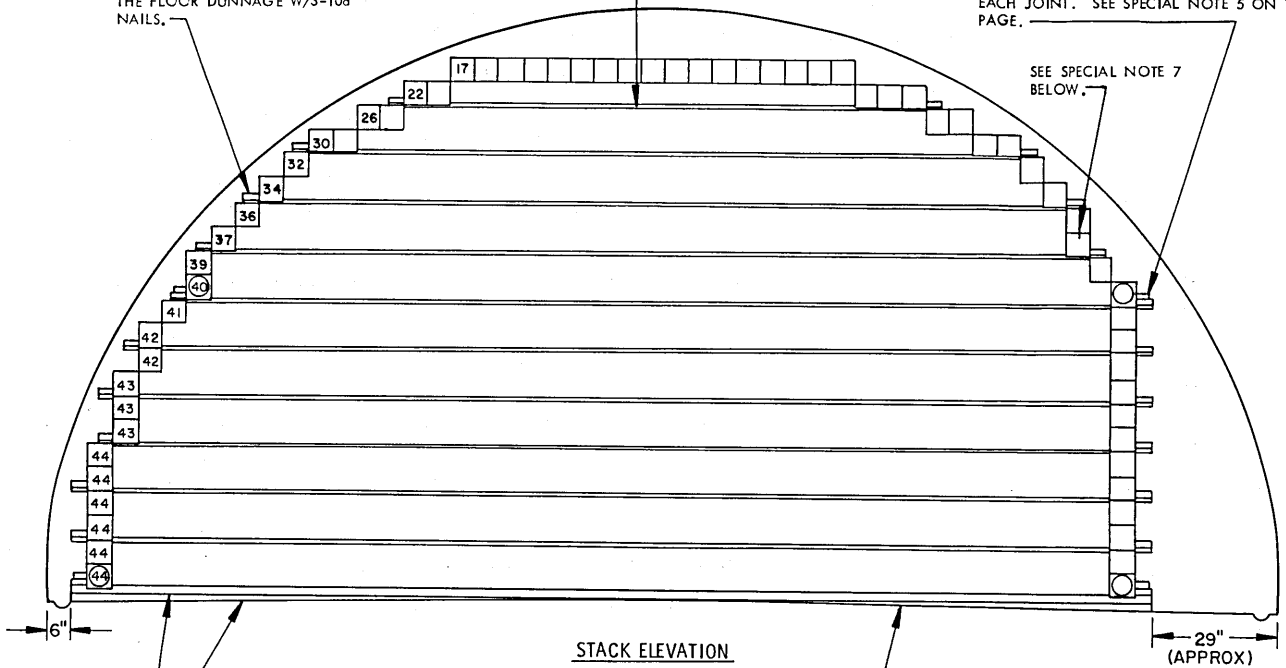
PARTIAL END VIEW OF DOUBLE STACK.

STOP BLOCK, 2" X 4" X 5"
(44 REQD PER STACK). NAIL
THE BOTTOM STOP BLOCK TO
THE FLOOR DUNNAGE W/3-10d
NAILS.

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH
TO SUIT (20 REQD PER STACK). NAIL TO THE
STOP BLOCKS W/3-6d NAILS AT EACH END. SEE
THE "SPLICE DETAIL" ON PAGE 86.

TIE PIECE, 2" X 4" X 70" (4 REQD PER STACK).
POSITION AGAINST THE END CONTAINERS AND
NAIL TO THE STOP BLOCKS W/3-10d NAILS AT
EACH JOINT. SEE SPECIAL NOTE 5 ON THIS
PAGE.

SEE SPECIAL NOTE 7
BELOW.



STACK ELEVATION

831 CONTAINERS PER STACK
19,900 CONTAINERS PER 81'-0" MAGAZINE
14,958 CONTAINERS PER 60'-8" MAGAZINE
9,972 CONTAINERS PER 40'-4" MAGAZINE

WEDGE, 2" X 4" X 9'-0" (2 REQD
PER STACK). SEE THE "WEDGE DETAIL
A" ON PAGE 86.

WEDGE, 2" X 4" X 6'-0" (2 REQD PER STACK).
SEE THE "WEDGE DETAIL A" ON PAGE 86.

FLOOR DUNNAGE, 2" X 4" BY LENGTH TO SUIT
(2 REQD PER STACK). SEE THE "SPLICE DETAIL"
ON PAGE 86.

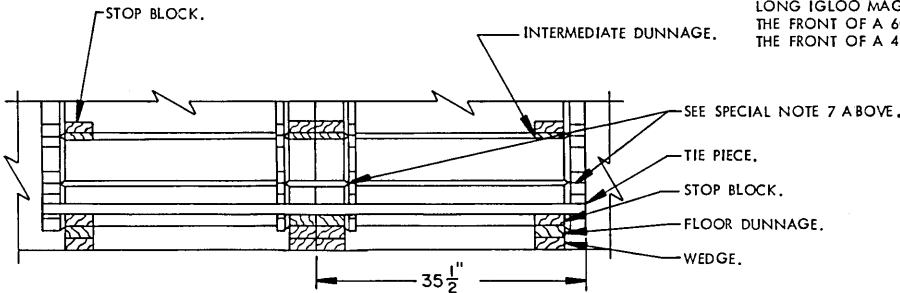
BILL OF MATERIAL (PER STACK)

LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	435	145
2" X 4"	77	52
NAILS		
	NO. REQD	POUNDS
6d (2")	120	3/4
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

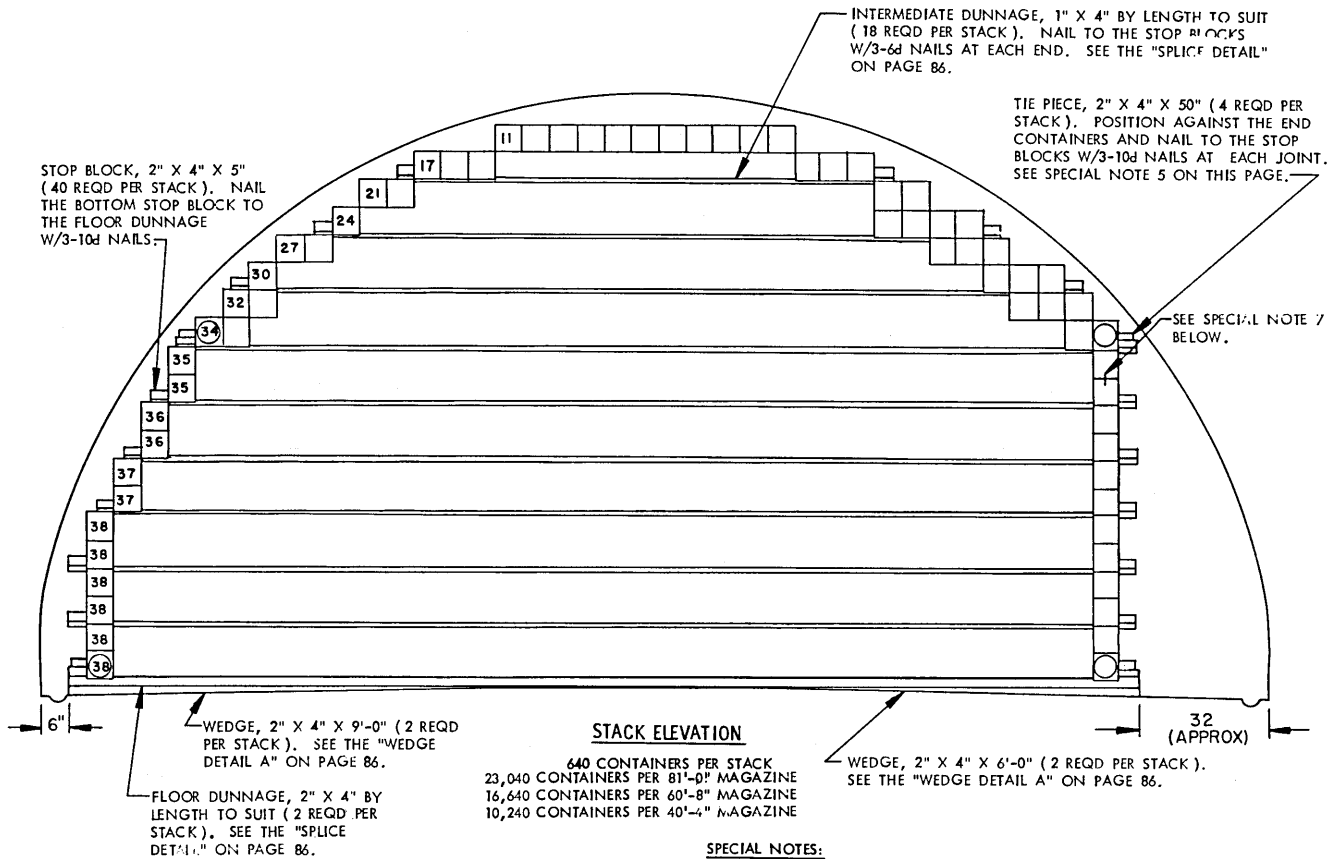
SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE PA94 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL PA94 SERIES CONTAINERS.

CONTAINER DIMENSIONS --- 35-1/2" LONG BY 6-1/4" WIDE BY 6-1/4" HIGH.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- NOTE:** THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND AT THE SIXTH LAYER OF INTERMEDIATE DUNNAGE.
- NOTE:** JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- NOTE:** THE INTERLOCKING PINS ON EACH END OF A CONTAINER MUST INTERLOCK VERTICALLY WITH THE CONTAINER IN THE NEXT LAYER.
- THERE WILL BE APPROXIMATELY 9'-8" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 7'-1" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 54" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.



PARTIAL END VIEW OF DOUBLE STACK



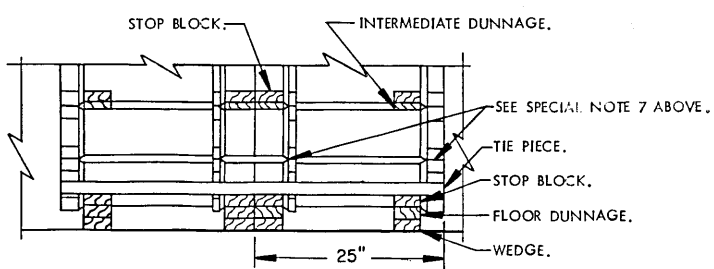
STACK ELEVATION

640 CONTAINERS PER STACK
 23,040 CONTAINERS PER 81'-0" MAGAZINE
 16,640 CONTAINERS PER 60'-8" MAGAZINE
 10,240 CONTAINERS PER 40'-4" MAGAZINE

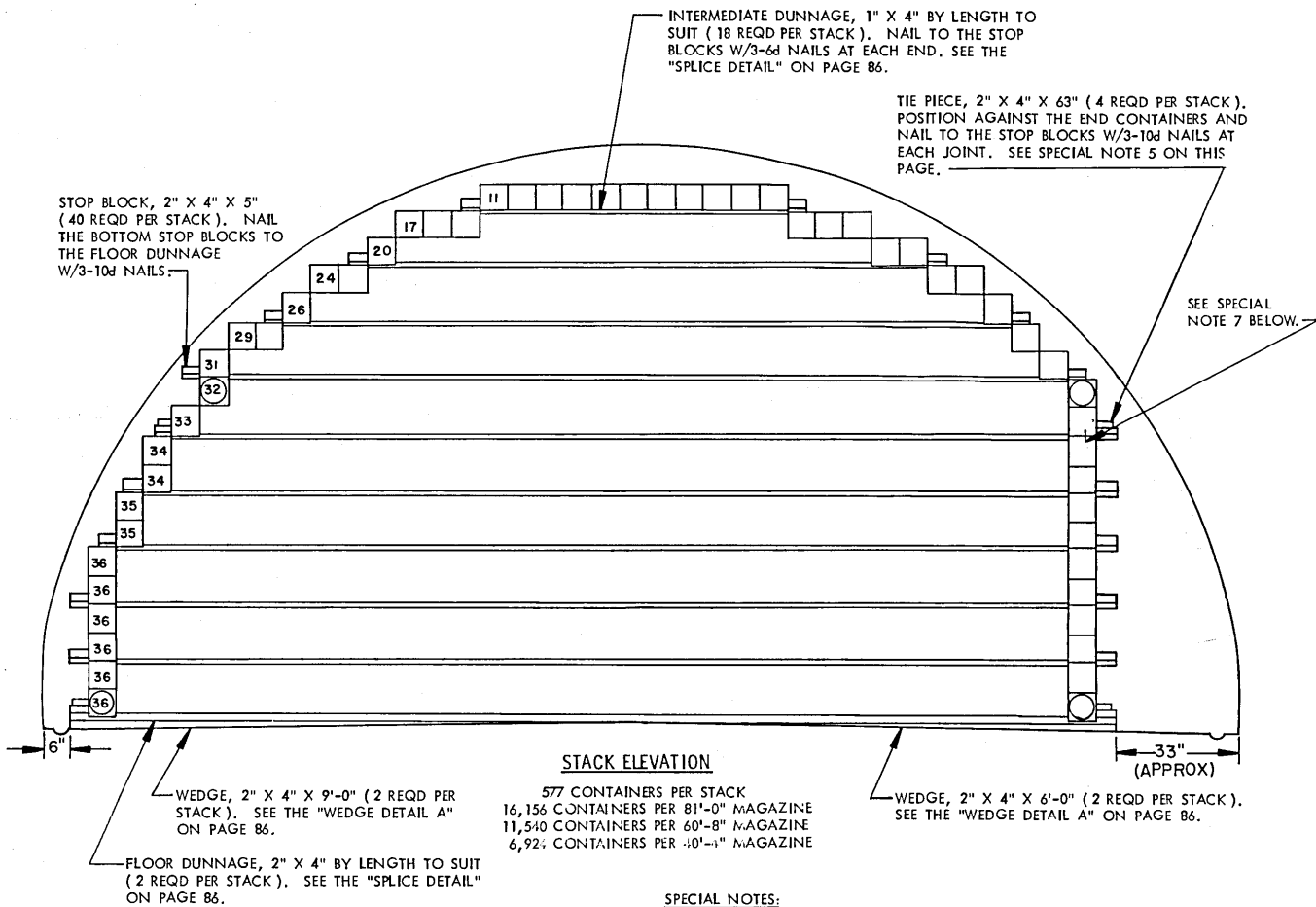
SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE PA95 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL PA95 SERIES CONTAINERS.
 CONTAINER DIMENSIONS --- 25" LONG BY 7-1/8" WIDE BY 7-1/8" HIGH.
2. THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
3. SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
4. STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
5. NOTE: THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND AT THE SIXTH LAYER OF INTERMEDIATE DUNNAGE.
6. NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
7. NOTE: THE INTERLOCKING PINS ON EACH END OF A CONTAINER MUST INTERLOCK VERTICALLY WITH THE CONTAINER IN THE NEXT LAYER.
8. THERE WILL BE APPROXIMATELY 68" OF SPACE AT THE FRONT OF AN 81'-0" LONG 1GLOJ MAGAZINE. THERE WILL BE APPROXIMATELY 6'-2" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 6'-8" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	379	127
2" X 4"	75	50
NAILS		
	NO. REQD	POUNDS
6d (2")	108	3/4
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



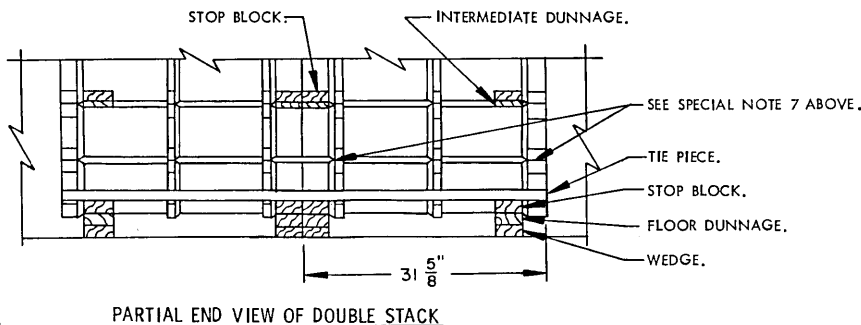
PARTIAL END VIEW OF DOUBLE STACK



SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE PA96 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL PA96 SERIES CONTAINERS.
 CONTAINER DIMENSIONS --- 31-5/8" LONG BY 7-1/2" WIDE BY 7-1/2" HIGH.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- NOTE:** THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND AT THE FIFTH LAYER OF INTERMEDIATE DUNNAGE.
- NOTE:** JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- NOTE:** THE INTERLOCKING PINS ON EACH END OF A CONTAINER MUST INTERLOCK VERTICALLY WITH THE CONTAINER IN THE NEXT LAYER.
- THERE WILL BE APPROXIMATELY 6'-10" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE, THERE WILL BE APPROXIMATELY 7'-7" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 8'-4" AT THE FRONT OF A 40'-4" MAGAZINE.

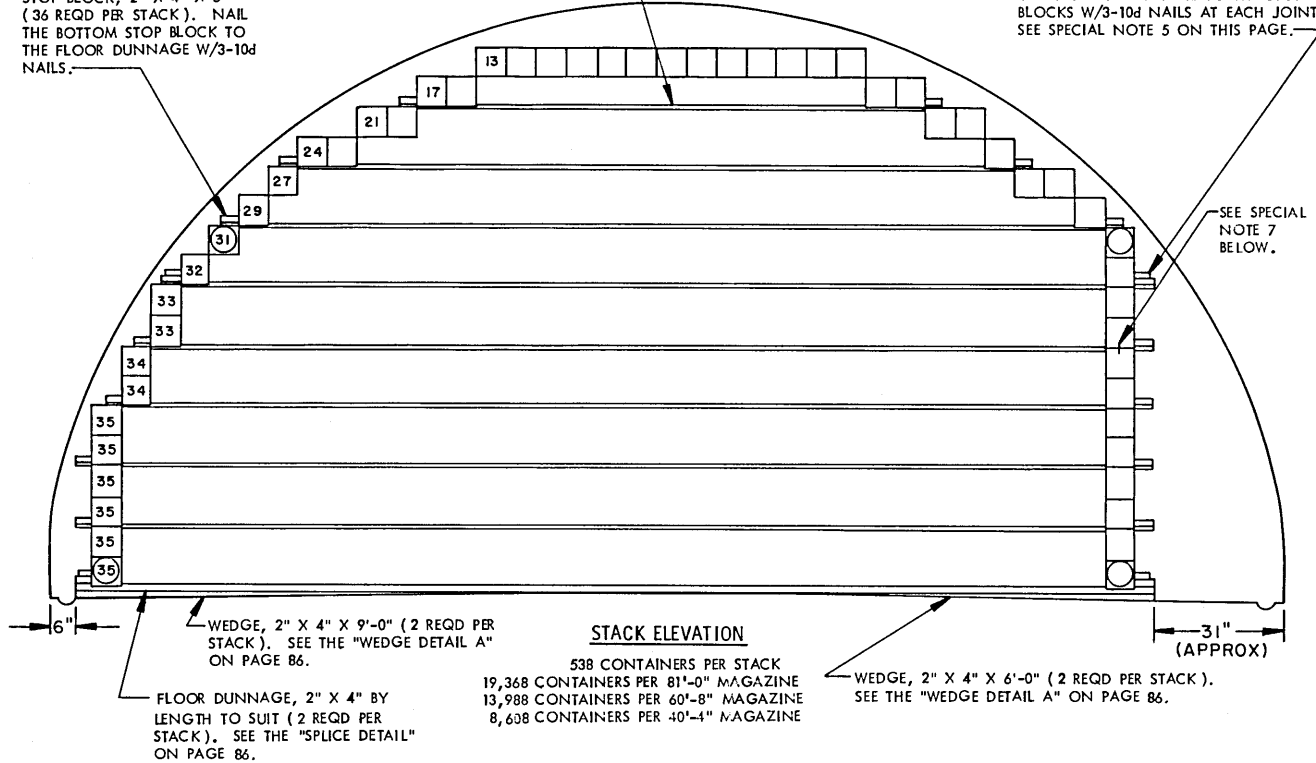
BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	366	122
2" X 4"	78	52
NAILS	NO. REQD	POUNDS
6d (2")	108	3/4
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



STOP BLOCK, 2" X 4" X 5"
(36 REQD PER STACK). NAIL
THE BOTTOM STOP BLOCK TO
THE FLOOR DUNNAGE W/3-10d
NAILS.

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH
TO SUIT (16 REQD PER STACK). NAIL TO THE
STOP BLOCKS W/3-6d NAILS AT EACH END. SEE
THE "SPLICE DETAIL" ON PAGE 86.

TIE PIECE, 2" X 4" X 50" (4 REQD PER
STACK). POSITION AGAINST THE END
CONTAINERS AND NAIL TO THE STOP
BLOCKS W/3-10d NAILS AT EACH JOINT.
SEE SPECIAL NOTE 5 ON THIS PAGE.



STACK ELEVATION

538 CONTAINERS PER STACK
19,368 CONTAINERS PER 81'-0" MAGAZINE
13,988 CONTAINERS PER 60'-8" MAGAZINE
8,608 CONTAINERS PER 40'-4" MAGAZINE

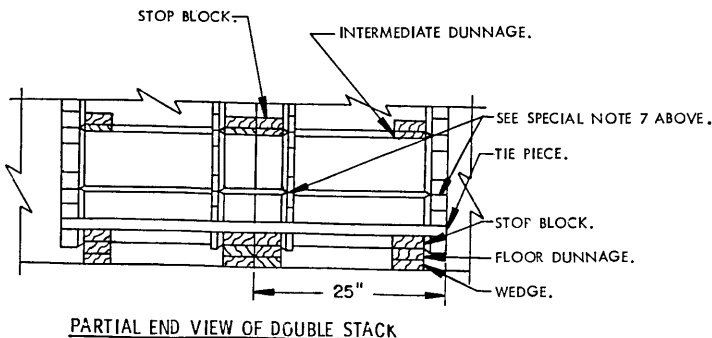
SPECIAL NOTES:

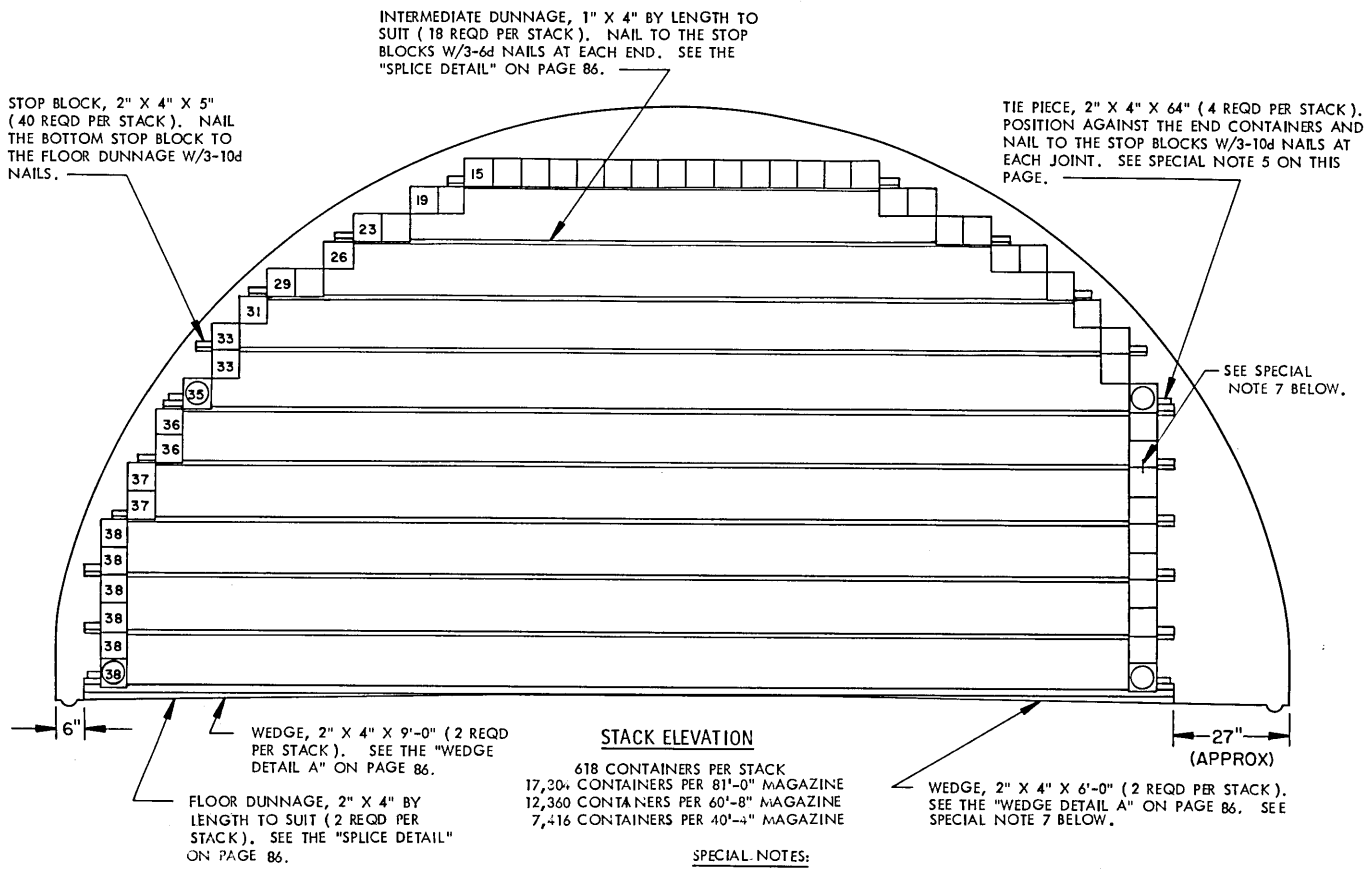
1. STORAGE AS SHOWN IS FOR THE PA97 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL PA97 SERIES CONTAINERS.

CONTAINER DIMENSIONS --- 25" LONG BY 7-3/4" WIDE BY 7-3/4" HIGH.
2. THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
3. SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
4. STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
5. **NOTE:** THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND AT THE FIFTH LAYER OF INTERMEDIATE DUNNAGE.
6. **NOTE:** JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
7. **NOTE:** THE INTERLOCKING PINS ON EACH END OF A CONTAINER MUST INTERLOCK VERTICALLY WITH THE CONTAINER IN THE NEXT LAYER.
8. THERE WILL BE APPROXIMATELY 68" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLCOO MAGAZINE. THERE WILL BE APPROXIMATELY 6'-2" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE AND APPROXIMATELY 6'-8" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)

LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	344	115
2" X 4"	74	50
NAILS	NO. REQD	POUNDS
6d (2")	96	3/4
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2





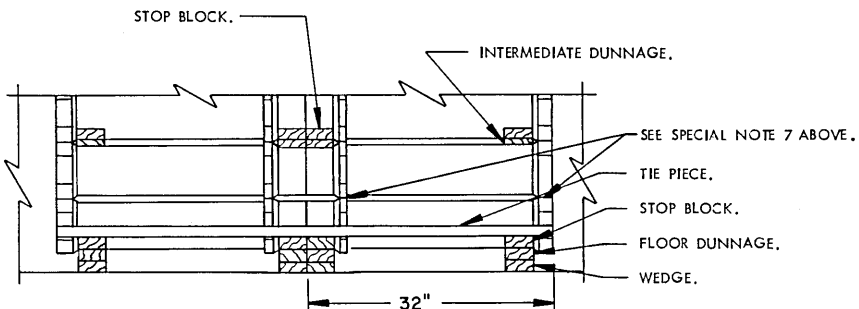
STACK ELEVATION

618 CONTAINERS PER STACK
 17,204 CONTAINERS PER 81'-0" MAGAZINE
 12,360 CONTAINERS PER 60'-8" MAGAZINE
 7,416 CONTAINERS PER 40'-4" MAGAZINE

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE PA99 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL PA99 SERIES CONTAINERS.
 CONTAINER DIMENSIONS-----32" LONG BY 7-1/4" WIDE BY 7-1/4" HIGH.
2. THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
3. SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
4. STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
5. NOTE: THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND AT THE FIFTH LAYER OF INTERMEDIATE DUNNAGE.
6. NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
7. NOTE: THE INTERLOCKING PINS ON EACH END OF A CONTAINER MUST INTERLOCK VERTICALLY WITH THE CONTAINER IN THE NEXT LAYER.
8. THERE WILL BE APPROXIMATELY 72" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 7'-0" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 8'-0" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	382	128
2" X 4"	79	53
NAILS	NO. REQD	POUNDS
6d (2")	108	3/4
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



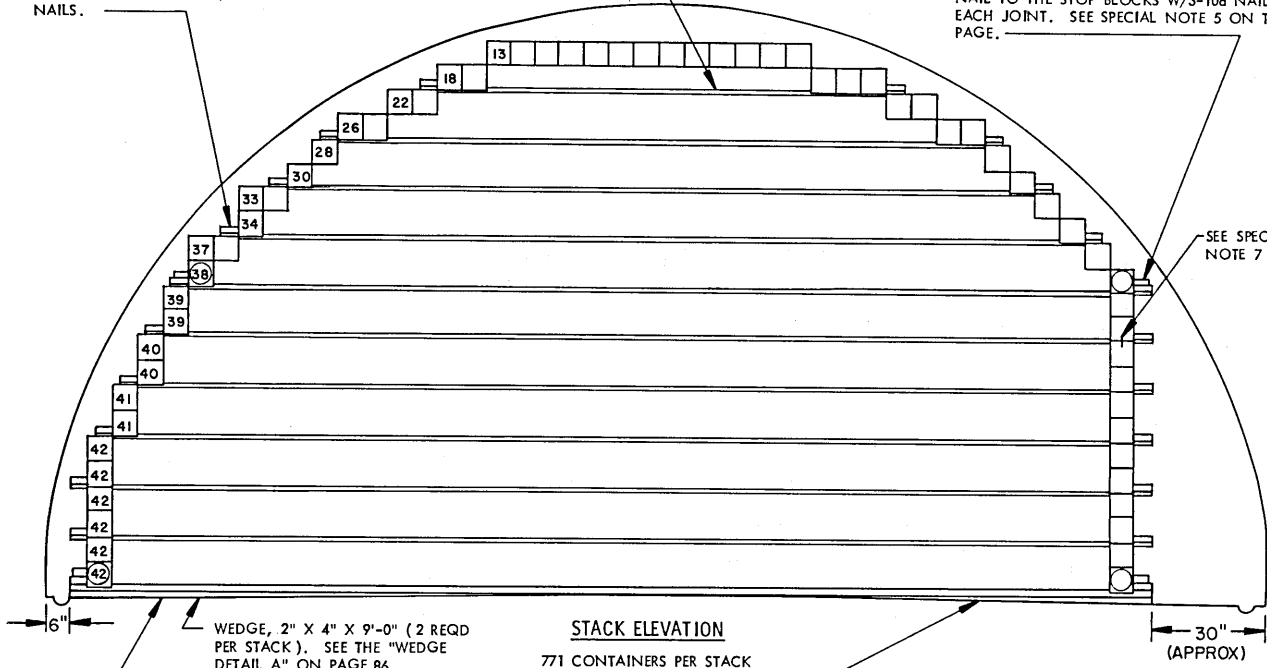
PARTIAL END VIEW OF DOUBLE STACK

STOP BLOCK, 2" X 4" X 5"
(44 REQD PER STACK). NAIL
THE BOTTOM STOP BLOCK TO
THE FLOOR DUNNAGE W/3-10d
NAILS.

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH
TO SUIT (20 REQD PER STACK). NAIL TO THE
STOP BLOCKS W/3-6d NAILS AT EACH END. SEE
THE "SPLICE DETAIL" ON PAGE 86.

TIE PIECE, 2" X 4" X 63" (4 REQD PER STACK).
POSITION AGAINST THE END CONTAINERS AND
NAIL TO THE STOP BLOCKS W/3-10d NAILS AT
EACH JOINT. SEE SPECIAL NOTE 5 ON THIS
PAGE.

SEE SPECIAL
NOTE 7 BELOW.



WEDGE, 2" X 4" X 9'-0" (2 REQD
PER STACK). SEE THE "WEDGE
DETAIL A" ON PAGE 86.

FLOOR DUNNAGE, 2" X 4" BY LENGTH
TO SUIT (2 REQD PER STACK). SEE THE
"SPLICE DETAIL" ON PAGE 86.

STACK ELEVATION

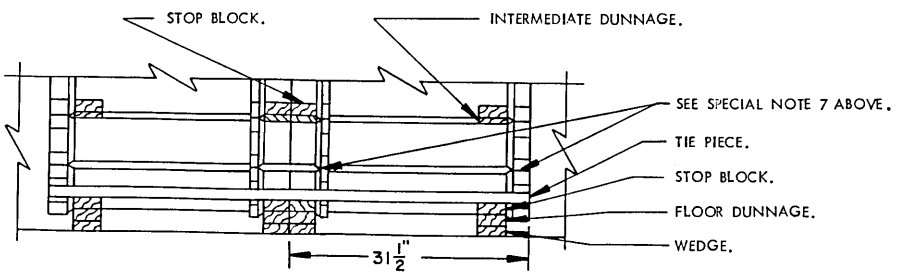
771 CONTAINERS PER STACK
21,588 CONTAINERS PER 81'-0" MAGAZINE
15,420 CONTAINERS PER 60'-8" MAGAZINE
9,252 CONTAINERS PER 40'-4" MAGAZINE

WEDGE, 2" X 4" X 6'-0" (2 REQD PER STACK).
SEE THE "WEDGE DETAIL A" ON PAGE 86.

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE PA100 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL PA100 SERIES CONTAINERS.
CONTAINER DIMENSIONS --- 31-1/2" LONG BY 6-1/2" WIDE BY 6-1/2" HIGH.
2. THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
3. SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
4. STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
5. NOTE: THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND AT THE SIXTH LAYER OF INTERMEDIATE DUNNAGE.
6. NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
7. NOTE: THE INTERLOCKING PINS ON EACH END OF A CONTAINER MUST INTERLOCK VERTICALLY WITH THE CONTAINER IN THE NEXT LAYER.
8. THERE WILL BE APPROXIMATELY 7'-2" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 7'-10" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 8'-6" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	421	141
2" X 4"	80	54
NAILS		
	NO. REQD	POUNDS
6d (2")	120	3/4
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



PARTIAL END VIEW OF DOUBLE STACK

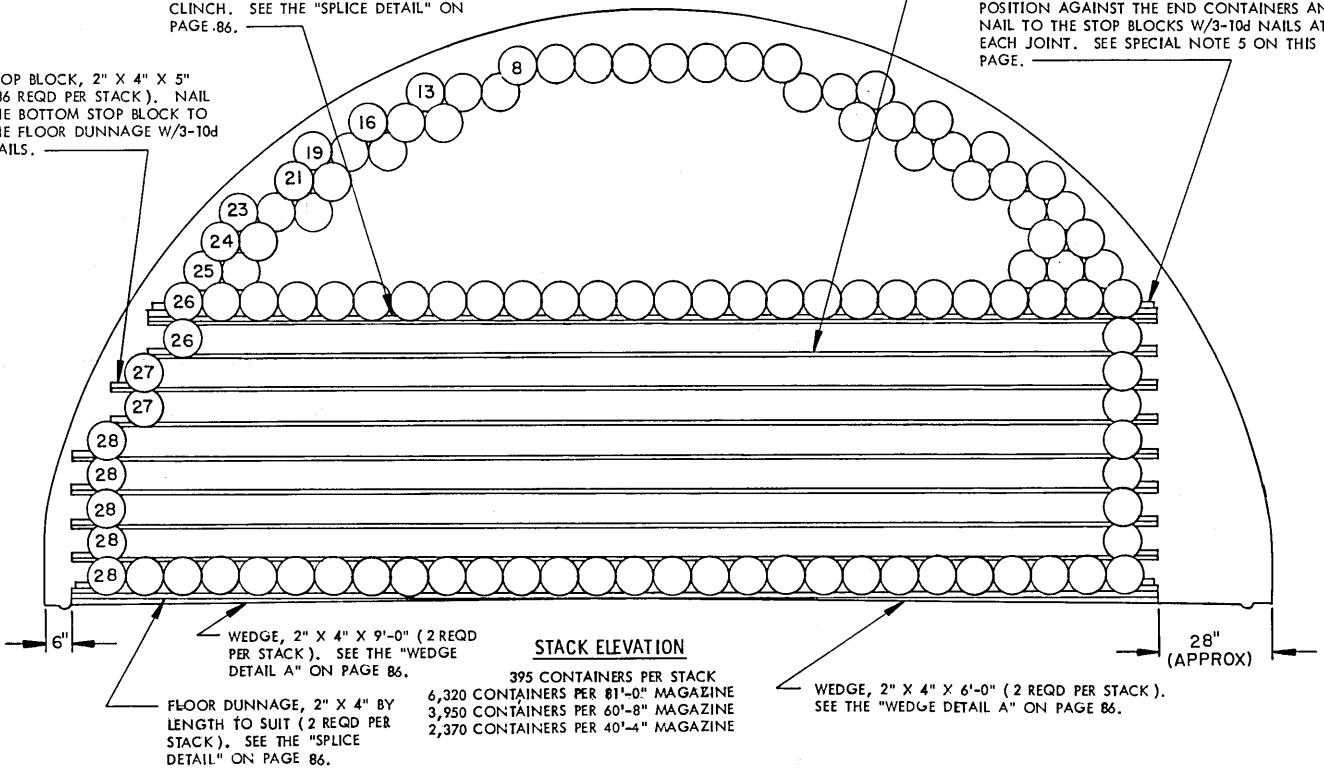
CHARGE, PROPELLING, IN PA100 SERIES CONTAINER

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH TO SUIT (DOUBLED) (2 REQD PER STACK). NAIL THE FIRST PIECE TO THE STOP BLOCK W/3-6d NAILS AT EACH END. LAMINATE THE SECOND PIECE TO THE FIRST W/1-6d NAIL EVERY 12" AND CLINCH. SEE THE "SPLICE DETAIL" ON PAGE 86.

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH TO SUIT (14 REQD PER STACK). NAIL TO THE STOP BLOCKS W/3-6d NAILS AT EACH END. SEE THE "SPLICE DETAIL" ON PAGE 86.

TIE PIECE, 2" X 4" X 9'-2" (4 REQD PER STACK). POSITION AGAINST THE END CONTAINERS AND NAIL TO THE STOP BLOCKS W/3-10d NAILS AT EACH JOINT. SEE SPECIAL NOTE 5 ON THIS PAGE.

STOP BLOCK, 2" X 4" X 5" (36 REQD PER STACK). NAIL THE BOTTOM STOP BLOCK TO THE FLOOR DUNNAGE W/3-10d NAILS.



STACK ELEVATION

395 CONTAINERS PER STACK
 6,320 CONTAINERS PER 81'-0" MAGAZINE
 3,950 CONTAINERS PER 60'-8" MAGAZINE
 2,370 CONTAINERS PER 40'-4" MAGAZINE

WEDGE, 2" X 4" X 9'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.

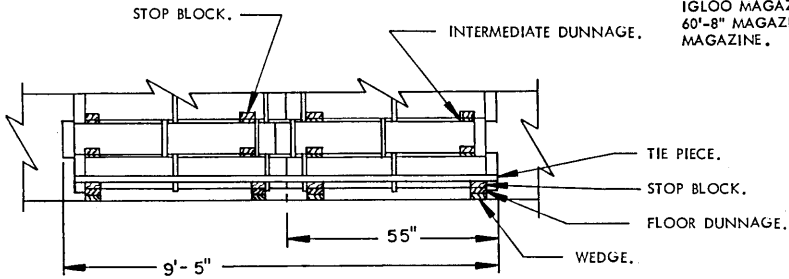
FLOOR DUNNAGE, 2" X 4" BY LENGTH TO SUIT (2 REQD PER STACK). SEE THE "SPLICE DETAIL" ON PAGE 86.

WEDGE, 2" X 4" X 6'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.

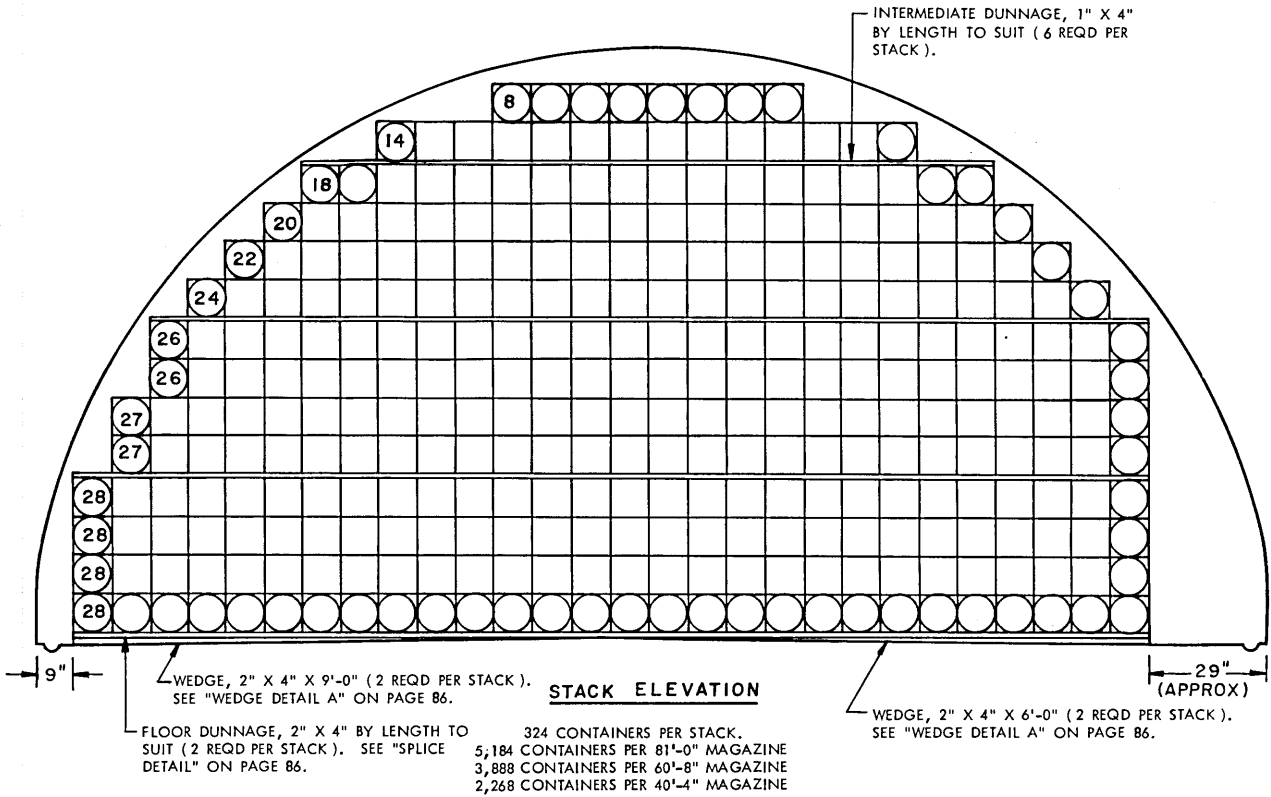
SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE M460 CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL M460 SERIES CONTAINERS.
 CONTAINER DIMENSIONS --- 55" LONG BY 9-13/16" DIAMETER.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- NOTE: THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND TOP LAYER ONLY.
- NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- THE INTERMEDIATE DUNNAGE POSITIONED IMMEDIATELY UNDER THE NESTED CONTAINERS AT THE TOP OF THE STACK WILL BE OF DOUBLE THICKNESS 1" X 4" MATERIAL.
- ALL CONTAINERS POSITIONED ABOVE LAYER NINE (9) ARE NESTED.
- THERE WILL BE APPROXIMATELY 64" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 13'-3" AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 11'-9" AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	434	145
2" X 4"	83	55
NAILS		POUNDS
6d (2")	138	1
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



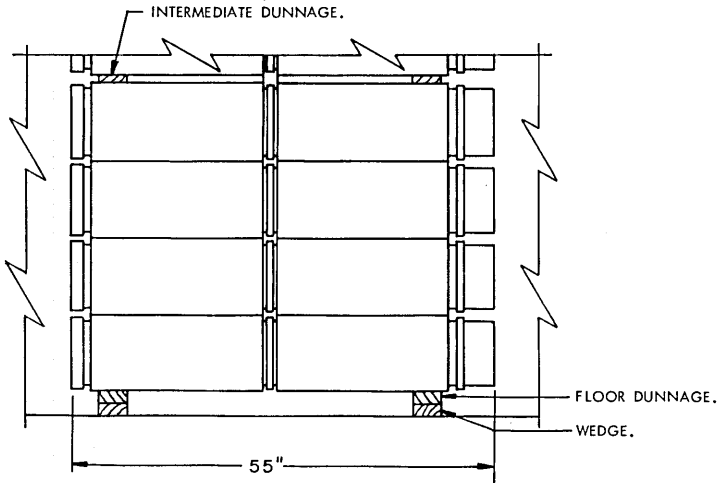
PARTIAL END VIEW OF DOUBLE STACK



BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	117	39
2" X 4"	47	32
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE M460 CONTAINER WITH PROTECTIVE COVER. USE THIS SAME STORAGE FORMAT FOR ALL M460 SERIES CONTAINERS HAVING THE PROTECTIVE COVER.
CONTAINER DIMENSIONS ---- 55" LONG BY 9-15/16" WIDE BY 9-15/16" HIGH.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE "TYPICAL PLAN VIEW A" ON PAGE 4.
- NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- THERE WILL BE APPROXIMATELY 7'-3" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO, MAGAZINE. THERE WILL BE APPROXIMATELY 64" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 7'-11" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

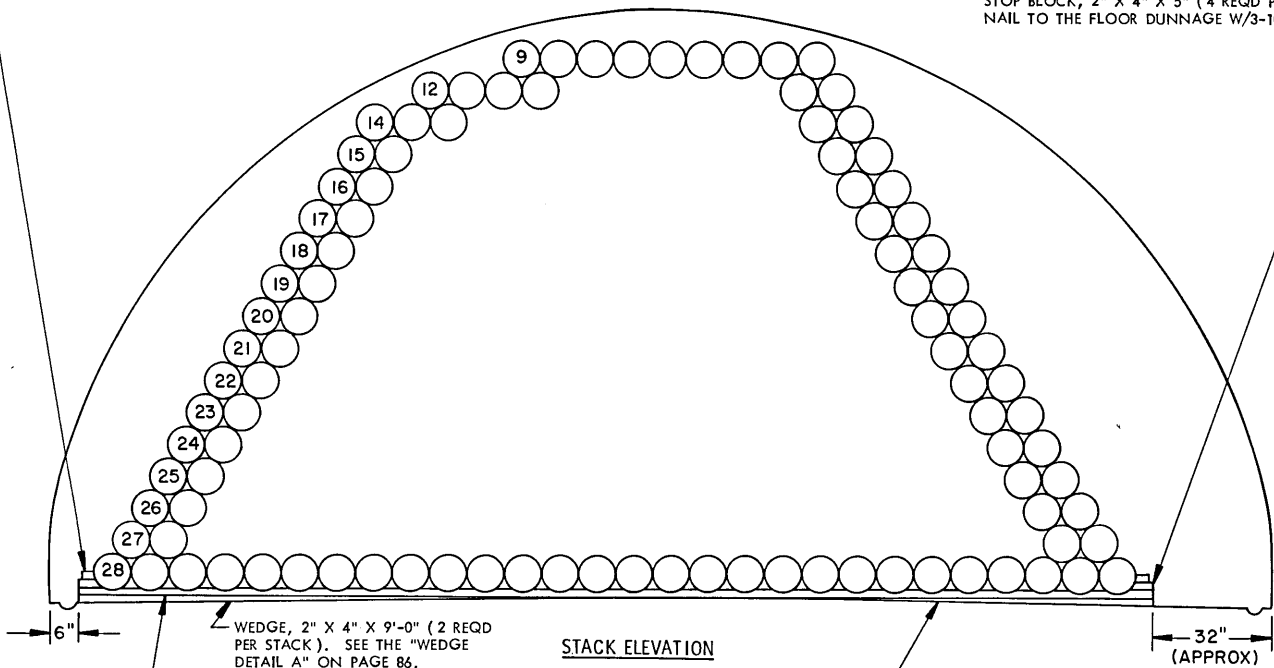


PARTIAL END VIEW OF STACK

CHARGE, PROPELLING, IN M460 SERIES CONTAINER WITH PROTECTIVE COVER

TIE PIECE, 2" X 4" X 38" (2 REQD PER STACK).
POSITION AGAINST THE END TANK AND NAIL
TO THE STOP BLOCKS W/3-10d NAILS AT EACH END.

STOP BLOCK, 2" X 4" X 5" (4 REQD PER STACK).
NAIL TO THE FLOOR DUNNAGE W/3-10d NAILS.



STACK ELEVATION

WEDGE, 2" X 4" X 9'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.

FLOOR DUNNAGE, 2" X 4" BY LENGTH TO SUIT (2 REQD PER STACK). SEE THE "SPLICE DETAIL" ON PAGE 86.

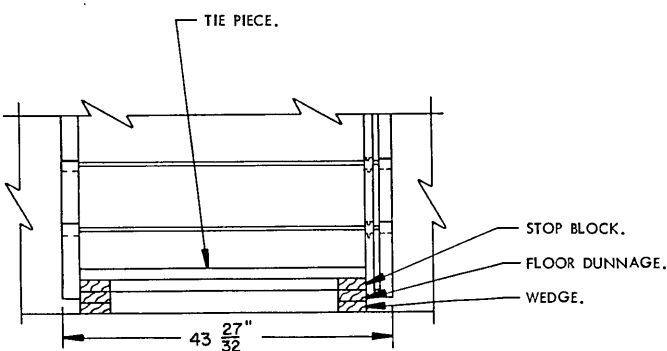
336 CARTRIDGE TANKS PER STACK.
7,056 CARTRIDGE TANKS PER 81'-0" MAGAZINE
5,040 CARTRIDGE TANKS PER 60'-8" MAGAZINE
3,024 CARTRIDGE TANKS PER 40'-4" MAGAZINE

WEDGE, 2" X 4" X 6'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE MK4 CARTRIDGE TANK FOR 6"/47. USE THIS SAME STORAGE FORMAT FOR ALL MK4 CARTRIDGE TANK MODS.
TANK DIMENSIONS --- 43-27/32" LONG BY 9-21/32" DIAMETER.
- THE NUMBERS SHOWN ON THE STACK ELEVATION INDICATE THE QUANTITY OF TANKS PER LAYER IN A STACK.
- SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STAGGER ALL JOINTS IN FLOOR DUNNAGE.
- THERE WILL BE APPROXIMATELY 44" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE, THERE WILL BE APPROXIMATELY 64" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 7'-0" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

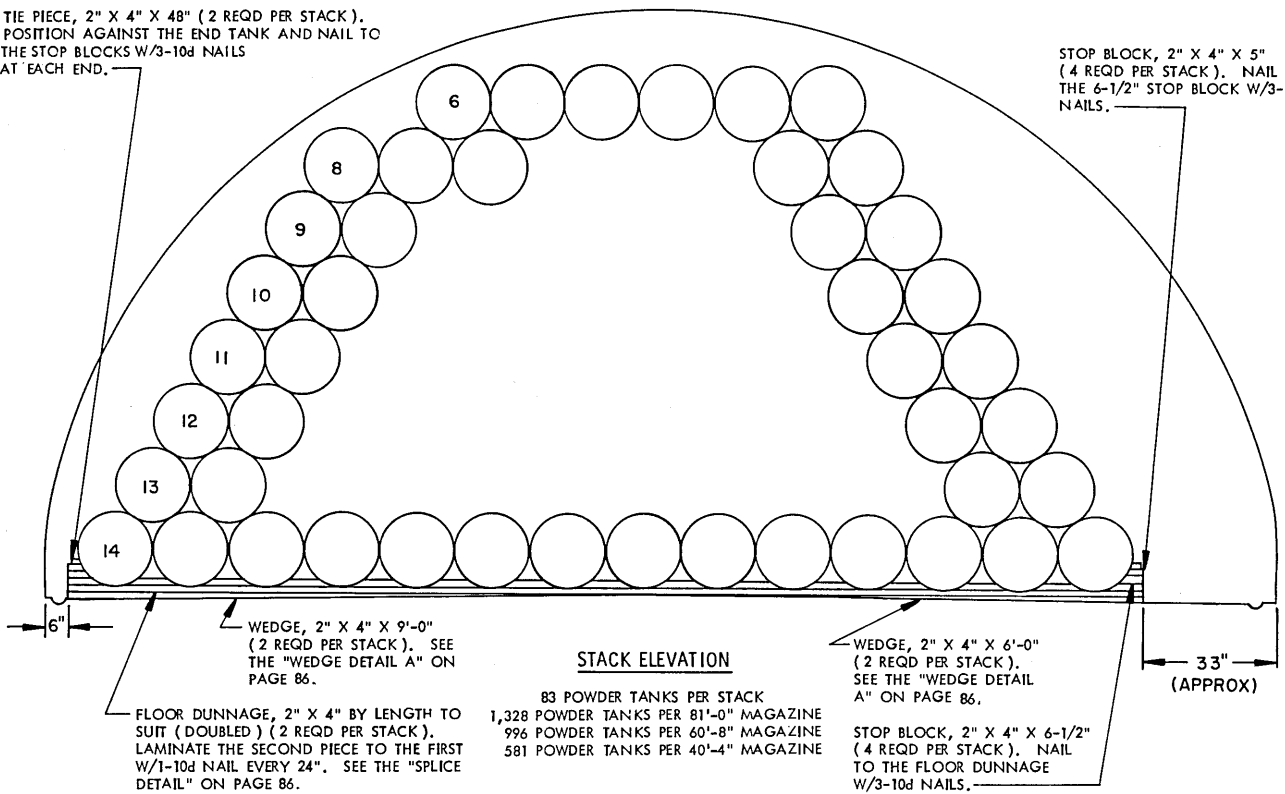
BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	58	39
NAILS	NO. REQD	POUNDS
10d (3")	24	1/2
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



PARTIAL END VIEW OF STACK

TIE PIECE, 2" X 4" X 48" (2 REQD PER STACK), POSITION AGAINST THE END TANK AND NAIL TO THE STOP BLOCKS W/3-10d NAILS AT EACH END.

STOP BLOCK, 2" X 4" X 5" (4 REQD PER STACK). NAIL TO THE 6-1/2" STOP BLOCK W/3-10d NAILS.



STACK ELEVATION

FLOOR DUNNAGE, 2" X 4" BY LENGTH TO SUIT (DOUBLED) (2 REQD PER STACK). LAMINATE THE SECOND PIECE TO THE FIRST W/1-10d NAIL EVERY 24". SEE THE "SPlice DETAIL" ON PAGE 86.

WEDGE, 2" X 4" X 9'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.

WEDGE, 2" X 4" X 6'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.

83 POWDER TANKS PER STACK
 1,328 POWDER TANKS PER 81'-0" MAGAZINE
 996 POWDER TANKS PER 60'-8" MAGAZINE
 581 POWDER TANKS PER 40'-4" MAGAZINE

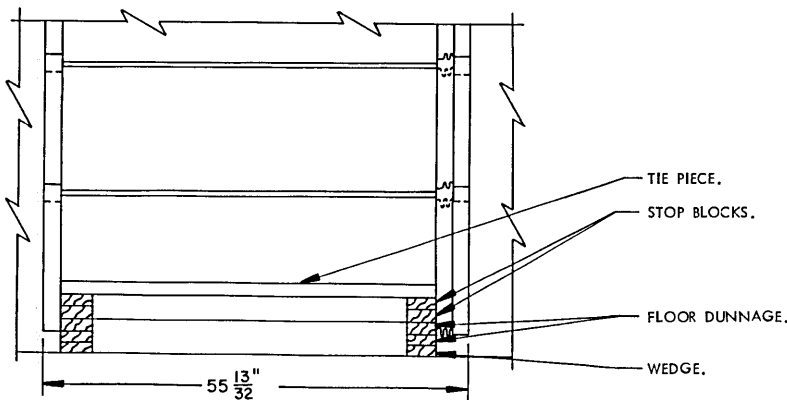
STOP BLOCK, 2" X 4" X 6-1/2" (4 REQD PER STACK). NAIL TO THE FLOOR DUNNAGE W/3-10d NAILS.

BILL OF MATERIAL (PER STACK)

LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	112	75
NAILS	NO. REQD	POUNDS
10d (3")	48	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

SPECIAL NOTES:

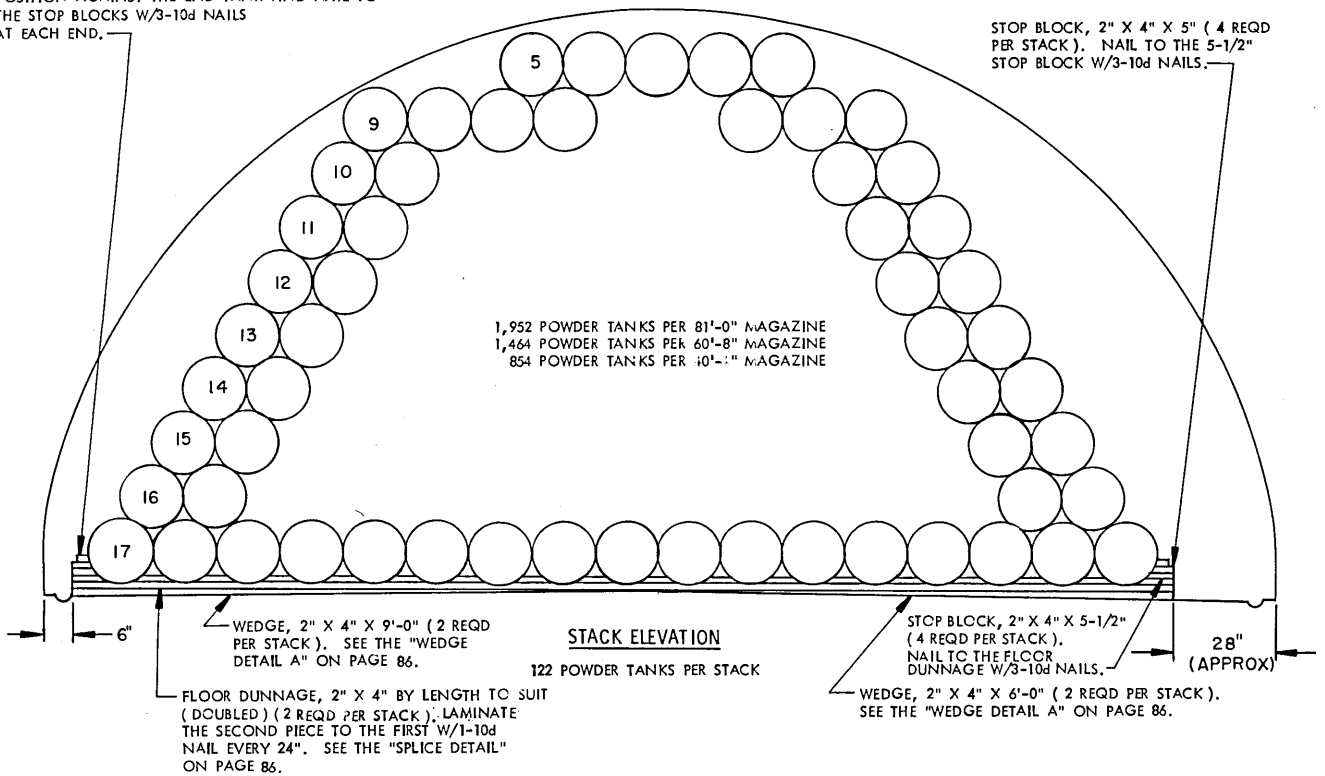
- STORAGE AS SHOWN IS FOR THE MKIV POWDER TANK FOR 16"/50. USE THIS SAME STORAGE FORMAT FOR ALL MKIV POWDER TANK MODS.
 TANK DIMENSIONS --- 55-13/32" LONG BY 19-1/2" DIAMETER.
- THE NUMBERS SHOWN ON THE STACK ELEVATION INDICATE THE QUANTITY OF POWDER TANKS PER LAYER IN A STACK.
- SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STAGGER ALL JOINTS IN THE FLOOR DUNNAGE.
- THERE WILL BE APPROXIMATELY 6'-8" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 58" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE AND APPROXIMATELY 7'-7" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.



PARTIAL END VIEW OF STACK

TIE PIECE, 2" X 4" X 48" (2 REQD PER STACK), POSITION AGAINST THE END TANK AND NAIL TO THE STOP BLOCKS W/3-10d NAILS AT EACH END.

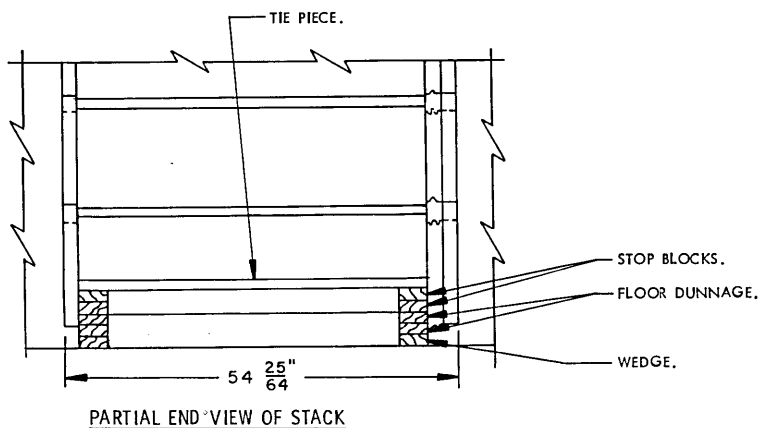
STOP BLOCK, 2" X 4" X 5" (4 REQD PER STACK). NAIL TO THE 5-1/2" STOP BLOCK W/3-10d NAILS.



SPECIAL NOTES:

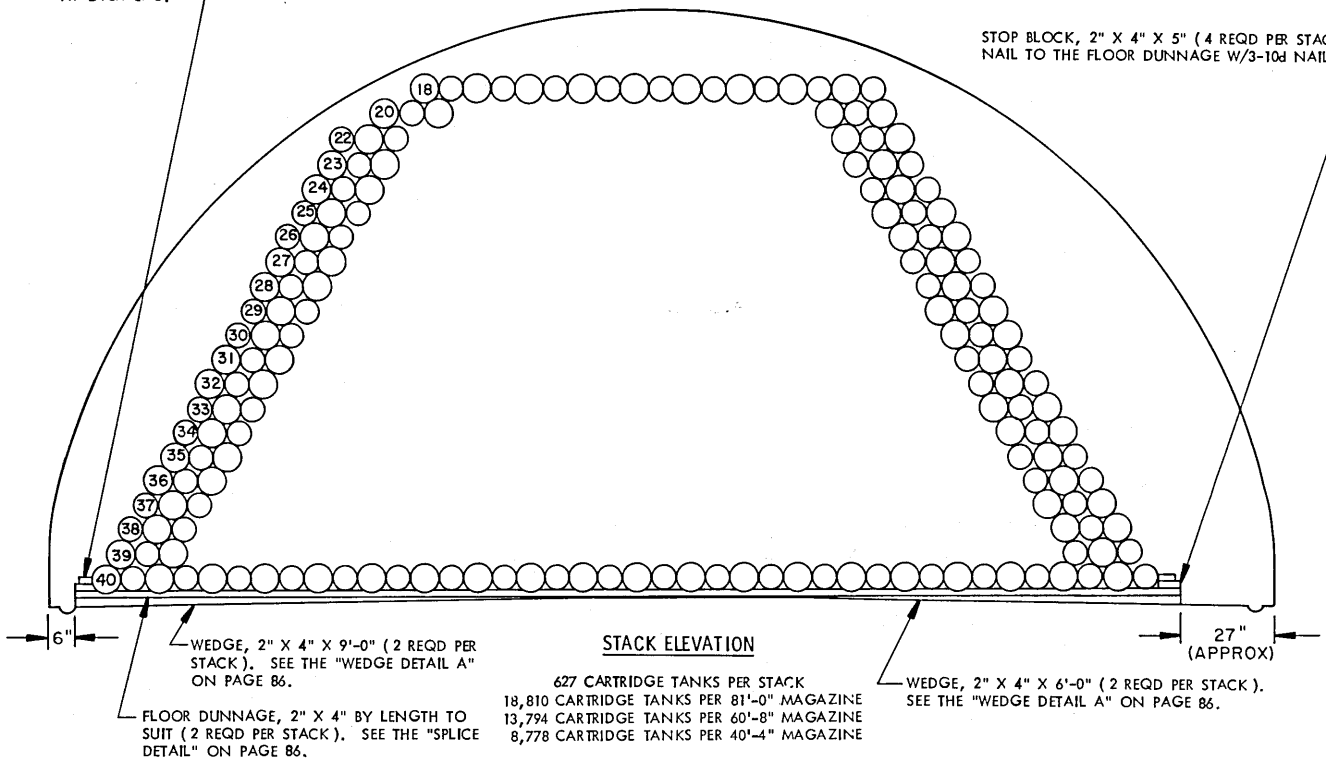
- STORAGE AS SHOWN IS FOR THE MK8, MOD O POWDER TANK FOR 16". USE THIS SAME STORAGE FORMAT FOR ALL MK8 POWDER TANK MODS.
 TANK DIMENSIONS --- 54-25/64" LONG BY 16-1/4" DIAMETER.
- THE NUMBERS SHOWN ON THE STACK ELEVATION INDICATE THE QUANTITY OF TANKS PER LAYER IN A STACK.
- SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STAGGER ALL JOINTS IN FLOOR DUNNAGE.
- THERE WILL BE APPROXIMATELY 8'-0" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 70" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 8'-2" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	113	76
NAILS	NO. REQD	POUNDS
10d (3")	48	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



TIE PIECE, 2" X 4" X 21" (2 REQD PER STACK).
POSITION AGAINST THE END TANK AND NAIL TO
THE STOP BLOCKS W/3-10d NAILS
AT EACH END.

STOP BLOCK, 2" X 4" X 5" (4 REQD PER STACK).
NAIL TO THE FLOOR DUNNAGE W/3-10d NAILS.

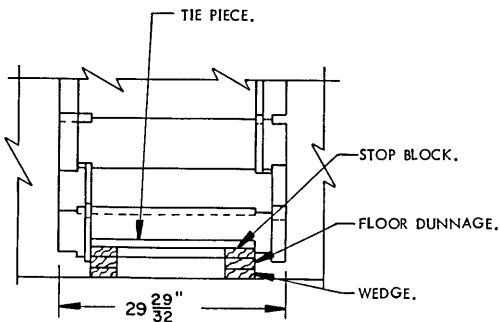


SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE MK9, MOD 1 AND MK15, MOD 1 CARTRIDGE TANKS FOR 5"/38. USE THIS SAME STORAGE FORMAT FOR ALL MK9 AND MK15 CARTRIDGE TANK MODS.

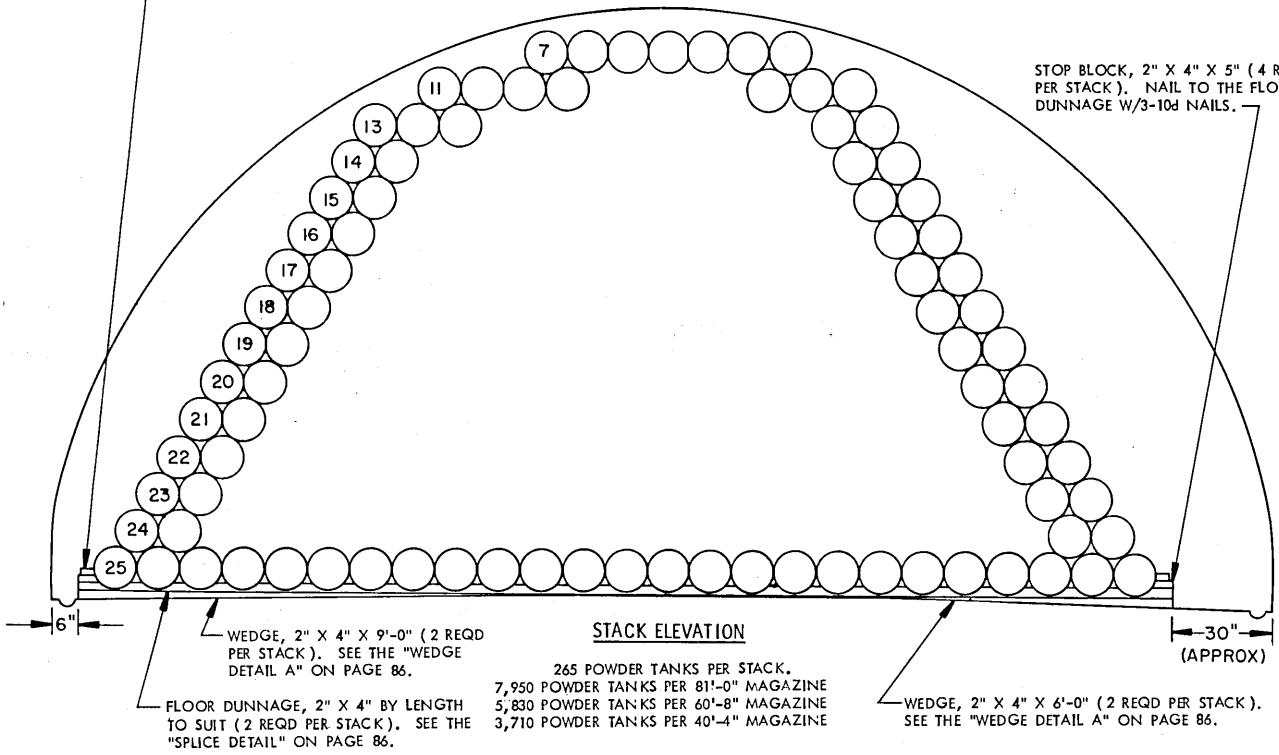
TANK DIMENSIONS --- 29-29/32" LONG BY 7-15/32" DIAMETER.
2. THE NUMBERS SHOWN ON THE STACK ELEVATION INDICATE THE QUANTITY OF CARTRIDGE TANKS PER LAYER IN A STACK.
3. SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
4. STAGGER ALL JOINTS IN FLOOR DUNNAGE.
5. THERE WILL BE APPROXIMATELY 68" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 64" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 60" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	57	38
NAILS	NO. REQD	POUNDS
10d (3")	24	1/2
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



TIE PIECE, 2" X 4" X 25" (2 REQD PER STACK), POSITION AGAINST THE END TANK AND NAIL TO THE STOP BLOCKS W/3-10d NAILS AT EACH END.

STOP BLOCK, 2" X 4" X 5" (4 REQD PER STACK). NAIL TO THE FLOOR DUNNAGE W/3-10d NAILS.



STACK ELEVATION

265 POWDER TANKS PER STACK.
 7,950 POWDER TANKS PER 81'-0" MAGAZINE
 5,830 POWDER TANKS PER 60'-8" MAGAZINE
 3,710 POWDER TANKS PER 40'-4" MAGAZINE

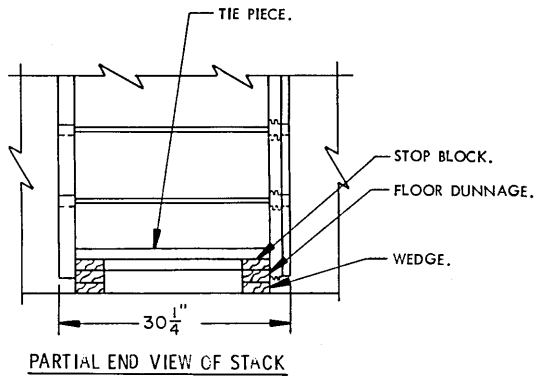
WEDGE, 2" X 4" X 9'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.
 FLOOR DUNNAGE, 2" X 4" BY LENGTH TO SUIT (2 REQD PER STACK). SEE THE "SPLICE DETAIL" ON PAGE 86.

WEDGE, 2" X 4" X 6'-0" (2 REQD PER STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	57	38
NAILS	NO. REQD	POUNDS
10d (3")	24	1/2
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

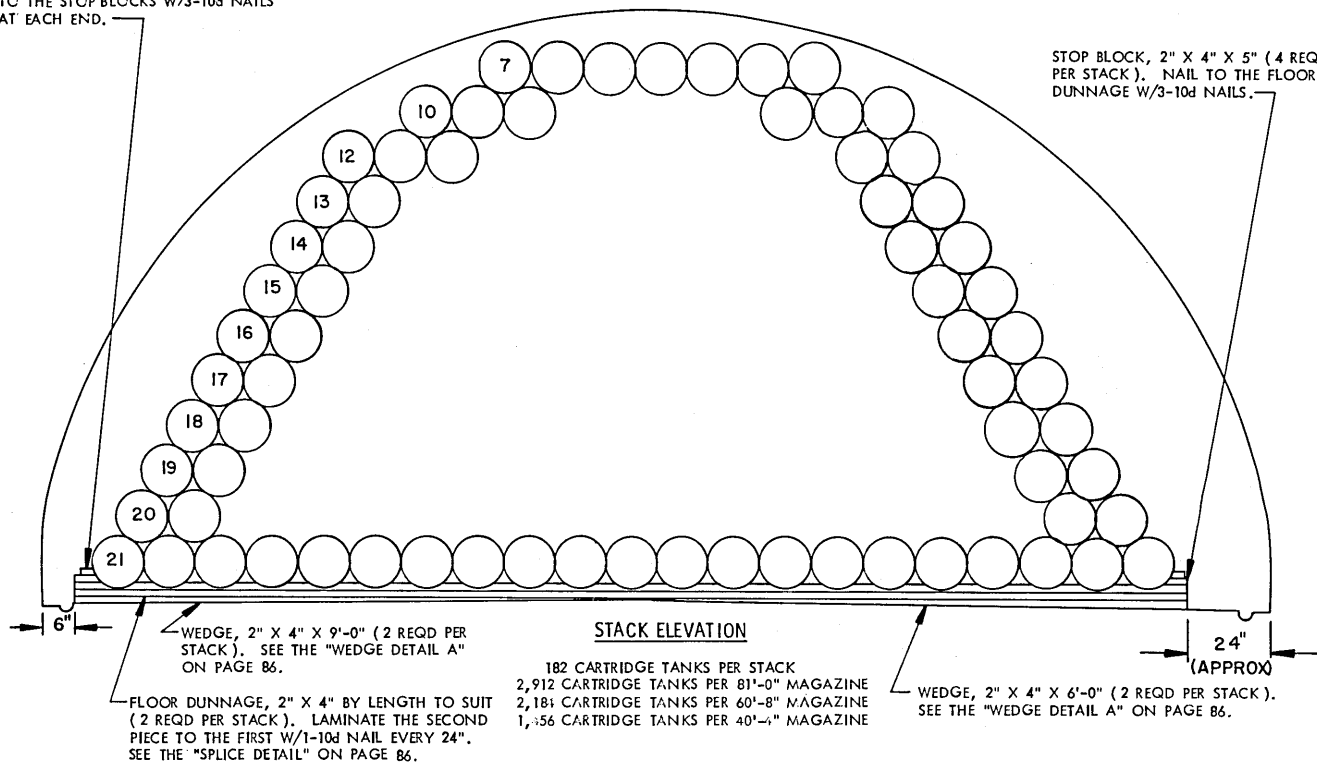
SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE MK10, MOD 1 POWDER TANK FOR 8"/55. USE THIS SAME STORAGE FORMAT FOR ALL MK10 POWDER TANK MODS.
 TANK DIMENSIONS --- 30-1/4" LONG BY 10-59/64" DIAMETER.
- THE NUMBERS SHOWN ON THE STACK ELEVATION INDICATE THE QUANTITY OF POWDER TANKS PER LAYER. IN A STACK.
- SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STAGGER ALL JOINTS IN FLOOR DUNNAGE.
- THERE WILL BE APPROXIMATELY 60" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 58" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 56" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.



TIE PIECE, 2" X 4" X 45" (2 REQD PER STACK).
POSITION AGAINST THE END TANK AND NAIL
TO THE STOP BLOCKS W/3-10d NAILS
AT EACH END.

STOP BLOCK, 2" X 4" X 5" (4 REQD
PER STACK). NAIL TO THE FLOOR
DUNNAGE W/3-10d NAILS.



STACK ELEVATION

182 CARTRIDGE TANKS PER STACK
2,912 CARTRIDGE TANKS PER 81'-0" MAGAZINE
2,184 CARTRIDGE TANKS PER 60'-8" MAGAZINE
1,356 CARTRIDGE TANKS PER 40'-4" MAGAZINE

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE MK11, MOD O AND MK13, MOD O CARTRIDGE TANKS FOR 8"/55. USE THIS SAME STORAGE FORMAT FOR ALL MK11 AND MK13 CARTRIDGE TANK MODS.

TANK DIMENSIONS --- 54-39/64" LONG BY 13-5/16" DIAMETER.

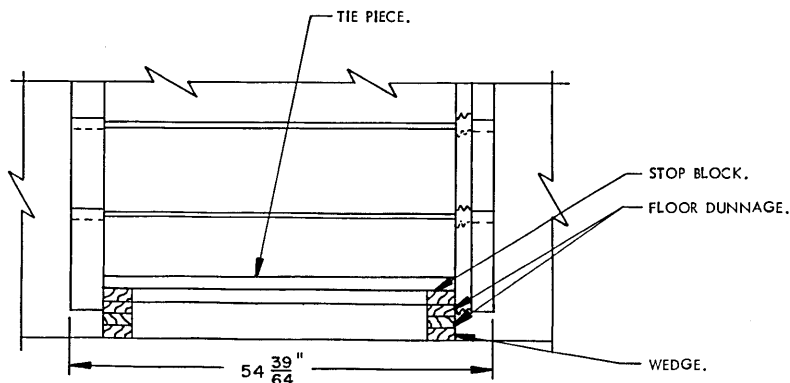
2. THE NUMBERS SHOWN ON THE STACK ELEVATION INDICATE THE QUANTITY OF CARTRIDGE TANKS PER LAYER IN A STACK.

3. SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.

4. STAGGER ALL JOINTS IN FLOOR DUNNAGE.

5. THERE WILL BE APPROXIMATELY 7'-10" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 68" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 43" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

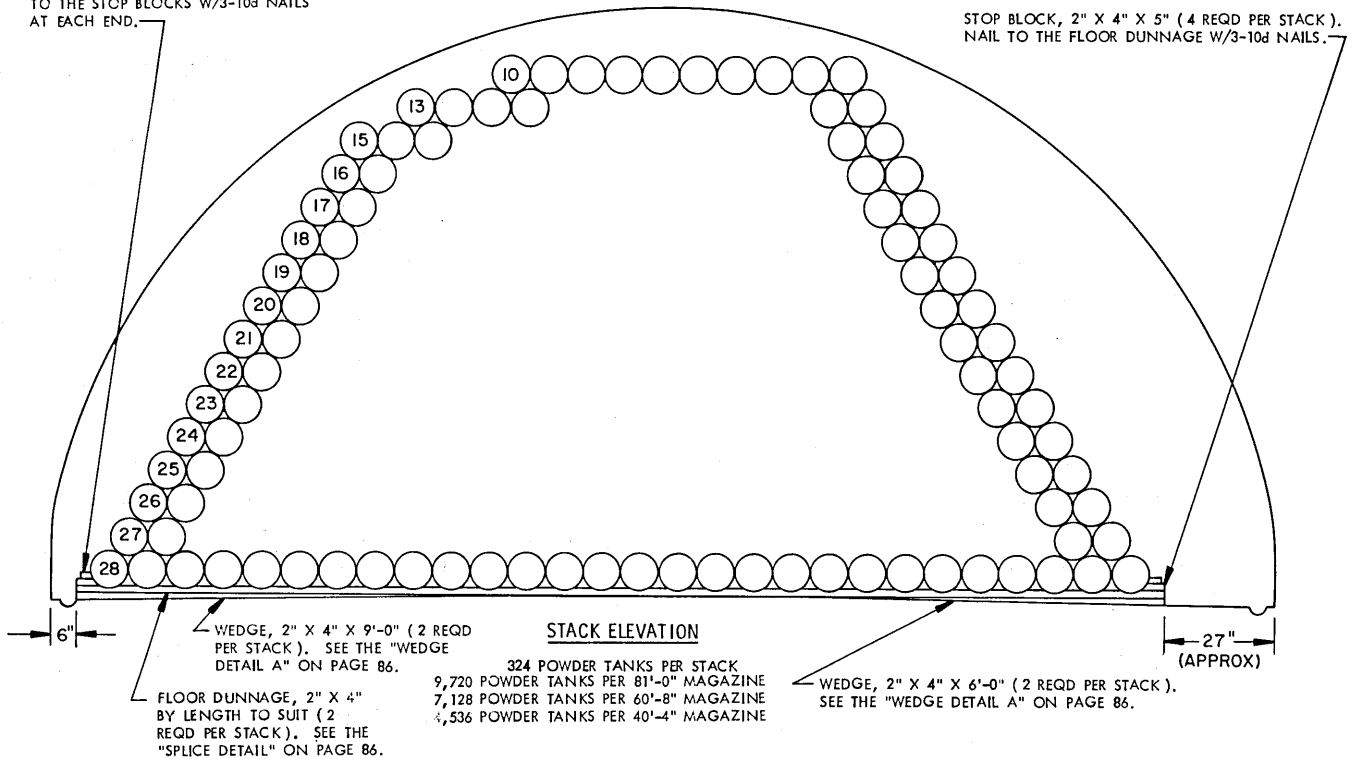
BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	112	75
NAILS	NO. REQD	POUNDS
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTHS	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



PARTIAL END VIEW OF STACK

TIE PIECE, 2" X 4" X 24" (2 REQD PER STACK).
POSITION AGAINST THE END TANK AND NAIL
TO THE STOP BLOCKS W/3-10d NAILS
AT EACH END.

STOP BLOCK, 2" X 4" X 5" (4 REQD PER STACK).
NAIL TO THE FLOOR DUNNAGE W/3-10d NAILS.

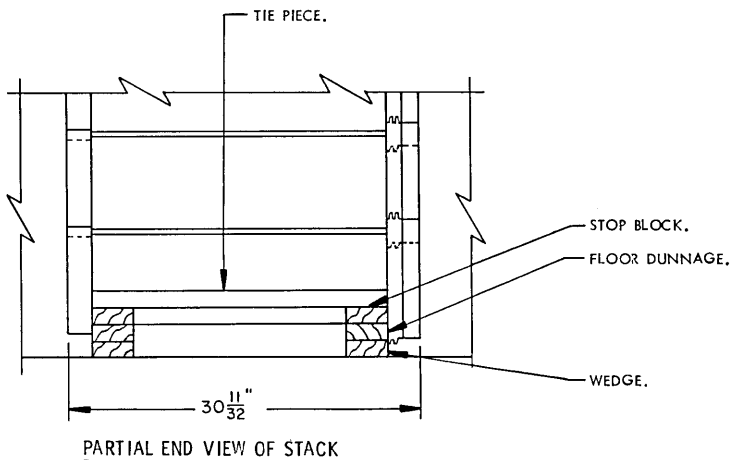


SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE ONE-HALF REDUCED CHARGE IN THE MK13, MOD O POWDER TANK FOR 8'/55. USE THIS SAME STORAGE FORMAT FOR ALL MK13 TANK MODS.

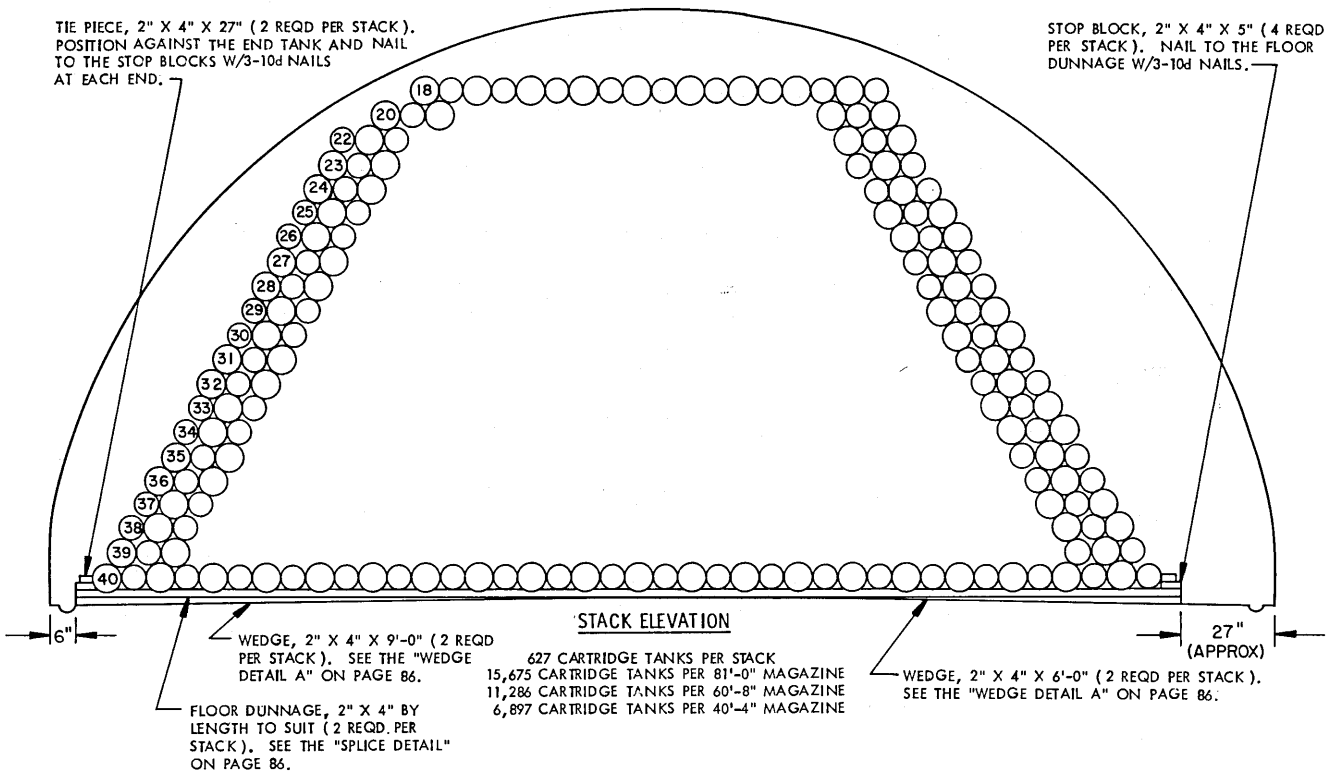
TANK DIMENSIONS --- 30-11/32" LONG BY 9-7/8" DIAMETER.
2. THE NUMBERS SHOWN ON THE STACK ELEVATION INDICATE THE QUANTITY OF POWDER TANKS PER LAYER IN A STACK.
3. SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
4. STAGGER ALL JOINTS IN FLOOR DUNNAGE.
5. THERE WILL BE APPROXIMATELY 53" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 53" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 53" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	57	38
NAILS	NO. REQD	POUNDS
10d (3")	24	1/2
WEDGES PER STACK		
LUMBER	LENGTHS	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



TIE PIECE, 2" X 4" X 27" (2 REQD PER STACK), POSITION AGAINST THE END TANK AND NAIL TO THE STOP BLOCKS W/3-10d NAILS AT EACH END.

STOP BLOCK, 2" X 4" X 5" (4 REQD PER STACK). NAIL TO THE FLOOR DUNNAGE W/3-10d NAILS.



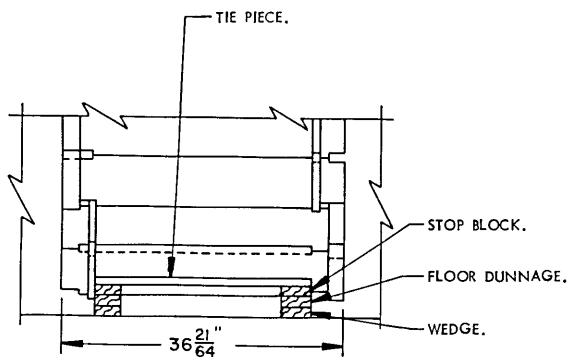
SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE MK14, MOD 1 AND MK21, MOD O CARTRIDGE TANKS FOR 5"/54. USE THIS SAME STORAGE FORMAT FOR ALL MK14 AND MK21 CARTRIDGE TANK MODS.

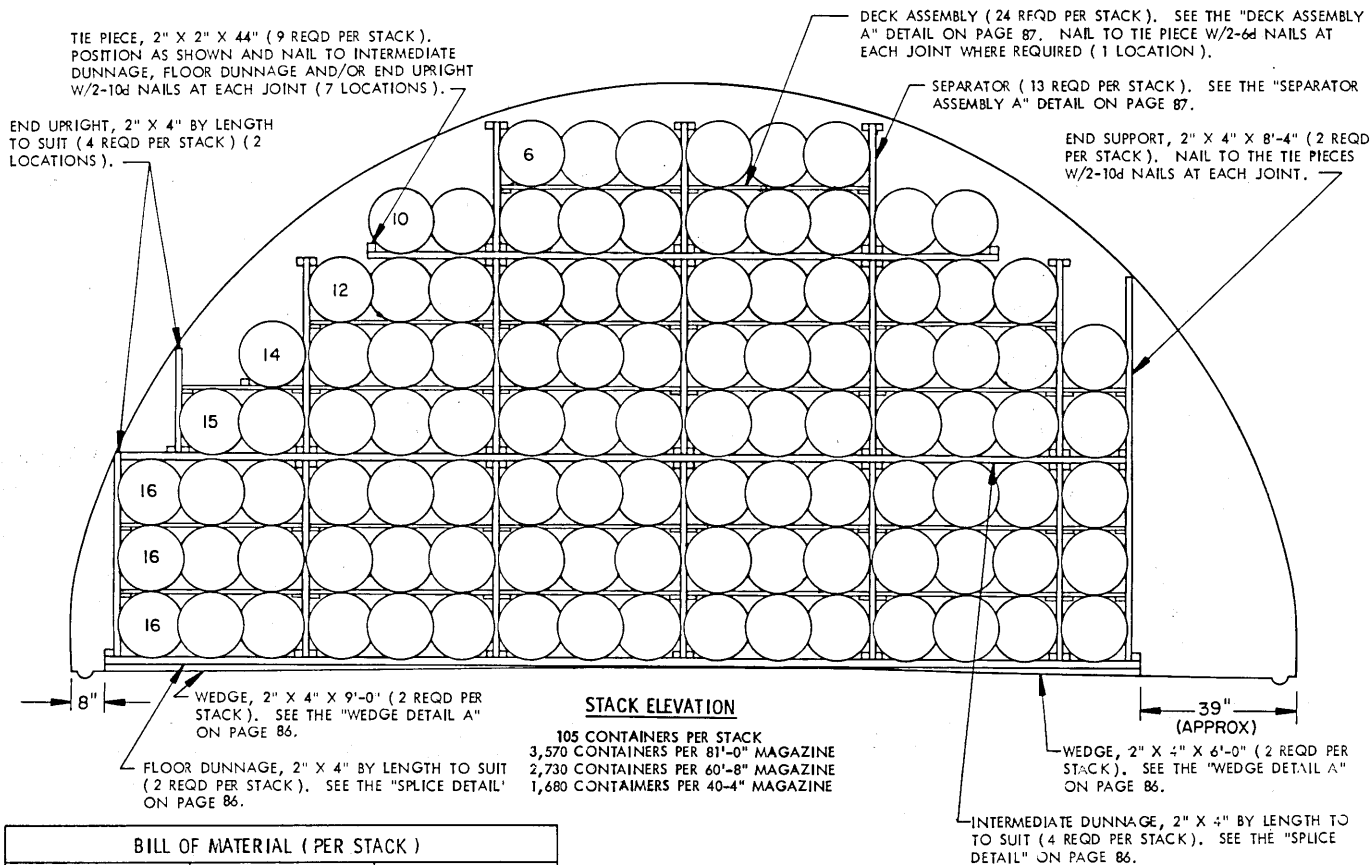
TANK DIMENSIONS --- 36-21/64" LONG BY 7-15/32" DIAMETER.

2. THE NUMBERS SHOWN ON THE STACK ELEVATION INDICATE THE QUANTITY OF CARTRIDGE TANKS PER LAYER IN A STACK.
3. SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
4. STAGGER ALL JOINTS IN FLOOR DUNNAGE.
5. THERE WILL BE APPROXIMATELY 55" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 67" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 6'-6" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	58	39
NAILS	NO. REQD	POUNDS
10d (3")	24	1/2
WEDGES PER STACK		
LUMBER	LENGTHS	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



PARTIAL END VIEW OF STACK



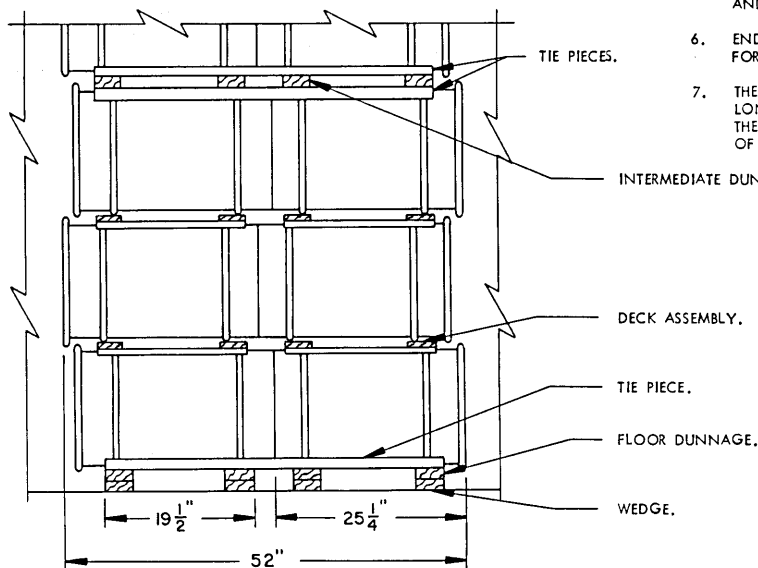
STACK ELEVATION

105 CONTAINERS PER STACK
 3,570 CONTAINERS PER 81'-0" MAGAZINE
 2,730 CONTAINERS PER 60'-8" MAGAZINE
 1,680 CONTAINERS PER 40'-4" MAGAZINE

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 2"	80	14
1" X 4"	170	57
2" X 2"	120	40
2" X 4"	252	168
NAILS	NO. REQD	POUNDS
6d (2")	196	1-1/4
10d (3")	252	4
WEDGES PER STACK		
LUMBER	LENGTHS	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

SPECIAL NOTES:

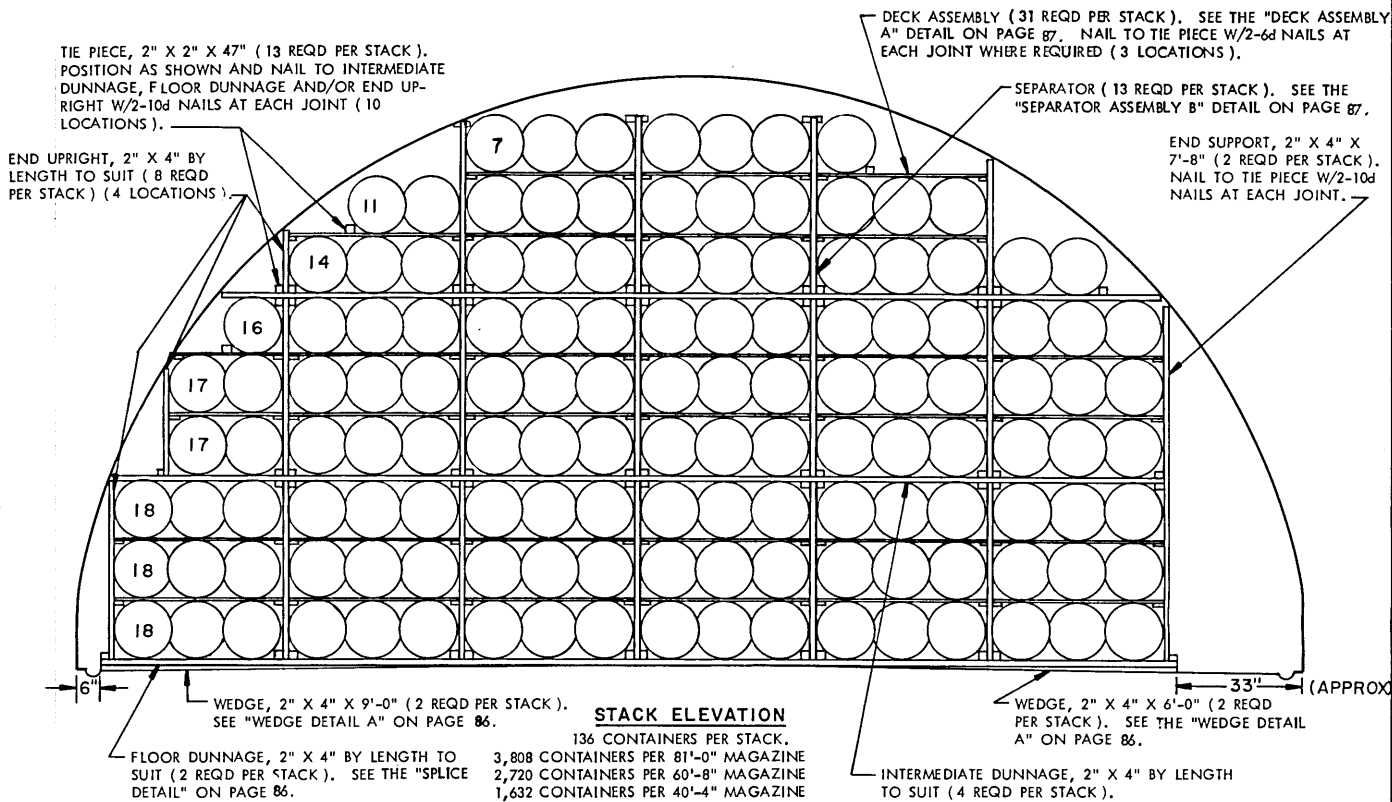
- STORAGE AS SHOWN IS FOR THE PROPELLING CHARGES FOR THE 105MM HOWITZER PACKED IN METAL DRUM.
 DRUM DIMENSIONS --- 25-1/4" LONG BY 16-7/8" DIAMETER.
- THE NUMBERS SHOWN ON THE STACK ELEVATION INDICATE THE QUANTITY OF DRUMS PER LAYER IN A STACK.
- SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- END SUPPORT AND/OR END UPRIGHT PIECES MUST CONTACT THE IGLOO WALL FOR SUPPORT.
- THERE WILL BE APPROXIMATELY 7'-0" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 48" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE AND APPROXIMATELY 64" SPACE AT THE FRONT OF A 40'-4" MAGAZINE.



PARTIAL END VIEW OF DOUBLE STACK

END SUPPORT PIECES HAVE BEEN OMITTED FOR CLARITY.

METAL DRUM WITH M67 CHARGE

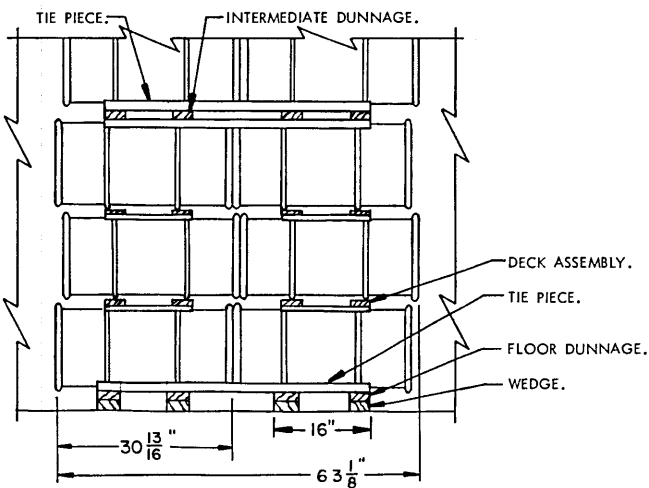


BILL OF MATERIAL (PER STACK)

LUMBER	LINEAR FEET	BOARD FEET
1" X 2"	78	13
1" X 4"	223	75
2" X 2"	106	36
2" X 4"	271	181
NAILS		
	NO. REQD	POUNDS
6d (2")	260	1-3/4
10d (3")	252	4
WEDGES PER STACK		
	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE PROPELLING CHARGE FOR THE 75MM AND 105MM HOWITZER PACKED IN METAL DRUM.
CONTAINER DIMENSIONS --- 30-13/16" LONG BY 15" DIAMETER.
- THE NUMBERS SHOWN ON THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- END SUPPORT AND/OR END UPRIGHT PIECES MUST CONTACT THE IGLOO WALL FOR SUPPORT.
- THERE WILL BE APPROXIMATELY 7'-0" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 7'-8" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 8'-5" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.

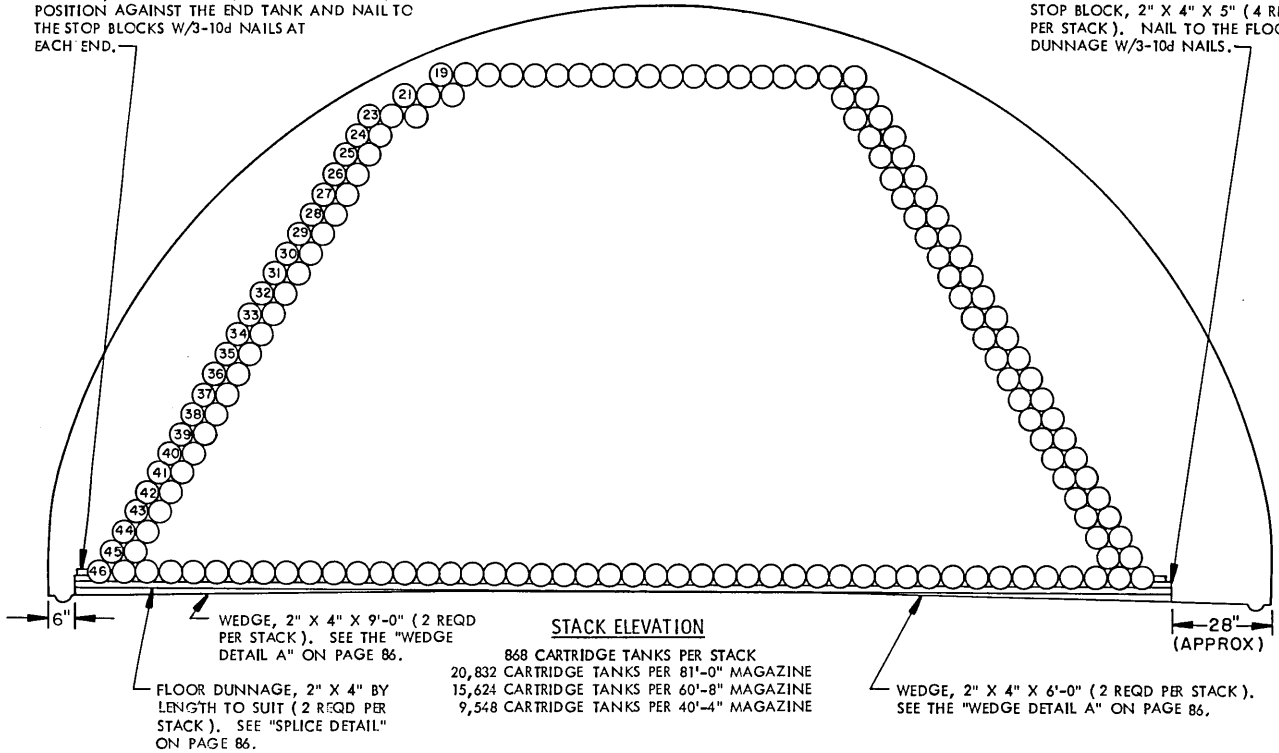


PARTIAL END VIEW OF DOUBLE STACK

END SUPPORT PIECES HAVE BEEN OMITTED FOR CLARITY.

TIE PIECE, 2" X 4" X 29" (2 REQD PER STACK), POSITION AGAINST THE END TANK AND NAIL TO THE STOP BLOCKS W/3-10d NAILS AT EACH END.

STOP BLOCK, 2" X 4" X 5" (4 REQD PER STACK). NAIL TO THE FLOOR DUNNAGE W/3-10d NAILS.



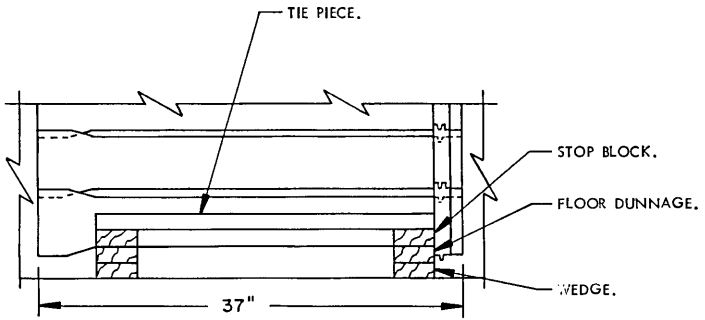
STACK ELEVATION

868 CARTRIDGE TANKS PER STACK
 20,832 CARTRIDGE TANKS PER 81'-0" MAGAZINE
 15,624 CARTRIDGE TANKS PER 60'-8" MAGAZINE
 9,548 CARTRIDGE TANKS PER 40'-4" MAGAZINE

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE MK5, MOD.2 CARTRIDGE TANK FOR 3"/50. USE THIS SAME STORAGE FORMAT FOR ALL MK5 CARTRIDGE TANK MODS.
 TANK DIMENSIONS --- 37" LONG BY 5-63/64" DIAMETER.
2. THE NUMBERS SHOWN ON THE STACK ELEVATION INDICATE THE QUANTITY OF TANKS PER LAYER IN A STACK.
3. SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
4. STAGGER ALL JOINTS IN FLOOR DUNNAGE.
5. THERE WILL BE APPROXIMATELY 6"-8" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 58" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 6'-1" AT THE FRONT OF OF A 40'-4" MAGAZINE.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	58	39
NAILS	NO. REQD	POUNDS
10d (3")	24	1/2
WEDGES PER STACK		
LUMBER	LENGTHS	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

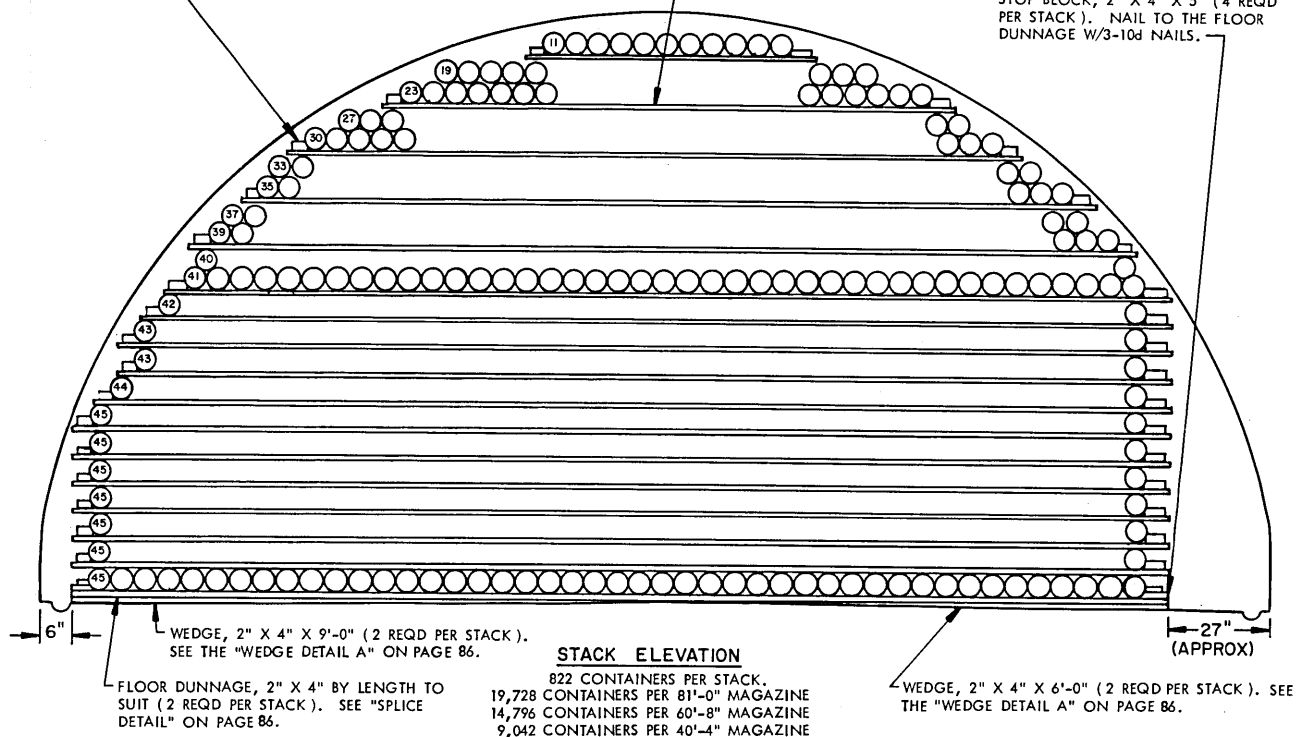


PARTIAL END VIEW OF STACK

TIE PIECE, 2" X 4" X 20" (54 REQD PER STACK). POSITION AGAINST THE END CONTAINERS. NAIL THE TWO TIE PIECES POSITIONED ON THE STOP BLOCKS W/3-10d NAILS AT EACH END. THE INTERMEDIATE DUNNAGE WILL BE NAILED TO THE REMAINING TIE PIECES W/3-6d NAILS AT EACH END.

INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH TO SUIT (32 REQD PER STACK). SEE THE "SPLICE DETAIL" ON PAGE 86.

STOP BLOCK, 2" X 4" X 5" (4 REQD PER STACK). NAIL TO THE FLOOR DUNNAGE W/3-10d NAILS.

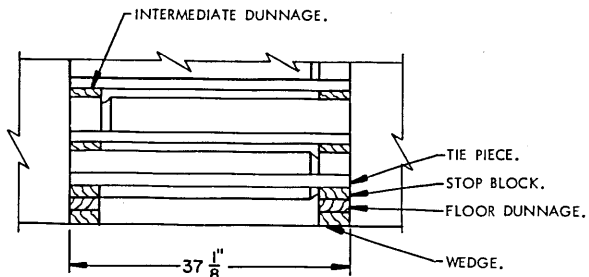


BILL OF MATERIAL (PER STACK)

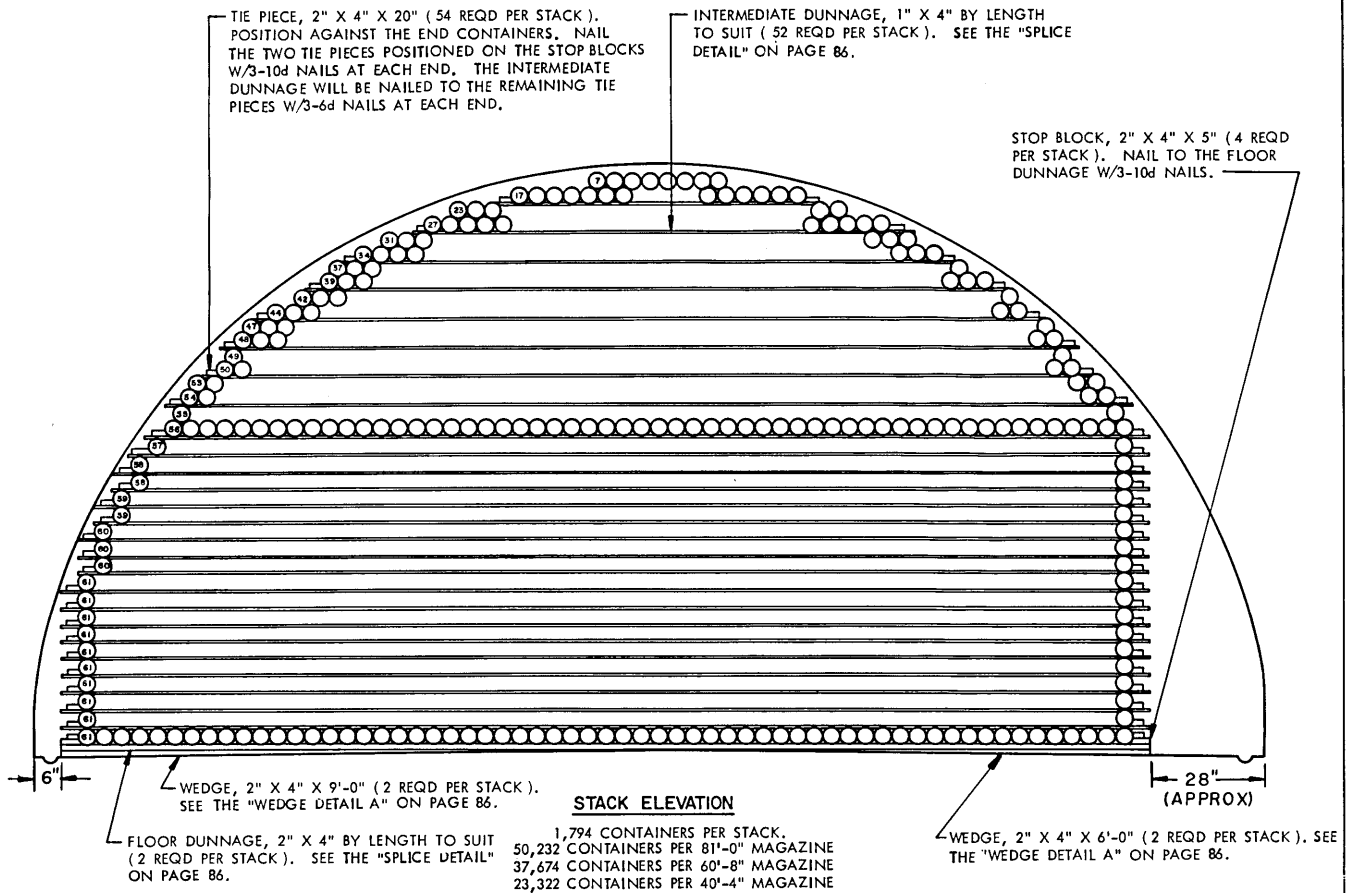
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	658	220
2" X 4"	154	103
NAILS	NO. REQD	POUNDS
6d (2")	192	1-1/4
10d (3")	24	1/2
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE M152 SERIES CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL M152 SERIES CONTAINERS.
 CONTAINER DIMENSIONS --- 37-1/8" LONG BY 6-1/8" DIAMETER.
2. THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
3. SEE "TYPICAL PLAN VIEW A" ON PAGE 4.
4. **NOTE:** JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
5. THERE WILL BE APPROXIMATELY 6'-5" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 55" OF SPACE AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 71" OF SPACE AT THE FRONT OF A 40'-4" MAGAZINE.



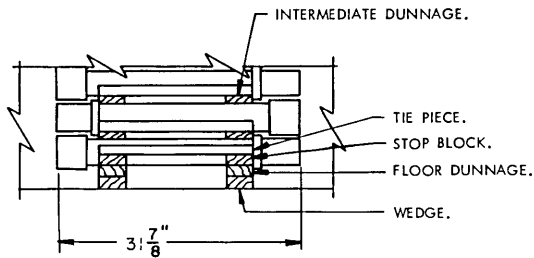
PARTIAL END VIEW OF STACK



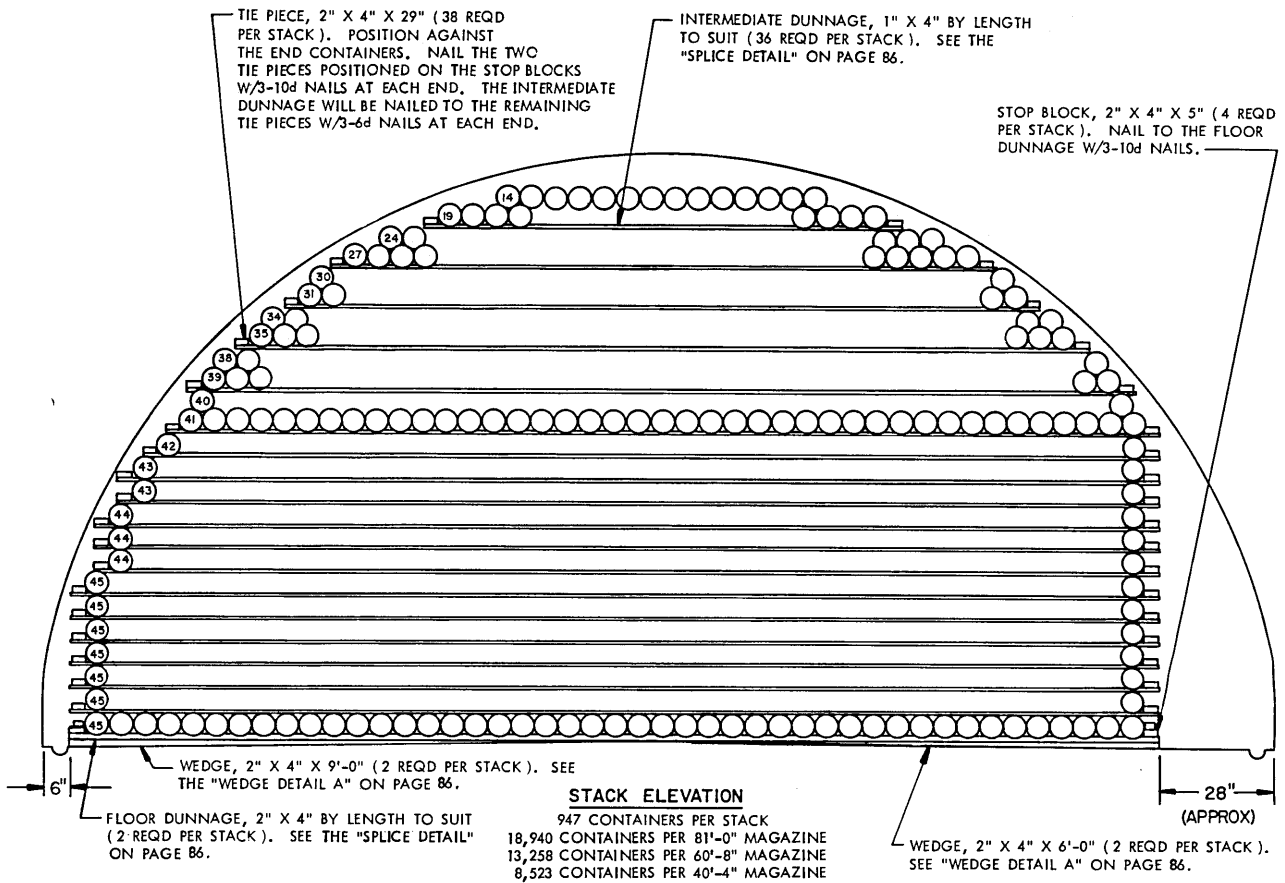
BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	1082	361
2" X 4"	139	93
NAILS	NO. REQD	POUNDS
6d (2")	312	2
10d (3")	24	1/2
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE M154 SERIES CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL M154 SERIES CONTAINERS.
 CONTAINER DIMENSIONS --- 31-7/8" LONG BY 4-1/2" DIAMETER.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE "TYPICAL PLAN VIEW A" ON PAGE 4.
- NOTE:** JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- THERE WILL BE APPROXIMATELY 6'-3" SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 54" AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 65" AT THE FRONT OF A 40'-4" MAGAZINE.



PARTIAL END VIEW OF STACK

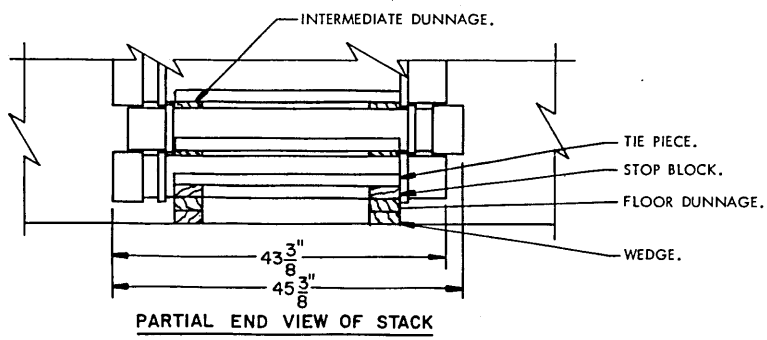


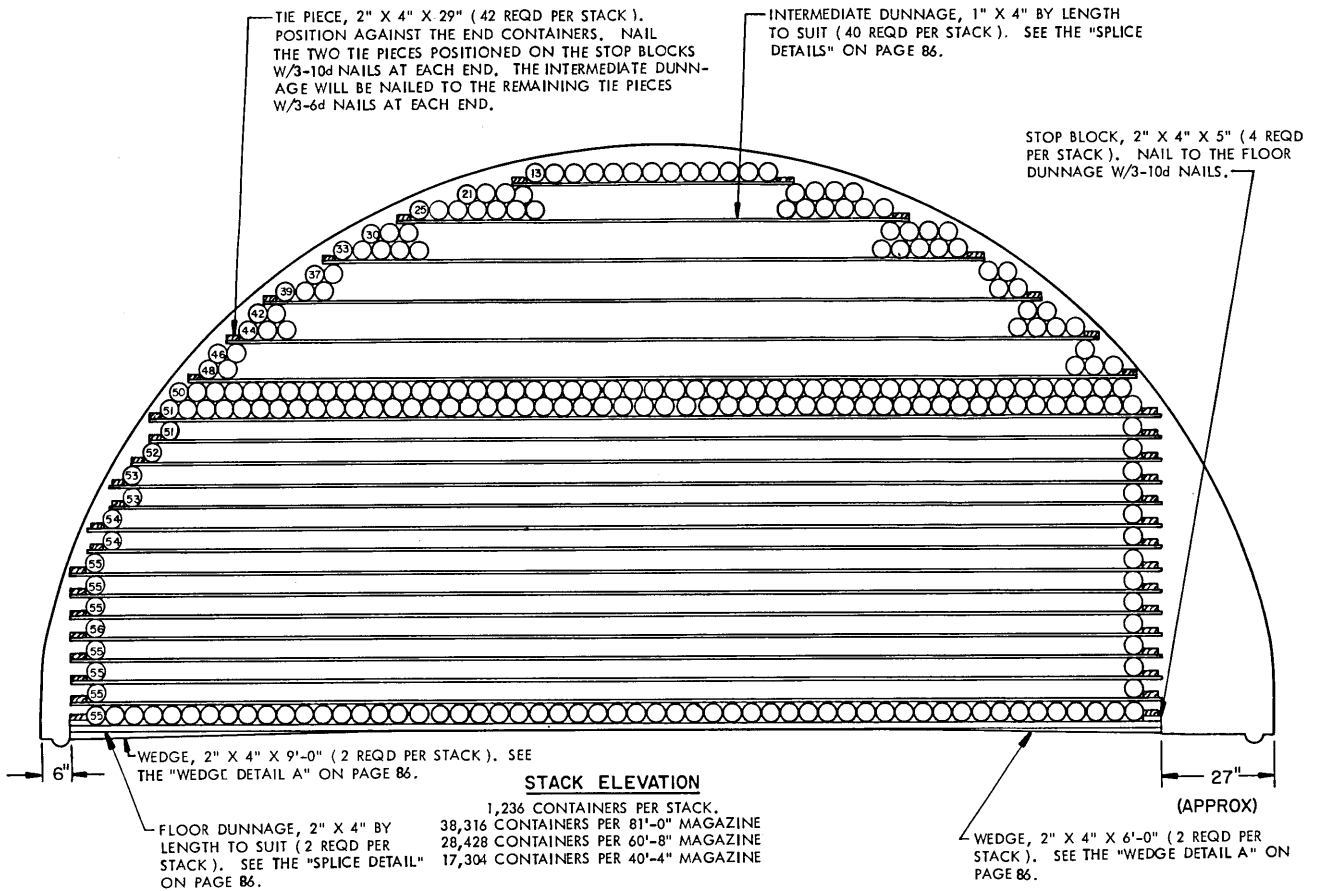
STACK ELEVATION
 947 CONTAINERS PER STACK
 18,940 CONTAINERS PER 81'-0" MAGAZINE
 13,258 CONTAINERS PER 60'-8" MAGAZINE
 8,523 CONTAINERS PER 40'-4" MAGAZINE

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	759	253
2" X 4"	141	94
NAILS	NO. REQD	POUNDS
6d (2")	216	1-1/2
10d (3")	24	1/2
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE M159 SERIES CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL M159 SERIES CONTAINERS.
 CONTAINER DIMENSIONS --- 43-3/8" LONG BY 6-1/8" DIAMETER.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE "TYPICAL PLAN VIEW A" ON PAGE 4.
- NOTE:** JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- THERE WILL BE APPROXIMATELY 60" SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 7'-7" AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 71" AT THE FRONT OF A 40'-4" MAGAZINE.

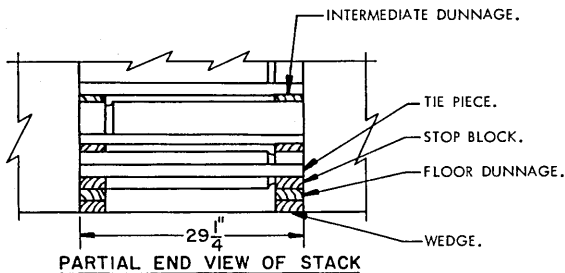


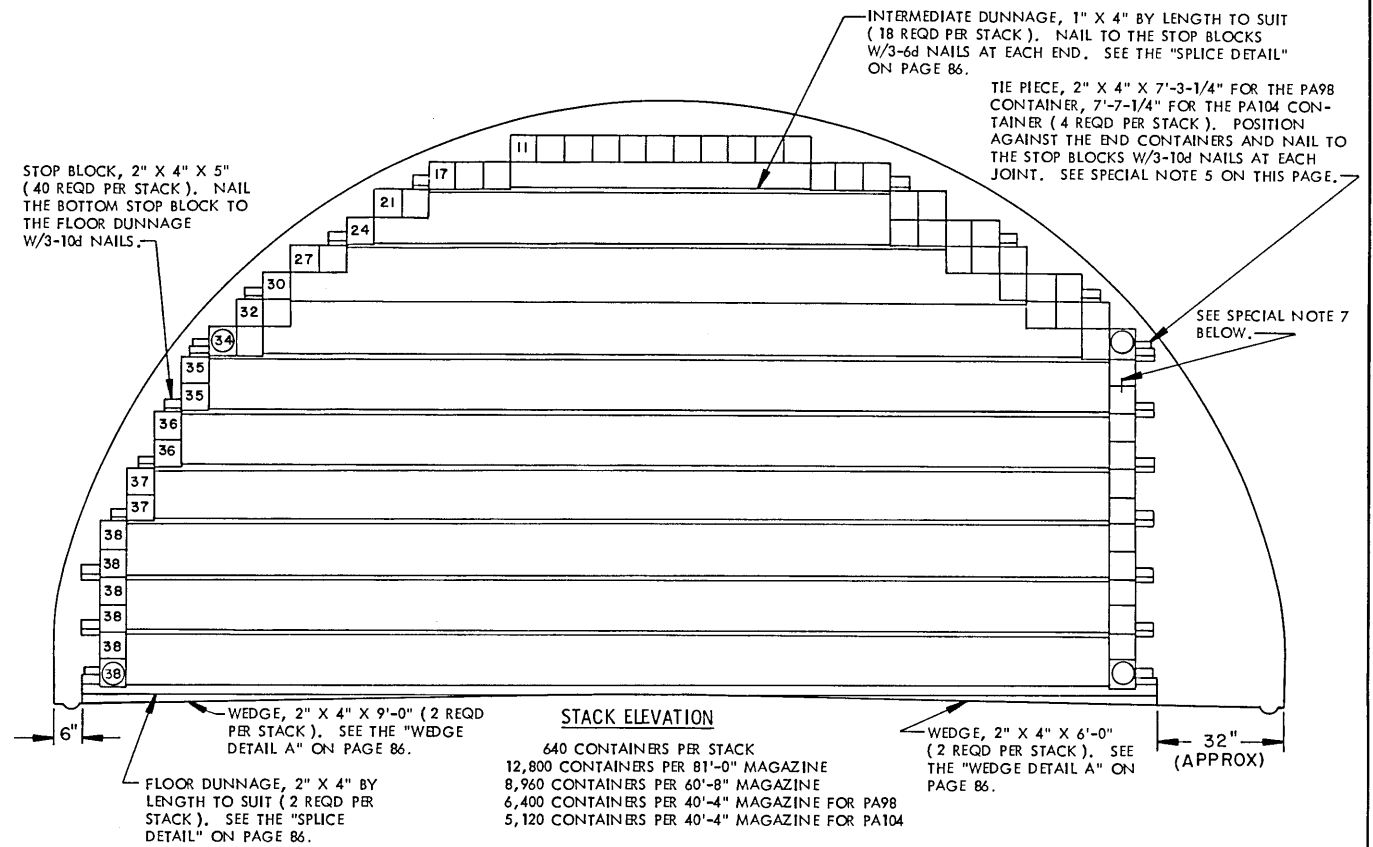


BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	826	276
2" X 4"	151	101
NAILS	NO. REQD	POUNDS
6d (2")	240	1-1/2
10d (3")	24	1/2
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE M173 SERIES CONTAINER. USE THIS SAME STORAGE FORMAT FOR ALL M173 AND T53 SERIES CONTAINERS.
CONTAINER DIMENSIONS --- 29-1/4" LONG BY 5" DIAMETER.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE "TYPICAL PLAN VIEW A" ON PAGE 4.
- NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- THERE WILL BE APPROXIMATELY 61" OF SPACE AT THE FRONT OF AN 81'-0" LONG IGLOO MAGAZINE. THERE WILL BE APPROXIMATELY 51" AT THE FRONT OF A 60'-8" MAGAZINE, AND APPROXIMATELY 70" AT THE FRONT OF A 40'-4" MAGAZINE.





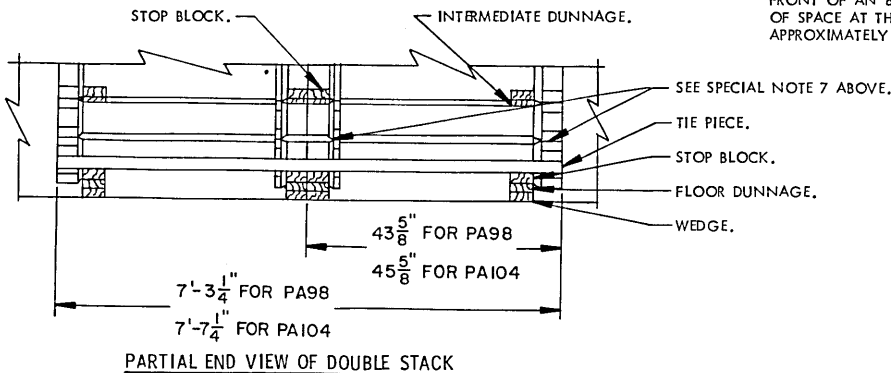
SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE PA98 AND PA104 CONTAINERS. USE THIS SAME STORAGE FORMAT FOR ALL PA98 AND PA104 SERIES CONTAINERS.

PA98 CONTAINER DIMENSIONS-- 43-5/8" LONG BY 7-1/8" WIDE BY 7-1/8" HIGH. PA104 CONTAINER DIMENSIONS-- 45-5/8" LONG BY 7-1/8" WIDE BY 7-1/8" HIGH.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- SEE THE "TYPICAL PLAN VIEW A" ON PAGE 4.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- NOTE: THE "TIE PIECE" EQUALS THE APPROXIMATE LENGTH OF TWO (2) CONTAINERS AND AIDS IN STABILIZING THE STACKS. A "TIE PIECE" IS USED ON THE BOTTOM LAYER AND AT THE SIXTH LAYER OF INTERMEDIATE DUNNAGE.
- NOTE: JOINTS IN INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- NOTE: THE INTERLOCKING PINS ON EACH END OF A CONTAINER MUST INTERLOCK VERTICALLY WITH THE CONTAINER IN THE NEXT LAYER.
- FOR THE PA98 CONTAINER THERE WILL BE APPROXIMATELY 8'-0" OF SPACE AT THE FRONT OF AN 81'-0" LONG MAGAZINE. THERE WILL BE APPROXIMATELY 9'-6" OF SPACE AT THE FRONT OF A 60'-8" LONG MAGAZINE. THERE WILL BE APPROXIMATELY 44" SPACE AT THE FRONT OF A 40'-4" LONG MAGAZINE.
- FOR THE PA104 CONTAINER THERE WILL BE APPROXIMATELY 56" OF SPACE AT THE FRONT OF AN 81'-0" LONG MAGAZINE. THERE WILL BE APPROXIMATELY 7'-2" OF SPACE AT THE FRONT OF A 60'-8" LONG MAGAZINE. THERE WILL BE APPROXIMATELY 9'-8" OF SPACE AT THE FRONT OF A 40'-4" LONG MAGAZINE.

BILL OF MATERIAL (PER STACK)

LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	379	127
2" X 4"	79	53
NAILS		POUNDS
6d (2")	108	3/4
10d (3")	36	3/4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	2
2" X 4"	9'-0"	2



STORAGE IN 81'-0" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
BOXED TNC ----	12,198 ----	487,920 LBS

*STORAGE IN 60'-8" IGLOO

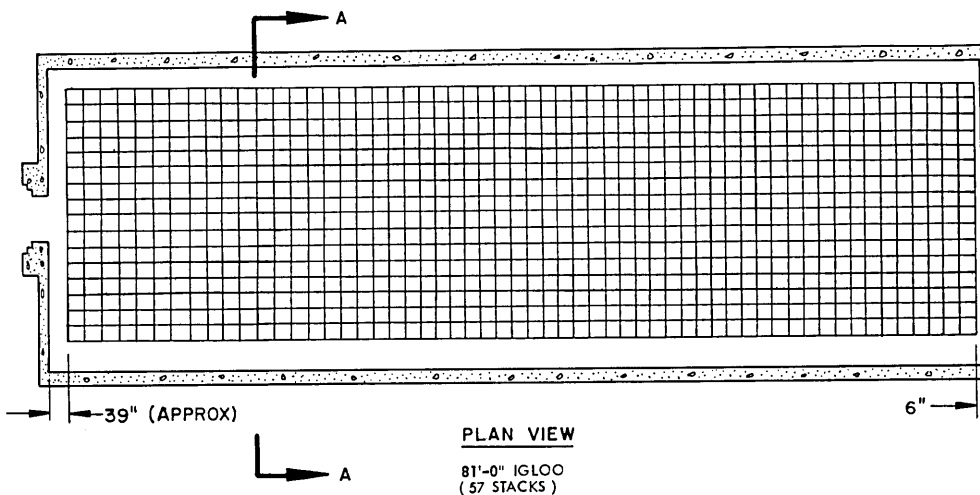
ITEM	QUANTITY	EXPLOSIVE WEIGHT
BOXED TNC ----	8,988 ----	359,520 LBS

**STORAGE IN 40'-4" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
BOXED TNC ----	5,778 ----	231,120 LBS

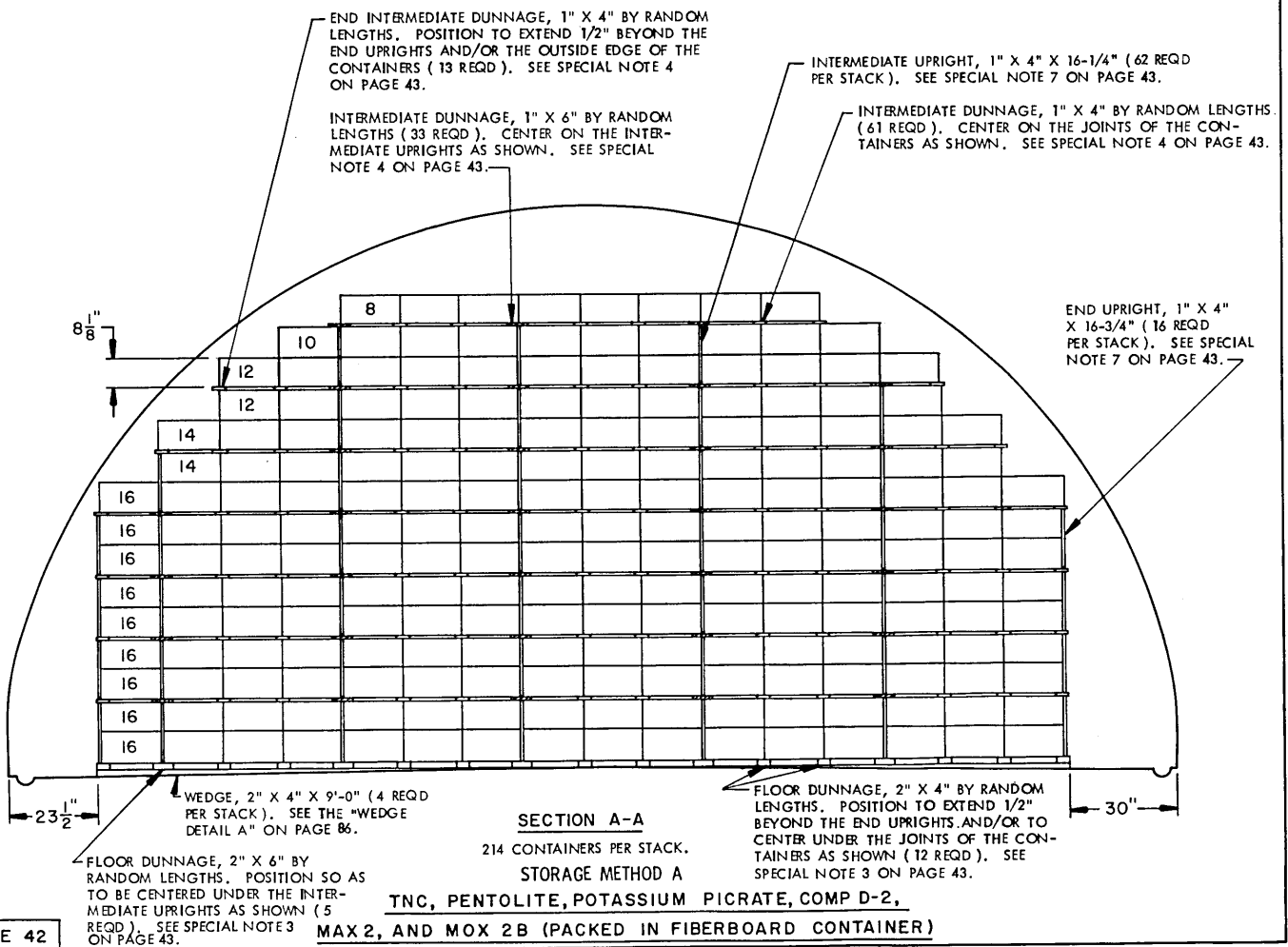
* 42 STACKS WITH 38" SPACE
 ** 27 STACKS WITH 38" SPACE

SEE GENERAL NOTE "E" ON PAGE 2, AND SPECIAL NOTES 8 AND 9, AND "TABLE 1" ON PAGE 43.



PLAN VIEW

81'-0" IGLOO
 (57 STACKS)



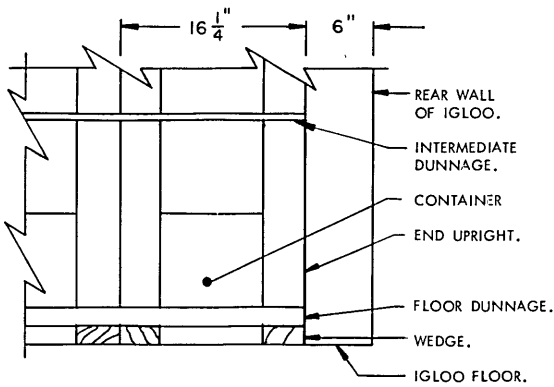
SECTION A-A

214 CONTAINERS PER STACK.

STORAGE METHOD A

TNC, PENTOLITE, POTASSIUM PICRATE, COMP D-2,

MAX 2, AND MOX 2B (PACKED IN FIBERBOARD CONTAINER)



PARTIAL END VIEW OF STACK

(SPECIAL NOTES CONTINUED)

9. THE STORAGE PROCEDURES SHOWN ON PAGES 42 AND 43 SHOULD ONLY BE USED IN GEOGRAPHICAL AREAS WHICH HAVE LOW HUMIDITY LEVELS. FOR PROCEDURES APPLICABLE TO THE STORAGE OF THESE ITEMS IN GEOGRAPHICAL AREAS HAVING HIGH HUMIDITY, REFER TO THE PROCEDURES ON PAGES 80 AND 81.
10. IF PALLETIZED BOXES ARE TO BE STORED, REFER TO U.S. ARMY AMC DRAWING 19-48-4097-1-3-4-14-22PA1009 FOR PROCEDURES TO BE USED. FOR UNITIZATION PROCEDURES (SIDE PANEL METHOD) REFER TO USAMC AMMUNITION CENTER DRAWING C-AMXSV-4071. FOR UNITIZATION PROCEDURES (STRETCH NET METHOD) REFER TO U.S. ARMY AMC DRAWING 19-48-4177/1-20PA1007.

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR TNC AND SIMILAR BULK EXPLOSIVES PACKED IN FIBERBOARD CONTAINER NO. 2. FOR DETAILS OF THE CONTAINER SEE DRAWING NO. 7548645. SEE SPECIAL NOTE 9.
DIMENSIONS -----16-1/4" LONG BY 16-1/4" WIDE BY 8-1/8" HIGH. EXPLOSIVE WEIGHT FOR TNC ---- 40 POUNDS.
2. SIMILAR BULK EXPLOSIVES INCLUDE:
 - (a) PENTOLITE
 - (b) POTASSIUM PICRATE
 - (c) COMPOSITION D-2
 - (d) MAX 2
 - (e) MOX 2B
3. RANDOM LENGTH MATERIAL MAY BE USED FOR THE 2" X 4" AND 2" X 6" FLOOR DUNNAGE PIECES. JOINTS IN THE RANDOM LENGTH MATERIAL MUST BE ON THE WEDGES. JOINTS IN LATERALLY ADJACENT FLOOR DUNNAGE PIECES NEED NOT BE STAGGERED.
4. RANDOM LENGTH MATERIAL, OF NOT LESS THAN 48" LENGTHS, MAY BE USED FOR THE 1" X 4" END INTERMEDIATE DUNNAGE AND/OR THE 1" X 4" AND 1" X 6" INTERMEDIATE DUNNAGE PIECES. THE JOINTS IN THE INTERMEDIATE DUNNAGE PIECES MUST BE LOCATED APPROXIMATELY CENTERED BETWEEN THE INTERMEDIATE AND/OR END UPRIGHT PIECES. THE JOINTS OF ADJACENT INTERMEDIATE DUNNAGE PIECES IN A LAYER WILL BE STAGGERED AT LEAST 16" FROM EACH OTHER AND/OR FROM A JOINT IN AN END INTERMEDIATE DUNNAGE PIECE. ALSO, THE JOINTS OF END INTERMEDIATE AND/OR THE INTERMEDIATE DUNNAGE PIECES IN AN UPPER LAYER WILL BE STAGGERED AT LEAST 16" FROM THE JOINTS IN THE NEXT LOWER LAYER.
5. CAUTION: TNC PACKED IN FIBERBOARD CONTAINERS OF THE SIZE SHOWN AND SIMILAR BULK EXPLOSIVES PACKED IN FIBERBOARD CONTAINERS WHICH ARE APPROXIMATELY THE SAME HEIGHT MUST NOT BE STACKED MORE THAN FIFTEEN (15) CONTAINERS HIGH.
6. THE NUMBERS SHOWN IN "SECTION A-A" INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
7. WHEN STORING BOXES OF A HEIGHT OTHER THAN 8-1/8", THE LENGTH OF THE UPRIGHT PIECES MUST BE ADJUSTED TO COMPLY WITH THE FOLLOWING CRITERIA:
 - A. INTERMEDIATE UPRIGHT PIECES MUST BE OF A LENGTH EQUAL TO THE HEIGHT OF TWO BOXES.
 - B. END UPRIGHT PIECES MUST BE 1/2" LONGER THAN INTERMEDIATE UPRIGHT PIECES.
8. STORAGE AS SHOWN IS FOR FIBERBOARD BOXES CONTAINING TNC. THE PROCEDURES ARE APPLICABLE FOR ALL THE ITEMS LISTED IN TABLE 1. FULL STACKS ARE SHOWN IN THE PLAN VIEW ON PAGE 42. ONE ADDITIONAL STACK OF ANY OF THE LISTED ITEMS, WITH THE EXCEPTION OF MAX 2 AND MOX 2B, MAY BE STORED IN A MAGAZINE IF SPACE PERMITS AND PROVIDED THE EXPLOSIVE LIMIT FOR THE MAGAZINE IS NOT EXCEEDED. THE NUMBER OF STACKS OF MAX 2 AND MOX 2B MUST BE REDUCED FROM THAT SHOWN IN ORDER TO AVOID EXCEEDING THE 500,000 POUND MAXIMUM EXPLOSIVE LIMIT.

(CONTINUED AT LEFT)

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	207	69
1" X 6"	45	23
2" X 4"	17	12
2" X 6"	7	7
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	9'-0"	4

TABLE 1			
81'-0" IGLOO MAGAZINE			
ITEM	EXPL WT/BOX	MAX QUANTITY	MAX EXPLOSIVE
TNC	40 LBS	12,198	487,920 LBS
PENTOLITE	35 LBS	12,198	426,930 LBS
POTASSIUM PICRATE	35 LBS	12,198	426,930 LBS
COMPOSITION D-2	30 LBS	12,198	365,940 LBS
MAX 2	50 LBS	10,000	500,000 LBS
MOX 2B	50 LBS	10,000	500,000 LBS
60'-8" IGLOO MAGAZINE			
ITEM	EXPL WT/BOX	MAX QUANTITY	MAX EXPLOSIVE
TNC	40 LBS	8,998	359,920 LBS
PENTOLITE	35 LBS	8,998	314,930 LBS
POTASSIUM PICRATE	35 LBS	8,998	314,930 LBS
COMPOSITION D-2	30 LBS	8,998	269,940 LBS
MAX 2	50 LBS	8,998	449,900 LBS
MOX 2B	50 LBS	8,998	449,900 LBS
40'-4" IGLOO MAGAZINE			
ITEM	EXPL WT/BOX	MAX QUANTITY	MAX EXPLOSIVE
TNC	40 LBS	5,778	231,120 LBS
PENTOLITE	35 LBS	5,778	202,230 LBS
POTASSIUM PICRATE	35 LBS	5,778	202,230 LBS
COMPOSITION D-2	30 LBS	5,778	173,340 LBS
MAX 2	50 LBS	5,778	288,900 LBS
MOX 2B	50 LBS	5,778	288,900 LBS

STORAGE METHOD A

TNC, PENTOLITE, POTASSIUM PICRATE, COMP D-2, MAX 2, AND MOX 2B (PACKED IN FIBERBOARD CONTAINER)

STORAGE IN 81'-0" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
TNT (50-LB BOX)	9,828	491,400 LBS

***STORAGE IN 60'-8" IGLOO**

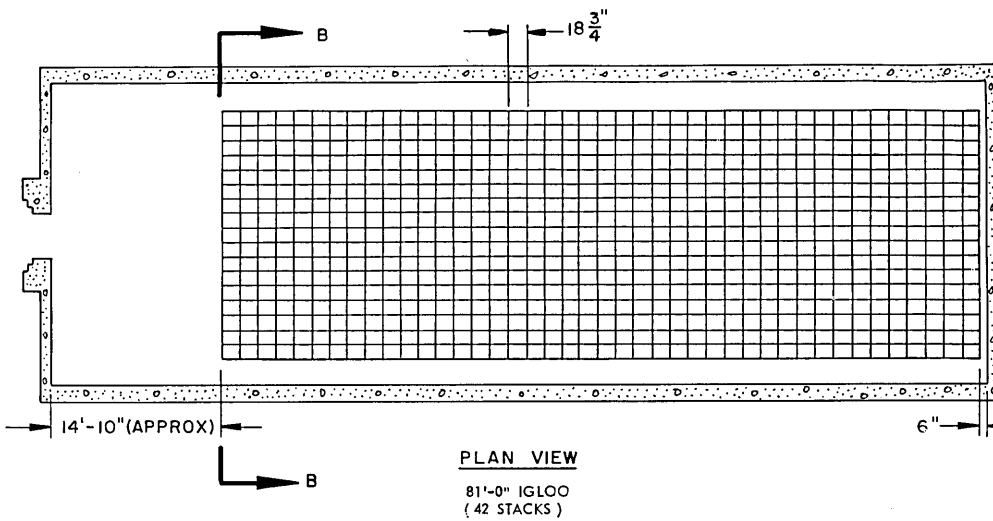
ITEM	QUANTITY	EXPLOSIVE WEIGHT
TNT (50-LB BOX)	8,658	432,900 LBS

****STORAGE IN 40'-4" IGLOO**

ITEM	QUANTITY	EXPLOSIVE WEIGHT
TNT (50-LB BOX)	5,616	280,800 LBS

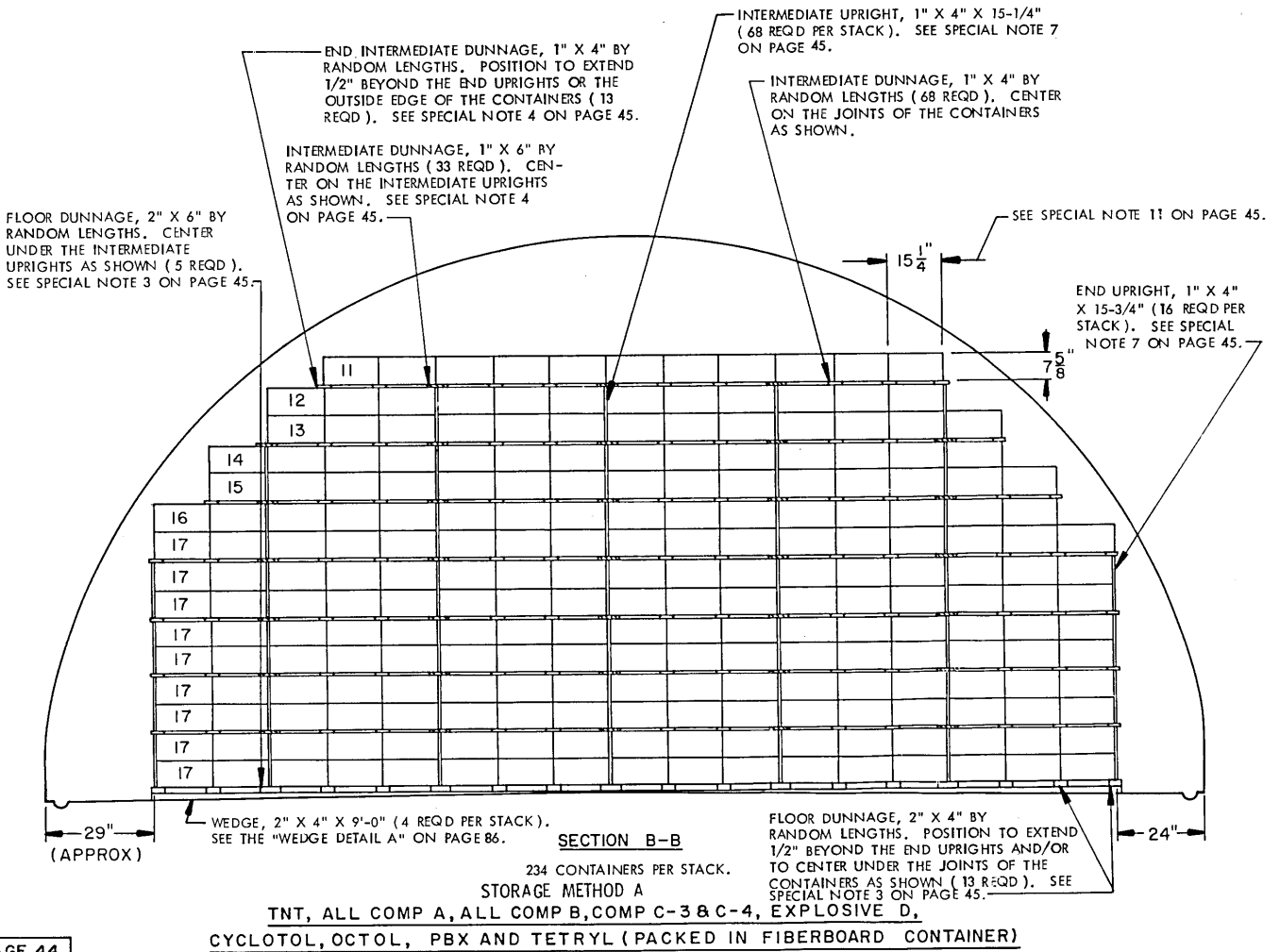
- * 37 STACKS WITH 27" SPACE
- ** 24 STACKS WITH 27" SPACE

SEE GENERAL NOTE "E" ON PAGE 2, AND SPECIAL NOTES B AND 9, AND "TABLE 2" ON PAGE 45.



PLAN VIEW

81'-0" IGLOO
(42 STACKS)

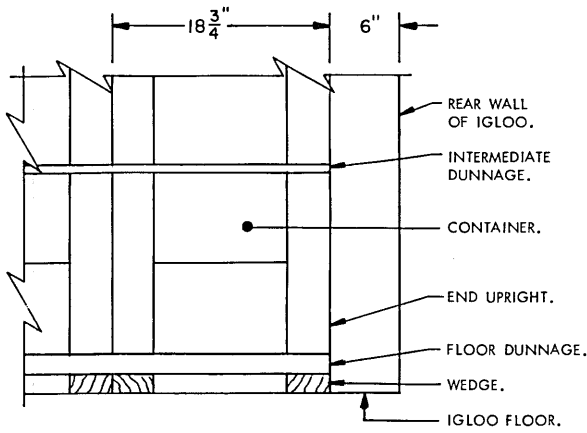


SECTION B-B

234 CONTAINERS PER STACK.

STORAGE METHOD A

TNT, ALL COMP A, ALL COMP B, COMP C-3 & C-4, EXPLOSIVE D,
CYCLOTOL, OCTOL, PBX AND TETRYL (PACKED IN FIBERBOARD CONTAINER)



PARTIAL END VIEW OF STACK

TABLE 2

81'-0" IGLOO MAGAZINE			
ITEM	EXPL WT/BOX	MAX QUANTITY	MAX EXPLOSIVE
TNT	50 LBS	9,828	491,400 LBS
TNT	55 LBS	8,892	489,060 LBS
ALL COMPOSITION A	60 LBS	8,190	491,400 LBS
ALL COMPOSITION B	60 LBS	8,190	491,400 LBS
COMPOSITION C-3 AND C-4	60 LBS	8,190	491,400 LBS
EXPLOSIVE D	50 LBS	9,828	491,400 LBS
CYCLOTOL	60 LBS	8,190	491,400 LBS
OCTOL	60 LBS	8,190	491,400 LBS
PBX	60 LBS	8,190	491,400 LBS
TETRYL	60 LBS	8,190	491,400 LBS
TOVEX	50 LBS	9,828	491,400 LBS
PBXN 6	50 LBS	9,828	491,400 LBS
60'-8" IGLOO MAGAZINE			
ITEM	EXPL WT/BOX	MAX QUANTITY	MAX EXPLOSIVE
TNT	50 LBS	8,658	432,900 LBS
TNT	55 LBS	8,658	476,190 LBS
ALL COMPOSITION A	60 LBS	8,190	491,400 LBS
ALL COMPOSITION B	60 LBS	8,190	491,400 LBS
COMPOSITION C-3 AND C-4	60 LBS	8,190	491,400 LBS
EXPLOSIVE D	50 LBS	8,658	432,900 LBS
CYCLOTOL	60 LBS	8,190	491,400 LBS
OCTOL	60 LBS	8,190	491,400 LBS
PBX	60 LBS	8,190	491,400 LBS
TETRYL	60 LBS	8,190	491,400 LBS
TOVEX	50 LBS	8,658	432,900 LBS
PBXN 6	50 LBS	8,658	432,900 LBS

(SPECIAL NOTES CONTINUED)

11. IN LIEU OF STORING BOXES SO THE 15-1/4" DIMENSION IS ACROSS THE WIDTH OF THE MAGAZINE, AS SHOWN, BOXES MAY BE PLACED WITH THE 18-3/4" DIMENSION ACROSS THE MAGAZINE IF STACK STABILITY IS IMPROVED BY DOING SO. THE NUMBER OF BOXES ACROSS THE MAGAZINE MUST BE REDUCED ACCORDINGLY.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	234	78
1" X 6"	52	26
2" X 4"	21	14
2" X 6"	8	8
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	9'-0"	4

STORAGE METHOD A

TNT, ALL COMP A, ALL COMP B, COMP C-3 & C-4, EXPLOSIVE D, CYCLOTOL, OCTOL, PBX AND TETRYL (PACKED IN FIBERBOARD CONTAINER)

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR TNT AND SIMILAR BULK EXPLOSIVES PACKED IN FIBERBOARD CONTAINER NO. 4. FOR DETAILS OF THE CONTAINER SEE DRAWING NO. 7548645. SEE SPECIAL NOTE 9.

DIMENSIONS ----- 18-3/4" LONG BY 15-1/4" WIDE BY 7-5/8" HIGH.
EXPLOSIVE WEIGHT ---- 50 POUNDS. SEE SPECIAL NOTE 8.

2. SIMILAR BULK EXPLOSIVES INCLUDE:
- (a) ALL COMPOSITION A.
 - (b) ALL COMPOSITION B.
 - (c) COMPOSITION C-3 AND C-4.
 - (d) EXPLOSIVE D.
 - (e) CYCLOTOL
 - (f) OCTOL
 - (g) PBX
 - (h) TETRYL.

3. RANDOM LENGTH MATERIAL MAY BE USED FOR THE 2" X 4" AND 2" X 6" FLOOR DUNNAGE PIECES. JOINTS IN THE RANDOM LENGTH MATERIAL MUST BE ON THE WEDGES. JOINTS IN LATERALLY ADJACENT FLOOR DUNNAGE PIECES NEED NOT BE STAGGERED.

4. RANDOM LENGTH MATERIAL, OF NOT LESS THAN 48" LENGTHS, MAY BE USED FOR THE 1" X 4" END INTERMEDIATE DUNNAGE AND/OR THE 1" X 4" AND 1" X 6" INTERMEDIATE DUNNAGE PIECES. THE JOINTS IN THE INTERMEDIATE DUNNAGE PIECES MUST BE LOCATED APPROXIMATELY CENTERED BETWEEN THE INTERMEDIATE AND/OR END UPRIGHT PIECES. THE JOINTS OF ADJACENT INTERMEDIATE DUNNAGE PIECES IN A LAYER WILL BE STAGGERED AT LEAST 18" FROM EACH OTHER AND/OR FROM A JOINT IN AN END INTERMEDIATE DUNNAGE PIECE. ALSO, THE JOINTS OF END INTERMEDIATE AND/OR THE INTERMEDIATE DUNNAGE PIECES IN AN UPPER LAYER WILL BE STAGGERED AT LEAST 18" FROM THE JOINTS IN THE NEXT LOWER LAYER.

5. CAUTION: TNT PACKED IN FIBERBOARD CONTAINERS OF THE SIZE SHOWN AND SIMILAR BULK EXPLOSIVES PACKED IN FIBERBOARD CONTAINERS WHICH ARE APPROXIMATELY THE SAME HEIGHT MUST NOT BE STACKED MORE THAN FIFTEEN (15) CONTAINERS HIGH.

6. THE NUMBERS SHOWN IN "SECTION B-B" INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.

7. WHEN STORING BOXES OF A HEIGHT OTHER THAN 7-5/8", THE LENGTH OF THE UPRIGHT PIECES MUST BE ADJUSTED TO COMPLY WITH THE FOLLOWING CRITERIA:

A. INTERMEDIATE UPRIGHT PIECES MUST BE OF A LENGTH EQUAL TO THE HEIGHT OF TWO BOXES.

B. END UPRIGHT PIECES MUST BE 1/2" LONGER THAN INTERMEDIATE UPRIGHT PIECES.

8. STORAGE AS SHOWN IS FOR FIBERBOARD BOXES CONTAINING 50 POUNDS OF TNT. THE PROCEDURES ARE ALSO APPLICABLE FOR 55-POUND BOXES OF TNT AND FOR ALL THE ITEMS LISTED IN TABLE 2 BELOW. NOTE THAT TNT IN 55-POUND BOXES IS LIMITED TO A MAXIMUM OF 8,892 BOXES. 9,828 BOXES OF TOVEX, PBXN 6 AND OF EXPLOSIVE D MAY BE STORED IF THE EXPLOSIVE LIMIT FOR THE MAGAZINE IS NOT EXCEEDED. THE NUMBER OF STACKS OF ALL THE OTHER ITEMS MUST BE REDUCED FROM THAT SHOWN IN ORDER TO AVOID EXCEEDING THE 500,000 POUND MAXIMUM EXPLOSIVE LIMIT.

9. THE STORAGE PROCEDURES SHOWN ON PAGES 44 AND 45 SHOULD ONLY BE USED IN GEOGRAPHICAL AREAS WHICH HAVE LOW HUMIDITY LEVELS. FOR PROCEDURES APPLICABLE TO THE STORAGE OF THESE ITEMS IN GEOGRAPHICAL AREAS HAVING HIGH HUMIDITY, REFER TO THE PROCEDURES ON PAGES 82 AND 83.

(CONTINUED BELOW)

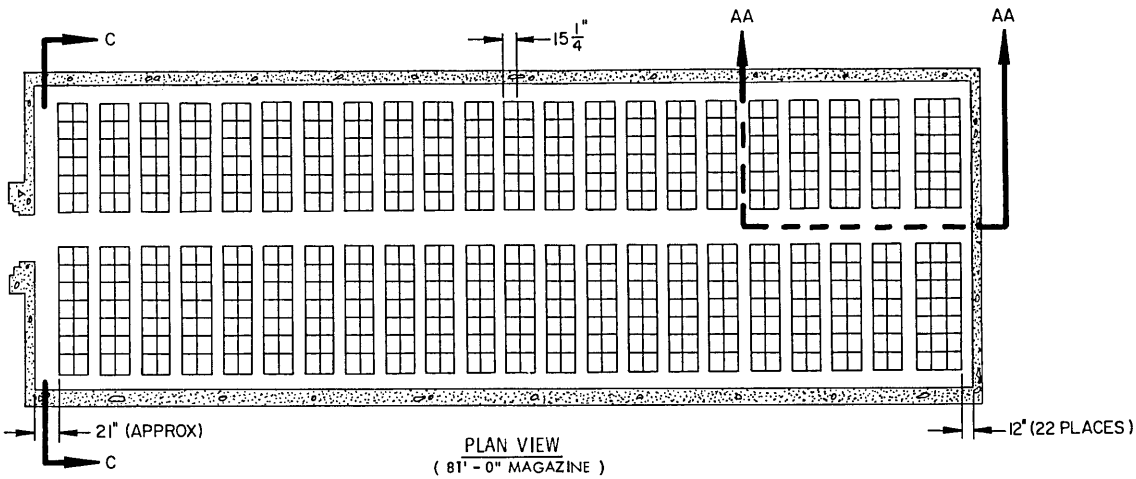
TABLE 2 (CONTINUED)

40'-4" IGLOO MAGAZINE			
ITEM	EXPL WT/BOX	MAX QUANTITY	MAX EXPLOSIVE
TNT	50 LBS	5,616	280,800 LBS
TNT	55 LBS	5,616	308,880 LBS
ALL COMPOSITION A	60 LBS	5,616	336,960 LBS
ALL COMPOSITION B	60 LBS	5,616	336,960 LBS
COMPOSITION C-3 AND C-4	60 LBS	5,616	336,960 LBS
EXPLOSIVE D	50 LBS	5,616	280,800 LBS
CYCLOTOL	60 LBS	5,616	336,960 LBS
OCTOL	60 LBS	5,616	336,960 LBS
PBX	60 LBS	5,616	336,960 LBS
TETRYL	60 LBS	5,616	336,960 LBS
TOVEX	50 LBS	5,616	280,800 LBS
PBXN 6	50 LBS	5,616	280,800 LBS

(SPECIAL NOTES CONTINUED)

10. IF PALLETIZED BOXES ARE TO BE STORED, REFER TO U.S. ARMY AMC DRAWING 19-48-4097-1-3-4-14-22PA1009 FOR PROCEDURES TO BE USED. FOR UNITIZATION PROCEDURES (SIDE PANEL METHOD) REFER TO USAMC AMMUNITION CENTER DRAWING C-AMXSV-4071. FOR UNITIZATION PROCEDURES (STRETCH NET METHOD) REFER TO U.S. ARMY AMC DRAWING 19-48-4177/1-20PA1007.

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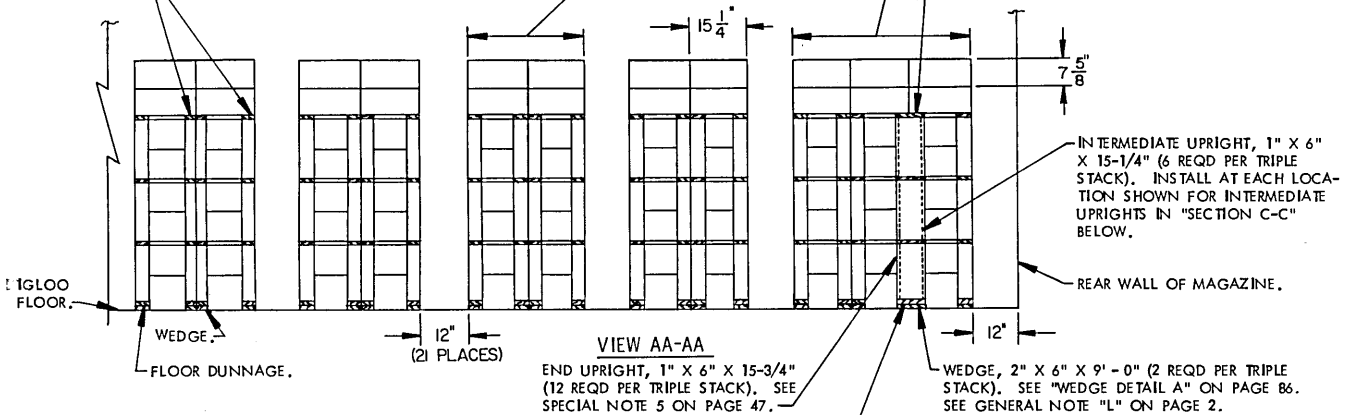
PLAN VIEW
(81'-0" MAGAZINE)

INTERMEDIATE DUNNAGE, 1" X 4" BY A LENGTH TO SUIT. POSITION TO EXTEND 1/2" BEYOND THE END UPRIGHTS. (24 REQD PER DOUBLE OR TRIPLE STACK).

INDICATES A DOUBLE STACK. SEE SPECIAL NOTE 8 ON PAGE 47.

INDICATES A TRIPLE STACK. SEE SPECIAL NOTE 7 ON PAGE 47.

INTERMEDIATE DUNNAGE, 1" X 6" BY A LENGTH TO SUIT (REF: 9' - 8"). POSITION TO EXTEND 1/2" BEYOND THE END UPRIGHTS (6 REQD PER TRIPLE STACK).



VIEW AA-AA

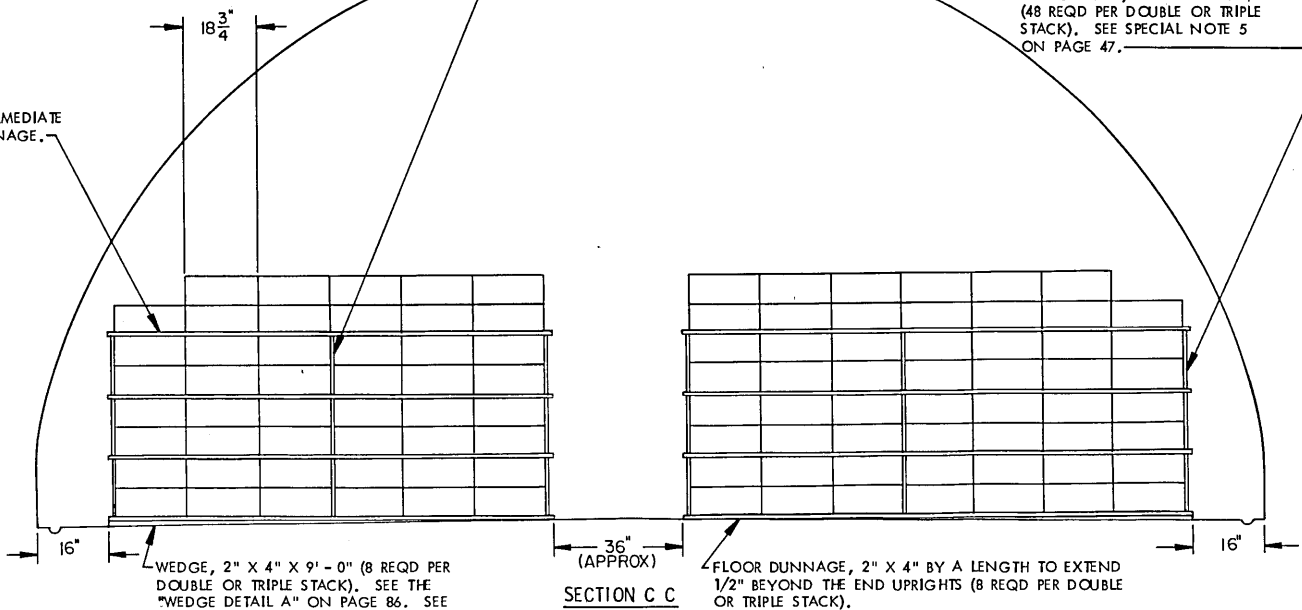
END UPRIGHT, 1" X 6" X 15-3/4" (12 REQD PER TRIPLE STACK). SEE SPECIAL NOTE 5 ON PAGE 47.

FLOOR DUNNAGE, 2" X 6" BY A LENGTH TO EXTEND 1/2" BEYOND THE END UPRIGHTS (REF: 9' - 8") (2 REQD PER TRIPLE STACK).

INTERMEDIATE UPRIGHT, 1" X 4" X 15-1/4" (24 REQD PER DOUBLE OR TRIPLE STACK). SEE SPECIAL NOTE 5 ON PAGE 47.

END UPRIGHT, 1" X 4" X 15-3/4" (48 REQD PER DOUBLE OR TRIPLE STACK). SEE SPECIAL NOTE 5 ON PAGE 47.

INTERMEDIATE DUNNAGE.



SECTION C C
(APPROX)

WEDGE, 2" X 4" X 9' - 0" (8 REQD PER DOUBLE OR TRIPLE STACK). SEE THE "WEDGE DETAIL A" ON PAGE 86. SEE GENERAL NOTE "L" ON PAGE 2.

FLOOR DUNNAGE, 2" X 4" BY A LENGTH TO EXTEND 1/2" BEYOND THE END UPRIGHTS (8 REQD PER DOUBLE OR TRIPLE STACK).

SPECIAL NOTES:

- 1 STORAGE AS SHOWN IS TYPICAL ONLY AND APPLIES TO NUMEROUS SMALL LOTS OF TNT AND SIMILAR BULK EXPLOSIVES PACKED IN FIBERBOARD BOX NO. 4. FOR DETAILS OF THE BOX, SEE PICATINNY ARSENAL DRAWING NO. 7548645

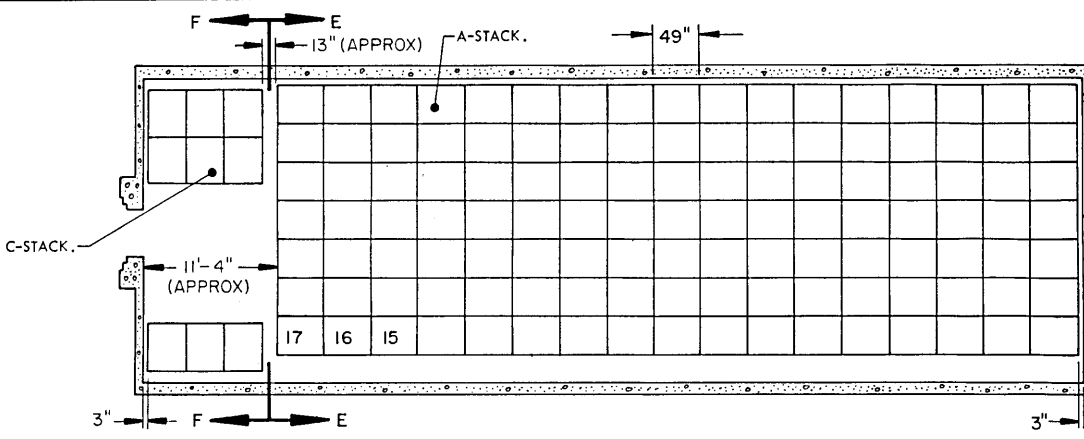
DIMENSIONS ----- 18-3/4" LONG BY 15-1/4" WIDE BY 7-5/8" HIGH. EXPLOSIVE WEIGHT ----- 50 POUNDS. SEE SPECIAL NOTE 6.
- 2 SIMILAR BULK EXPLOSIVES INCLUDE:

ITEM

(a) ALL COMPOSITION A.	(f) OCTOL.
(b) ALL COMPOSITION B.	(g) PBX.
(c) COMPOSITION C-3 AND C-4.	(h) TETRYL.
(d) EXPLOSIVE D.	(i) TOVEX.
(e) CYCLOTOL.	(k) PBX N 6.
	(l) TNC.
- 3 IF PALLETIZED BOXES ARE TO BE STORED, REFER TO U.S. ARMY AMC DRAWING 19-48-4097-1-3-4-14-22PA1009 FOR PROCEDURES TO BE USED. FOR UNITIZATION PROCEDURES (SIDE PANEL METHOD) REFER TO USAMC AMMUNITION CENTER DRAWING C-AMXSV-4071 FOR UNITIZATION PROCEDURES (STRETCH NET METHOD) REFER TO U.S. ARMY AMC DRAWING 19-48-4177/1-20PA1007.
4. **CAUTION;** TNT PACKED IN FIBERBOARD BOXES OF THE SIZE SHOWN AND SIMILAR BULK EXPLOSIVES PACKED IN FIBERBOARD BOXES WHICH ARE APPROXIMATELY THE SAME HEIGHT MUST NOT BE STACKED MORE THAN EIGHT (8) BOXES HIGH.
5. WHEN STORING BOXES OF A HEIGHT OTHER THAN 7-5/8", THE LENGTH OF THE UPRIGHT PIECES MUST BE ADJUSTED TO COMPLY WITH THE FOLLOWING CRITERIA:
 - A. INTERMEDIATE UPRIGHT PIECES MUST BE OF A LENGTH EQUAL TO THE HEIGHT OF TWO BOXES.
 - B. END UPRIGHT PIECES MUST BE 1/2" LONGER THAN INTERMEDIATE UPRIGHT PIECES.
6. STORAGE AS SHOWN IS FOR FIBERBOARD BOXES CONTAINING 50 POUNDS OF TNT. THE EXPLOSIVE WEIGHT FOR THE ITEM LISTED IN THIS NOTE AND IN SPECIAL NOTE 2 ABOVE WILL VARY FROM 40 TO 60 POUNDS. NOTE THAT BOXES ARE STORED WITH THE LABELS FACING A 12" AISLE FOR EASIER IDENTIFICATION.
7. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OR ON ONE SIDE OF THE MAGAZINE. THE TRIPLE STACK IN THE REAR OF THE MAGAZINE MAY ONLY CONTAIN TWO SEPARATE LOTS SINCE IDENTIFICATION OF THE BURIED ROW WOULD NOT BE POSSIBLE.
8. A DOUBLE STACK MAY CONSIST OF EITHER ONE INDIVIDUAL LOT, OR TWO SEPARATE LOTS, AS LONG AS THE SIDE OF THE BOX DISPLAYING THE LABEL FACES THE 12" AISLE.

BILL OF MATERIAL (PER TRIPLE STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	345	115
1" X 6"	86	43
2" X 4"	84	56
2" X 6"	21	21
WEDGES		
LUMBER	LENGTH	NO. REQD
2" X 4"	9' - 0"	8
2" X 6"	9' - 0"	2

BILL OF MATERIAL (PER DOUBLE STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	345	115
2" X 4"	84	56
WEDGES		
LUMBER	LENGTH	NO. REQD
2" X 4"	9' - 0"	8



PLAN VIEW
81'-0" IGLOO

STORAGE IN 81'-0" IGLOO

ITEM	QUANTITY
FULL PALLET UNIT-----	267

*STORAGE IN 60'-8" IGLOO

ITEM	QUANTITY
FULL PALLET UNIT-----	177

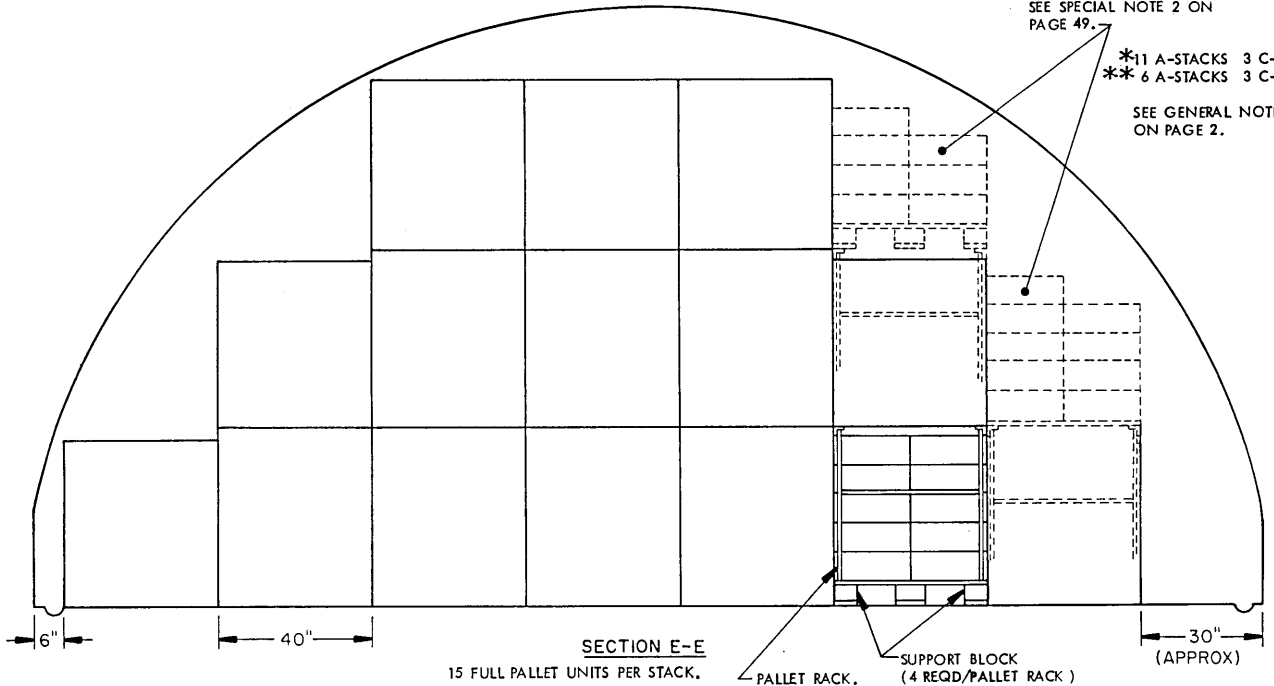
**STORAGE IN 40'-4" IGLOO

ITEM	QUANTITY
FULL PALLET UNIT-----	102

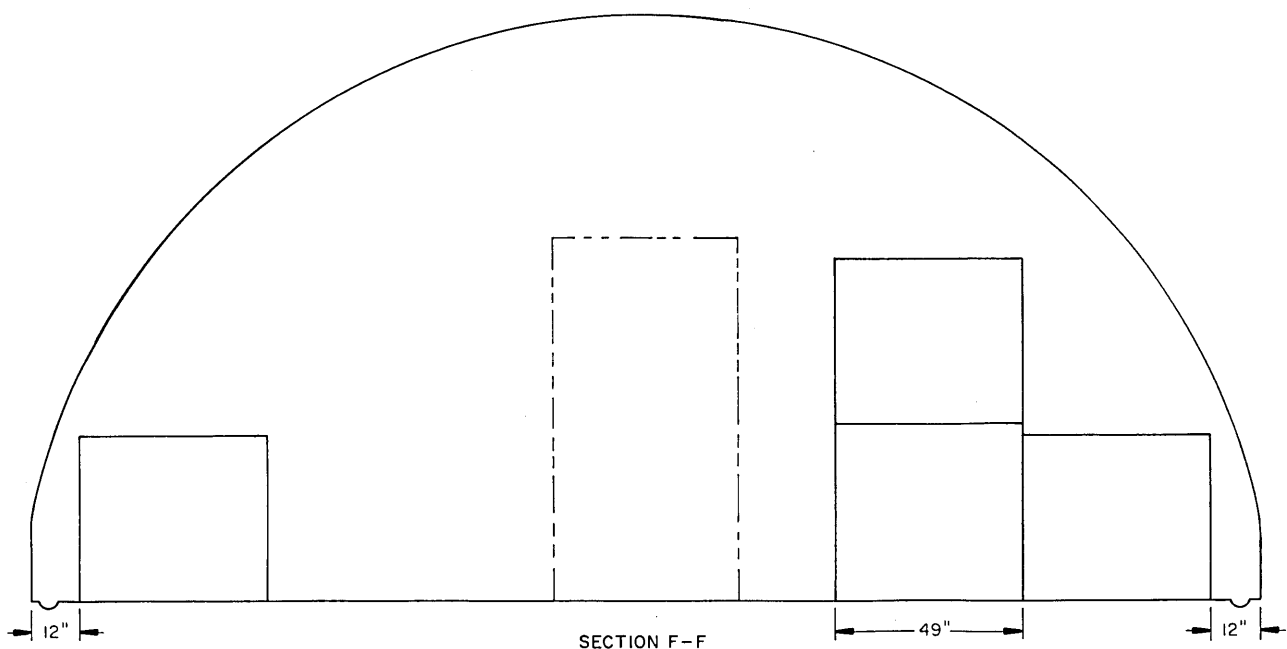
SEE SPECIAL NOTE 2 ON
PAGE 49.

- *11 A-STACKS 3 C-STACKS
- **6 A-STACKS 3 C-STACKS

SEE GENERAL NOTE "E"
ON PAGE 2.



SECTION E-E
15 FULL PALLET UNITS PER STACK.



SECTION F-F

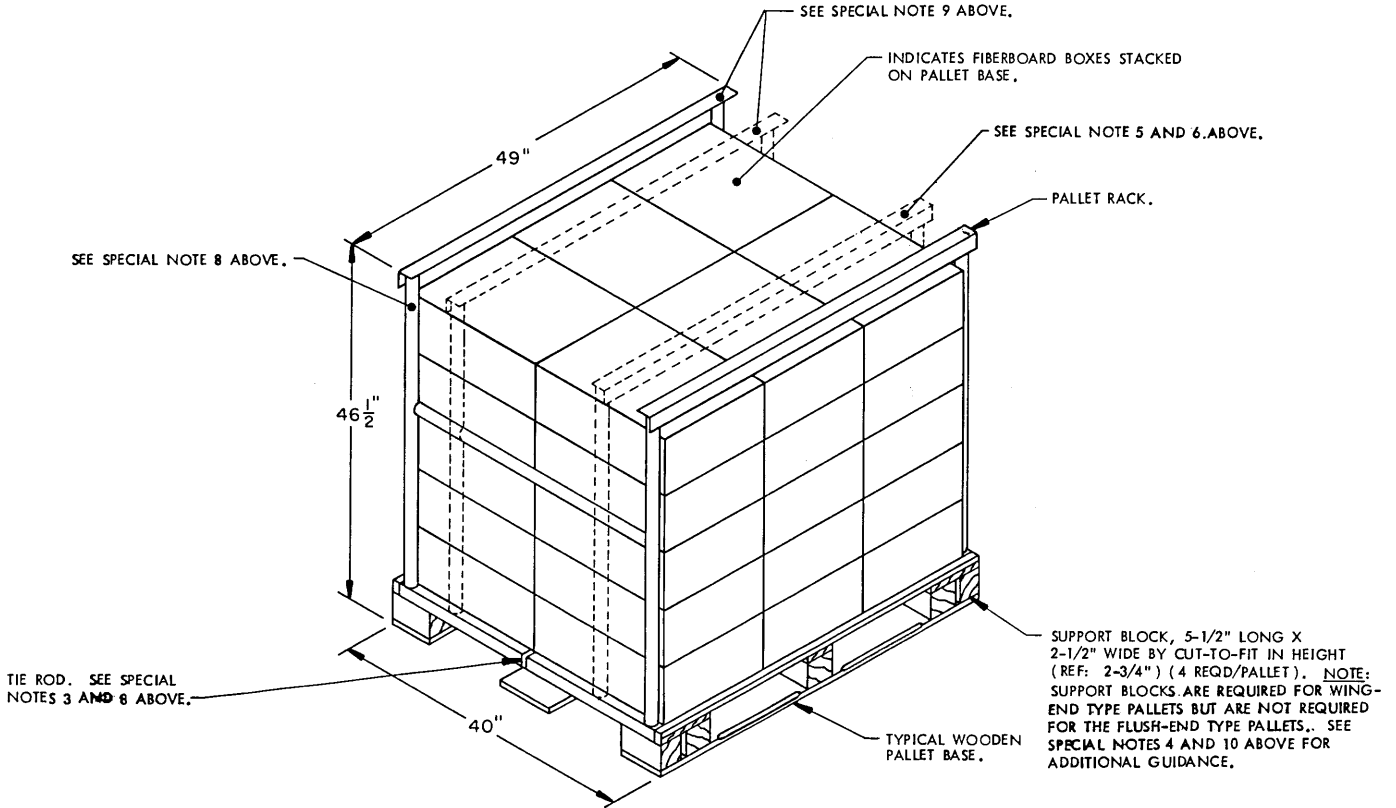
SPECIAL NOTES:

1. EACH UPPER PALLET WITHIN A ROW OR STACK DOES NOT REQUIRE A PALLET RACK. HOWEVER, EACH PALLET WHICH VERTICALLY SUPPORTS ANOTHER PALLET DOES REQUIRE THE USE OF A PALLET RACK, INSTALLED AS TYPICALLY SHOWN BY THE "RACK INSTALLATION" DETAIL BELOW. THE STACK SHOWN IN SECTION E-E WILL REQUIRE TEN PALLET RACKS. THE STACK SHOWN IN SECTION F-F WILL REQUIRE ONLY ONE PALLET RACK. THE STORAGE ARRANGEMENT DELINEATED ON PAGE 48 SHOWS A TYPICAL STORAGE METHOD BASED ON THE 30-BOX PALLET UNIT DISPLAYED BELOW. ADJUSTMENTS MAY BE MADE AS REQUIRED TO THE STORAGE METHOD SHOWN TO COMPENSATE FOR A DIFFERENT SIZE PALLET UNIT. DIFFERENT TYPE AND SIZE PALLETS CAN BE USED WITH PALLET RACKS.
2. PALLET RACKS ARE ONLY SHOWN ON THE PALLETS WHICH ARE VERTICALLY SUPPORTING ANOTHER PALLET WITHIN THE STORAGE VIEWS ON PAGE 48. ON SOME OF THE "TOP PALLET UNITS" DEPICTED, PARTIAL PALLET UNITS CAN BE STORED IN THE UNUSED SPACE DUE TO THE CURVATURE OF THE MAGAZINE SIDE WALLS. A PALLET CAN BE USED UNDER A PARTIAL UNIT OR, IN LIEU OF A PALLET, A SHEET OF 3/4" THICK PLYWOOD MAY BE USED TO SUPPORT A PARTIAL UNIT. CAUTION: AN EXPLOSIVE WEIGHT LIMIT FOR A MAGAZINE IS NOT TO BE EXCEEDED.
3. THE PALLET RACK DEPICTED IN THE "RACK INSTALLATION" DETAIL BELOW IS DESIGNATED IN TM 743-200-1, CHAPTER 5, AS A PALLET SUPPORT SET. THE PALLET RACK SHOWN IS MIL SPEC MIL-S-21859 (NSN-3990-00-542-4771 FOR A 40" X 48" PALLET). A TIE ROD MUST BE INSTALLED TO TIE THE BASES OF THE TWO VERTICAL FRAME MEMBERS TOGETHER. OTHER TYPE PALLET RACKS MAY ALSO BE USED.
4. WHEN WIDE TYPE PALLET RACKS ARE USED, A SUPPORT BLOCK 5-1/2" LONG BY 2-1/2" WIDE BY CUT-TO-FIT IN HEIGHT MUST BE POSITIONED UNDER THE WING OF THE PALLET AT EACH CORNER BETWEEN THE BOTTOM DECK BOARD AND THE STRINGER BOARD OF THE PALLET TO SUPPORT THE VERTICAL MEMBERS OF THE PALLET RACK. THE SUPPORT BLOCK IS REQUIRED FOR WING-END TYPE PALLETS. STACKING OF BOX PALLET UNITS EQUIPPED WITH WIDE-TYPE PALLET RACKS CAN BE ACCOMPLISHED BY SIDE-HANDLING OR END HANDLING WITH A FORKLIFT TRUCK, AS DESIRED, TO PRODUCE MOST EFFICIENT SPACE UTILIZATION.
5. WHEN NARROW-TYPE PALLET RACKS ARE USED, A SUPPORT BLOCK 4" X 4" X 8" (4 REQD PER FIRST LAYER UNIT) WILL BE REQUIRED AS SHOWN ON PAGE 50. THE HEIGHT OF THE BLOCKS WILL BE AS REQUIRED FOR EITHER THE FLUSH STRINGER TYPE OR FLUSH POST TYPE PALLET, SO AS TO TRANSMIT THE WEIGHT OF THE UPPER UNITS TO THE MAGAZINE FLOOR, THROUGH THE VERTICAL MEMBERS OF THE PALLET RACKS DOWN THROUGH THE SUPPORT BLOCKS.

(CONTINUED AT RIGHT)

(SPECIAL NOTES CONTINUED)

6. WHEN STORING BOX PALLET UNITS OF CONTAINERS OTHER THAN FIBERBOARD BOXES, PALLET RACKS CAN ONLY BE USED IF THE HEIGHT OF THE CONTAINERS DOES NOT EXCEED THE HEIGHT OF THE PALLET RACK. IF NARROW-TYPE PALLET RACKS ARE USED AND THE HEIGHT OF THE CONTAINERS DOES NOT PERMIT THE PALLET STRINGERS OF AN UPPER PALLET UNIT TO BEAR DIRECTLY ON THE TOP HORIZONTAL MEMBERS OF THE PALLET RACK, AS SHOWN IN THE STACKING PROCEDURES FOR END-HANDLED UNITS ON PAGE 50, SPANNER ASSEMBLIES MUST BE USED BETWEEN LAYERS OF UNITS SO THAT THE WEIGHT OF AN UPPER UNIT DOES NOT CONTACT THE TOP OF THE CONTAINERS OF THE LOWER UNIT. IF NARROW TYPE PALLET RACKS ARE USED AND THE PALLET IS BEING SIDE-HANDLED, A SPANNER ASSEMBLY MUST BE USED TO PERMIT THE REMOVAL OF THE FORKLIFT TINES. IF WIDE-TYPE PALLET RACKS ARE USED AND THE BOTTOM DECK BOARDS (RUNNERS) OF THE UPPER PALLET BEAR DIRECTLY ON THE TOP HORIZONTAL MEMBERS OF THE PALLET RACK, SPANNER ASSEMBLIES WILL NOT BE REQUIRED.
7. THE FIBERBOARD BOXES, DRUMS, OR OTHER CONTAINERS STORED ON THE PALLET BASES MUST BE OF A SIZE WHICH WILL FIT BETWEEN THE VERTICAL FRAME MEMBERS OF THE PALLET RACK, HOWEVER, A SLIGHT OVERHANG AT THE OTHER TWO SIDES OF A PALLET IS PERMITTED. THE USE OF AN OVERHANG PATTERN MAY BE BENEFICIAL DUE TO THE SIZE OF THE UNIT PACK BEING STORED.
8. METAL-TO-METAL PINCH POINTS WITHIN A PALLET RACK ASSEMBLY MUST BE KEPT FREE OF EXPLOSIVE MATERIAL. FOR EXAMPLE, PIECES OF FIBERBOARD OR HEAVY PAPER SHOULD BE USED TO COVER ENDS OF THE RODS, AND SLIP TYPE SOCKET JOINTS OF THE ASSEMBLY MUST BE CLEANED BEFORE ASSEMBLING PALLET RACK.
9. IF A RACK HAS PALLET LOCATING DEVICES ATTACHED TO THE TOP HORIZONTAL MEMBERS AND THEY INTERFERE WITH PROPER STACKING, PIECES OF WOODEN DUNNAGE SHOULD BE USED ON TOP OF THE HORIZONTAL MEMBERS TO PROVIDE A LEVEL SURFACE FOR AN UPPER BOX PALLET UNIT.
10. SHIMS OF REQUIRED THICKNESS PLYWOOD WILL BE USED IN CONJUNCTION WITH 4" X 4" X 8" SUPPORT BLOCKS TO PROVIDE SOLID CONTACT WITH THE STRINGER BOARD OF THE PALLET UNITS.
11. REFER TO PAGES 51 AND 52 FOR TYPICAL MULTIPLE LOT STORAGE PROCEDURES.
12. PALLETIZATION OF BOXES OR DRUMS IS SOLELY FOR THE CONVENIENCE OF STORAGE AND WILL NOT BE USED FOR SHIPPING PURPOSES.



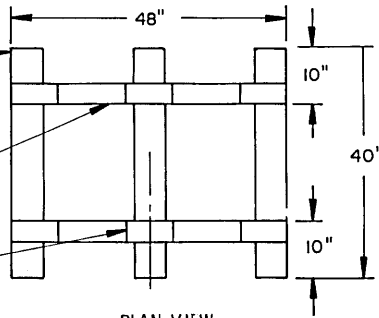
RACK INSTALLATION

A TYPICAL PALLET UNIT IS SHOWN WITH A PALLET RACK INSTALLED ON A 4-WAY ENTRY, WING-END TYPE PALLET (MIL-P-15011). USE OF FLUSH-END TYPE PALLETS NEGATES THE REQUIREMENT FOR SUPPORT BLOCKS.

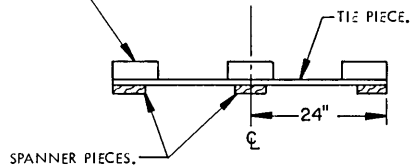
SPANNER PIECE, 2" X 6" X 40" (3 REQD).
NAIL THROUGH THE TIE PIECES TO EACH
SUPPORT BLOCK W/2-12d NAILS.

TIE PIECE, 1" X 4" X 48" (2 REQD).
NAIL TO THE SUPPORT BLOCKS W/2-
6d NAILS EACH.

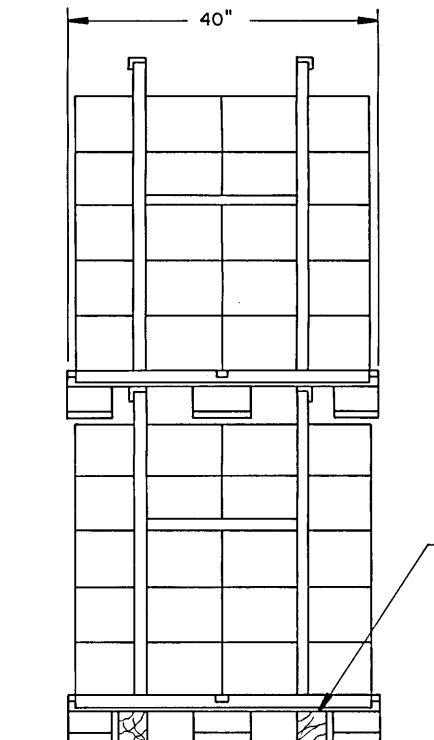
SUPPORT BLOCKS, 4" X 4" X 8"
(6 REQD). SEE SPECIAL NOTES
5 AND 10 ON PAGE 49.



PLAN VIEW

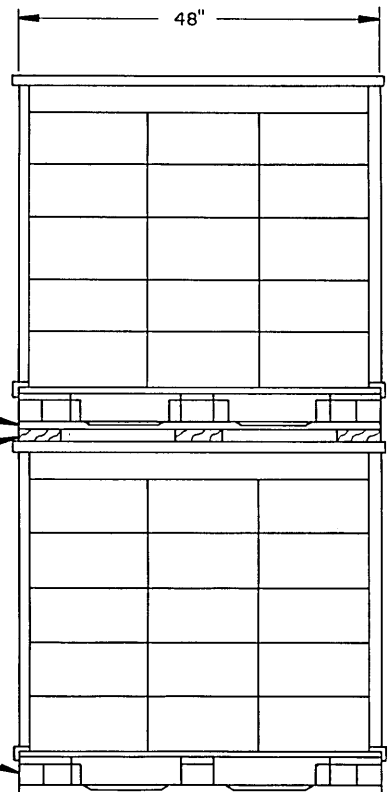


END VIEW
SPANNER ASSEMBLY



STACKING PROCEDURES FOR END-HANDLED PALLET UNITS

THE ABOVE VIEW DEPICTS THE USE OF THE NARROW-TYPE
PALLET RACKS.



STACKING PROCEDURES FOR SIDE-HANDLED PALLET UNITS

THE ABOVE VIEW DEPICTS THE USE OF THE NARROW-TYPE
PALLET RACKS.

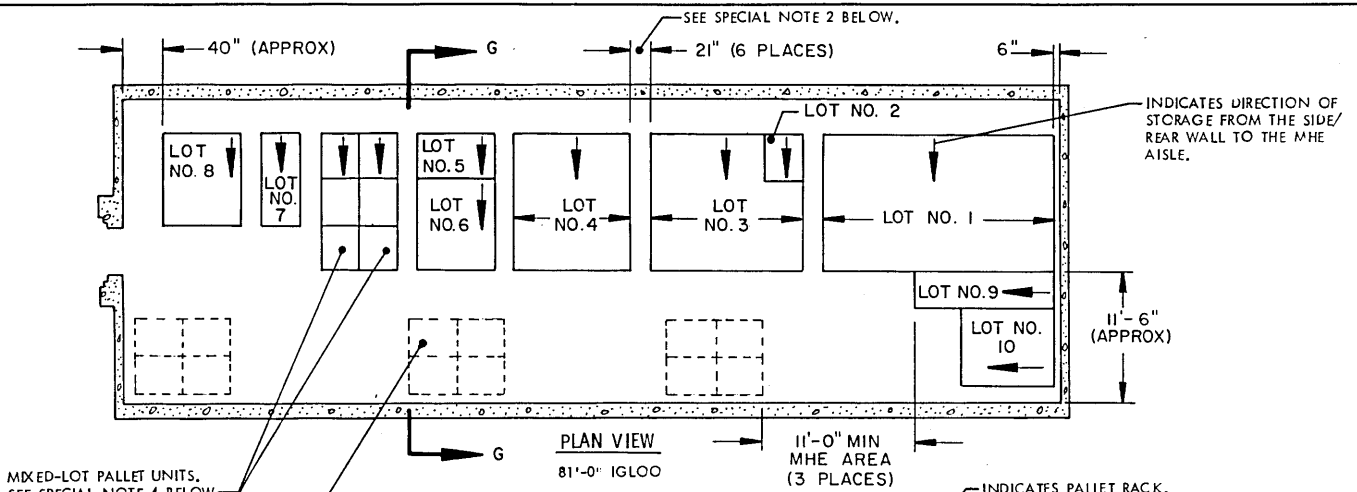
PROVIDE SHIMS AS REQUIRED.
SEE SPECIAL NOTE 10 ON
PAGE 49.

SPANNER ASSEMBLY, REQUIRED BETWEEN
LAYERS WHEN PALLET UNITS ARE
SIDE-HANDLED.

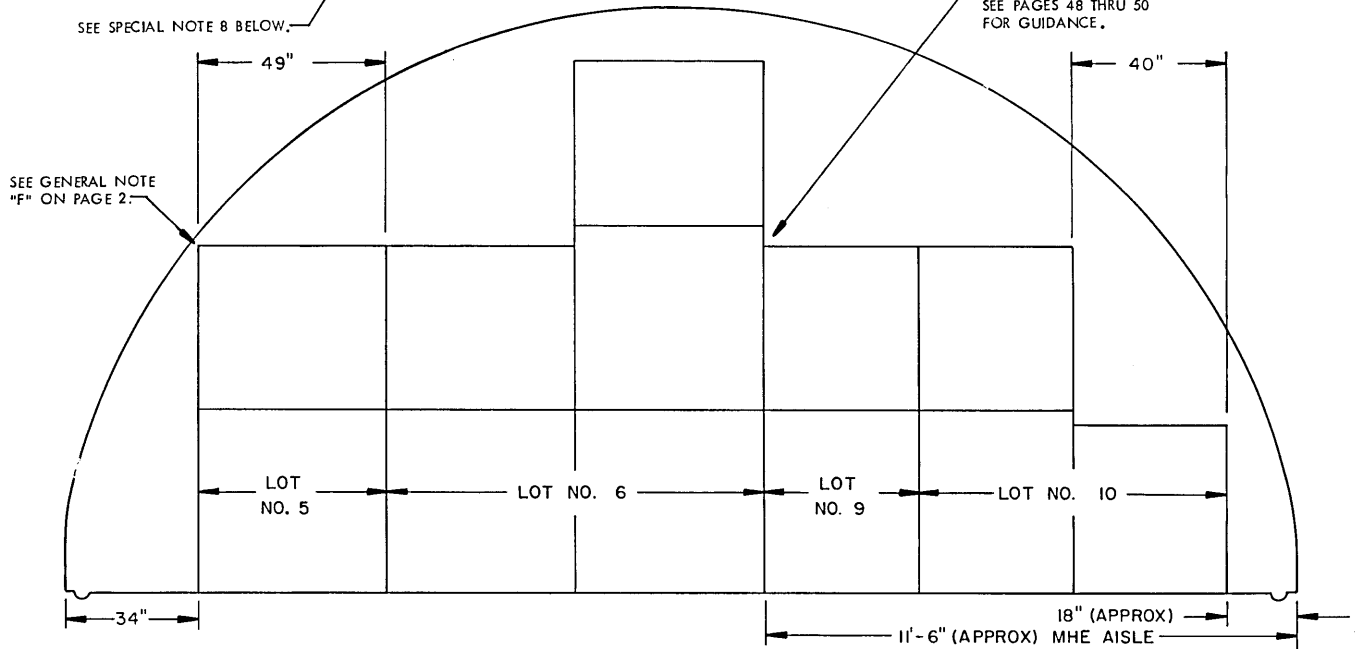
4" X 4" X 8" SUPPORT BLOCK (4 REQD PER
FIRST-LAYER UNIT EQUIPPED WITH NARROW
TYPE PALLET RACK). POSITION TO BE
UNDER THE VERTICAL MEMBERS OF THE
PALLET RACK. SEE SPECIAL NOTES 5 AND
10 ON PAGE 49.

NOTE:

IF DESIRED, IN LIEU OF 4" X 4" MATERIAL, TWO PIECES OF
2" X 4" MATERIAL MAY BE POSITIONED ON EDGE AND
LAMINATED.



MIXED-LOT PALLET UNITS. SEE SPECIAL NOTE 4 BELOW.
SEE SPECIAL NOTE 8 BELOW.



SECTION G-G (SPECIAL NOTES CONTINUED)

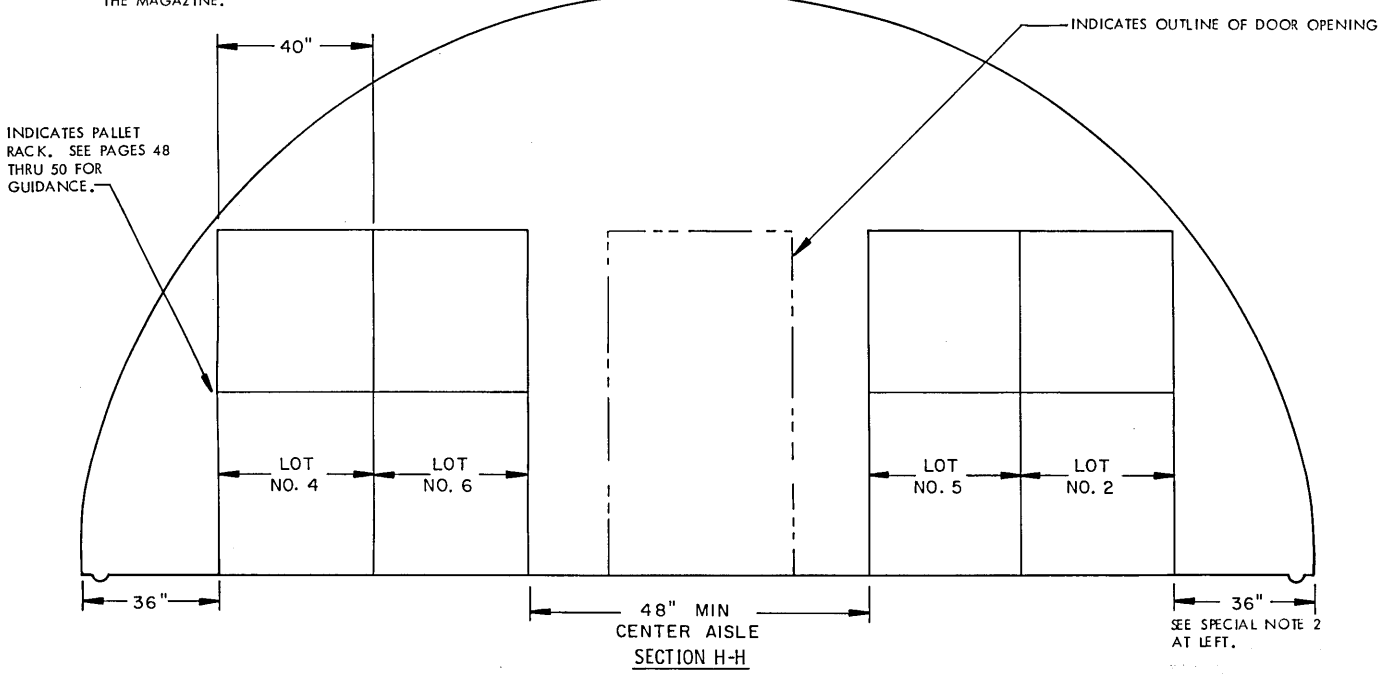
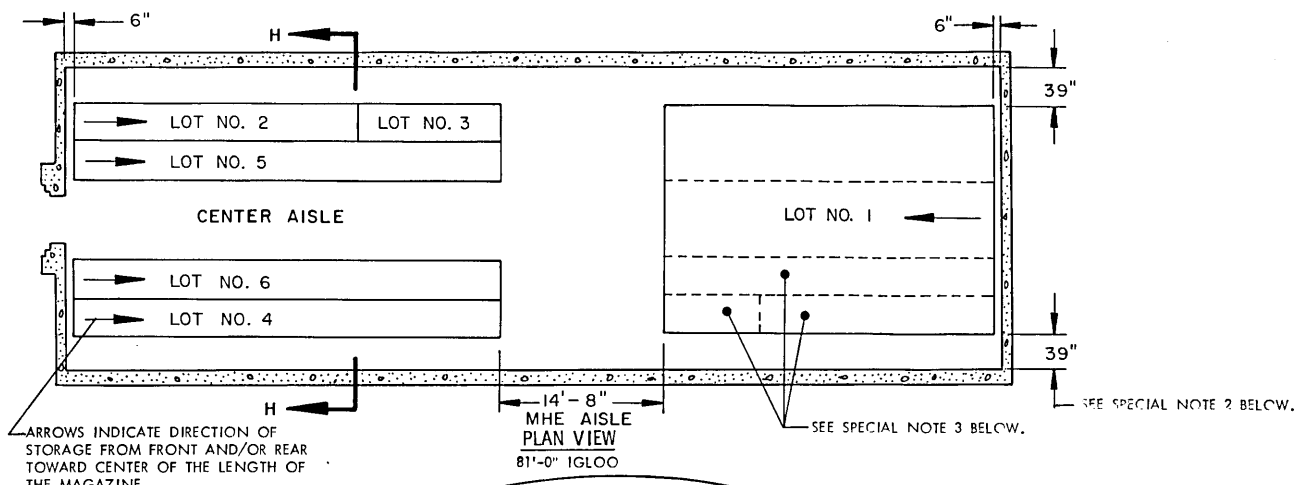
SPECIAL NOTES:

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO STORAGE OF NUMEROUS SMALL LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION AISLE NOT LESS THAN 18" WIDE MUST BE PROVIDED AT ONE SIDE OF EACH "BURIED" LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING STACKS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA. AN MHE AISLE WILL BE REQUIRED ON ONE SIDE OF THE MAGAZINE, AND EACH LOT MUST BE ACCESSIBLE FOR REMOVAL AND INSPECTION/INVENTORY IN ACCORDANCE WITH OTHER CRITERIA SPECIFIED IN THESE SPECIAL NOTES AND IN THE GENERAL NOTES ON PAGE 2.
4. A MIXED-LOT PALLET UNIT MAY HAVE FROM TWO LOTS PER PALLET UNIT UPWARDS TO AS MANY DIFFERENT LOTS AS THERE ARE CONTAINERS WITHIN THAT UNIT, HOWEVER, ALL LOTS WITHIN THE PALLET UNIT MUST HAVE THE SAME NATIONAL STOCK NUMBER AND CONDITION CODE.
5. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. PALLET UNITS OF A SINGLE-LOT OR MIXED-LOT PALLET UNITS ARE CONSIDERED "ACCESSIBLE" IF NO MORE THAN TWELVE (12) "LIFTS" * OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THE SINGLE-LOT OR MIXED-LOT UNITS.

6. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
7. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.
8. AREAS INCLOSED BY DOTTED LINES INDICATE LOCATIONS WHERE ADDITIONAL LOTS MAY BE STORED OR WHERE ADDITIONAL ITEMS MAY BE STORED, THAT ARE FROM THE LOT OR LOTS WHICH ARE DIRECTLY OR ALMOST DIRECTLY ACROSS THE CENTER AISLE ON THE OTHER SIDE OF THE MAGAZINE. COMPLIANCE WITH ALL OF THE MULTIPLE-LOT CRITERIA AS SET FORTH ON THIS PAGE MUST BE OBSERVED. THE SIZE OF THE LOTS BEING STORED AND THE CRITERIA OF SPECIAL NOTE 5, RELATIVE TO "12 LIFTS", WILL BE MAJOR FACTORS IMPACTING ON THE NUMBER OF UNIT LOADS THAT CAN BE STORED IN AN "ADDITIONAL STORAGE LOCATION". MORE OR FEWER STACKS THAN SHOWN MAY BE STORED AT ANY ONE OF THE ADDITIONAL STORAGE LOCATIONS. AN 11'-0" MHE OPERATING AREA HAS BEEN SPECIFIED FOR ACCESS TO EACH "ADDITIONAL LOCATION" BY FORKLIFT TRUCK. THIS OPERATING AREA IS BASED ON REQUIREMENTS OF FORKLIFT TRUCKS COMMONLY USED IN STORAGE MAGAZINES. THE MHE OPERATING AREA CAN BE ENLARGED AS REQUIRED TO SUIT AVAILABLE FORKLIFT TRUCKS, AND SHOULD BE MADE SMALLER IF AVAILABLE MHE PERMITS. A "CENTER AISLE" (SPACE BETWEEN STORAGE ON ONE SIDE OF A MAGAZINE AND AN "ADDITIONAL STORAGE LOCATION") IS TO BE AT LEAST 48" INCHES WIDE. AN AISLE SLIGHTLY WIDER THAN 48" INCHES WILL ENHANCE FORKLIFT TRUCK MOVEMENT WITHIN A MAGAZINE; HOWEVER, THIS AISLE SHOULD NOT BE WIDER IF A LOSS IN STORAGE RESULTS.

* A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

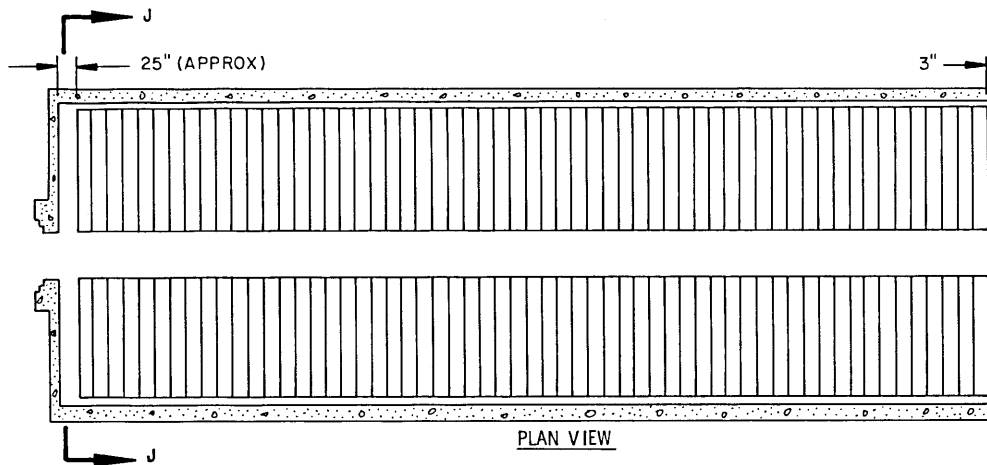
(CONTINUED AT RIGHT)



SPECIAL NOTES:

1. THE STORAGE PLANS AND CONFIGURATIONS SHOWN ON THIS PAGE ARE TYPICAL ONLY AND APPLY TO RELATIVELY LARGE LOTS. ADAPTATIONS MAY BE MADE AS NUMBER AND SIZES OF LOTS TO BE STORED IN MAGAZINE REQUIRE.
2. AN INSPECTION/INVENTORY AISLE MUST BE PROVIDED AT ONE SIDE OR END OF EACH LOT.
3. GENERALLY, THE LARGEST LOT SHOULD BE STORED IN THE REAR OF THE MAGAZINE. HOWEVER, THE REAR AREA MAY BE USED TO STORE MORE THAN ONE LOT BY ERECTING ROWS SIMILAR TO THOSE SHOWN IN THE FRONTAL AREA OR AS SHOWN BY DOTTED LINES.
4. EACH LOT WITHIN THE MAGAZINE MUST BE ACCESSIBLE FOR MOVEMENT BY MHE. A SINGLE-LOT OF PALLET UNITS IS CONSIDERED "ACCESSIBLE" IF NOT MORE THAN TWELVE (12) "LIFTS" * OF ANOTHER LOT OR LOTS HAVE TO BE MADE TO GAIN ACCESS TO THAT LOT.
5. FOR STORAGE OF MULTIPLE LOTS, THE DISTANCE FROM THE SIDEWALL WILL BE BASED ON THE OVERHEAD CLEARANCE REQUIRED FOR MHE.
6. WHEN TWO LOTS ARE STORED ADJACENT TO EACH OTHER, THEY SHOULD BE SEPARATED BY AT LEAST 1" TO PROVIDE CLEARANCE FOR REMOVAL OF EITHER LOT.

*A "LIFT" MAY CONSIST OF ONE (1) OR MORE PALLET UNITS, PROVIDING THE CAPACITY OF MHE PERMITS, AND SAFE HANDLING IS NOT JEOPARDIZED.

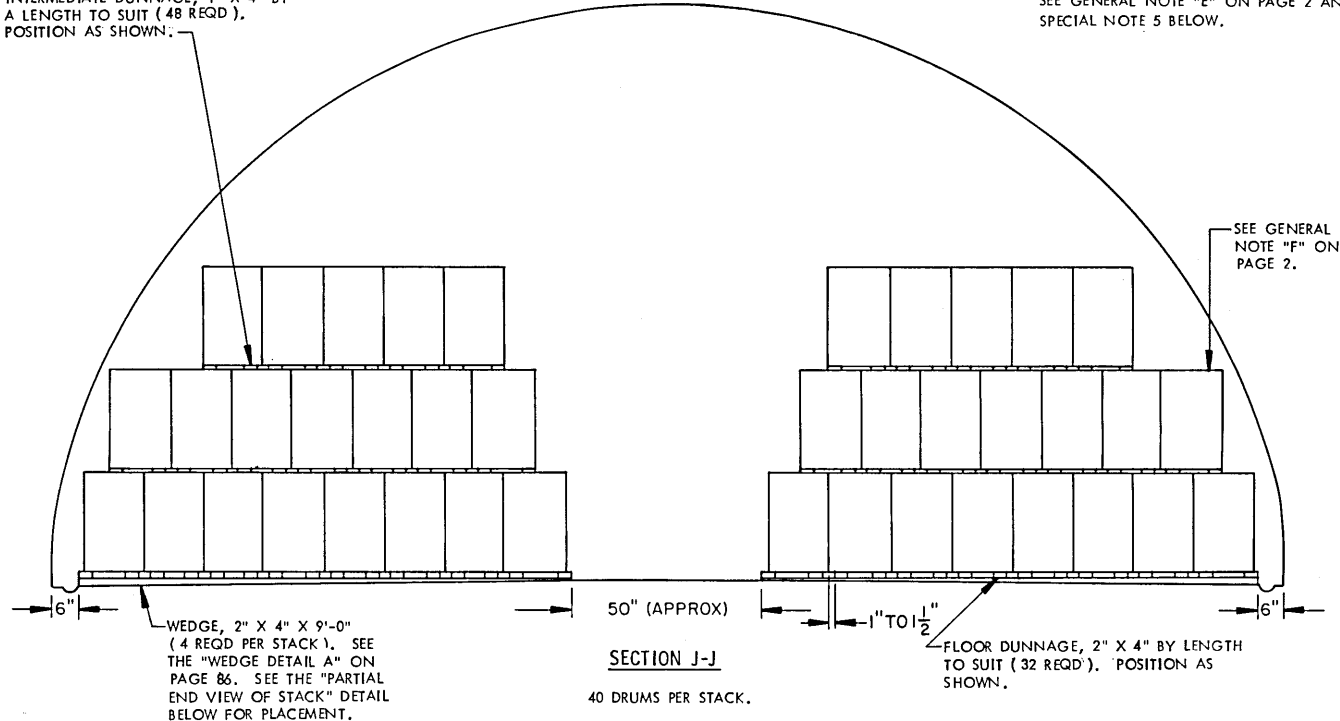


STORAGE IN 81'-0" IGLOO		
ITEM	QUANTITY	EXPLOSIVE WEIGHT
FIBERBOARD DRUM	2,360	330,400 LBS
* STORAGE IN 60'-8" IGLOO		
ITEM	QUANTITY	EXPLOSIVE WEIGHT
FIBERBOARD DRUM	1,720	240,800 LBS
** STORAGE IN 40'-4" IGLOO		
ITEM	QUANTITY	EXPLOSIVE WEIGHT
FIBERBOARD DRUM	1,120	156,800 LBS

PLAN VIEW
81'-0" IGLOO
(59 STACKS)

*43 STACKS WITH 36" SPACE AT FRONT.
**28 STACKS WITH 32" SPACE AT FRONT.
SEE GENERAL NOTE "E" ON PAGE 2 AND SPECIAL NOTE 5 BELOW.

INTERMEDIATE DUNNAGE, 1" X 4" BY A LENGTH TO SUIT (48 REQD), POSITION AS SHOWN.



SEE GENERAL NOTE "F" ON PAGE 2.

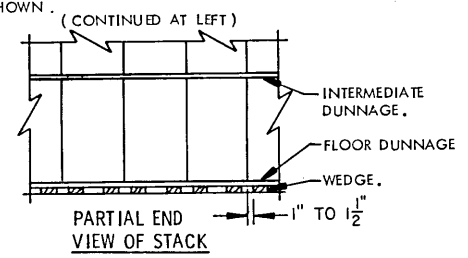
BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	64	22
2" X 4"	44	30
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	9'-0"	4

(SPECIAL NOTES CONTINUED)

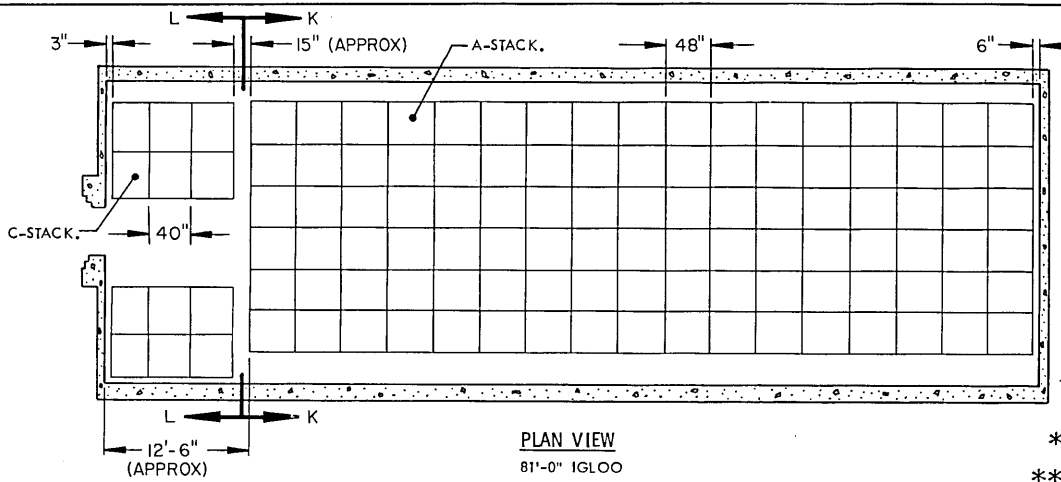
SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR A FIBERBOARD DRUM.
DRUM DIMENSIONS-----27" HIGH BY 16" DIAMETER.
EXPLOSIVE WEIGHT-----140 POUNDS.
- RANDOM LENGTHS OF LUMBER MAY BE USED FOR THE INTERMEDIATE AND FLOOR DUNNAGE.
- FIBERBOARD DRUMS, EXCEPT FOR NITROGUANIDINE AS SHOWN ON PAGE 67, WILL NOT BE STACKED MORE THAN THREE LAYERS HIGH.
- THE DRUMS IN EACH LAYER WILL BE STAGGERED ABOVE THE DRUMS IN THE LAYER UNDERNEATH, AS SHOWN.

5. THESE STORAGE PROCEDURES SHOULD ONLY BE USED IN GEOGRAPHICAL AREAS WHICH HAVE LOW HUMIDITY LEVELS. FOR PROCEDURES APPLICABLE TO THE STORAGE OF FIBERBOARD DRUMS IN GEOGRAPHICAL AREAS HAVING HIGH HUMIDITY, REFER TO THE PROCEDURES ON PAGE 84.



STORAGE METHOD A
FIBERBOARD DRUM STORAGE, UNPALLETIZED



PLAN VIEW
81'-0" IGLOO

STORAGE IN 81'-0" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
PALLET UNIT A	293	328,160 LBS.

***STORAGE IN 60'-8" IGLOO**

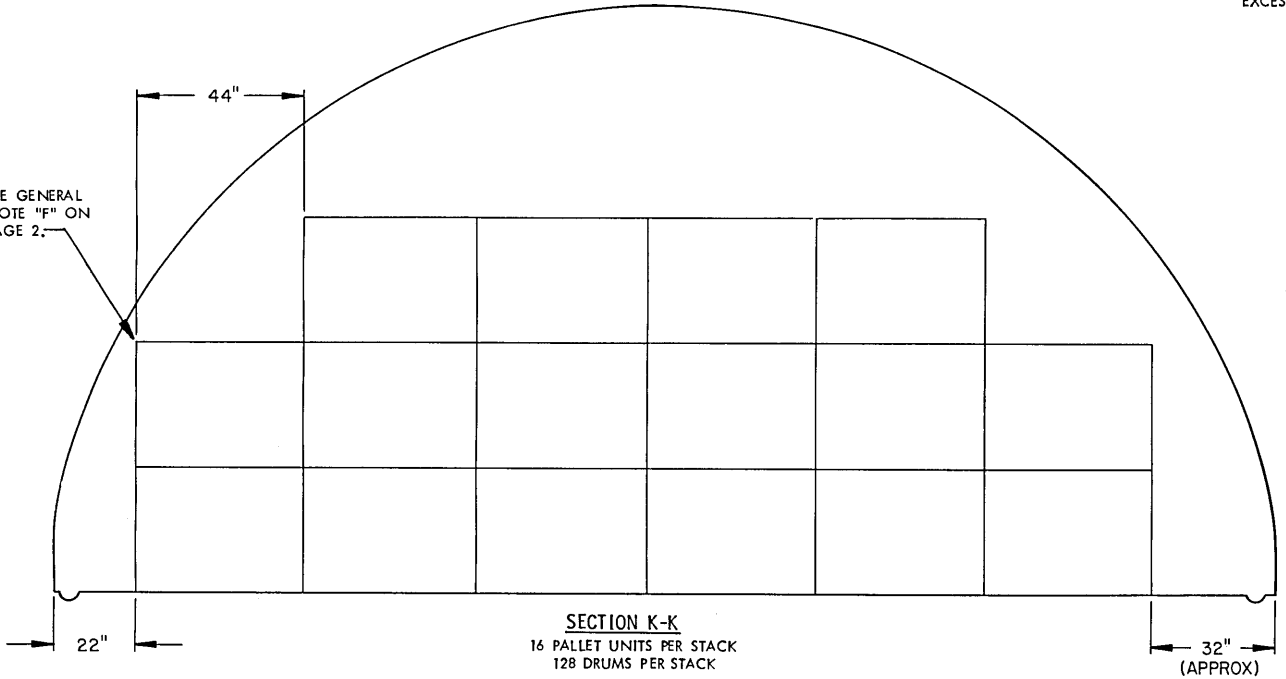
ITEM	QUANTITY	EXPLOSIVE WEIGHT
PALLET UNIT A	213	238,560 LBS.

****STORAGE IN 40'-4" IGLOO**

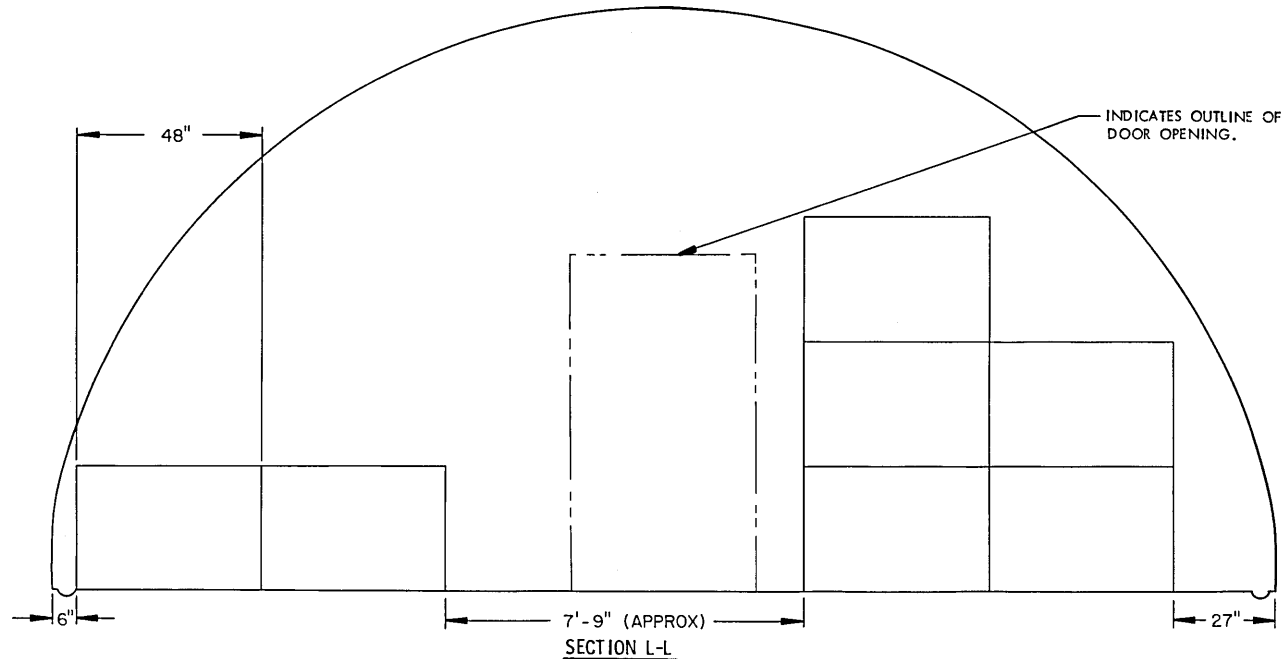
ITEM	QUANTITY	EXPLOSIVE WEIGHT
PALLET UNIT A	133	148,960 LBS.

- *12 A-STACKS-- 3 C-STACKS WITH 23" EXCESS SPACE.
- ** 7 A-STACKS-- 3 C-STACKS WITH 27" EXCESS SPACE.

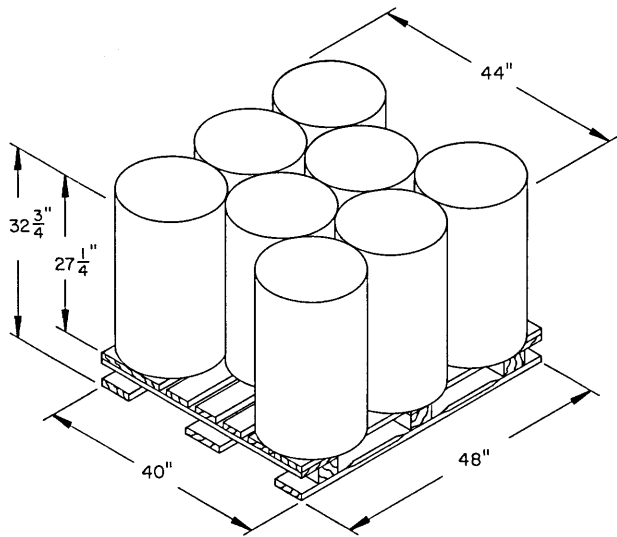
SEE GENERAL NOTE "F" ON PAGE 2.



SECTION K-K
16 PALLET UNITS PER STACK
128 DRUMS PER STACK



SECTION L-L



TYPICAL PALLET UNIT A

DRUM SIZE-----16" DIA X 27-1/4" HIGH
 DRUM EXPLOSIVE WEIGHT-140 POUNDS (TYPICAL)

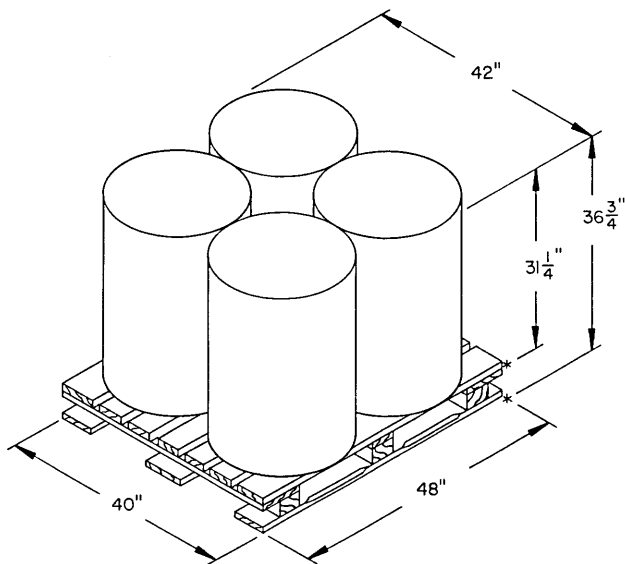
SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR FIBERBOARD DRUMS OF VARIOUS SIZES PLACED ON 40" X 48" PALLETS. AND CONTAINING VARIOUS EXPLOSIVES.

TYPICAL PALLET UNIT DIMENSIONS:

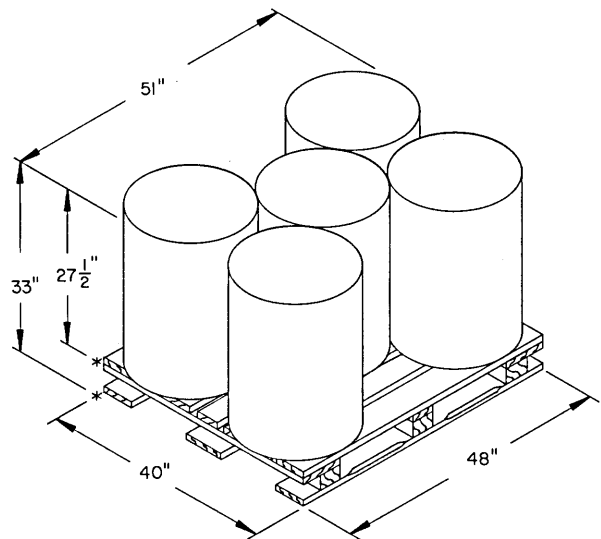
UNIT A-----44" L X 48" W X 32-3/4" H
 UNIT B-----42" L X 48" W X 36-3/4" H
 UNIT C-----40" L X 51" W X 33" H

2. THE DRUM SIZES SHOWN ARE TYPICAL; ANY SIZE DRUM MAY BE PLACED ON A PALLET FOR STORAGE PURPOSES. ANY SIZE PALLET MAY BE USED, HOWEVER, A SIZE SHOULD BE SELECTED WHICH WILL BE NEARLY FILLED WITH DRUMS IN ORDER TO PROVIDE GOOD STACKIBILITY. ALSO, A PALLET SIZE SHOULD BE SELECTED THAT WILL PROVIDE FOR FULL OR ALMOST FULL BEARING OF THE DRUMS ON A PALLET. OVERHANG OF DRUMS ON A PALLET IS LIMITED TO NOT MORE THAN TWO INCHES (2").
3. PALLETIZED DRUMS WILL NOT BE STACKED MORE THAN THREE LAYERS HIGH.
4. EXPLOSIVE LIMITS WILL NOT BE EXCEEDED IN AN 81'-0" MAGAZINE FILLER WITH PALLET UNITS A, B OR C. SEE GENERAL NOTE "E" ON PAGE 2.
5. PALLETIZATION OF DRUMS IS SOLELY FOR THE CONVENIENCE OF STORAGE AND WILL NOT BE USED FOR SHIPPING DRUMS.



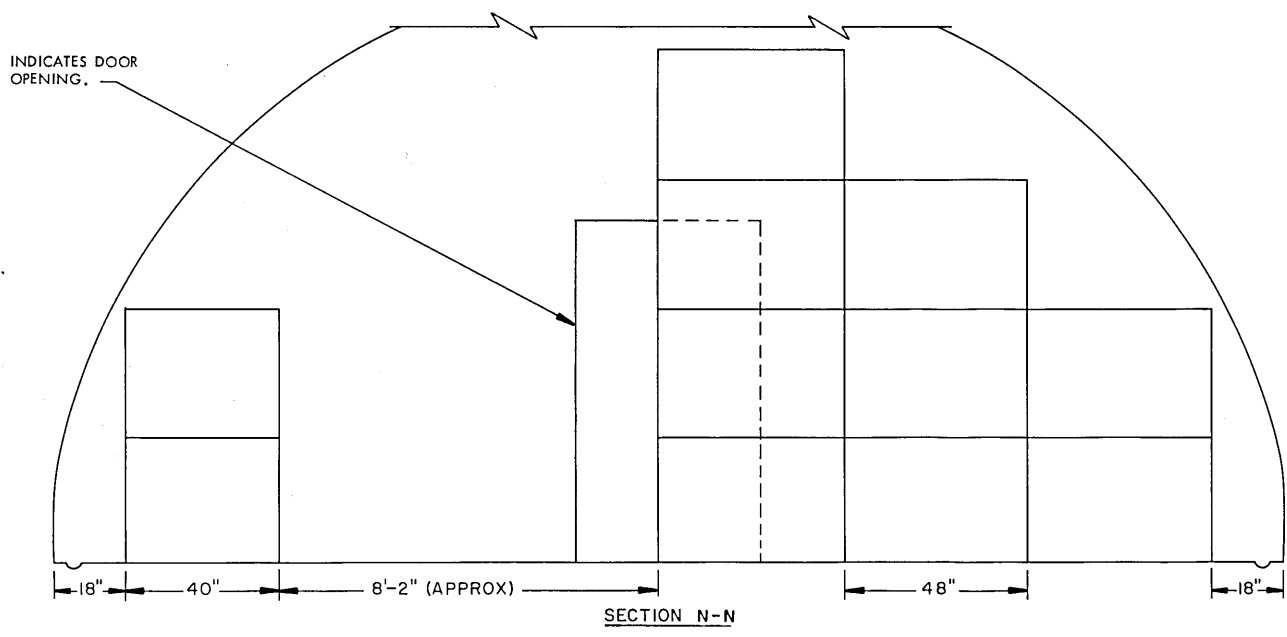
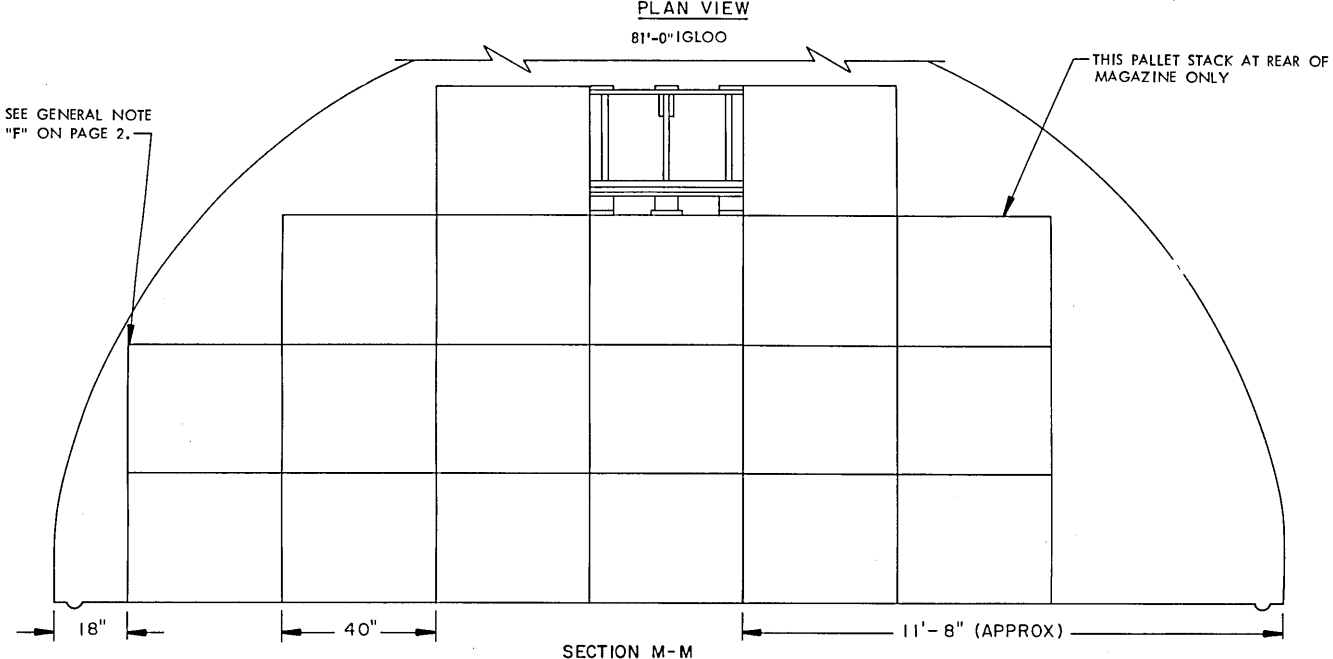
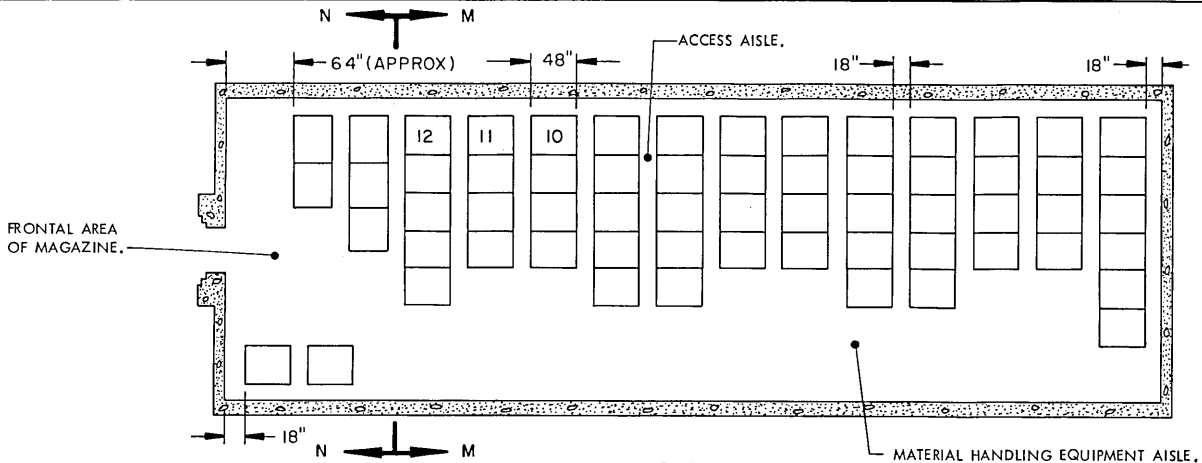
TYPICAL PALLET UNIT B

DRUM SIZE-----20-1/2" DIA X 31-1/4" HIGH
 DRUM EXPLOSIVE WEIGHT-----200 POUNDS (TYPICAL)



TYPICAL PALLET UNIT C

DRUM SIZE-----19" DIA X 27-1/2" HIGH
 DRUM EXPLOSIVE WEIGHT-----200 POUNDS (TYPICAL)



STORAGE IN 81'-0" IGLOO

ITEM	QUANTITY
PALLET UNIT-----	201
DRUMS-----	804
EXPLOSIVE WEIGHT-----	160,800 LBS

STORAGE IN 60'-8" IGLOO

ITEM	QUANTITY
PALLET UNIT-----	141
DRUMS-----	564
EXPLOSIVE WEIGHT-----	112,800 LBS

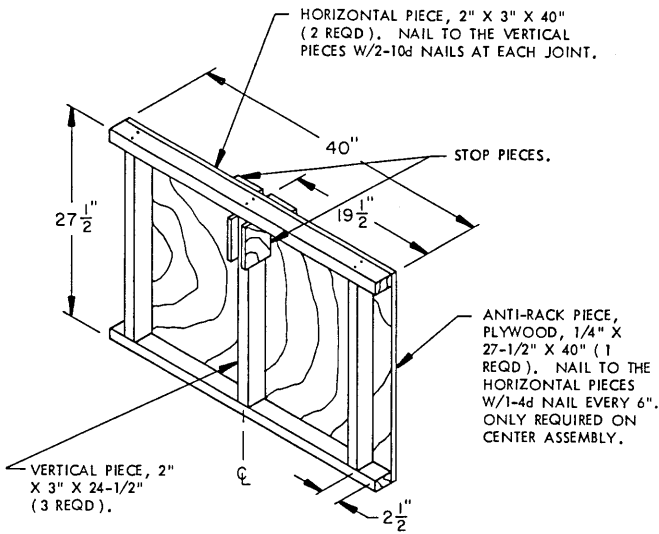
STORAGE IN 40'-4" IGLOO

ITEM	QUANTITY
PALLET UNIT-----	81
DRUMS-----	324
EXPLOSIVE WEIGHT-----	64,800 LBS

SEE GENERAL NOTE "E" ON PAGE 2.

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE RDX, WET, IN FIBERBOARD DRUMS (PALLETIZED).
PALLET UNIT DIMENSIONS---40" LONG BY 48" WIDE BY 33-3/4" HIGH.
DRUM DIMENSIONS---27-1/2" HIGH BY 19-1/2" DIAMETER.
EXPLOSIVE WEIGHT PER PALLET UNIT---800 POUNDS.
2. THE METHOD OF STORAGE SHOWN PERMITS INSPECTION OF INDIVIDUAL DRUMS.
3. PALLETIZATION OF DRUMS IS SOLELY FOR THE CONVENIENCE OF STORAGE AND WILL NOT BE USED FOR SHIPPING DRUMS.
4. STORAGE AS SHOWN IS BASED ON THE USE OF FRONT LOADING FORKLIFT TRUCKS (MHE). IF A FORKLIFT TRUCK WITH FRONT/SIDE LOADER IS AVAILABLE, ADDITIONAL UNITS MAY BE STORED, PROVIDING THE STORAGE PATTERN IS REVERSED FROM WHAT IS SHOWN.



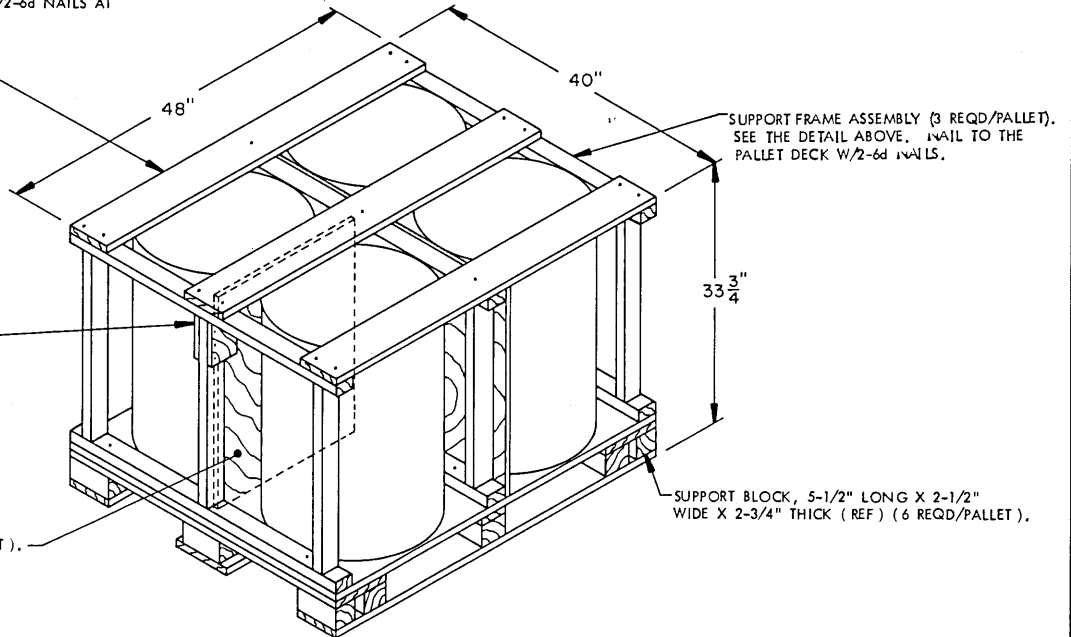
SUPPORT FRAME ASSEMBLY

THE DETAIL ABOVE DEPICTS THE CENTER SUPPORT FRAME ASSEMBLY. OMIT THE 1/4" PLYWOOD ANTI-RACK PIECE AND THE TWO STOP PIECES WHICH ARE NAILED THRU IT, FOR THE TWO OUTER ASSEMBLIES.

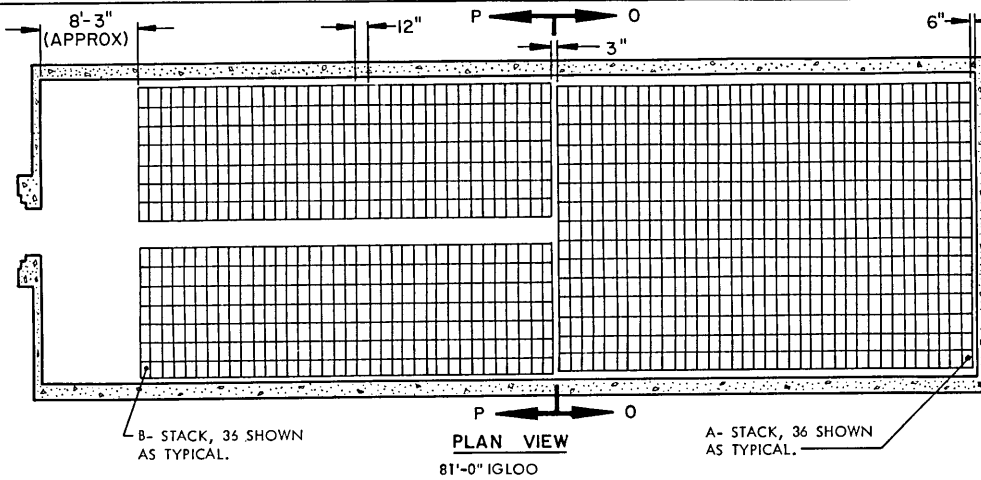
TIE PIECE, 1" X 6" X 48" (3 REQD). NAIL TO THE SUPPORT FRAME ASSEMBLIES W/2-6d NAILS AT EACH JOINT.

STOP PIECE, PLYWOOD, 1/2" X 4" X 6" (8 REQD/PALLET). NAIL TO A SUPPORT FRAME ASSEMBLY W/3-6d NAILS.

ANTI-RACK PIECE, PLYWOOD, 1/2" X 19-3/4" WIDE (REF) X 27-1/2" LONG (2 REQD/PALLET).



PALLET UNIT



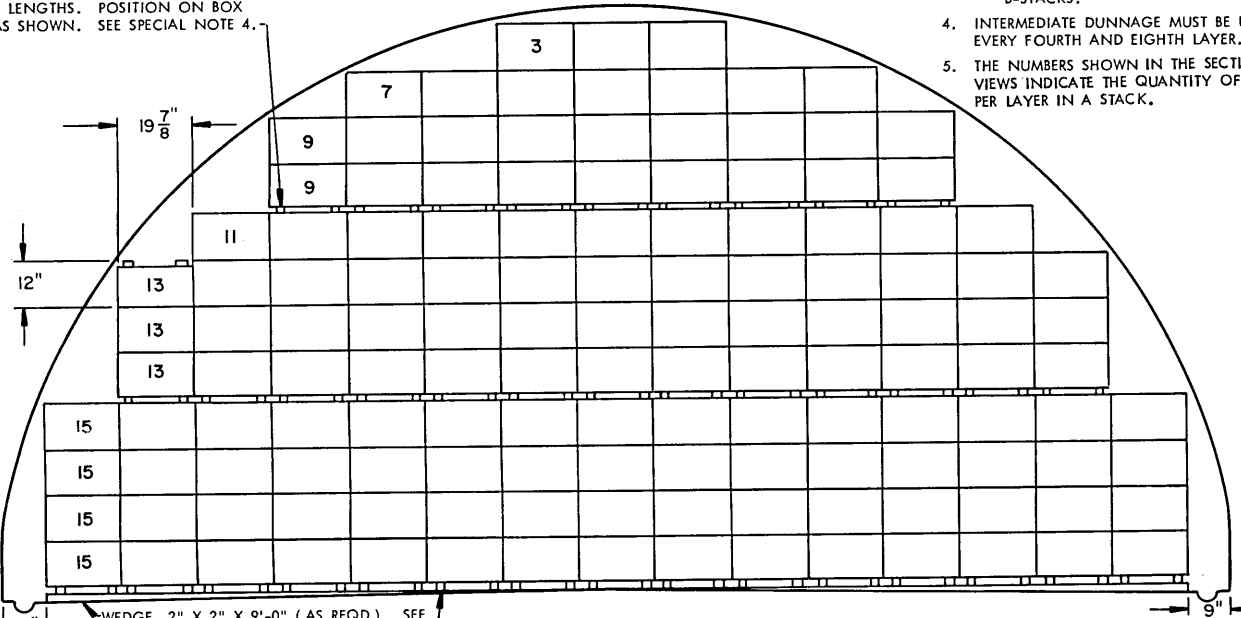
SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR A WOODEN BOX.
BOX DIMENSIONS -----19-7/8".
LONG BY 12" WIDE BY 12" HIGH.
- WHENEVER PRACTICABLE THE LARGEST LOT SHOULD BE STORED IN THE REAR OF A MAGAZINE BY USING TYPE "A" STACKS. LOTS WILL NOT BE MIXED WITHIN STACKS. A THREE INCH (3") SEPARATION WILL BE ALLOWED BETWEEN ADJACENT LOTS. SMALL LOTS AND/OR PARTIAL STACKS MAY BE STORED IN THE FRONT OF THE MAGAZINE.
- MAXIMUM STORAGE IN AN 81'-0" IGLOO

STACK TYPE	MAXIMUM* QUANTITY	EXPLOSIVE WEIGHT
A -----	9,936	496,800 LBS
B -----	9,086	454,300 LBS

* QUANTITY INDICATES THE MAXIMUM NUMBER OF BOXES STORED IN AN IGLOO USING ALL A-STACKS OR ALL B-STACKS.
- INTERMEDIATE DUNNAGE MUST BE USED ON EVERY FOURTH AND EIGHTH LAYER.
- THE NUMBERS SHOWN IN THE SECTION VIEWS INDICATE THE QUANTITY OF BOXES PER LAYER IN A STACK.

INTERMEDIATE DUNNAGE, 1" X 2" BY RANDOM LENGTHS. POSITION ON BOX CLEATS AS SHOWN. SEE SPECIAL NOTE 4.



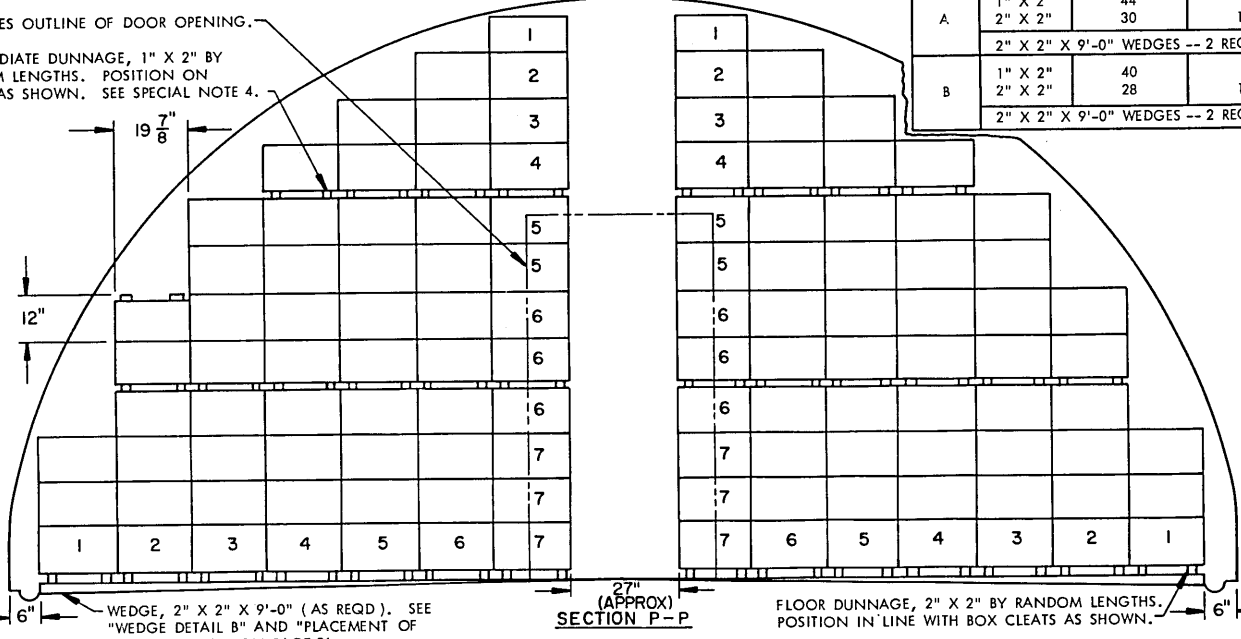
SECTION O-O

WEDGE, 2" X 2" X 9'-0" (AS REQD). SEE "WEDGE DETAIL B" AND "PLACEMENT OF WEDGES" DETAIL ON PAGE 86.
FLOOR DUNNAGE, 2" X 2" BY RANDOM LENGTHS. POSITION IN LINE WITH BOX CLEATS AS SHOWN.

BILL OF MATERIAL (PER STACK)			
STACK	LUMBER	LINEAR FEET	BOARD FEET
A	1" X 2"	44	8
	2" X 2"	30	10
2" X 2" X 9'-0" WEDGES -- 2 REQD			
B	1" X 2"	40	7
	2" X 2"	28	10
2" X 2" X 9'-0" WEDGES -- 2 REQD			

INDICATES OUTLINE OF DOOR OPENING.

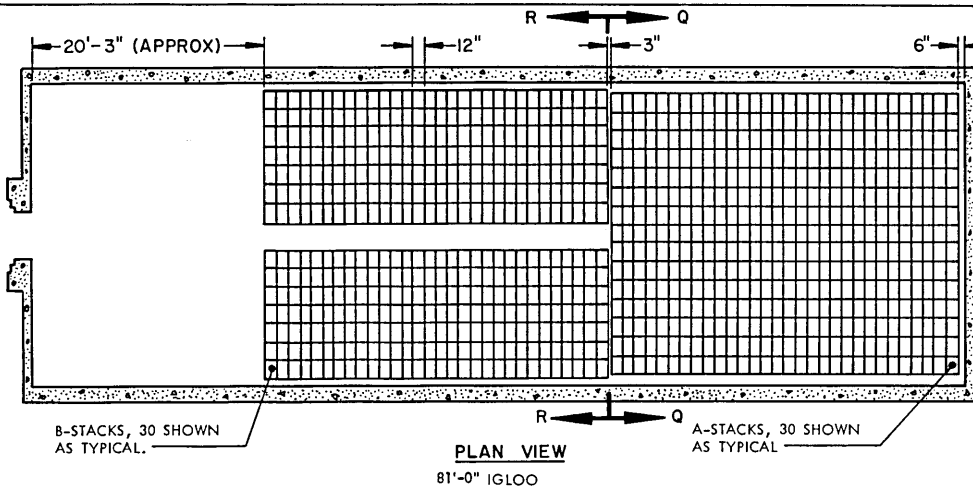
INTERMEDIATE DUNNAGE, 1" X 2" BY RANDOM LENGTHS. POSITION ON CLEATS AS SHOWN. SEE SPECIAL NOTE 4.



SECTION P-P

WEDGE, 2" X 2" X 9'-0" (AS REQD). SEE "WEDGE DETAIL B" AND "PLACEMENT OF WEDGES" DETAIL ON PAGE 86.

FLOOR DUNNAGE, 2" X 2" BY RANDOM LENGTHS. POSITION IN LINE WITH BOX CLEATS AS SHOWN.



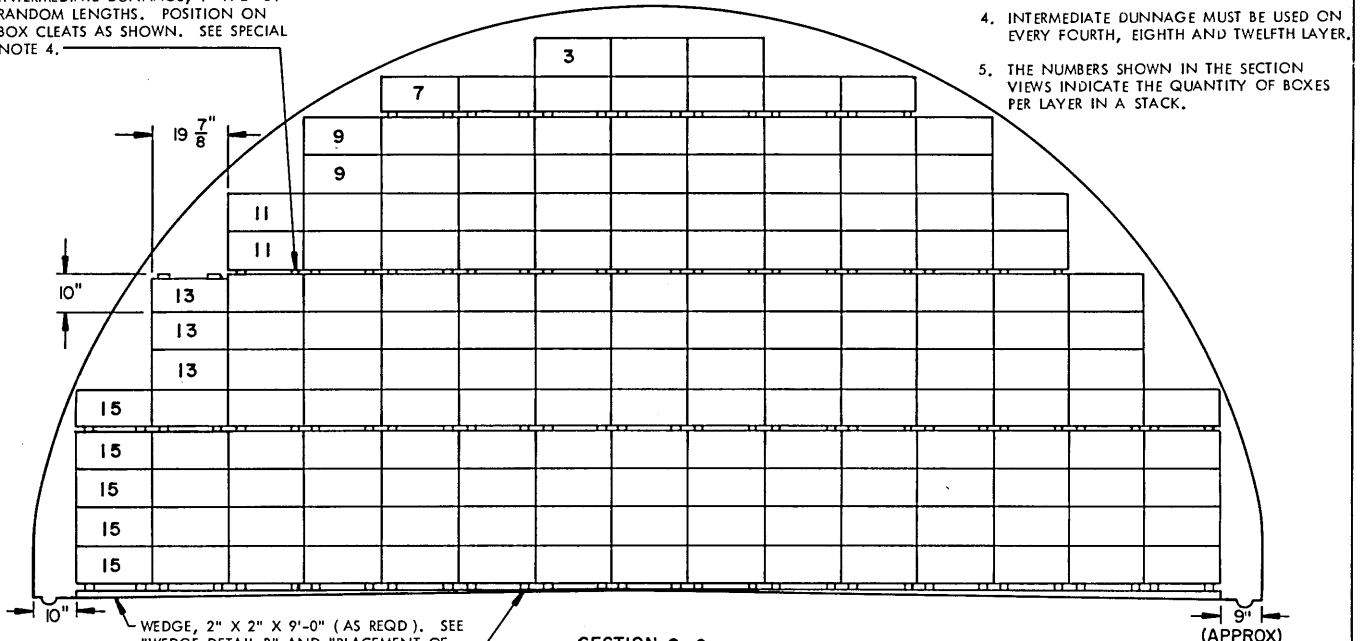
SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR A WOODEN BOX.
BOX DIMENSIONS -----19-7/8".
LONG BY 12" WIDE BY 10" HIGH.
2. WHENEVER PRACTICABLE THE LARGEST LOT SHOULD BE STORED IN THE REAR OF A MAGAZINE BY USING TYPE "A" STACKS. LOTS WILL NOT BE MIXED WITHIN STACKS. A THREE INCH (3") SEPARATION WILL BE ALLOWED BETWEEN ADJACENT LOTS. SMALL LOTS AND/OR PARTIAL STACKS MAY BE STORED IN THE FRONT OF THE MAGAZINE.
3. MAXIMUM STORAGE IN AN 81'-0" IGLOO

STACK TYPE	MAXIMUM * QUANTITY	EXPLOSIVE WEIGHT
A	9,840	492,000 LBS
B	9,800	490,000 LBS

* QUANTITY INDICATES THE MAXIMUM NUMBER OF BOXES STORED IN AN 81'-0" IGLOO USING ALL A-STACKS OR ALL B-STACKS. SEE GENERAL NOTE "E" ON PAGE 2.

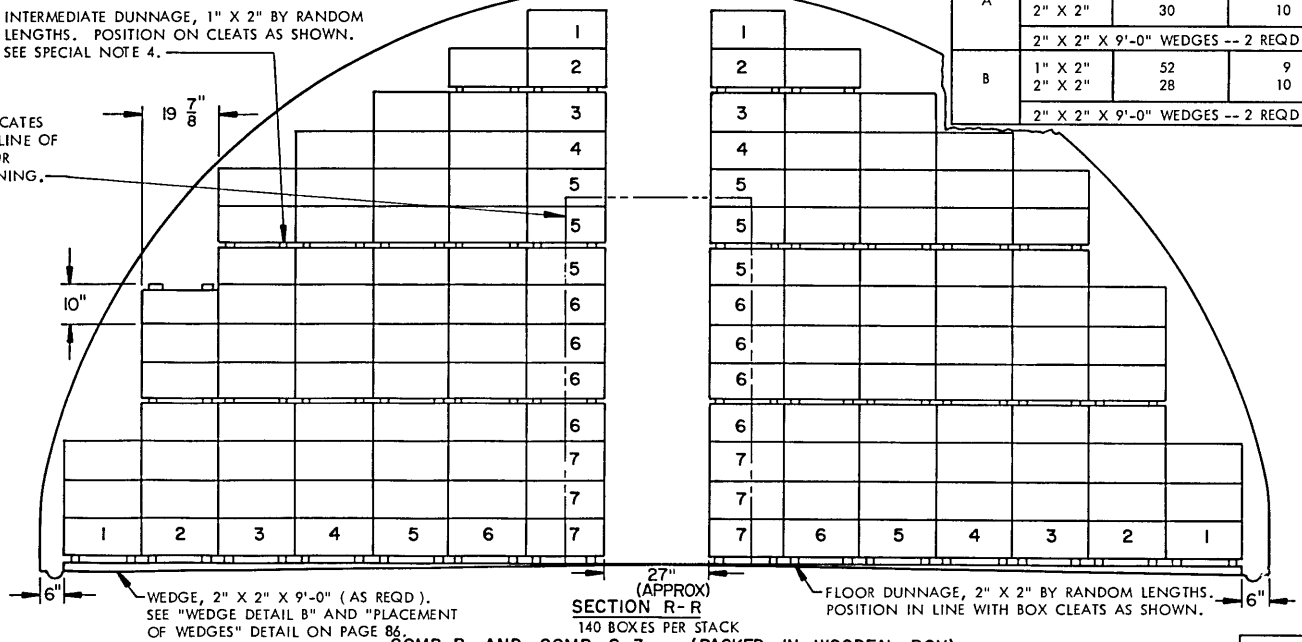
INTERMEDIATE DUNNAGE, 1" X 2" BY RANDOM LENGTHS. POSITION ON BOX CLEATS AS SHOWN. SEE SPECIAL NOTE 4.



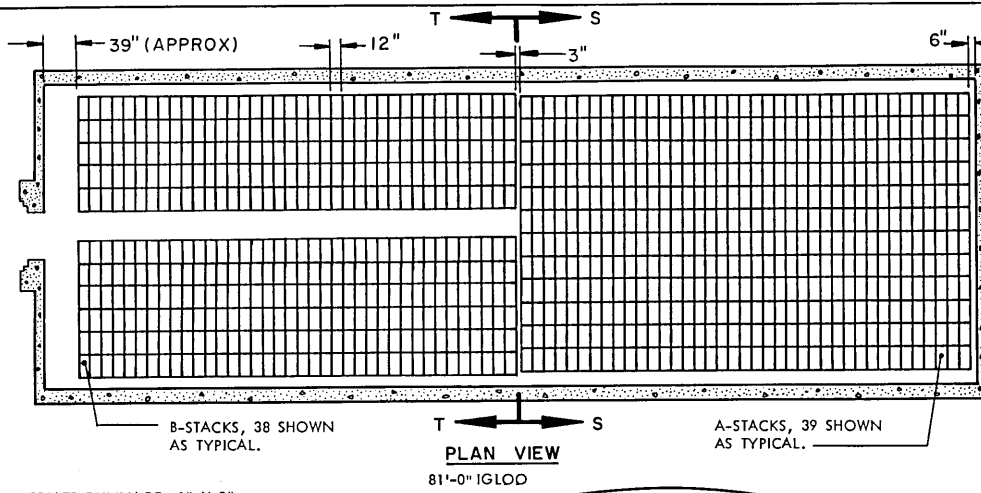
BILL OF MATERIAL (PER STACK)			
STACK	LUMBER	LINEAR FEET	BOARD FEET
A	1" X 2"	66	11
	2" X 2"	30	10
2" X 2" X 9'-0" WEDGES -- 2 REQD			
B	1" X 2"	52	9
	2" X 2"	28	10
2" X 2" X 9'-0" WEDGES -- 2 REQD			

INTERMEDIATE DUNNAGE, 1" X 2" BY RANDOM LENGTHS. POSITION ON CLEATS AS SHOWN. SEE SPECIAL NOTE 4.

INDICATES OUTLINE OF DOOR OPENING.



COMP B AND COMP C-3 (PACKED IN WOODEN BOX)

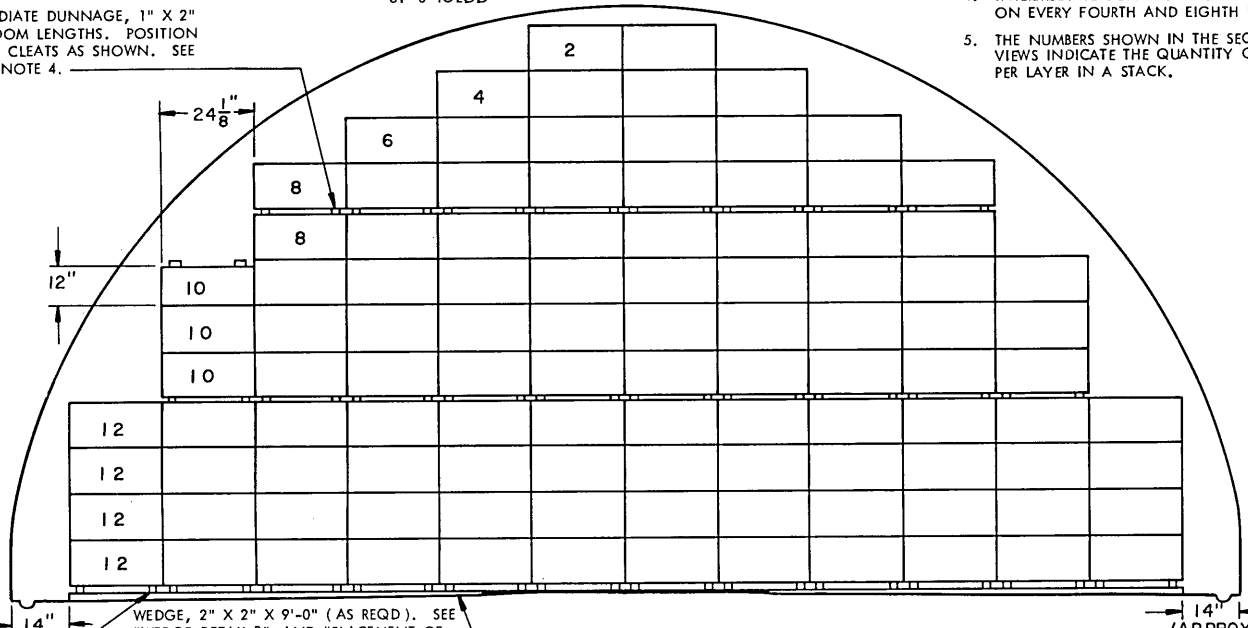


- SPECIAL NOTES:**
1. STORAGE AS SHOWN IS FOR A WOODEN BOX.
 CBX DIMENSIONS---24-1/8" LONG BY 12" WIDE BY 12" HIGH.
 2. WHENEVER PRACTICABLE THE LARGEST LOT SHOULD BE STORED IN THE REAR OF A MAGAZINE BY USING TYPE "A" STACKS. LOTS WILL NOT BE MIXED WITHIN STACKS. A THREE INCH (3") SEPARATION WILL BE ALLOWED BETWEEN ADJACENT LOTS. SMALL LOTS AND/OR PARTIAL STACKS MAY BE STORED IN THE FRONT OF THE MAGAZINE.
 3. MAXIMUM STORAGE IN AN 81'-0" IGLOO

STACK TYPE	MAXIMUM* QUANTITY	EXPLOSIVE WEIGHT
A	8,162	408,100 LBS
B	7,238	361,900 LBS

 * QUANTITY INDICATES THE MAXIMUM NUMBER OF BOXES STORED IN AN 81'-0" IGLOO USING ALL A-STACKS OR ALL B-STACKS.
 4. INTERMEDIATE DUNNAGE MUST BE USED ON EVERY FOURTH AND EIGHTH LAYER.
 5. THE NUMBERS SHOWN IN THE SECTION VIEWS INDICATE THE QUANTITY OF BOXES PER LAYER IN A STACK.

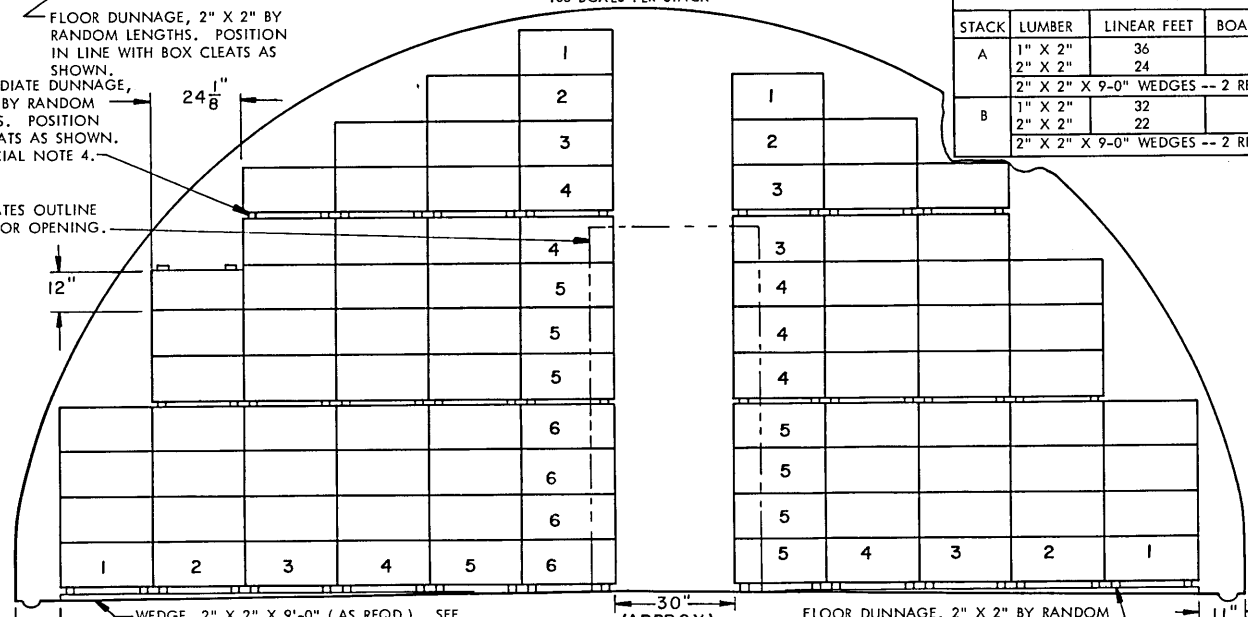
INTERMEDIATE DUNNAGE, 1" X 2" BY RANDOM LENGTHS. POSITION ON BOX CLEATS AS SHOWN. SEE SPECIAL NOTE 4.



SECTION S-S
106 BOXES PER STACK

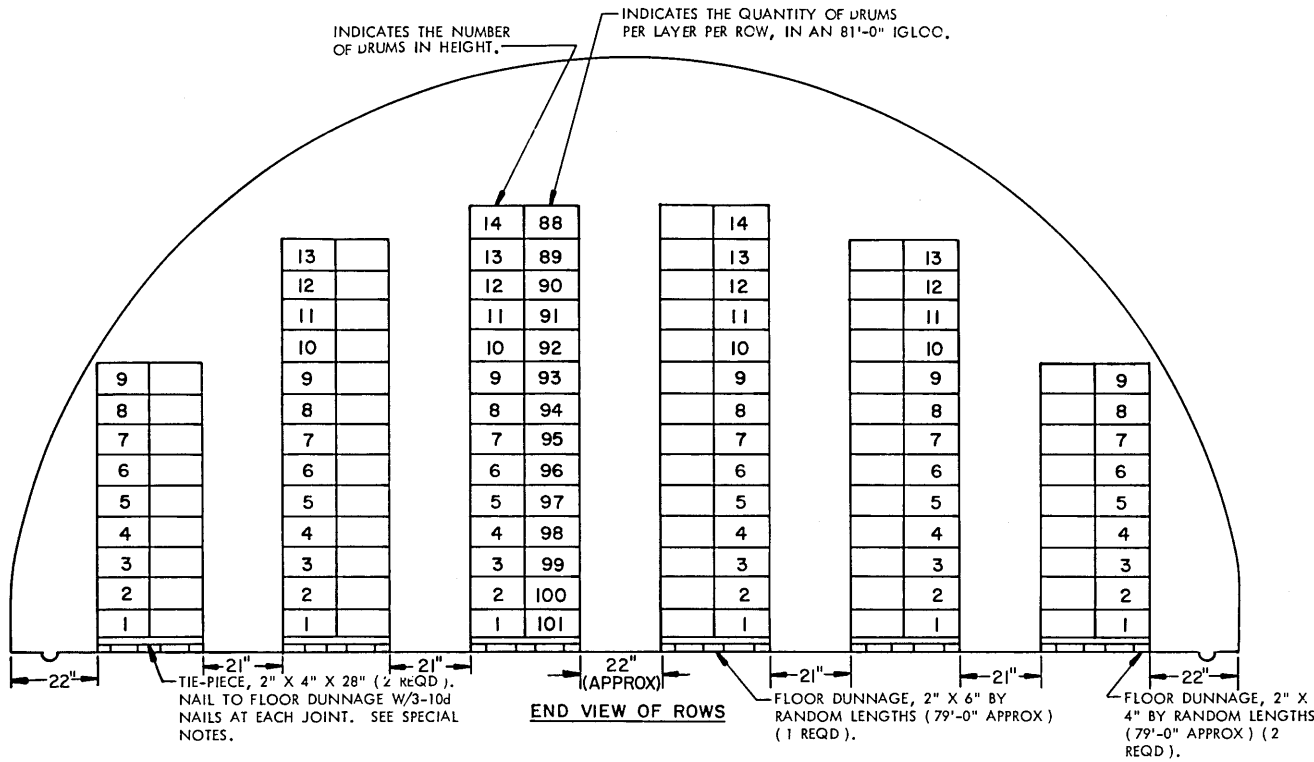
BILL OF MATERIAL (PER STACK)			
STACK	LUMBER	LINEAR FEET	BOARD FEET
A	1" X 2"	36	6
	2" X 2"	24	8
	2" X 2" X 9'-0" WEDGES -- 2 REQD		
B	1" X 2"	32	6
	2" X 2"	22	8
	2" X 2" X 9'-0" WEDGES -- 2 REQD		

FLOOR DUNNAGE, 2" X 2" BY RANDOM LENGTHS. POSITION IN LINE WITH BOX CLEATS AS SHOWN.
 INTERMEDIATE DUNNAGE, 1" X 2" BY RANDOM LENGTHS. POSITION ON CLEATS AS SHOWN. SEE SPECIAL NOTE 4.



SECTION T-T
94 BOXES PER STACK

FLOOR DUNNAGE, 2" X 2" BY RANDOM LENGTHS. POSITION IN LINE WITH BOX CLEATS AS SHOWN.



BILL OF MATERIAL (PER DOUBLE ROW)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 4"	163	109
2" X 6"	79	79
NAILS	NO. REQD	POUNDS
10d (3")	18	1/2

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR A METAL DRUMS.
DRUM DIMENSIONS-----14" HIGH BY 9-3/8" DIAMETER.
- SEE "TYPICAL PLAN VIEW C" ON PAGE 4.
- STAGGER ALL JOINTS IN FLOOR DUNNAGE.
- THE OPENING END OF ALL DRUMS MUST BE FACING THE AISLE.
- CAUTION:** ALL NAILING MUST BE DONE OUTSIDE OF THE MAGAZINE.
- WHEN IT IS NECESSARY FOR STABILITY OF ROWS, LEVEL BY WEDGING AND/OR USING SHIMS UNDER THE FLOOR DUNNAGE.
- THE WATER SHED SEAM ON THE DRUMS MUST BE TURNED DOWN TO AVOID GATHERING OF MOISTURE.
- THE METHOD OF STORAGE SHOWN PERMITS INSPECTION OF INDIVIDUAL DRUMS.
- IN A 40' IGLOO THERE WILL BE 49 DRUMS IN THE BOTTOM LAYER. THERE WILL BE FOUR (4) ROWS OF 405 DRUMS, FOUR (4) ROWS OF 559 DRUMS AND FOUR (4) ROWS OF 595 DRUMS.
- IN A 60' IGLOO THERE WILL BE 75 DRUMS IN THE BOTTOM LAYER. THERE WILL BE FOUR (4) ROWS OF 557 DRUMS IN THE BOTTOM LAYER. THERE WILL BE FOUR (4) ROWS OF 959 DRUMS.
- THE EXPLOSIVE WEIGHT FOR A DRUM IS 25 POUNDS. THE EXPLOSIVE WEIGHT FOR AN 81'-0" MAGAZINE WILL BE 343,100 POUNDS, FOR A 60'-8" MAGAZINE THE EXPLOSIVE WEIGHT WILL BE 242,300 POUNDS AND FOR A 40'-0" MAGAZINE THE EXPLOSIVE WEIGHT WILL BE 152,300 POUNDS. SEE GENERAL NOTE "E" ON PAGE 2.

STORAGE IN 81'-0" IGLOO

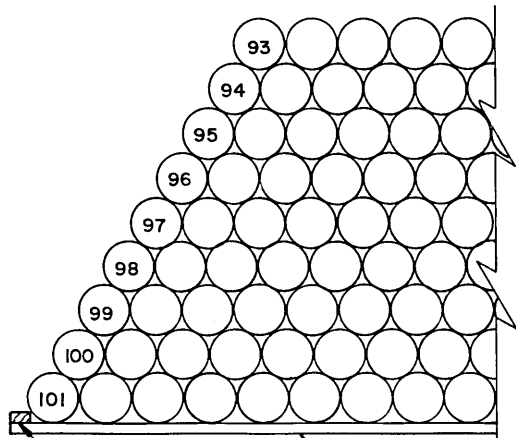
ITEM	QUANTITY	EXPLOSIVE WEIGHT
DRUM	13,724	343,100 LBS

STORAGE IN 60'-8" IGLOO

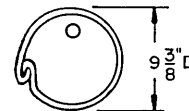
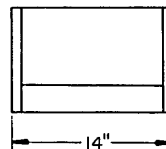
ITEM	QUANTITY	EXPLOSIVE WEIGHT
DRUM	9,692	242,300 LBS

STORAGE IN 40'-4" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
DRUM	6,092	152,300 LBS



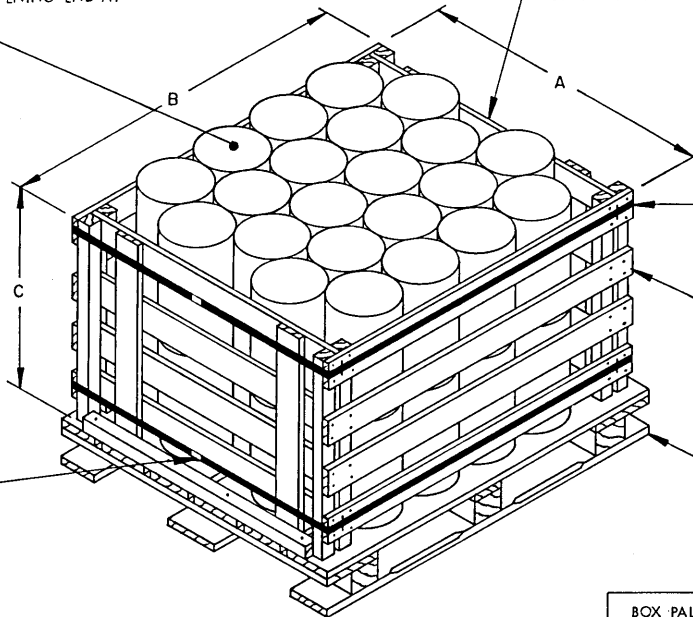
PARTIAL SIDE VIEW OF A ROW
THE ABOVE VIEW DEPICTS THE NESTING OF DRUMS. THE NUMBERS INDICATE THE QUANTITY OF DRUMS PER LAYER IN A ROW.



DRUM DETAIL
SEE SPECIAL NOTE 7.

INDICATES BLACK POWDER PACKED IN METAL DRUM. POSITION EACH DRUM WITH THE OPENING END AT THE TOP.

END PANEL (2 REQD.). INSERT EACH END BETWEEN CLEATS OF SIDE PANELS AS SHOWN. SEE THE "END PANEL A" DETAIL ON PAGE 63.



SEAL, STRAP, SAME SIZE AS STRAP (2 REQD.; 1 PER STRAP). DOUBLE NOTCH EACH SEAL.

STRAP, STEEL, 3/4" X .031" BY LENGTH TO ENCIRCLE THE BOX (2 REQD.). WIDER STRAPPING MAY BE USED.

SIDE PANEL (2 REQD.). SEE THE DETAIL ON PAGE 63.

PALLET, 40" X 48" (1 REQD.).

BOX PALLET UNIT

44 DRUMS 8-1/4" D X 13-3/4" H (2 LAYERS)

BOX PALLET UNIT OF METAL DRUMS			
DRUM SIZE	DIMENSIONS		
	A	B	C
8-1/4" D X 13-3/4" H	39"	46-1/2"	26"
8" D X 16" H	38"	45-1/4"	30-1/2"
6" D X 14" H	39-1/2"	45-3/4"	27"
6" D X 7-1/2"	39-1/2"	45-3/4"	28"

INDICATES BLACK POWDER PACKED IN METAL DRUM.

INDICATES NARROW PALLET RACK.

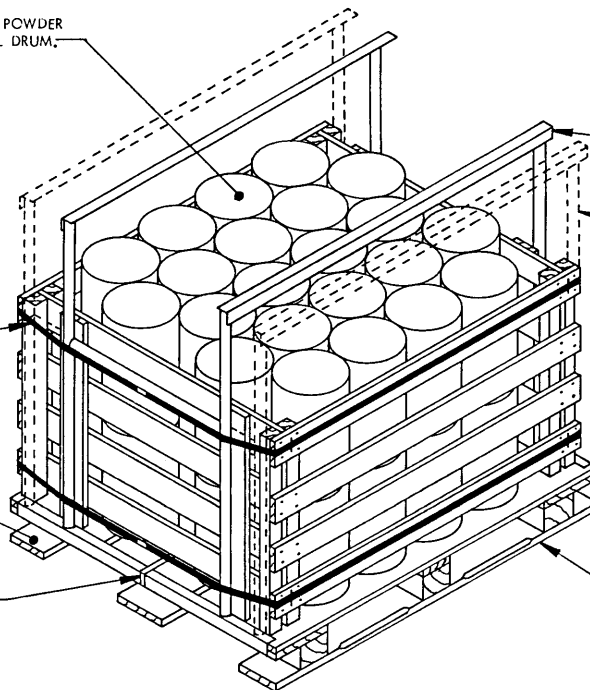
INDICATES WIDE PALLET RACK. SEE SPECIAL NOTE 4 ON PAGE 49.

STRAPS WILL ENCIRCLE THE PALLET RACK AND THE BOX PALLET UNIT.

SEE SPECIAL NOTE 4 ON PAGE 65.

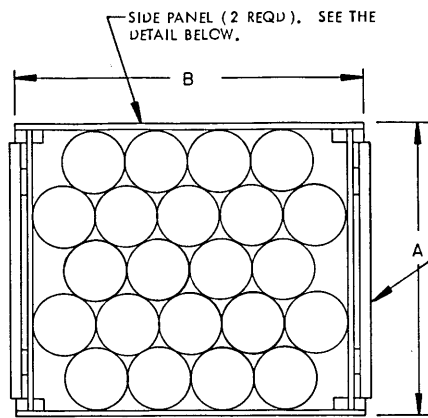
A TIE BAR MUST BE INSTALLED TO TIE THE BASES OF THE TWO VERTICAL FRAME MEMBERS TOGETHER.

PALLET, 40" X 48" (1 REQD.). SEE GENERAL NOTE "R" ON PAGE 2.



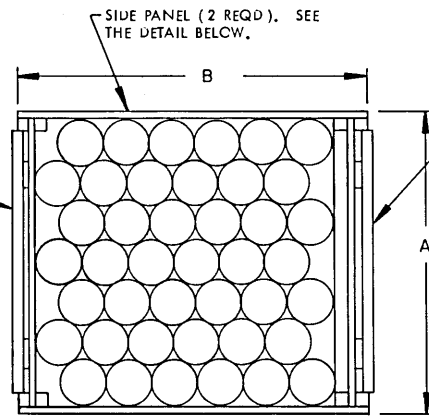
APPLICATION OF PALLET RACKS

A NARROW PALLET RACK IS SHOWN. THE DOTTED LINES INDICATE A WIDE PALLET RACK. SEE THE SPECIAL NOTES ON PAGE 49 FOR GUIDANCE IN THE USE OF PALLET RACKS.



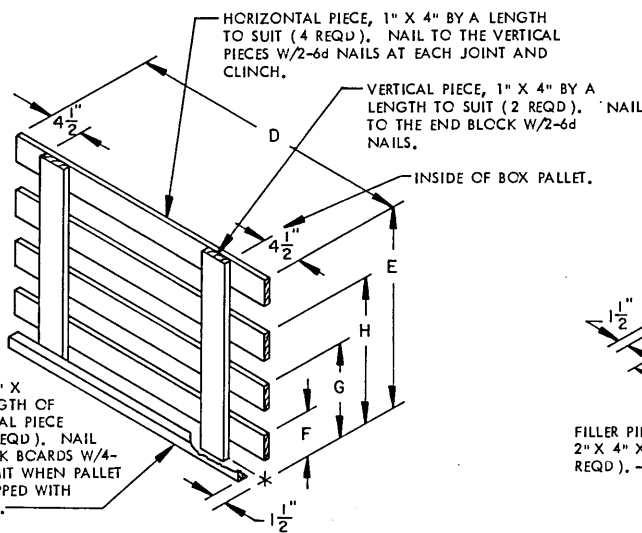
PLAN VIEW A

44 DRUMS 8" D X 16" H (2 LAYERS)



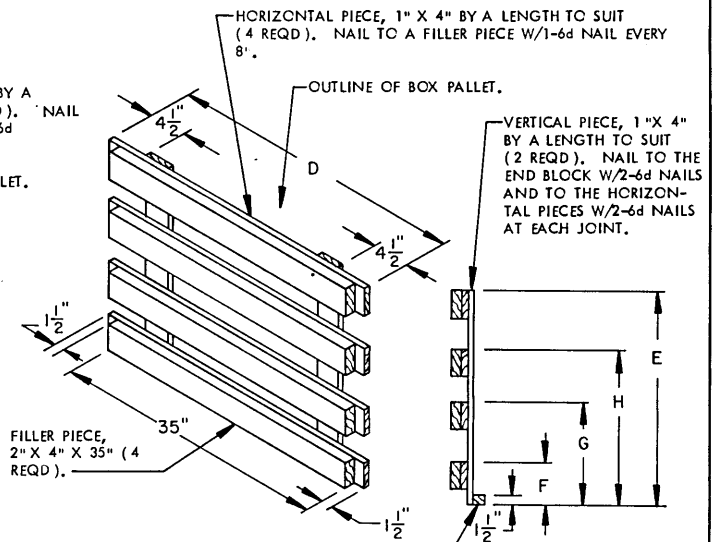
PLAN VIEW B

168 DRUMS 6" D X 7-1/2" H (4 LAYERS)
OR
84 DRUMS 6" D X 14" H (2 LAYERS)



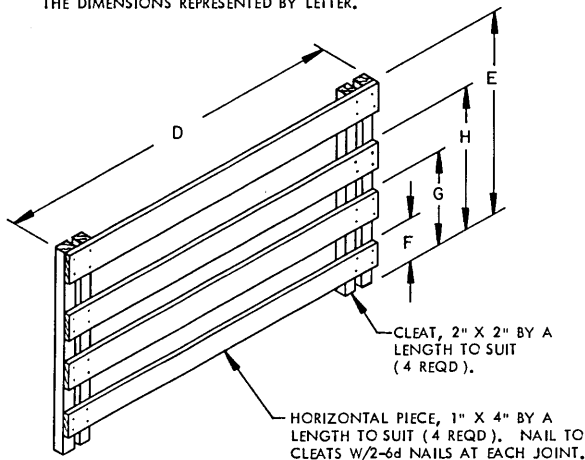
END PANEL A

REFER TO THE "PANEL DIMENSION CHART" AT RIGHT FOR THE DIMENSIONS REPRESENTED BY LETTER.



END PANEL B

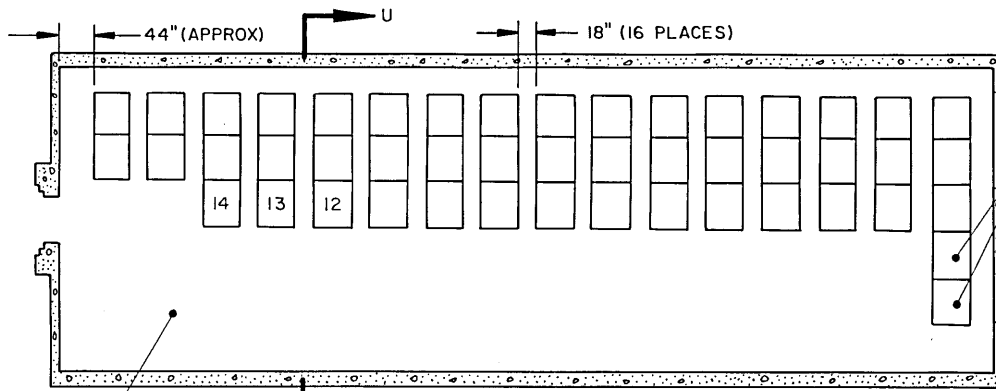
ONLY 1 REQUIRED FOR THE BOX PALLET UNIT IN PLAN VIEW B.



SIDE PANEL

REFER TO "PANEL DIMENSIONS CHART" AT RIGHT FOR THE DIMENSIONS REPRESENTED BY LETTERS.

PANEL DIMENSION CHART					
DRUM SIZE	END PANEL DIMENSION				
	D	E	F	G	H
8-1/4" D X 13-3/4" H	37-1/2"	26"	5-3/4"	12-1/4"	18-3/4"
8" D X 16" H	36-1/2"	30-1/2"	5-3/4"	14-1/2"	21"
6" D X 14" H	38"	26-1/2"	5-1/2"	12-1/2"	20-1/2"
6" D X 7-1/2" H	38"	28"	5-1/2"	13"	20-1/2"
DRUM SIZE	SIDE PANEL DIMENSION				
	D	E	F	G	H
8-1/4" D X 13-3/4" H	46-1/2"	26"	5-3/4"	12-1/4"	18-3/4"
8" D X 16" H	45-1/4"	30-1/2"	5-3/4"	14-1/2"	21"
6" D X 14" H	45-3/4"	26-1/2"	5-1/2"	12-1/2"	20-1/2"
6" D X 7-1/2" H	45-3/4"	28"	5-1/2"	13"	20-1/2"



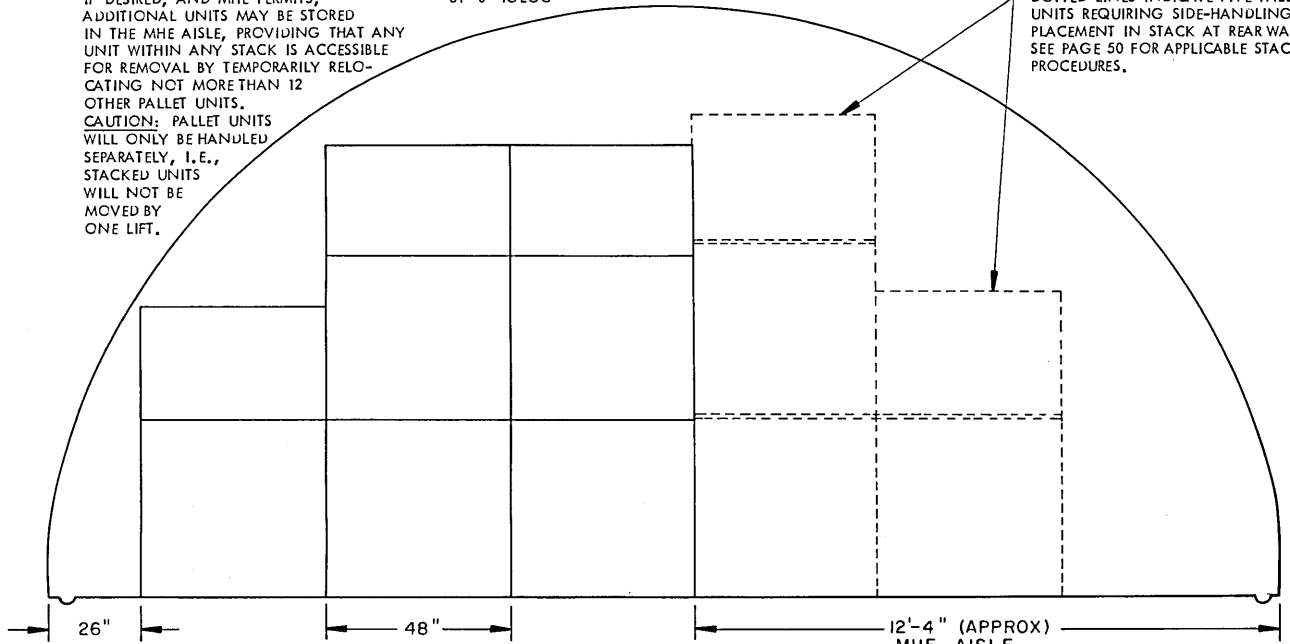
THESE FIVE PALLET UNITS MUST BE SIDE-HANDLED FOR PLACEMENT IN THE STACK. SEE THE STACKING DETAIL ON PAGE 50 FOR APPLICABLE PROCEDURES.

PLAN VIEW

81'-0" IGLOC

IF DESIRED, AND MHE PERMITS, ADDITIONAL UNITS MAY BE STORED IN THE MHE AISLE, PROVIDING THAT ANY UNIT WITHIN ANY STACK IS ACCESSIBLE FOR REMOVAL BY TEMPORARILY RELOCATING NOT MORE THAN 12 OTHER PALLET UNITS. CAUTION: PALLET UNITS WILL ONLY BE HANDLED SEPARATELY, I.E., STACKED UNITS WILL NOT BE MOVED BY ONE LIFT.

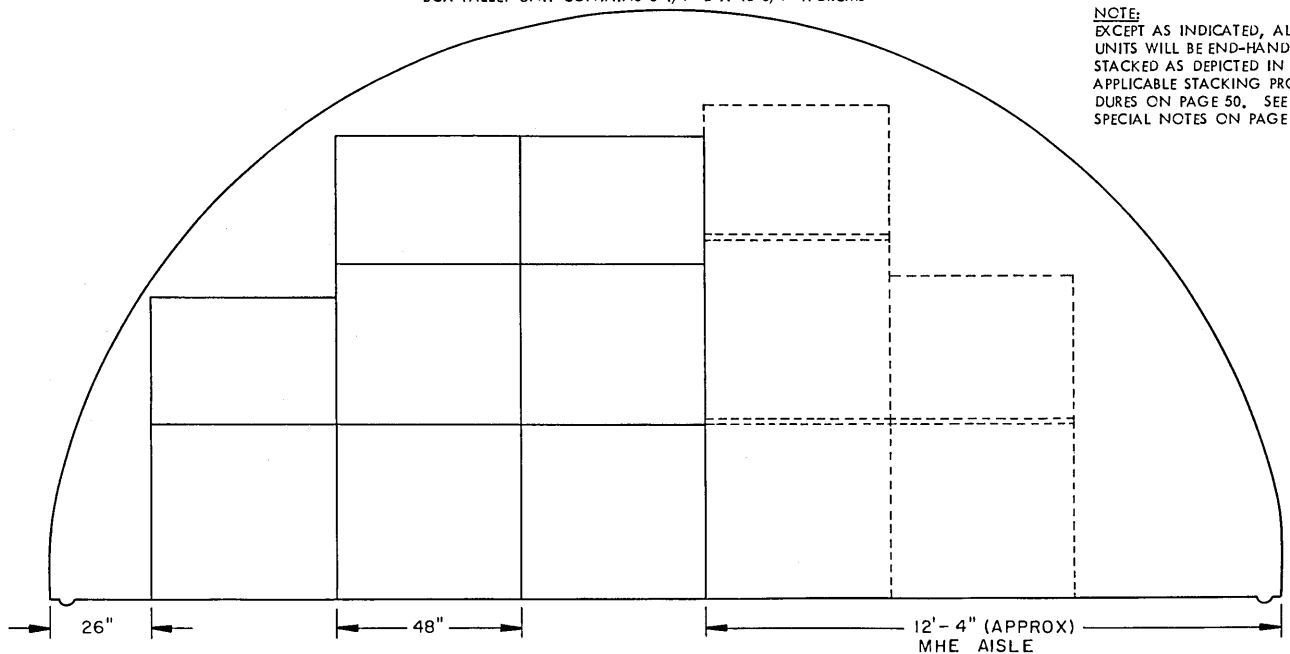
DOTTED LINES INDICATE FIVE PALLET UNITS REQUIRING SIDE-HANDLING FOR PLACEMENT IN STACK AT REAR WALL. SEE PAGE 50 FOR APPLICABLE STACKING PROCEDURES.



SECTION U-U

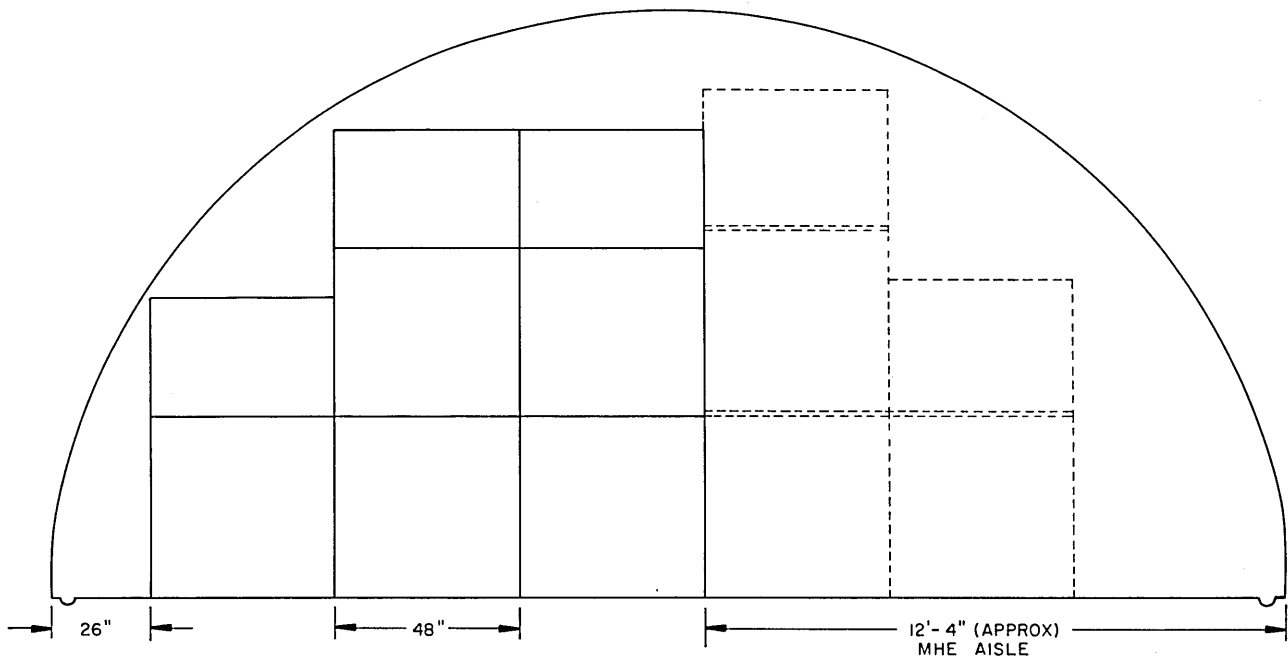
BOX PALLET UNIT CONTAINS 8-1/4" D X 13-3/4" H DRUMS

NOTE: EXCEPT AS INDICATED, ALL PALLET UNITS WILL BE END-HANDLED AND STACKED AS DEPICTED IN THE APPLICABLE STACKING PROCEDURES ON PAGE 50. SEE THE SPECIAL NOTES ON PAGE 49.



SECTION U-U

BOX PALLET UNIT CONTAINS 8" D X 16" H DRUMS
BLACK POWDER (PACKED IN METAL DRUM) (PALLETIZED)

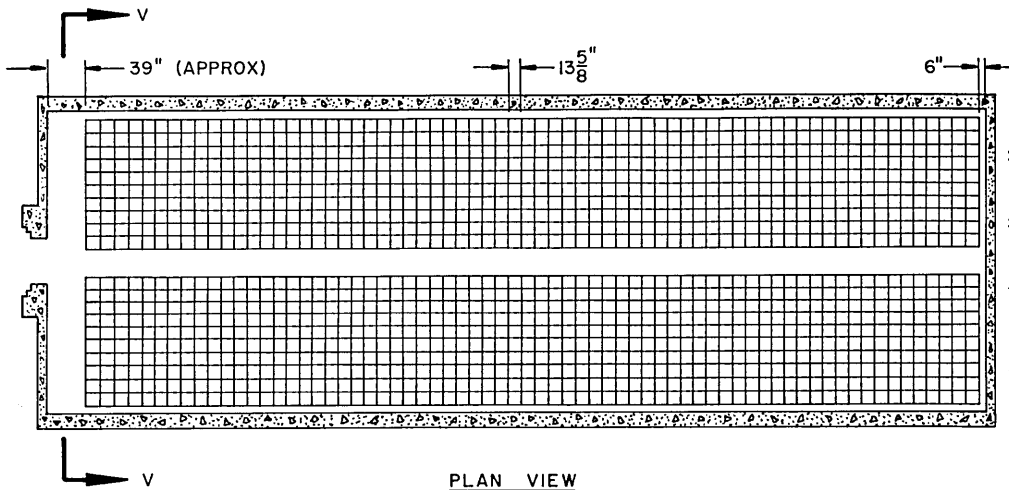


SECTION U-U

BOX PALLET UNIT CONTAINS 6" D X 7-1/2" H DRUMS

SPECIAL NOTES:

1. THE PROCEDURES DEPICTED ON PAGES 62 THROUGH 65 SPECIFICALLY APPLY TO STORAGE OF BLACK POWDER (PACKED IN METAL DRUM) (PALLETIZED) USING NARROW-TYPE PALLET RACKS FOR STACKING PALLET UNITS. SEE GENERAL NOTE "R" ON PAGE 2.
2. REFER TO THE SPECIAL NOTES ON PAGE 49 FOR GUIDANCE IN THE USE OF PALLET RACKS.
3. PALLETIZATION OF DRUMS IS SOLELY FOR THE CONVENIENCE OF STORAGE AND WILL NOT BE USED FOR SHIPPING DRUMS.
4. STORAGE AS SHOWN IS BASED ON THE USE OF FRONT LOADING FORKLIFT TRUCKS (MHE). IF A FORKLIFT TRUCK WITH FRONT/SIDE LOADER IS AVAILABLE, ADDITIONAL UNITS MAY BE STORED, PROVIDING THE STORAGE PATTERN IS REVERSED FROM WHAT IS SHOWN.



PLAN VIEW
81'-0" IGLOO

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR A WOODEN BOX.
BOX DIMENSIONS----13-5/8" LONG BY 13-5/8" WIDE BY 13-5/8" HIGH
EXPLOSIVES WEIGHT---50 POUNDS.
2. THE NUMBERS SHOWN IN THE SECTION V-V VIEW INDICATE THE QUANTITY OF BOXES PER LAYER IN A STACK.
3. INTERMEDIATE DUNNAGE MUST BE USED ON EVERY SECOND, FOURTH, SIXTH AND EIGHTH LAYER.
4. BLACK POWDER PACKED IN OTHER SIZE WOODEN BOXES OR IN METAL BOXES MAY BE STORED IN A MANNER SIMILAR TO THAT SHOWN.
5. THERE WILL BE APPROXIMATELY 26" AND 41" SPACE AT THE FRONT OF 60"-8" AND 40"-4" MAGAZINES, RESPECTIVELY.

STORAGE IN 81'-0" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
WOODEN BOX	9,928	496,400 LBS

STORAGE IN 60'-8" IGLOO

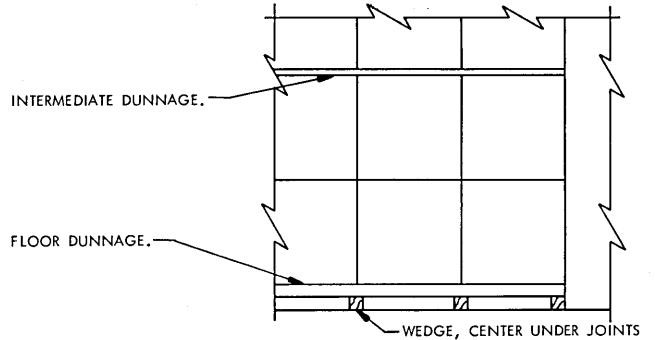
ITEM	QUANTITY	EXPLOSIVE WEIGHT
WOODEN BOX	7,446	372,300 LBS

STORAGE IN 40'-4" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
WOODEN BOX	4,672	233,600 LBS

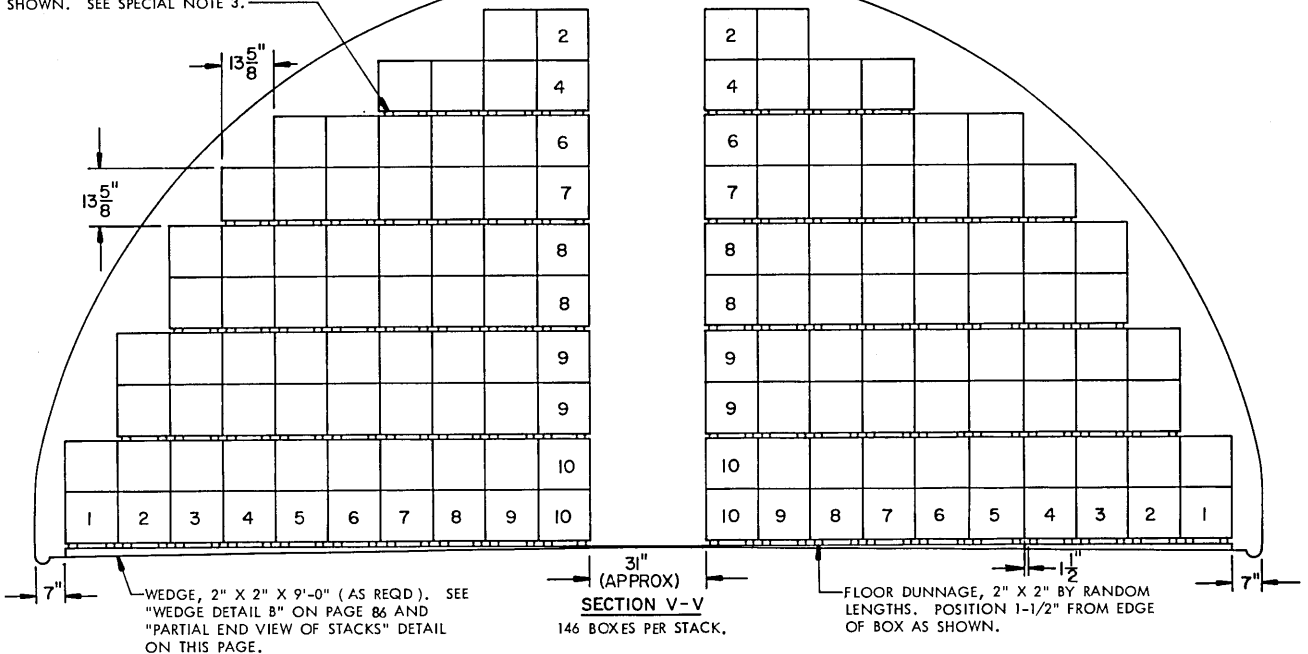
BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 2"	128	22
2" X 2"	46	16
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 2"	9'-0"	2

SEE GENERAL NOTE "E" ON PAGE 2.

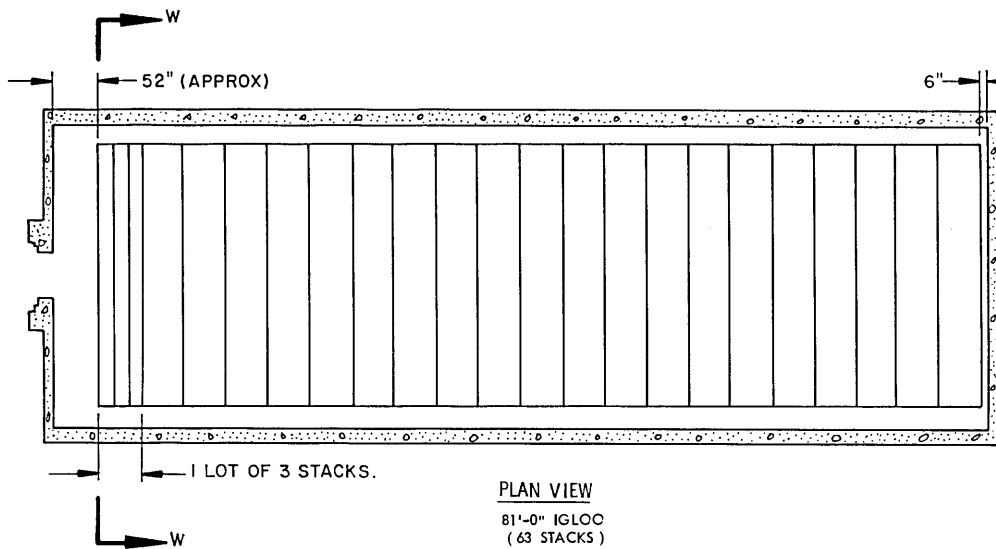


PARTIAL END VIEW OF STACKS

INTERMEDIATE DUNNAGE, 1" X 2" BY RANDOM LENGTHS. POSITION 1-1/2" FROM EDGE OF BOX AS SHOWN. SEE SPECIAL NOTE 3.



SECTION V-V
146 BOXES PER STACK.



STORAGE IN 81'-0" IGLOO	
ITEM	QUANTITY
FIBERBOARD DRUM----	4,200 LBS
EXPLOSIVE WEIGHT-	210,000 LBS
*STORAGE IN 60'-8" IGLOO	
ITEM	QUANTITY
FIBERBOARD DRUM----	3,000 LBS
EXPLOSIVE WEIGHT-	150,000 LBS
**STORAGE IN 40'-4" IGLOO	
ITEM	QUANTITY
FIBERBOARD DRUM----	2,000 LBS
EXPLOSIVE WEIGHT-	100,000 LBS

PLAN VIEW
81'-0" IGLOO
(63 STACKS)

SPECIAL NOTES:

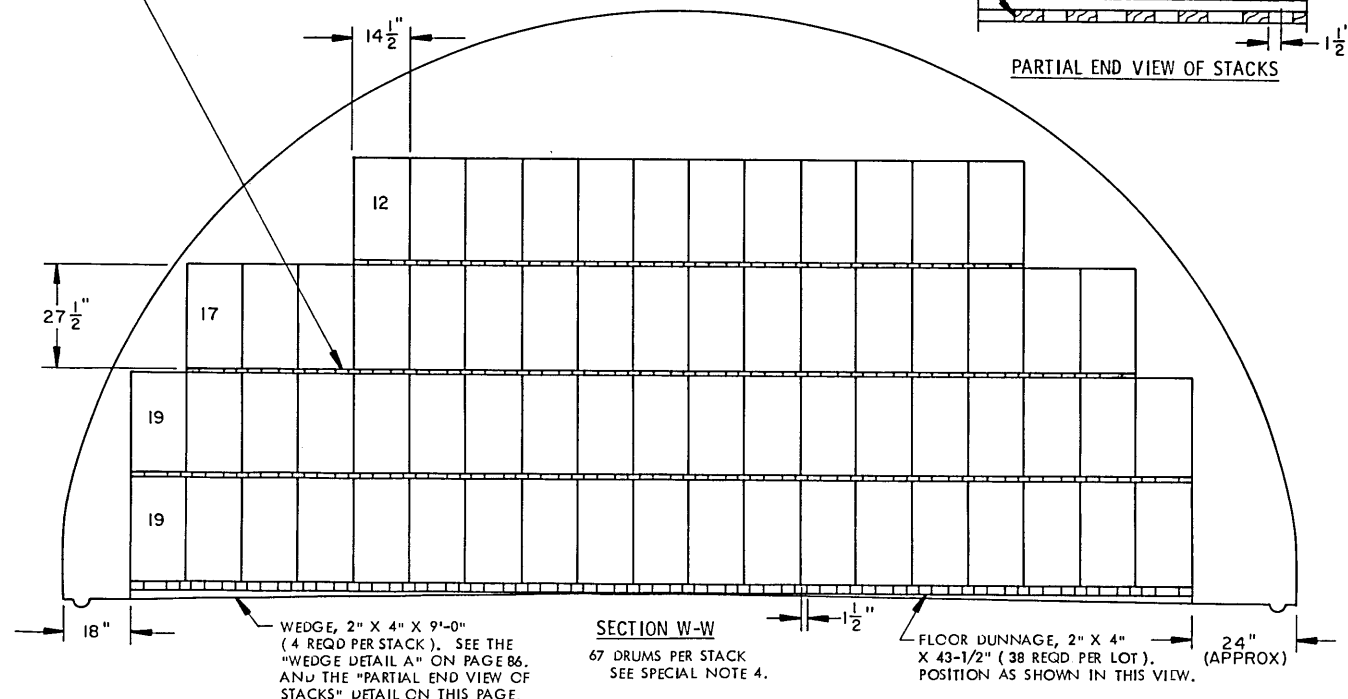
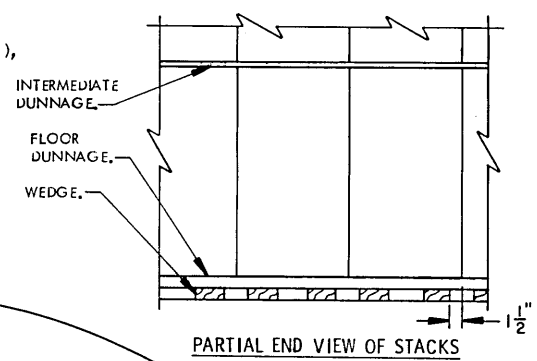
- STORAGE AS SHOWN IS FOR A FIBERBOARD DRUM.
DRUM DIMENSIONS - 27-1/2" HIGH BY 14-1/2" DIAMETER.
EXPLOSIVE WEIGHT - 50 POUNDS.
- THE NUMBER SHOWN IN "SECTION W-W" INDICATE THE QUANTITY OF DRUMS PER LAYER.
- THESE STORAGE PROCEDURES SHOULD ONLY BE USED IN GEOGRAPHICAL AREAS WHICH HAVE LOW HUMIDITY LEVELS. FOR PROCEDURES APPLICABLE TO THE STORAGE OF NITROGUANIDINE IN GEOGRAPHICAL AREAS HAVING HIGH HUMIDITY, REFER TO THE PROCEDURES ON PAGE 85.

- * 45 STACKS WITH 6'-2" SPACE AT FRONT.
 - ** 30 STACKS WITH 48" SPACE AT FRONT.
- SEE GENERAL NOTE "E" ON PAGE 2 AND SPECIAL NOTE 3 AT LEFT.

BILL OF MATERIAL (PER LOT)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	348	116
2" X 4"	138	92
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	9'-0"	4

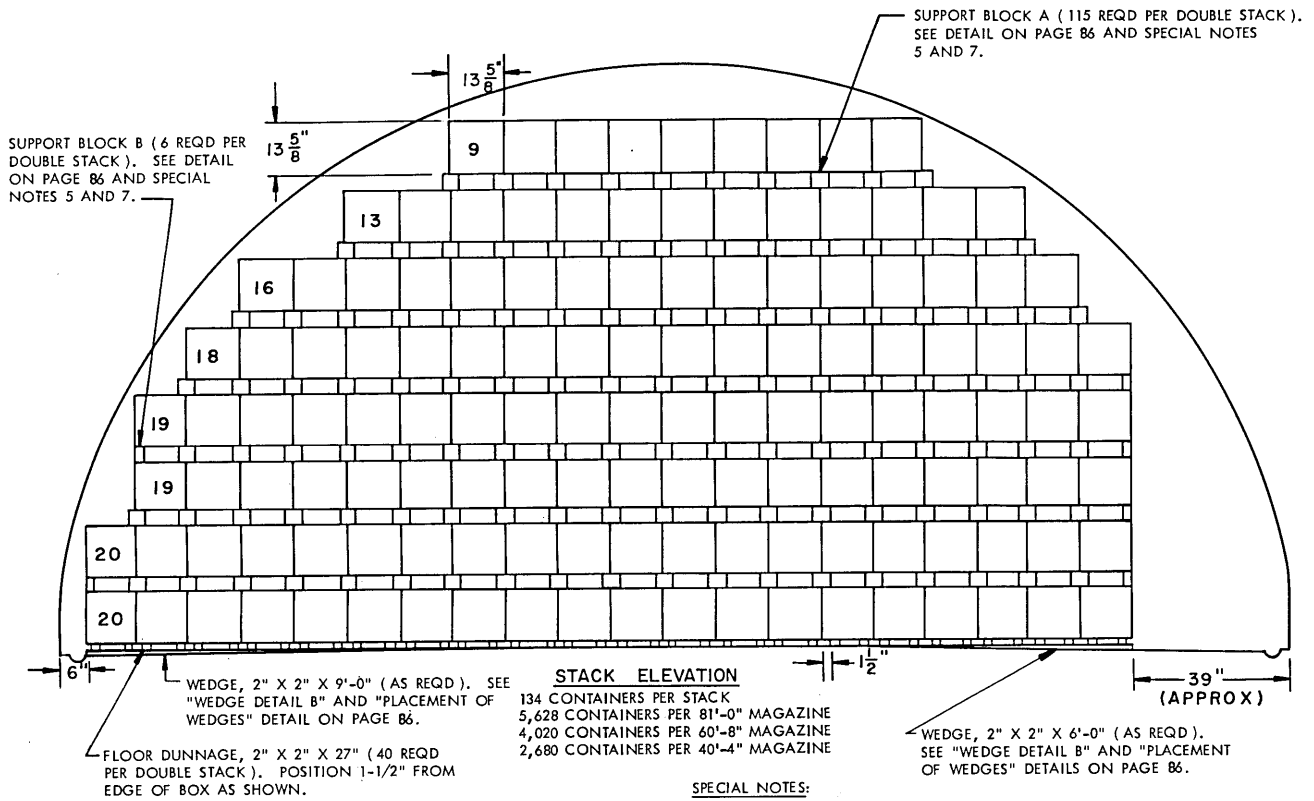
- EACH LOT CONSISTS OF 10,000 LBS (200 DRUMS), TWO (2) STACKS OF 67 DRUMS AND ONE (1) STACK OF 66 DRUMS.
- NITROGUANIDINE PACKED IN A 14.5" DIAMETER BY 17.04" HIGH DRUM AND PALLETIZED IN ACCORDANCE WITH NAVAL SEA SYSTEMS COMMAND DRAWING WR-53/827 WILL BE STORED BY USING THE PROCEDURES SHOWN IN US ARMY DARCOM DRAWING 19-48-4118-1-2-3-4-14-22PA1002.

INTERMEDIATE DUNNAGE, 1" X 4" X 43-1/2" (96 REQD PER LOT) POSITION AS SHOWN IN THIS VIEW.



SECTION W-W
67 DRUMS PER STACK
SEE SPECIAL NOTE 4.

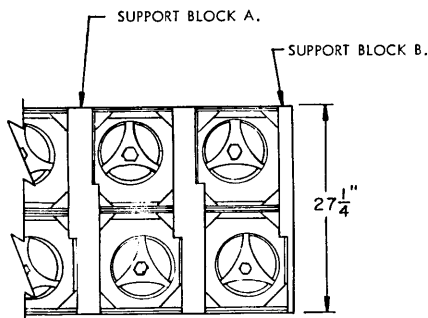
STORAGE METHOD A
NITROGUANIDINE (PACKED IN FIBERBOARD DRUMS)



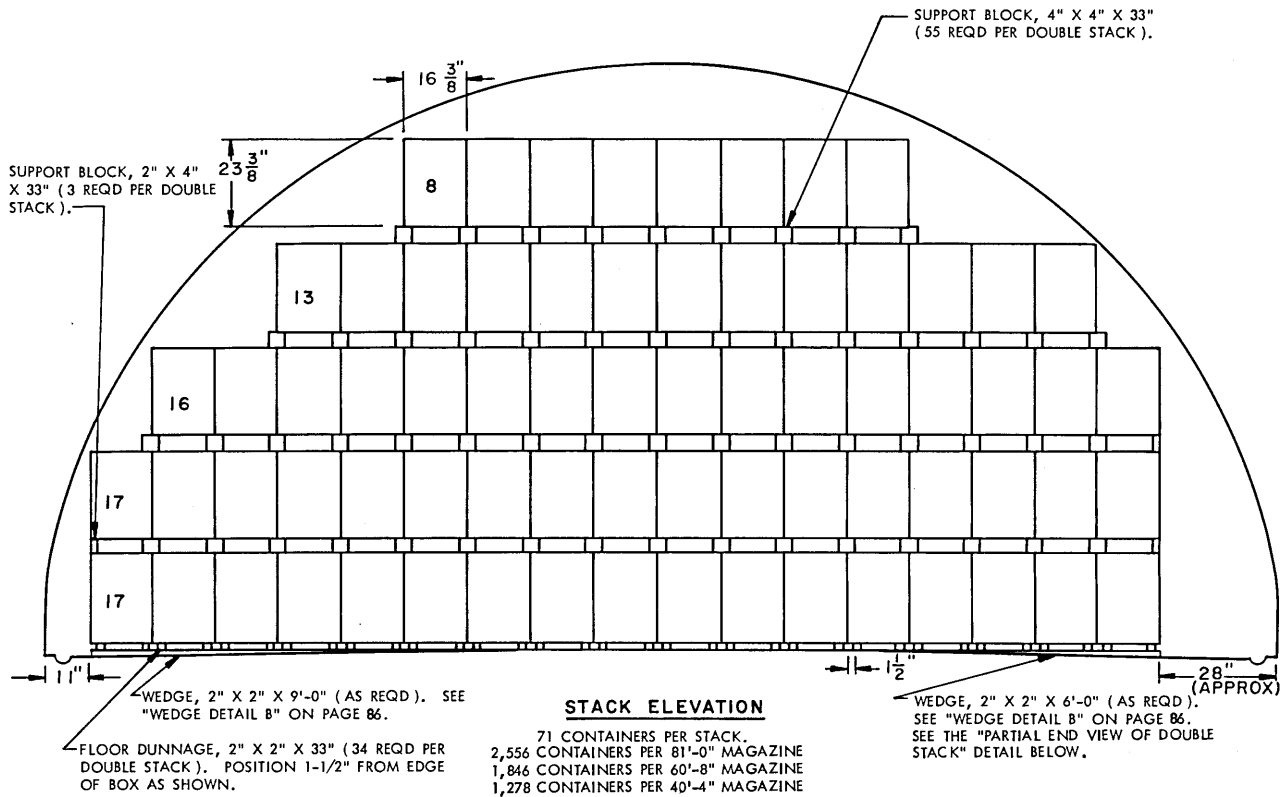
SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE M18 WOODEN BOX.
CONTAINER DIMENSIONS --- 13-5/8" LONG BY 13-5/8" WIDE BY 13-5/8" HIGH.
2. SEE "TYPICAL PLAN VIEW B" ON PAGE 4.
3. THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
4. STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE "PARTIAL PLAN VIEW OF DOUBLE STACK" ON THIS PAGE.
5. SUPPORT BLOCK A AND SUPPORT BLOCK B MAY BE FABRICATED FROM 1" X 4" AND 2" X 4" MATERIAL.
6. THE CONTAINERS MUST BE POSITIONED WITH THE LIDS NEARER TO THE LATERAL AISLES.
7. SUPPORT BLOCK A AND SUPPORT BLOCK B MUST BE POSITIONED AS SHOWN IN "PLAN VIEW OF PARTIAL STACK" TO PERMIT REMOVAL OF LID.
8. THE METHOD OF STORAGE SHOWN PERMITS INSPECTION OF INDIVIDUAL CONTAINERS.
9. THE EXPLOSIVE WEIGHT FOR THE M18 WOODEN BOX IS 50 POUNDS. THE EXPLOSIVE WEIGHT FOR THE STACK ELEVATION SHOWN ABOVE WILL BE 6,700 POUNDS. THE EXPLOSIVE WEIGHT FOR AN 81'-0" LONG IGLOO MAGAZINE WILL BE 281,400 POUNDS. THE EXPLOSIVE WEIGHT FOR A 60'-8" LONG MAGAZINE WILL BE 201,000 POUNDS, AND THE EXPLOSIVE WEIGHT FOR A 40'-4" LONG MAGAZINE WILL BE 134,000 POUNDS. THERE WILL BE APPROXIMATELY 21", 48", AND 30" OF SPACE AT THE FRONT OF 81'-0", 60'-8", AND 40'-4" MAGAZINES, RESPECTIVELY. SEE GENERAL NOTE "E" ON PAGE 2.

BILL OF MATERIAL (PER DOUBLE STACK)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 2"	90	30
2" X 4"	14	10
4" X 4"	259	345
WEDGES PER DOUBLE STACK		
LUMBER	LENGTH	NO. REQD
2" X 2"	6'-0"	3
2" X 2"	9'-0"	3



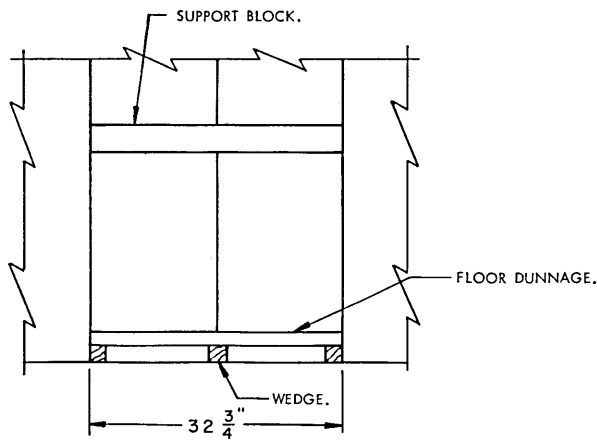
PARTIAL PLAN VIEW OF DOUBLE STACK



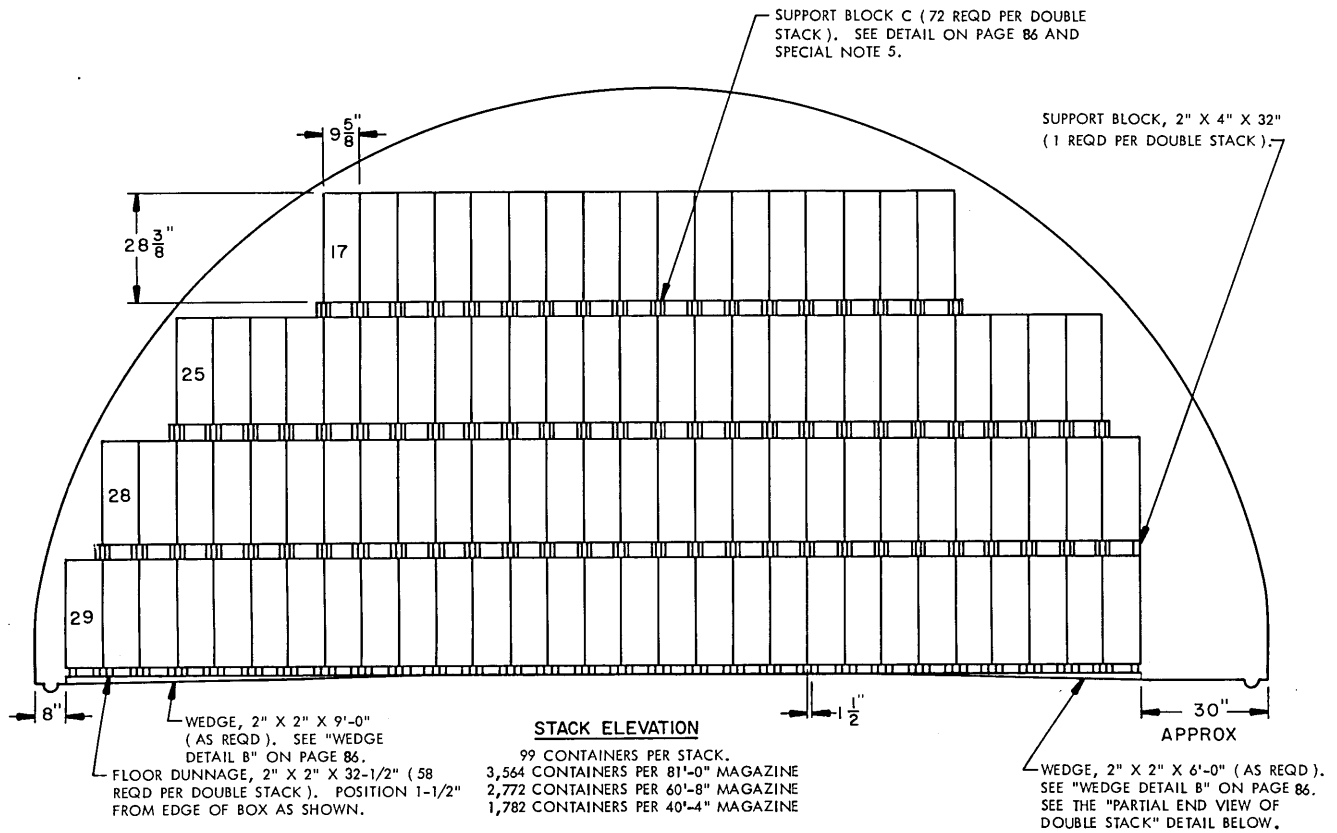
BILL OF MATERIAL (PER DOUBLE STACK)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 2"	94	32
2" X 4"	9	6
4" X 4"	151	202
WEDGES PER DOUBLE STACK		
LUMBER	LENGTH	NO. REQD
2" X 2"	6'-0"	3
2" X 2"	9'-0"	3

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE M17 WOODEN BOX.
CONTAINER DIMENSIONS --- 16-3/8" LONG BY 16-3/8" WIDE BY 23-3/8" HIGH.
- SEE "TYPICAL PLAN VIEW B" ON PAGE 4.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- THE METHOD OF STORAGE SHOWN PERMITS INSPECTION OF INDIVIDUAL CONTAINERS.
- THE EXPLOSIVE WEIGHT FOR THE M17 WOODEN BOX IS 100 POUNDS. THE EXPLOSIVE WEIGHT FOR THE STACK ELEVATION SHOWN ABOVE WILL BE 7,100 POUNDS. THE EXPLOSIVE WEIGHT FOR AN 81'-0" LONG IGLOO MAGAZINE WILL BE 255,600 POUNDS. THE EXPLOSIVE WEIGHT FOR A 60'-8" LONG MAGAZINE WILL BE 184,600 POUNDS, AND THE EXPLOSIVE WEIGHT FOR A 40'-4" LONG MAGAZINE WILL BE 127,800 POUNDS. THERE WILL BE APPROXIMATELY 57", 67" AND 26" SPACE AT THE FRONT OF 81'-0", 60'-8", AND 40'-4" MAGAZINES, RESPECTIVELY. SEE GENERAL NOTE "E" ON PAGE 2.



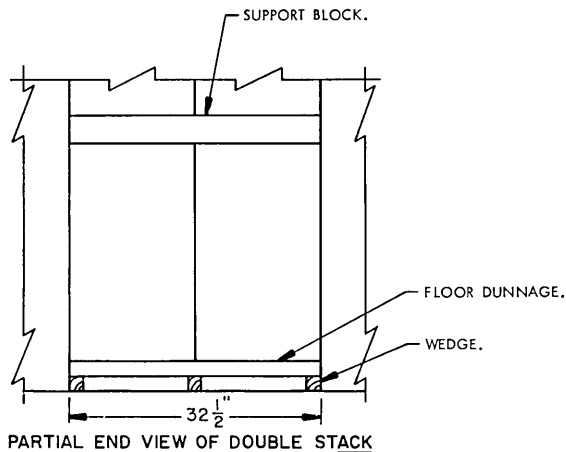
PARTIAL END VIEW OF DOUBLE STACK



BILL OF MATERIAL (PER DOUBLE STACK)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 2"	158	53
4" X 4"	3	2
WEDGES PER DOUBLE STACK		
LUMBER	LENGTH	NO. REQD
2" X 2"	6'-0"	3
2" X 2"	9'-0"	3

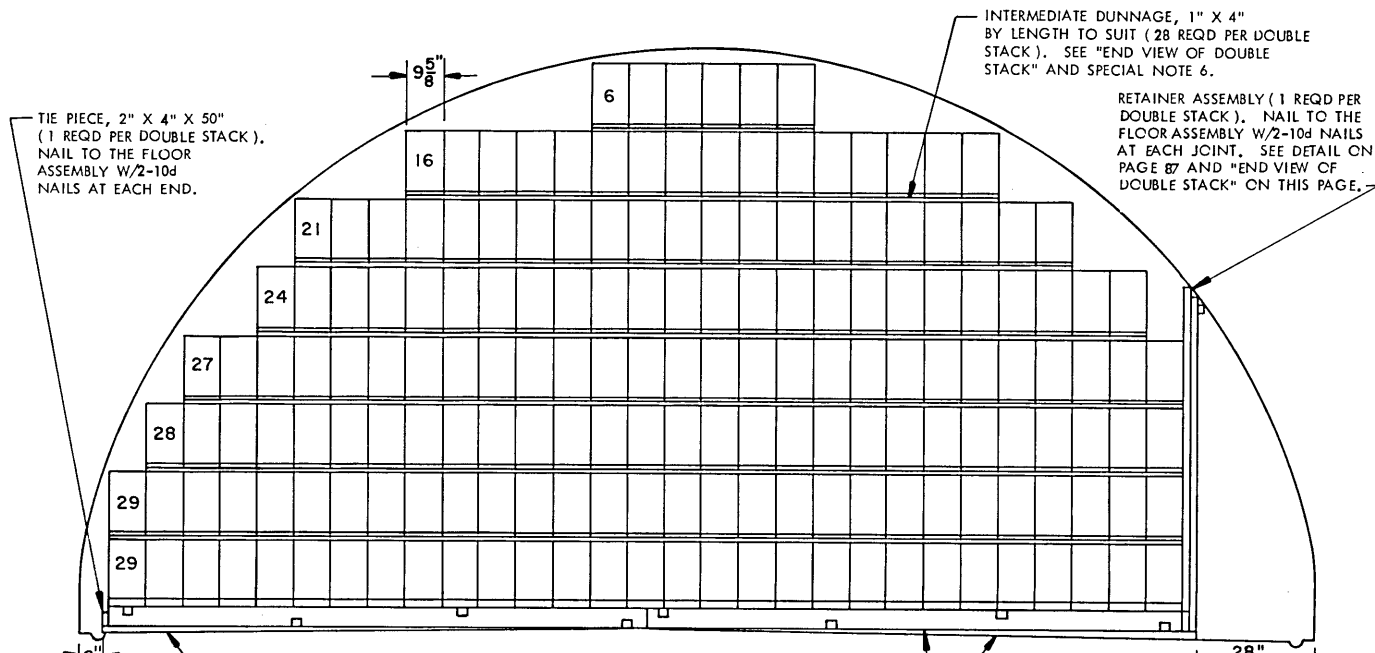
SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE M2 AND MK VII STEEL BOX.
CONTAINER DIMENSIONS --- 16-1/4" LONG BY 9-5/8" WIDE BY 28-3/8" HIGH.
- SEE "TYPICAL PLAN VIEW B" ON PAGE 4.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- SUPPORT BLOCK C MAY BE FABRICATED FROM 1" X 4" AND 2" X 4" MATERIAL.
- THE METHOD OF STORAGE SHOWN PERMITS INSPECTION OF INDIVIDUAL CONTAINERS.
- THE EXPLOSIVE WEIGHT FOR THE M2 AND MKVII STEEL BOX IS 110 POUNDS. THE EXPLOSIVE WEIGHT FOR THE STACK ELEVATION SHOWN ABOVE WILL BE 10,890 POUNDS. THE EXPLOSIVE WEIGHT FOR AN 81'-0" IGLOO MAGAZINE WILL BE 392,040 POUNDS. THE EXPLOSIVE WEIGHT FOR A 60'-8" MAGAZINE WILL BE 304,920 POUNDS, AND THE EXPLOSIVE WEIGHT FOR A 40'-4" MAGAZINE WILL BE 196,020 POUNDS. THERE WILL BE APPROXIMATELY 62", 20", AND 28" OF SPACE AT THE FRONT OF 81'-0", 60'-8", AND 40'-4" MAGAZINES, RESPECTIVELY. SEE GENERAL NOTE "E" ON PAGE 2.
- BOXES MAY BE STACKED TO ALLOW EASE OF ACCESS FOR INSPECTION BASED ON OPERATIONAL AND STORAGE CONDITIONS. THE SELECTION OF A STORAGE PROCEDURE FROM THAT DEPICTED ON THIS PAGE, ON PAGE 71 OR ON PAGE 89 IS THE OPTION OF THE STORING ACTIVITY.



STORAGE METHOD A

POWDER, PROPELLANT (PACKED IN STEEL BOX, M2 AND MK VII)



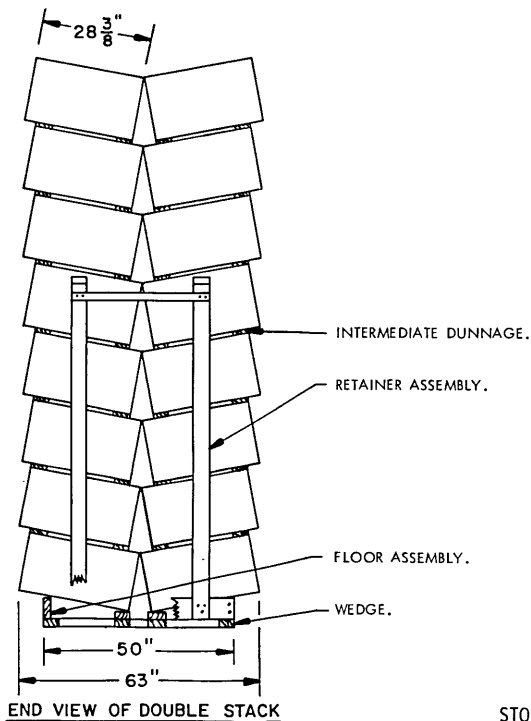
STACK ELEVATION

180 CONTAINERS PER STACK.
 3,960 CONTAINERS PER 81'-0" MAGAZINE
 2,880 CONTAINERS PER 60'-8" MAGAZINE
 1,800 CONTAINERS PER 40'-4" MAGAZINE

BILL OF MATERIAL (PER DOUBLE STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	485	162
2" X 2"	3	1
2" X 4"	109	73
2" X 6"	51	51
NAILS	NO. REQD	POUNDS
10d (3")	66	1-1/4
WEDGES PER DOUBLE STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	4
2" X 4"	9'-0"	4

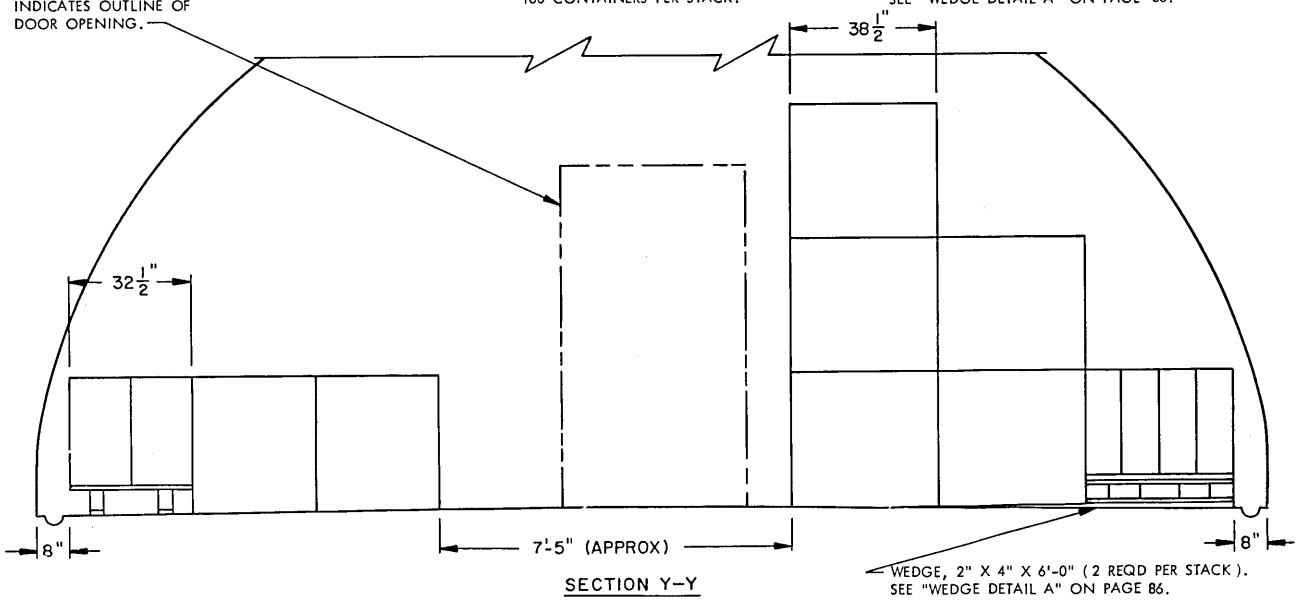
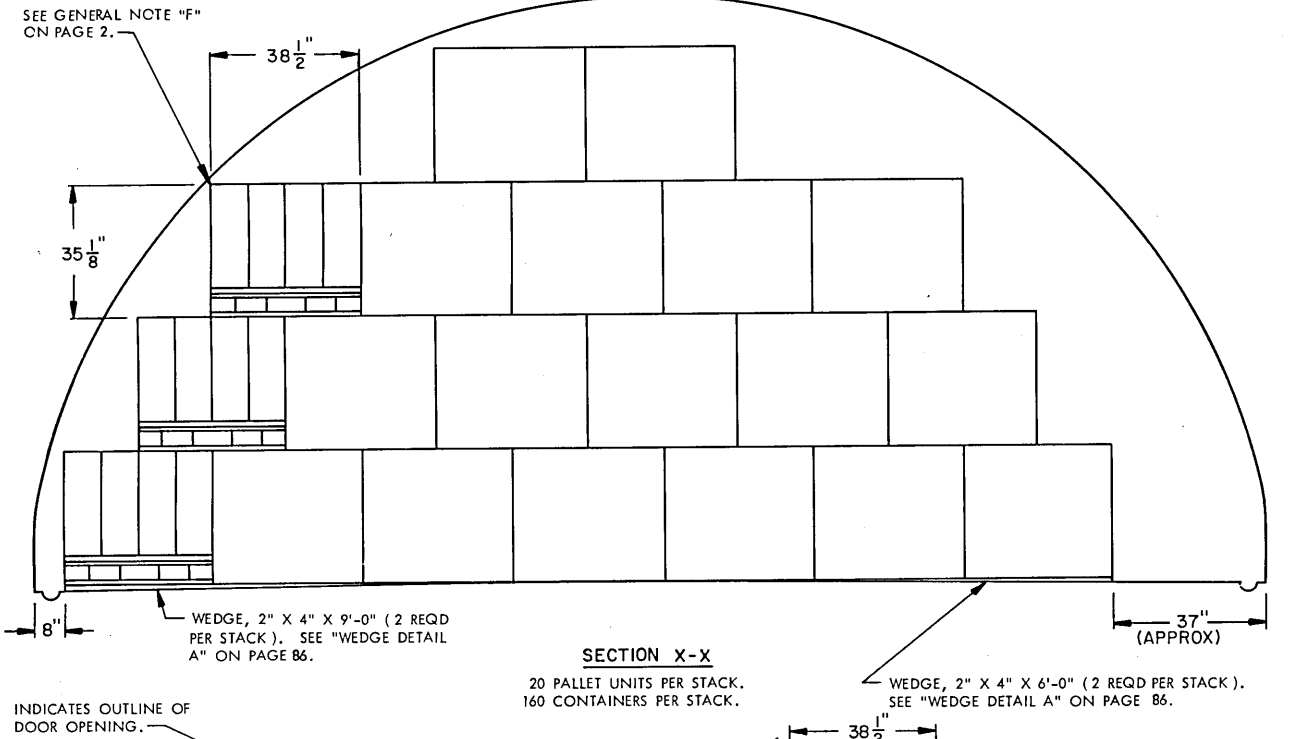
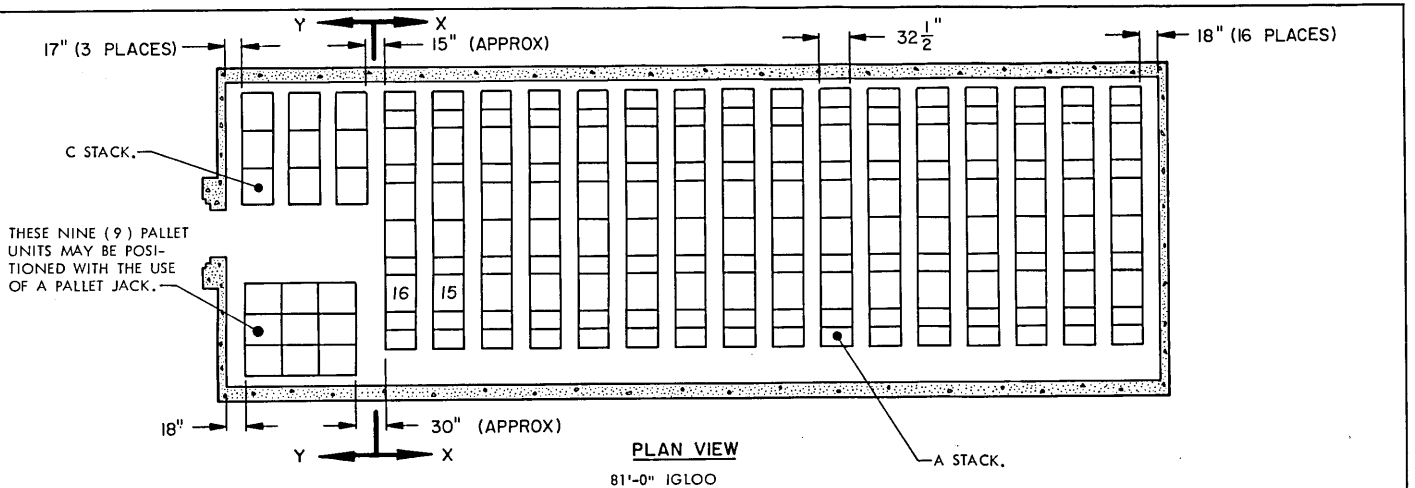
SPECIAL NOTES:

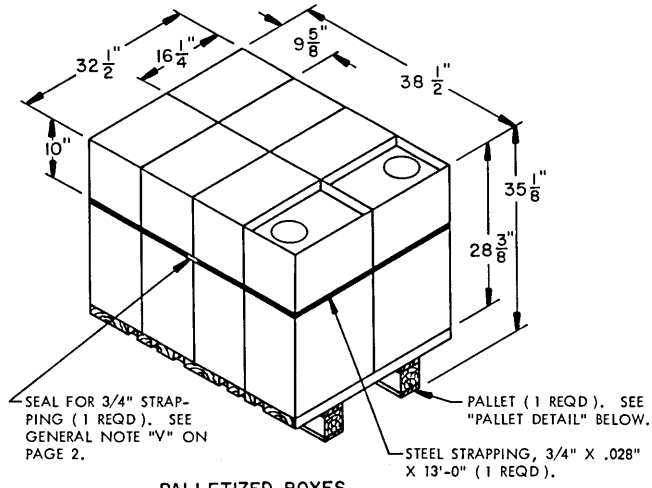
- STORAGE AS SHOWN IS FOR THE M2 AND MK VII STEEL BOX.
 CONTAINER DIMENSIONS --- 16-1/4" LONG BY 9-5/8" WIDE BY 28-3/8" HIGH.
- SEE "TYPICAL PLAN VIEW B" ON PAGE 4.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- CONTAINERS MUST BE STORED IN DOUBLE STACKS AS SHOWN.
- PRIOR TO PLACING BULK PROPELLANT IN ANGULAR STORAGE AS SHOWN, TRIAL CONTAINERS SHOULD BE PLACED IN TYPICAL ANGLE STORAGE AND THE COVER REMOVED TO ACTUALLY DETERMINE THAT THE ANGLE OF FLOW OF THE CONTAINED PROPELLANT IS ENOUGH TO PREVENT LEAKAGE WHEN FUTURE TEST PAPERS ARE INSERTED.
- NOTE:** JOINTS IN THE INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
- NOTE:** THE RETAINER ASSEMBLY MUST CONTACT THE IGLOO WALL FOR SUPPORT.
- THE METHOD OF STORAGE SHOWN PERMITS INSPECTION OF INDIVIDUAL CONTAINERS.
- THE EXPLOSIVE WEIGHT FOR THIS M2 AND MKVII STEEL BOX IS 110 POUNDS, THE EXPLOSIVE WEIGHT FOR THE STACK ELEVATION SHOWN ABOVE WILL BE 19,800 POUNDS, THE EXPLOSIVE WEIGHT FOR AN 81'-0" LONG IGLOO MAGAZINE WILL BE 475,200 POUNDS, THE EXPLOSIVE WEIGHT FOR A 60'-8" MAGAZINE WILL BE 316,800 POUNDS, AND THE EXPLOSIVE WEIGHT FOR A 40'-4" MAGAZINE WILL BE 198,000 POUNDS. THERE WILL BE APPROXIMATELY 6'-8", 6'-7", AND 6'-6" OF SPACE AT THE FRONT OF 81'-0", 60'-8", AND 40'-4" MAGAZINES, RESPECTIVELY. SEE GENERAL NOTE "E" ON PAGE 2.
- BOXES MAY BE STACKED TO ALLOW EASE OF ACCESS FOR INSPECTION BASED ON OPERATIONAL AND STORAGE CONDITIONS. THE SELECTION OF A STORAGE PROCEDURE FROM THAT DEPICTED ON PAGE 70, ON THIS PAGE, OR ON PAGE 89 IS THE OPTION OF THE STORING ACTIVITY.



STORAGE METHOD B

POWDER, PROPELLANT (PACKED IN STEEL BOX, M2 AND MK VII)





PALLETIZED BOXES
EIGHT (8) BOXES PER PALLET.

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE M2 AND MK VII STEEL BOX (PALLETIZED). PALLETIZED UNIT DIMENSIONS--38-1/2" LONG BY 32-1/2" WIDE BY 35-1/8" HIGH. EXPLOSIVE WEIGHT ----- 110 POUNDS PER BOX.
2. THE METHOD OF STORAGE SHOWN PERMITS INSPECTION OF INDIVIDUAL CONTAINERS.
3. SMOKELESS POWDER IN PACKING BOX MK7 AND MOD5, PALLETIZED IN ACCORDANCE WITH NAVAL SEA SYSTEMS COMMAND DRAWING WR-53/724 WILL BE STORED BY USING THE PROCEDURES SHOWN IN US ARMY DARCOM DRAWING 19-48-4118-1-2-3-4-14-22PA1002.
4. PROPELLANT GRAIN MK43 MOD 0 IN PALLET CRATE MK2 MOD 0 UNITIZED IN ACCORDANCE WITH WR-53/709, PROPELLANT GRAIN NK49 AND MOD5 IN PALLET CRATE MK4 MOD 0 (WR-53/505) AND PROPELLANT GRAIN MK88 MOD 0 (WR-53/845) WILL BE STORED BY USING THE PROCEDURES SHOWN IN US ARMY DARCOM DRAWING 19-48-4125-1-2-3-4-14-22PA1003.
5. PALLETIZATION OF BOXES IS SOLELY FOR THE CONVENIENCE OF STORAGE AND WILL NOT BE USED FOR SHIPPING BOXES.

STORAGE IN 81'-0" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
PALLET UNIT-----	347	305,360 LBS
BOXES -----	2,776	

***STORAGE IN 60'-8" IGLOO**

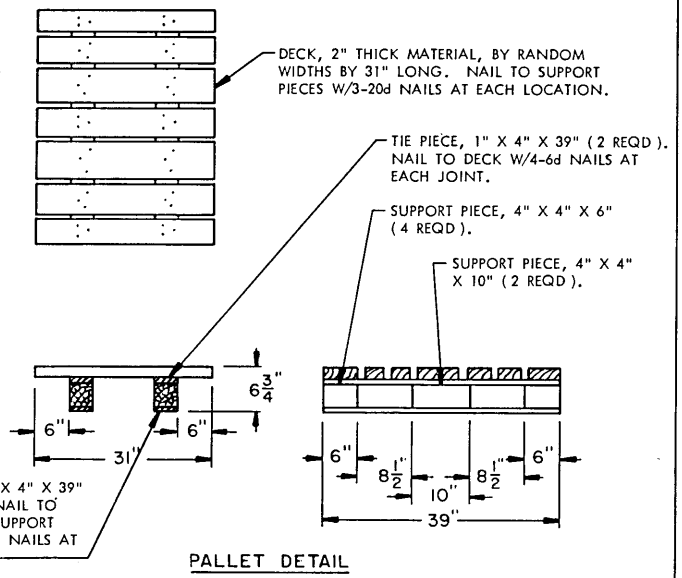
ITEM	QUANTITY	EXPLOSIVE WEIGHT
PALLET UNIT-----	247	217,360 LBS
BOXES-----	1,976	

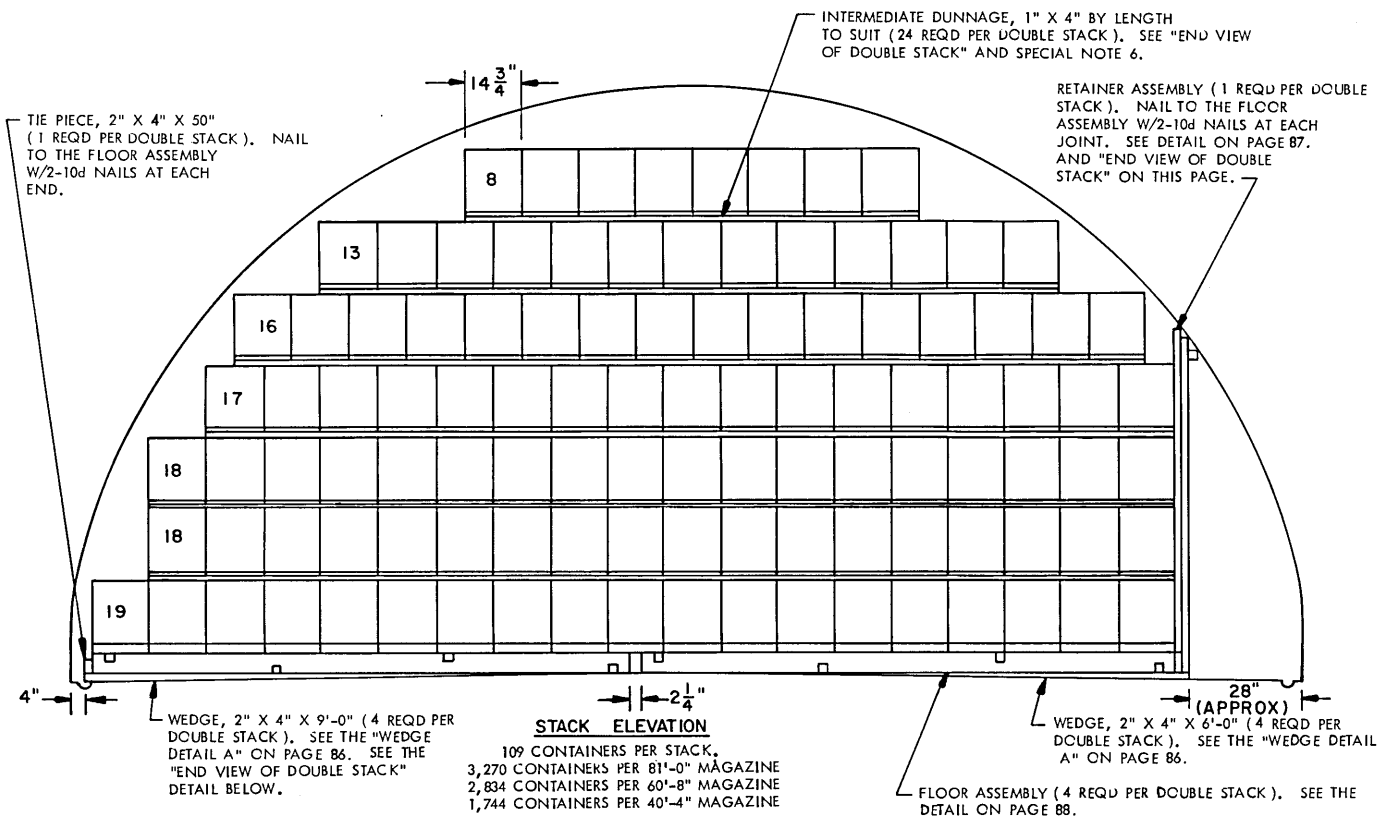
****STORAGE IN 40'-4" IGLOO**

ITEM	QUANTITY	EXPLOSIVE WEIGHT
PALLET UNIT-----	147	129,360 LBS
BOXES-----	1,176	

- * 11 A-STACKS----- 3 C-STACKS----- 45" SPACE
 - ** 6 A-STACKS----- 3 C-STACKS----- 43" SPACE
- SEE GENERAL NOTE "E" ON PAGE 2.

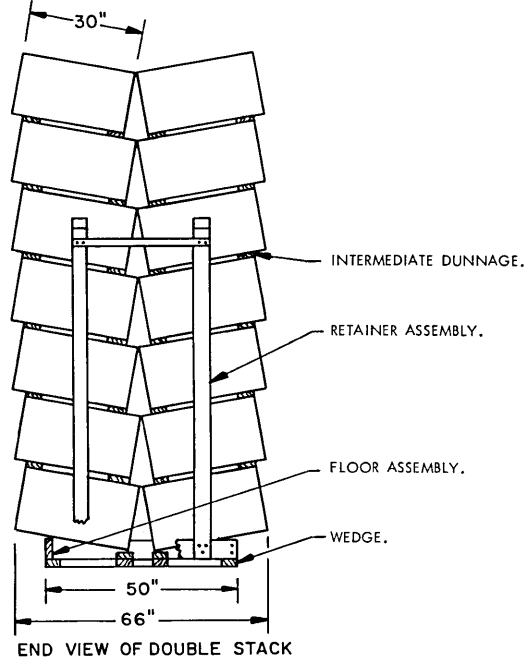
BILL OF MATERIAL (PER PALLET)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	13	5
2" X 4"	13	9
2" X 6"	6	6
4" X 4"	4	6
NAILS	NO. REQD	POUNDS
6d (2")	48	1/2
20d (4")	18	3/4
STEEL STRAPPING, 3/4" X .028"----- 13' REQD-----		1 LB
SEAL FOR 3/4" STRAPPING----- 1 REQD-----		NIL

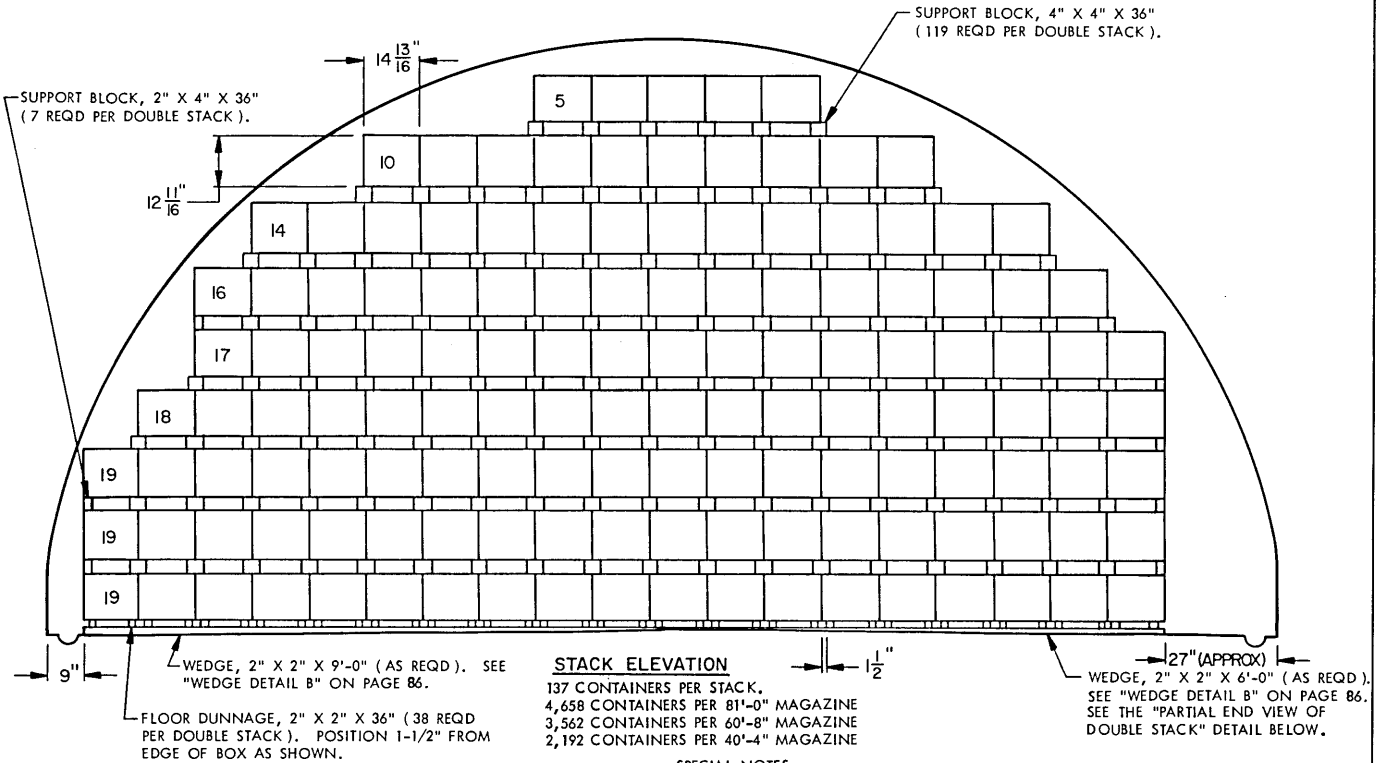




BILL OF MATERIAL (PER DOUBLE STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	443	148
2" X 2"	3	1
2" X 4"	109	73
2" X 6"	51	51
NAILS	NO. REQD	POUNDS
10d (3")	66	1-1/4
WEDGES PER DOUBLE STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	6'-0"	4
2" X 4"	9'-0"	4

- SPECIAL NOTES:**
- STORAGE AS SHOWN IS FOR THE METAL-LINED WOODEN BOX.
CONTAINER DIMENSIONS --- 17-3/4" LONG BY 14-3/4" WIDE BY 30" HIGH.
 - SEE "TYPICAL PLAN VIEW B" ON PAGE 4.
 - THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
 - CONTAINERS MUST BE STORED IN DOUBLE STACKS AS SHOWN.
 - PRIOR TO PLACING BULK PROPELLANT IN ANGULAR STORAGE AS SHOWN, TRIAL CONTAINERS SHOULD BE PLACED IN TYPICAL ANGLE STORAGE AND THE COVER REMOVED TO ACTUALLY DETERMINE THAT THE ANGLE OF FLOW OF THE CONTAINED PROPELLANT IS ENOUGH TO PREVENT LEAKAGE WHEN FUTURE TEST PAPERS ARE INSERTED.
 - NOTE:** JOINTS IN THE INTERMEDIATE DUNNAGE MUST BE STAGGERED BOTH HORIZONTALLY AND VERTICALLY.
 - NOTE:** THE RETAINER ASSEMBLY MUST CONTACT THE IGLOO WALL FOR SUPPORT.
 - THE METHOD OF STORAGE SHOWN PERMITS INSPECTION OF INDIVIDUAL CONTAINERS.
 - THE EXPLOSIVE WEIGHT FOR THE METAL-LINED WOODEN BOX IS 150 POUNDS. THE EXPLOSIVE WEIGHT FOR THE STACK ELEVATION SHOWN ABOVE WILL BE 16,350 POUNDS. THE EXPLOSIVE WEIGHT FOR AN 81'-0" LONG IGLOO MAGAZINE WILL BE 490,500 POUNDS. THE EXPLOSIVE WEIGHT FOR A 60'-8" MAGAZINE WILL BE 425,100 POUNDS, AND THE EXPLOSIVE WEIGHT FOR A 40'-4" MAGAZINE WILL BE 261,600 POUNDS. THERE WILL BE APPROXIMATELY 14'-0", 31", AND 55" OF SPACE AT THE FRONT OF 81'-0", 60'-8", AND 40'-4" MAGAZINES, RESPECTIVELY.





STACK ELEVATION

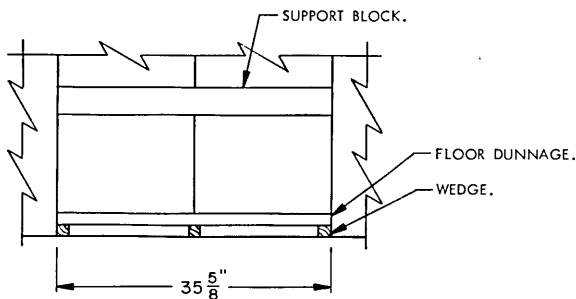
137 CONTAINERS PER STACK.
 4,658 CONTAINERS PER 81'-0" MAGAZINE
 3,562 CONTAINERS PER 60'-8" MAGAZINE
 2,192 CONTAINERS PER 40'-4" MAGAZINE

SPECIAL NOTES:

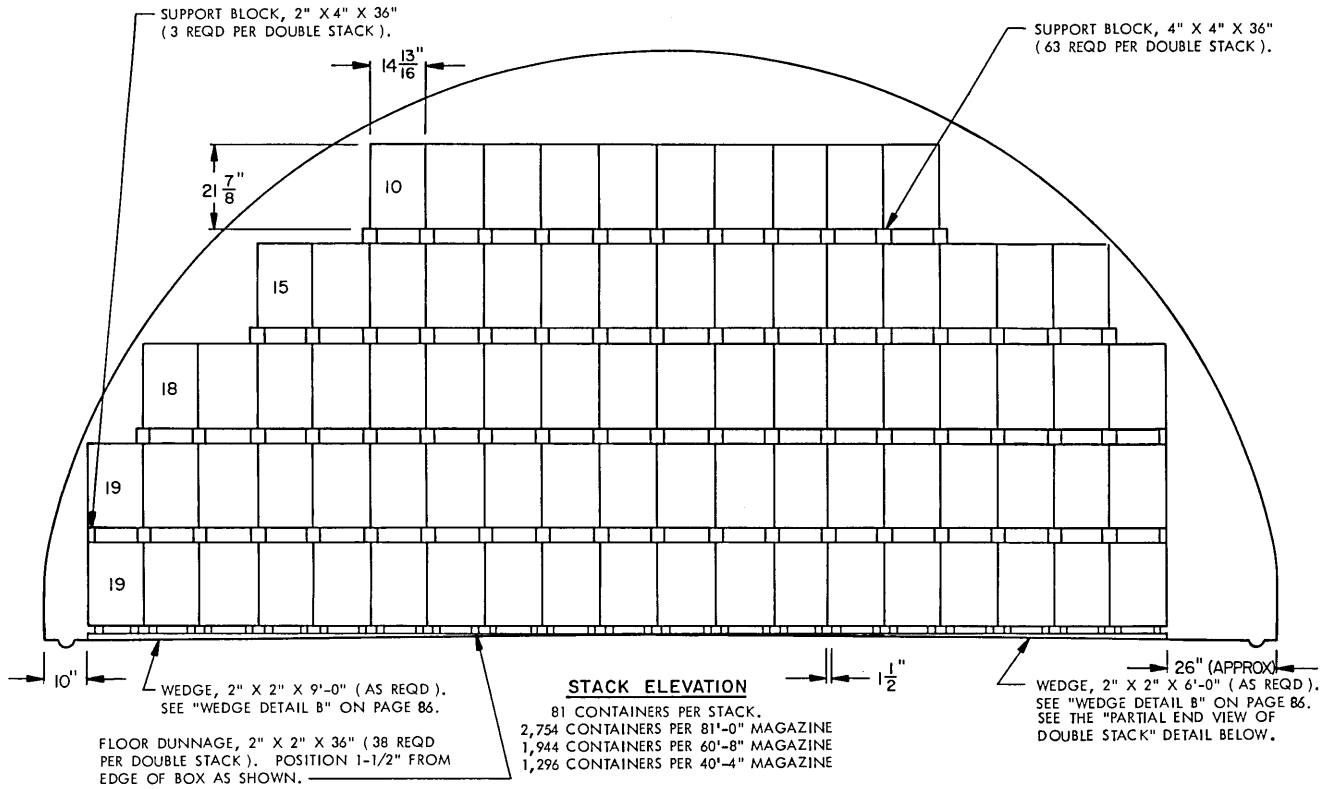
1. STORAGE AS SHOWN IS FOR A WOODEN BOX.
 CONTAINER DIMENSIONS --- 17-13/16" LONG BY 14-13/16" WIDE BY 12-11/16" HIGH.
2. SEE "TYPICAL PLAN VIEW B" ON PAGE 4.
3. THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
4. STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
5. THE METHOD OF STORAGE SHOWN PERMITS INSPECTION OF INDIVIDUAL CONTAINERS.
6. THE EXPLOSIVE WEIGHT FOR A WOODEN BOX IS 50 POUNDS. THE EXPLOSIVE WEIGHT FOR THE STACK ELEVATION SHOWN ABOVE WILL BE 6,850 POUNDS. THE EXPLOSIVE WEIGHT FOR AN 81'-0" LONG IGLOO MAGAZINE WILL BE 232,900 POUNDS. THE EXPLOSIVE WEIGHT FOR A 60'-8" MAGAZINE WILL BE 178,100 POUNDS, AND THE EXPLOSIVE WEIGHT FOR A 40'-4" MAGAZINE WILL BE 109,600 POUNDS. THERE WILL BE APPROXIMATELY 41", 65", AND 35" OF SPACE AT THE FRONT OF 81'-0", 60'-8", AND 40'-4" MAGAZINES, RESPECTIVELY. SEE GENERAL NOTE "E" ON PAGE 2.

BILL OF MATERIAL (PER DOUBLE STACK)

LUMBER	LINEAR FEET	BOARD FEET
2" X 2"	114	38
2" X 4"	21	14
4" X 4"	357	476
WEDGES PER DOUBLE STACK		
LUMBER	LENGTH	NO. REQD
2" X 2"	6'-0"	3
2" X 2"	9'-0"	3



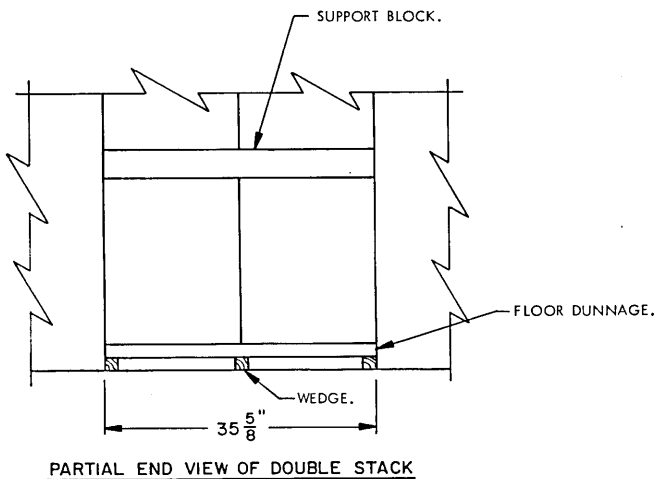
PARTIAL END VIEW OF DOUBLE STACK



BILL OF MATERIAL (PER DOUBLE STACK)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 2"	114	38
2" X 4"	9	6
4" X 4"	189	252
WEDGES PER DOUBLE STACK		
LUMBER	LENGTH	NO. REQD
2" X 2"	6'-0"	3
2" X 2"	9'-0"	3

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR A WOODEN BOX.
CONTAINER DIMENSIONS --- 17-13/16" LONG BY 14-13/16" WIDE BY 21-7/8" HIGH.
- SEE "TYPICAL PLAN VIEW B" ON PAGE 4.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- THE METHOD OF STORAGE SHOWN PERMITS INSPECTION OF INDIVIDUAL CONTAINERS.
- THE EXPLOSIVE WEIGHT FOR A WOODEN BOX IS 100 POUNDS. THE EXPLOSIVE WEIGHT FOR THE STACK ELEVATION SHOWN ABOVE WILL BE 8,100 POUNDS. THE EXPLOSIVE WEIGHT FOR AN 81'-0" LONG IGLOO MAGAZINE WILL BE 275,400 POUNDS. THE EXPLOSIVE WEIGHT FOR A 60'-8" MAGAZINE WILL BE 194,400 POUNDS, AND THE EXPLOSIVE WEIGHT FOR A 40'-4" MAGAZINE WILL BE 129,600 POUNDS. THERE WILL BE APPROXIMATELY 41", 65", AND 35" OF SPACE AT THE FRONT OF 81'-0", 60'-8", AND 40'-4" MAGAZINES, RESPECTIVELY. SEE GENERAL NOTE "E" ON PAGE 2.

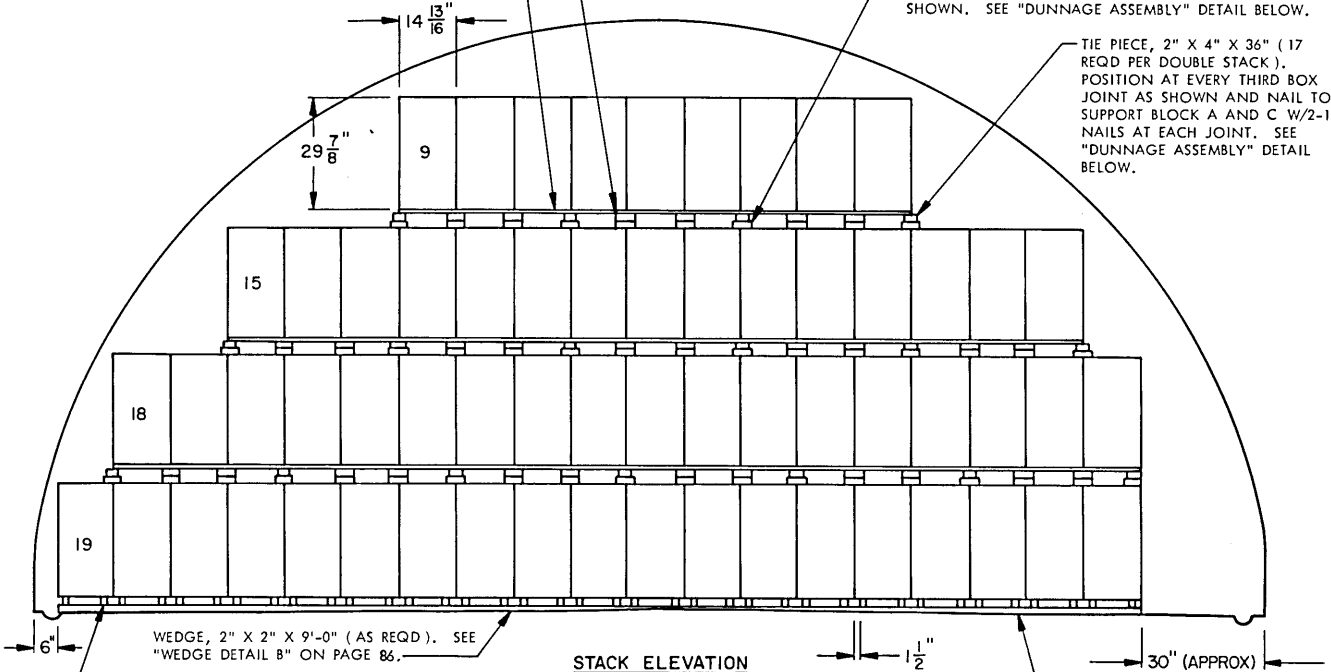


INTERMEDIATE DUNNAGE, 1" X 4" BY LENGTH TO SUIT (12 REQD PER DOUBLE STACK). NAIL TO SUPPORT BLOCKS B AND D AND THE TIE PIECES W/2-6d NAILS AT EACH JOINT. SEE "DUNNAGE ASSEMBLY DETAIL BELOW."

SUPPORT BLOCK B, 2" X 4" X 4" (DOUBLED) (56 REQD PER DOUBLE STACK). LAMINATE W/2-10d NAILS. SEE "DUNNAGE ASSEMBLY" DETAIL BELOW.

SUPPORT BLOCK A, 2" X 4" X 4" (34 REQD PER DOUBLE STACK). POSITION AT EVERY THIRD BOX JOINT AS SHOWN. SEE "DUNNAGE ASSEMBLY" DETAIL BELOW.

TIE PIECE, 2" X 4" X 36" (17 REQD PER DOUBLE STACK). POSITION AT EVERY THIRD BOX JOINT AS SHOWN AND NAIL TO SUPPORT BLOCK A AND C W/2-10d NAILS AT EACH JOINT. SEE "DUNNAGE ASSEMBLY" DETAIL BELOW.



STACK ELEVATION

61 CONTAINERS PER STACK.
 2,074 CONTAINERS PER 81'-0" MAGAZINE
 1,464 CONTAINERS PER 60'-8" MAGAZINE
 976 CONTAINERS PER 40'-4" MAGAZINE

WEDGE, 2" X 2" X 9'-0" (AS REQD). SEE "WEDGE DETAIL B" ON PAGE 86.

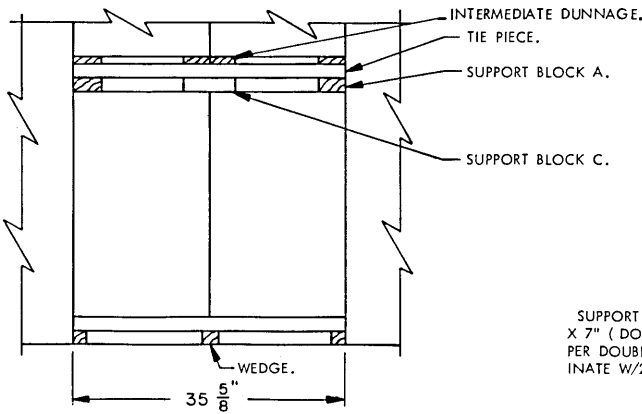
FLOOR DUNNAGE, 2" X 2" X 36" (38 REQD PER DOUBLE STACK). POSITION 1-1/2" FROM EDGE OF BOX AS SHOWN.

WEDGE, 2" X 2" X 6'-0" (AS REQD). SEE "WEDGE DETAIL B" ON PAGE 86. SEE THE "PARTIAL END VIEW OF DOUBLE STACK" DETAIL BELOW.

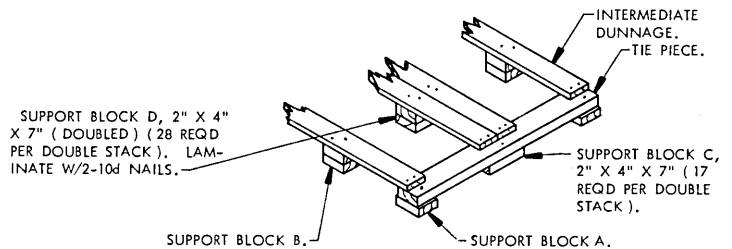
BILL OF MATERIAL (PER DOUBLE STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	208	70
2" X 2"	114	38
2" X 4"	143	96
NAILS	NO. REQD	POUNDS
6d (2")	360	2-1/4
10d (3")	270	4-1/4
WEDGES PER DOUBLE STACK		
LUMBER	LENGTH	NO. REQD
2" X 2"	6'-0"	3
2" X 2"	9'-0"	3

SPECIAL NOTES:

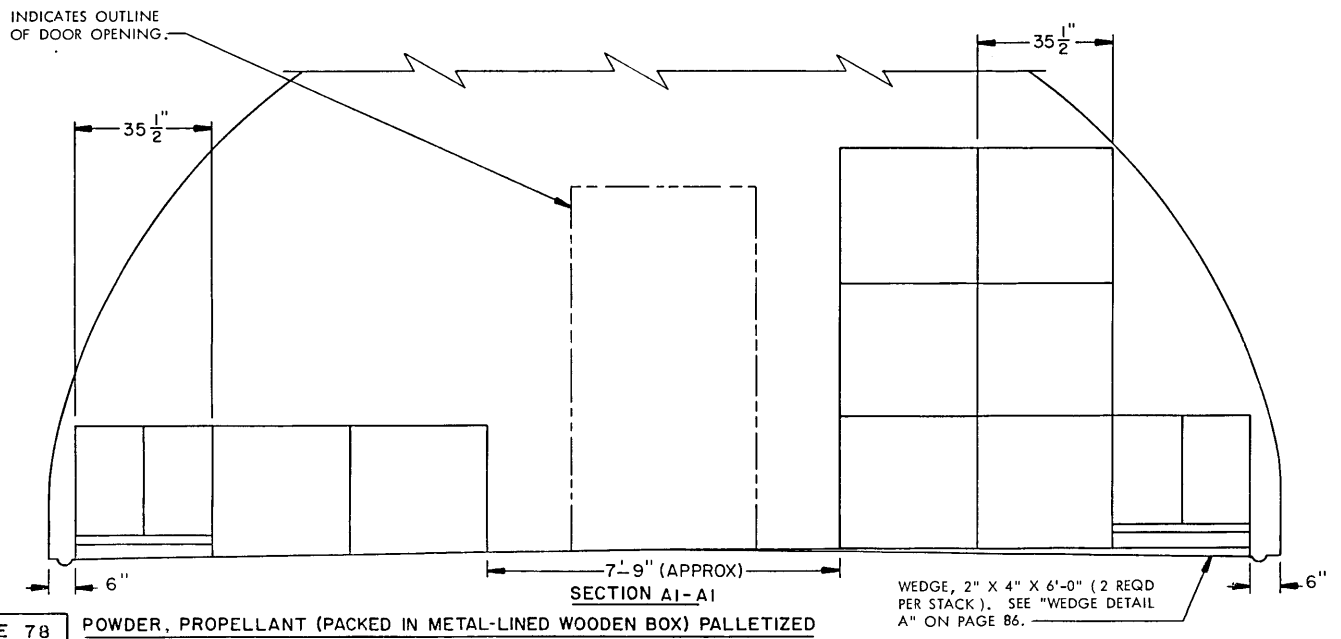
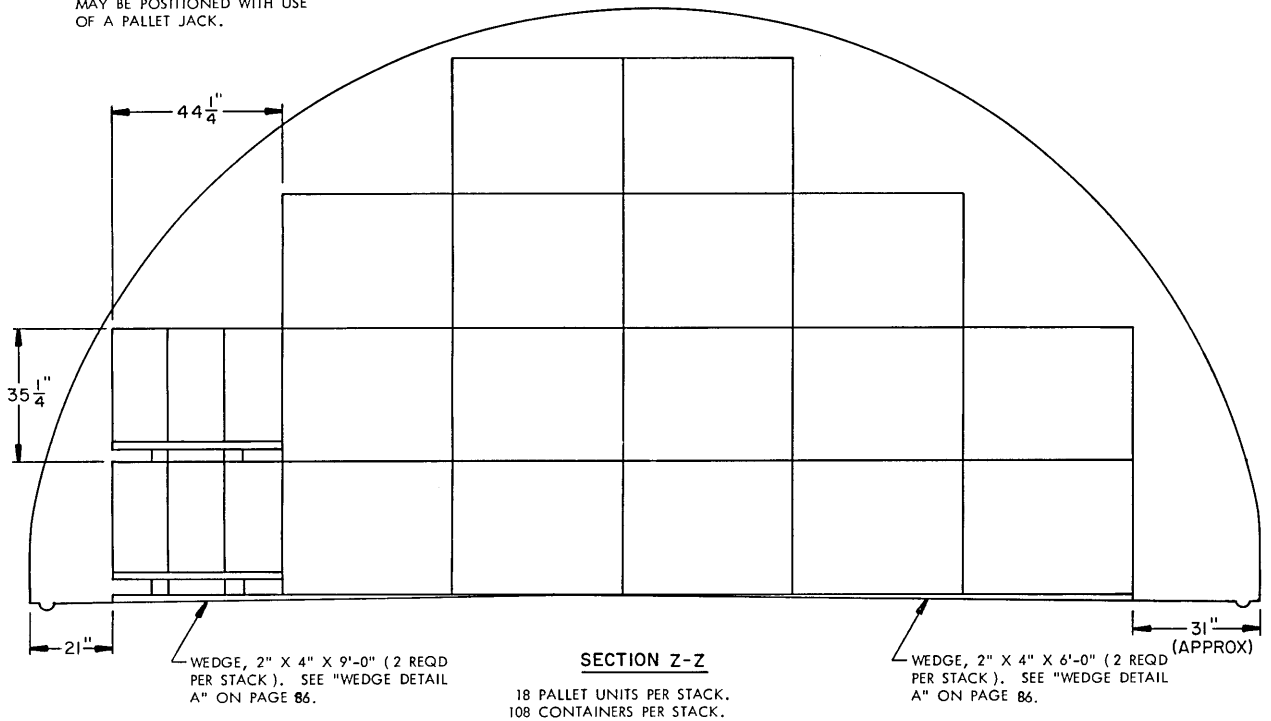
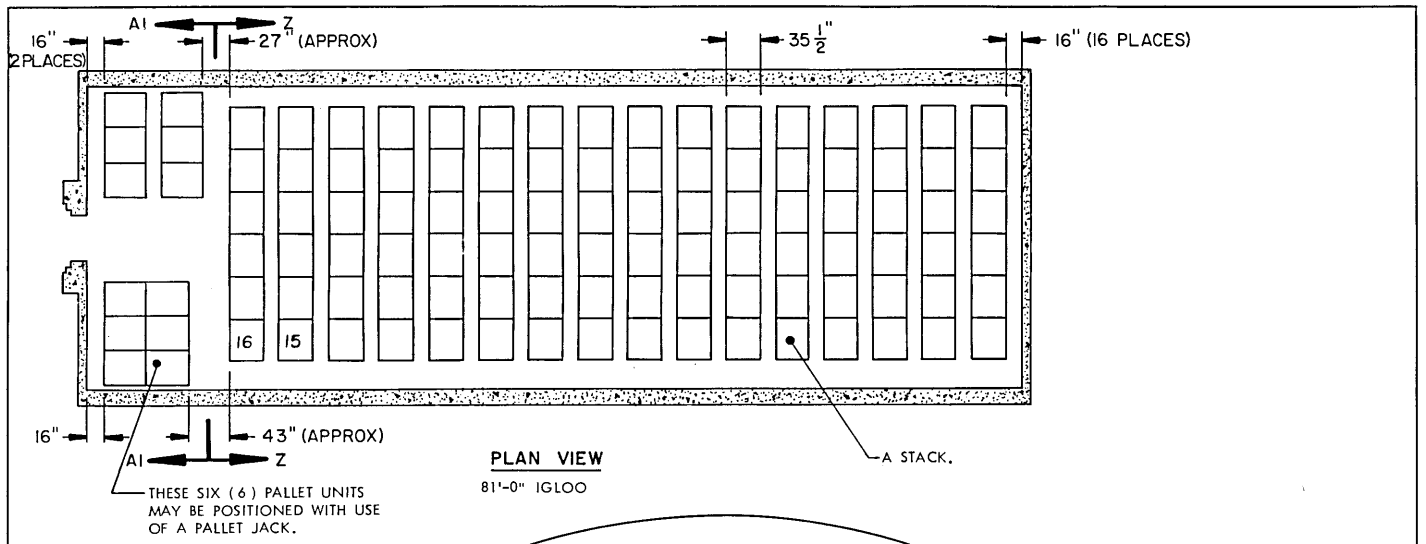
- STORAGE AS SHOWN IS FOR A WOODEN BOX.
 CONTAINER DIMENSIONS --- 17-13/16" LONG BY 14-13/16" WIDE BY 29-7/8" HIGH.
- SEE "TYPICAL PLAN VIEW B" ON PAGE 4.
- THE NUMBERS SHOWN IN THE STACK ELEVATION INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN A STACK.
- STORE IN DOUBLE STACKS FOR BETTER STABILITY. SEE "PARTIAL END VIEW OF DOUBLE STACK" ON THIS PAGE.
- THE METHOD OF STORAGE SHOWN PERMITS INSPECTION OF INDIVIDUAL CONTAINERS.
- THE EXPLOSIVE WEIGHT FOR A WOODEN BOX IS 150 POUNDS. THE EXPLOSIVE WEIGHT FOR THE STACK ELEVATION SHOWN ABOVE WILL BE 9,150 POUNDS. THE EXPLOSIVE WEIGHT FOR AN 81'-0" LONG IGLOO MAGAZINE WILL BE 311,100 POUNDS. THE EXPLOSIVE WEIGHT FOR A 60'-8" MAGAZINE WILL BE 219,600 POUNDS, AND THE EXPLOSIVE WEIGHT FOR A 40'-4" MAGAZINE WILL BE 146,400 POUNDS. THERE WILL BE APPROXIMATELY 41", 65", AND 35" OF SPACE AT THE FRONT OF 81'-0", 60'-8", AND 40'-4" MAGAZINES, RESPECTIVELY. SEE GENERAL NOTE "E" ON PAGE 2.

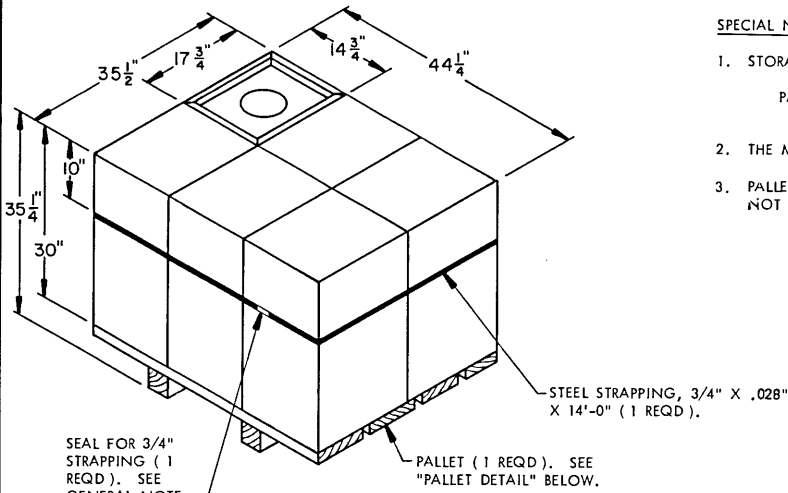


PARTIAL END VIEW OF DOUBLE STACK



DUNNAGE ASSEMBLY





PALLETIZED BOXES

SIX (6) BOXES PER PALLET.

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR THE METAL-LINED WOODEN BOX (PALLETIZED).
PALLETIZED UNIT DIMENSIONS --- 35-1/2" LONG BY 44-1/4" WIDE BY 35-1/4" HIGH.
2. THE METHOD OF STORAGE SHOWN PERMITS INSPECTION OF INDIVIDUAL CONTAINERS.
3. PALLETIZATION OF BOXES IS SOLELY FOR THE CONVENIENCE OF STORAGE AND WILL NOT BE USED FOR SHIPPING BOXES.

STORAGE IN 81'-0" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
PALLET UNIT	308	277,200 LBS
BOXES	1,848	

*** STORAGE IN 60'-8" IGLOO**

ITEM	QUANTITY	EXPLOSIVE WEIGHT
PALLET UNIT	218	196,200 LBS
BOXES	1,308	

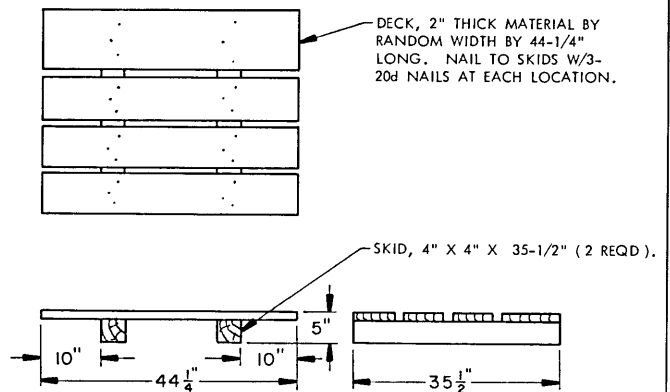
**** STORAGE IN 40'-4" IGLOO**

ITEM	QUANTITY	EXPLOSIVE WEIGHT
PALLET UNIT	128	115,200 LBS
BOXES	768	

- * 11 A-STACKS ----- 2 C-STACKS ----- 58" SPACE
- ** 6 A-STACKS ----- 2 C-STACKS ----- 72" SPACE

SEE GENERAL NOTE "E" ON PAGE 2.

BILL OF MATERIAL (PER PALLET)		
LUMBER	LINEAR FEET	BOARD FEET
2" X 8"	12	16
2" X 12"	4	8
4" X 4"	6	8
NAILS	NO. REQD	POUNDS
20d (4")	24	1
STEEL STRAPPING, 3/4" X .028" ---- 14' REQD ----- 1 LB		
SEAL FOR 3/4" STRAPPING ----- 1 REQD ----- NIL		



PALLET DETAIL

STORAGE IN 81'-0" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
BOXED TNC-----	9,234-----	369,360 LBS

*** STORAGE IN 60'-8" IGLOO**

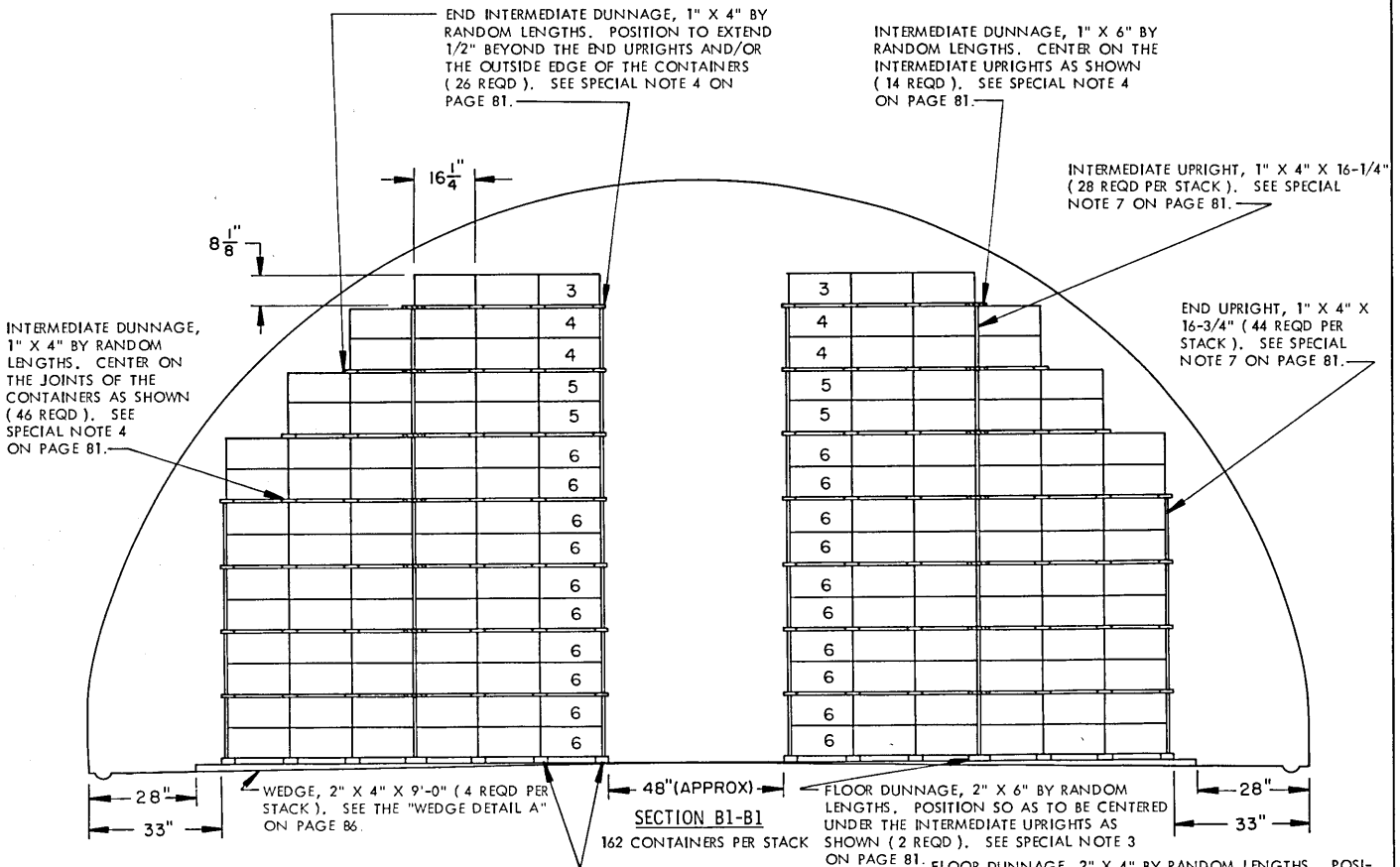
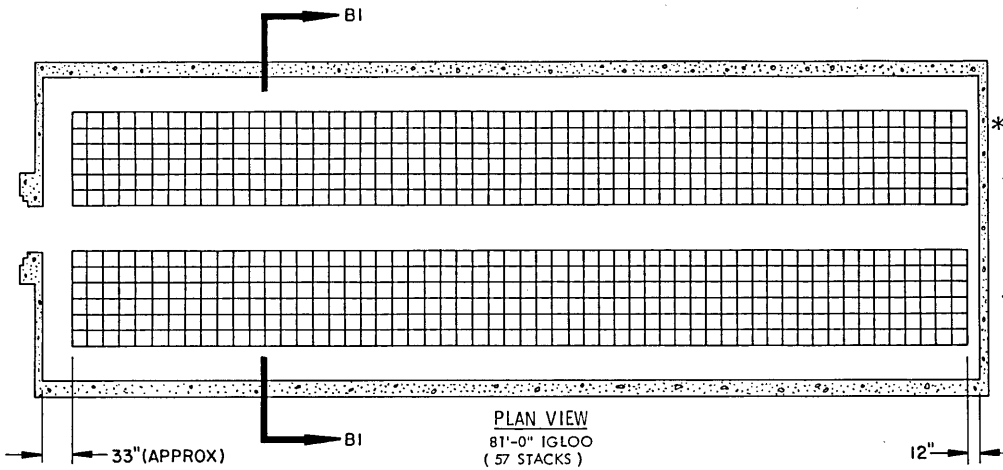
ITEM	QUANTITY	EXPLOSIVE WEIGHT
BOXED TNC-----	6,804-----	272,160 LBS

**** STORAGE IN 40'-4" IGLOO**

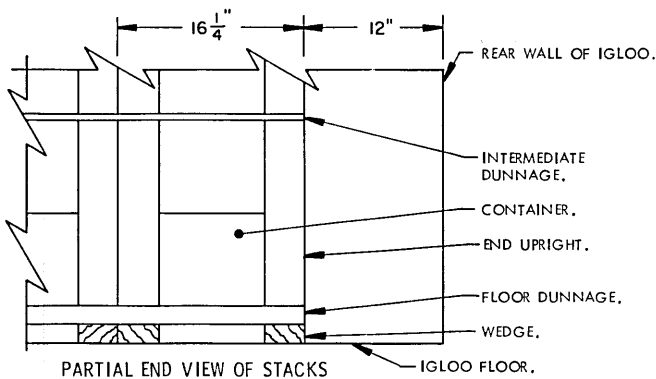
ITEM	QUANTITY	EXPLOSIVE WEIGHT
BOXED TNC-----	4,374-----	174,960 LBS

- * 42 STACKS WITH 33" SPACE.
- * 27 STACKS WITH 33" SPACE.

SEE GENERAL NOTE "E" ON PAGE 2 AND SPECIAL NOTE 8 AND "TABLE 4" ON PAGE 81.



STORAGE METHOD B
TNC, PENTOLITE, POTASSIUM PICRATE, COMP D-2,
MAX 2, AND MOX 2B (PACKED IN FIBERBOARD CONTAINER)



SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR TNC AND SIMILAR BULK EXPLOSIVES PACKED IN FIBERBOARD CONTAINER NO. 2. FOR DETAILS OF THE CONTAINER SEE DRAWING NO. 7548645.
DIMENSIONS ----- 16-1/4" LONG BY 16-1/4" WIDE BY 8-1/8" HIGH. EXPLOSIVE WEIGHT FOR TNC---- 40 POUNDS.
2. SIMILAR BULK EXPLOSIVES INCLUDE:
 - (a) PENTOLITE
 - (b) POTASSIUM PICRATE
 - (c) COMPOSITION D-2
 - (d) MAX 2
 - (e) MOX 2B
3. RANDOM LENGTH MATERIAL MAY BE USED FOR THE 2" X 4" AND 2" X 6" FLOOR DUNNAGE PIECES. JOINTS IN THE RANDOM LENGTH MATERIAL MUST BE CENTERED ON THE WEDGES AS NEAR AS POSSIBLE. JOINTS IN LATERALLY ADJACENT FLOOR DUNNAGE PIECES NEED NOT BE STAGGERED.
4. RANDOM LENGTH MATERIAL, OF NOT LESS THAN 48" LENGTHS, MAY BE USED FOR THE 1" X 4" END INTERMEDIATE DUNNAGE AND/OR THE 1" X 4" AND 1" X 6" INTERMEDIATE DUNNAGE PIECES. THE JOINTS IN THE INTERMEDIATE DUNNAGE PIECES MUST BE LOCATED APPROXIMATELY CENTERED BETWEEN THE INTERMEDIATE AND/OR END UPRIGHT PIECES. THE JOINTS OF ADJACENT INTERMEDIATE DUNNAGE PIECES IN A LAYER WILL BE STAGGERED AT LEAST 16" FROM EACH OTHER AND/OR FROM A JOINT IN AN END INTERMEDIATE DUNNAGE PIECE. ALSO, THE JOINTS OF END INTERMEDIATE AND/OR THE INTERMEDIATE DUNNAGE PIECES IN AN UPPER LAYER WILL BE STAGGERED AT LEAST 16" FROM THE JOINTS IN THE NEXT LOWER LAYER.
5. CAUTION: TNC PACKED IN FIBERBOARD CONTAINERS OF THE SIZE SHOWN AND SIMILAR BULK EXPLOSIVES PACKED IN FIBERBOARD CONTAINERS WHICH ARE APPROXIMATELY THE SAME HEIGHT MUST NOT BE STACKED MORE THAN FIFTEEN (15) CONTAINERS HIGH.
6. THE NUMBERS SHOWN IN "SECTION B1-B1" INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN EACH HALF OF A STACK.
7. WHEN STORING BOXES OF A HEIGHT OTHER THAN 8-1/8", THE LENGTH OF THE UPRIGHT PIECES MUST BE ADJUSTED TO COMPLY WITH THE FOLLOWING CRITERIA:
 - A. INTERMEDIATE UPRIGHT PIECES MUST BE OF A LENGTH EQUAL TO THE HEIGHT OF TWO BOXES.
 - B. END UPRIGHT PIECES MUST BE 1/2" LONGER THAN INTERMEDIATE UPRIGHT PIECES.
8. STORAGE AS SHOWN IS FOR FIBERBOARD BOXES CONTAINING TNC. THE PROCEDURES ARE APPLICABLE FOR ALL THE ITEMS LISTED IN TABLE 4. FULL STACKS ARE SHOWN IN THE PLAN VIEW ON PAGE 80. ONE ADDITIONAL STACK OF ANY OF THE LISTED ITEMS MAY BE STORED IN A MAGAZINE IF SPACE PERMITS.
9. THE STORAGE PROCEDURES SHOWN ON PAGES 80 AND 81 SHOULD ONLY BE USED WHEN STORING FIBERBOARD CONTAINERS SUCH AS THESE IN GEOGRAPHICAL AREAS IN WHICH THERE IS A HIGH HUMIDITY LEVEL. FOR PROCEDURES APPLICABLE TO THE STORAGE OF THESE ITEMS IN GEOGRAPHICAL AREAS HAVING LOW HUMIDITY LEVELS, REFER TO THE STORAGE PROCEDURES ON PAGES 42 AND 43.

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	198	66
1" X 6"	19	10
2" X 4"	17	12
2" X 6"	3	3
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	9'-0"	4

TABLE 4			
81'-0" IGLOO MAGAZINE			
ITEM	EXPL WT/BOX	MAX QUANTITY	MAX EXPLOSIVE
TNC	40 LBS	9,234	369,360 LBS
PENTOLITE	35 LBS	9,234	323,190 LBS
POTASSIUM PICRATE	35 LBS	9,234	323,190 LBS
COMPOSITION D-2	30 LBS	9,234	277,020 LBS
MAX 2	50 LBS	9,234	461,700 LBS
MOX 2B	50 LBS	9,234	461,700 LBS
60'-8" IGLOO MAGAZINE			
ITEM	EXPL WT/BOX	MAX QUANTITY	MAX EXPLOSIVE
TNC	40 LBS	6,804	272,160 LBS
PENTOLITE	35 LBS	6,804	238,140 LBS
POTASSIUM PICRATE	35 LBS	6,804	238,140 LBS
COMPOSITION D-2	30 LBS	6,804	204,120 LBS
MAX 2	50 LBS	6,804	340,200 LBS
MOX 2B	50 LBS	6,804	340,200 LBS
40'-4" IGLOO MAGAZINE			
ITEM	EXPL WT/BOX	MAX QUANTITY	MAX EXPLOSIVE
TNC	40 LBS	4,374	174,960 LBS
PENTOLITE	35 LBS	4,374	153,090 LBS
POTASSIUM PICRATE	35 LBS	4,374	153,090 LBS
COMPOSITION D-2	30 LBS	4,374	131,200 LBS
MAX 2	50 LBS	4,374	218,700 LBS
MOX 2B	50 LBS	4,374	218,700 LBS

STORAGE METHOD B
TNC, PENTOLITE, POTASSIUM PICRATE, COMP D-2
MAX 2, AND MOX 2B (PACKED IN FIBERBOARD CONTAINER)

STORAGE IN 81'-0" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
TNT (50-LB BOX)-----	8,428-----	421,400 LBS

*** STORAGE IN 60'-8" IGLOO**

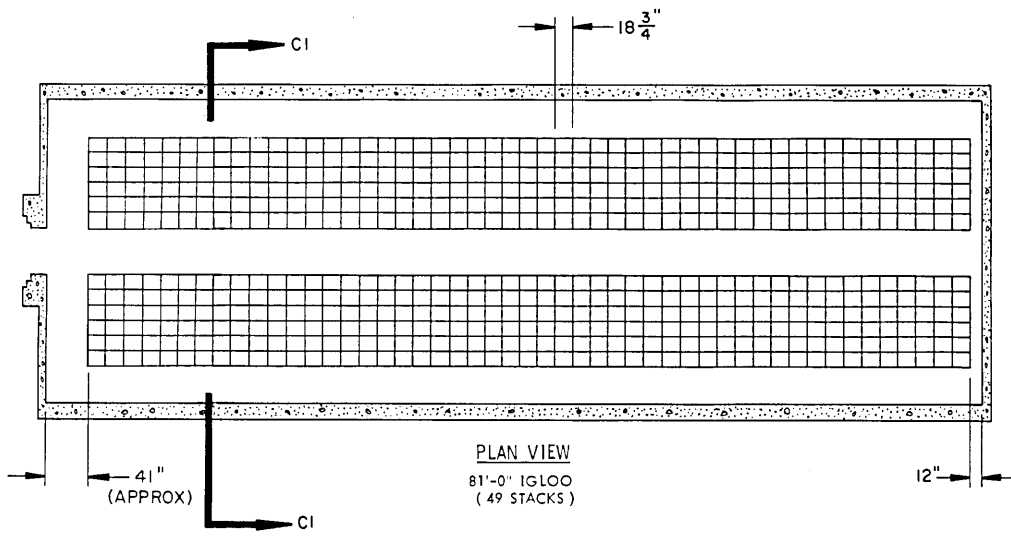
ITEM	QUANTITY	EXPLOSIVE WEIGHT
TNT (50-LB BOX)-----	6,364 -----	318,200 LBS

**** STORAGE IN 40'-4" IGLOO**

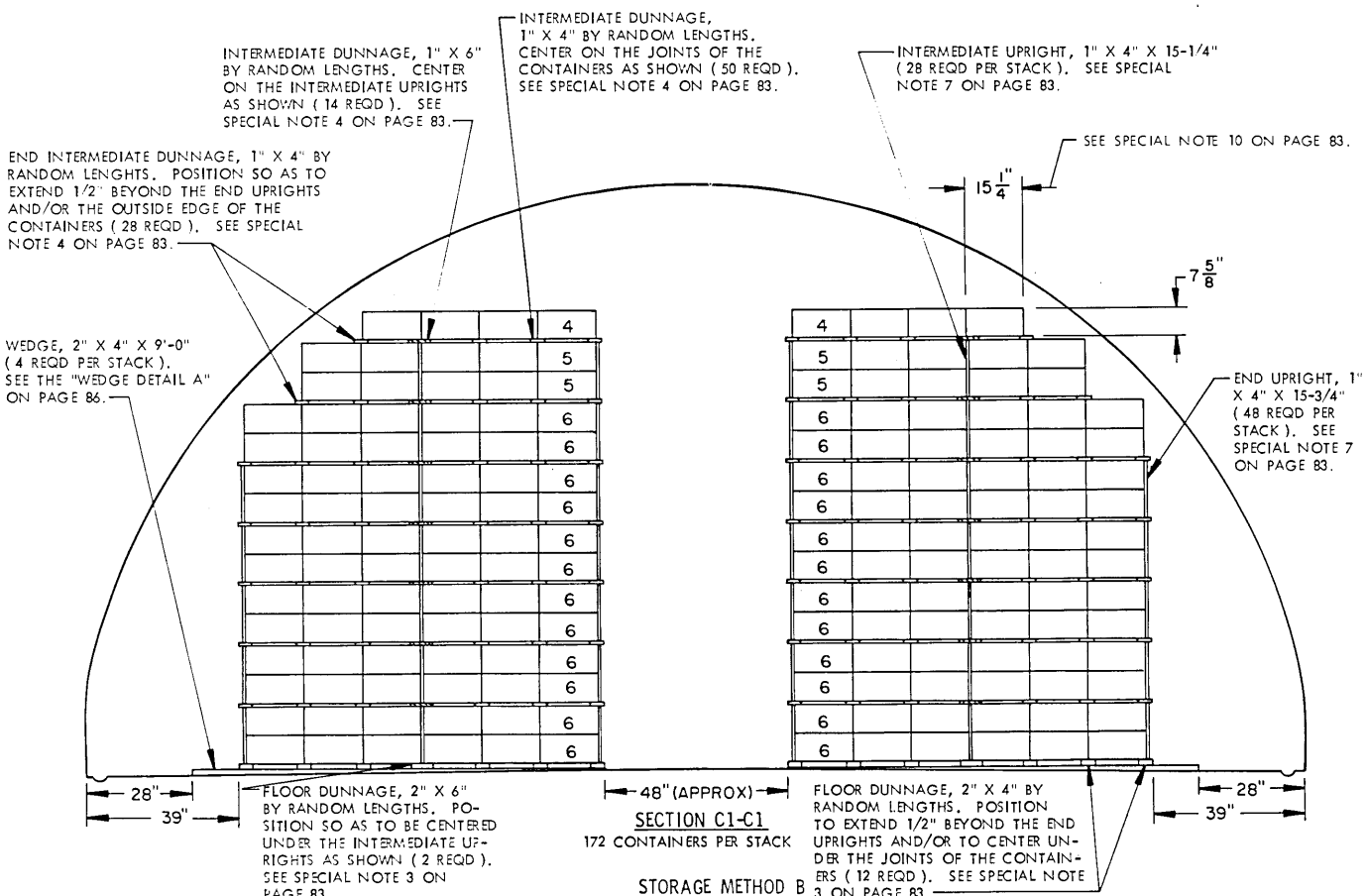
ITEM	QUANTITY	EXPLOSIVE WEIGHT
TNT (50-LB BOX)-----	4,128 -----	206,400 LBS

- * 37 STACKS WITH 22" SPACE
- ** 24 STACKS WITH 22" SPACE

SEE GENERAL NOTE "E" ON PAGE 2, AND SPECIAL NOTE 8 AND "TABLE 5" ON PAGE 83.



PLAN VIEW
81'-0" IGLOO
(49 STACKS)



SECTION C1-C1

172 CONTAINERS PER STACK

STORAGE METHOD B

TNT, ALL COMP A, ALL COMP B, COMP C-3 & C-4, EXPLOSIVE D, CYCLOTOL, OCTOL, PBX AND TETRYL (PACKED IN FIBERBOARD CONTAINER)

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR TNT AND SIMILAR BULK EXPLOSIVES PACKED IN FIBERBOARD CONTAINER NO. 4. FOR DETAILS OF THE CONTAINER SEE DRAWING NO. 7548645.

DIMENSIONS ----- 18-3/4" LONG BY 15-1/4" WIDE BY 7-5/8" HIGH.
EXPLOSIVE WEIGHT ----- 50 POUNDS. SEE SPECIAL NOTE 7.

2. SIMILAR BULK EXPLOSIVES INCLUDE:

- (a) ALL COMPOSITION A.
- (b) ALL COMPOSITION B.
- (c) COMPOSITION C-3 AND C-4.
- (d) EXPLOSIVE D.
- (e) CYCLOTOL
- (f) OCTOL
- (g) PBX
- (h) TETRYL.

3. RANDOM LENGTH MATERIAL MAY BE USED FOR THE 2" X 4" AND 2" X 6" FLOOR DUNNAGE PIECES. JOINTS IN THE RANDOM LENGTH MATERIAL MUST BE CENTERED ON THE WEDGES AS NEAR AS POSSIBLE. JOINTS IN LATERALLY ADJACENT FLOOR DUNNAGE PIECES NEED NOT BE STAGGERED.

4. RANDOM LENGTH MATERIAL, OF NOT LESS THAN 48" LENGTHS, MAY BE USED FOR THE 1" X 4" END INTERMEDIATE DUNNAGE AND/OR THE 1" X 4" AND 1" X 6" INTERMEDIATE DUNNAGE PIECES. THE JOINTS IN THE INTERMEDIATE DUNNAGE PIECES MUST BE LOCATED APPROXIMATELY CENTERED BETWEEN THE INTERMEDIATE AND/OR END UPRIGHT PIECES. THE JOINTS OF ADJACENT INTERMEDIATE DUNNAGE PIECES IN A LAYER WILL BE STAGGERED AT LEAST 18" FROM EACH OTHER AND/OR FROM A JOINT IN AN END INTERMEDIATE DUNNAGE PIECE. ALSO, THE JOINTS OF END INTERMEDIATE AND/OR THE INTERMEDIATE DUNNAGE PIECES IN AN UPPER LAYER WILL BE STAGGERED AT LEAST 18" FROM THE JOINTS IN THE NEXT LOWER LAYER.

5. CAUTION: TNT PACKED IN FIBERBOARD CONTAINERS OF THE SIZE SHOWN AND SIMILAR BULK EXPLOSIVES PACKED IN FIBERBOARD CONTAINERS WHICH ARE APPROXIMATELY THE SAME HEIGHT MUST NOT BE STACKED MORE THAN FIFTEEN (15) CONTAINERS HIGH.

6. THE NUMBERS SHOWN IN "SECTION C1-C1" INDICATE THE QUANTITY OF CONTAINERS PER LAYER IN EACH HALF OF A STACK.

7. WHEN STORING BOXES OF A HEIGHT OTHER THAN 7-5/8", THE LENGTH OF THE UPRIGHT PIECES MUST BE ADJUSTED TO COMPLY WITH THE FOLLOWING CRITERIA:

- A. INTERMEDIATE UPRIGHT PIECES MUST BE OF A LENGTH EQUAL TO THE HEIGHT OF TWO BOXES.
- B. END UPRIGHT PIECES MUST BE 1/2" LONGER THAN INTERMEDIATE UPRIGHT PIECES.

8. STORAGE AS SHOWN IS FOR FIBERBOARD BOXES CONTAINING 50 POUNDS OF TNT. THE PROCEDURES ARE ALSO APPLICABLE FOR 55-POUNDS BOXES OF TNT AND FOR ALL THE ITEMS LISTED IN TABLE 2 BELOW. NOTE THAT ALL ITEMS EXCEPT THE TNT, EXPLOSIVE D, TOVEX, AND PBXN 6 ARE LIMITED TO A MAXIMUM OF 8,256 CONTAINERS.

9. THE STORAGE PROCEDURES SHOWN ON PAGES 82 AND 83 SHOULD ONLY BE USED WHEN STORING FIBERBOARD CONTAINERS SUCH AS THESE IN GEOGRAPHICAL AREAS IN WHICH THERE IS A HIGH HUMIDITY LEVEL. FOR PROCEDURES APPLICABLE TO THE STORAGE OF THESE ITEMS IN GEOGRAPHICAL AREAS WHICH HAVE LOW HUMIDITY LEVELS, REFER TO THE STORAGE PROCEDURES SHOWN ON PAGES 44 AND 45.

10. IN LIEU OF STORING BOXES SO THE 15-1/4" DIMENSION IS ACROSS THE WIDTH OF THE MAGAZINE, AS SHOWN, BOXES MAY BE PLACED WITH THE 18-3/4" DIMENSION ACROSS THE MAGAZINE IF STACK STABILITY IS IMPROVED BY DOING SO. THE NUMBER OF BOXES ACROSS THE MAGAZINE MUST BE REDUCED ACCORDINGLY.

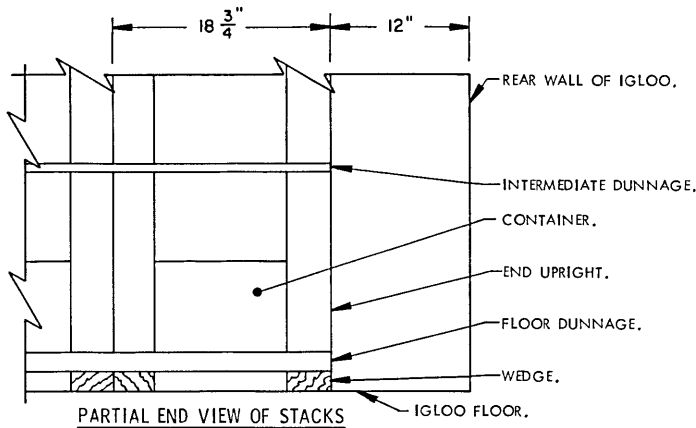
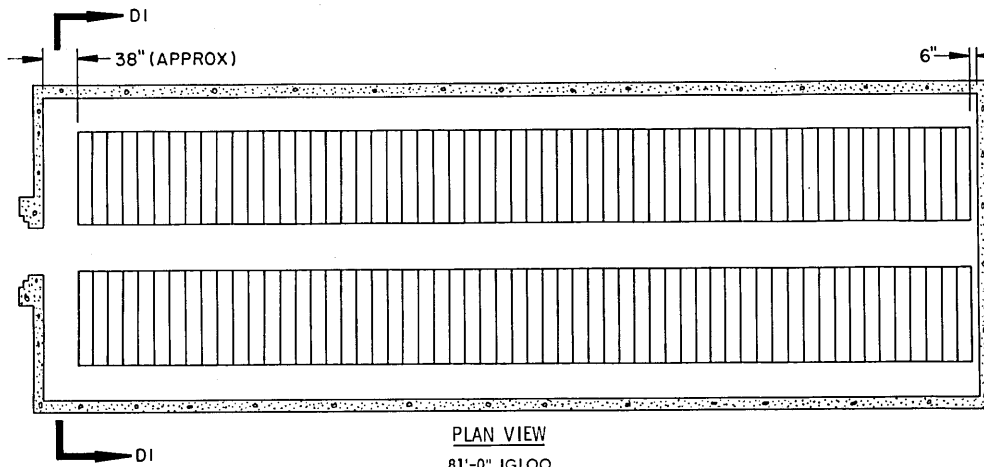


TABLE 5			
81'-0" IGLOO MAGAZINE			
ITEM	EXPL WT/BOX	MAX QUANTITY	MAX EXPLOSIVE
TNT	50 LBS	8,428	421,400 LBS
TNT	55 LBS	8,428	463,540 LBS
ALL COMPOSITION A	60 LBS	8,256	495,360 LBS
ALL COMPOSITION B	60 LBS	8,256	495,360 LBS
COMPOSITION C-3 AND C-4	60 LBS	8,256	495,360 LBS
EXPLOSIVE D	50 LBS	8,428	421,400 LBS
CYCLOTOL	60 LBS	8,256	495,360 LBS
OCTOL	60 LBS	8,256	495,360 LBS
PBX	60 LBS	8,256	495,360 LBS
TETRYL	60 LBS	8,256	495,360 LBS
TOVEX	50 LBS	8,428	421,400 LBS
PBXN 6	50 LBS	8,428	421,400 LBS
60'-8" IGLOO MAGAZINE			
ITEM	EXPL WT/BOX	MAX QUANTITY	MAX EXPLOSIVE
TNT	50 LBS	6,364	318,200 LBS
TNT	55 LBS	6,364	350,020 LBS
ALL COMPOSITION A	60 LBS	6,364	381,840 LBS
ALL COMPOSITION B	60 LBS	6,364	381,840 LBS
COMPOSITION C-3 AND C-4	60 LBS	6,364	381,840 LBS
EXPLOSIVE D	50 LBS	6,364	318,200 LBS
CYCLOTOL	60 LBS	6,364	381,840 LBS
OCTOL	60 LBS	6,364	381,840 LBS
PBX	60 LBS	6,364	381,840 LBS
TETRYL	60 LBS	6,364	381,840 LBS
TOVEX	50 LBS	6,364	318,200 LBS
PBXN 6	50 LBS	6,364	318,200 LBS

TABLE 5 (CONTINUED)			
40'-4" IGLOO MAGAZINE			
ITEM	EXPL WT/BOX	MAX QUANTITY	MAX EXPLOSIVE
TNT	50 LBS	4,128	206,400 LBS
TNT	55 LBS	4,128	227,040 LBS
ALL COMPOSITION A	60 LBS	4,128	247,680 LBS
ALL COMPOSITION B	60 LBS	4,128	247,680 LBS
COMPOSITION C-3 AND C-4	60 LBS	4,128	247,680 LBS
EXPLOSIVE D	50 LBS	4,128	206,400 LBS
CYCLOTOL	60 LBS	4,128	247,680 LBS
OCTOL	60 LBS	4,128	247,680 LBS
PBX	60 LBS	4,128	247,680 LBS
TETRYL	60 LBS	4,128	247,680 LBS
TOVEX	50 LBS	4,128	206,400 LBS
PBXN 6	50 LBS	4,128	206,400 LBS

BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	221	74
1" X 6"	22	11
2" X 4"	19	13
2" X 6"	4	4
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	9'-0"	4

STORAGE METHOD B
TNT, ALL COMP A, ALL COMP B, COMP C-3 & C-4, EXPLOSIVE D,
CYCLOTOL, OCTOL, PBX AND TETRYL (PACKED IN FIBERBOARD CONTAINERS)



PLAN VIEW
81'-0" IGLOO
(58 STACKS)

STORAGE IN 81'-0" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
FIBERBOARD DRUM	1,740	243,600 LBS

* STORAGE IN 60'-8" IGLOO

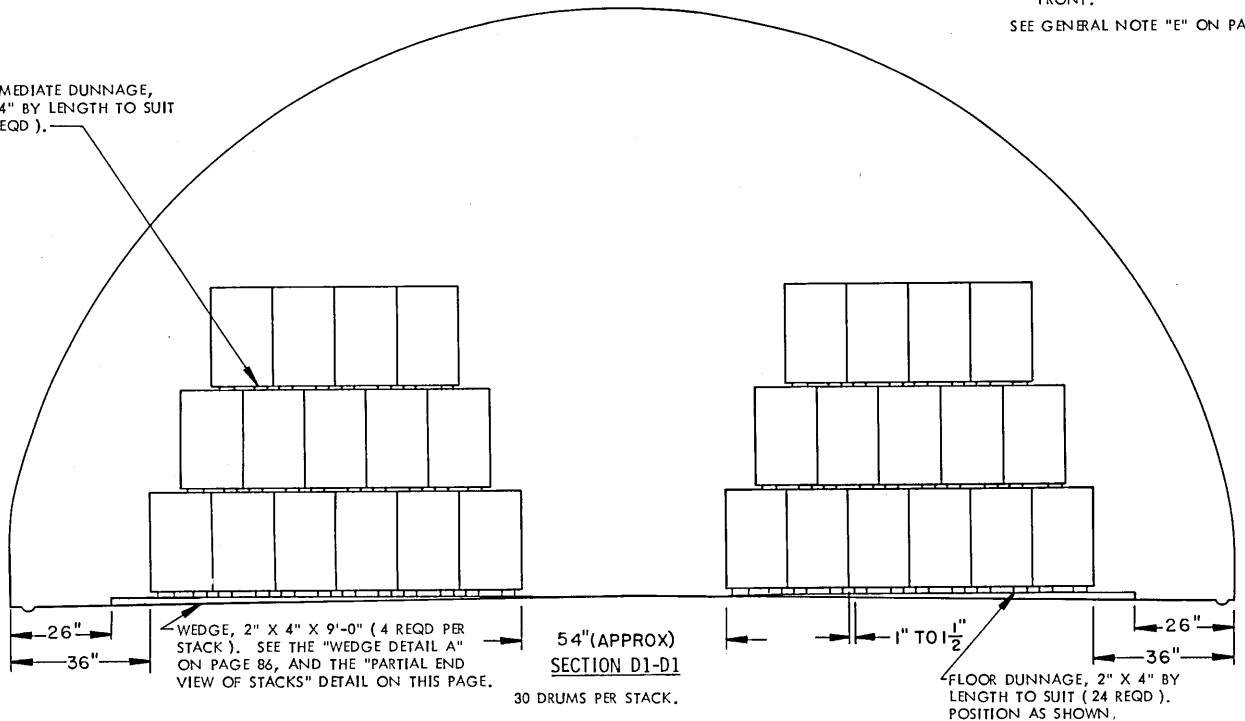
ITEM	QUANTITY	EXPLOSIVE WEIGHT
FIBERBOARD DRUM	1,260	176,400 LBS

** STORAGE IN 40'-4" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
FIBERBOARD DRUM	810	113,400 LBS

- * 42 STACKS WITH 50" SPACE AT FRONT.
 - ** 27 STACKS WITH 46" SPACE AT FRONT.
- SEE GENERAL NOTE "E" ON PAGE 2.

INTERMEDIATE DUNNAGE,
1" X 4" BY LENGTH TO SUIT
(36 REQD).



SECTION D1-D1
30 DRUMS PER STACK.

SPECIAL NOTES:

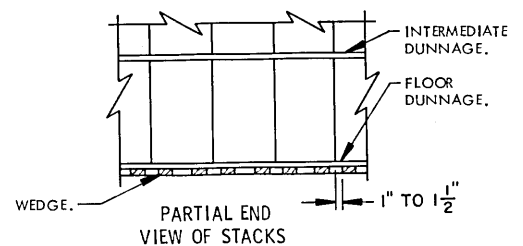
1. STORAGE AS SHOWN IS FOR FIBERBOARD DRUM.
DRUM DIMENSIONS-----27" HIGH BY 16" DIAMETER.
EXPLOSIVE WEIGHT -----140 POUNDS.
2. RANDOM LENGTHS OF LUMBER MAY BE USED FOR THE INTERMEDIATE AND FLOOR DUNNAGE.
3. FIBERBOARD DRUMS, EXCEPT FOR NITROGUANIDINE AS SHOWN ON PAGE 67, WILL NOT BE STACKED MORE THAN THREE LAYERS HIGH.
4. THE DRUMS IN EACH LAYER WILL BE STAGGERED ABOVE THE DRUMS IN THE LAYER UNDERNEATH, AS SHOWN.

(CONTINUED AT LEFT)

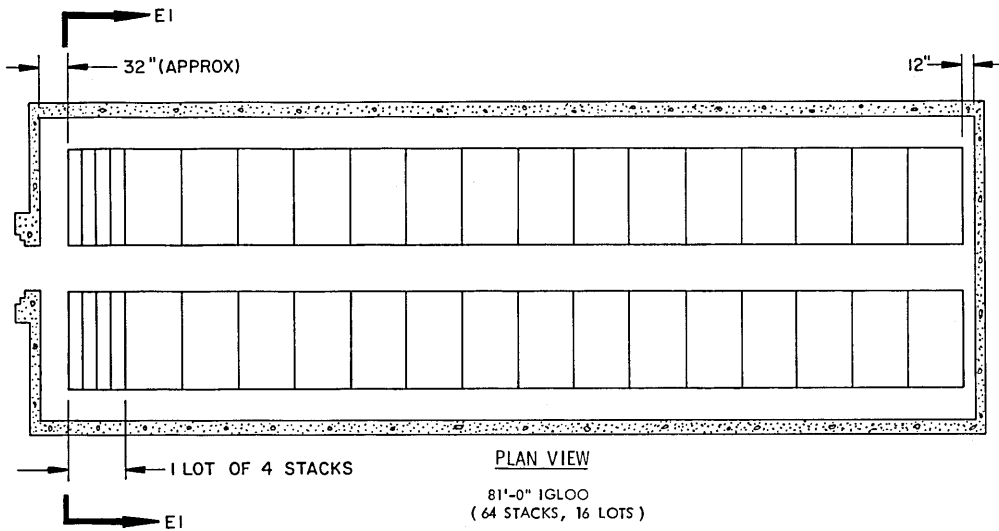
BILL OF MATERIAL (PER STACK)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	48	16
2" X 4"	32	22
WEDGES PER STACK		
LUMBER	LENGTH	NO. REQD
2" X 4"	9'-0"	4

(SPECIAL NOTES CONTINUED)

5. THE STORAGE PROCEDURES SHOWN ON THIS PAGE SHOULD ONLY BE USED WHEN STORING FIBERBOARD DRUMS SUCH AS THESE IN GEOGRAPHICAL AREAS IN WHICH THERE IS A HIGH HUMIDITY LEVEL. FOR PROCEDURES APPLICABLE TO THE STORAGE OF FIBERBOARD DRUMS IN GEOGRAPHICAL AREAS WHICH HAVE LOW HUMIDITY LEVELS, REFER TO THE STORAGE PROCEDURES ON PAGE 53.



STORAGE METHOD B
FIBERBOARD DRUM STORAGE, UNPALLETIZED



PLAN VIEW

81'-0" IGLOO
(64 STACKS, 16 LOTS)

SPECIAL NOTES:

1. STORAGE AS SHOWN IS FOR A FIBERBOARD DRUM. DRUM DIMENSIONS ---27-1/2" HIGH BY 14-1/2" DIAMETER. EXPLOSIVE WEIGHT -----50 POUNDS.
2. THE NUMBERS SHOWN IN "SECTION E1-E1" INDICATE THE QUANTITY OF DRUMS PER LAYER IN EACH HALF OF THE STACK.
3. EACH LOT CONSISTS OF 10,000 LBS (200 DRUMS), FOUR (4) STACKS OF 50 DRUMS.

STORAGE IN 81'-0" IGLOO

ITEM	QUANTITY
FIBERBOARD DRUM -----	3,200
EXPLOSIVE WEIGHT-----	160,000 LBS

*** STORAGE IN 60'-8" IGLOO**

ITEM	QUANTITY
FIBERBOARD DRUM -----	2,200
EXPLOSIVE WEIGHT-----	110,000 LBS

**** STORAGE IN 40'-4" IGLOO**

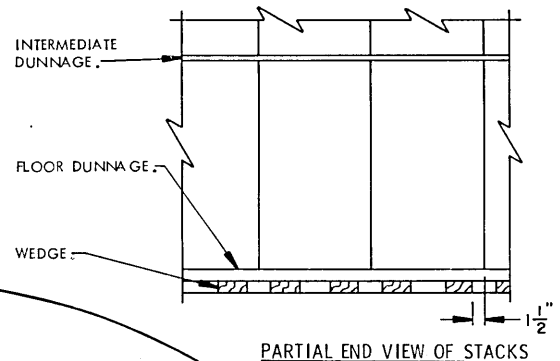
ITEM	QUANTITY
FIBERBOARD DRUM -----	1,400
EXPLOSIVE WEIGHT-----	70,000 LBS

- * 40 STACKS WITH 6'-4" SPACE AT FRONT.
- ** 28 STACKS WITH 24" SPACE AT FRONT.

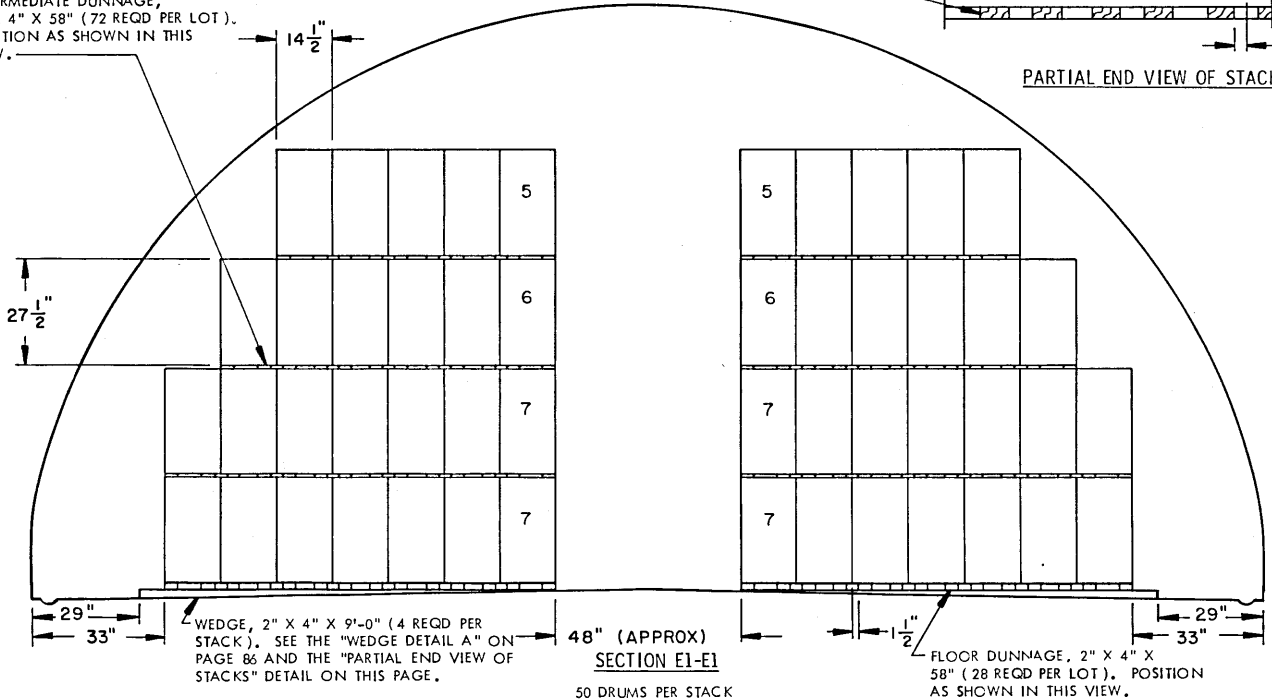
SEE GENERAL NOTE "E" ON PAGE 2.

BILL OF MATERIAL (PER LOT)		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	348	116
2" X 4"	136	91
WEDGES PER LOT		
LUMBER	LENGTH	NO. REQD
2" X 4"	9'-0"	16

4. NOTE: THE STORAGE PROCEDURES SHOWN ON THIS PAGE SHOULD ONLY BE USED WHEN STORING FIBERBOARD DRUMS OF NITROGUANIDINE IN GEOGRAPHICAL AREAS IN WHICH THERE IS A HIGH HUMIDITY LEVEL. FOR GEOGRAPHICAL AREAS WHICH HAVE LOW HUMIDITY LEVELS, USE THE STORAGE PROCEDURES ON PAGE 67.
5. NITROGUANIDINE PACKED IN A 14.5" DIAMETER BY 17.04" HIGH DRUM AND PALLETIZED IN ACCORDANCE WITH NAVAL SEA SYSTEMS COMMAND DRAWING WR-53/827 WILL BE STORED BY USING THE PROCEDURES SHOWN IN U.S. ARMY AMC (DARCOM) DRAWING 19-48-4118-1-2-3-4-14-22PA1002.

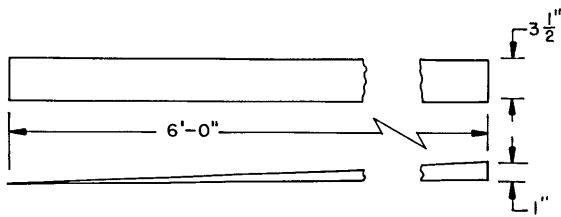


INTERMEDIATE DUNNAGE, 1" X 4" X 58" (72 REQD PER LOT). POSITION AS SHOWN IN THIS VIEW.



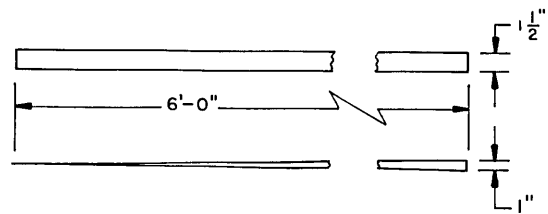
SECTION E1-E1
50 DRUMS PER STACK
SEE SPECIAL NOTE 3.

**STORAGE METHOD B
NITROGUANIDINE (PACKED IN FIBERBOARD DRUMS)**



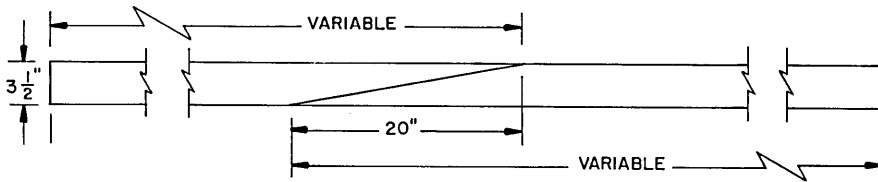
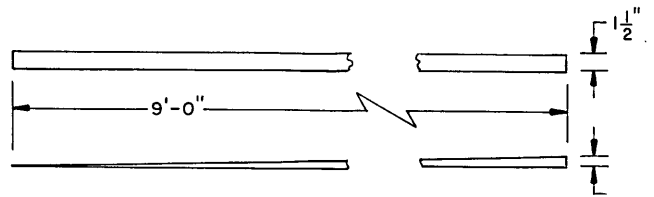
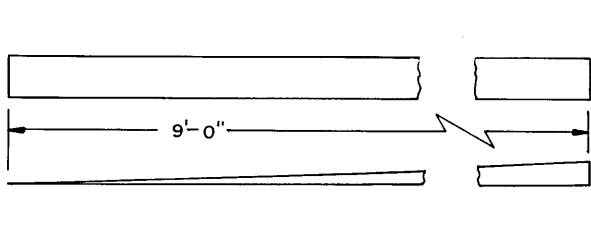
WEDGE DETAIL A

2" X 4" MATERIAL.



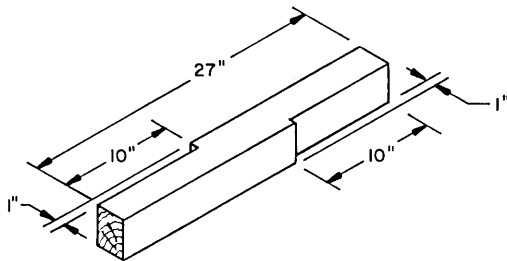
WEDGE DETAIL B

2" X 2" MATERIAL.



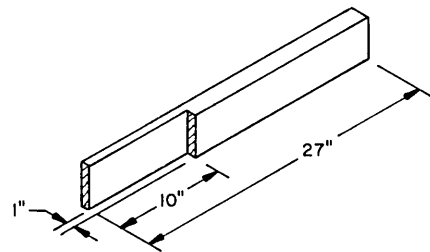
SPLICE DETAIL

1" X 4" OR 2" X 4" MATERIAL.



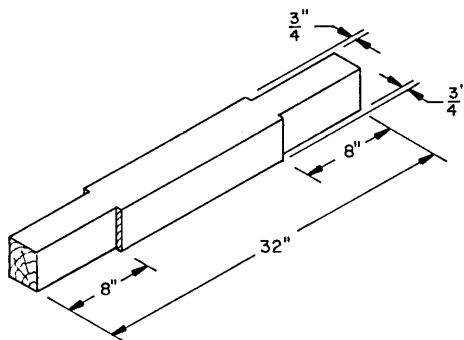
SUPPORT BLOCK A

4" X 4" MATERIAL. SEE SPECIAL NOTE 5 ON PAGE 68.



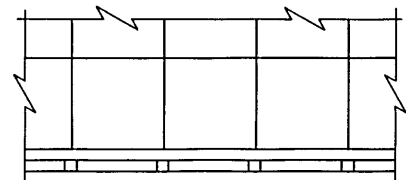
SUPPORT BLOCK B

2" X 4" MATERIAL. SEE SPECIAL NOTE 5 ON PAGE 68.



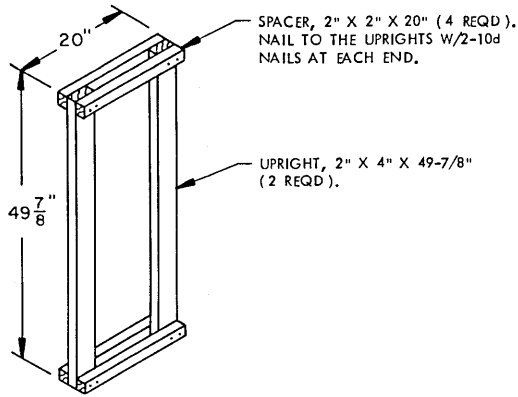
SUPPORT BLOCK C

4" X 4" MATERIAL. SEE SPECIAL NOTE 5 ON PAGE 70.



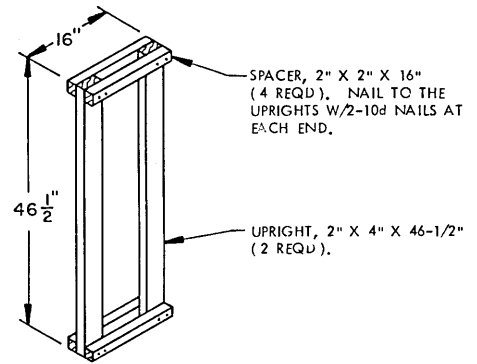
PLACEMENT OF WEDGES

NOTE: WEDGES ARE CENTERED UNDER THE JOINTS BETWEEN STACKS.



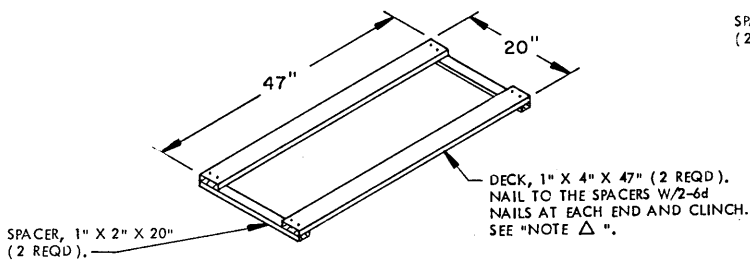
SEPARATOR ASSEMBLY A

FOR USE IN THE STORAGE SHOWN ON PAGE 34.



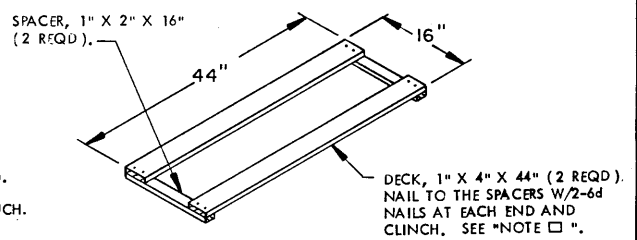
SEPARATOR ASSEMBLY B

FOR USE IN THE STORAGE SHOWN ON PAGE 35.



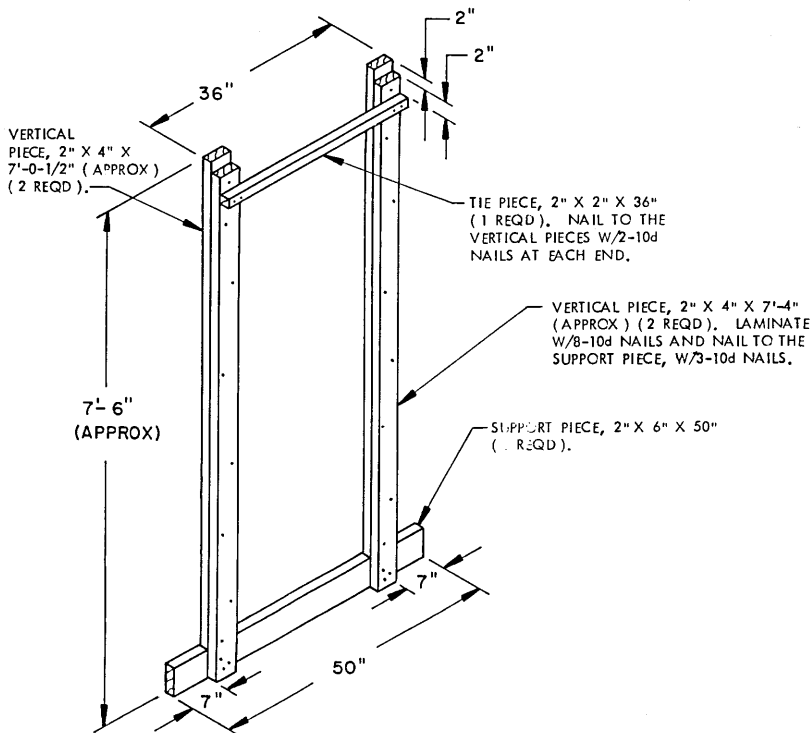
DECK ASSEMBLY A

NOTE Δ: 20 DECK ASSEMBLY OF THIS SIZE SHOWN ABOVE, ONE DECK ASSEMBLY 31" LONG AND THREE DECK ASSEMBLIES 16" LONG ARE REQUIRED FOR THE STORAGE SHOWN ON PAGE 34.



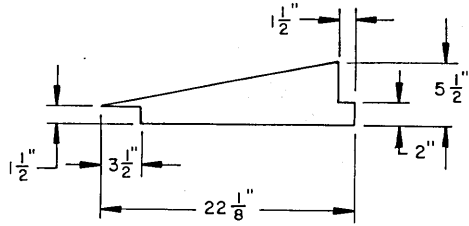
DECK ASSEMBLY B

NOTE □: 29 DECK ASSEMBLIES OF THIS SIZE SHOWN ABOVE AND TWO DECK ASSEMBLIES 29-1/2" LONG ARE REQUIRED FOR THE STORAGE SHOWN ON PAGE 35.



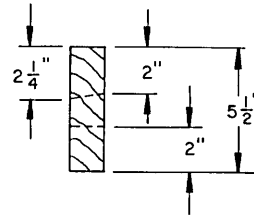
RETAINER ASSEMBLY

SEE SPECIAL NOTE 7 ON PAGE 71 AND SPECIAL NOTE 7 ON PAGE 74.



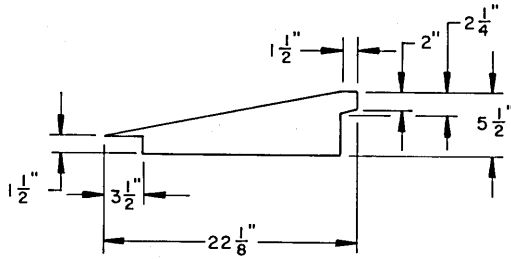
BRACE A

2' X 6" MATERIAL.



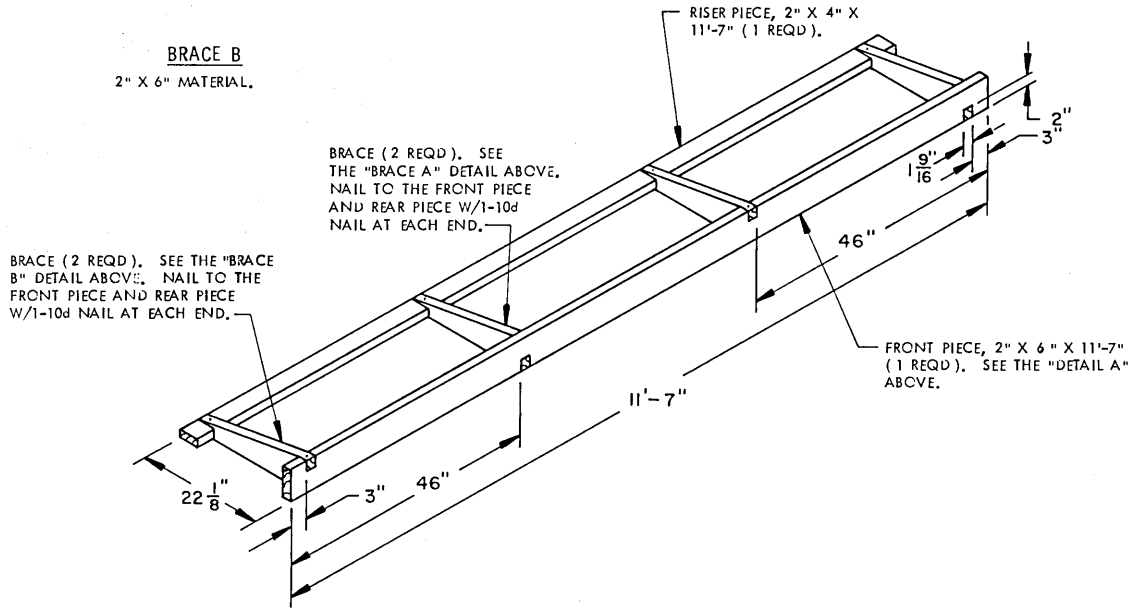
DETAIL A

THE END VIEW OF THE FRONT PIECE DEPICTED ABOVE SHOWS DIMENSIONS OF THE NOTCHES.



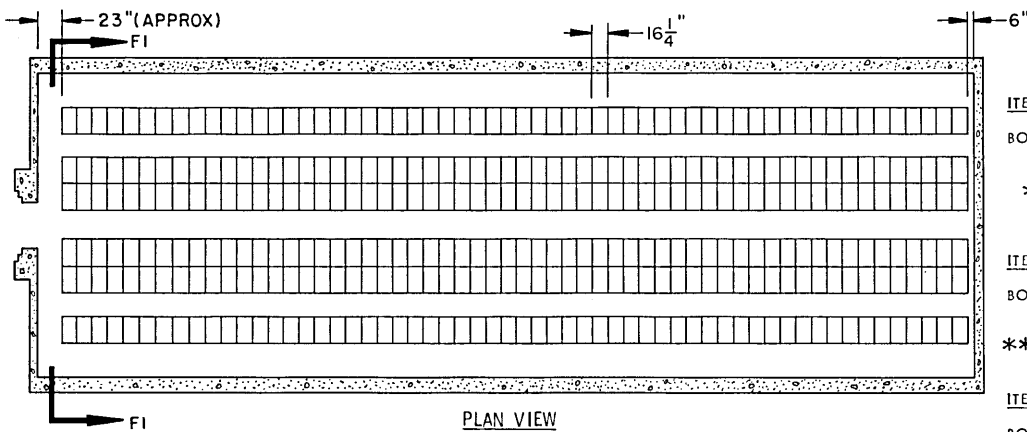
BRACE B

2' X 6" MATERIAL.



FLOOR ASSEMBLY

FOR USE IN THE STORAGE SHOWN ON PAGES 71 AND 74.



PLAN VIEW

● ONE DOUBLE ROW STACK REQUIRES 62.30 LINEAR FEET OF 1" X 4" PLUS 2 PIECES 54" LONG, AND 5.42 LINEAR FEET OF 2" X 4".

● ONE SINGLE ROW STACK REQUIRES 18.97 LINEAR FEET OF 1" X 4" PLUS 2 PIECES 28" LONG, AND 2.71 LINEAR FEET OF 2" X 4".

81'-0" IGLOO
(58 STACKS)

STORAGE IN 81'-0" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
BOXES	3,828	421,080 LBS

* STORAGE IN 60'-8" IGLOO

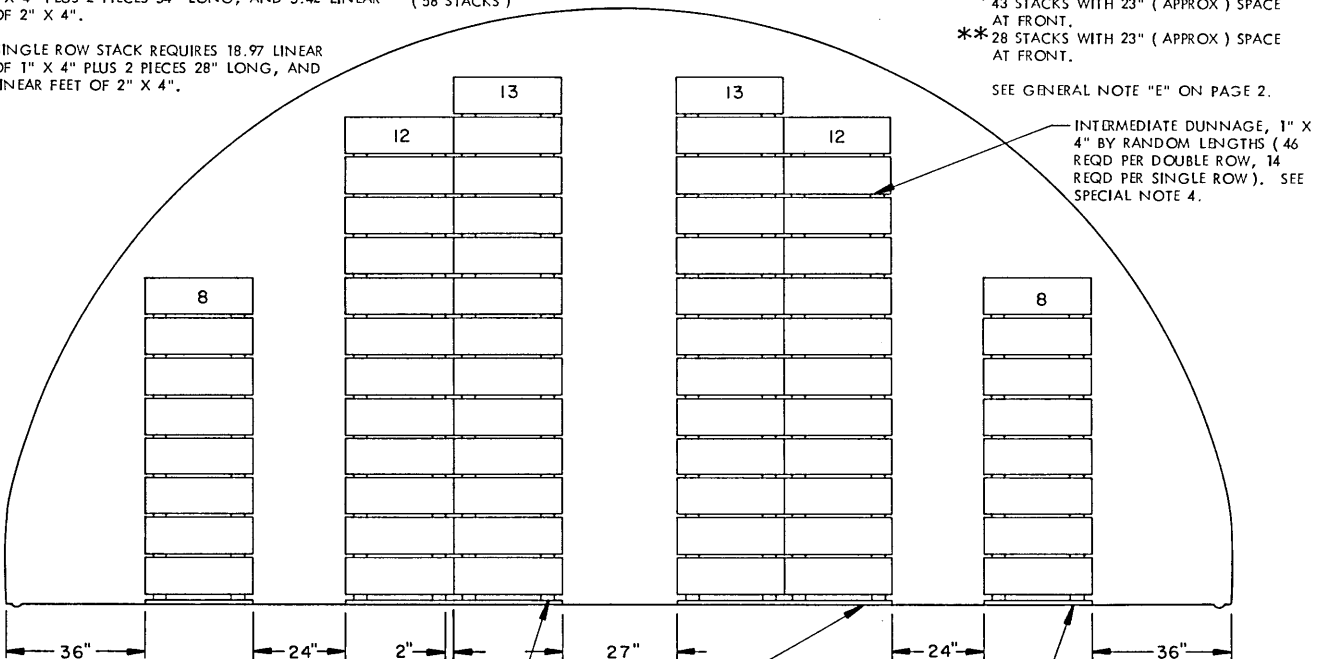
ITEM	QUANTITY	EXPLOSIVE WEIGHT
BOXES	2,838	312,180 LBS

** STORAGE IN 40'-4" IGLOO

ITEM	QUANTITY	EXPLOSIVE WEIGHT
BOXES	1,848	203,280 LBS

* 43 STACKS WITH 23" (APPROX) SPACE AT FRONT.
** 28 STACKS WITH 23" (APPROX) SPACE AT FRONT.

SEE GENERAL NOTE "E" ON PAGE 2.



SECTION F1-F1

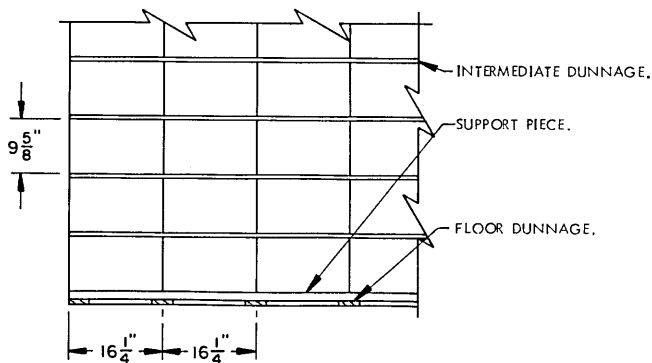
66 BOXES PER STACK

SUPPORT PIECE, 2" X 4" BY RANDOM LENGTHS (4 REQD PER DOUBLE ROW, 2 REQD PER SINGLE ROW). SEE SPECIAL NOTE 3.

BILL OF MATERIAL (PER DOUBLE ROW) ●		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	3,879	1,293
2" X 4"	315	210
(PER SINGLE ROW) ●●		
LUMBER	LINEAR FEET	BOARD FEET
1" X 4"	1,238	413
2" X 4"	158	105

SPECIAL NOTES:

- STORAGE AS SHOWN IS FOR THE M2 AND MKVII STEEL BOX.
BOX DIMENSIONS ---16-1/4" LONG BY 9-5/8" WIDE BY 28-3/8" HIGH.
EXPLOSIVE WEIGHT ---110 POUNDS PER BOX.
- THE NUMBERS SHOWN IN THE SECTION VIEW INDICATE THE QUANTITY OF BOXES HIGH IN A STACK.
- JOINTS IN THE SUPPORT PIECES MUST BE CENTERED ON THE FLOOR DUNNAGE PIECES AS NEAR AS POSSIBLE. JOINTS IN LATERALLY ADJACENT SUPPORT PIECES NEED NOT BE STAGGERED.
- RANDOM LENGTH MATERIAL, OF NOT LESS THAN 48", MAY BE USED FOR THE 1" X 4" INTERMEDIATE DUNNAGE PIECES. THE JOINTS IN THE INTERMEDIATE DUNNAGE SHOULD BE CENTERED UNDER THE LENGTH OF THE BOX, AND LATERALLY ADJACENT JOINTS MUST BE LOCATED AT LEAST 16" FROM EACH OTHER. ALSO, THE JOINTS IN AN UPPER LAYER OF A ROW MUST BE STAGGERED AT LEAST 16" FROM THE JOINTS IN THE NEXT LOWER LAYER.
- CONTAINERS MAY BE STACKED TO ALLOW EASE OF ACCESS FOR INSPECTION BASED ON OPERATIONAL AND STORAGE CONDITIONS. THE SELECTION OF A STORAGE PROCEDURE FROM THOSE DEPICTED ON PAGES 70 AND 71 OR ON THIS PAGE IS THE OPTION OF THE STORING ACTIVITY.



PARTIAL SIDE VIEW OF A ROW

STORAGE METHOD C
POWDER, PROPELLANT (PACKED IN STEEL BOX, M2 AND MKVII)

