

APPENDIX 66E

UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPO- NENTS ON 4-WAY ENTRY PALLETS

**LAUNCHER, GRENADE, OR DISCHARGER, GRE-
NADE, PACKED 4 PER M2A1 CONTAINER, 2 CON-
TAINERS PER WIREBOUND BOX, UNITIZED 48
BOXES PER 40" X 48" PALLET; APPROX BOX SIZE
14-7/16" L X 12-17/32" W X 8-1/8" H**

**NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION
PROCEDURES DRAWING 19-48-4116-20PA1002.**

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U.S. ARMY MATERIEL COMMAND DRAWING

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<p>APPROVED, U.S. ARMY JOINT MUNITIONS COMMAND</p> <p>RUS.ALLEN.J .1230354282</p> <p><small>Digitally signed by RUS.ALLEN.J.1230354282 DN: c=US, o=U.S. Government, ou=DoD, ou=PKI, ou=USA, ou=RUS.ALLEN.J.1230354282 Date: 2015.03.25 08:36:26 -05'00'</small></p> <p style="text-align: right;">AMSJM-LIT</p>		<p>DO NOT SCALE</p>		<p>AUGUST 1996</p>					
<p>APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND</p> <p>SHIMP.UPTON .R.1231257183</p> <p><small>Digitally signed by SHIMP.UPTON.R.1231257183 DN: c=US, o=U.S. Government, ou=DoD, ou=PKI, ou=USA, ou=SHIMP.UPTON.R.1231257183 Date: 2015.03.25 09:49:01 -05'00'</small></p> <p style="text-align: right;">U.S. ARMY DEFENSE AMMUNITION CENTER</p>		DESIGN ENGINEER	BASIC REV.	SANDRA SCHULTZ RICHARD GARSIDE		REVISION NO. 3	MAY 2015		
		ENGINEERING DIVISION		FIEFFER.LAUR A.A.1230375727		SEE THE REVISION LISTING ON PAGE 2			
		TEST ENGINEER		FELICIANO.AD IN.1259200373		CLASS	DIVISION	DRAWING	FILE
		TEST REPORT	N/A	TRIVITT.TERRY .F.1230872011		19	48	4116/ 66E	20PA1002

PALLET UNIT DATA				
ITEMS INCLUDED		*HAZARD CLASS AND DIVISION	*COMPATIBILITY GROUP	APPROX WEIGHT (LBS)
NSN	DODIC			
1330-				
01-459-4018	FZ14	1. 4	G	1, 577
01-459-4032	FZ15	1. 4	G	1, 577
01-484-7773	FZ16	1. 4	S	1, 721
01-484-7775	FZ17	1. 4	S	1, 721
01-124-5031	G815	1. 4	G	1, 913
01-600-4632	G978	1. 4	G	2, 197
01-449-9600	GG03	1. 4	G	2, 057

*HAZARD CLASSIFICATION DATA CONTAINED IN THE ABOVE CHART IS FOR GUIDANCE AND INFORMATIONAL PURPOSES ONLY. VERIFICATION OF THE SPECIFIED DATA SHOULD BE MADE BY CONSULTING THE MOST RECENT JOINT HAZARD CLASSIFICATION SYSTEM LISTING OR OTHER APPROVED LISTING(S).

REVISIONS

REVISION NO. 1, DATED OCTOBER 1997, CONSISTS OF:

1. CHANGING DRAWING NOMENCLATURE.
2. CHANGING QD CLASS IN "PALLET UNIT DATA" CHART.
3. ADDING ITEM BY NATIONAL STOCK NUMBER (NSN) TO "PALLET UNIT DATA" CHART.

REVISION NO. 2, DATED NOVEMBER 2002, CONSISTS OF:

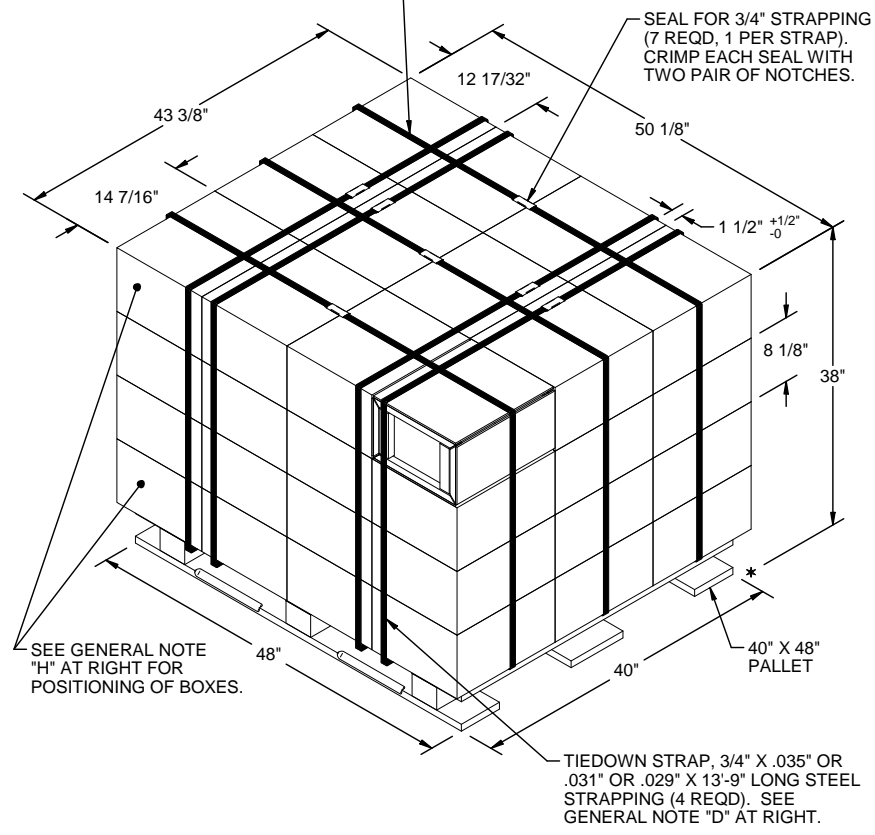
1. CHANGING DRAWING NOMENCLATURE.
2. ADDING PAGES 3 AND 4.
3. ADDING ITEMS BY NATIONAL STOCK NUMBER (NSN) TO "PALLET UNIT DATA" CHART.
4. CHANGING WEIGHTS OF ITEMS IN "PALLET UNIT DATA" CHART.

REVISION NO. 3, DATED MAY 2015, CONSISTS OF:

1. CHANGING FROM "MIL-P-15011" TO "MIL-DTL-15011" IN GENERAL NOTE "K".
2. ADDING ".029" TO STRAP THICKNESS OPTIONS ON PALLET UNIT NOTES.
3. ADDING ITEM BY NATIONAL STOCK NUMBER (NSN) TO "PALLET UNIT DATA" CHART.

GENERAL NOTES

LOAD STRAP, 3/4" X .035" OR .031" OR .029" X 14'-11" LONG STEEL STRAPPING (3 REQD). SEE GENERAL NOTE "C" AT RIGHT.

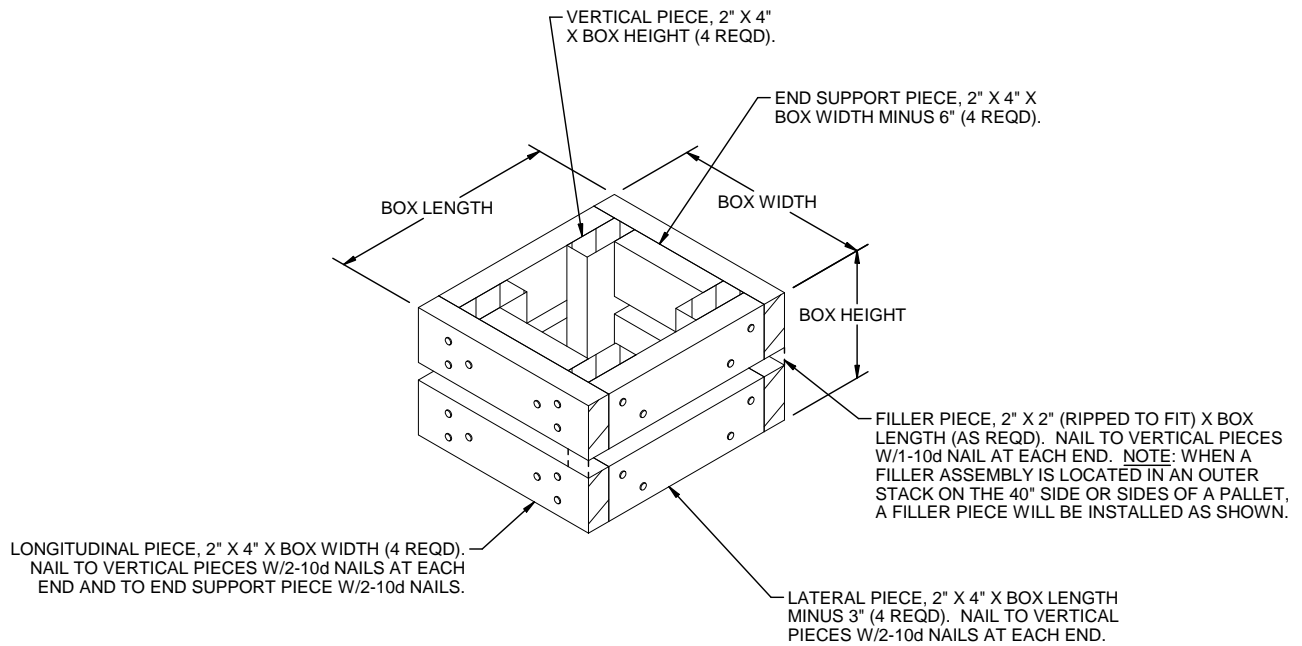


PALLET UNIT
SEE GENERAL NOTE "B" AT RIGHT.

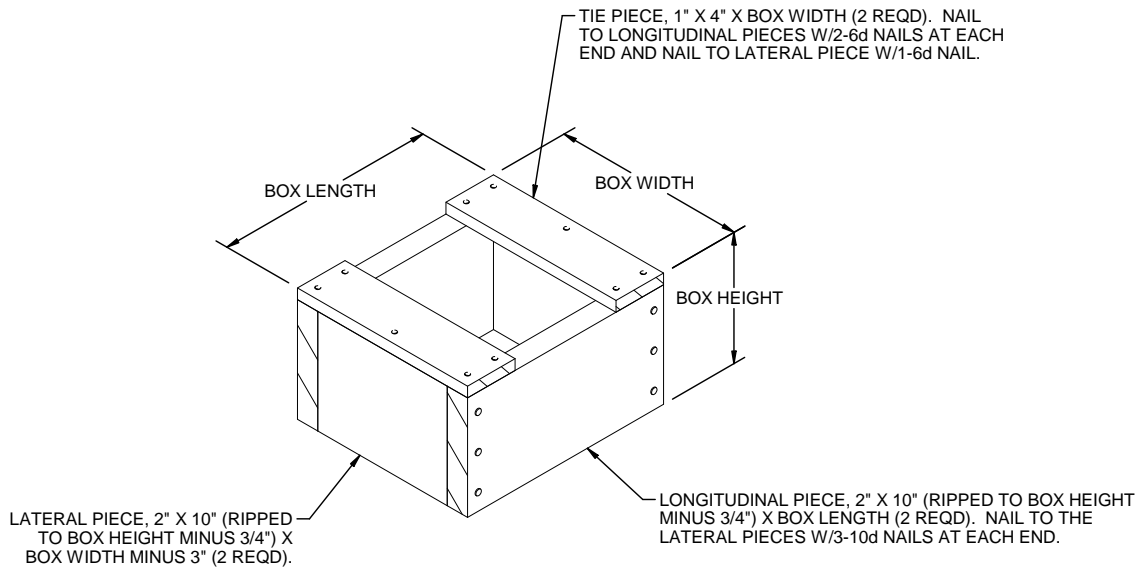
48 BOXES OF GRENADE LAUNCHERS (8 PER BOX) @ 43.9 LBS	-	2,108 LBS
DUNNAGE	-	9 LBS
PALLET	-	80 LBS
TOTAL WEIGHT	-	2,197 LBS (APPROX)
CUBE	-	47.8 CU FT (APPROX)

BILL OF MATERIAL			
PALLET, 40" X 48"	-	1 REQD	80 LBS
STEEL STRAPPING, 3/4"	-	99.75' REQD	8.91 LBS
SEAL FOR 3/4" STRAPPING	-	7 REQD	NIL

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. THE LOAD STRAPS MAY BE THREADED THROUGH THE STRAP SLOTS OF A PALLET OR PRE-POSITIONED ON THE PALLET DECK PRIOR TO PLACING THE BOXES ON THE PALLET. LOAD STRAPS MUST BE TENSIONED AND SEALED PRIOR TO APPLICATION OF TIEDOWN STRAPS.
- D. INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE TOP DECK BOARDS OF THE PALLET. NOTE THAT THE STRAPS WILL BE LOCATED AS SHOWN, NEAR THE SIDE CLEATS OF THE END PANELS OF THE BOX. TIEDOWN STRAPS WILL NOT BE APPLIED UNTIL THE LOAD STRAPS HAVE BEEN TENSIONED AND SEALED.
- E. THE FOLLOWING AMC DRAWINGS ARE APPLICABLE FOR OUTLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.
 - CARLOADING - - - - 19-48-4115-5PA1002
 - TRUCKLOADING - - - - 19-48-4117-11PA1003
 - STORAGE - - - - - 19-48-4118-1-2-3-4-14-22PA1002
 - END OPENING ISO CONTAINER - - - - 19-48-4153-15PA1002
 - MILVAN - - - - - 19-48-4166-15PA1003
 - SIDE OPENING ISO CONTAINER - - - - 19-48-4267-15PA1009
- F. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS REVISION TO THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS REVISION.
- G. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING GRENADE LAUNCHERS OR DISCHARGERS WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN) THAN WHAT IS SHOWN ON PAGE 2, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.
- H. POSITION THE THREE OUTBOARD BOXES ON THE 40" SIDES OF THE BOTTOM LAYER OF THE UNIT WITH THE TOPS DOWNWARD, AND THE THREE OUTWARD BOXES ON THE 40" SIDES OF THE TOP LAYER OF THE UNIT WITH TOPS UPWARD.
- J. IF DEEMED MORE ECONOMICALLY FEASIBLE, THE ALTERNATE FILLER ASSEMBLY MAY BE SUBSTITUTED FOR THE FILLER ASSEMBLY TO COMPLETE A LAYER ON A PALLET.
- K. THE STYLE 1 PALLET DELINEATED IN THE DETAIL AT LEFT NEED NOT HAVE CHAMFERS OR STRAP SLOTS AS SPECIFIED WITHIN MILITARY SPECIFICATION MIL-DTL-15011 WHEN USED FOR THE UNITIZATION OF ITEMS COVERED BY THIS APPENDIX.
- L. FOR DETAILS OF THE MIL-DTL-46506 WIREBOUND BOX, SEE ARDEC DRAWING 7553347.



FILLER ASSEMBLY
(FOR MINUS ONE BOX)



ALTERNATIVE FILLER ASSEMBLY
(FOR MINUS ONE BOX)
SEE GENERAL NOTE "J" ON PAGE 3.