APPENDIX 65D

UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPONENTS ON 4-WAY ENTRY PALLETS

GRENADE, HAND, PACKED 20 PER WOODEN BOX, UNITIZED 54 BOXES PER 40" X 48" PALLET; APPROX BOX SIZE 17½" L X 13¼" W X 7¾" H

PALLET UNIT DATA						
ITEMS INCLUDED		HAZARD CLASSIFICATION®				WEIGHT
NSN	DODIC	DOT CLASS	CG CLASS	QD CLASS	COMP GROUP	(LBS)
1330- 00-194-2768 00-143-6807 00-203-4233	G911 G911 G910	Â	IV IV IV	1.1 1.1 1.1	, F F	1,762 1,762 1,762

REVISION

REVISION NO. 1, DATED MARCH 1986, CONSISTS OF:

- 1. CHANGING BOX DIMENSIONS.
- 2. CHANGING BOX WEIGHT.
- 3. UPDATING PALLET UNIT TO CONFORM TO 1. ABOVE.

NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002.

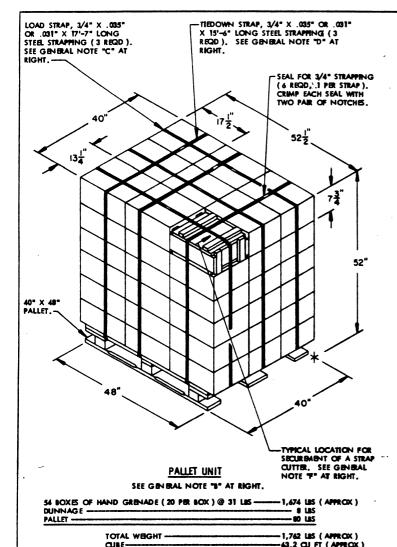
● HAZARD CLASSIFICATION DATA CONTAINED IN THE ABOVE CHART IS FOR GUIDANCE AND INFORMATIONAL PURPOSES ONLY. VERIFICATION OF THE SPECIFIED DATA SHOULD BE MADE BY CONSULTING THE MOST RECENT JOINT HAZARD CLASSIFICATION SYSTEM LISTING OR OTHER APPROVED LISTING(S).

REVISIONS

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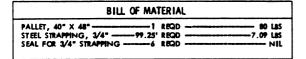


GENERAL NOTES

- THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITERATION PROCEDURES DRAWING 19-48-4116-20PA1002, TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTIN BY TROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX, ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- THE LOAD STRAPS MAY BE INSTALLED THROUGH THE STRAP SLOTS OF A PAL-LET OR PRE-POSITIONED ON THE PALLET DECK PRIOR TO PLACING BOXES ON THE PALLET.
- INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE TOP DECK BOARDS OF THE PALLET AND TO BE LOCATED AS SHOWN. TI TENSIONED AND SEALED PRIOR TO LOAD STRAPS.
- E. THE FOLLOWING AMC (DARCOM) DRAWINGS ARE APPLICABLE FOR OUTLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX,

DRAWING 19-48-4115-59A1000 TRUCKLOADING — DRAWING 19-48-4117-119A 1003
STORAGE — DRAWING 19-48-4118-1-2-3-4-14-22PA 1002 STORAGE-

- FOR METHOD OF SECURING A STRAP CUTTER TO THE PALLET UNIT, SEE DAR-COM DRAWING 19-48-4127-2091000.
- G. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM 10 THIS APPINDIX
- THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING HAND GRENADS WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN.) THAN WHAT IS SHOWN ON THE TITLE PAGE, PRO-VIDED THE BOX PACK DOIS NOT VARY PROM WHAT IS DELINEATED HREIN.
 THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN
- WHEN THE UNIT LOAD DEPICTED AT LEFT IS TO BE USED FOR UNITIZING MARINE CORPS AMMUNITION, TWO LAYERS OF BOXES MUST BE OMITTED, TIEDOWN STRAP LENGTHS MUST BE DECREASED TO 12*-11", AND LOAD STRAP LENGTHS MUST BE DECREASED TO 15*-0". THIS WILL RESULT IN AN OVERALL UNIT HEIGHT OF 34-V2", A GROSS UNIT WEIGHT OF 1,202 POUNDS, AND A UNIT CIBE OF 44.4 CUBIC FEET. ADDITIONALLY, THE UNIT LOAD MAY BE MODIFIED AS DECRIBED WHEN BEING SHIPPED BY MILVAN OR COMMIRCIAL STREEM ON THE MODIFIED AS DECRIBED WHEN BEING SHIPPED BY MILVAN OR COMMIRCIAL ENTERMODAL PREGHT CONTAINER. THE DETERMINATION TO REDUCE THE LOAD BY A LAYER FOR TRANSPORTATION WILL BE MADE BY THE RESPONSIBLE COMMAND AND WILL BE BASED UPON ECONOMICS OF TRANSPORTATION AND HANDLING. AND HANDLING.



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