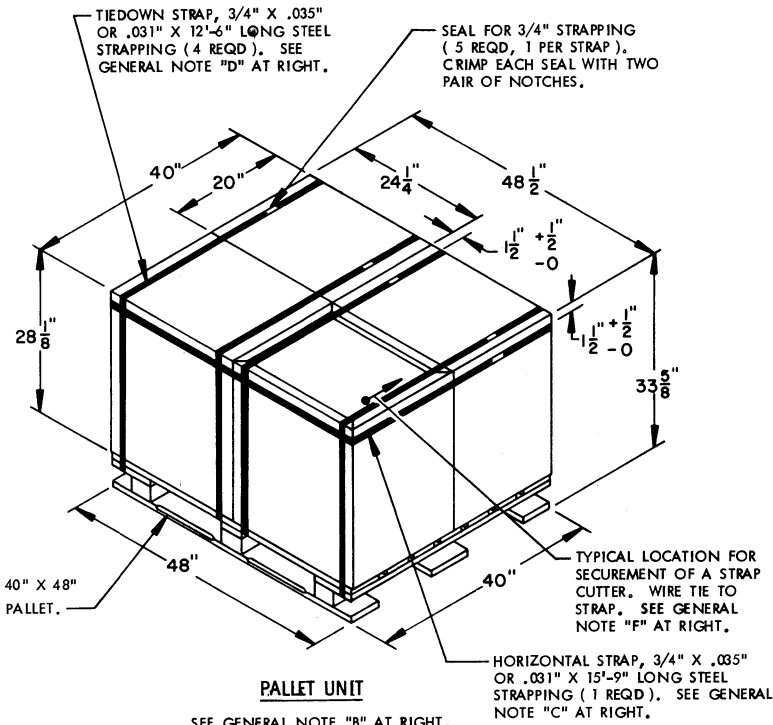


GENERAL NOTES

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. INSTALL THE HORIZONTAL STRAP TO ENCIRCLE A LAYER OF BOXES ON THE PALLET. NOTE THAT THE STRAP WILL BE LOCATED AS DIMENSIONED, NEAR THE TOP OF THE BOXES. THE HORIZONTAL STRAP MUST BE TENSIONED AND SEALED PRIOR TO APPLICATION OF TIEDOWN STRAPS.
- D. INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE DECK/STRINGER BOARDS OF THE PALLET. NOTE THAT THE STRAPS WILL BE LOCATED AS DIMENSIONED, NEAR THE SIDE CLEATS OF THE END PANELS OF THE BOX. TIEDOWN STRAPS WILL NOT BE APPLIED UNTIL THE HORIZONTAL STRAP HAS BEEN TENSIONED AND SEALED.
- E. THE FOLLOWING DARCOM DRAWINGS ARE APPLICABLE FOR OUT-LOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.
 - CARLOADING ----- DRAWING 19-48-4115-9PA1002
 - TRUCKLOADING ----- DRAWING 19-48-4117-11PA1003
 - STORAGE ----- DRAWING 19-48-4118-1-2-14-22PA1002
- F. FOR METHOD OF SECURING A STRAP CUTTER TO THE PALLET UNIT, SEE DARCOM DRAWING 19-48-4127-20P1000.
- G. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- H. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING DRIVE ASSEMBLIES WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN) THAN WHAT IS SHOWN ON THE TITLE PAGE, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.

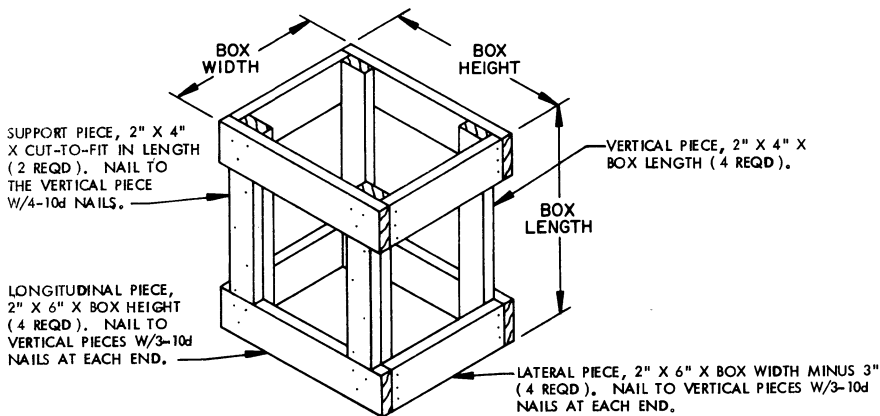


SEE GENERAL NOTE "B" AT RIGHT.

4 BOXES OF DRIVE ASSEMBLY (120 PER BOX) @ 120 LBS -----	480 LBS (APPROX)
DUNNAGE -----	5 LBS
PALLET -----	80 LBS
TOTAL WEIGHT -----	565 LBS (APPROX)
CUBE -----	37.8 CU FT (APPROX)

BILL OF MATERIAL

PALLET, 40" X 48" -----	1 REQD -----	80 LBS
STEEL STRAPPING, 3/4" -----	65.75' REQD -----	4,70 LBS
SEAL FOR 3/4" STRAPPING -----	5 REQD -----	NIL



FILLER ASSEMBLY
(FOR MINUS ONE BOX)