

APPENDIX 49B

UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPONENTS ON 4-WAY ENTRY PALLETS

BURSTER, PROJECTILE, PACKED 300 PER WOODEN
BOX, UNITIZED 36 BOXES PER 40" X 48" PALLET;
APPROX BOX SIZE 17 $\frac{13}{32}$ " L X 10 $\frac{11}{16}$ " W X 12 $\frac{19}{32}$ " H

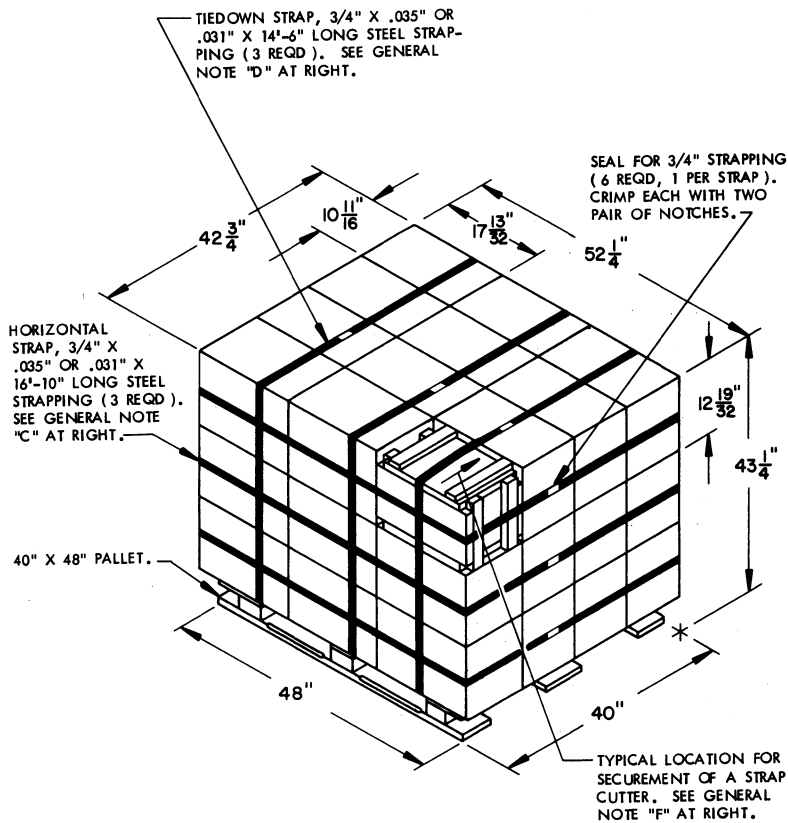
PALLET UNIT DATA						
ITEMS INCLUDED		HAZARD CLASSIFICATION ^①				WEIGHT
NSN	DODIC	DOT CLASS	CG CLASS	QD CLASS	COMP GROUP	(LBS)
1315-00-227-8073	C755	A	X-A	1.1	D	2,139

NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED
IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING
19-48-4116-20PA1002.

① HAZARD CLASSIFICATION DATA CONTAINED IN THE ABOVE CHART IS FOR GUIDANCE AND INFORMATIONAL PURPOSES ONLY. VERIFICATION OF THE SPECIFIED DATA SHOULD BE MADE BY CONSULTING THE MOST RECENT JOINT HAZARD CLASSIFICATION SYSTEM LISTING OR OTHER APPROVED LISTING(S).

DO NOT SCALE

REVISIONS				DRAFTSMAN <i>RAC</i>	PROJ ENG <i>bh</i>
				CHECKER <i>RAC</i>	LOG ENGRG OFFICE <i>W. J. Bussell</i>
APPROVED BY ORDER OF COMMANDING GENERAL, U. S. ARMY MATERIEL DEVELOPMENT AND READINESS COMMAND (DARCOM)					
				<i>Keith H. Benton</i>	<i>W. J. Bussell</i>
DARCOM - LE DRBMC - TMD					
APPROVED BY ORDER OF COMMANDING GENERAL, U. S. ARMY MATERIEL DEVELOPMENT AND READINESS COMMAND (DARCOM)					
<i>John H. Byrd Jr.</i>					
U. S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL					
U. S. ARMY DARCOM DRAWING					
FEBRUARY 1984					
				CLASS	DIVISION
				DRAWING	FILE
				19	48
				4116/ 49B	20PA 1002



GENERAL NOTES

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. INSTALL EACH HORIZONTAL STRAP TO ENCIRCLE A LAYER OF BOXES ON THE PALLET. HORIZONTAL STRAPS MUST BE TENSIONED AND SEALED PRIOR TO TENSIONING OF TIEDOWN STRAPS.
- D. INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE TOP DECK BOARDS OF THE PALLET AND TO BE LOCATED AS SHOWN. TIEDOWN STRAPS WILL NOT BE APPLIED UNTIL THE HORIZONTAL STRAPS HAVE BEEN TENSIONED AND SEALED.
- E. THE FOLLOWING DARCOM DRAWINGS ARE APPLICABLE FOR OUTLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.
 - CARLOADING-----DRAWING 19-48-4115-5PA1002
 - TRUCKLOADING ----DRAWING 19-48-4117-11PA1003
 - STORAGE-----DRAWING 19-48-4118-1-2-3-4-14-22PA1002
- F. FOR METHOD OF SECURING A STRAP CUTTER TO THE PALLET UNIT, SEE DARCOM DRAWING 19-48-4127-20P1000.
- G. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- H. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING BURSTER, PROJECTILE WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCKS NUMBERS (NSN) THAN WHAT IS SHOWN ON THE TITLE PAGE, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.

PALLET UNIT

SEE GENERAL NOTE "B" AT RIGHT.

36 BOXES OF BURSTERS (300 PER BOX) @ 57 LBS -----	2,052 LBS (APPROX)
DUNNAGE -----	7 LBS
PALLET -----	80 LBS
TOTAL WEIGHT -----	2,139 LBS (APPROX)
CUBE -----	55.9 CU FT. (APPROX)

BILL OF MATERIAL

PALLET, 40" X 48" -----	1 REQD -----	80 LBS
STEEL STRAPPING, 3/4" ---	94.00' REQD -----	6.71 LBS
SEAL FOR 3/4" STRAPPING ---	6 REQD -----	NIL

