# APPENDIX 49

# UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPONENTS ON 4-WAY ENTRY PALLETS

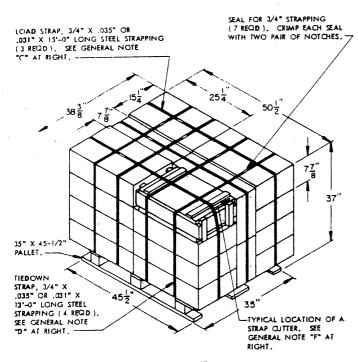
BURSTER, PROJECTILE, M71, PACKED 10 PER WOODEN BOX, UNITIZED 20 BOXES PER  $35" \times 45\frac{1}{2}"$  PALLET; APPROX BOX SIZE  $25\frac{1}{4}"$ L X  $15\frac{1}{4}"$ W X  $7\frac{7}{8}"$ H

PALLET UNIT DATA						
ITEMS INCLUDED		HAZARD CLASSIFICATION				WEIGHT
·NSN	DODIC	DOT CLASS	CG CLASS	QD CLASS	COMP GROUP	(LBS)
1320-00- 814-8231	D151	A	X-A	7	8	1, 432

NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURE DRAWING 19-48-4116-20PA1002.

	REVISIONS		dw Ho			
			- Peli	dedera		C. Potter
			•	OREAR-THA		
			APPROVED BY ORDER OF COMMANDING GENERAL, U. S. ARBY MATERIEL DEVELOPMENT AND READINESS COMMAND (DARGOM)			
			. I	at El	/ 3440	
			U. S.	ARMY [	DARCOM	DRAWING
	17		APRIL 1977			
			CLASS	DIVISION	DRAWING	FILE
			19	48	4116/49	20PA 1002

DO NOT SCALE

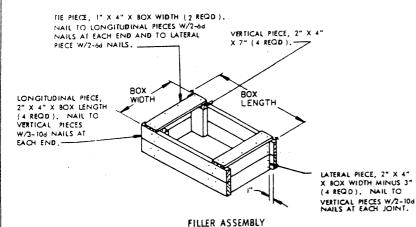


# PALLET UNIT

### SEE GENERAL NOTE "B" AT RIGHT.

	CTILE (10 PER BOX) @ 68 LBS	
DALLET		65 LBS
	TOTAL WEIGHT	
	CUBE	41.5 CU FT ( APPROX )

BILL OF N	MATERIAL	
PALLET, 35" X 45-1/2"	1 REQD	 65 LBS
SEAL FOR 3/4" STRAPPING	7 REGD	 NIL



## **GENERAL NOTES**

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-41 16-20PA1002. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE: BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- 8. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING JPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM-BEING UNITIZED.
- C. THE LOAD STRAPS WILL BE INSTALLED THROUGH THE STRAP SLOT OF A PALLET OR PRE-POSITIONED ON THE PALLET DECK PRIOR TO PLACING BOXES ON THE PALLET. LOAD STRAPS MUST BE TENSIONED AND SEALED PRIOR TO APPLICATION OF TIEDOWN STRAPS.
- D. INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE TOP DECK BOARDS OF THE PALLET AND TO BE LOCATED BETWEEN THE HORIZONTAL TOP CLEATS OF THE BOXES, TIEDOWN STRAPS WILL NOT-BE APPLIED UNTIL THE LOAD STRAPS HAVE BEEN TENSIONED AND SEALED.
- E. THE FOLLOWING DARCOM DRAWINGS ARE APPLICABLE FOR OUTLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.

CARLOADING ---- DRAWING 19-48-4115-5PA1002
TRUCK LOADING --- DRAWING 19-48-4117-11PA1003
STORAGE ----- DRAWING 19-48-4118-1-2-14-22PA-1002

- F. FOR METHOD OF SECURING A STRAP CUTTER TO THE PALLET UNIT, SEE DARCOM DRAWING 19-48-4127-20P1000.
- G. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- H. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING BURSTER PROJECTILE WHEN IDENTIFIED BY A DIFFERENT NATIONAL STOCK NUMBER (NSN) THAN THOSE SHOWN ON THE TITLE PAGE, PROVIDED THE BOX PACK DOES NOT VARY FROM THOSE SHOWN HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN THOSE SHOWN.

( FOR MINUS ONE BOX )