## APPENDIX 26U

# UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPONENTS ON 4-WAY ENTRY PALLETS

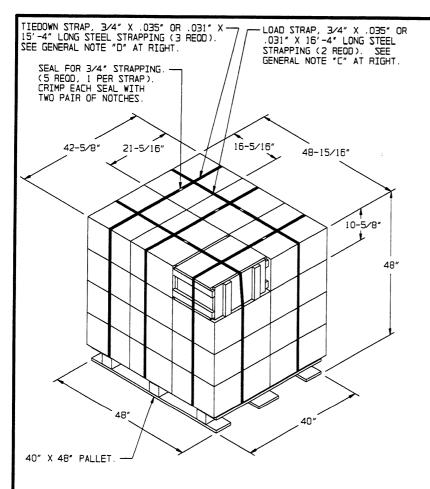
CARTRIDGE CASE ASSEMBLY, 40MM, M169, PACKED 300 PER WOODEN BOX, UNITIZED 24 BOXES PER 40" X 48" PALLET; APPROX BOX SIZE 21-5/16" L X 10-5/8" W X 16-5/16" H

NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002.

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PALLET UNIT DATA				
ITEMS INCLUDED		HAZARD CLASS AND DIVISION		APPROX
NZN	DODIC	OD CLASS	COMP GROUP	WEIGHT LBS
1310- 01-266-9706		1.4	С	2,248

HAZARD CLASSIFICATION DATA CONTAINED IN THE ABOVE CHART IS FOR GUIDANCE AND INFORMATIONAL PURPOSES ONLY. VERTFICATION OF THE SPECIFIED DATA SHOULD BE MADE BY CONSULTING THE MOST RECENT JOINT HAZARD CLASSIFICATION SYSTEM LISTING OR OTHER APPROVED LISTING(S).



#### PALLET UNIT

SEE GENERAL NOTE "B" AT RIGHT.

TOTAL WEIGHT - - - - - - - - - - - - 2,248 LBS (APPROX) CUBE - - - - - - - - - - - 57.9 CU FT (APPROX)

#### **GENERAL NOTES**

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. THE LOAD STRAPS MAY BE THREADED THROUGH THE STRAP SLOTS OF A PALLET OR PRE-POSITIONED ON THE PALLET DECK PRIOR TO PLACING BOXES ON THE PALLET. LOAD STRAPS MUST BE TENSIONED AND SEALED PRIOR TO APPLICATION OF TIEDOWN STRAPS.
- D. INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE DECK BOARDS OF THE PALLET AND TO BE LOCATED AS SHOWN. TIEDOWN STRAPS WILL NOT BE APPLIED UNTIL THE LOAD STRAPS HAVE BEEN TENSIONED AND SEALED.
- E. THE FOLLOWING AMC DRAWINGS ARE APPLICABLE FOR OUTLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.

CARLOADING - - - 19-48-4115-5PA1002 TRUCKLOADING - - 19-48-4117-11PA1003 STORAGE - - - - 19-48-4118-1-2-3-4-14-22PA1002 END OPENING ISO

CONTAINER - - - - 19-48-4153-15PA1002 MILVAN - - - - - 19-48-4166-15PA1003

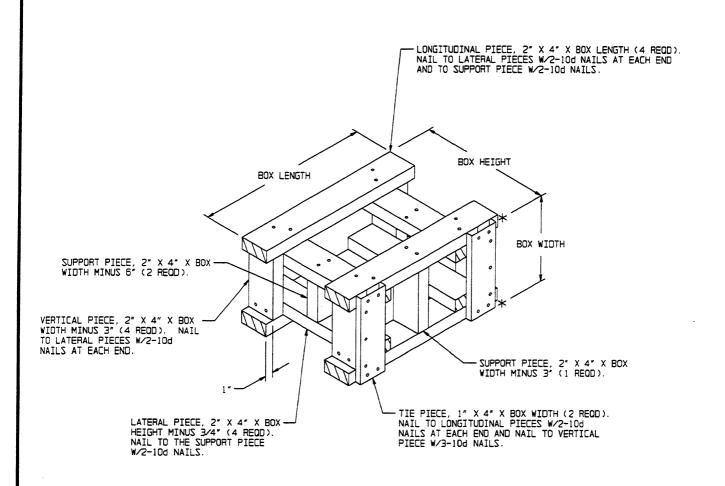
MILVAN - - - - - 19-48-4166-15PA1003 SIDE OPENING ISO CONTAINER - - - 19-48-4267-15PA1009

F. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.

- 5. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING 40MM CARTRIDGES WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN) THAN WHAT IS SHOWN ON PAGE 2, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.
- H. THE STYLE 1 PALLET DELINEATED IN THE DETAIL AT LEFT NEED NOT HAVE CHAMFERS OR STRAP SLOTS AS SPECIFIED WITHIN MILITARY SPECIFICATION MIL-P-15011 WHEN USED FOR THE UNITIZATION OF ITEMS COVERED BY THIS APPENDIX.
- J. FOR DETAILS OF THE MIL-B-2427 WOODEN BOX SEE DRAWING 12944420.

#### BILL OF MATERIAL

PALLET, 40" X 48" - - - - - - 1 REOD - - - 80 LBS STEEL STRAPPING, 3/4" - - 78.67' REOD - - 7.02 LBS SEAL FOR 3/4" STRAPPING - - - 5 REOD - - - - NIL



### FILLER ASSEMBLY

(FOR MINUS ONE BOX)