

# APPENDIX 15B

## UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPONENTS ON 4-WAY ENTRY PALLETS

CARTRIDGE, 20MM, PACKED 100 OR 150 PER  
METAL BOX, UNITIZED 24 BOXES PER 40" X  
48" PALLET; APPROX BOX SIZE 18-19/32" L  
X 8-19/64" W X 14-19/32" H

**NOTICE:** THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH  
THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002.

THIS APPENDIX SUPERSEDES THE TWO-LAYER UNITIZATION PROCEDURES OF INTERIM  
DRAWING 19-48-4141-20PA1003, DATED FEBRUARY 1977.

● **NOTE:** FOR UNITIZATION OF THESE ITEMS, THE PROCEDURES SPECIFIED IN APPENDIX 15A  
WILL BE APPLIED.

**DISTRIBUTION STATEMENT A.**

APPROVED FOR PUBLIC RELEASE:  
DISTRIBUTION IS UNLIMITED.

U.S. ARMY MATERIEL COMMAND DRAWING				
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LOGISTICS ENGINEERING OFFICE <i>William F. Ernst</i>		MAY 1980		
	CLASS	DIVISION	DRAWING	FILE
REVISION NO. 6	AUGUST 1994		19	48
SEE THE REVISION LISTING ON PAGE 2		4116/ 15B	20PA 1002	

DO NOT SCALE

PALLET UNIT DATA				
ITEMS INCLUDED		HAZARD CLASS AND DIVISION ●		APPROX WEIGHT LBS
NSN	DODIC	OD CLASS	COMP GROUP	
1305-				
00-152-3660	A655	(04)1.2	E	2,055
00-522-3707	A655	(04)1.2	E	2,391
00-926-4059	A656	1.4	C	2,344
01-252-9814	A672	1.4	C	2,343
00-935-6059	A852	(04)1.2	E	2,365
00-756-1675	A889	1.4	C	2,413
00-965-0559	A926	1.4	C	2,365
00-889-2043	A953	(04)1.2	E	2,413

- HAZARD CLASSIFICATION DATA CONTAINED IN THE ABOVE CHART IS FOR GUIDANCE AND INFORMATIONAL PURPOSES ONLY. VERIFICATION OF THE SPECIFIED DATA SHOULD BE MADE BY CONSULTING THE MOST RECENT JOINT HAZARD CLASSIFICATION SYSTEM LISTING OR OTHER APPROVED LISTING(S).

### REVISIONS

REVISION NO. 1, DATED DECEMBER 1980, CONSISTS OF:

1. REMOVING FILLER ASSEMBLIES AND ADDING THREE ADDITIONAL CONTAINERS IN LIEU THEREOF.

REVISION NO. 2, DATED FEBRUARY 1982, CONSISTS OF:

1. ADDING ITEMS BY NATIONAL STOCK NUMBER TO "PALLET UNIT DATA" CHART.

REVISION NO. 3, DATED DECEMBER 1983, CONSISTS OF:

1. CHANGING BOX DIMENSIONS.

REVISION NO. 4, DATED JULY 1984, CONSISTS OF:

1. DELETING ITEMS BY NATIONAL STOCK NUMBER FROM "PALLET UNIT DATA" CHART.

REVISION NO. 5, DATED OCTOBER 1987, CONSISTS OF:

1. ADDING ITEMS BY NATIONAL STOCK NUMBER TO "PALLET UNIT DATA" CHART.

REVISION NO. 6, DATED AUGUST 1994, CONSISTS OF:

1. ADDING ITEMS BY NATIONAL STOCK NUMBER TO "PALLET UNIT DATA" CHART.
2. DELETING ITEMS BY NATIONAL STOCK NUMBER FROM "PALLET UNIT DATA" CHART.
3. CHANGING WEIGHT OF ITEM IN "PALLET UNIT DATA" CHART.