

APPENDIX 146A

UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPONENTS ON 4-WAY ENTRY PALLETS

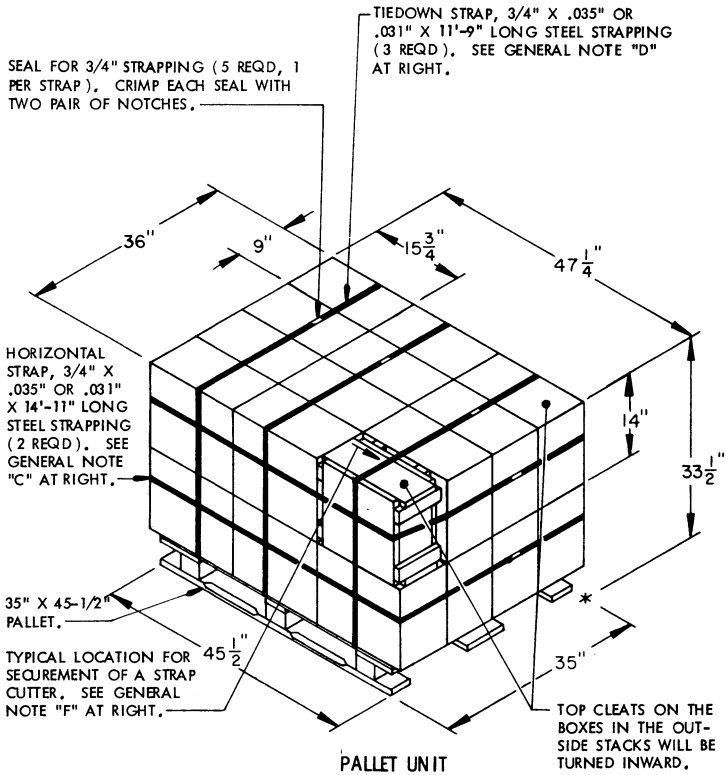
CUTTER, CARTRIDGE ACTUATED, M22, PACKED
80 PER WOODEN BOX, UNITIZED 24 BOXES PER
35" X 45 $\frac{1}{2}$ " PALLET; APPROX BOX SIZE 15 $\frac{3}{4}$ " L X
14" W X 9" H

PALLET UNIT DATA						
ITEMS INCLUDED		HAZARD CLASSIFICATION				WEIGHT
NSN	DODIC	DOT CLASS	CG CLASS	QD CLASS	COMP GROUP	(LBS)
1377-00-060-0886	M504	C	I	1.4	S	1,270

NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002.

REVISIONS				DRAFTSMAN <i>d.m.h.</i>	PROJ ENG <i>m.e.a.</i>
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APPROVED, U. S. ARMY ARMAMENT MATERIEL READINESS COMMAND					
<i>David E. Brown</i> <i>David E. Brown</i>					
APPROVED BY ORDER OF COMMANDING GENERAL, U. S. ARMY MATERIEL DEVELOPMENT AND READINESS COMMAND (DARCOM)					
<i>David E. Brown</i>					
U. S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL					
U. S. ARMY DARCOM DRAWING					
MAY 1981					
CLASS	DIVISION	DRAWING	FILE		
19	48	4116/ 146A	20PA 1002		

DO NOT SCALE



SEE GENERAL NOTE "B" AT RIGHT.

24 BOXES OF CUTTER (80 PER BOX) @ 50 LBS	-----	1,200 LBS (APPROX)
DUNNAGE	-----	5 LBS
PALLET	-----	65 LBS
<hr/>		
TOTAL WEIGHT	-----	1,270 LBS (APPROX)
CUBE	-----	33.0 CU FT (APPROX)

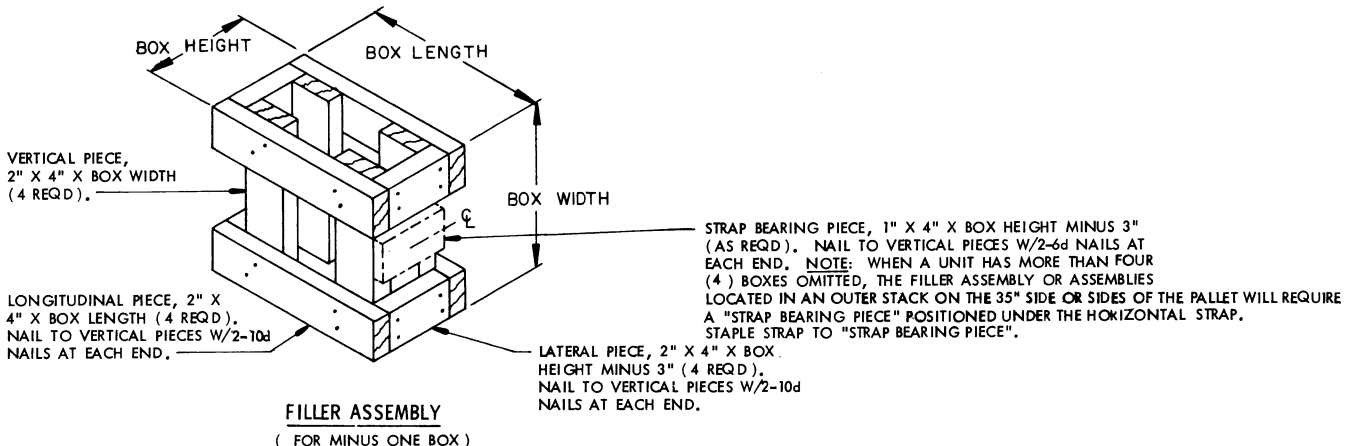
BILL OF MATERIAL

PALLET, 35" X 45-1/2"	-----	1 REQD	-----	65 LBS
STEEL STRAPPING, 3/4"	-----	65.08' REQD	-----	4.65 LBS
SEAL FOR 3/4" STRAPPING	-----	5 REQD	-----	NIL

GENERAL NOTES

- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE BOXES AND THE WEIGHT OF THE SPECIFIC ITEM BEING UNITIZED.
- C. INSTALL EACH HORIZONTAL STRAP TO ENCIRCLE EACH LAYER OF BOXES ON THE PALLET. HORIZONTAL STRAPS MUST BE TENSIONED AND SEALED PRIOR TO APPLICATION OF TIEDOWN STRAPS.
- D. INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE TOP DECK BOARDS OF THE PALLET AND TO BE LOCATED AS SHOWN. TIEDOWN STRAPS WILL NOT BE APPLIED UNTIL THE HORIZONTAL STRAPS HAVE BEEN TENSIONED AND SEALED.
- E. THE FOLLOWING DARCOM DRAWINGS ARE APPLICABLE FOR OUTLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.

CARLOADING	-----	DRAWING 19-48-4115-5PA1002
TRUCKLOADING	-----	DRAWING 19-48-4117-11PA1003
STORAGE	-----	DRAWING 19-48-4118-1-2-3-4-14-22PA1002
- F. FOR METHOD OF SECURING A STRAP CUTTER TO THE PALLET UNIT, SEE DARCOM DRAWING 19-48-4127-20P1000.
- G. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE BOXES NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- H. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING CUTTER, CARTRIDGES WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN) THAN WHAT IS SHOWN ON THE TITLE PAGE, PROVIDED THE BOX PACK DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.



FILLER ASSEMBLY
(FOR MINUS ONE BOX)