## APPENDIX 129A

# UNITIZATION PROCEDURES FOR BOXED AMMUNITION AND COMPONENTS ON 4-WAY ENTRY PALLETS

ANTI-PERSONNEL OBSTACLE BREACHING SYSTEM (APOBS) PACKED 1 PER SHIPPING AND STORAGE CONTAINER, UNITIZED 4 CONTAINERS PER 42" X 53" PALLET; APPROX BOX SIZE 44-7/64" L X 30-13/64" W X 17-13/64" H

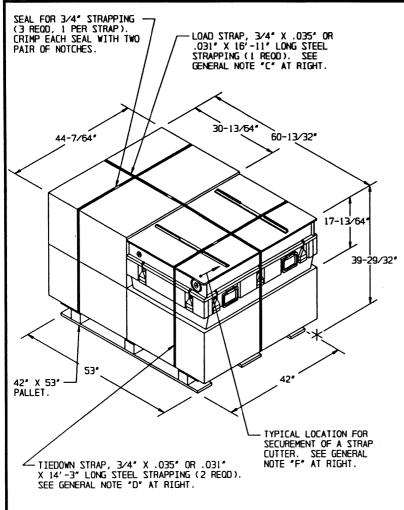
NOTICE: THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002.

U.S. ARMY MATER	IEL (	MMO	AND DF	RAWING	
APPROVED, U.S. ARMY ARMAMENT, MUNITIONS AND	DRAFTSMAN		D. WHITMORE		
CHENICAL COMMAND	ENGINEER		SANDRA M. SCHULTZ		
David a: Piknih EM Jones SMCAR-ESK AMSHE-THJ	SUPPLY ENGI DIVISI		TRANSPORTATION ENGINEERING DIVISION Aura Fuffi	VALIDATION ENGINEERING DIVISION	
APPROVED BY ORDER OF COMMANDING GENERAL, U.S. ARMY MATERIEL COMMAND	William Einst				
John L. Byrel	JANUARY 1993				
U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL	CLASS	DIVIZIO	DRAWING	FILE	
	19	48	4116/ 129A	20PA 1002	

DO NOT SCALE

PALLET UNIT DATA								
ITEMS INCL	UDED	HAZARD	WEIGHT					
NSN	DODIC	CC CLASS	CLASS	COMP GROUP	(LB2)			
UNASSIGNED			1.1	D	1,014			

HAZARD CLASSIFICATION DATA CONTAINED IN THE ABOVE CHART IS FOR GUIDANCE AND INFORMATIONAL PURPOSES ONLY. VERIFICATION OF THE SPECIFIED DATA SHOULD BE MADE BY CONSULTING THE MOST RECENT JOINT HAZARD CLASSIFICATION SYSTEM LISTING OR OTHER APPROVED LISTING(S).



#### PALLET UNIT

SEE GENERAL NOTE "B" AT RIGHT.

TOTAL WEIGHT - - - - - - - - - - - - - 1,014 LBS (APPROX)
CUBE - - - - - - - - - - - - 61.5 CU FT (APPROX)

#### **GENERAL NOTES**

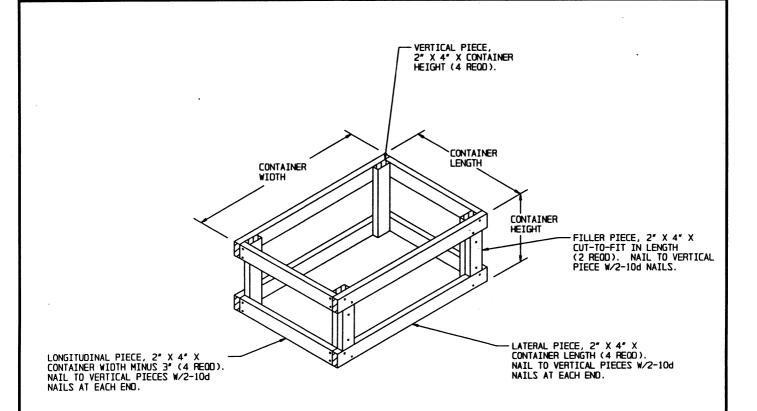
- A. THIS APPENDIX CANNOT STAND ALONE BUT MUST BE USED IN CONJUNCTION WITH THE BASIC UNITIZATION PROCEDURES DRAWING 19-48-4116-20PA1002. TO PRODUCE AN APPROVED UNIT LOAD, ALL PERTINENT PROCEDURES, SPECIFICATIONS AND CRITERIA SET FORTH WITHIN THE BASIC DRAWING WILL APPLY TO THE PROCEDURES DELINEATED IN THIS APPENDIX. ANY EXCEPTIONS TO THE BASIC PROCEDURES ARE SPECIFIED IN THIS APPENDIX.
- B. DIMENSIONS, CUBE AND WEIGHT OF A PALLET UNIT WILL VARY SLIGHTLY DEPENDING UPON THE ACTUAL DIMENSIONS OF THE CONTAINERS AND THE WEIGHT OF THE SPECIFIC TIEM BEING UNITIZED.
- C. THE LOAD STRAP MUST BE PRE-POSITIONED ON THE PALLET DECK PRIOR TO PLACING CONTAINERS ON THE PALLET. THE LOAD STRAP MUST BE TENSIONED AND SEALED PRIOR TO APPLICATION OF TIEDOWN STRAPS.
- D. INSTALL EACH TIEDOWN STRAP TO PASS UNDER THE DECK/ STRINGER BOARDS OF THE PALLET AND TO BE LOCATED AS SHOWN. TIEDOWN STRAPS WILL NOT BE APPLIED UNTIL THE LOAD STRAP HAS BEEN TENSIONED AND SEALED.
- E. THE FOLLOWING AMC DRAWINGS ARE APPLICABLE FOR OUTLOADING AND STORAGE OF THE ITEMS COVERED BY THIS APPENDIX.

CARLOADING - - - 19-48-4115-5PA1002
TRUCKLOADING - - 19-48-4117-11PA1003
STORAGE - - - 19-48-4118-1-2-3-4-14-22PA1002
COMMERCIAL
CONTAINER - - - 19-48-4153-15PA1002
MILVAN - - - - - 19-48-4166-15PA1003

- F. FOR METHOD OF SECURING A STRAP CUTTER TO THE PALLET UNIT, SEE AMC DRAWING 19-48-4127-20P1000.
- G. IF ITEMS COVERED HEREIN ARE UNITIZED PRIOR TO ISSUANCE OF THIS APPENDIX, THE CONTAINERS NEED NOT BE REUNITIZED SOLELY TO CONFORM TO THIS APPENDIX.
- H. THE UNITIZATION PROCEDURES DEPICTED HEREIN MAY ALSO BE USED FOR UNITIZING APOBS WHEN IDENTIFIED BY DIFFERENT NATIONAL STOCK NUMBERS (NSN) THAN WHAT IS SHOWN ON PAGE 2, PROVIDED THE SHIPPING AND STORAGE CONTAINER DOES NOT VARY FROM WHAT IS DELINEATED HEREIN. FOR ADDITIONAL DETAILS OF THE SHIPPING AND STORAGE CONTAINER SEE DEPARTMENT OF THE NAVY UNITED STATES MARINE CORPS DRAWING NUMBER 87012 ASOOO. THE EXPLOSIVE CLASSIFICATION OF OTHER ITEMS MAY BE DIFFERENT THAN WHAT IS SHOWN.
- J. THE STYLE 1B PALLET DELINEATED IN THE DETAIL AT LEFT NEED NOT HAVE CHAMFERS OR STRAP SLOTS AS SPECIFIED WITHIN MILITARY SPECIFICATION MIL-P-15011 WHEN USED FOR THE UNITIZATION OF ITEMS COVERED BY THIS APPENDIX

#### BILL OF MATERIAL

PALLET, 42" X 53" - - - - - 1 REOD - - - - - 90 LBS STEEL STRAPPING, 3/4" - 45.42' REOD - - - - 3.24 LBS SEAL FOR 3/4" STRAPPING - - 3 REOD - - - - - NIL



### FILLER ASSEMBLY

(FOR MINUS ONE BOX)